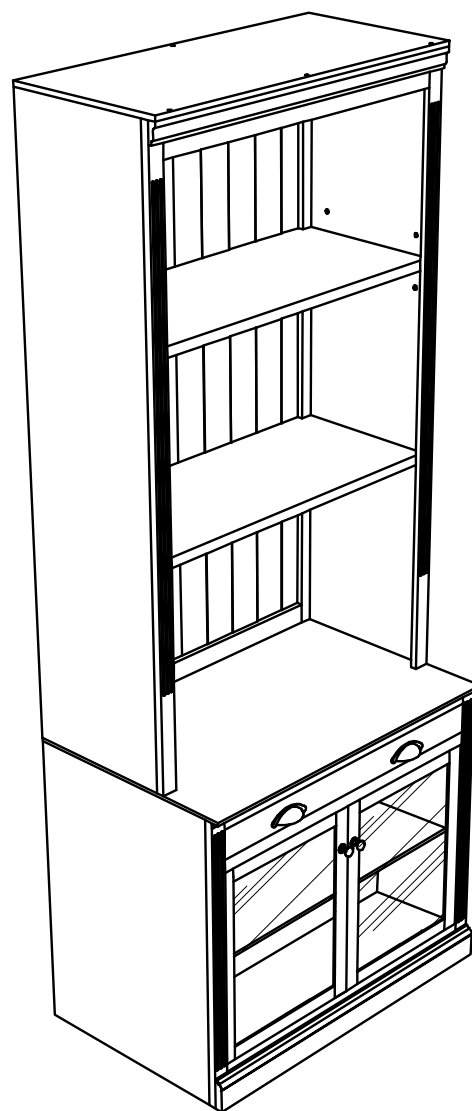
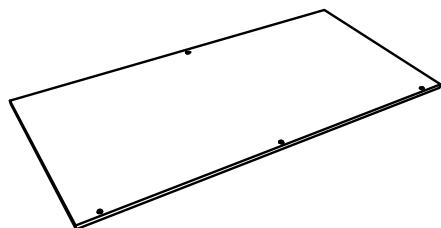


ASSEMBLY INSTRUCTION



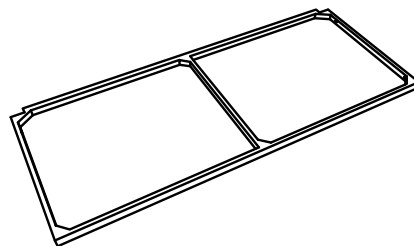
PARTS LIST

(A)



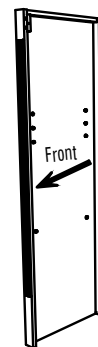
Quantity:
1 pc

(B)



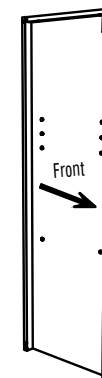
Quantity:
2 pcs

(C_L)



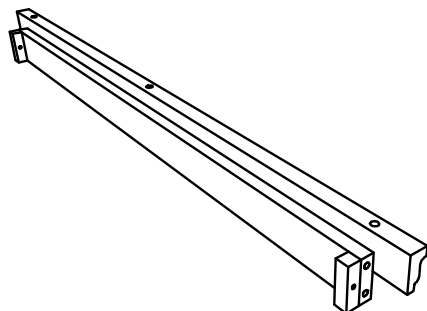
Quantity:
1 pc

(C_R)



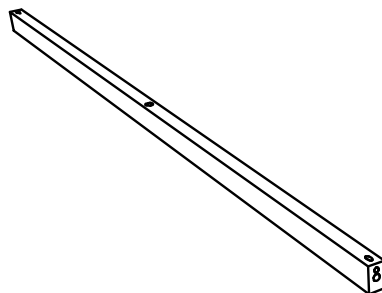
Quantity:
1 pc

(D)



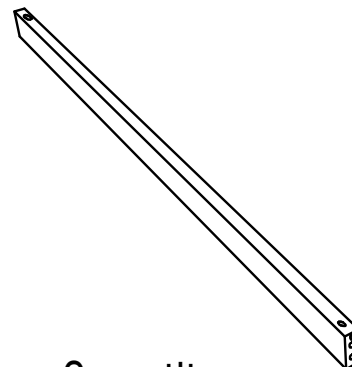
Quantity:
1 pc

(E)



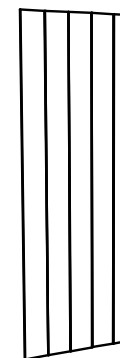
Quantity:
1 pc

(F)



Quantity:
1 pc

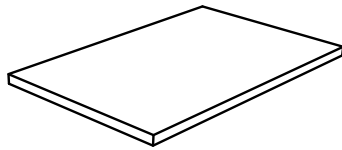
(G)



Quantity:
2 pcs

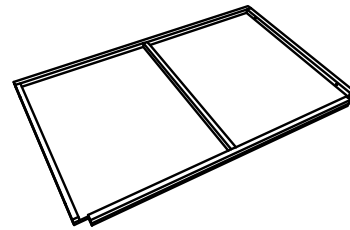
PARTS LIST

(H)



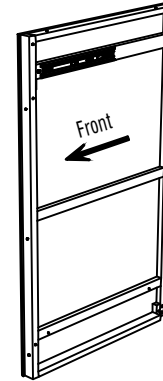
Quantity:
1 pc

(I)



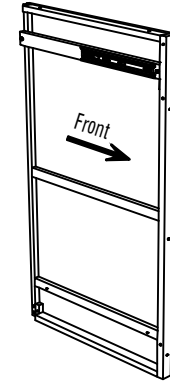
Quantity:
1 pc

(JL)



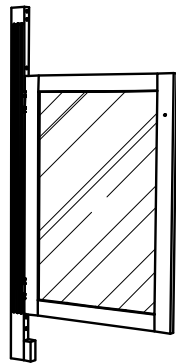
Quantity:
1 pc

(JR)



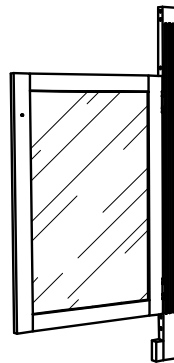
Quantity:
1 pc

(KL)



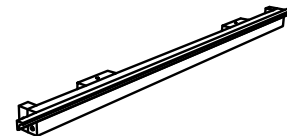
Quantity:
1 pc

(KR)



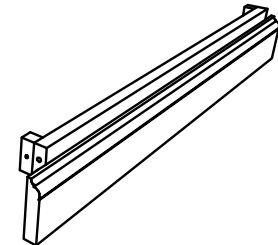
Quantity:
1 pc

(L)



Quantity:
1 pc

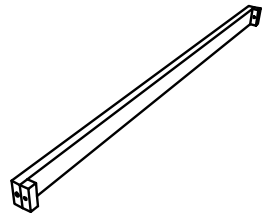
(M)



Quantity:
1 pc

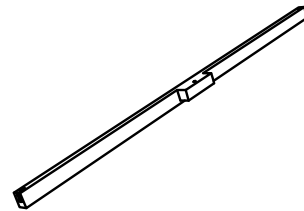
PARTS LIST

N



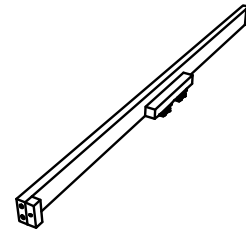
Quantity:
1 pc

O



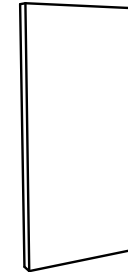
Quantity:
1 pc

P



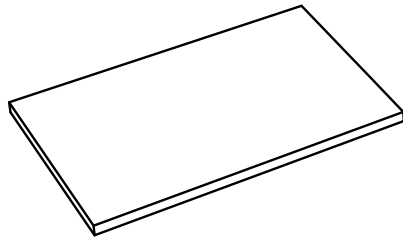
Quantity:
1 pc

Q



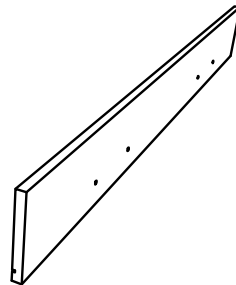
Quantity:
2 pcs

R



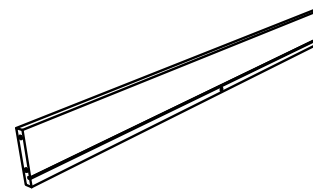
Quantity:
1 pc

S



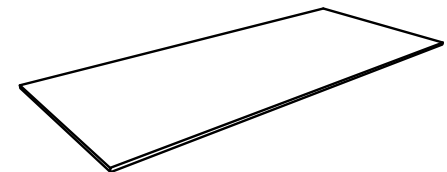
Quantity:
1 pc

T



Quantity:
1 pc

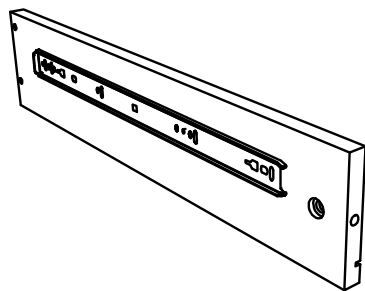
U



Quantity:
1 pc

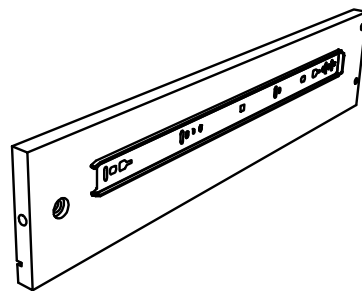
PARTS LIST

W_L



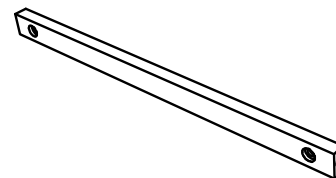
Quantity:
1 pc

W_R

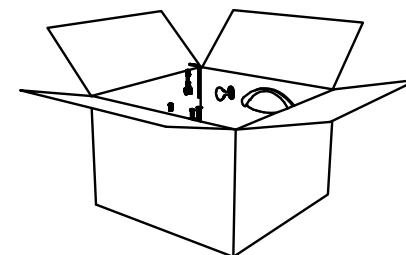


Quantity:
1 pc

X

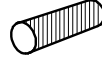
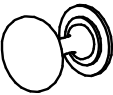
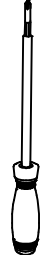
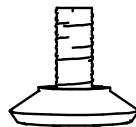


