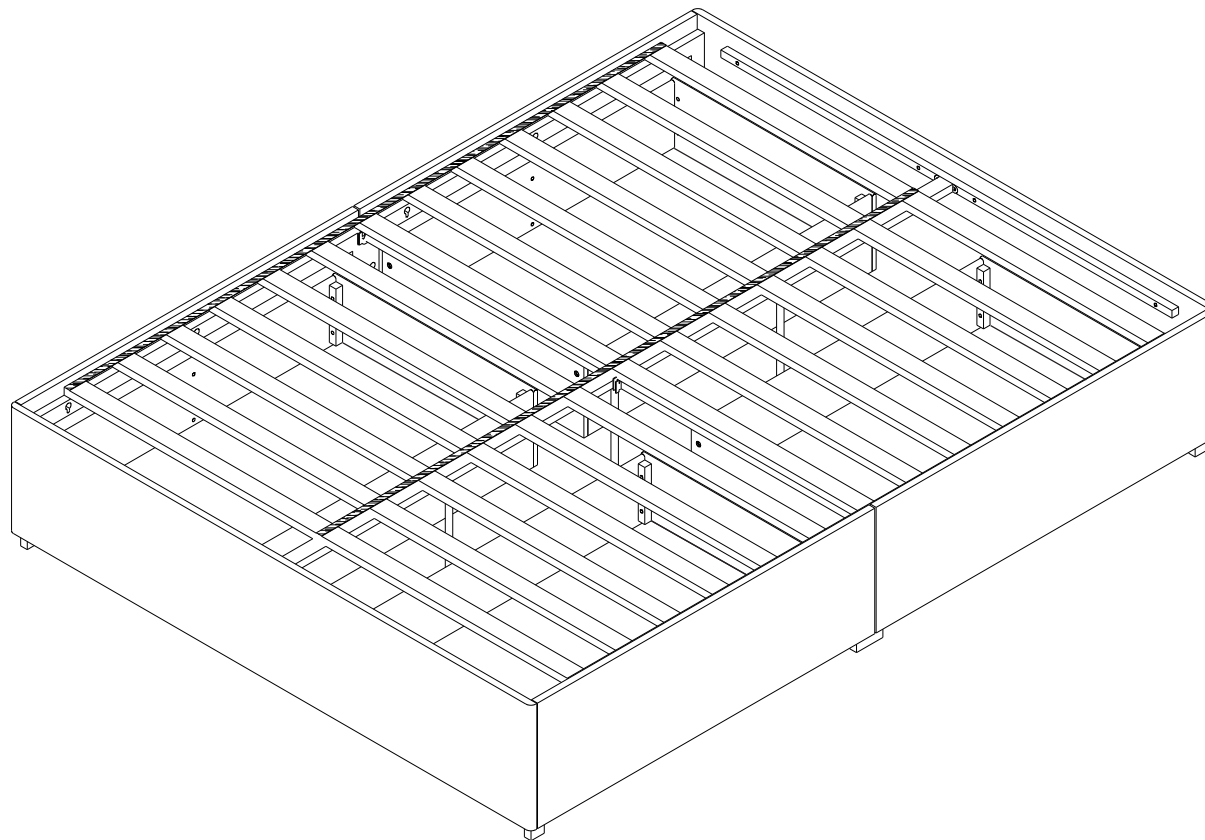


“Steel-Core XL™” Assembly Instructions

(4 Drawer, 2 Drawer or No Drawer)



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“Steel-Core XL™” Assembly Instructions

(4 Drawer, 2 Drawer or No Drawer)

NOTE: Unbox and place all parts on a clean and smooth surface (rug, carpet) to avoid the parts from being scratched.

NOTE: Follow assembly instructions step by step.

NOTE: This bed comes in 3 boxes (4-5 if headboard is included)

**Assembly
Video Available**



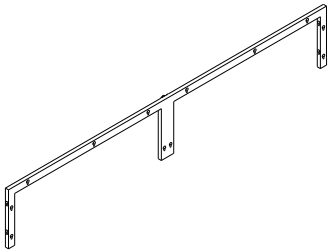
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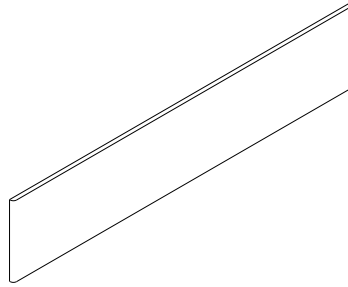
“Steel-Core XL™” Assembly Instructions

(4 Drawer, 2 Drawer or No Drawer)

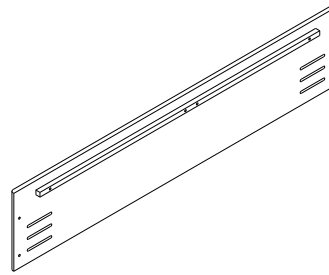
PART LIST:



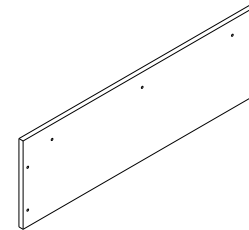
1. Siderail Frame
2- Pieces



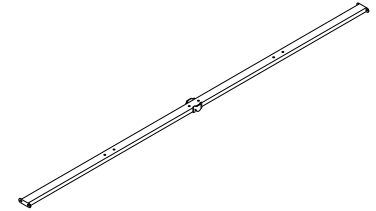
2. Footboard
1- Piece



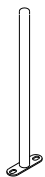
3. Backboard
1- Piece



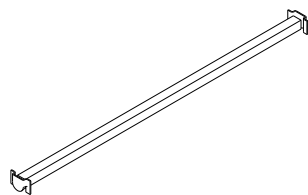
4. Siderail Panel
2- Pieces (2 Dr)
4- Pieces (No Dr)



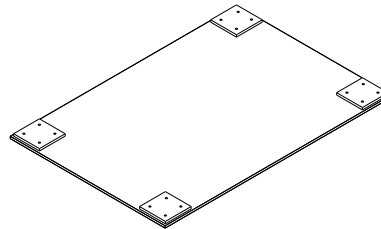
5. Center Support
1- Piece



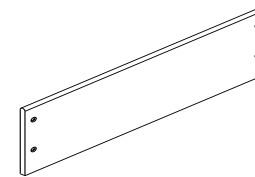
6. Support Legs
3- Pieces



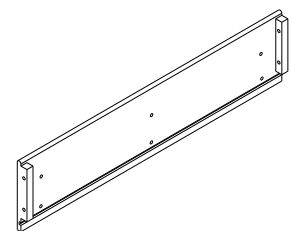
7. Support Bar
2- Pieces



8. Drawer Bottom
2- Pieces (2 Dr)
4- Pieces (4 Dr)



9. Drawer Side
4- Pieces (2 Dr)
8- Pieces (4 Dr)



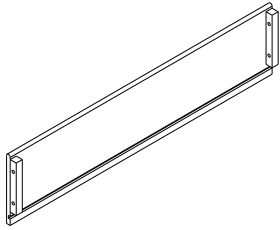
10. Drawer Front
2- Pieces (2 Dr)
4- Pieces (4 Dr)

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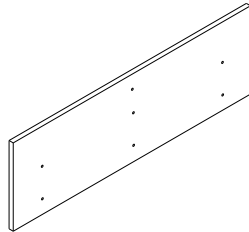
“Steel-Core XL™” Assembly Instructions

(4 Drawer, 2 Drawer or No Drawer)

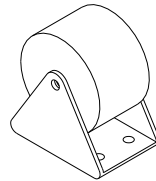
PART LIST: (con’t)



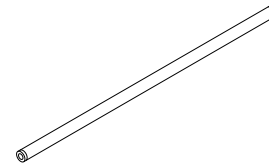
11. Drawer Back
2- Pieces (2 Dr)
4- Pieces (4 Dr)



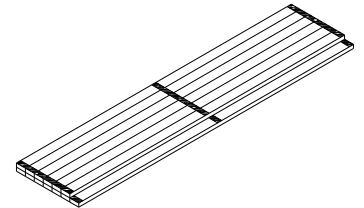
12. Drawer Face
2- Pieces (2 Dr)
4- Pieces (4 Dr)



13. Drawer Wheels
8- Pieces (2 Dr)
16- Pieces (4 Dr)



14. Drawer Support
2- Pieces (2 Dr)
4- Pieces (4 Dr)

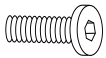
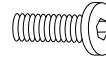


15. Support Slats
1- Set

“Steel-Core XL™” Assembly Instructions

(4 Drawer, 2 Drawer or No Drawer)

HARDWARE LIST:

LABLE	PICTURE	DESCRIPTION	QTY	LABEL	PICTURE	DESCRIPTION	QTY
A		20mm Size Bolt	20 pcs (2 Drawer) 32 pcs (No Drawer)	J		14mm Washer	8pcs
				D		16mm Size Bolt	10pcs
B		25mm Size Bolt	34 pcs (2 Drawer) 68 pcs (4 Drawer)	C		18mm Washer	32 pcs (2 Drawer) 64 pcs (4 Drawer)
I		14mm Size Bolt (tiny bolt for drawer wheels)	32 pcs (2 Drawer) 64 pcs (4 Drawer)	K		Allen Wrench	1 pc
				L		Tiny Allen Wrench (for drawer wheels)	1 pc (for bed with drawers)

ADDITIONAL HARDWARE LIST: (Hardware to attach headboard)

LABEL	PICTURE	DESCRIPTION	QTY	LABEL	PICTURE	DESCRIPTION	QTY
E		55mm Large Size Bolt	4	G		Nut	4
F		Wrench	1	H		22mm Washer	8

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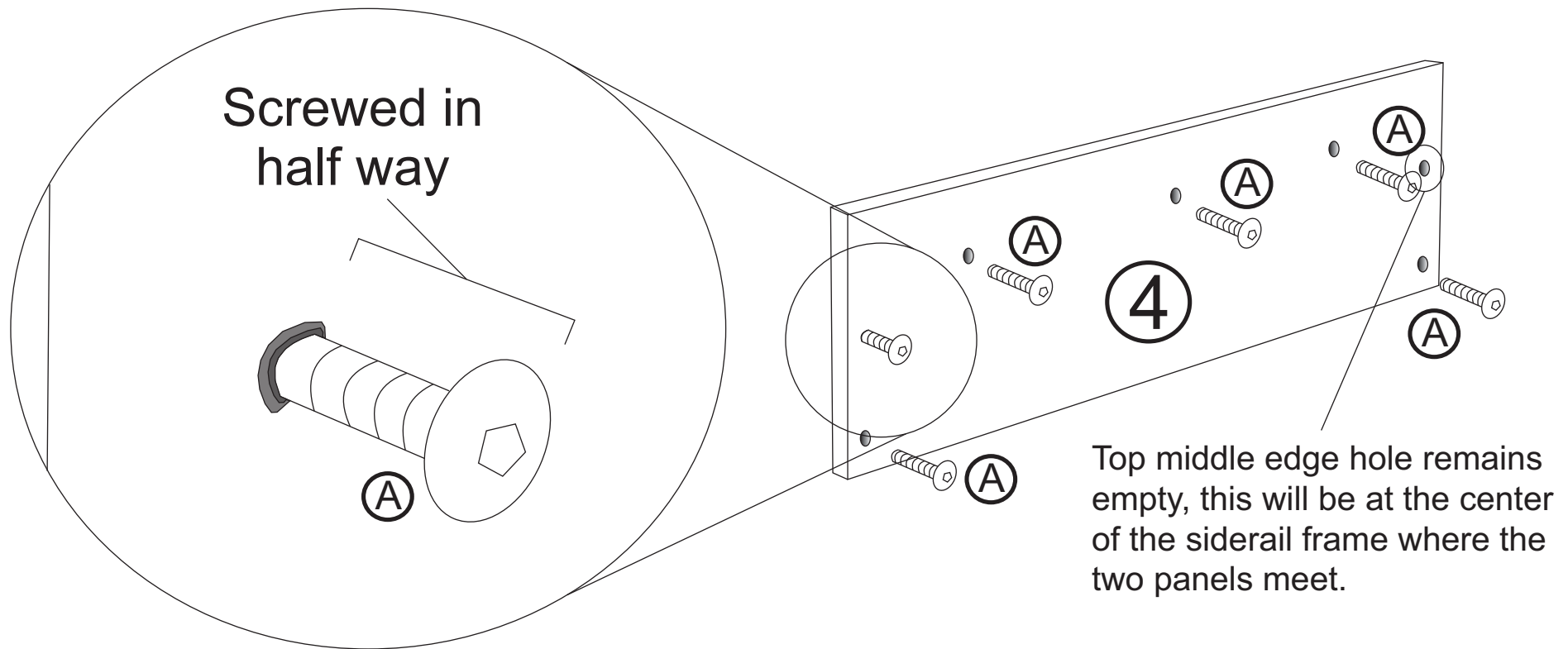
“Steel-Core XL™” Assembly Instructions

(4 Drawer, 2 Drawer or No Drawer)

STEP 1: Insert Bolt (A) into all insert openings, except the middle top opening, see description below. Screw in bolts half way or less.



