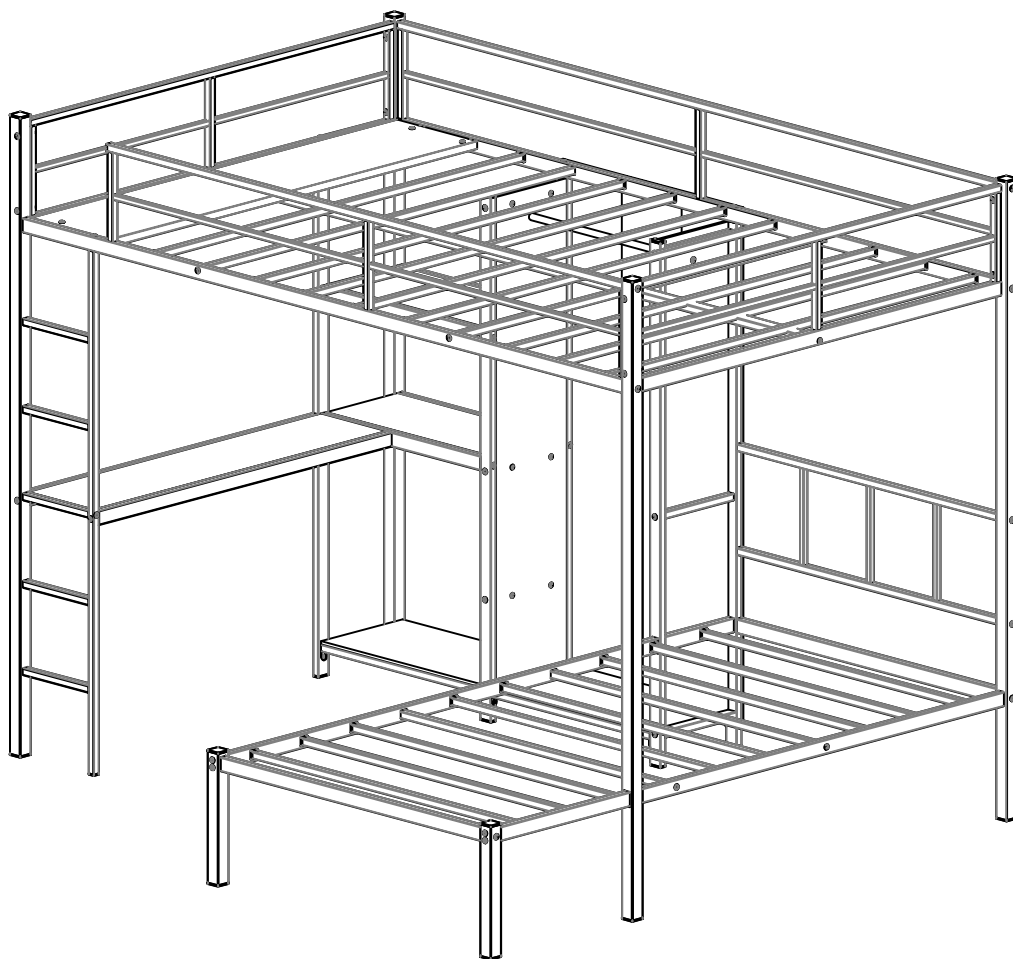


FULL XL AND TWIN- BED ASSEMBLY INSTRUCTIONS



SAFETY WARNINGS AND GENERAL NOTES:

1. Follow the information on the warnings on the bunk bed end structure and on the carton. Do not remove the warning label from the bed.
 2. Always use the recommended size mattress on mattress support, or both, to help prevent the likelihood of entrapment or falls.
 3. Do not allow children under 6 years of age to use the upper bunk.
 4. Periodically check and ensure the guardrail, ladder and other components are in their proper position, free from damage, and all connectors are tight.
 5. Do not allow horseplay on or under beds.
 6. Always prohibit jumping on the bed.
 7. Prohibit more than one person on upper bunk.
 8. Always use the ladder for entering and leaving the upper bunk.
 9. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
 10. Use of a night-tight may provide added safety precaution for a child using the upper bunk.
 11. Always use guardrails on both long sides of the upper bunk.
 12. If the bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
- The use of water or sleep flotation mattresses is prohibited.
13. **STRANGULATION HAZARD**-Never attach or hang items to any part of the bunk bed that is not designed for use with the bed.
 14. Keep these instructions for future reference.
 15. We recommend assembling your bunk bed on the shipping carton to protect your floor or carpet.
 16. Be certain all staples are out of the box before beginning assembly on the shipping carton.
 17. **U17. USE ONLY MATTRESSES WHICH ARE AS THE TABLE BELOW ON UPPER AND ON LOWER BUNKS.**

