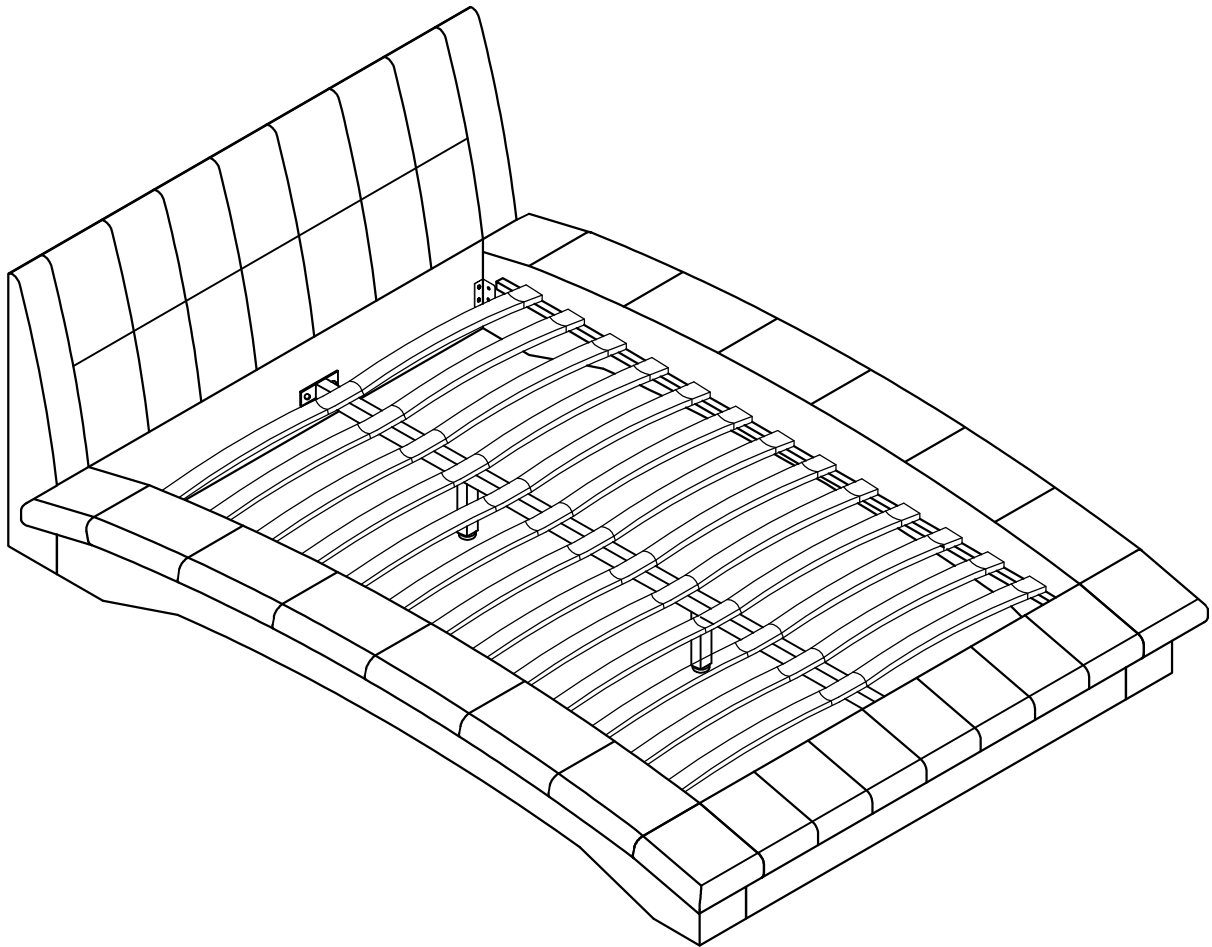


# Assembly Instructions



## ASSEMBLY RATING

The Assembly Rating is a 5-point system that shows the degree of effort needed in assembling a specific product (with 1 being easy and 5 being difficult). For some products, two persons are recommended.

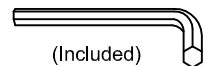
EASY



DIFFICULT

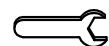
## Tools Required For Assembly:

Allen Wrench

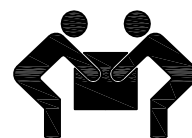


(Included)

Wrench



(Included)

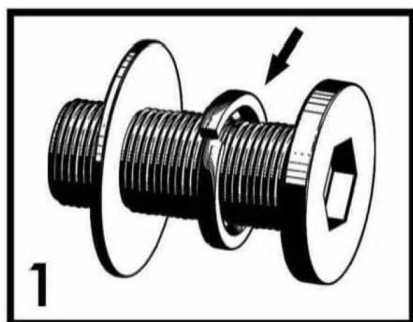


2 PERSONS RECOMMENDED

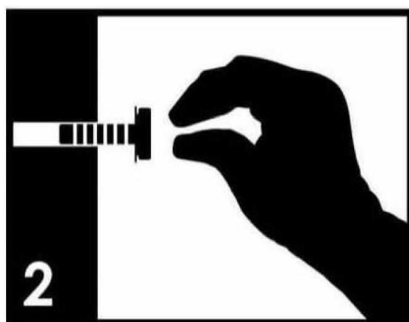
# ASSEMBLY & CARE ADVICE

FOR YOUR FURNITURE TO LAST, CORRECT ASSEMBLY AND PROPER MAINTENANCE ARE NECESSARY. PLEASE FOLLOW THE INFORMATION PROVIDED BELOW TO FULLY ENJOY YOUR FURNITURE.

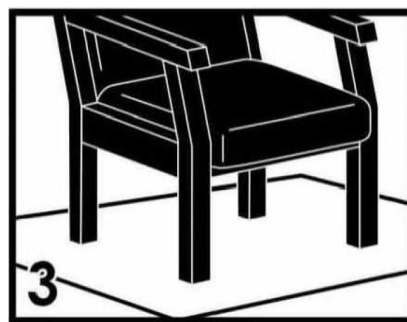
## BASIC ASSEMBLY TECHNIQUES



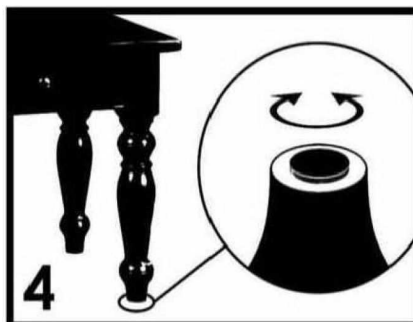
When lock or spring washer is used in an assembly, please make sure the lock or spring washer is placed between the larger flat washer and the head of the screw or bolt.



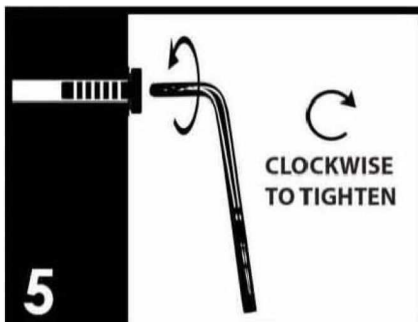
Position each part correctly and insert screws or bolts into their respective holes by hand tighten or using the proper hand tool. Only tighten when step is completed or when instructed to do so.



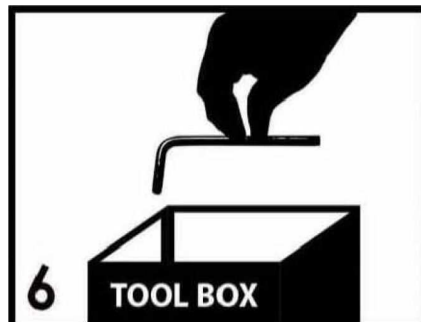
Use cardboard or carpet area when assembling furniture to prevent scratches. Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.



Some furniture comes with height adjustment knobs underneath each leg. To lower or to raise each leg, you need to turn clockwise or counterclockwise, respectively.



Make sure all parts are properly aligned, then use the appropriate hand tool to completely tighten the bolts or screws. Do not use power tools and do not overtighten.

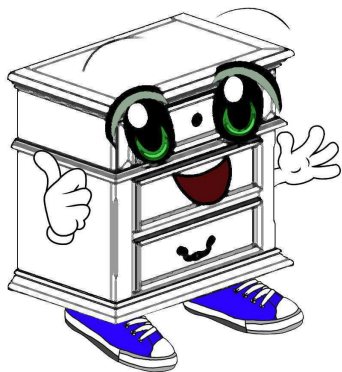


Save the instructions and store the Allen wrench or any supplied tool for later maintenance. After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.



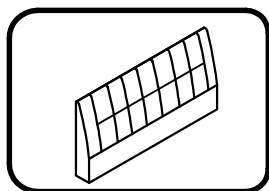
**FAILURE TO FOLLOW THE GUIDELINES ABOVE MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



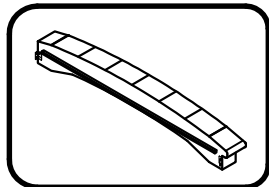
Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

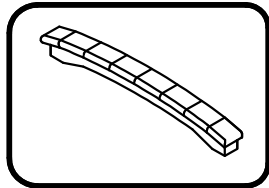
## Parts List



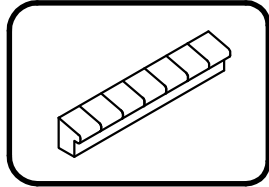
#1 x 1pc  
Headboard



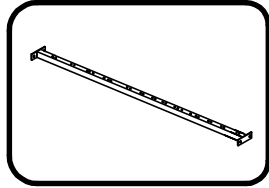
#2 x 1pc  
Right Side Rail



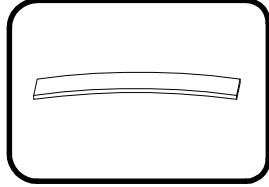
#3 x 1pc  
Left Side Rail



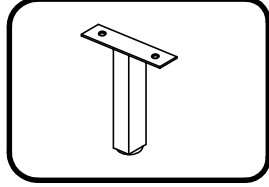
#4 x 1pc  
Footboard



#5 x 1pc  
Support Rail

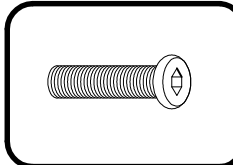


#6 x 26pcs  
Slat

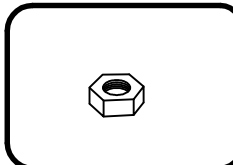


#7 x 2pcs  
Support Rail Leg

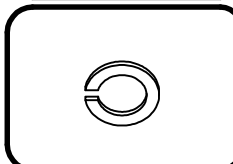
## Hardware List



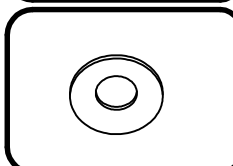
#A x 24pcs  
BOLT Ø5/16"X1-1/2"



