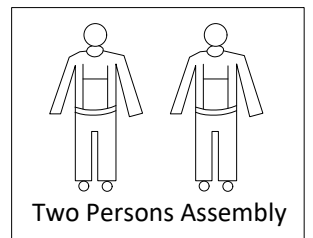
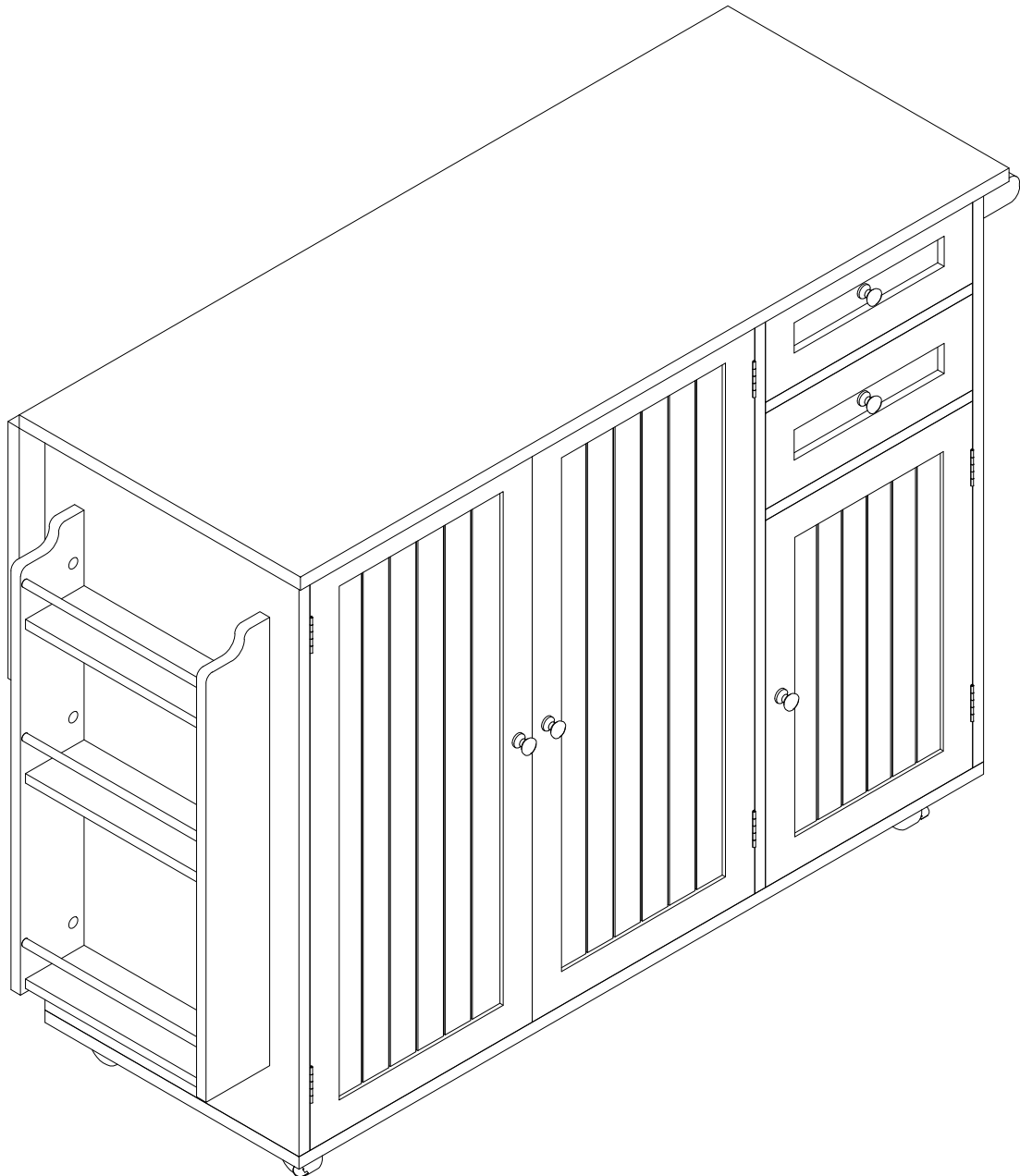
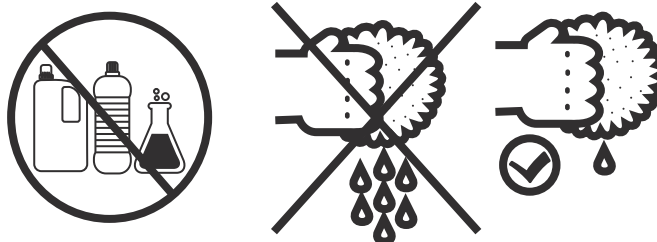
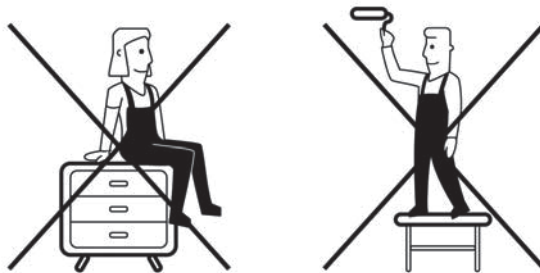
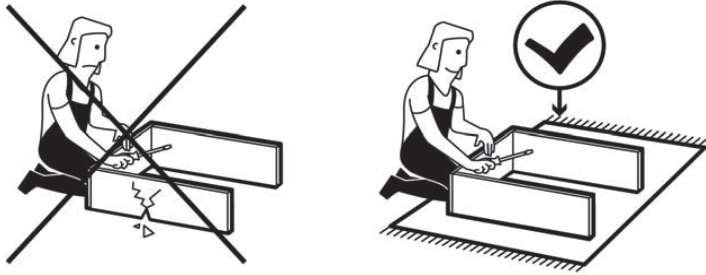
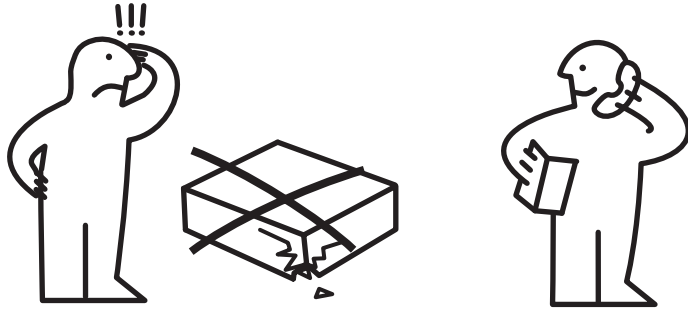
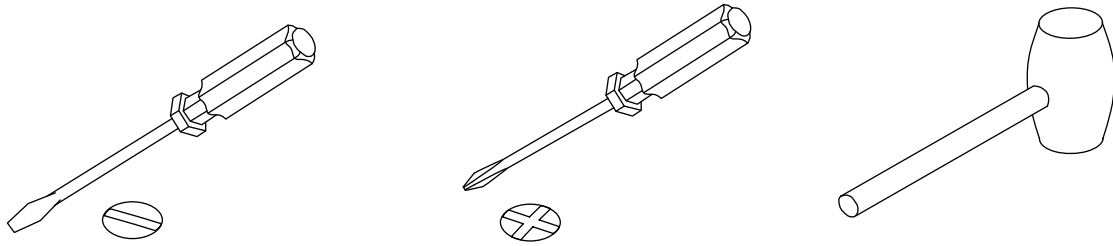


ASSEMBLY INSTRUCTIONS



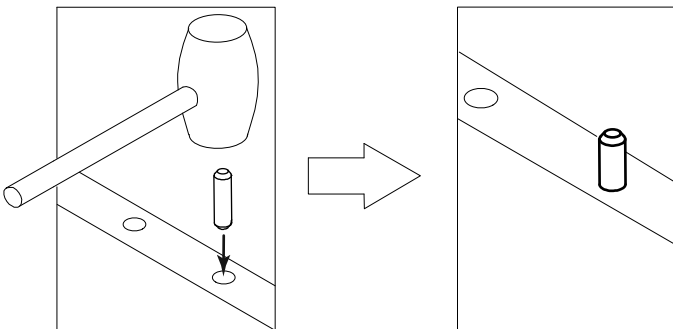


ASSEMBLY TOOLS REQUIRED (NOT INCLUDED)



- * Before discarding packing materials, please check all parts and hardware are presented.
- * Please follow the instructions closely.
- * After few days of initial assembly, the product may have acclimated to new environment, please tighten all hardware again.

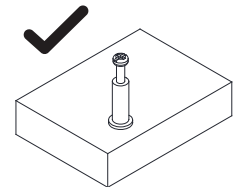
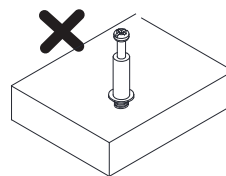
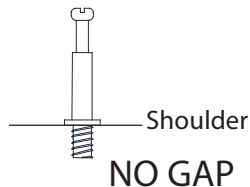
Dowel Installation



Gently tap dowel into hole with rubber mallet.

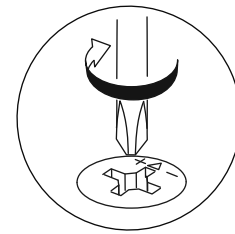
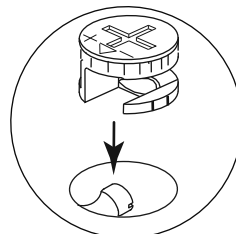
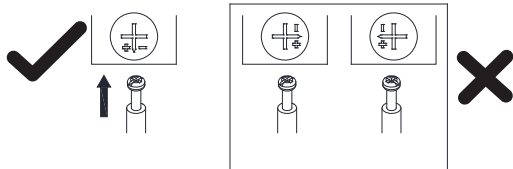
CAM-LOCK

Tighten until shoulder is flush with panel. Do not overtighten or undertighten

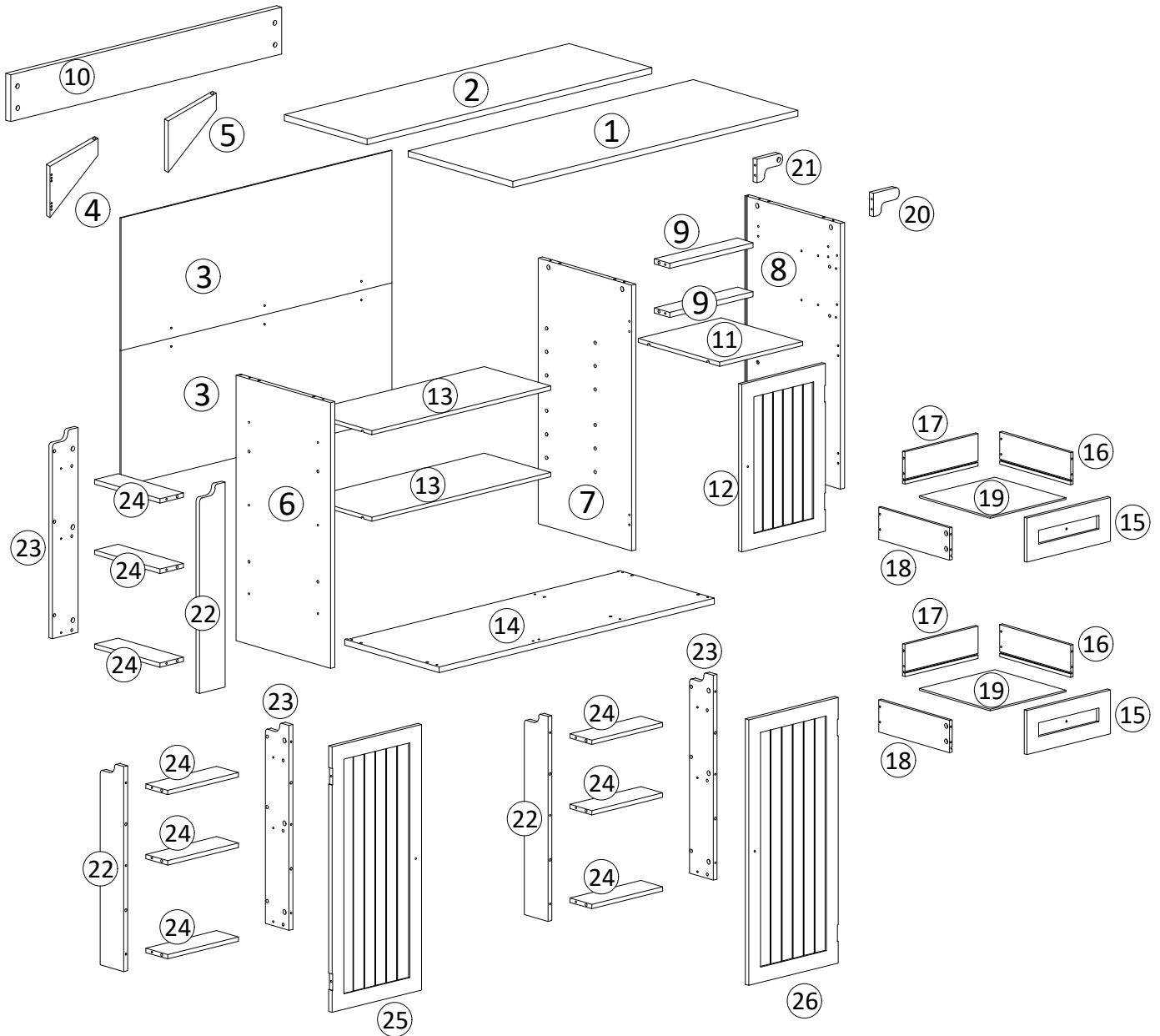


WHEN FITTING CAMS

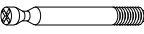

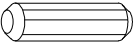
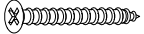


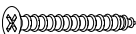
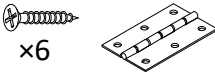


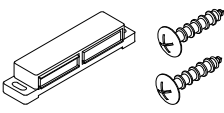
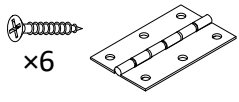
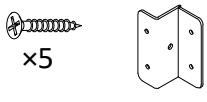
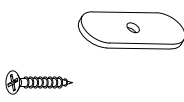

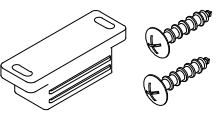
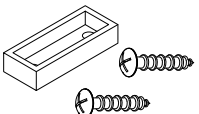



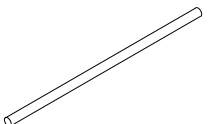
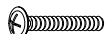

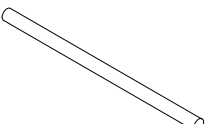
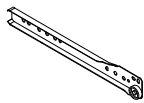
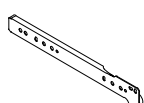
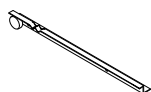
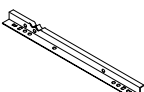
ENSURE STARTING POSITION IS CORRECT BEFORE YOU INSERT CONNECTING CAM-PILLAR TURN CLOCKWISE UNTIL SECURE



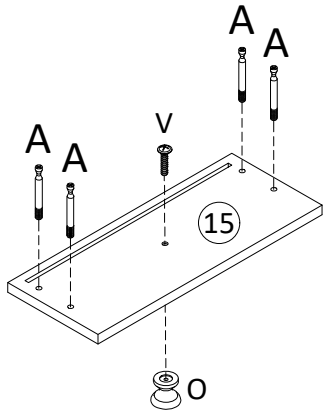
Laying out all the parts and hardware and identifying each part as shown below. It may help you when you assemble the item.



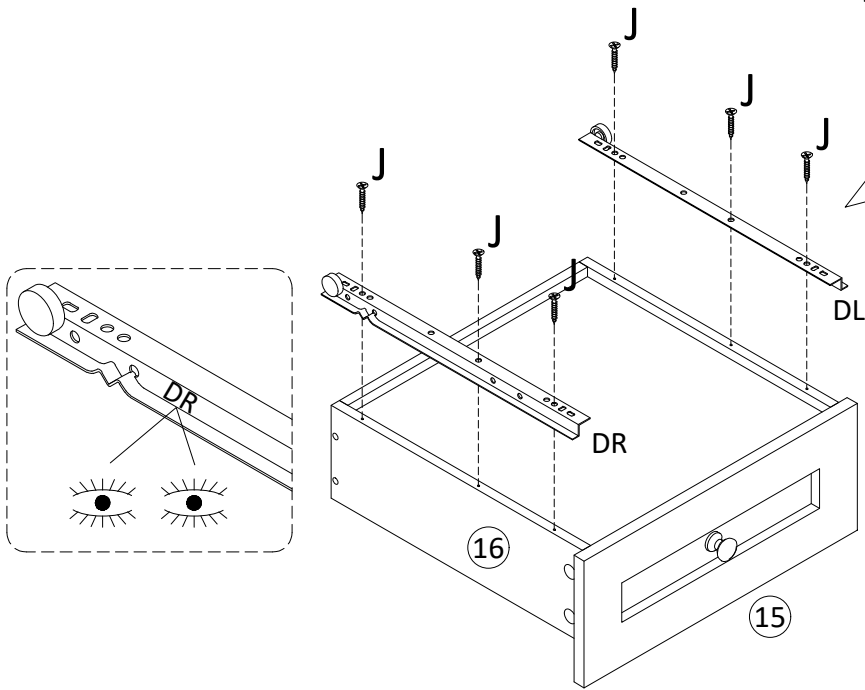
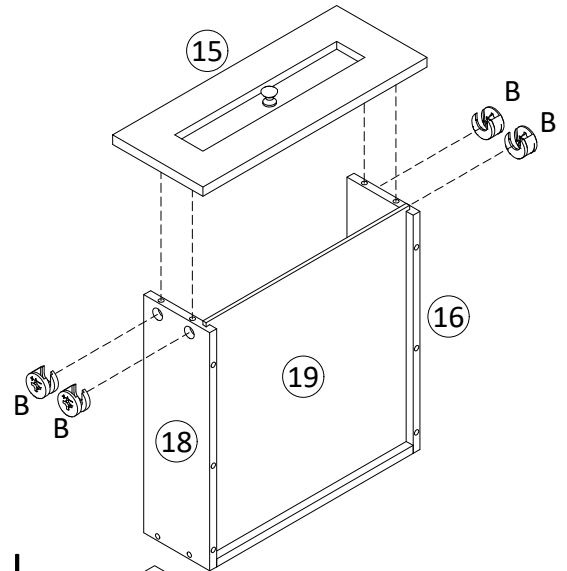
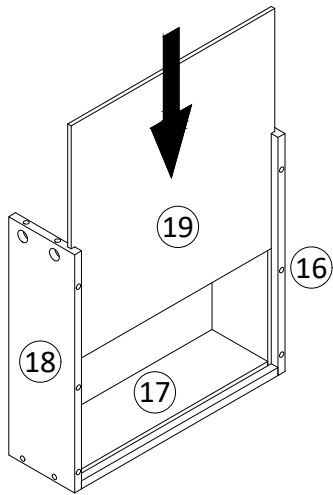
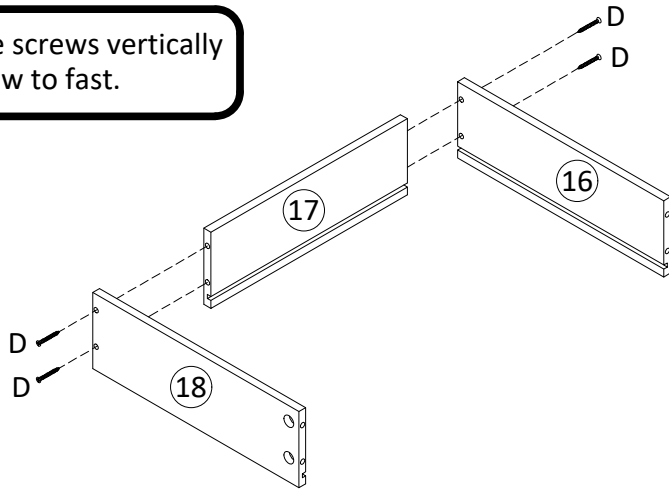
① ×1	② ×1	③ ×2	④ ×1	⑤ ×1	⑥ ×1
⑦ ×1	⑧ ×1	⑨ ×2	⑩ ×1	⑪ ×1	⑫ ×1
⑬ ×2	⑭ ×1	⑮ ×2	⑯ ×2	⑰ ×2	⑱ ×2
⑲ ×2	⑳ ×1	㉑ ×1	㉒ ×3	㉓ ×3	㉔ ×9
㉕ ×1	㉖ ×1				

A	x58+2(Spare)	B	x58+2(Spare)	C	x48+2(Spare)	D	x8	E	x12
									
ø6×35mm		ø10×15mm		ø6×30mm		FA4×30mm		5×8/5×8mm	
F	x2	G	x2	H	x4	I	x20+2(Spare)	J	x24+2(Spare)
									
M6×15L-φ15×6T		FA4×40mm		FA3.5×12mm/50mmH		FA4×14mm		FA3×12mm	
K	x1	L	x3	M	x6	N	x3	O	x5
									
FA3×16mm		FA3.5×14mm/65mmH		FA3×12mm/42mmH		FA3×12mm/34mmH		ø24×22mmH	
P	x1	Q	x2	R	x6	S	x2	T	x3
									
FA3×16mm		FA3×10mm/38×8×9mm		FA3×10mm					
U	x9	V	x5	W	x6	X	x1		
									
		M4×20mm		FA4×35mm					
CR	x2	CL	x2	DL	x2	DR	x2		
									
300mm		300mm		300mm		300mm			

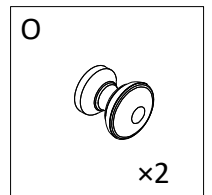
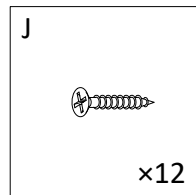
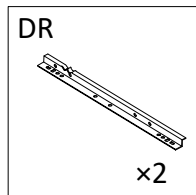
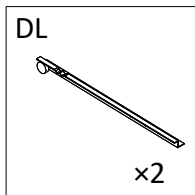
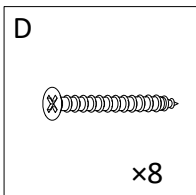
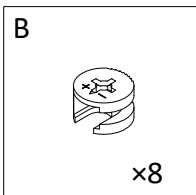
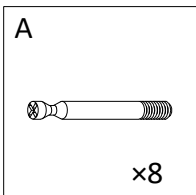
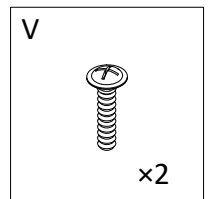
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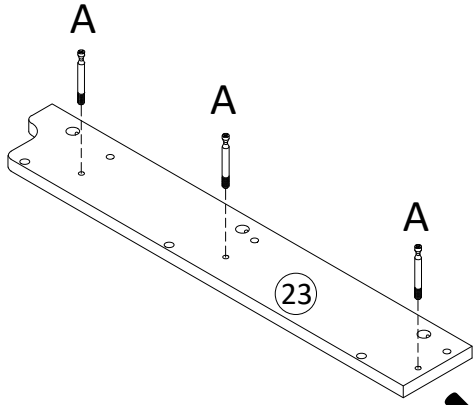
Turn the screws vertically from slow to fast.



