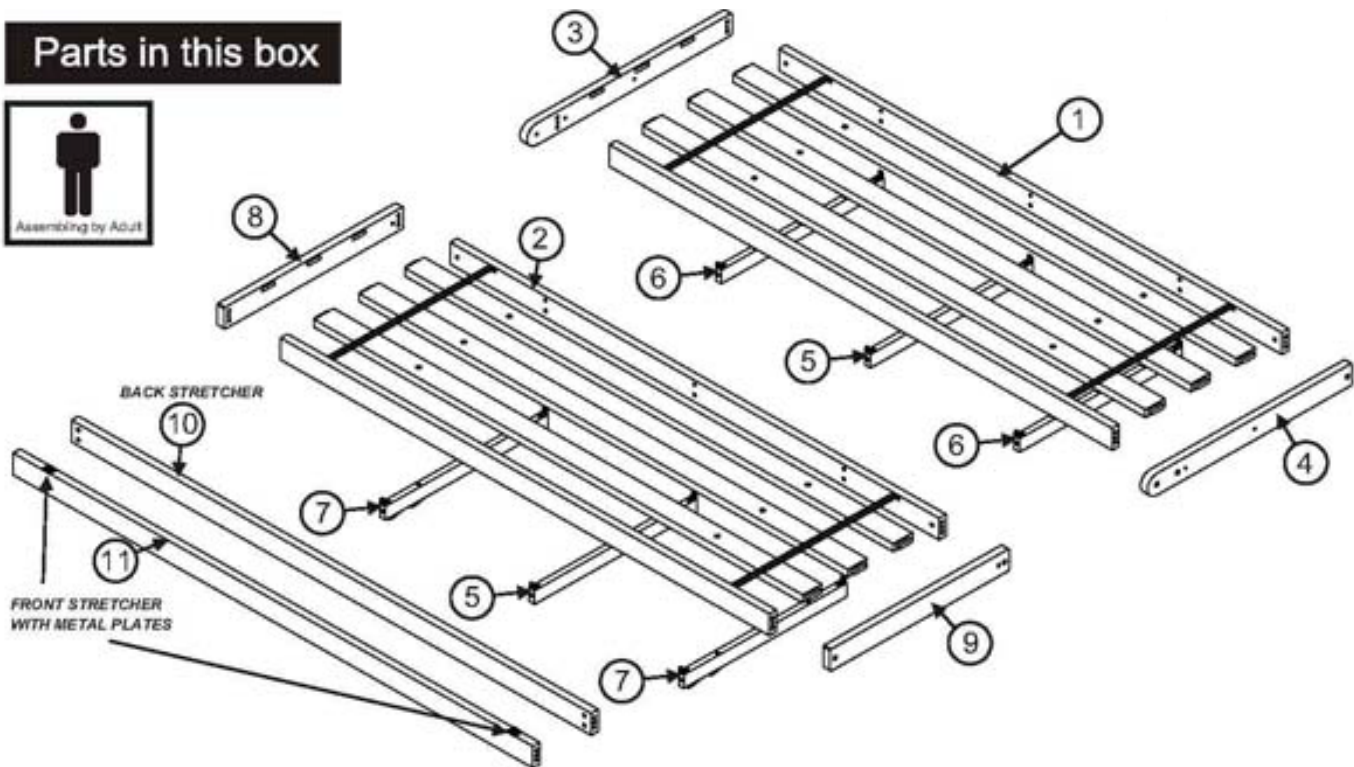


ASSEMBLY INSTRUCTIONS

Parts in this box



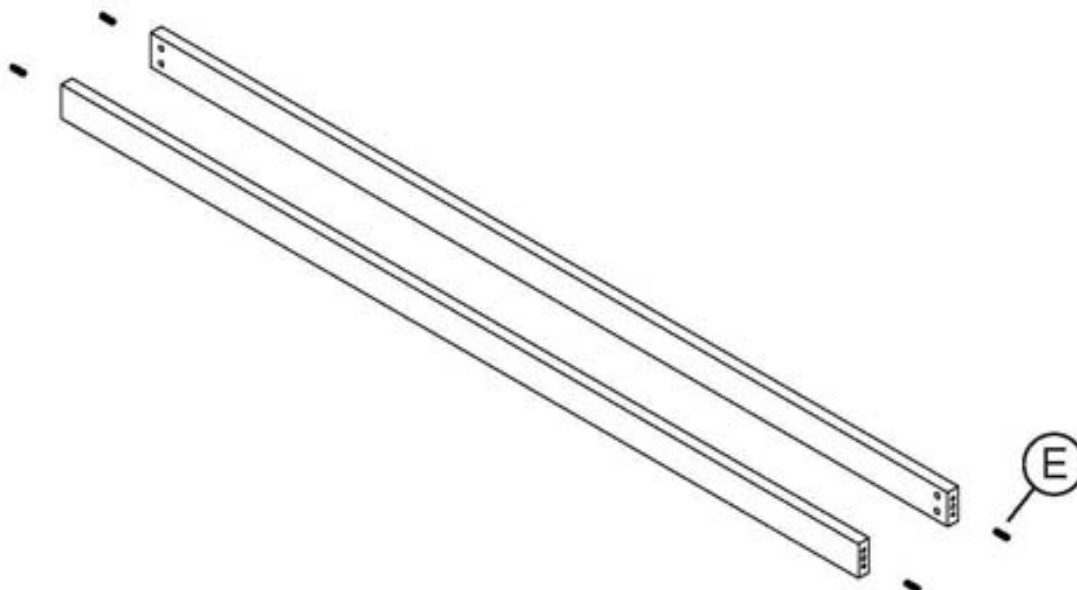
- | | | | |
|--------------------------|-------|---|-------|
| ① BACK DECK BUNDLE | 1 SET | ⑦ SLAT SUPPORT WITH HOLE AND PLASTIC STOPPERS | 2 PCS |
| ② SEAT DECK BUNDLE | 1 SET | ⑧ LEFT SEAT SIDE RAIL | 1 PC |
| ③ LEFT BACK SIDE RAIL | 1 PC | ⑨ RIGHT SEAT SIDE RAIL | 1 PC |
| ④ RIGHT BACK SIDE RAIL | 1 PC | ⑩ BACK STRETCHER | 1 PC |
| ⑤ SLAT SUPPORT | 2 PCS | ⑪ FRONT STRETCHER | 1 PC |
| ⑥ SLAT SUPPORT WITH HOLE | 2 PCS | | |

