

SPECIFICATIONS FOR KIDSTUFF PLAYSYSTEMS COMPONENTS Freestanding Three Throw Model #89603

POWDER-COATING: Powder-coating is a scratch and chip resistant finish that retains its bright, col-oful look for years. All steel tubing in the Kidstuff series is powder-coated over the galvanizing for addi-tional rust protection. Powder-coating shall be at a thickness of 2-3 mils and baked at 400 degrees for 20-25 minutes.

CLAMP: The Kidstuff clamp is cast from aluminum alloy and then powder-coated to complement both the 3 1/2'' and 5'' posts. The clamp incorporates a built-in socket to encompass a pipe end. The clamp halves attach with 5/16 x 1-1/4'' socket-head bolts and nylon locking nuts. A pipe end is held in the socket by a $3/8 \times 1/2''$ setscrew. All hardware is stainless steel and is tamper-resistant. Once in final position, the clamp attaches to the post with a $1/4 \times 1''$ aluminum drive rivet. This will prevent the clamp from moving on the post

FASTENERS: Tamper resistant steel hardware is used throughout the "Kidstuff" system.

THREE THROW BUCKET: Rotationally molded, double-walled parts of UVstabilized HDPE plastic with a nom. Thickness of 1/4".

POSTS: 3-1/2" OD galvanized high-strength steel tubing 13 gauge; yield strength: 45,000 psi (min); tensile strength: 48,000 psi (min). Posts are cut to length before powder-coating. Posts meet or exceed all applicable ASTM standards. Some applications require 11 ga. or 8 ga. posts—these are noted in specifications. 5" OD posts as above, but 11 ga. rather than 13 ga.

