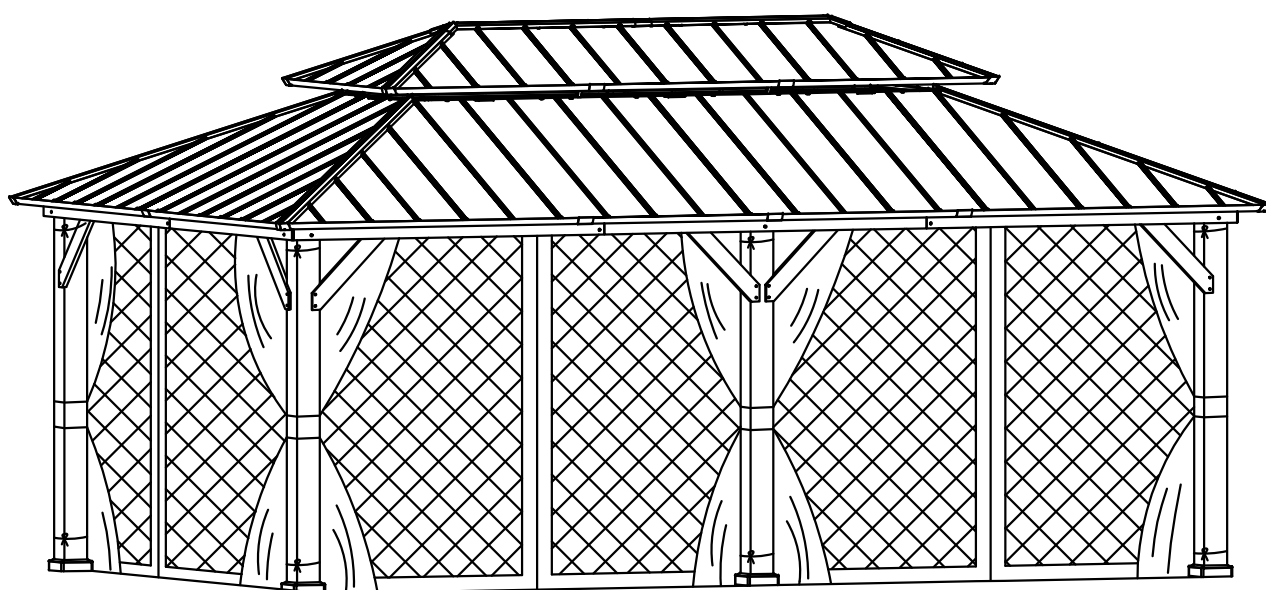


12 x 20 FT

□ □ □ □ □ □ □ □ □ ZHG077MS □ □ □ □ □ □ □ □ □



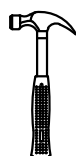
Note: The gazebo needs to be installed in cooperation with five people.
The following tools are not included and needed for assembly:



Pistol Drill



Tape Measure



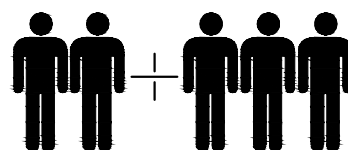
Hammer



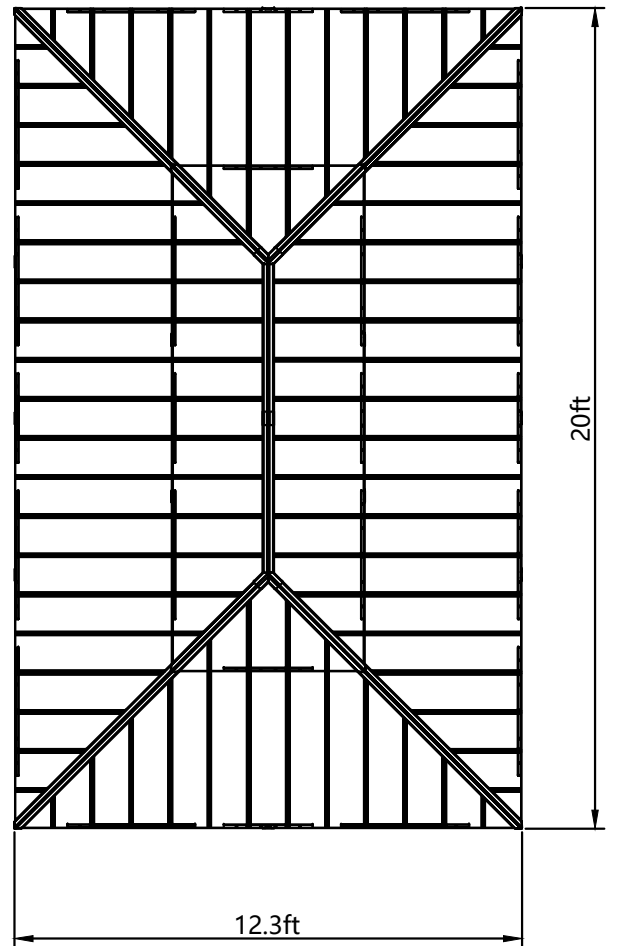
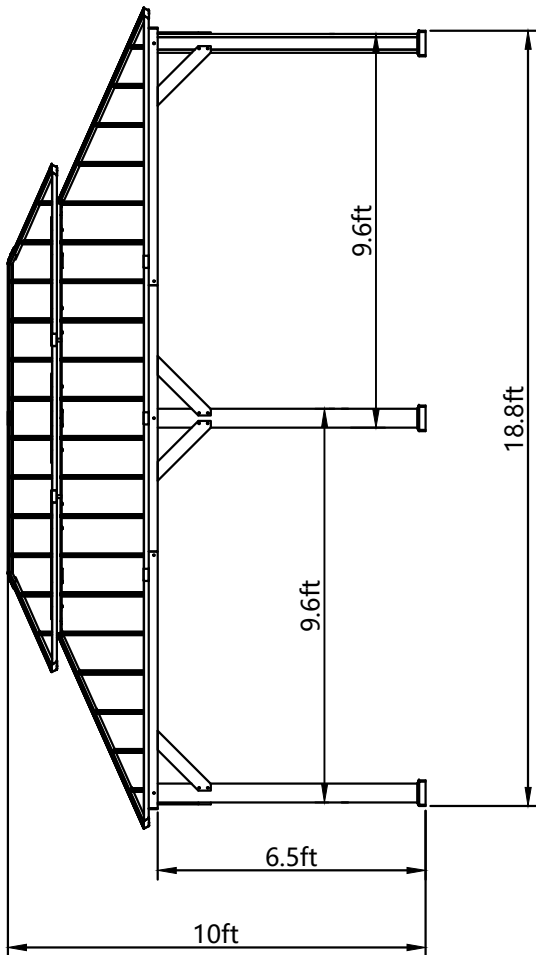
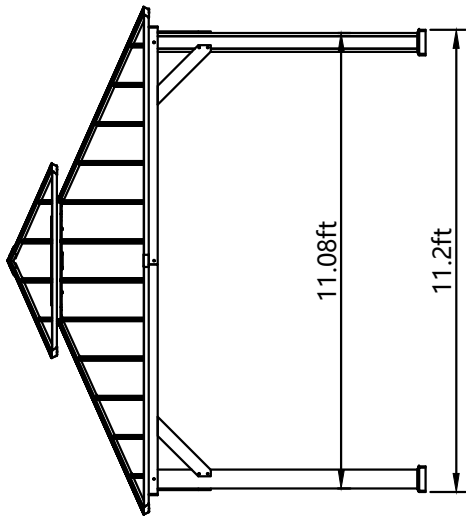
Screwdriver



Ladder



5 people



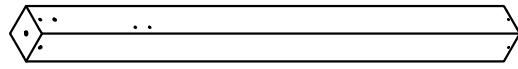
Box A		Box B		W5	6
Part #	Qty	Part #	Qty	W6	4
01	4	07	4	W7	2
08	2	08	2	I	4
11	2	10	6	E5	4
30	2	11	4	V	16
31	2	18	4	T	128
33	2	32	2	L6	4
35	2	34	4		
EE	74				
CC	88				
GG	410				
FF	36	Box C		Box D	
QQ	12			Part #	Qty
SS	4	Part #	Qty	P1	8
KK	36	36	2	P2	8
HH	24	R5	4	P3	4
II	24	E6	2	P4	4
OO	10	E9	2	P5	4
AA	10	L8	2	P6	4
NN	30	M6	4	Q2	4
LL	10	S2	16	Q9	2
MM	24	S3	8	Q10	2
PP	12	F3	4		
RR	2	F4	4		
Z1	2	B	6		
Z2	2	C	6		
Z4	2	W8	1		
P	2	W1	8		
		W2	20		
		W3	12		
		W4	12		

Box E

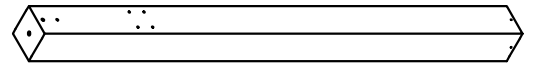
Part #	Qty
H1	8
K3	6
K4	2
K5	2
K6	2
P7	4
Q2	4
Q6	2
Q7	2
Q8	4
U5	1
U6	1
L6	2

Box F

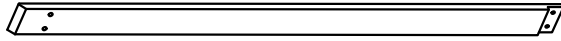
Part #	Qty
N1	2
N2	1
R3	4
E7	2
E8	2
G1	4
L5	8
L7	10
K1	4
K2	4
M4	8
R6	2
D2	2
L6	6



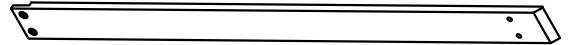
08 4x



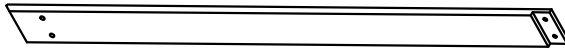
36 2x



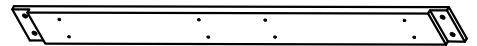
01 4x



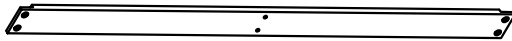
30 2x



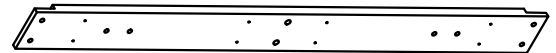
31 2x



32 2x



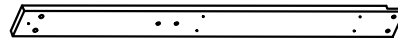
33 2x



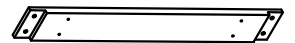
35 2x



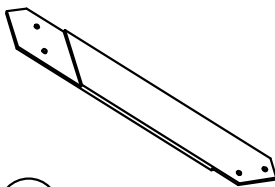
07 4x



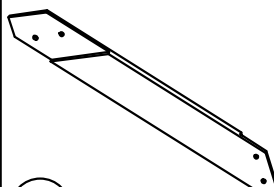
18 4x



34 4x



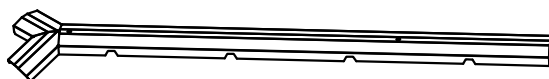
10 6x



11 6x



G1 4x



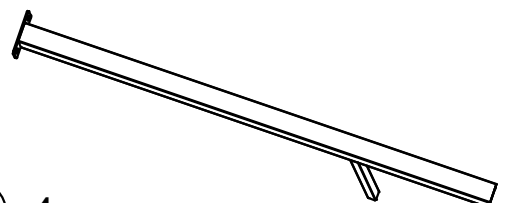
R6 2x



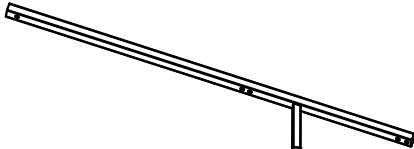
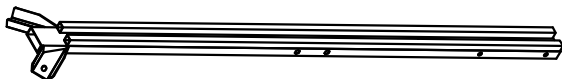
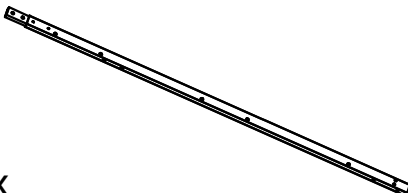
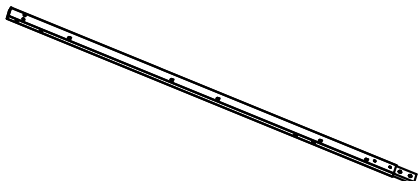
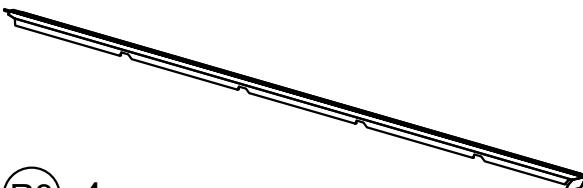
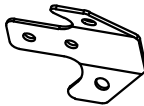
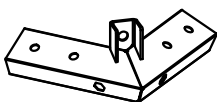
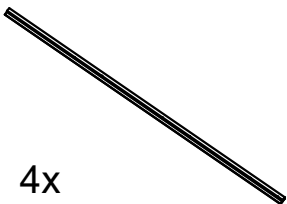
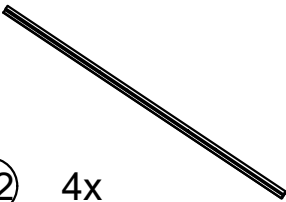
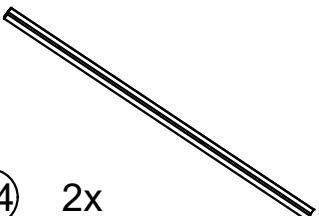
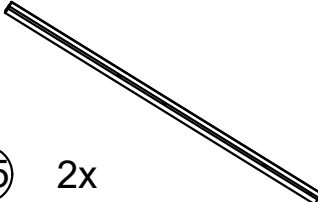
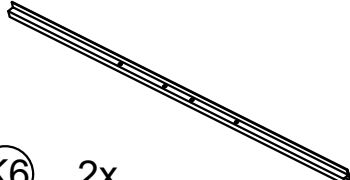
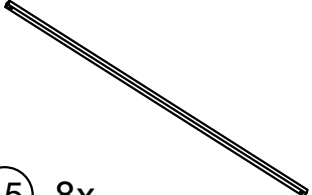
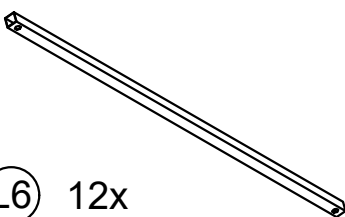
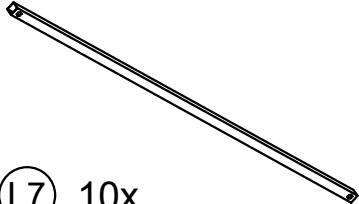
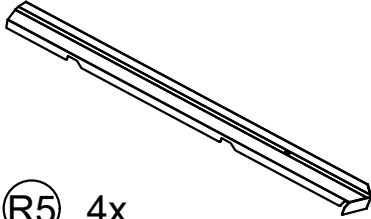
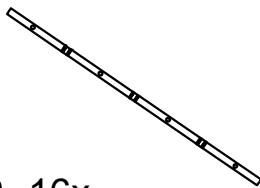
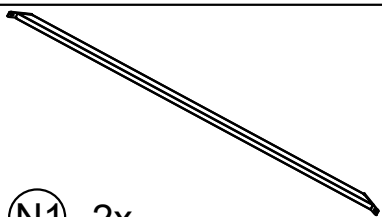
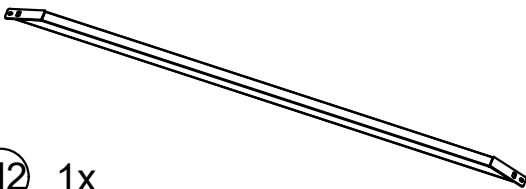
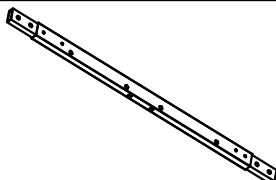
H1 8x

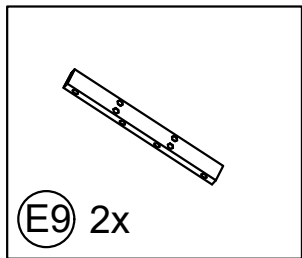


M4 8x

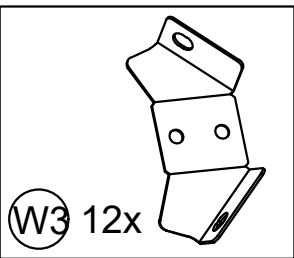


F4 4x

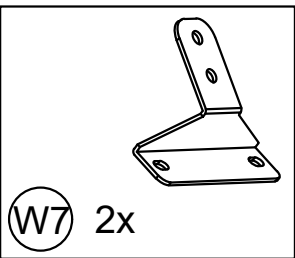
 (F3) 4x	 (D2) 2x	
 (E7) 2x	 (E8) 2x	
 (R3) 4x	 (W1) 8x	 (E5) 4x
 (K1) 4x	 (K2) 4x	 (K3) 6x
 (K4) 2x	 (K5) 2x	 (K6) 2x
 (L5) 8x	 (L6) 12x	 (L7) 10x
 (R5) 4x	 (S2) 16x	 (N1) 2x
 (N2) 1x	 (L8) 2x	 (E6) 2x



