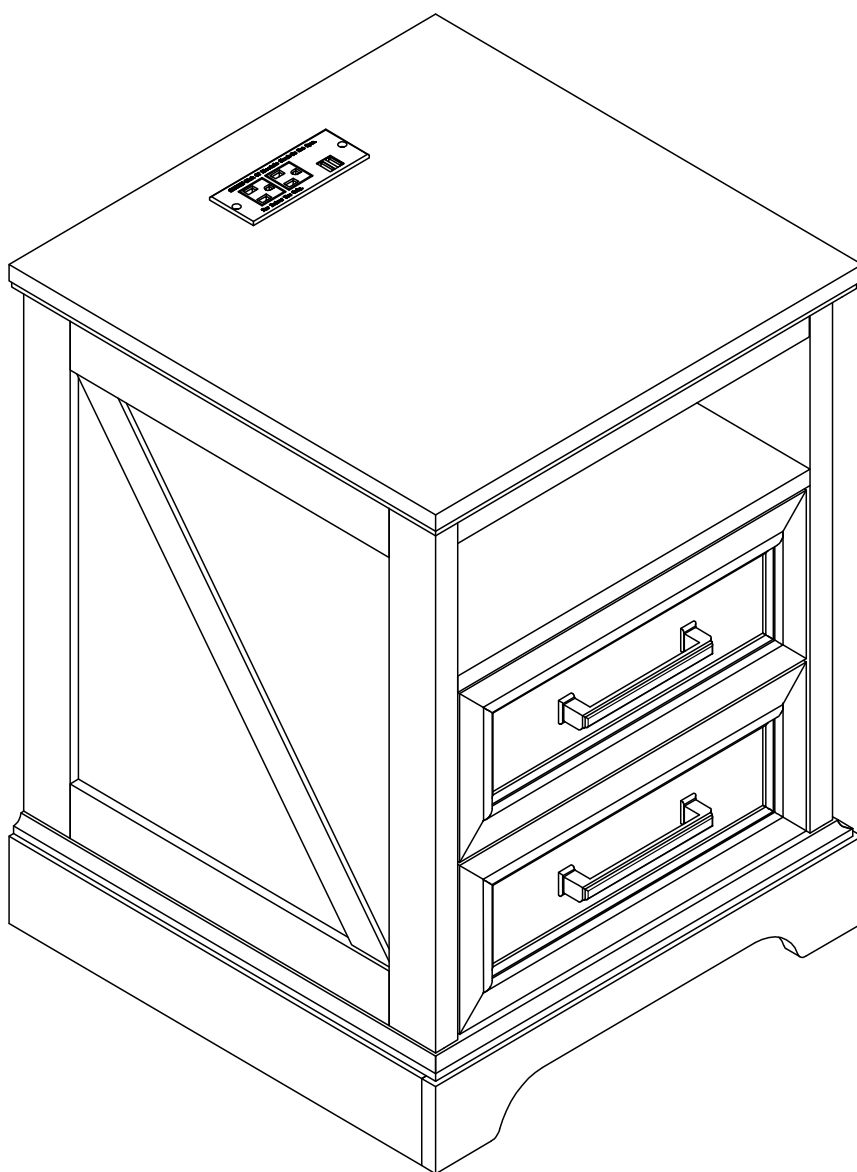
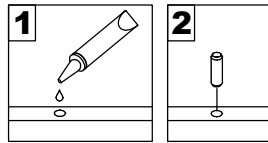


Assembly Instructions

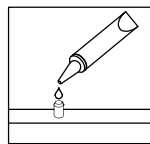


General Assembly Guidelines

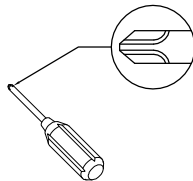
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.
- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.



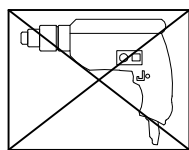
In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.



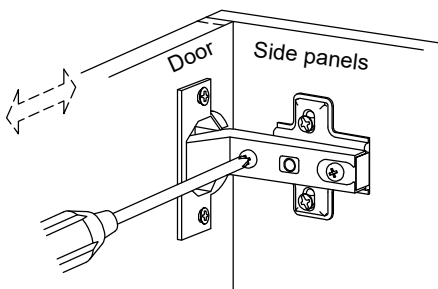
- VI. A Phillips head screwdriver is required for the assembly of this product .



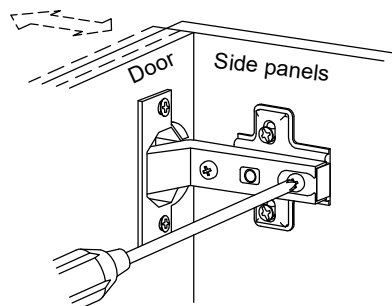
- VII. Power tools should not be used to assemble this product .



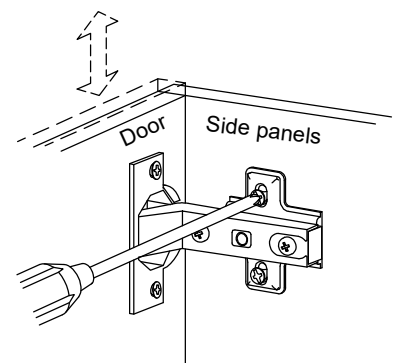
- VIII. Concealed hinges are three-way adjustable.



Horizontal
by screw adjustment

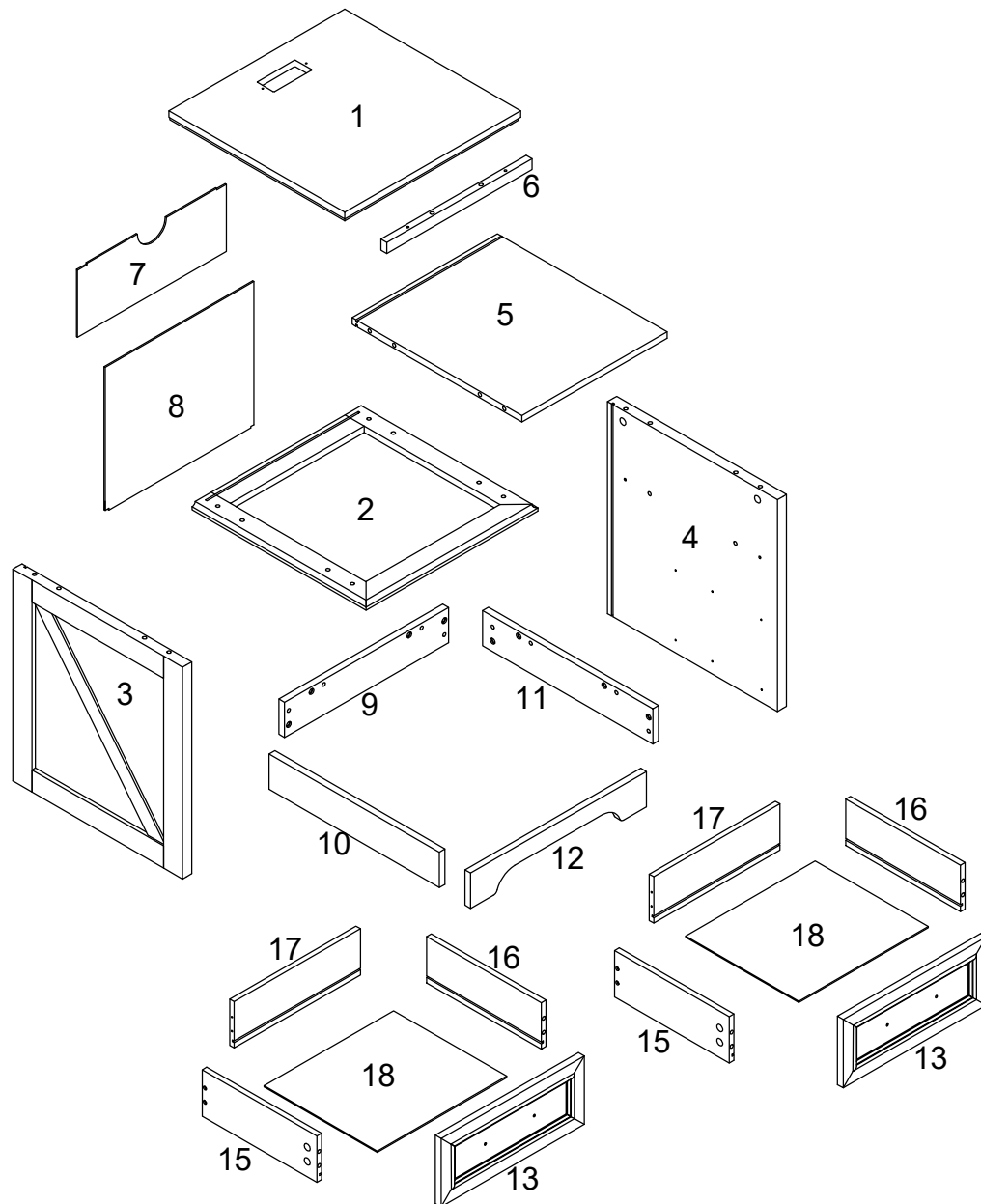


In-and-Out
by loosening the hinge-arm
mounting screw or via cam
adjustment










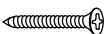
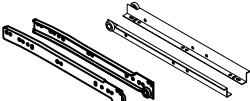










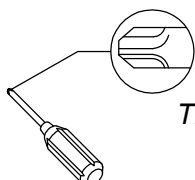
Vertical
Via slots in the mounting
plate or via cam adjustment

