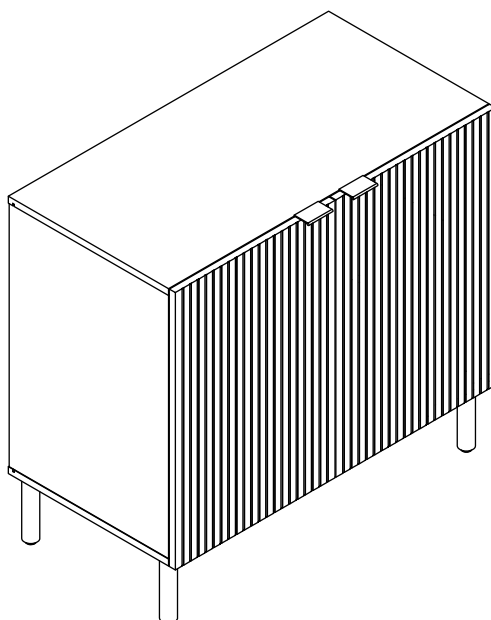


ASSEMBLY INSTRUCTIONS

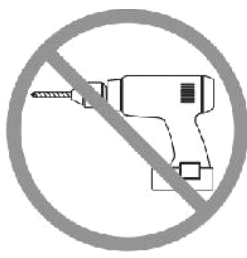
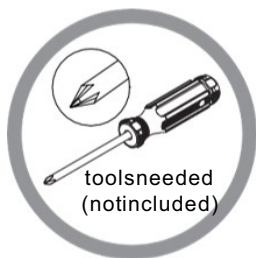
Sango[®]

PRODUCTNAME : MERK 2 DOOR CABINET
 DIMENSIONS : 31.5"W x 16.42"D x 29.43"H
 ITEM NO. : 7237BK581A5Q82 (BLACK)
 7237BR581ACT81 (BROWN)
 7237WH581ACT81 (WHITE)
 7237WL581ACS63 (WALNUT)



Note:

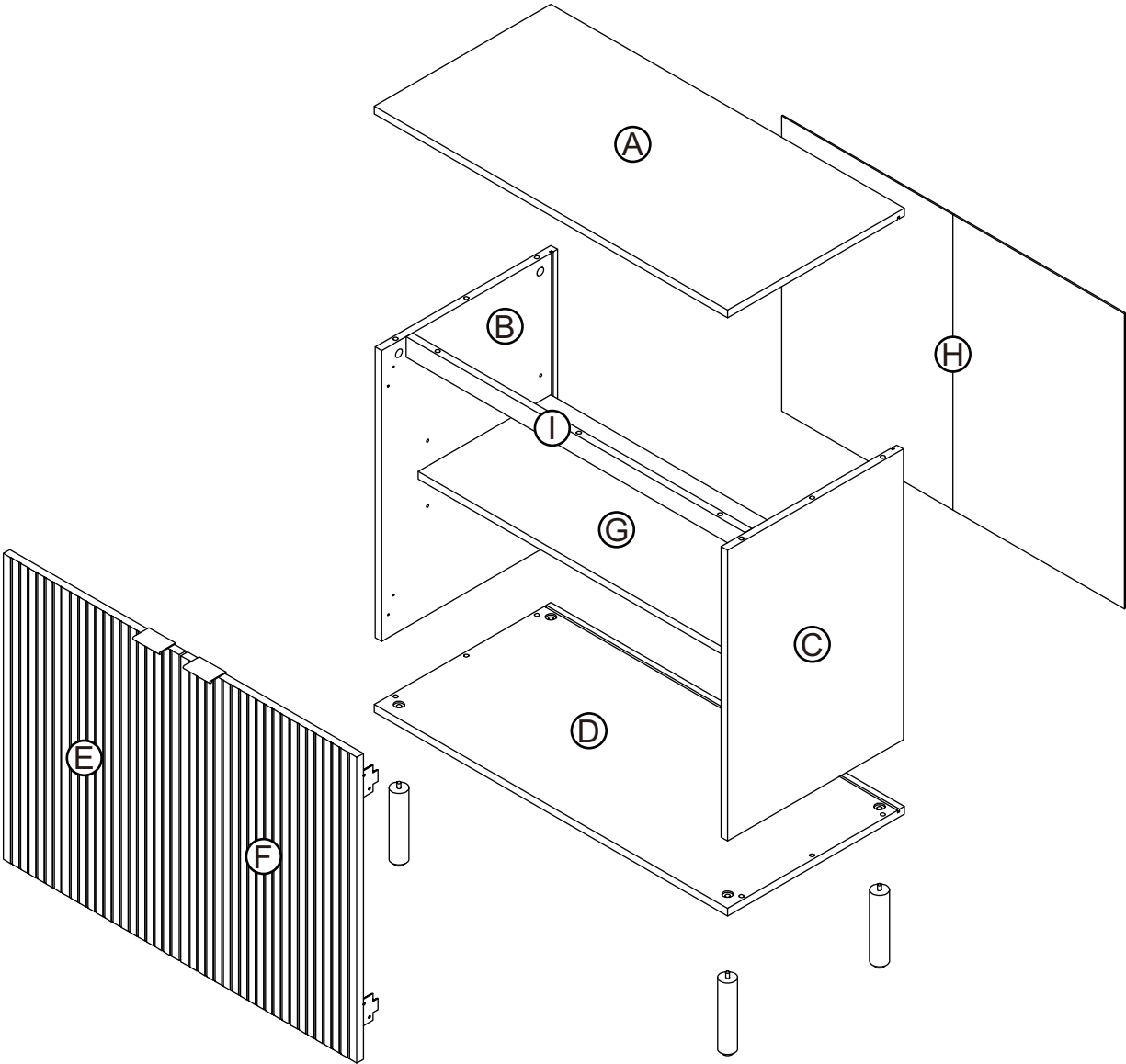
- Please make sure all parts and proper quantities are included.
- Do not use power tools. We recommend you hand-tighten screws.
- Use care not to overtighten.

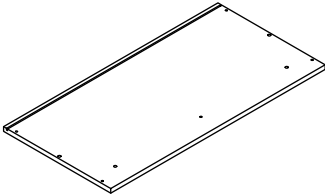
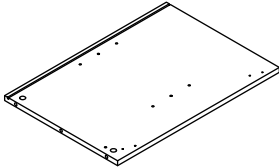
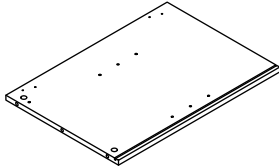
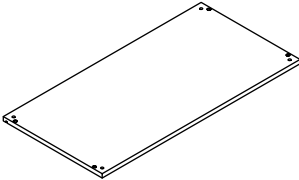
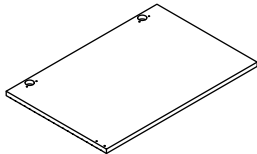
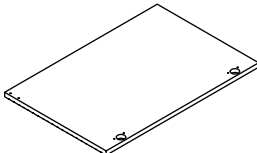
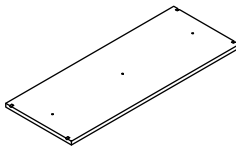
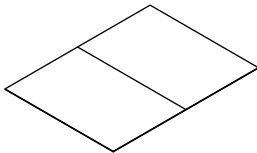
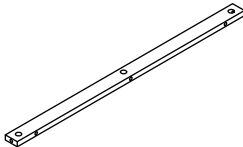
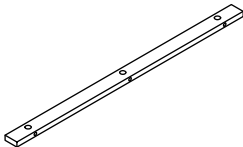


1. Check for damaged or missing parts. Call 1-800-696-8446 to order missing supplies.
2. Use a soft surface or the carton as a working surface to prevent damage during assembly.
3. It is recommended to have 2 adults on hand for assembly.
4. Gather all tools prior to assembly.
- 5. WARNING!** When included, anti-tipping hardware **MUST** be installed for your safety.

ASSEMBLY INSTRUCTIONS

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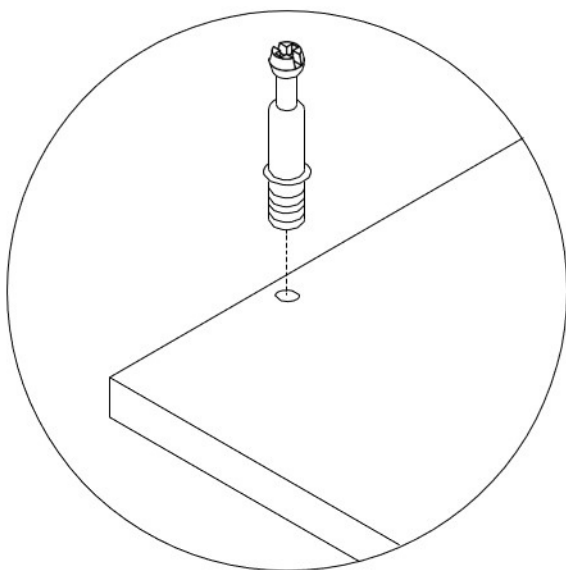


PARTS LIST :			QTY
A	Top		1pc
B	Left Side		1pc
C	Right Side		1pc
D	Bottom		1pc
E	Left Door		1pc
F	Right Door		1pc
G	Shelf		1pc
H	Back		1pc
I	Top Support		1pc
J	Support for Self		1pc

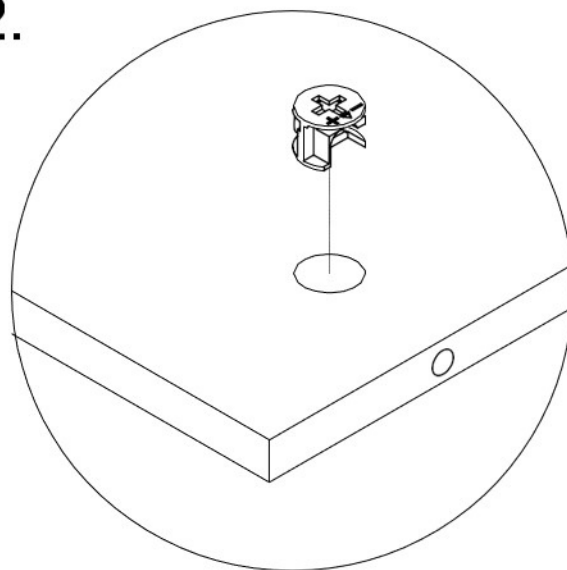
HARDWARE :			QTY
1	Cam bolt		10pcs
2	Cam lock		10pcs
3	Dowel ø8*30mm		6pcs
4	Coarse screw 7*11*50mm		4pcs
5	Shelf pin		4pcs
6	Hinge		4pcs
7	Hinge screw 6#*1/2"		16pcs
8	Handle		2pcs
9	Wood screw 6#*15mm		4pcs
10	Foot		4pcs
11	Adjustable leveler		4pcs
12	Plastic Wedge Bracket		6pcs
13	Wood screw 3*19mm		6pcs
14	Sticker		6pcs
15	Bumper sticker		4pcs
16	Anti-tip bracket		2pcs
17	Screw for anti-tip bracket 4*16mm		1pc
18	Plastic Anchor		1pc
19	Screw for plastic anchor 8#*1"		1pc
20	Anti-tip cable tie		1pc
21	Glue		1pc
22	Allen wrench		1pc

How to use cam lock system

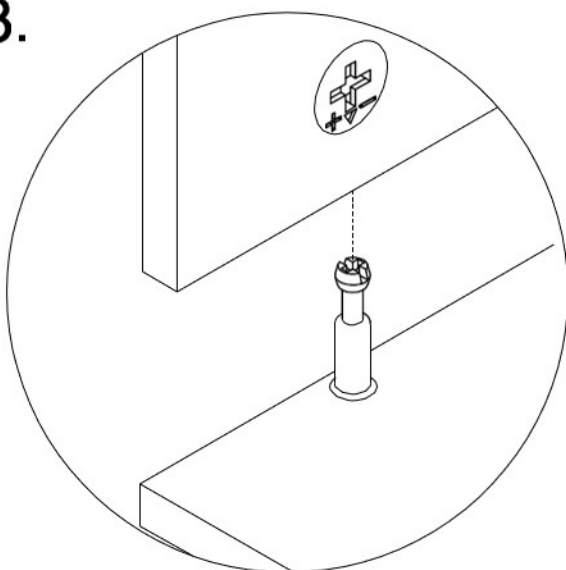
1.



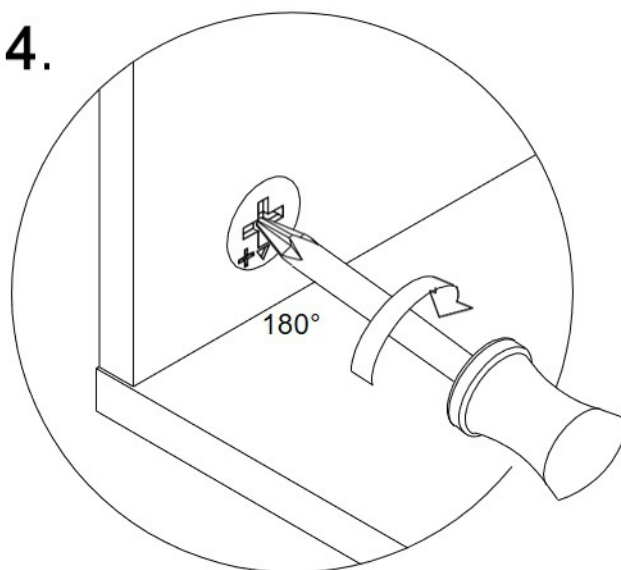
2.



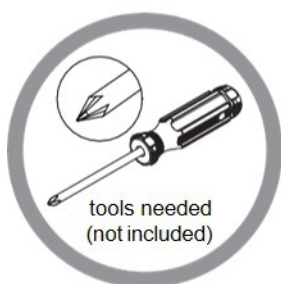
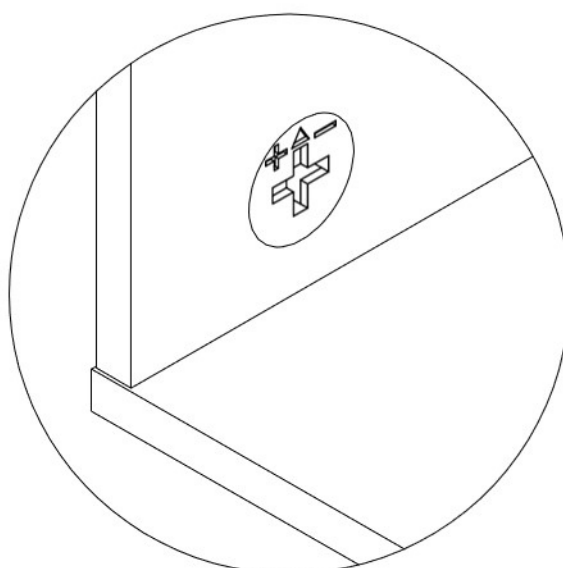
3.



4.



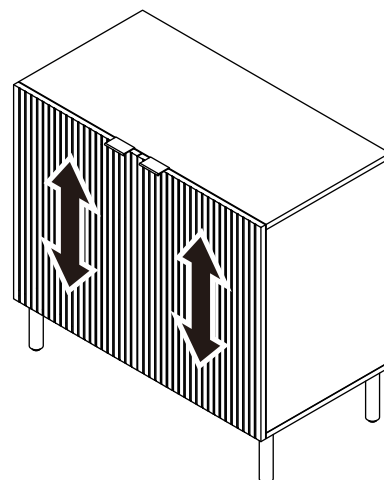
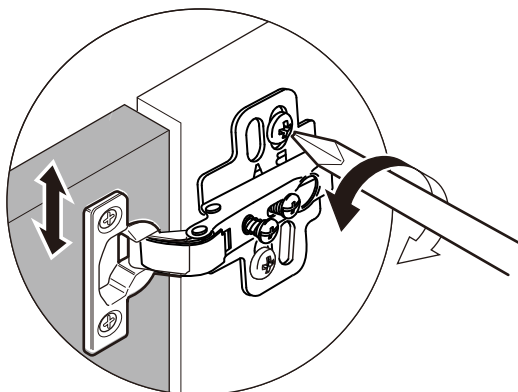
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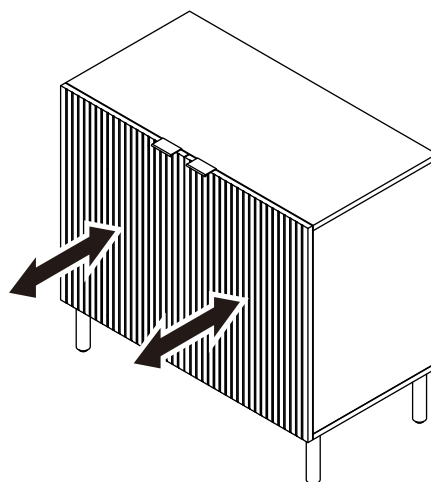
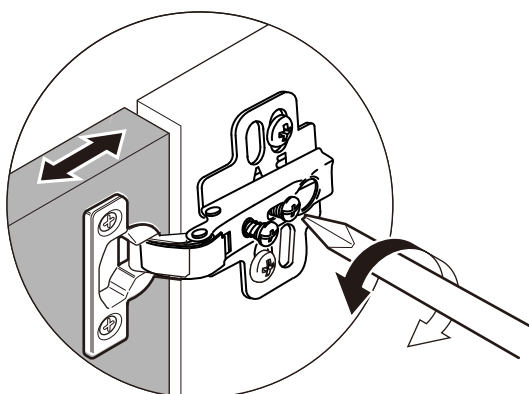
Hinge adjustments guide

If possible, avoid maxing out the adjusting screw for it may cause unwanted problems.

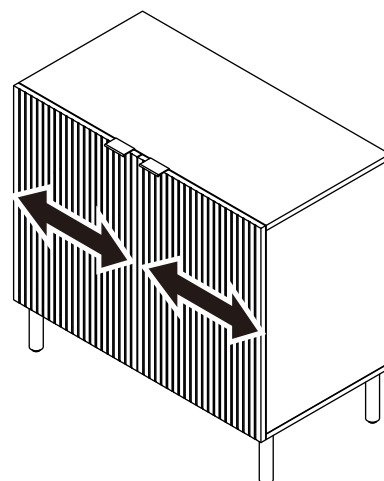
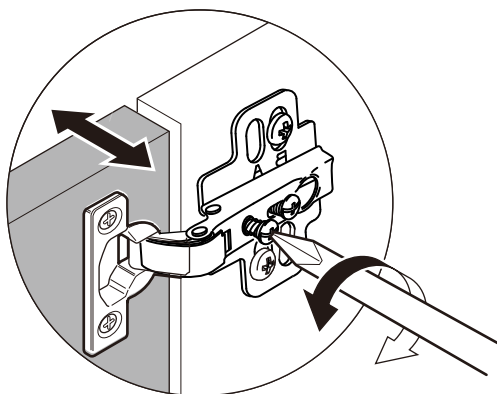
■ Height



■ Depth

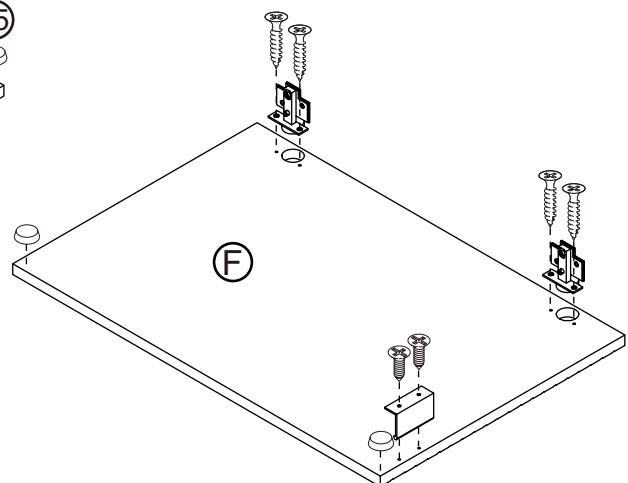
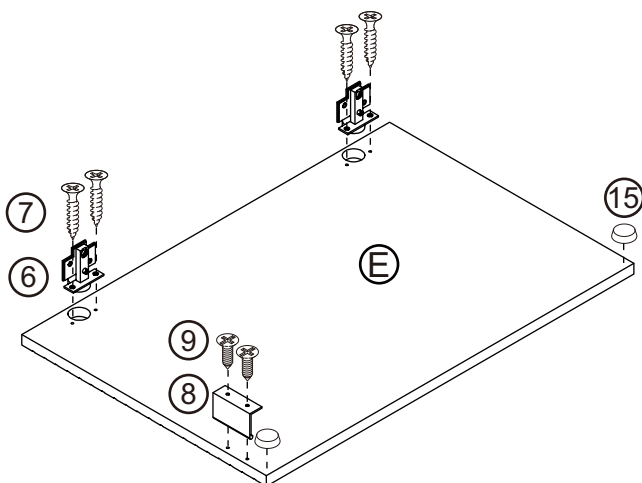
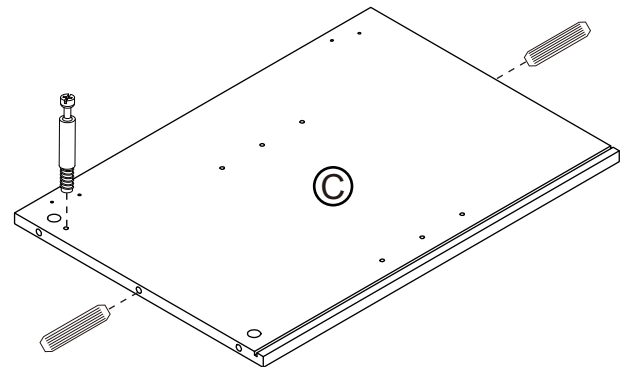
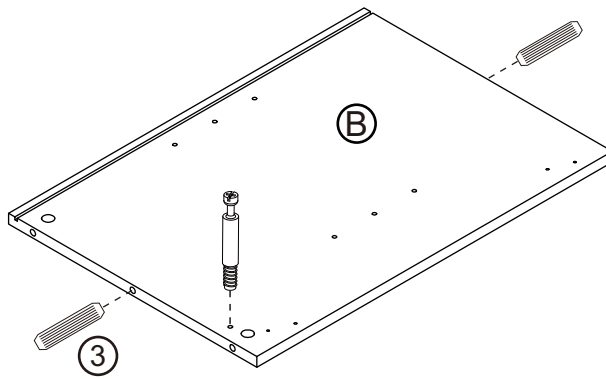
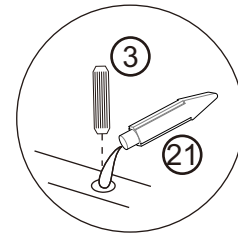
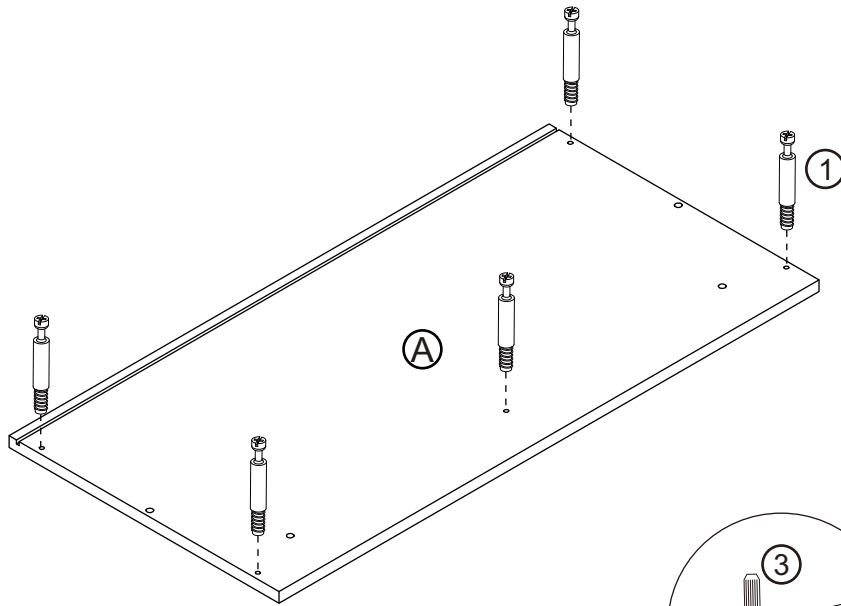


■ Side-to-Side



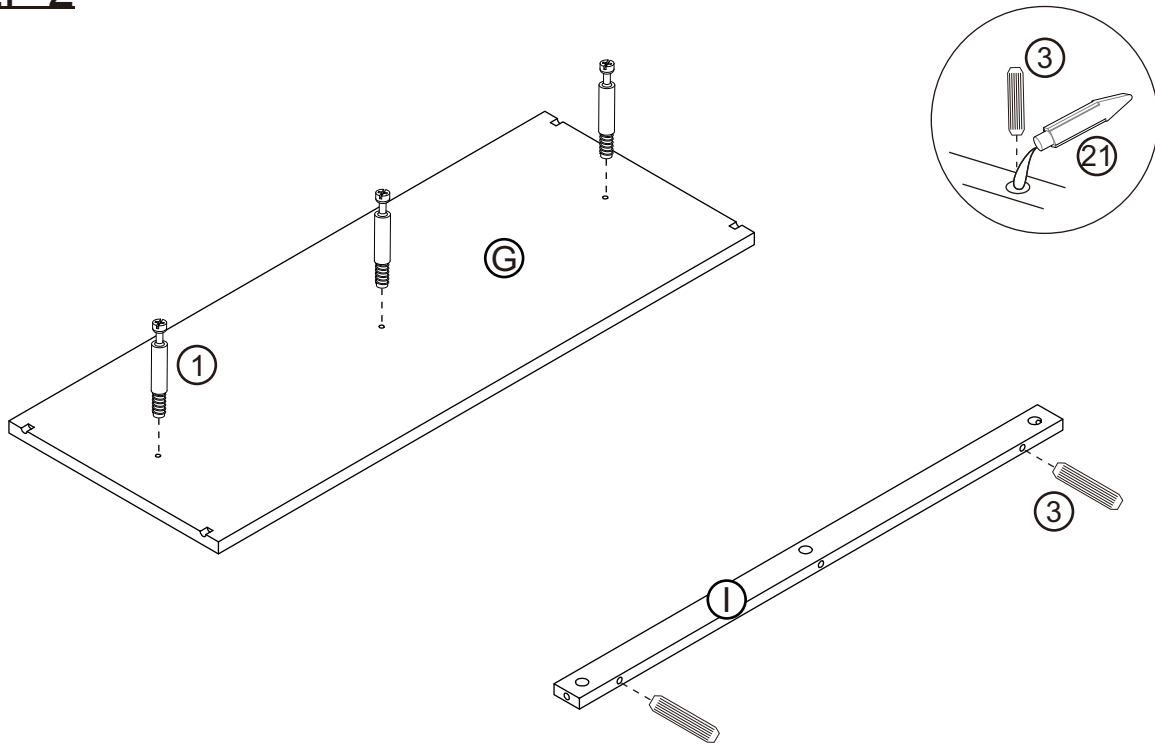
STEP 1

- ① x7
- ③ x4
- ⑥ x4
- ⑦ x8
- ⑧ x2
- ⑨ x4
- ⑮ x4



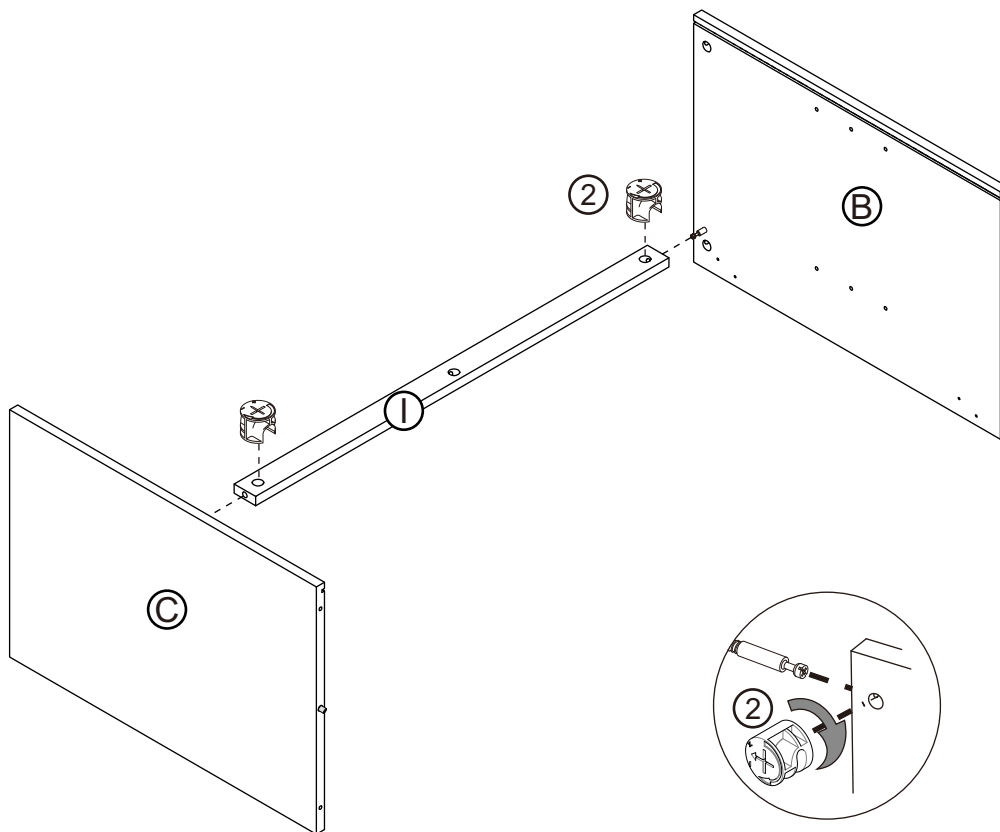
STEP 2

① x3
③ x2



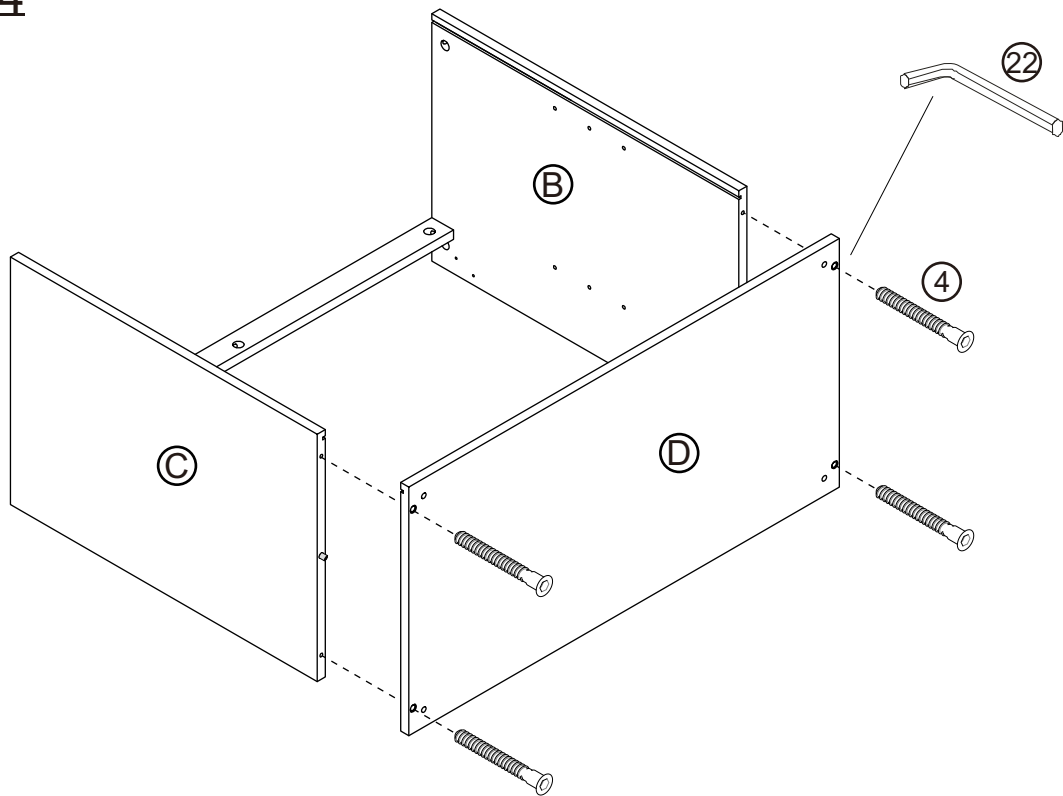
STEP 3

② x2



STEP 4

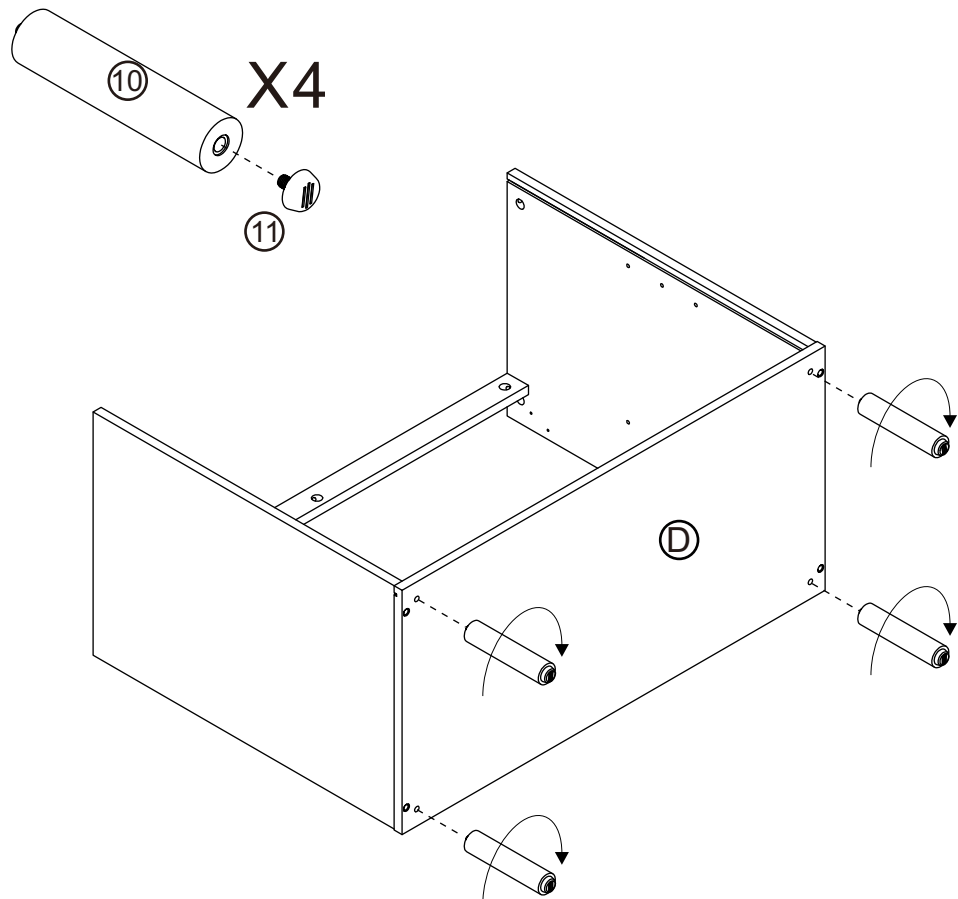
④ x4



STEP 5

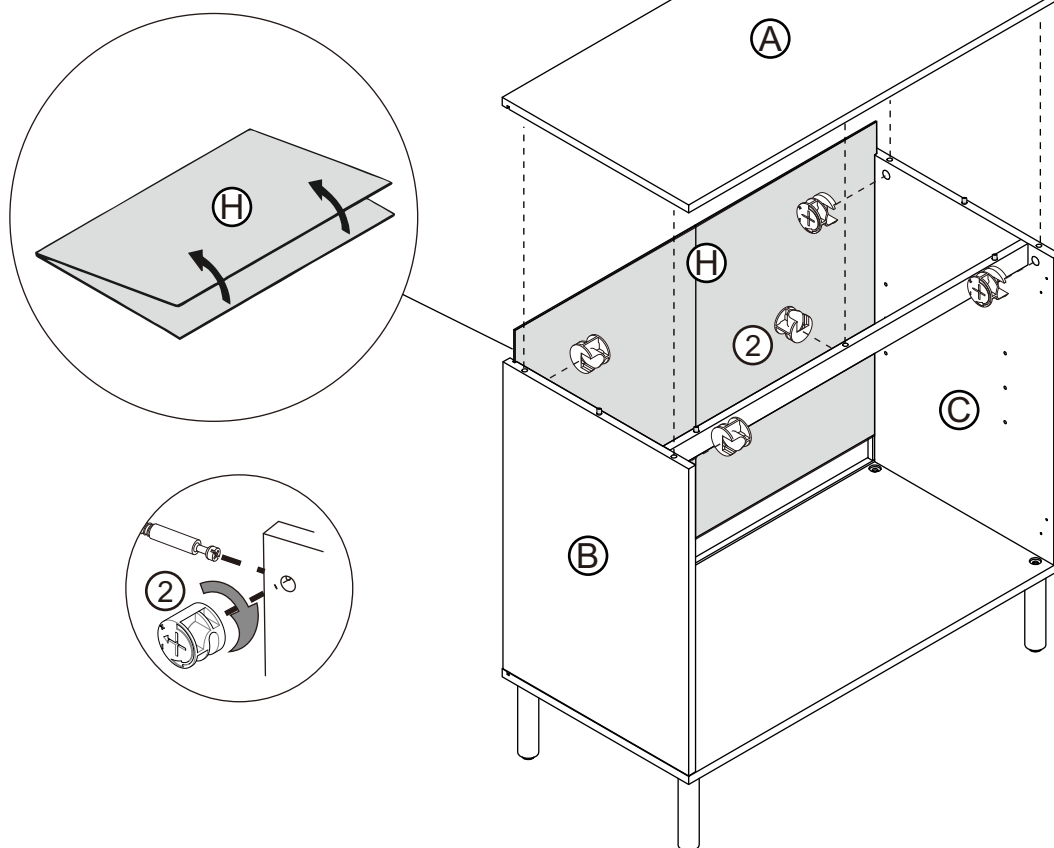
⑩ x4

⑪ x4



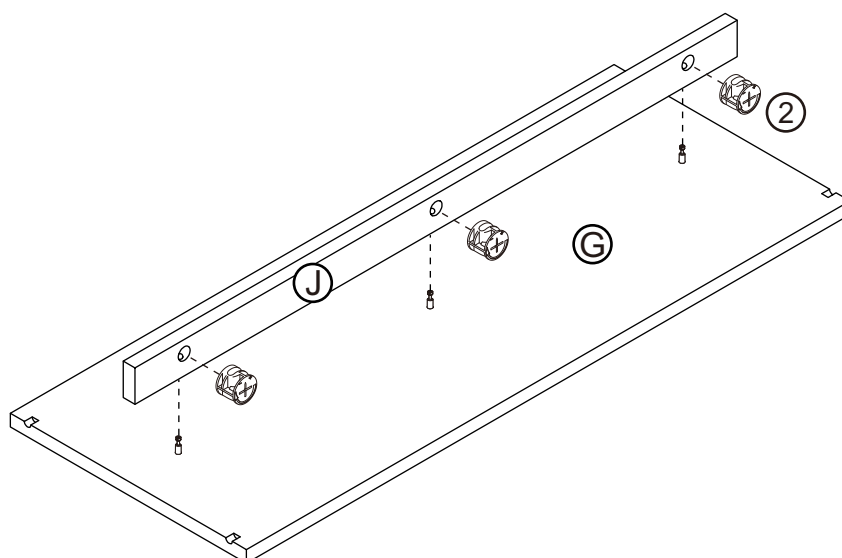
STEP 6

② x5



STEP 7

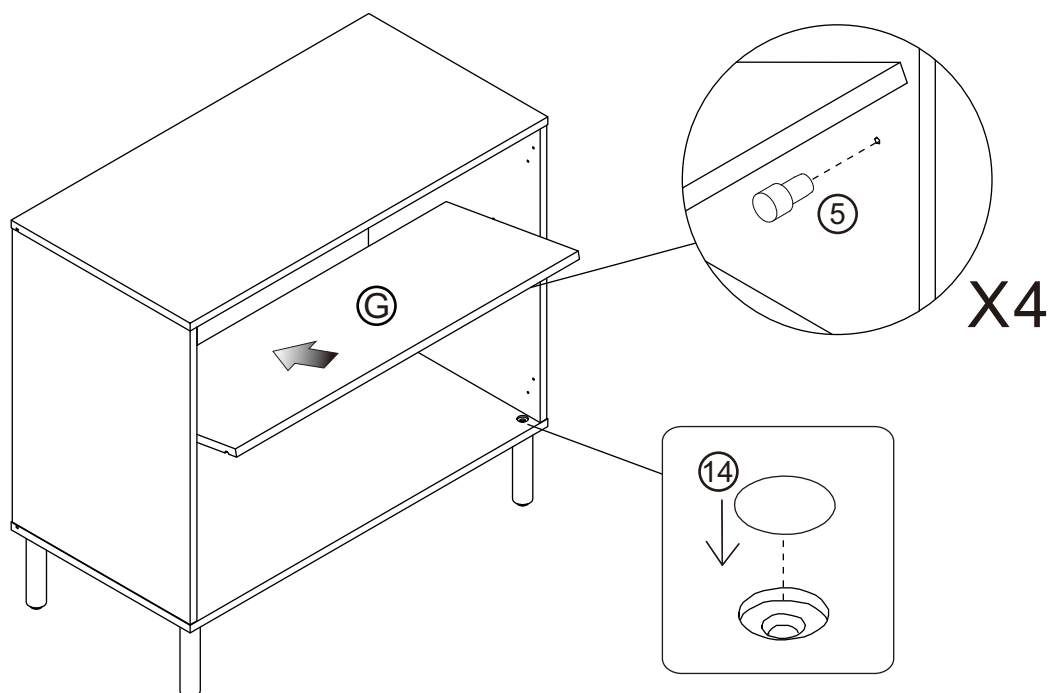
② x3



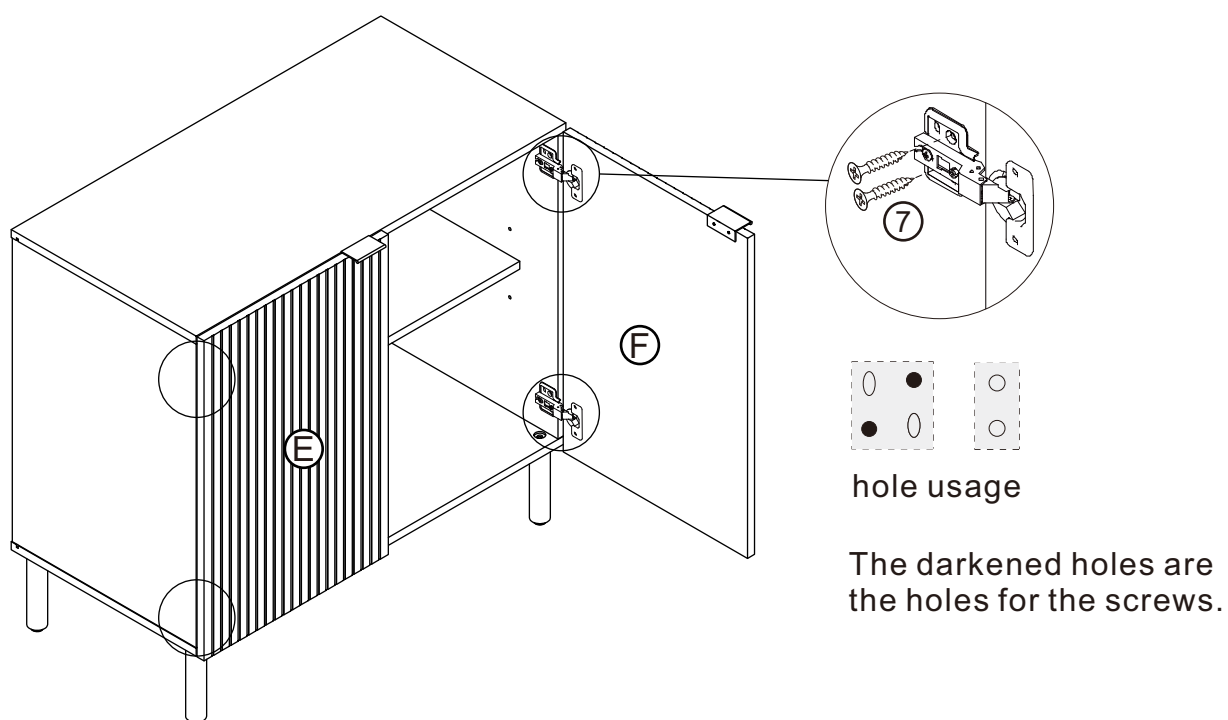
STEP 8

⑤ x4

⑭ x4