Quantity:
1 pc

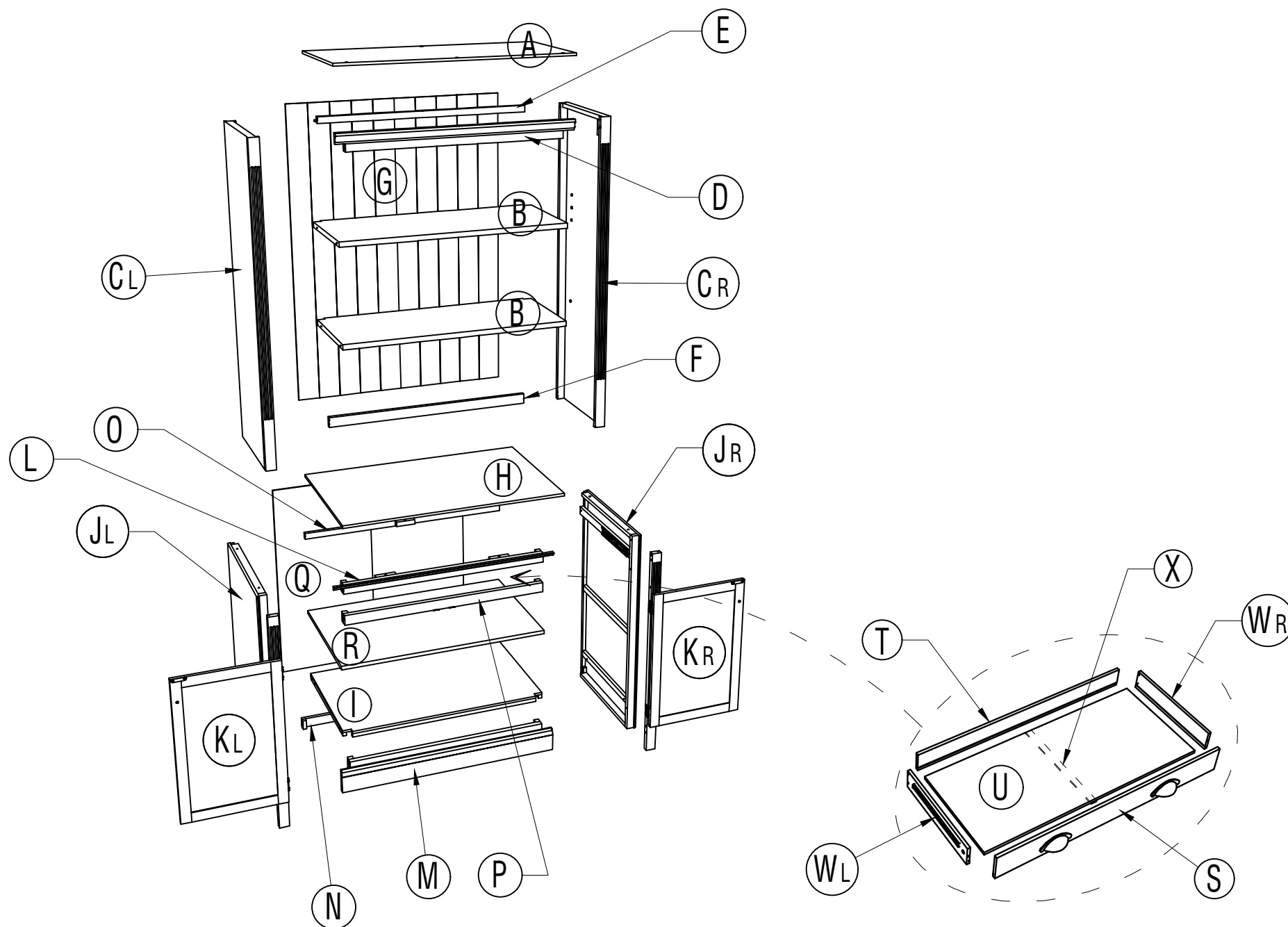


HARDWARE

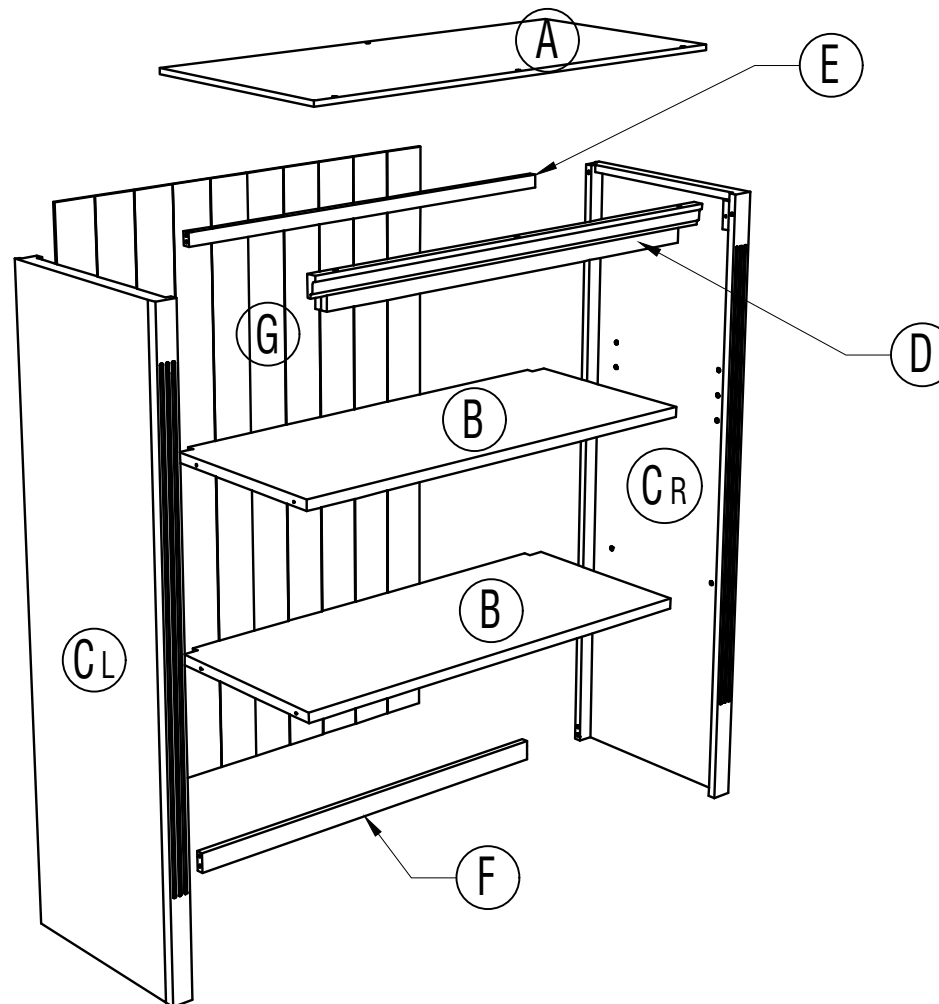
HARDWARE LIST

①  Allen key Quantity: 1 pc	②  Cam lock pin Cam lock Quantity: 4 pc	③  6x30mm Quantity: 47 pcs + extra 3pcs	④  6x16mm Quantity: 39 pcs + extra 3pcs	⑤  4x25mm Quantity: 2 pcs	⑥  4x15mm Quantity: 4 pcs	⑦  8x30mm Quantity: 20 pcs + extra 2pcs	⑧  5x30mm Quantity: 8 pcs	⑨  3x15mm Quantity: 46 pcs + extra 3pcs
⑩  Quantity: 2 pcs	⑪  Quantity: 2 pcs	⑫  Screwdrivers Quantity: 1 pc	⑬  15x20mm Quantity: 4 pcs	⑭  20x80mm Quantity: 2 pcs	⑮  4x20mm Quantity: 4 pcs	⑯  4x25mm Quantity: 4 pcs		

COMPONENTS - KEY DIAGRAM



COMPONENTS - KEY DIAGRAM



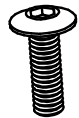
STEP 1

①



1 pc

③



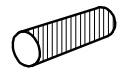
6x30mm
1 pc

④



6x16mm
1 pc

⑦



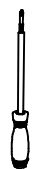
8x30mm
4 pcs

⑧

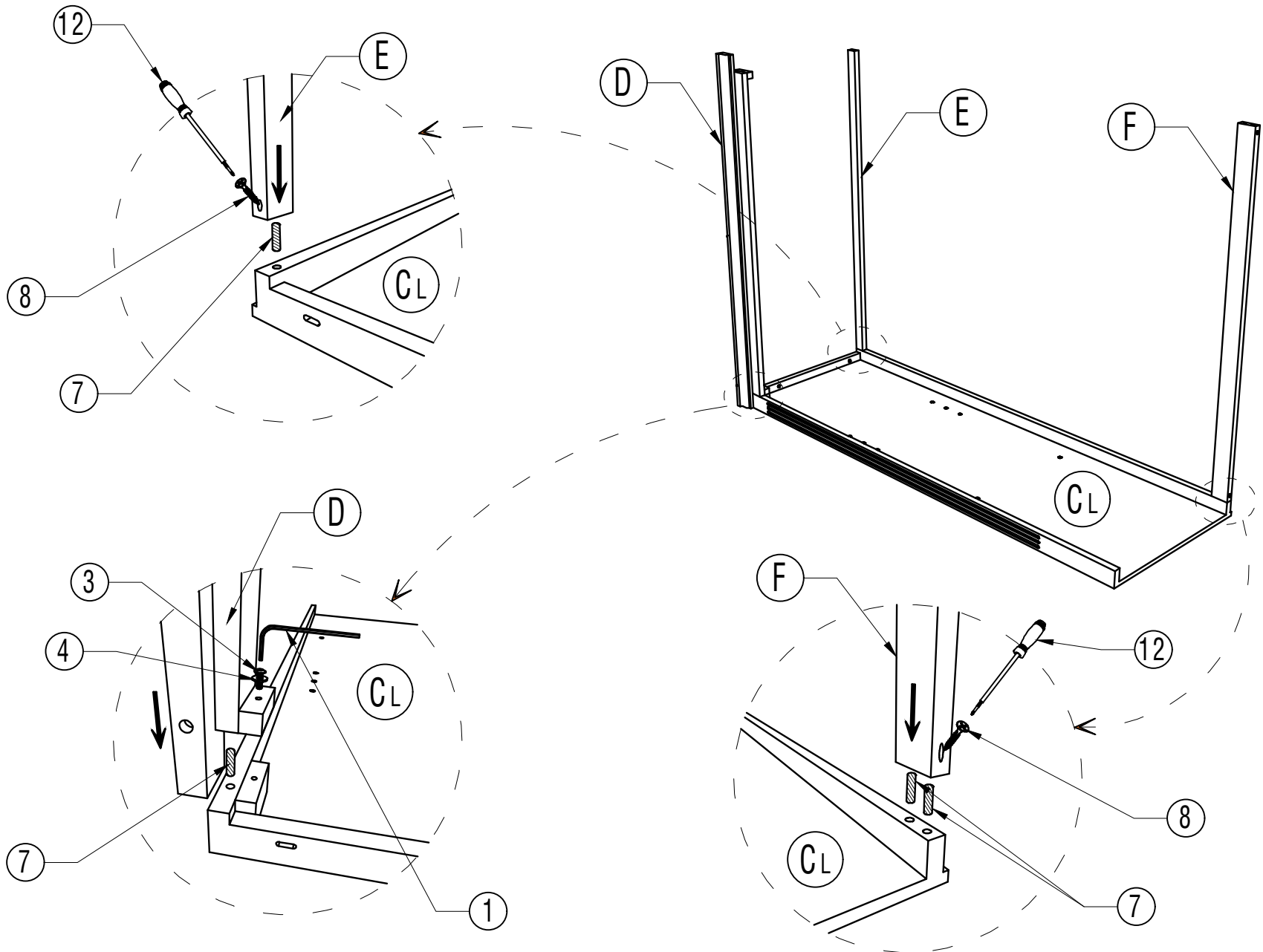


5x30mm
2 pcs

⑫



1 pc



STEP 2

1



1 pc

3

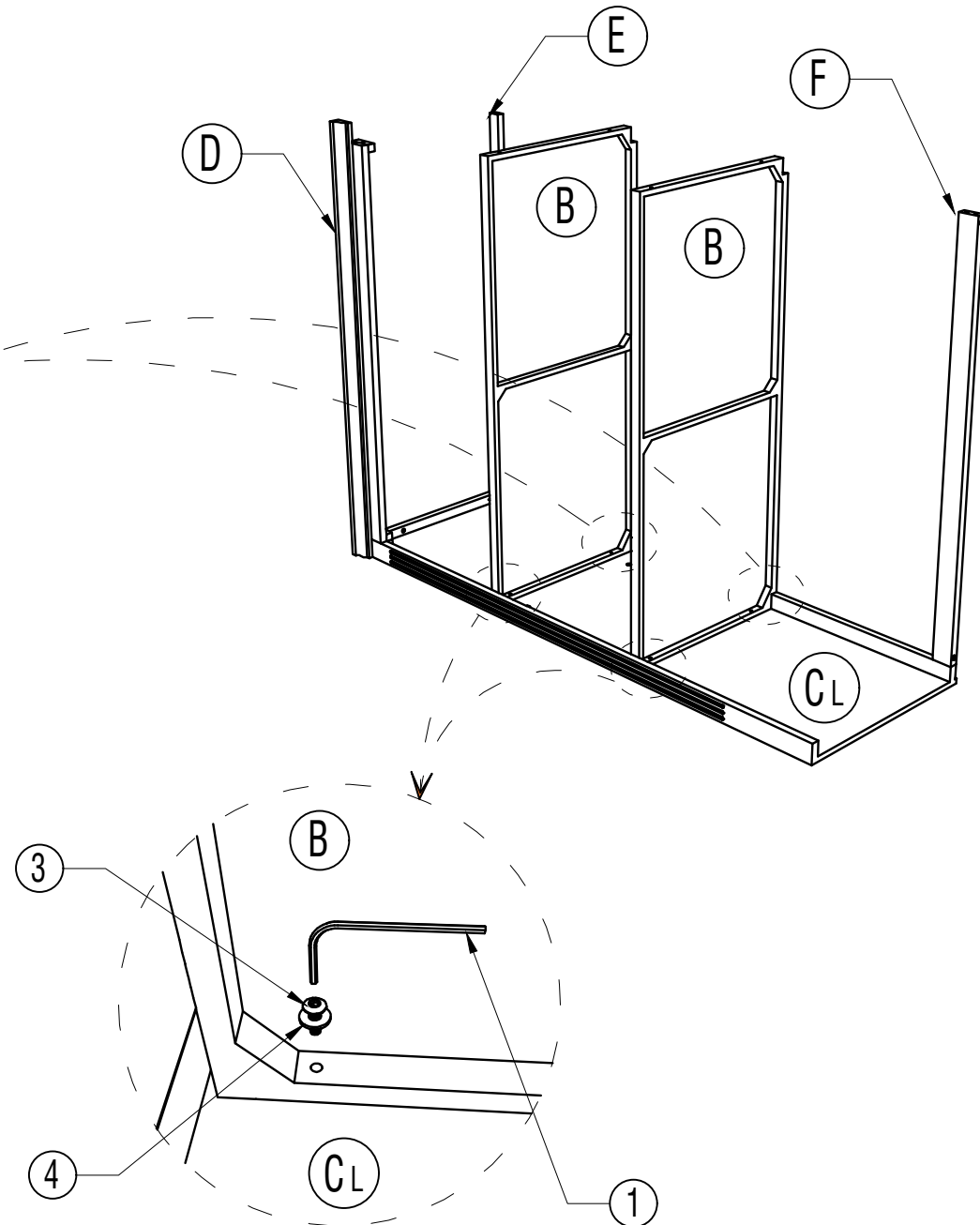
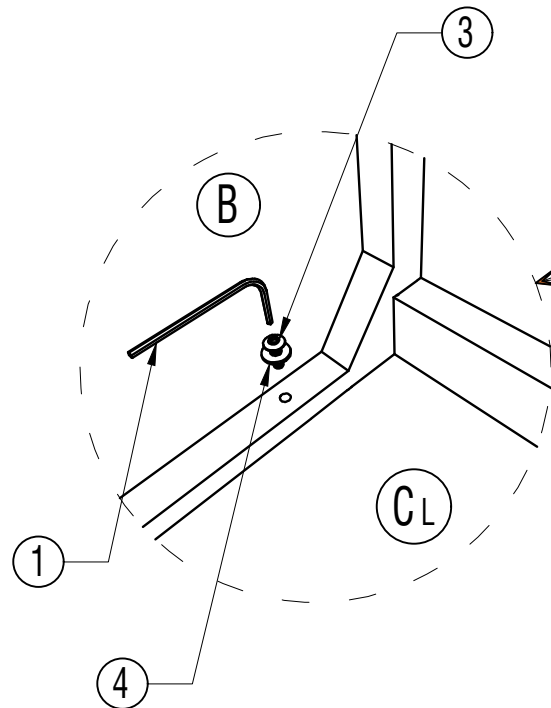


6x30mm
4 pcs

4



6x16mm
4 pcs



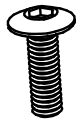
STEP 3

1



1 pc

3



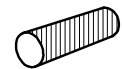
6x30mm
5 pcs

4



6x16mm
5 pcs

7



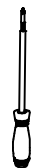
8x30mm
4 pcs

8

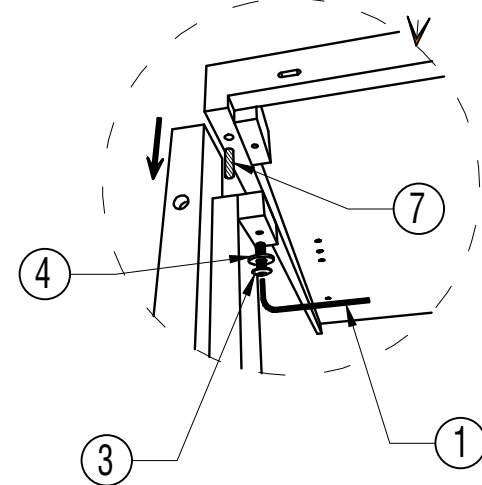
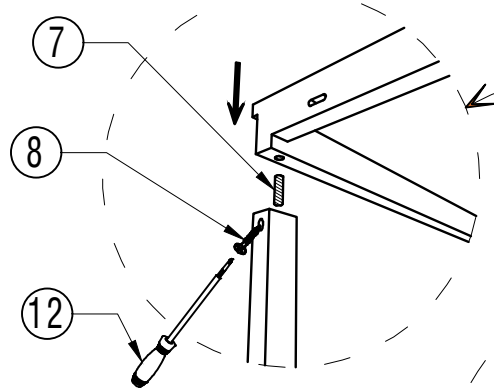


5x30mm
2 pcs

12



1 pc



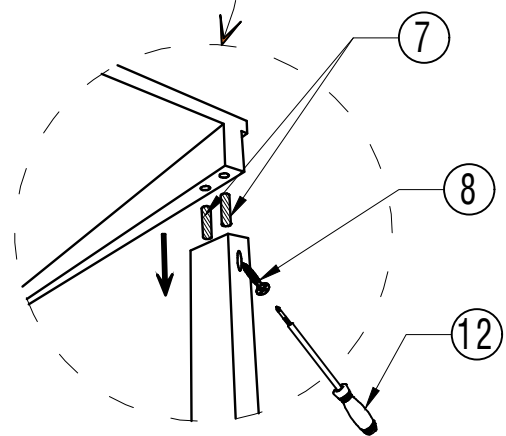
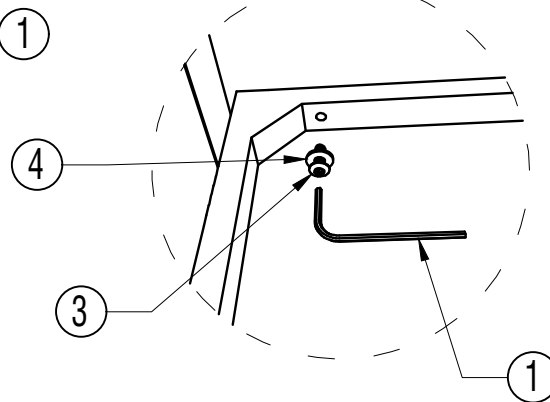
D

B

B

F

CL



STEP 4

①

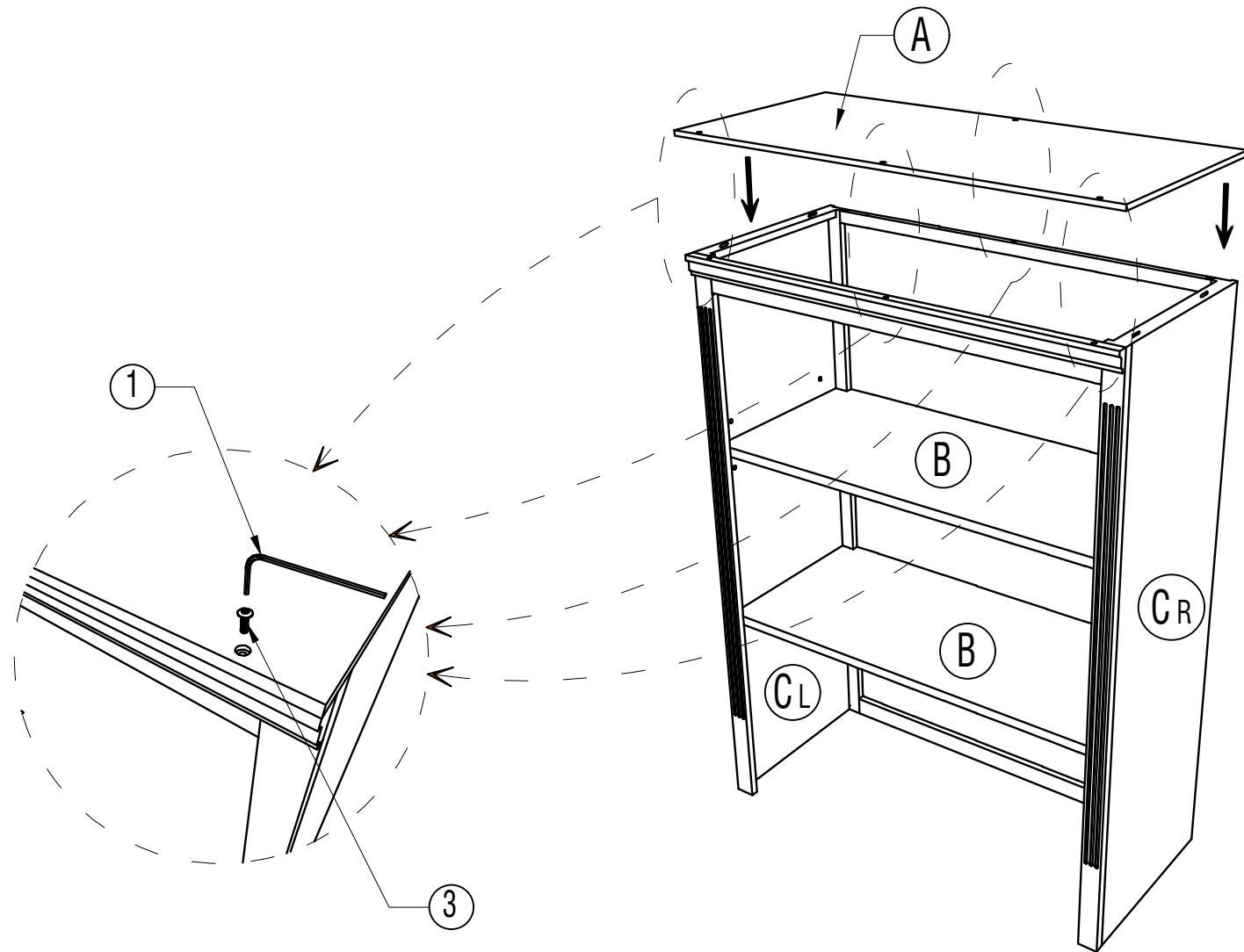


1 pc

③



6x30mm
4 pcs



STEP 5

1



1 pc

3



6x30mm

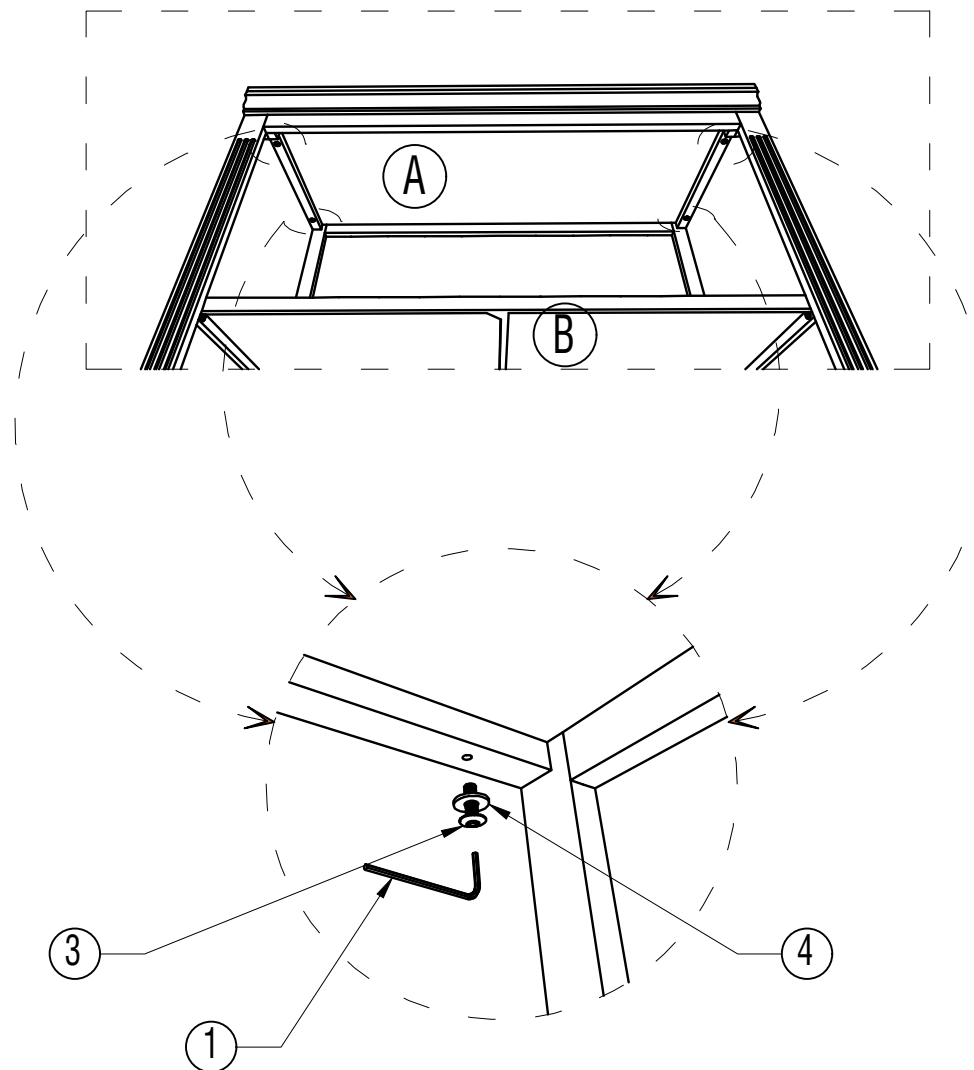
4 pcs

4



6x16mm

4 pcs



9



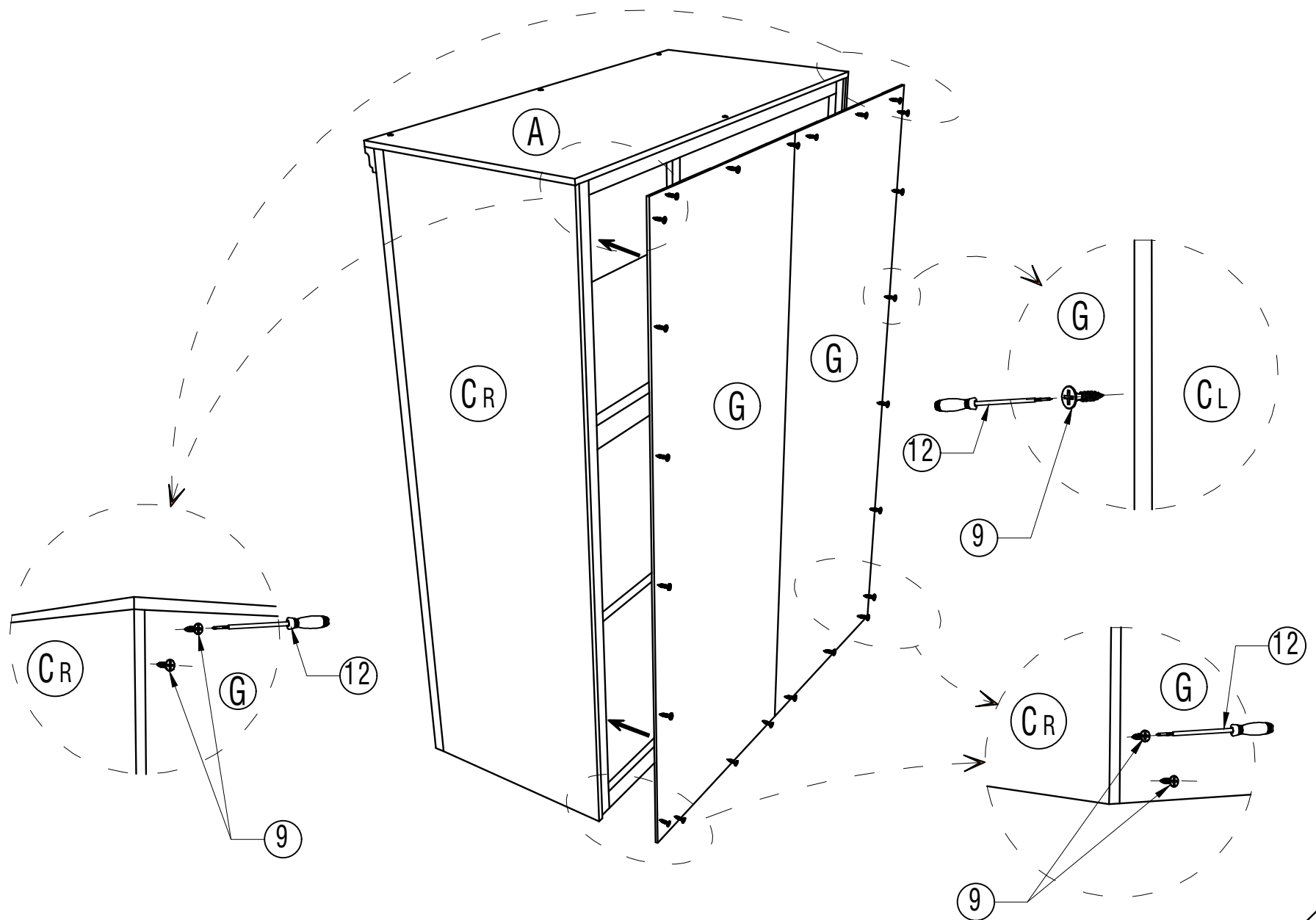
3x15mm
24 pcs

12

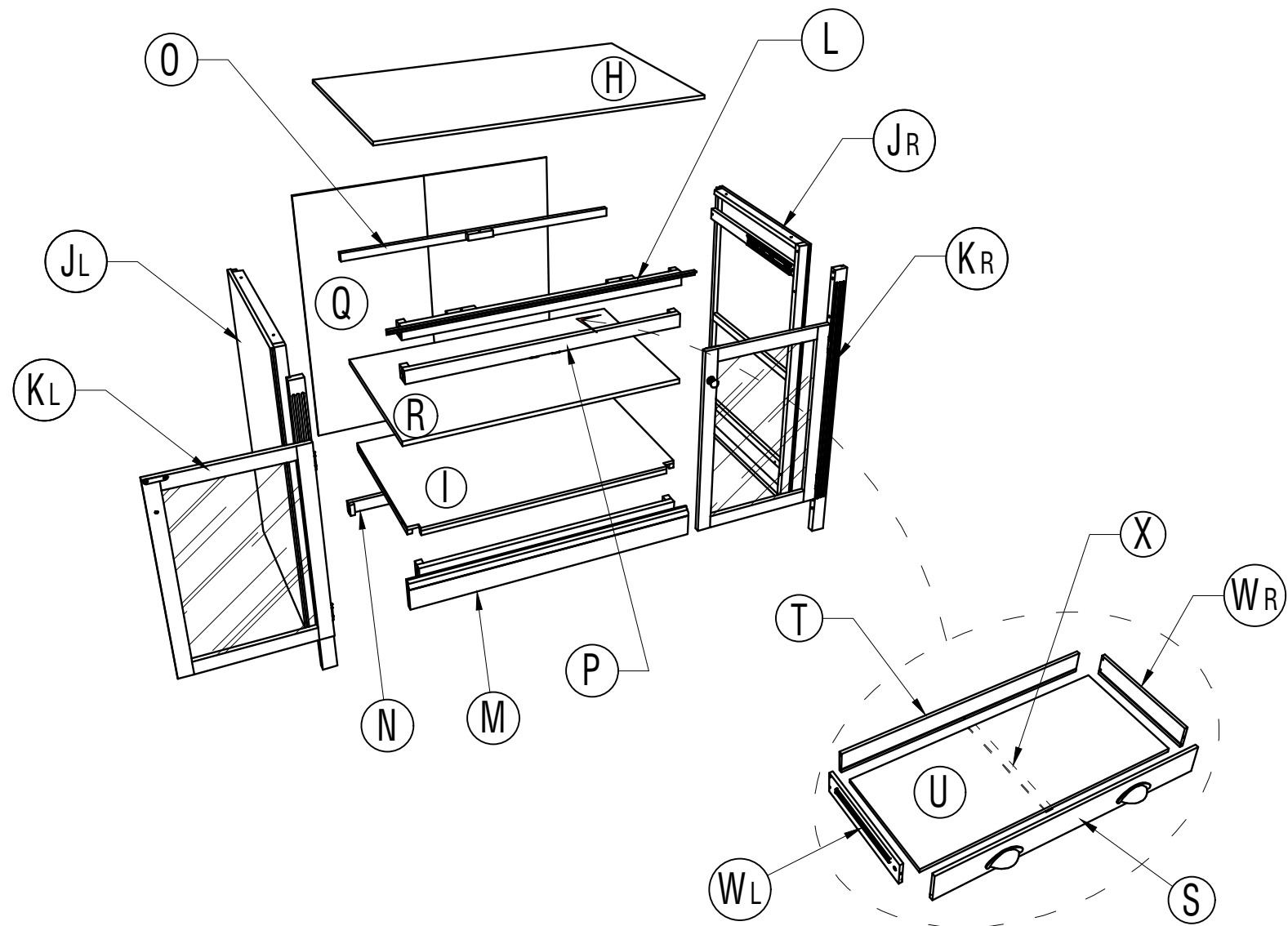


1 pc

STEP 6



COMPONENTS - KEY DIAGRAM



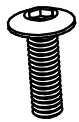
STEP 7

1



1 pc

3

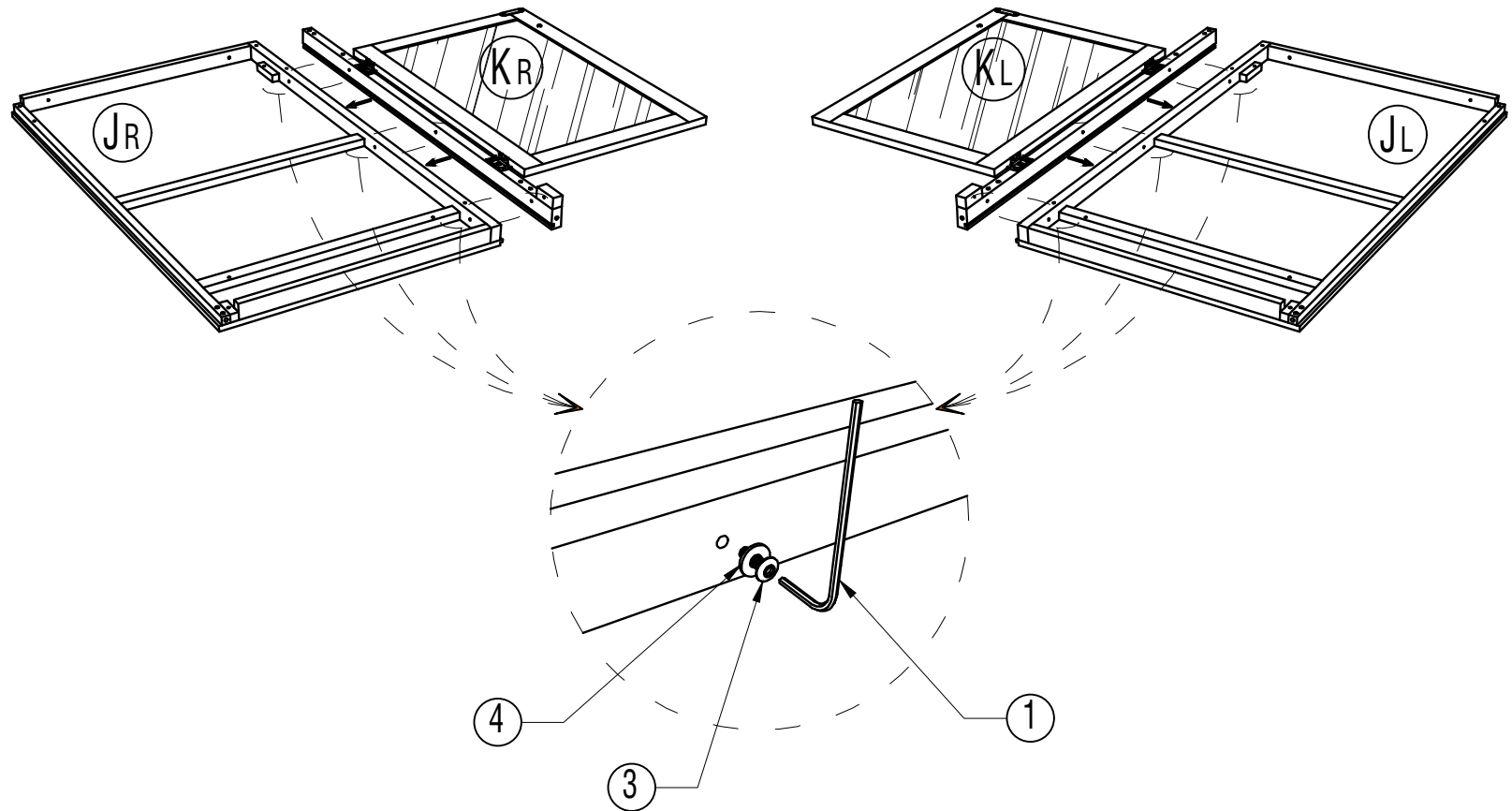


6x30mm
6 pcs

4



6x16mm
6 pcs



STEP 8

①



1 pc

③



6x30mm
3 pcs

④

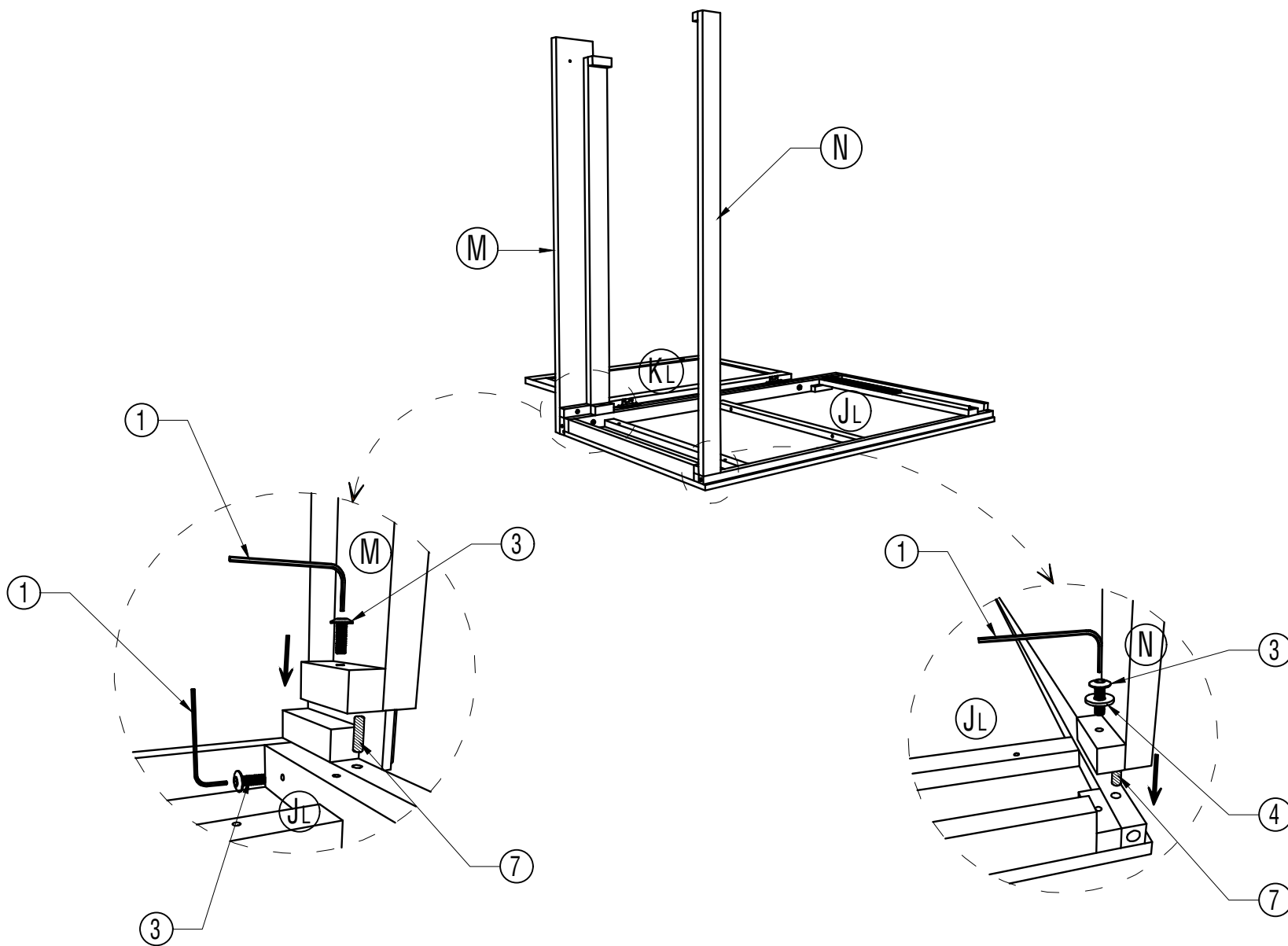


6x16mm
1 pc

⑦



8x30mm
2 pcs



STEP 9

①



1 pc

③



6x30mm
2 pcs

④



6x16mm
2 pcs

⑦



8x30mm
4 pcs

⑧

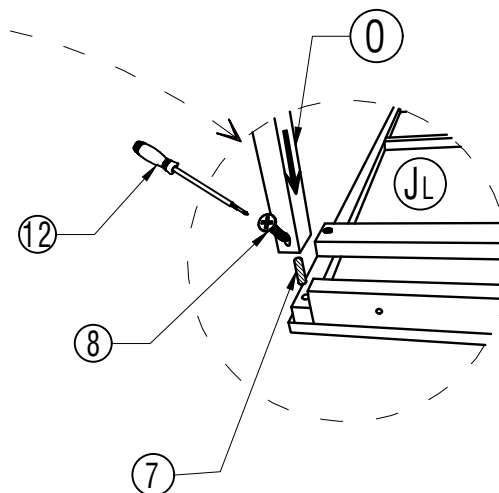
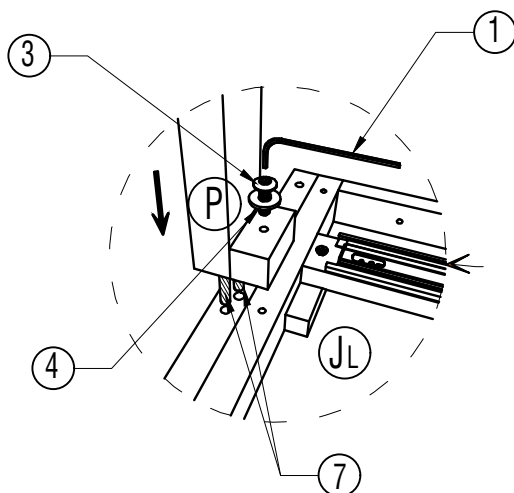
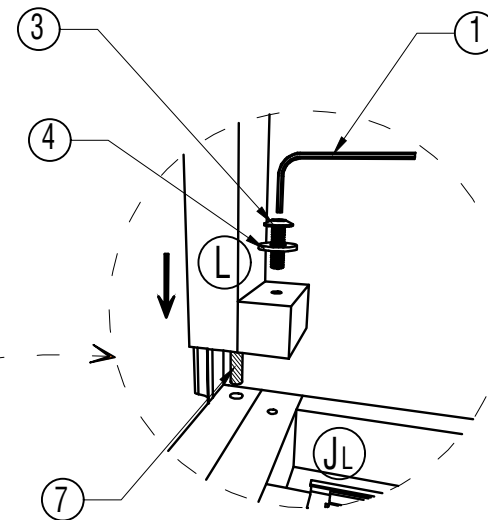
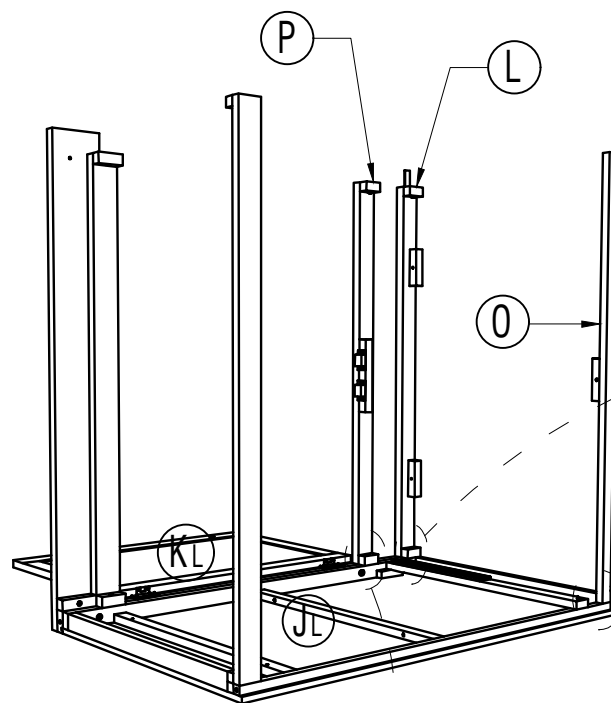


5x30mm
1 pc

⑫



1 pc



STEP 10

①



1 pc

③



6x30mm
3 pcs

④

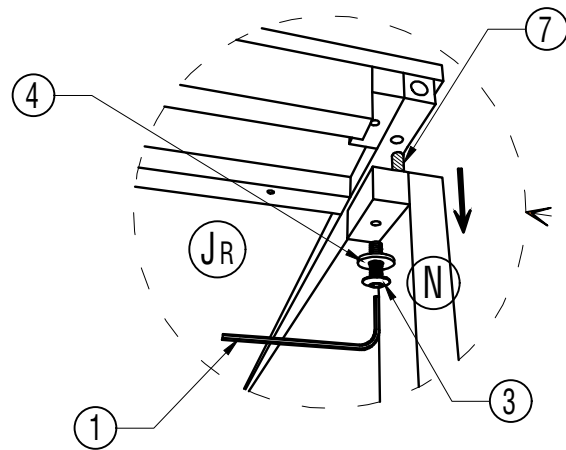
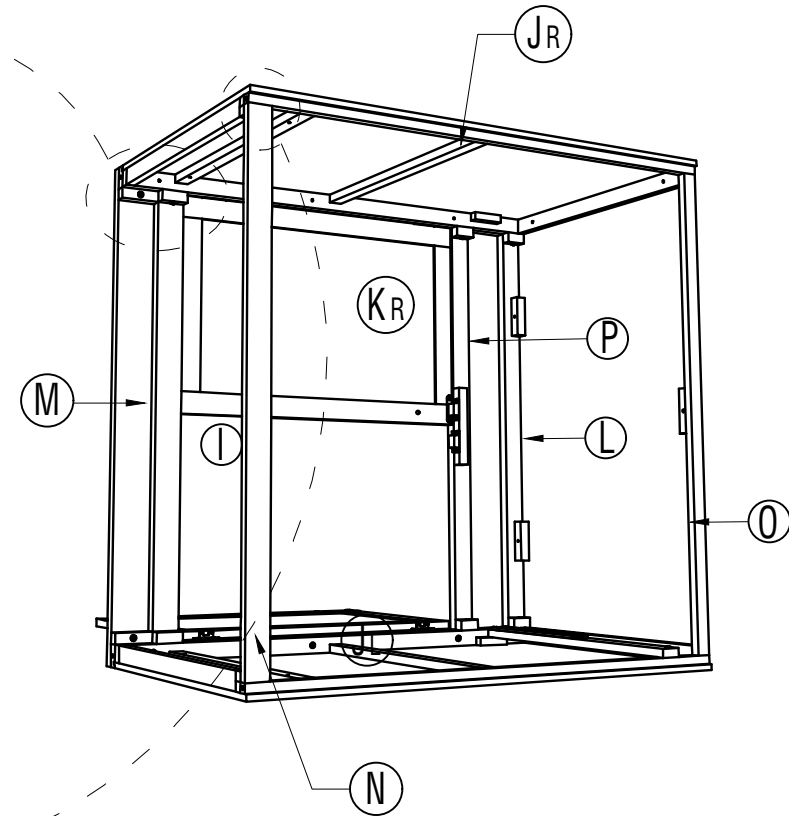
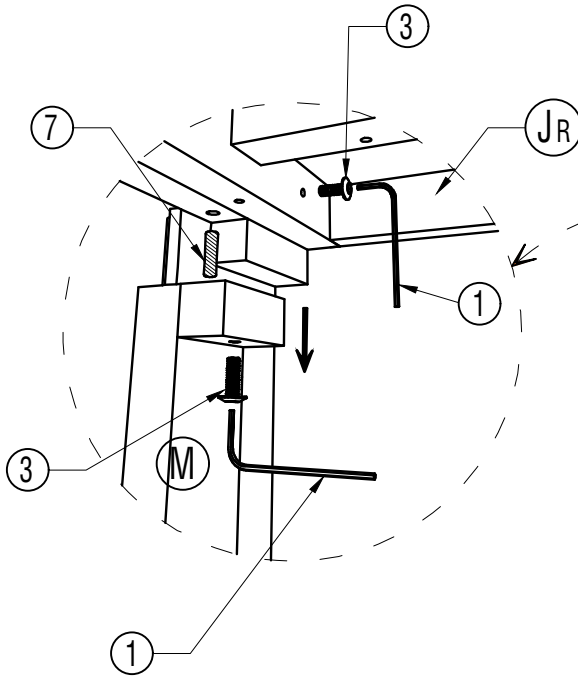


6x16mm
1 pc

⑦



8x30mm
2 pcs



STEP 11

①



1 pc

③



6x30mm
2 pcs

④



6x16mm
2 pcs

⑦



8x30mm
4 pcs

⑧

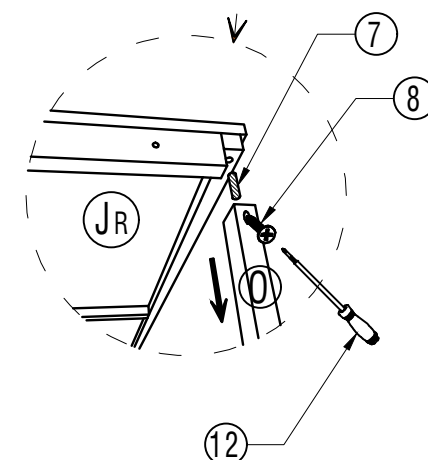
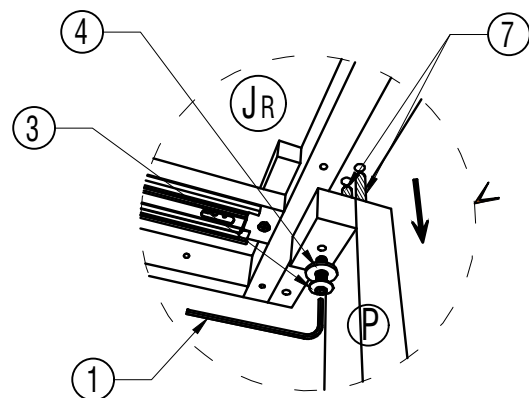
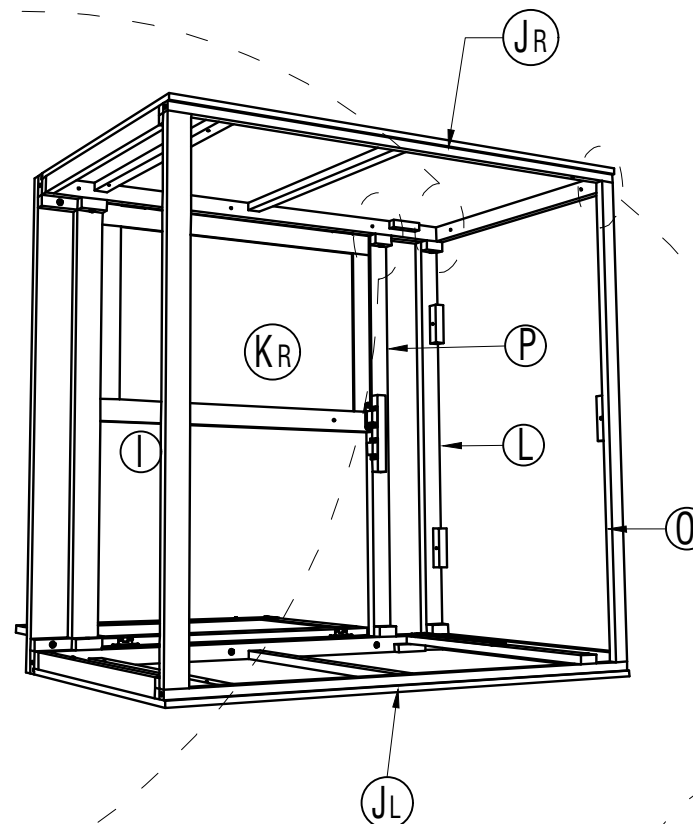
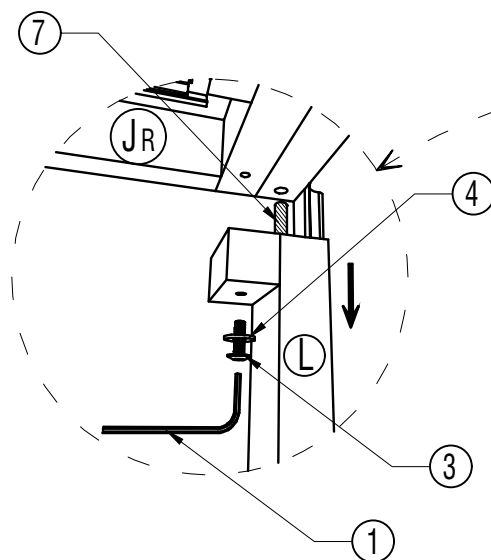