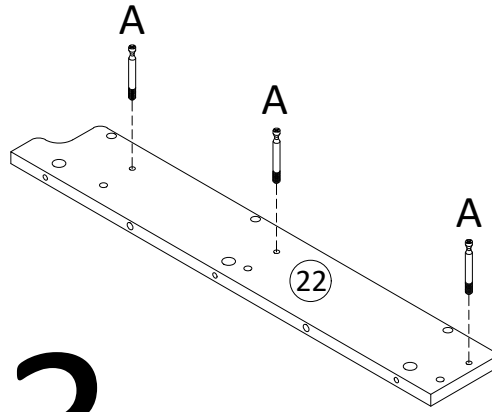
x2



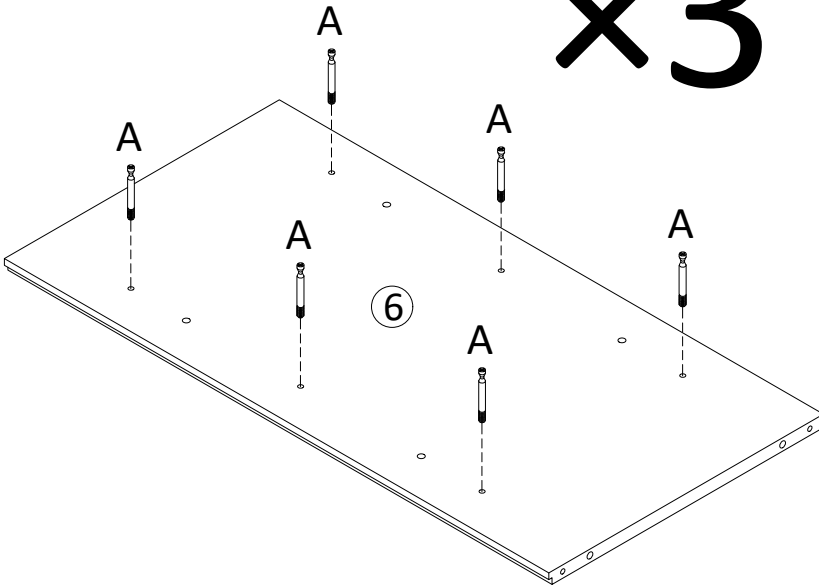
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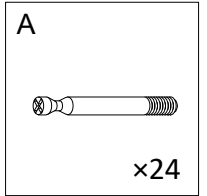
x3



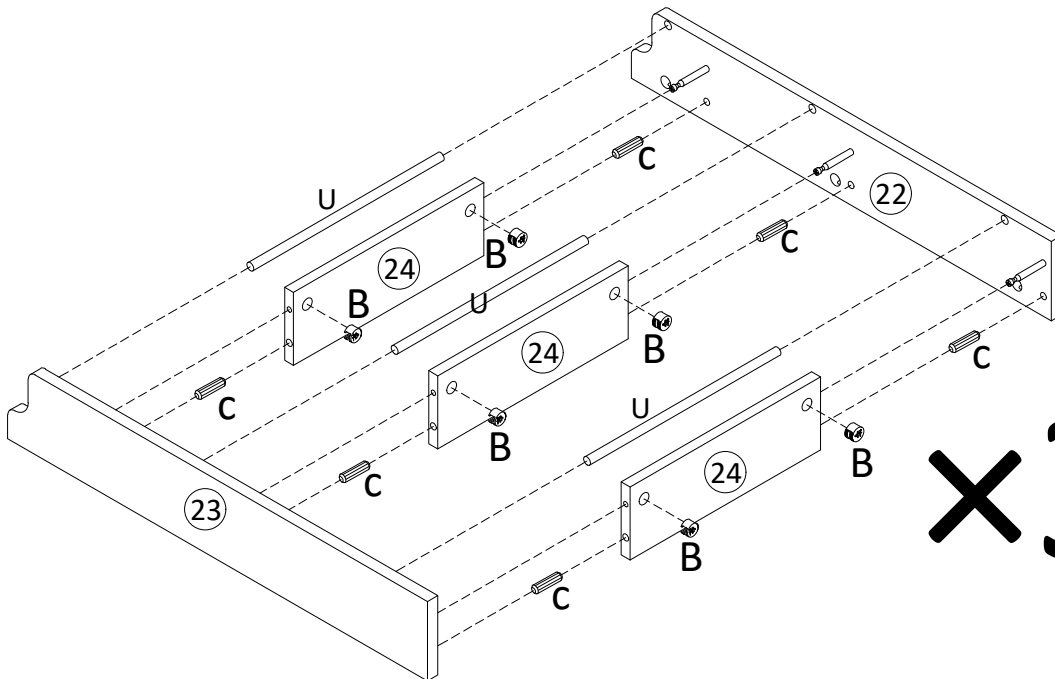
x3



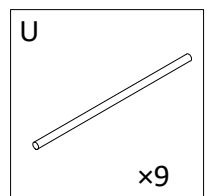
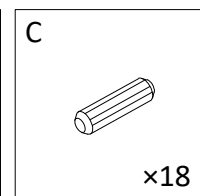
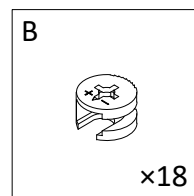
Turn the screws vertically
from slow to fast.



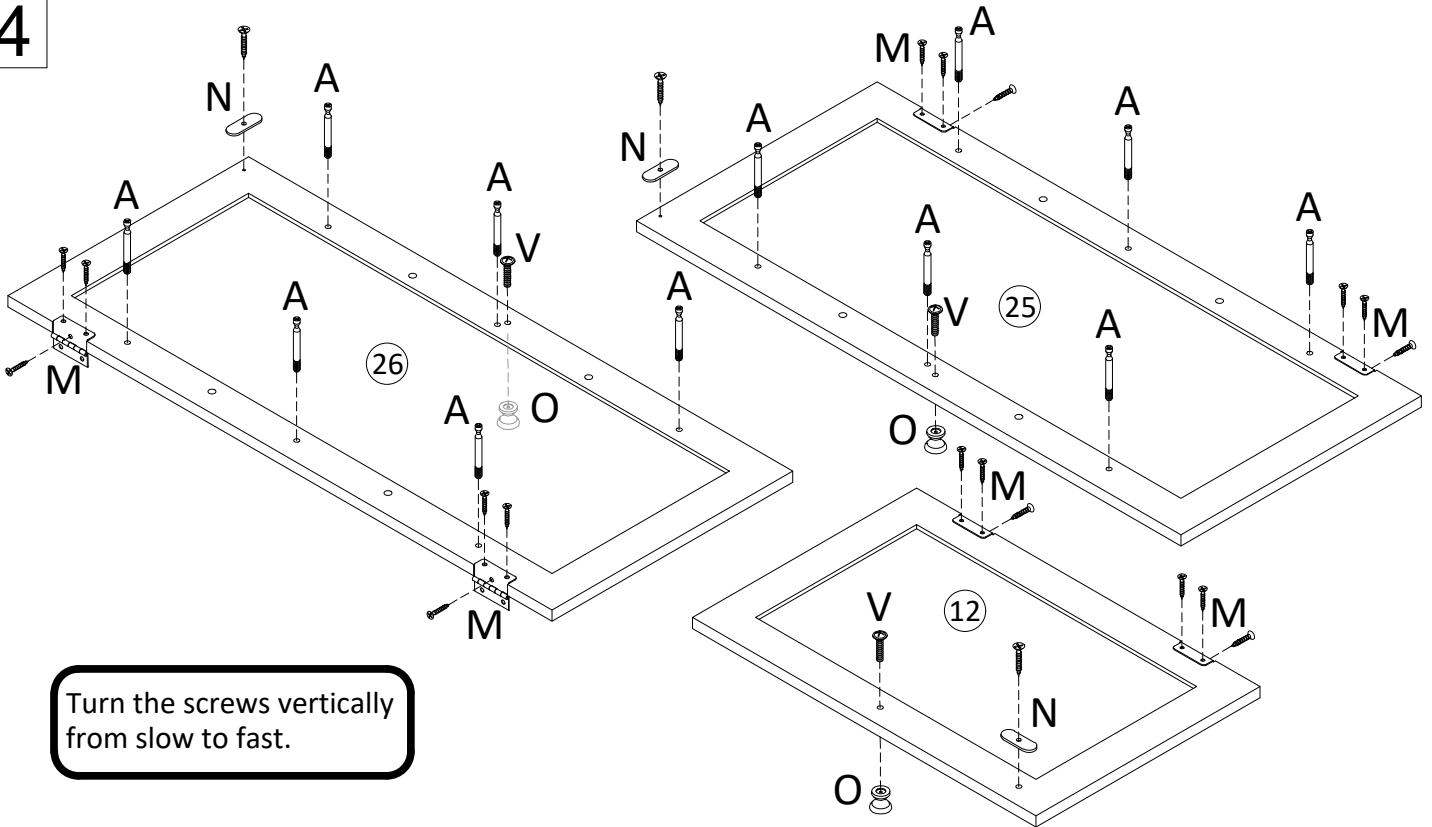
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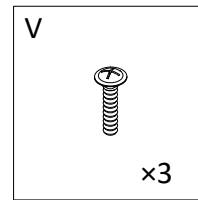
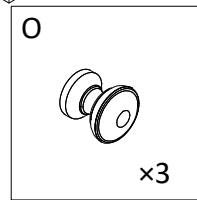
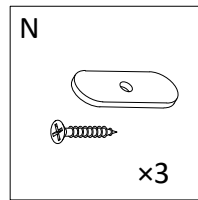
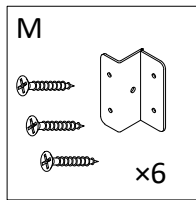
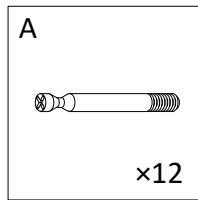
x3



4

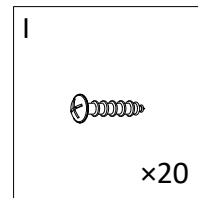
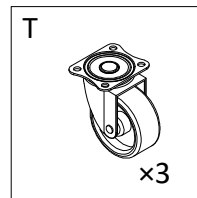
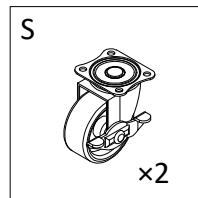
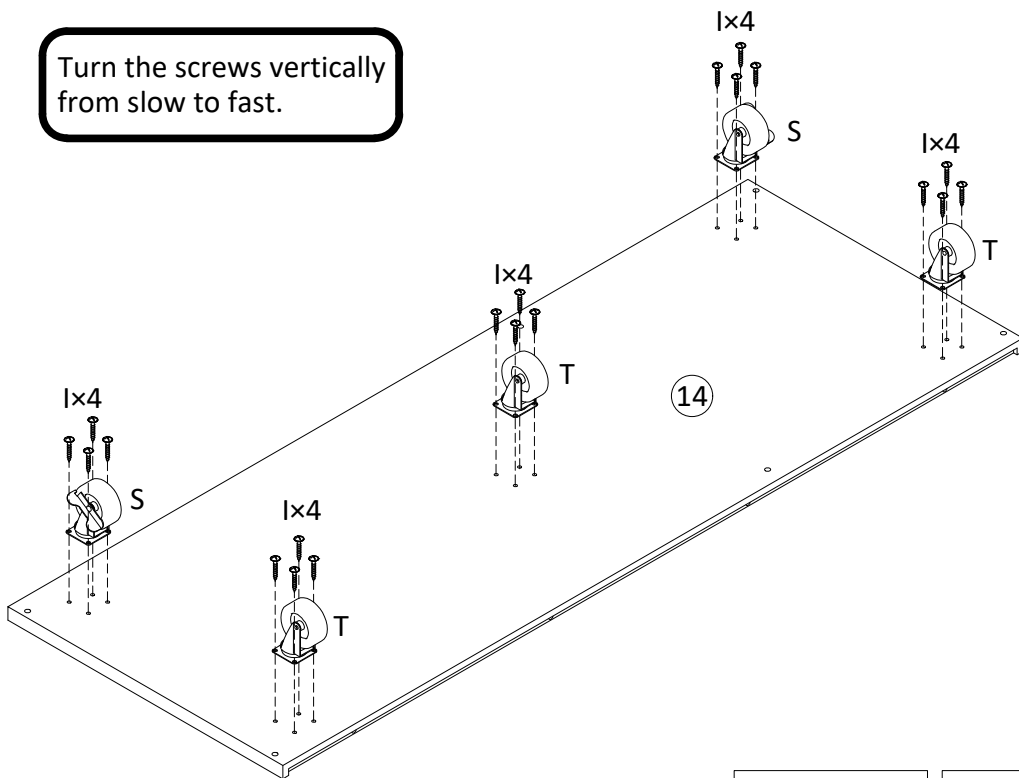


Turn the screws vertically from slow to fast.

