

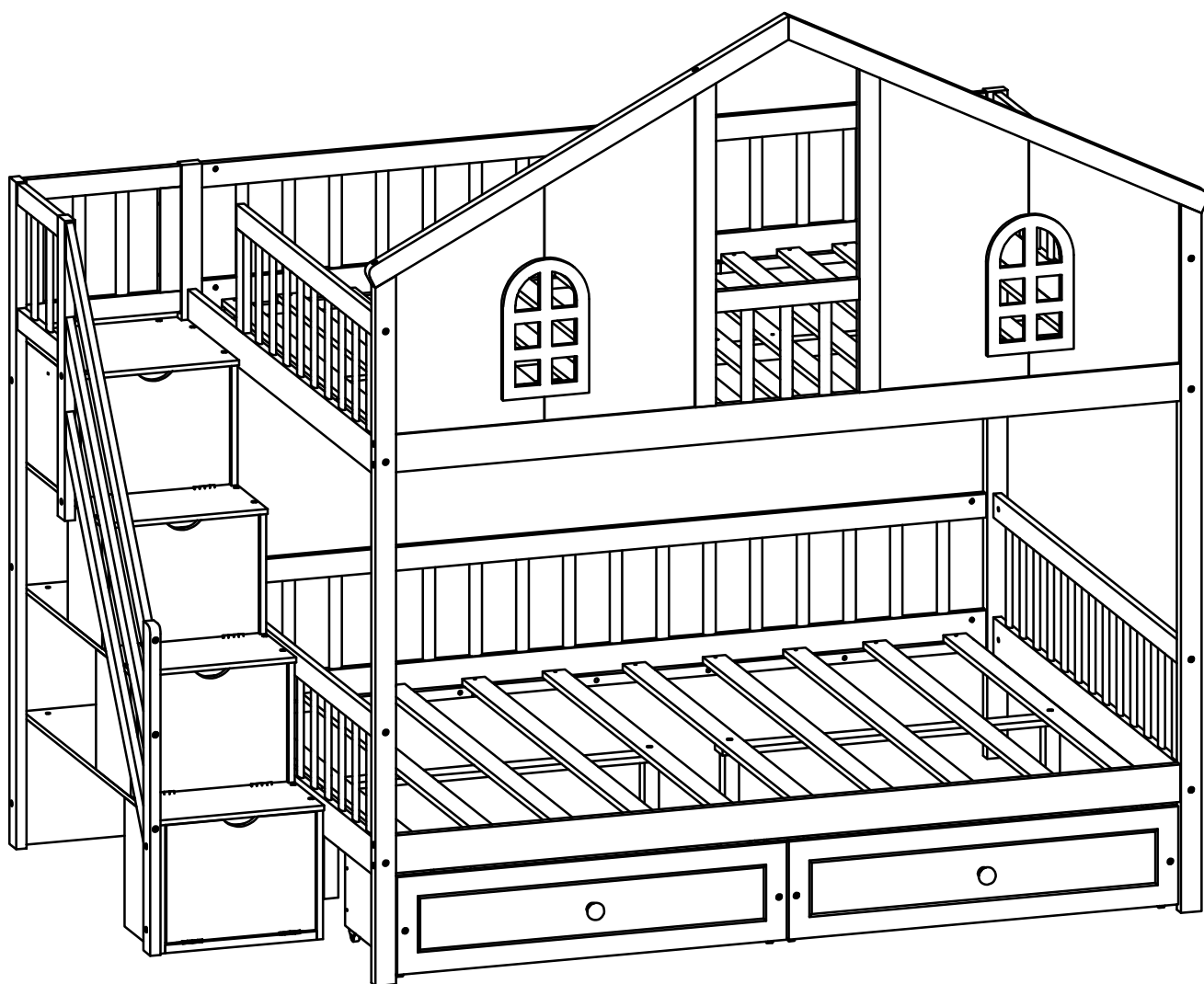
## ASSEMBLY INSTRUCTION

Warning: You must read this before  
continuing

## INSTRUCTIONS DE MONTAGE

Attention: Vous devez lire ceci avant de  
continuer

This set is included 3 boxes if don't receive full 3  
boxes please contact our customer service team  
Ce set est livré en 3 boîtes. Si vous ne recevez pas un jeu  
complet de 3 boîtes, veuillez contacter notre service clientèle.



# **! SAFETY WARNINGS !**

1. This bed is designed for use only mattress (es) meeting the following specifications on the upper bunk, and lower bunk.

## **Upper bed**

| <b>Bed Type</b>      | <b>Length</b>    | <b>Width</b>   | <b>Thickness</b> |
|----------------------|------------------|----------------|------------------|
| <b>Full Standard</b> | <b>74" - 75"</b> | <b>53 1/2"</b> | <b>6" max</b>    |

## **Lower bed**

| <b>Bed Type</b>      | <b>Length</b>    | <b>Width</b>   | <b>Thickness</b> |
|----------------------|------------------|----------------|------------------|
| <b>Full Standard</b> | <b>74" - 75"</b> | <b>53 1/2"</b> | <b>8" max</b>    |

2. Replacement parts, including additional guardrails, maybe obtained from any of our dealers.
3. Follow the information on the warnings appearing on the upper bunk bed end structure and on the carton. Do not remove warning label from bed
4. Always use the recommended size mattresses or mattress supports, or both, to help prevent the likelihood of entrapment or falls.
5. Surface of mattress must be at least 5" (127mm) below the upper edge of guardrails
6. Do not allow children under 6 years of age to use the upper bunk.
7. Periodically check and ensure that the guardrail, ladder, and other components are in their proper position, free from damage, and that all connectors are tight.
8. Do not allow horseplay on or under the bed and prohibit jumping on the bed.
9. Always use the ladder for entering and leaving the upper bunk
10. Do not use substitute part. Contact the manufacture or dealer for replacement part
11. Use of a night light may provide added safety precaution for a child using the upper bunk..
12. Always use guardrails on both long sides of the upper bunk. If the bunk bed will be placed next to the wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and wall.
13. The use of water or sleep flotation mattresses is prohibited
14. **STRANGULATION HAZARD** - Never attach or hang items to any part of the bunk bed that are not designed for use with the bed; for example, but not limited to, hook, belts and jump ropes
15. Keep these instruction for future reference
16. Prohibit more than one person on upper bunk
17. We recommend assembling your bunk bed on the shipping carton to protect your floor or carpet
18. Be certain all staples are out of the box before beginning assembly on the shipping carton.

# ! AVERTISSEMENTS DE SÉCURITÉ !

1. Ce lit est conçu pour utiliser uniquement des matelas répondant aux spécifications suivantes sur la couchette supérieure,et inférieures.

## Lit supérieur

| Type de lit     | Longueur  | Largeur  | Épaisseur |
|-----------------|-----------|----------|-----------|
| Double standard | 74" - 75" | 53 1/ 2" | 6" max    |

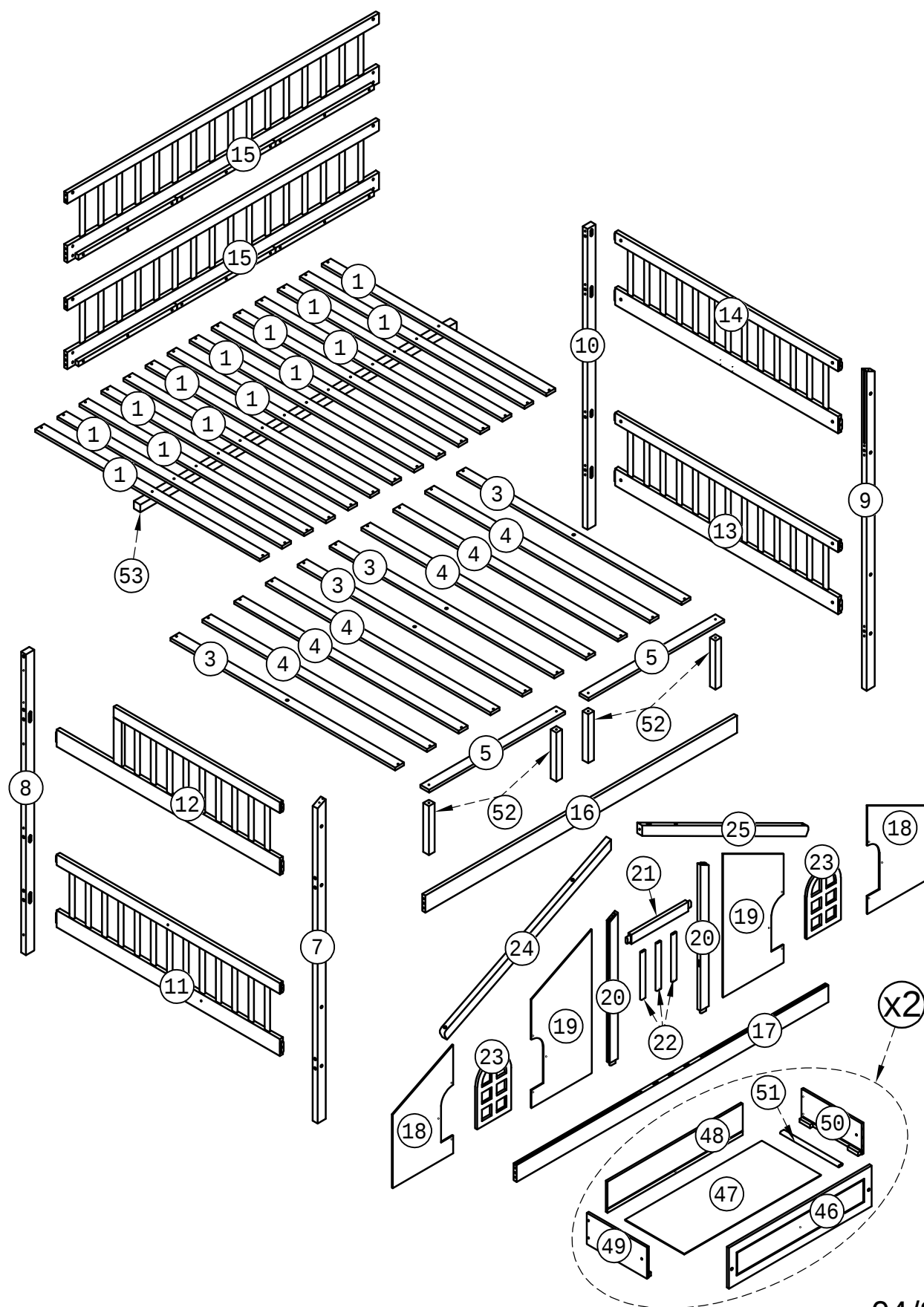
## Lit inférieur

| Type de lit     | Longueur  | Largeur  | Épaisseur |
|-----------------|-----------|----------|-----------|
| Double standard | 74" - 75" | 53 1/ 2" | 8" max    |

2. Les pièces de rechange, y compris les garde-corps supplémentaires, peuvent être obtenues auprès de l'un de nos revendeurs.
3. Suivez les informations sur les avertissements apparaissant sur la structure d'extrémité supérieure du lit superposé et sur le carton. Ne retirez pas l'étiquette d'avertissement du lit
4. Utilisez toujours des matelas ou des supports de matelas de taille recommandée, ou les deux, pour éviter tout risque de coincement ou de chute.
5. La surface du matelas doit être à au moins 5 po (127 mm) sous le bord supérieur des garde-corps
6. Ne laissez pas les enfants de moins de 6 ans utiliser le lit supérieur.
7. Vérifiez et assurez-vous périodiquement que le garde-corps, l'échelle et les autres composants sont dans leur position correcte, exempts de dommages et que tous les connecteurs sont bien serrés.
8. Ne permettez pas les chahuts sur ou sous le lit et interdisez de sauter sur le lit.
9. Utilisez toujours l'échelle pour entrer et sortir du lit supérieur.
10. N'utilisez pas de pièce de rechange. Contactez le fabricant ou le revendeur pour une pièce de rechange
11. L'utilisation d'une veilleuse peut fournir une mesure de sécurité supplémentaire pour un enfant utilisant le lit supérieur.
12. Utilisez toujours des garde-corps sur les deux côtés longs du lit supérieur. Si le lit superposé doit être placé à côté du mur, le garde-corps qui s'étend sur toute la longueur du lit doit être placé contre le mur pour éviter tout coincement entre le lit et le mur.
13. L'utilisation de matelas flottants à eau ou de sommeil est interdite
14. **RISQUE D'ÉTRANGULATION** - N'attachez ou ne suspendez jamais d'objets à une partie du lit superposé qui ne sont pas conçus pour être utilisés avec le lit ; par exemple, mais sans s'y limiter, des crochets, des ceintures et des cordes à sauter
15. Conservez ces instructions pour référence future
16. Interdire plus d'une personne sur la couchette supérieure
17. Nous vous recommandons d'assembler votre lit superposé sur le carton d'expédition pour protéger votre sol ou votre tapis.
18. Assurez-vous que toutes les agrafes sont sorties de la boîte avant de commencer l'assemblage sur le carton d'expédition.

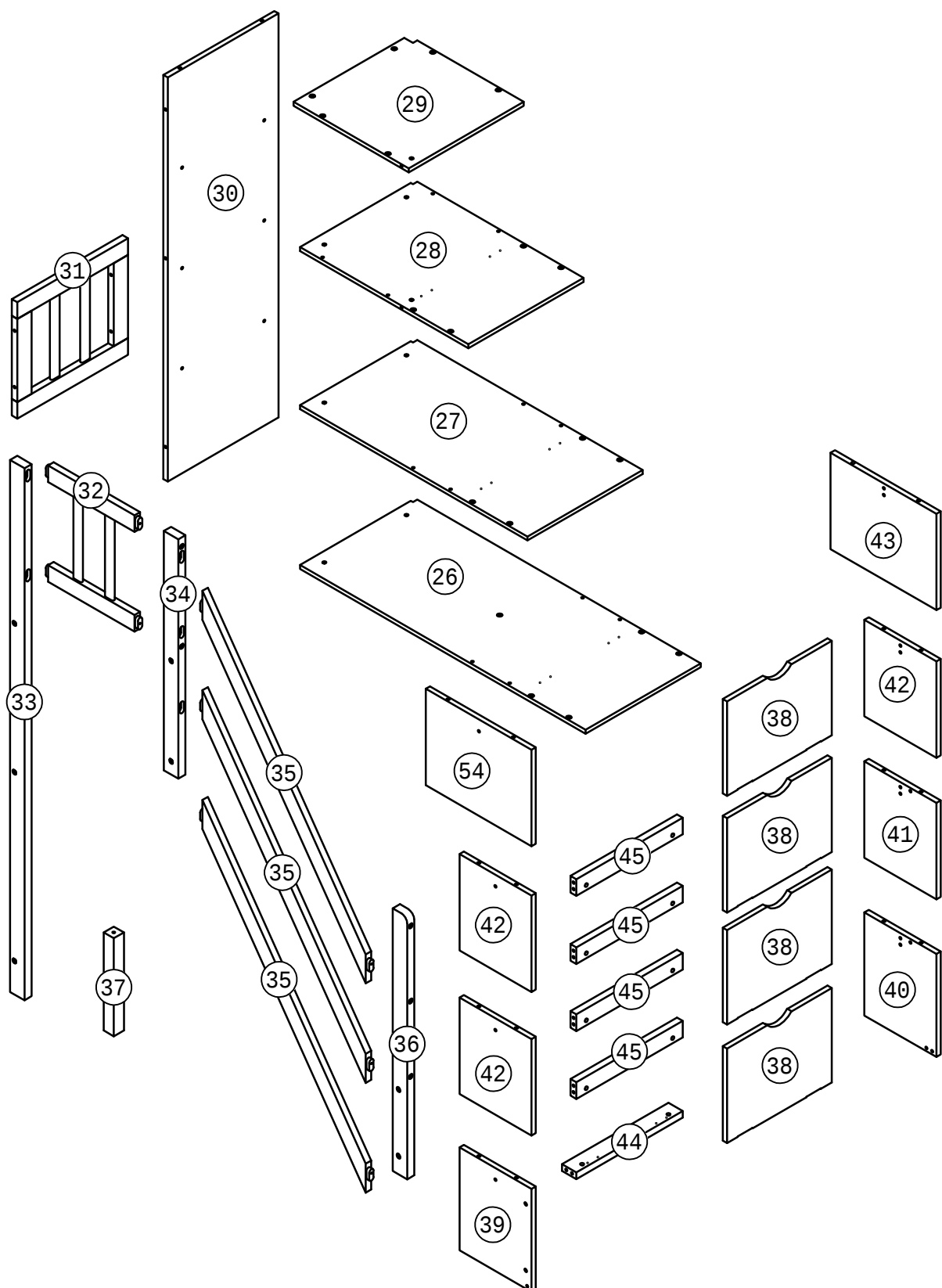
# ASSEMBLY INSTRUCTION

## INSTRUCTIONS DE MONTAGE



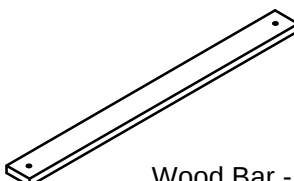
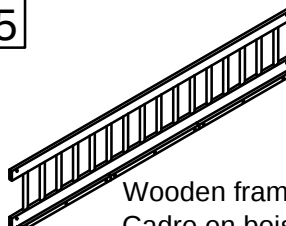
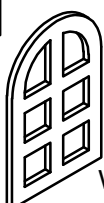
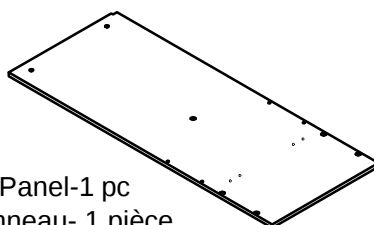
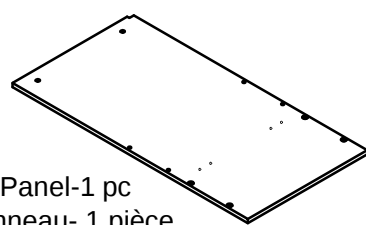
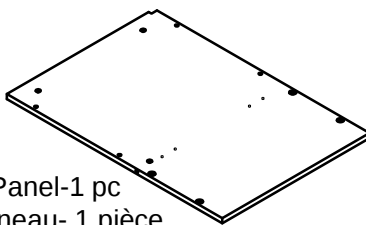
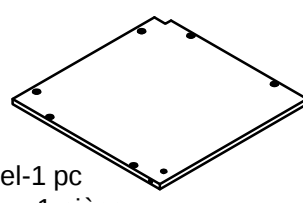
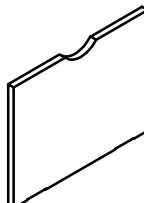
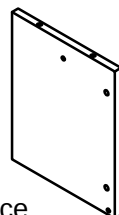
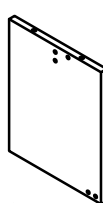
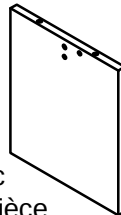
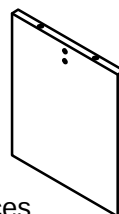
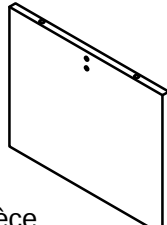
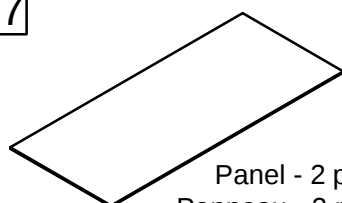
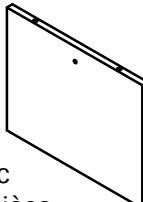
# ASSEMBLY INSTRUCTION

## INSTRUCTIONS DE MONTAGE



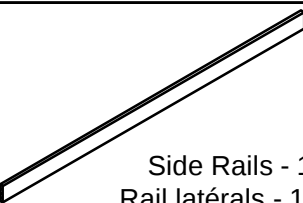
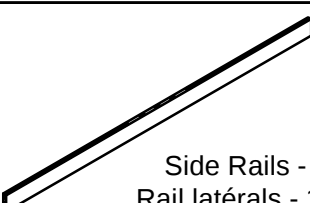
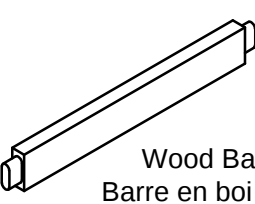
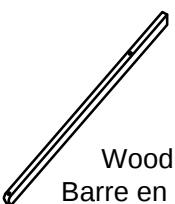
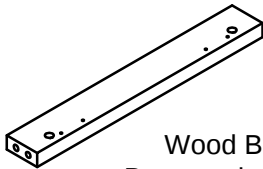
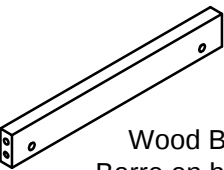
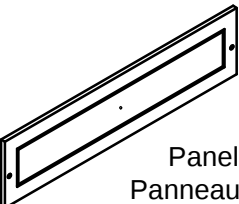
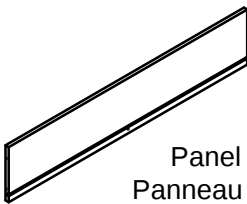
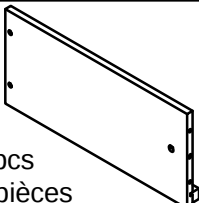
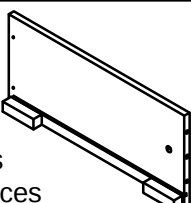
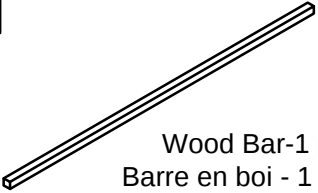
# Part List (Box 1)

## Liste des pièces (Boîte 1)

|                                                                                                                                                      |                                                                                                                                                      |                                                                                                                                                    |
|------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|
| <p>5</p>  <p>Wood Bar - 2 pcs<br/>Barre en bois - 2 pièces</p>      | <p>15</p>  <p>Wooden frame - 2 pcs<br/>Cadre en bois - 2 pièces</p> | <p>22</p>  <p>Wood Bar - 3 pcs<br/>Barre en bois - 3 pièces</p> |
| <p>23</p>  <p>Wooden frame - 2 pcs<br/>Cadre en bois - 2 pièces</p> | <p>26</p>  <p>Panel-1 pc<br/>Panneau- 1 pièce</p>                  | <p>27</p>  <p>Panel-1 pc<br/>Panneau- 1 pièce</p>               |
| <p>28</p>  <p>Panel-1 pc<br/>Panneau- 1 pièce</p>                   | <p>29</p>  <p>Panel-1 pc<br/>Panneau- 1 pièce</p>                   | <p>38</p>  <p>Panel - 4 pcs<br/>Panneau - 4 pièces</p>          |
| <p>39</p>  <p>Panel-1 pc<br/>Panneau- 1 pièce</p>                 | <p>40</p>  <p>Panel-1 pc<br/>Panneau- 1 pièce</p>                 | <p>41</p>  <p>Panel-1 pc<br/>Panneau- 1 pièce</p>             |
| <p>42</p>  <p>Panel - 3 pcs<br/>Panneau - 3 pièces</p>            | <p>43</p>  <p>Panel-1 pc<br/>Panneau- 1 pièce</p>                 | <p>47</p>  <p>Panel - 2 pcs<br/>Panneau - 2 pièces</p>        |
| <p>54</p>  <p>Panel-1 pc<br/>Panneau- 1 pièce</p>                 |                                                                                                                                                      |                                                                                                                                                    |

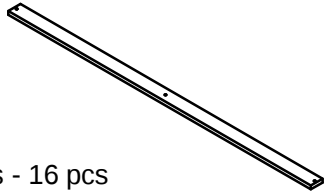
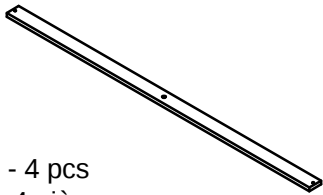
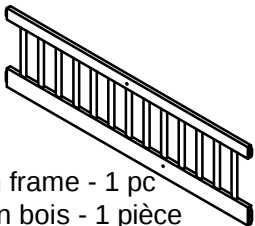
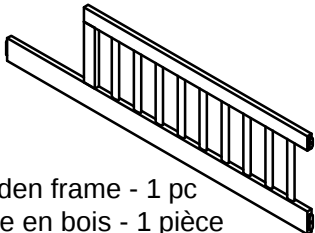
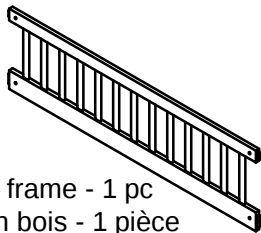
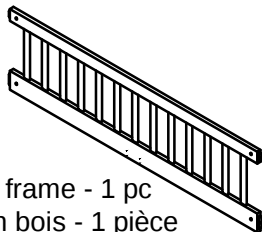
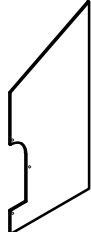
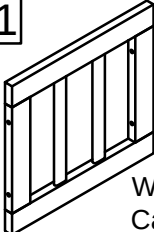
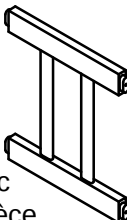
# Part List & Hardware List (Box 2)