Down bed

Bed type	Length	Width	Thickness
Twin Standard	74"-75"	38 1/2"	8"max

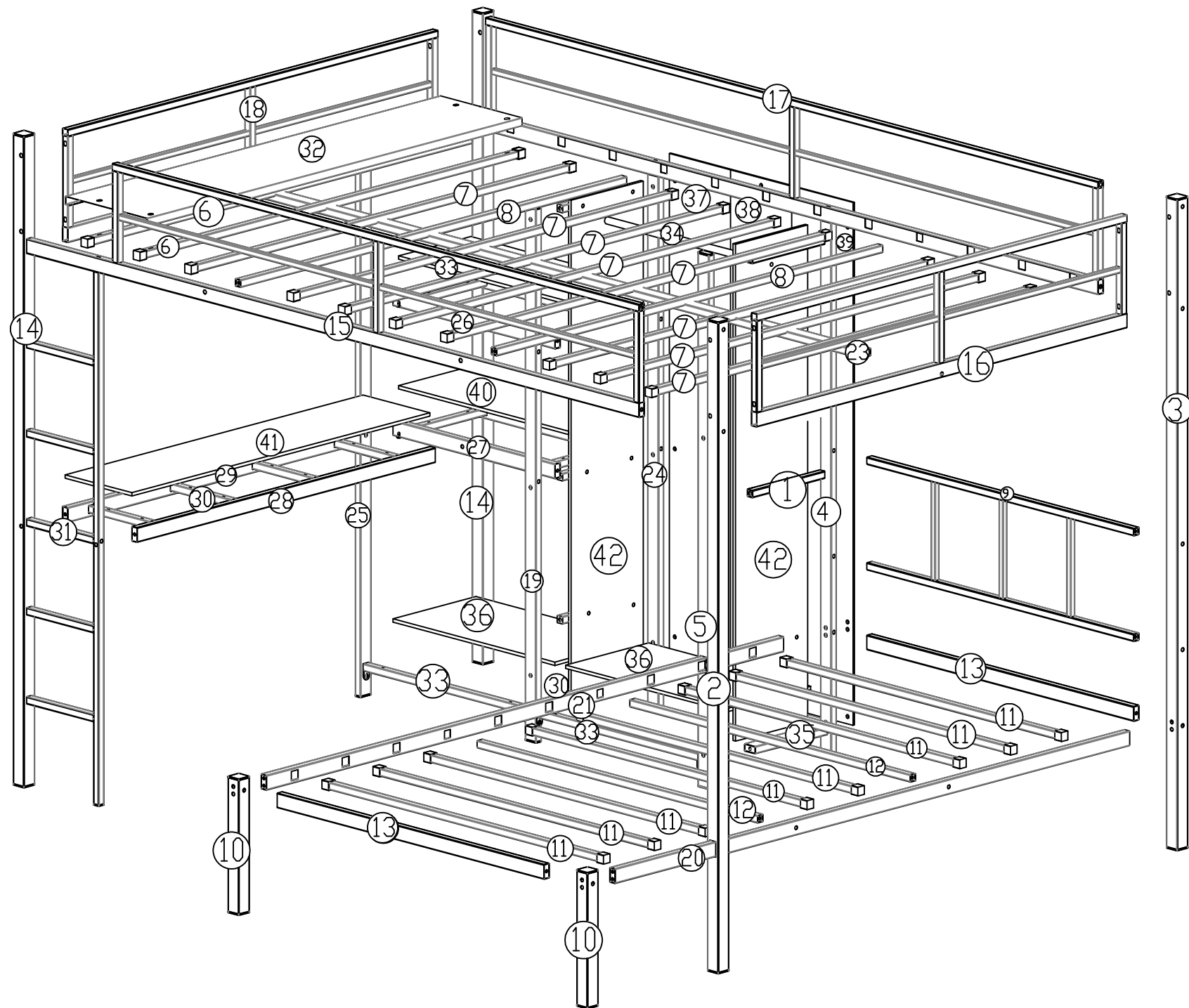
Up bed (bunk bed and tribed included)

Bed type	Length	Width	Thickness
Full XL Standard	80"	54"	6"max

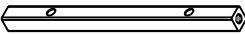
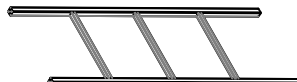
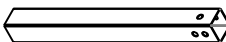
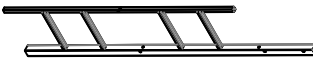
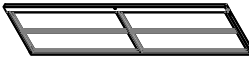
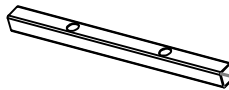
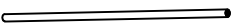
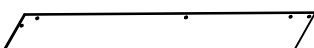
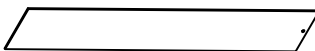
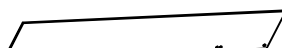
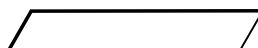
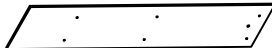
18. **SURFACE OF MATTRESS MUST BE AT LEAST 5"(127MM) BELOW THE UPPER EDGE OF GUARDRAILS.**

19. Replacement Parts:

Replacement Parts, including additional guardrails, may be obtained from any of our dealers.

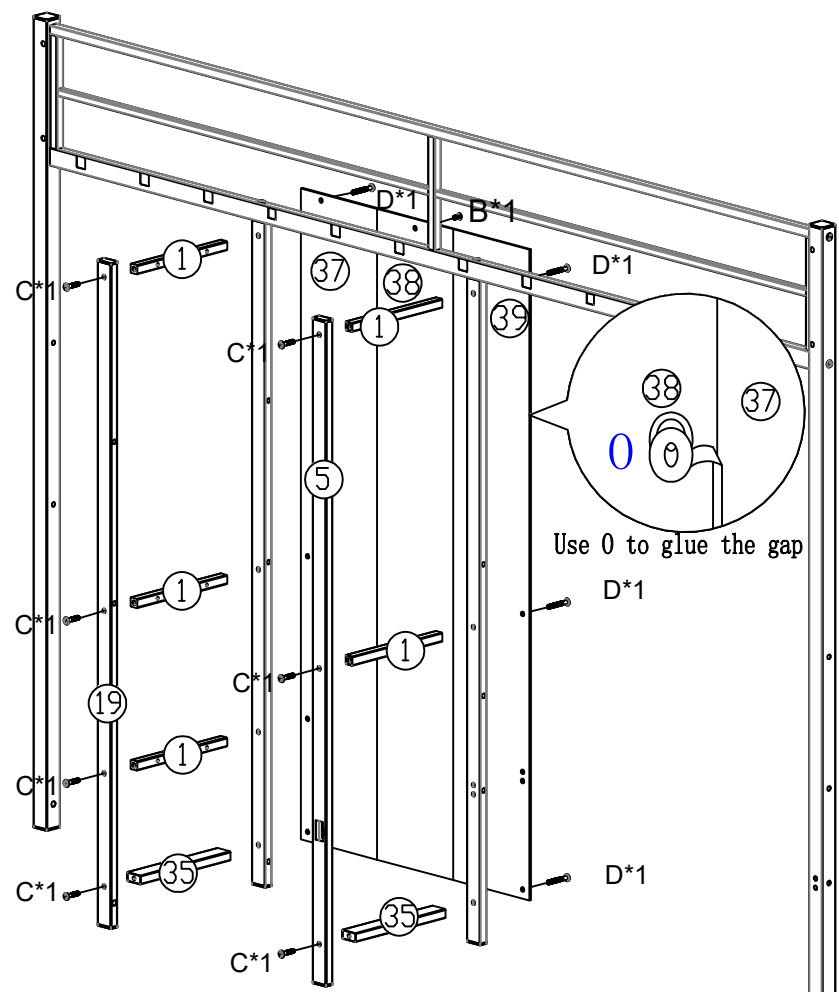
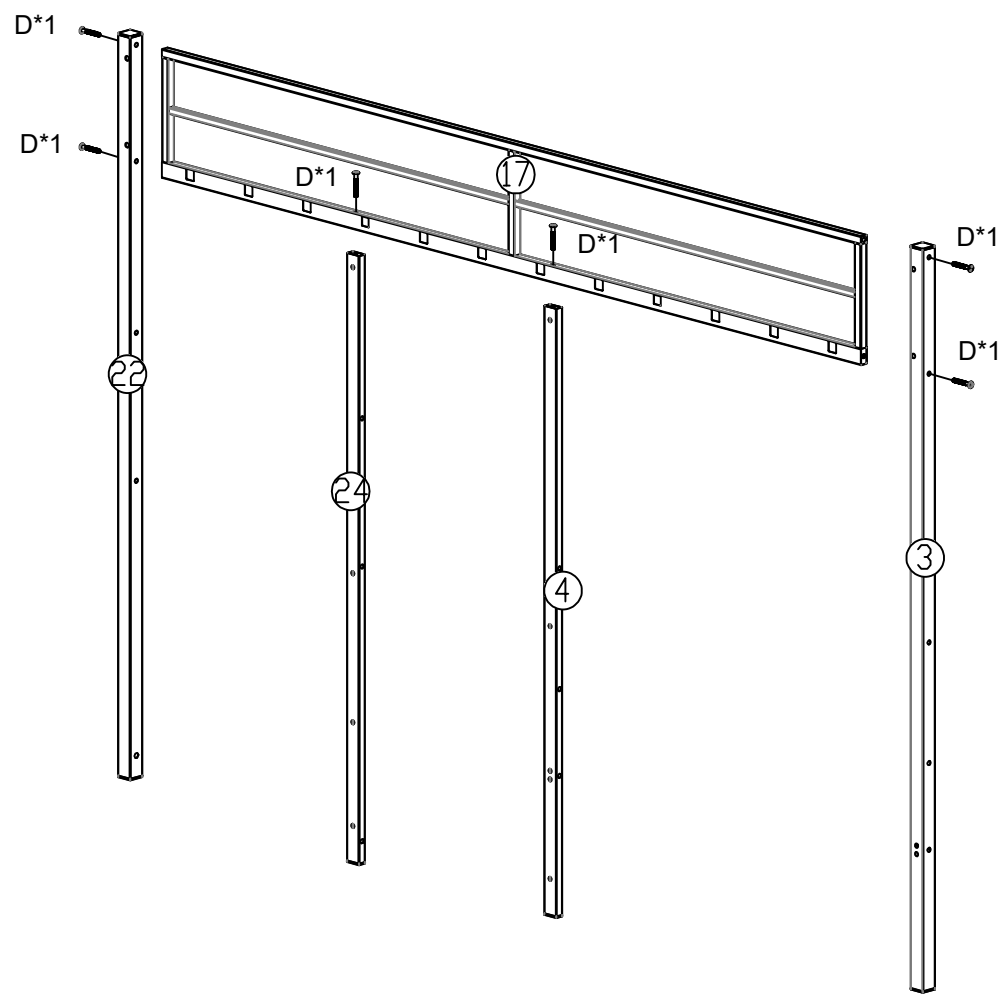