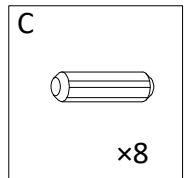
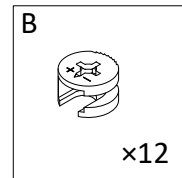
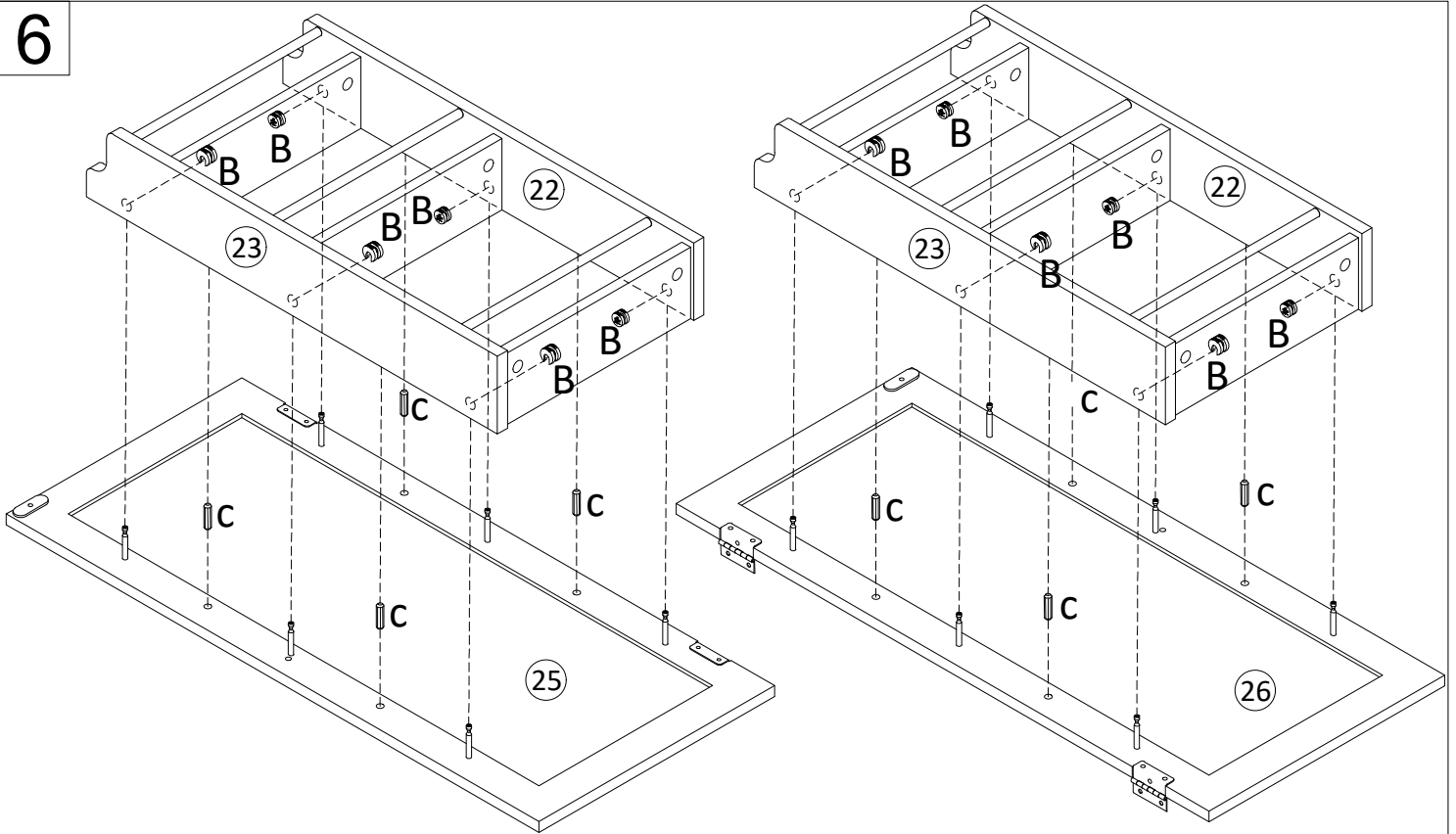


5

Turn the screws vertically from slow to fast.

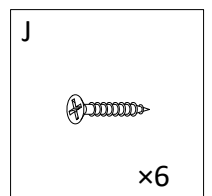
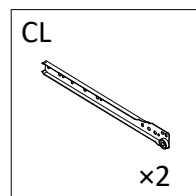
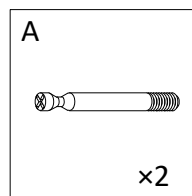
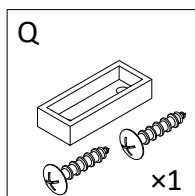
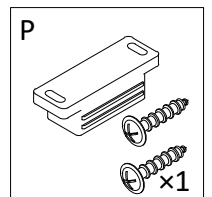
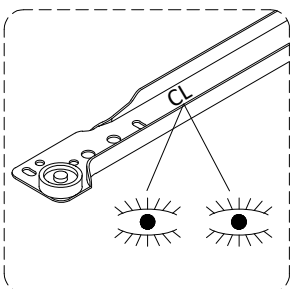
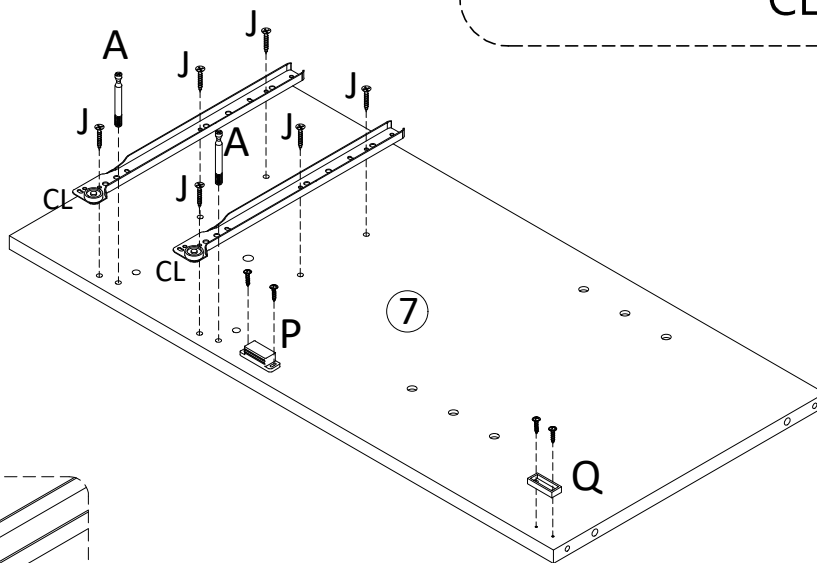
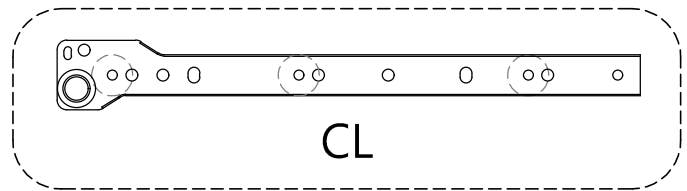


6

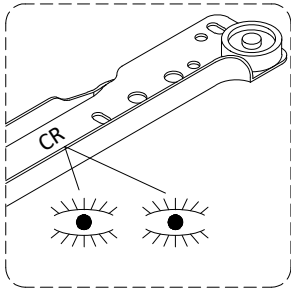
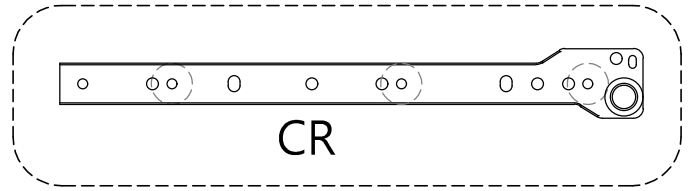
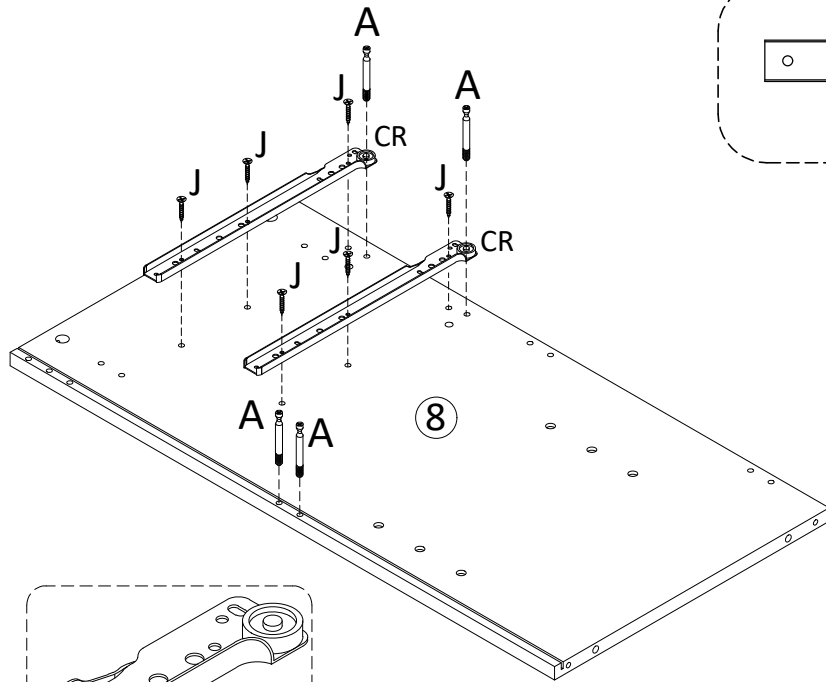


7

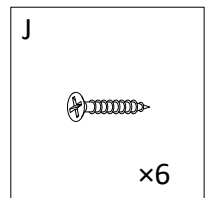
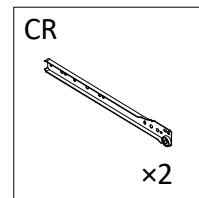
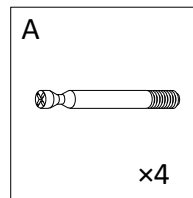
Turn the screws vertically from slow to fast.



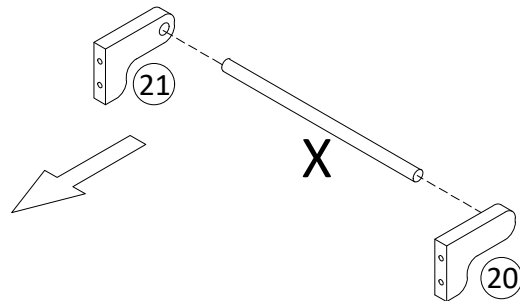
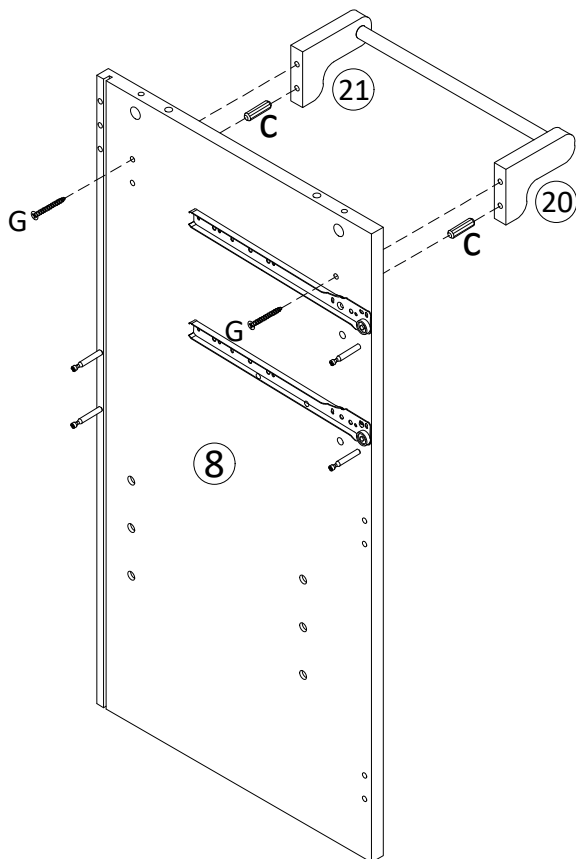
8



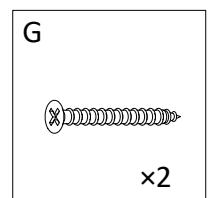
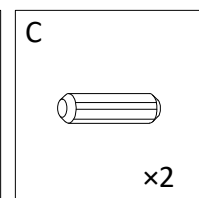
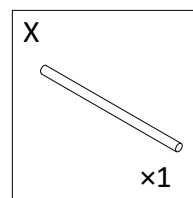
Turn the screws vertically from slow to fast.