Hardware in this box

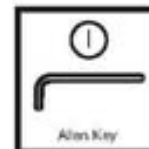
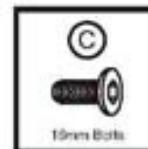
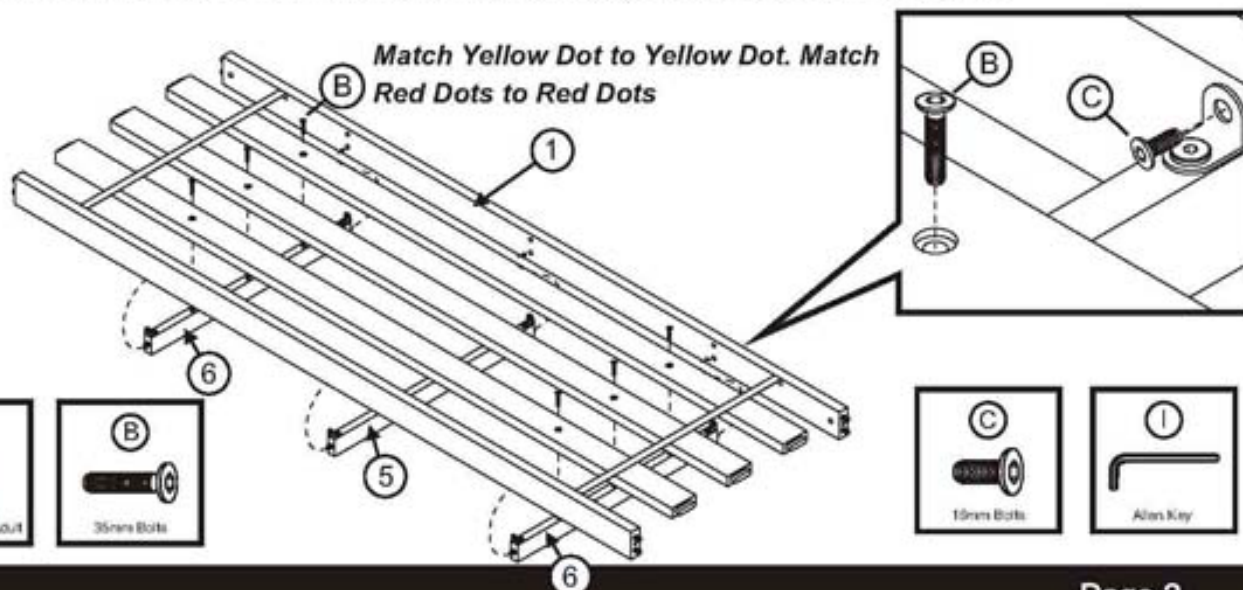
- | | | | |
|------------------------------------|--------------------------------------|---|--|
|
(A) 60mm Bolts - 8 pcs |
(D) Barrel Nuts - 8 pcs |
(G) Roller - 4 pcs Complete with Clevis pin, Washer and Locking pin. |
(H) Clevis pin - 2 pcs with Washer and Locking pin. |
|
(B) 35mm Bolts - 12 pcs |
(E) Wooden Dowels - 4 pcs | | |
|
(C) 16mm Bolts - 12 pcs |
(F) Wood buttons - 4 pcs | |
(I) Allen Key - 1 pc |

Assembly Instructions

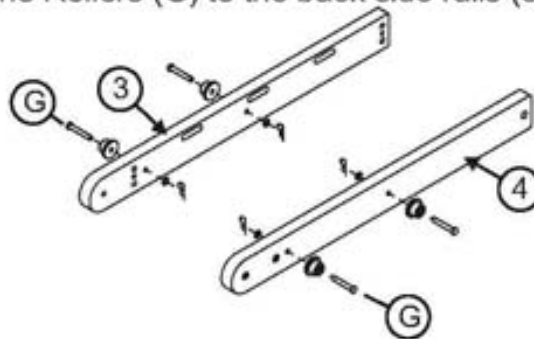
Install all Wooden dowels (E) to the Front Stretcher and Back Stretcher.



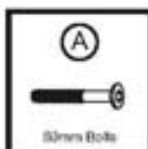
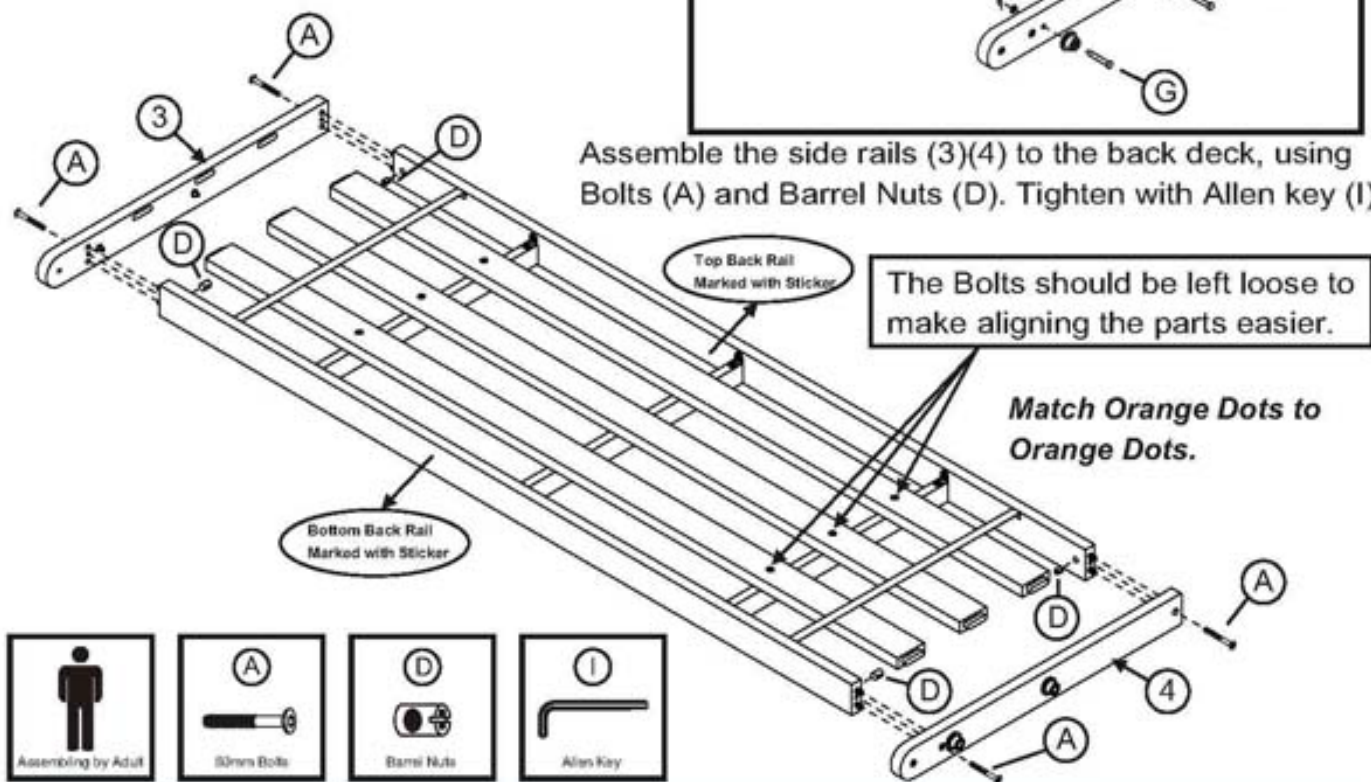
Fit the slat support (5)(6) to the back deck (1). Using Bolts (C)(B) tighten with allen key (I). The back deck bundle is longer than the seat bundle. Identify the correct slat supports as shown below, and fit under the slats. Do not fully tighten any of the bolts yet!



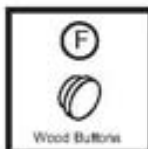
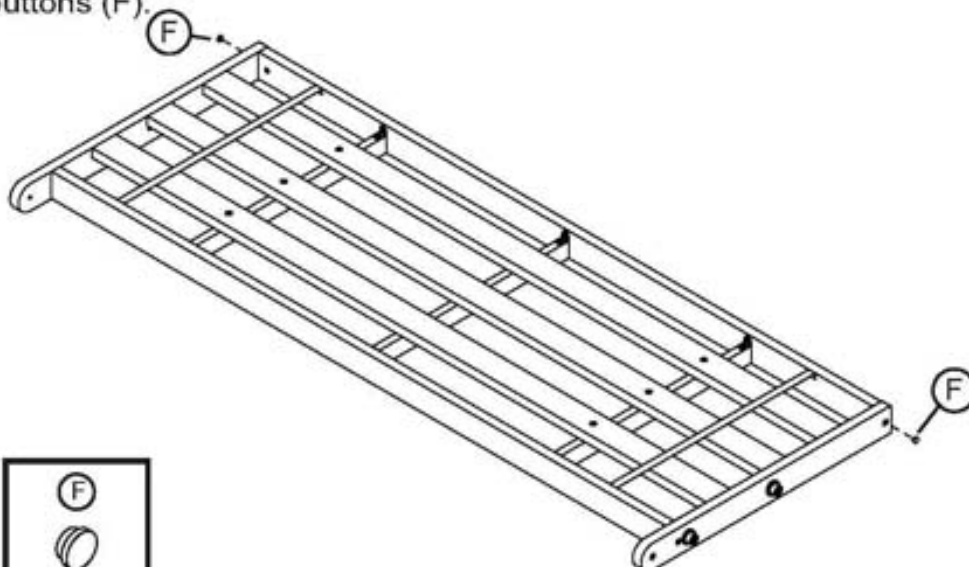
Fit the Rollers (G) to the back side rails (3)(4).



