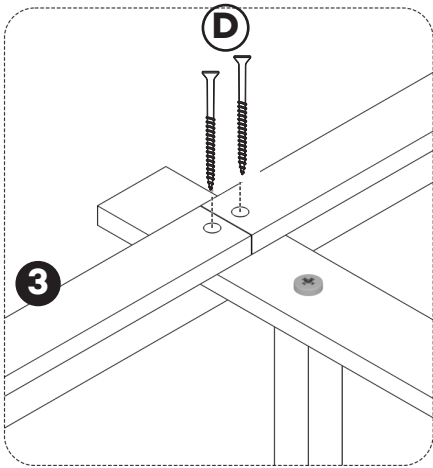
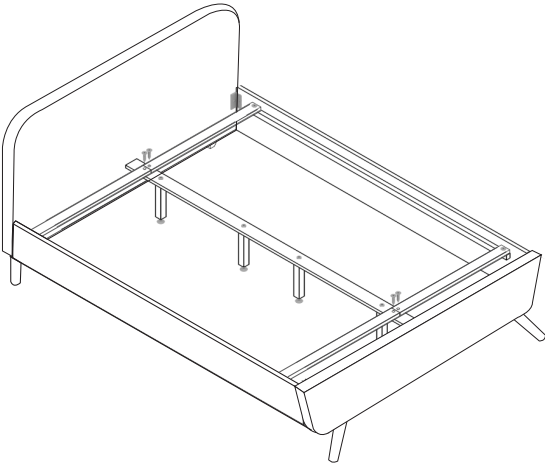
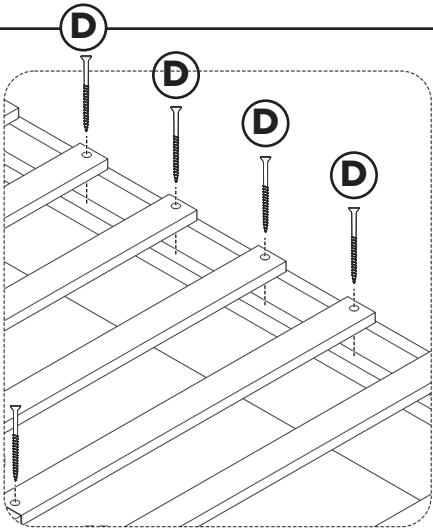
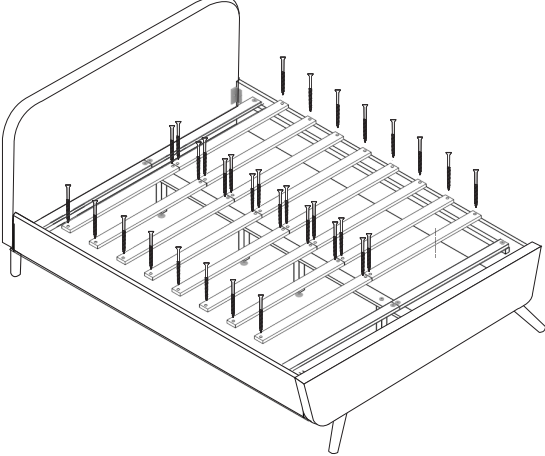


ASSEMBLY INSTRUCTIONS

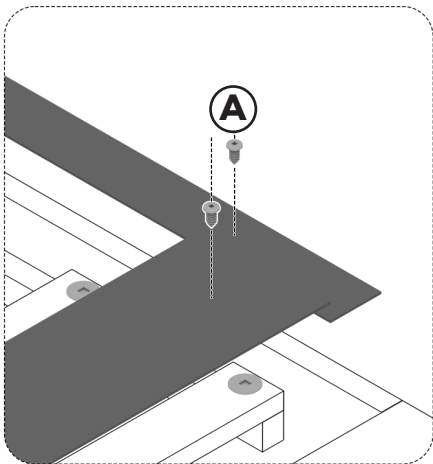
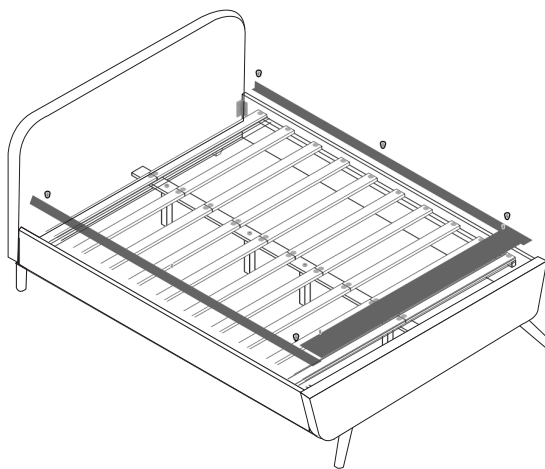
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8.

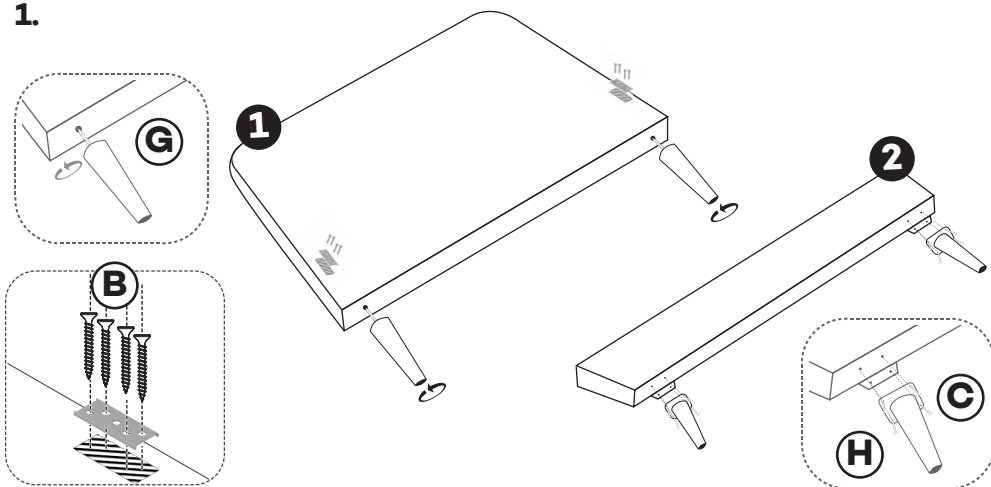


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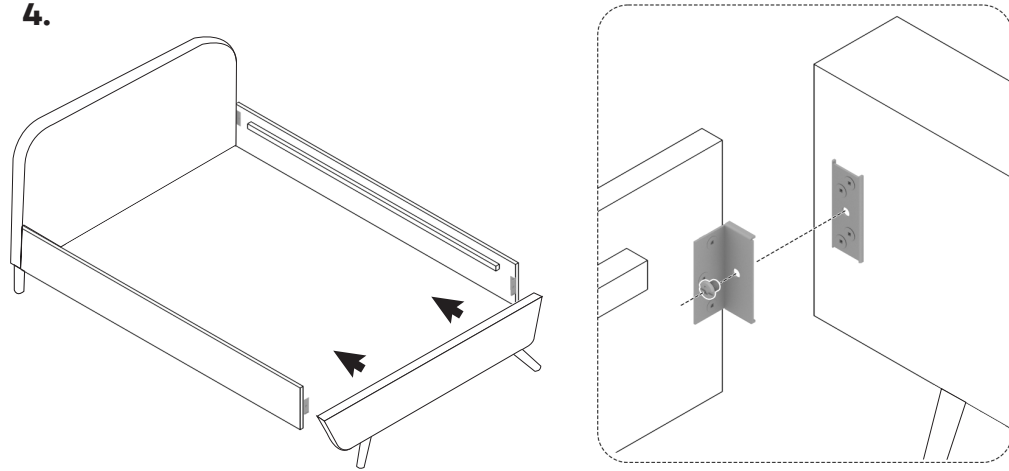


		S	D	Q	K
1		1	1	1	1
2		1	1	1	1
3		13	26	26	13
4		0	1	1	2
5		2	2	2	2
6		0	4	4	8
7		2	2	2	2
A	.5"	12	12	12	12
B	.75"	8	8	8	8
C	1"	8	8	8	8
D	1.5"	26	52	52	52
E	3"	0	4	4	8
F		0	4	4	8
G		2	2	2	2
H		2	2	2	2
I		4	4	4	4
J		0	4	4	8

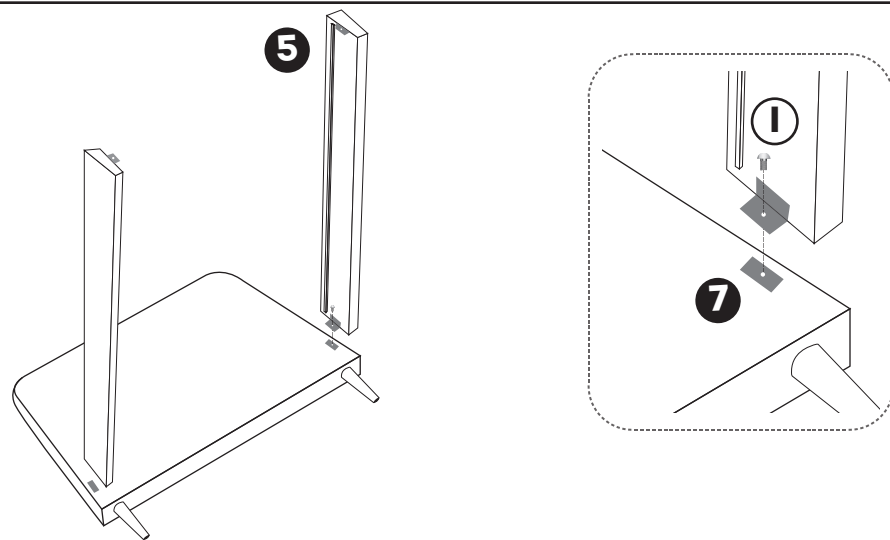
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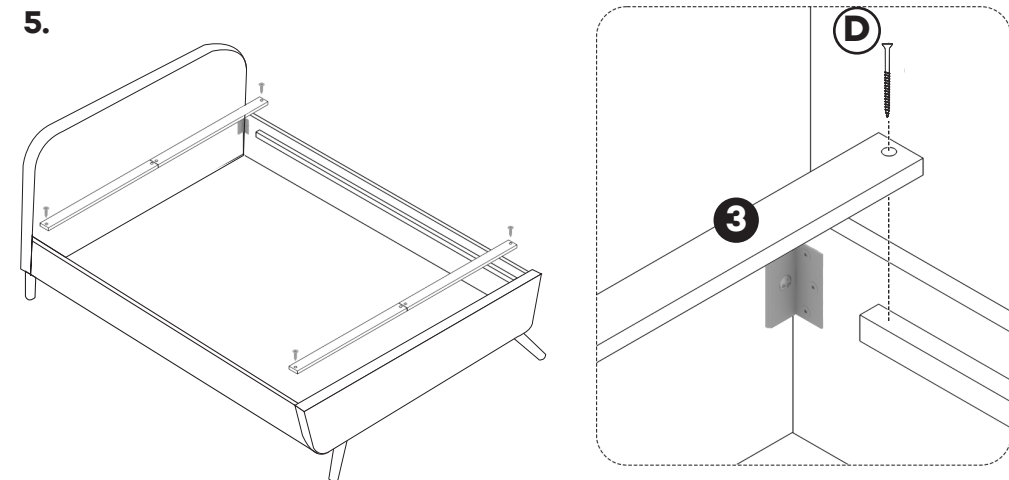
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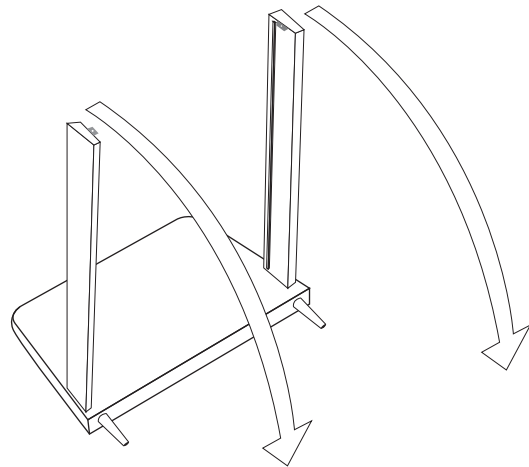
2.



5.



3.



6.