5x30mm
1 pc

⑫



1 pc



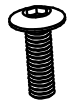
STEP 12

①



1 pc

③

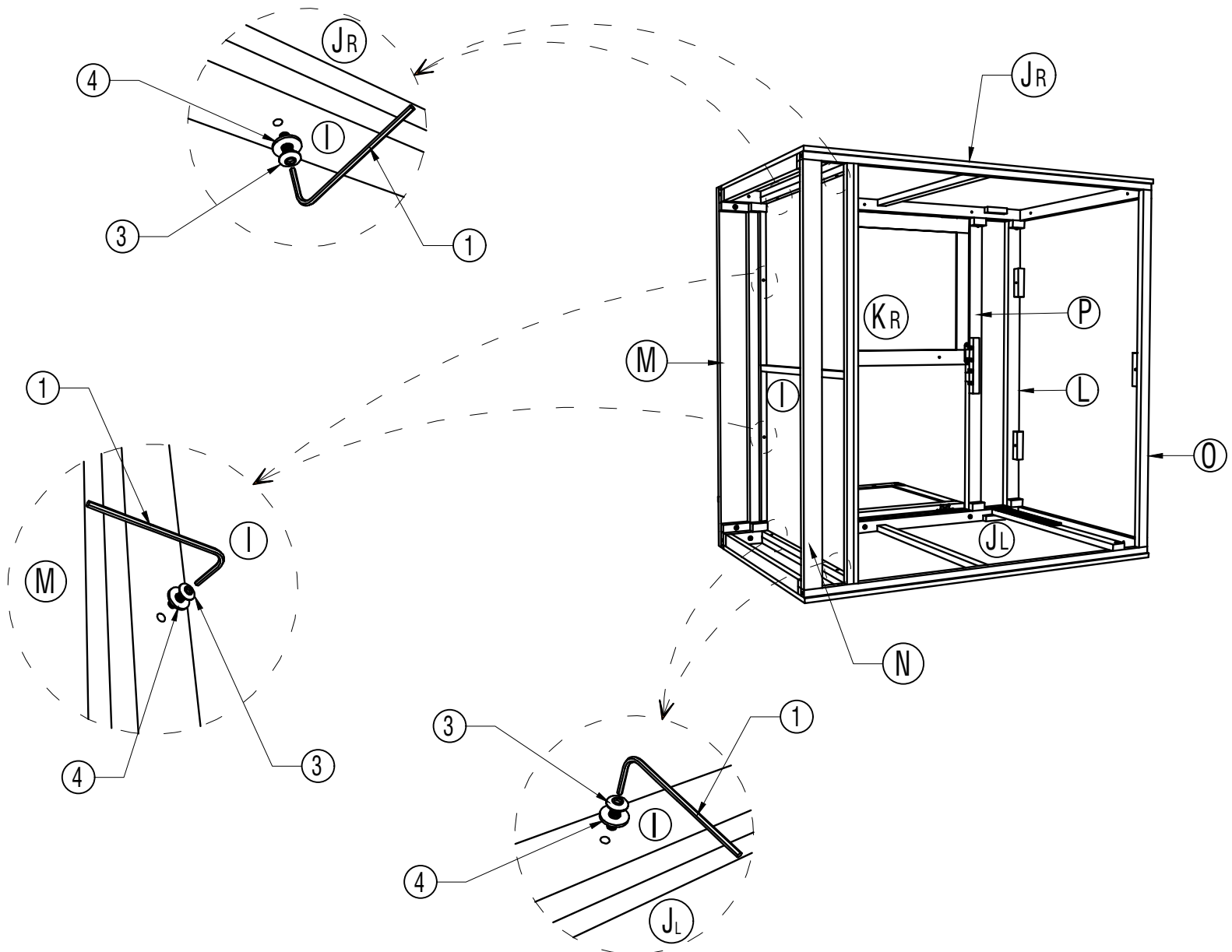


6x30mm
6 pcs

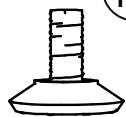
④



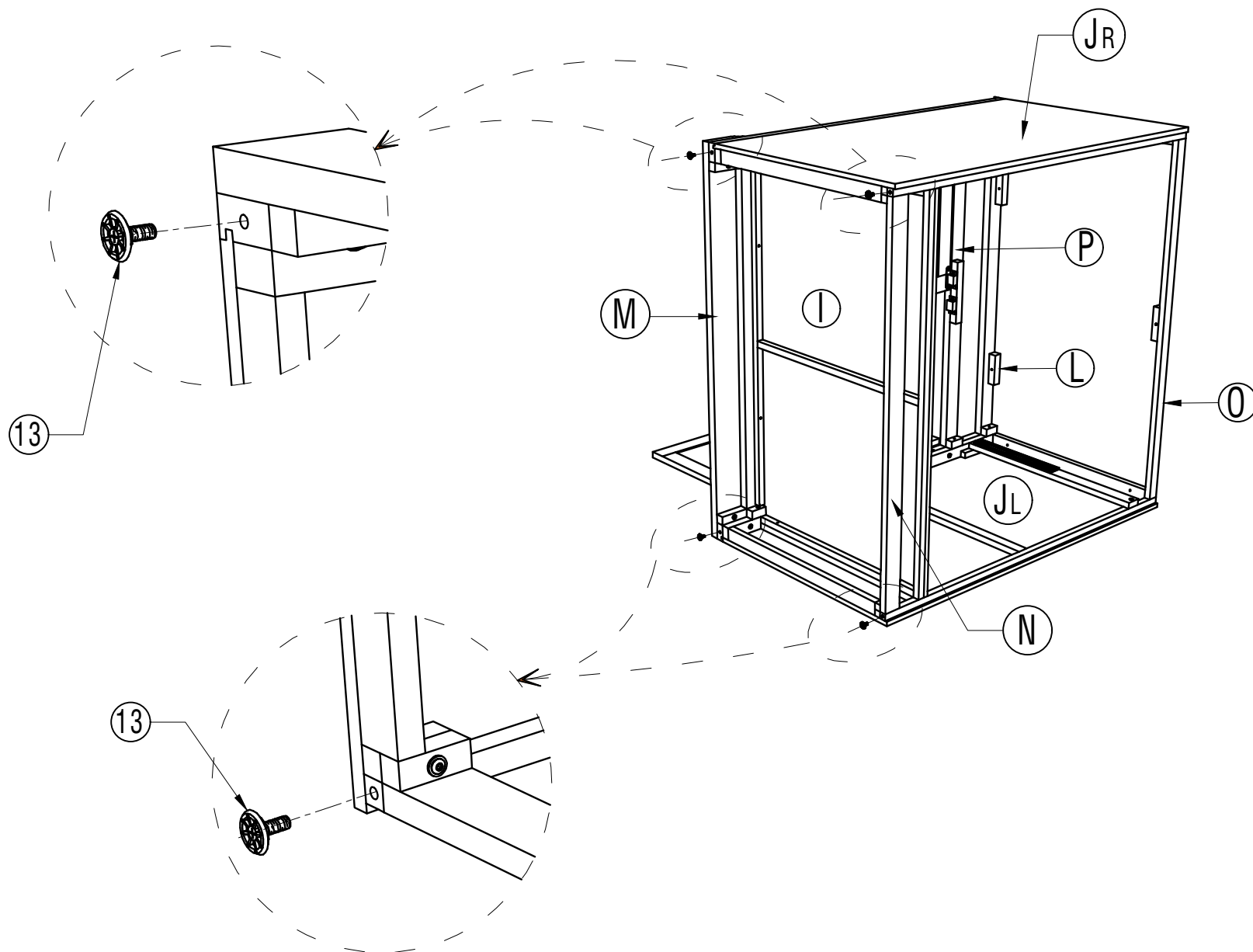
6x16mm
6 pcs



STEP 13



15x20mm
4 pcs



STEP 14

1



1 pc

3

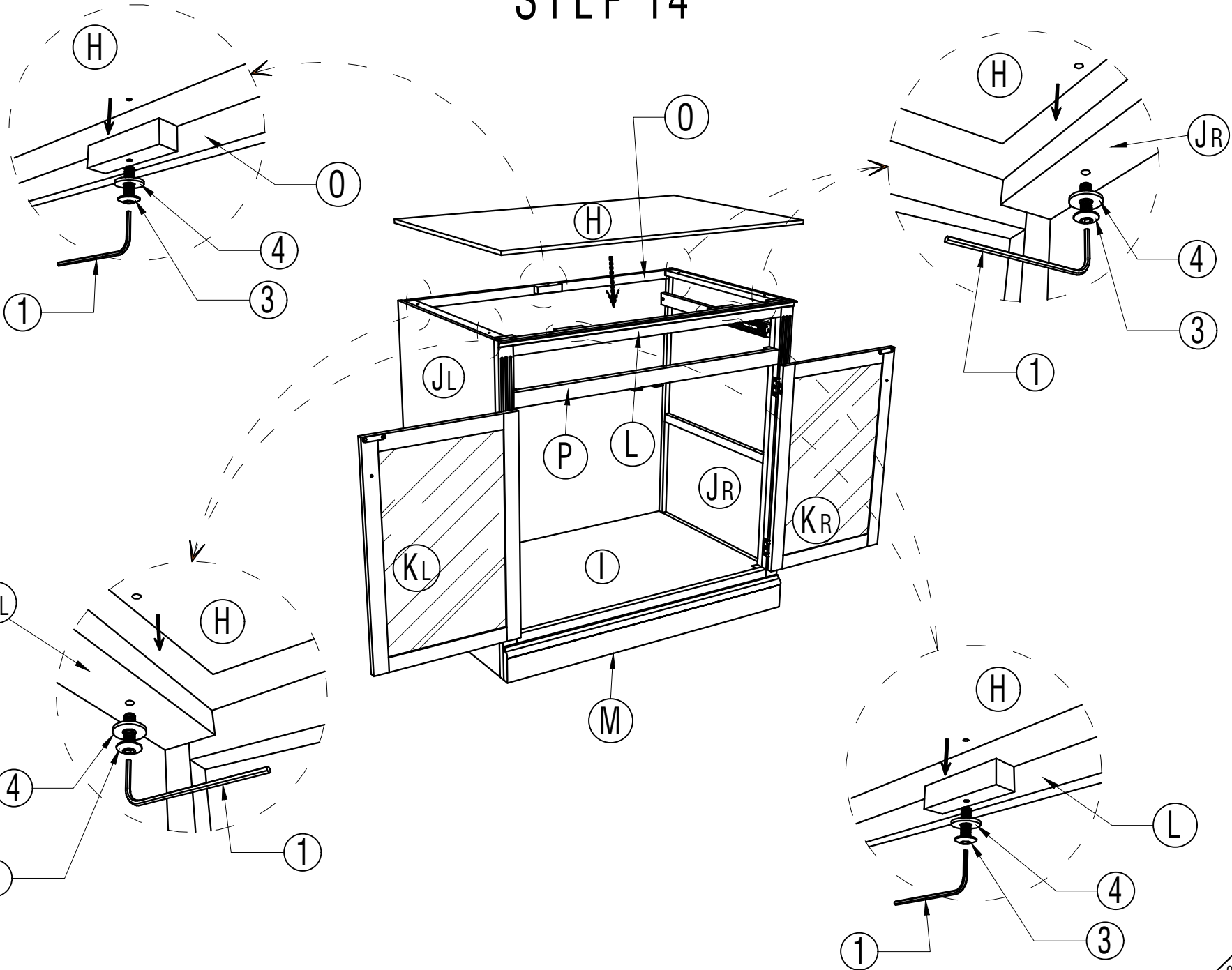


6x30mm
7 pcs

4



6x16mm
7 pcs



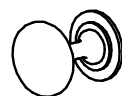
STEP 15

5

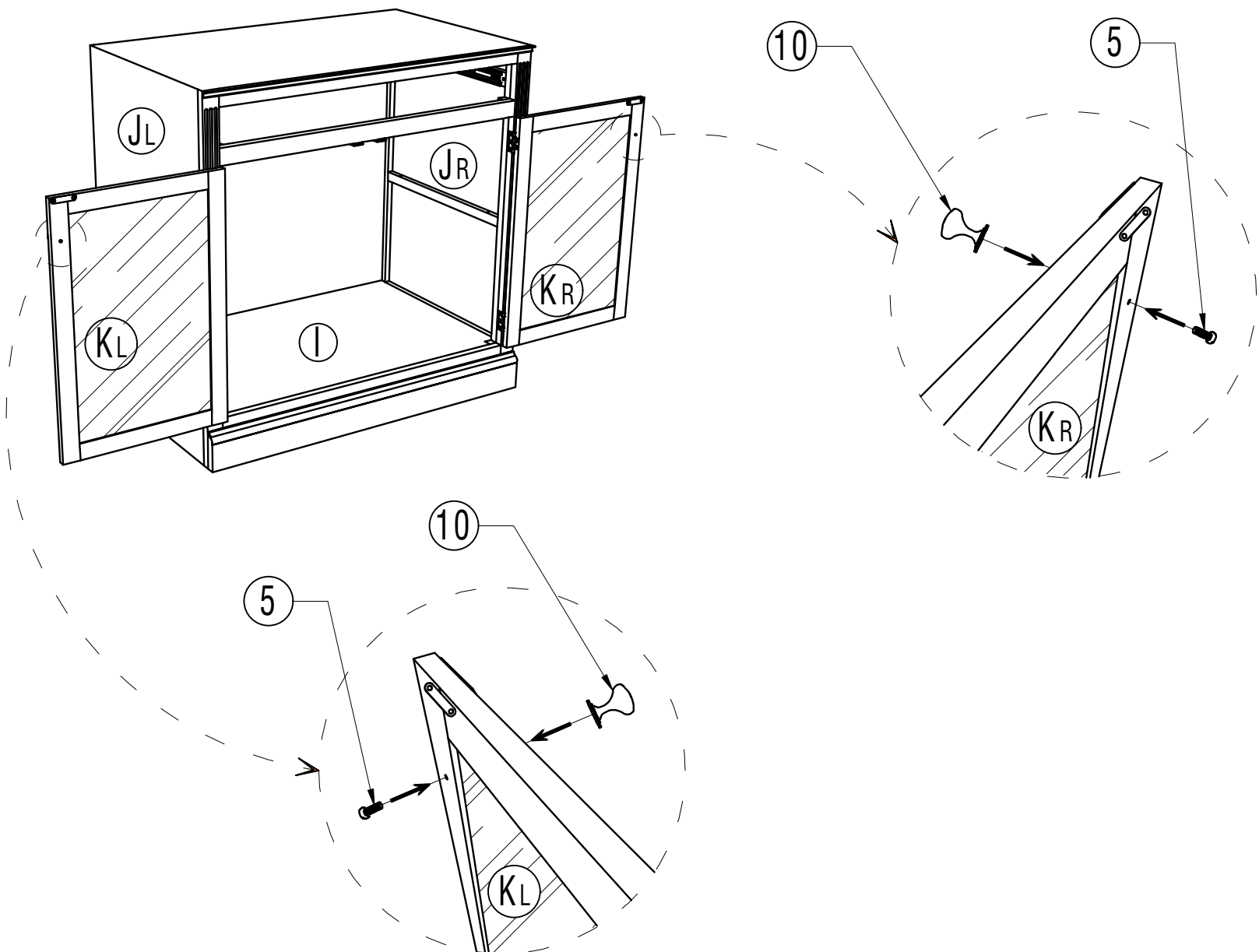