Assemble the side rails (3)(4) to the back deck, using Bolts (A) and Barrel Nuts (D). Tighten with Allen key (I).

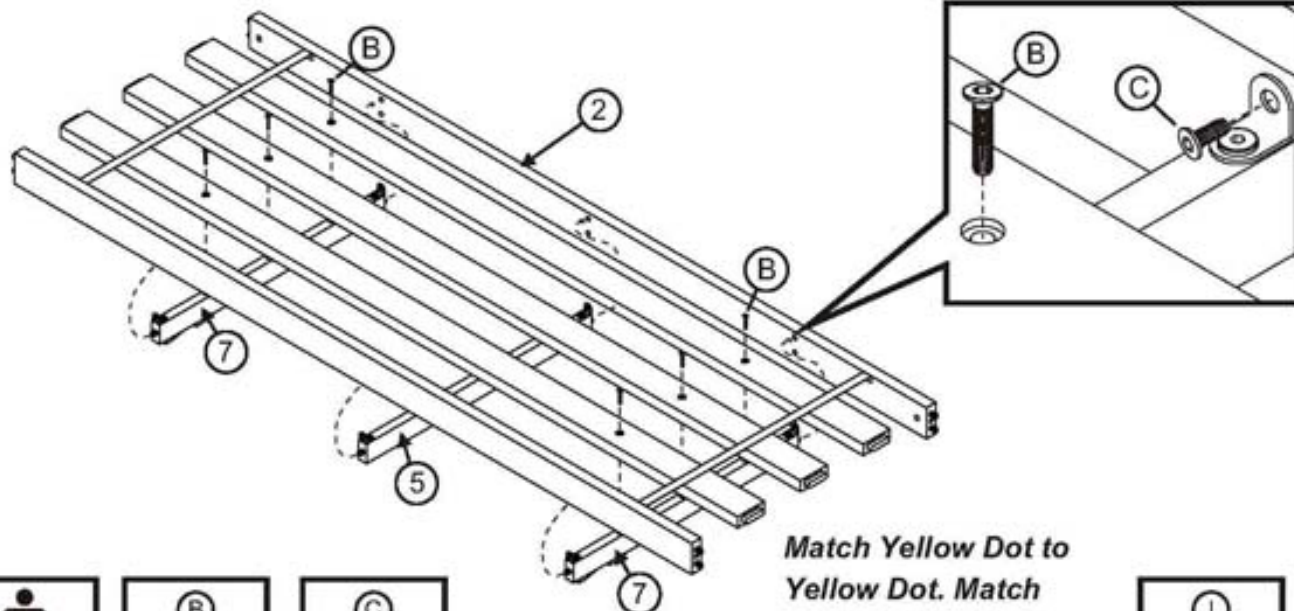


Only when all the parts are correctly in place, should you tighten all the Bolts. Finally fit the two wood buttons (F).

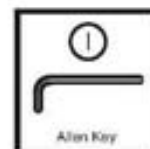
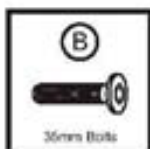


Assembly Instructions

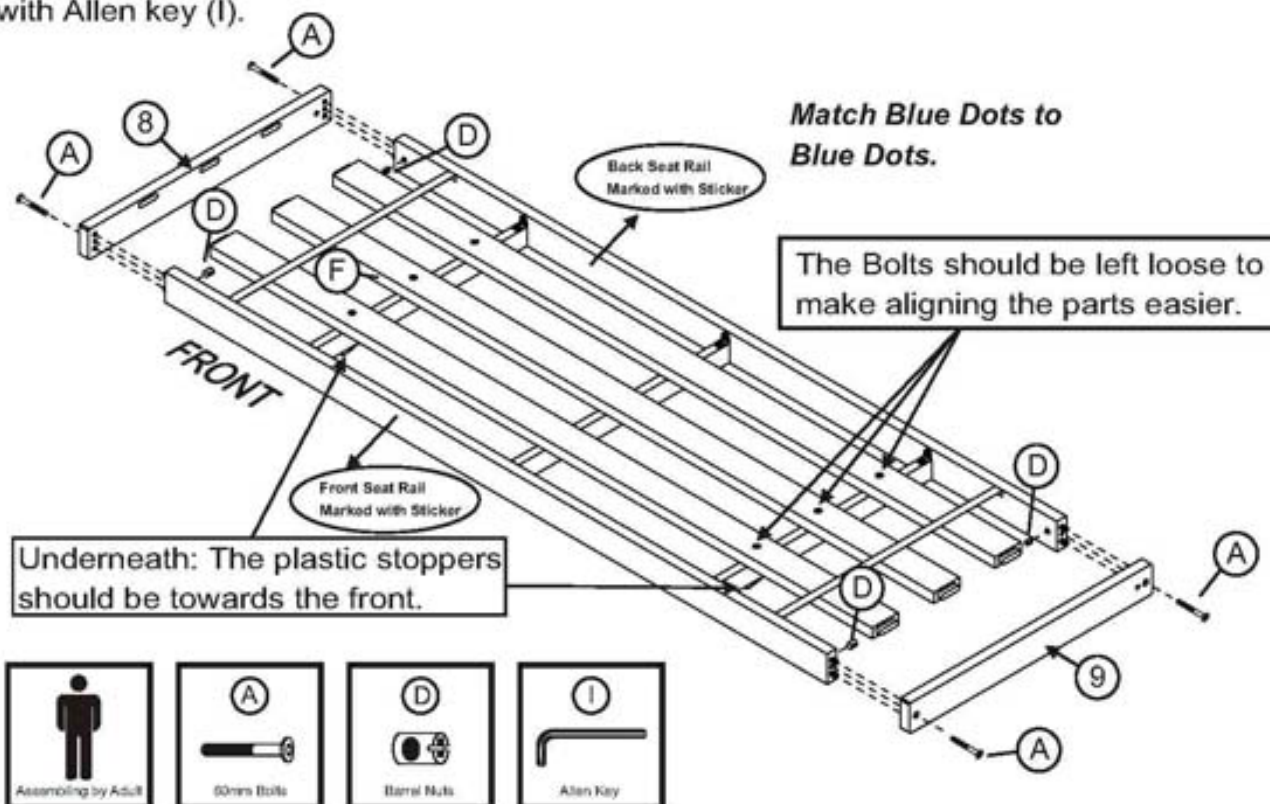
Fit the slat support (5)(7) to the seat deck bundle(2). Using Bolts(C)(B) tighten with allen key (I). The seat deck bundle is shorter than the seat. Identify the correct slat supports as shown below, and fit under the slats. Do not fully tighten any of the bolts yet!



Match Yellow Dot to Yellow Dot. Match Green Dots to Green Dots.



Assemble the side rails (8)(9) to the seat deck, using Bolts (A) and Barrel Nuts (D). Tighten with Allen key (I).



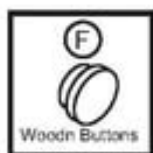
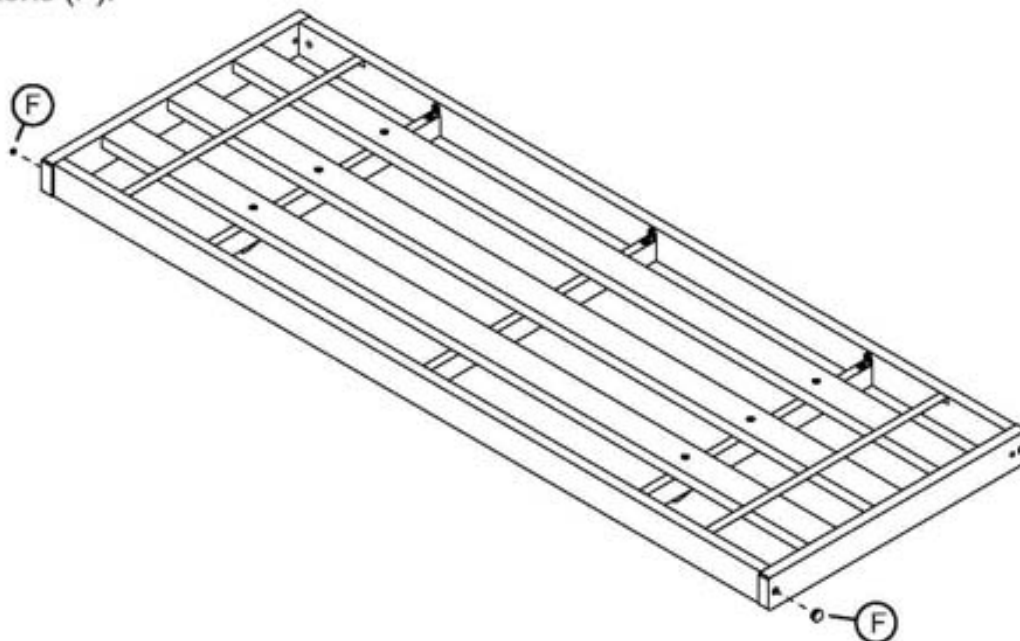
Match Blue Dots to Blue Dots.

The Bolts should be left loose to make aligning the parts easier.

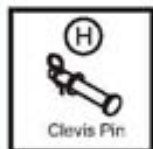
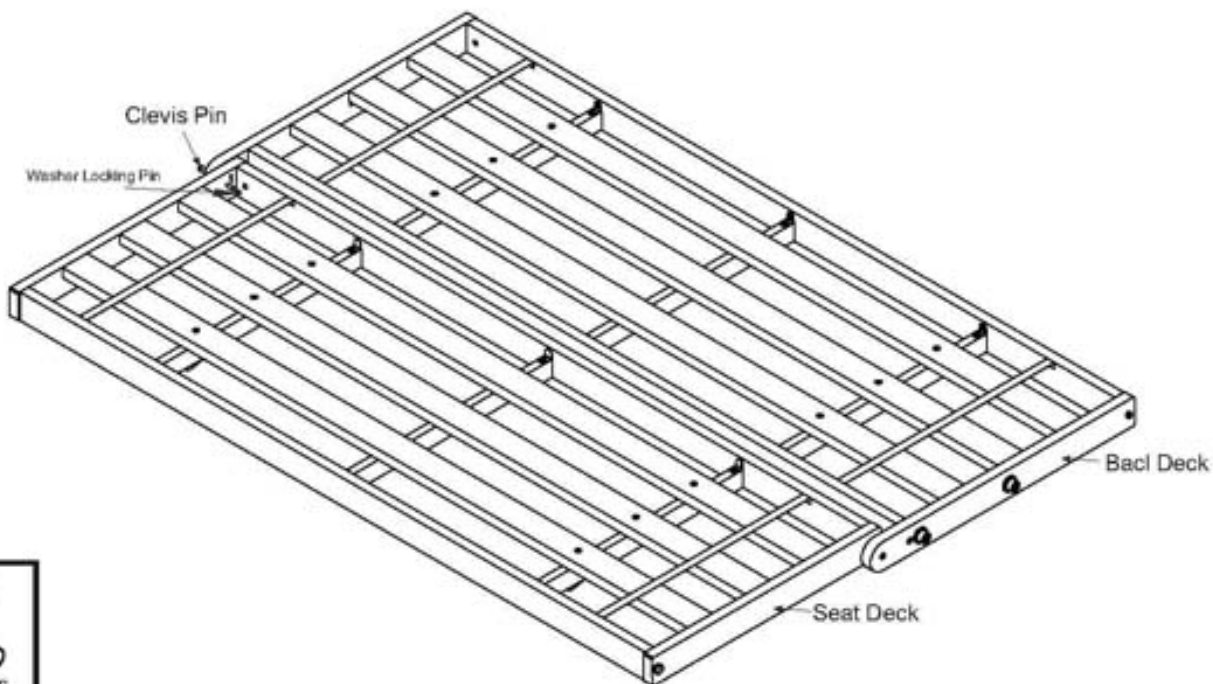


Assembly Instructions

Only when all the parts are correctly in place, should you tighten all the Bolts. Finally fit the two wood buttons (F).

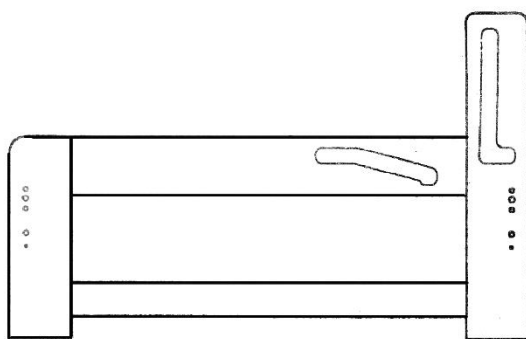


Using Clevis assemblies (H), Connect Seat and back deck as show

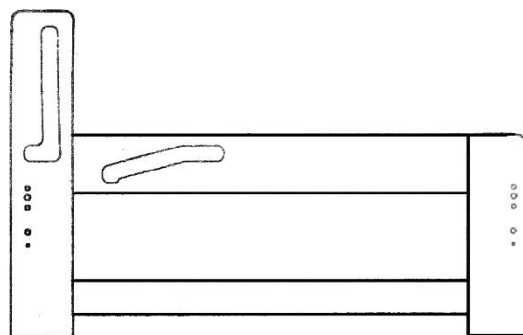


"GO TO ASSEMBLY INSTRUCTIONS IN FUTON ARM BOX TO COMPLETE ASSEMBLY".

1 One pair of Bifold Arms



Inside View
(Left Side)



Inside View
(Right Side)

2 Hardware in this box



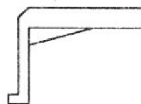
60mm Bolts x 8 Pieces:
For the Front & Back Leg



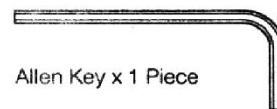
16 mm Bolts x 4 Pieces



Barrel Nuts
x 8 Pieces

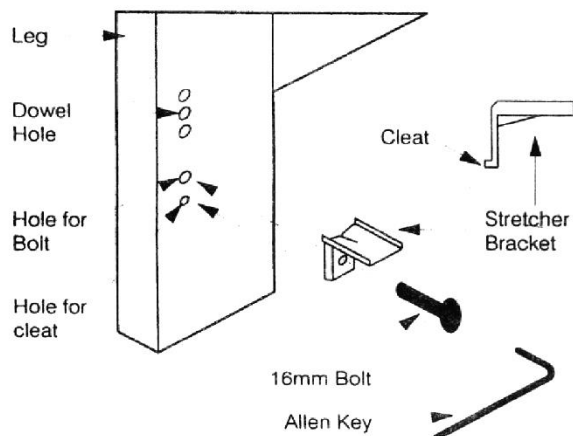


Stretcher Bracket
x 4 Pieces



Allen Key x 1 Piece

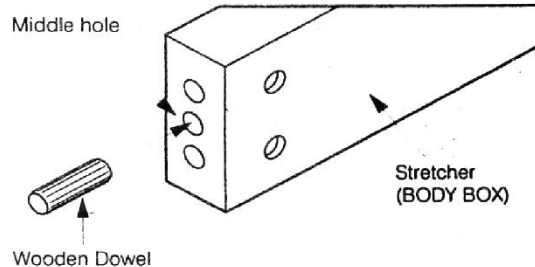
3 Fasten Stretcher Brackets to Arm



- Insert the Stretcher Bracket Cleat into the hole provided.
- IMPORTANT:** Don't fully tighten Bracket until Stretchers are all in place for easy alignment.
- Each arm requires two brackets, front and back.

4 Fit Wooden Dowels

Tap Wooden Dowels all the way into the middle hole before assembly to Arms.

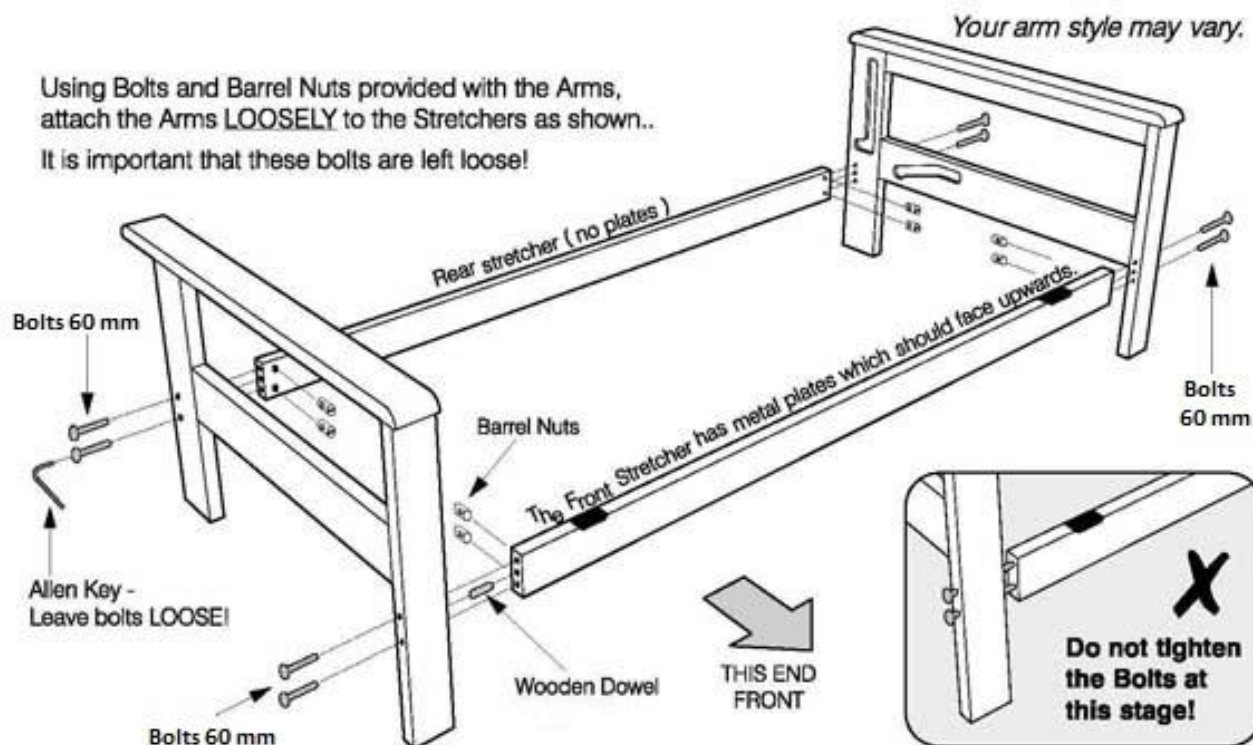


5 Assemble the Bifold Body

BODY INSTRUCTIONS:

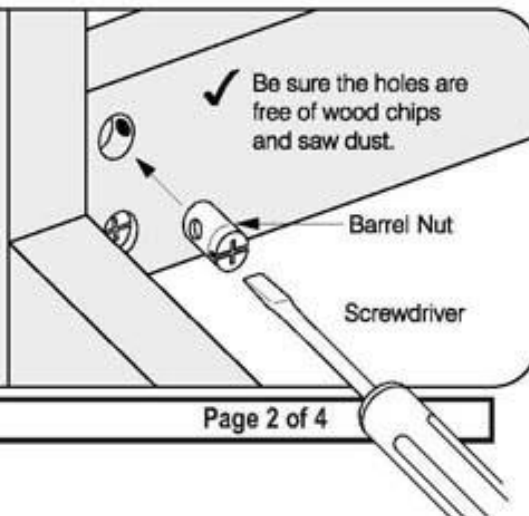
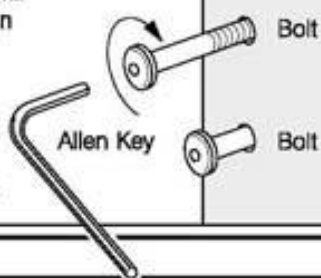
Instructions for assembly of the Arms to the Bifold Body are packed in the Bifold Body box.

Using Bolts and Barrel Nuts provided with the Arms, attach the Arms LOOSELY to the Stretchers as shown..
It is important that these bolts are left loose!



BOLT AND BARREL NUT ASSEMBLY SYSTEM

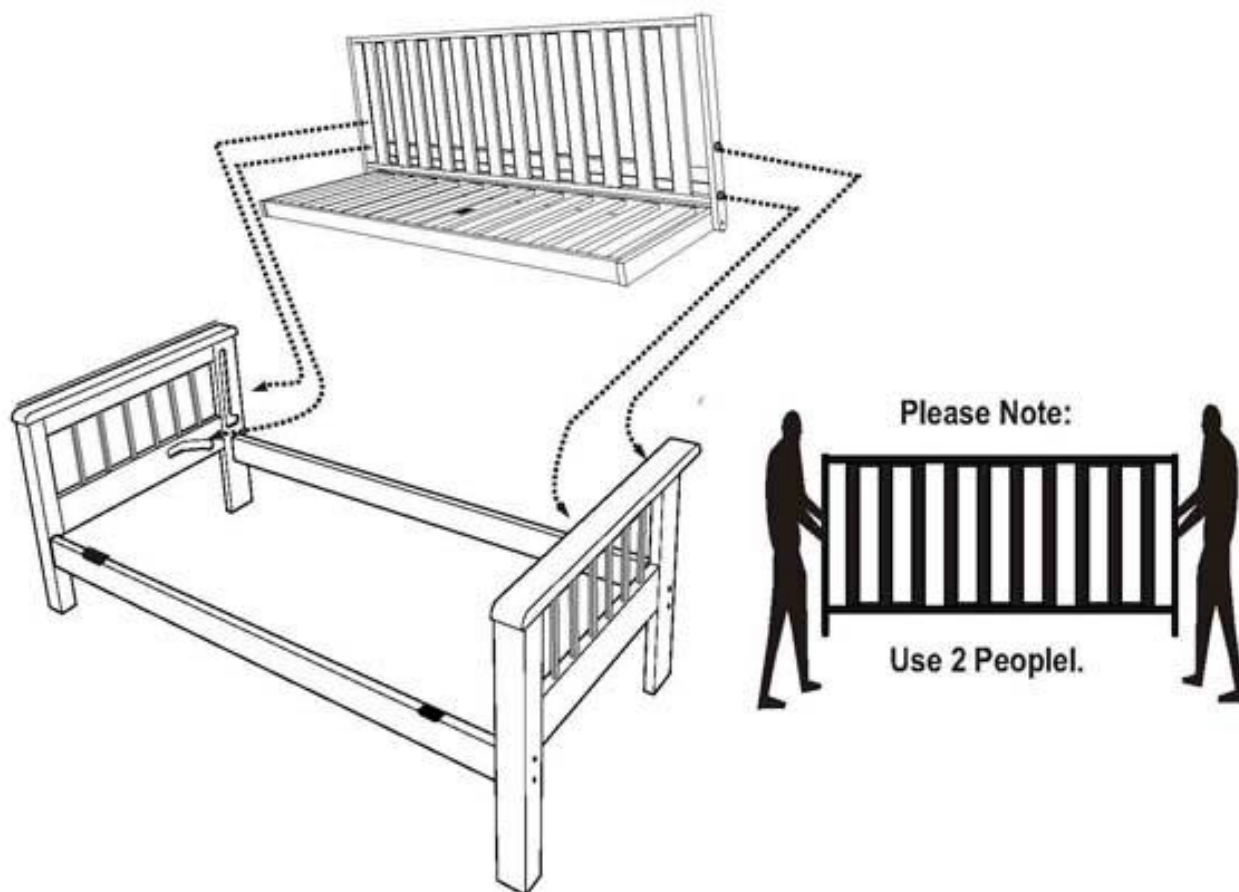
- ✓ Insert Barrel Nuts as shown using a screwdriver. This will help you position the Nut in line with the Bolt.
- ✓ Do not force the Bolt as you may strip the thread. Be sure the thread is properly started.



Insert assembled seat & back deck into arms.

With two people, slowly lower the seat and back deck into the the loosely assembled arm and stretcher unit as shown.

Align plastic rollers into grooved out slots as shown.

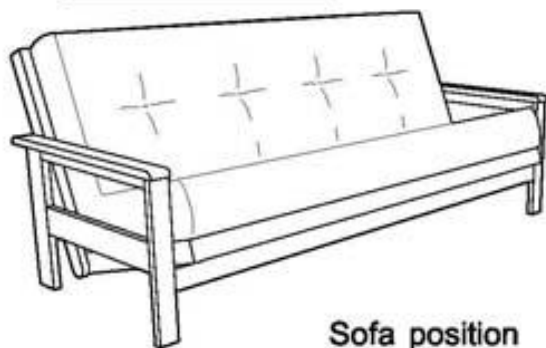


Note : You can lay the decks flat at this point (sleeping position)

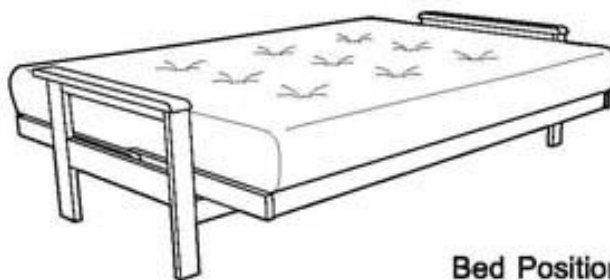
Use the allen key to tighten up the bolts that are loosely attached. Do not over-tighten as you may strip the allen receptacle on the bolt.

Depending on the type of arm, the seat deck and back deck may need to be connected with the clevis pin and then put in place at the same time.

1 Assembled views



Sofa position

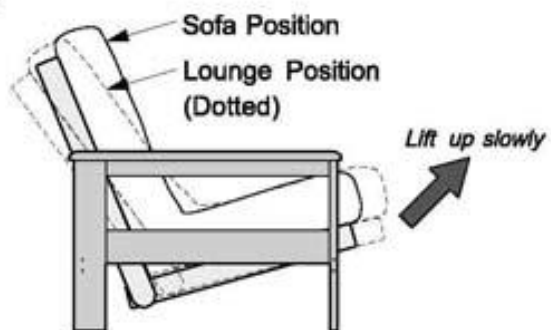


Bed Position

2 Sofa and Lounge to Bed Position

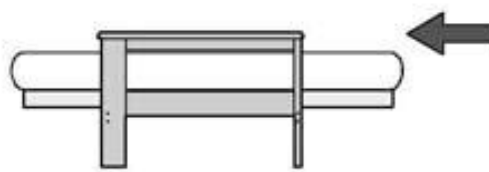
Your arm style may vary.

A



Pull up gently, and let the back drop down slowly.

B



Bed position