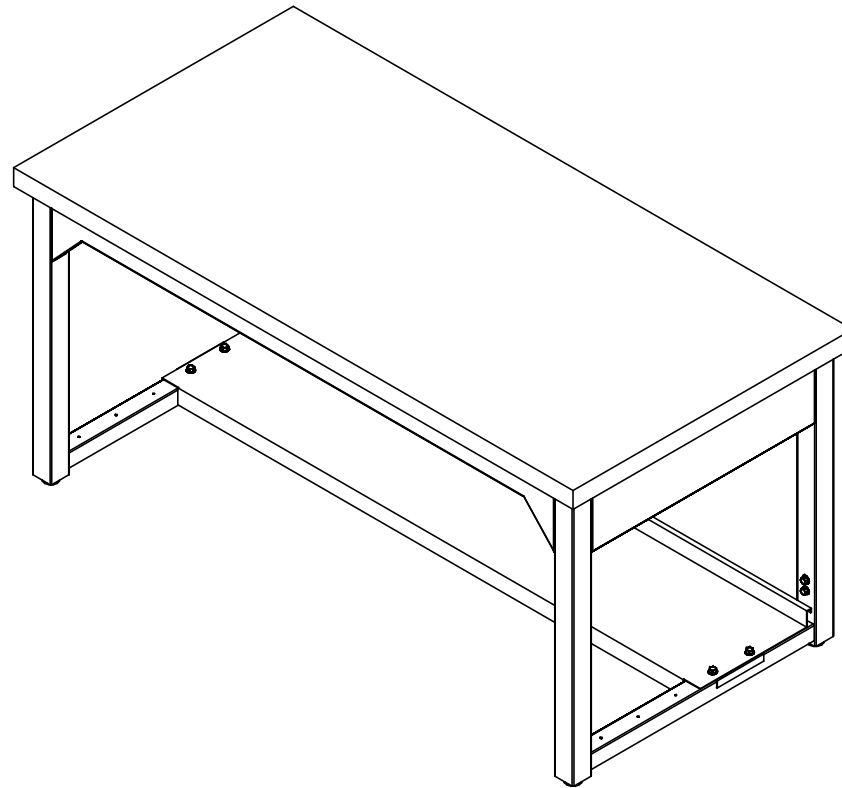


# ADJUSTABLE METAL TABLE

## AMS SERIES TABLES ASSEMBLY INSTRUCTIONS



### NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE  
 DECIMALS: .X = ± .030  
 .XX = ± .020  
 .XXX = ± .010  
 ANGLES: = ± 1°  
 CABINET SQUARENESS: = ± .0625

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 ASSEMBLY INSTRUCTIONS

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|-------------------|--------|---------|-----------|
| DRAWING NUMBER:   | SCALE: | SHEET:  | REVISION: |
| AMS SERIES TABLES | NTS    | 1 OF 12 | REV A     |

**TOOLS REQUIRED**

|                                          |
|------------------------------------------|
| 1/2" WRENCH                              |
| 1/2" SOCKET AND TORQUE WRENCH - OPTIONAL |
| DRILL                                    |
| 3/16" DRILL BIT                          |
| **C-CLAMPS**                             |
| **SHIM STOCK (IF NEEDED)**               |

**ASSEMBLY COMPONENTS**

| ITEMS INCLUDED   | PART # | PART DESCRIPTION                                     | QTY    |
|------------------|--------|------------------------------------------------------|--------|
| TOP              | VARIES | TOP, (STYLE, SIZE, AND THICKNESS VARIES)             | 1      |
| LEG ASSEMBLY     | VARIES | AMS TABLE LEG ASSY WITH INSERTS, GLIDES AND HARDWARE | 1      |
| TABLE COMPONENTS | VARIES | AMS TABLE COMPONENT BOX, 60" APRON AND STRETCHER SET | 1      |
| SCREWS - TOP     | 100369 | SCREW, #12.00X7/8 PHIL PAN HEAD SM                   | VARIES |
| HARDWARE BAG     | 255713 | HARDWARE BAG, AMS TABLE                              | 1      |
| **SHELF**        | VARIES | UTILITY TABLE SHELF, DWI STYLE (LENGTH VARIES)       | 1      |
| **CASTERS**      | 253996 | UTILITY TABLE CASTERS                                | 4      |
| **SILICONE**     | 100711 | SILICONE, SEALANT, CLEAR                             | 2      |

**BREAKDOWN OF HARDWARE BAG****HARDWARE BAG - 255713**

QTY (8) - 3/8-16 X 1 BOLT WITH 3/8 STAR WASHER

QTY (12) - 1/4-20 X 1 BOLT WITH 1/4 FLAT WASHER AND 1/4 STAR WASHER

QTY (4) - 8-18 X 5/8 SCREW FOR BRACE

QTY (20) - #12 X 7/8 PHIL PAN HEAD SM (DWI # 100369)

**NOTE:**

1. COMPONENTS VARY WITH STYLE OF TABLE PURCHASED.
  - 1.1. FRAME COLORS:
    - 1.1.1. BLACK, WHITE, CARROT, LIME, AQUA, SILVER, LIGHT GREY, OR DARK GREY.
  - 1.2. TOP SELECTIONS:
    - 1.2.1. BLACK PLASTIC LAMINATE, CHEMGUARD, PHENOLIC, 1 3/4" MAPLE, EPOXY, SHOPTOP, OR COLORED PLASTIC LAMINATE.
  - 1.3. SIZES OF TABLE:
    - 1.3.1. WIDTH = 60", 72", & 96"; DEPTH = 30", & 36".
2. \*\*XX\*\* INDICATES ITEMS THAT MAY NOT COME WITH UNIT (DEPENDENT ON MODEL PURCHASED).

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|----------------|-----------------|---------|------|---------|
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| ANGLES: = ± 1°<br>CABINET SQUARENESS: = ± .0625     | APR BY:     | DATE APR:         |

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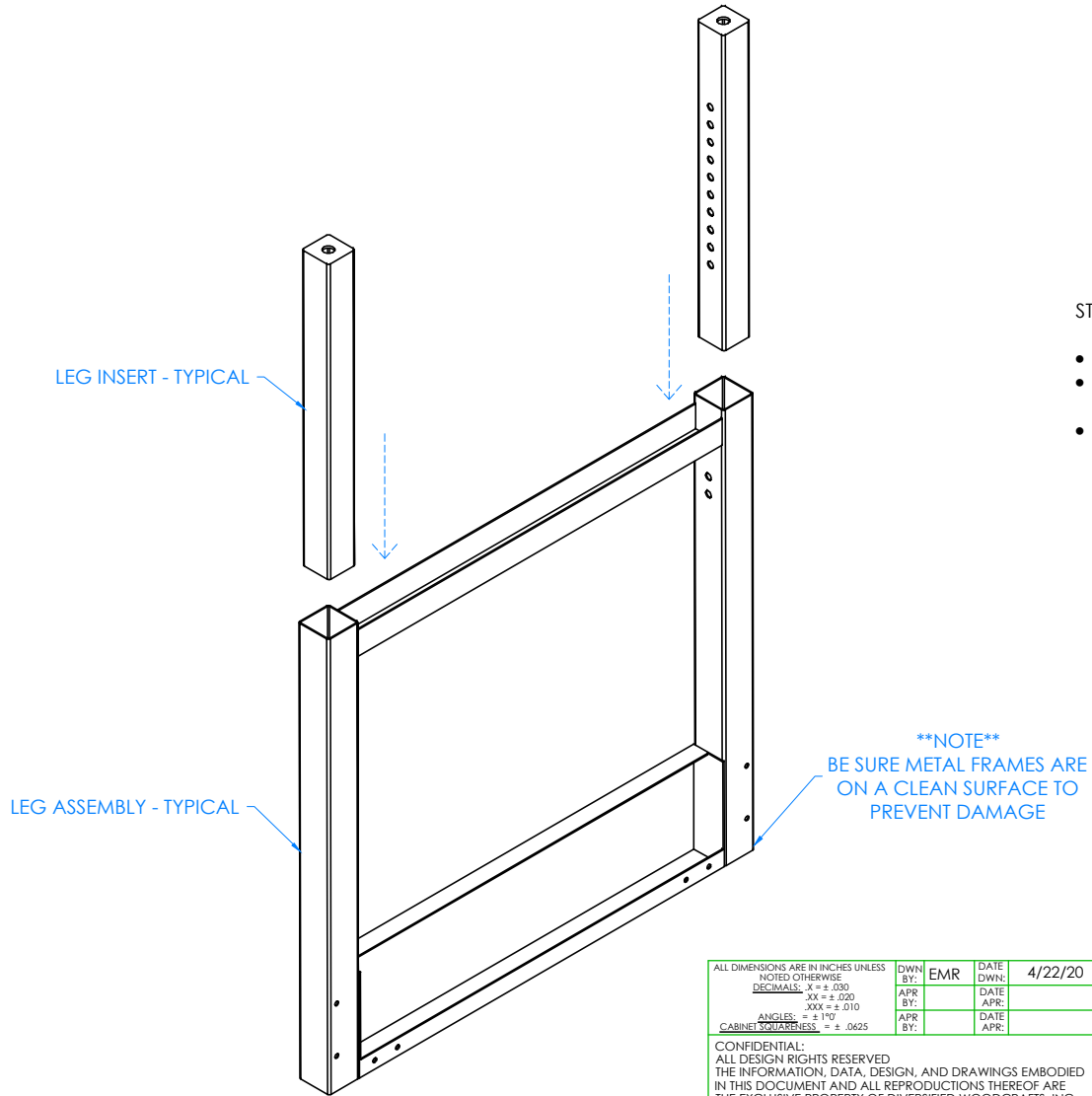
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TOOLS AND ASSEMBLY COMPONENTS

|                   |        |         |           |
|-------------------|--------|---------|-----------|
| DRAWING NUMBER:   | SCALE: | SHEET:  | REVISION: |
| AMS SERIES TABLES | NTS    | 2 OF 12 | REV A     |



STEP 1:

- PLACE LEG INSERTS INTO LEG ASSEMBLY.
- RAISE INSERTS TO DESIRED HEIGHT AND ATTACH TO LEG ASSEMBLY WITH HARDWARE PROVIDED.
- REPEAT FOR OTHER LEG ASSEMBLY.

NOTE:

1.

|                                                     |         |     |           |         |
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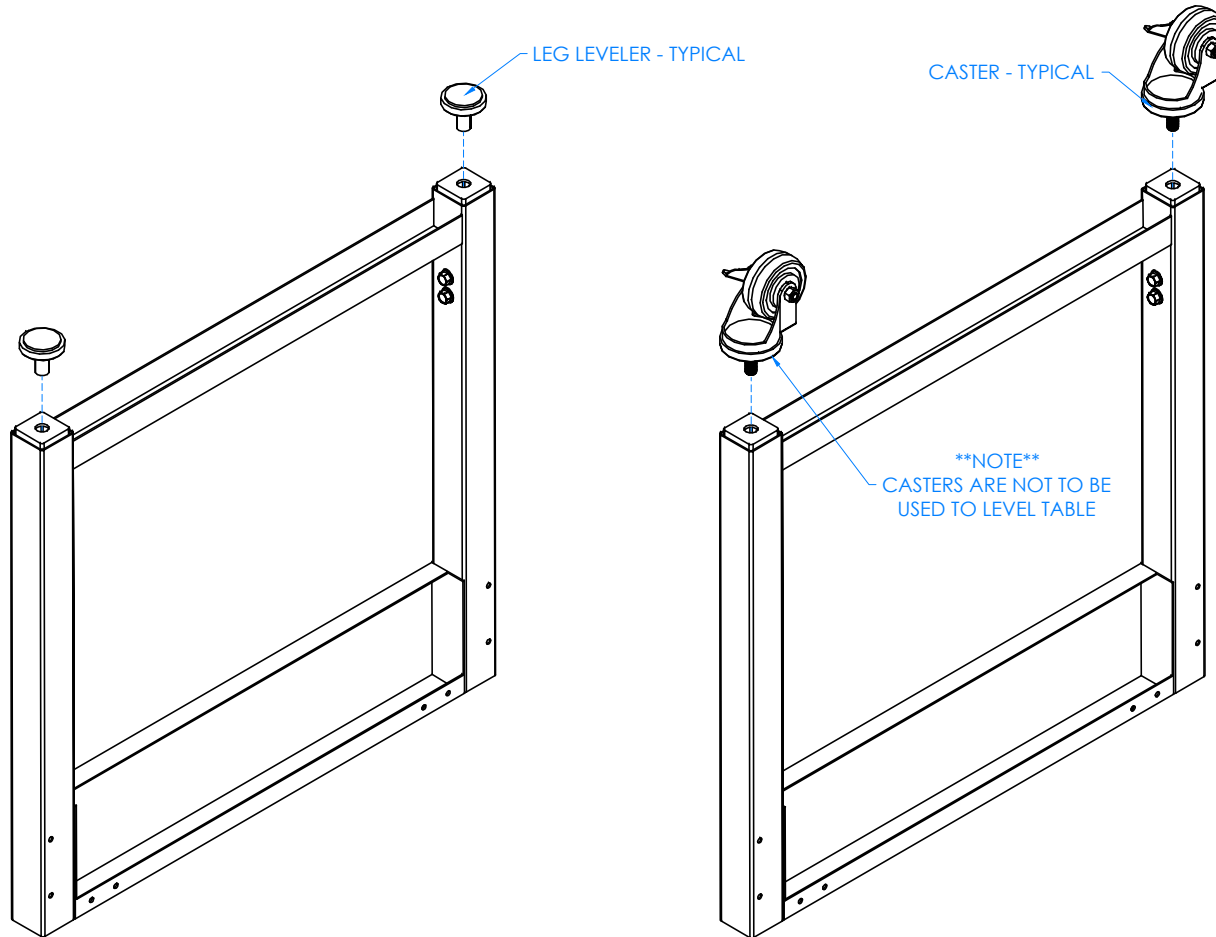
DRAWING NUMBER:  
**AMS SERIES TABLES**