9

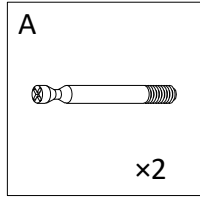
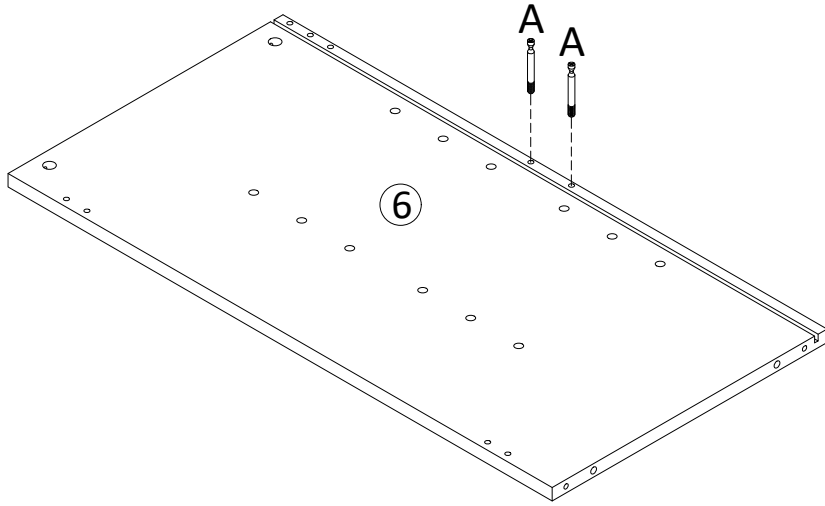


Turn the screws vertically from slow to fast.

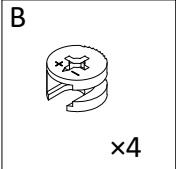
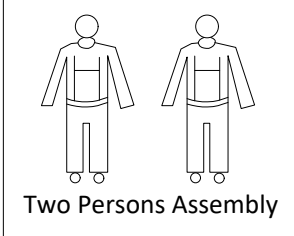
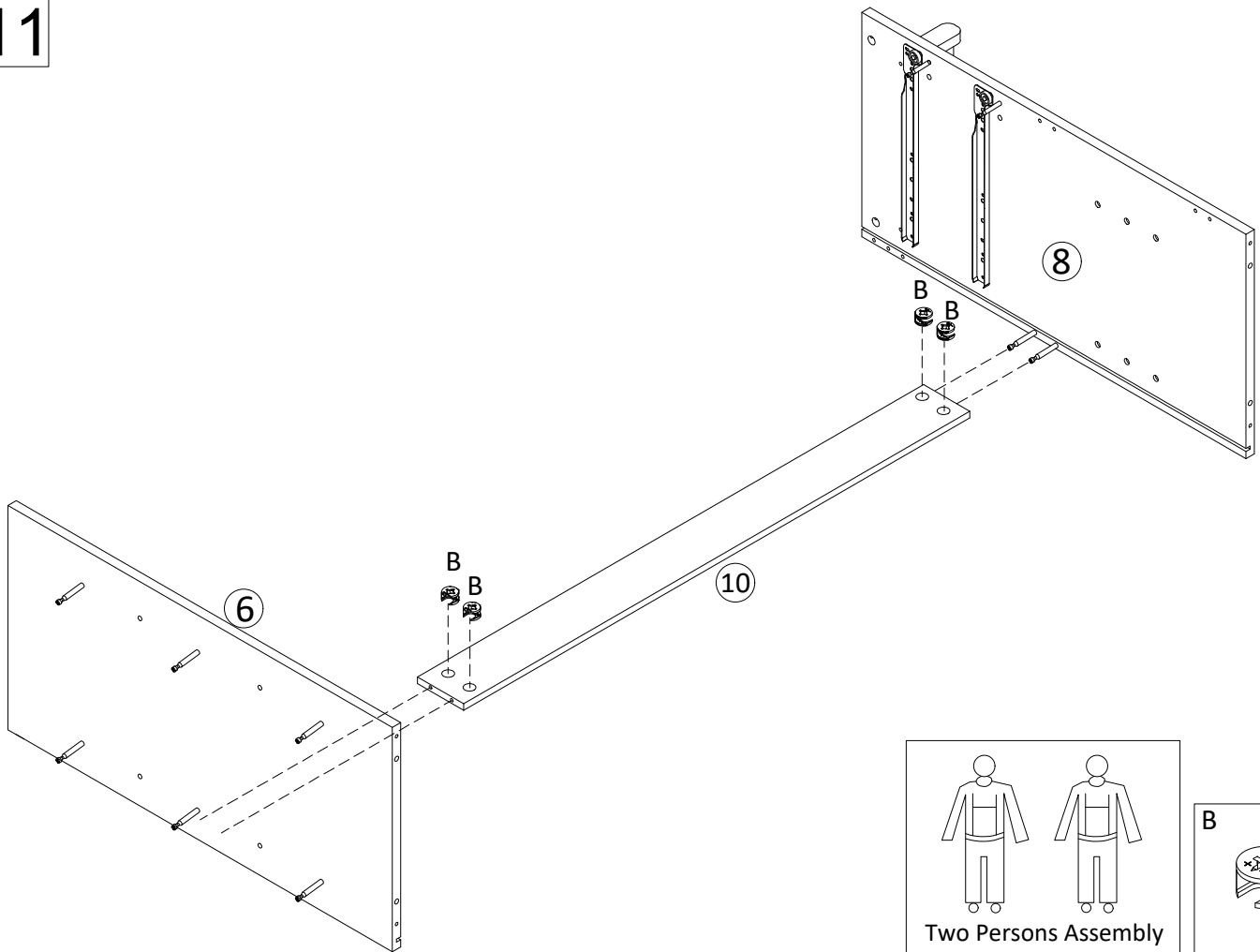


10

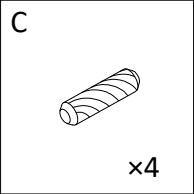
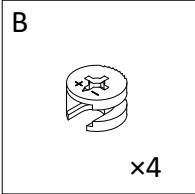
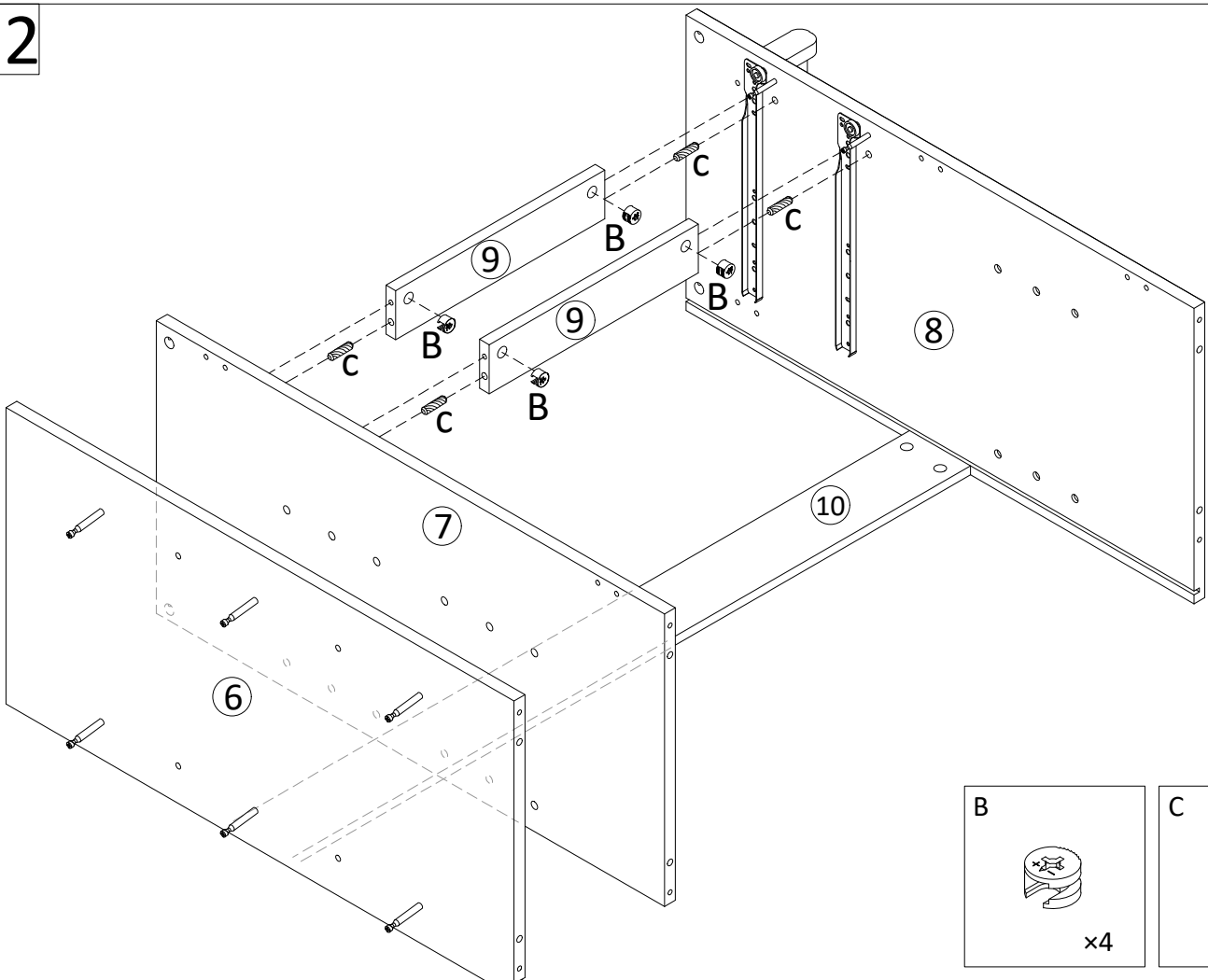
Turn the screws vertically from slow to fast.