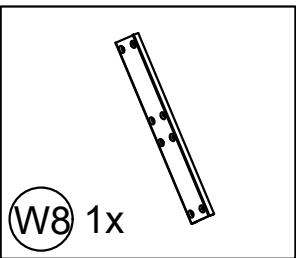
E9 2x



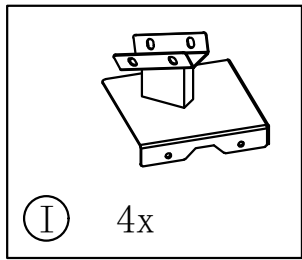
W3 12x



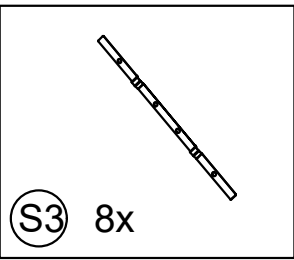
W7 2x



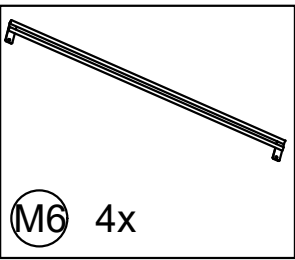
W8 1x



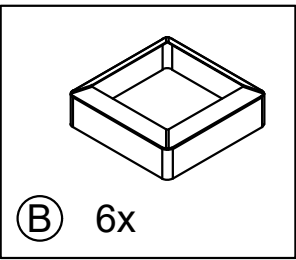
I 4x



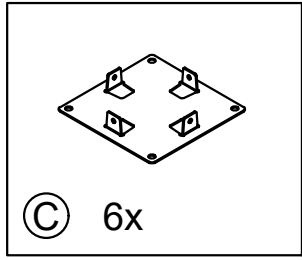
S3 8x



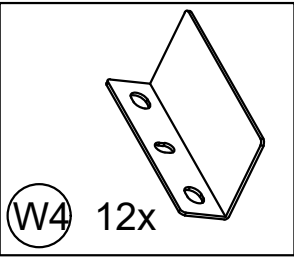
M6 4x



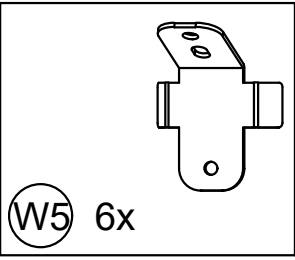
B 6x



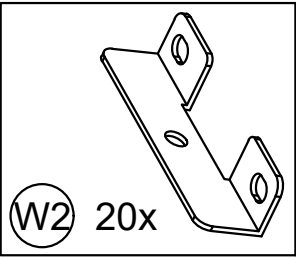
C 6x



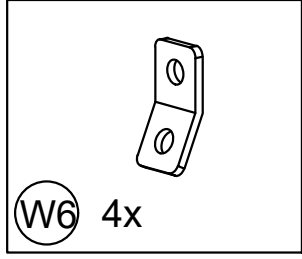
W4 12x



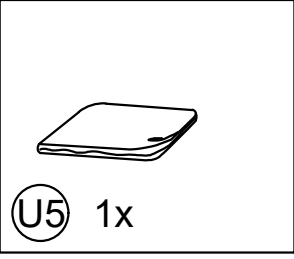
W5 6x



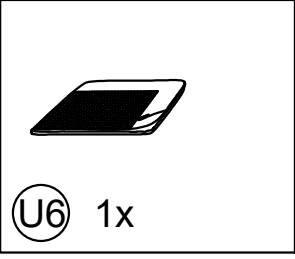
W2 20x



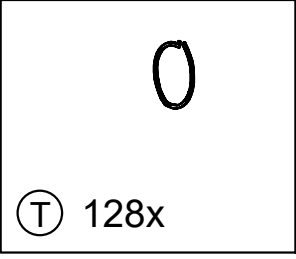
W6 4x



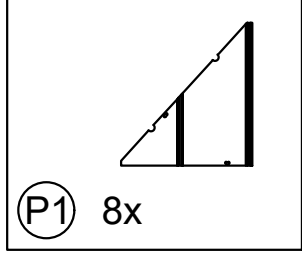
U5 1x



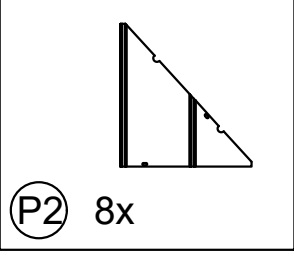
U6 1x



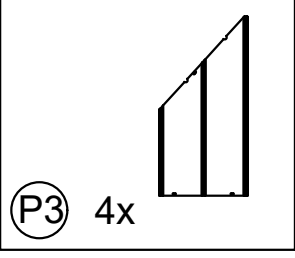
T 128x



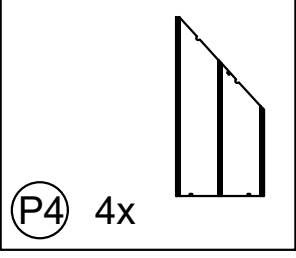
P1 8x



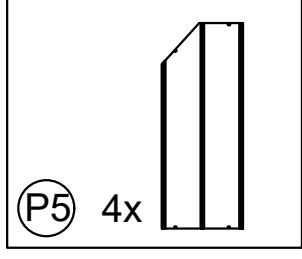
P2 8x



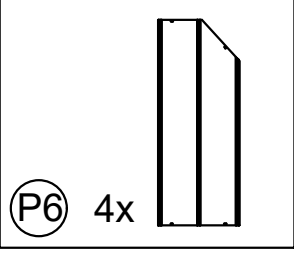
P3 4x



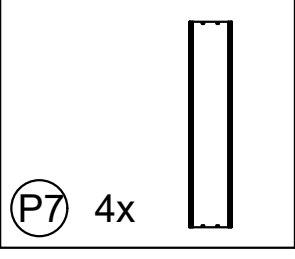
P4 4x



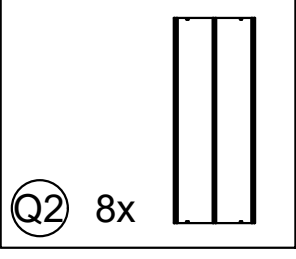
P5 4x



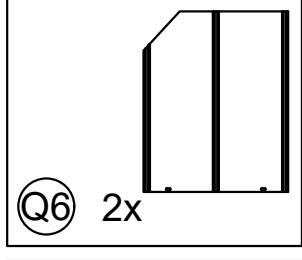
P6 4x



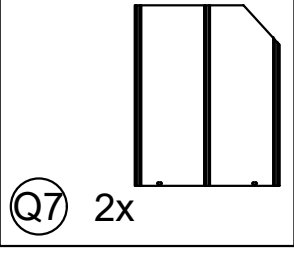
P7 4x



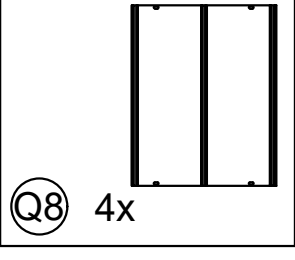
Q2 8x



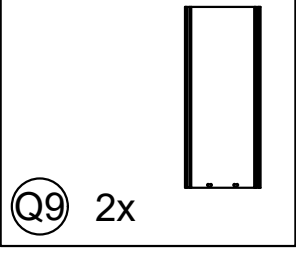
Q6 2x



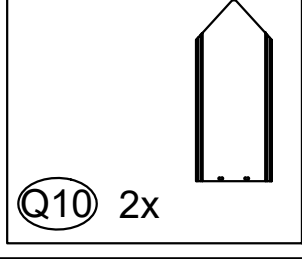
Q7 2x



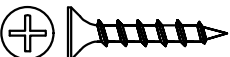
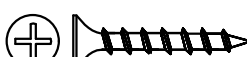
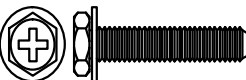
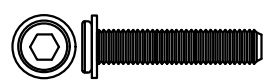
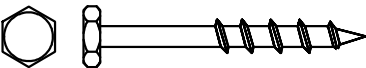
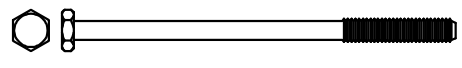
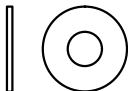
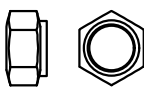
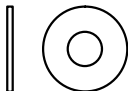
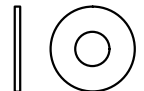
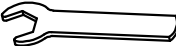
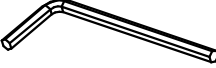
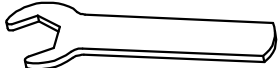
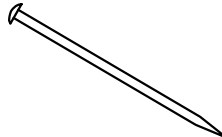
Q8 4x



Q9 2x



Q10 2x

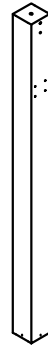
 M5x30  74x	 M5x40  88x	 M6x15  410x	 M6x20  36x
 M6x40  12x	 M6x60  4x	 M8x25  36x	 M8x35  24x
 M8x35  24x	 M10x80  10x	 M10x205  10x	
 M10  30x	 M10  10x	 M8  24x	 Rubber Gasket  16x
  2x	  2x	  2x	  2x
  12x	  2x		

<1>

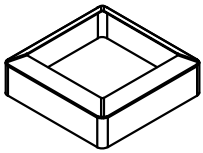
08 4x



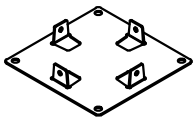
36 2x



B 6x



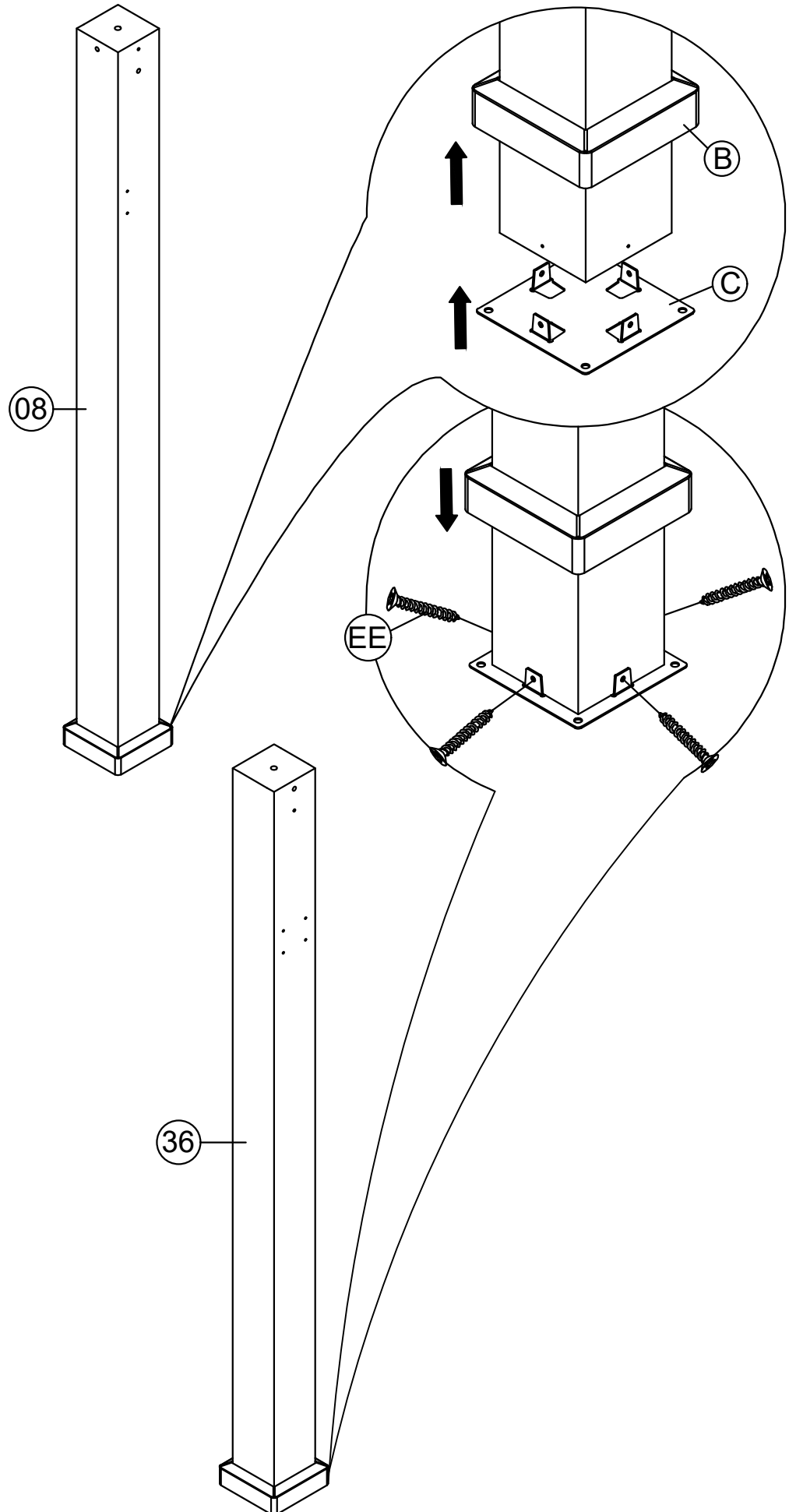
C 6x



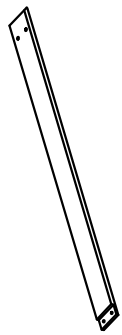
+ M5x30



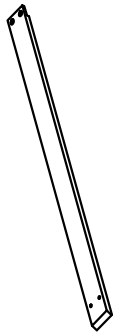
EE 24x



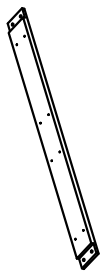
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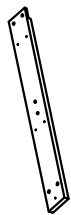
31 2x



30 2x



32 2x

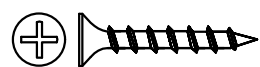


07 4x



M8x25

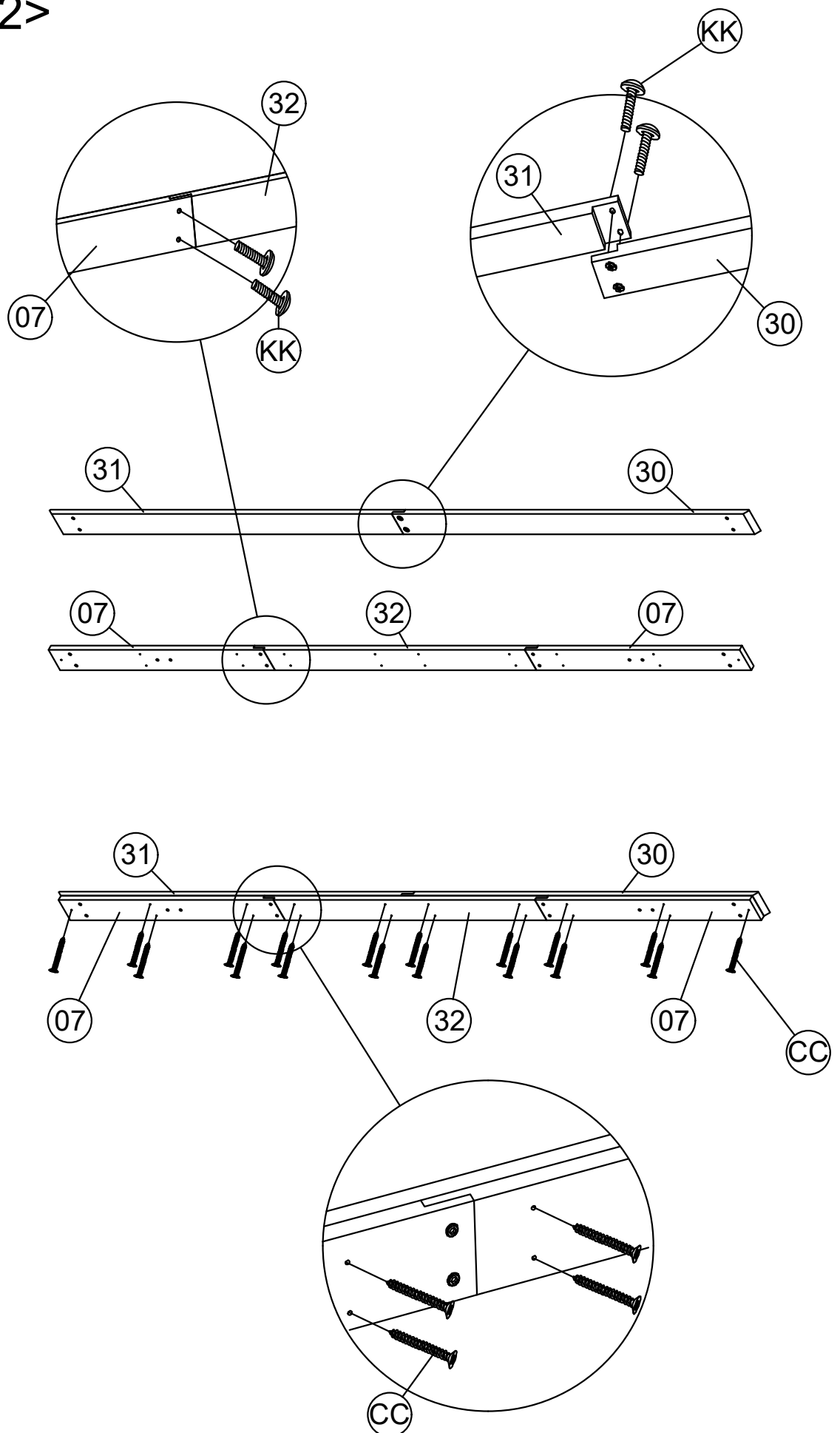
KK 12x



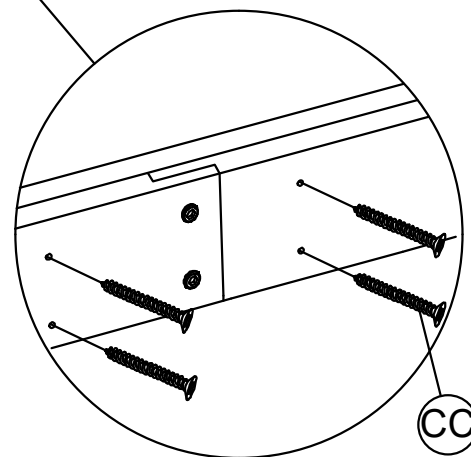
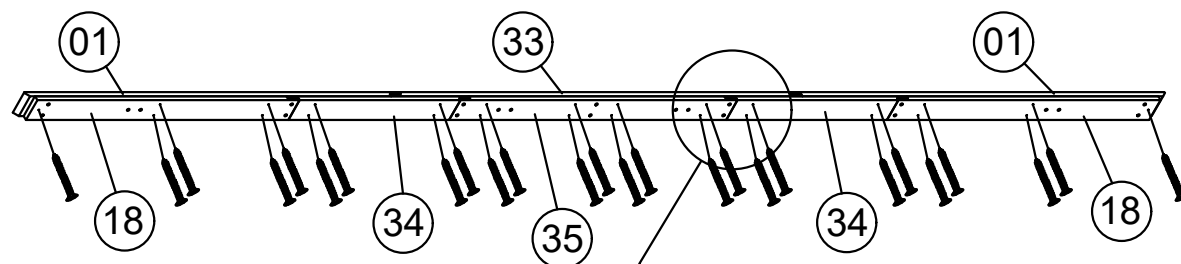
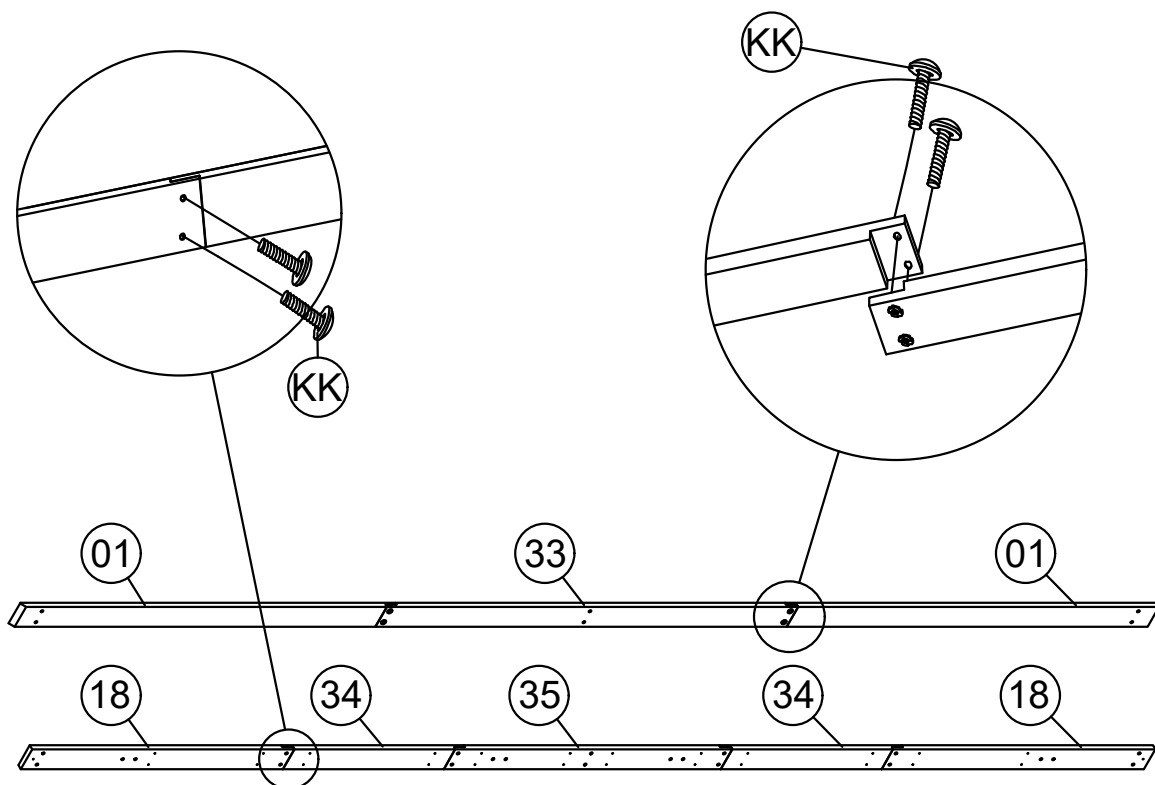
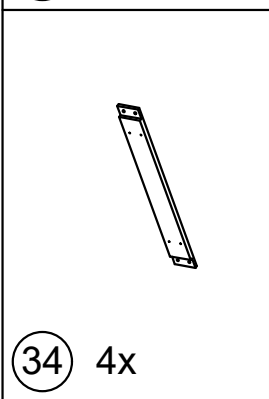
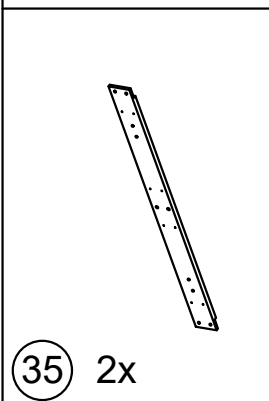
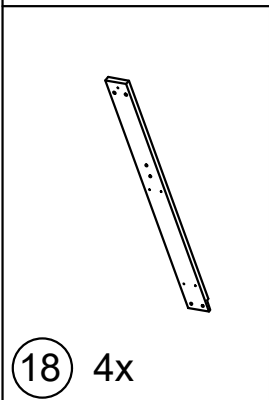
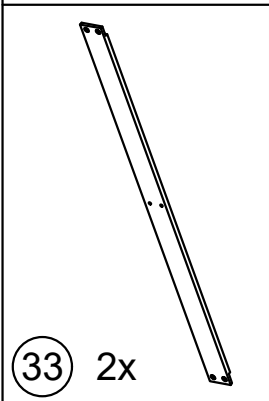
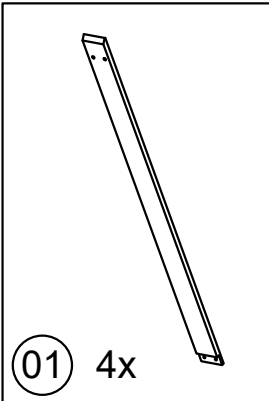
M5x40

CC 36x

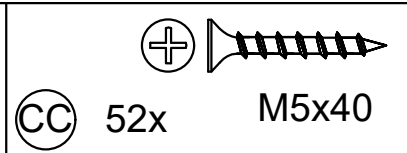
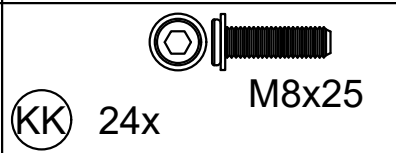
10

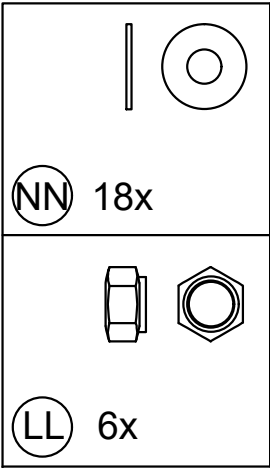


<3>

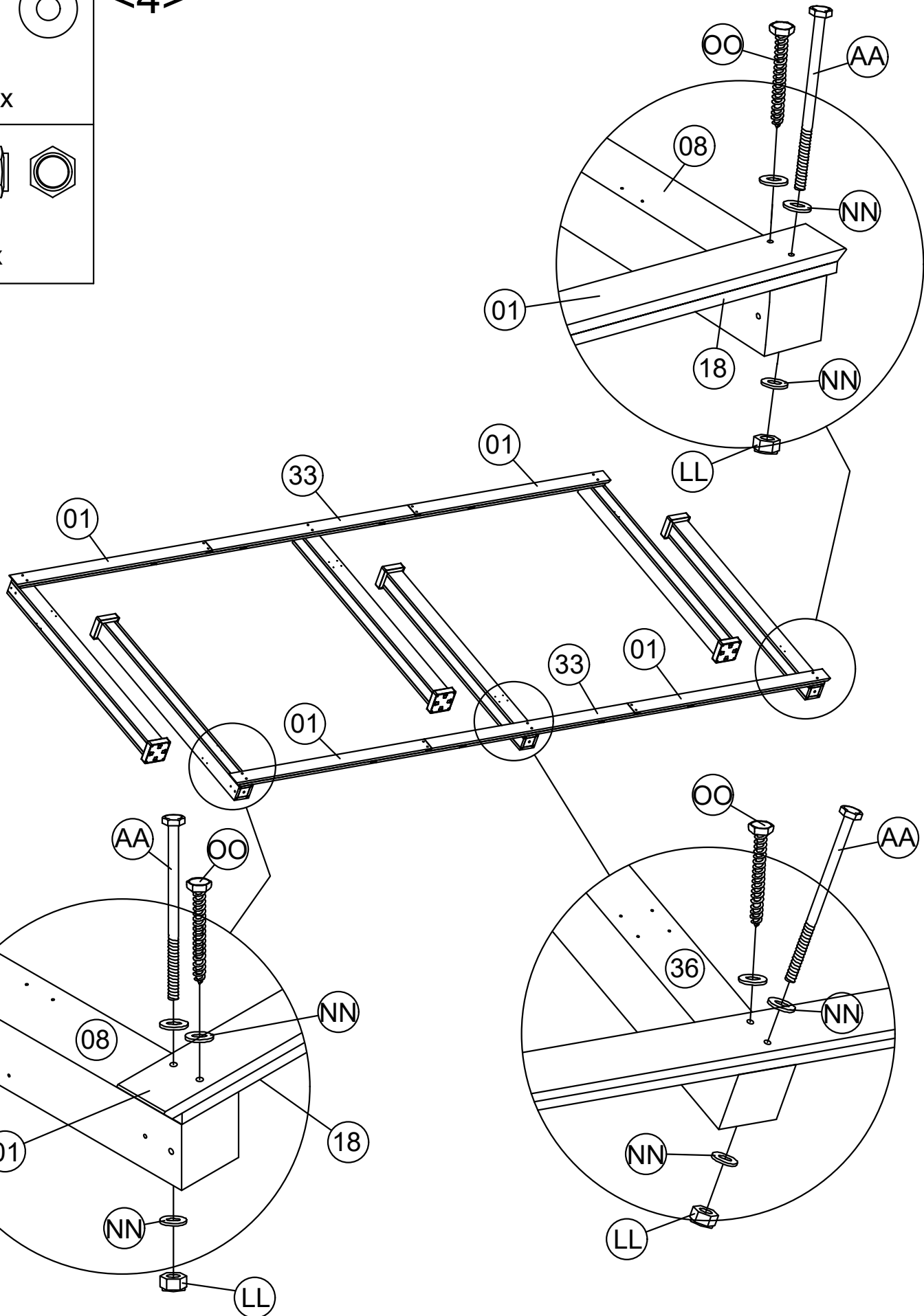


11





<4>



12

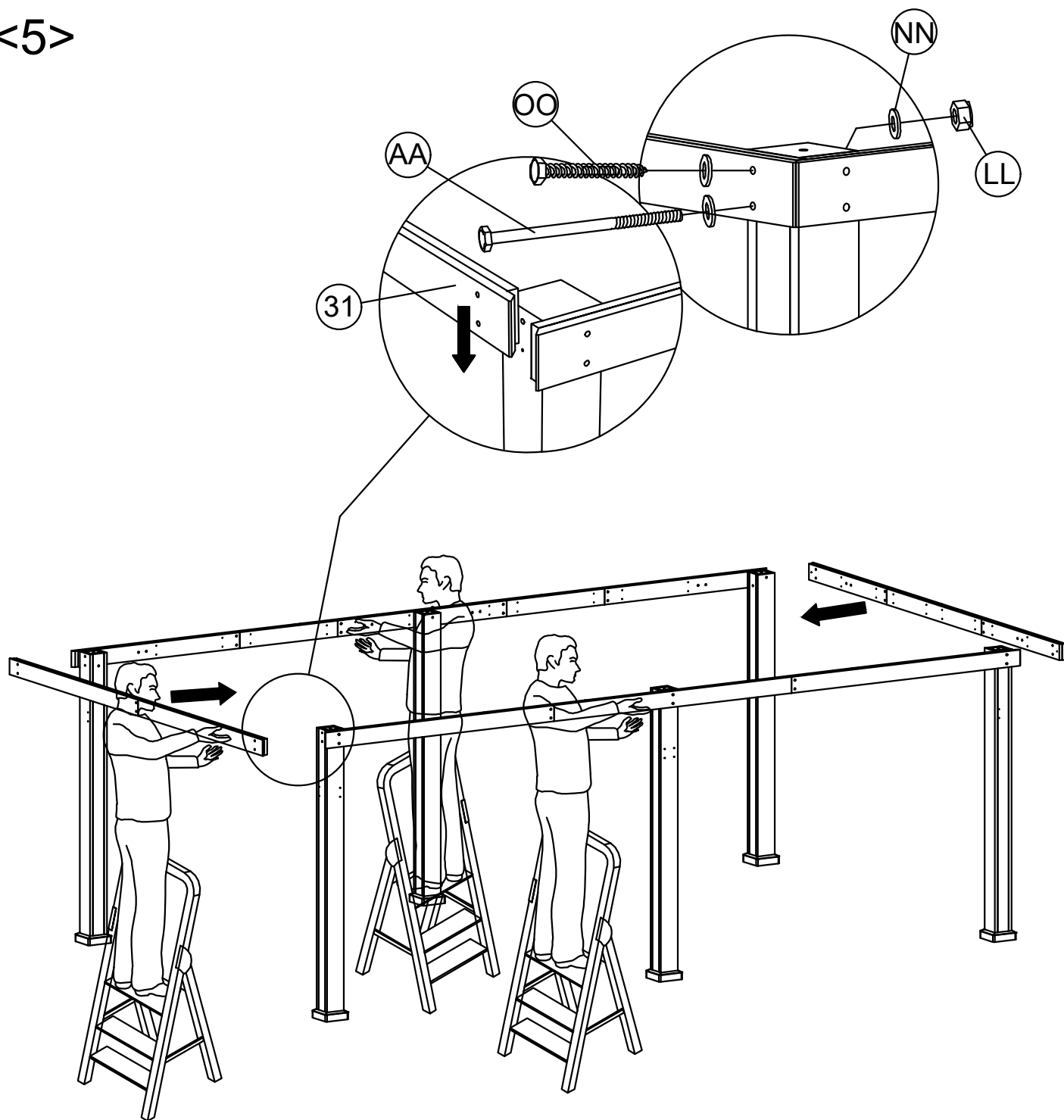
(AA) 6x

M10x205

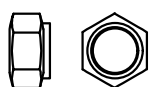
(OO) 6x

M10x80

<5>



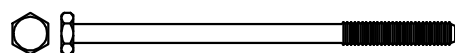
NN 12x



LL 4x

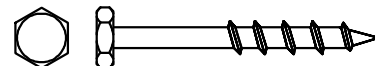
13

AA 4x



M10x205

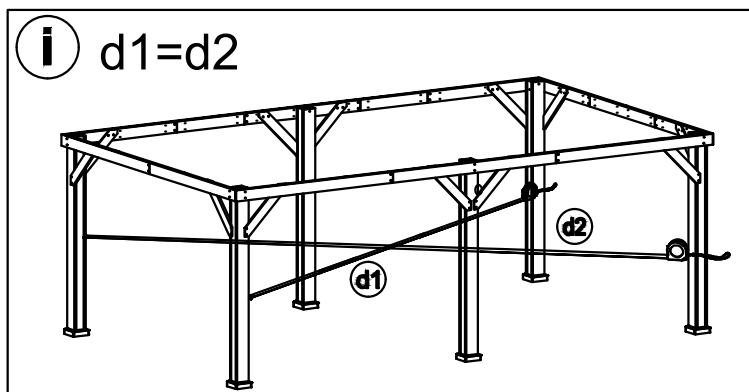
OO 4x



M10x80

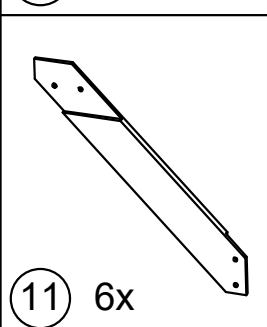
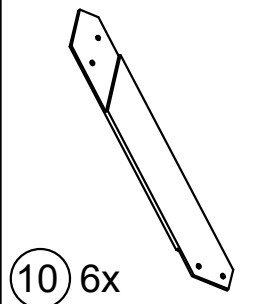
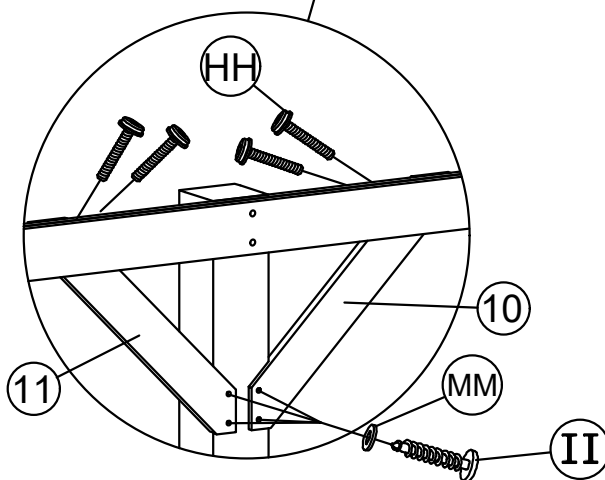
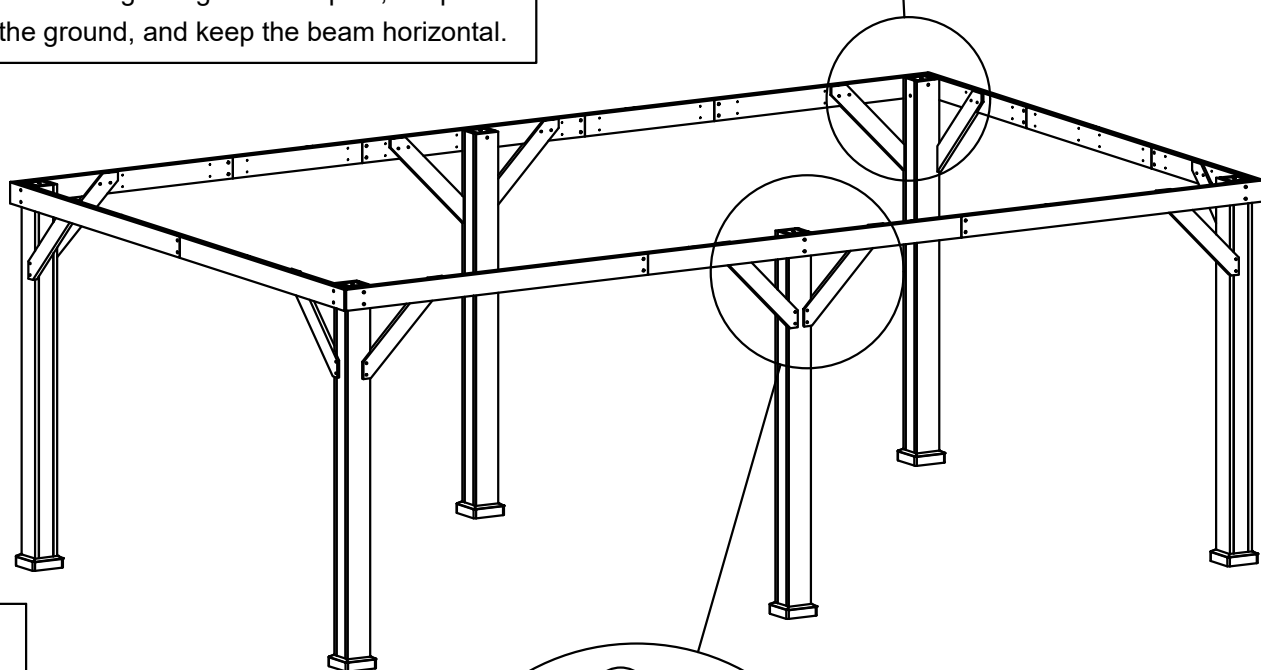
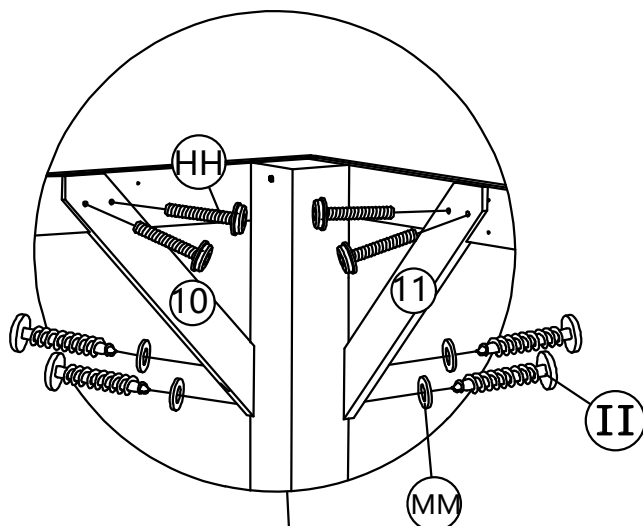
<6>

i d1=d2

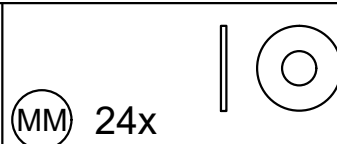
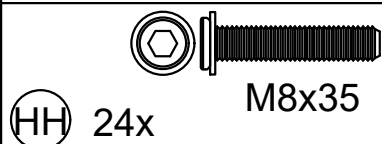


Assembly Tip on Step 8:

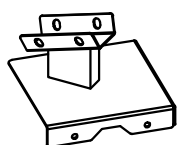
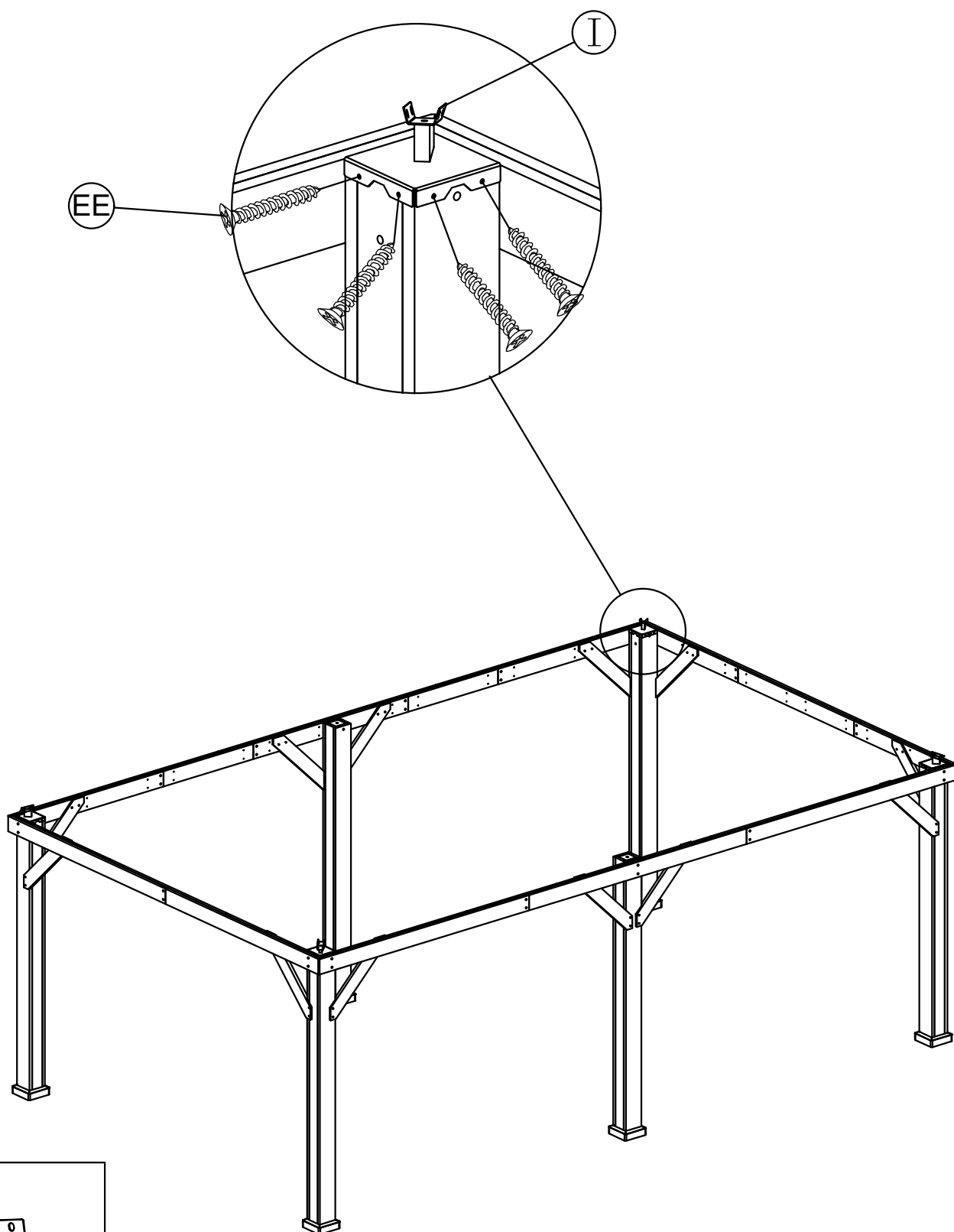
Please measure to make sure the length of d1 is equal to d2 before moving to next step to ensure a square frame and best results. Keep the beam at right angles to the post, the post at right angles to the ground, and keep the beam horizontal.



14



<7>



Ⓘ 4x

15

ⓔⓔ 16x



M5x30

<8>

G1 4x

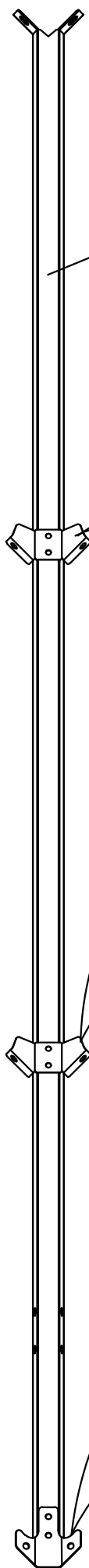
W3 8x

W1 4x

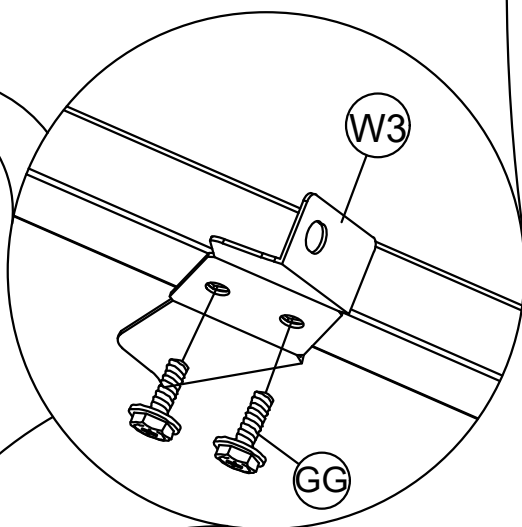
M6x15

GG 24x

16

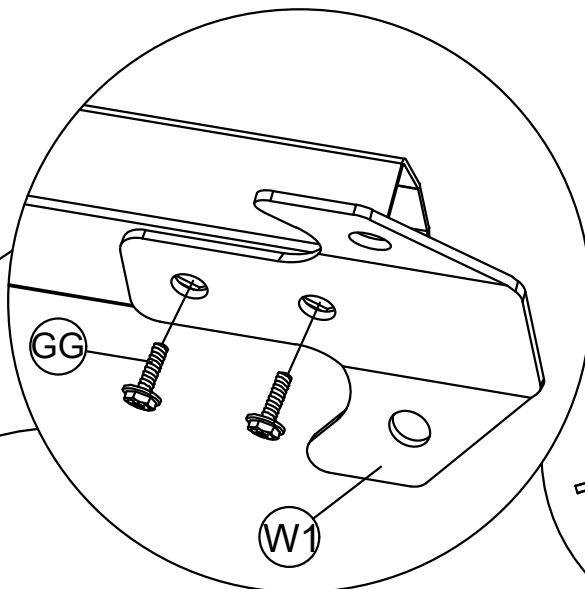


G1



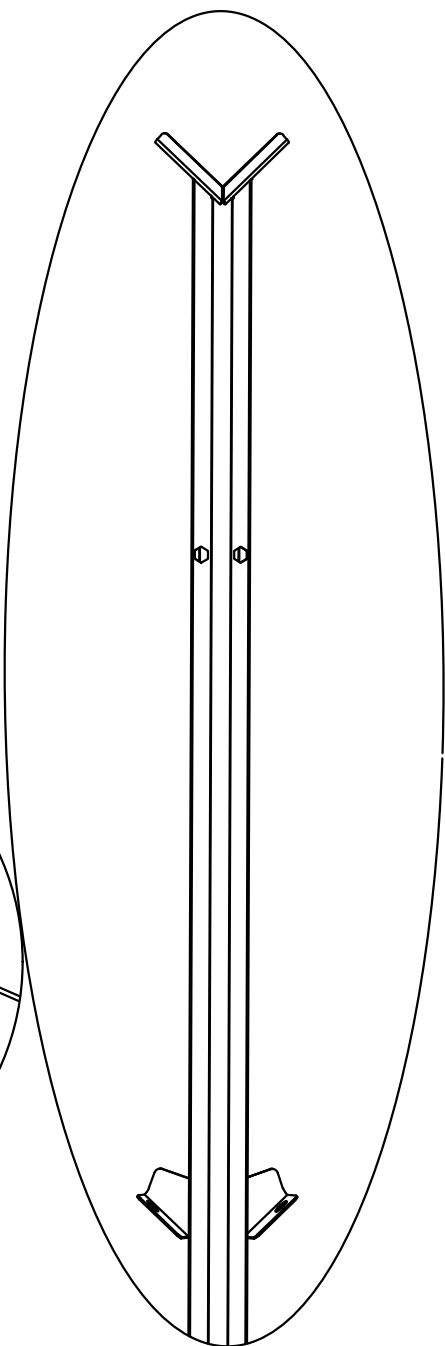
W3

GG



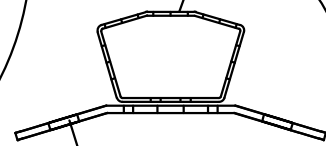
GG

W1

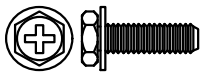
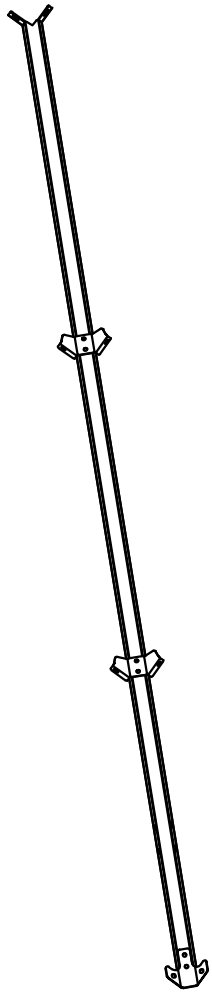