4x25mm
2 pcs

10



2 pcs



STEP 16

16

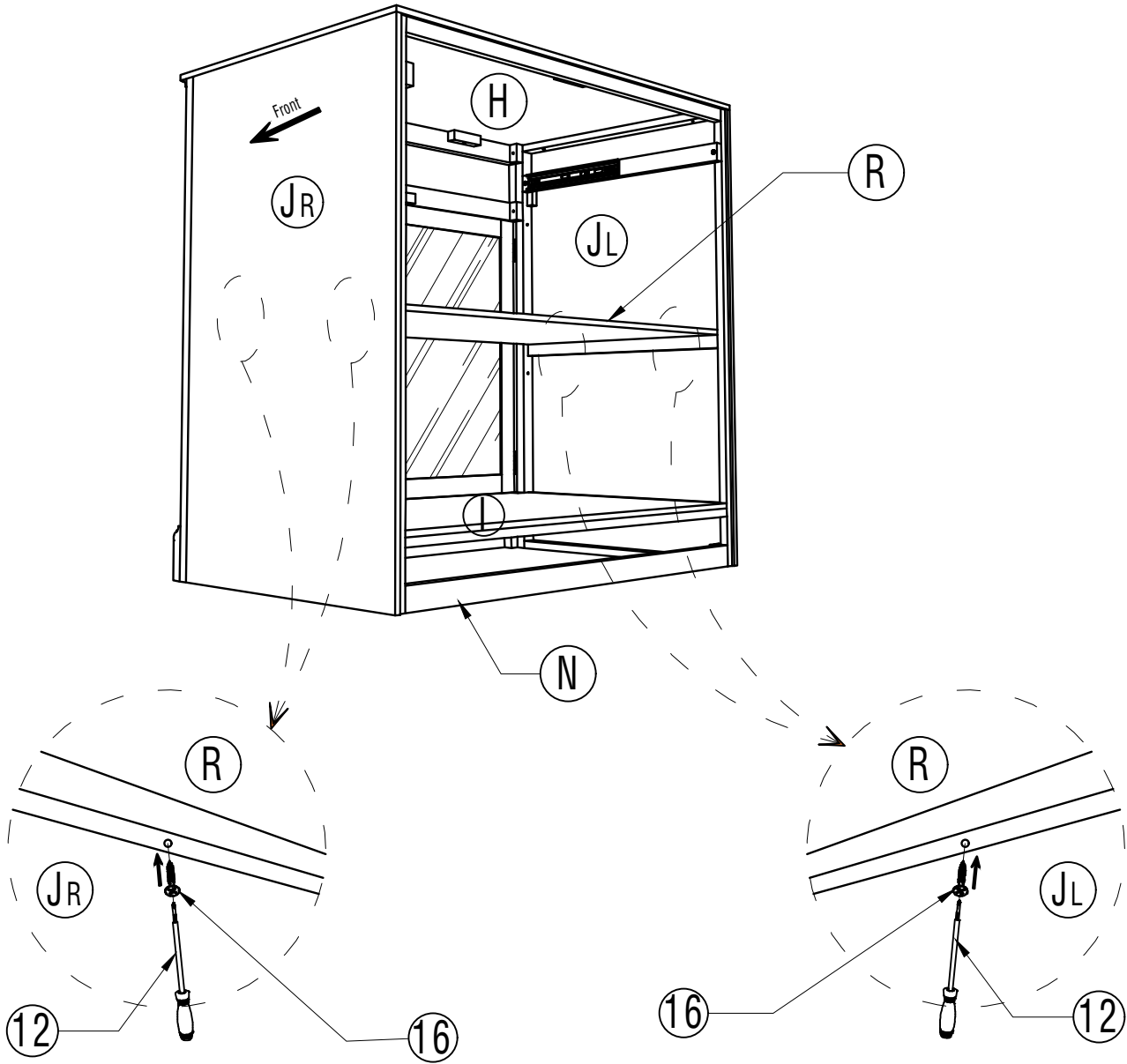


4x25mm
4 pcs

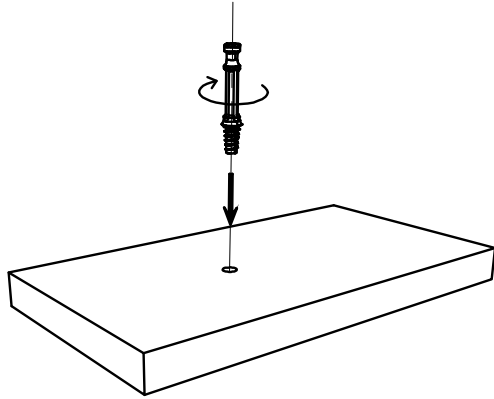
12



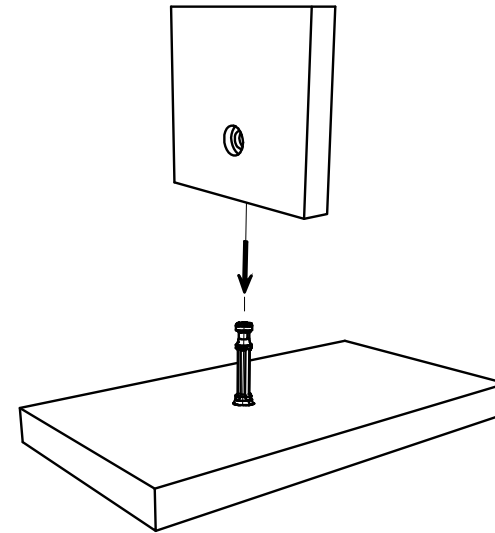
1 pc



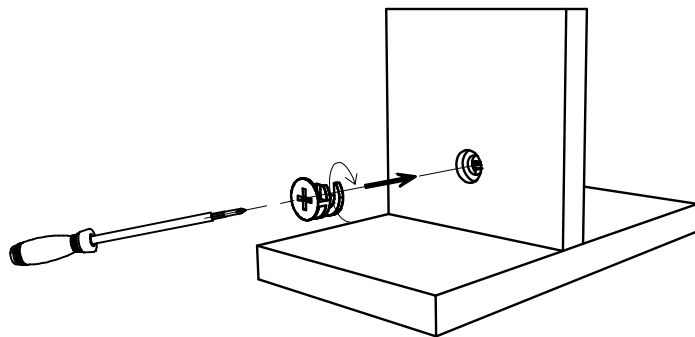
Typical way to install cam screws



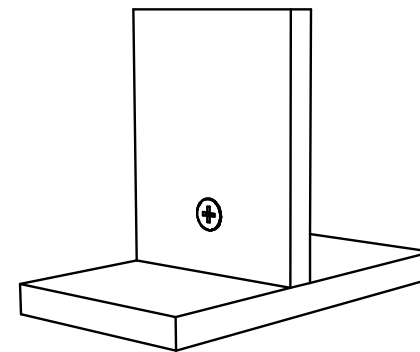
1



2



3



4. Done

STEP 17

2

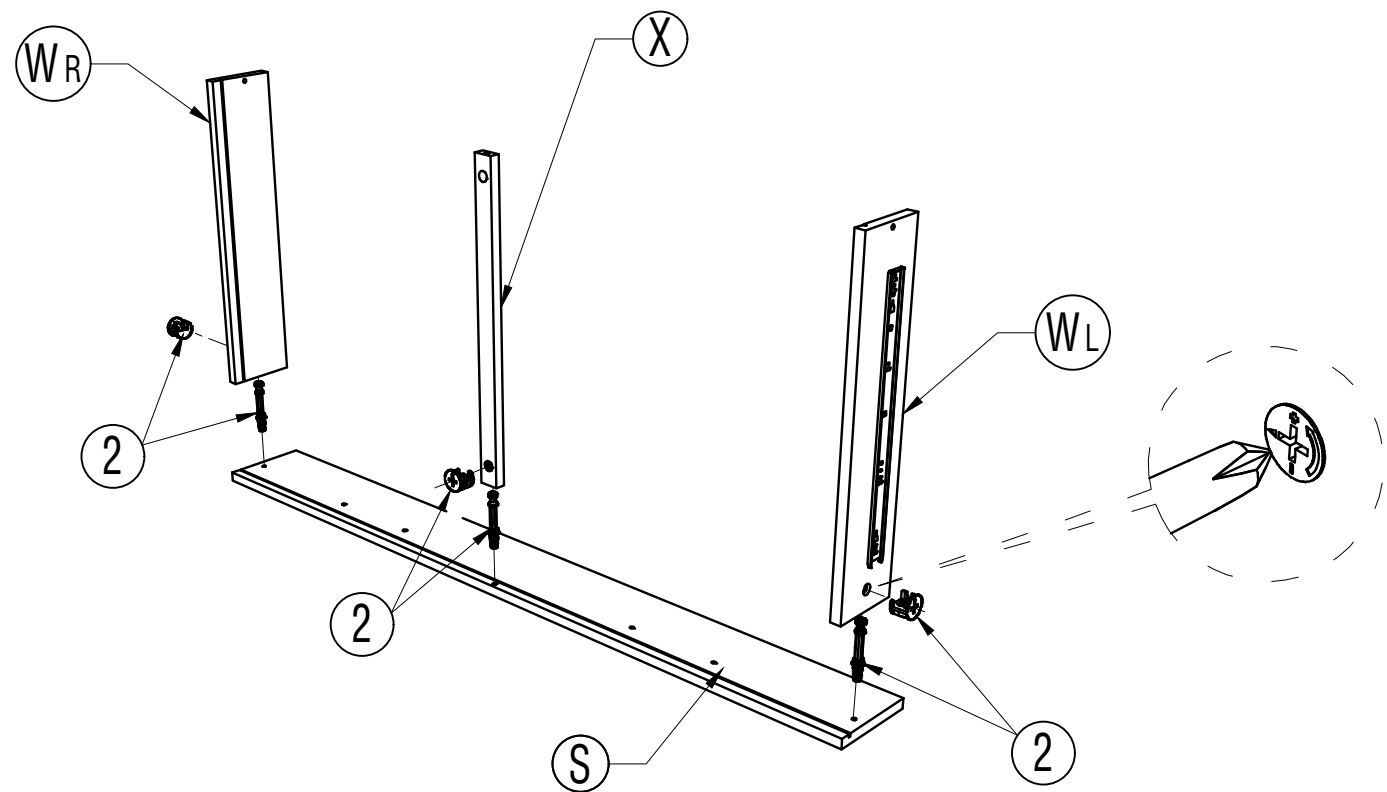


3 pcs

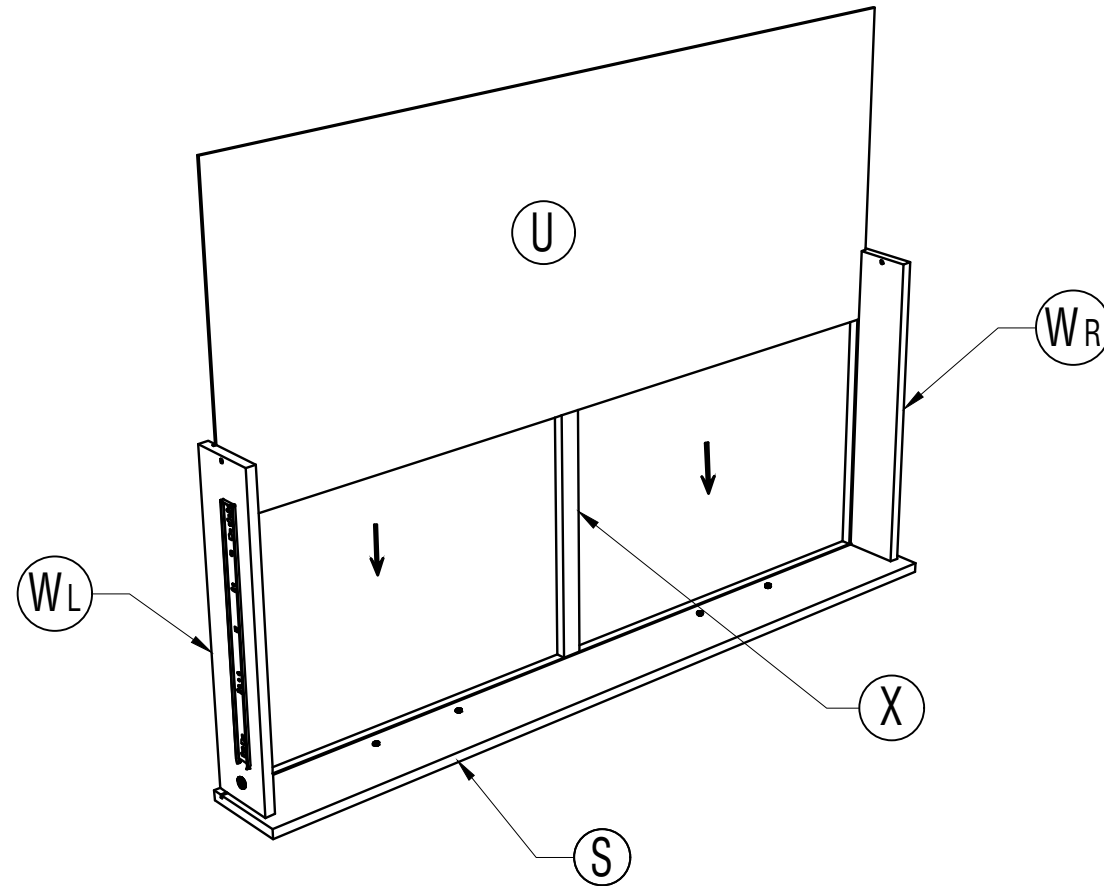
12



1 pc