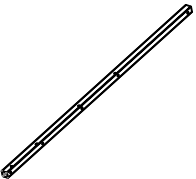
Part List

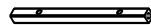
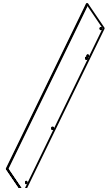
																																								
1-5pcs	2-1pcs	3-1pcs	4-1pcs	5-1pcs	6-2pcs																																			
																																								
7-2pcs	8-8pcs	9-1pcs	10-2pcs	11-8pcs	12-2pcs																																			
																																								
13-2pcs	14-1pcs	15-1pcs	16-1pcs	17-1pcs	18-1pcs																																			
																																								
19-1pcs	20-1pcs	21-1pcs	22-1pcs	23-1pcs	24-1pcs																																			
																																								
25-1pcs	26-1pcs	27-1pcs	28-1pcs	29-1pcs	30-4pcs																																			
			Part List <table><tr><td></td><td></td><td></td><td></td><td> 8*15-8PCS</td><td> (Installed)</td><td></td></tr><tr><td>A</td><td>B</td><td>C</td><td>D</td><td>F</td><td>L</td><td>O</td></tr><tr><td>4*8 24PCS</td><td>8*16 27PCS</td><td>8*35 25PCS</td><td>8*55 51PCS</td><td>J</td><td>M</td><td></td></tr><tr><td></td><td></td><td></td><td></td><td>(Installed)</td><td>(Installed)</td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr></table>							 8*15-8PCS	 (Installed)		A	B	C	D	F	L	O	4*8 24PCS	8*16 27PCS	8*35 25PCS	8*55 51PCS	J	M						(Installed)	(Installed)								
							 8*15-8PCS	 (Installed)																																
A	B	C				D	F	L	O																															
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							(Installed)	(Installed)																																
31-1pcs	32-1pcs	33-4pcs																																						
																																								
34-1pcs	35-2pcs	36-2pcs																																						
																																								
37-1pcs	38-1pcs	39-1pcs																																						
																																								
40-2pcs	41-1pcs	42-2pcs																																						

Step 1: Use hardware C,D,E,N to connect #3,#4,#17,#22 and #24 together.

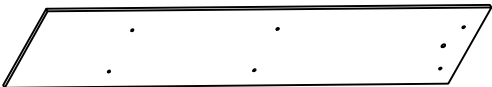
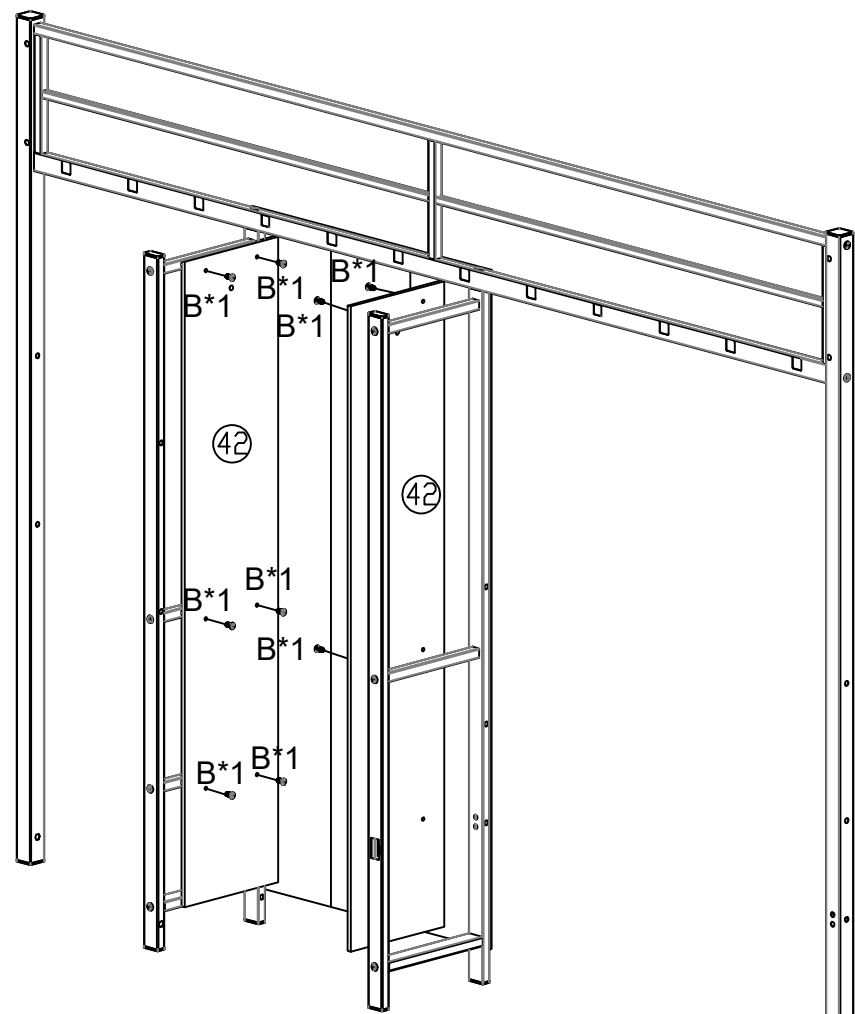
Step 2: Use hardware B,C,D,N,O to connect #1,#5,#19,#35,#37,#38 and #39 to the previously installed components.



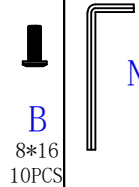
			 N
			
22-1pcs	3-1pcs 4-1pcs	17-1pcs 24-1pcs	D 8*55 6PCS

				 B	 C	 D	 O	 N
1-5pcs 35-2pcs	5-1pcs 37-1pcs	19-1pcs 38-1pcs	39-1pcs	8*16 1PCS	8*35 7PCS	8*55 7PCS		

Step 3: Use hardware B,N to connect #42 to the previously installed components.

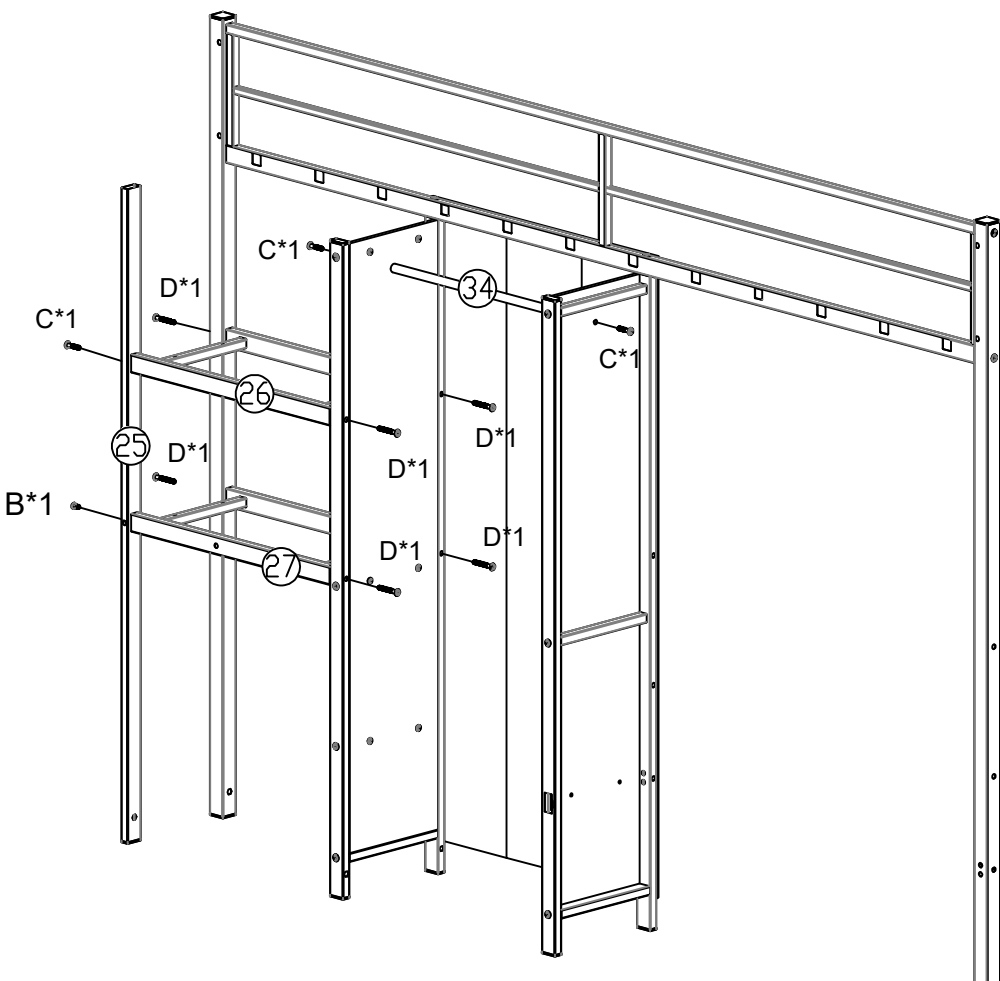


42-2pcs

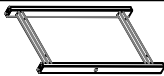


B
8*16
10PCS

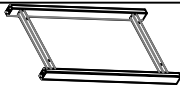
Step 4: Use hardware B,C,D,N to connect #25,#26,#27 and #34 to the previously installed components.



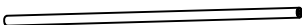
25-1pcs



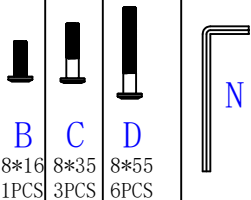
27-1pcs



26-1pcs

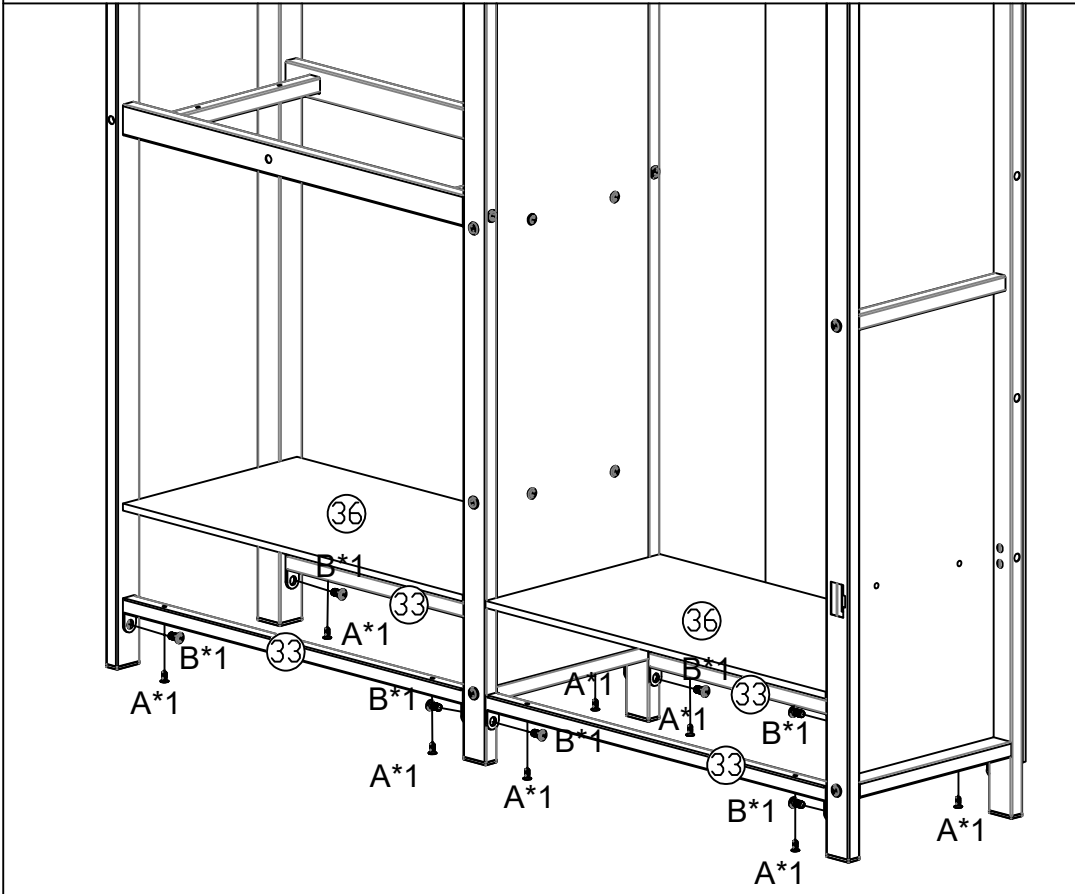


34-1pcs

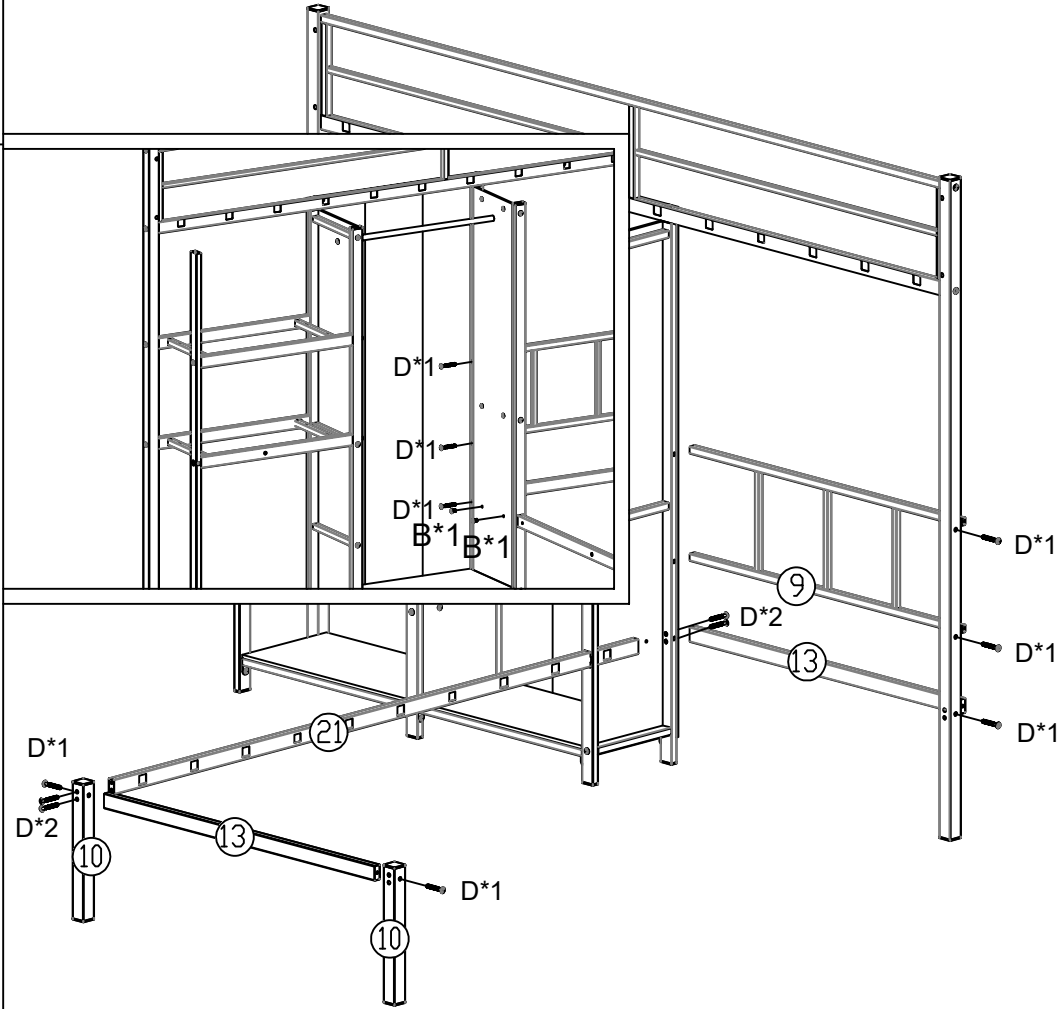


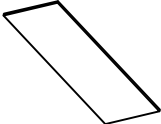
B
8*16
1PCS
C
8*35
3PCS
D
8*55
6PCS

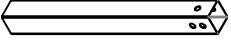
Step 5: Use hardware A,B,L,N to connect #31 and #36 to the previously installed components.



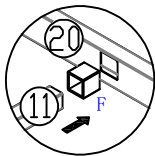
Step 6: Use hardware B,D,N to connect #9,#10,#13 and #21 to the previously installed components.



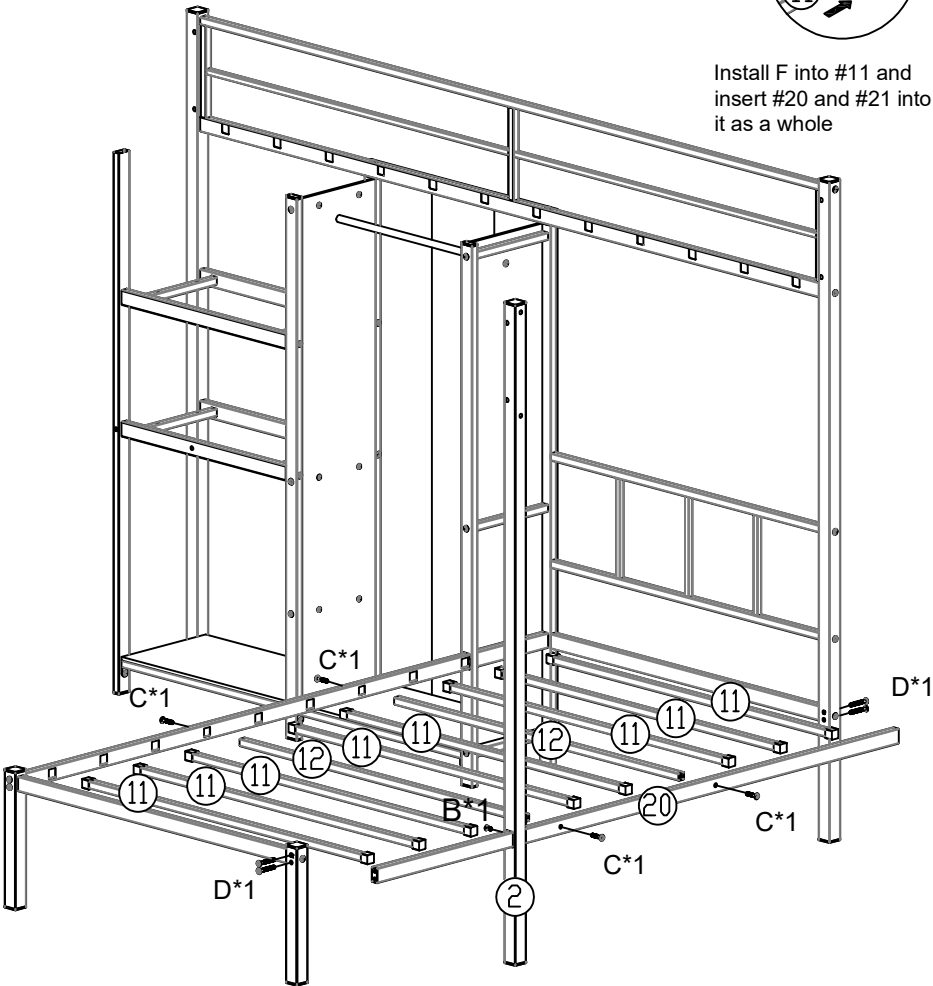
					
33-4pcs	36-2pcs	A 4*8 8PCS	B 8*16 8PCS	L	N

				
10-2cs 9-1pcs	13-2pcs 21-1pcs	B 8*16 2PCS	D 8*55 12PCS	N

Step 7: Use hardware B,C,D,N to connect #11,#12 and #20 to the previously installed components.

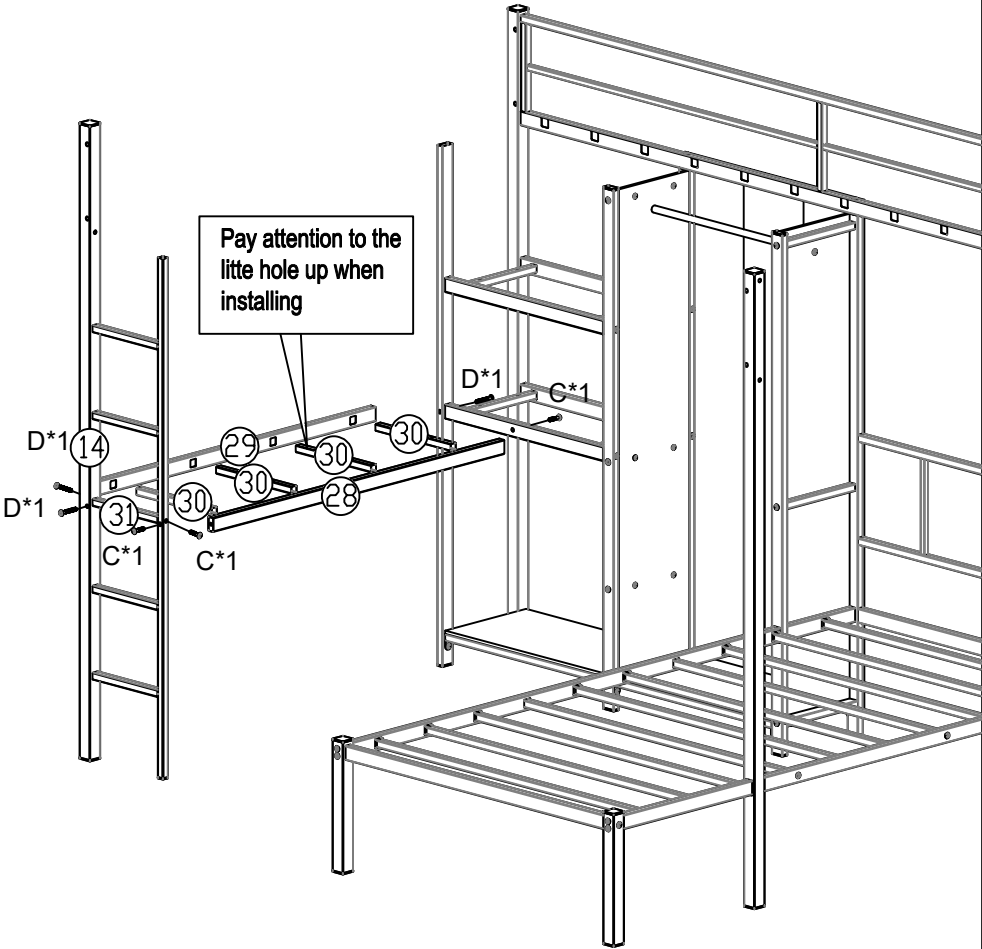


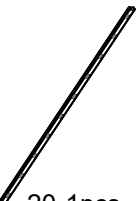
Install F into #11 and insert #20 and #21 into it as a whole



Step 8: Use hardware C,D,N to connect #14,#28,#29,#30 and #31 to the previously installed components.

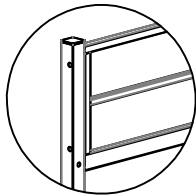
Pay attention to the little hole up when installing



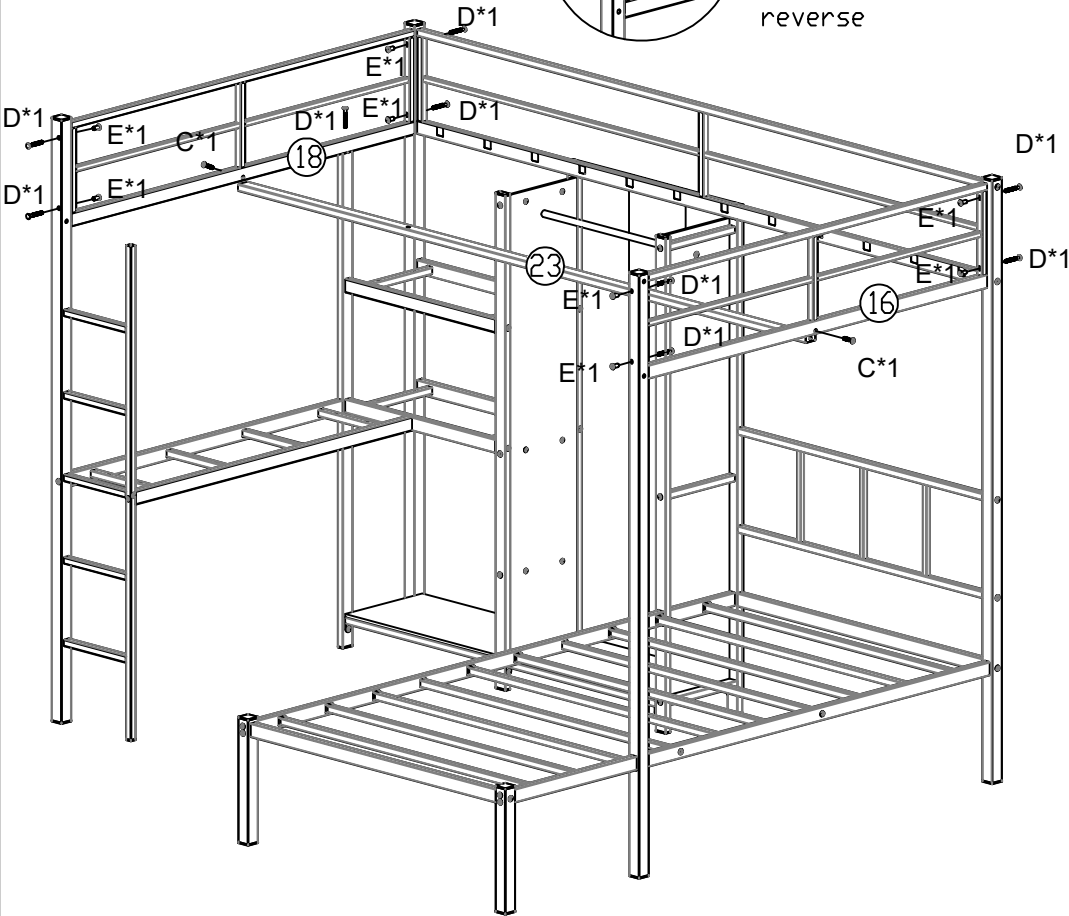
								
28-1pcs	11-8pcs	12-2pcs	20-1pcs	B 8*16 1PCS	C 8*35 4PCS	D 8*55 4PCS	N	F 16PCS

					
28-1pcs	29-1pcs	30-4pcs	C 8*35 3PCS	D 8*55 3PCS	N
					
14-1pcs	31-1pcs				

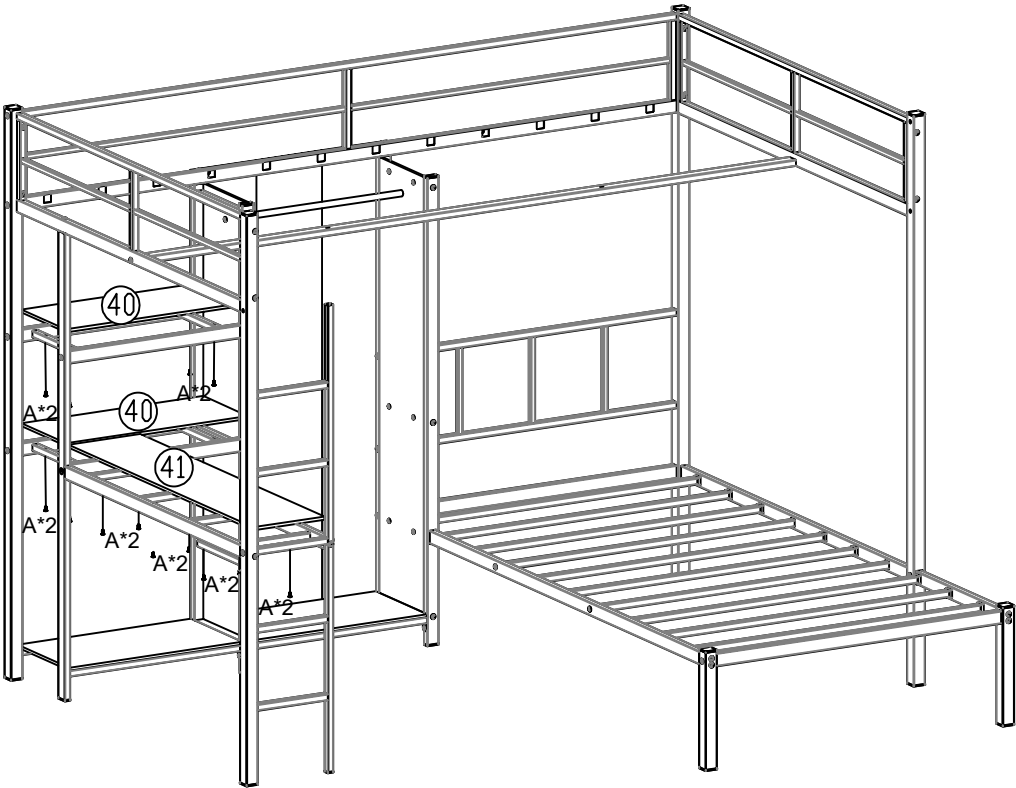
Step 9: Use hardware C,D,E,N to connect #16,#18,#23 to the previously installed components.



