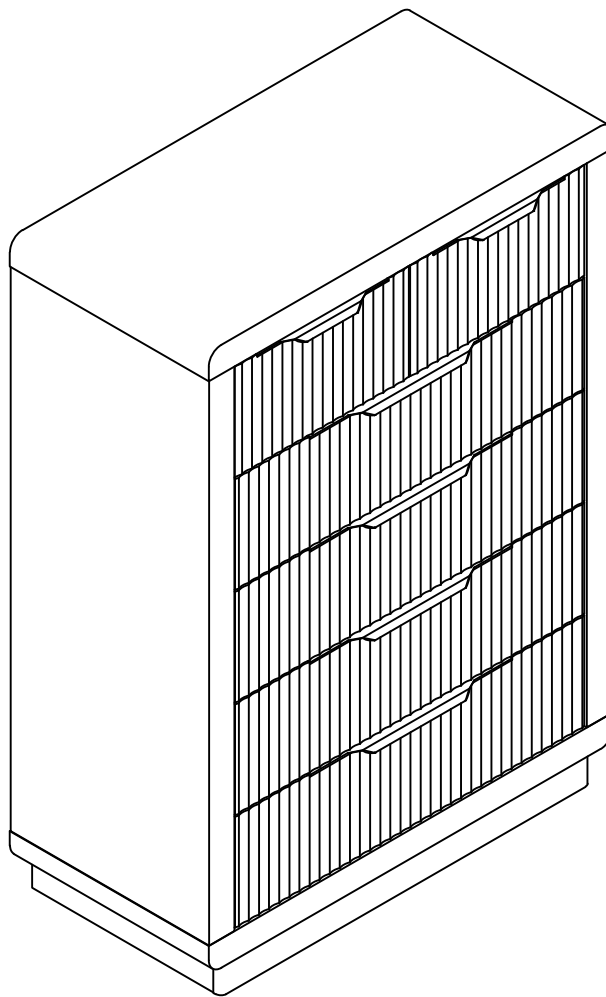
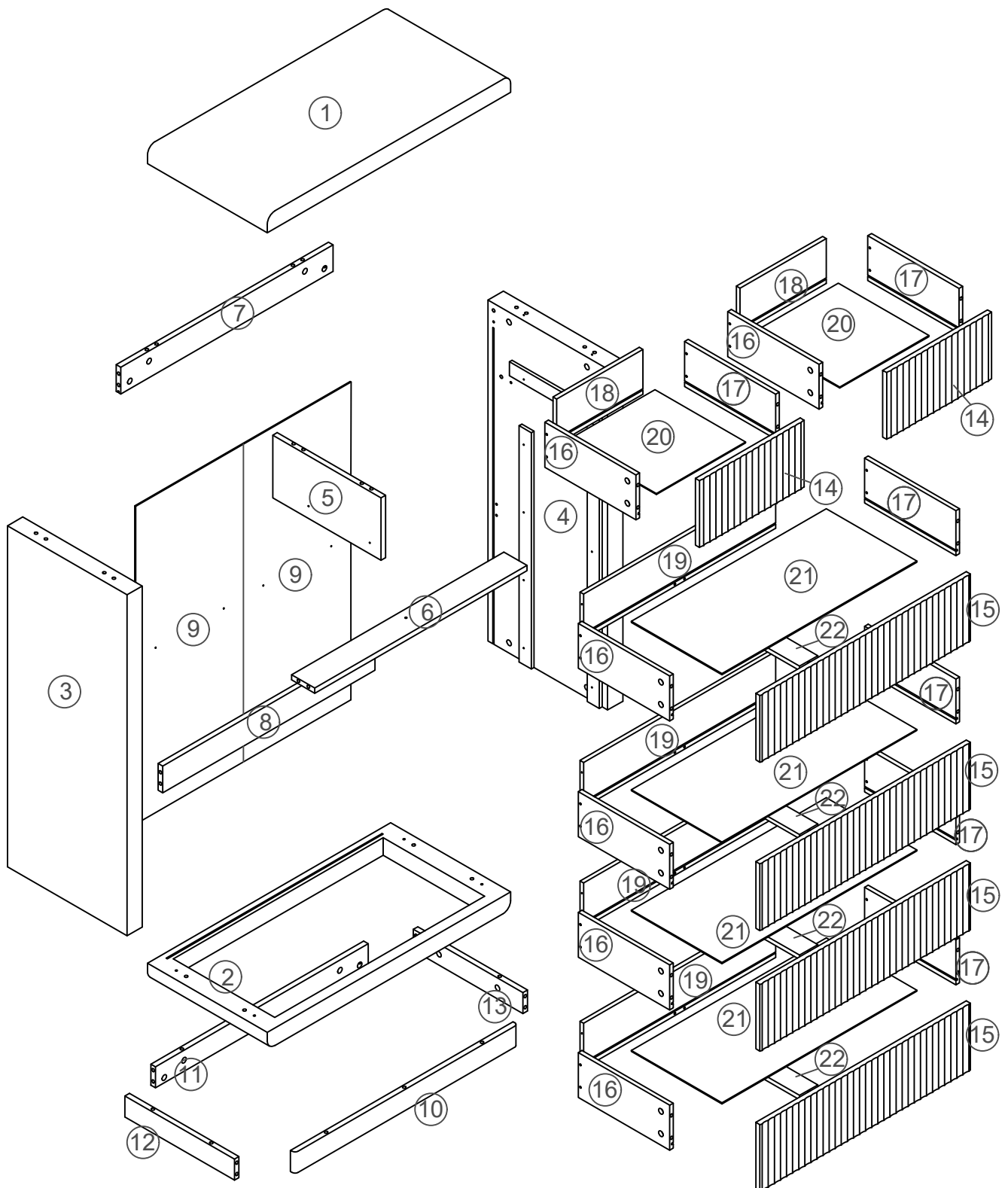


ASSEMBLY INSTRUCTIONS



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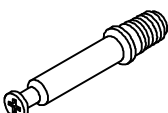
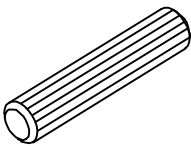
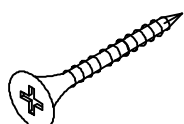
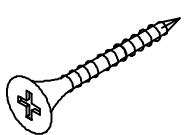
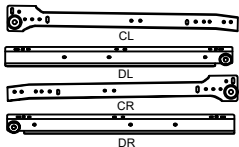
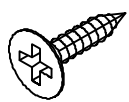
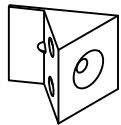
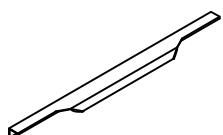
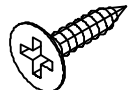
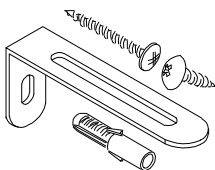
PACKAGE INCLUDE



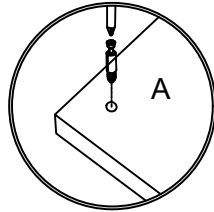
PACKAGE INCLUDE

CODE	DESCRIPTION	QTY
1	Top Panel	1
2	Bottom box	1
3	Left Side Panel	1
4	Right Side Panel	1
5	Mid-Side Panels	1
6	Front connecting rod	1
7	Upper rear connecting rod	1
8	Middle rear connecting rod	1
9	Backplate	1
10	Fore foot Plate	1
11	Rear foot Plate	1
12	Left foot Plate	1
13	Right foot Plate	1
14	Upper Padded Panels	2
15	Lower Padded Panels	4
16	Drawer Left Side Panel	6
17	Drawer Right Side Panel	6
18	Upper Drawer Back Panel	2
19	Lower Drawer Back Panel	4
20	Short Drawer Bottom Panel	2
21	Long Drawer Bottom Panel	4
22	Drawer Bottom Strip	4

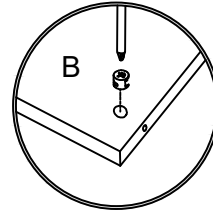
PACKAGE CONTENT

M6*34mm  (A) x 62+4	Ø15*9.5mm  (B) x 62+4	Ø8*30mm  (C) x 20+2	Ø4*40mm  (D) x 2
Ø4*30mm  (E) x 32+2	12"  (F) x 6	Ø3.5*12mm  (G) x 48+3	14 x 13 x 10 mm  (H) x 6
Ø3*16mm  (J) x 10	400mm  (K) x 4	260mm  (L) x 2	Ø3*12mm  (M) x 12+1
 (N) x 2			

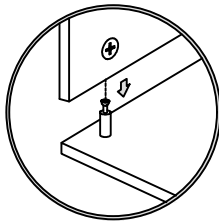
How to use the cam lock system



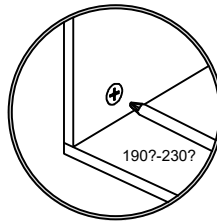
1. Screw cam bolt into panel



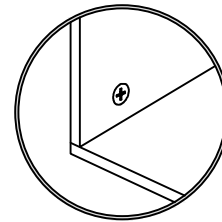
2. Push cam into panel - arrow feature on cam top points to panel edge



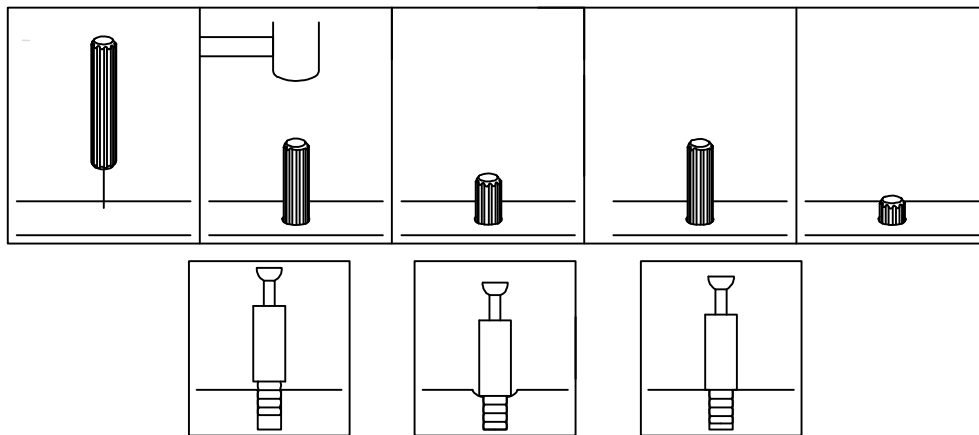
3. Align cam bolt(s) with cam(s) and insert all the way into cross-bored hole(s)



