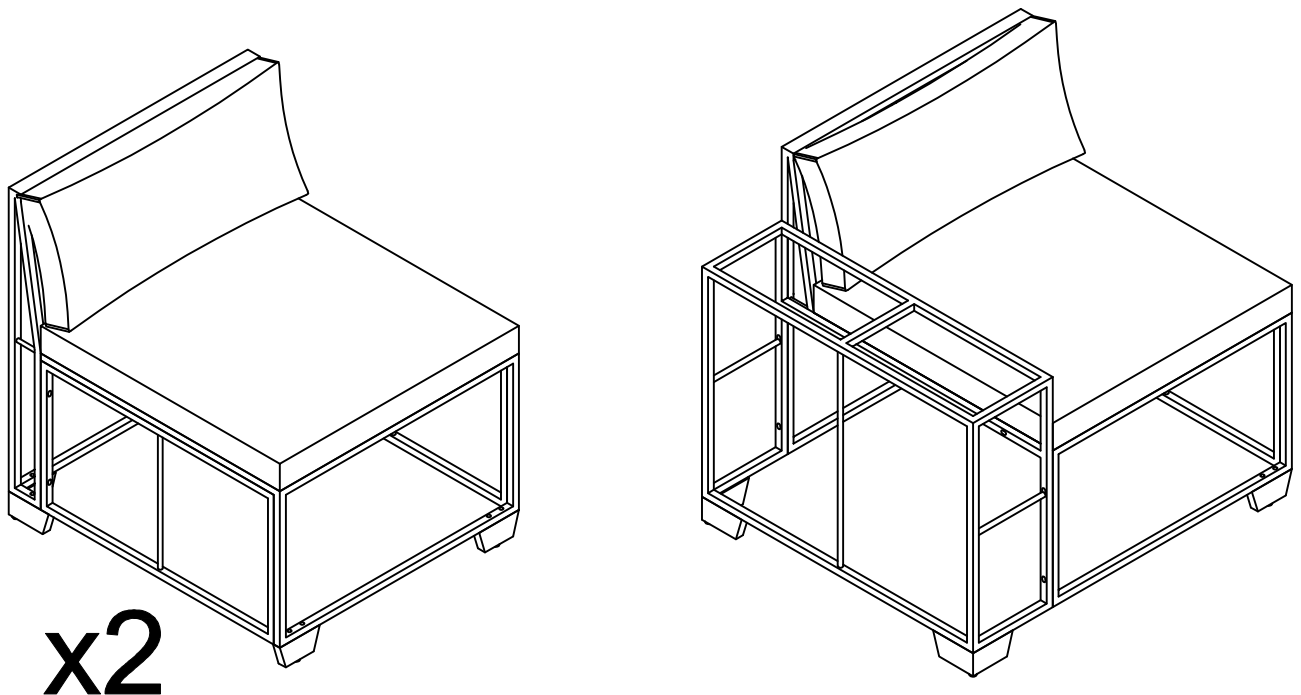


Assembly Manual

Sofa

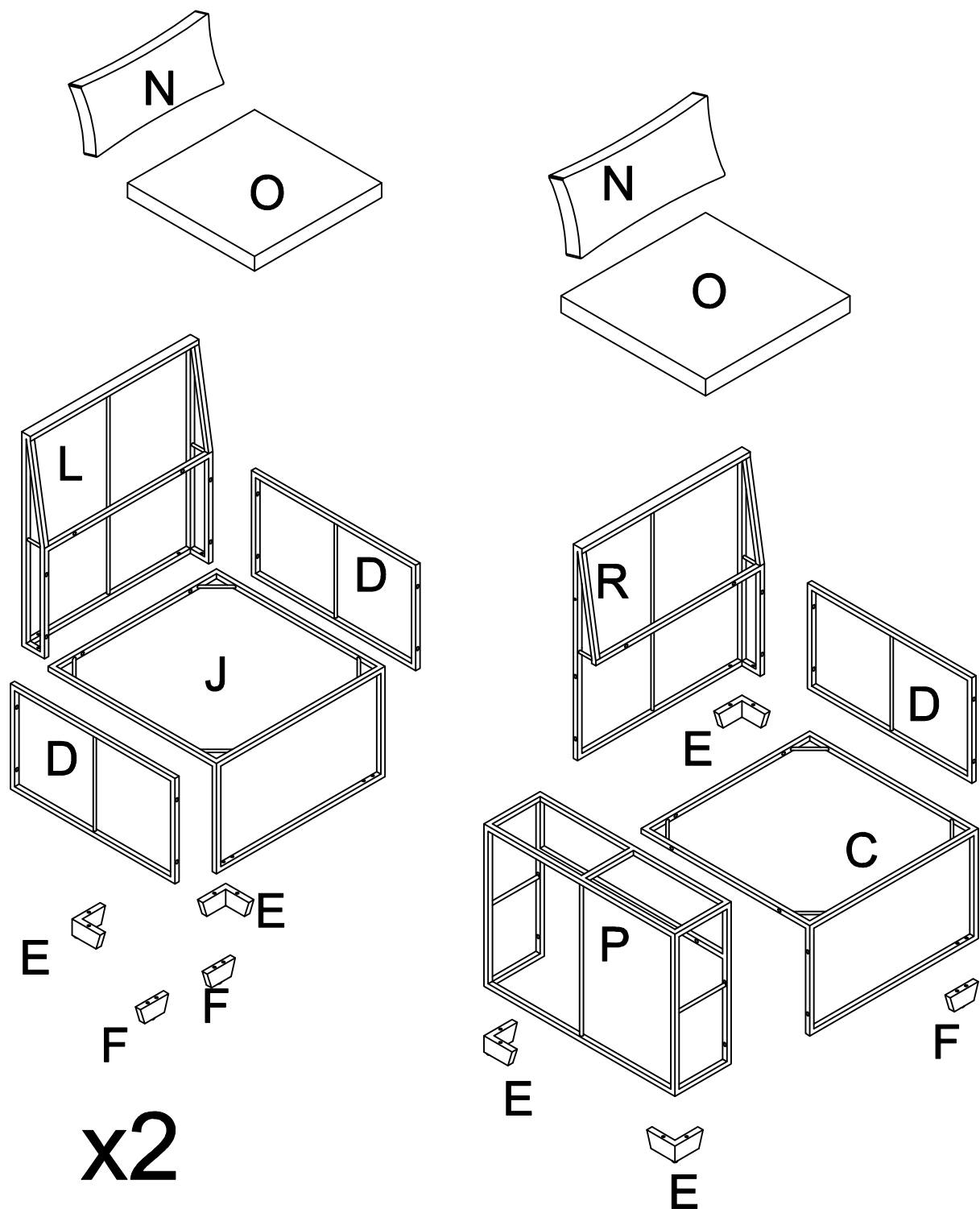
2 Armless Sofas + 1 Single.Arm Sofa
CS013-A



Please read this manual carefully before any operation and keep it properly for future use.

If any problems on our product, please feel free to contact us at ecservice@isunon.com.

Exploded View



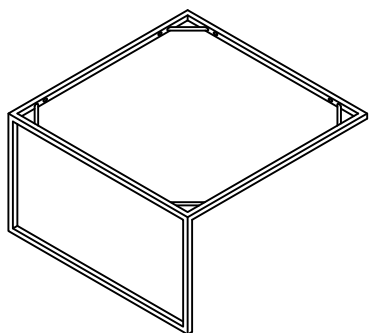
Components List

15 min

Assembly Time

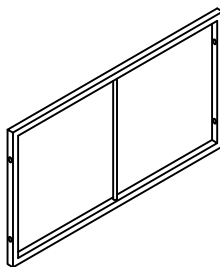


One People



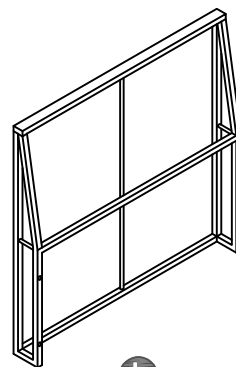
J

Seat frame*2



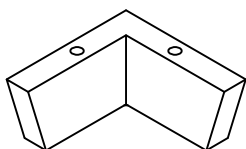
D

front frame*5



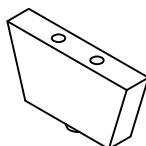
L

Back frame*2



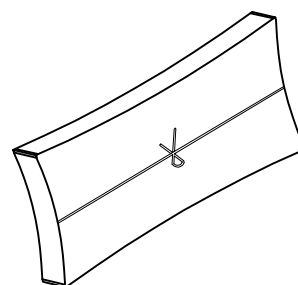
E

foot*7



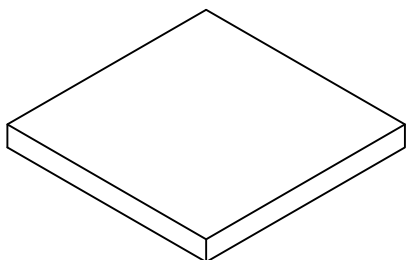
F

foot*5



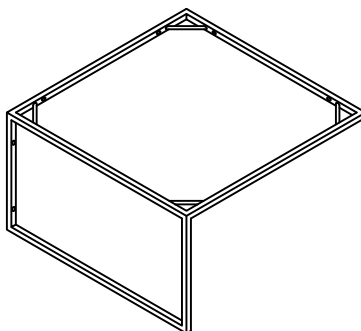
N

Back cushion*3



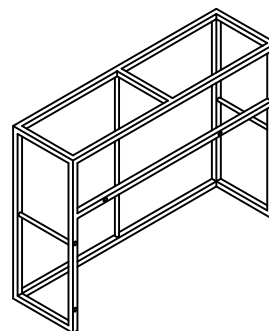
O

Seat cushion*3



C

Seat frame*1



P

side frame*1

Components List

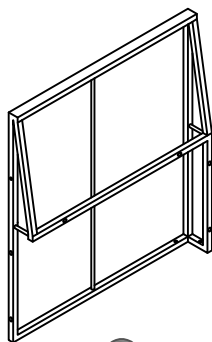
15 min

Assembly Time



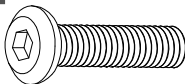
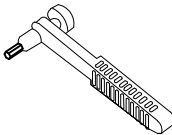
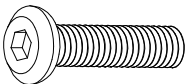
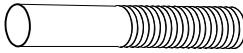
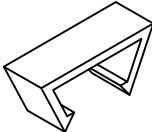
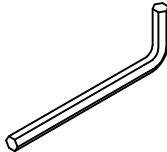
One People

Note: The number after "+" sign indicates the extra piece(s).



R

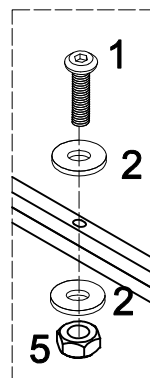
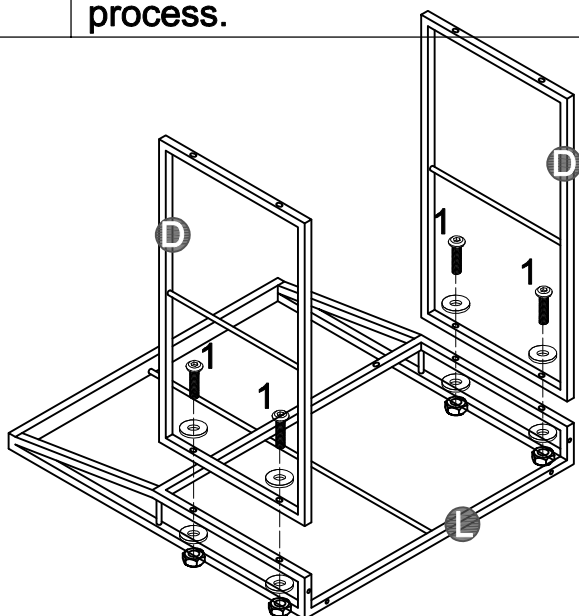
Back frame*1

1 	2 	3 	4 
Bolt M6x45mm 46+2	Washer M6x14*1.5mm 54+2	Allen wrench #5 1	Bolt M6x30mm 10+2
5 	6 	7 	10 
Nut M6 22+2	Allen wrench 10# 1	Bolt M6x35mm 1	snap fastener 6
11 			
Allen wrench M4 1			

Assembly instruction

STEP 1

Connect the side panel (D) to the back panel (L) using bolts (1), washers (2), nuts (5), and wrenches (3) (6). Do not fully tighten the bolts until all bolts have been installed in the correct holes. This will allow for minor position adjustments during the assembly process.

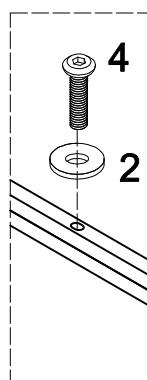
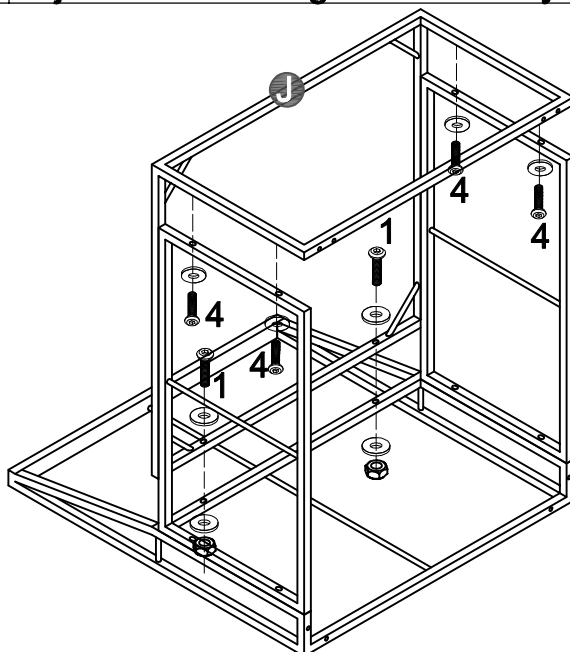
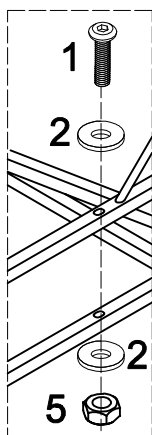


x2

 D *2	
M6x45  1 *4	 L *1
 3 *1	 2 *8
 6 *1	 5 *4

STEP 2

Connect the seat board (J) to the side panels (D) and the back panel (L) using bolts (1) (4), washers (2), nuts (5), and wrenches (3) (6). Do not fully tighten the bolts until all bolts have been installed in the correct holes. This will allow for minor position adjustments during the assembly process.



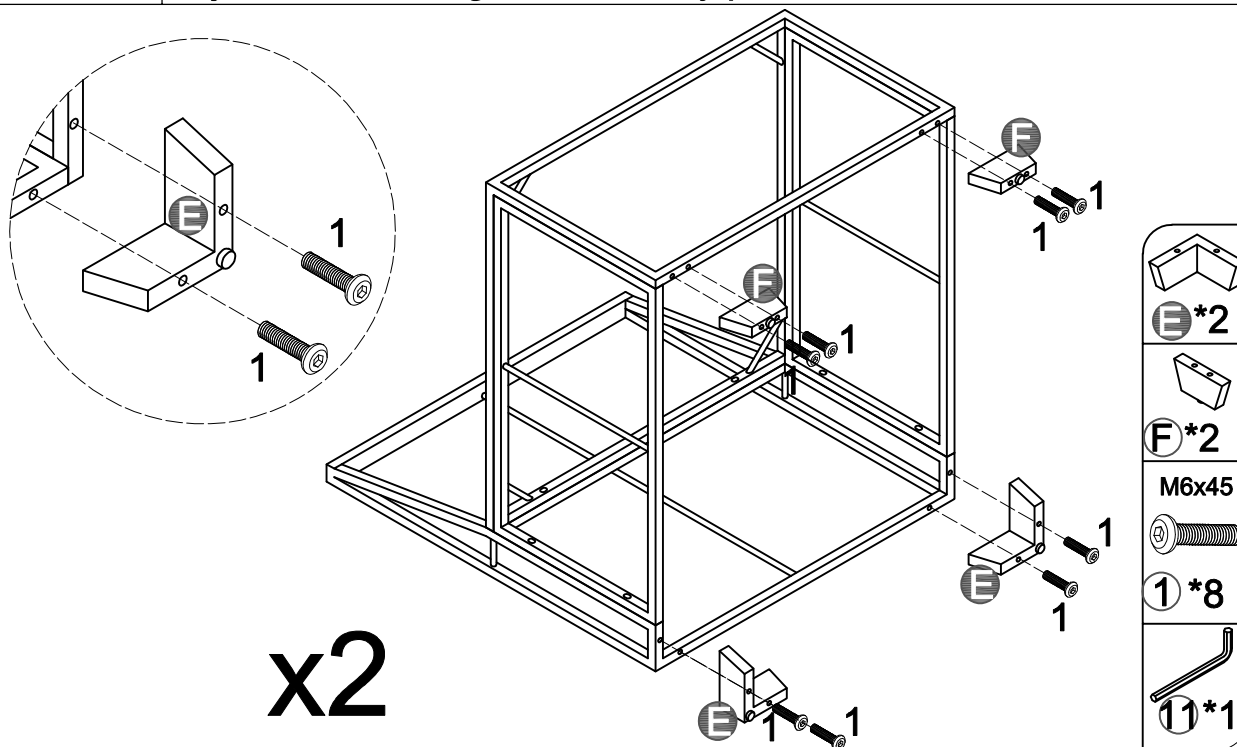
x2

 J *1	
M6x45  1 *2	 2 *8
M6x30  4 *4	 5 *2
 3 *1	 6 *1

Assembly instruction

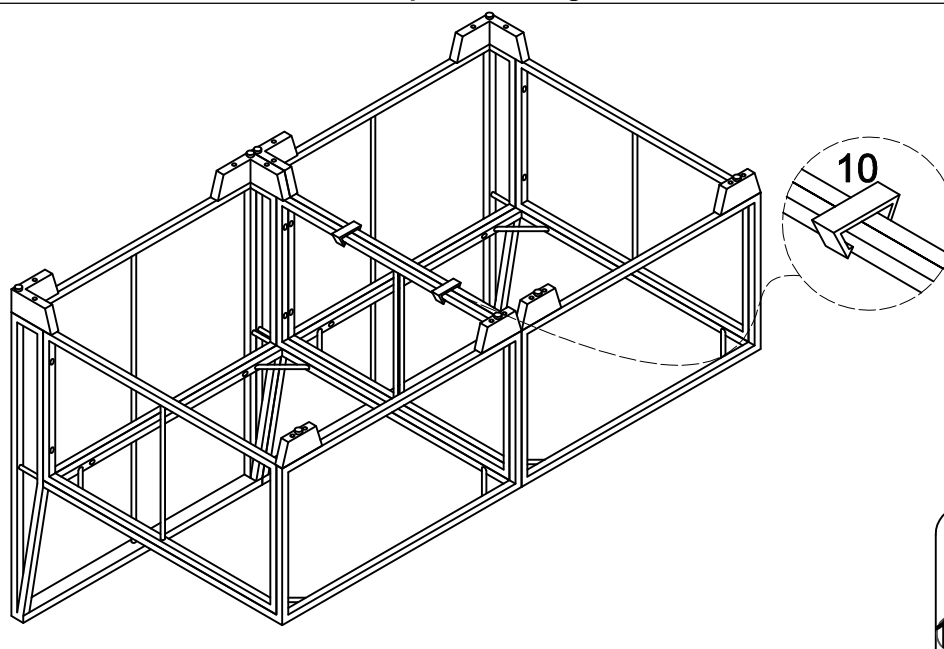
STEP 3

Use bolts (1) and a wrench (11) to connect the plastic feet (E) (F) to the sofa. Do not fully tighten the bolts until all bolts have been installed in the correct holes. This will allow for minor position adjustments during the assembly process.



STEP 4

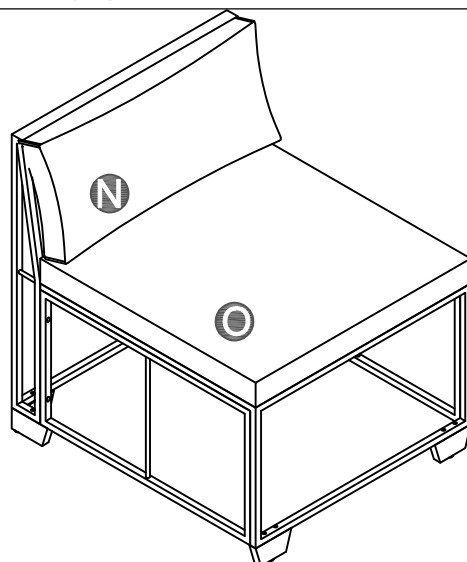
Connect the two sofas using the clips (10). Align the two sofas front to back first, then snap them together.



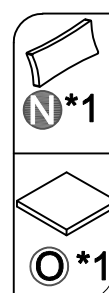
Assembly instruction

STEP 5

Place the seat cushion (O) and back cushion (N) on the assembled product. Insert the end of the seat cushion (O) with the zipper opening toward the back panel (L). Insert the end of the back cushion (N) with the zipper opening toward the seat cushion (O).

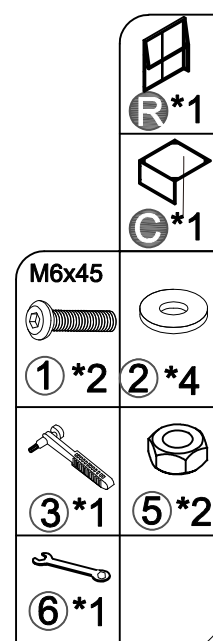
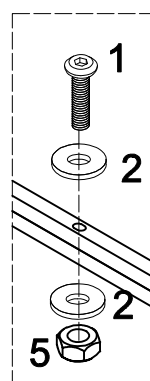
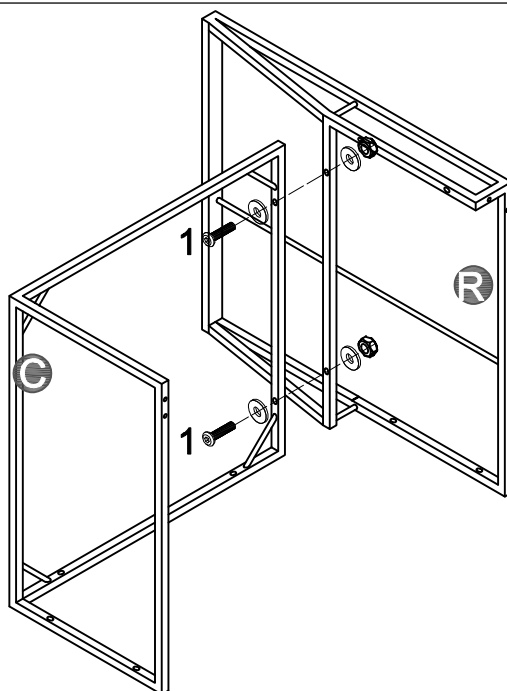


x2



STEP 6

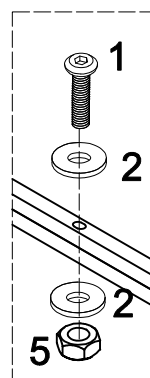
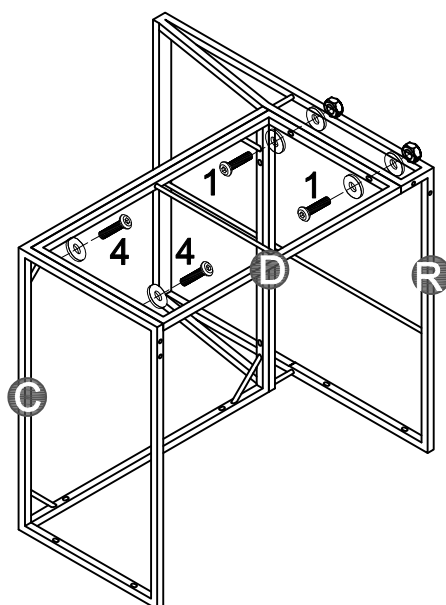
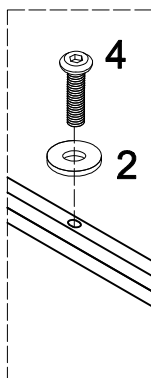
Connect the seat board (C) and the back panel (R) using bolts (1), washers (2), nuts (5), and wrenches (3) (6). Do not fully tighten the bolts until all bolts have been installed in the correct holes. This will allow for minor position adjustments during the assembly process.



Assembly instruction

STEP 7

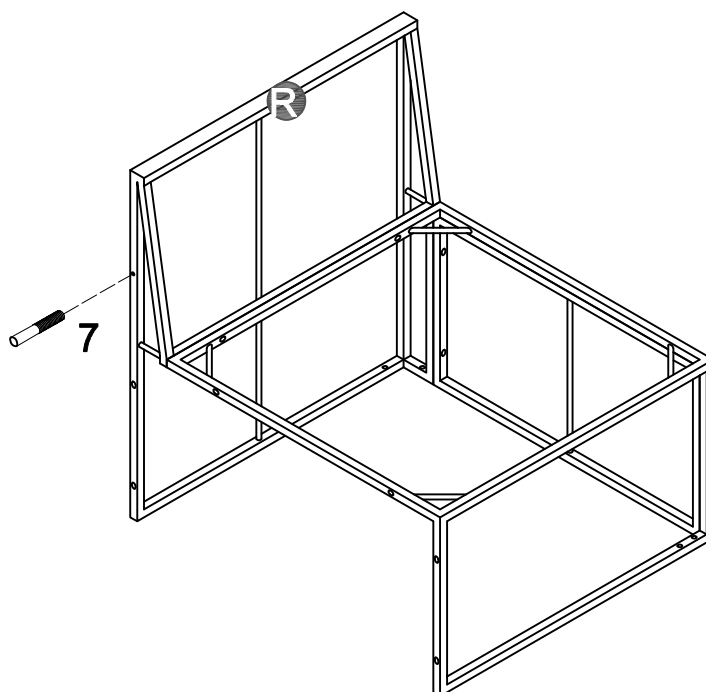
Use bolts (1) (4), washers (2), nuts (5), and wrenches (3) (6) to connect the side panels (D) to the seat board (C) and back panel (R). Do not fully tighten the bolts until all bolts have been inserted into the correct holes. This will allow for minor position adjustments during assembly.



 D*1	
 3*1	 2*6
M6x30  4*2	M6x45  1*2
 6*1	 5*2

STEP 8

Insert bolt (7) into the upper left end of the back panel (R). Tighten the bolt approximately 1 cm.

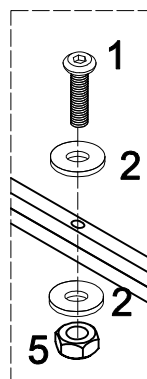
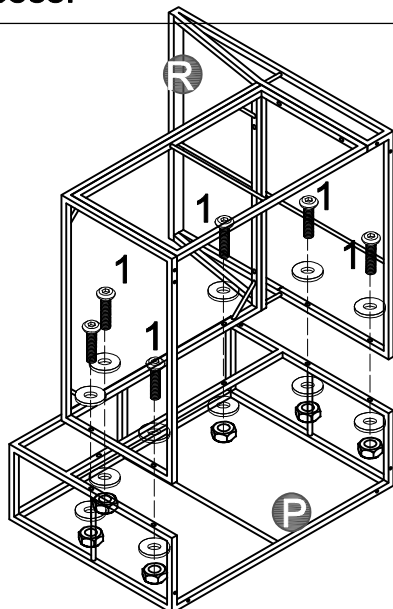


M6x35 
7*1

Assembly instruction

STEP 9

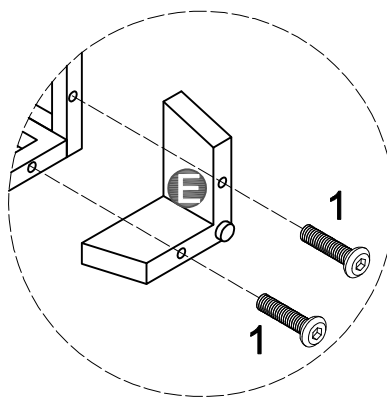
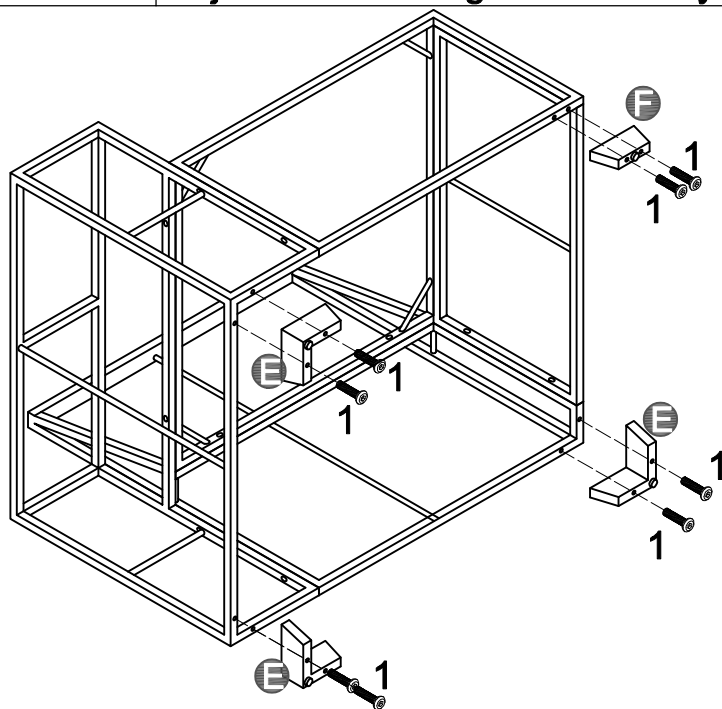
Use only bolts (1), washers (2), nuts (5), and wrenches (3) (6) to connect the armrests (P) to the chair frame. Do not fully tighten the bolts until all bolts have been installed in the correct holes. This will allow for minor position adjustments during the assembly process.



 P*1	
M6x45 1*6	 2*12
 3*1	 5*6
 6*1	

STEP 10

Use bolt (1) and wrench (11) to connect the plastic feet (E) (F) to the sofa. Do not fully tighten the bolts until all bolts have been installed in the correct holes. This will allow for minor position adjustments during the assembly process.

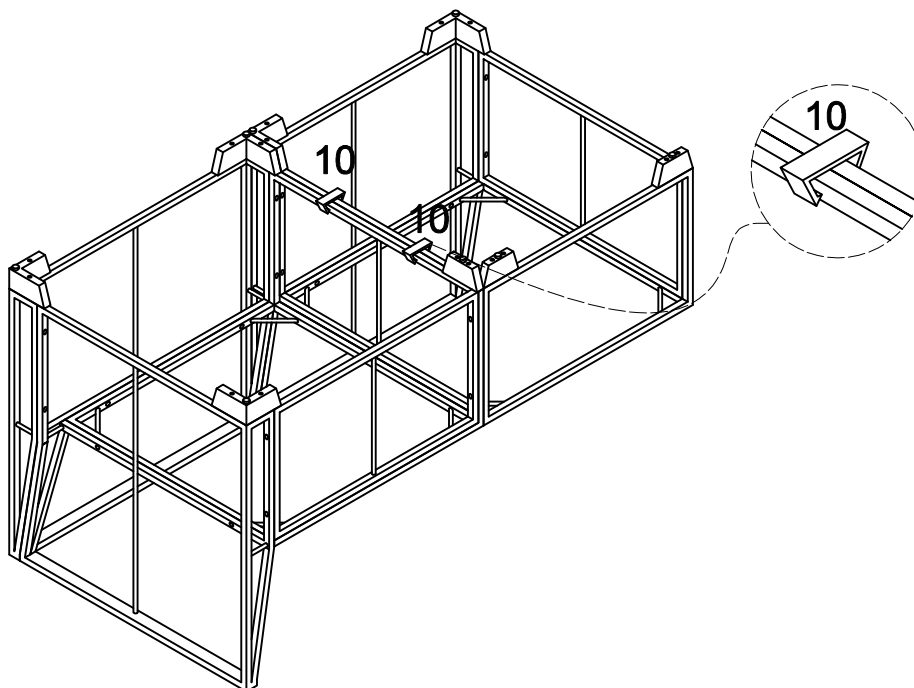


 E*3	 F*1
M6x45 1*8	
 11*1	

Assembly instruction

STEP 11

Connect the two sofas using the clips (10). Align the two sofas front to back, then snap them into place.



STEP 12

Place the seat cushion (O) and back cushion (N) on the assembled product. Insert the end of the seat cushion (O) with the zipper opening toward the back panel (R). Insert the end of the back cushion (N) with the zipper opening toward the seat cushion (O).