## Liste des pièces et liste du matériel(Boîte 2)

|                                              |                                                                                     |                                              |                                                                                     |                                              |                                                                                       |
|----------------------------------------------|-------------------------------------------------------------------------------------|----------------------------------------------|-------------------------------------------------------------------------------------|----------------------------------------------|---------------------------------------------------------------------------------------|
| 7                                            |    | 8                                            |    | 9                                            |    |
| Leg-1 pc<br>Jambe-1 pièce                    |                                                                                     | Leg-1 pc<br>Jambe-1 pièce                    |                                                                                     | Leg-1 pc<br>Jambe-1 pièce                    |                                                                                       |
| 10                                           |    | 16                                           |    | 17                                           |    |
| Leg-1 pc<br>Jambe-1 pièce                    |                                                                                     | Side Rails - 1 pc<br>Rail latéraux - 1 pièce |                                                                                     | Side Rails - 1 pc<br>Rail latéraux - 1 pièce |                                                                                       |
| 20                                           |    | 21                                           |    | 24                                           |    |
| Wood Bar - 2 pcs<br>Barre en bois - 2 pièces |                                                                                     | Wood Bar-1 pc<br>Barre en bois - 1 pièce     |                                                                                     | Wood Bar-1 pc<br>Barre en bois - 1 pièce     |                                                                                       |
| 25                                           |   | 33                                           |   | 34                                           |   |
| Wood Bar-1 pc<br>Barre en bois - 1 pièce     |                                                                                     | Wood Bar-1 pc<br>Barre en bois - 1 pièce     |                                                                                     | Wood Bar-1 pc<br>Barre en bois - 1 pièce     |                                                                                       |
| 35                                           |  | 36                                           |  | 44                                           |  |
| Wood Bar - 3 pcs<br>Barre en bois - 3 pièces |                                                                                     | Wood Bar-1 pc<br>Barre en bois - 1 pièce     |                                                                                     | Wood Bar-1 pc<br>Barre en bois - 1 pièce     |                                                                                       |
| 45                                           |  | 46                                           |  | 48                                           |  |
| Wood Bar - 4 pcs<br>Barre en bois - 4 pièces |                                                                                     | Panel - 2 pcs<br>Panneau - 2 pièces          |                                                                                     | Panel - 2 pcs<br>Panneau - 2 pièces          |                                                                                       |
| 49                                           |  | 50                                           |  | 52                                           |  |
| Panel - 2 pcs<br>Panneau - 2 pièces          |                                                                                     | Panel - 2 pcs<br>Panneau - 2 pièces          |                                                                                     | Leg - 4 pcs<br>Jambe - 4 pièces              |                                                                                       |
| 53                                           |  |                                              |                                                                                     |                                              |                                                                                       |
| Wood Bar-1 pc<br>Barre en bois - 1 pièce     |                                                                                     |                                              |                                                                                     |                                              |                                                                                       |

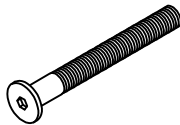
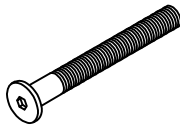
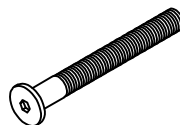
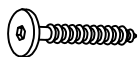
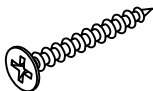
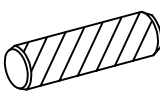
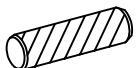
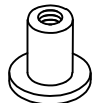
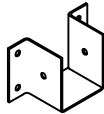
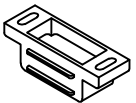
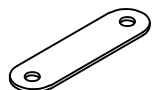
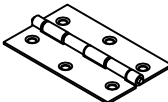
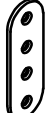
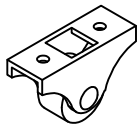
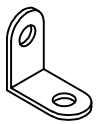
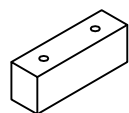
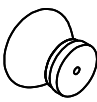
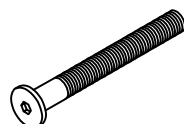
# Part List (Box 3)

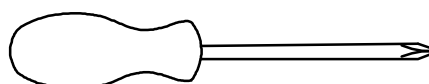
## Liste des pièces (Boîte 3)

|                                                                                                                                                    |                                                                                                                                                      |                                                                                                                                                        |
|----------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p>1</p>  <p>Slats - 16 pcs<br/>Lattes - 16 pièces</p>            | <p>3</p>  <p>Slats - 4 pcs<br/>Lattes - 4 pièces</p>               | <p>4</p>  <p>Slats - 6 pcs<br/>Lattes - 6 pièces</p>                |
| <p>11</p>  <p>Wooden frame - 1 pc<br/>Cadre en bois - 1 pièce</p> | <p>12</p>  <p>Wooden frame - 1 pc<br/>Cadre en bois - 1 pièce</p>   | <p>13</p>  <p>Wooden frame - 1 pc<br/>Cadre en bois - 1 pièce</p>   |
| <p>14</p>  <p>Wooden frame - 1 pc<br/>Cadre en bois - 1 pièce</p> | <p>18</p>  <p>Panel - 2 pcs<br/>Panneau - 2 pièces</p>              | <p>19</p>  <p>Panel - 2 pcs<br/>Panneau - 2 pièces</p>              |
| <p>30</p>  <p>Panel-1 pc<br/>Panneau- 1 pièce</p>               | <p>31</p>  <p>Wooden frame - 1 pc<br/>Cadre en bois - 1 pièce</p> | <p>32</p>  <p>Wooden frame - 1 pc<br/>Cadre en bois - 1 pièce</p> |
| <p>37</p>  <p>Leg-1 pc<br/>Jambe-1 pièce</p>                    | <p>51</p>  <p>Wood Bar - 2 pcs<br/>Barre en boi - 2 pièces</p>    |                                                                                                                                                        |

# Hardware List (Box 2)

## Liste du matériel (Boîte 2)

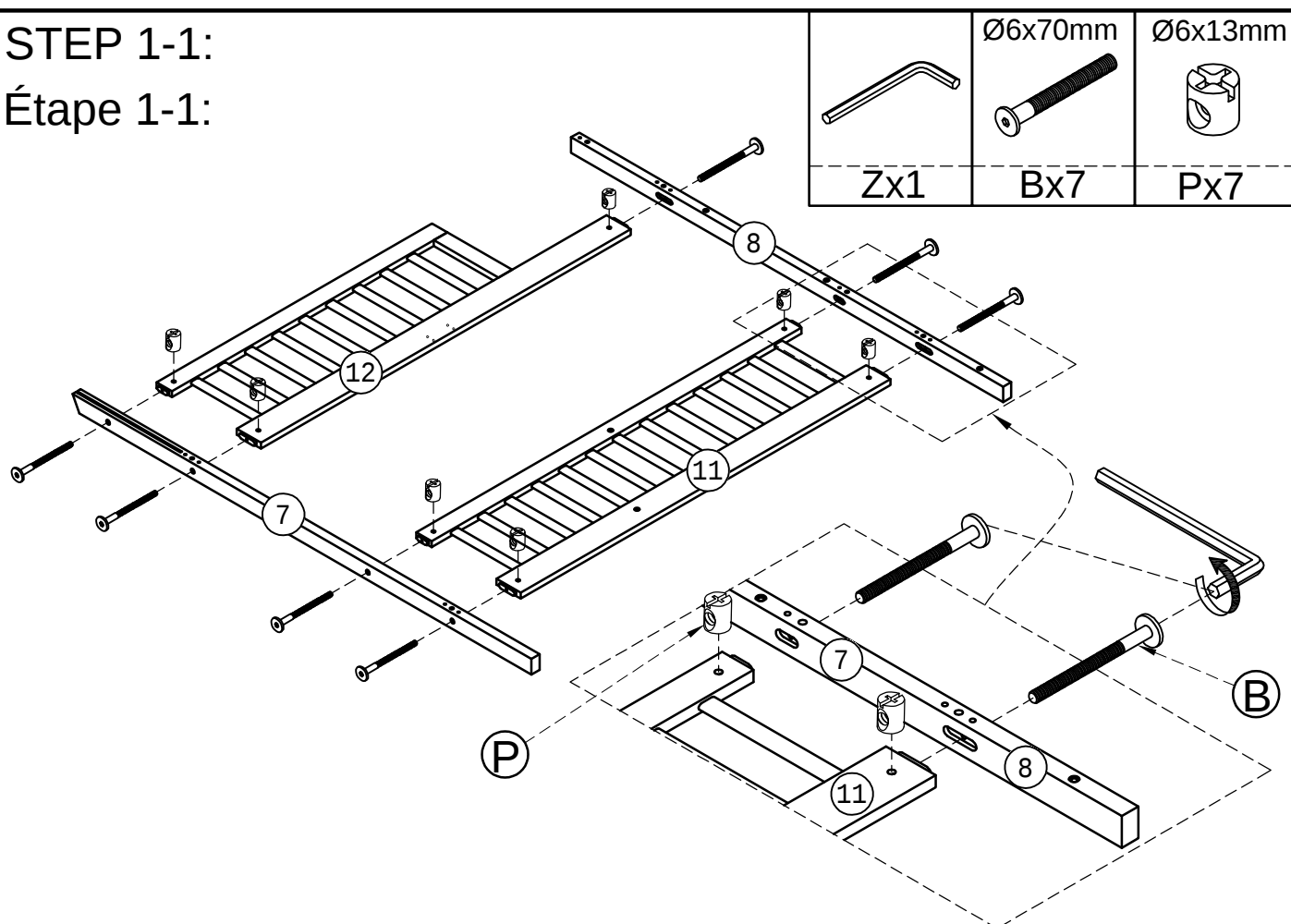
|                                                                                                                                                                            |                                                                                                                                                                           |                                                                                                                                                                             |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>A</b>  <p>Bolt Ø6 x 90 mm- 24 pcs<br/>Boulon Ø6 x 90 mm- 24 pièces</p>                 | <b>B</b>  <p>Bolt Ø6 x 70 mm- 20 pcs<br/>Boulon Ø6 x 70 mm- 20 pièces</p>                | <b>C</b>  <p>Bolt Ø6 x 55 mm- 24 pcs<br/>Boulon Ø6 x 55 mm- 24 pièces</p>                |
| <b>D</b>  <p>Bolt Ø6 x 30 mm - 35 pcs<br/>Boulon Ø6 x 30 mm - 35 pièces</p>               | <b>E</b>  <p>Bolt Ø4 x 25 mm - 2 pcs<br/>Boulon Ø4 x 25 mm - 2 pièces</p>                | <b>F</b>  <p>Screws Ø6 x 65mm - 15 pcs<br/>Vis Ø6 x 65mm- 15 pièces</p>                  |
| <b>G</b>  <p>Wood Screws M4 x 30mm - 78 pcs<br/>Les vis à bois M4 x 30mm - 78 pièces</p>  | <b>H</b>  <p>Wood Screws M4 x 15mm - 70 pcs<br/>Les vis à bois M4 x 15mm - 70 pièces</p> | <b>K</b>  <p>Wood Screws M3 x 12mm - 68 pcs<br/>Les vis à bois M3 x 12mm - 68 pièces</p> |
| <b>L</b>  <p>Wood dowel Ø10 x 40mm -22 pcs<br/>Cheville en bois Ø10 x 40mm -22 pièces</p> | <b>N</b>  <p>Wood dowel Ø6 x 25mm - 8 pcs<br/>Cheville en bois Ø6 x 25mm - 8 pièces</p>  | <b>P</b>  <p>Ø6 x 13 mm - 61 pcs<br/>Ø6 x 13 mm - 61 pièces</p>                         |
| <b>Q</b>  <p>Ø6 x 15 mm - 4 pcs<br/>Ø6 x 15 mm - 4 pièces</p>                           | <b>R</b>  <p>Angle Metal 2pcs<br/>Angle métallique -2 pièces</p>                       | <b>S</b>  <p>Magnet Door Catcher - 8 pcs<br/>Attrape-porte magnétique - 8 pièces</p>   |
| <b>T</b>  <p>Metal type - 10 pcs<br/>type de métal - 10 pièces</p>                      | <b>V</b>  <p>Leaf hinge - 8 pcs<br/>Charnière à battant - 8 pièces</p>                 | <b>O</b>  <p>Metal type - 3 pcs<br/>type de métal - 3 pièces</p>                       |
| <b>U</b>  <p>Wheels (H=28mm)- 8 pcs<br/>Roues (H=28mm)- 8 pièces</p>                    | <b>I</b>  <p>Steel Bracks - 2 pcs<br/>Supports en acier - 2 pièces</p>                 | <b>X</b>  <p>Drawer lock- 3 pcs<br/>Serrure de tiroir - 3 pièces</p>                   |
| <b>Y</b>  <p>Wooden handle - 2 pcs<br/>Manche en bois - 2 pièces</p>                    | <b>J</b>  <p>Bolt Ø6 x 40 mm- 3 pcs<br/>Boulon Ø6 x 40 mm- 3 pièces</p>                | <b>Z</b>  <p>Allen Key- 1 pc<br/>Clé Allen- 1 pièce</p>                                |



Assembly Tools Required (Not Included)  
Outils d'assemblage requis (non inclus)

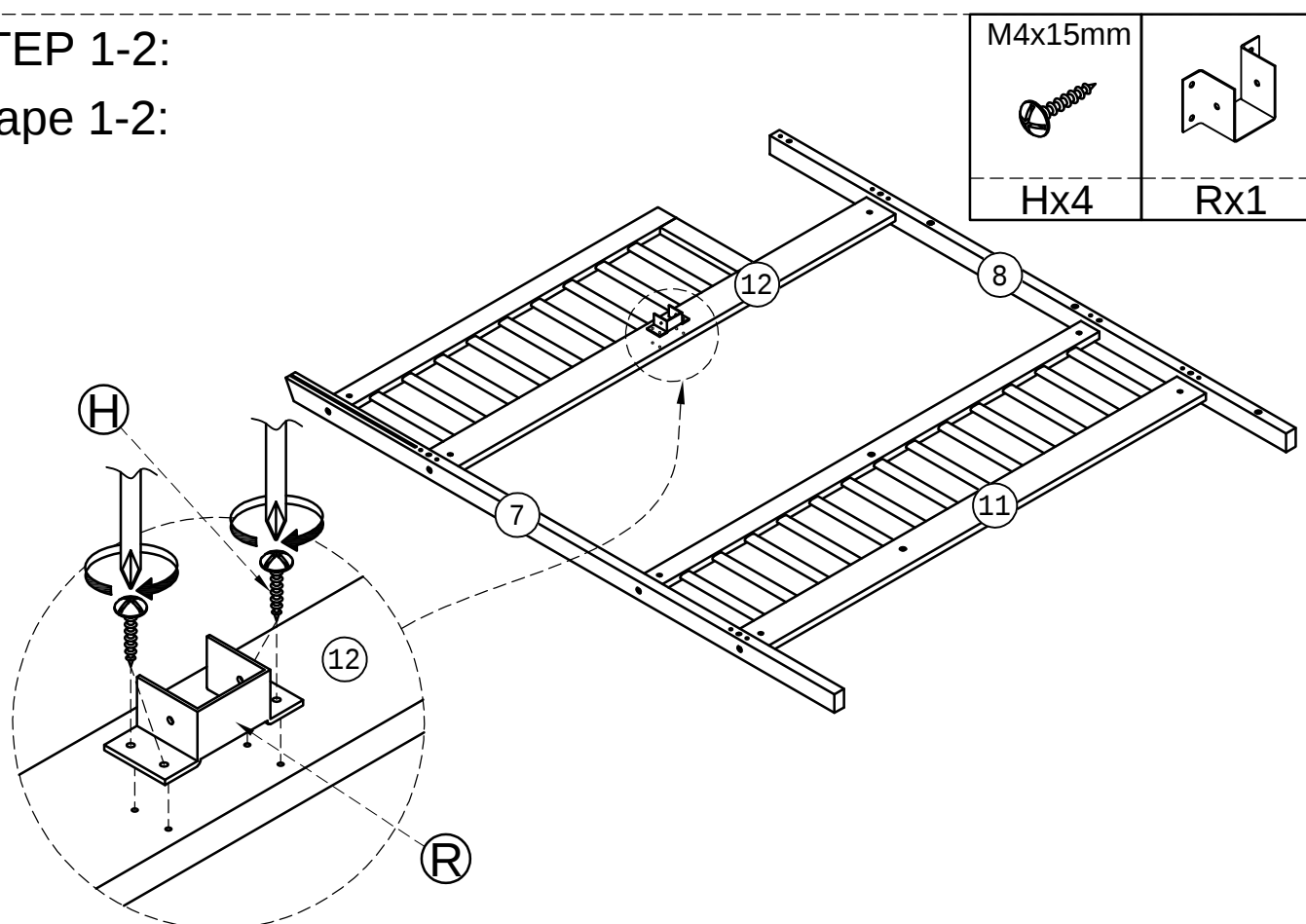
STEP 1-1:

Étape 1-1:



STEP 1-2:

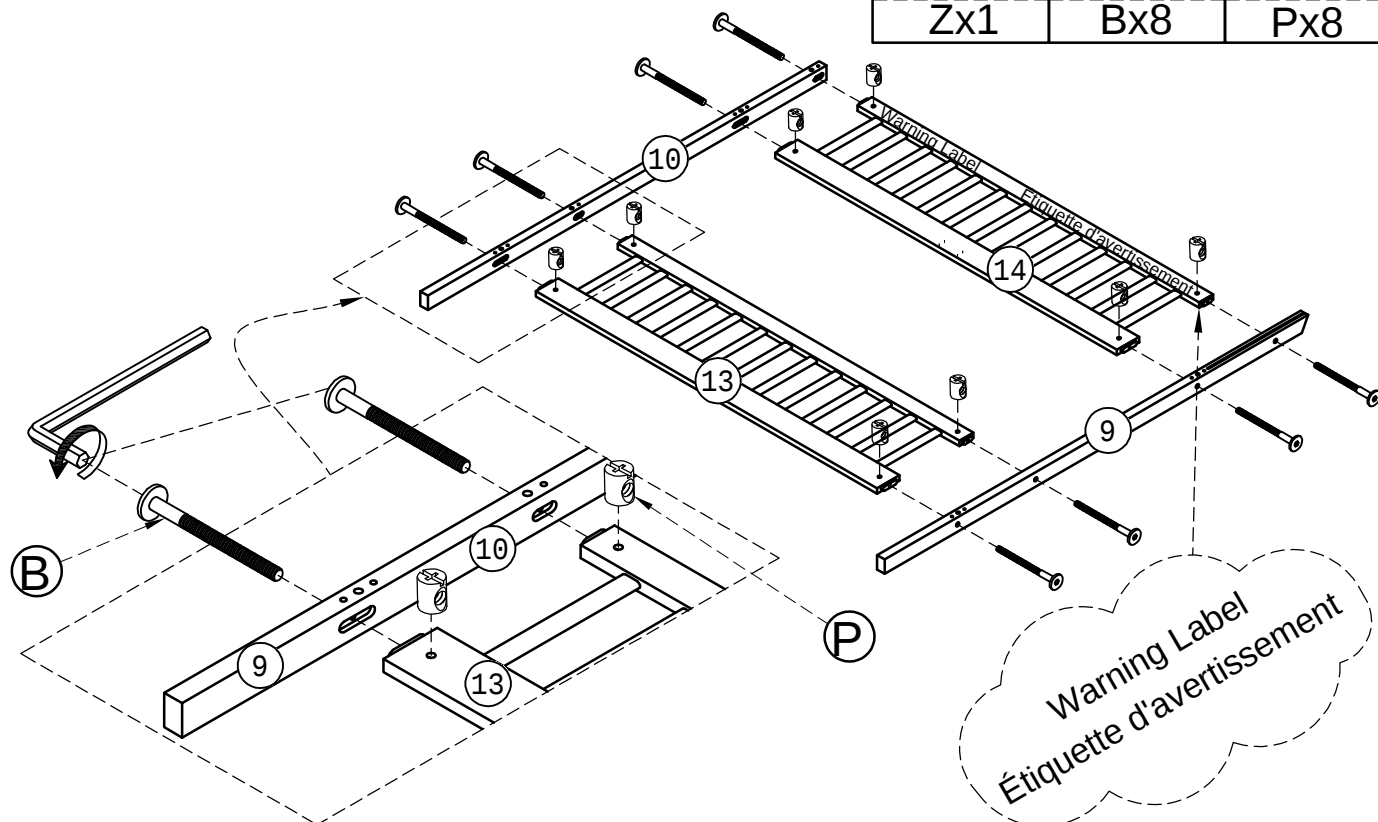
Étape 1-2:



## STEP 2-1:

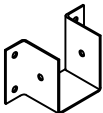
## Étape 2-1:

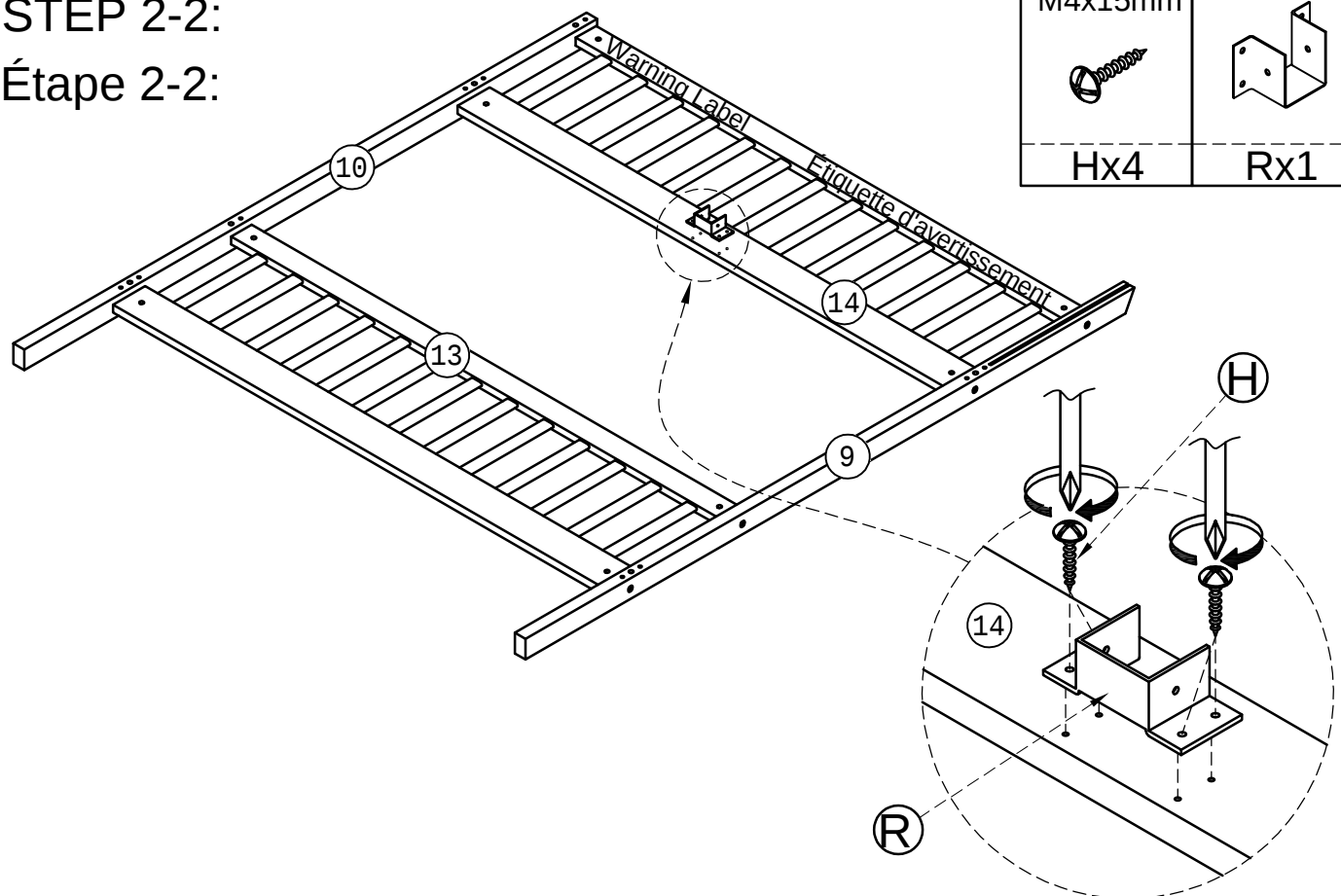
|                                                                                    |                                                                                                |                                                                                                |
|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|
|  | Ø6x70mm<br> | Ø6x13mm<br> |
| Zx1                                                                                | Bx8                                                                                            | Px8                                                                                            |