Parts List



Hardware List

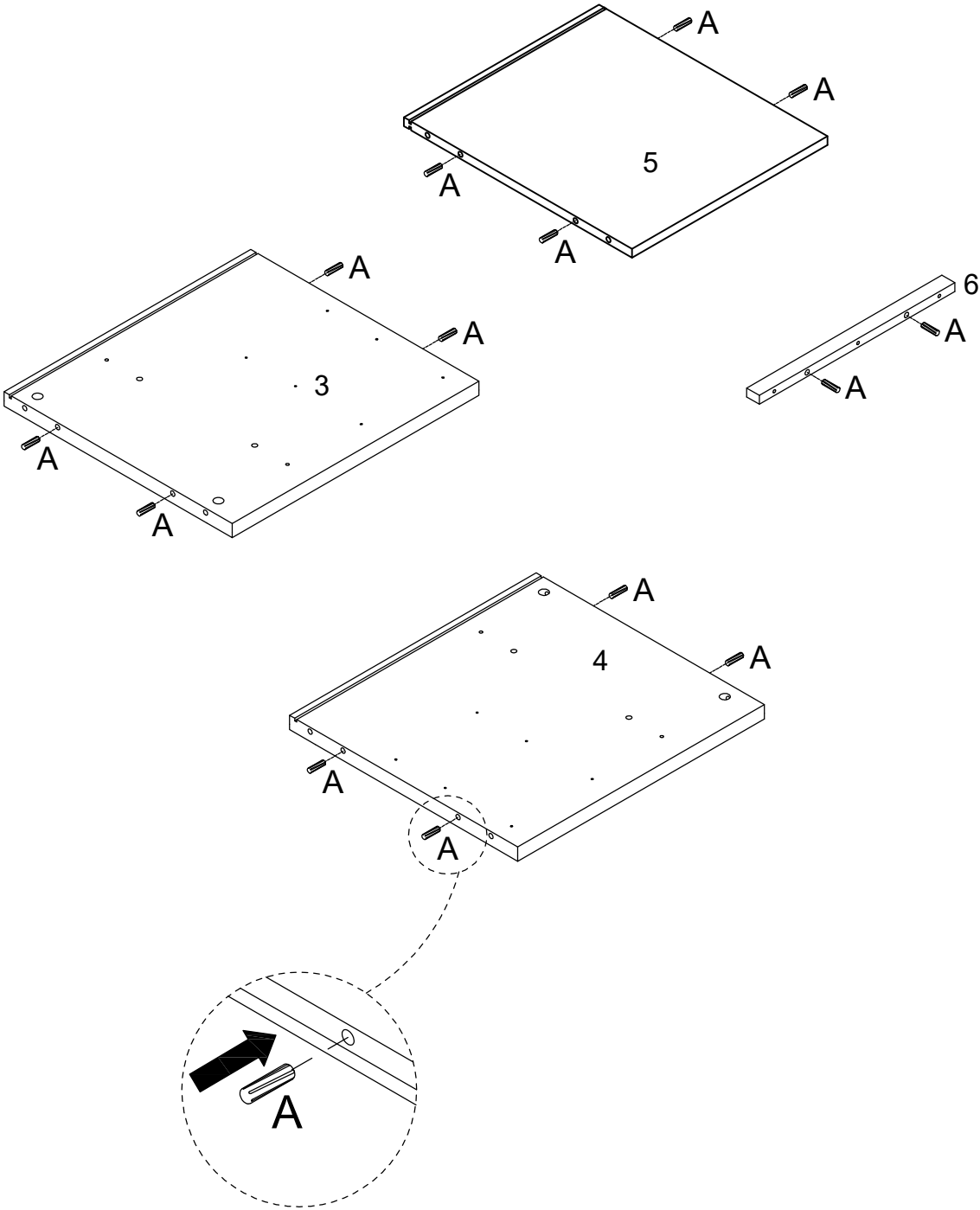
A		Ø8x30mm	Wooden dowel	14	pcs
B		Ø6x35mm	Cam lock	16	pcs
C		Ø15x11mm	Cam lock	8	pcs
D		Ø15x9mm	Cam lock	8	pcs
E		Ø30mm	Sticker	16	pcs
F		Ø6x50mm	Bolt	4	pcs
G		M 4	Hex Key	1	pc
H		M6*12mm	Screw	24	pcs
I			Angular Code	12	pcs
J		Ø4x32mm	Screw	10	pcs
M		Individually packed	Drawer sildes	2	set
N		Ø3x12mm	Screw	24	pcs
O			Plastic wedge	8	pcs
P		Ø3x17mm	Screw	8	pcs
Q		128mm	Hold hands	2	pcs
S		Ø4x9mm	Screw	4	pcs
T			Sockets	1	pc
U		Ø3*15mm	Screw	2	pcs
V			Small White Glue	1	pc




Philips head screwdriver required for assembly
(not included)

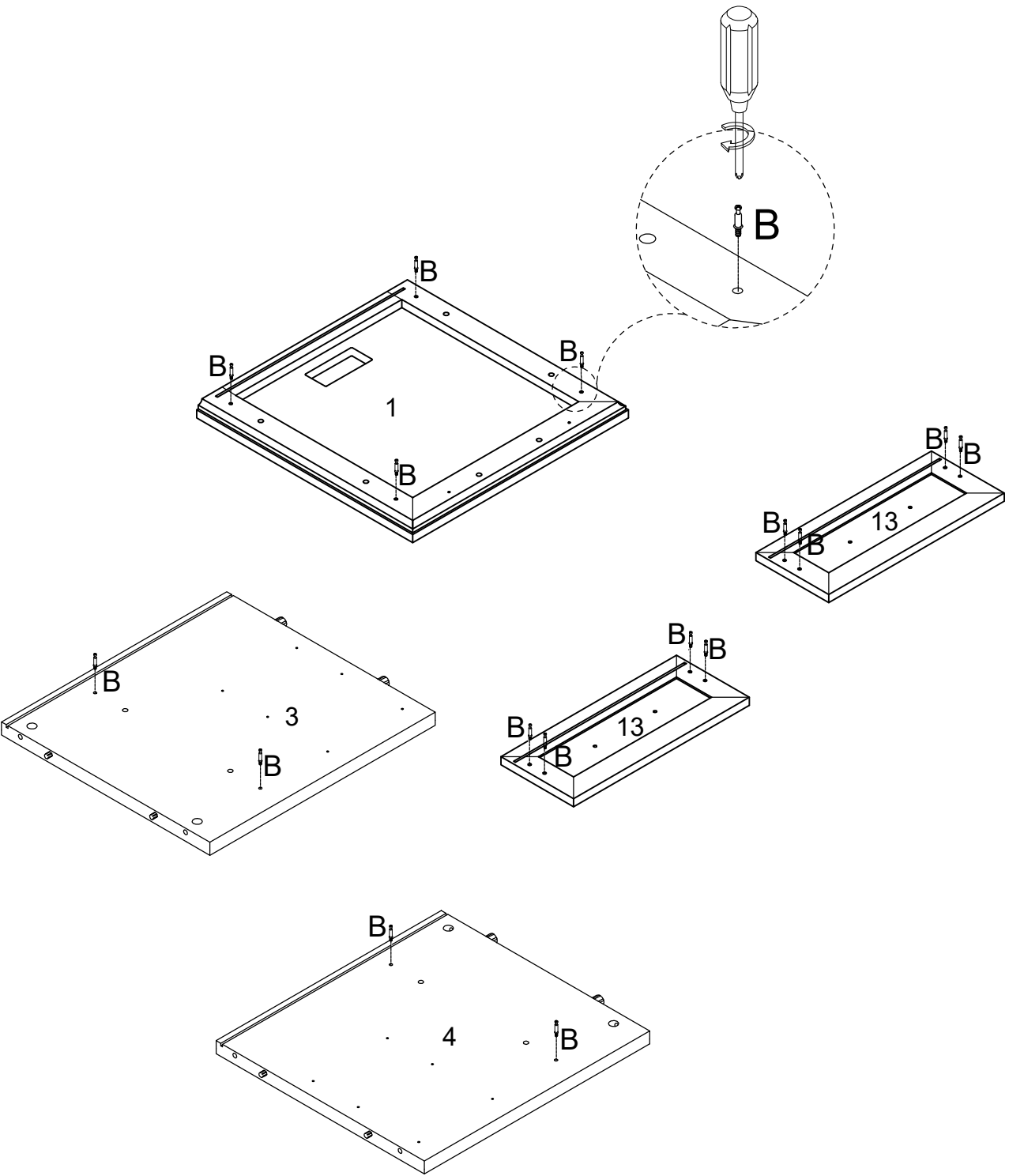
*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*


Step 1



A

X14

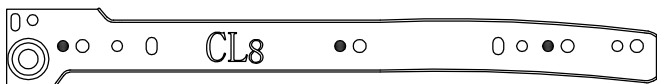
Step 2



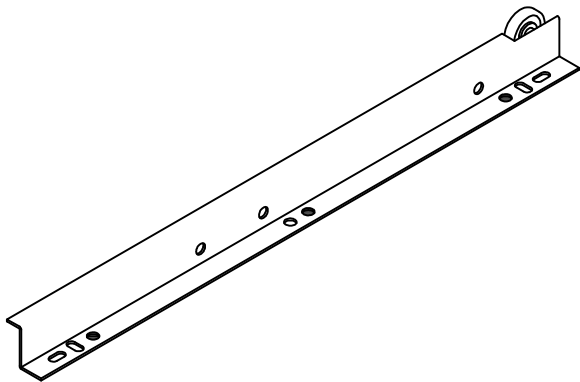
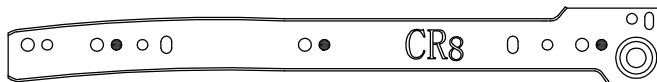
B

X16

Step 3

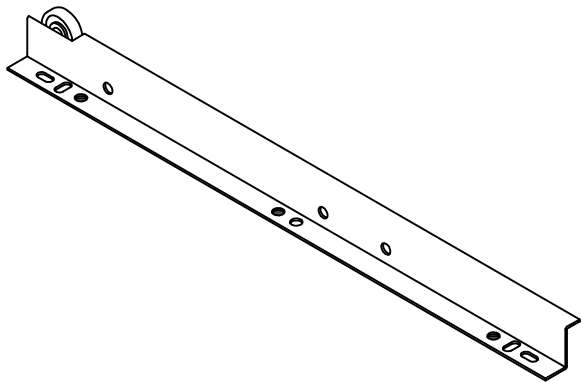
M-CL8



M-CR8



M-DL8



M-DR8

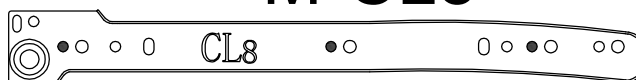
Step 4



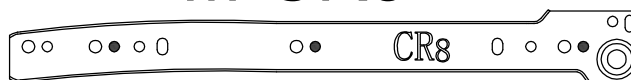
NOTE:

Refer to the images to identify M-CL8 (left) and M-CR8 (right). Attach M-CL8 to #3 panel and M-CR8 to #4 panel. [N] screws must go in the exact spots shown.

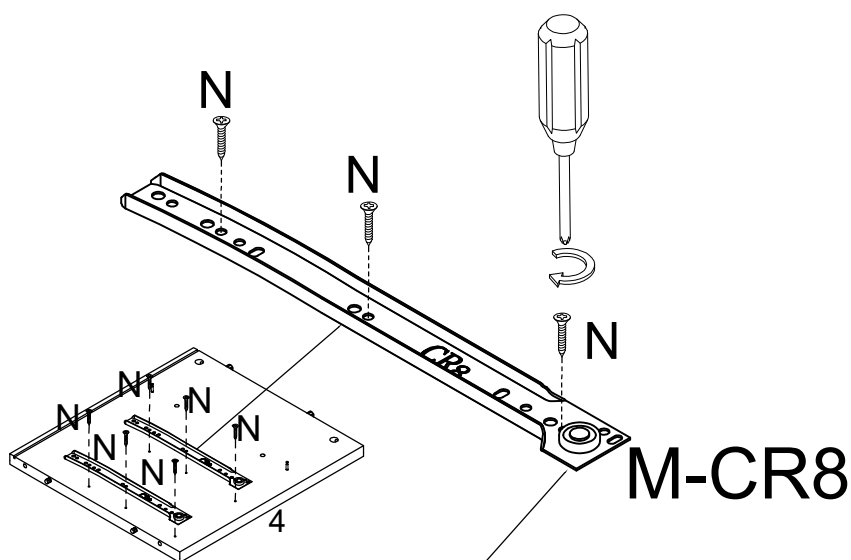
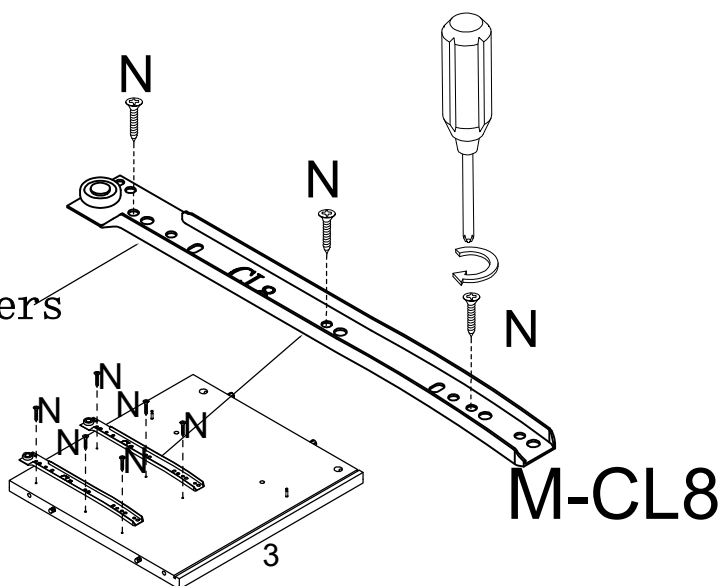
M-CL8



M-CR8



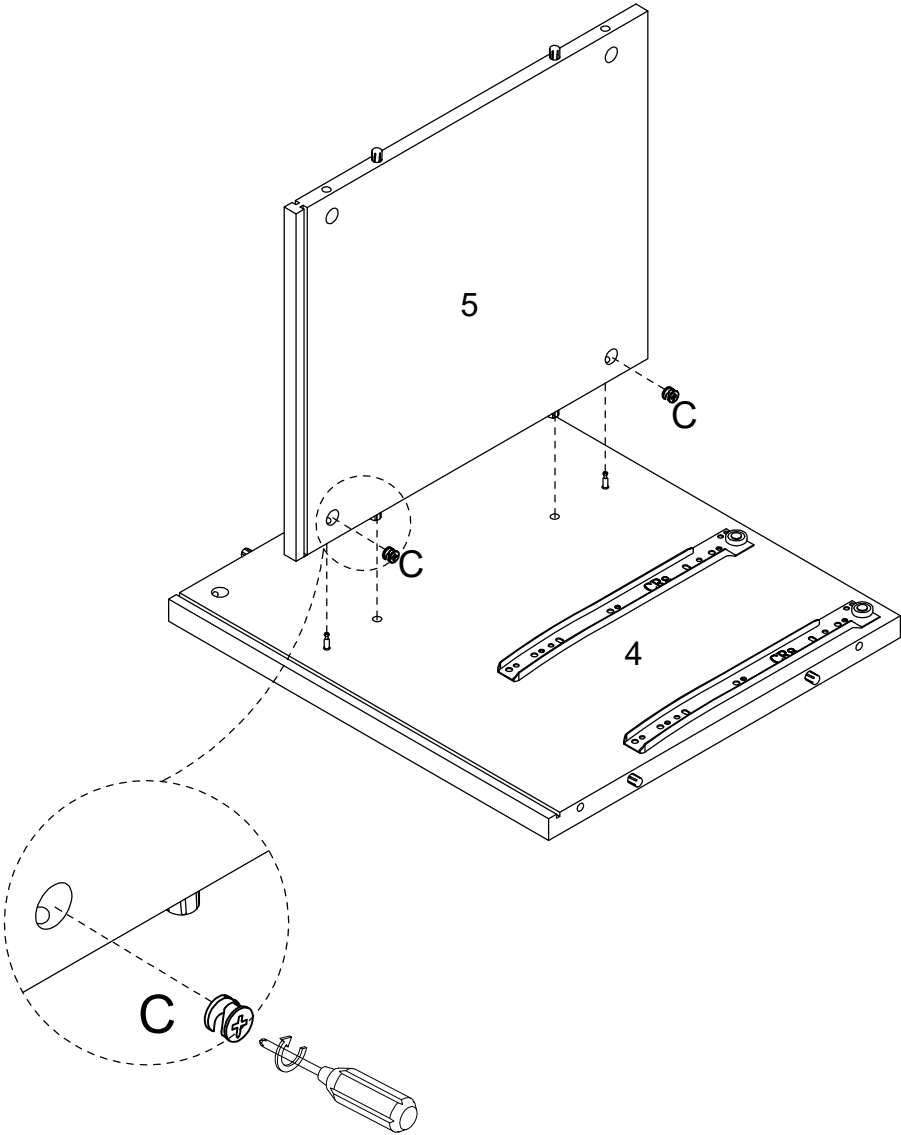
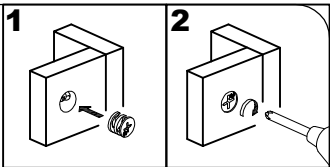
Make sure the rollers on the slides face downward.




Make sure the rollers on the slides face downward.

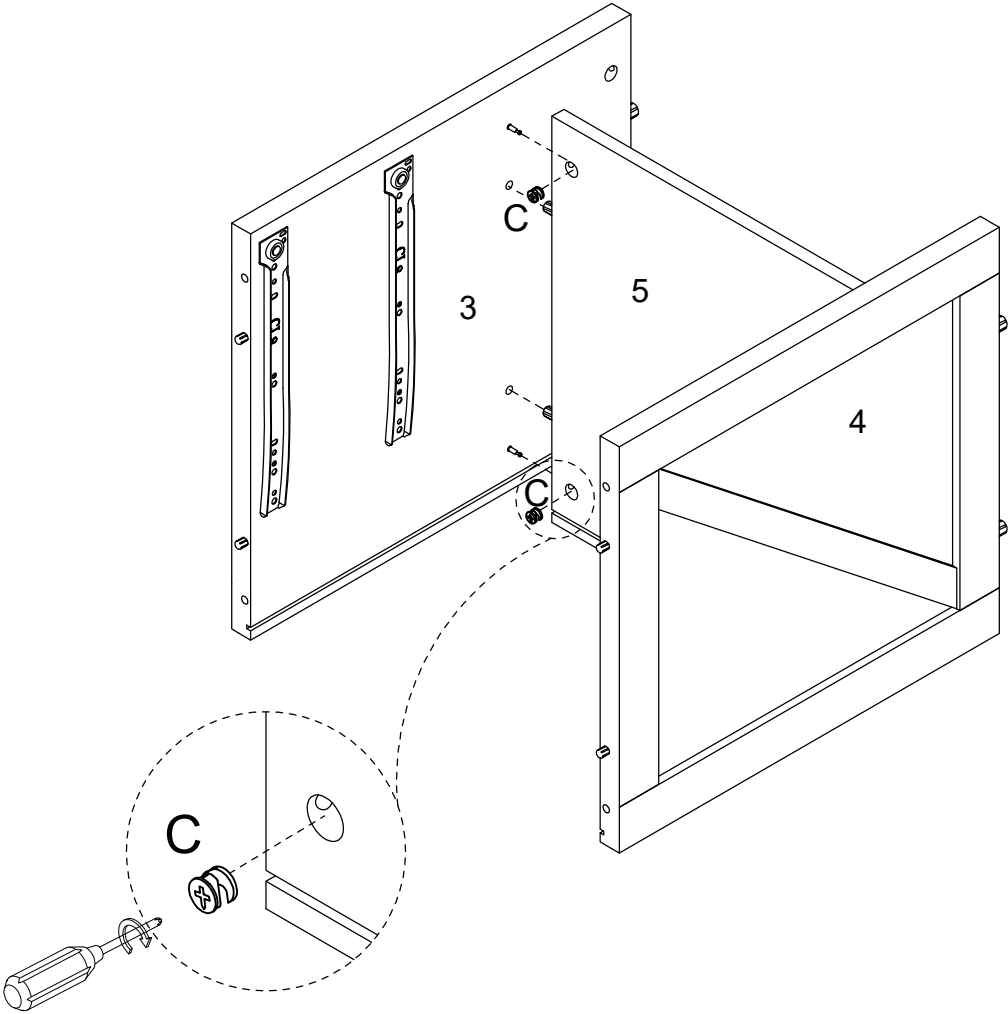
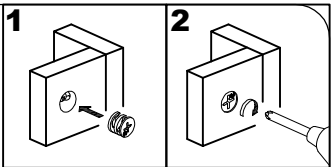
M	N
X4	X12