G1

W1

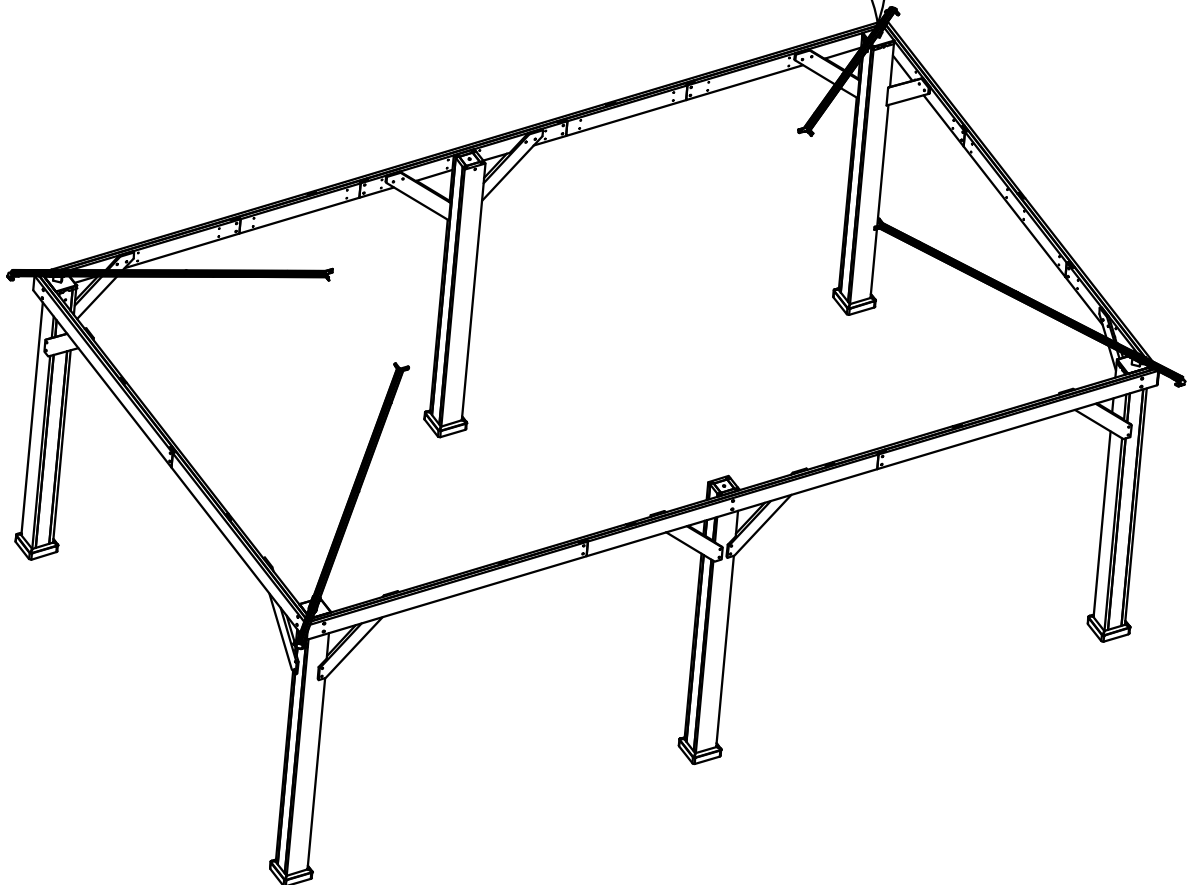
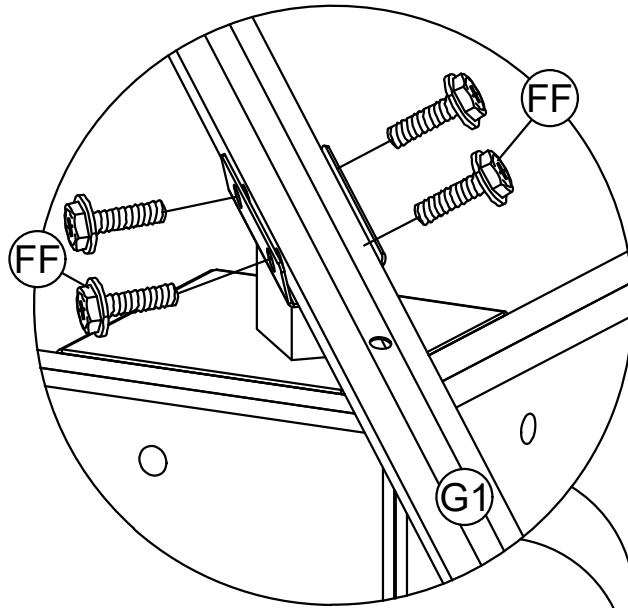


<9>



M6x20

FF 16x



<10>

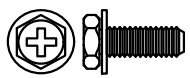
(E7) 2x

(E8) 2x

(E6) 2x

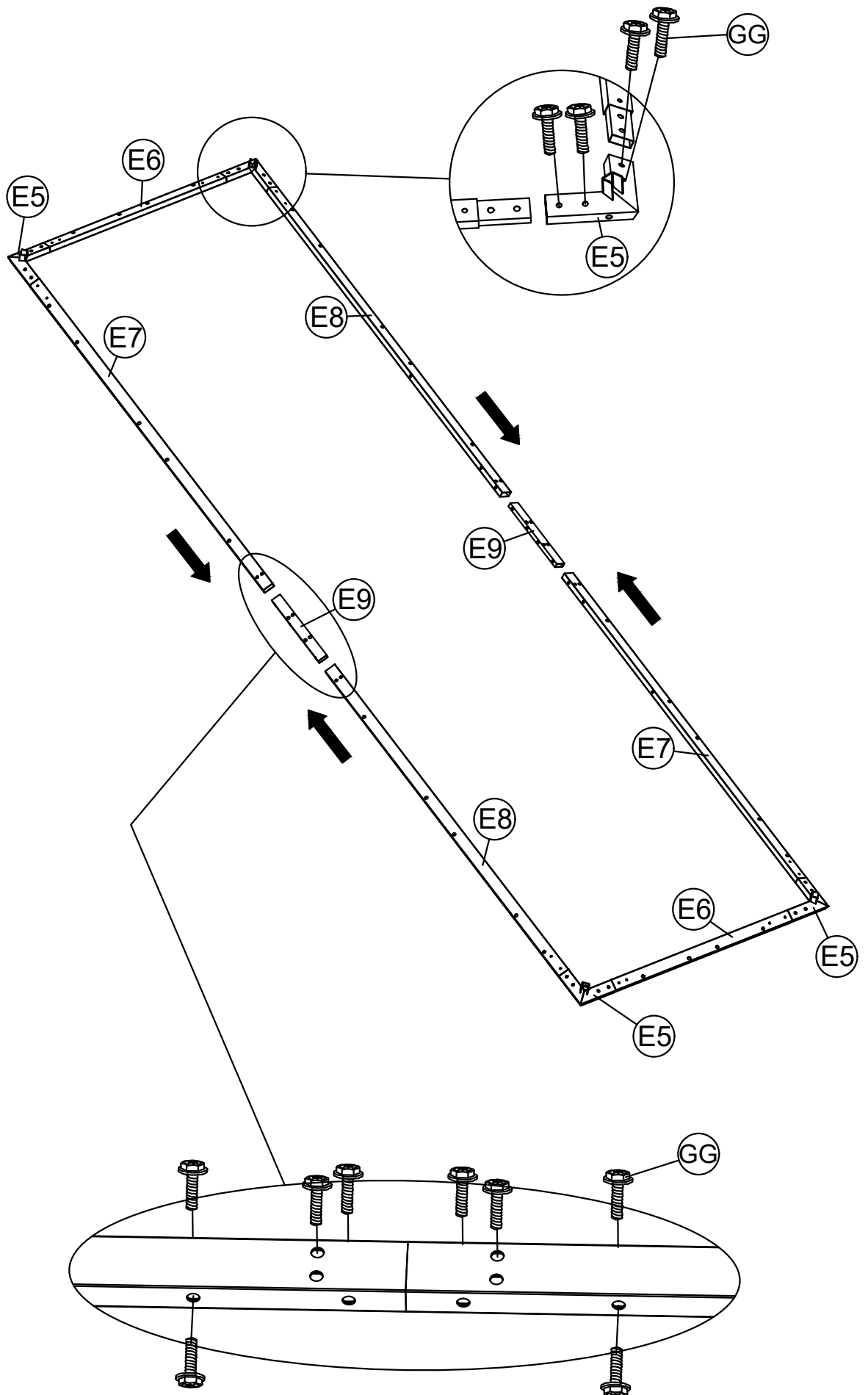
(E9) 2x

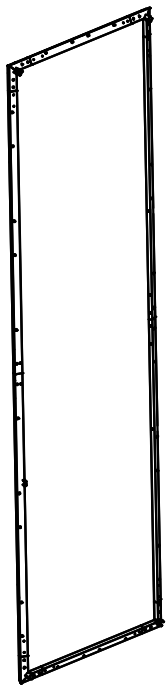
(E5) 4x



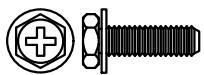
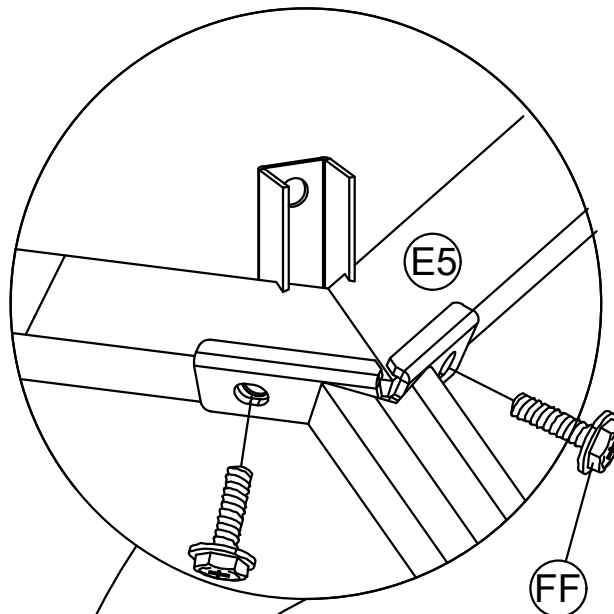
M6x15

(GG) 32x



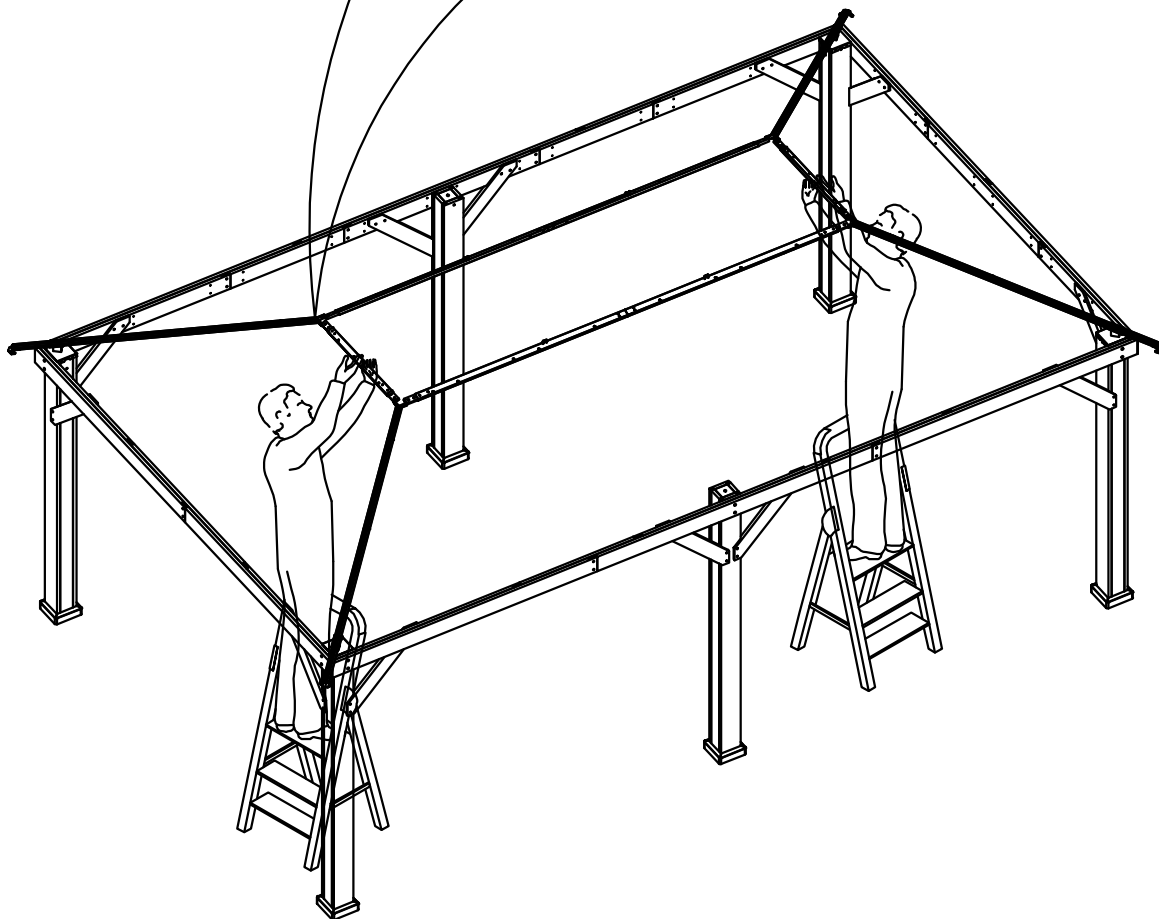


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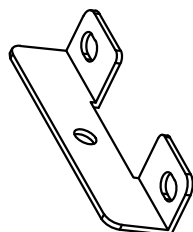
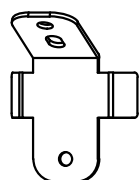
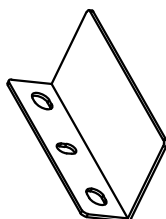
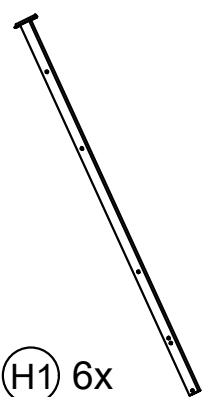


M6x20

FF 8x

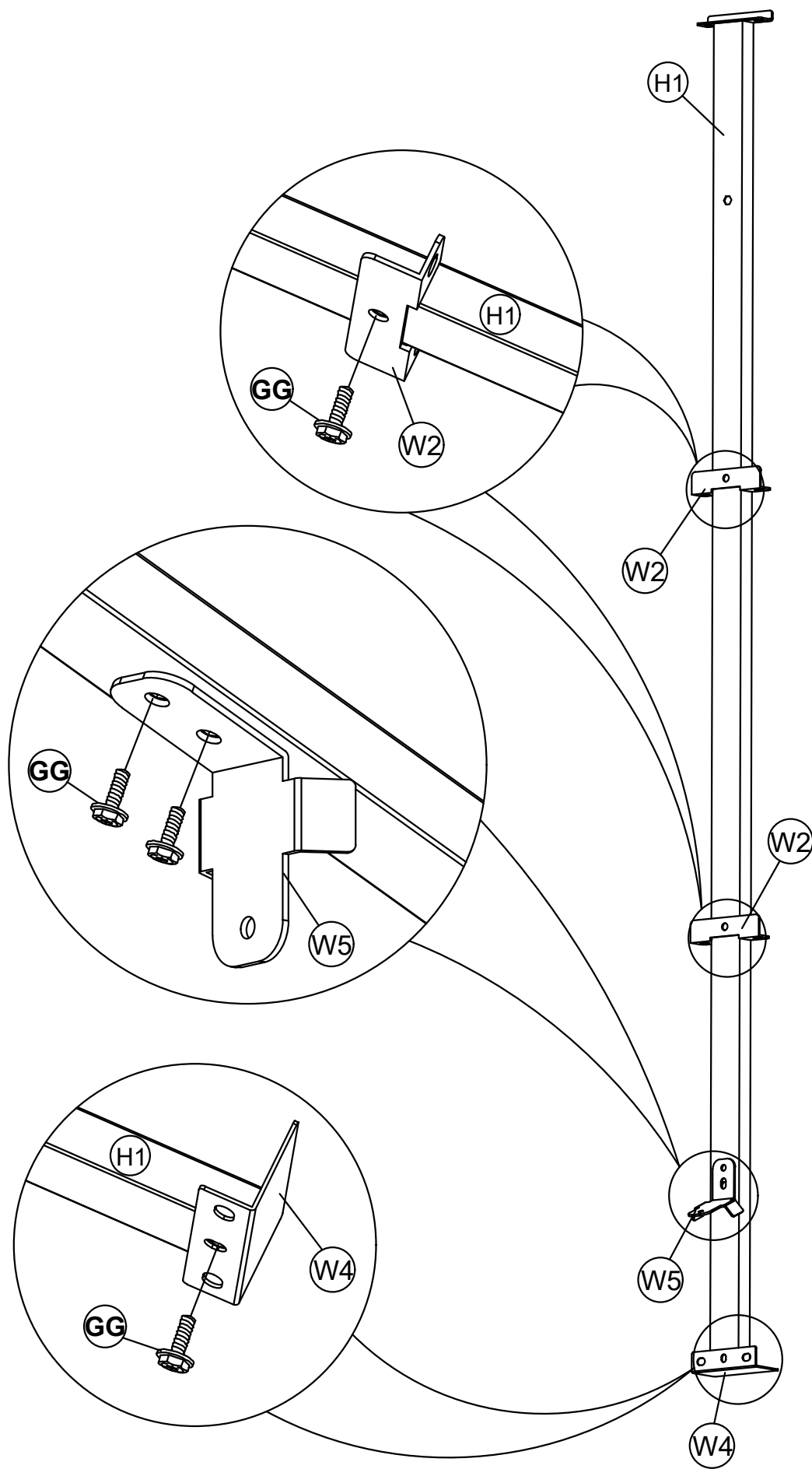


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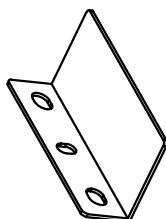
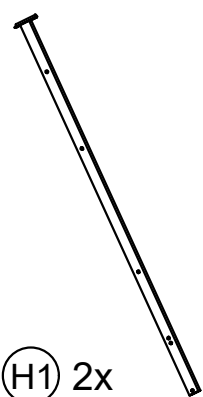
M6x15