All threading of bolts should be started by hand, with a minimum of 3 rotations in order to prevent cross threading.



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“Steel-Core XL™” Assembly Instructions

(4 Drawer, 2 Drawer or No Drawer)

STEP 2: Take Side Panel(s) ④ with bolts ① partially screwed in and attach to Siderail Frame ① by inserting bolt heads (all 6 at same time) in keyhole opening (Diagram 1.1). Press Side Panel down, locking panel into frame.

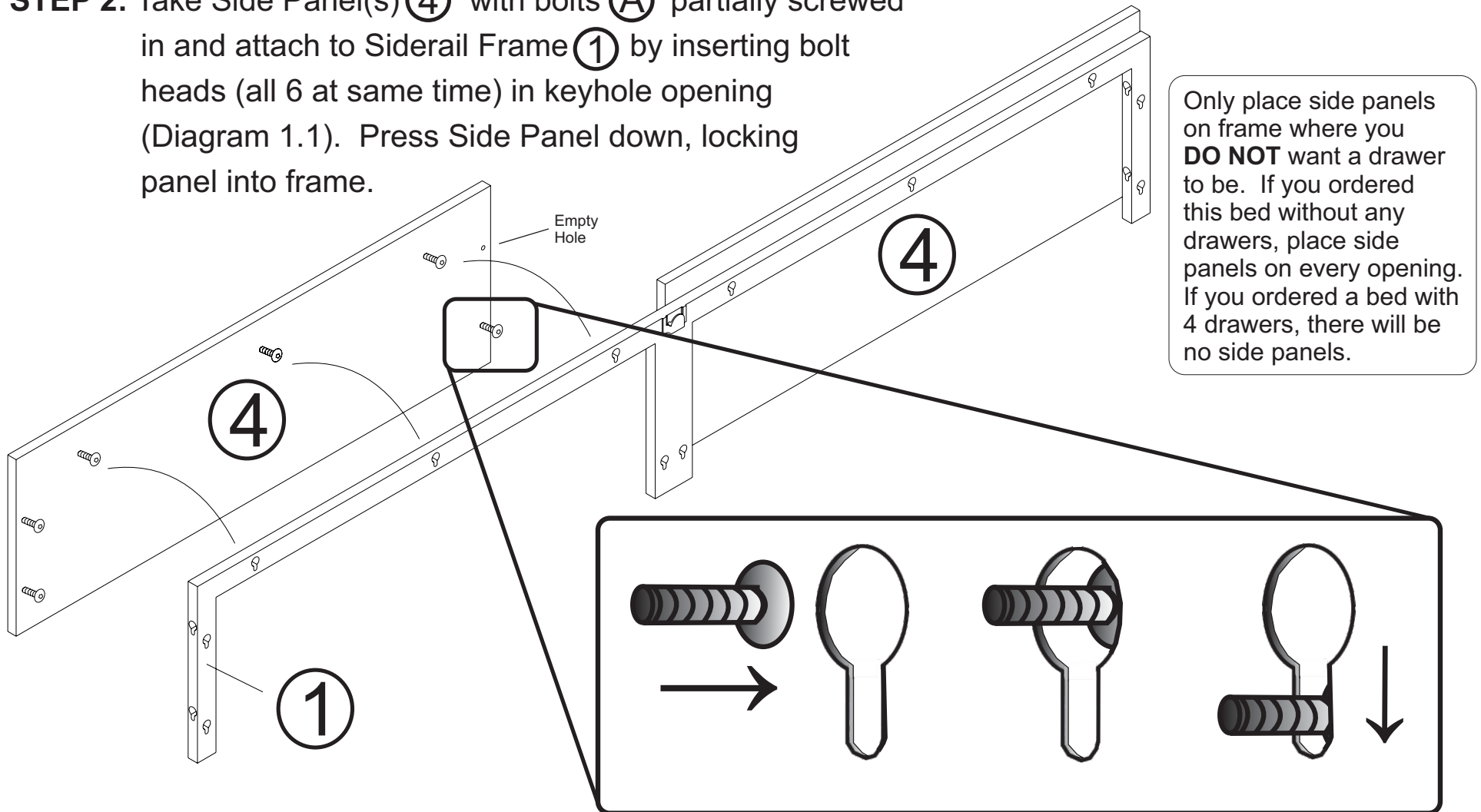


Diagram 1.1

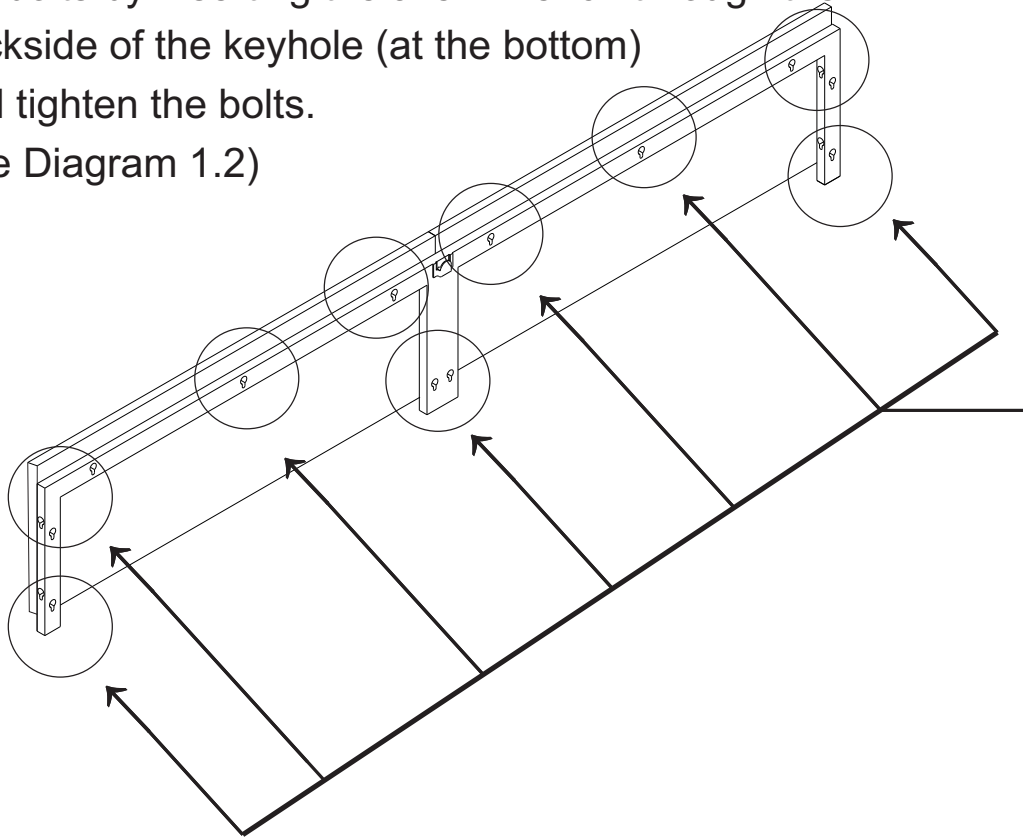
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“Steel-Core XL™” Assembly Instructions

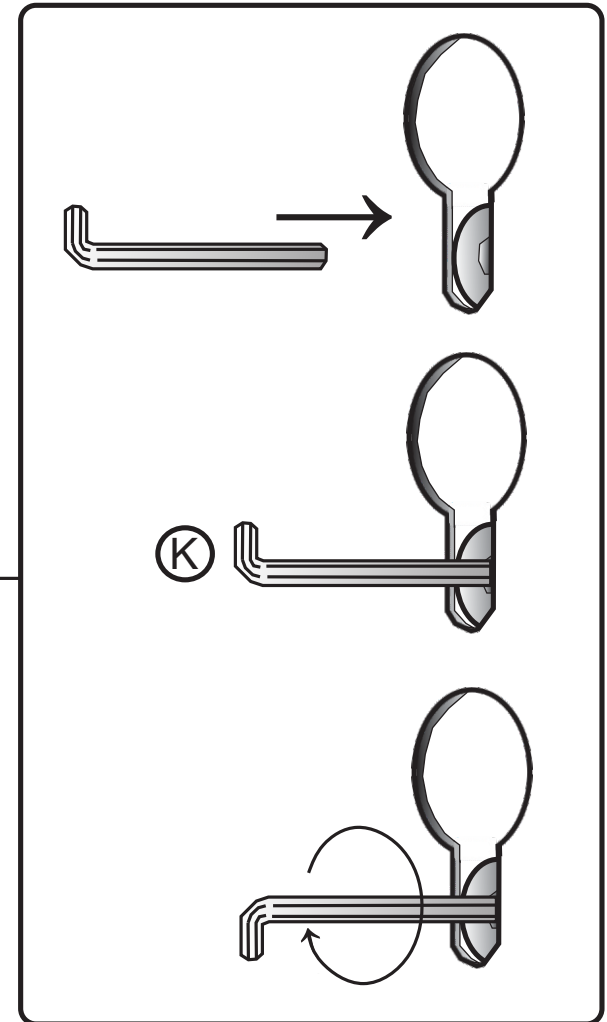
(4 Drawer, 2 Drawer or No Drawer)

(IGNORE THIS STEP- If you ordered a 4 Drawer bed)

STEP 3: After Side Panels have been attached to the Siderail Frame, using Allen Wrench **(K)** tighten the bolts by inserting the allen wrench through the backside of the keyhole (at the bottom) and tighten the bolts.
(See Diagram 1.2)



See Diagram 1.2

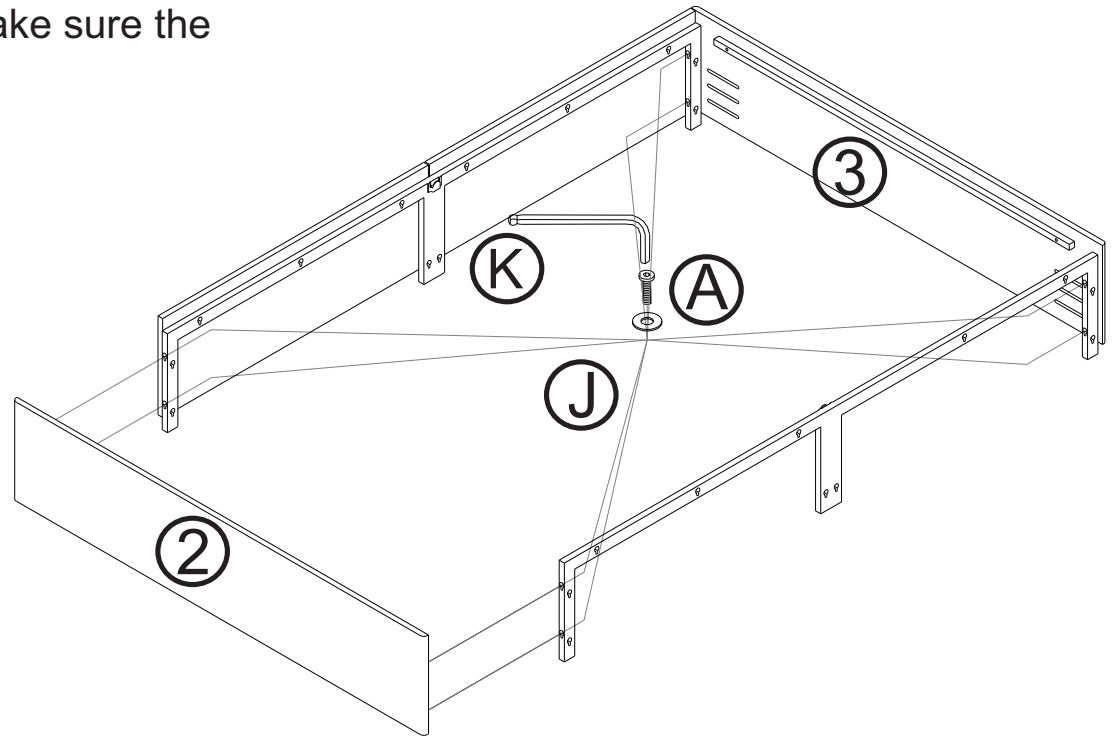
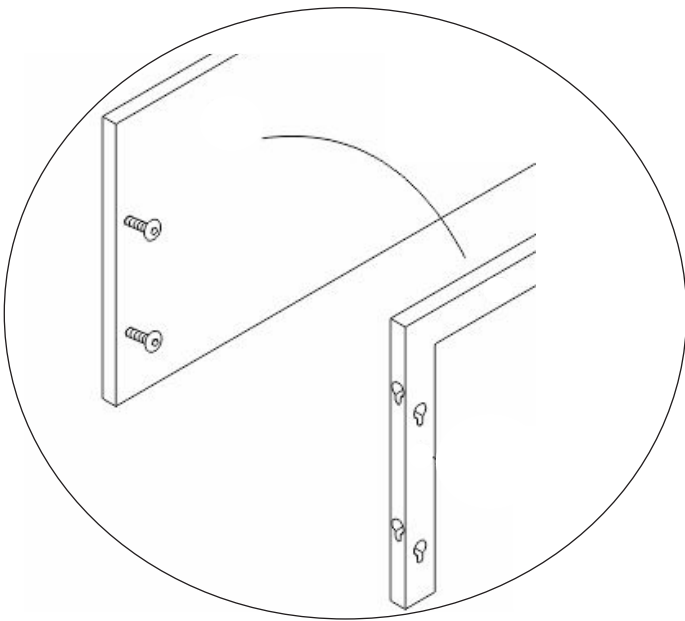


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“Steel-Core XL™” Assembly Instructions

(4 Drawer, 2 Drawer or No Drawer)

STEP 4: Attach Footboard ② and Backboard ③ the same way the side panels were attached using bolt ① & washer ② (See Diagrams 1.1 & 1.2) on previous pages. Tighten all bolts and make sure the frame is secure.