Step 5



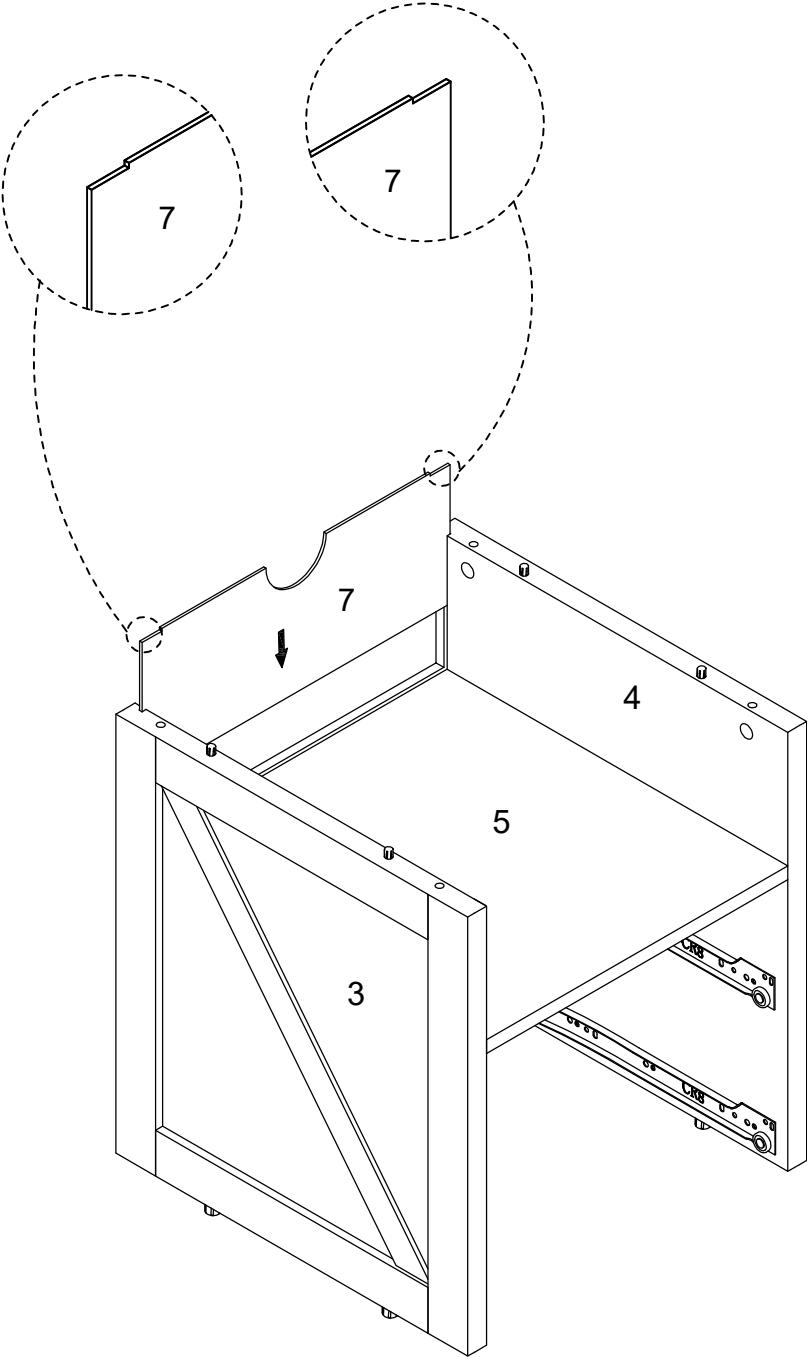
C

X2

Step 6

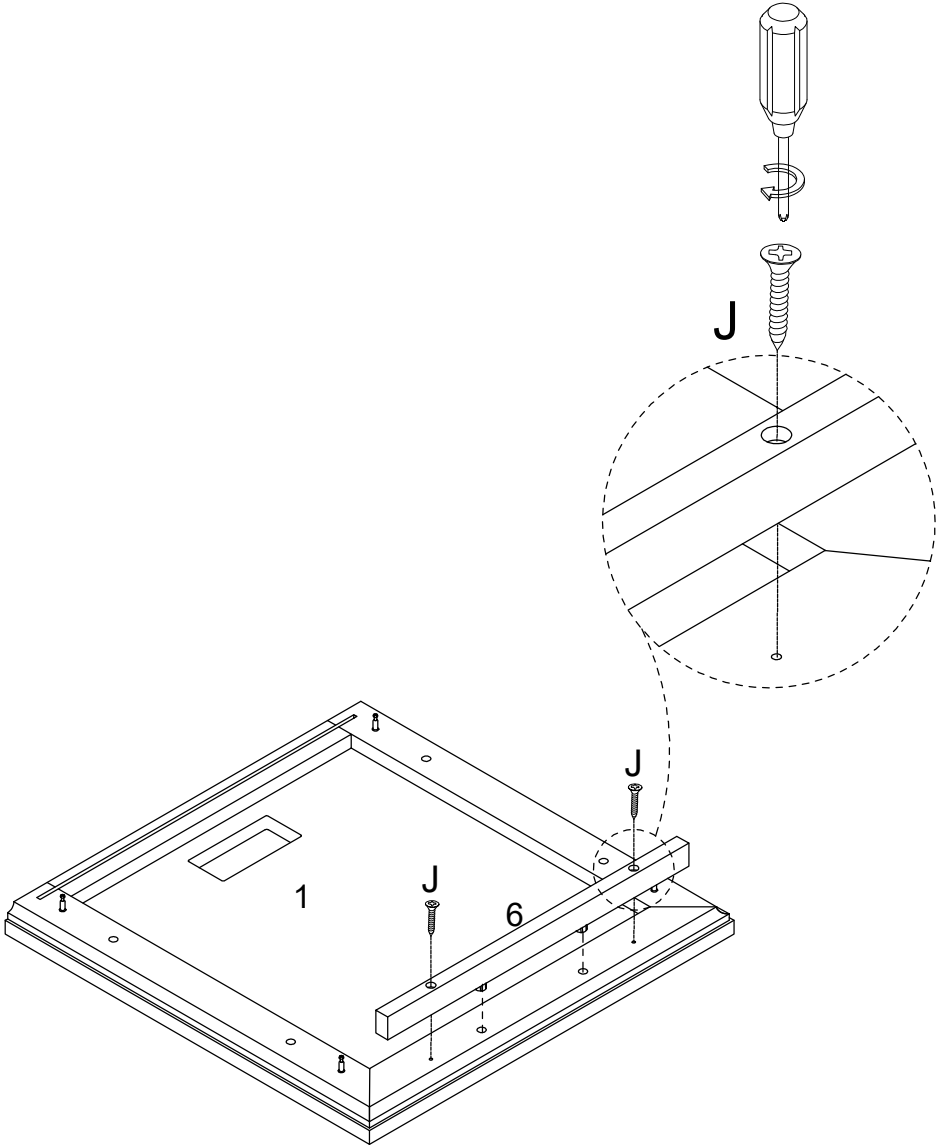



C

X2

Step 7

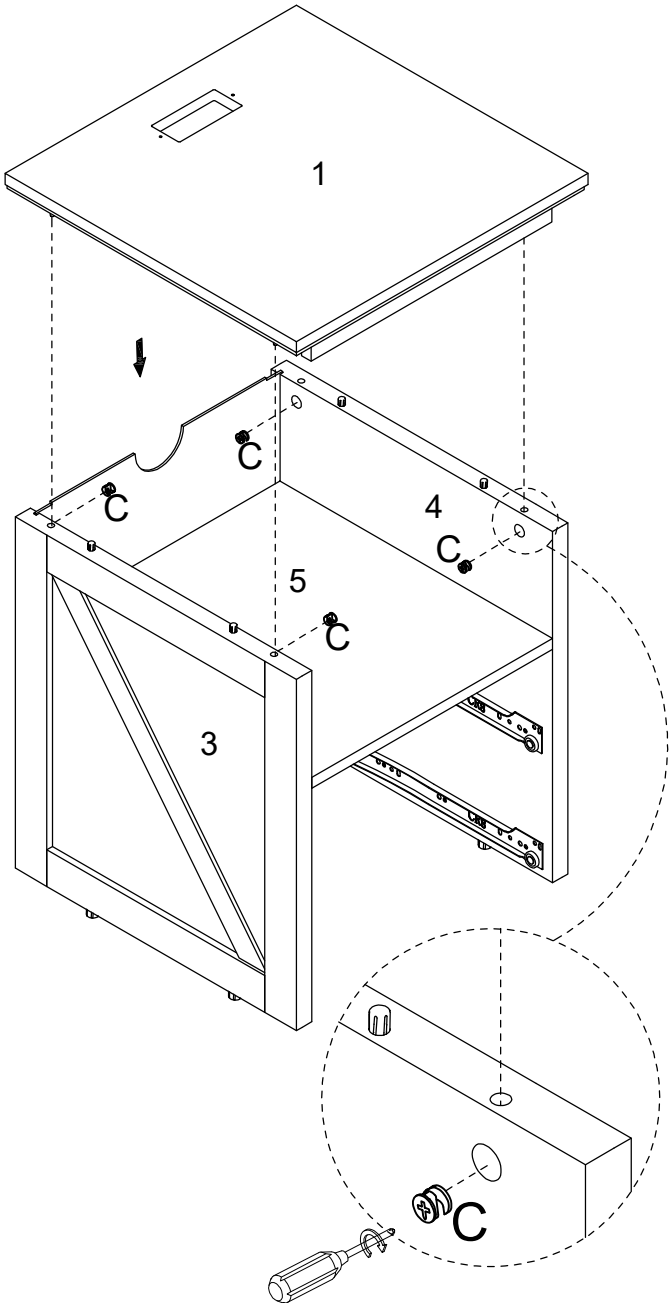
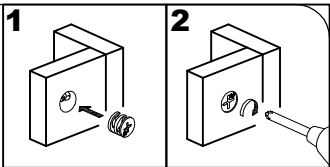



