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# HARDWOOD DOLLIES



HDOF



HDOS



FDOL



HDOS-SQ



HDOS-TRI



HDOSC



HDOR

**Receiving instructions:**

After delivery, remove the packaging from the product. Inspect the product closely to determine whether it sustained damage during transport. If damage is discovered, record a complete description of it on the bill of lading. If the product is undamaged, discard the packaging.

**NOTE:**

The end-user is solely responsible for confirming that product design, use, and maintenance comply with laws, regulations, codes, and mandatory standards applied where the product is used.

**Replacement Parts and Technical Assistance:**

To order replacement parts, labels, and accessories, contact the technical service and parts department online at [http://www.vestilmfg.com/parts\\_info.htm](http://www.vestilmfg.com/parts_info.htm). Alternatively, you may request replacement parts and/or service by calling (260) 665-7586 and asking for the Parts Department.

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## SIGNAL WORDS

This manual uses SIGNAL WORDS to direct the reader's attention to important safety-related messages. These messages describe uses of the product that could result in personal injury or property damage. Each signal word corresponds to a specific hazard level. The following are definitions of signal words that might appear in this manual.



Identifies a hazardous situation which, if not avoided, **WILL** result in DEATH or SERIOUS INJURY. Use of this signal word is limited to the most extreme situations.



Identifies a hazardous situation which, if not avoided, **COULD** result in DEATH or SERIOUS INJURY.



Indicates a hazardous situation which, if not avoided, **COULD** result in MINOR or MODERATE injury.



Identifies practices likely to result in product/property damage, such as operation that might damage the product.

## SAFETY INSTRUCTION-

Vestil strives to identify all foreseeable hazards associated with the use of its products. However, material handling is dangerous and no manual can address every conceivable risk. Ultimately, the most effective way to prevent injury is to apply sound judgment whenever using this device.



Improper or careless use of this product could result in death or serious personal injuries.

- **Read and understand the entire manual before assembling, installing, using or servicing the product.**
- Read the manual to refresh your understanding of proper use and maintenance procedures.
- DO NOT attempt to resolve any problem(s) with the product unless you are both authorized to do so and certain that it will be safe to use afterwards.
- DO NOT modify the product in any way UNLESS you first obtain written approval from Vestil. Unauthorized modifications automatically void the Limited Warranty and might make the product unsafe to use.
- DO NOT exceed the maximum rated load (see Label 287 on product).
- Inspect the product before each use.
  - A. DO NOT use this product if the inspection reveals structural damage. Examples of structural damage include, but are not limited to, the following: 1) Cracked, broken or significantly deformed load-bearing members; 2) cracked welds; 3) corrosion, severe wear, or other condition that affects the ability of the product to support weight or itself. Replace each part that fails to pass an inspection, and DO NOT use the product until it is fully restored to normal condition.
  - B. DO NOT use the product if any unusual noise or movement is observed. If a malfunction occurs, remove the unit from service and notify your supervisor & maintenance personnel about the issue.
- DO NOT use this device UNLESS all product labels (see "Labeling Diagram") are readable and undamaged.
- DO NOT use dollies on sloped surfaces. Only use a dolly on even, level concrete or asphalt.
- Center loads on the dolly. Orient the load with the center of gravity inside as low to the ground as possible. The center of gravity (CoG) should align with the center of the dolly. If the dolly leans/tips to one side, then the CoG of the load item is outside the profile of the dolly, i.e. the triangle or square formed by the casters of the dolly. Reposition the item to move the CoG inside the profile of the dolly.
- DO NOT use the dolly to move an unstable load.
- DO NOT attempt to balance multiple items on a dolly. Only move single/unitized items with the dolly.



Proper use, maintenance, and storage are essential for this product to function properly.

- Always use this product in accordance with the instructions in this manual and consistent with any training relevant to machines, devices, etc. used in conjunction with this product.
- Keep the product clean & dry. Lubricate moving parts.

## INSPECTIONS AND MAINTENANCE

**Written record** — Before using the product for the first time, make a written record of its appearance. Describe the condition of the frame, hardware, and mechanisms. Take photographs of each feature and add them to the record. Take photographs of all labels applied to the product. Describe where each label is located. Collate all writings and photos into a single file. **This file is a record of the dolly in satisfactory condition.**

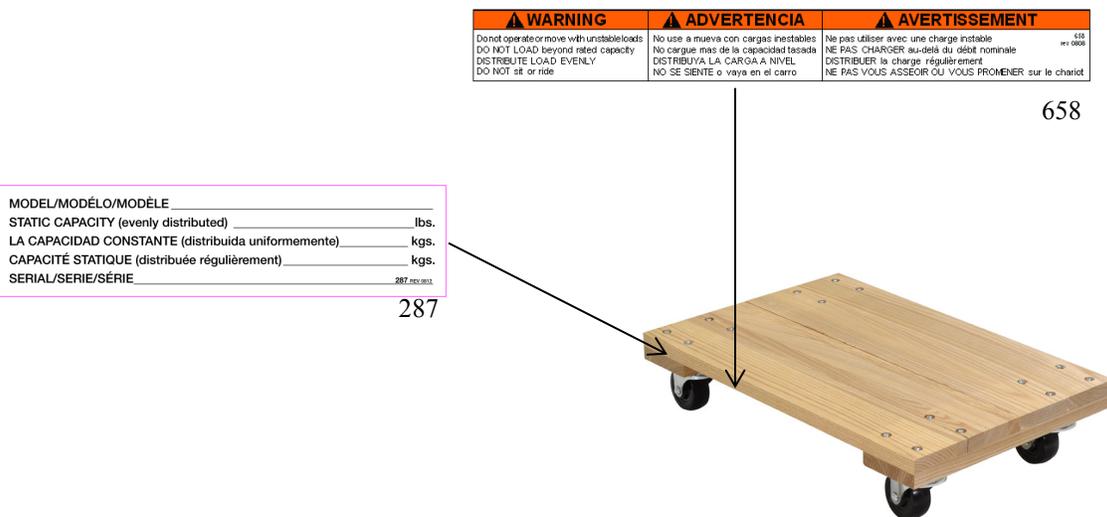
When conducting the following inspections, compare your observations to the record to determine if a component is in satisfactory condition. Do not use the product unless every component is in satisfactory condition. Cosmetic changes, like damaged paint/powder coat do not constitute changes from satisfactory condition. However, touchup paint should be applied to all affected areas as soon as damage occurs. Contact Technical Service (contact information appears on the cover page) to order replacement parts.

