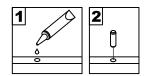
## AI-FPSC18ST Assembly Instructions



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## **General Assembly Guidelines**

- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.
- V. The provided glue is to secure wood dowels in place. When first inserting dowels, locate the appropriate hole for the dowel, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately.



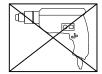
In future assembly steps when dowels are necessary to attach assembly parts together, place a small amount of glue on the end of the dowel before attaching parts together. Wipe away excess glue immediately.

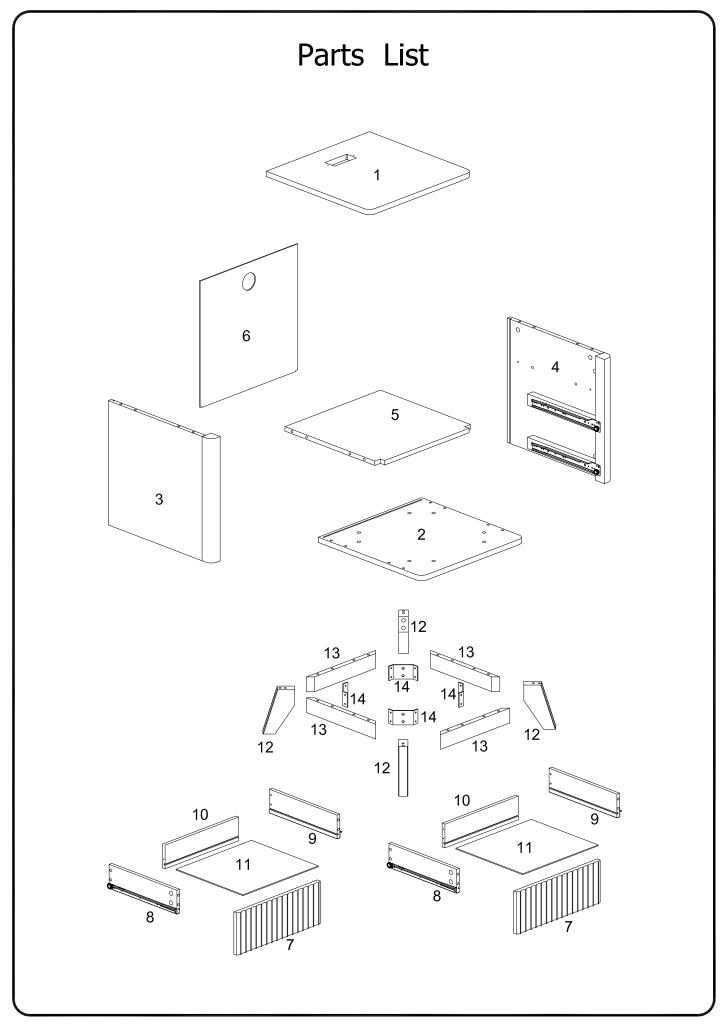


VI. A Phillips head screwdriver is required for the assembly of this product.



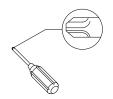
VII. Power tools should not be used to assemble this product.





## Hardware List

Α		Ø8x30mm	Dowel	24	pcs
В		Ø6x35mm	Cam bolt	16	pcs
С	32	Ø15x11mm	Long cam lock	8	pcs
D	$\bigcirc$	Ø30mm	Cam cover	14	pcs
Ε		Ø15x10mm	Short cam lock	8	pcs
F	(%)	Ø4x38mm	Screw	8	pcs
G	(f)	Ø3x12mm	Screw	6	pcs
Н		Ø5x15mm	Screw	16	pcs
I		1/4x28mm	Bolt	8	pcs
J		1/4x50mm	Bolt	8	pcs
K		M4	Allen Wrench	1	pcs
L			Handle	2	pcs
М			Glue tube	1	pcs
N			Plastic wedge	4	pcs
0		Ø3x17mm	Flat-head screw	4	pcs
Р		Ø6x50mm	Screw	8	pcs
Q			USB Interface	1	pcs



Philips head screwdriver required for assembly (not included)