11

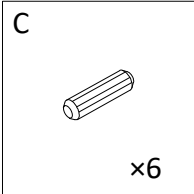
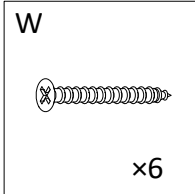
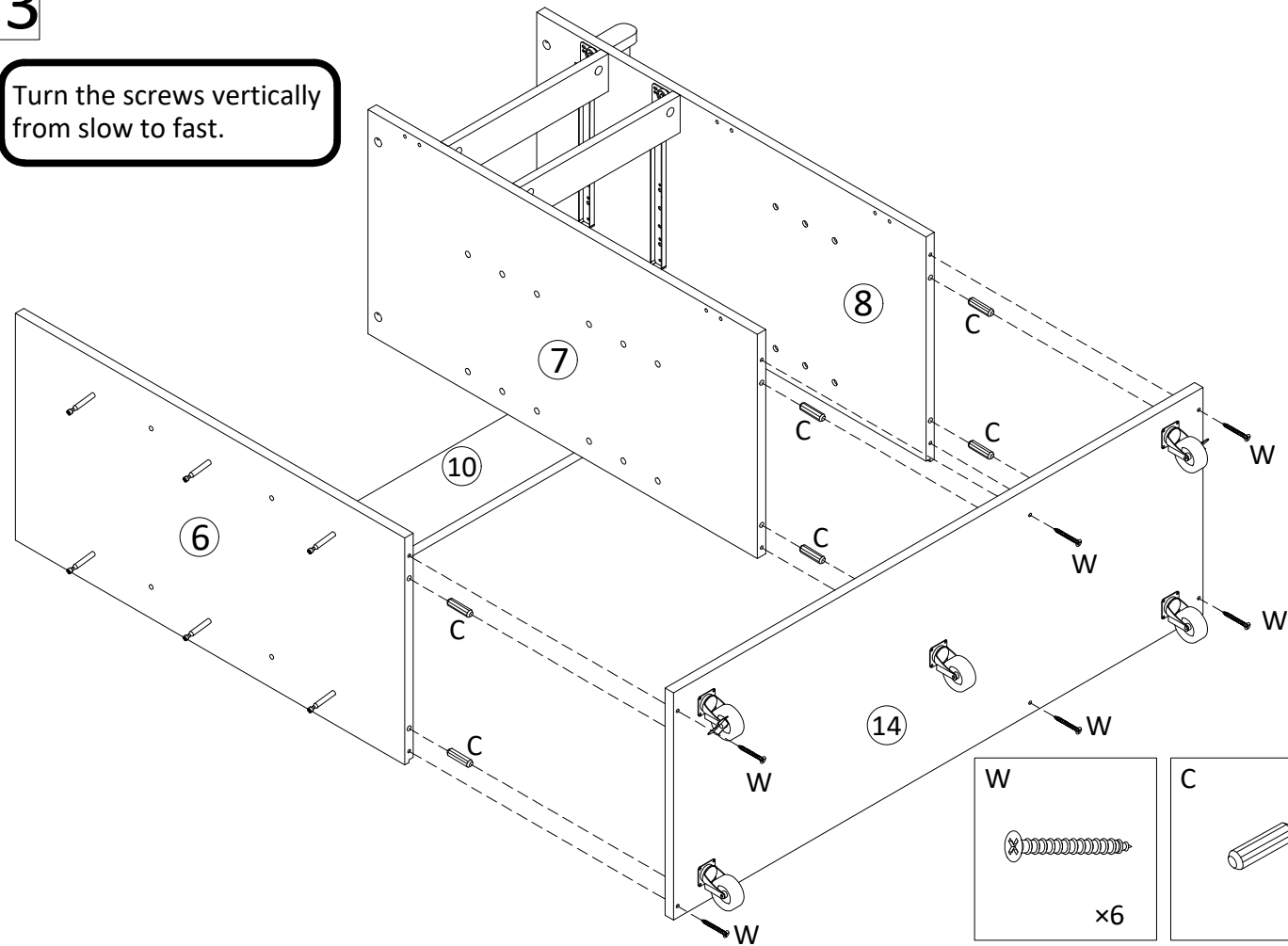


12

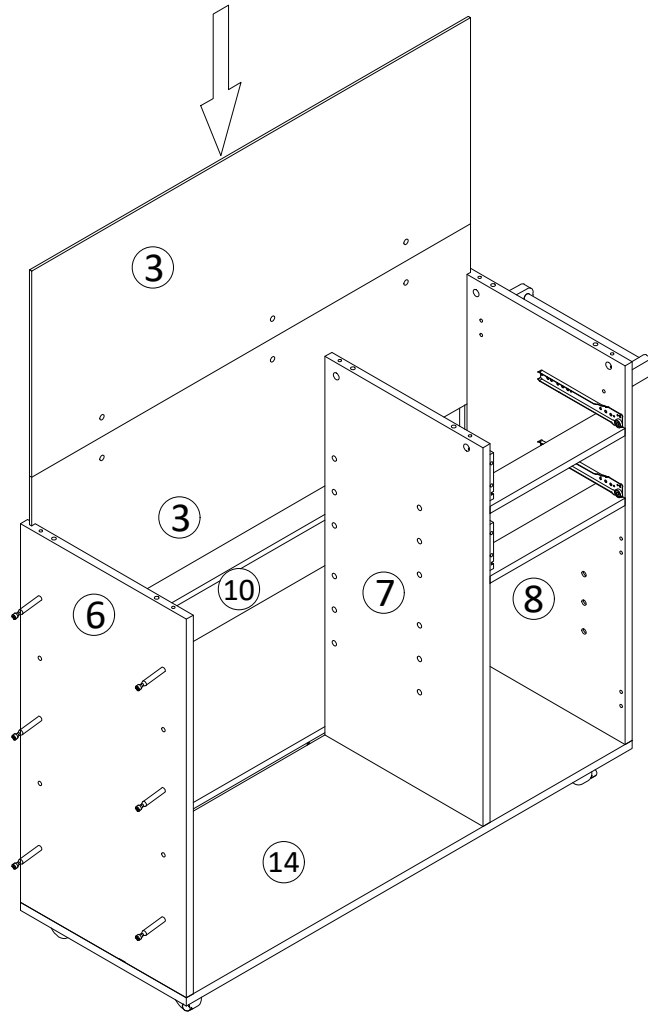


13

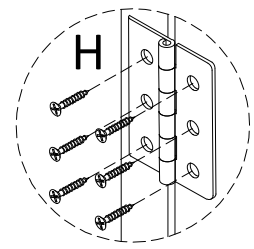
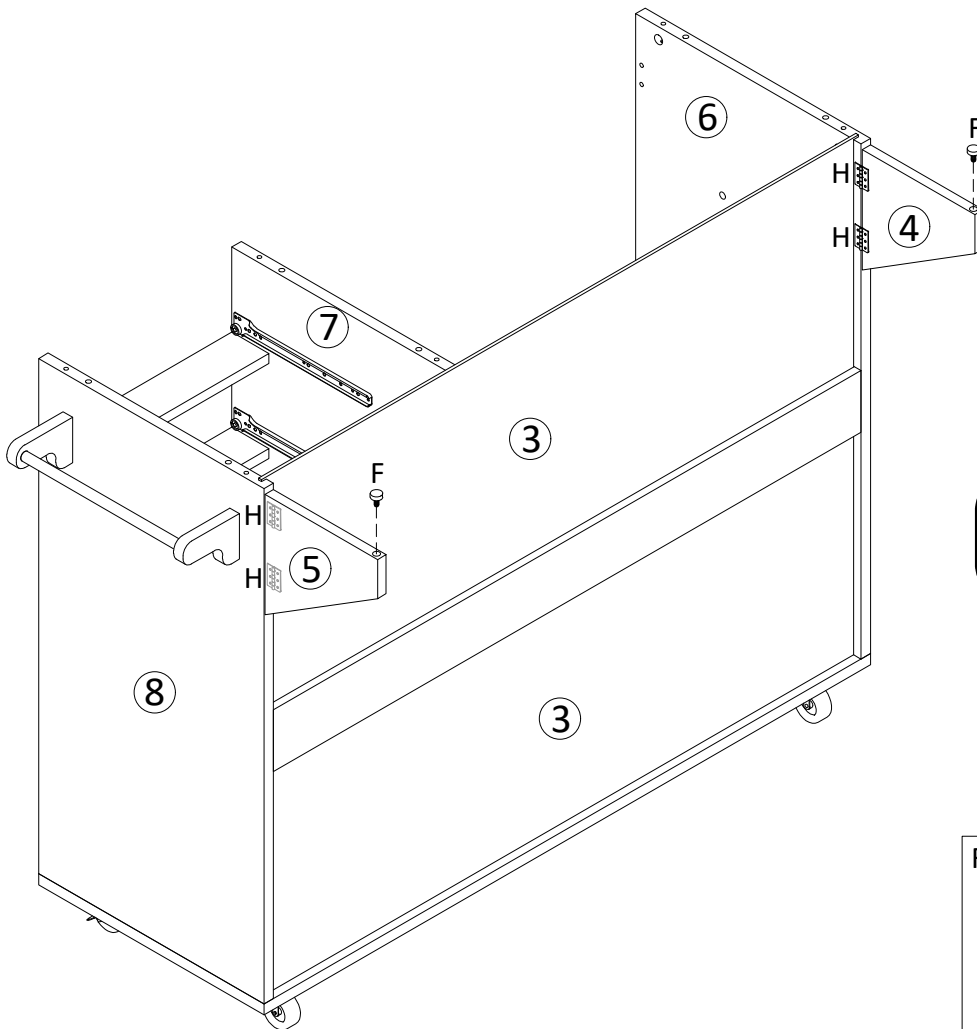
Turn the screws vertically from slow to fast.



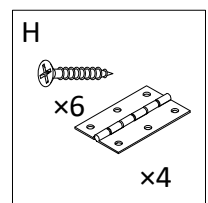
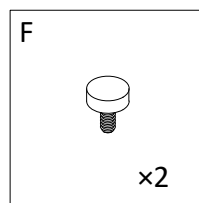
14



15

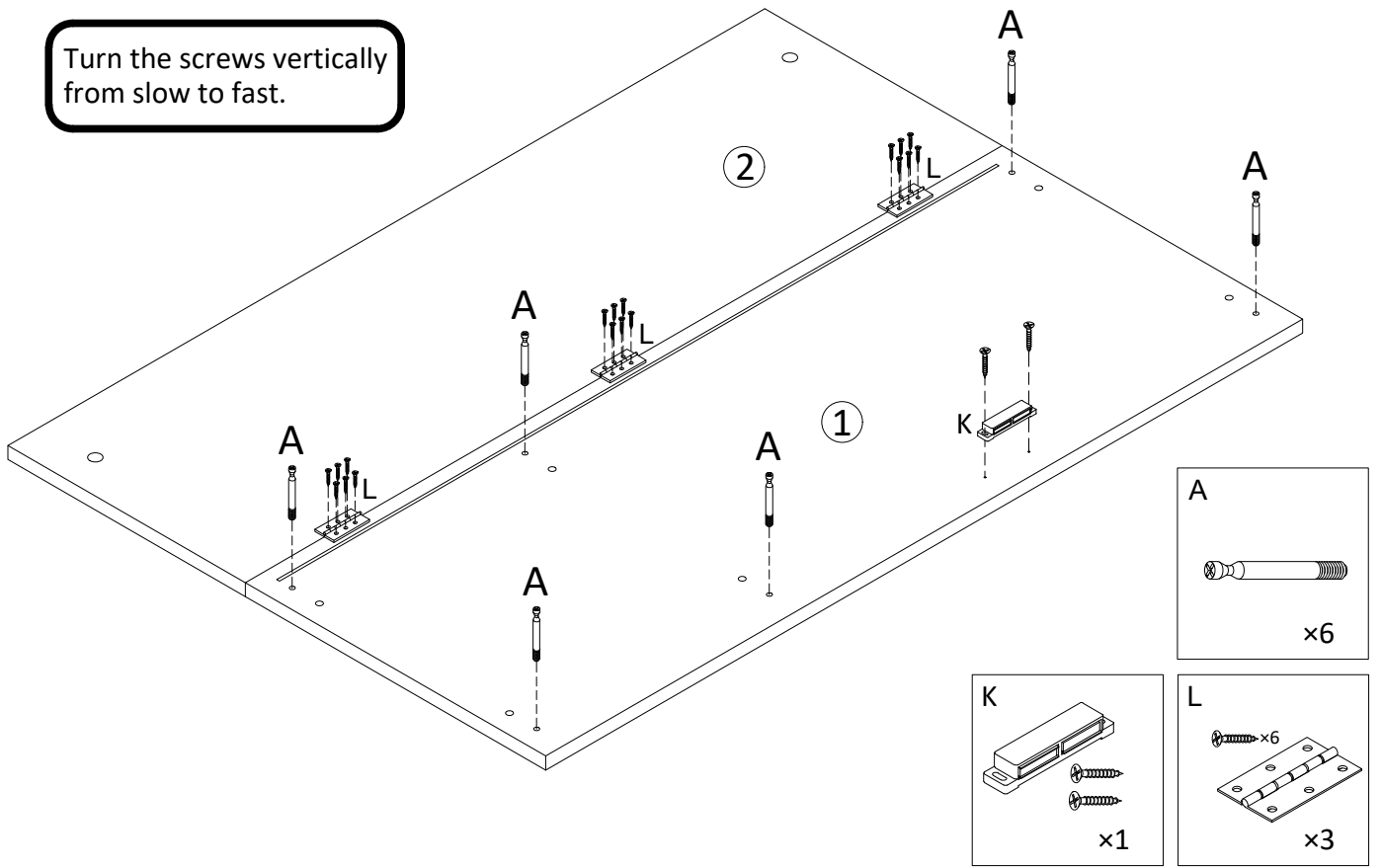


Turn the screws vertically from slow to fast.