Pay attention 'to the direction of the hole,do not install in to the reverse



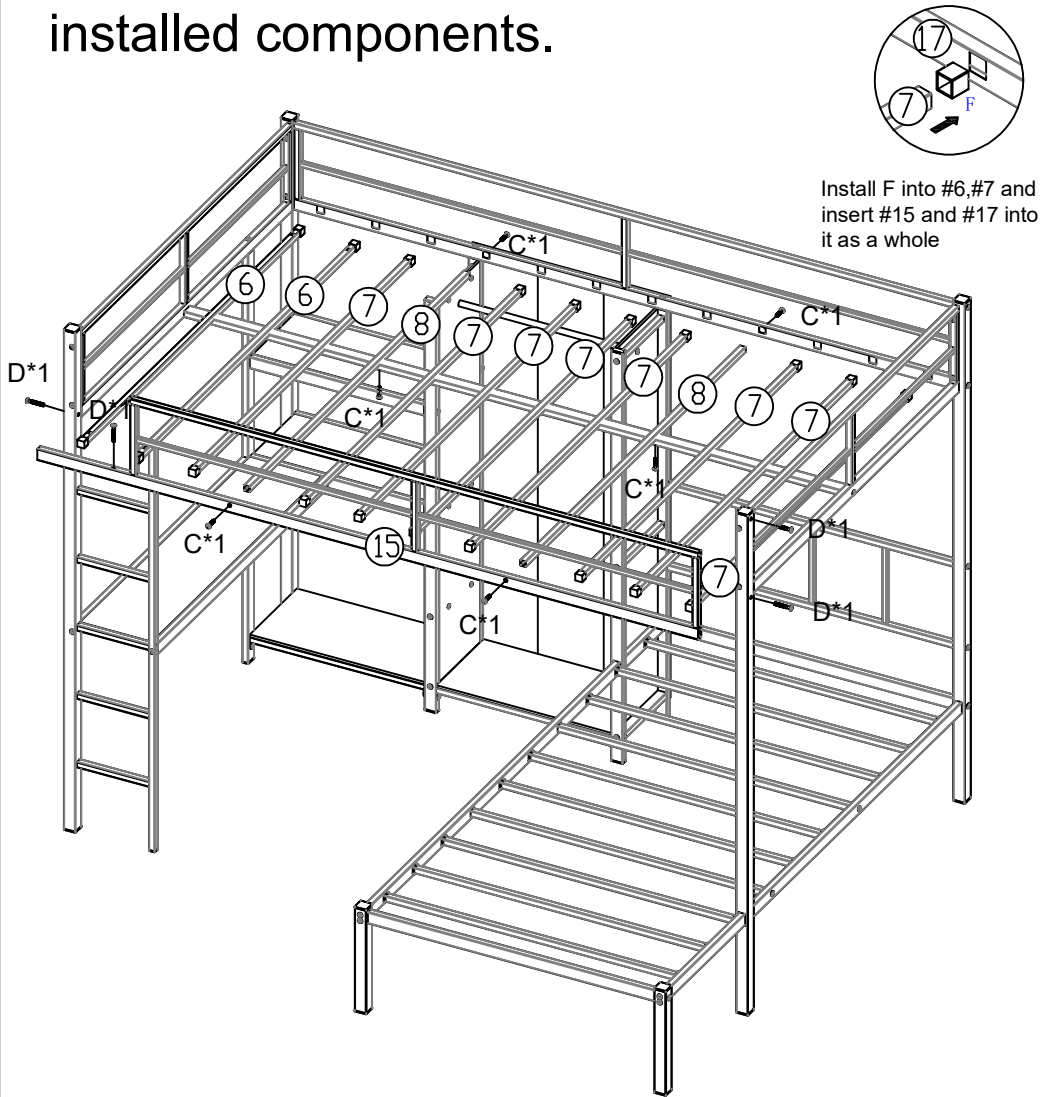
Step10: Use hardware A,L to connect #40,#41 to the previously installed components.



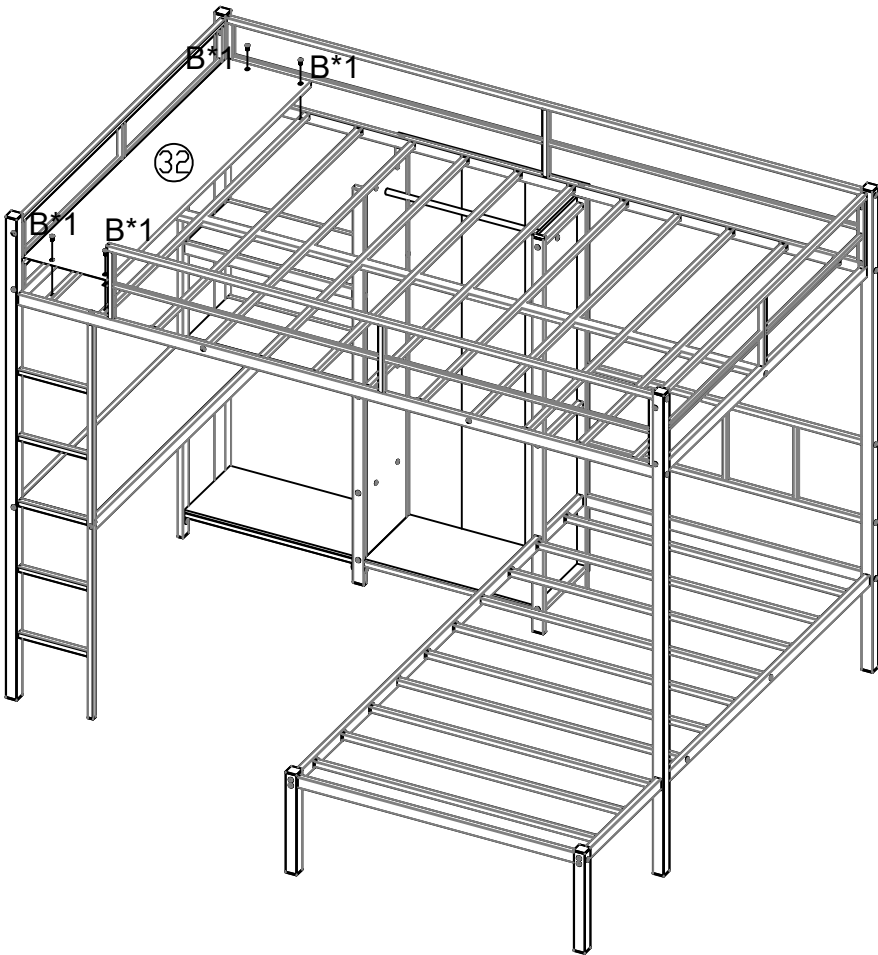
16-1pcs	18-1pcs	23-1pcs	C 8*35 2PCS	D 8*55 9PCS	E 8*15 8PCS	N

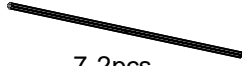
40-2pcs	41-1pcs	A 4*8 16PCS	L

Step 11: Use hardware C,D,N,F to connect #6,#7,#8 and #15 to the previously installed components.



Step 12: Use hardware B,N to connect #32 to the previously installed components.



					
6-2pcs	7-2pcs	C	D	N	F
		8*35 6PCS	8*55 4PCS		20PCS
					
8-8pcs	15-1pcs				

		
32-1pcs	B	N
	8*16 4PCS	

Completed