**STEP 9**

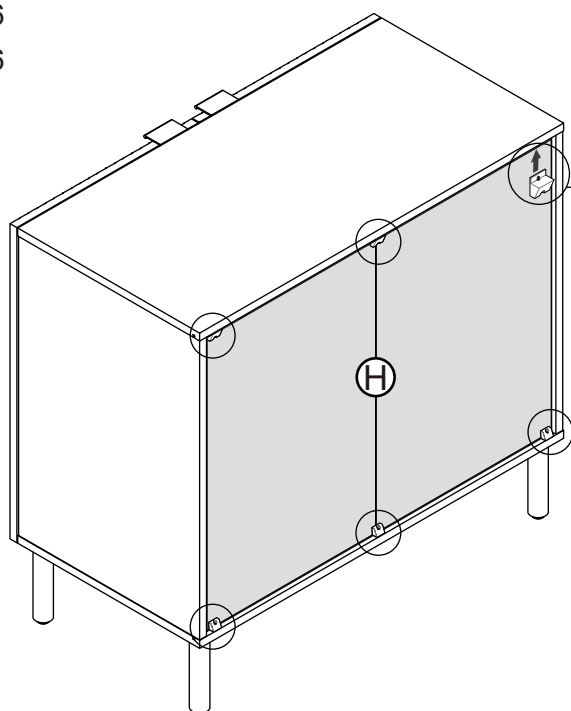
⑦ x8



STEP 10

⑫ x6

⑬ x6



- 1) After completing door panel assembling, please pay attention to floor surface flat.
- 2) Make sure the adjustable leveler sit on the floor steadily.
- 3) Final step, lock plastic wedge bracket on 4 corners of the back panel.