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“Steel-Core XL™” Assembly Instructions

(4 Drawer, 2 Drawer or No Drawer)

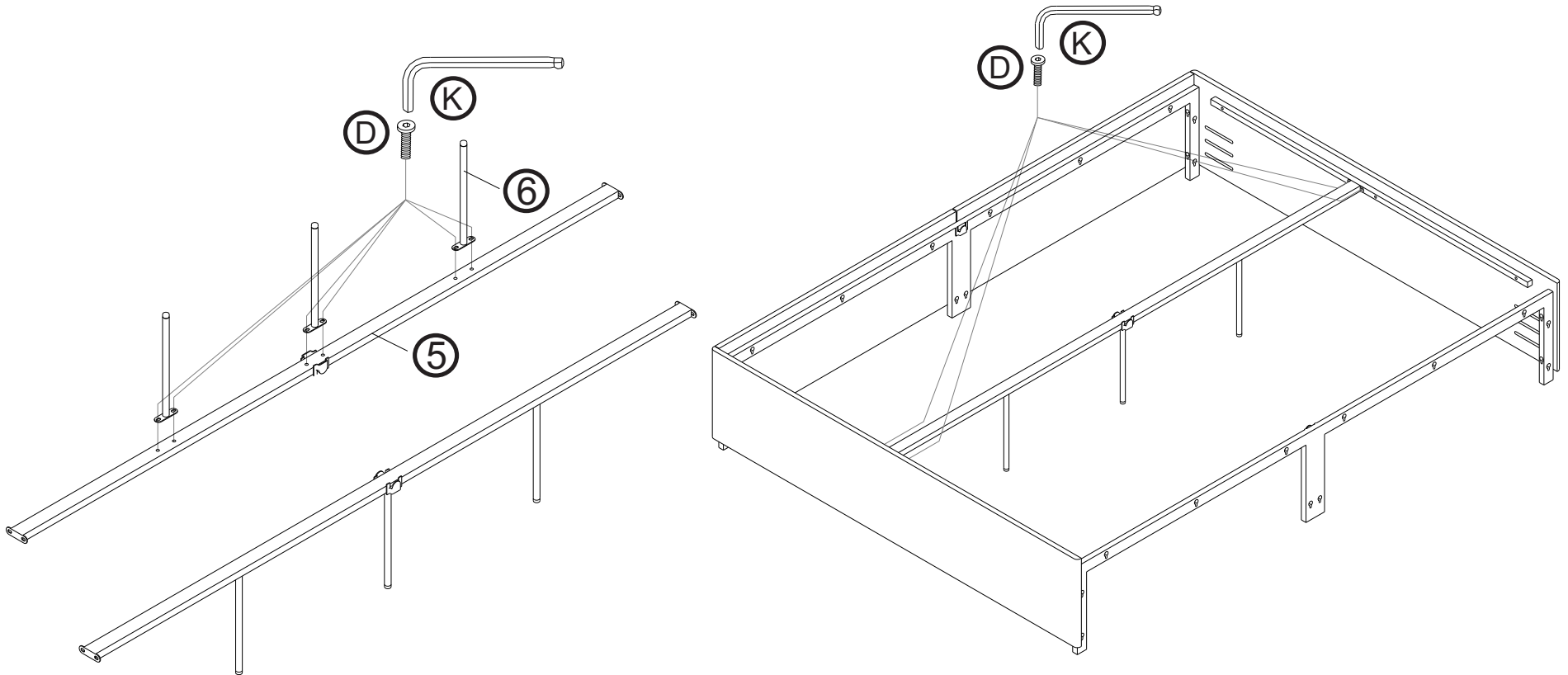
STEP 5: Attach Center Support Legs ⑥ to Center Support Bar using bolts ①.

STEP 6: Attach assembled Center Support Bar to the assembled bed frame using bolts ①.



Important Note:

Adjust levelers on bottom of support legs so that the support bar is level to attachment point on frame.



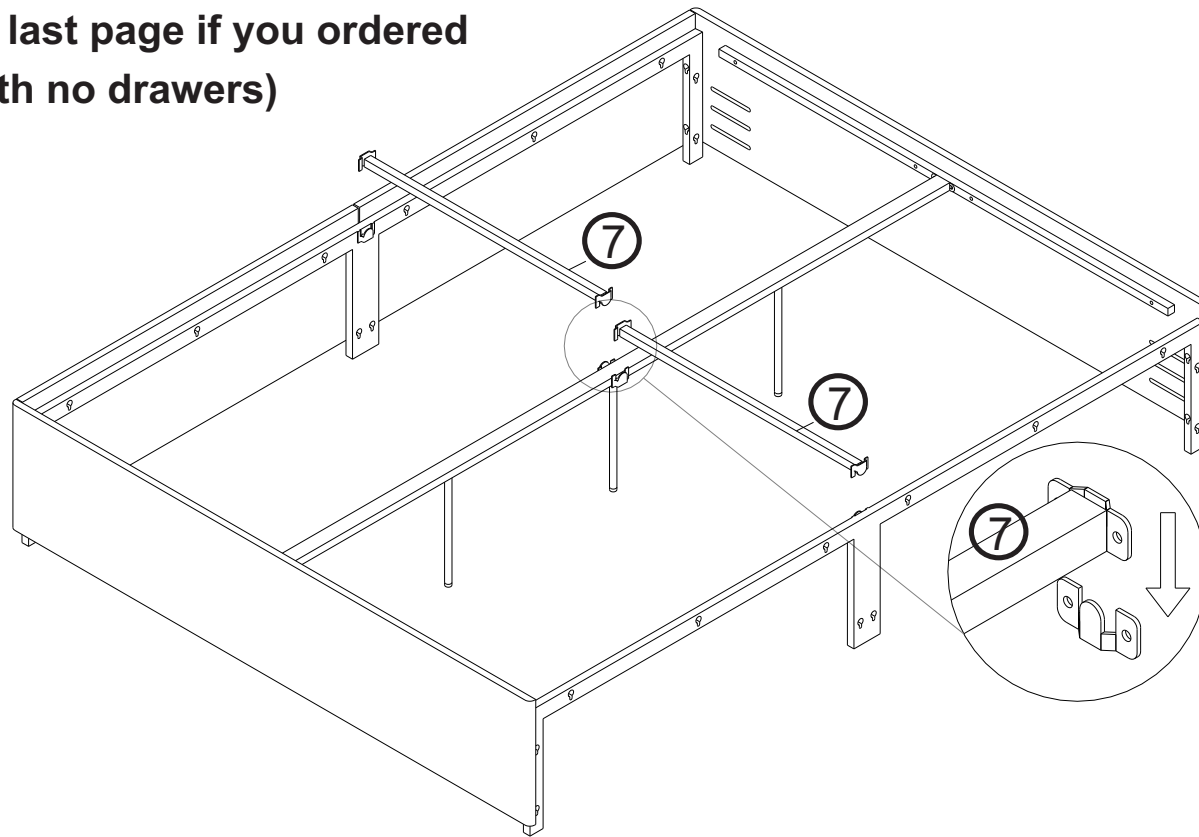
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“Steel-Core XL™” Assembly Instructions

(4 Drawer, 2 Drawer or No Drawer)

STEP 7: Attach Center Support Bars ⑦ to main Center Support Bar by inserting down facing tabs into up facing tabs as shown in below image.

(Skip to the last page if you ordered this bed with no drawers)



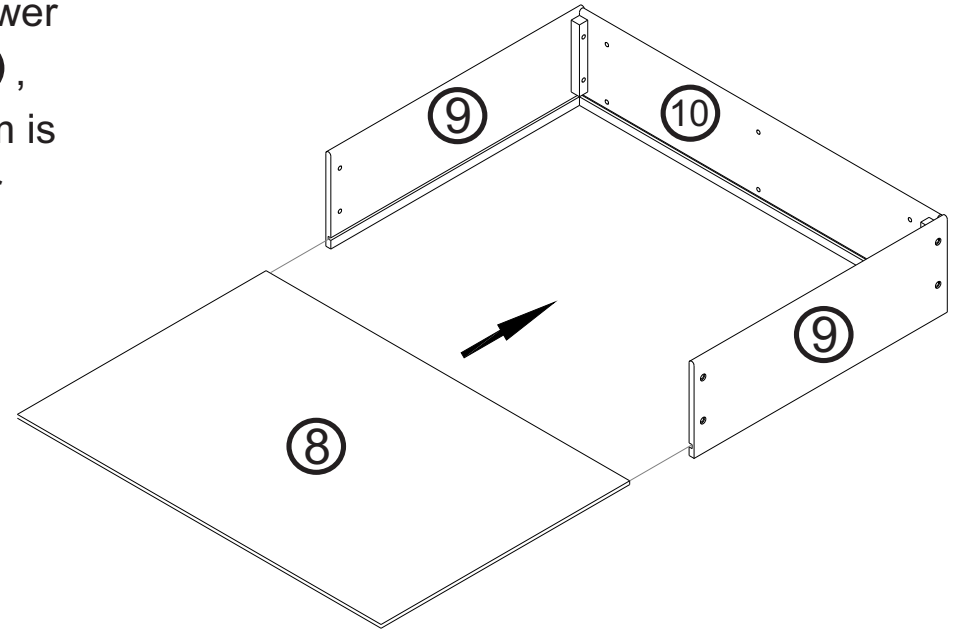
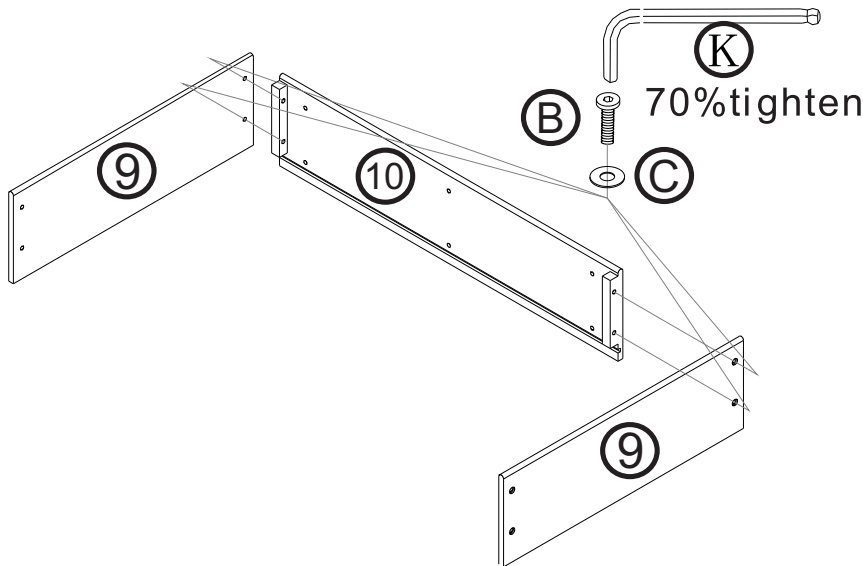
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“Steel-Core XL™” Assembly Instructions

(4 Drawer, 2 Drawer or No Drawer)

DRAWER ASSEMBLY

STEP 8: Take (2) Drawer Sides (9) and attach to Drawer Front (10) using (4) bolts (B) & (4) washers (C), making sure the groove for the drawer bottom is lined up on all pieces. Complete this step for however many drawers you have.



STEP 9: Insert drawer bottom (8) into groove. The side with wheel attachment blocks go underneath. Complete this step for however many drawers you have.