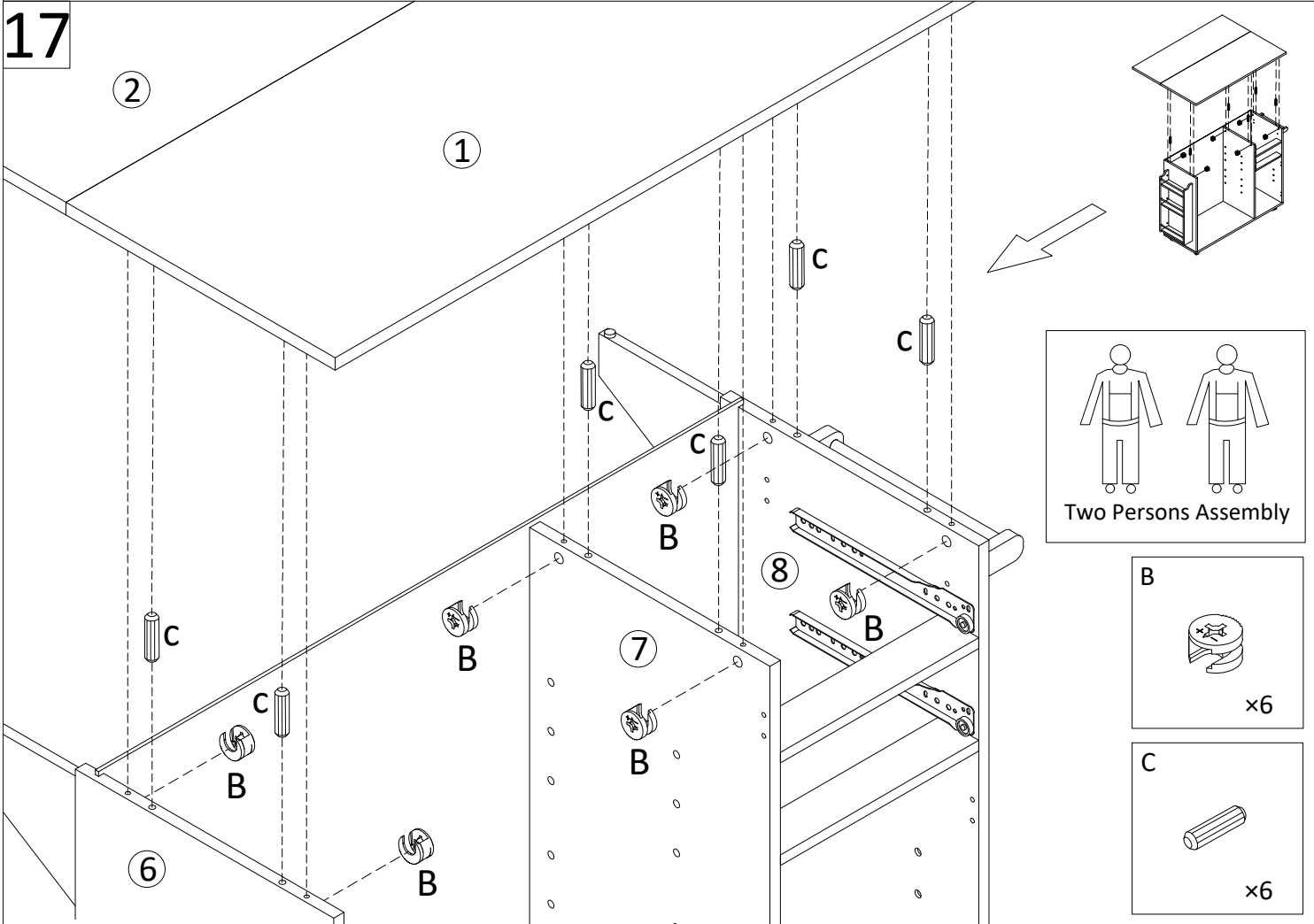


16

Turn the screws vertically from slow to fast.

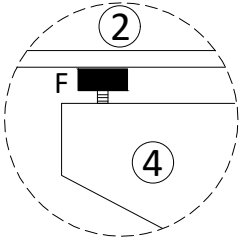


17

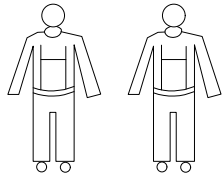


18

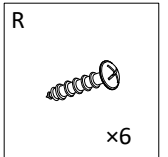
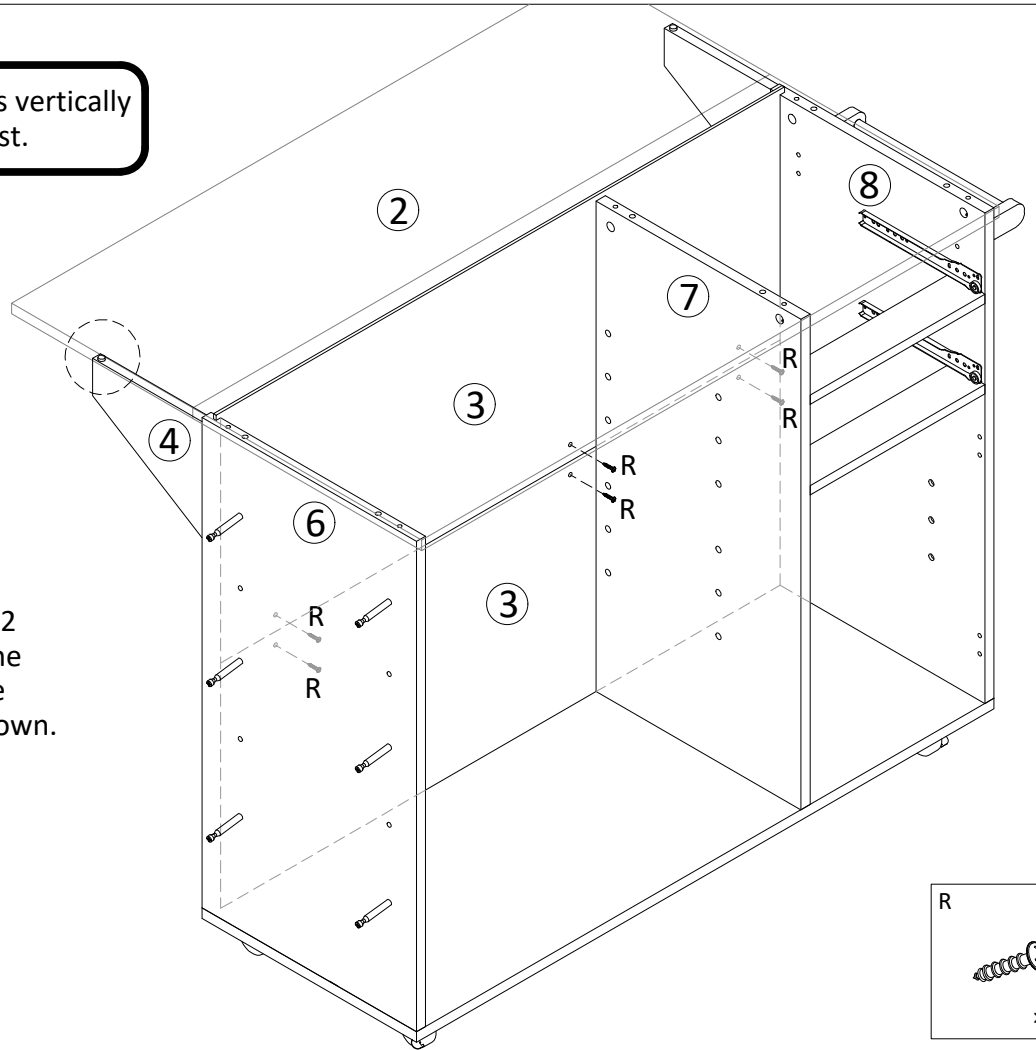
Turn the screws vertically from slow to fast.



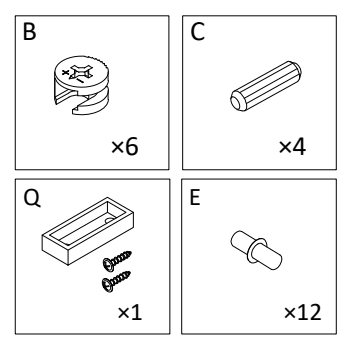
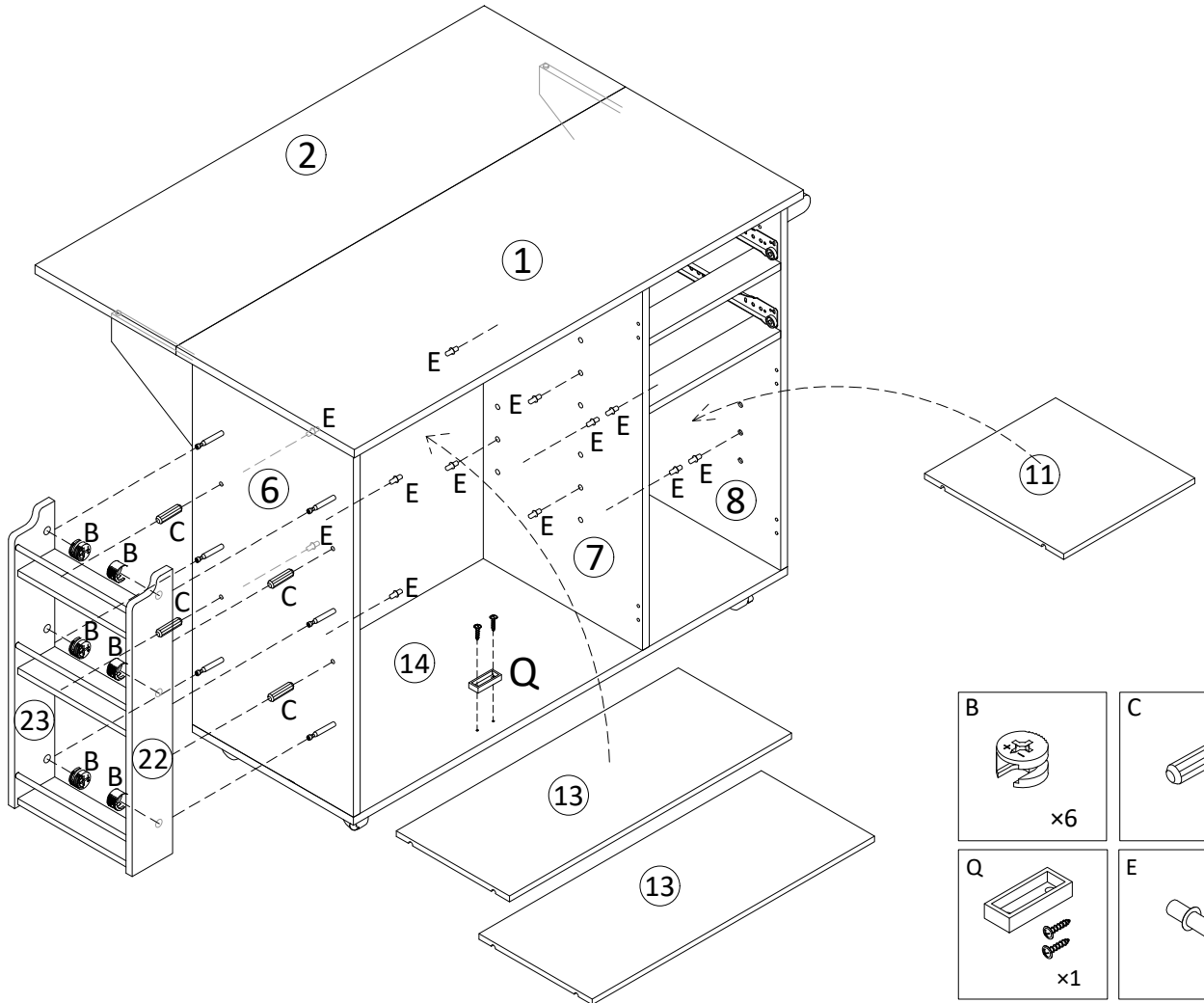
Tips: If the table panel #2 isn't level, please turn the hardware F to adjust the table panel #2 up and down.