STEP 18



STEP 19



②

1 pc



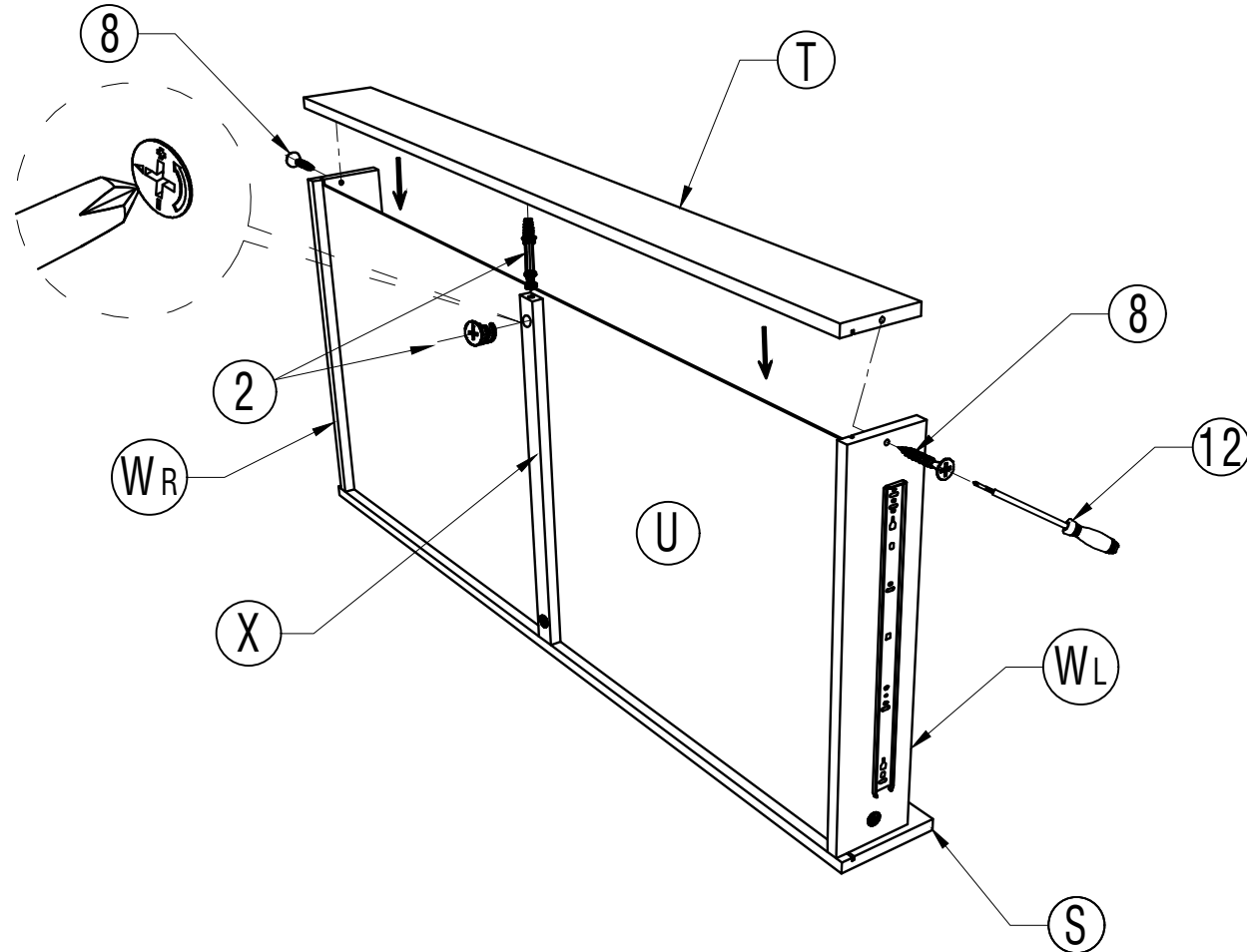
8

5x30mm
2 pcs



12

1 pc



6



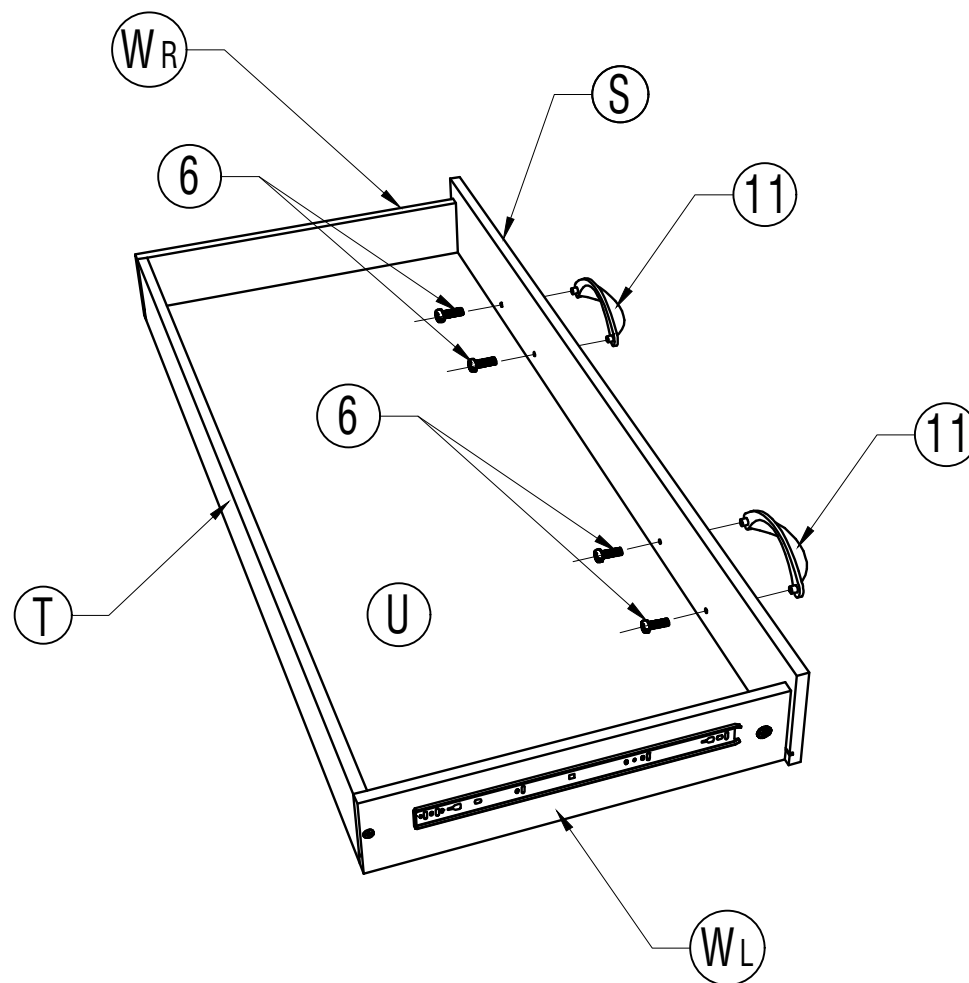
4x15mm
4 pcs

11

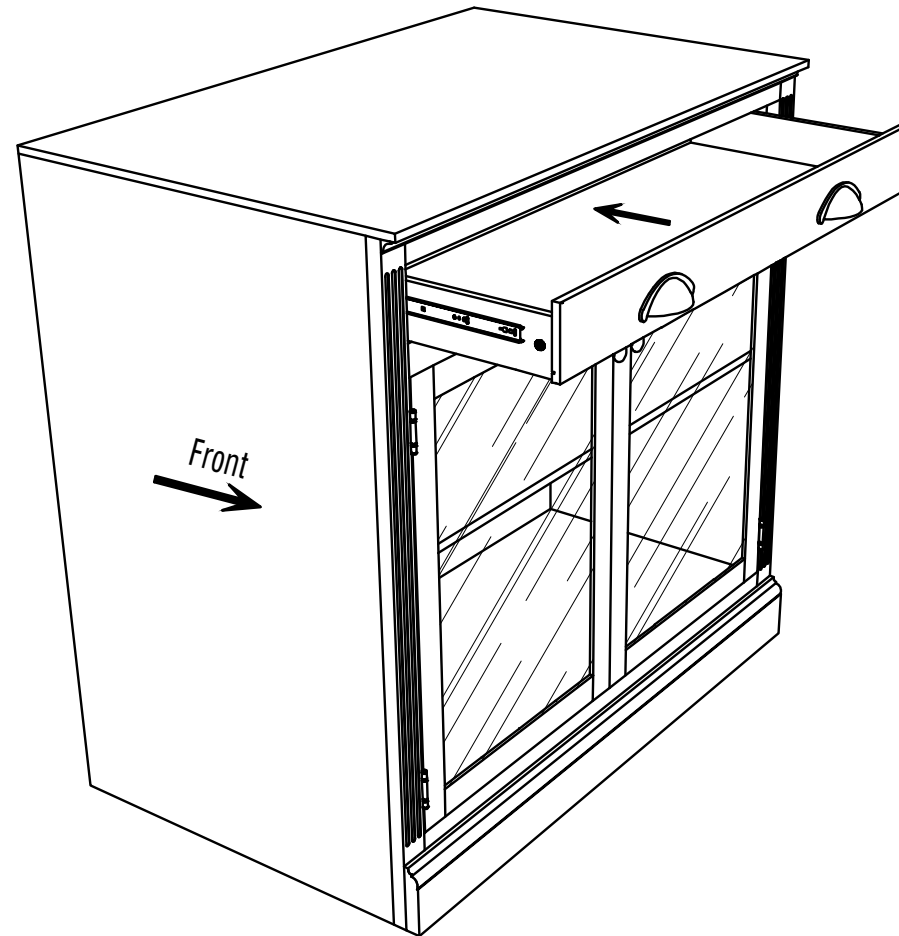


Quantity:
2 pcs

STEP 20



STEP 21





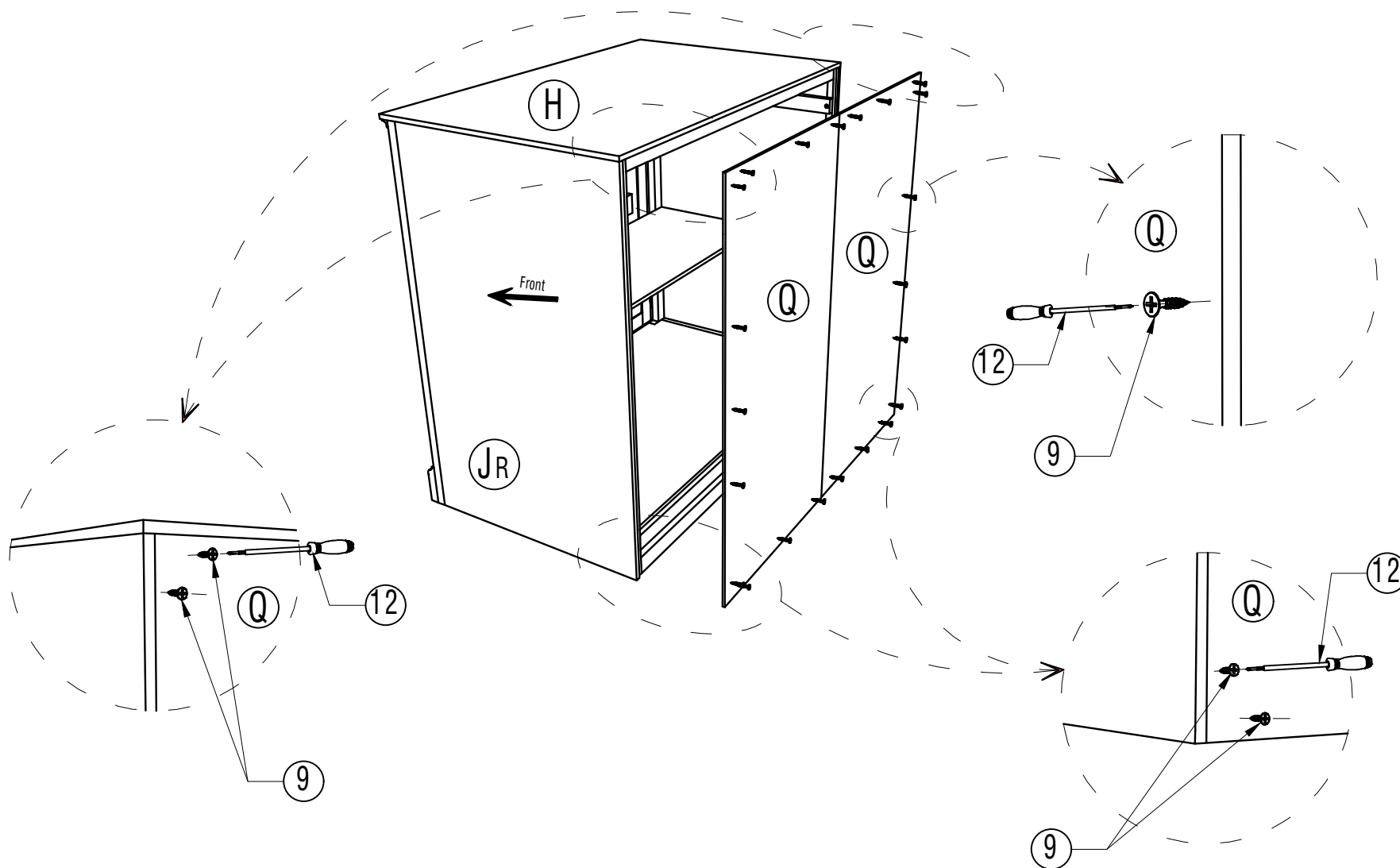
3x15mm
22 pcs

12



1 pc

STEP 22



STEP 23

14



20x80mm
2 pcs

15



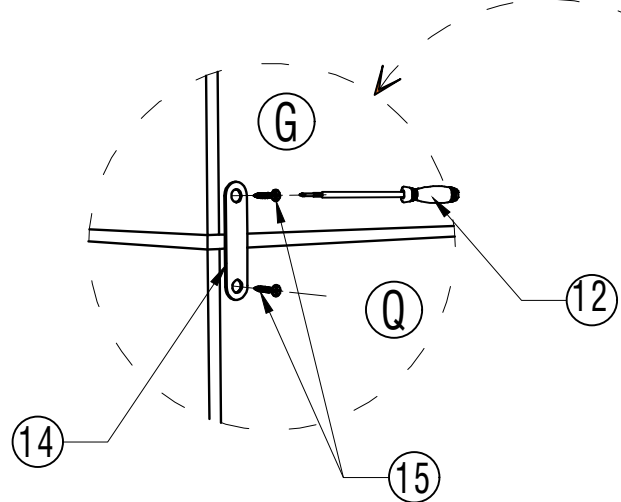
4x20mm
4 pcs

12



1 pc

N751P323417



N751P323419