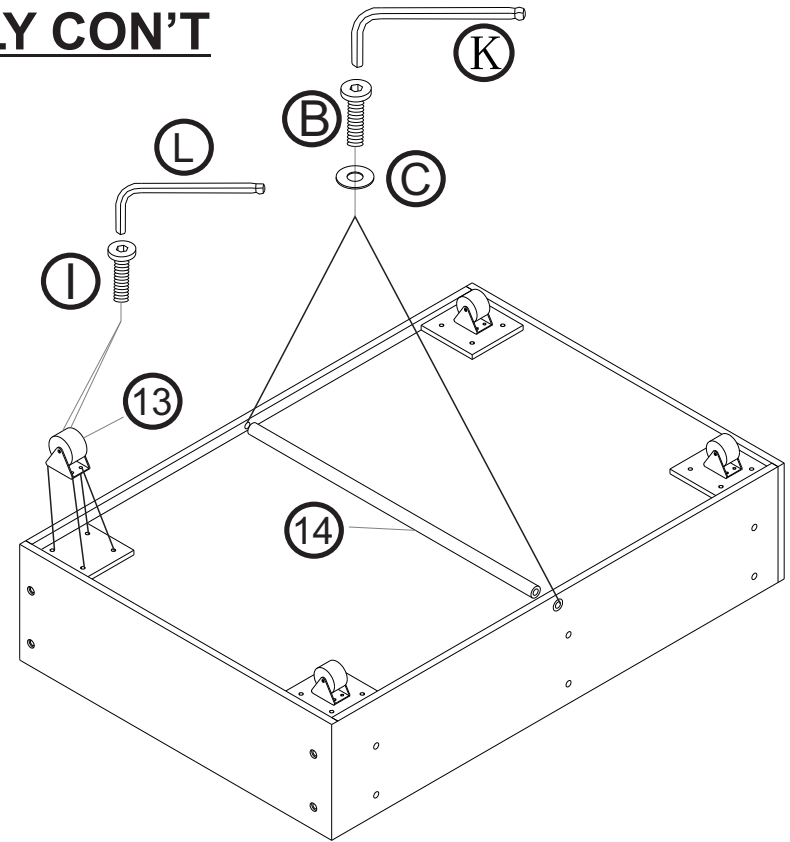
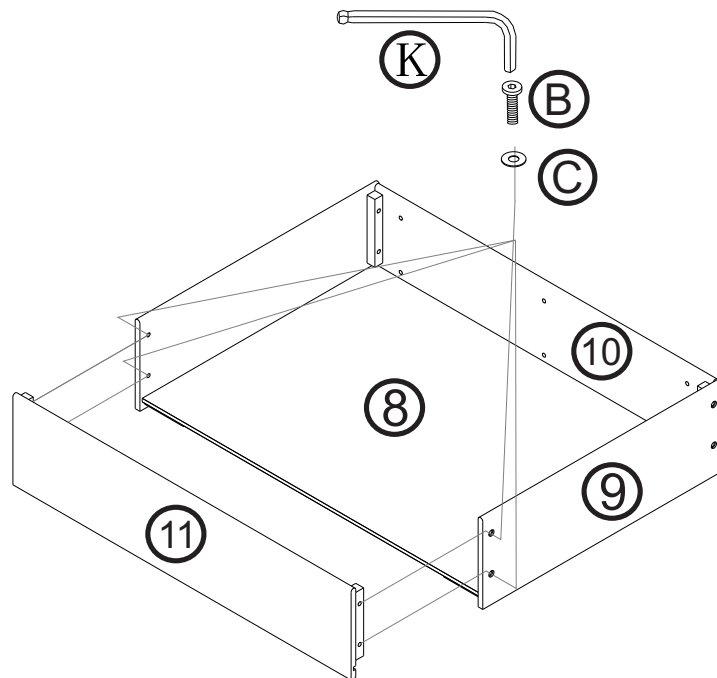
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“Steel-Core XL™” Assembly Instructions

(4 Drawer, 2 Drawer or No Drawer)

DRAWER ASSEMBLY CON'T

STEP 10: Attach drawer back (11)
same way the drawer
front was attached, using
(4) Bolts (B) and (4) washers (C)



STEP 11: Attach drawer bottom support rod (14)
using (2) bolts (B) and (2) washers (C)

STEP 12: Attach drawer wheels (13) using
bolts (I) and allen wrench (L)

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“Steel-Core XL™” Assembly Instructions

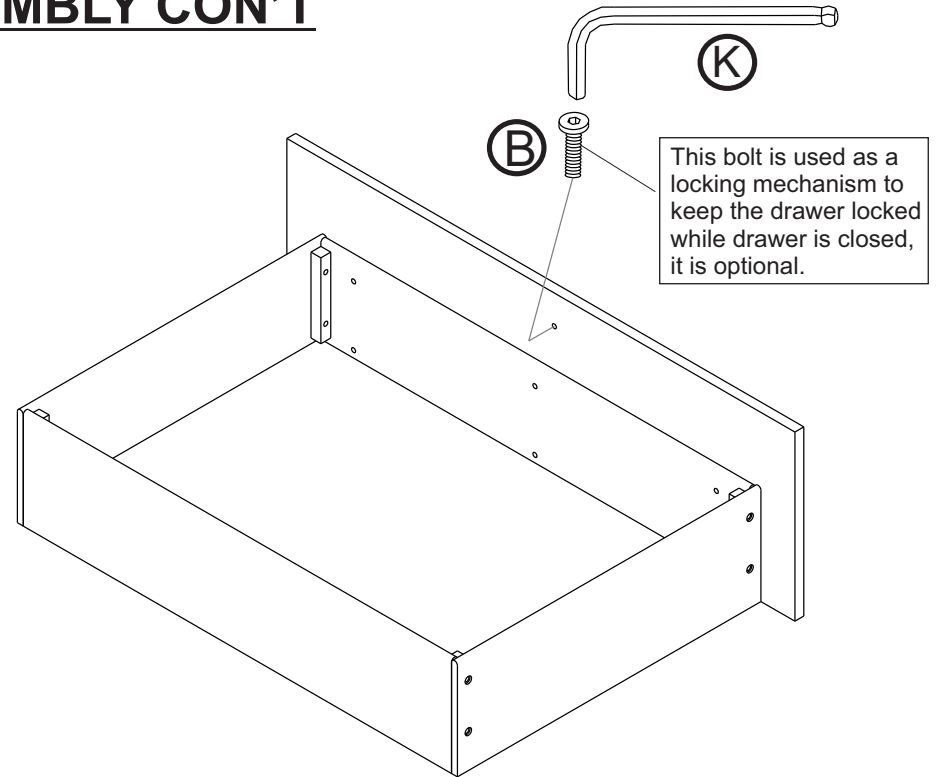
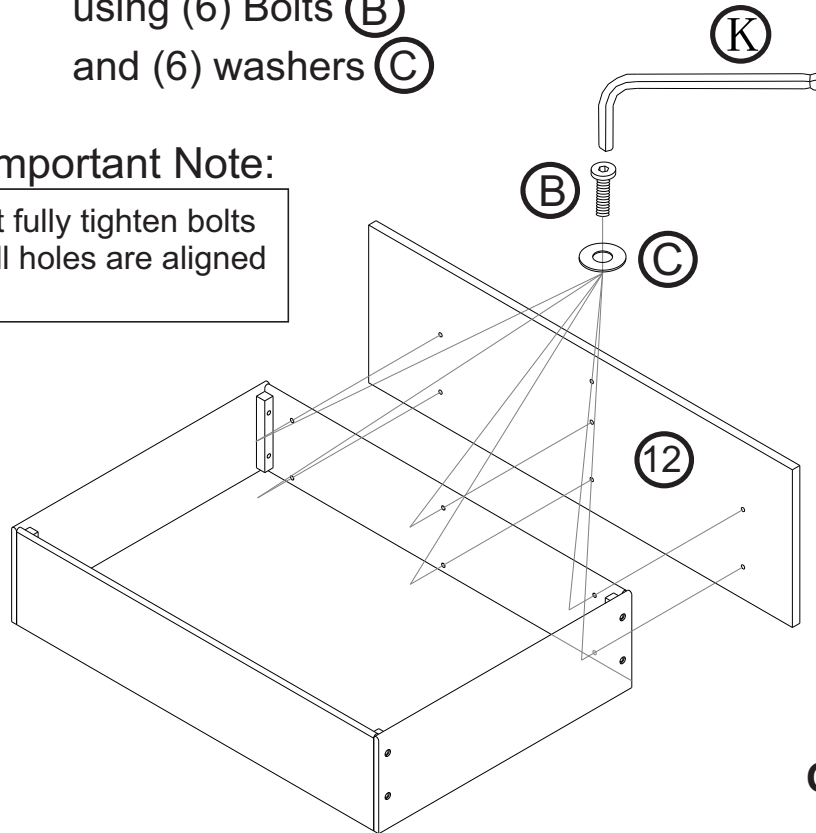
(4 Drawer, 2 Drawer or No Drawer)

DRAWER ASSEMBLY CON'T

STEP 13: Attach drawer face (12)
using (6) Bolts (B)
and (6) washers (C)

! Important Note:

Do not fully tighten bolts until all holes are aligned first.



OPTIONAL STEP 14: Screw bolt (B) about half way into top hole on backside of drawer face.

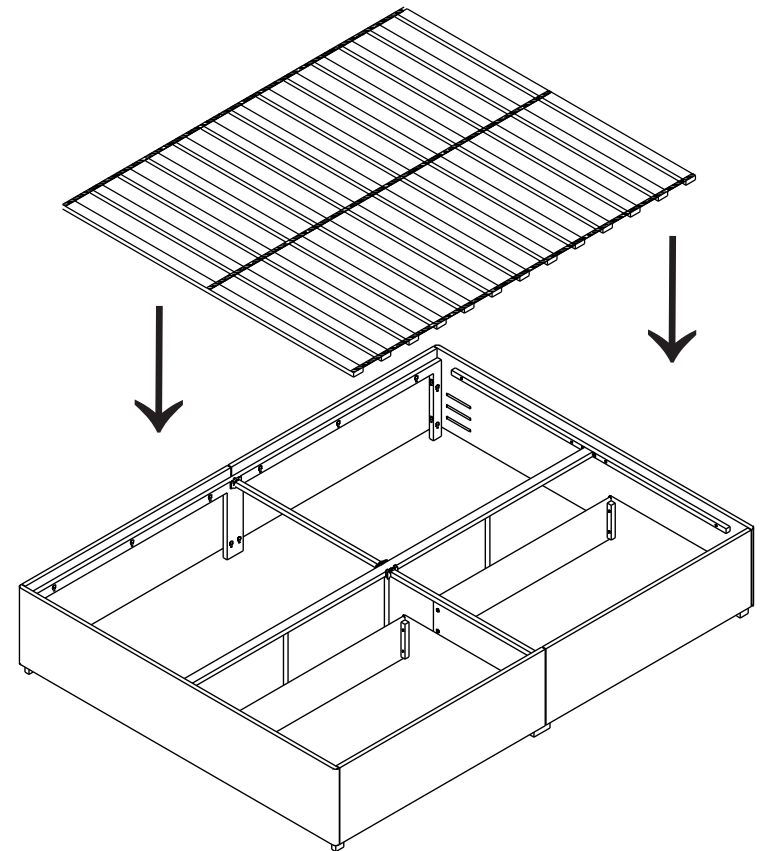
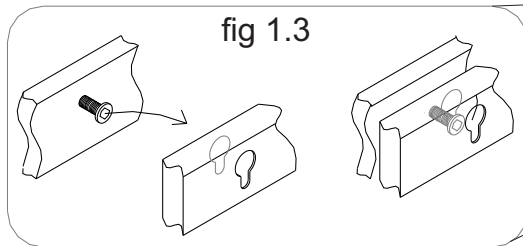
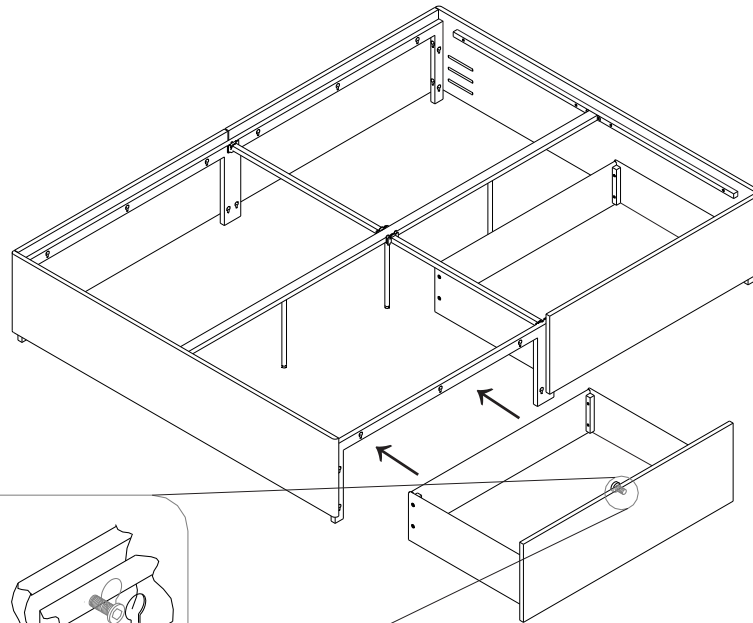
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“Steel-Core XL™” Assembly Instructions

(4 Drawer, 2 Drawer or No Drawer)

STEP 15: Assembled drawers roll into place within the cavities that were left open when bed was assembled. In order to lock the drawer into a closed position, simply lift up on drawer face just prior to completely closing the drawer and insert locking nut in frame hole.(fig 1.3)

STEP 15: Finally lay slat pack **(15)** on top of the assembled bed to complete bed.



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