SCALE: NTS

SHEET: 3 OF 12

REVISION: REV A

| REV.           | DESCRIPTION     | DATE    | NAME | ECN NO. |
|----------------|-----------------|---------|------|---------|
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STEP 2:

- ATTACH EITHER LEG LEVELERS OR CASTERS TO THE BOTTOM OF EACH LEG INSERT.
- MAKE SURE STEM ON CASTERS ARE THREADED ALL THE WAY AND ARE FULLY TIGHTENED.
- CASTERS ARE NOT TO BE USED TO LEVEL TABLE!

NOTE:

1.

|                                                     |             |                   |
|-----------------------------------------------------|-------------|-------------------|
| ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE | DWN BY: EMR | DATE DWN: 4/22/20 |
| DECIMALS: $\pm .030$                                | APR BY:     | DATE APR:         |
| XX = $\pm .020$                                     | APR BY:     | DATE APR:         |
| XXX = $\pm .010$                                    | APR BY:     | DATE APR:         |
| ANGLES: $\pm 1^\circ$                               |             |                   |
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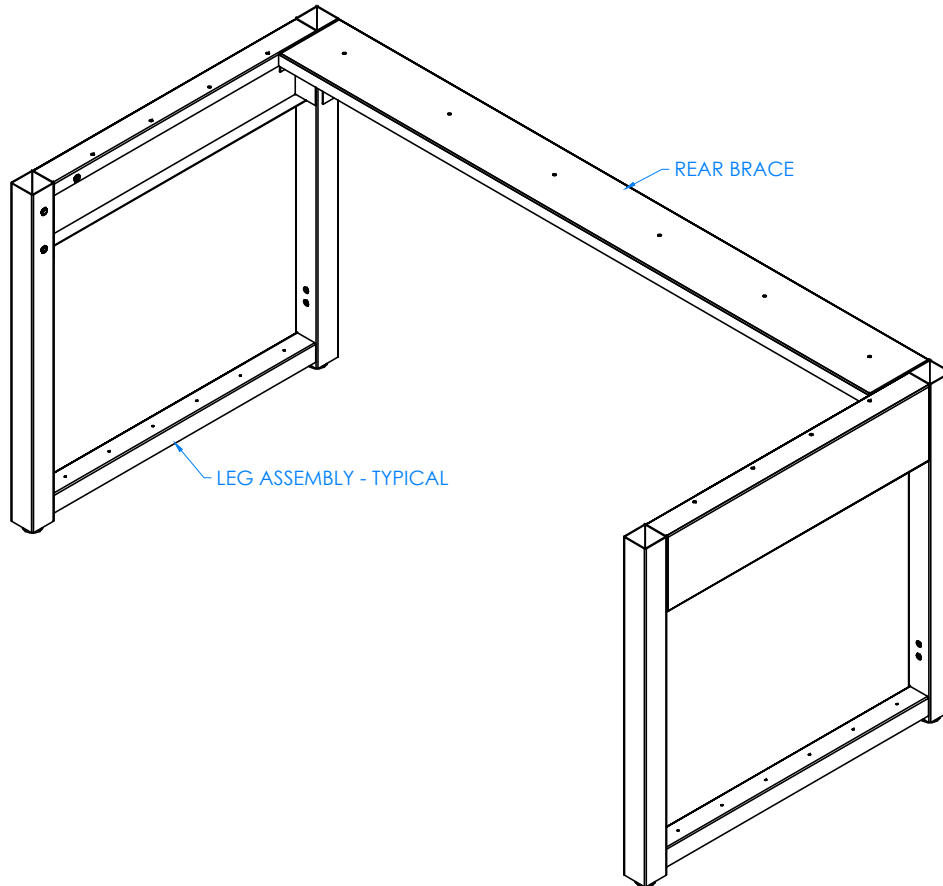
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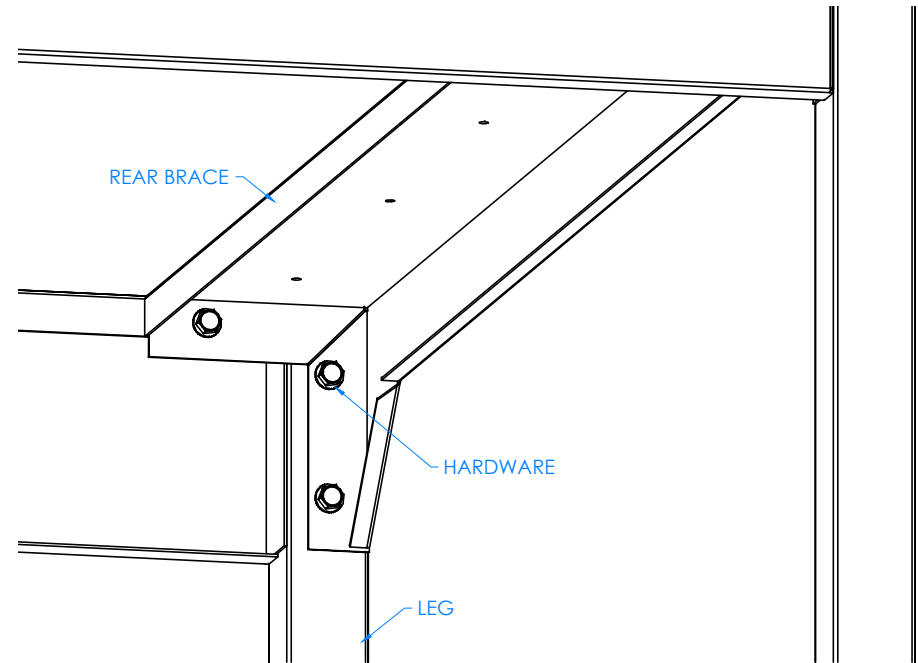
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|----------------|-----------------|---------|------|---------|
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## STEP 3:

- USING A  $\frac{1}{2}$ " WRENCH OR  $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH, ATTACH REAR BRACE TO LEGS WITH HARDWARE PROVIDED.
- TIGHTEN NUTS TO A MINIMUM OF 12FT LBS BUT NOT TO EXCEED 17FT LBS.