GG 30x

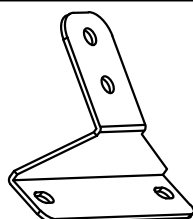


Repeat above steps to create a total of 6 AB assemblies

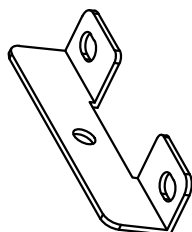
<13>



W4 2x



W7 2x

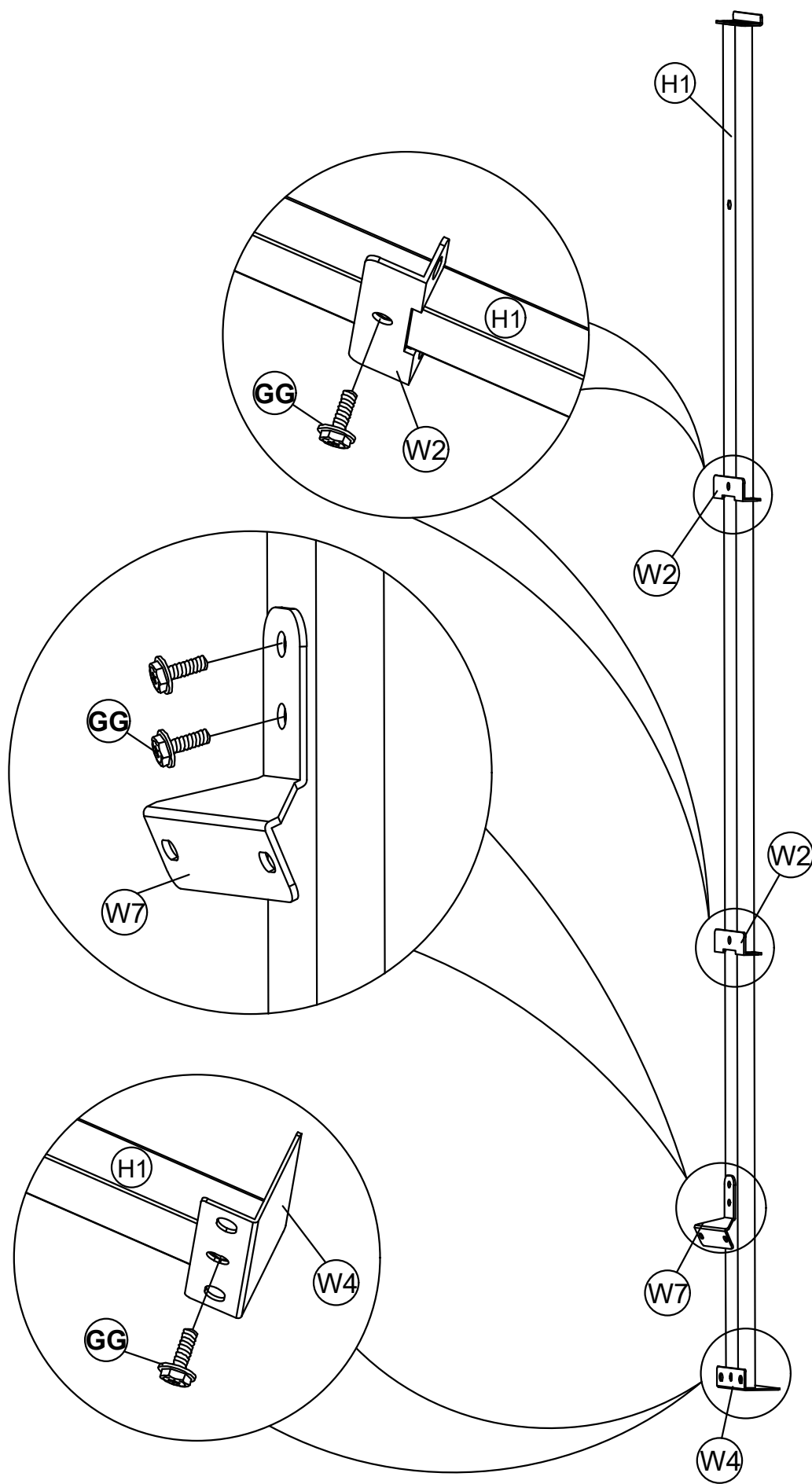


W2 4x



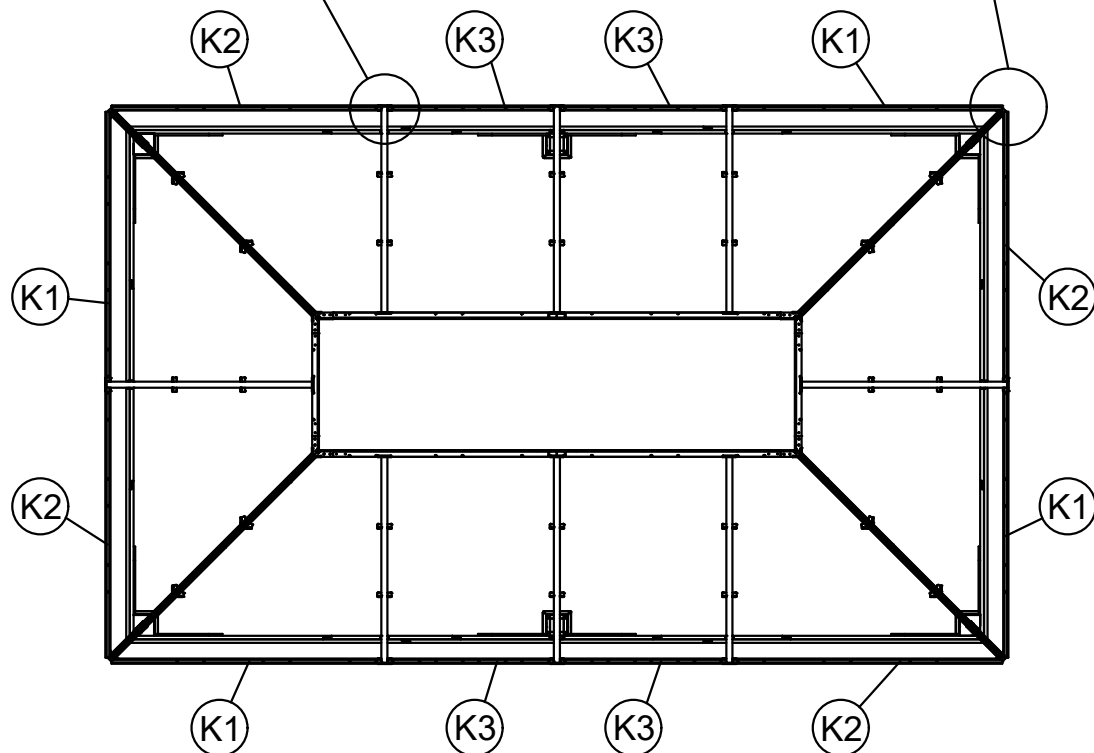
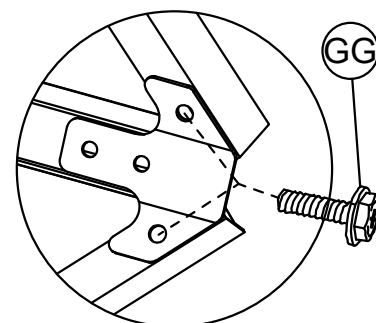
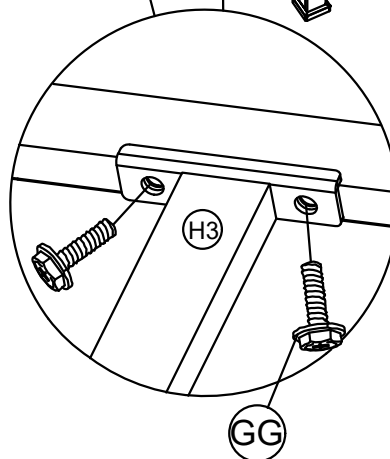
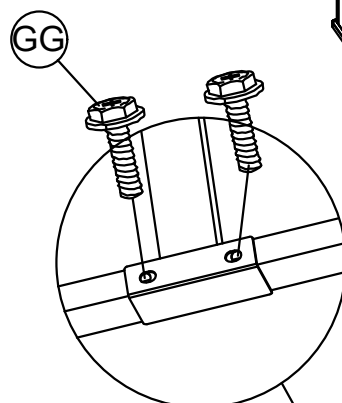
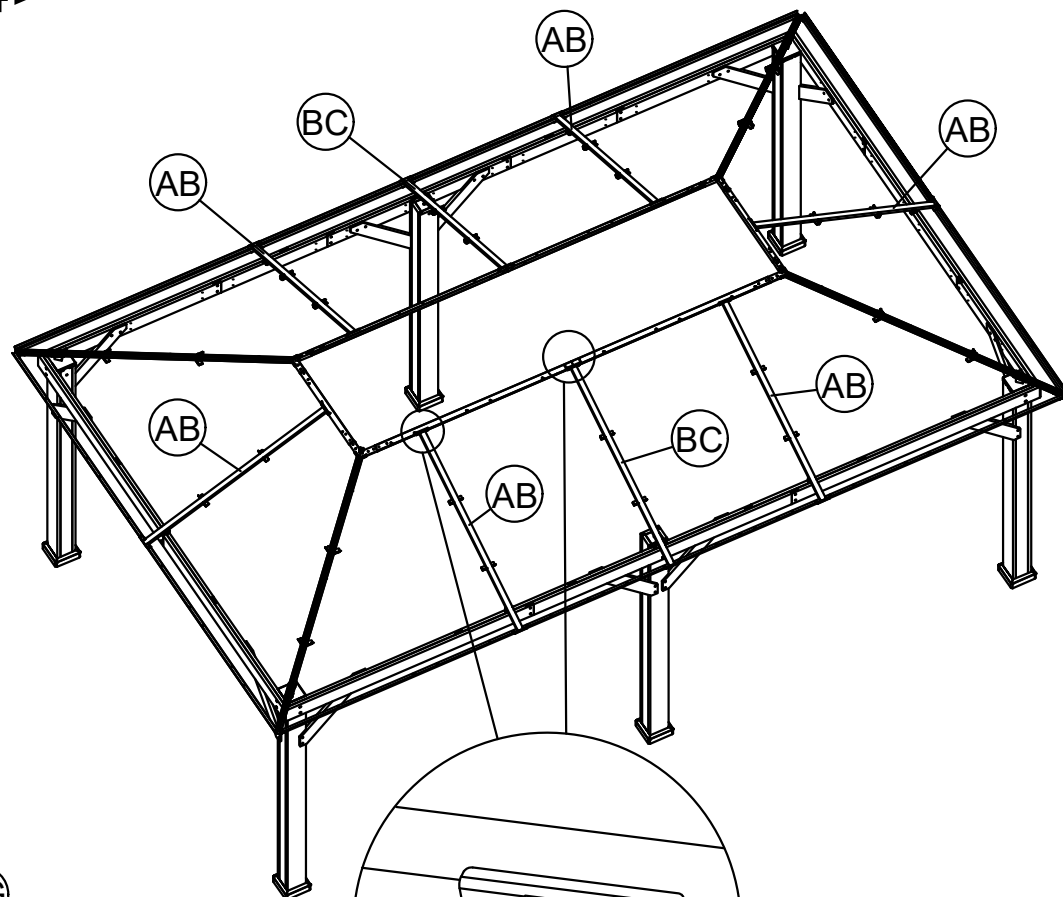
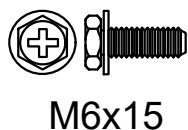
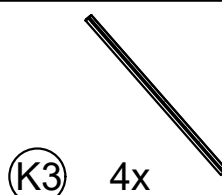
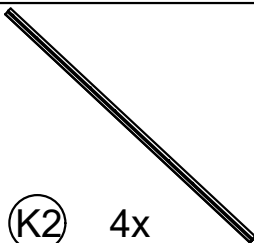
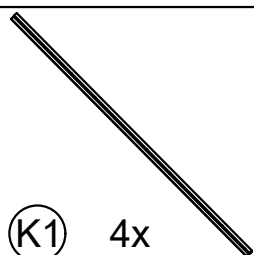
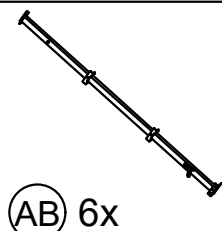
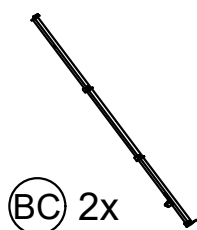
M6x15

GG 10x

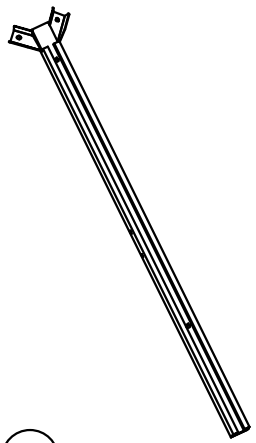


Repeat above steps to create a total of 2 BC assemblies

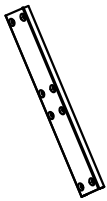
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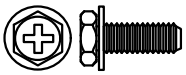
<15>



D2 2x

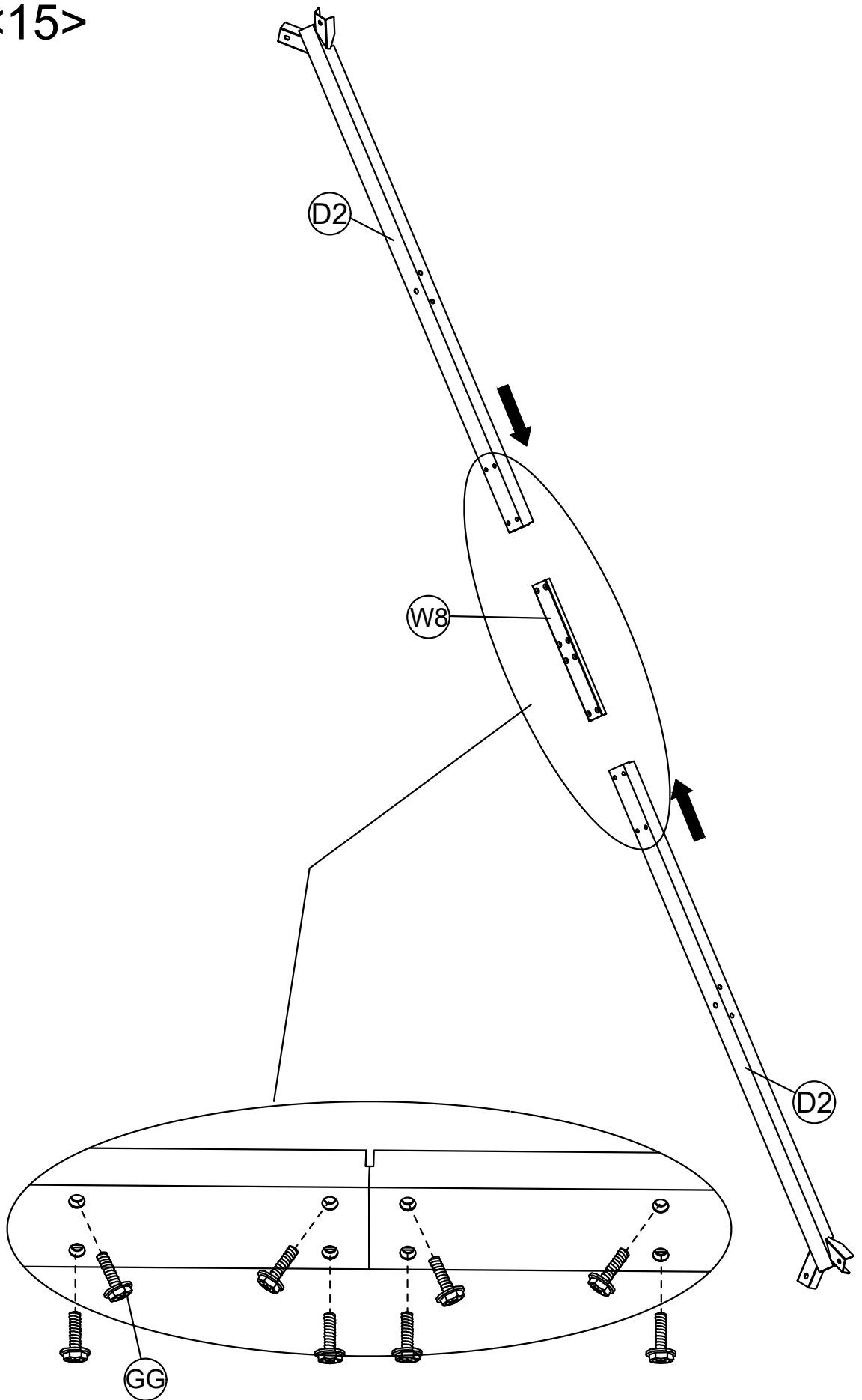


W8 1x

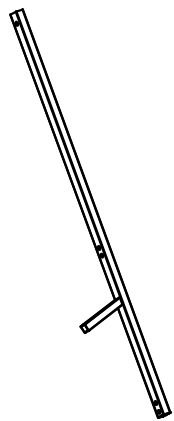


M6x15

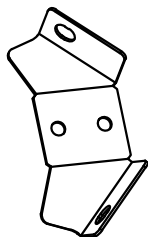
GG 8x



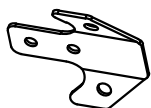
<16>



(F3) 4x



(W3) 4x

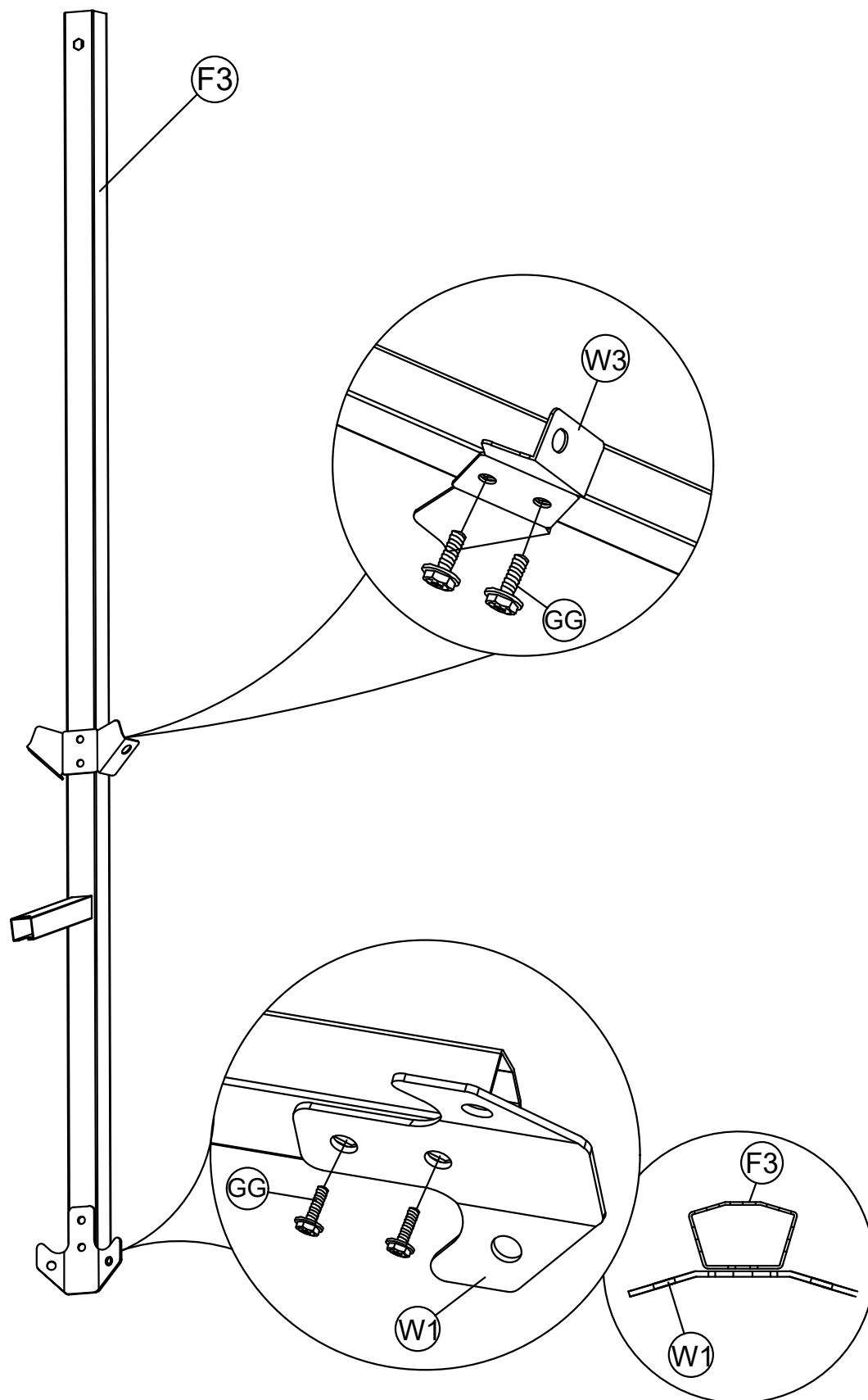


(W1) 4x



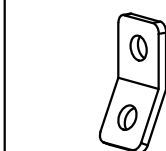
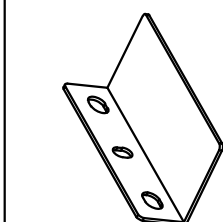
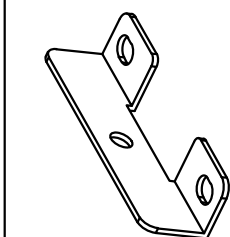
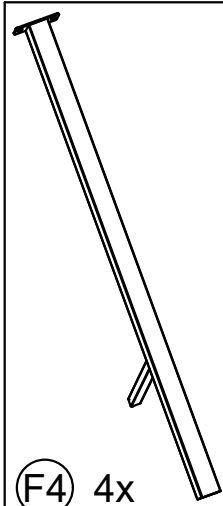
M6x15