Step 8



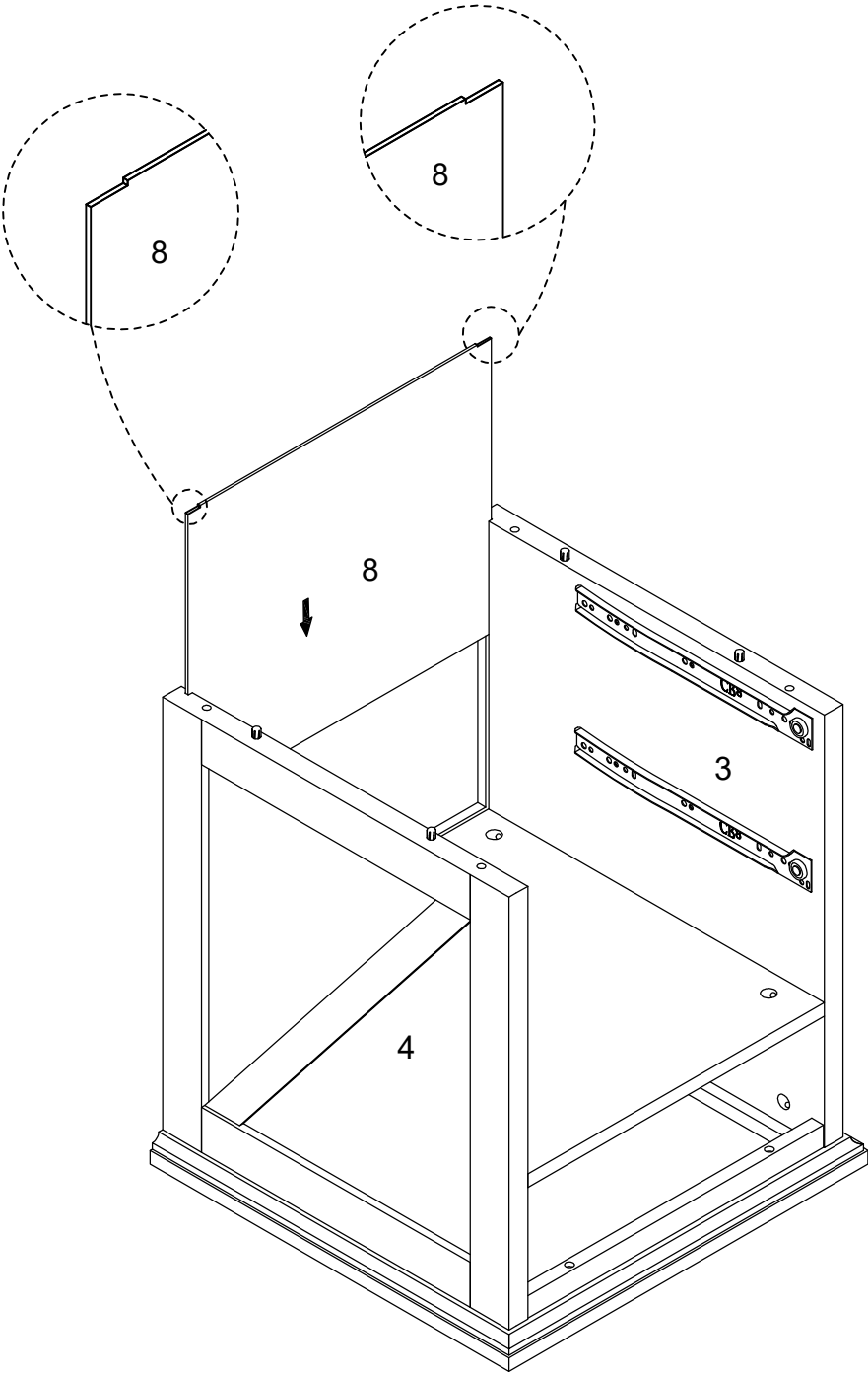
J

X2

Step 9

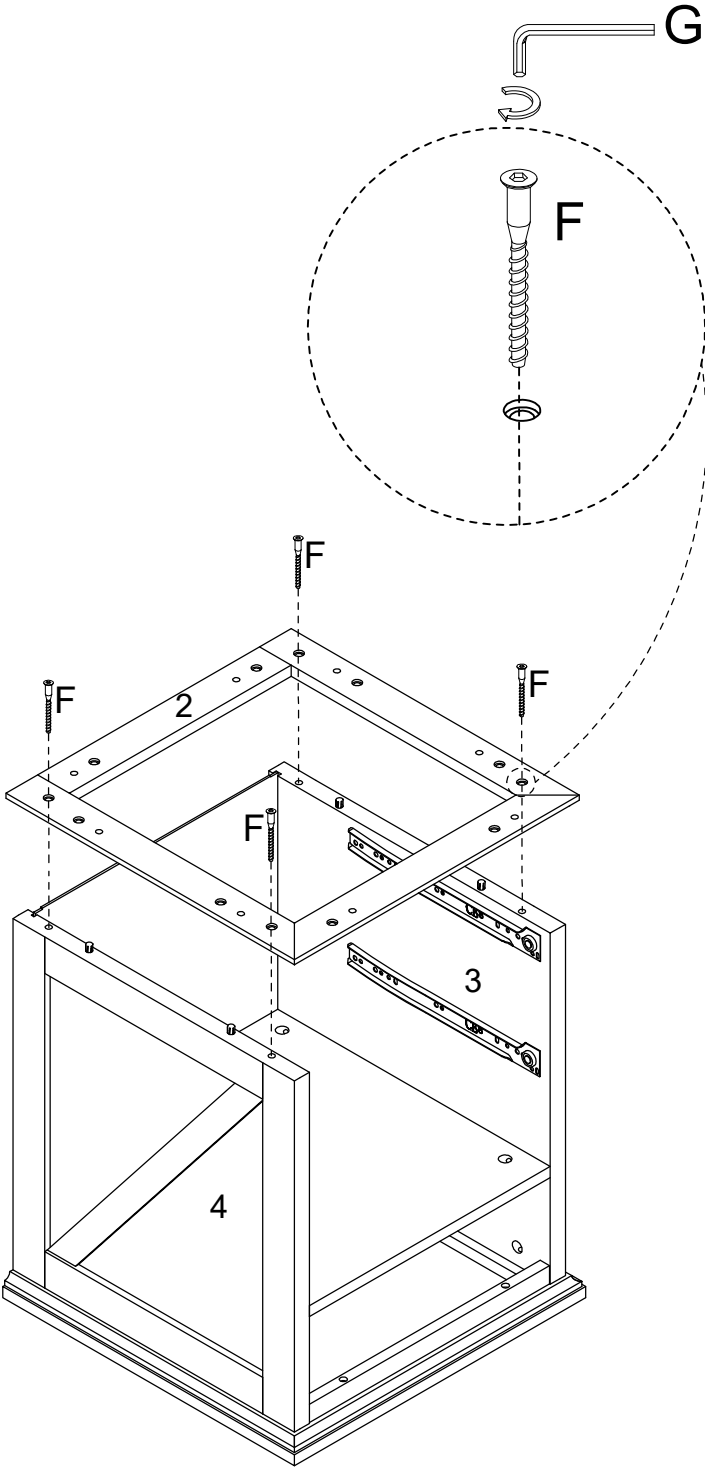




C

X4

Step 10

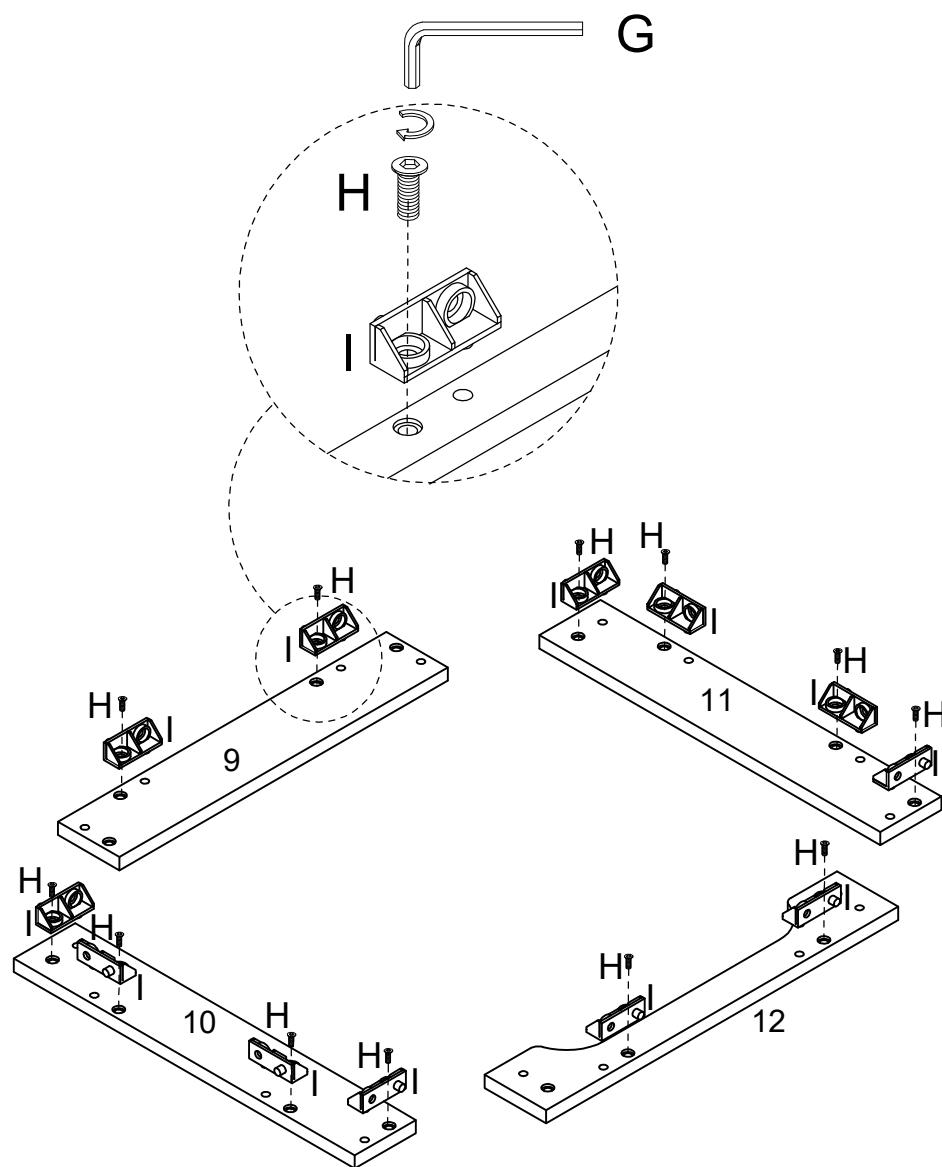





Step 11



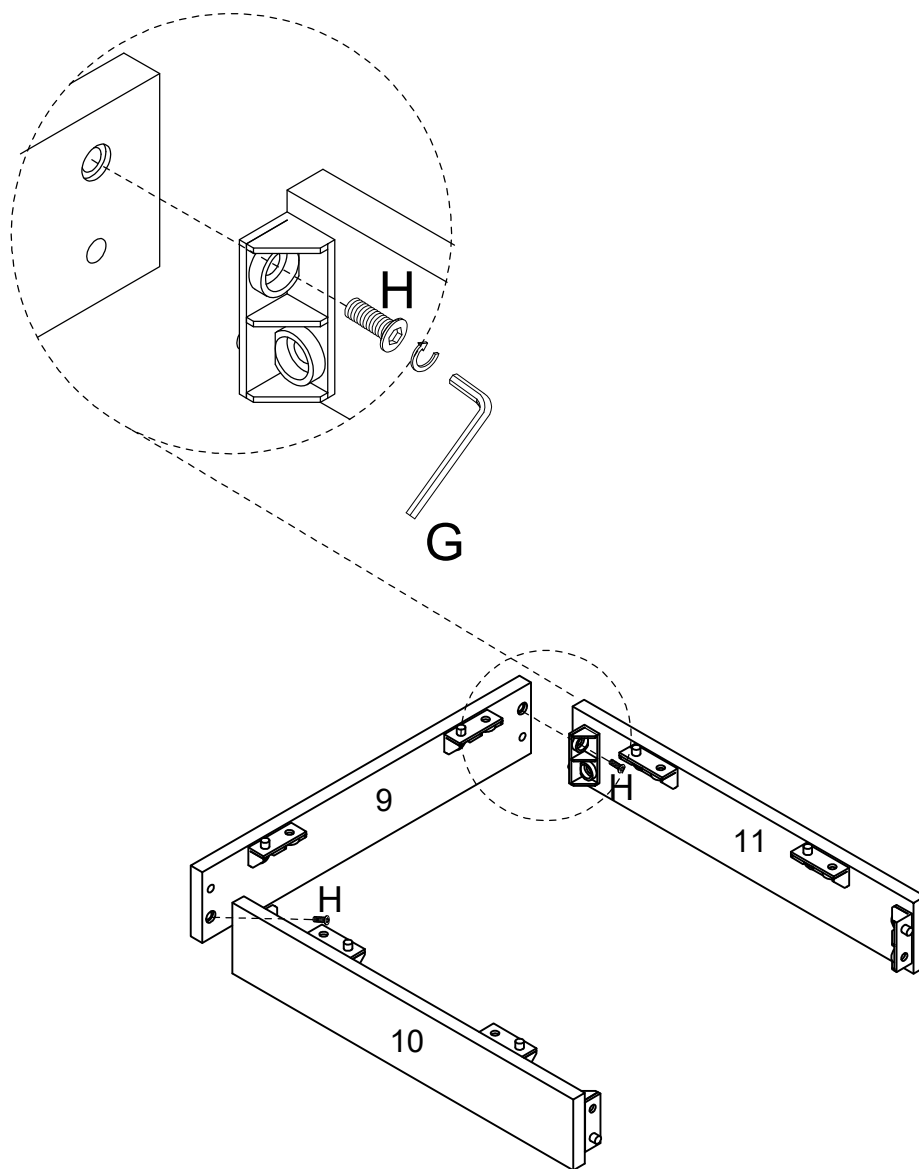
G	F
	
X1	X4



Step 12



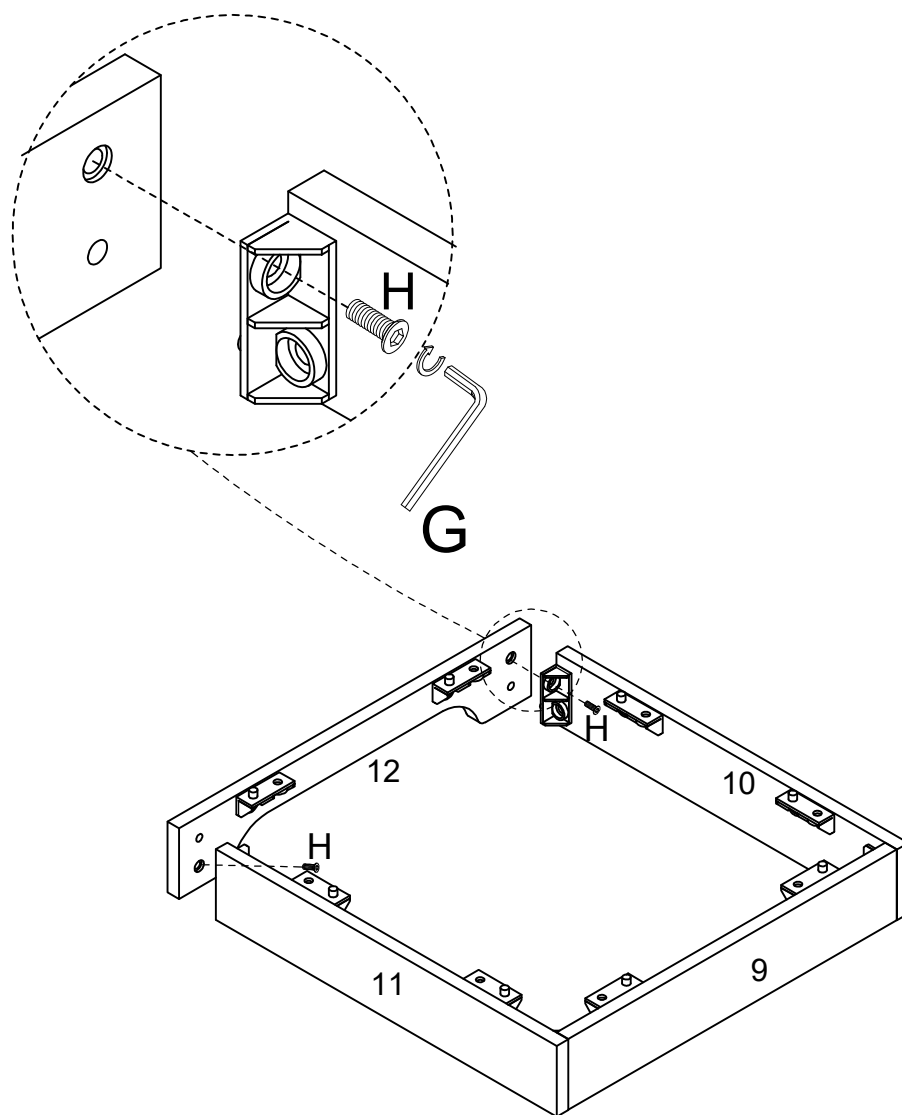