## STEP 2-2:

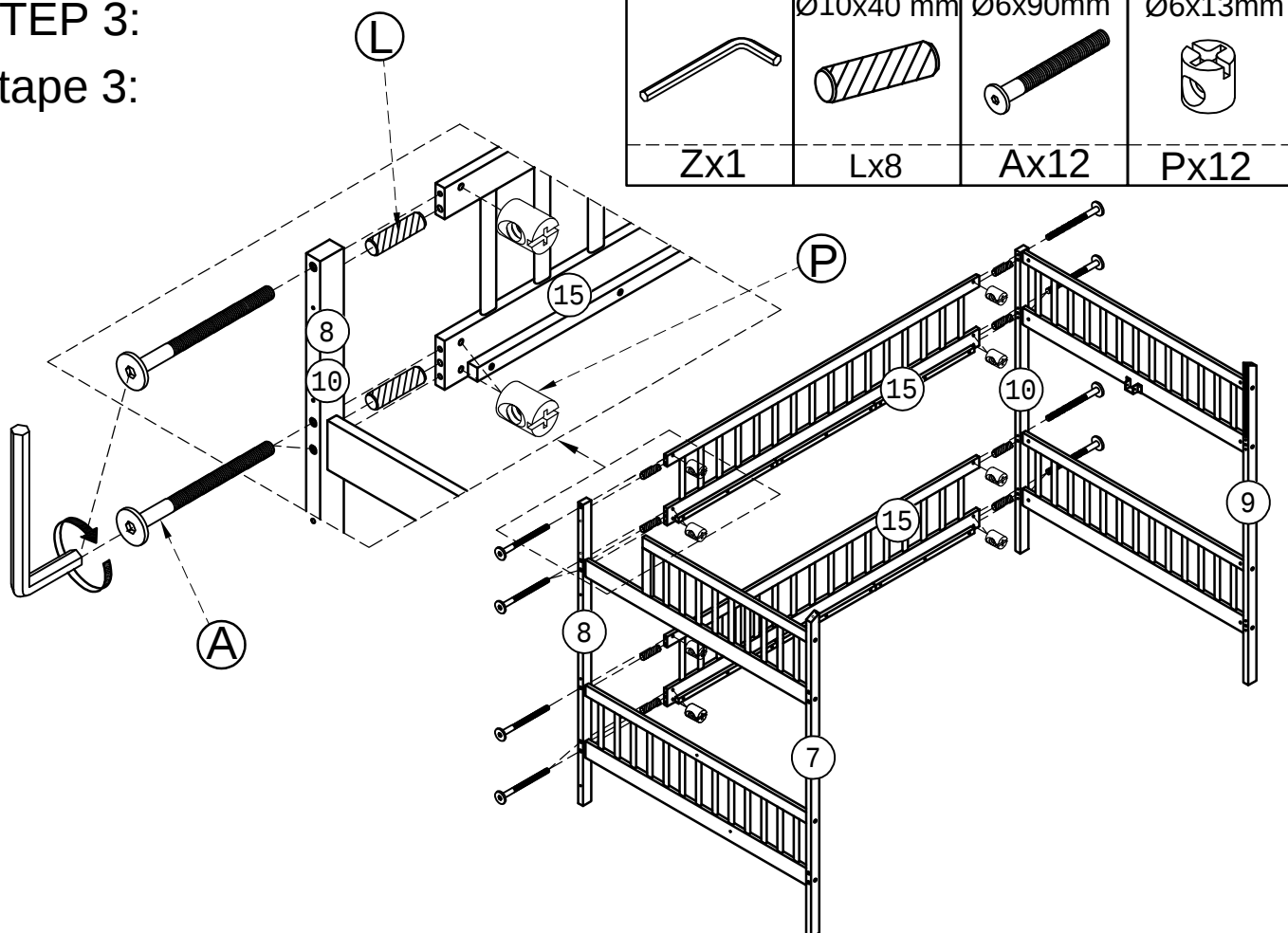
## Étape 2-2:

|                                                                                                  |                                                                                       |
|--------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| M4x15mm<br> |  |
| Hx4                                                                                              | Rx1                                                                                   |



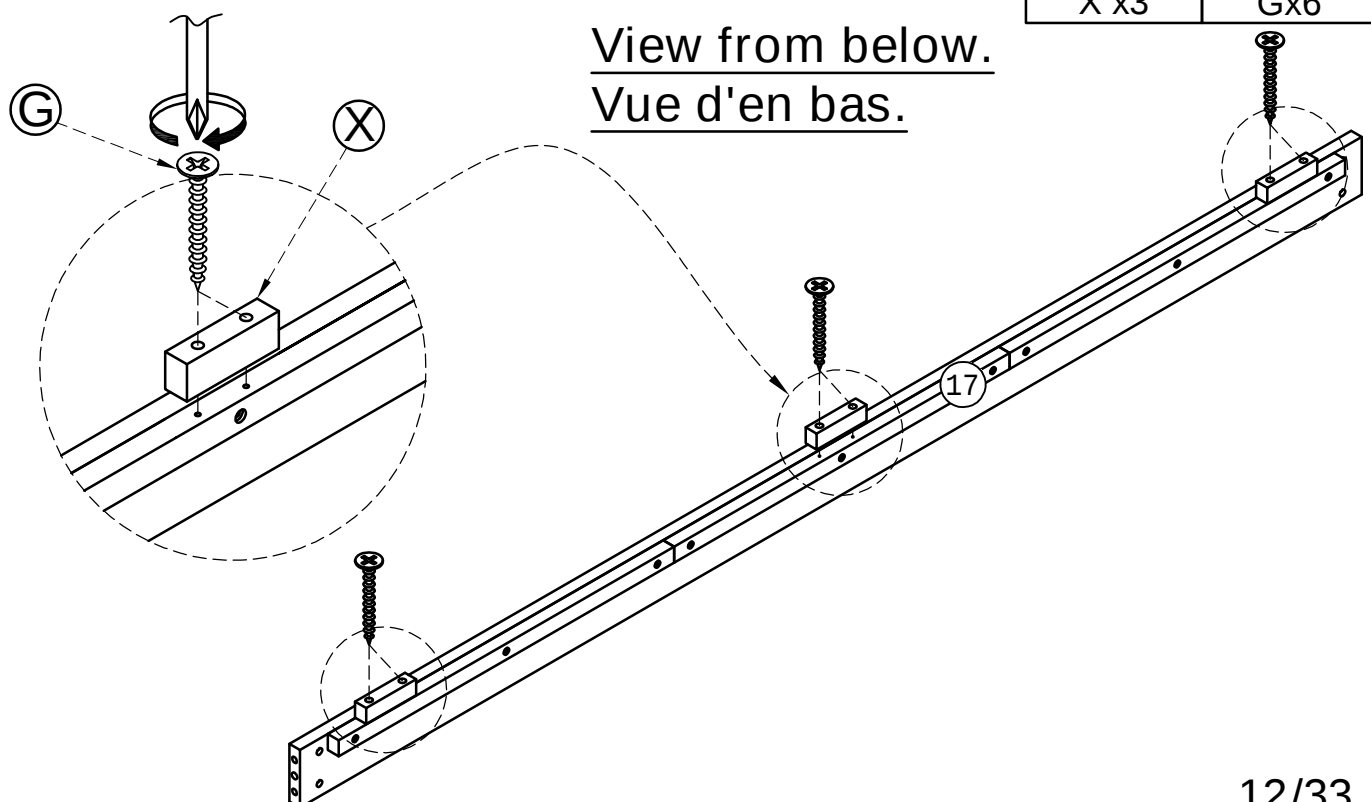
# STEP 3:

Étape 3:



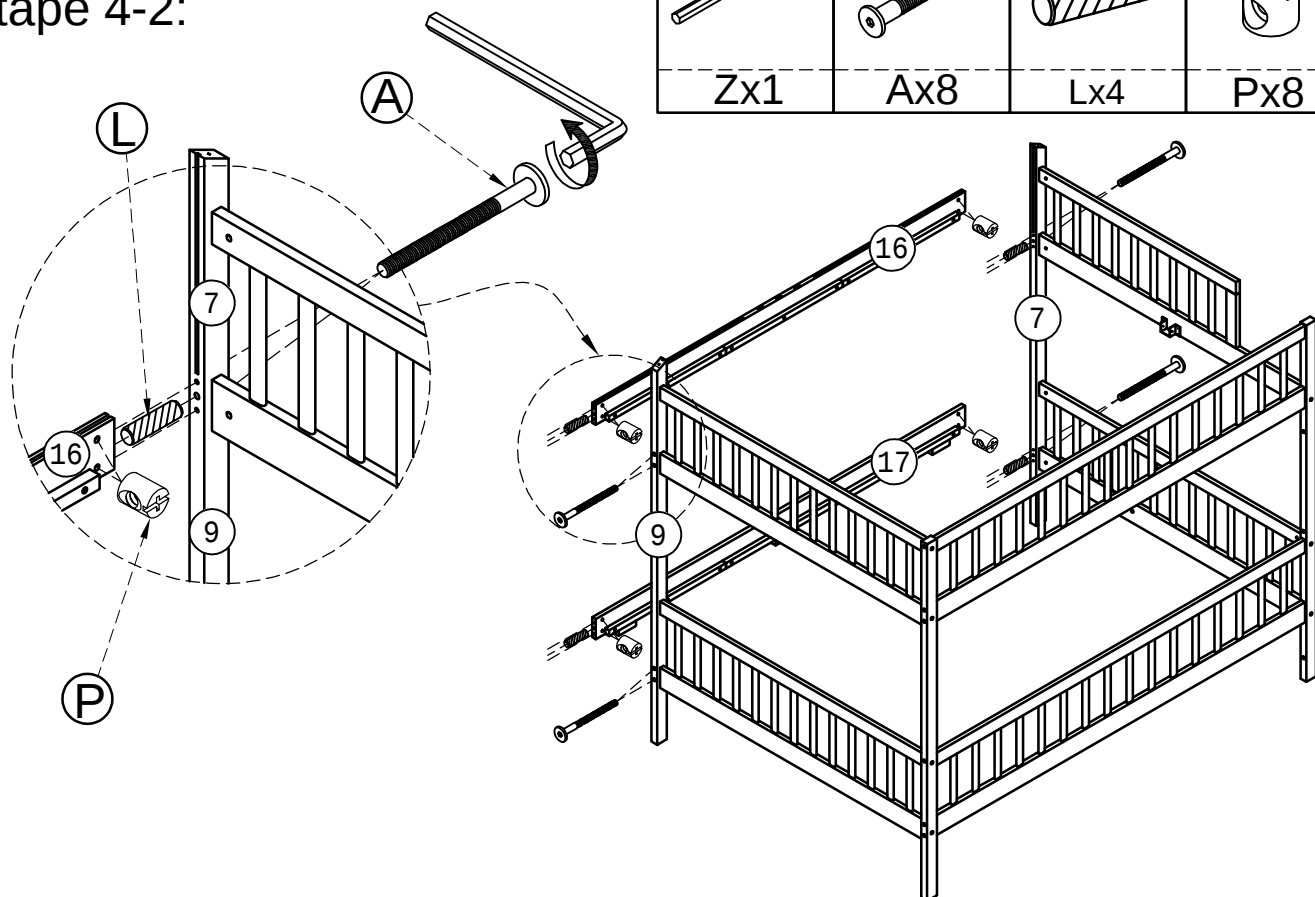
# STEP 4-1:

Étape 4-1:



## STEP 4-2:

## Étape 4-2:

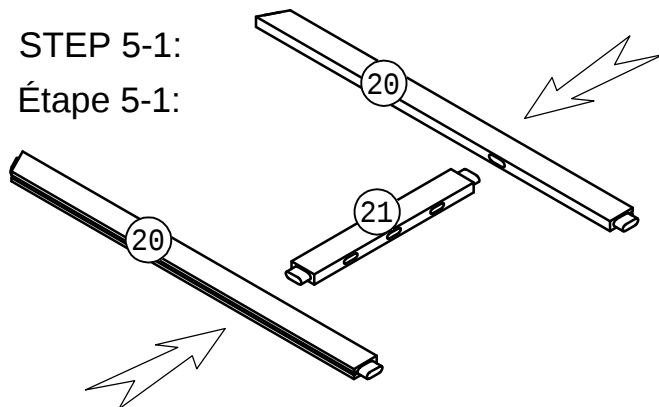


## STEP 5:

## Étape 5:

### STEP 5-1:

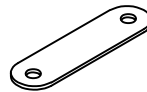
### Étape 5-1:



M4x15mm



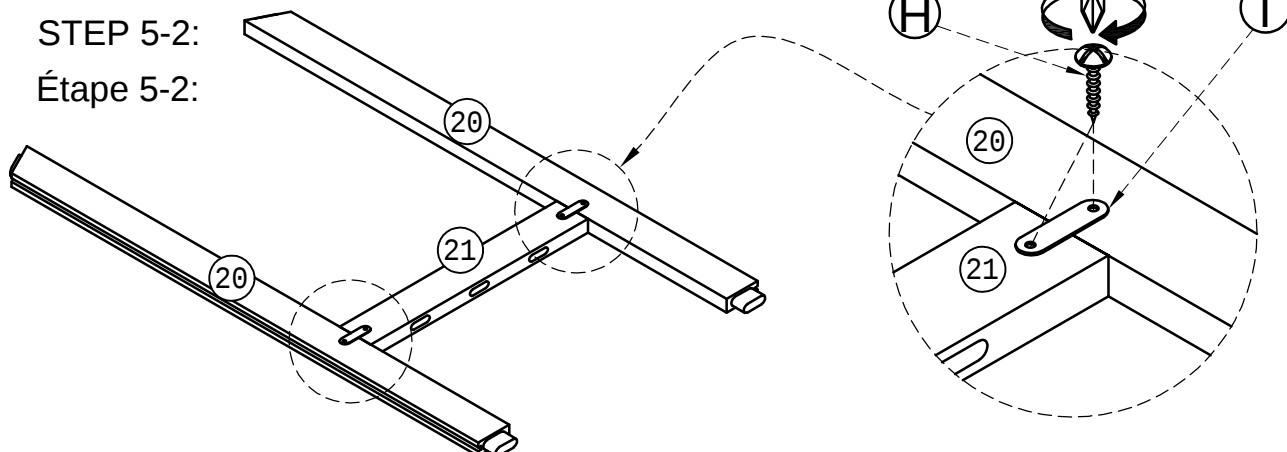
Hx4



Tx2

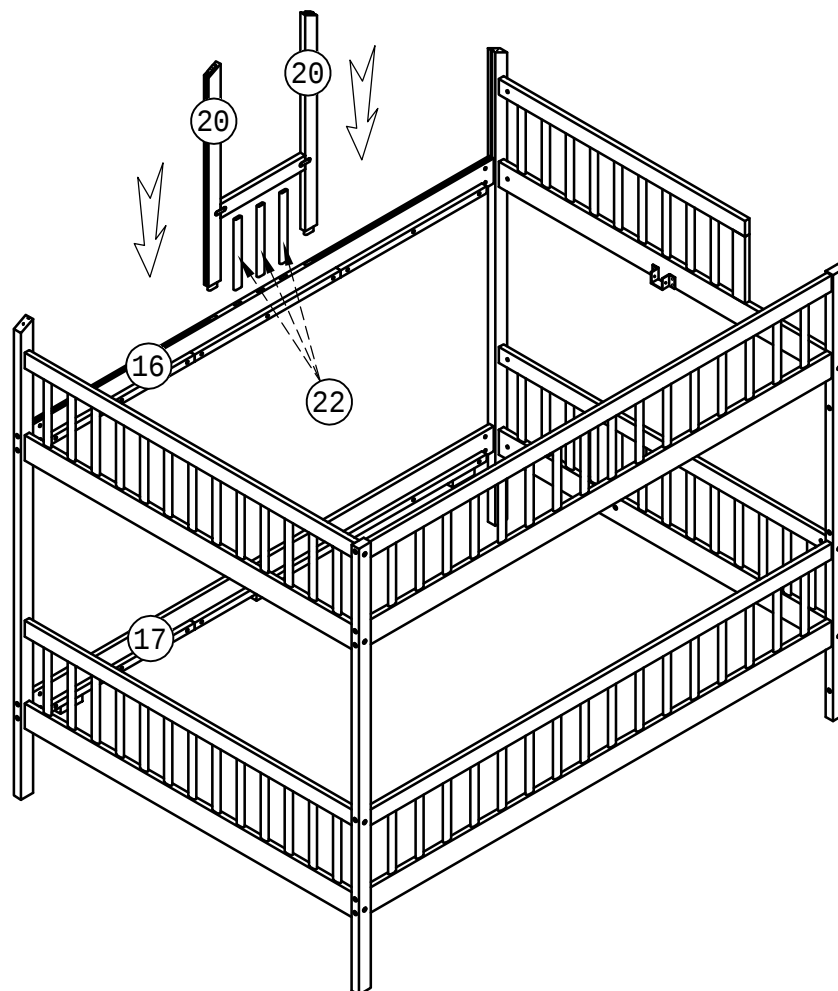
### STEP 5-2:

### Étape 5-2:



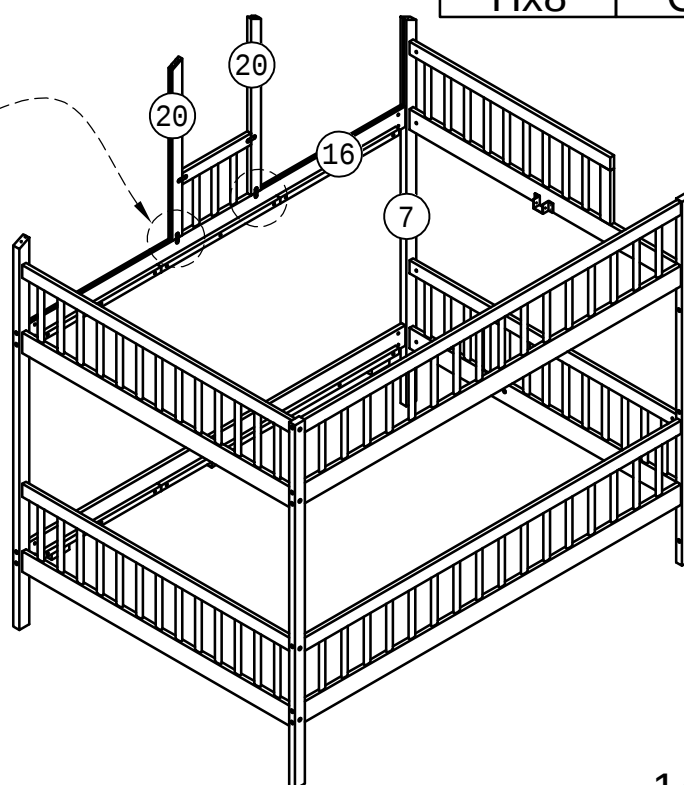
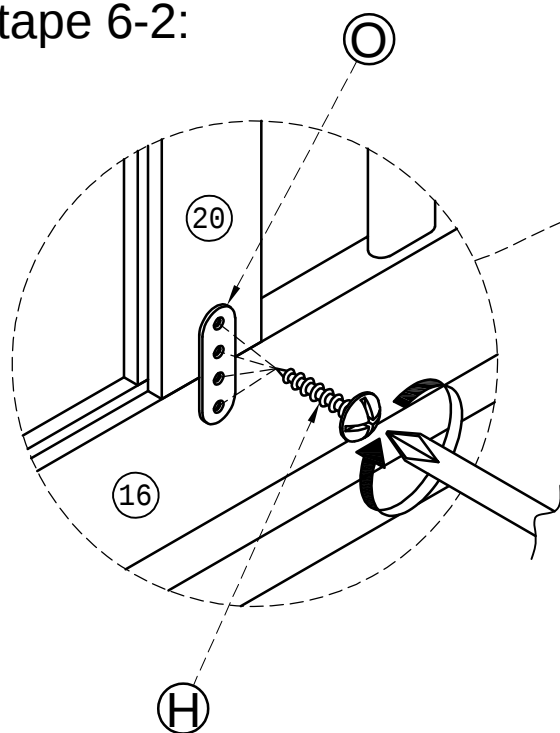
STEP 6-1:

Étape 6-1:



STEP 6-2:

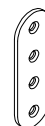
Étape 6-2:



M4x15mm



Hx8



Ox2

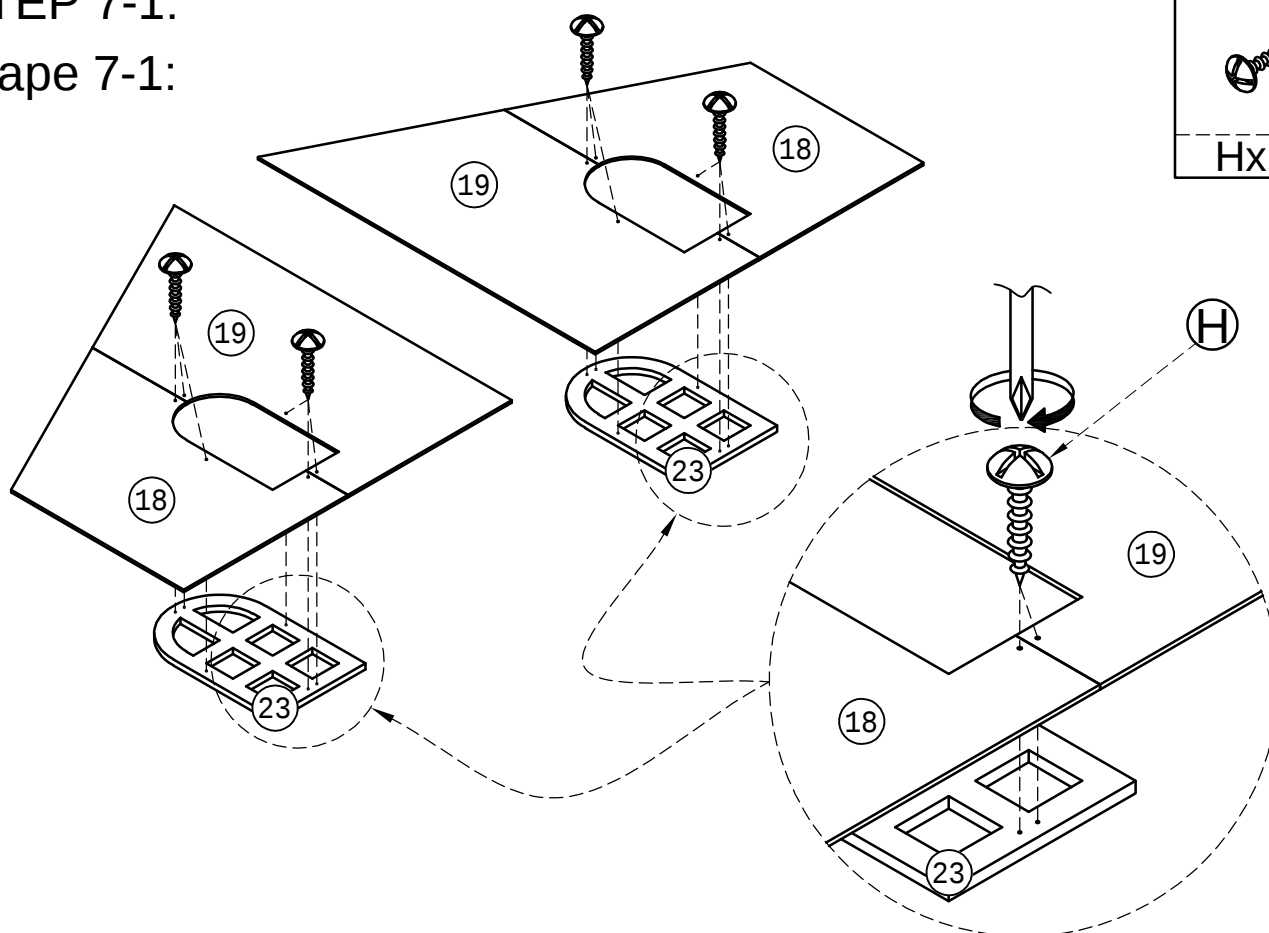
## STEP 7-1:

Étape 7-1:

M4x15mm

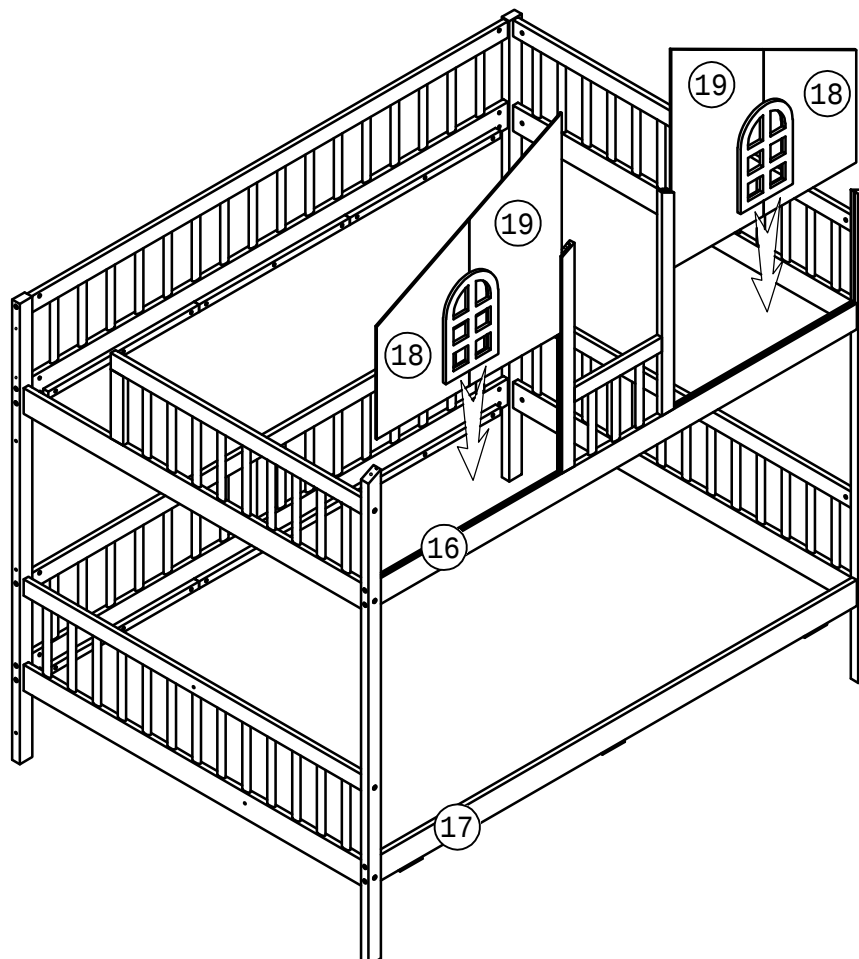


Hx12



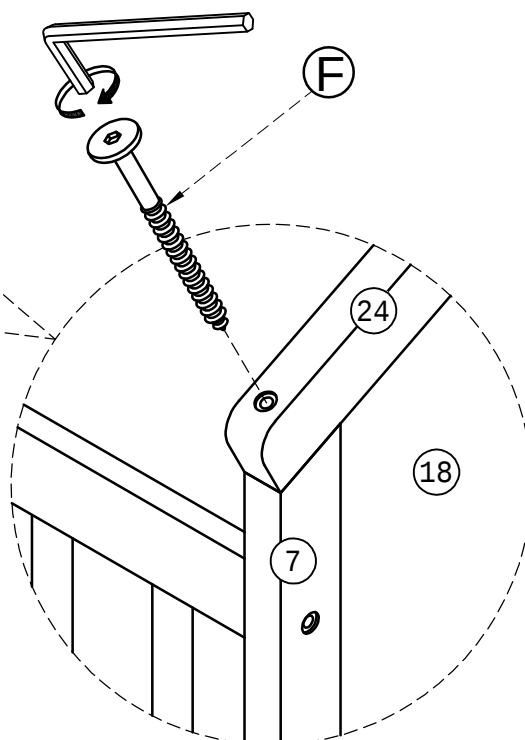
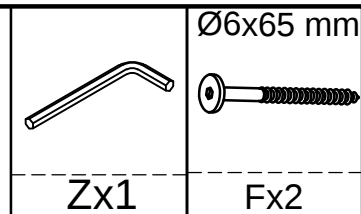
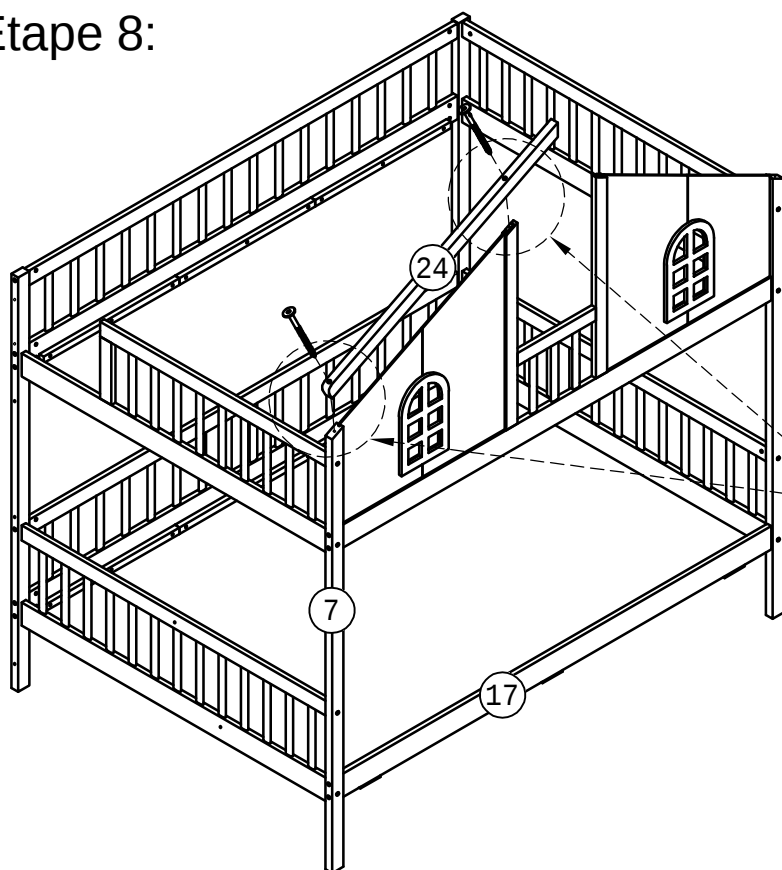
## STEP 7-2:

Étape 7-2:



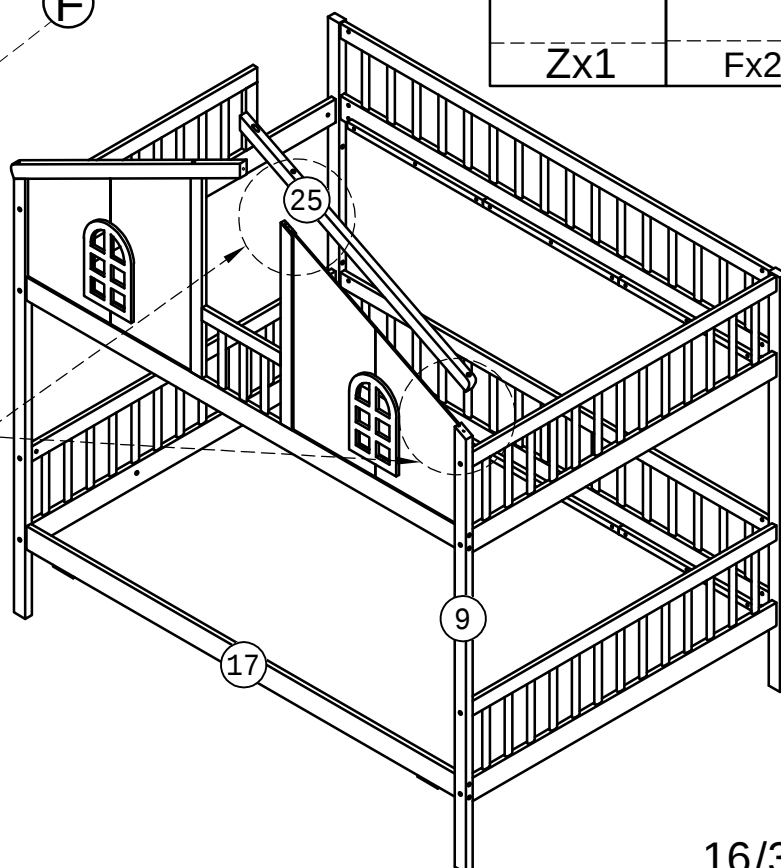
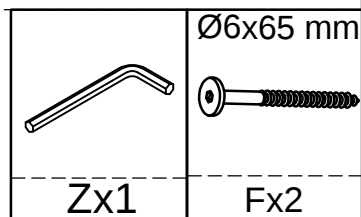
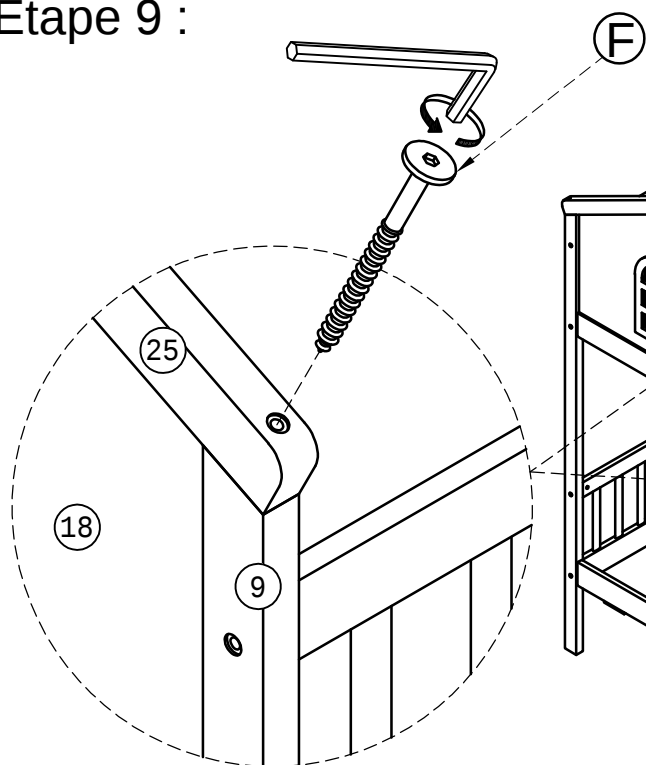
STEP 8:

Étape 8:



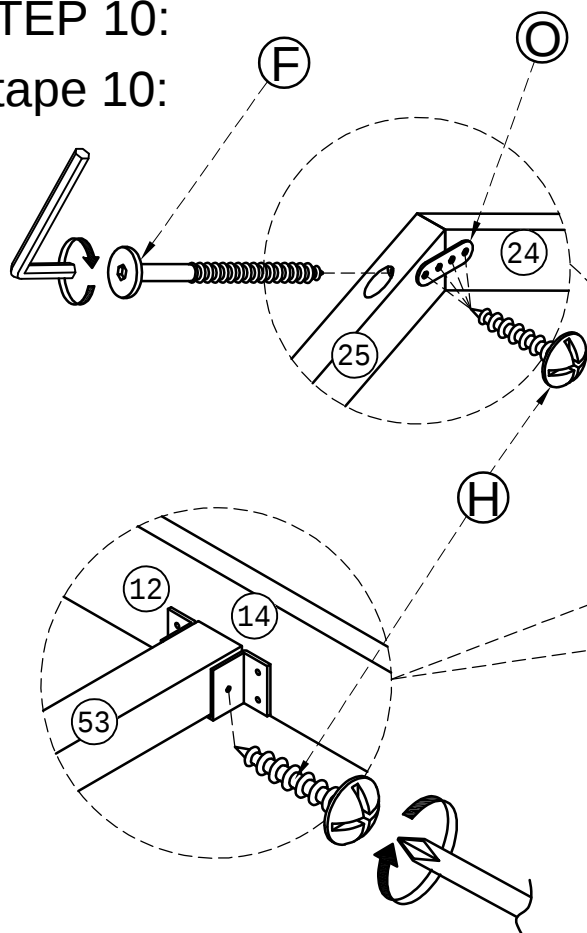
STEP 9 :

Étape 9 :

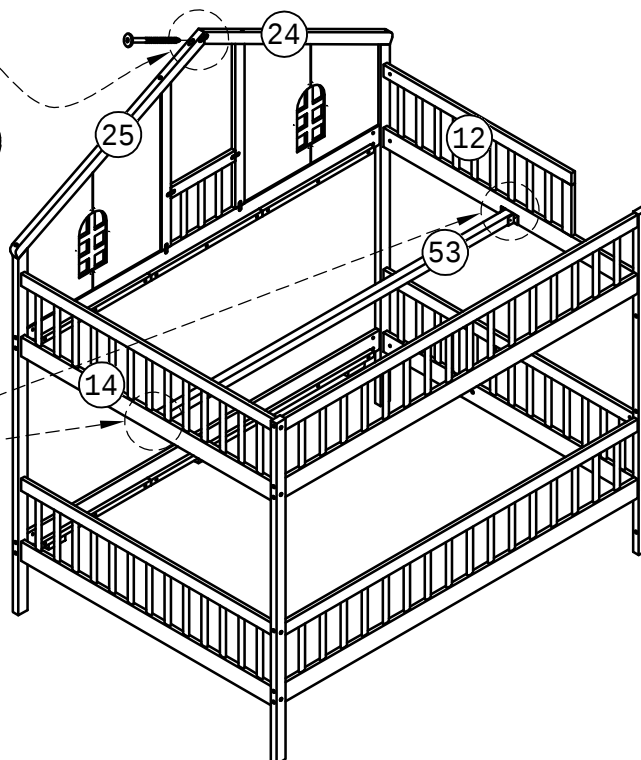


## STEP 10:

## Étape 10:

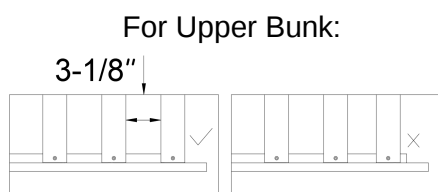


|                                                                                   |         |          |                                                                                     |
|-----------------------------------------------------------------------------------|---------|----------|-------------------------------------------------------------------------------------|
|  | M4x15mm | Ø6x65 mm |  |
| Zx1                                                                               | Hx6     | Fx1      | Ox1                                                                                 |



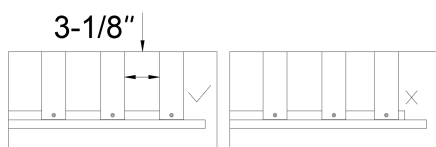
## STEP 11:

## Étape 11:



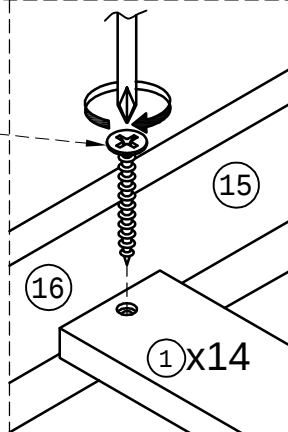
Do not lock the screws of the bed slats to the outermost edge the bed slats, you need to leave a certain space at the edges otherwise it you cause the board to break

Pour la couchette supérieure



Ne verrouillez pas les vis des lattes du lit sur le bord le plus extérieur des lattes du lit, vous devez laisser un certain espace sur les bords, sinon la planche se casserait.

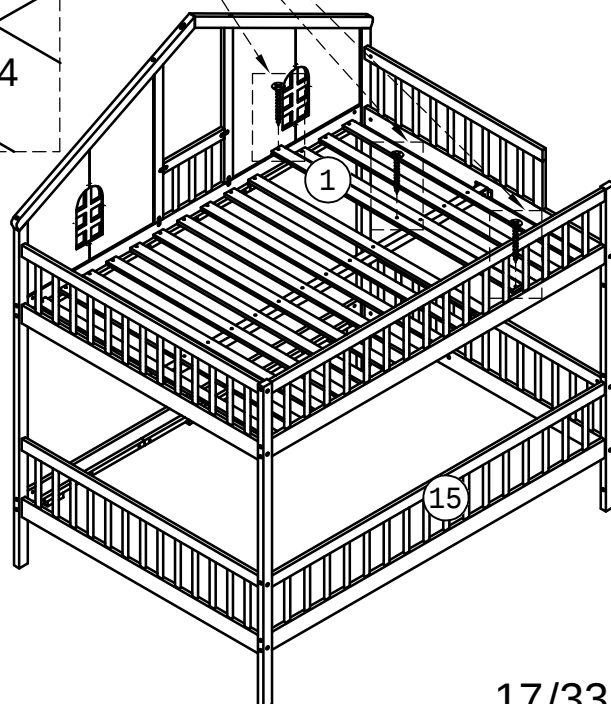
G



M4x30 mm

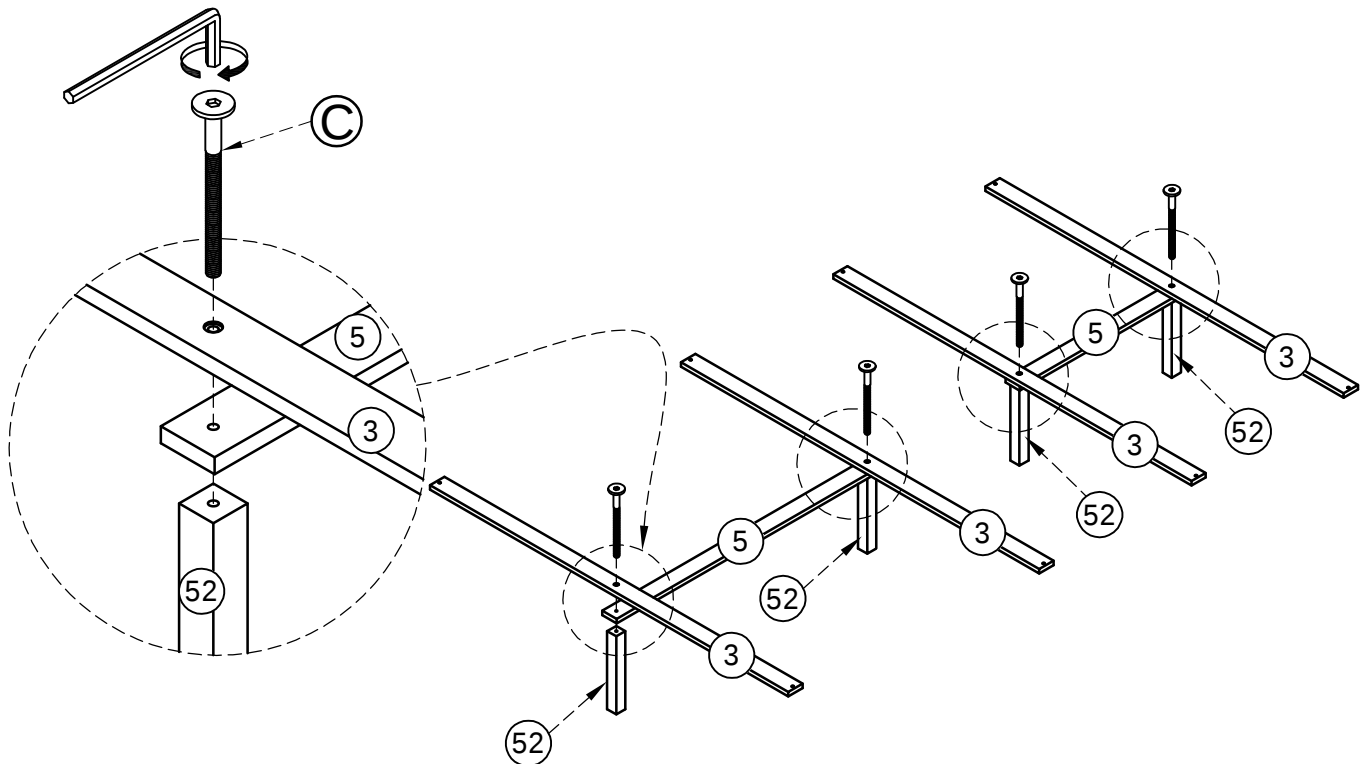
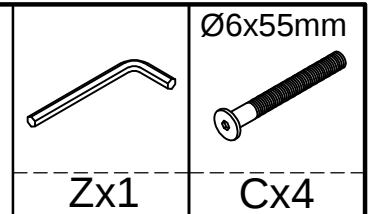


Gx42



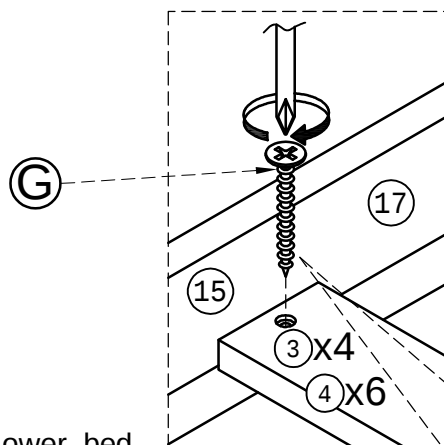
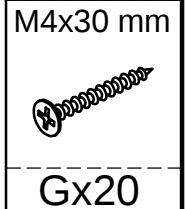
## STEP 12-1:

### Étape 12-1:



## STEP 12-2:

### Étape 12-2:



For Lower bed

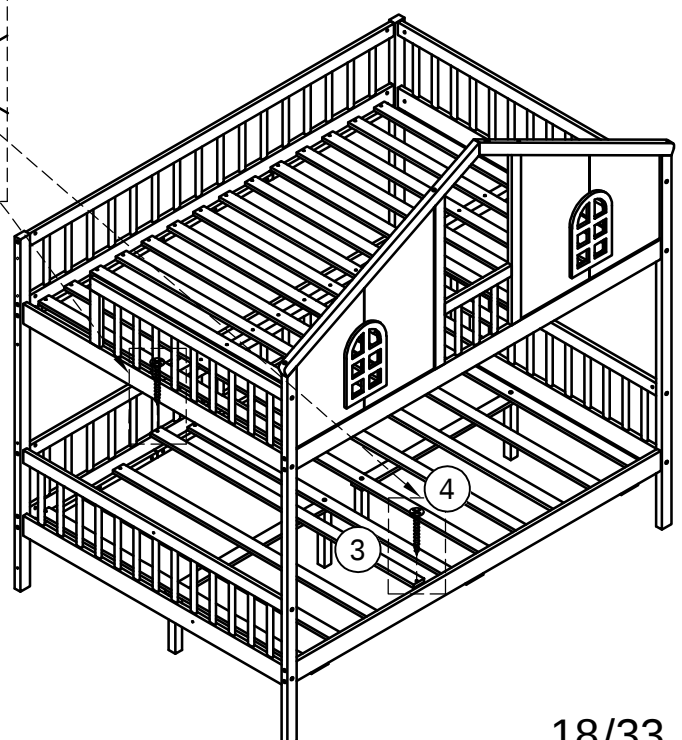


Do not lock the screws of the bed slats to the outermost edge the bed slats, you need to leave a certain space at the edges otherwise it you cause the board to break

Pour la Lit inférieur



Ne verrouillez pas les vis des lattes du lit sur le bord le plus extérieur des lattes du lit, vous devez laisser un certain espace sur les bords, sinon la planche se casserait.



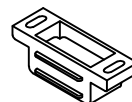
## STEP 13-1:

Étape 13-1:

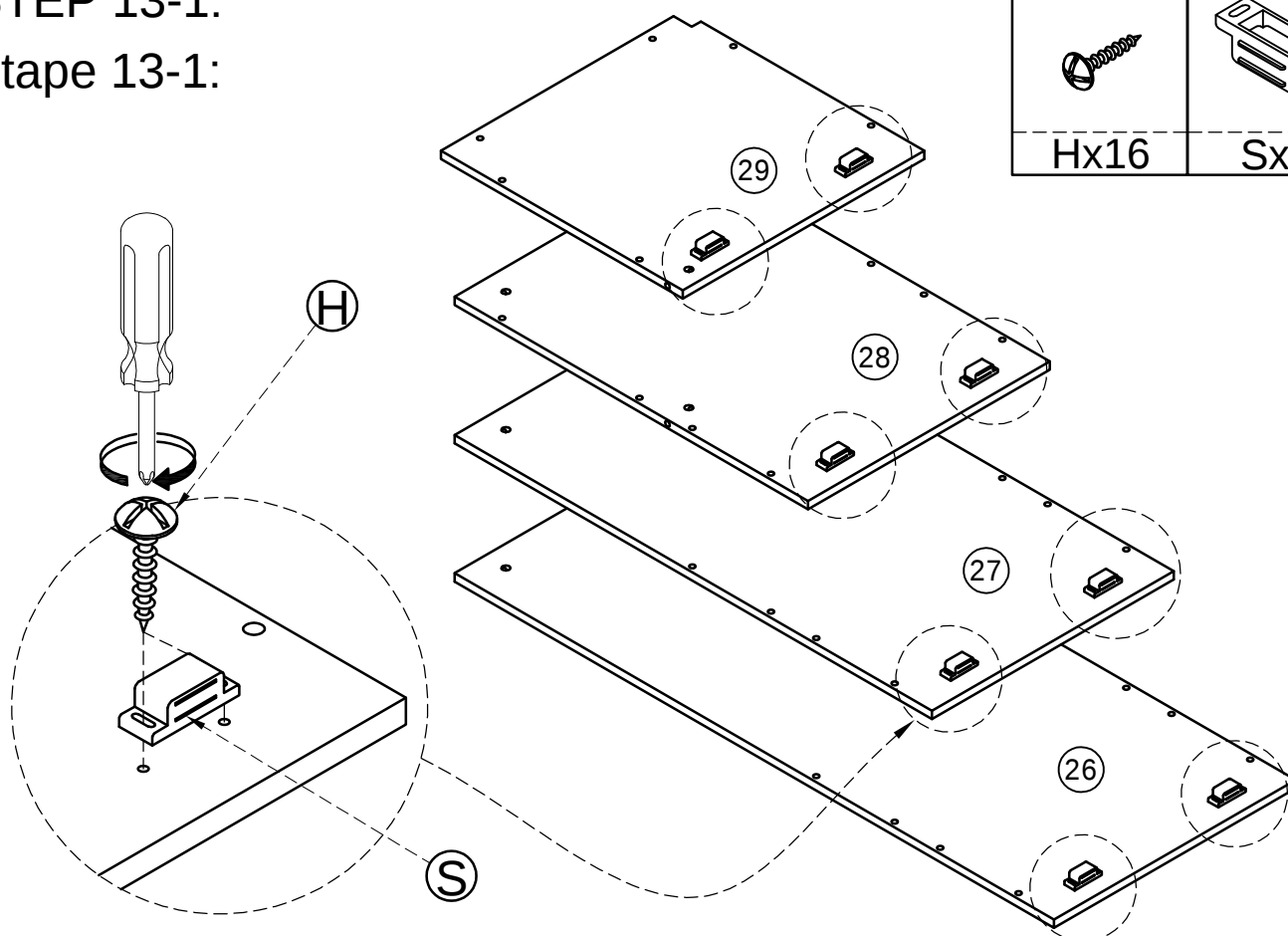
M4x15mm



Hx16



Sx8



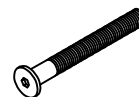
## STEP 13-2:

Étape 13-2:



Zx1

Ø6x55mm

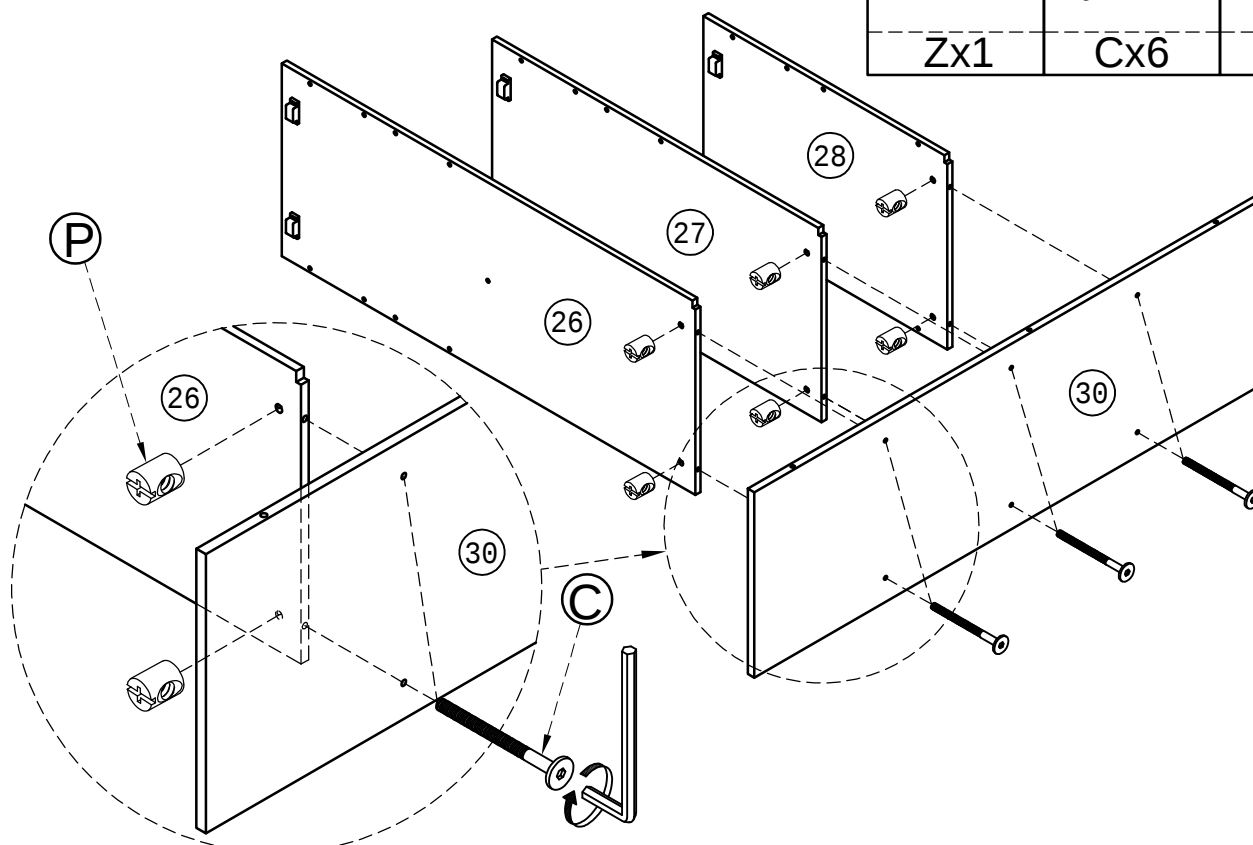


Cx6

Ø6x13mm

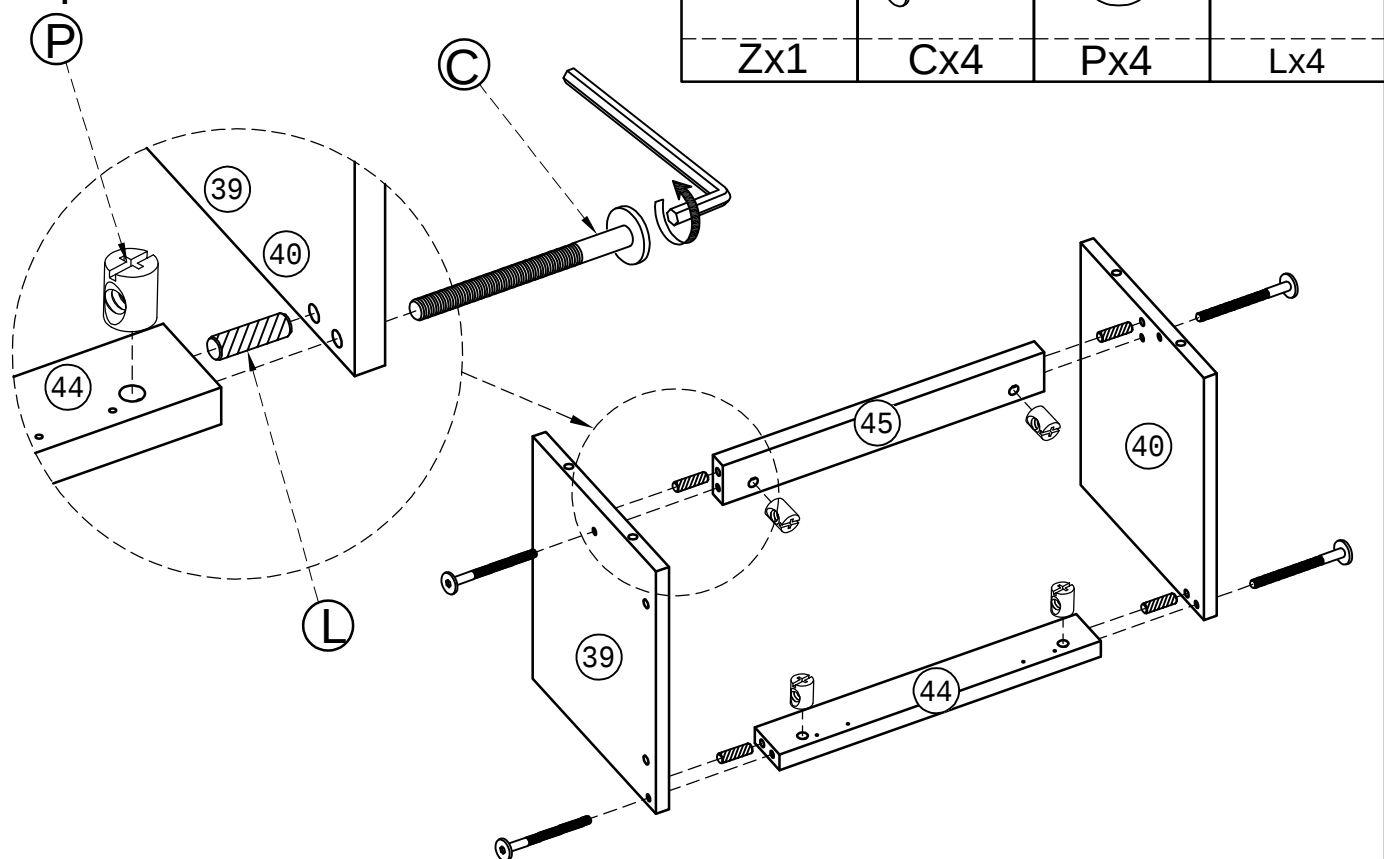


Px6



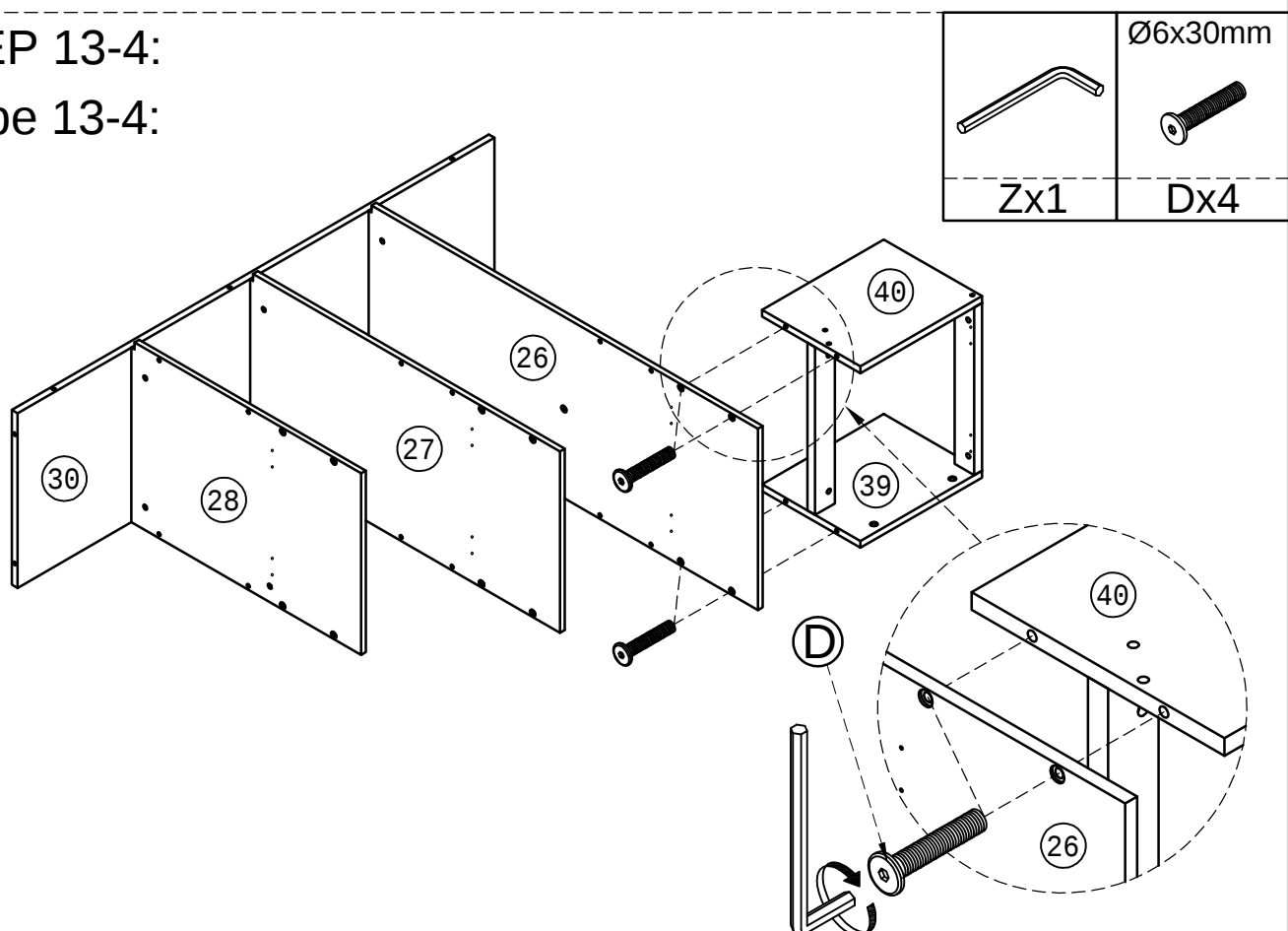
# STEP 13-3:

## Étape 13-3:



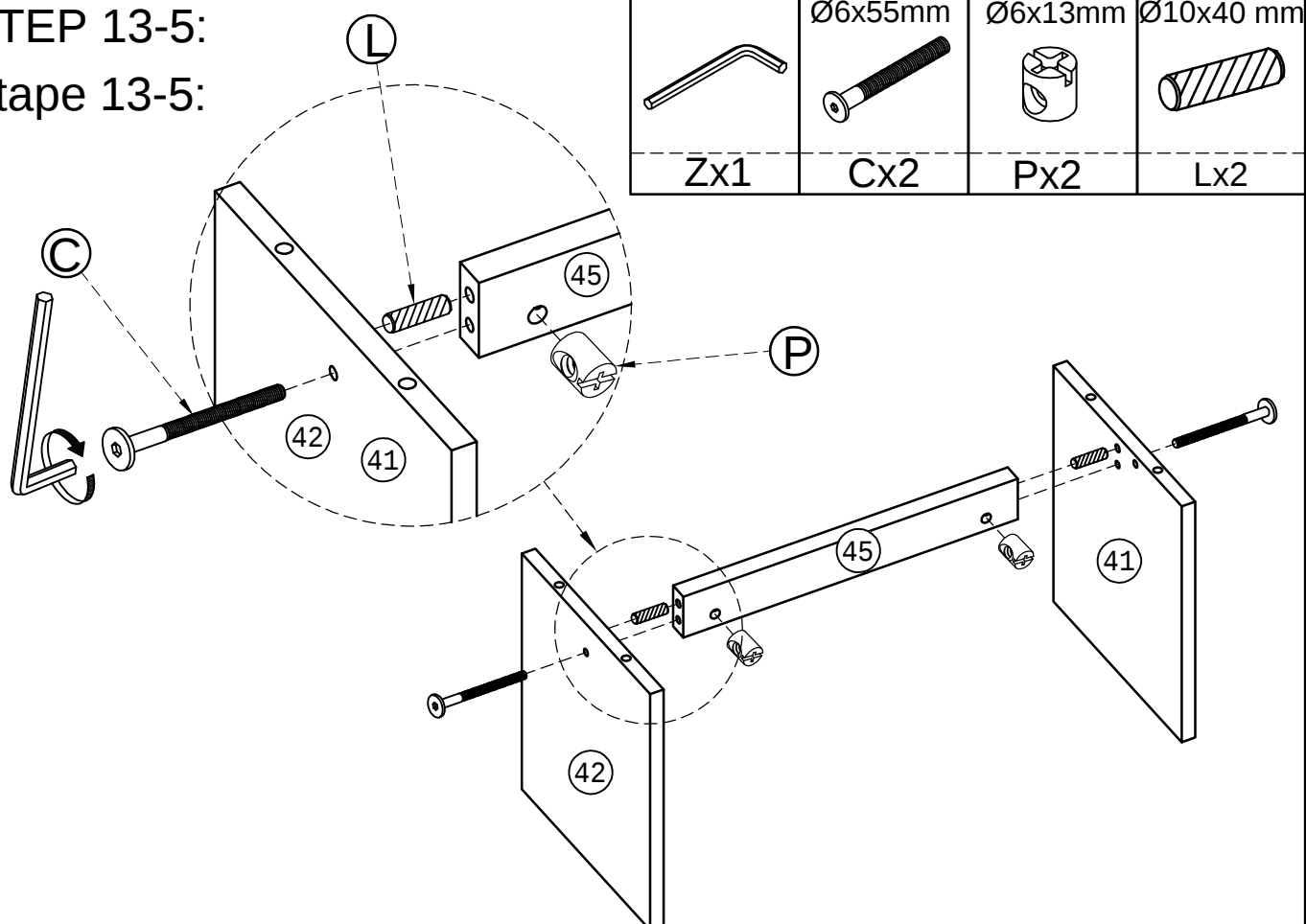
# STEP 13-4:

## Étape 13-4:



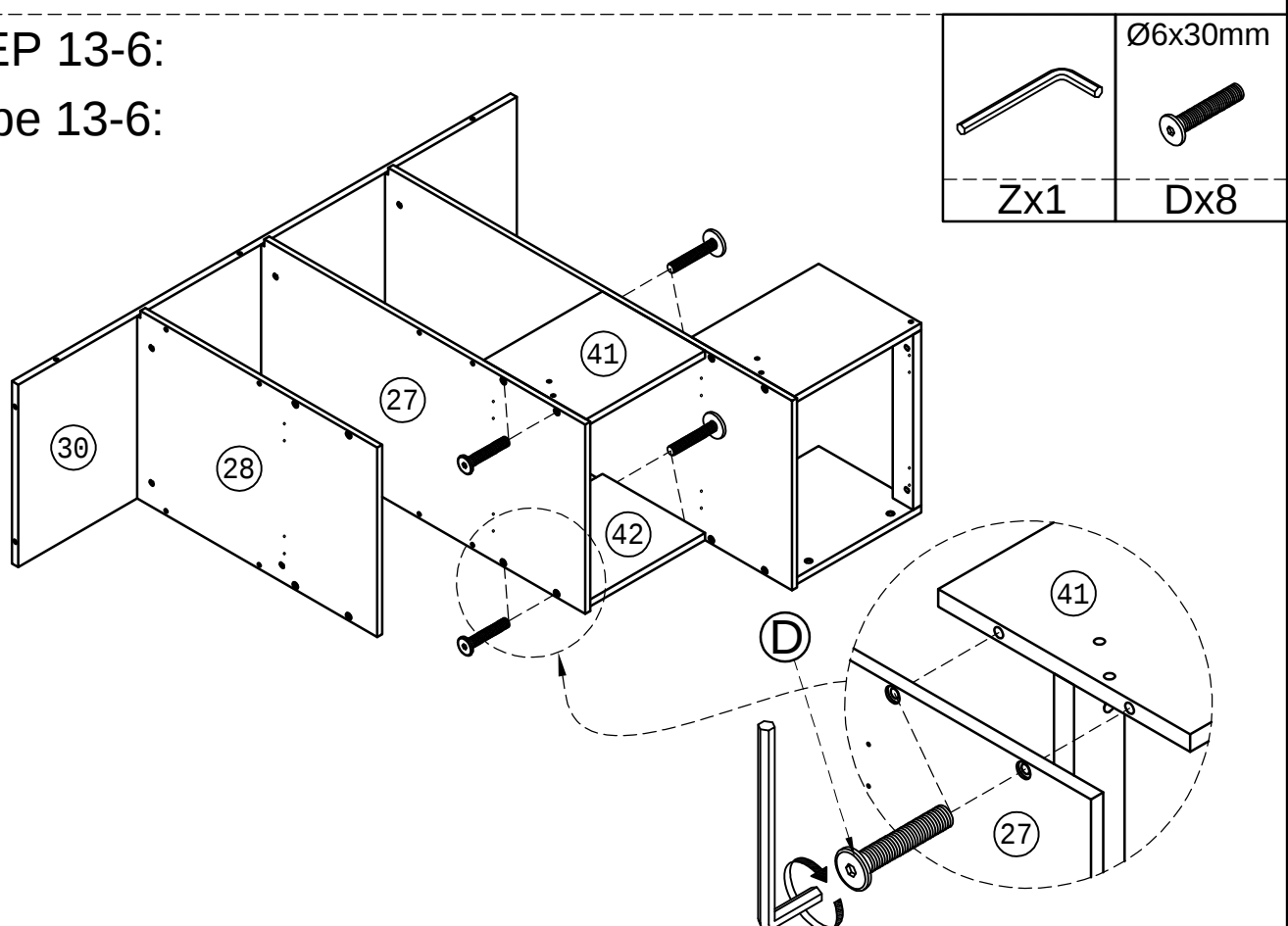
# STEP 13-5:

## Étape 13-5:



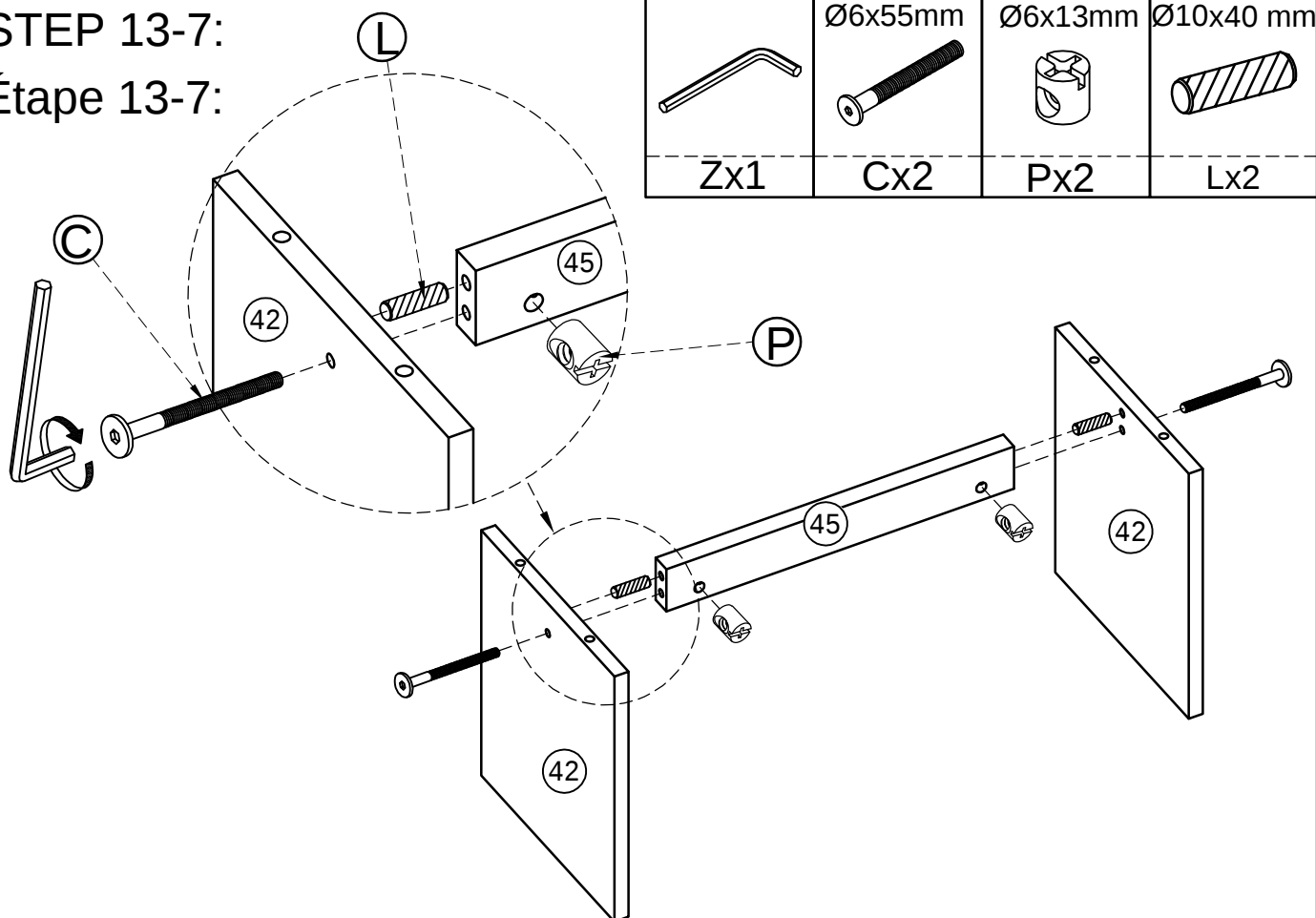
# STEP 13-6:

## Étape 13-6:



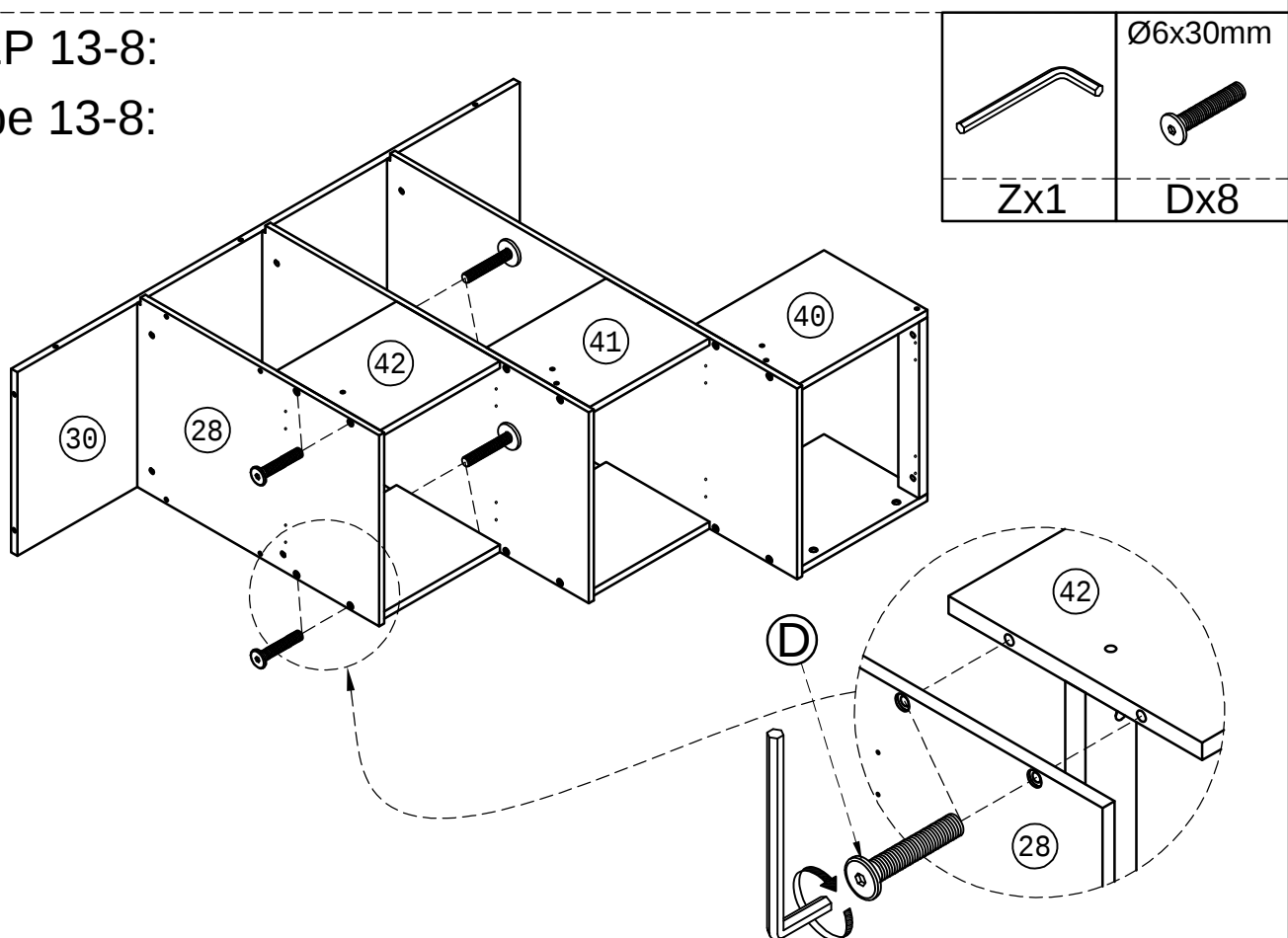
# STEP 13-7:

## Étape 13-7:



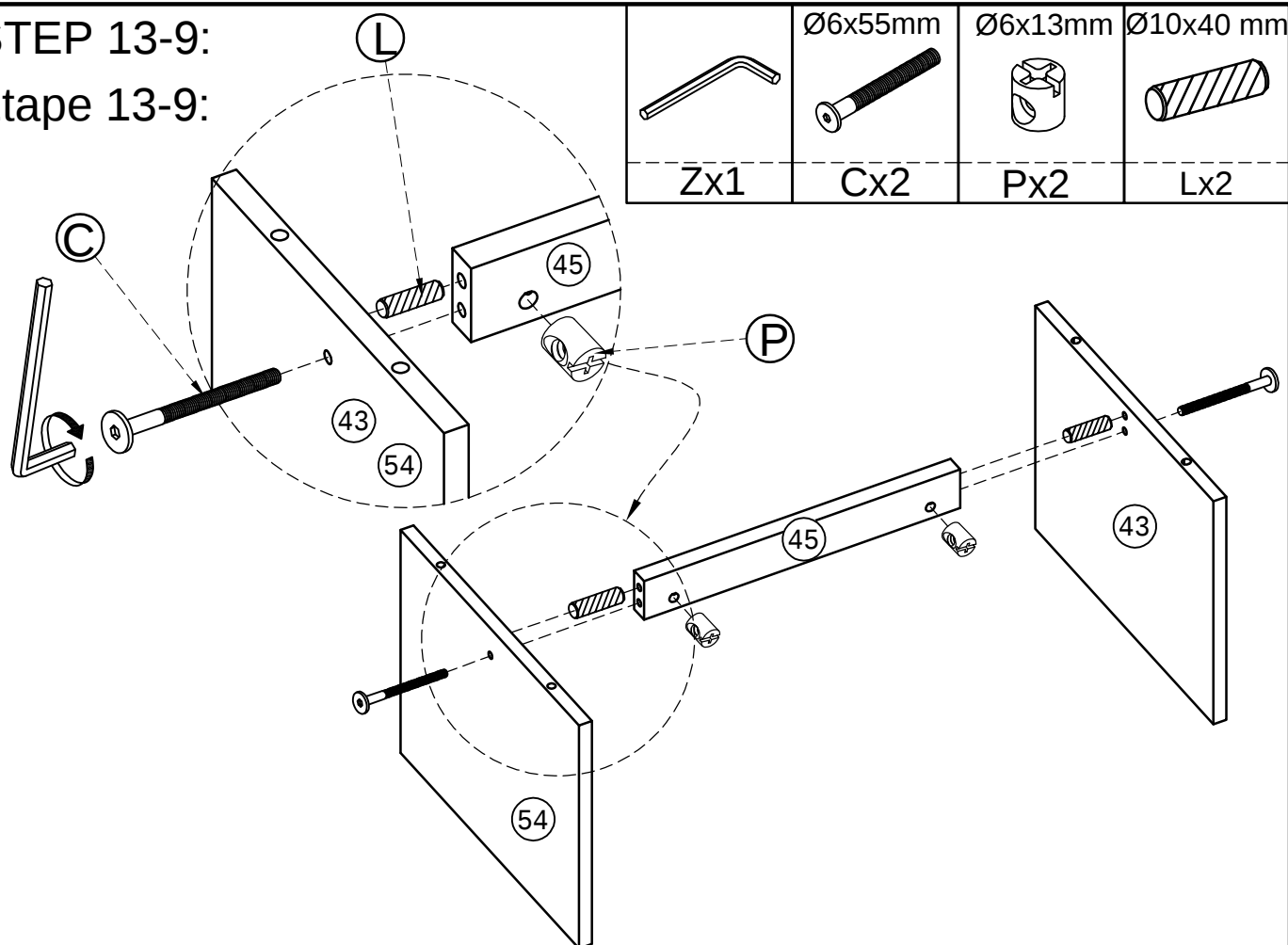
# STEP 13-8:

## Étape 13-8:



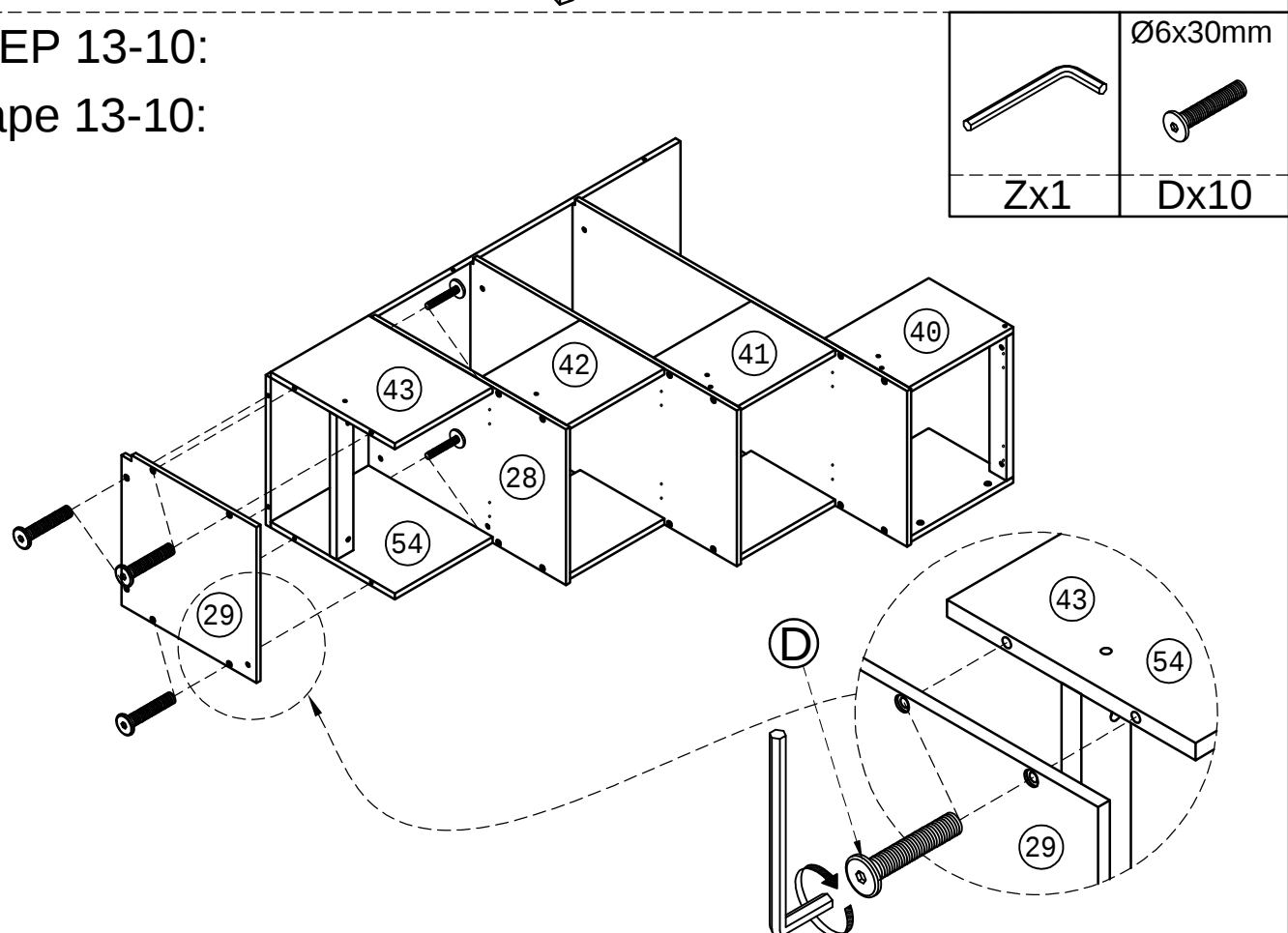
STEP 13-9:

Étape 13-9:



STEP 13-10:

Étape 13-10:



STEP 13-11:

Étape 13-11:

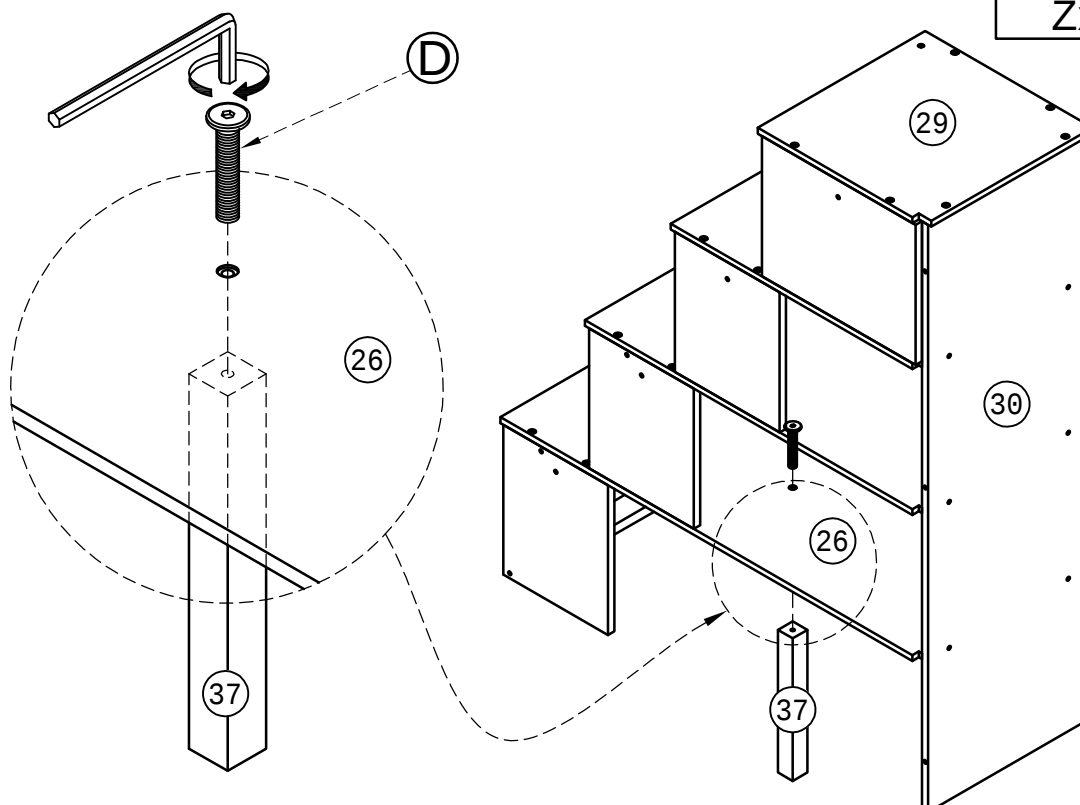
Ø6x30mm



Zx1



Dx1



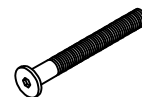
STEP 14-1:

Étape 14-1:

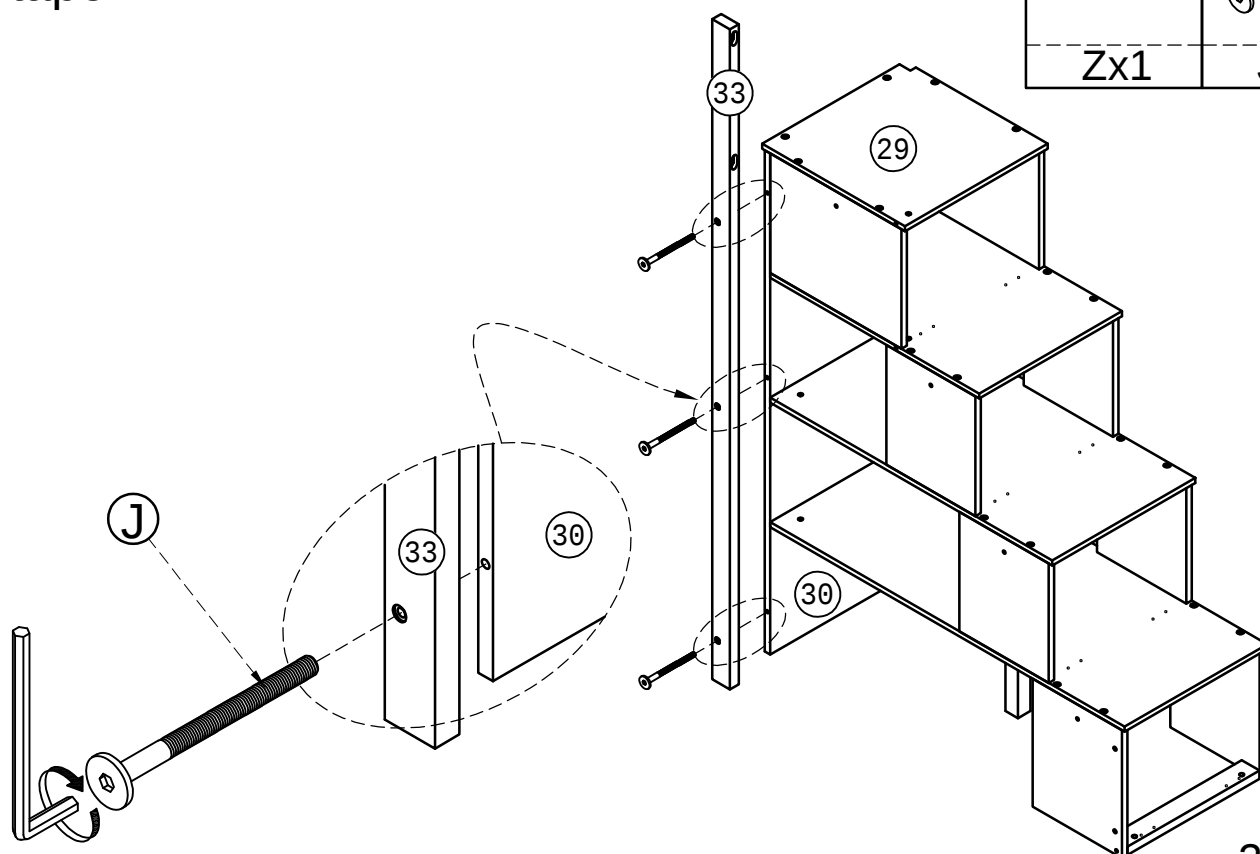
Ø6x40mm



Zx1

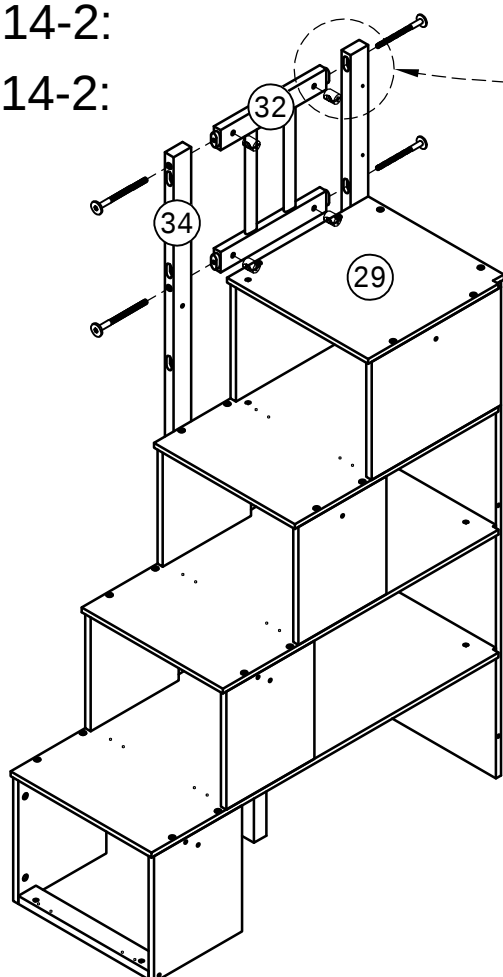


Jx3

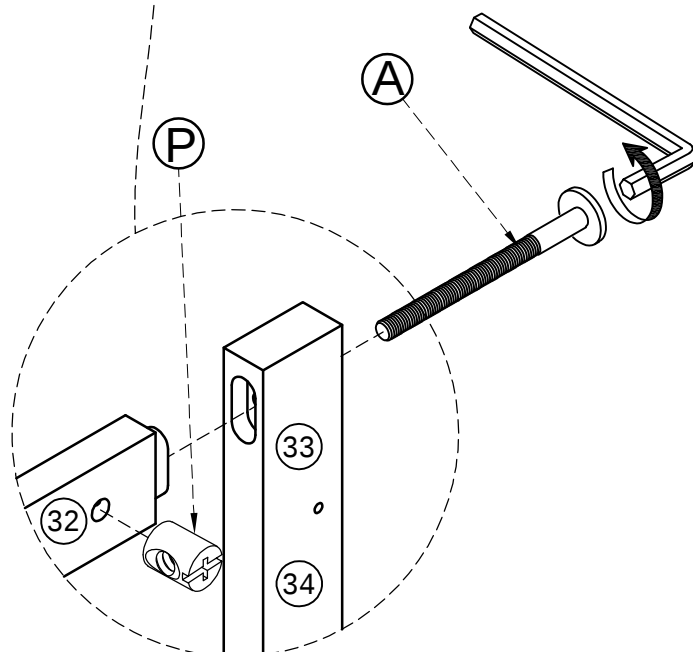


## STEP 14-2:

### Étape 14-2:

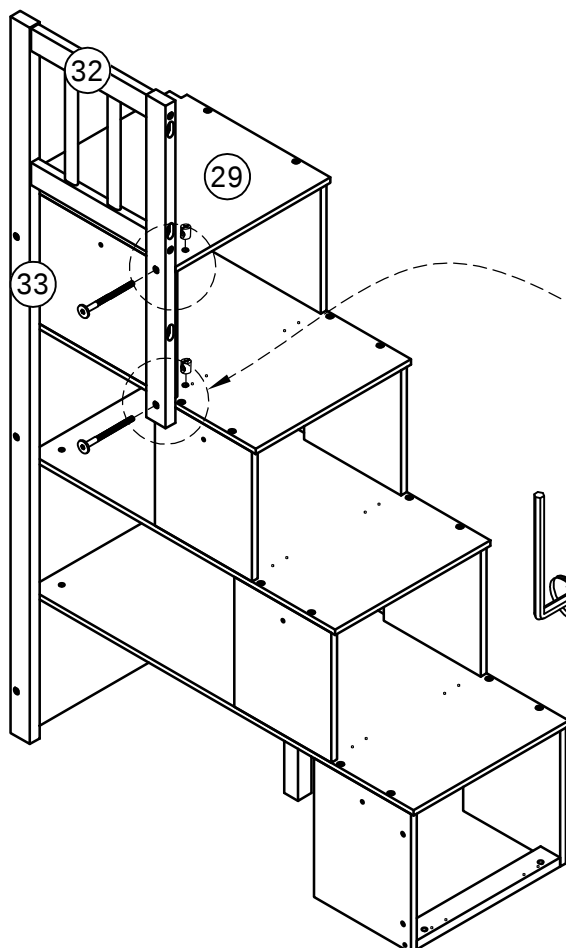


|                                                                                    |                                                                                                |                                                                                                |
|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|
|  | Ø6x90mm<br> | Ø6x13mm<br> |
| Zx1                                                                                | Ax4                                                                                            | Px4                                                                                            |

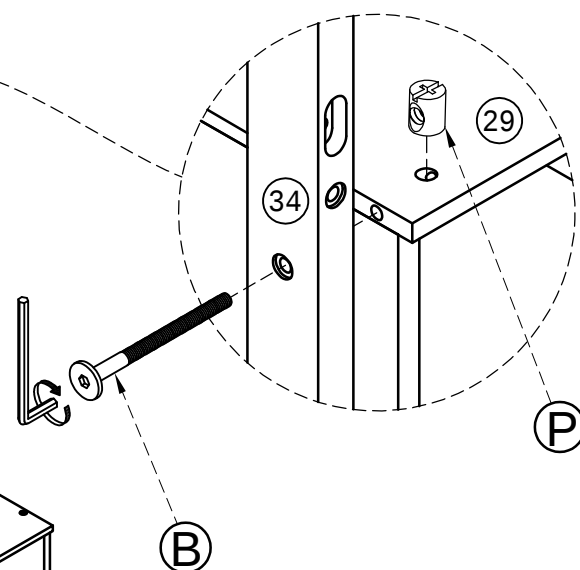


## STEP 14-3:

### Étape 14-3:

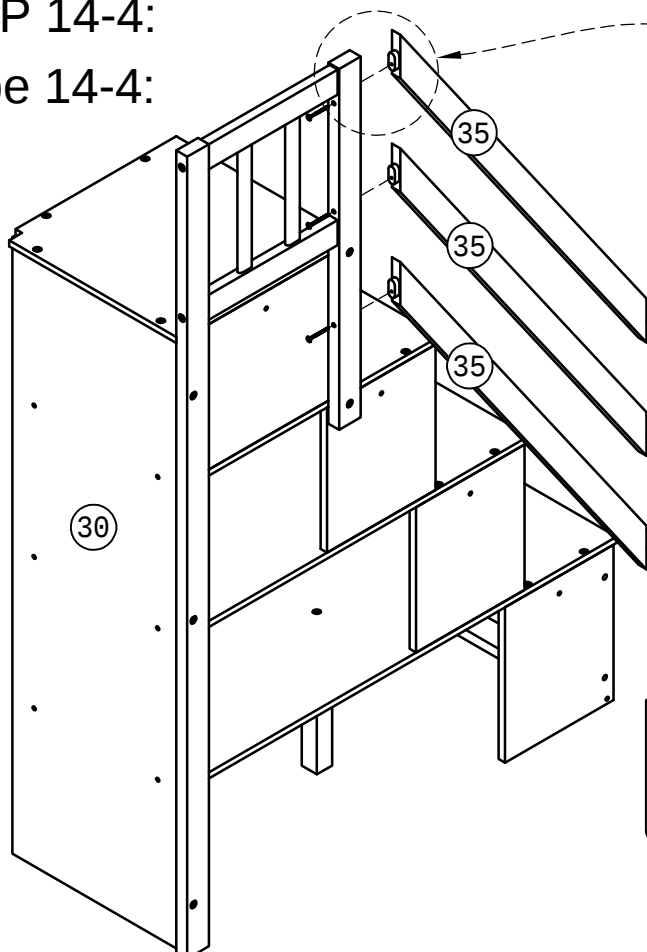


|                                                                                      |                                                                                                  |                                                                                                  |
|--------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|
|  | Ø6x70mm<br> | Ø6x13mm<br> |
| Zx1                                                                                  | Bx2                                                                                              | Px2                                                                                              |

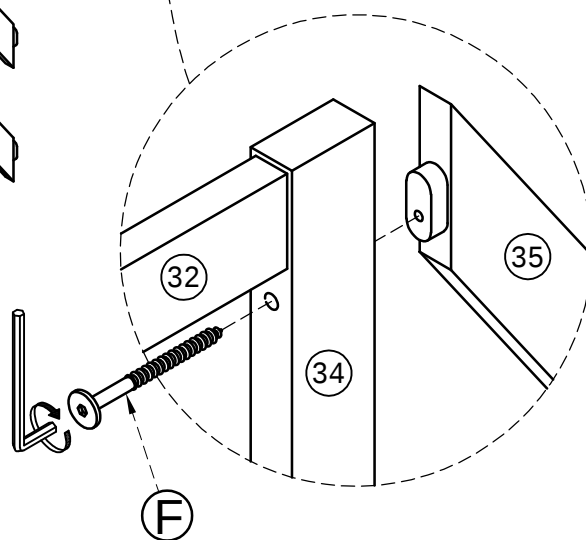


# STEP 14-4:

## Étape 14-4:

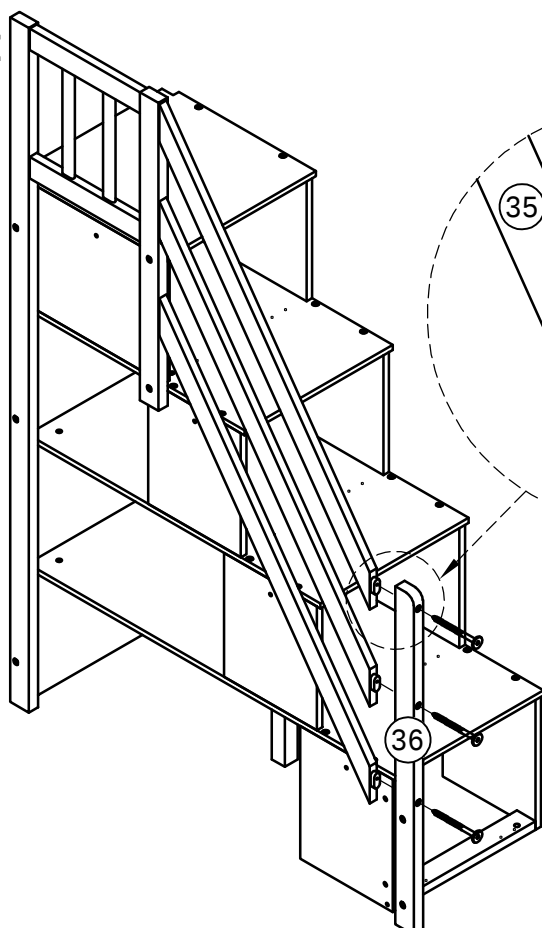


|          |     |
|----------|-----|
| Ø6x65 mm |     |
|          |     |
| Zx1      | Fx3 |

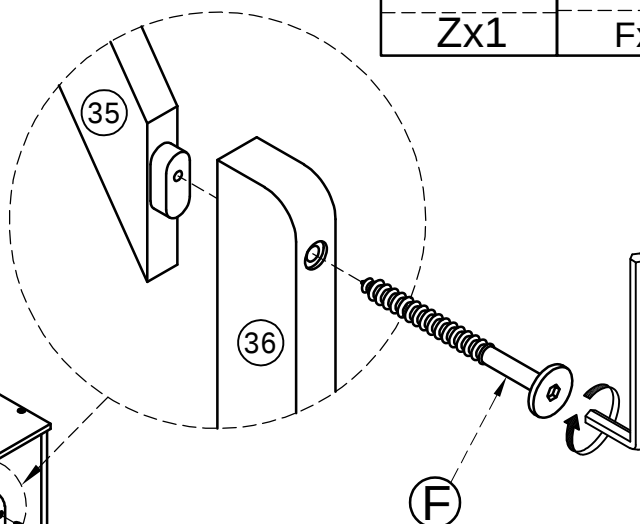


# STEP 14-5:

## Étape 14-5:

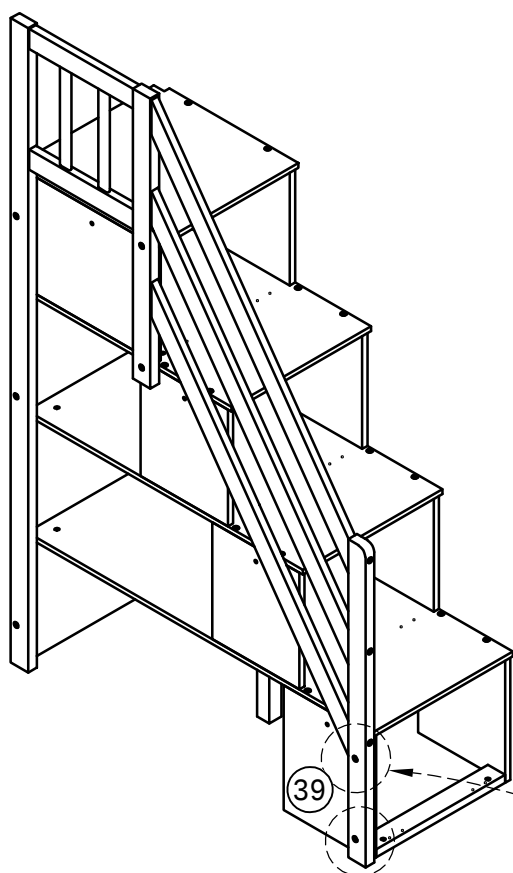


|          |     |
|----------|-----|
| Ø6x65 mm |     |
|          |     |
| Zx1      | Fx3 |



## STEP 14-6:

Étape 14-6:



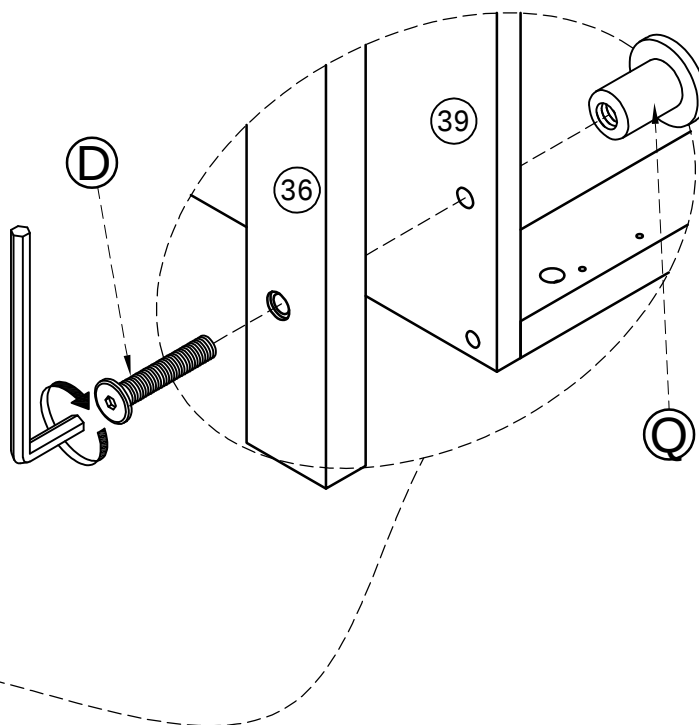
Ø6x30mm

Ø6x15mm



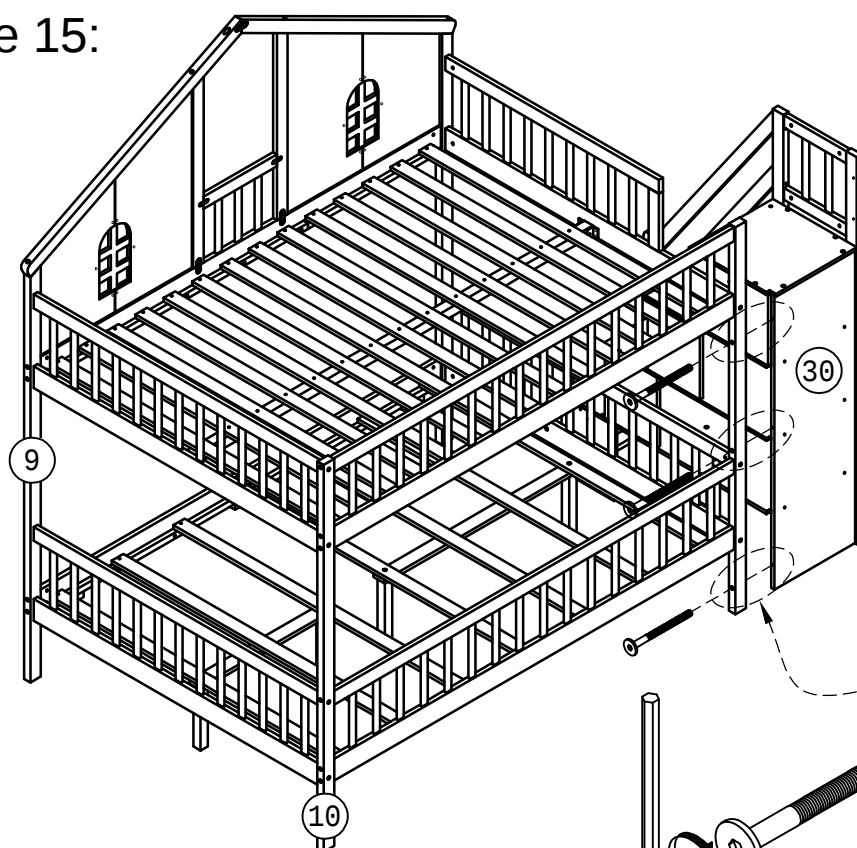
Dx2

Qx2

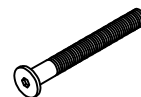


## STEP 15:

Étape 15:

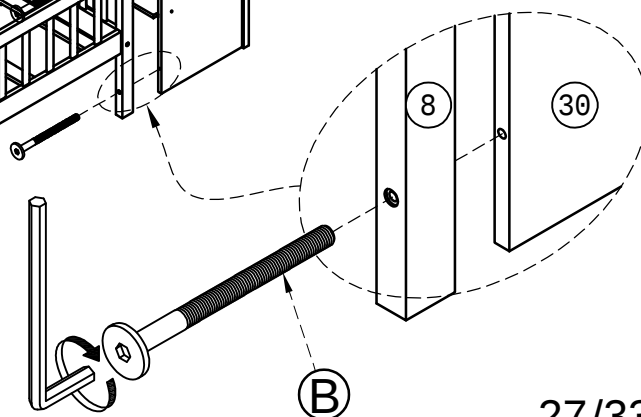


Ø6x70mm



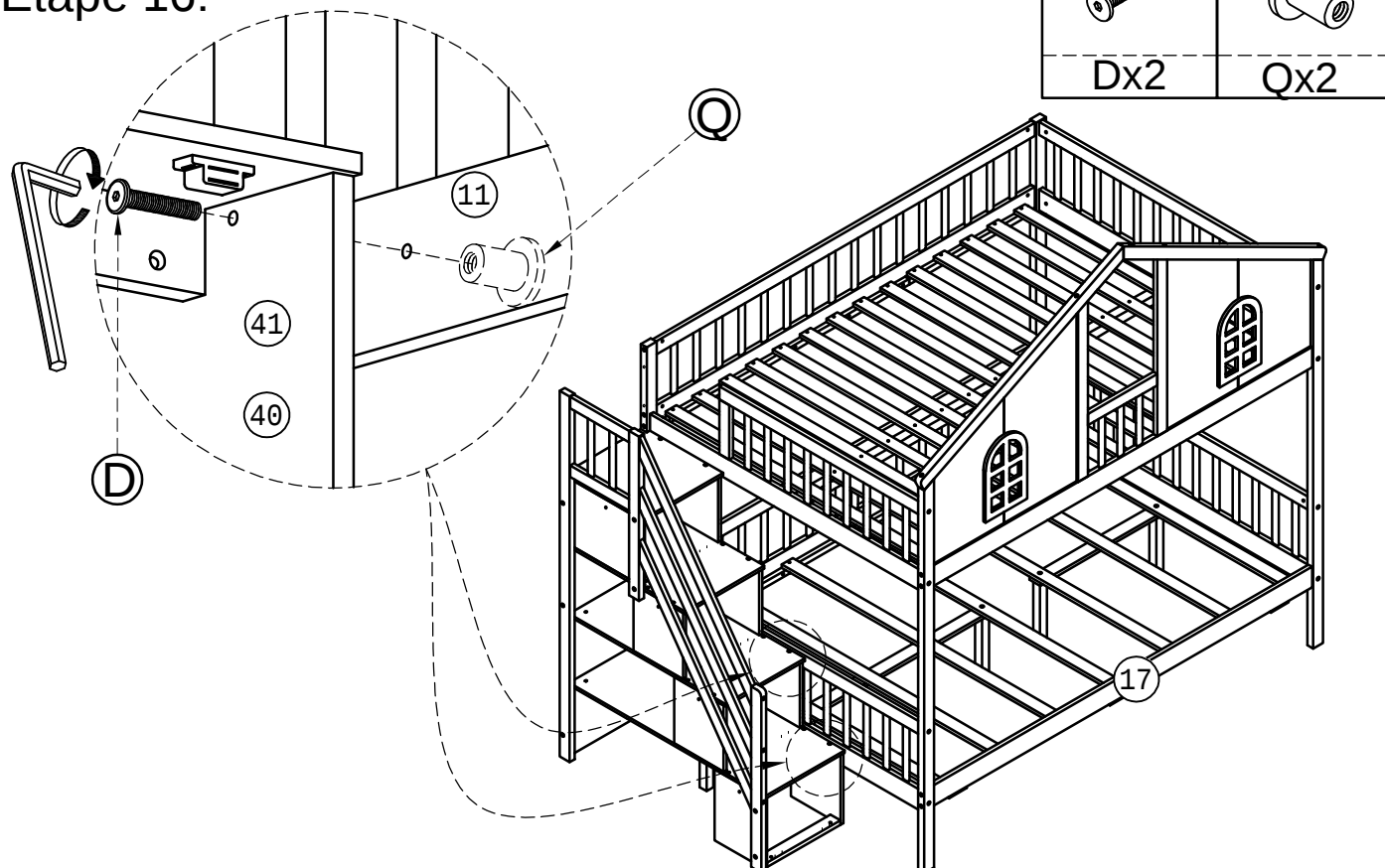
Zx1

Bx3



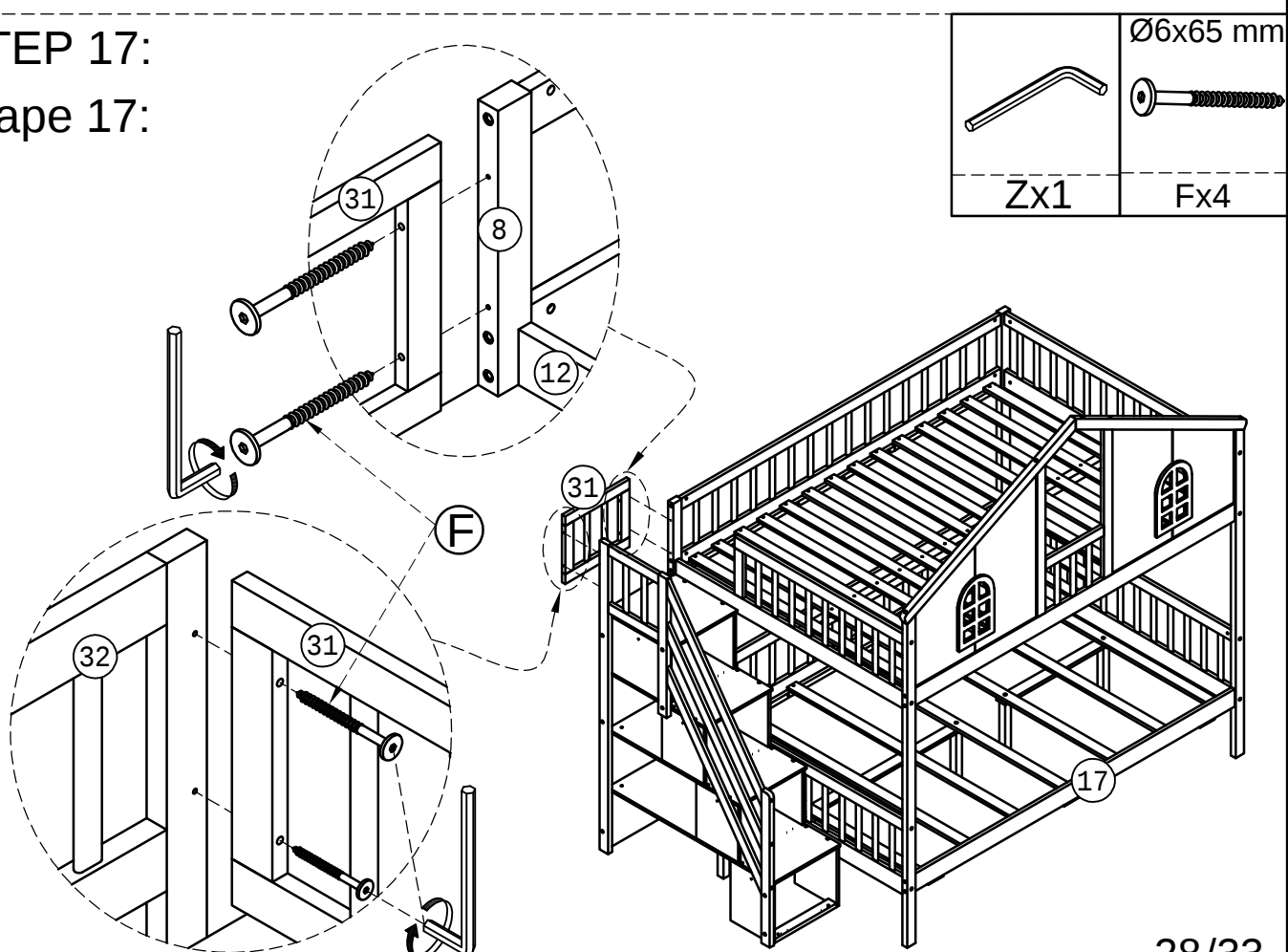
# STEP 16:

Étape 16:



# STEP 17:

Étape 17:

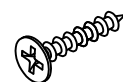


## STEP 18-1:

Étape 18-1:

x4

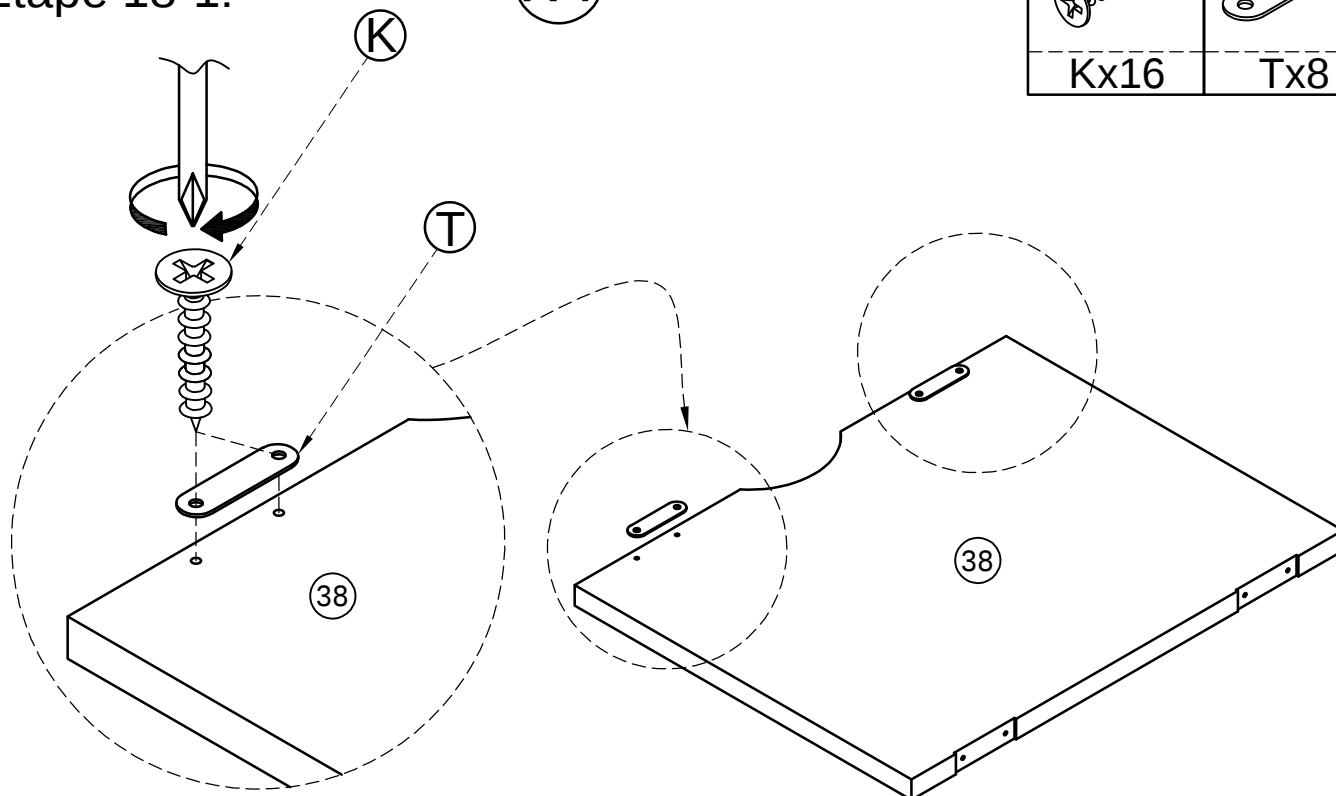
M3x12mm



Kx16



Tx8

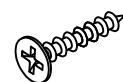


## STEP 18-2:

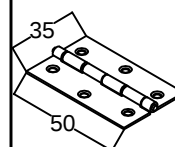
Étape 18-2:

x4

M3x12mm

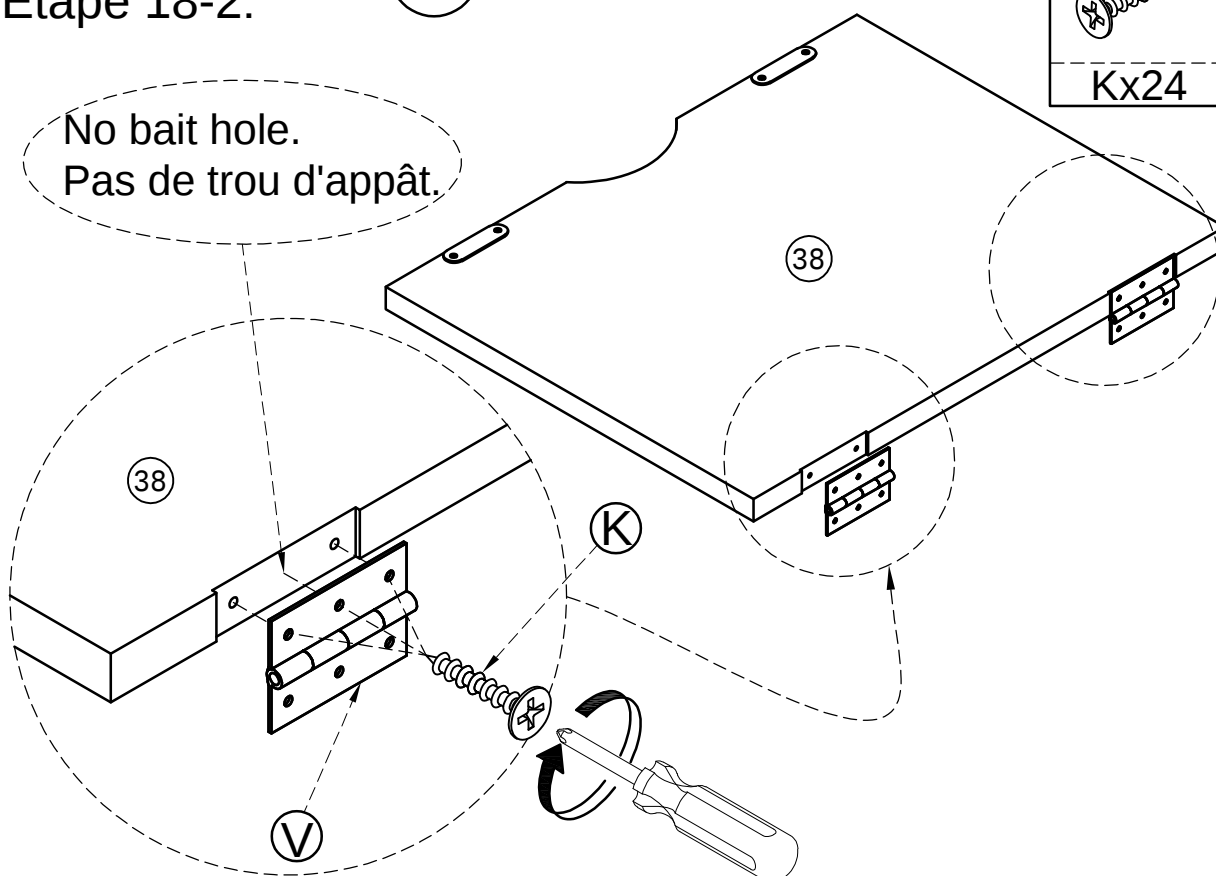


Kx24



Vx8

No bait hole.  
Pas de trou d'appât.