UNDERSIDE OF TABLE SHOWN FOR CLARITY  
(REAR BRACE ASSEMBLY)

## NOTE:

1.

|                                                     |             |                   |
|-----------------------------------------------------|-------------|-------------------|
| ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE | DWN BY: EMR | DATE DWN: 4/22/20 |
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| XX = ± .020                                         | BY:         | DATE APR:         |
| XXX = ± .010                                        | BY:         | DATE APR:         |
| ANGLES: = ± 1°                                      |             |                   |
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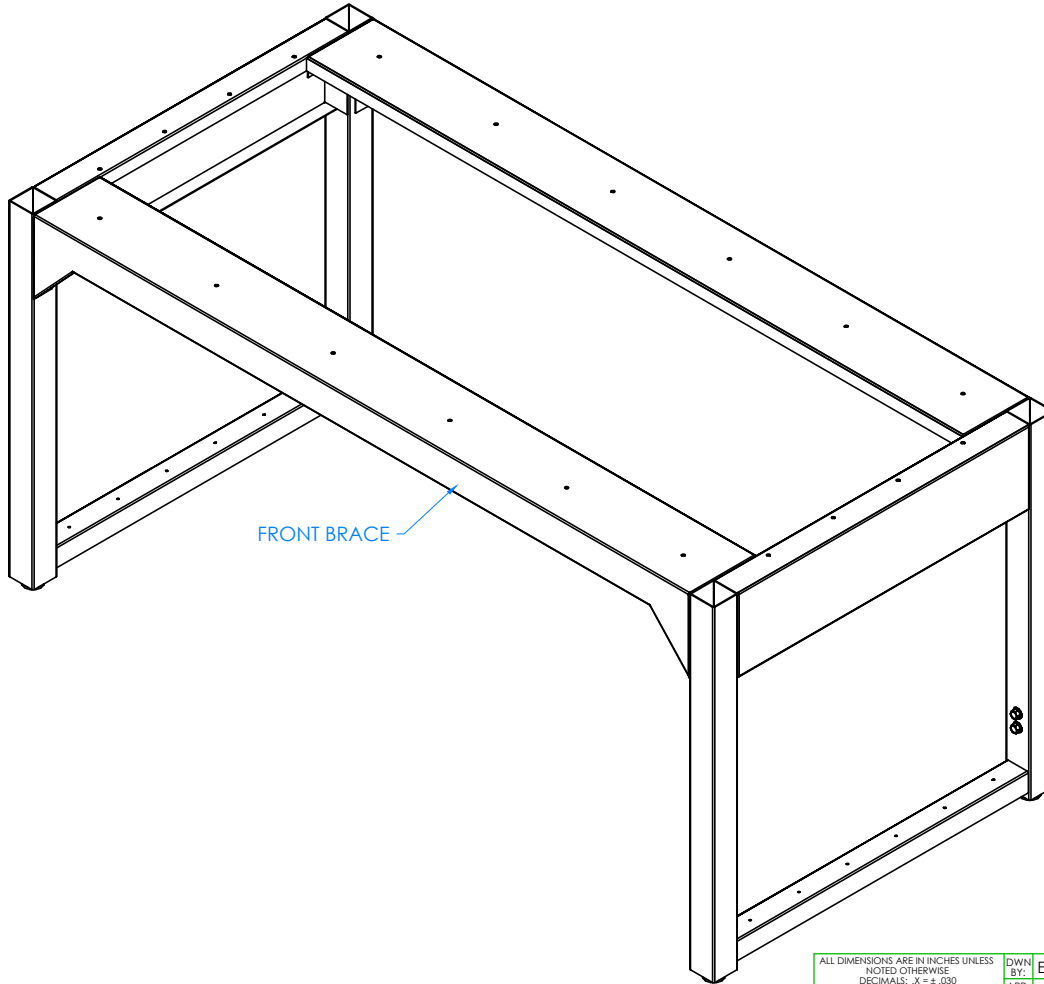


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|-------------------|--------|---------|-----------|
| DRAWING NUMBER:   | SCALE: | SHEET:  | REVISION: |
| AMS SERIES TABLES | NTS    | 5 OF 12 | REV A     |



STEP 4:

- REPEAT STEP 3 FOR FRONT BRACE.

NOTE:

1.

|                                                     |              |           |         |
|-----------------------------------------------------|--------------|-----------|---------|
| ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE |              |           |         |
| DECIMALS:                                           | X = ± .030   | DWN BY:   | EMR     |
|                                                     | XX = ± .020  | DATE DWN: | 4/22/20 |
|                                                     | XXX = ± .010 | APR BY:   |         |
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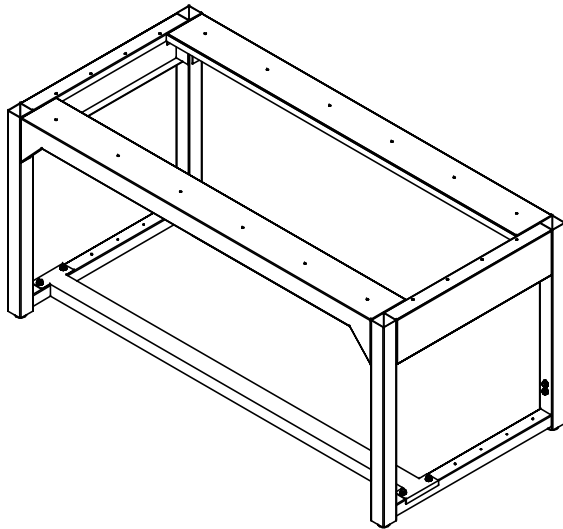
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ASSEMBLY INSTRUCTIONS