G	I	H
		
X1	X12	X12



Step 13



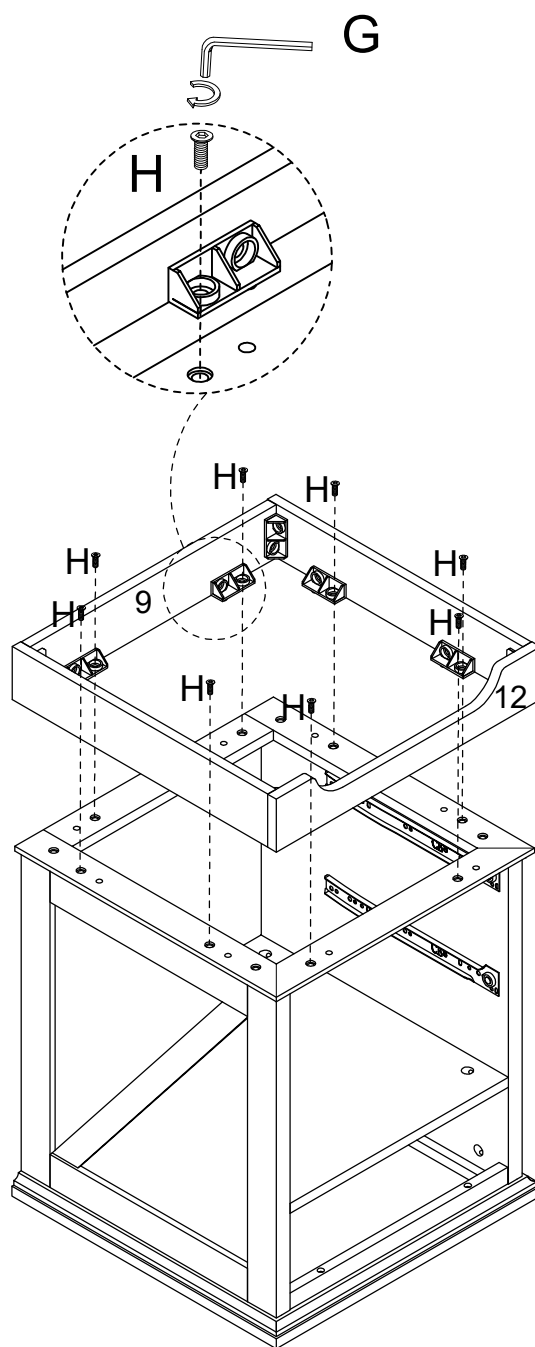
G	H
	
X1	X2



Step 14



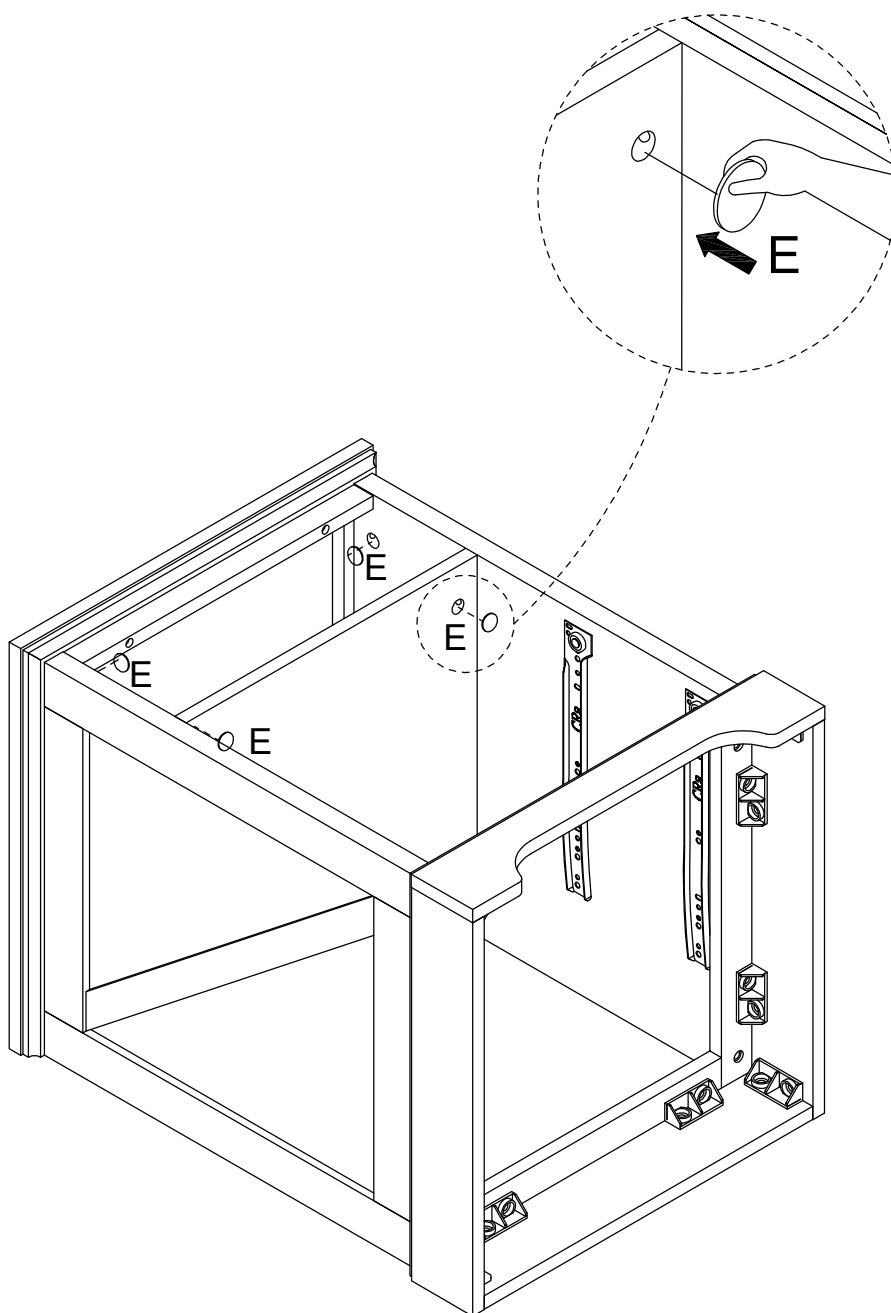
G	H
	
X1	X2

Step 15



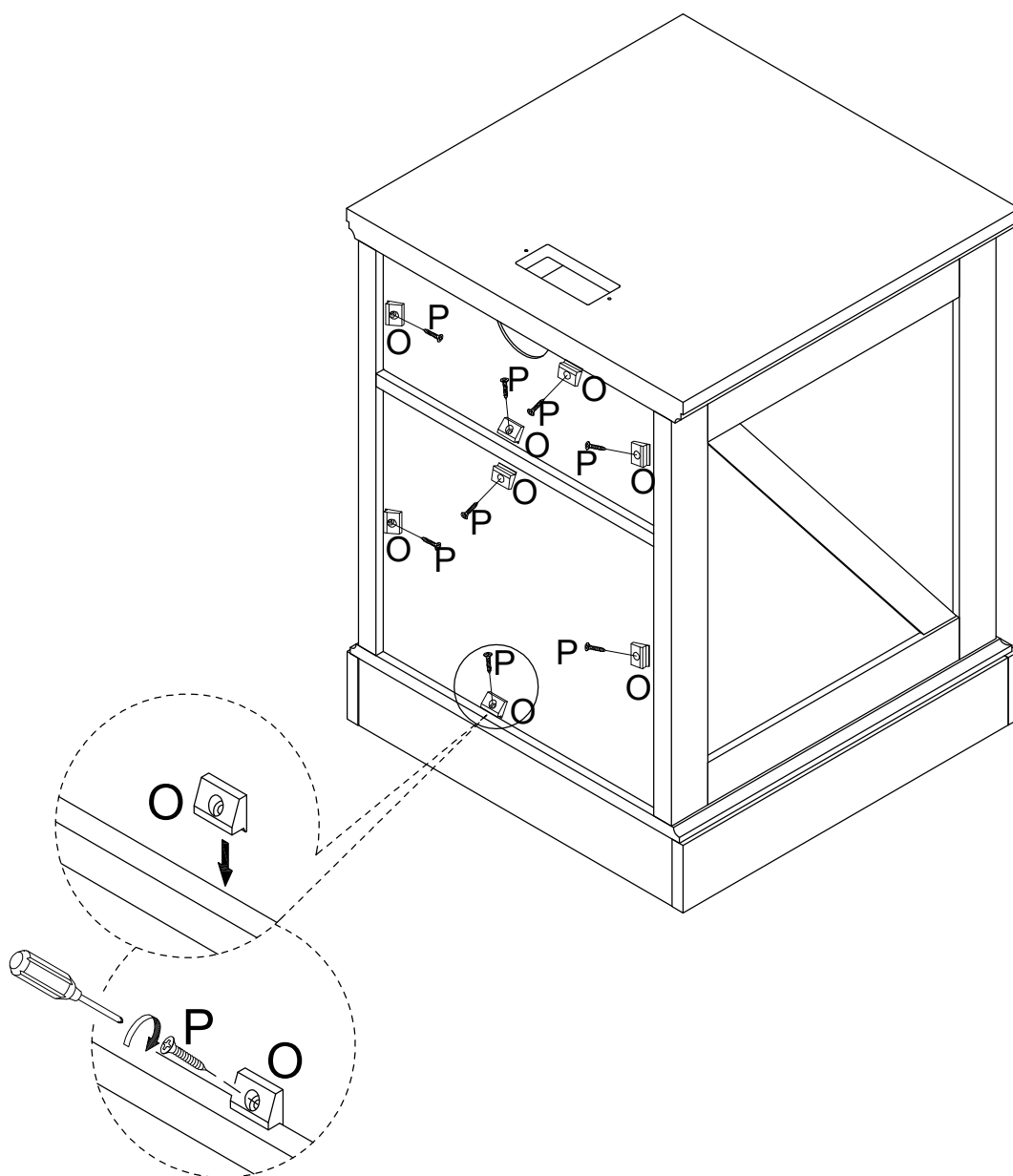
G	H
	
X1	X8



Step 16



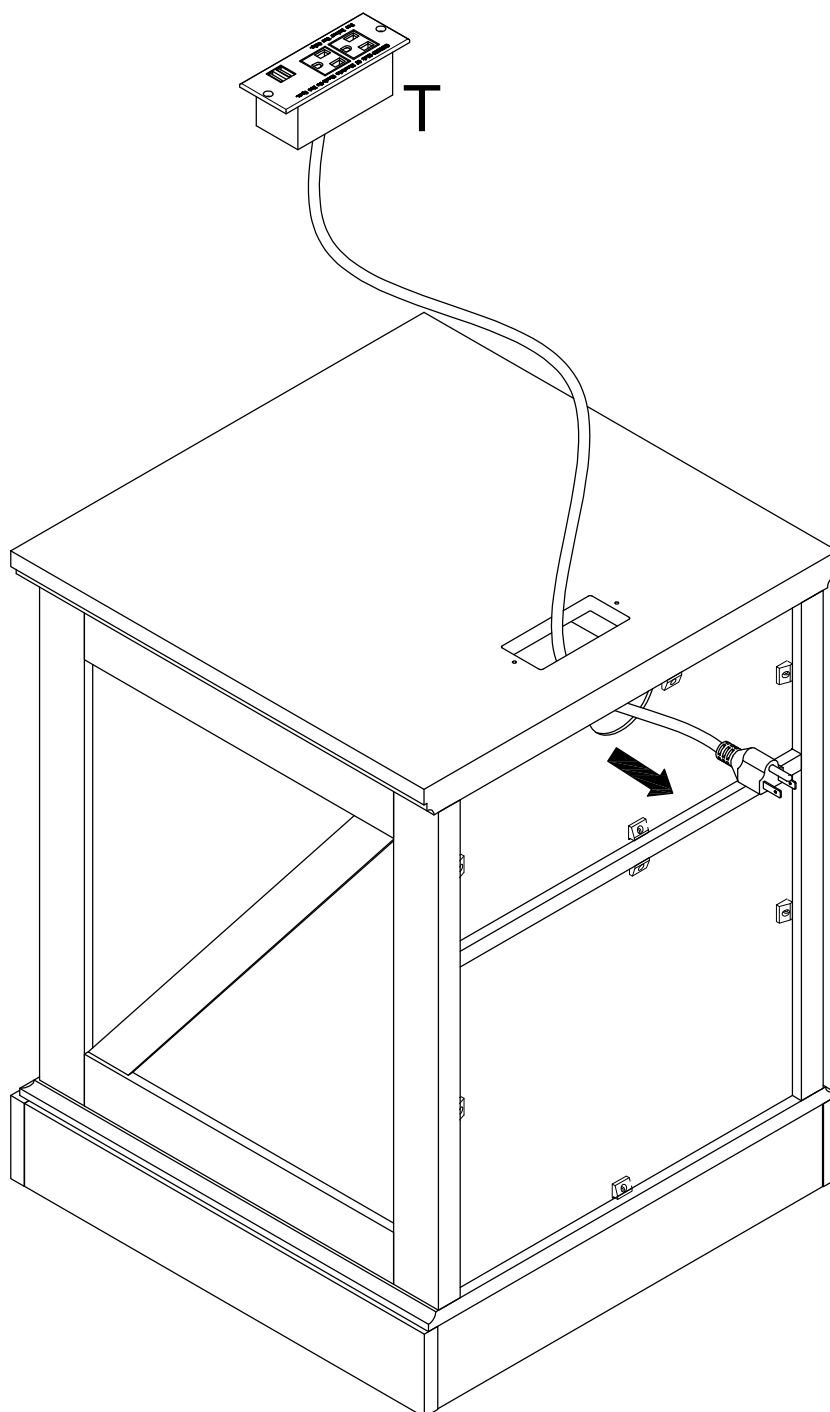
E
O
