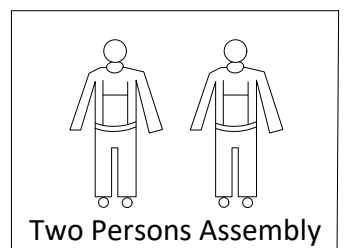
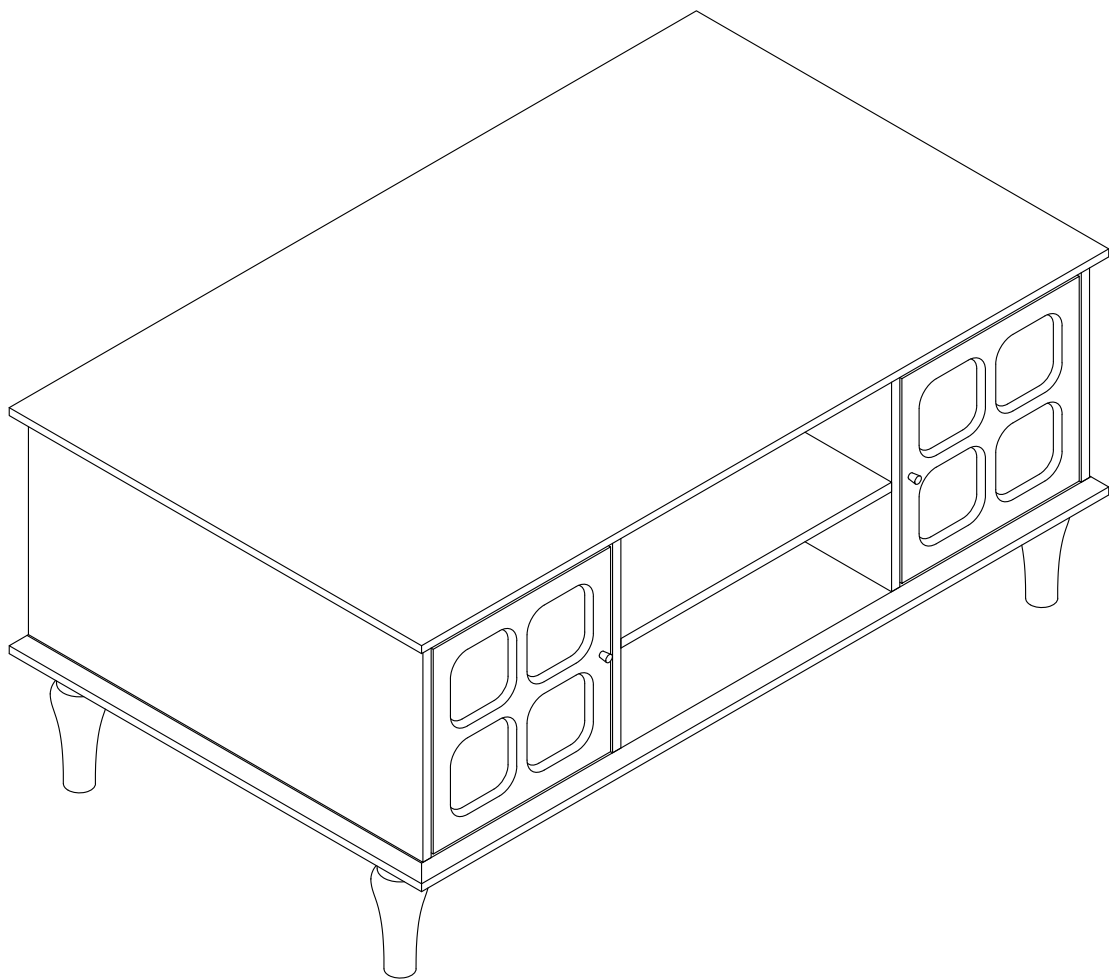
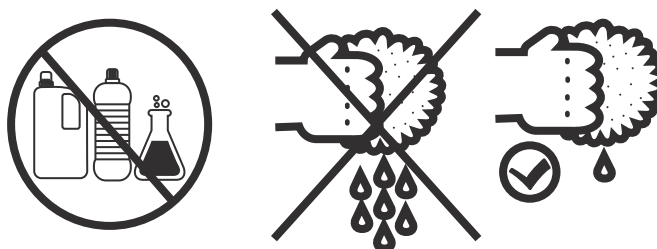
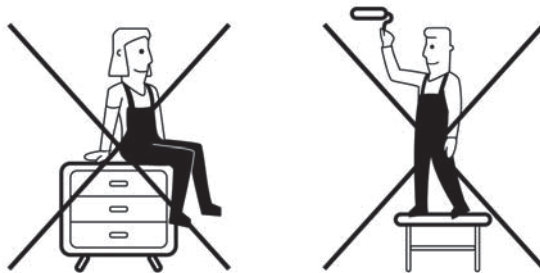
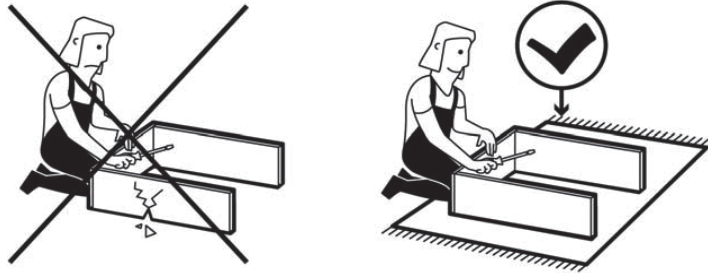
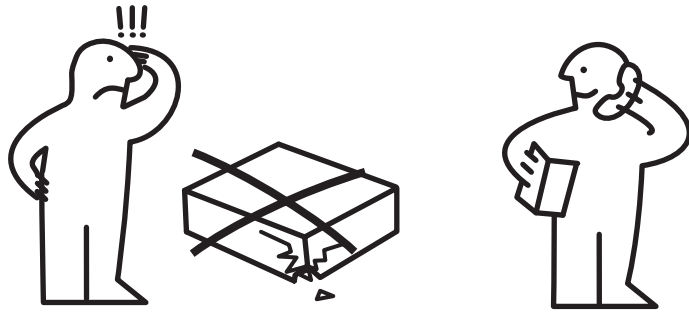
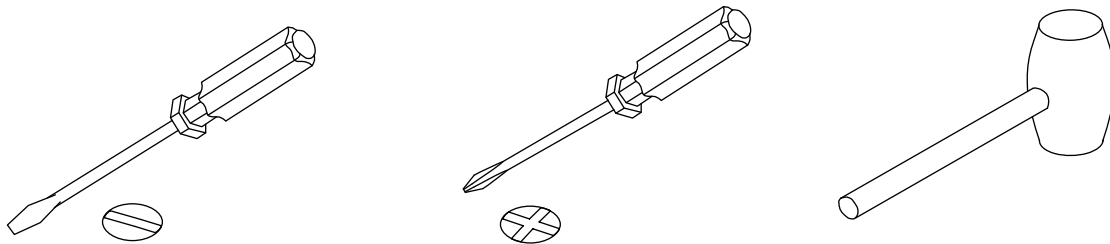


ASSEMBLY INSTRUCTIONS



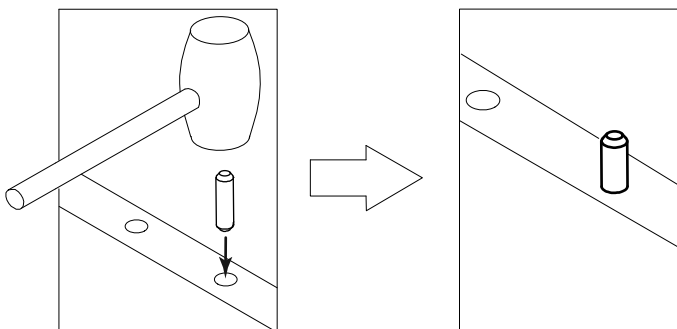


ASSEMBLY TOOLS REQUIRED (NOT INCLUDED)



- * Before discarding packing materials, please check all parts and hardware are presented.
- * Please follow the instructions closely.
- * After few days of initial assembly, the product may have acclimated to new environment, please tighten all hardware again.

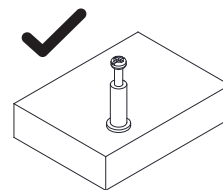
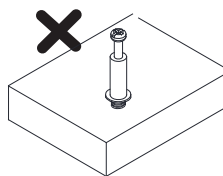
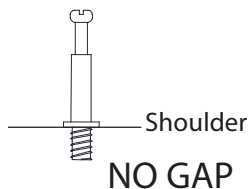
Dowel Installation



Gently tap dowel into hole with rubber mallet.

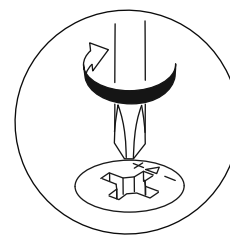
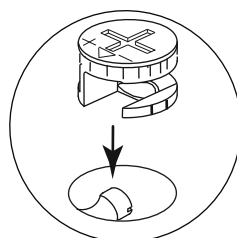
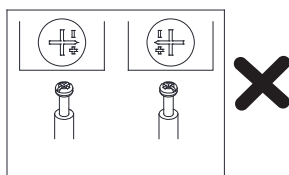
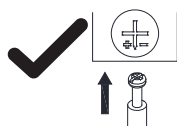
CAM-LOCK

Tighten until shoulder is flush with panel. Do not overtighten or undertighten

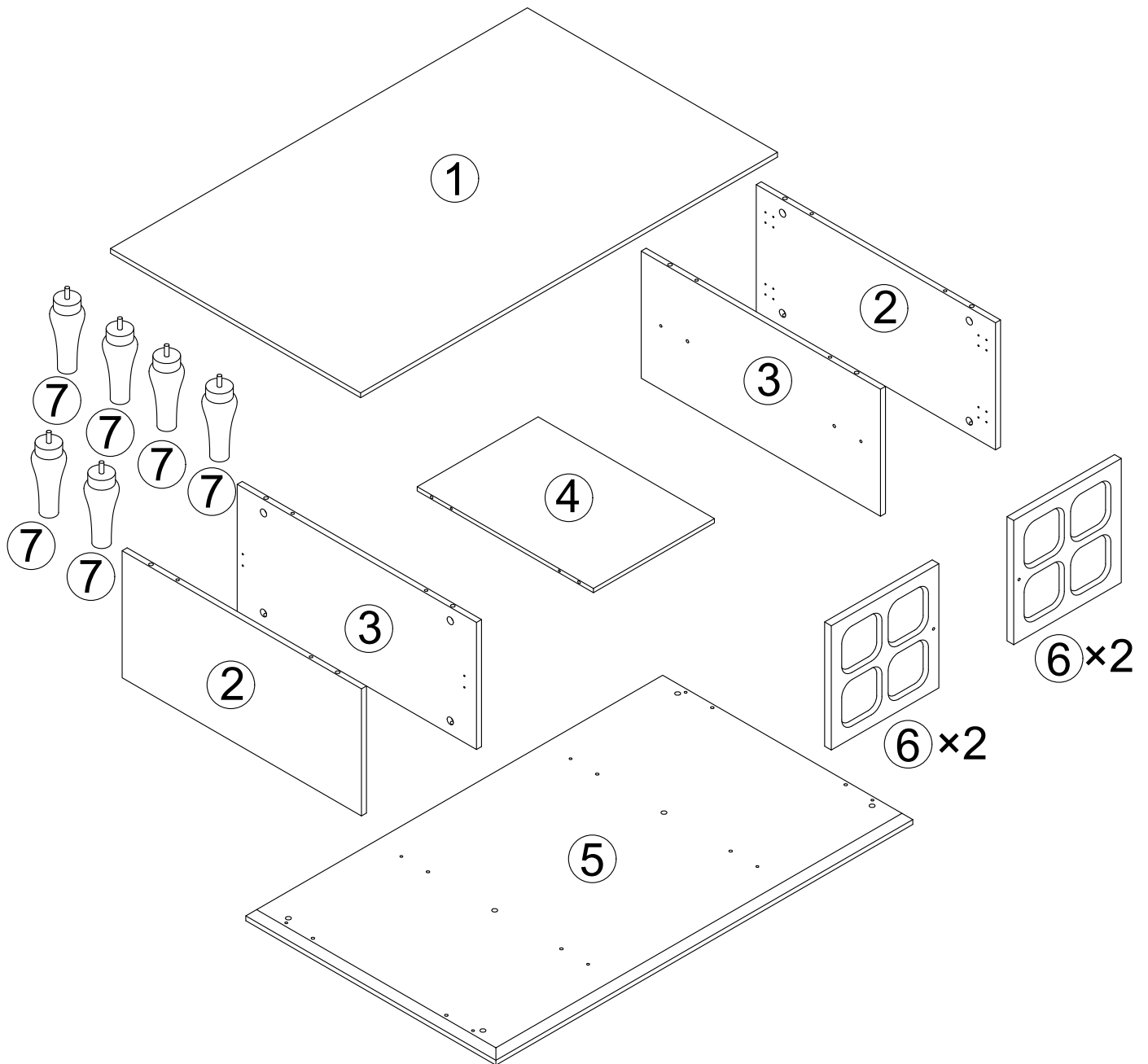


WHEN FITTING CAMS

ENSURE STARTING POSITION IS CORRECT
BEFORE YOU INSERT CONNECTING CAM-PILLAR
TURN CLOCKWISE UNTIL SECURE



Laying out all the parts and hardware and identifying each part as shown below. It may help you when you assemble the item.



①×1

②×2

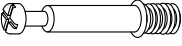
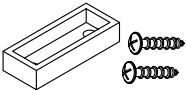
③×2

④×1

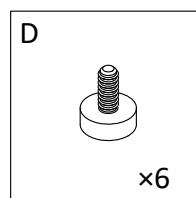
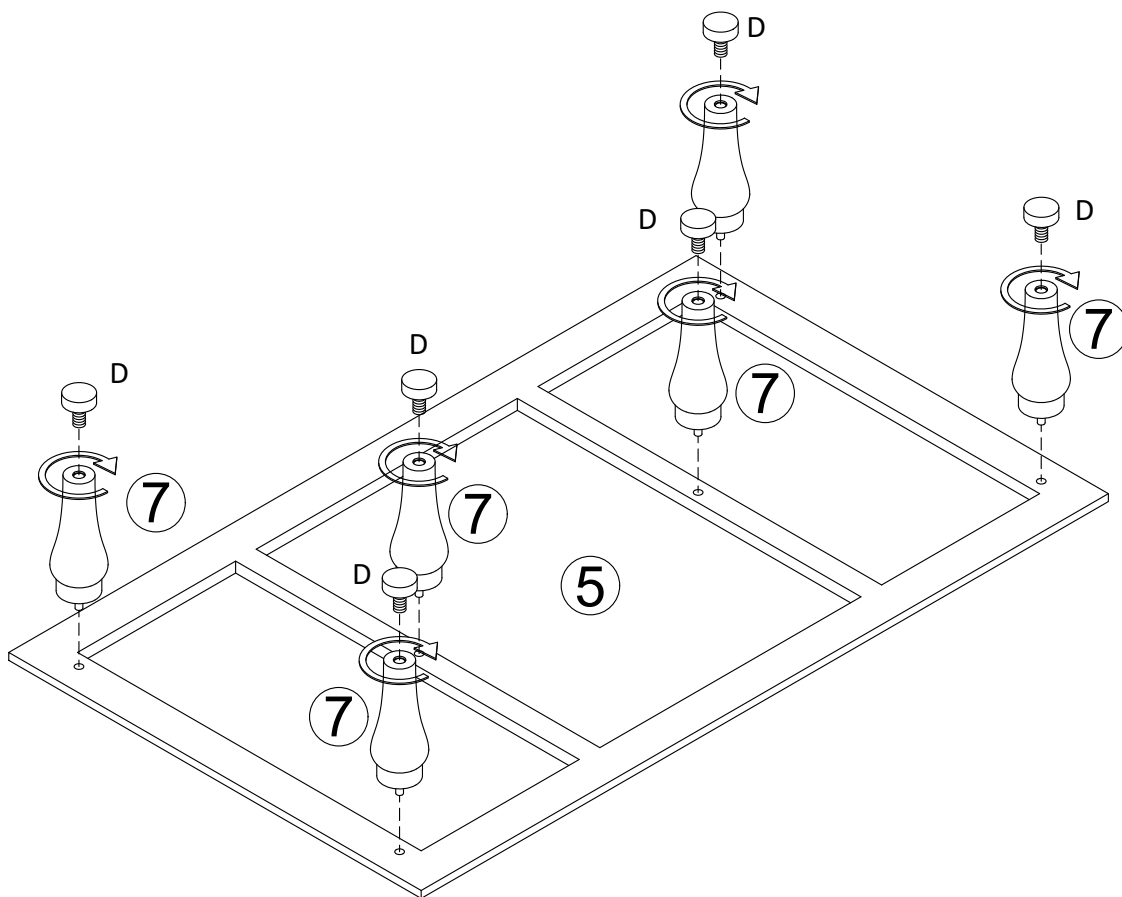
⑤×1

⑥×4

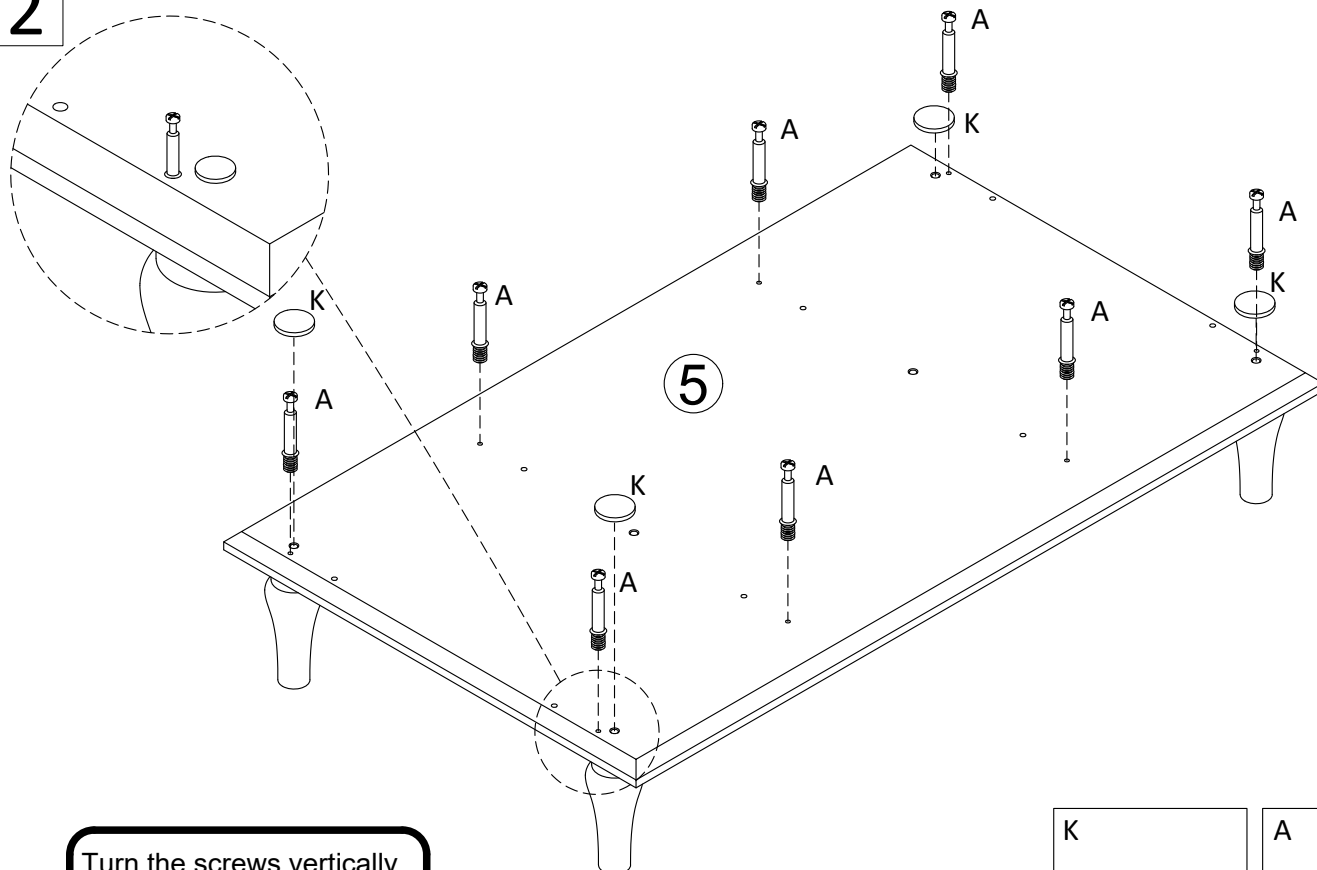
⑦×6

A	×20+2(Spare)	B	×20+2(Spare)	C	×20+1(Spare)	D	×6	E	×4
									
φ6×27mm		φ15×9.5mm		φ6×30mm		M6×15L-φ21×7T		FA3×12mm	
F	×8	G	×4	H	×4	J	×48+2(Spare)	K	×4
									
φ26mm-L		M4×20mm		φ20×23mm		FA4×12mm		φ21 Sticker	

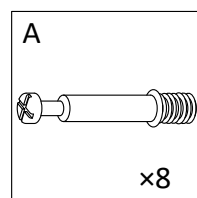
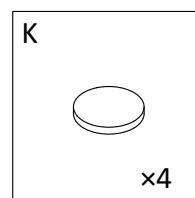
1



2

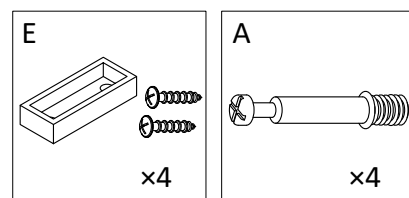
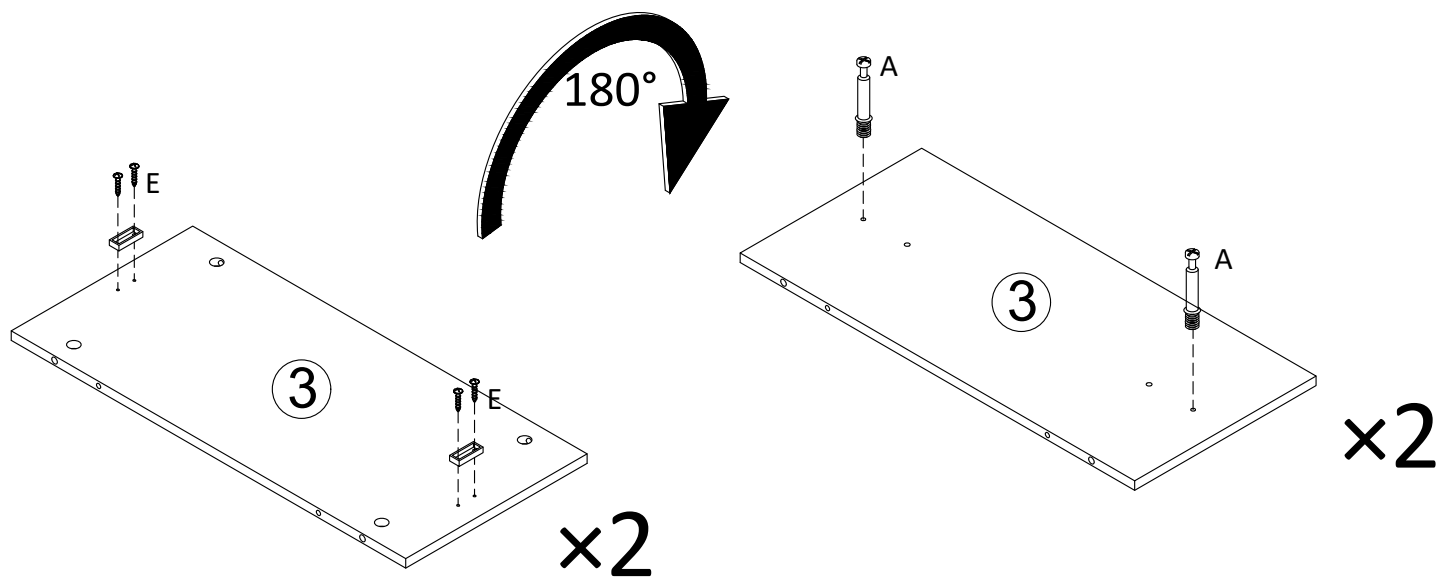


Turn the screws vertically from slow to fast.

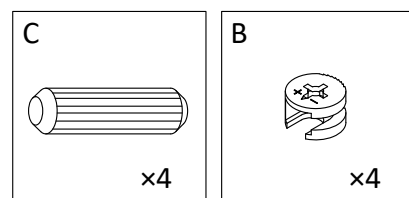
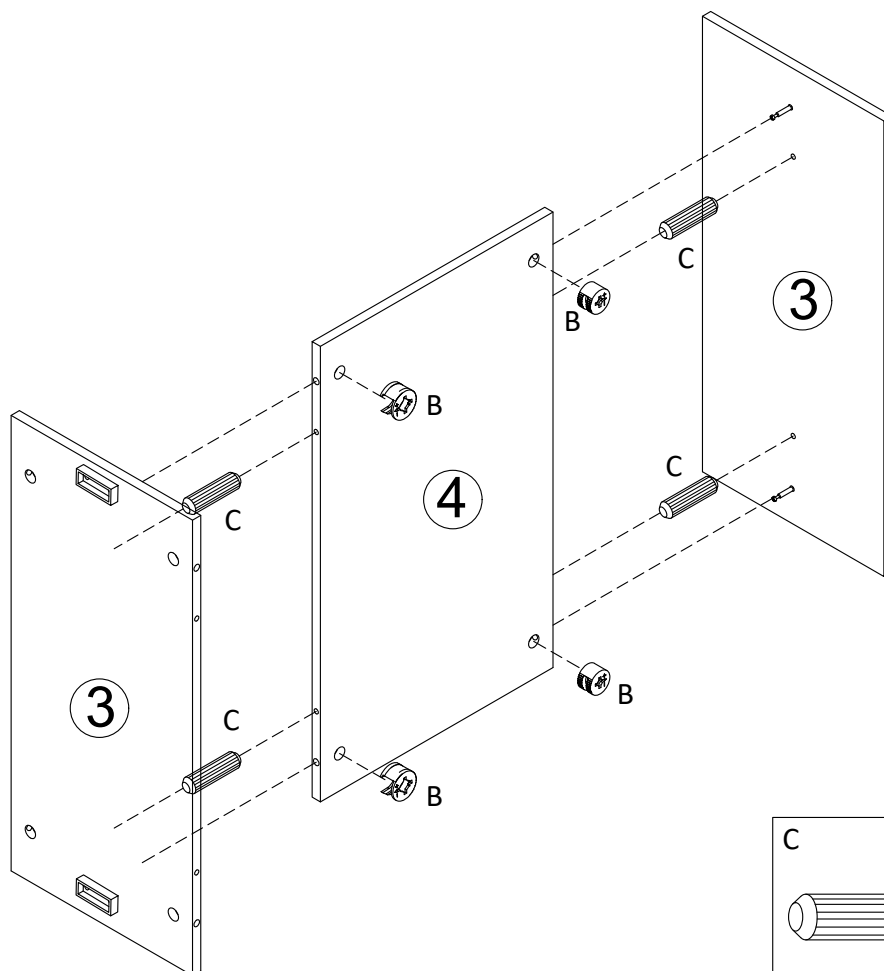


3

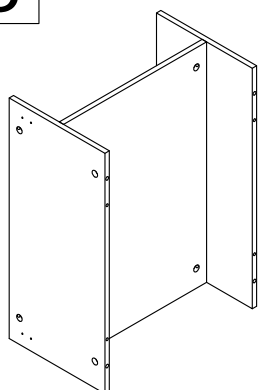
Turn the screws vertically
from slow to fast.



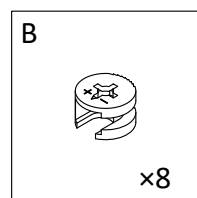
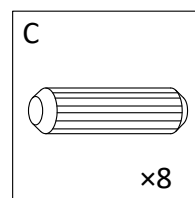
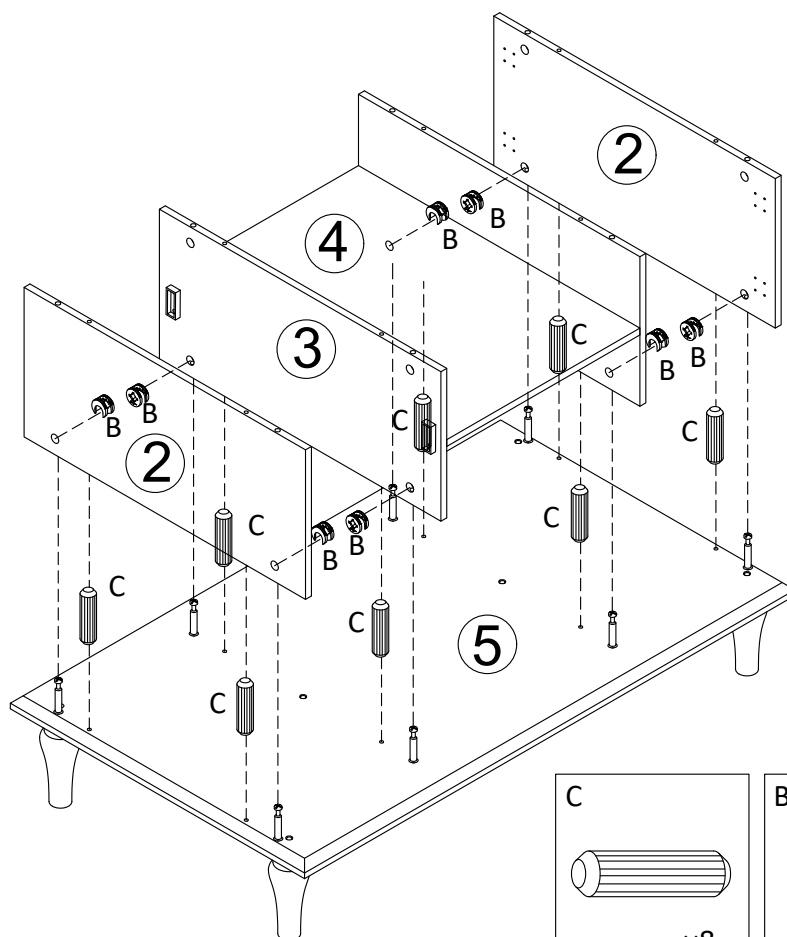
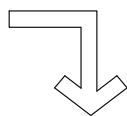
4



