VALDESE WEAVERS

VIP - VALDESE INTERNATIONAL PRODUCTS

SPEC SHEET
P.O Box 70 - Valdese, North Carolina 28690
Phone (828)874-2181

Date: 10/09/2026

Material Name: PLUSHTONE
Content: 100.00% POLY

Railroaded: Yes

Finished Pks/Inch: 023 **Ends/Inch:** 160 **Country of Origin:** China
Inherent Finish: (BACKED IMPORT)
Unfinished Width: 0.000 **Appx Finished Width:** **55.083**
Horizontal Repeat: **0.000** **Vertical Repeat:** **0.000**
OZ/Linear YD: 12.640 **OZ/SQ YD:** 8.261
LBS/Linear YD: 0.79 **G/M2:** 280.14
Method of Repeat: STRAIGHT **Tariff Code:** 5801.36.0010
Flame Resistance:

Class I	**UFAC Class**
Pass	**California TB 117-2013**
	Large Scale 701 QM Test
	Small Scale 701 QM Test
	Motor Vehicle Safety Std 302
	Other (Specify)

Cleaning Code WS-Solvent or Spot Clean

Surface Abrasion: 63,000 Test Method: Duck Cloth
Surface Abrasion: Test Method: WIRE

ASTM D4157-13	**Light Duty**	**3,000 cycles (double rubs) min.**
	Medium Duty	**9,000 cycles (double rubs) min.**
Test Method	**Heavy Duty**	**15,000 cycles (double rubs) min.**
	Contract Heavy Duty	**30,000 cycles (double rubs) min.**

Martindale 40,000

PERFORMANCE CHARACTERISTICS	STANDARD REQUIREMENTS	TEST RESULTS
Resistance to Slippage ASTM D4034	Filling 25 lbs.	Filling 129
	Warp 25 lbs.	Warp 57
Tear Strength	Filling 6 lbs.	Filling 13
ASTM D2261-96 (2002)	Warp 6 lbs.	Warp 20
Break Strength	Filling 50 lbs.	Filling 64
ASTM D5034-09 (Modified Grab Test)	Warp 50 lbs.	Warp 208
Elongation	Filling %	3.40 %
ASTM D5034-09 (Modified Grab Test)	Warp %	3.43 %
Pilling ASTM D3511-02	Class 1 to Class 5	5
Colorfastness to Light	40 hours	Class 4.5 min. (40 hrs.)
AATCC Method 16-3 (2020)	Class 4 min.	
Colorfastness to Crocking	Wet: Class 3 min.	Class 5.0 min. (wet)
AATCC Method 8 (2016)	Dry: Class 4 min.	Class 5.0 min. (dry)
Colorfastness to Water and Solvents		
AATCC 107		
Colorfastness to Water:		
Shade Change	Class 4 min.	Class 4 min.
Staining	Class 3 min.	Class 3 min.
Colorfastness to Solvent:		
Shade Change	Class 4 min.	Class 4 min.
Staining	Class 3 min.	Class 3 min.

Comments: