



WARNING: DO NOT OPERATE YOUR INFLATABLE DEVICE PRIOR TO READING AND UNDERSTANDING THIS OWNER'S MANUAL. FAILURE TO FOLLOW THESE INSTRUCTIONS COULD RESULT IN SERIOUS INJURY OR DEATH.



Owner's Manual and Safety Guide



Questions? Call Us First

For immediate help with assembly or product information, please call our customer service agent at 1.877.388.5867 or email to support@jumporange.com.

Our support team is ready to provide assistance.

Office Hours M-F from 8:30 AM to 5:30 PM PST



Welcome to the Orange Team!

We value the trust you have placed in our products and thank you for choosing us as your preferred supplier for Commercial Inflatable Devices in the United States.

SINCE JUMPORANGE BEGAN in 2002, our top priority has been to provide a hallmark of Safety and Customer Service.

Our in-house designers are guided by a philosophy of Safety-First Practices and Creative State of the Art designs. Our effort aims at keeping both the users and the operators satisfied knowing that our products provide a safe and fun environment.

First and foremost we encourage you to not operate your inflatable device until you have fully read and understood this owner's manual.

Our fantastic service team is always ready to respond to your needs and find solutions for any unexpected issues. Do not hesitate to contact us!

Safety is always our priority and now that you own and operate this inflatable device, we pass on the torch over to you.

You and your team are expected to utilize this device in a safe and responsible manner, always following the safety precautions stated in this manual.

This manual contains the following information; proper inspection of site locations, proper installation, how to properly store the unit, general maintenance, how to properly operate the device and the necessary safety guidelines in order to provide a secure environment for the patrons using the inflatable.

Thank you and we hope you enjoy all the benefits that a JumpOrange unit has to offer!

~JumpOrange Team!

SAFETY WARNINGS: READ ALL INSTRUCTIONS BEFORE ASSEMBLING THIS INFLATABLE DEVICE. FAILURE TO FOLLOW THESE INSTRUCTIONS COULD RESULT IN SERIOUS INJURY OR DEATH.



Adult supervision is always required.



Minimum Age: 5 yrs.



No shoes, glasses, jewelry, goggles or any loose objects.



Min. User Height: 48 in.
Max. User Height: 78 in.



Anchor firmly and securely using stakes or other approved anchoring systems.



Small size children and bigger patrons must be separated as a safety precaution to avoid physical injuries.



Riders must slide on their back and feet first.



No Double Sliding.



Do Not Use Device if you experience an illness or currently take medication.



Clear splashdown area after exiting slide



No Rough Play.



Do Not allow children to touch any electronic devices. Supervise at all times.



Maximum Patron Capacity: 6



No hands or feet climbing on the net.



Do Not use in windy conditions exceeding 15 mph or inclement weather.



Total Patron Weight Capacity: 1,200 lbs.



Do not climb up sliding surface.



Device must be properly stored. Do Not leave out or use in rain or damp surfaces.

Safety Instructions

WARNING! MUST READ AND UNDERSTAND SAFETY INSTRUCTIONS BEFORE ASSEMBLING AND ENTERING THIS INFLATABLE DEVICE.

- Children must be accompanied by an adult at ALL TIMES.
- Always have the unit supervised by an operator who has read and understands the safety rules.
- Patrons should NEVER be left unattended. Instruct all patrons on proper use of this inflatable device.
- No shoes, goggles, glasses or any loose objects are to be allowed into the unit and into play areas.
- Keep pets away from the inflatable device at all times.
- No sharp objects allowed into play area.
- Do not allow other toys or objects inside the inflatable device.
- Do not allow children to play together if they are unevenly matched in sizes.
- ALWAYS climb in an upright position, placing feet on each step, and placing hands to grab safety handles.
- Pool must be emptied when not in use to prevent any accidents.
- Do not slide down on your stomach or head first.

- Slide down with your feet first only.
- Clear splashdown area after exiting slide.
- Do not stand up on the slide platform.
- ONLY one patron should be allowed at a time on each slide and climbing wall.
- Do not use this product if you have any existing medical conditions. Ask your doctor if you have any concerns.
- Do not use this product if you are pregnant.
- Keep this inflatable device away from heat and open flame at all times.
- Do not use in direct sun when temperature is above 90 degrees Fahrenheit (32 degrees Celsius). It may cause thermal burns due to heated surface.
- Always check product and all its anchorage points during use and re-secure if needed.
- Keep children away from electrically operated products.
- Ensure electrical source is stable and safe before operation.
- Must anchor firmly and securely using stakes. Only install this product on soft ground.
- Before and during use, check for air loss. Make sure blower is properly connected to air tube.
- Always check for excessive air loss, and re-inflate before allowing play to continue.
- The blower should run continuously while patrons are using the inflatable device.
- Do not let patrons walk on the side where motor blower is attached.
- Do not insert foreign objects, fingers and toes into the blower, failure to comply with the rules will result in injury.
- Do not leave this product outside when not in use. Prolonged exposure to sun or strong weather will damage the product.
- Remove all children before deflating the inflatable device.
- This product must be thoroughly dried after each use and before storage.

For inflatable devices that include a pool:

- Adult supervision is required at all times.
- NEVER leave device inflated or full of water overnight.
- Drain water immediately when not in use.
- Do not jump or dive into the pool area.
- Install fencing or other approved barriers around all side of inflatable device.
- Keep pool area clean to prevent illness. Food or drinks MUST NOT be inside the pool.
- NEVER drink pool water.
- Prior to deflation, turn off the garden hose, remove water hose and disconnect tubing.



Warning - Operational Requirements

- This unit requires at least 2 installers.
- This unit requires a minimum of 1 adult operator at all times.
- A maximum of 6 patrons are allowed in this unit.
- This unit has a maximum weight capacity of 1,200 lbs.
- Minimum patron height: 48 in. Maximum patron height: 78 in.
- Minimum patron age: 5 yrs.
- This unit requires a minimum of 6 (18 in.) stakes buried in its entirety.
- This unit is NOT to be operated while raining, snowing or other wet conditions.



Warning - Operational Requirements...

- UNIT MUST NOT BE OPERATED IF WIND EXCEEDS 15 MPH.
- Unit MUST NOT be operated if temperatures are lower than 40 degrees Fahrenheit or more than 90 degrees Fahrenheit. It may cause thermal burns due to heated surface.
- Adequate use of a three-wire extension cord is recommended, minimum of 12 gauges. NEVER CUT OR REMOVE THE GROUNDING PIN FROM THE CORD.
- ALWAYS connect to a GFCI (Ground Fault Circuit Interrupter) extension cord adapter. This would reduce considerably the possibility of electrical shock. GFCI extension cord adapters can be purchased at your local hardware store.



Monitor Weather and Wind Condition

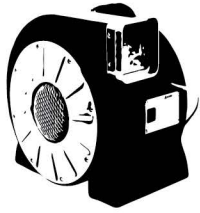
You may use the following Beauford Scale as reference to observe wind conditions. Use it to determine the wind speed while the device is inflated with no patrons inside. If winds exceed the maximum allowable speed, you must deflate then unit.

Beaufort Number	Wind Speed (mph)	Seaman's Term	Graphic Description	Effects on Land
0	Under 1	Calm		Calm; smoke rises vertically.
1	1 - 3	Light Air		Smoke drift indicates wind direction; vanes do not move.
2	4 - 7	Light Breeze		Wind felt on face; leaves rustle; vanes begin to move.
3	8 - 12	Gentle Breeze		Leaves, small twigs in constant motion; light flags extended.
4	13 - 18	Moderate Breeze		Dust, leaves and loose paper raised up; small branches move.
5	19 - 24	Fresh Breeze		Small trees begin to sway.
6	25 - 31	Strong Breeze		Large branches on trees in motion; whistling heard in wires.
7	32 - 38	Moderate Gale		Whole trees in motion; resistance felt in walking against the wind.
8	39 - 46	Fresh Gale		Twigs and small branches broken off trees.
9	47 - 54	Strong Gale		Slight structural damage occurs; slate blown from roofs.
10	55 - 63	Whole Gale		Seldom experienced on land; trees broken; structural damage occurs.
11	64 - 72	Storm		Very rarely experienced on land; usually with widespread damage.
12	73 or higher	Hurricane Force		Violence and destruction.

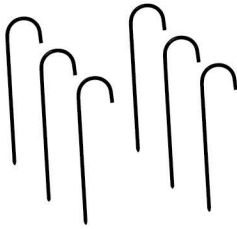
Tools & Equipment - Setup



Inflatable
Device



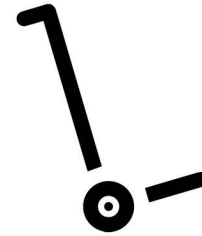
Blower



Stakes



Tarps



Hand Truck
(Dolly)



Sledge
Hammer

Site Arrangement and Layout - Safety First

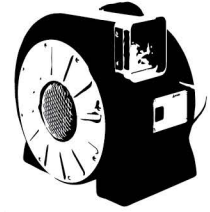
- Device must be setup and supervised by an adult at all times.
- Before beginning the setup process, always make sure the ground is debris free and clear of any objects that might pose a risk of harm to the patrons using the inflatable device.
- Use only grass or soft surfaces for setup. Inflatable unit shall not be set-up over concrete, carpet, asphalt, packed earth or any other hard surfaces.
- Have all underground utility lines properly located in order to avoid coming into contact with them when driving stakes. You may contact the utility companies for assistance in locating the utility lines.
- Communicate with the property owner and ensure that there are no underground irrigation pipes or other utilities that have been recently installed or modified.
- It is recommended that locations immediately adjacent to all areas of access/egress of the inflatable device, shall have use zones, which are free of obstacles and covered with impact attenuating surfaces.
- Installation must be done over level surfaces ONLY. Selected location must have NO SLOPE.
- Keep a distance of no less than 7 ft in (2.1 m.) in any direction away from any structure or obstructions such as fences, garages, houses and rooms, also including; overhanging obstacles such as branches, laundry lines, electrical wires or any other object that might pose a danger or might interfere with the safe use of this unit.
- Patrons **MUST NOT** have access to the unit before it is fully inflated, anchored and inspected by an adult that has a full understanding of this owner's manual.
- The front area of the inflatable unit must be clear and accessible at all times.
- Keep a working phone and list of emergency numbers near the inflatable unit.
- Always be prepared to respond to an emergency.



SAFETY WARNINGS: Blower



**USE ONLY ON GFCI PROTECTED RECEPTACLES.
KEEP CHILDREN AWAY FROM THE BLOWER AT ALL TIMES.**



- Adult supervision ALWAYS required. DO NOT leave blower unattended.
- Only use with Ground Fault Circuit Interrupt (GFCI) protected receptacle.
- Always test the blower AC adapter before use.
- Do not open (disassemble) the blower. For servicing, please take blower to reputable dealer or contact manufacturer.
- Do not immerse the blower into water or expose to rain.
- Do not plug in or unplug the appliance with wet hands or while standing in water or rain.
- Do not insert small objects into any parts of the blower.
- Do not use the blower with any solid-state speed control device to reduce risk of fire or electrical shock.
- Do not direct air stream at face or other body parts to avoid risk of injury.
- This product is intended for outdoor use ONLY.
- Always unplug the blower before servicing.
- Do not operate the blower with a damaged cord or plug.



CAUTION: KEEP BLOWER AWAY FROM WATER, TRAFFIC AND CHILDREN. THIS BLOWER IS A HIGH VOLUME FAN, AND IS CAPABLE OF MOVING LOTS OF AIR VERY QUICKLY.

Unfolding



1. Remove content from the storage bag.



2. Unwrap drawstring.



3. Unroll and unfold the product.



4. Pull from the center of the design area.

Blower Set Up



1. Tie off one of the two air tubes tightly to prevent air loss.



2. Attach the other air tube onto the mouth of the blower motor.



3. Wrap drawstring around and tie it securely. Keep children away from blower.



Anchoring Procedure - Unit must be staked down securely. ⚠



IMPORTANT INFORMATION TO CONSIDER PRIOR TO BEGINNING ANCHORING PROCESS.