**Before each use** — perform the following inspections.

1. Check the surface of the product for dirt or other matter. Clean the surfaces.
2. Examine hardware & fasteners, including but not limited to bolts, nuts, and pins. Replace damaged, worn, or corroded hardware.
3. Examine frame elements and casters for excessive wear, rot, breaks, corrosion/rusting, damage, and metal fatigue.
4. Check all labels. Replace labels that are damaged, missing, or not easily readable.
5. Examine the whole structure for severe rusting/metal erosion, rot, thinned regions. If rusting is purely superficial, remove the rust/corrosion with a steel bristle brush or steel wool. Clean the affected area and apply touchup paint. If rusting, rot, or thinning has weakened the material, contact technical service for advice.

## LABELING DIAGRAM

The unit should be labeled as shown in the diagram. However, label content and locations are subject to change so your product might not be labeled exactly as shown. Replace all labels that are damaged, missing, or not easily readable (e.g. faded). To order replacement labels, contact the technical service and parts department online at [http://www.vestilmfg.com/parts\\_info.htm](http://www.vestilmfg.com/parts_info.htm). Alternatively, you may request replacement parts and/or service by calling (260) 665-7586 and asking the operator to connect you to the Parts Department.



LABELS CAN ALSO BE APPLIED TO THE UNDERSIDE OF THE DOLLY, IF NEEDED.

## LIMITED WARRANTY

Vestil Manufacturing Corporation (“Vestil”) warrants this product to be free of defects in material and workmanship during the warranty period. Our warranty obligation is to provide a replacement for a defective, original part covered by the warranty after we receive a proper request from the Warrantee (you) for warranty service.

### Who may request service?

Only a warrantee may request service. You are a warrantee if you purchased the product from Vestil or from an authorized distributor AND Vestil has been fully paid.

### Definition of “original part”?

An original part is a part used to make the product as shipped to the Warrantee.

### What is a “proper request”?

A request for warranty service is proper if Vestil receives: 1) a photocopy of the Customer Invoice that displays the shipping date; AND 2) a written request for warranty service including your name and phone number. Send requests by one of the following methods:

#### US Mail

Vestil Manufacturing Corporation  
2999 North Wayne Street, PO Box 507  
Angola, IN 46703

#### Fax

(260) 665-1339  
Phone  
(260) 665-7586

#### Email

[info@vestil.com](mailto:info@vestil.com)  
Enter “Warranty service request”  
in the subject field.

In the written request, list the parts believed to be defective and include the address where replacements should be delivered. After Vestil receives your request for warranty service, an authorized representative will contact you to determine whether your claim is covered by the warranty. Before providing warranty service, Vestil will require you to send the entire product, or just the defective part (or parts), to its facility in Angola, IN.

### What is covered under the warranty?

The warranty covers defects in the following original, dynamic parts: motors, hydraulic pumps, motor controllers, and cylinders. It also covers defects in original parts that wear under normal usage conditions (“wearing parts”), such as bearings, hoses, wheels, seals, brushes, and batteries.

### How long is the warranty period?

The warranty period for original dynamic components is 30 days. For wearing parts, the warranty period is 30 days. Both warranty periods begin on the date Vestil ships the product to the Warrantee. If the product was purchased from an authorized distributor, the periods begin when the distributor ships the product. Vestil may, at its sole discretion, extend a warranty period for products shipped from authorized distributors by up to 30 days to account for shipping time.

### If a defective part is covered by the warranty, what will Vestil do to correct the problem?

Vestil will provide an appropriate replacement for any *covered* part. An authorized representative of Vestil will contact you to discuss your claim.

### What is not covered by the warranty?

The Warrantee (you) is responsible for paying labor costs and freight costs to return the product to Vestil for warranty service.

### Events that automatically void this Limited Warranty.

- Misuse;
- Negligent assembly, installation, operation or repair;
- Installation/use in corrosive environments;
- Inadequate or improper maintenance;
- Damage sustained during shipping;
- Collisions or other accidents that damage the product;
- Unauthorized modifications: Do not modify the product IN ANY WAY without first receiving written authorization from Vestil.

### Do any other warranties apply to the product?

Vestil Manufacturing Corp. makes no other express warranties. All implied warranties are disclaimed to the extent allowed by law. Any implied warranty not disclaimed is limited in scope to the terms of this Limited Warranty. Vestil makes no warranty or representation that this product complies with any state or local design, performance, or safety code or standard. Noncompliance with any such code or standard is not a defect in material or workmanship.