(GG) 16x



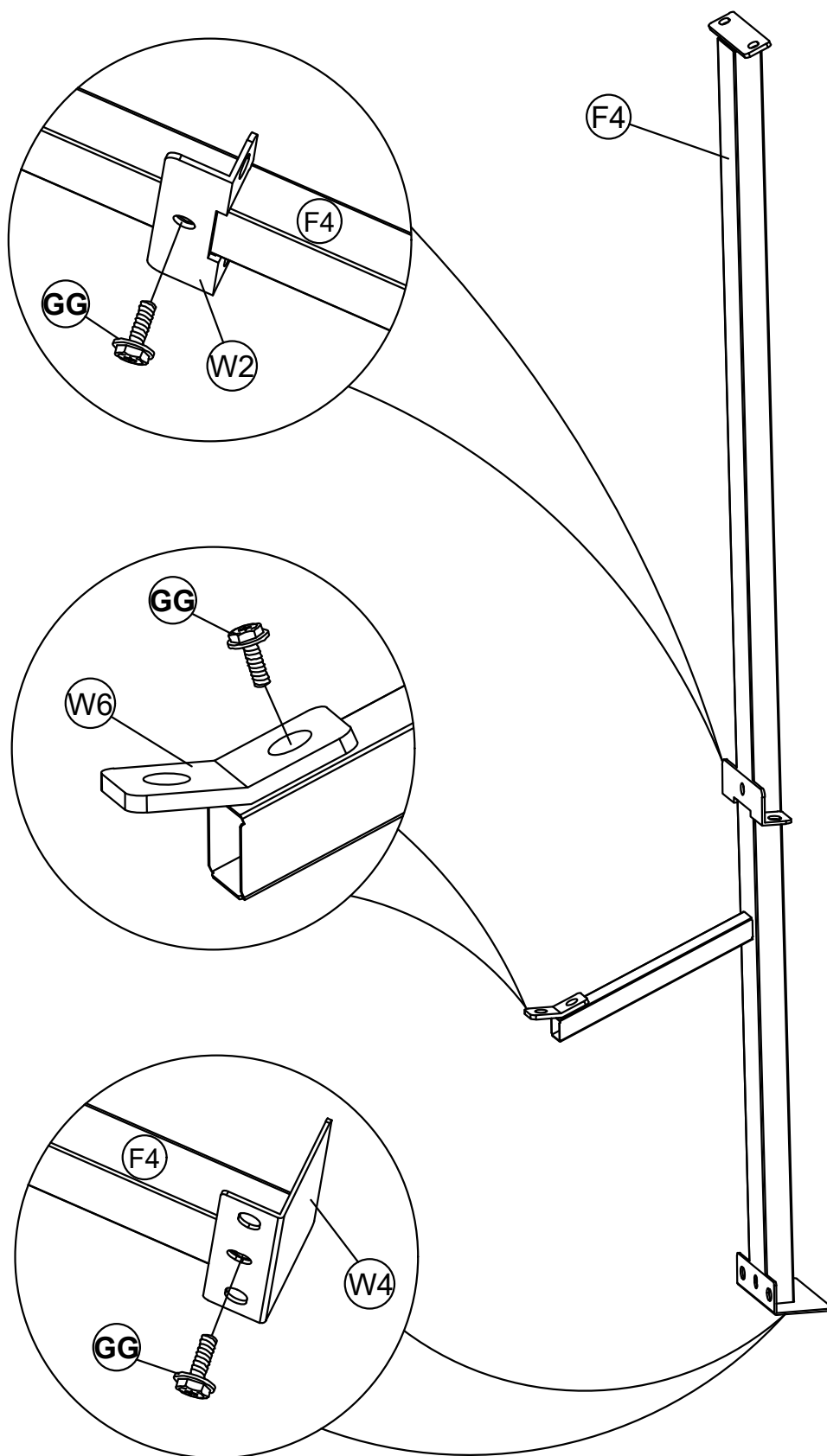
Repeat above steps to create a total of 4 DH assemblies

<17>



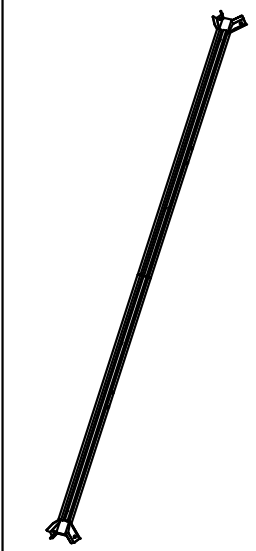
M6x15

GG 12x

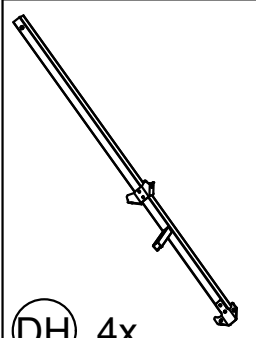


Repeat above steps to create a total of 4 DG assemblies

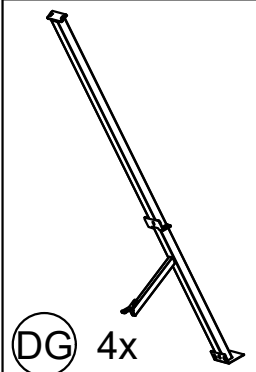
<18>



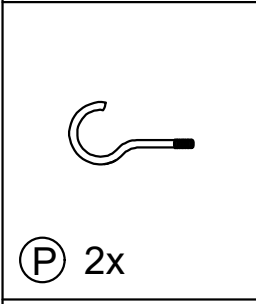
(SF) 1x



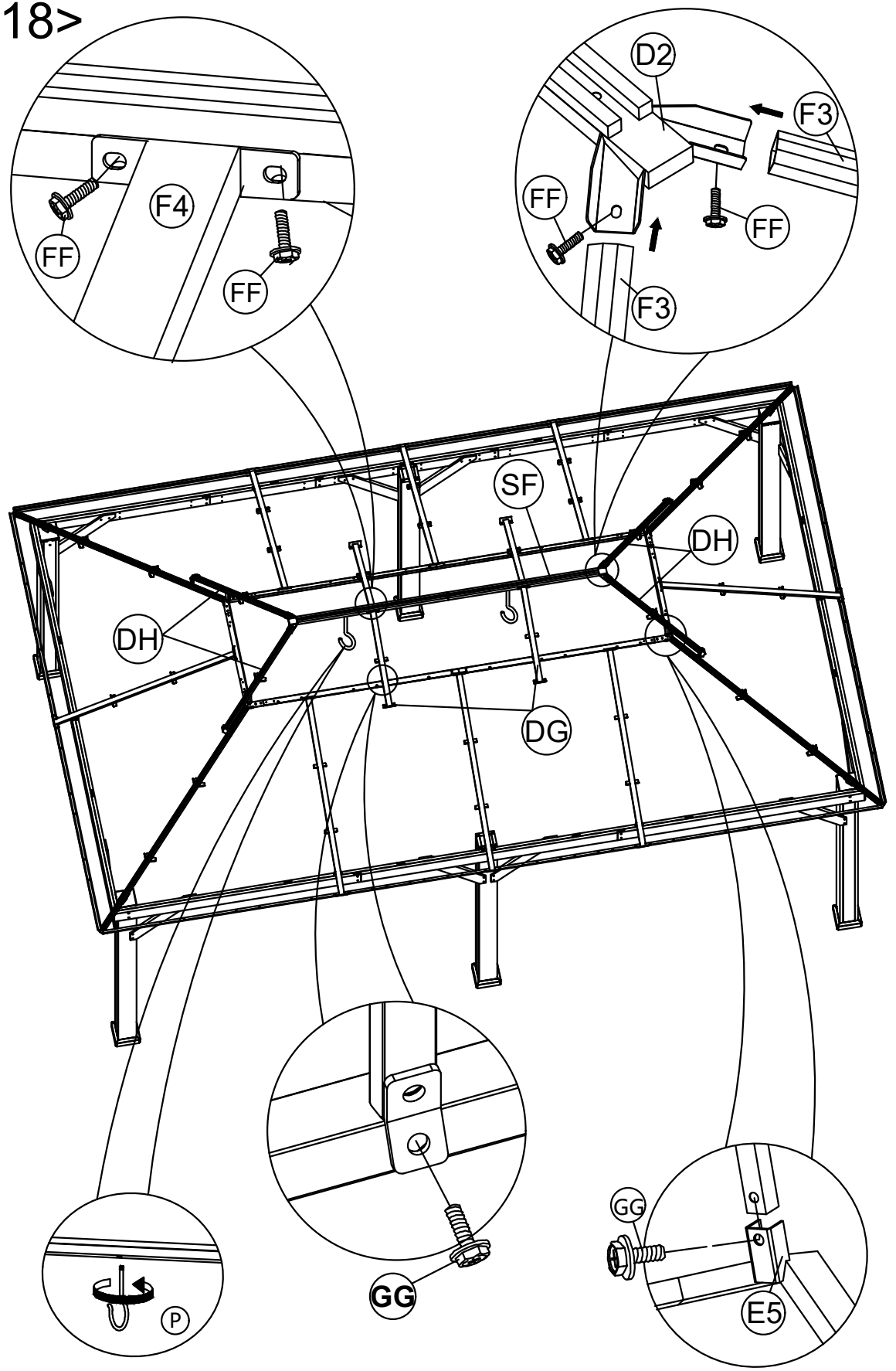
(DH) 4x



(DG) 4x



(P) 2x



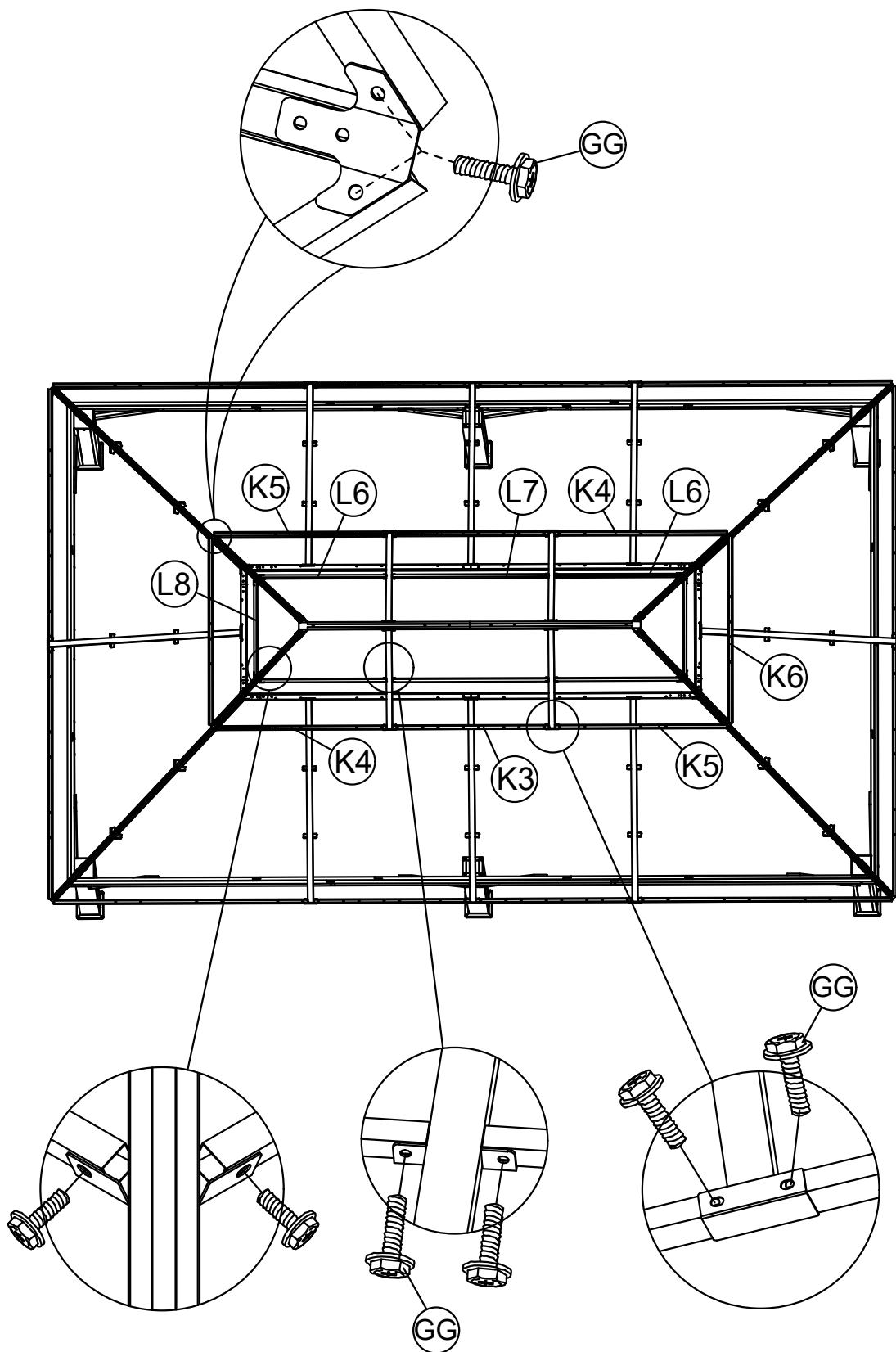
(GG) 8x M6x15



(FF) 12x M6x20

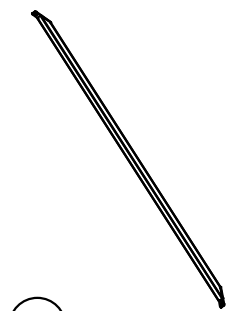
<19>

- (K3) 2x
- (K4) 2x
- (K5) 2x
- (K6) 2x
- (L6) 4x

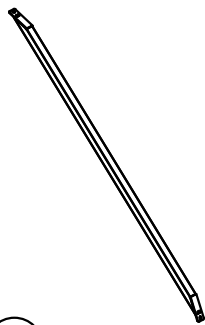


- | | | | | |
|----|---------|---------|----------|-------|
| 27 | (L7) 2x | (L8) 2x | (GG) 32x | M6x15 |
|----|---------|---------|----------|-------|

<20>



N1 2x

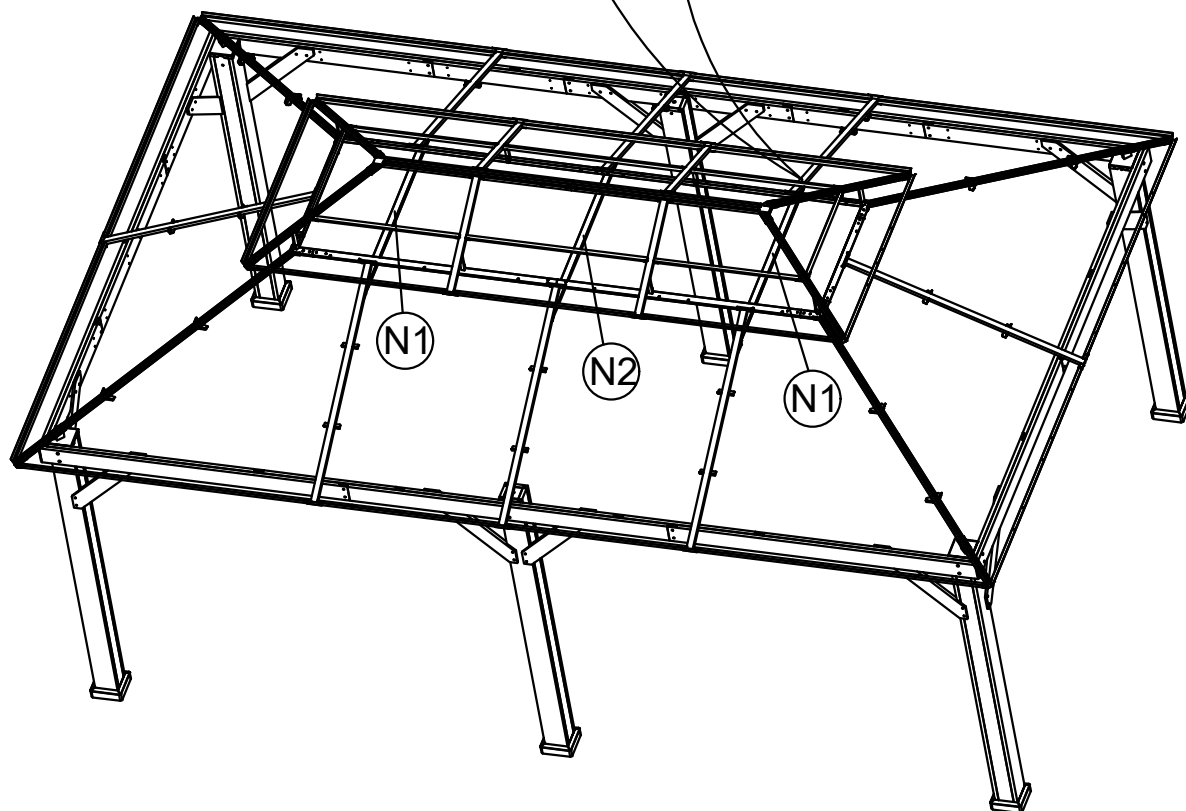
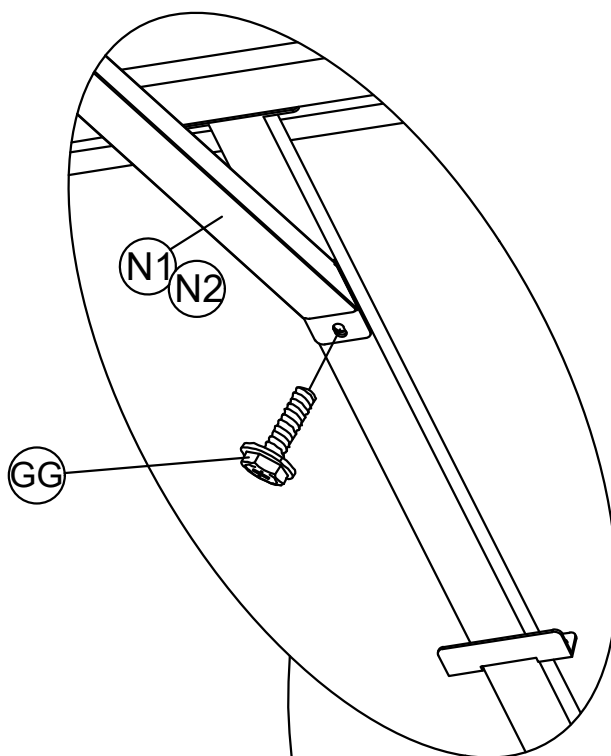