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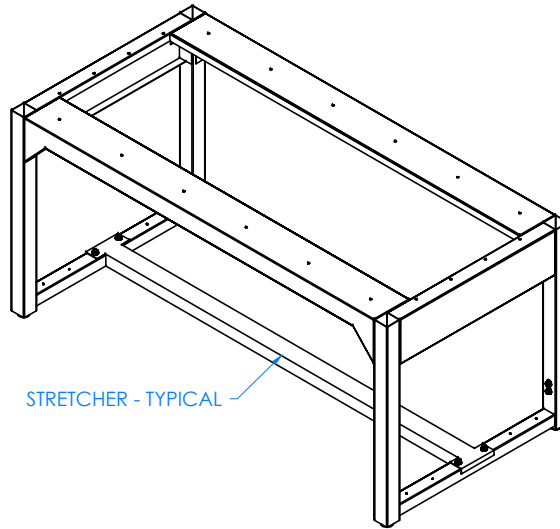
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|-------------------|--------|---------|-----------|
| DRAWING NUMBER:   | SCALE: | SHEET:  | REVISION: |
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STEP 5:

- USING A  $\frac{1}{2}$ " WRENCH OR  $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH, ATTACH STRETCHER TO BOTH LEG ASSEMBLIES.
- STRETCHER CAN BE PLACED IN FRONT, CENTER, OR REAR OF THE DEPTH OF TABLE (SEE IMAGES BELOW).
- TIGHTEN NUTS TO A MINIMUM OF 12FT LBS BUT NOT TO EXCEED 17FT LBS.

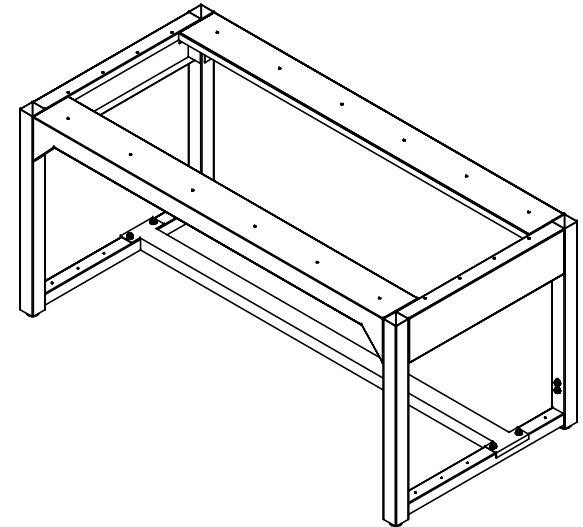


STRETCHER MOUNTED IN  
FRONT OF TABLE



STRETCHER - TYPICAL

STRETCHER MOUNTED IN  
MIDDLE OF TABLE



STRETCHER MOUNTED IN  
BACK OF TABLE

NOTE:

1.

| REV.           | DESCRIPTION     | DATE    | NAME | ECN NO. |
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| XX = ± .020                                         | APR BY: |     | DATE APR: |         |
| XXX = ± .010                                        | APR BY: |     | DATE APR: |         |
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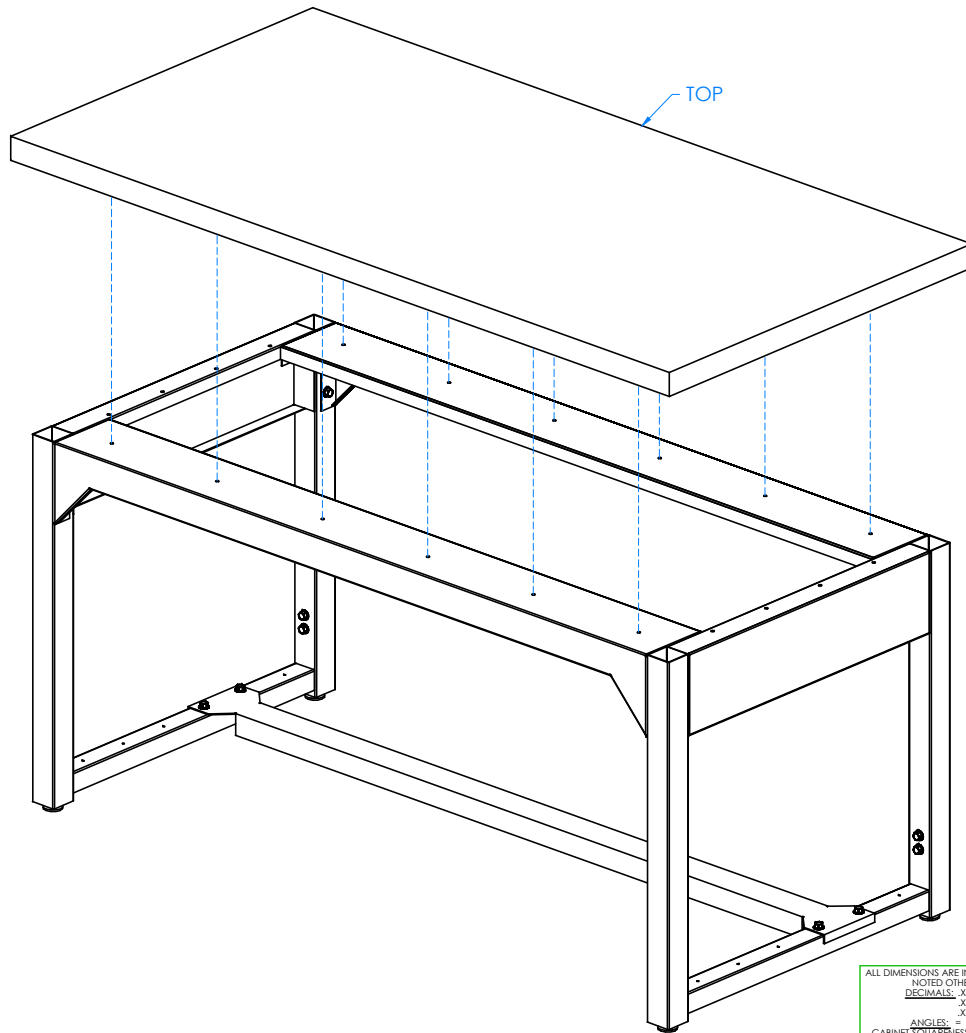
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| DRAWING NUMBER:   | SCALE: | SHEET:  | REVISION: |
| AMS SERIES TABLES | NTS    | 7 OF 12 | REV A     |



## STEP 6:

- IF YOU HAVE AN EPOXY OR PHENOLIC TOP, SKIP TO STEP 7.
- PLACE TOP ONTO STEEL FRAME WITH PROPER OVERHANG (CENTERED ON TABLE).
- USING A  $\frac{3}{16}$ " DRILL BIT, PRE-DRILL HOLES INTO TOP  $\frac{7}{8}$ " FROM THE SLOTS ON EACH STEEL BRACE TO PREVENT CRACKING.
- SCREW TOP ONTO STEEL FRAME WITH HARDWARE PROVIDED.
- PLEASE MEASURE PROPER DEPTH!
- MAKE SURE SCREWS ARE ON TIGHT AND TOP IS SECURE.
- SPACE SCREWS ACCORDINGLY PER QUANTITY SUPPLIED!

