

SAUNA NEXT

Changing Room Assembly Instructions

Two people will be required to assemble the changing room. Recommended tools are: Cordless drill, level, rubber mallet, and tape measure.

Tip #1: Read the entire instruction manual before you begin

Tip #2: You do not need to pre-drill the screw holes when attaching the staves as the cedar wood is soft and will not split when inserting the screw.

Tip #3: When working the boards around the two sides of the walls, it is suggested that you leave the screws unsecured until the next board (stave) is in place. Start the screws in the next board and then go back and fully tighten the previous board. This will make fitting the tongue into the groove of each board easier.



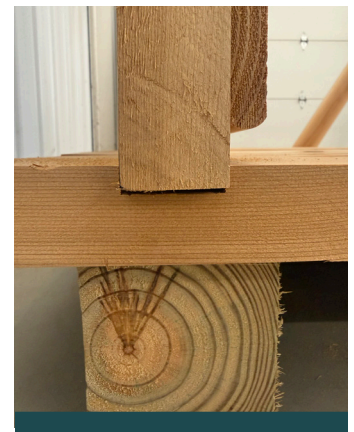
1. Place the pre-assembled base on a level surface putting the front of the base where the door will be facing.



2. Place the rear wall section into one of the grooves on the base. Have one person hold the rear wall section in place until after step 6.



3. Be sure that the wall section hangs over the base by an equal amount on either side, which is approximately $\frac{1}{2}$ ".



4. The wall section should be seated securely within the bottom of the groove in the base. You may need to rock the wall back and forth and tap with a mallet to get it firmly into place.



5. Use a level to be sure the wall is level.



6. Screw a temporary board into the wall section and base to keep the wall level and secure during the assembly process.



7. Place the front wall section with door into the other base groove. The door opening will fit over the filler piece that is factory-installed in the groove. Level and secure with a temporary board as you did with the rear wall.



8. Find the "key" stave (it is the one with a groove on each side rather than a "tongue and groove" profile). Find the center point of both the front and rear wall sections and tap the key stave into place so that it sits firmly on the wall sections.



9. Secure the key stave to the front and rear wall sections with a single 3" black screw on each wall section.



10. Tap the next stave into place so that the tongue of the board fits into the groove of the previous stave. Screw it into place and then tighten the screws of the previous stave.



11. Work the staves around the radius of the changing room walls putting a 3" screw in the ends of each board.



12. Begin placing the staves down the straight sides of the walls. You can remove the temporary support boards at this time.



13. The final stave on each side will be a bit tricky to get in place because of the proximity to the ground. You may want to further loosen the screws on the previous stave to make the process easier and then tighten both. Note: the final stave will have a "tongue" facing down. If you prefer you can run the final stave through a table saw to get the exact width you want by cutting off the "tongue." This is for aesthetic purposes only and is not necessary.



14. Screw 3 additional screws through the last stave and into the base section. This will hold the base and wall sections together.



15. View of completely attached lower stave.



16. View of completed changing room walls and sides.



17. Remove the front supports holding the door in place.



18. Open the door and remove the interior supports.



19. Find the handle parts (handle, screw, wood spacer, metal grommet and plastic washer) and assemble as shown, with plastic washer between glass and metal grommet.



20. Insert the screw from the handle through a hole in the glass to attach the opposing handle. Be sure to place the metal handle on the outside of the changing room and the wood handle in.



21. Place the plastic washer over the thread on the reverse side of glass and then the metal grommet, followed by the handle with wood spacer.



22. Tighten the screw to pull the handles together against the glass. Attach all handle fittings before tightening.



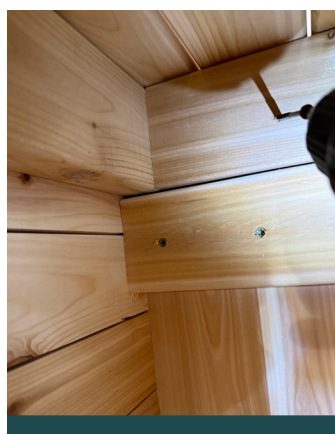
23. Completed changing room with door hardware installed.



24. Install two bench supports at the desired height as shown (typically the top of the support is 16" off the floor, putting the top of the installed bench at about 20"). Measure from floor and use a level to be sure supports are even and level. Attach to walls with 3 screws on each support.



25. Lay the pre-assembled bench on the supports.



26. Screw the bench to the walls using 2 screws on each bench board.



27. Completed changing room.

FINAL COMMENTS:

- Your changing room is made of cedar. The wood is soft and knotty and is naturally resistant to the elements. The wood will also weather naturally, meaning the color will change and you will see random surface splits in some boards. This is normal (as with a wooden deck) and will not affect the performance or longevity of the unit.
- There are a few extra staves included in your kit should you want to replace any boards you don't like or that get damaged during assembly.
- The tongue and groove staves fit together so that they can "flow" around the radius of the two end sections. Nearby is a picture of how the staves will look when properly fitted together. The tighter you can get them the better, but you will have small gaps between some staves, and this is to be expected, especially on the outward side of the curve. The wood will expand and contract slightly over time and will see gaps get larger and smaller as a result. However, the tongue and groove profile ensures that there will always be a seal between the boards. 
- Cedar is a softwood, and even with the tongue and groove design you will see moisture seep between the boards after a rain. This in no way hurts the room, but if you would like to minimize this effect you can put shingles or metal roofing on the top portion of the room. The wood is thick, so you can nail or screw into it with no issue.
- Because the changing room is made of thick lumber, you may customize your changing room with any features you would like. Adding shelves, benches, lights, etc. are all appropriate, and you can drill through or screw to the board however you want.



Thank you for your purchase!


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