N2 1x



M6x15

GG 6x



<21>

(P1) 4x

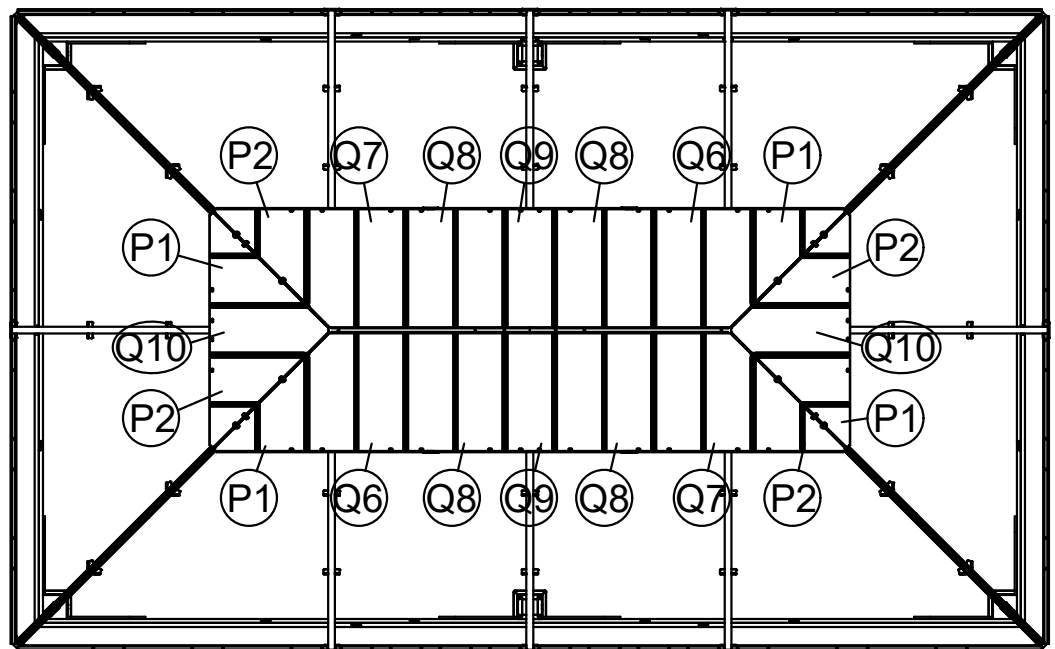
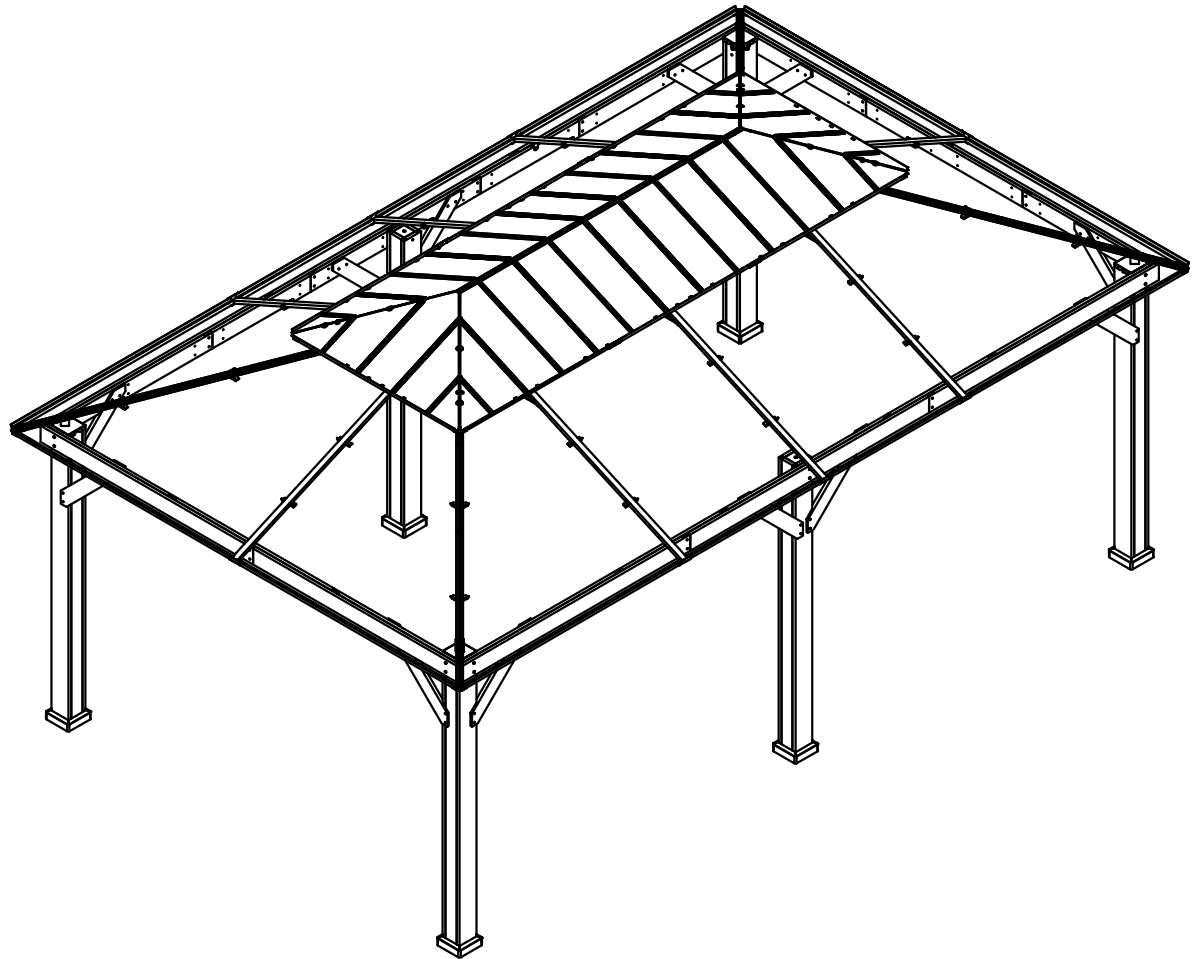
(P2) 4x

(Q6) 2x

(Q7) 2x

(Q8) 4x

(Q9) 2x



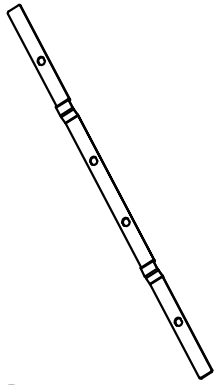
All holes face down

29

(Q10) 2x



<22>



(S3) 4x

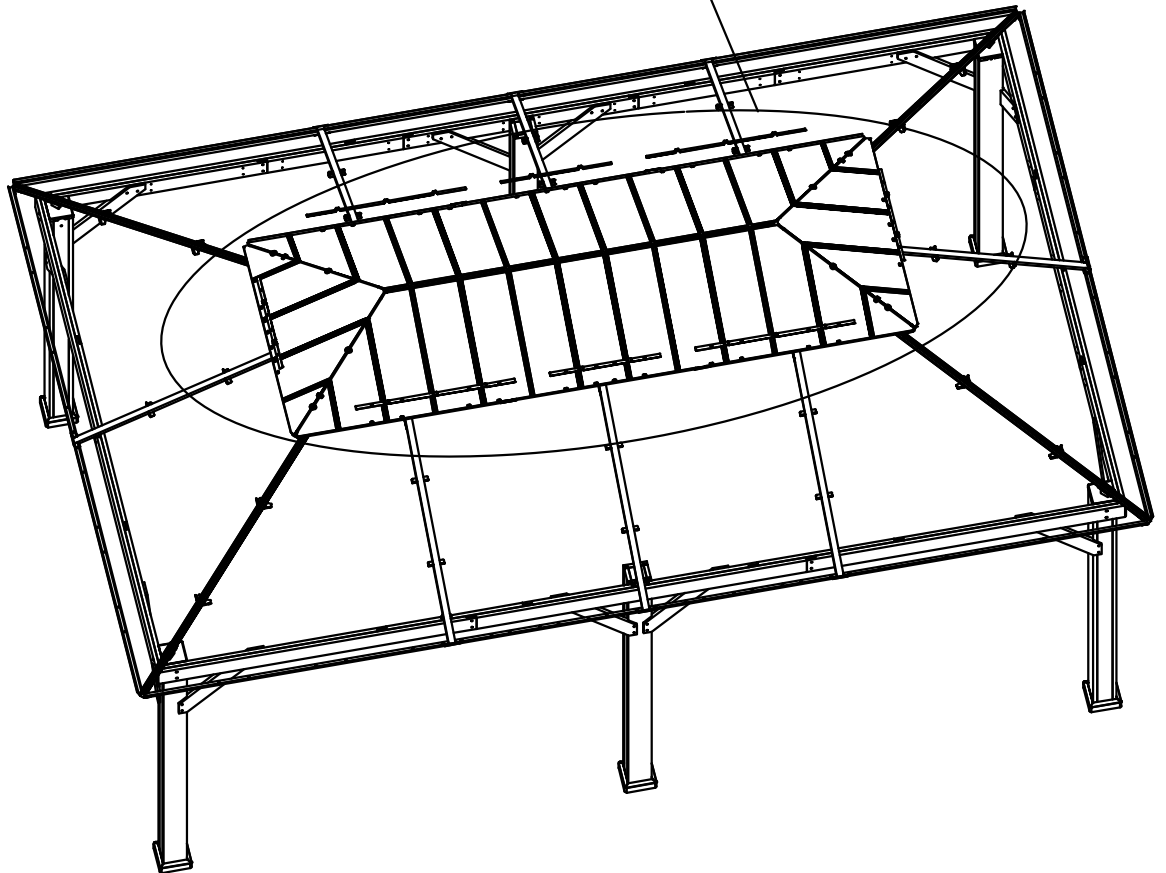
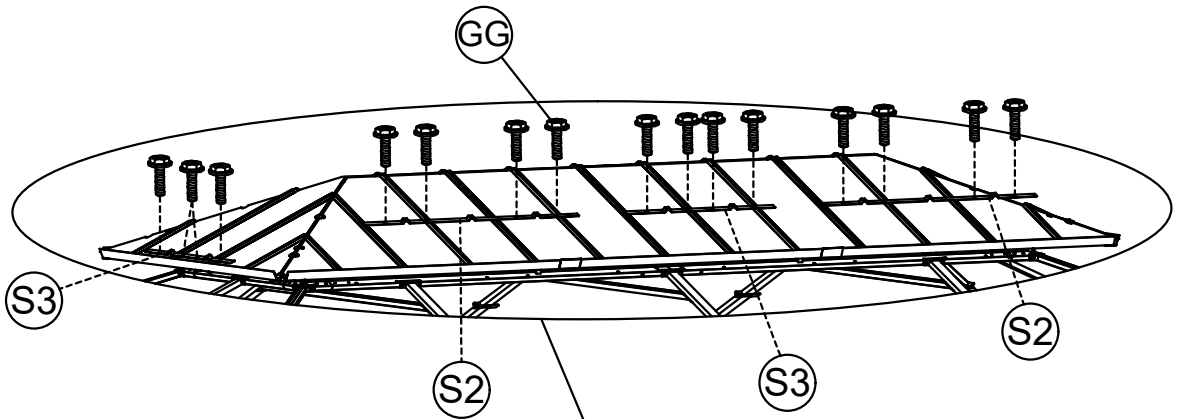


(S2) 4x



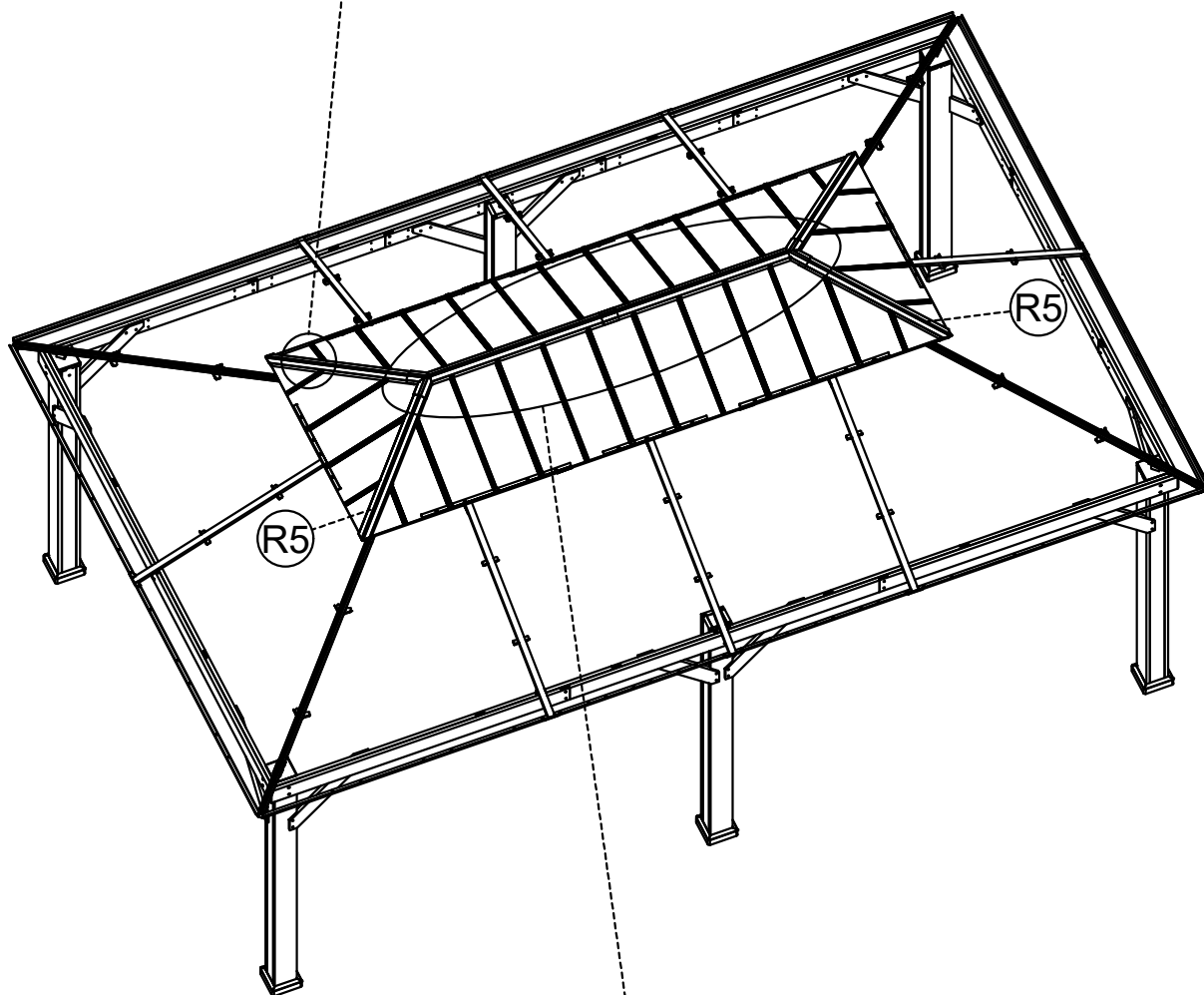
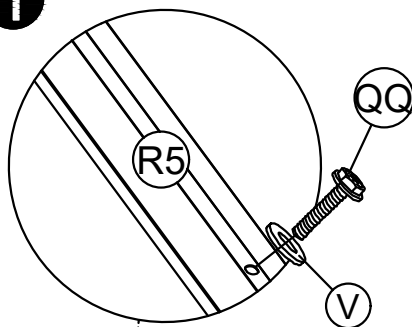
M6x15

(GG) 32x

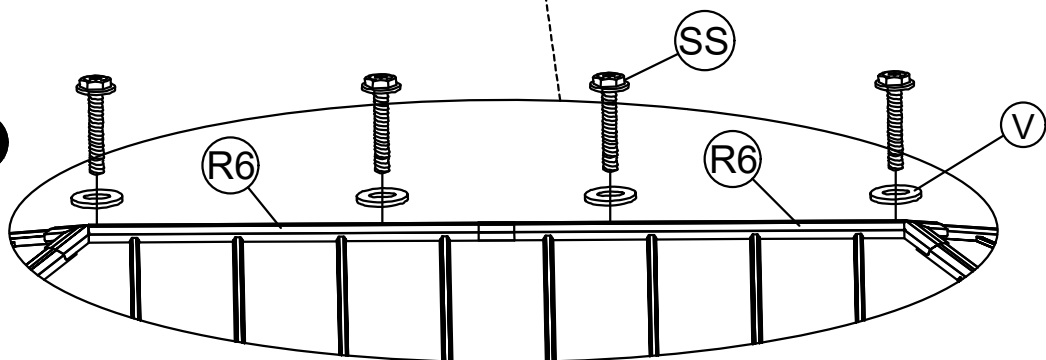


<23>

1



2



(R6) 2x

(R5) 4x

31

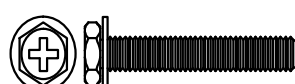
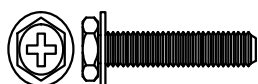
(QQ) 4x

M6x40

(SS) 4x

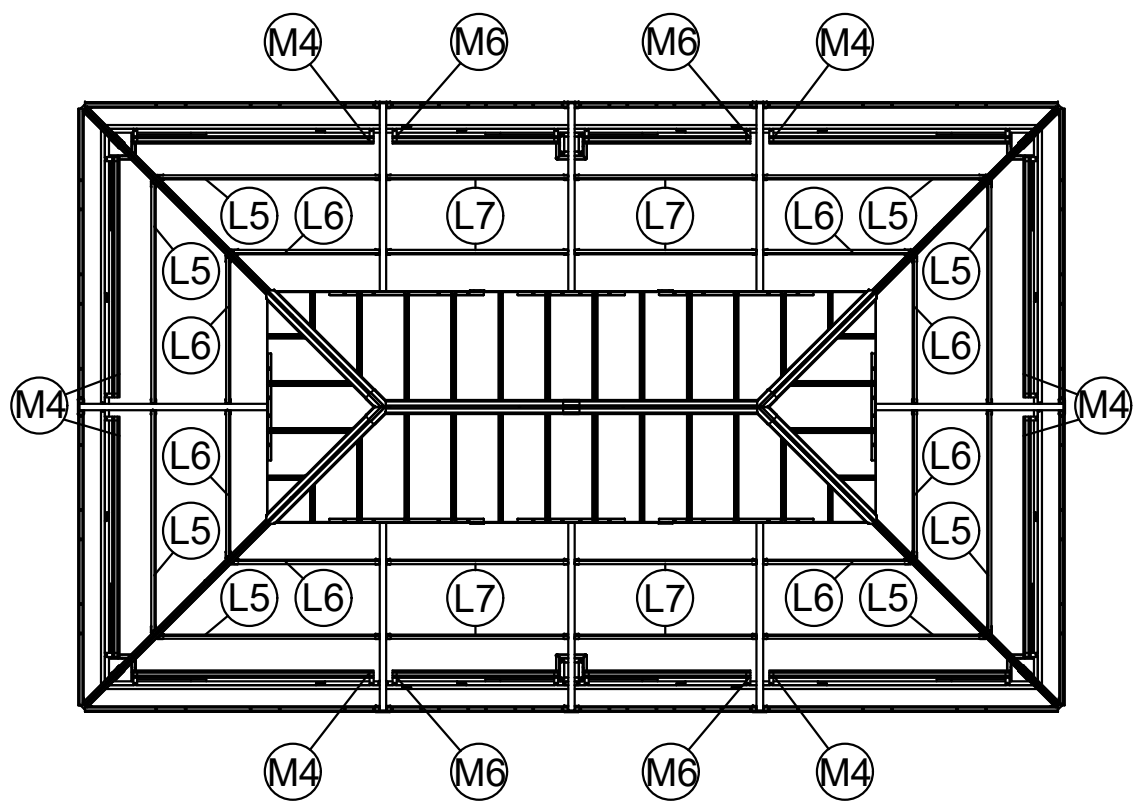
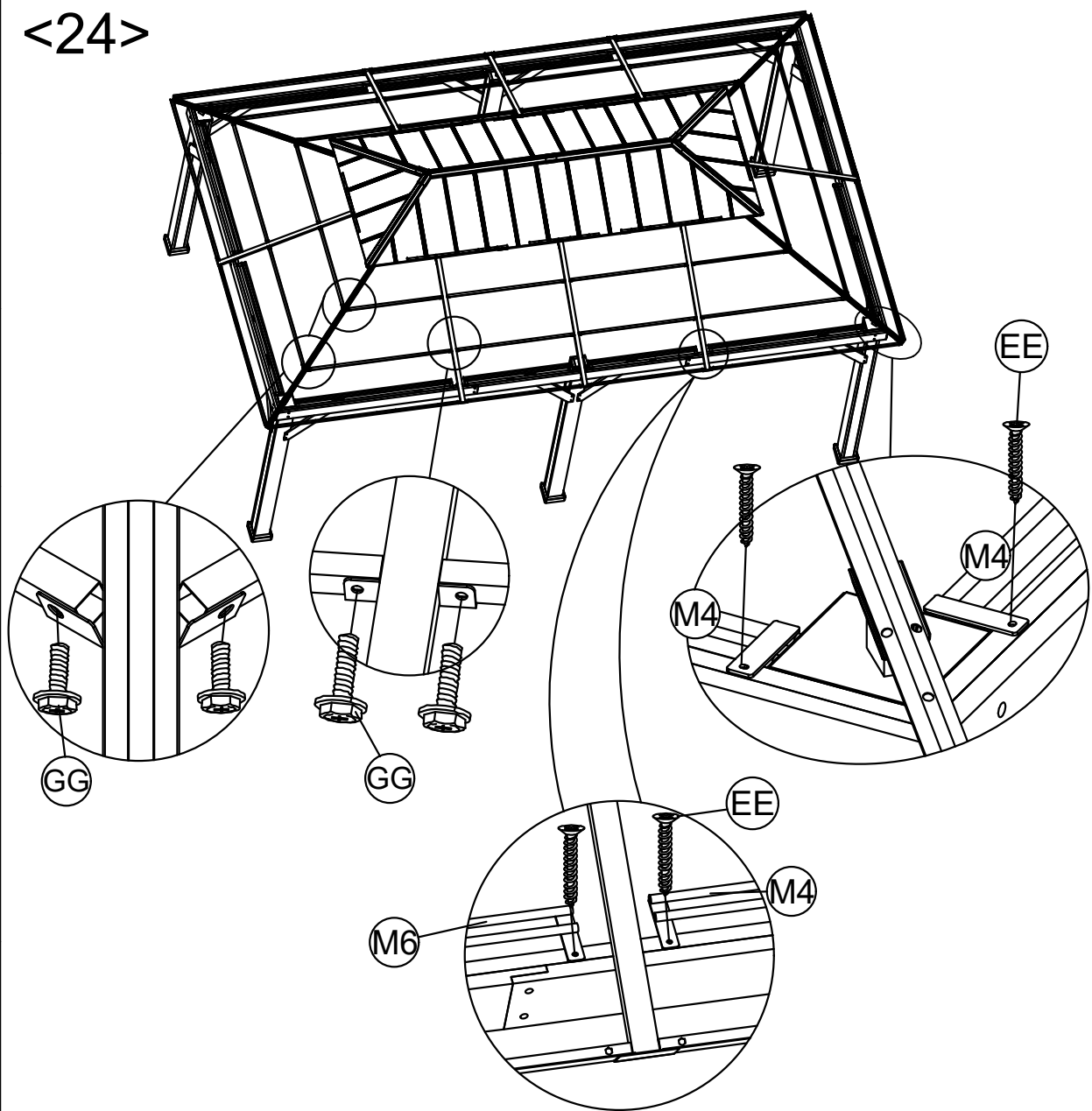
M6x60

(V) 8x

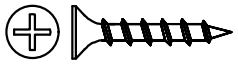


<24>

- (L5) 8x
- (L6) 8x
- (L7) 8x
- (M4) 8x
- (M6) 4x
- (M6x15)
- (GG) 48x
- (M5x30)
- (EE) 24x



