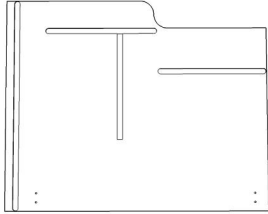


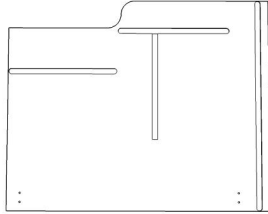
ASSEMBLY INSTRUCTIONS

PARTS:

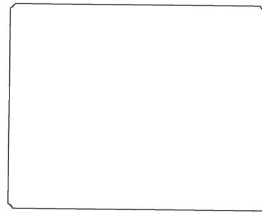
Left Side Piece



Right Side Piece



Back Piece



Top Shelf



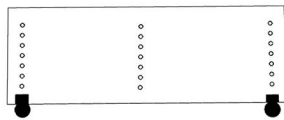
Keyboard Shelf



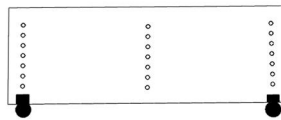
False Back



Left Foot Piece



Right Foot Piece



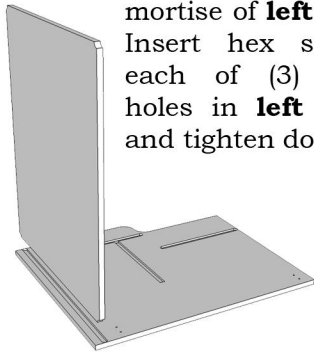
18 Hex Screws

1 allen wrench

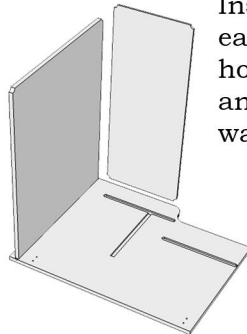


6 Carriage Bolts with
acorn nuts and washers

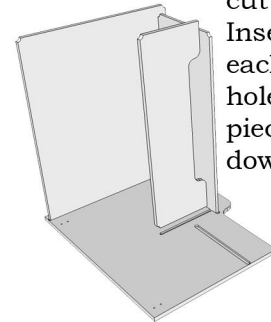
Step 1: Insert edge of **back** piece into vertical mortise of **left side** piece. Insert hex screws into each of (3) pre-drilled holes in **left side** piece and tighten down halfway.



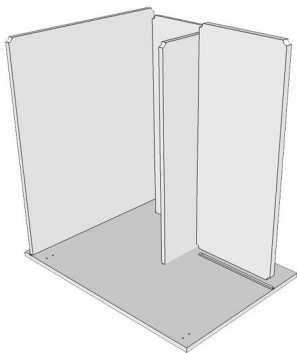
Step 2: Insert edge of **top shelf** into horizontal mortise of **left side** piece closest to back piece. Insert hex screws into each of (2) pre-drilled holes in **left side** piece and tighten down halfway.



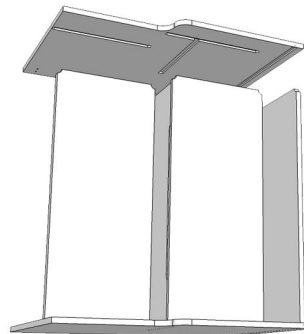
Step 3: Insert edge of **false back** piece into remaining vertical mortise of **left side** piece, making sure cut out is at the top. Insert hex screws in to each of (2) pre-drilled holes in **left side** piece and tighten down halfway.



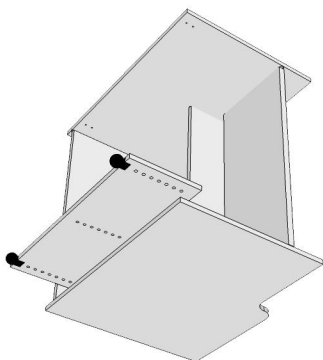
Step 4: Insert edge of **keyboard shelf** into remaining mortise of **left side** piece. Insert hex screws into each of (2) pre-drilled holes in **left side** piece and tighten down halfway.



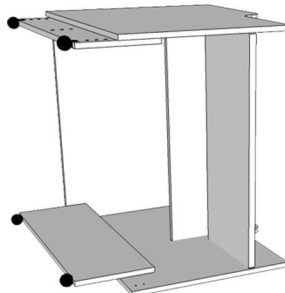
Step 5: Insert edges of assembled pieces into mortises of **right side** piece. Insert hex screws into each of (9) pre-drilled holes in **right side** piece and tighten down halfway.



Step 6: Attach **left foot** piece to **left side** piece at desired height using (3) carriage bolts with acorn nuts and washers.



Step 7: Repeat **step 6** for **right foot** piece, making sure to attach at same height as **left foot** piece



Step 8: Rotate unit so that it rests on pre-attached casters. Tighten down all screws. **DO NOT DRILL. DO NOT OVER TIGHTEN.**