## NOTE:

1.

|                                                     |         |     |           |         |
|-----------------------------------------------------|---------|-----|-----------|---------|
| ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE | DWN BY: | EMR | DATE DWN: | 4/22/20 |
| DECIMALS: $\times = \pm .030$                       | APR BY: |     | DATE APR: |         |
| $\times \times = \pm .020$                          | APR BY: |     | DATE APR: |         |
| $\times \times \times = \pm .010$                   | APR BY: |     | DATE APR: |         |
| ANGLES: $= \pm 1^{\circ}0'$                         |         |     |           |         |
| CABINET SQUARENESS: $= \pm .0625$                   |         |     |           |         |

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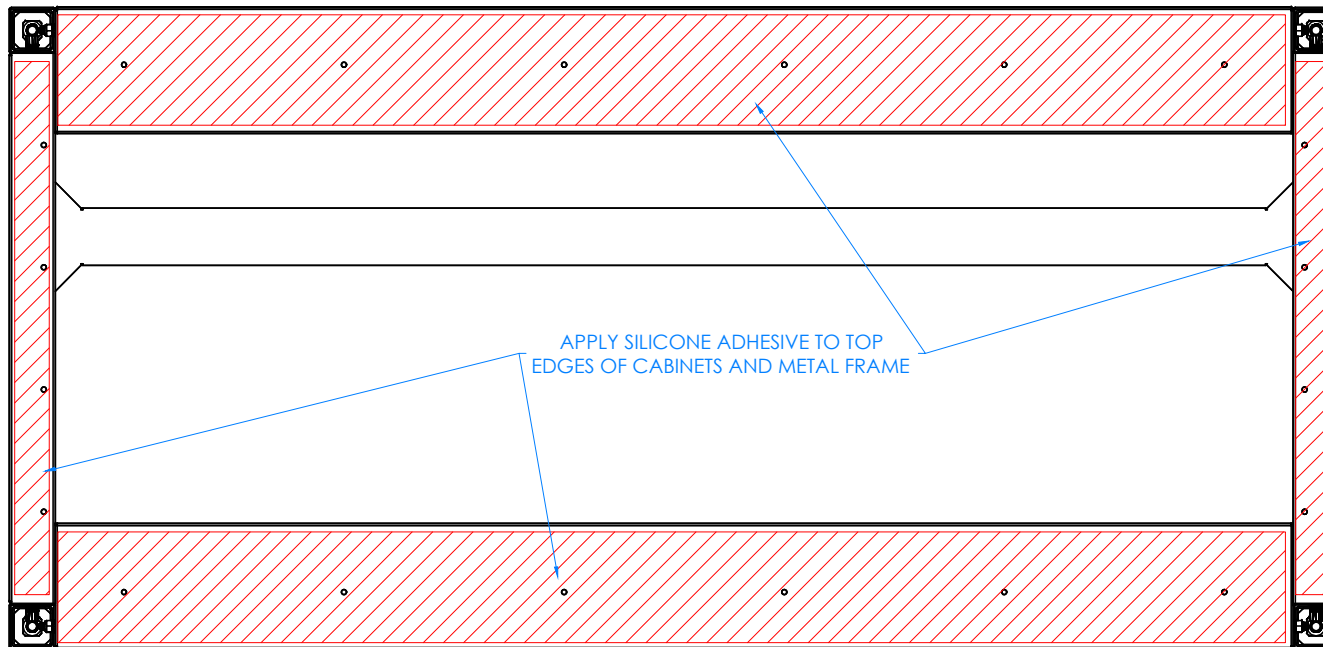
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|-------------------|--------|---------|-----------|
| DRAWING NUMBER:   | SCALE: | SHEET:  | REVISION: |
| AMS SERIES TABLES | NTS    | 8 OF 12 | REV A     |

## STEP 7:

- IF YOU DO NOT HAVE AN EPOXY OR PHENOLIC TOP, SKIP TO STEP 8.
- APPLY SILICONE ADHESIVE TO TOP EDGES OF METAL FRAME.
- PLACE TOP ON METAL FRAME WITH PROPER OVERHANG (CENTERED ON WORKSTATION).
- CLAMP ON TOP TO METAL FRAME TO REMOVE ANY WARP USING SHIMS AND C-CLAMPS, IF NEEDED, WHEN ALIGNING THE TOP (DO THIS BEFORE ADHESIVE SETS UP).
- LET CURE FOR 6-12 HOURS.



TOP VIEW OF WORKSTATION SHOWN

## NOTE:

1.

|                                                     |         |     |           |         |
|-----------------------------------------------------|---------|-----|-----------|---------|
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| $XXX = \pm .010$                                    | APR BY: |     | DATE APR: |         |
| ANGLES: $= \pm 1^{\circ}0'$                         | APR BY: |     | DATE APR: |         |
| CABINET SQUARENESS: $= \pm .0625$                   | APR BY: |     | DATE APR: |         |

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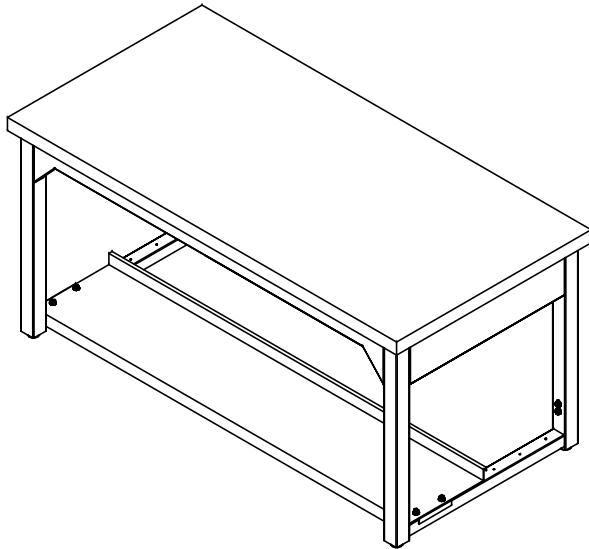
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| REV.           | DESCRIPTION     | DATE    | NAME | ECN NO. |
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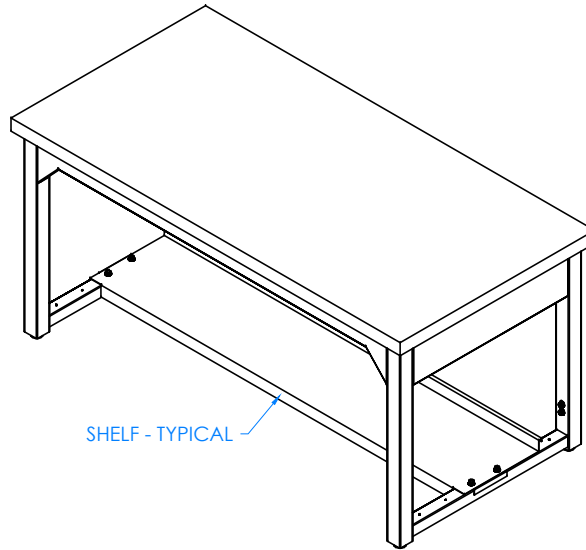
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| DRAWING NUMBER:   | SCALE: | SHEET:  | REVISION: |
| AMS SERIES TABLES | NTS    | 9 OF 12 | REV A     |

STEP 8:

- IF YOUR UNIT HAS A SHELF, PLACE SHELF OVER STRETCHER AND ATTACH TO LEGS WITH HARDWARE PROVIDED.

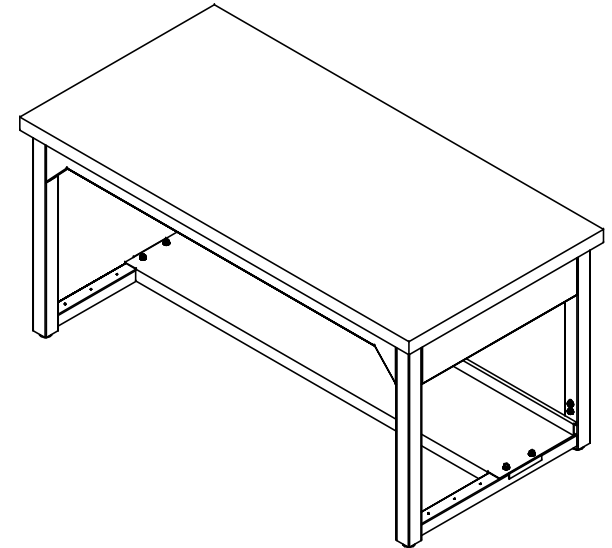


SHELF MOUNTED IN FRONT  
OF TABLE



SHELF - TYPICAL

SHELF MOUNTED IN MIDDLE  
OF TABLE



SHELF MOUNTED IN BACK  
OF TABLE

NOTE:

1.

| REV.           | DESCRIPTION     | DATE    | NAME | ECN NO. |
|----------------|-----------------|---------|------|---------|
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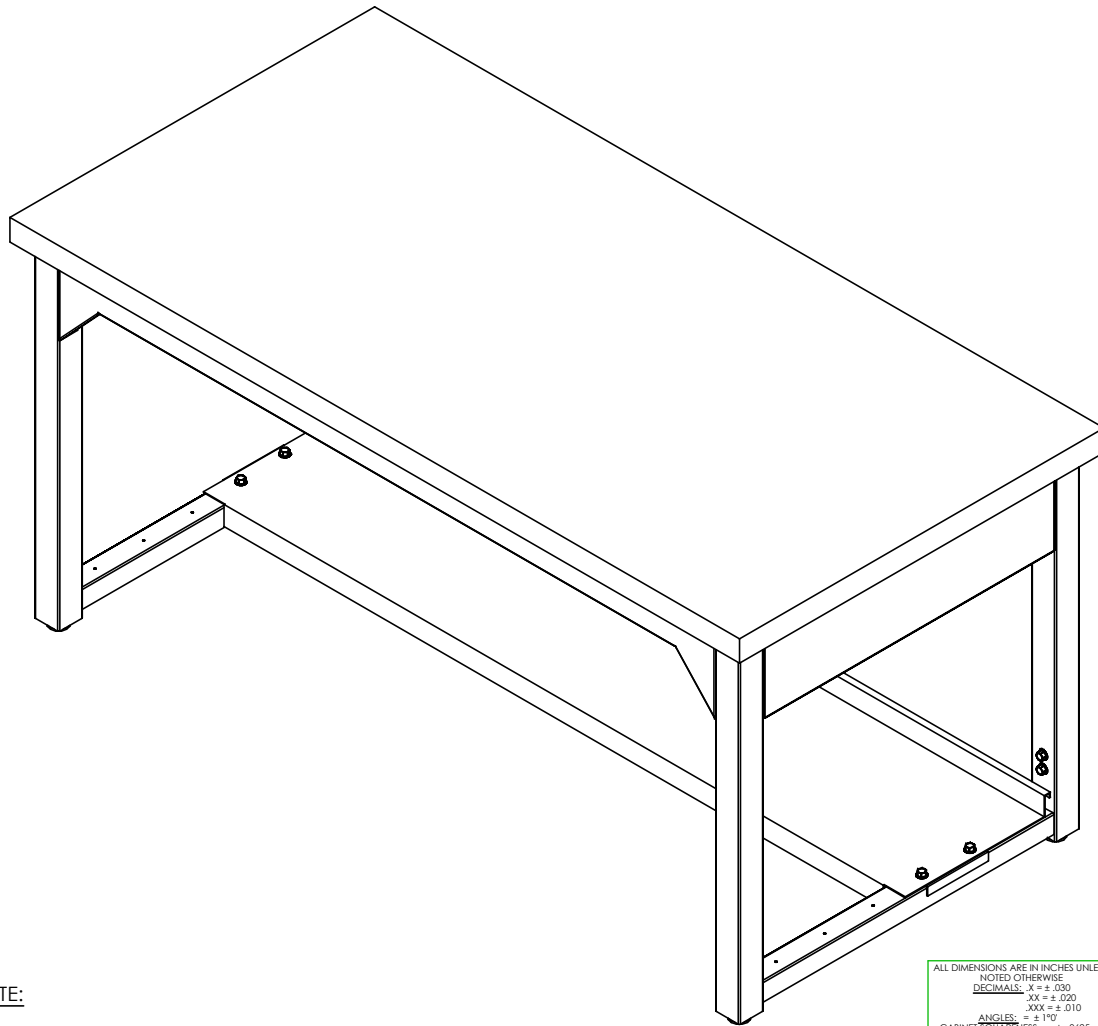
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|                   |        |          |           |
|-------------------|--------|----------|-----------|
| DRAWING NUMBER:   | SCALE: | SHEET:   | REVISION: |
| AMS SERIES TABLES | NTS    | 10 OF 12 | REV A     |



## STEP 9:

- IF YOU HAVE LEG LEVELERS, ADJUST THEM TO LEVEL TABLE.
- PLACE TABLE IN DESIRED LOCATION.

## NOTE:

1.

COMPLETE UNIT SHOWN

| REV.           | DESCRIPTION     | DATE    | NAME | ECN NO. |
|----------------|-----------------|---------|------|---------|
| A              | CREATED DRAWING | 4/22/20 | EMR  | -       |
| REVISION LEVEL |                 |         |      |         |

|                                                     |         |     |           |         |
|-----------------------------------------------------|---------|-----|-----------|---------|
| ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE | DWN BY: | EMR | DATE DWN: | 4/22/20 |
| DECIMALS: $\frac{1}{16}$ = $\pm .030$               | APR BY: |     | DATE APR: |         |
| $\frac{1}{8}$ = $\pm .020$                          | APR BY: |     | DATE APR: |         |
| $\frac{1}{4}$ = $\pm .010$                          | APR BY: |     | DATE APR: |         |
| ANGLES: $\pm 1^\circ$                               | APR BY: |     | DATE APR: |         |
| CABINET SQUARENESS: $\pm .0625$                     | APR BY: |     | DATE APR: |         |

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300 South Krueger Street  
Suring, WI 54174  
diversifiedwoodcrafts.com

TITLE:  
ADJUSTABLE METAL TABLE  
ASSEMBLY INSTRUCTIONS

|                   |        |          |           |
|-------------------|--------|----------|-----------|
| DRAWING NUMBER:   | SCALE: | SHEET:   | REVISION: |
| AMS SERIES TABLES | NTS    | 11 OF 12 | REV A     |

## PRODUCT

# Butcher Block (Varnished Tops) *Maintenance & Repair*

### SPILLS

- Be sure any spills are cleaned up immediately. Excessive moisture and certain chemicals allowed to stand on a finished surface can cause damage.
- Clean spills or soiled areas with a damp cloth and dry thoroughly.
- Periodically, apply a coat of spray wax, paste wax, or lemon oil to finished surface. This will enhance and protect the finish and insure a moisture barrier is intact in the event the finish becomes scratched or worn.

### SCRATCHES & DENTS

- Minor scratches and dents can be easily repaired by rubbing the affected area with steel wool or fine grit (#220) sandpaper. Remember, when rubbing or sanding always sand with the grain of the wood. Feather edges of repair in to the surrounding area. Remove all dust and residue and apply a coat of clear lacquer type finish or paint. Clear lacquer type finish can be purchased at most paint or hardware stores. Small cans of touch-up paint are available from your dealer or representative. Paint colors can easily be matched at most paint stores. Confine touch-up only to the area that was sanded. Remember, follow manufacturing directions on product label when refinishing.
- Major scratches and gouges where large portions of wood have been removed or damaged should be handled by a professional experienced in furniture repair with the proper tools and equipment.

### MINERAL STREAKS

- Mineral Streaks—Natural Coloring of wood due to mineral deposits in the tree. Repair is not required and will add to the individuality of your table. Sizes can range up to a 1/4" wide and up to 3" in length.

### HUMIDITY GUIDELINES

Your Butcher Block was kiln-dried to an initial moisture content of 7.6%. In order to maintain the beauty and integrity of your Butcher Block, it is recommended that special care be taken to keep the relative humidity and temperature within your home or warehouse in the highlighted range. This will limit the amount of expansion and contraction in your natural wood product and minimize the risk of environmental damage.

- **Environment Acclimation:** Environmental damage does not constitute defective product. Allowing your Butcher Block to acclimate to the environment for at least 72 hours prior to Installation, following recommended installation practices that allow your Butcher Block to move with the conditions and controlling the environment itself are all key factors that determine the life of your product.
- **Temperature Changes:** It is important to note that as winter temperatures drop, so does relative humidity in the air. The heaters come on which further dries the air. Keeping the area humidified to an acceptable level usually becomes necessary during the winter months. The opposite is true in spring and summer as humidity rises, dehumidifiers and air conditioners become the method of control.

|                  |     | RELATIVE HUMIDITY % |     |     |     |     |     |     |     |     |     |      |      |       |      |      |    |      |      |
|------------------|-----|---------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|------|------|-------|------|------|----|------|------|
| TEMPERATURE (°F) |     | 5                   | 10  | 15  | 20  | 25  | 30  | 35  | 40  | 45  | 50  | 55   | 60   | 65    | 70   | 75   | 80 | 85   | 90   |
|                  | 30  | 1.4                 | 2.6 | 3.7 | 4.6 | 5.5 | 6.3 | 7.1 | 7.8 | 8.7 | 9.5 | 10.4 | 11.3 | 12.4  | 13.5 | 14.9 | 17 | 18.5 | 21   |
|                  | 40  | 1.4                 | 2.6 | 3.7 | 4.6 | 5.5 | 6.3 | 7.1 | 7.8 | 8.7 | 9.5 | 10.4 | 11.3 | 12.4  | 13.5 | 14.9 | 17 | 18.5 | 21   |
|                  | 50  | 1.4                 | 2.6 | 3.6 | 4.6 | 5.5 | 6.3 | 7.1 | 7.9 | 8.7 | 9.5 | 10.3 | 11.2 | 12.3  | 13.4 | 14.8 | 16 | 18.4 | 20.9 |
|                  | 60  | 1.3                 | 2.5 | 3.6 | 4.6 | 5.4 | 6.2 | 7   | 7.8 | 8.6 | 9.4 | 10.2 | 11.1 | 12.1  | 13.3 | 14.6 | 16 | 18.2 | 20.7 |
|                  | 70  | 1.3                 | 2.5 | 3.5 | 4.5 | 5.4 | 6.2 | 6.9 | 7.7 | 8.5 | 9.2 | 10.1 | 11   | 12    | 13.1 | 14.4 | 16 | 17.9 | 20.5 |
|                  | 80  | 1.3                 | 2.4 | 3.5 | 4.4 | 5.3 | 6.1 | 6.8 | 7.6 | 8.3 | 9.1 | 9.9  | 10.8 | 11.7  | 12.9 | 14.2 | 16 | 17.7 | 20.2 |
|                  | 90  | 1.2                 | 2.3 | 3.4 | 4.3 | 5.1 | 5.9 | 6.7 | 7.4 | 8.1 | 8.9 | 9.7  | 10.5 | 11.85 | 12.6 | 13.9 | 15 | 17.3 | 19.8 |
|                  | 100 | 1.2                 | 2.3 | 3.3 | 4.2 | 5   | 5.8 | 6.5 | 7.2 | 7.9 | 8.7 | 9.5  | 10.3 | 11.2  | 12.3 | 13.6 | 15 | 17   | 19.5 |

Example: If conditions in a warehouse are 60% relative humidity at 50 degrees Fahrenheit Dry wood will pick up moisture until 11.2% is reached, regardless of wood species and initial moisture content.