5

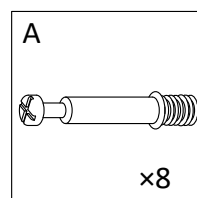
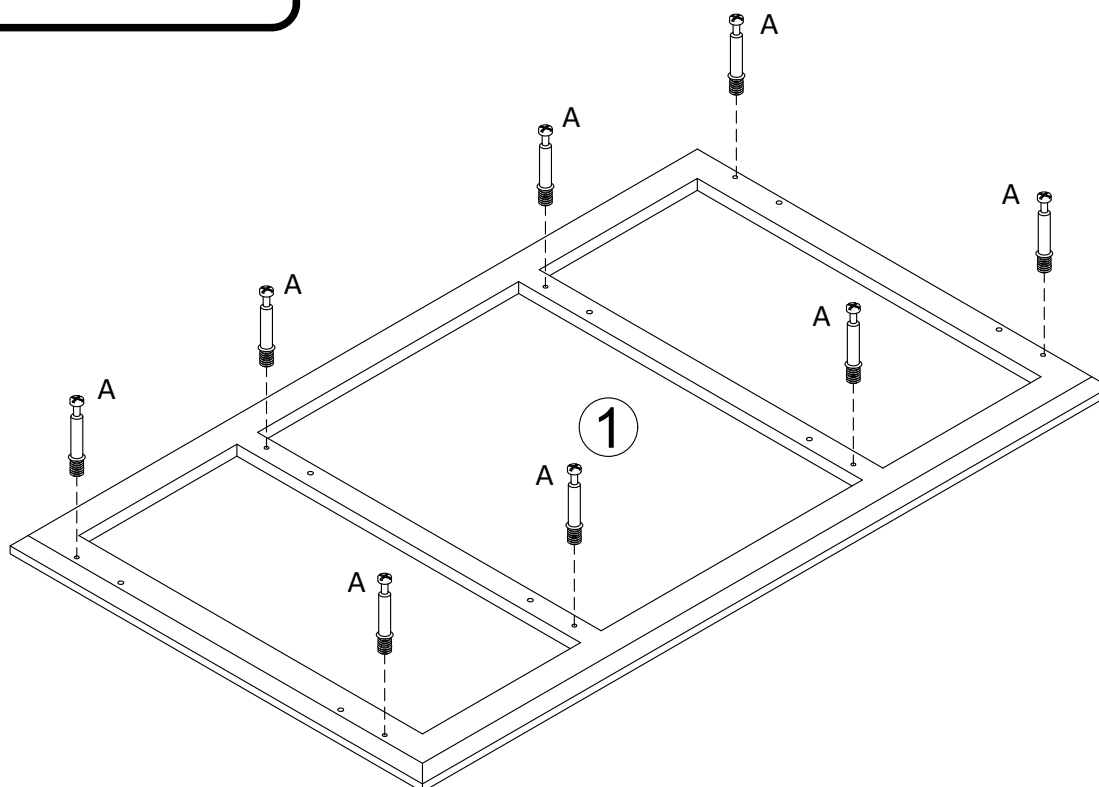


90°

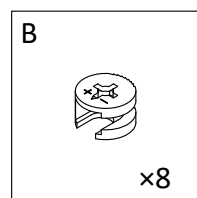
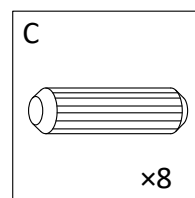
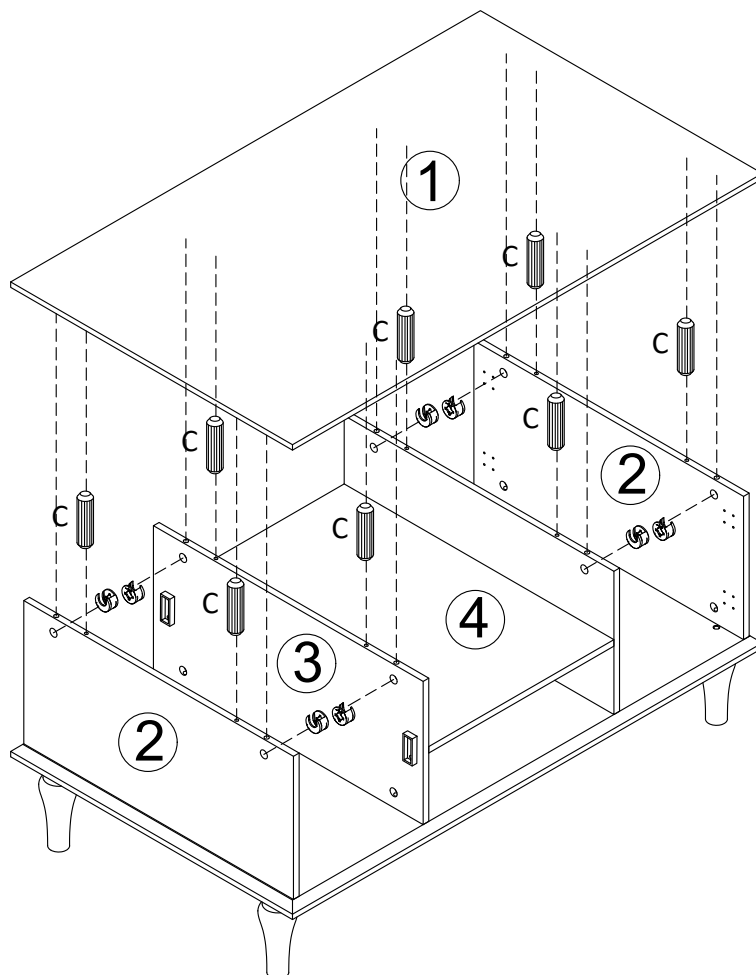