- Use only grass or soft surfaces for setup. Inflatable unit shall not be set-up over concrete, carpet, asphalt, packed earth or any other hard surfaces.
- Have all underground utility lines properly located in order to avoid coming into contact with them when driving stakes. You may contact the utility companies for assistance in locating the utility lines.
- Communicate with the property owner and ensure that there are no underground irrigation pipes or other utilities that have been recently installed or modified.



EACH ANCHOR POINT REQUIRES A MINIMUM HOLDING CAPACITY OF 100 LBS OF WEIGHT.

- The inflatable unit must be securely anchored to the ground before use.
- Locate the Tie Down Straps and Anchor Point at the bottom of the unit.
- Extend Anchor Straps to the ground and using the 18" stakes provided by the manufacturer secure the unit.
- Drive the stakes down in a 90 degree angle through the D-Rings at the end of the straps.
- Before driving-in stakes, be sure that no utilities and/or irrigation lines are located near the area.



SANDBAGS AND/OR WATERBAGS MAY BE USED INSTEAD OF STAKES AS LONG AS EACH ANCHORPOINT MAINTAINS A MINIMUM HOLDING CAPACITY OF 100 LBS.

Anchoring Procedure - Unit must be staked down securely. ⚠



1. Locate Anchor Point.



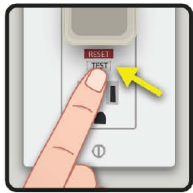
2. Drive the stakes down in a 90 degree angle through the D-Rings. Be sure not to hit any utility lines.



3. Drive stake all the way as shown in the figure above. This is the most effective way to anchor the unit.

Inflating the Unit - Follow All Precautions

1. Always Test the Blower AC Adapter Before Use:



1. Plug in GFCI device.
 2. Press RESET.
 3. Press TEST.
 4. Press RESET to use product.
- DO NOT USE** if the button fails to disable the blower.

! Make sure all zippers are closed.

3. Plug the blower into a properly grounded GFCI outlet, switch power ON. Unit will inflate in minutes.



! **WARNING!** Blower must be running continuously during use of inflatable unit. Air escaping through the seams is normal, air escaping is what makes your unit bouncy.



2. Make sure you have at least 7ft.(2.1m) obstacle-free layout zone around this unit.

! **WARNING**

4. Prevent children from coming near the blower, a trained adult must be supervising the inflatable unit at all times.

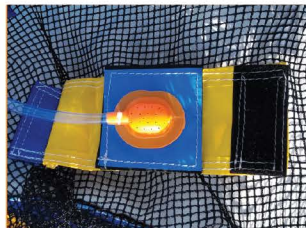


! Before allowing any patrons into the inflatable unit, be sure to do a thorough inspection. Be sure that all areas of the inflatable unit are pressurized and firm. Air escaping through the seams is completely normal, this allows the unit to be bouncy.

Installing Water Hose System - Wet and Dry Units



1. Connect sprinkler system to the loop closures down the side.



2. Attach sprinkler with velcro connection and secure it.



3. Connect both unit hose and garden hose tightly. Make sure there is no leakage.



**SUPERVISE
CHILDREN
AT ALL TIMES**

Deflating the Unit



If product contains a pool or splash zone begin with step 1, otherwise proceed with step 2:



1. Turn off garden hose and disconnect plastic tubing.



2. Turn off and unplug the blower fan from the outlet.



3. Press down the collapsing pool wall to drain the water.



4. Lift the velcro flap to in order to have access to the zipper.



5. Unzip zipper to speed up the deflation process.



6. Pull out the stakes around the unit and pack them up.



7. Take off the shoes before stepping on the unit.



8. Walk from front to back to remove any remaining air.

Folding the Unit and Storage



1. To clean, wipe with a dry cloth. Thoroughly dry the unit before rolling up.



2. Make two half folds to the middle and walk around to remove air.



3. Fold in the half folds and walk around removing remaining air.



4. Keep pushing and flattening the roll as you go.



5. Slide both straps and tie with a tight slipknot.



6. This is a heavy unit be sure to ask for assistance when moving and lifting.



3. Place unit back inside storage bag to protect it.

WARNING

Lifting hazard.
Single person lift could cause injury.
Use assistance when moving or lifting.

Proper Storage of Inflatable Unit and Accessories

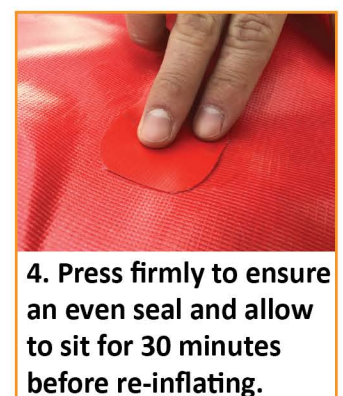
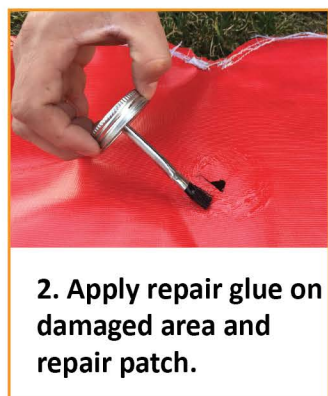


- Unplug and store the blower indoors in a dry place when not in use.
- Do not immerse the blower in water. To clean, wipe with a damp cloth.
- Store the blower upright position on a stable surface.
- To clean water slides: Using a dry cloth or a cloth wetted with a neutral solution or water to wipe the surface.
- Never store this product in wet. Thoroughly dry before rolling up.

Repair Instructions

⚠ WARNING: This is not a toy. Keep out of reach of children. Adult use only.

⚠ CAUTION: Always deflate this unit before repairing the damaged area.



If tear is 12" or smaller you may apply the patch as follows:

- Cut the patch with round corners using the proper material of approximately 2" larger than the tear.
- Be sure to clean the surface where the patch will be placed.
- Use the glue provided and apply it on both the patch and the fabric around the tear.
- Allow glue to dry for approximately 5 minutes.
- Glued sides must be pressed together for about 20 minutes, due this until glue has dried.
- Inflate the unit to verify there are no leaks around the patch.

If tear is larger than 12" you may use the following method:

- Using the method mentioned above, cut the patch to the appropriate size.
- Begin by cleaning the interior surface around the tear. You will be placing an internal patch using the methods mentioned above. Apply glue, allow to dry and press together by repeating the step above.
- After the internal patch has dried for about 20 minutes, apply a second patch on the outside in exactly the same way.
- Inflate the unit to verify there are no leaks around the patch.

Equipment Treatment and Maintenance



Regular Equipment Maintenance

- In order to ensure a long life span for your inflatable unit, it is imperative for you to clean your inflatable unit before all rentals.
- During cleaning sessions you will have the opportunity to inspect the unit for any wear and tear that could possibly have the need to be cleaned, replaced, disinfected and/or repaired.
- If any part of the equipment needs to be replaced you may call toll free (877) 388-5867 or email us at support@jumporange.com

Monthly Maintenance Requirements

- Inspect, clean and disinfect unit thoroughly. Beware not to use any Chlorine or Bleach agents they can potentially damage material and seams. Bathroom chemicals could damage soft vinyl, avoid using them. Stay away from abrasive cleaners.
- Children will be in direct contact with the unit, be sure to use cleaners that are non-toxic and safe.
- Always try your cleaners on a piece of vinyl from your repair kit or or to avoid damaging your unit.

GUIDELINES



Power Failure

In the event of the power failure the blower will stop functioning, if this happens have all patrons exit the unit immediately in a calm and order fashion. Assist them by holding the exit flap open (if applicable depending of type of unit). Once everyone has exited the unit you may search for the cause of the outage. Often the cause of a power outage is the overload of an electrical circuit causing the blower to stop. In this case proceed with caution, reset the fuse panel and make sure the blower has a circuit exclusively for that purpose. If unsure on how to proceed, always consult a professional.