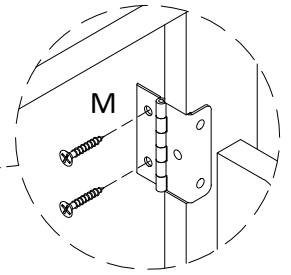
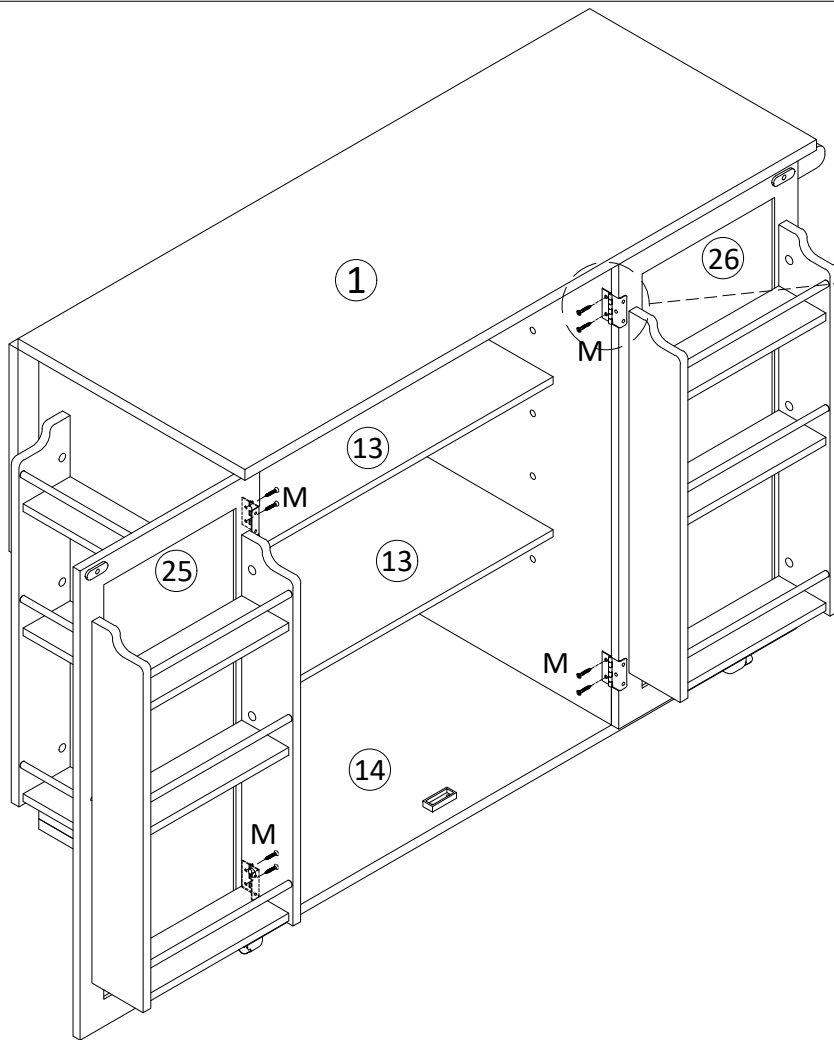
Two Persons Assembly



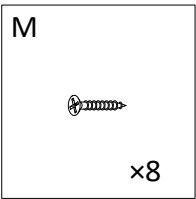
19



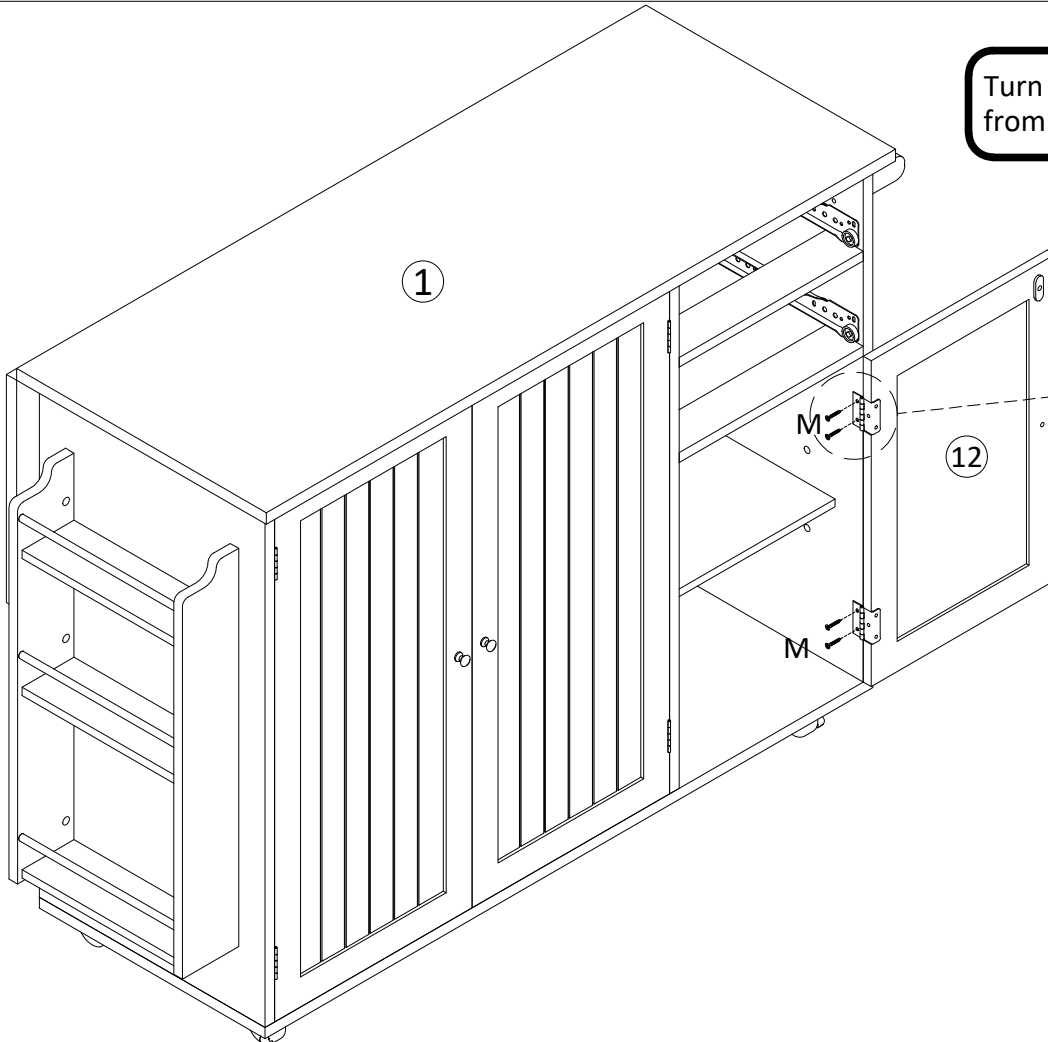
20



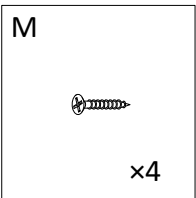
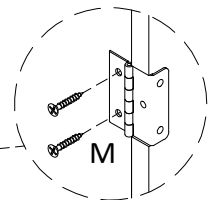
Turn the screws vertically from slow to fast.



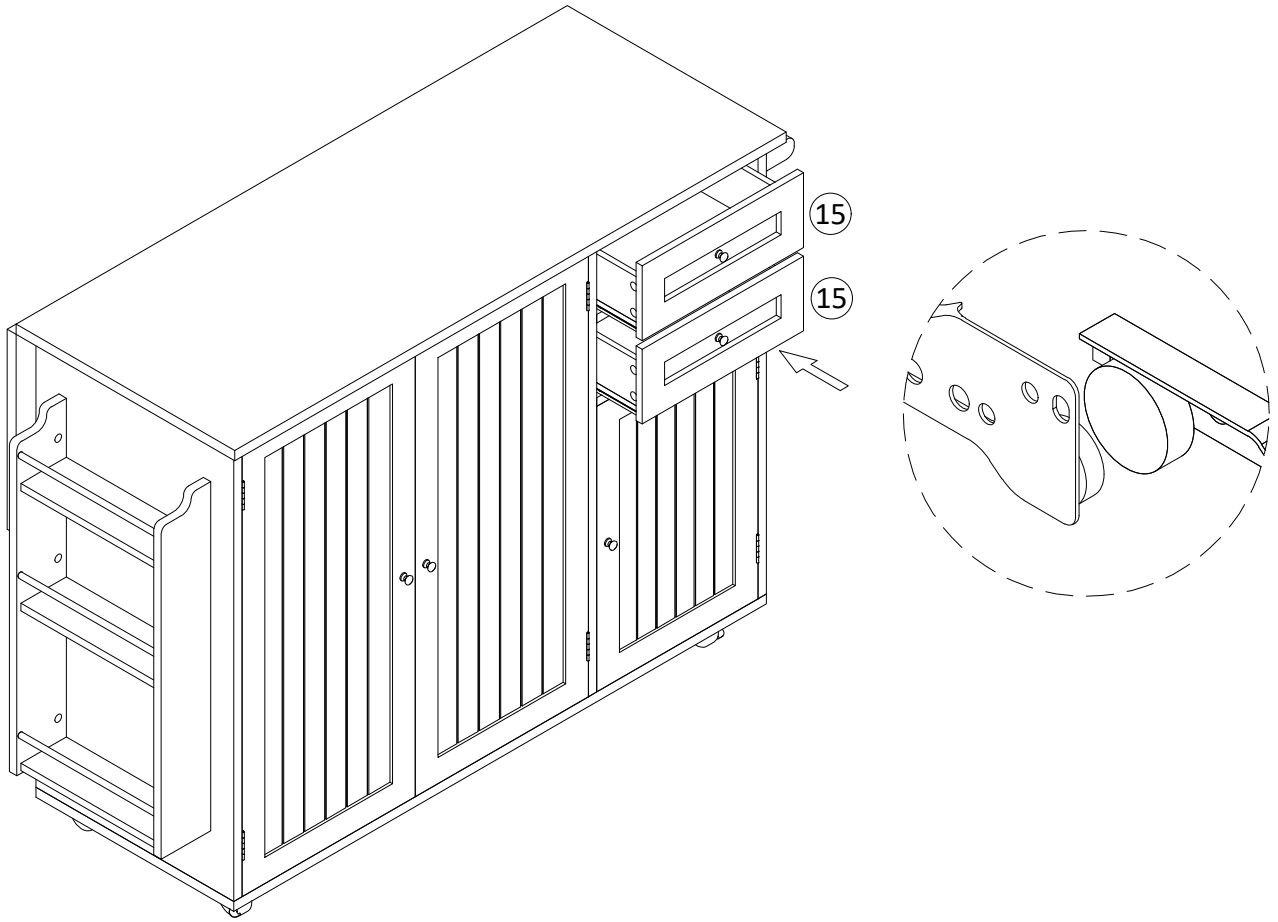
21



Turn the screws vertically from slow to fast.



22



23