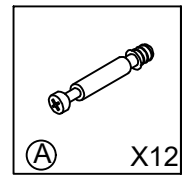
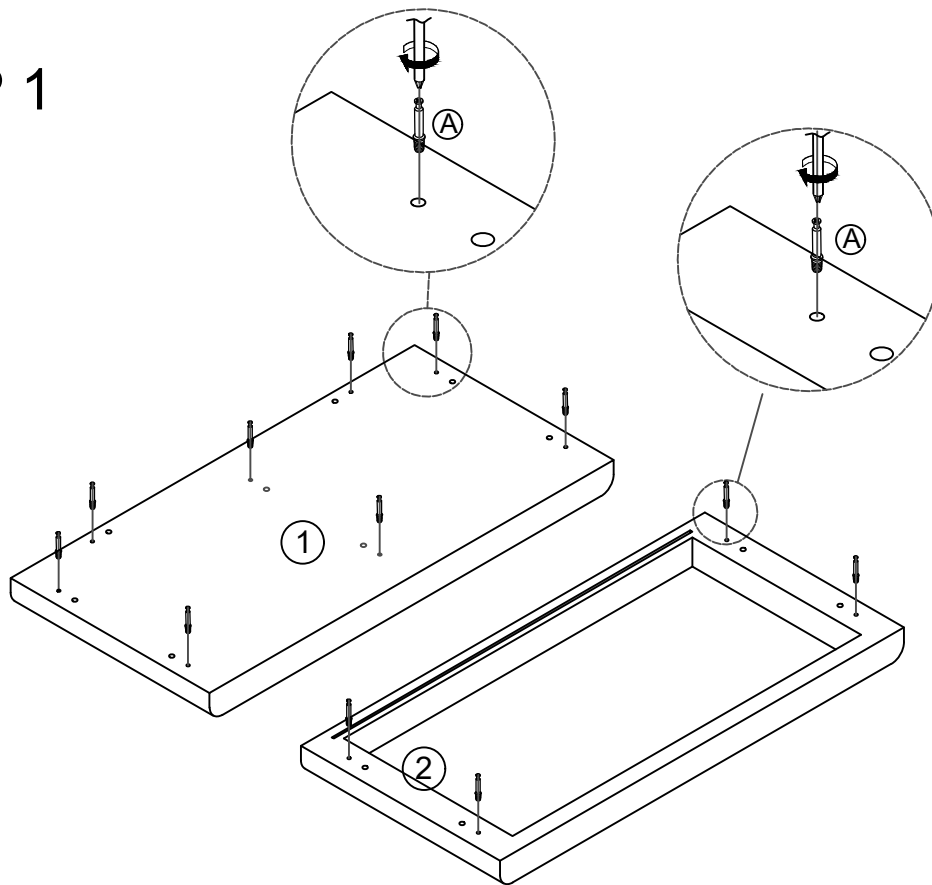
4. Rotate cam(s) clockwise 190°-230° to lock panels together



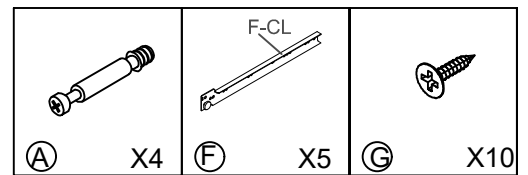
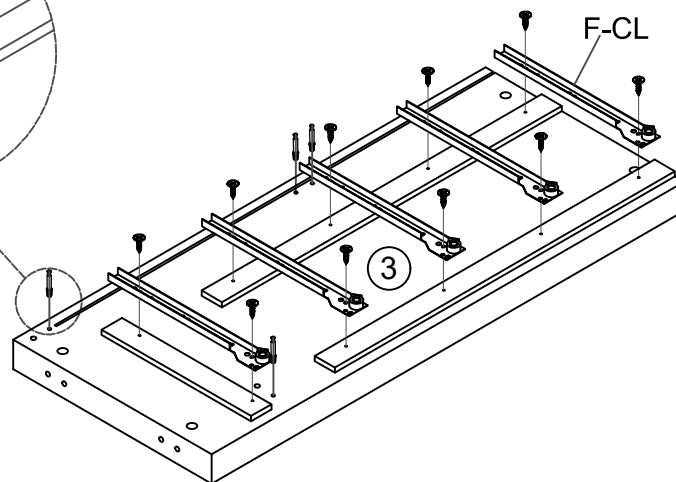
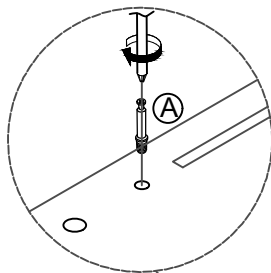
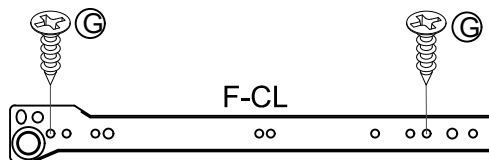
5. Panels should be tight against each other and connection should be rigid



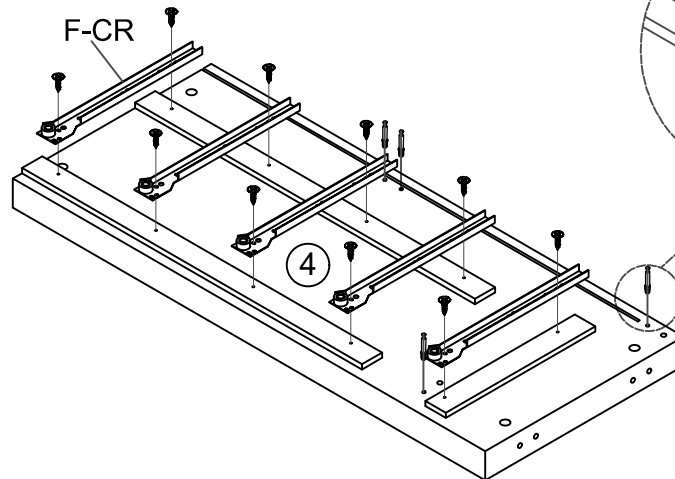
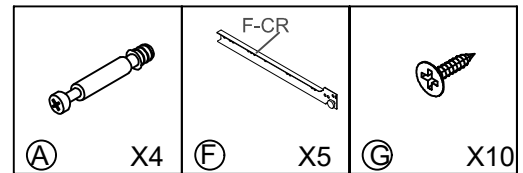
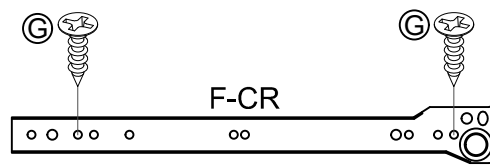
STEP 1



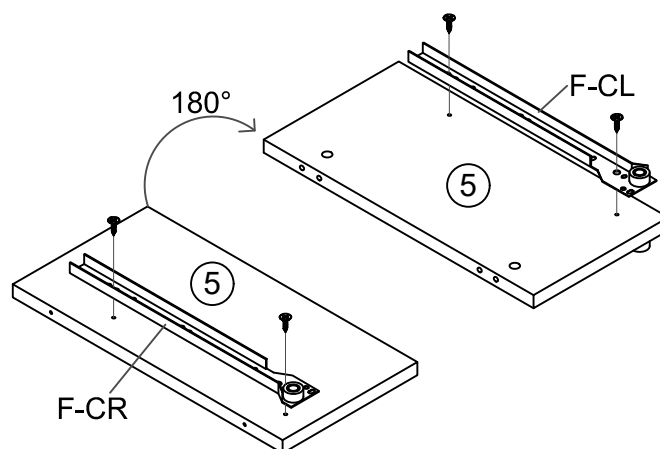
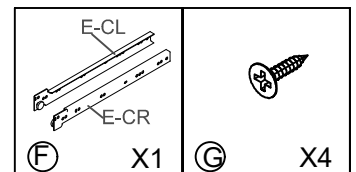
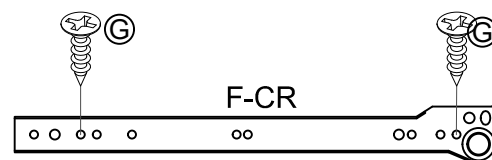
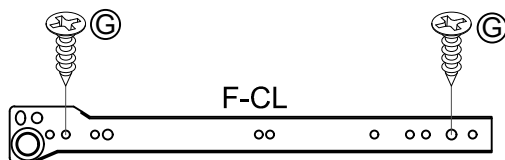
STEP 2



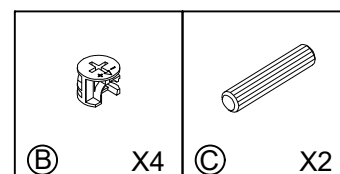
STEP 3



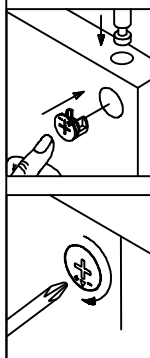
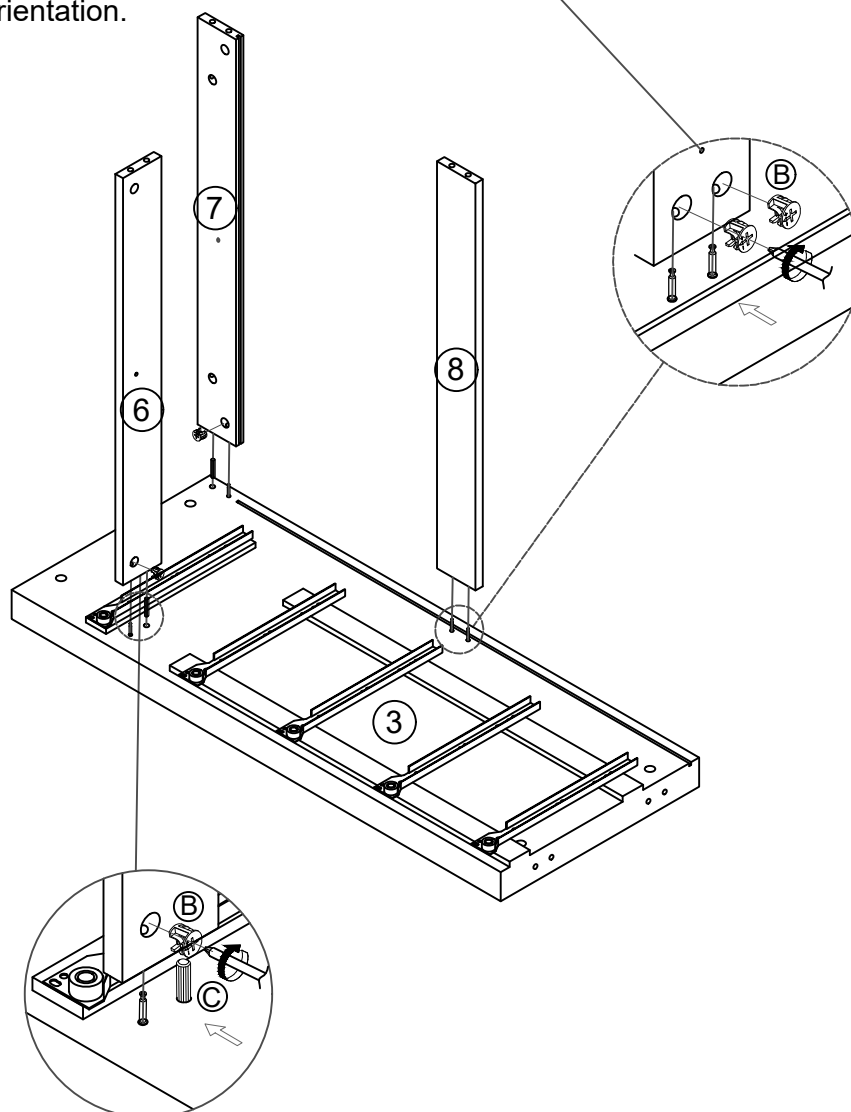
STEP 4



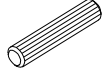
STEP 4

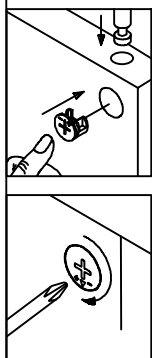
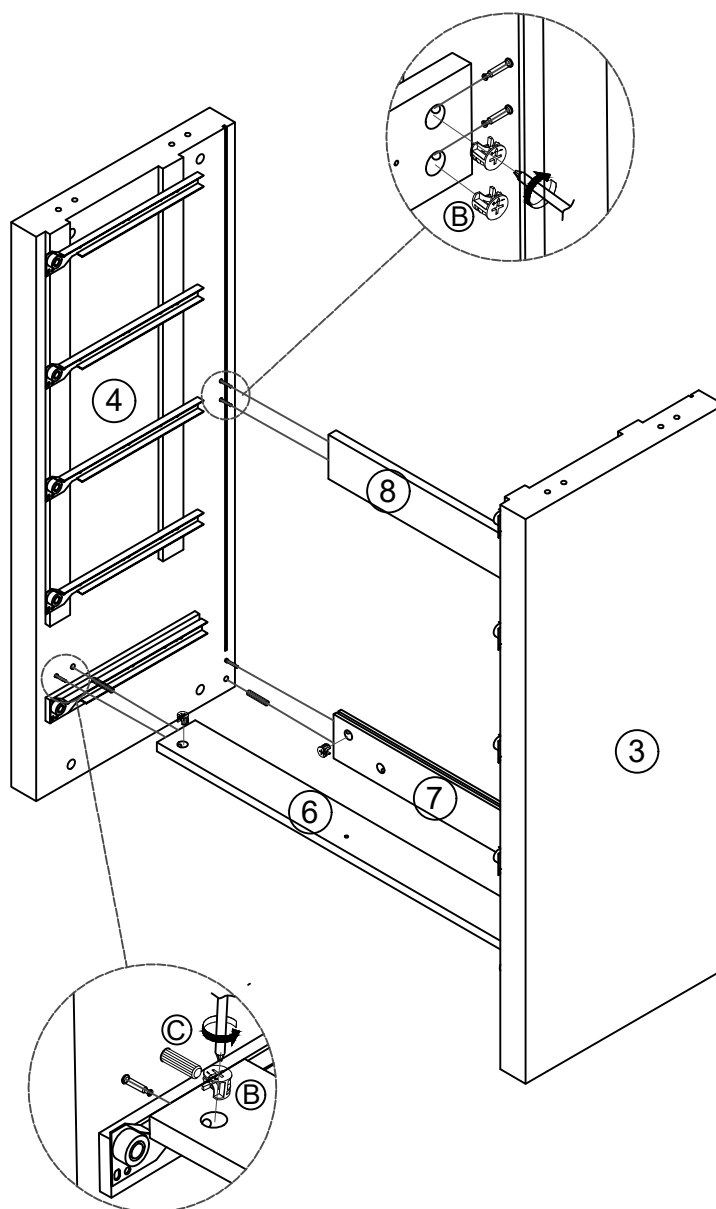


Please note:
This is the back plane mounting guide hole.
Please ensure that it is facing the same direction
during installation.
Subsequent installations should follow the same
orientation.

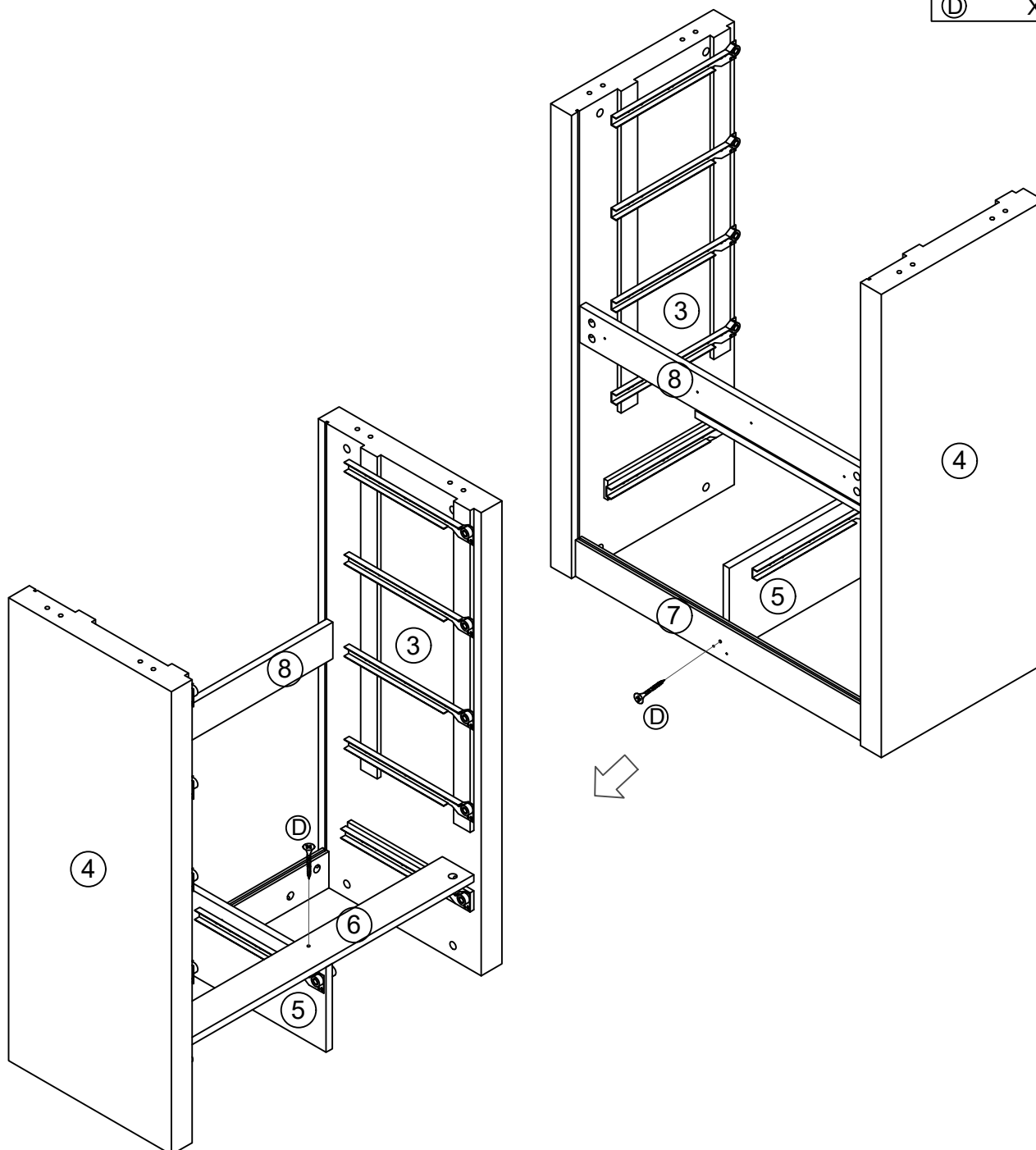
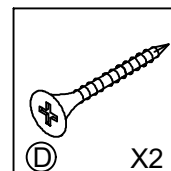