STEP 11 INSTALL THE TIP-OVER CABLE

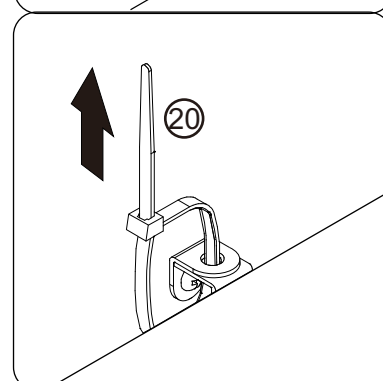
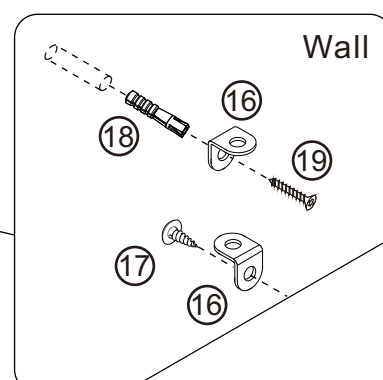
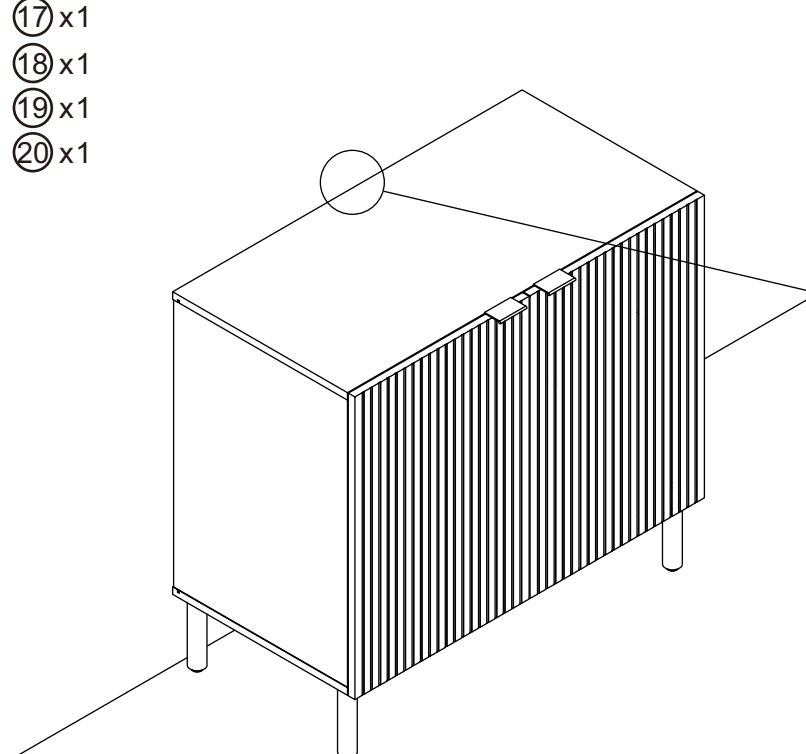
⑯ x2

⑰ x1

⑱ x1

⑲ x1

⑳ x1



The unit must be team lifted, not dragged or push is pre-cautionary step.