Safety Notices, Warning Signage and Safety Guidelines

Individuals operating the inflatable unit must have complete understanding of the information stated in this owner's manual. Operator is responsible for informing the patrons/users of the following information prior to allowing them to use this unit.

Due to the concern for the safety of all individuals, make sure the following information is visibly available and verbally shared with all patrons. Individuals with the following conditions should not participate/use this inflatable unit.

- Current or previous neck injury to the back and/or neck
- Any respiratory conditions, included but not limited to Asthma or Bronchitis
- Pregnancy
- Chronic knee or other joint conditions
- Any hear or circulatory conditions



Use Your Better Judgment and Follow The Rules Written Below

Beware that the use of do require a level of physical effort and resistance, you are responsible for using your better judgment when considering your participation. We highly suggest for you to do the following for your personal safety and safety of others.

- Do not enter the inflatable unit if a trained operator/attendant is not present.
- Follow the attendant's instructions at all times, these instructions are meant to keep you safe.
- Before entering the unit remove all loose and/or dangling jewelry, accessories, attire etc.
- Shoes must be removed.
- Wrestling, flips or extreme physical contact is not allowed.
- When inside the unit leave a distance of at least 4 ft. between each patron.
- Do not bounce near the exit.
- No one is to be inside the ride while it is inflated or deflated.
- Keep your weight off the netting areas at all times.

For any questions, doubts, if your are unsure of your ability to participate or need special accommodations notify attendant immediately.



WARNING



**NEVER UNDER ANY CIRCUMSTANCES
LEAVE INFLATABLE DEVICE UNATTENDED!**

USE YOUR INFLATABLE, THE RIGHT WAY!



All patrons must be made aware of the Safety Rules!

Warning labels printed on the unit Must Be Read by All Patrons!

Safety Limits, Capacity and Weight Limitys must be followed at all times.

The Attendant/Operator is responsible for enforce the rules and all safety measures.



SAFETY FIRST

Limited Warranty

JumpOrange branded products are warranted to the original owner against manufacturing defects in materials and workmanship. Warranties vary by product; speak to your JumpOrange customer relations specialist and inquire about the particular warranty for the product(s) you are purchasing.

This limited warranty does not cover damage caused by accident, improper care, negligence, unusual wear and tear, excessive usage, abuse, alterations and the natural breakdown of colors and materials over extended period of time and use. The customer's usage of any inflatable products on a hard surface other than grass without use of a tarp shall constitute improper usage, which is not covered by the warranty. Only original, unaltered and unmodified material and workmanship are covered by this policy. Normal wear and tear is expected and is not covered by warranty.

Peripheral Accessories: Peripheral Accessories do not have warranty. Obvious defect will be honored in workmanship or materials if these parts were used under normal conditions only for a period of up to 30 days from the original date of purchase. Parts or accessories in question must be returned to JumpOrange for inspection. JumpOrange decision on warranty claims is final.

All warranty issues are subject to inspection, JumpOrange will make a final decision based on the validity of the claim. For warranty evaluation, contact your customer relations specialist, you will be provided with the information required to file a claim. If during the claim process physical evaluation is warranted, products must be returned directly to JumpOrange Warranty Department, 13221 Arctic Circle, Santa Fe Springs, CA 90670. All returns should have a Return Merchandise Authorization Number (RMA#) obtained from your JumpOrange Customer Service Department. Unidentified returns will not be accepted or notice. Subject to be abandoned on site at customer's cost. California state law requires that products accepted for repairs must be clean.

Return Policy: Returned products are subject to a 25% restocking fee. If the reason for the return is a warranty claim, follow the claim process mentioned above and contact our customer service team.

Blowers Limited Warranty: Blower is warranted for a period of one (1) year from the original date of purchase. Any warranty claims will follow the same process mentioned above.

For warranty services or replacement parts, please contact our customer service team at 1.877.388.5867 or email to support@JumpOrange.com for more details regarding limited warranty coverage.

JumpOrange Customer Service
13221 Arctic Circle
Santa Fe Springs, CA 90670
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www.JumpOrange.com