STEP 5

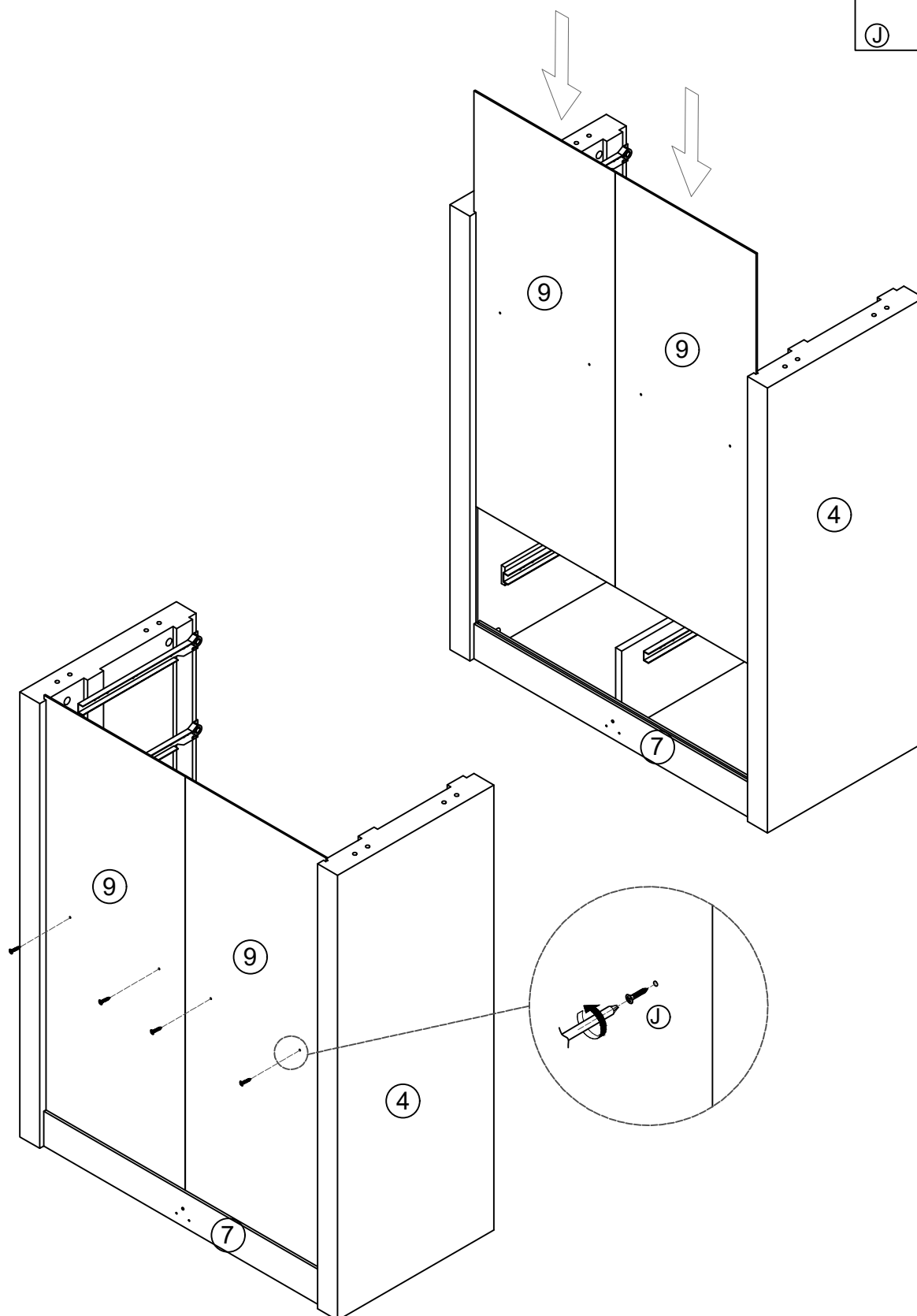
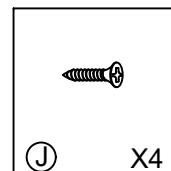
	
Ⓑ X4	Ⓒ X2



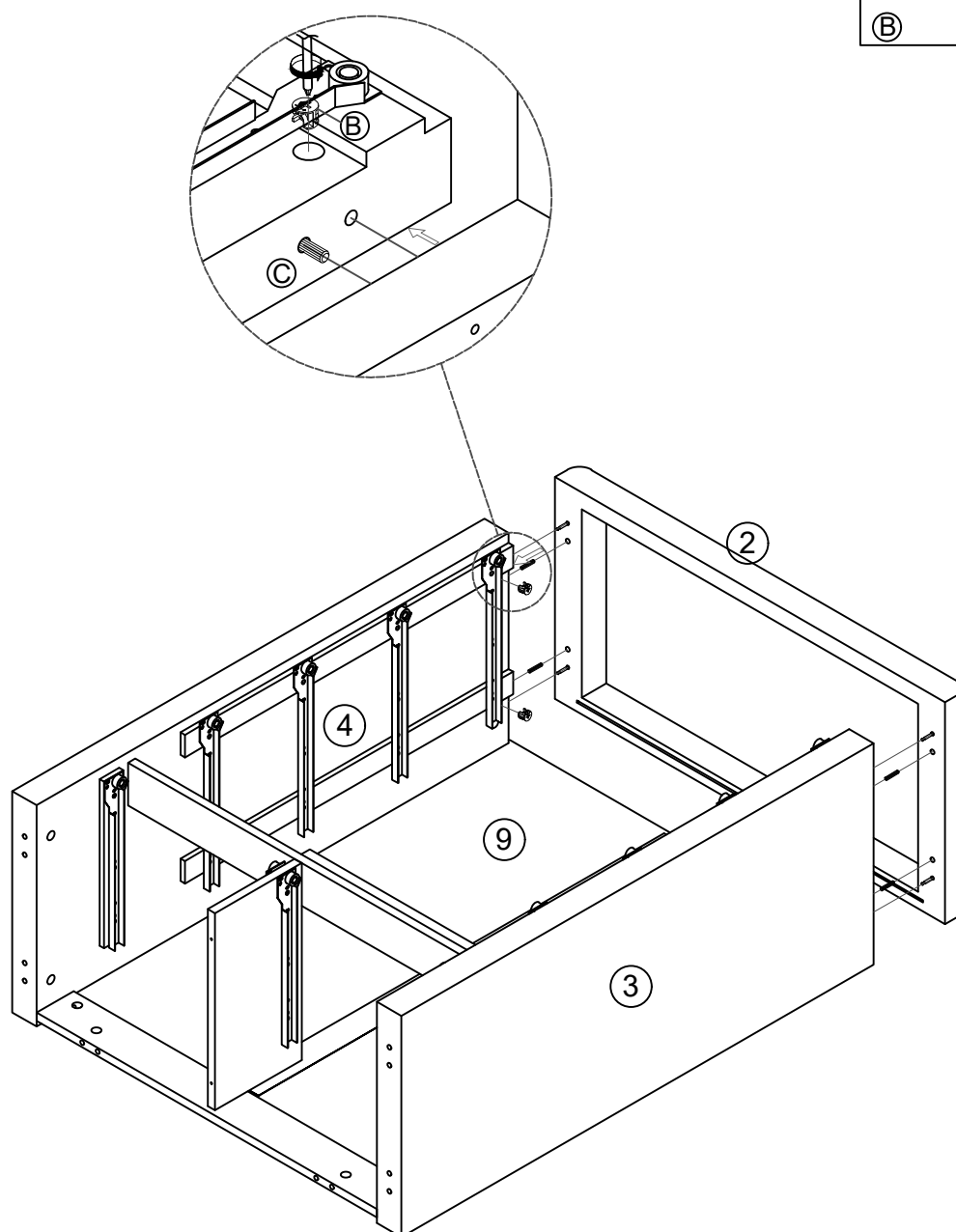
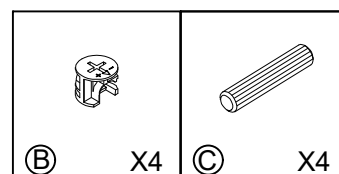
STEP 6



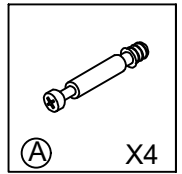
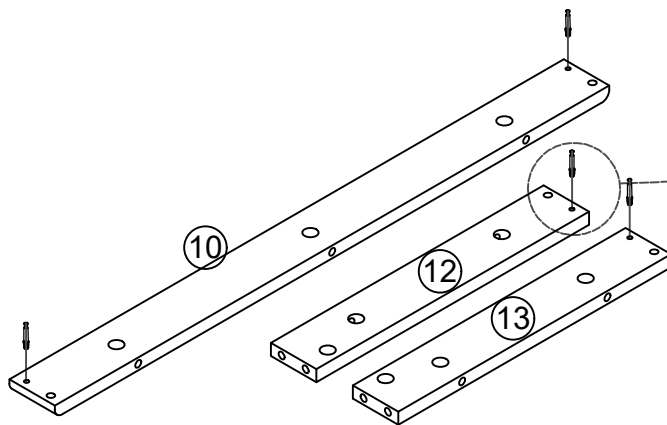
STEP 7



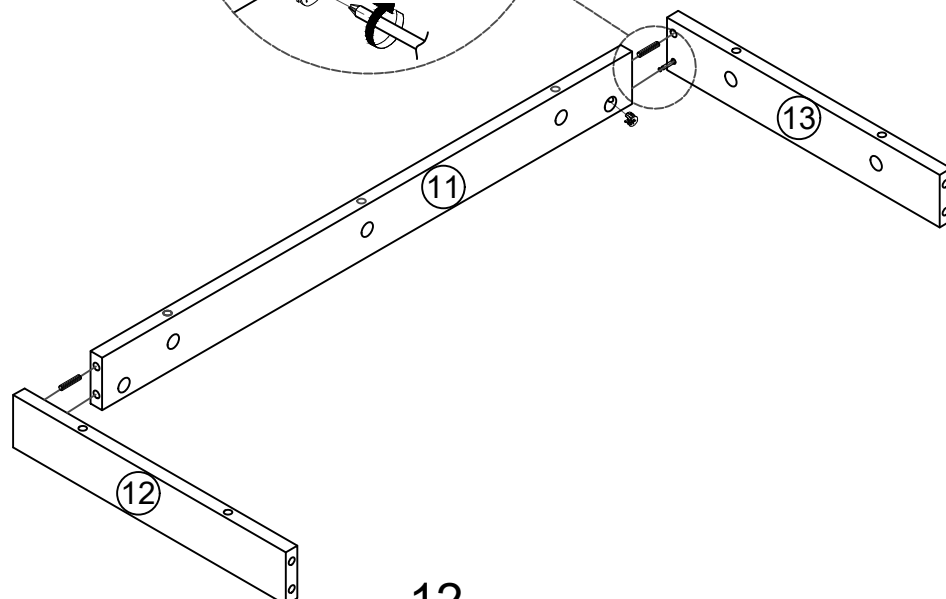
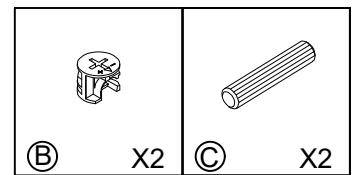
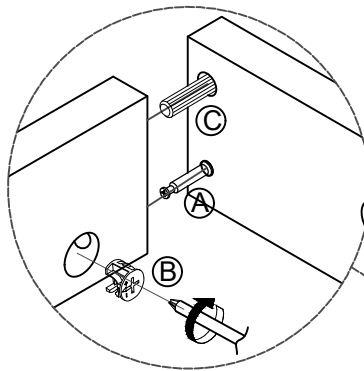
STEP 8



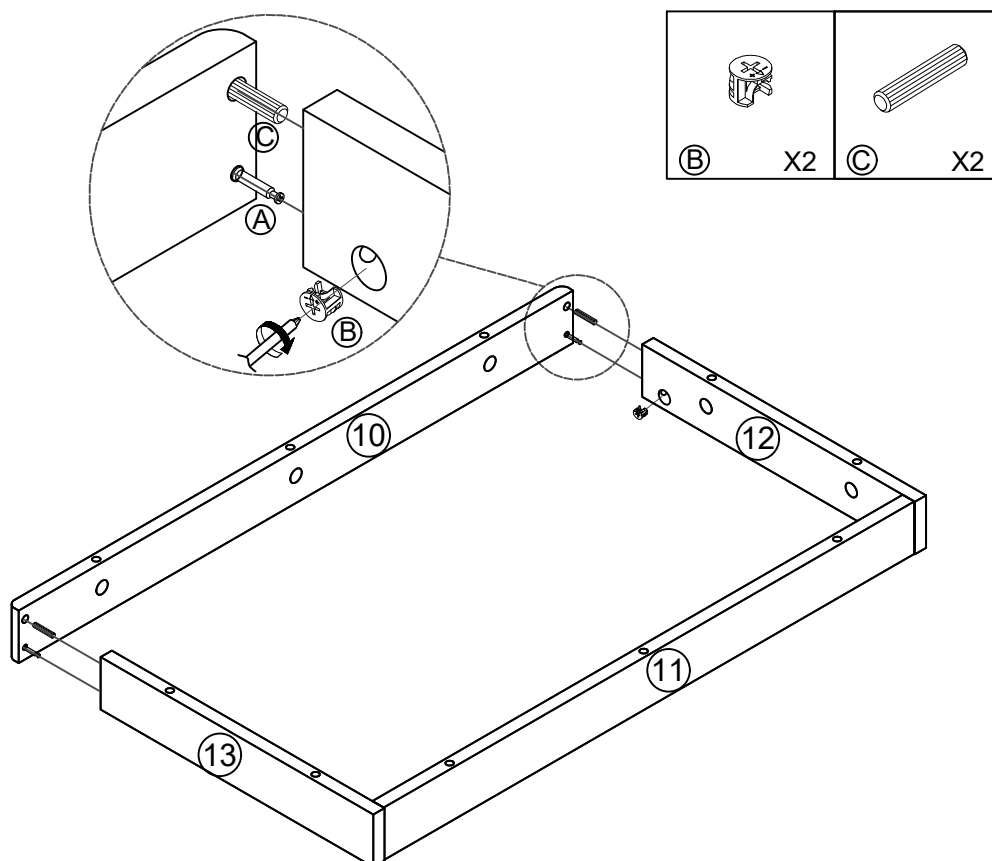
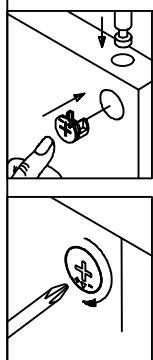
STEP 9



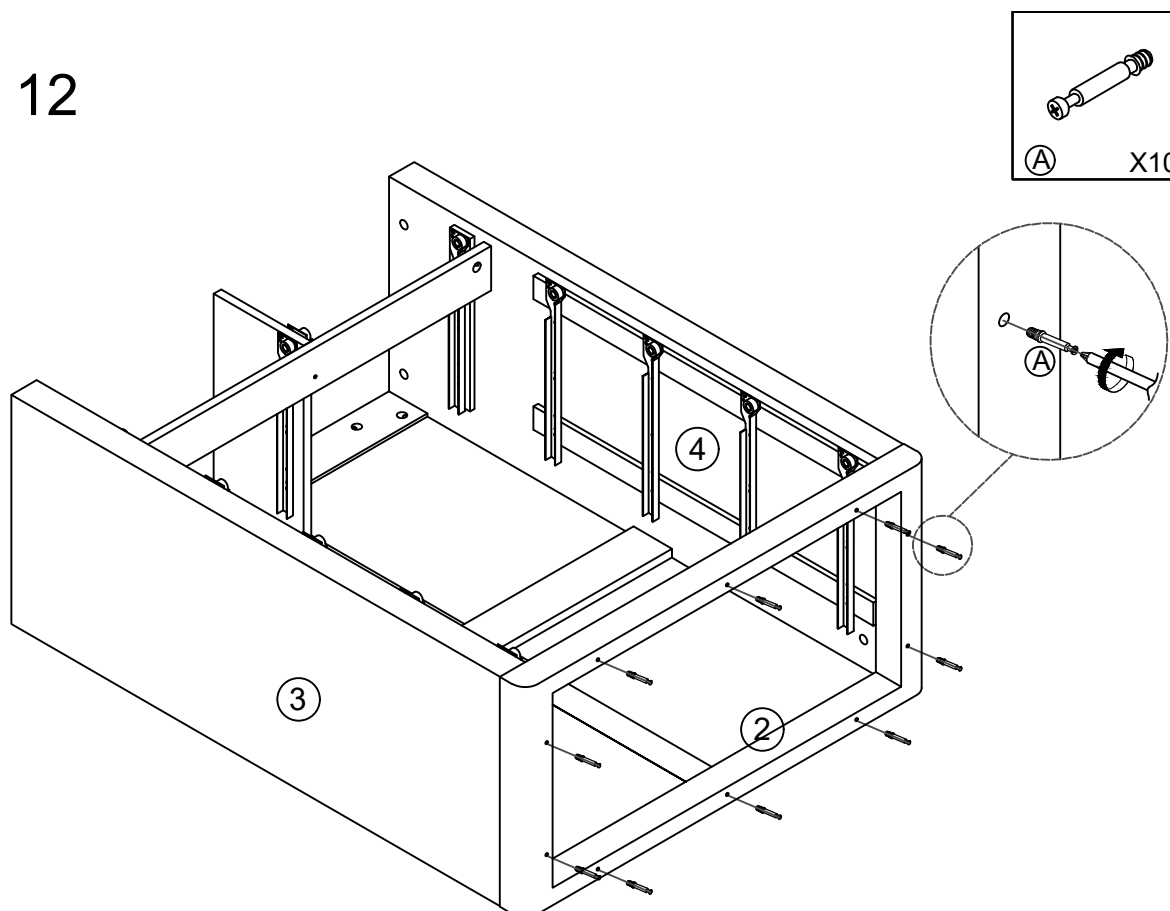
STEP 10



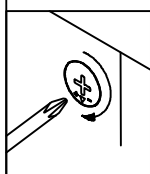
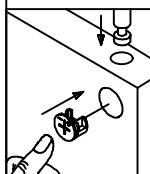
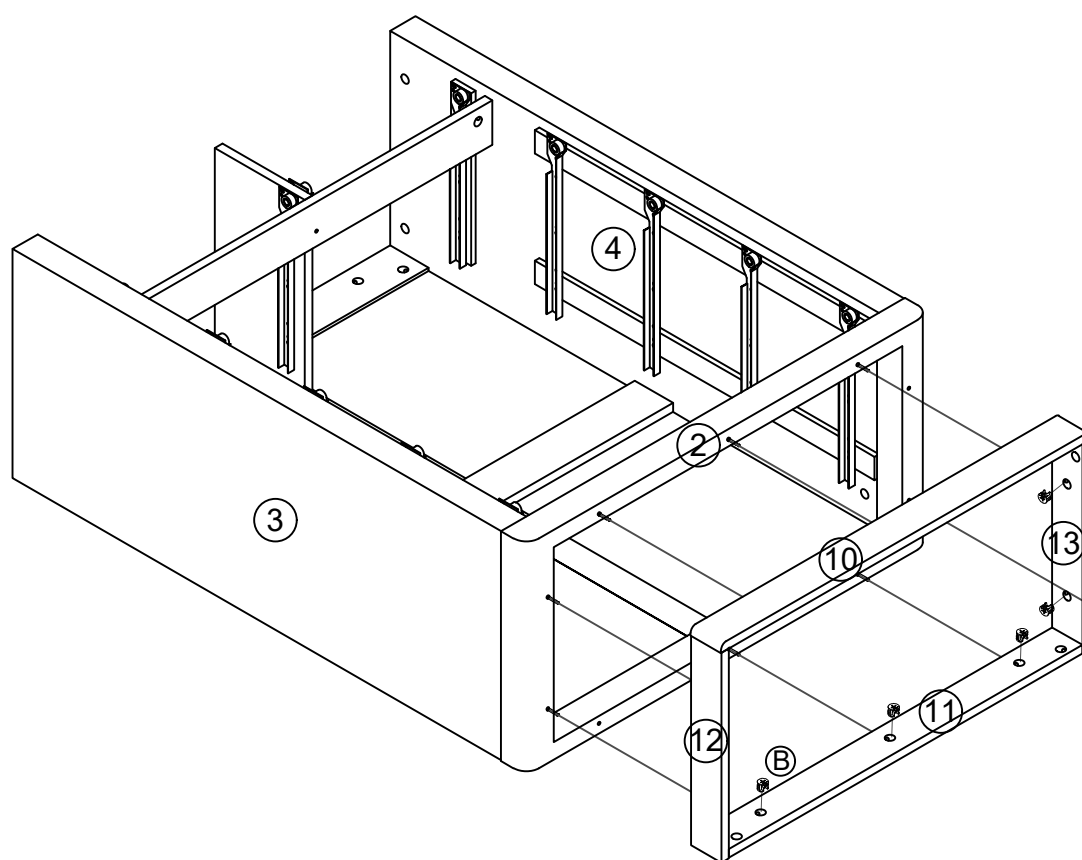
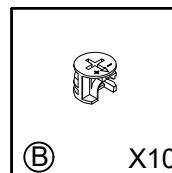
STEP 11



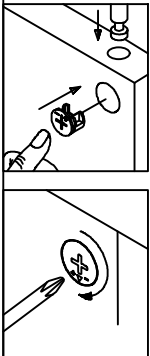
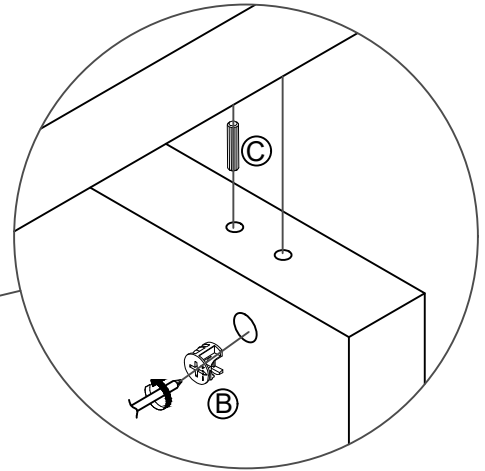
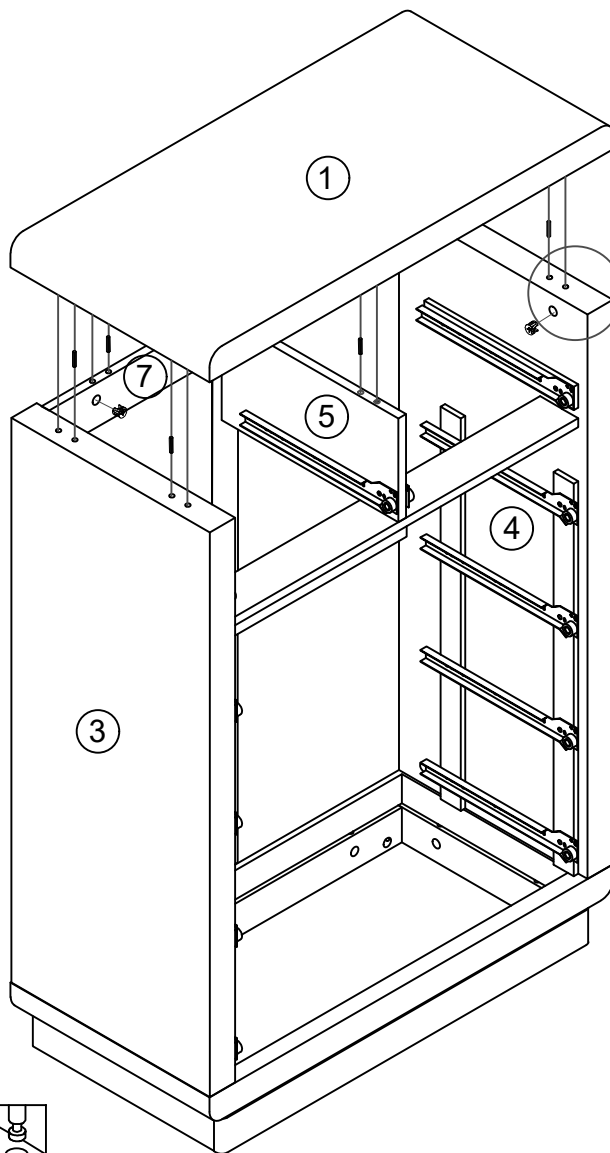
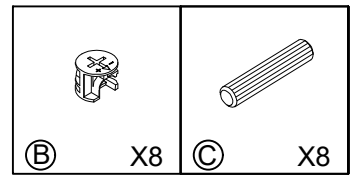
STEP 12



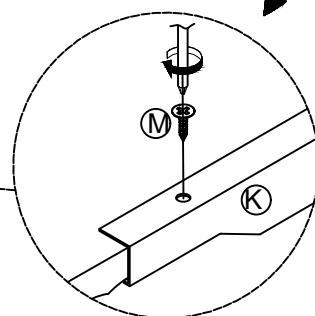
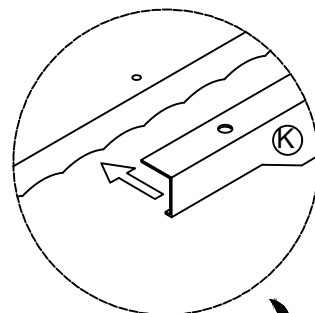
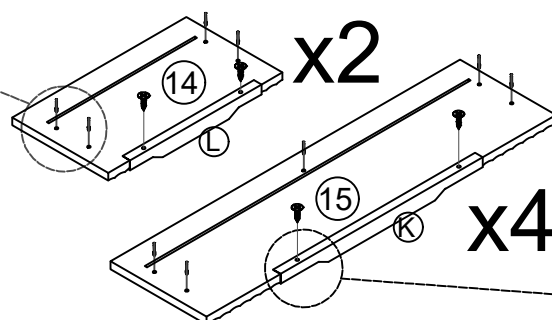
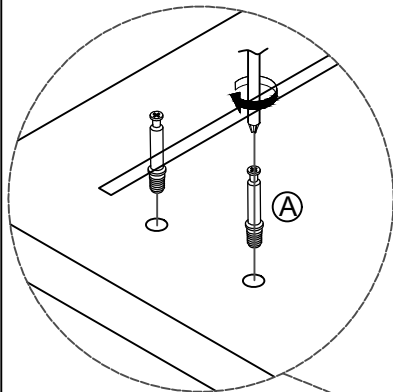
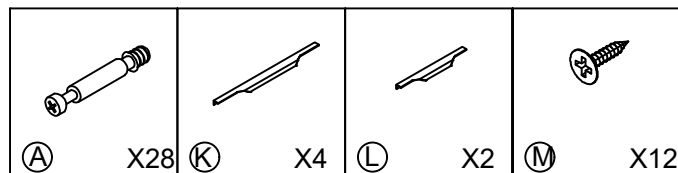
STEP 13



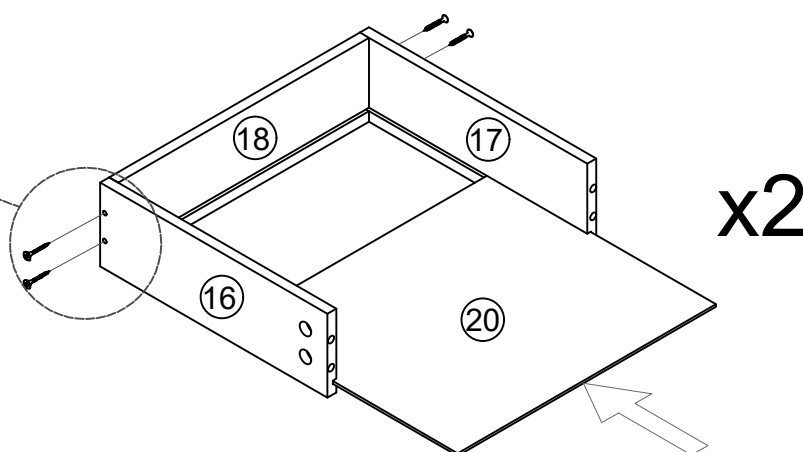
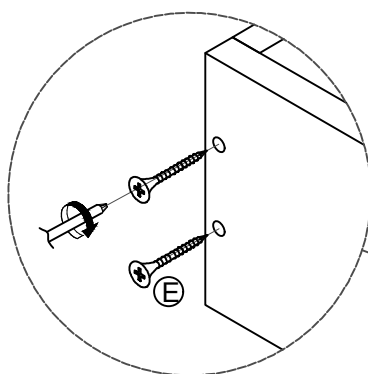
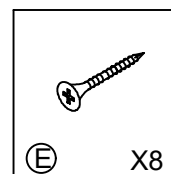
STEP 14



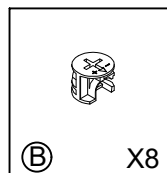
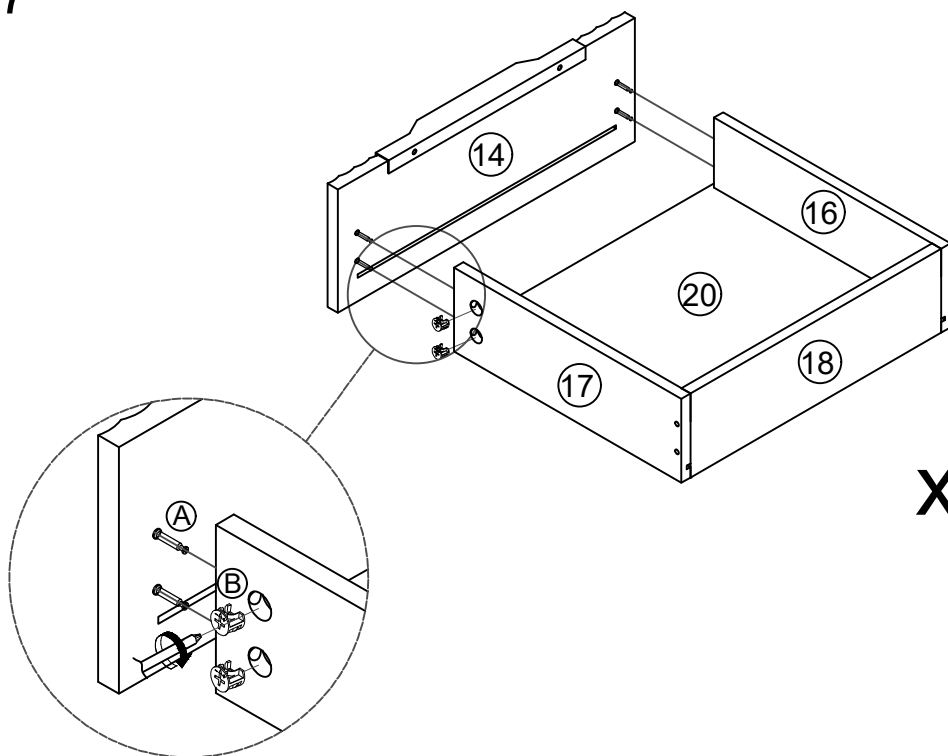
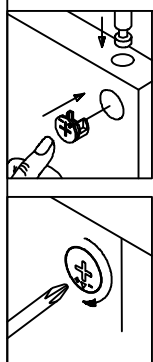
STEP 15



STEP 16

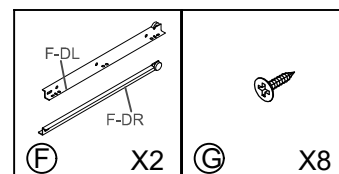
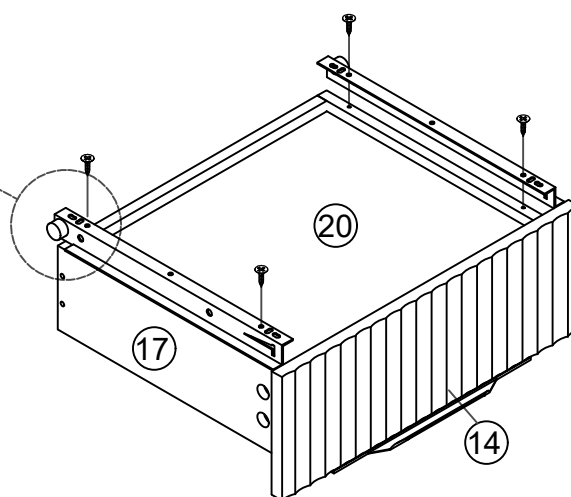
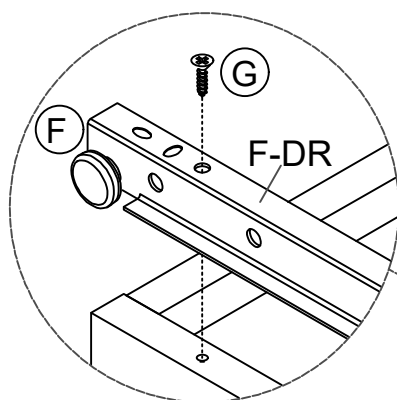


STEP 17



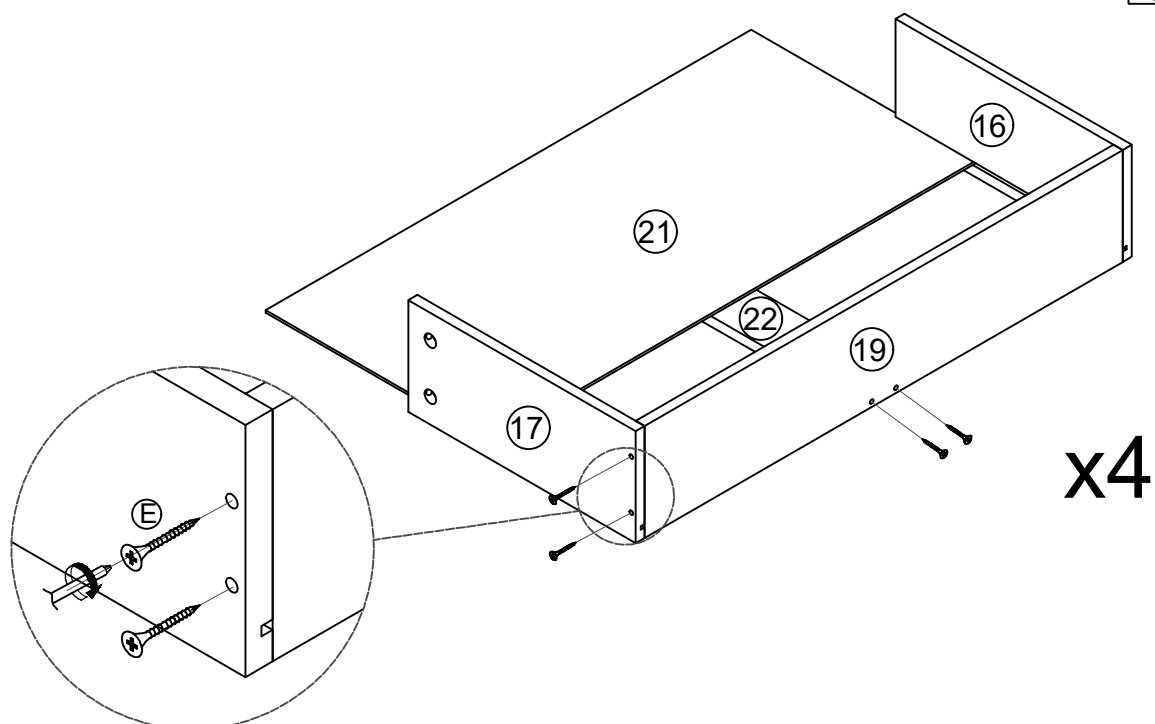
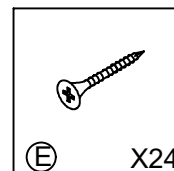
x2

STEP 18

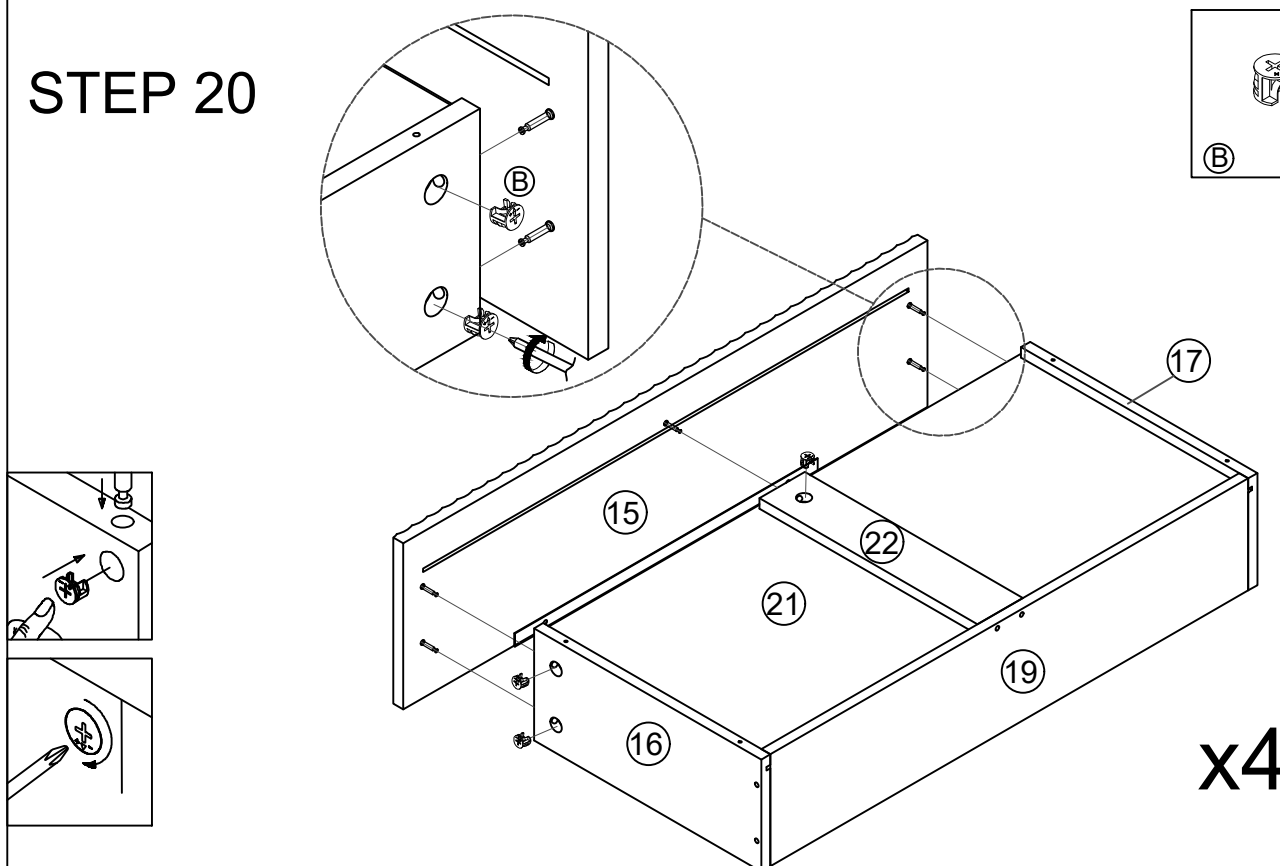
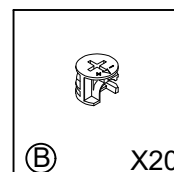


x2

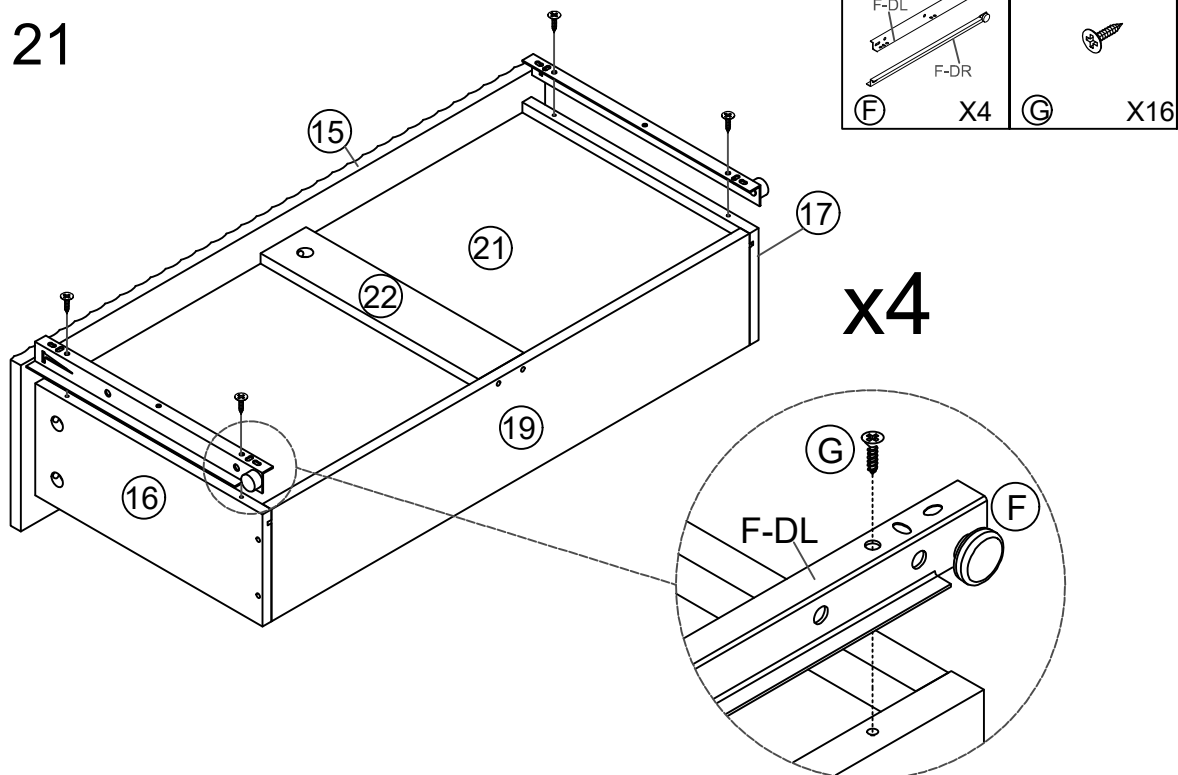
STEP 19



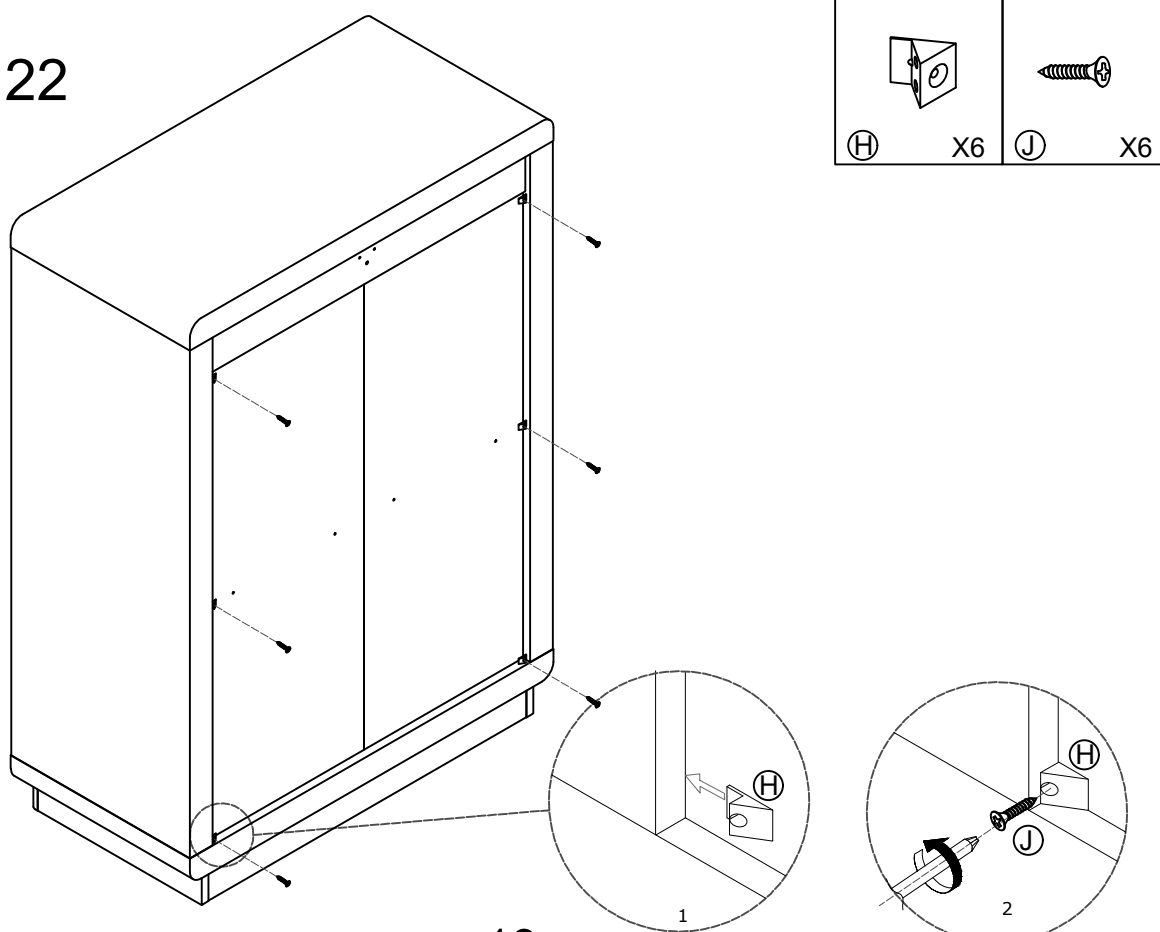
STEP 20



STEP 21



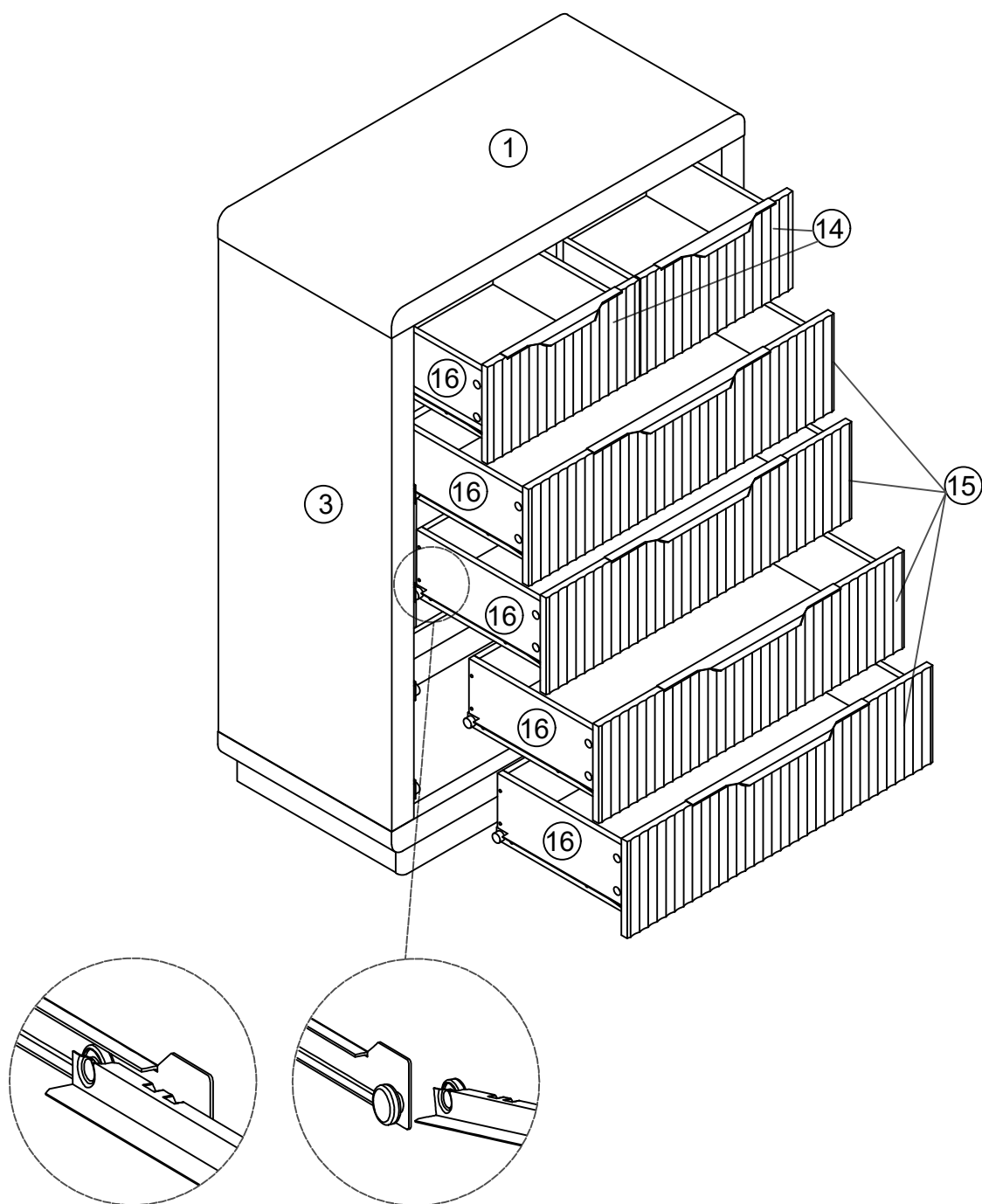
STEP 22



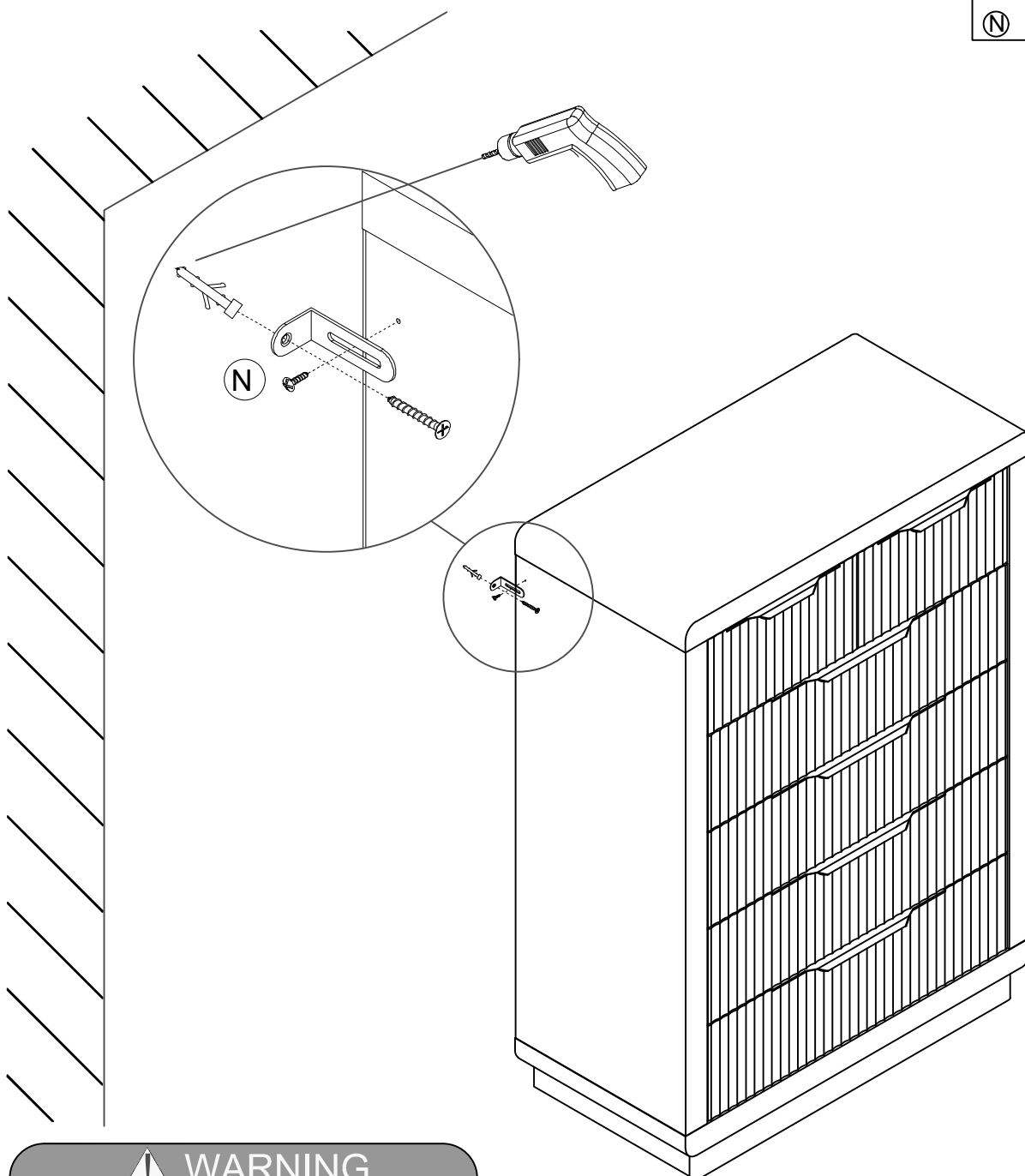
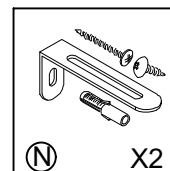
-19-

For product support or inquiries, please reach out to us at harpagservice@gmail.com

STEP 23



STEP 24



⚠ WARNING

Children have died from furniture tipover.
To reduce the risk of furniture tipover:

- ALWAYS install tipover restraint provided.
- NEVER put a TV on this product.
- NEVER allow children to stand, climb or hang on drawers, doors, or shelves.
- NEVER open more than one drawer at a time.
- Place heaviest items in the lowest drawers.

This is a permanent label.
Do not remove!