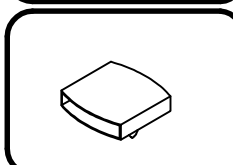
#Bx 4pcs  
Hex Nut



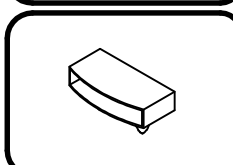
#C x 24pcs  
Lock Washer



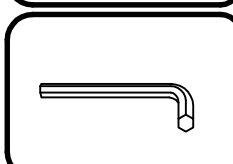
#D x 24pcs  
Flat Washer



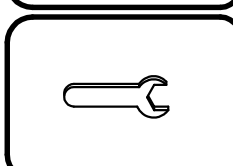
#E x 13pcs  
Center Connector



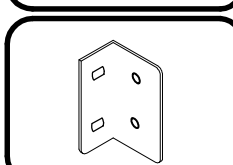
#Fx 26pcs  
End Cap



#Gx 1pc  
Allen Wrench M5



#Hx 1pc  
Wrench



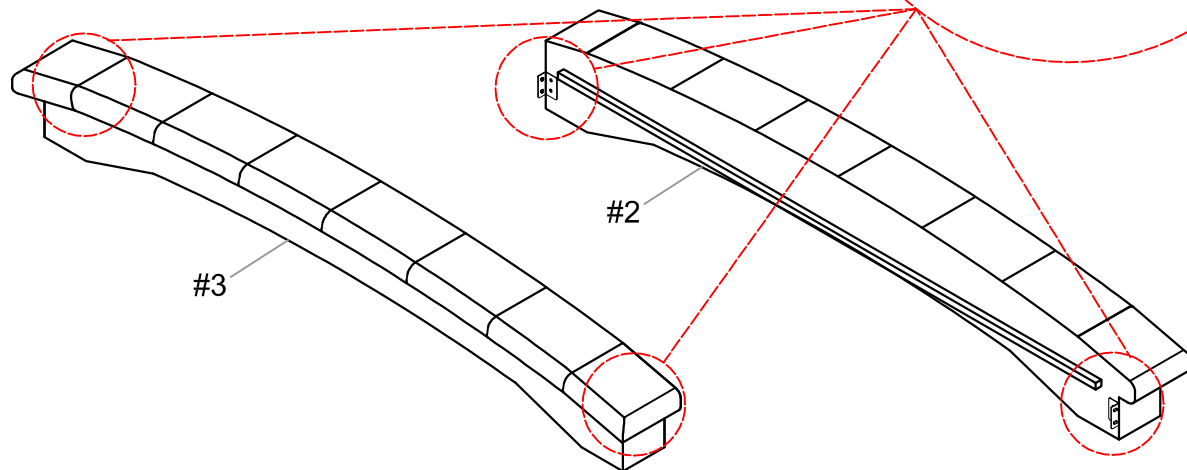
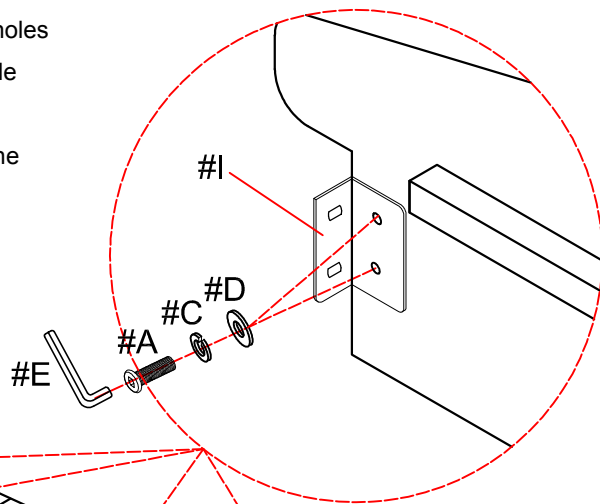
#Ix 4pcs  
Corner Bracket



#1

#A x 8pcs  
#C x 8pcs  
#D x 8pcs  
#I x 4pcs

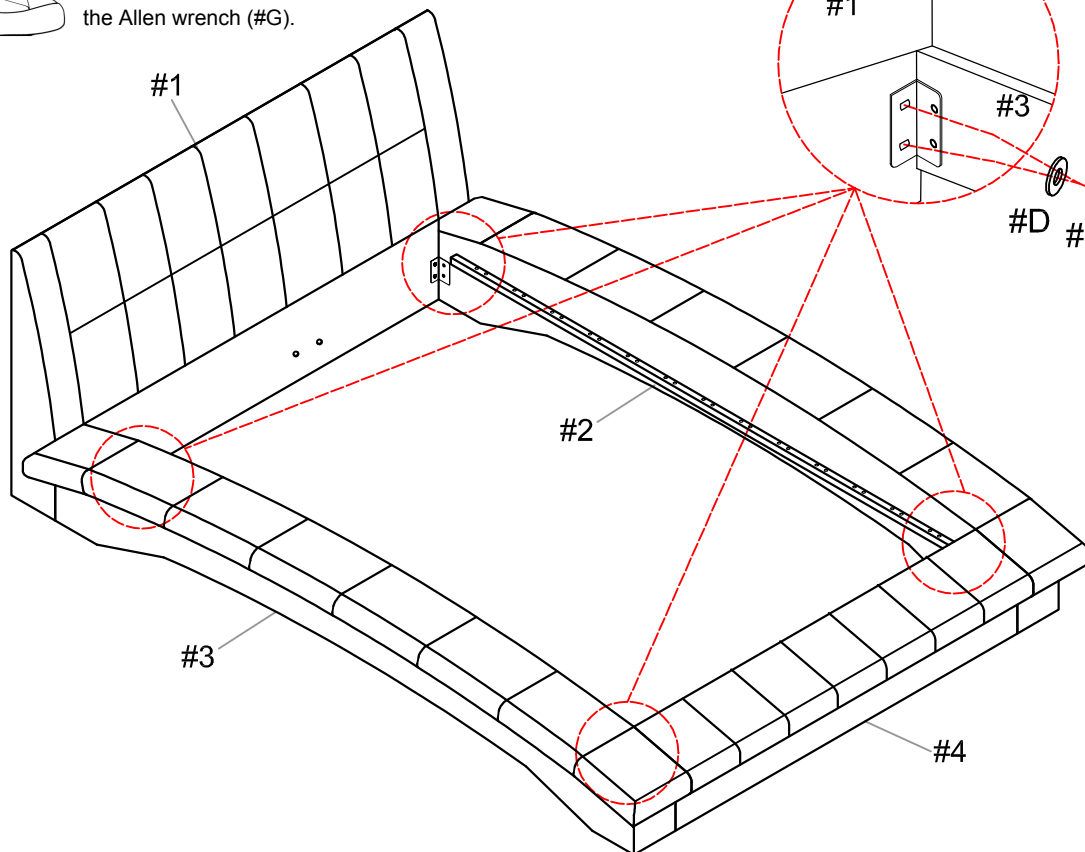
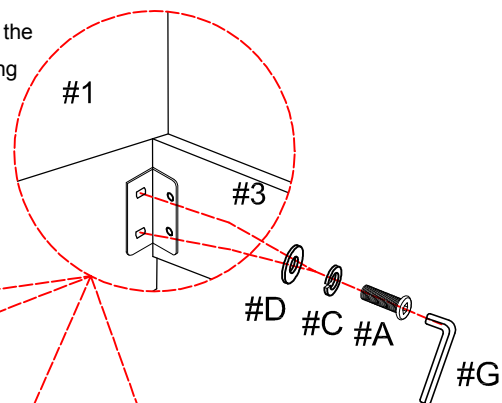
- I. Align the corner brackets (#I) to the pre-drilled holes on the ends of the right side rail (#2) and left side rail (#3).
- II. Prepare 8 bolt assemblies by FIRST inserting the lock washer (#C) onto the bolt (#A) then the flat washer (#D) onto that SAME bolt (#A), in that order. Secure using the Allen wrench (#E).



#2

#A x 8pcs  
#C x 8pcs  
#D x 8pcs

- I. Align the corner brackets (#I) connected to the side rails to the pre-drilled on the headboard (#1) and footboard (#4).
- II. Prepare 8 bolt assemblies by FIRST inserting the lock washer (#C) onto the bolt (#A) then the flat washer (#D) onto that SAME bolt (#A). Secure using the Allen wrench (#G).

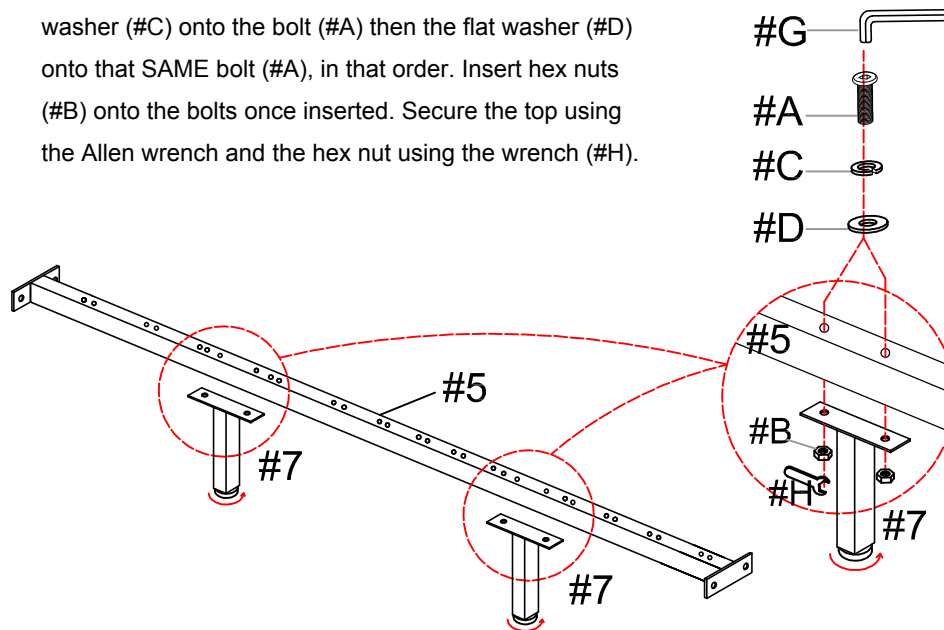




#3

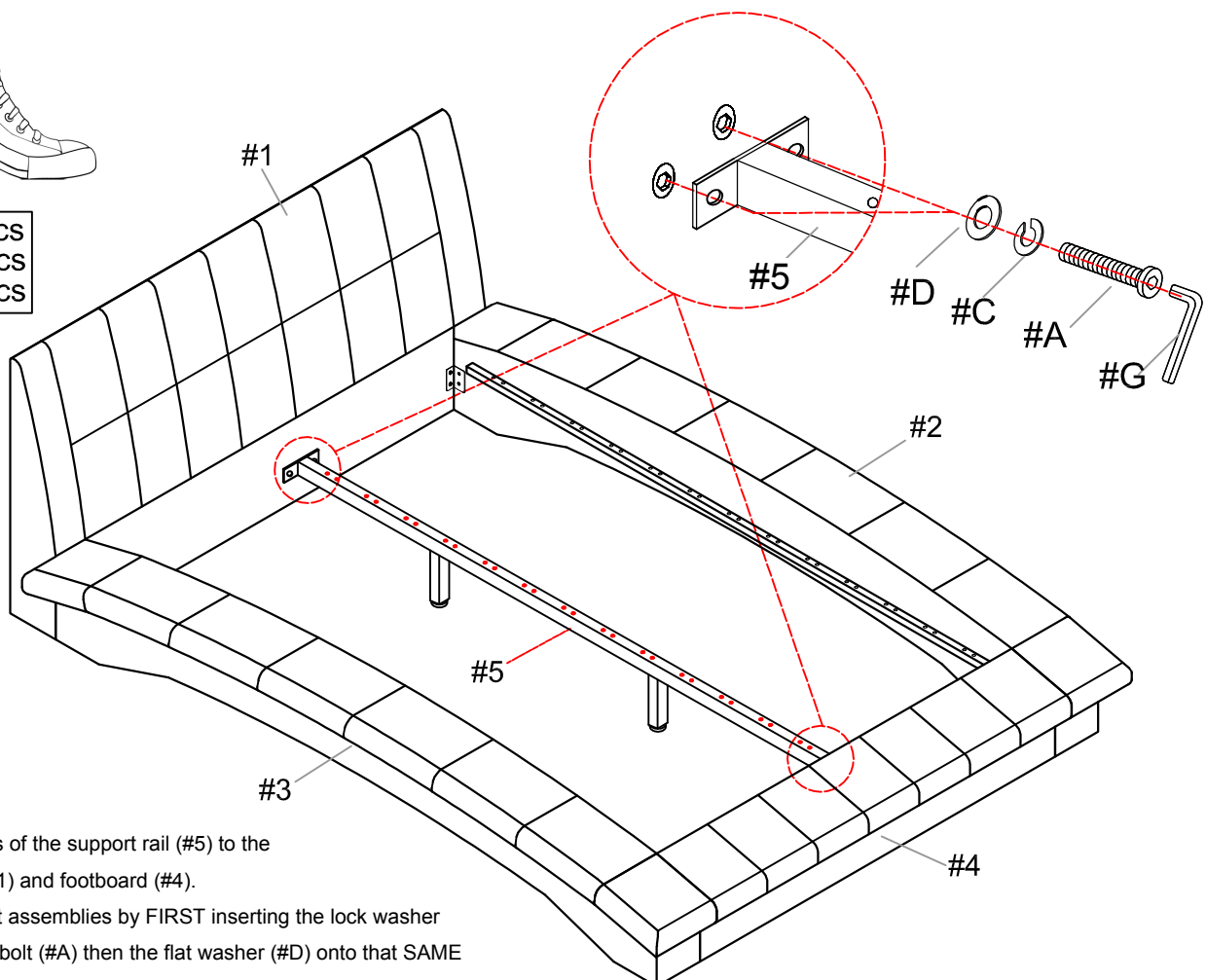
#A x 4pcs  
#B x 4pcs  
#C x 4pcs  
#D x 4pcs

- I. Align the support rail legs (#7) to the pre-drilled holes on the support rail (#5).
- II. Prepare 4 bolt assemblies by FIRST inserting the lock washer (#C) onto the bolt (#A) then the flat washer (#D) onto that SAME bolt (#A), in that order. Insert hex nuts (#B) onto the bolts once inserted. Secure the top using the Allen wrench and the hex nut using the wrench (#H).



#4

#A x 4pcs  
#C x 4pcs  
#D x 4pcs



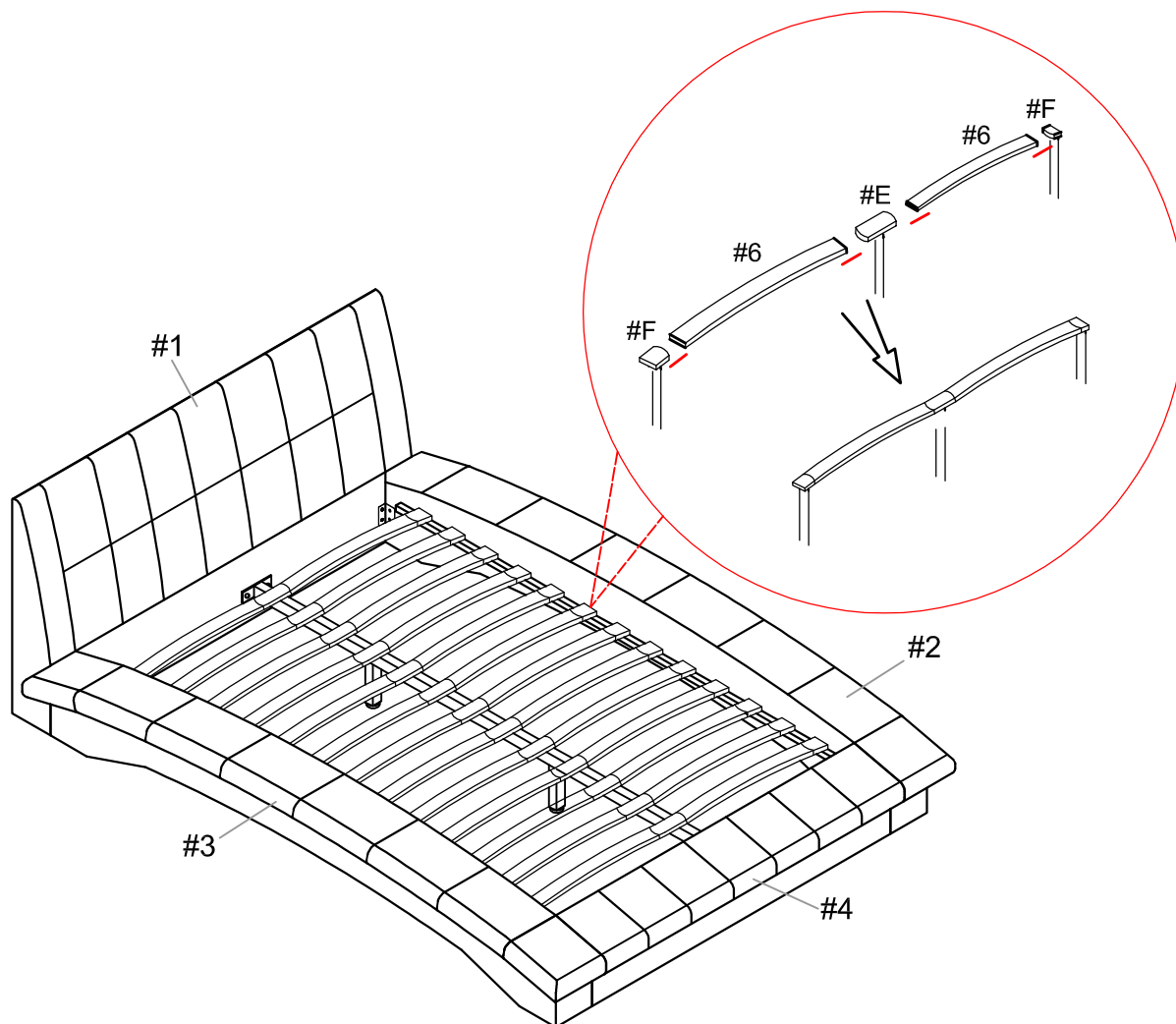
- I. Align the ends of the support rail (#5) to the headboard (#1) and footboard (#4).
- II. Prepare 8 bolt assemblies by FIRST inserting the lock washer (#C) onto the bolt (#A) then the flat washer (#D) onto that SAME bolt (#A), in that order. Secure using the Allen wrench (#G).



#E x 13pcs  
#F x 26pcs

- I. Prepare a total of 13 complete slats by inserting an end cap (#F) onto a slat (#6) then the center connector (#E) followed by another slat (#6) and finally an end cap (#F), in that order. (Displayed below)
- II. Place all 13 completed slats onto the rails.

Note: The correct position of the bed slats should be arcing UPWARD when placing on the rails.



ASSEMBLY IS COMPLETED