X8


Step 17



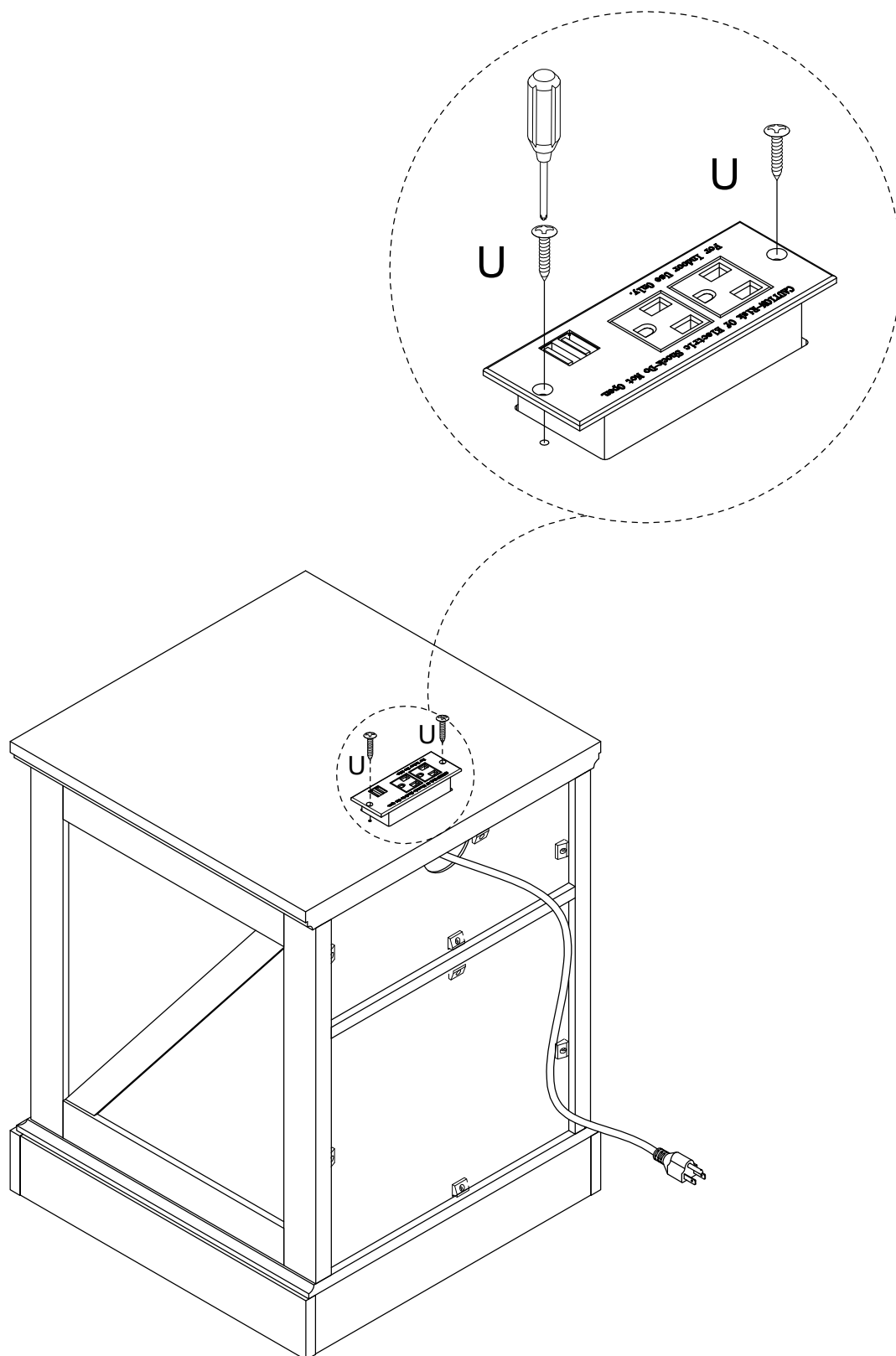
P	O
	
X8	X8


Step 18



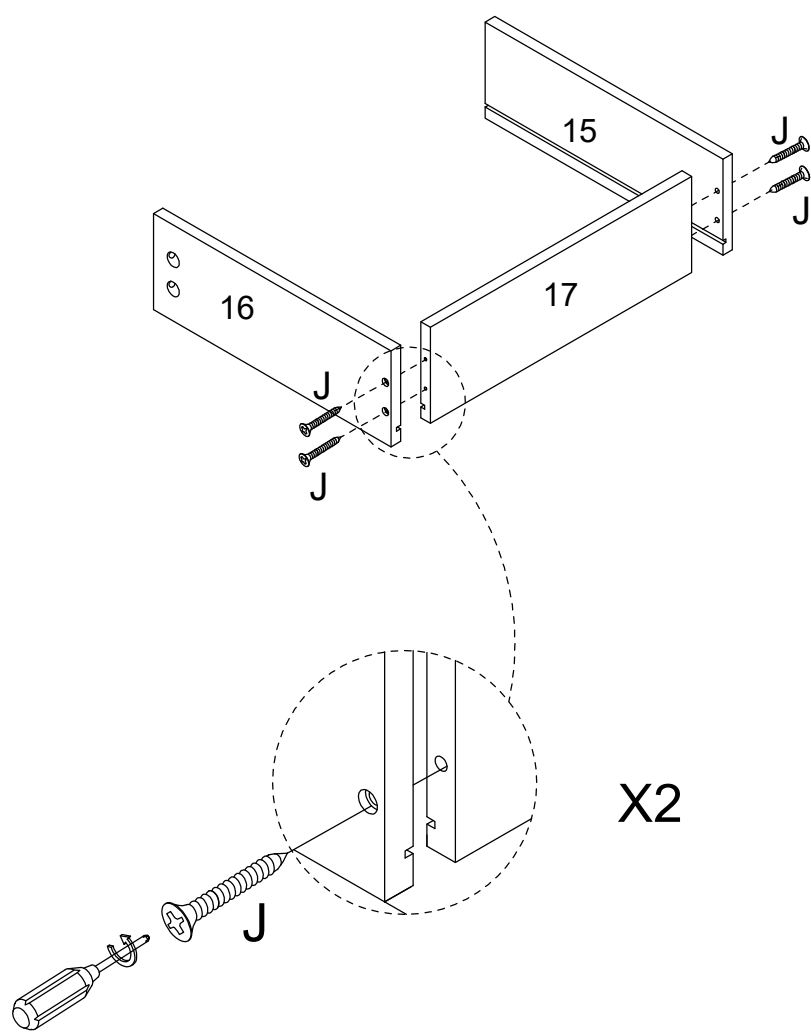
T

X1


Step 19



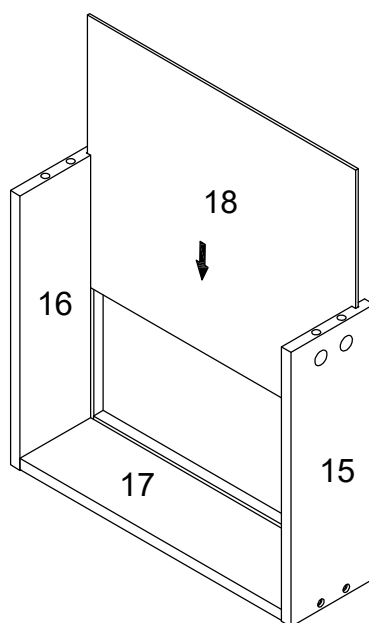
U

X2

Step 20



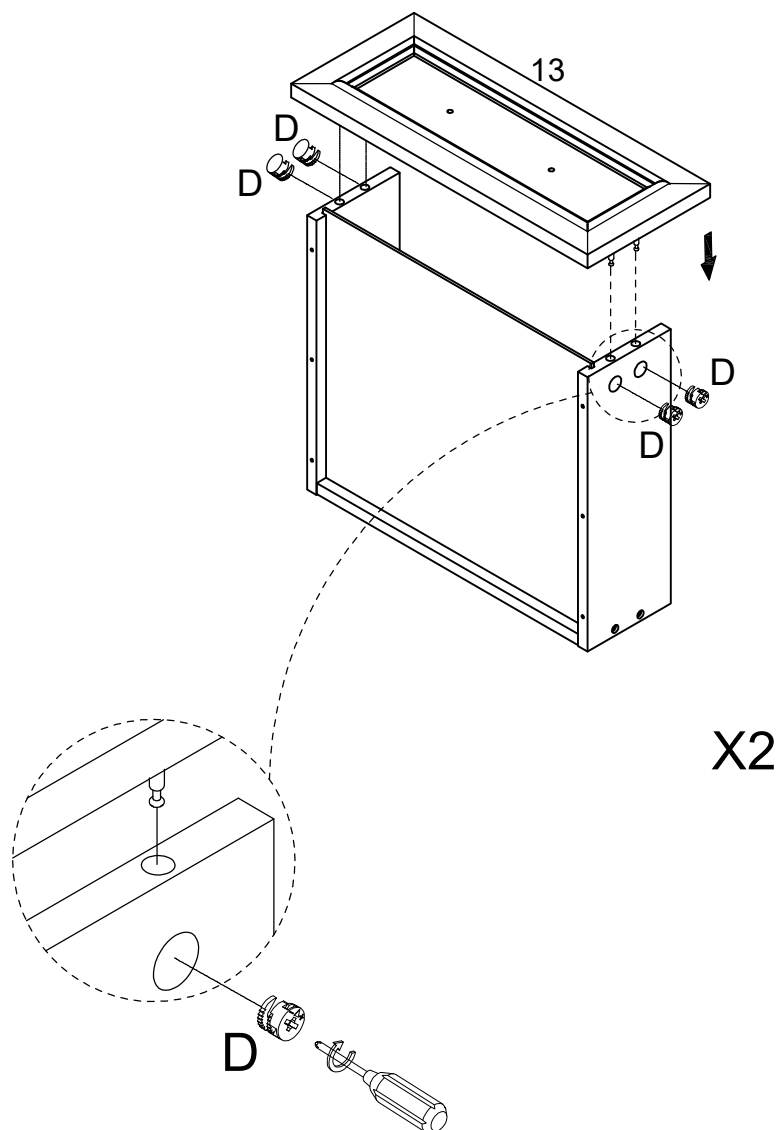
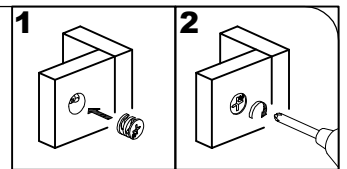
J

X8


Step 21



X2

Step 22



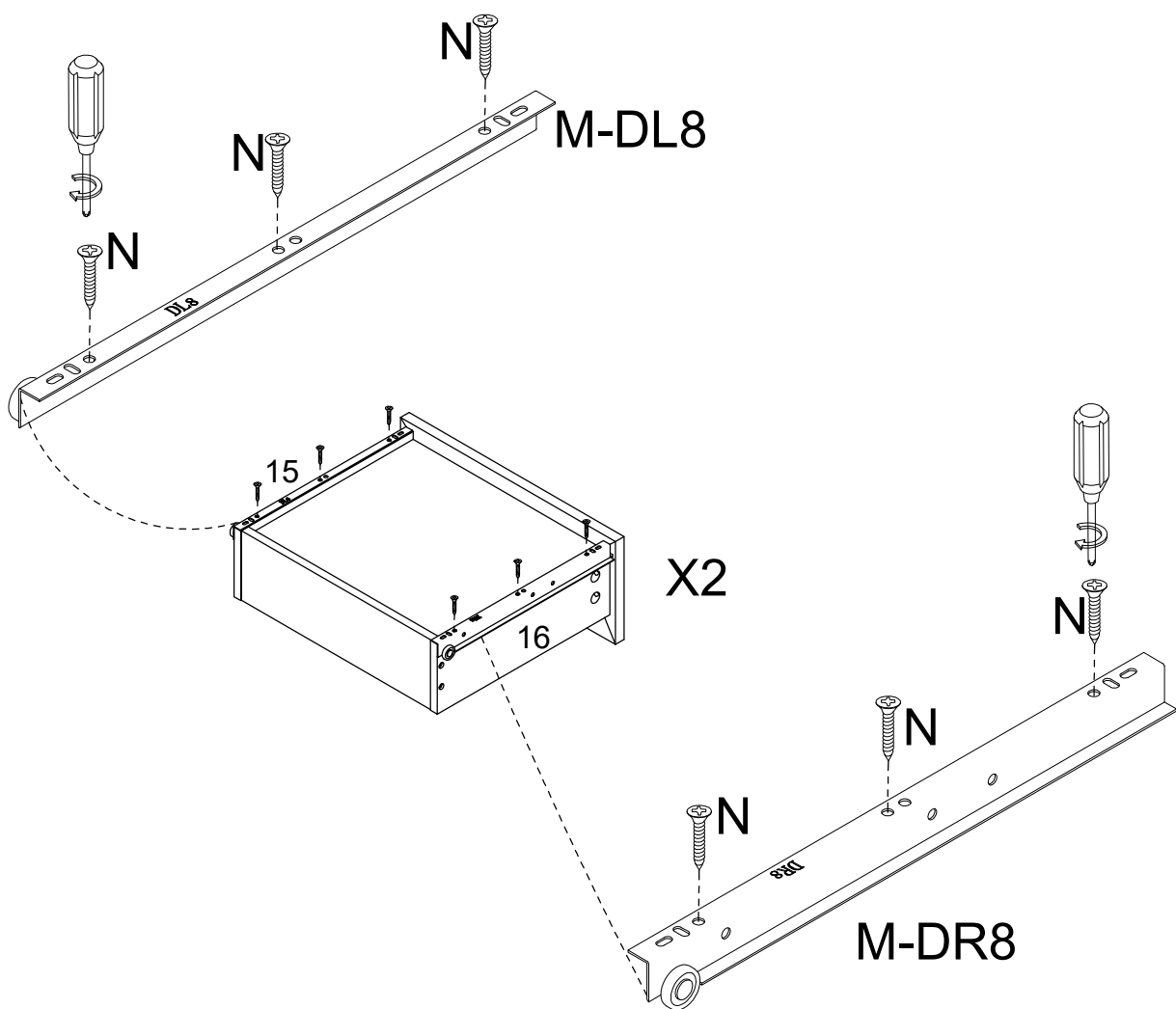
D

X8

Step 23



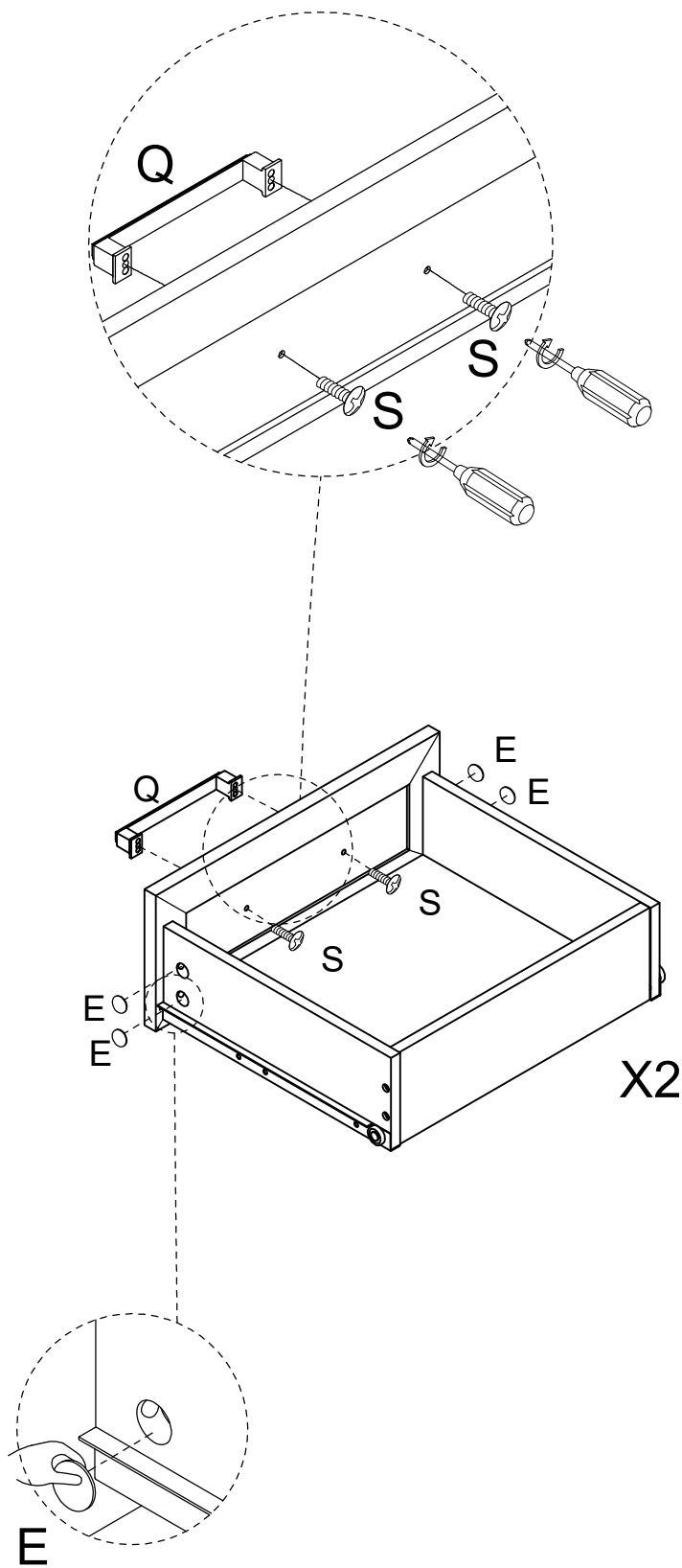
NOTE:




Refer to the images to identify M-DL8 (left) and M-DR8 (right). Attach M-DL8 to #15 panel and M-DR8 to #16 panel. [N] screws must go in the exact spots shown.



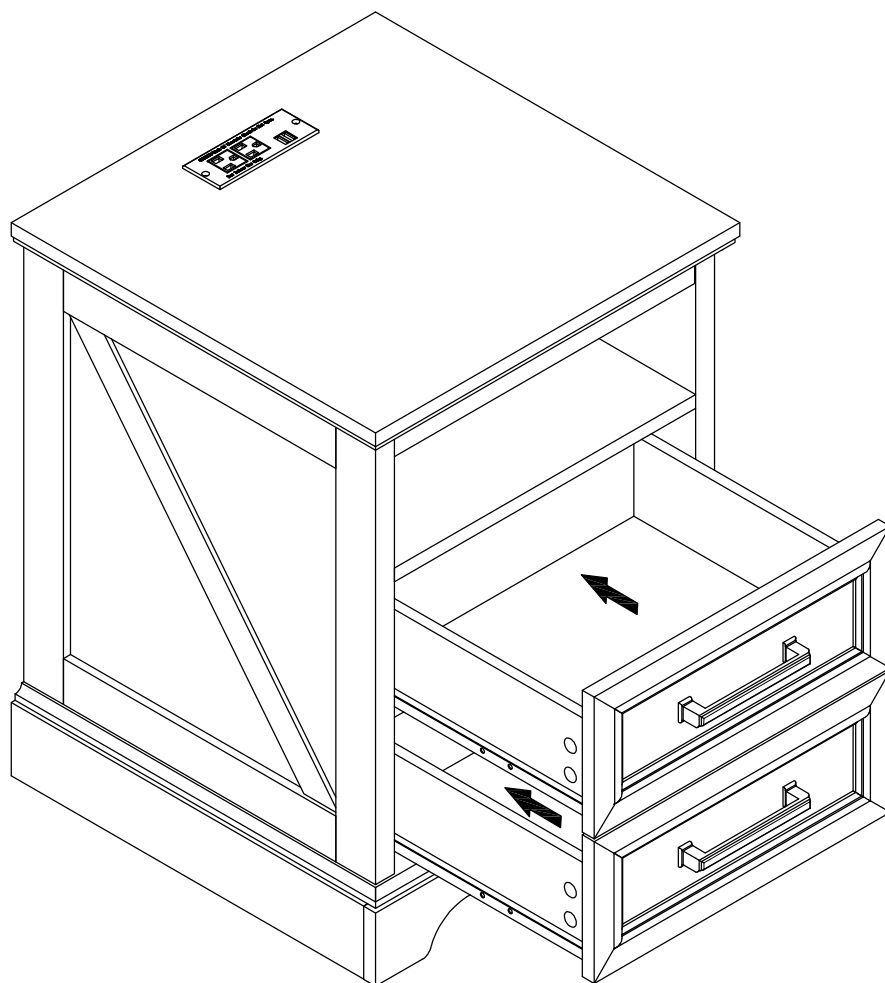
N	M
X12	X2

Step 24



E	Q	S
		
X8	X2	X4

Step 25



Step 26