6

Turn the screws vertically from slow to fast.

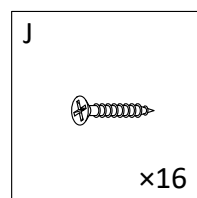
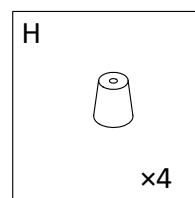
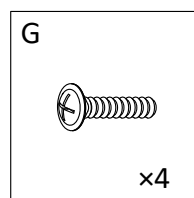
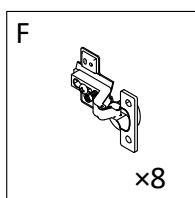
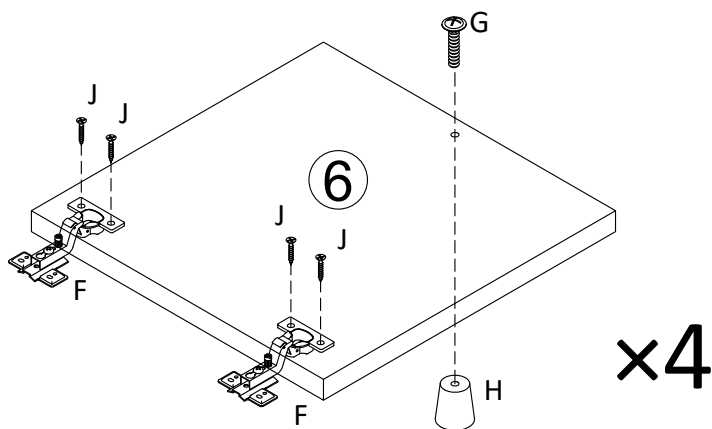


7

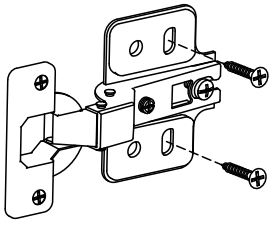


8

Turn the screws vertically
from slow to fast.

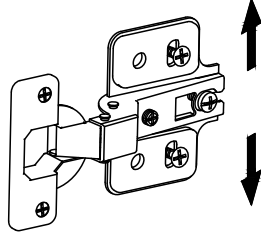


STEP (1)



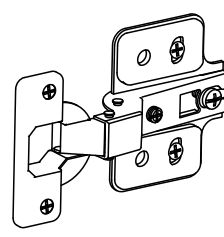
Tips: Turning the screw to approx 50% tightness, don't be fully tight.

STEP (2)



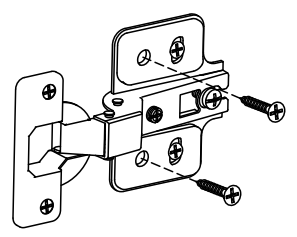
Tips: Moving the hinges up or down appropriately to adjust the gap between the door and cabinet top and bottom.

STEP (3)



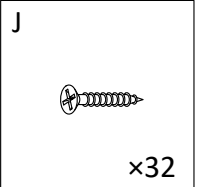
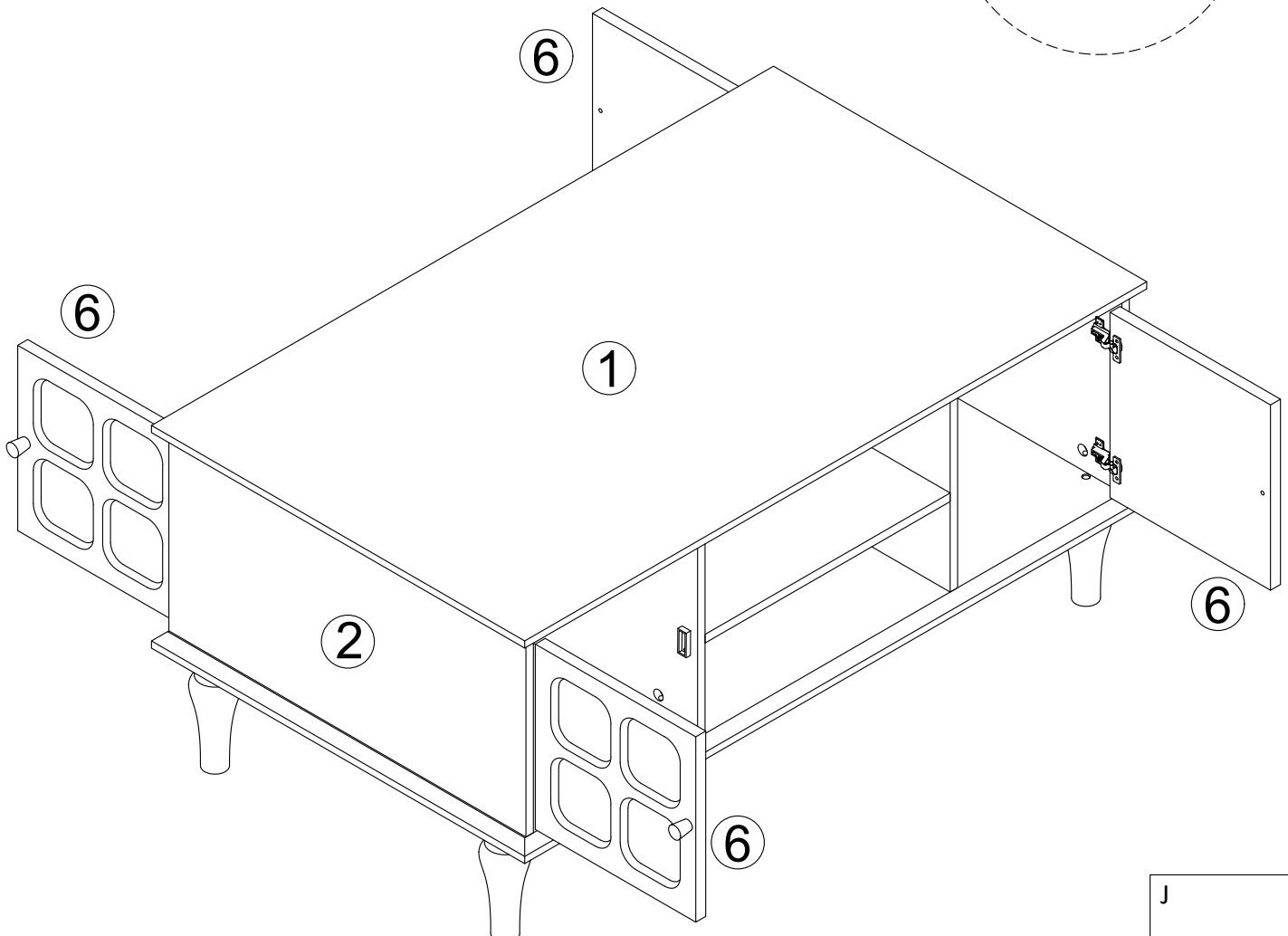
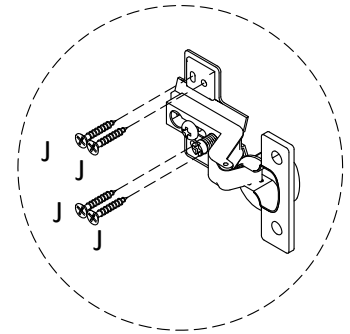
Tips: Tightening the screws completely.

STEP (4)



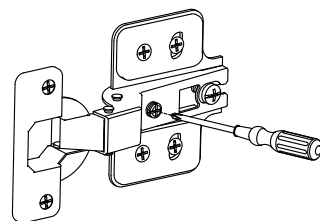
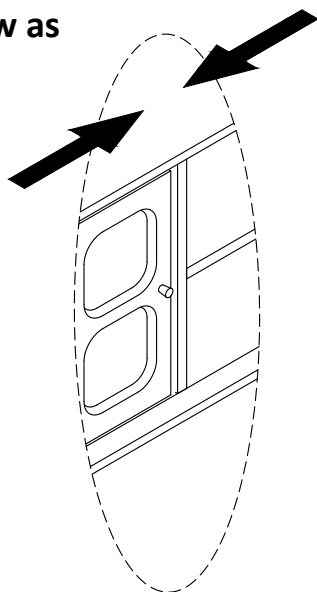
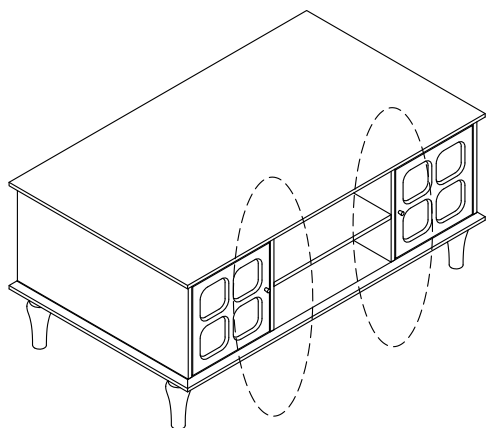
Tips: Tightening the other screws completely.

Turn the screws vertically from slow to fast.

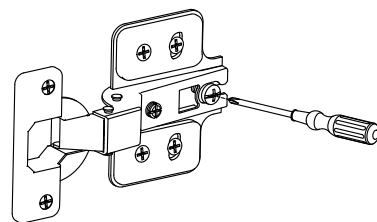
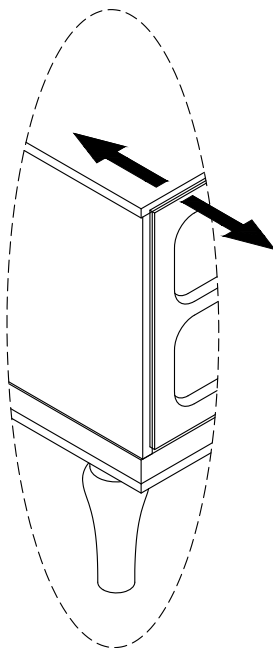
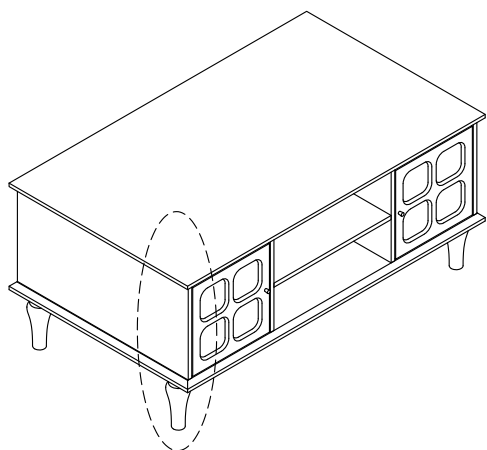


10

Tips: If the gap between two doors is too far or close, please turning the screw as shown below.



Tips: Adjusting the screw as shown in the following picture can make the door move forward or backward.



Tips: Adjusting the levelers appropriately underneath the bottom of the foot can make the gaps between the door and frames of cabinet even.