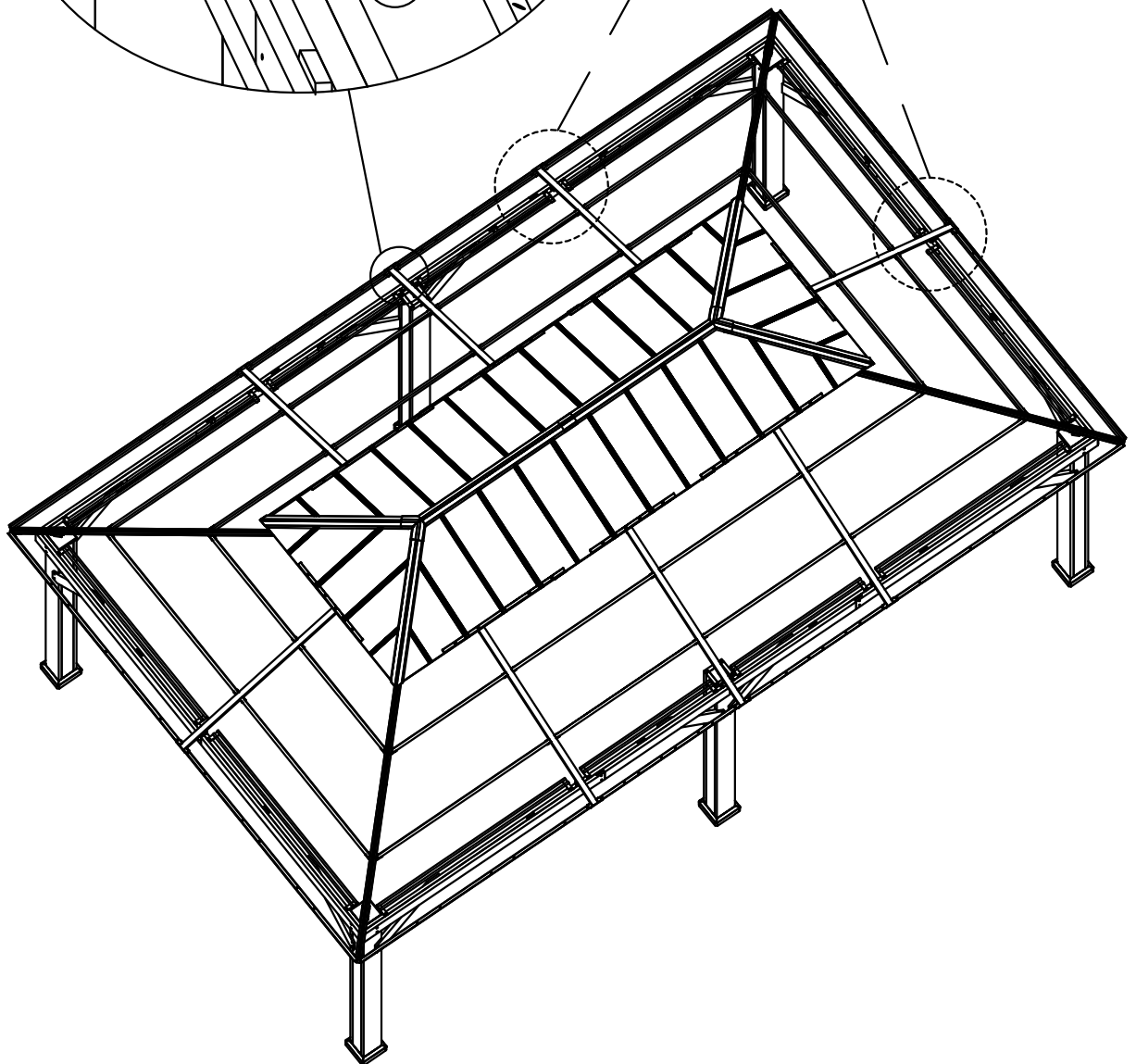
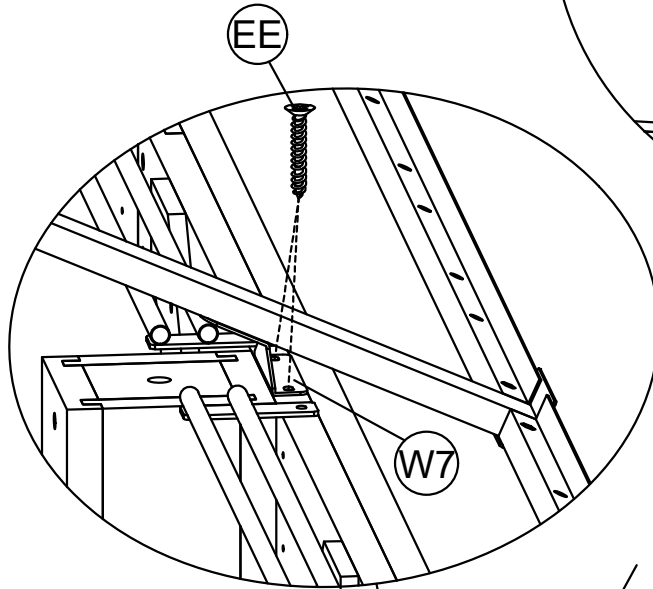
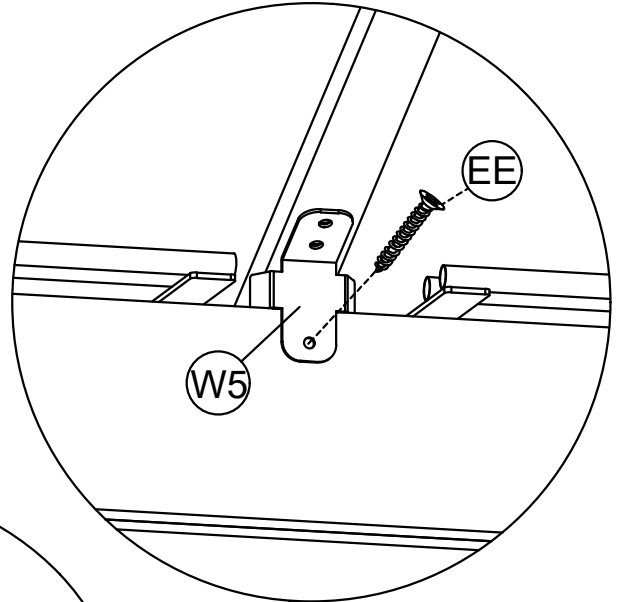
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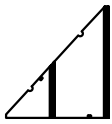
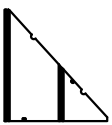
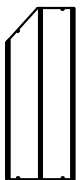
M5x30

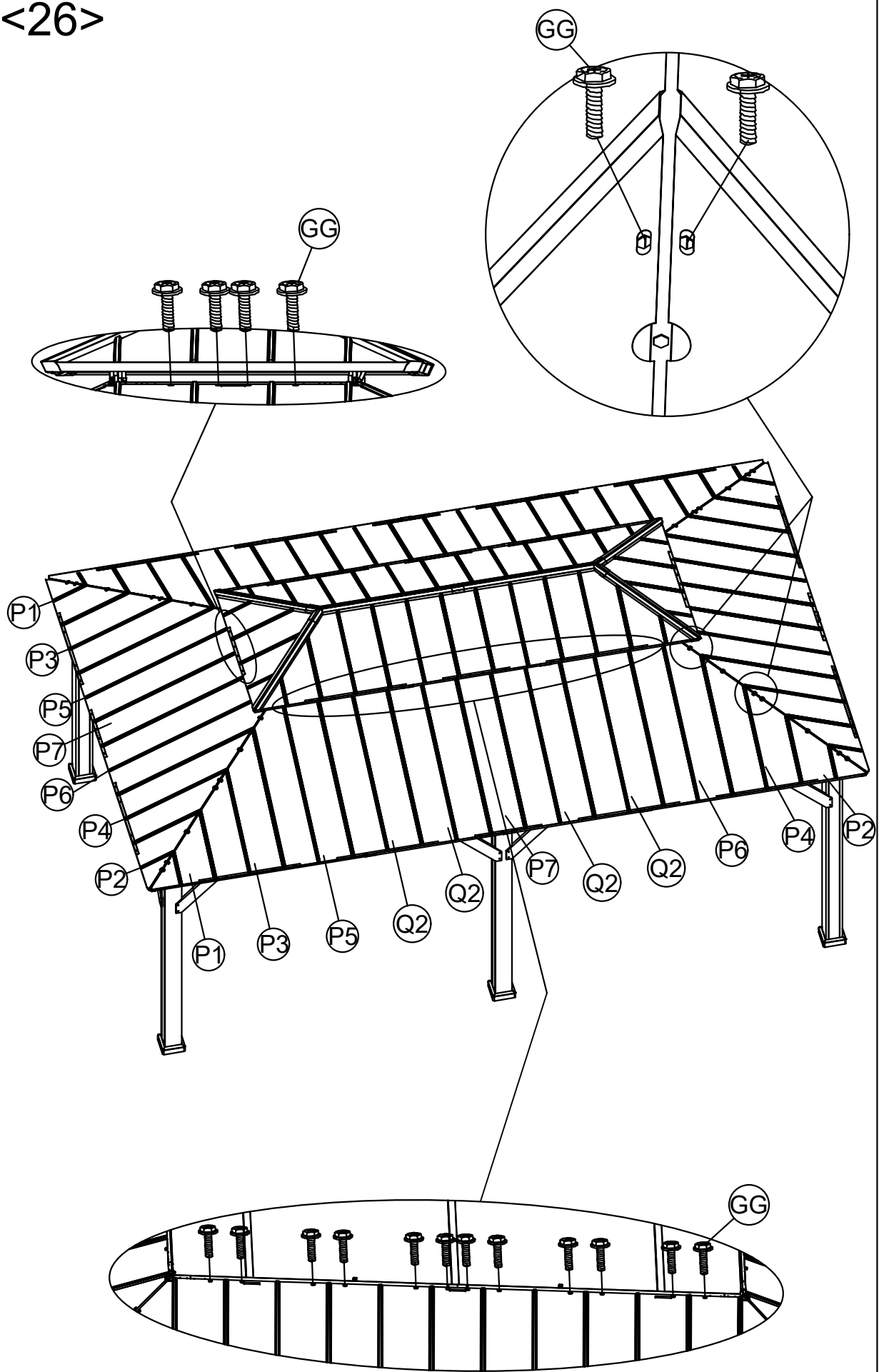


10x

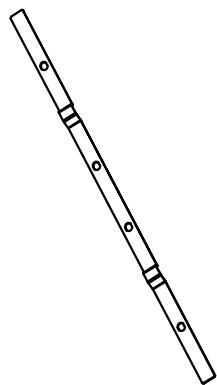


<26>

-  (P1) 4x
-  (P2) 4x
-  (P3) 4x
-  (P4) 4x
-  (P5) 4x
-  (P6) 4x
-  (P7) 4x
-  (Q2) 8x
-  M6x15
-  (GG) 48x



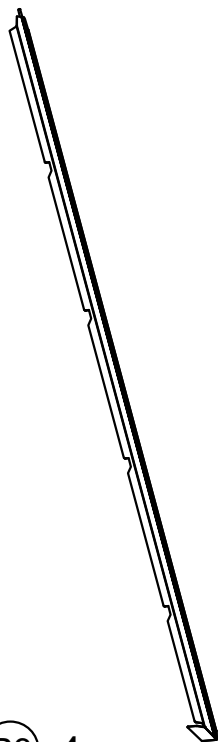
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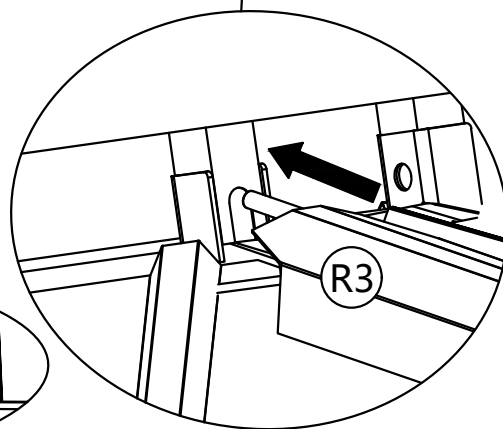
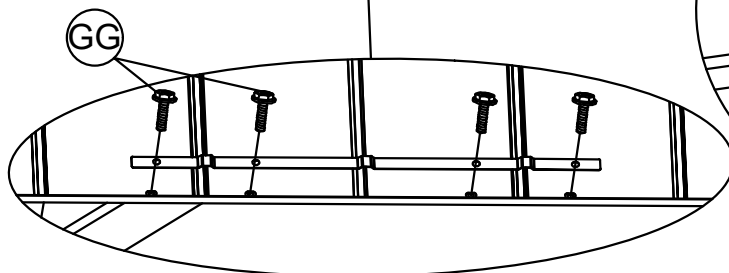
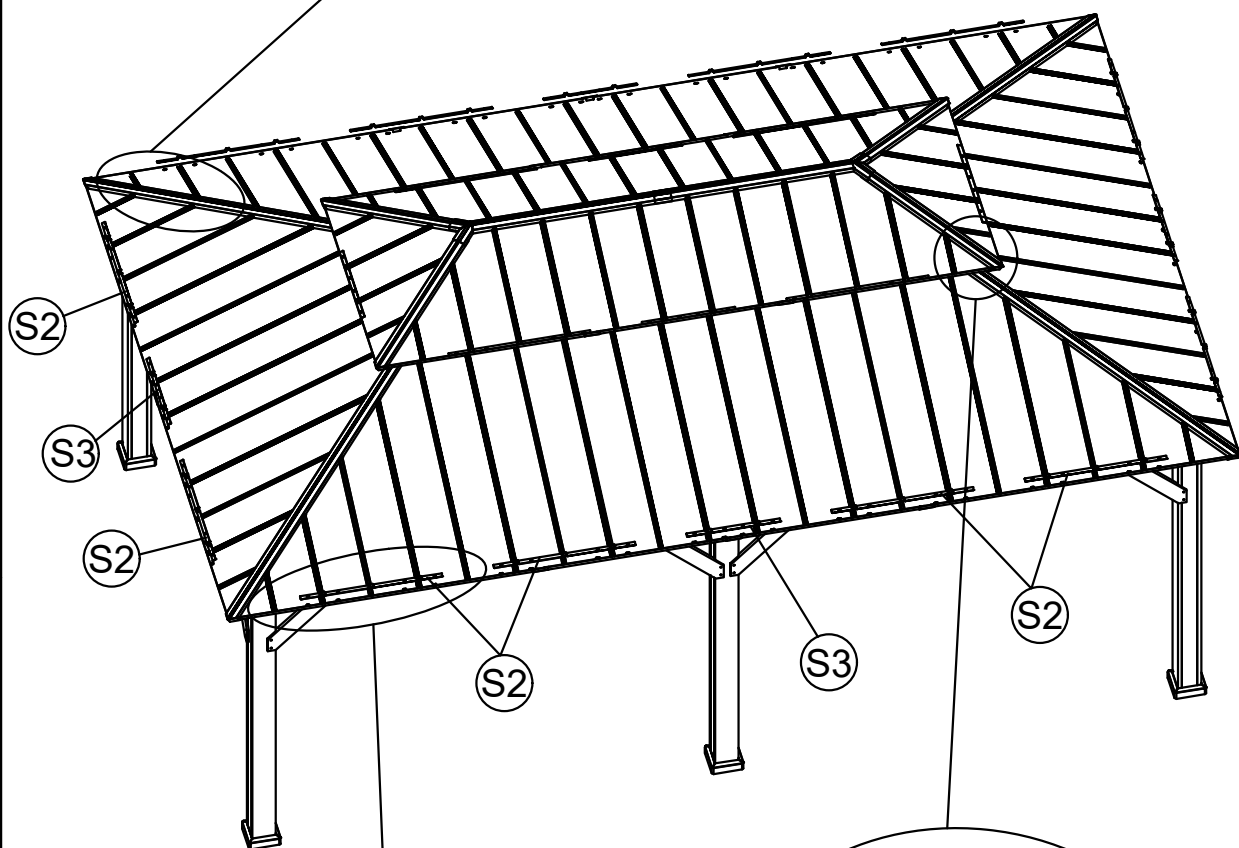
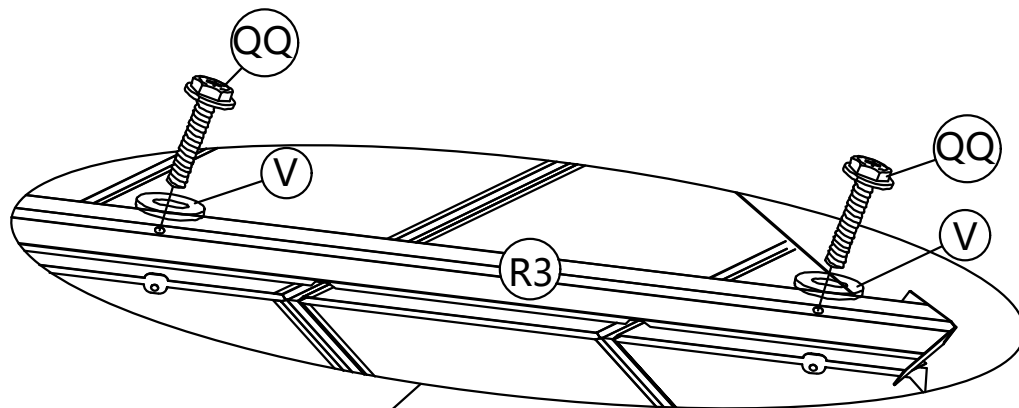
S3 4x



S2 12x



R3 4x



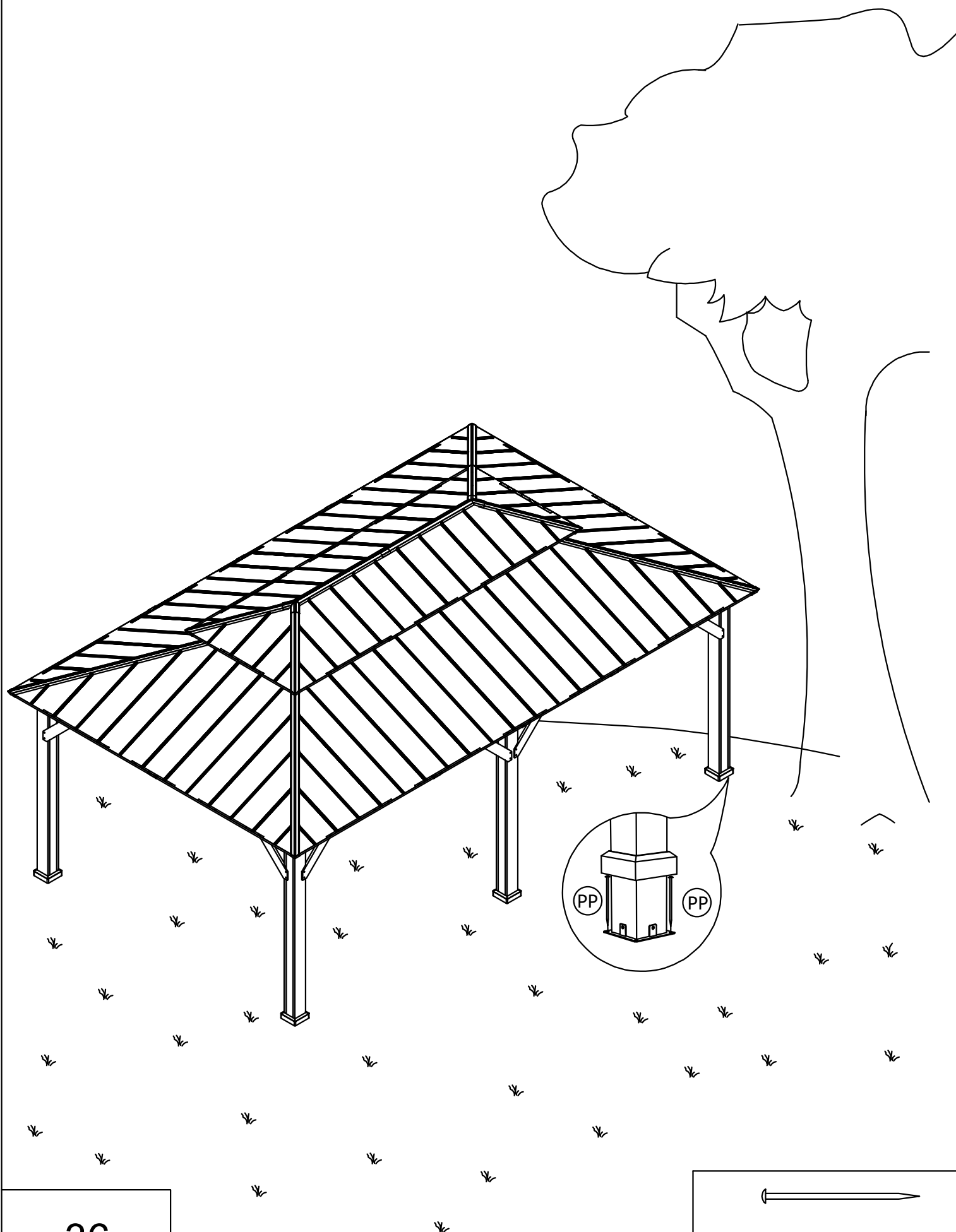
35

GG 64x M6x15

QQ 8x M6x40

V 8x

<28>



36

PP 12x

ø8x180



<29>

U5 1x



U6 1x

0

T 128x