## STEP 19:

Étape 19:

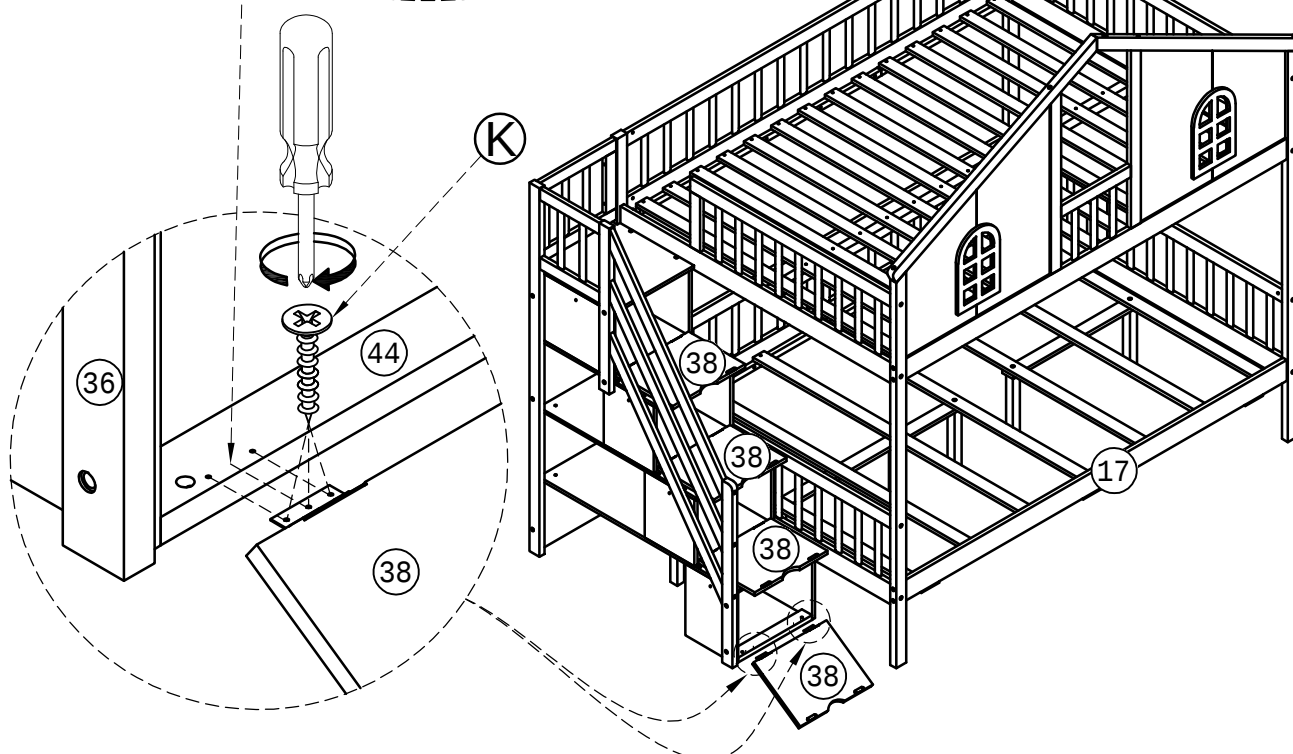
No bait hole.  
Pas de trou d'appât.

x4

M3x12mm



Kx24



## STEP 20-1:

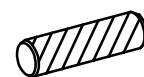
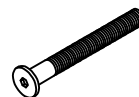
Étape 20-1:

x2

Ø6x55mm

Ø6x13mm

Ø6x25 mm

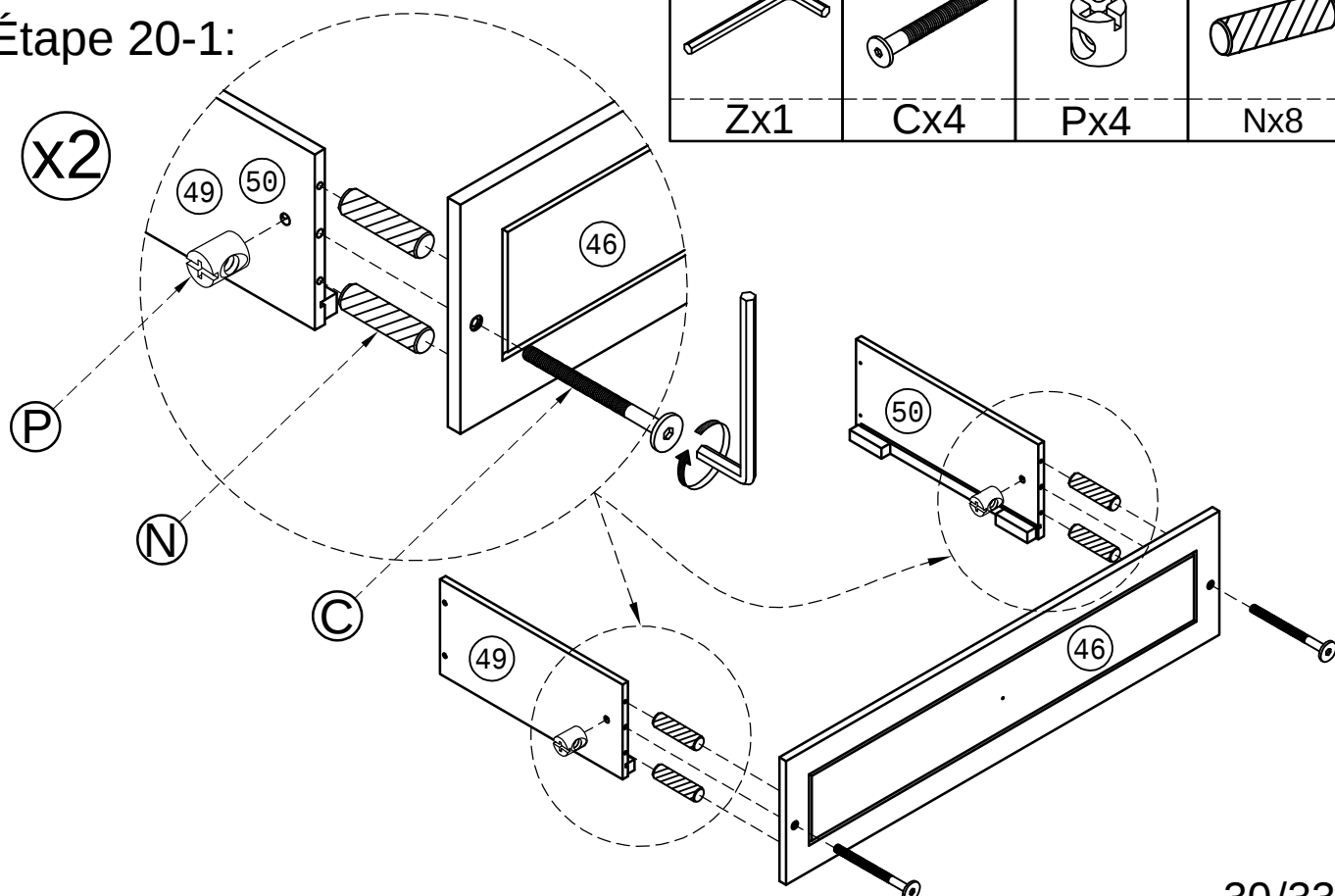


Zx1

Cx4

Px4

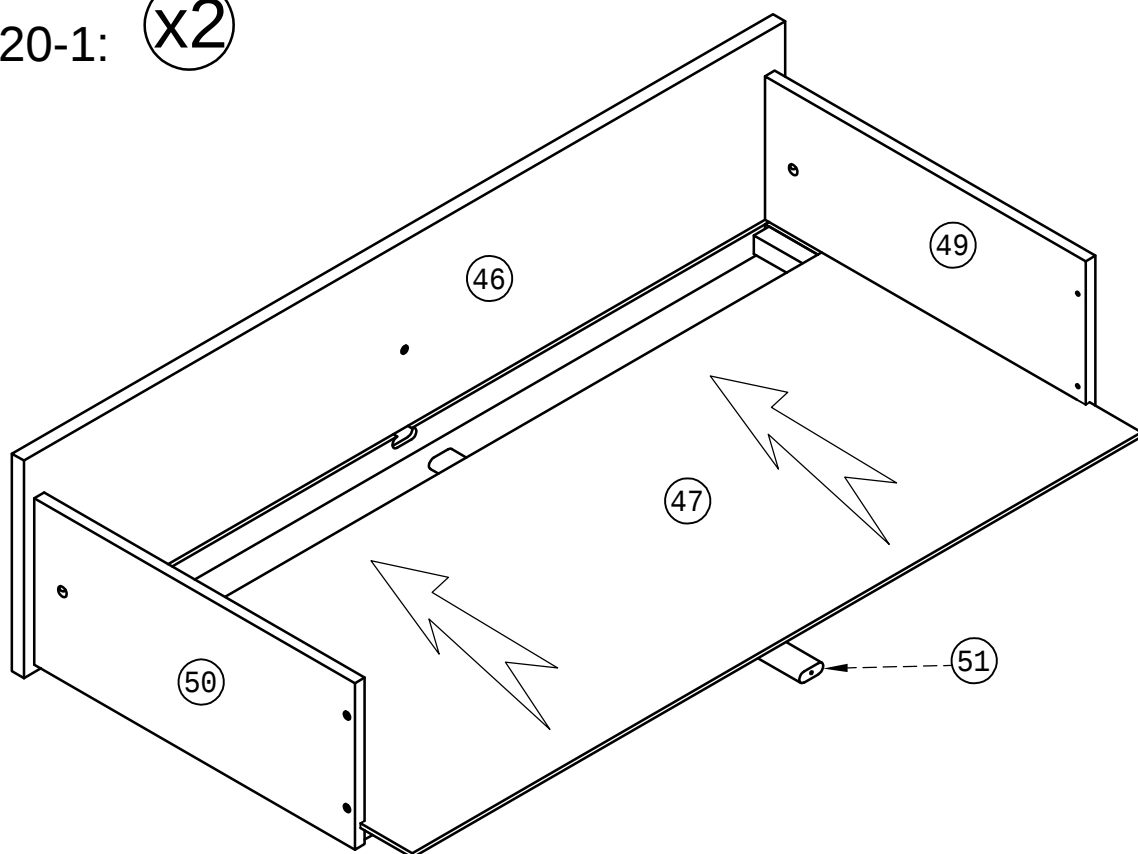
Nx8



STEP 20-1:

Étape 20-1:

x2



STEP 20-2:

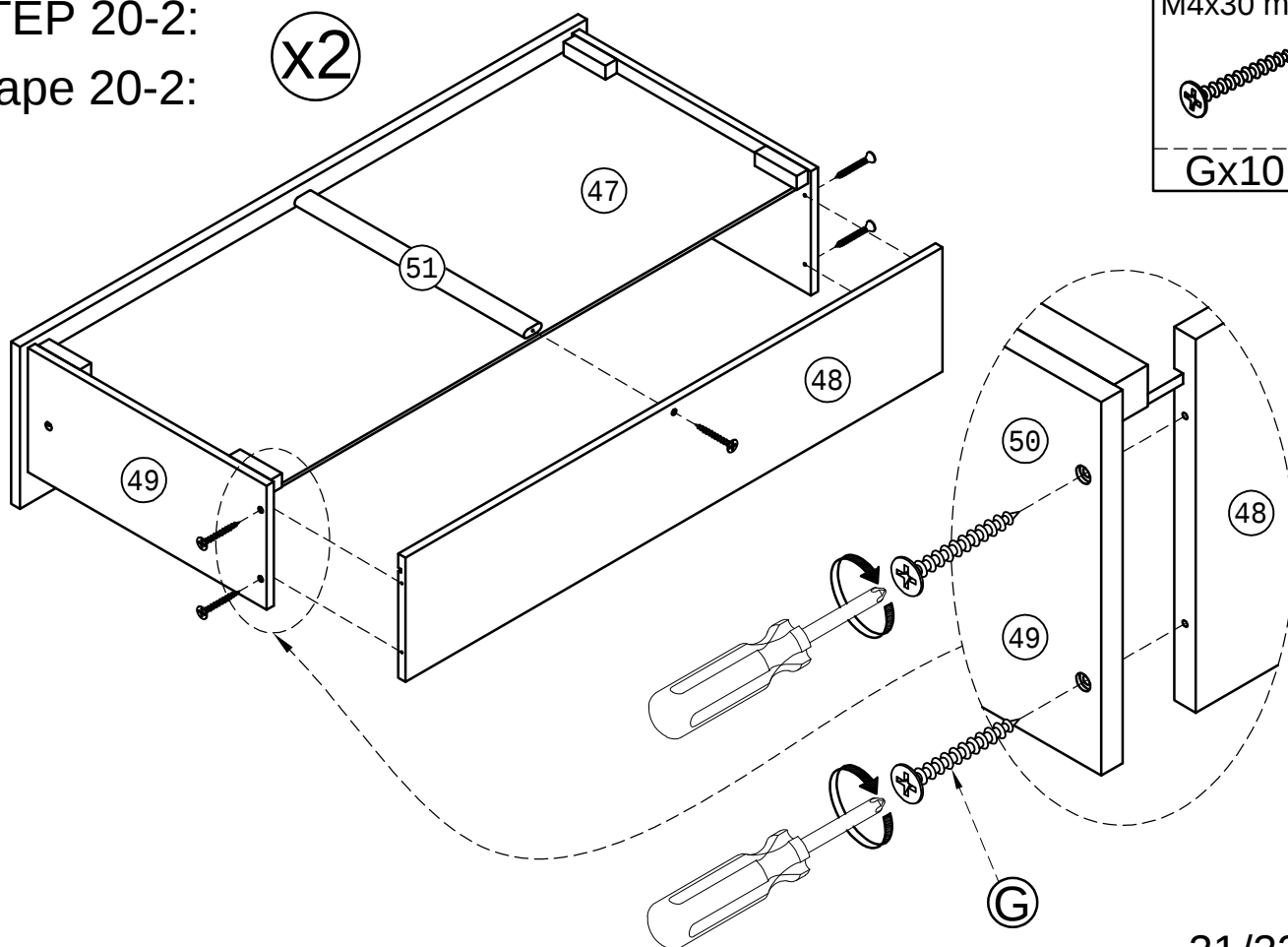
Étape 20-2:

x2

M4x30 mm

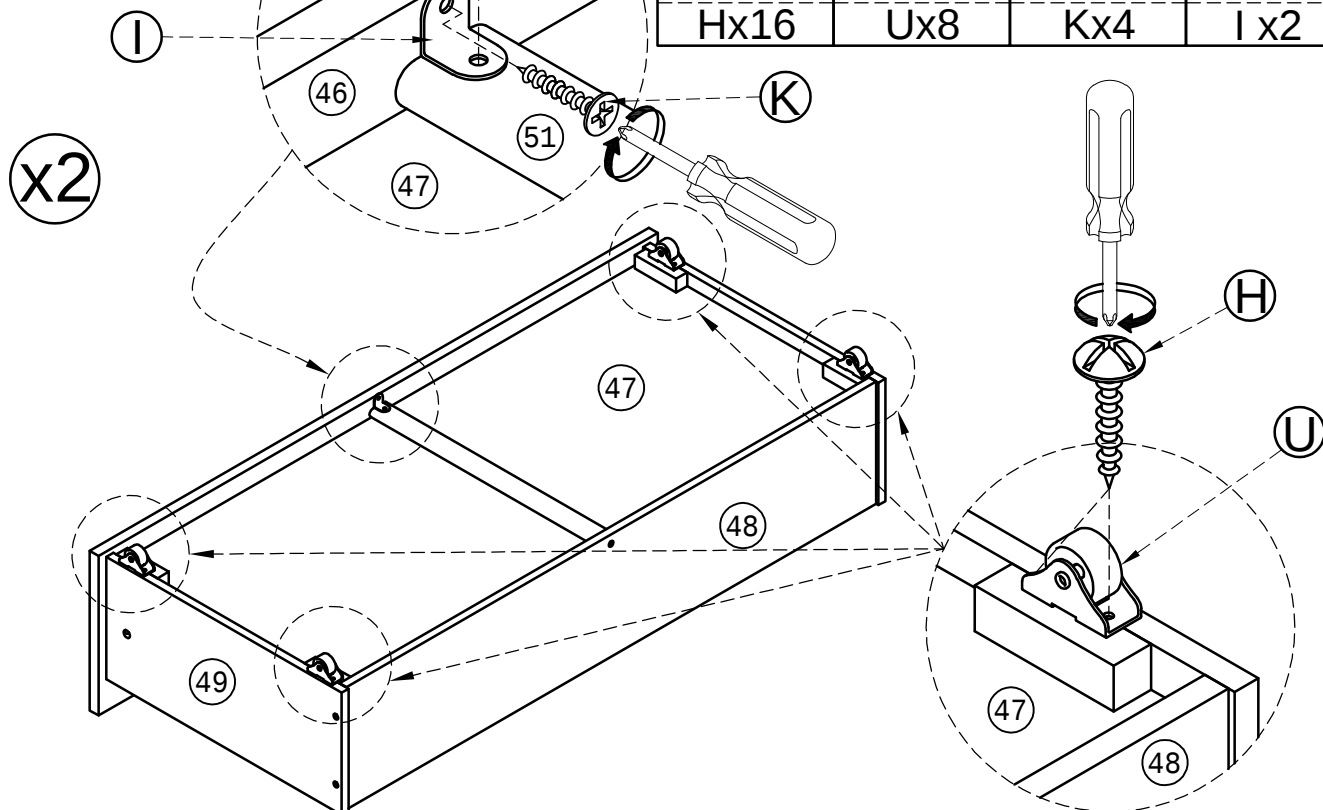


Gx10



# STEP 20-3:

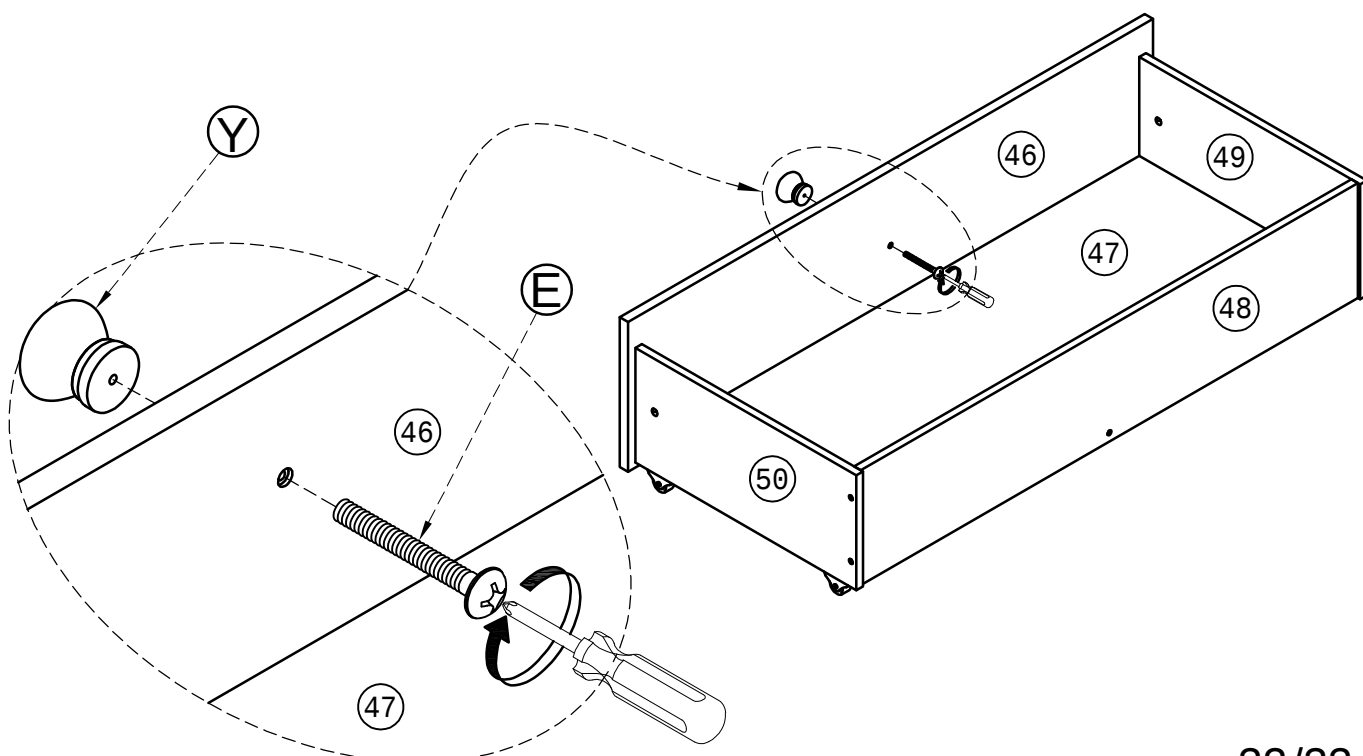
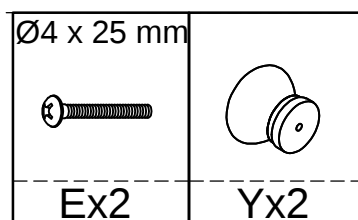
## Étape 20-3:



# STEP 20-4:

## Étape 20-4:

**x2**



STEP 21:

Étape 21:

