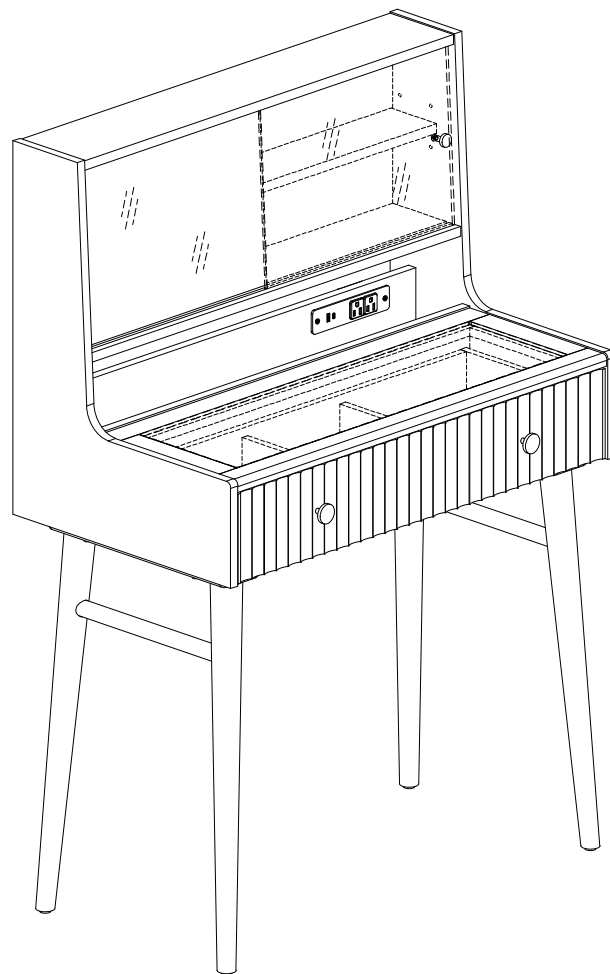


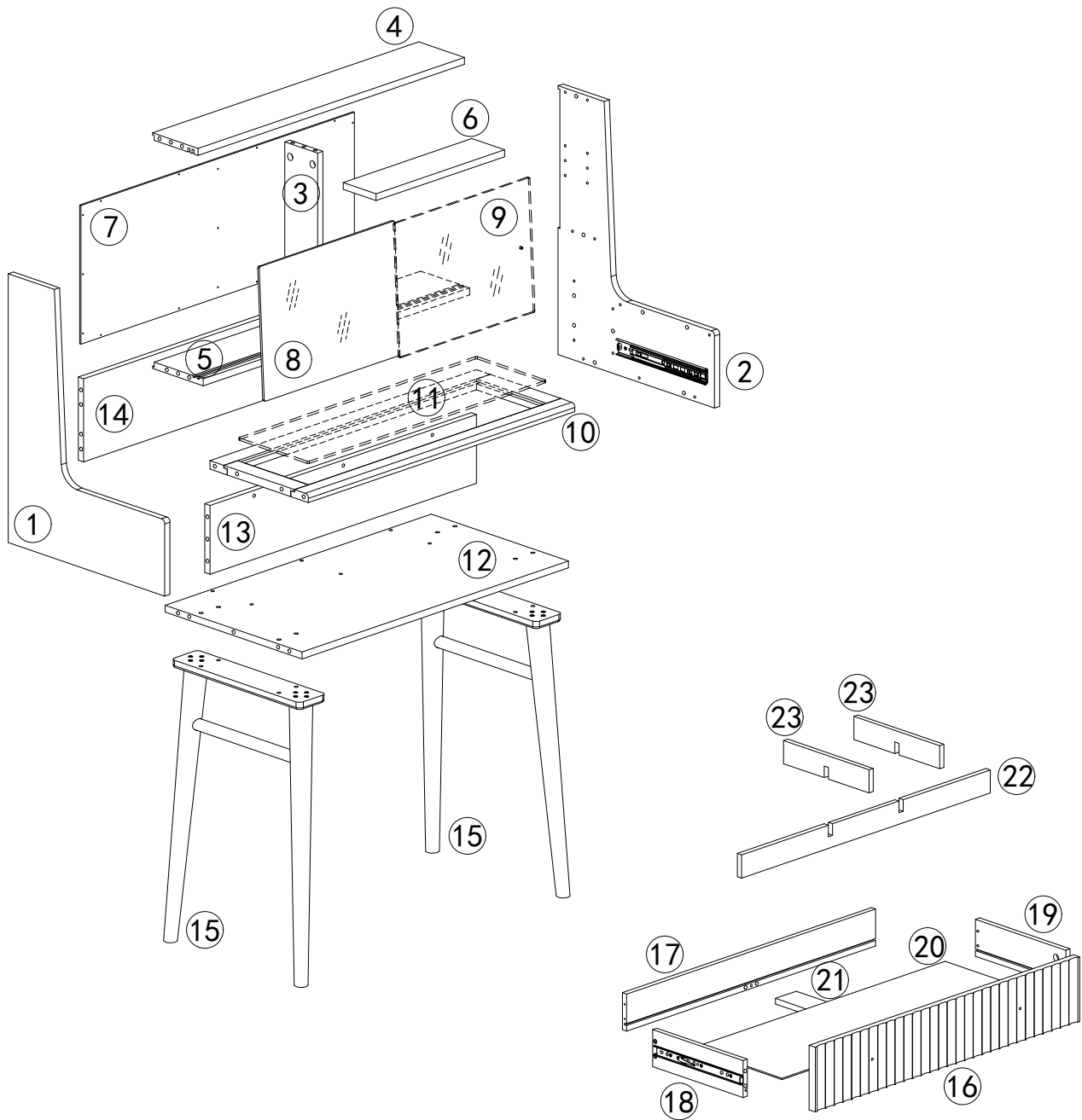
Desk 051

SZT051

Assembly Instructions

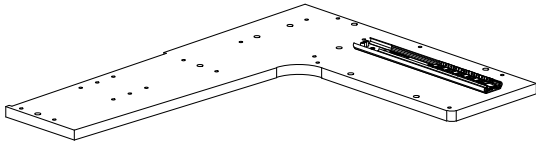


Assembly Overview



Parts List

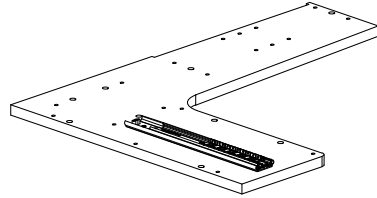
1 Left side panel



22.91 × 17.72 × 0.59 inch

1 PC

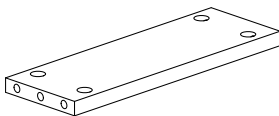
2 Right side panel



22.91 × 17.72 × 0.59 inch

1 PC

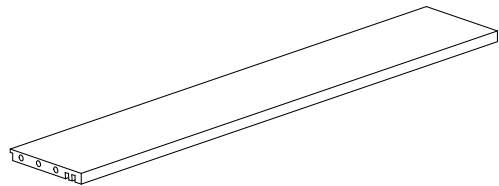
3 Middle vertical panel



11.02 × 3.70 × 0.59 inch

1 PC

4 Top panel

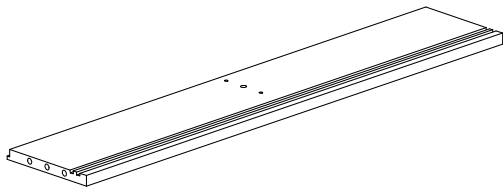


30.16 × 5.16 × 0.59 inch

1 PC

Parts List (continued)

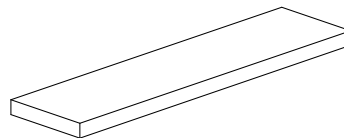
5 Upper bottom panel



30.16 × 5.75 × 0.59 inch

1 PC

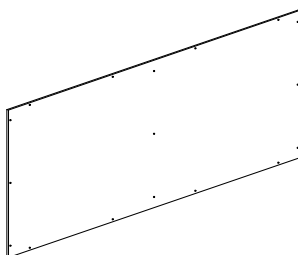
6 Upper right shelf



14.55 × 3.70 × 0.59 inch

1 PC

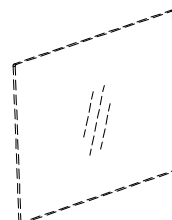
7 Upper back panel



30.91 × 11.81 × 0.20 inch

1 PC

8 Sliding mirror door

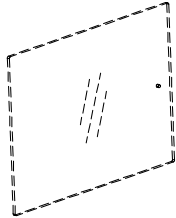


15.28 × 11.34 × 0.20 inch

1 PC

Parts List (continued)

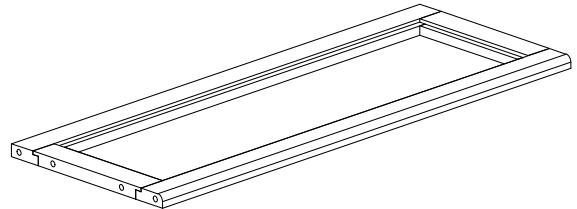
9 Sliding glass door



15.28 × 11.34 × 0.20 inch

1 PC

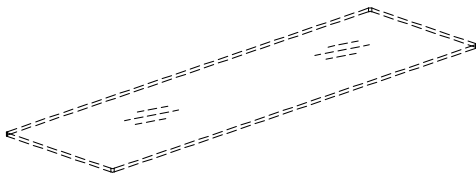
10 Tabletop frame



30.16 × 11.14 × 0.71 inch

1 PC

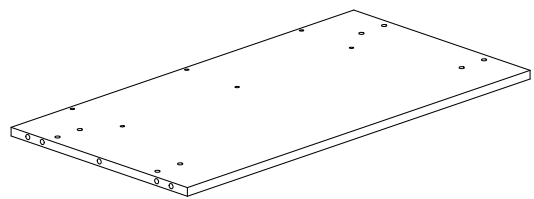
11 Tabletop glass panel



26.93 × 7.91 × 0.20 inch

1 PC

12 Lower bottom panel

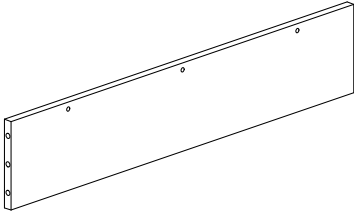


30.16 × 15.51 × 0.59 inch

1 PC

Parts List (continued)

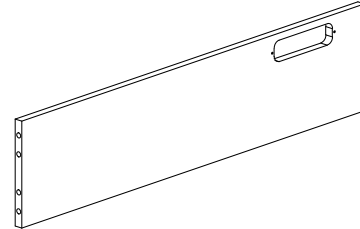
13 Lower transverse partition



30.16 × 5.87 × 0.59 inch

1 PC

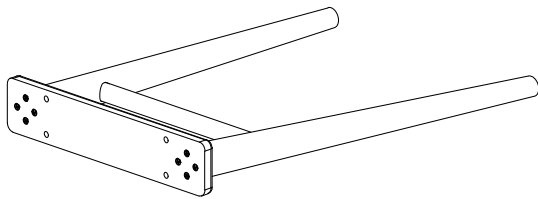
14 Lower back panel



30.16 × 7.09 × 0.59 inch

1 PC

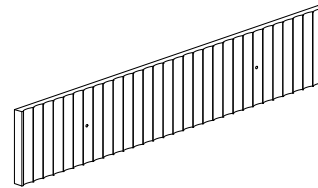
15 Leg post assembly



24.02 × 14.57 × 3.50 inch

2 PCS

16 Drawer front panel

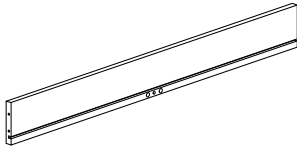


5.51 × 29.92 × 0.71 inch

1 PC

Parts List (continued)

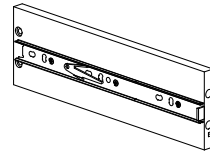
17 Drawer back panel



28.19 × 3.15 × 0.47 inch

1 PC

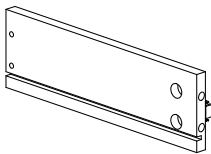
18 Drawer left side panel



10.24 × 3.15 × 0.47 inch

1 PC

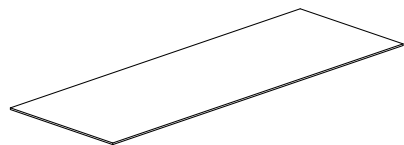
19 Drawer right side panel



10.24 × 3.15 × 0.47 inch

1 PC

20 Drawer bottom panel

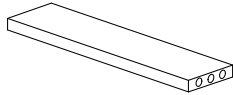


28.58 × 10.12 × 0.12 inch

1 PC

Parts List (continued)

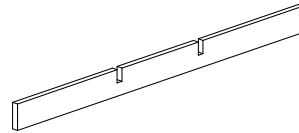
21 Drawer bottom support strip



9.69 × 2.36 × 0.47 inch

1 PC

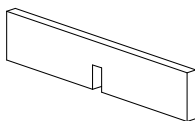
22 Long drawer divider



28.11 × 1.97 × 0.47 inch

1 PC

23 Short drawer divider

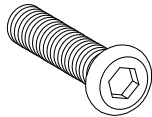


9.61 × 1.97 × 0.47 inch

2 PCS

Hardware List

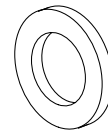
A Hex socket head cap screw



M6 × 1.18 inch

8 + 1 PCS

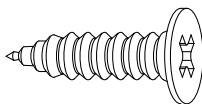
B Flat washer



M6 × 0.51 inch

8 + 1 PCS

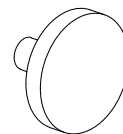
D Flat-head wood screw



#0.12 × 0.55 inch

2 PCS

E Tapered handle

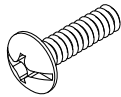


Ø1.18 × 0.98 inch

3 PCS

Hardware List (continued)

F Phillips truss-head bolt



M4 × 0.39 inch

1 + 1 PCS

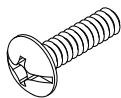
G Plastic washer



Outer Ø0.39; inner Ø0.20; thickness 0.04 inch

1 + 1 PCS

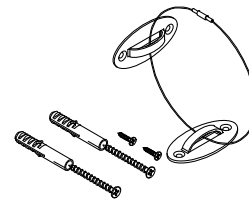
H Phillips truss-head bolt



M4 × 0.79 inch

2 + 1 PCS

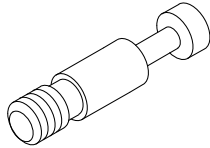
I Anti-tip hardware kit



1 SET

Hardware List (continued)

J Cam bolt



L = 1.57 inch

36 + 4 PCS

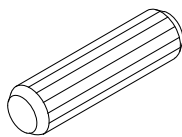
K Cam lock



Ø0.59 × 0.35 inch

36 + 4 PCS

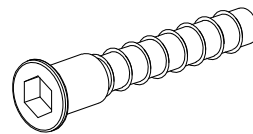
L Wood dowel



Ø0.31 × 1.18 inch

24 + 3 PCS

M Hex socket countersunk wood screw

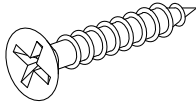


M7 × 1.57 inch

9 + 1 PCS

Hardware List (continued)

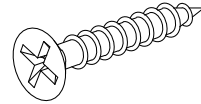
N Flat-head quick-thread screw



#0.16 × 1.38 inch

4 + 1 PCS

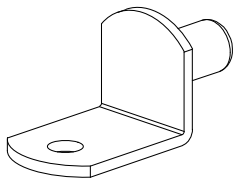
O Flat-head quick-thread screw



#0.31 × 0.87 inch

5 + 1 PCS

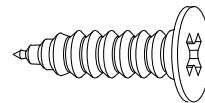
P L-shaped shelf bracket with hole



Ø0.24 × 0.79 × 0.63 inch

4 + 1 PCS

Q Flat-head wood screw

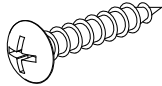


#0.14 × 0.47 inch

4 + 1 PCS

Hardware List (continued)

R Truss-head wood screw



#0.14 × 0.63 inch

17 + 2 PCS

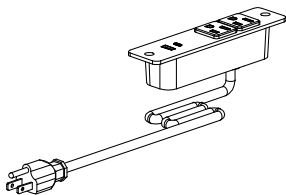
S Decorative cover sticker



Ø0.79 inch

36 + 4 PCS

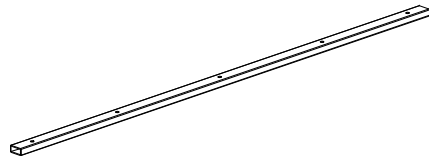
U Recessed power strip



US Standard

1 PC

V Reinforced steel square tube



30.08 × 0.79 × 0.39 inch

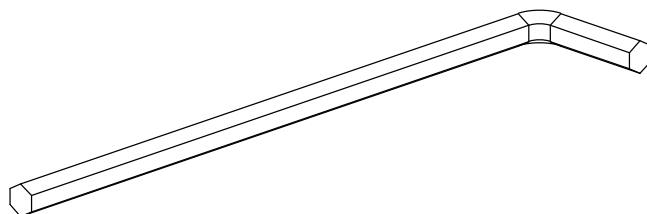
1 PC

Reusable Tools

C Hex key

M4 × 3.94 inch

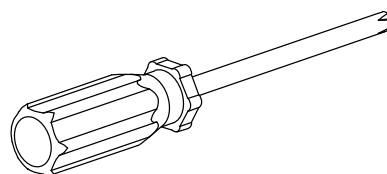
1 PC (reusable)



T Phillips screwdriver

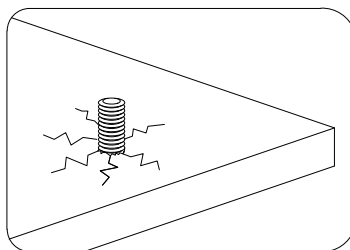
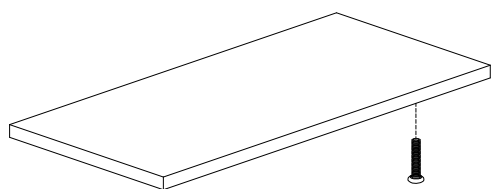
M6 × 3.35 inch

1 PC (reusable)

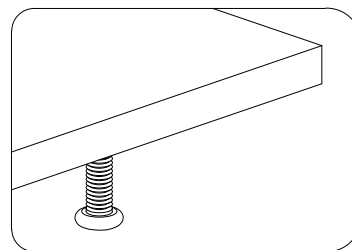


Important

Using the correct screws prevents damage to the components.



Incorrect screws can split the boards.



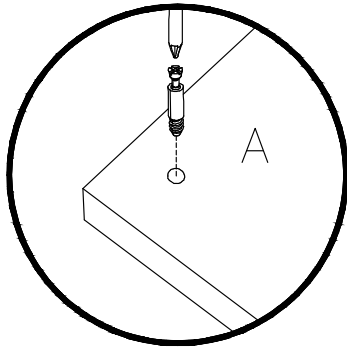
The correct screws fit properly.

WARNING

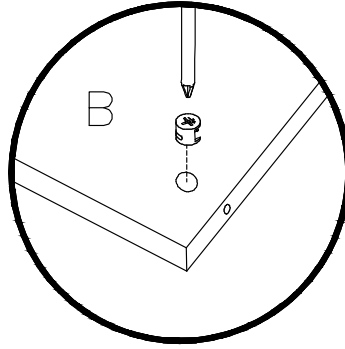
1. Place the unit on a level surface, or level it with the included hardware where applicable.
2. Do not sit or stand on the assembled product. Do not allow children to climb, sit, or stand on it.
3. For safety, this unit must be mounted to the wall.
4. Do not use the unit without installing the tip restraint.
5. The unit can tip over, causing severe injury or death.
6. Do not exceed the recommended weight limits.
7. Distribute weight evenly on each level and keep heavier loads at the bottom.
8. Before cutting, drilling, or hammering into any wall or floor, check the locations of electrical, plumbing, and gas lines. Cutting may cause serious injury.

Cam Lock System

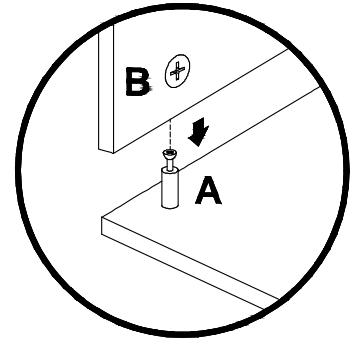
General example: letters inside these diagrams are local example labels, not the product hardware IDs.



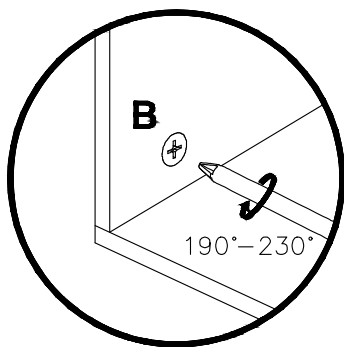
1. Screw the cam bolt into the panel.



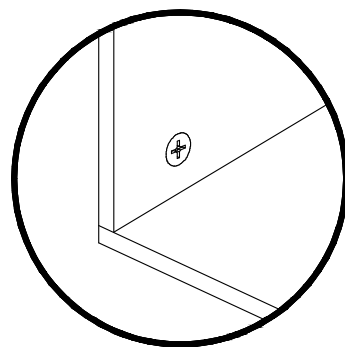
2. Push the cam into the panel. Point its arrow toward the panel edge.



3. Align the cam bolts with the cams and insert fully into the cross-bored holes.



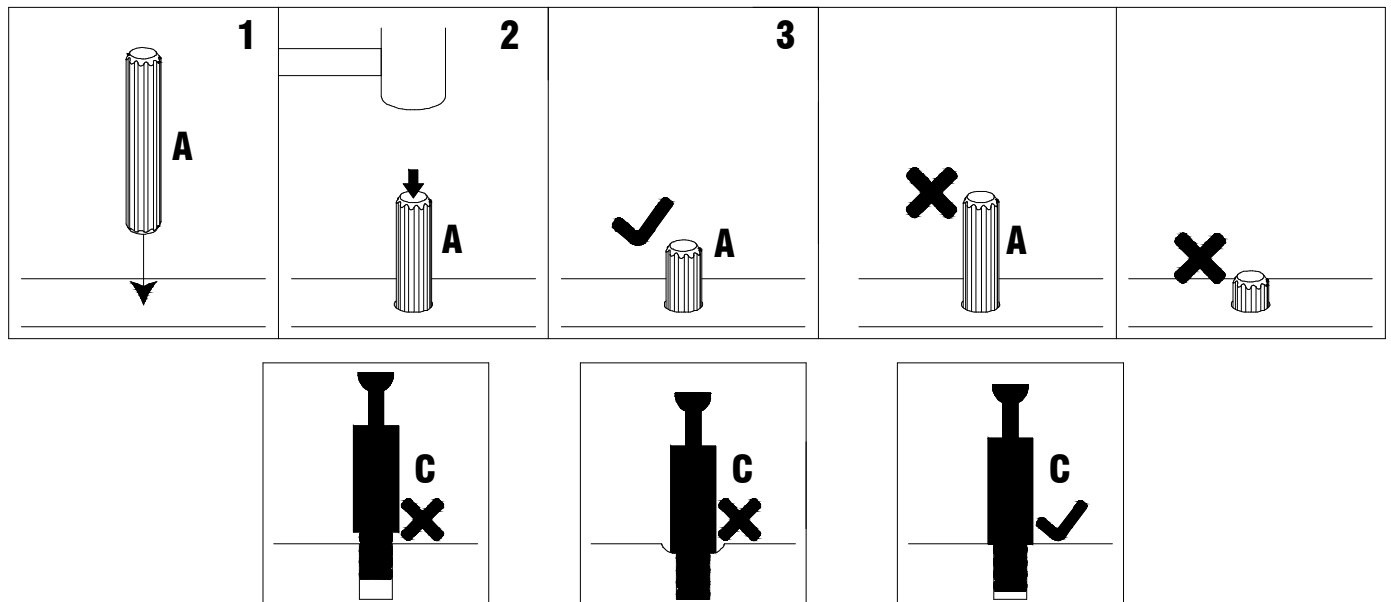
4. Turn the cams clockwise 190°–230° to lock the panels together.



5. The panels should fit tightly together and the connection should be rigid.

Dowel Insertion Example

General example: A and C are local illustration labels, not product hardware IDs. Insert the wood dowel at least halfway. If necessary, tap lightly with a rubber mallet.

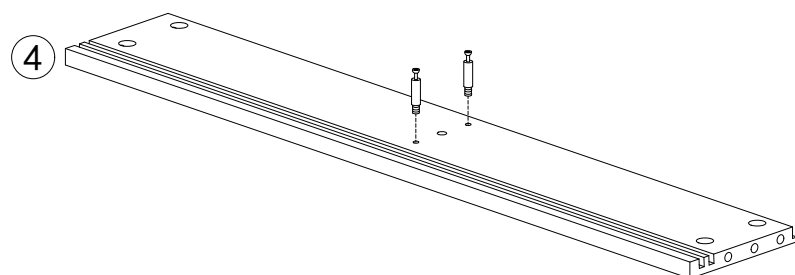
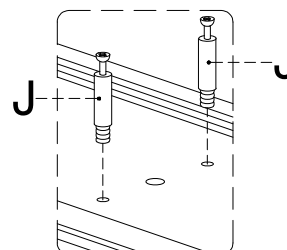
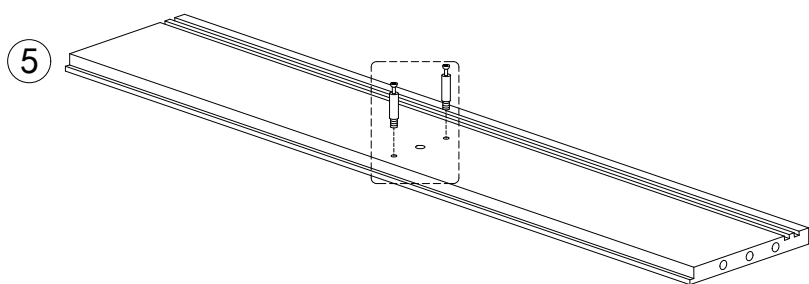


Step 1

Install cam bolts J in Panels 4 and 5 using screwdriver T.

J × 4 PCS

Tool: T × 1 PC (reusable)

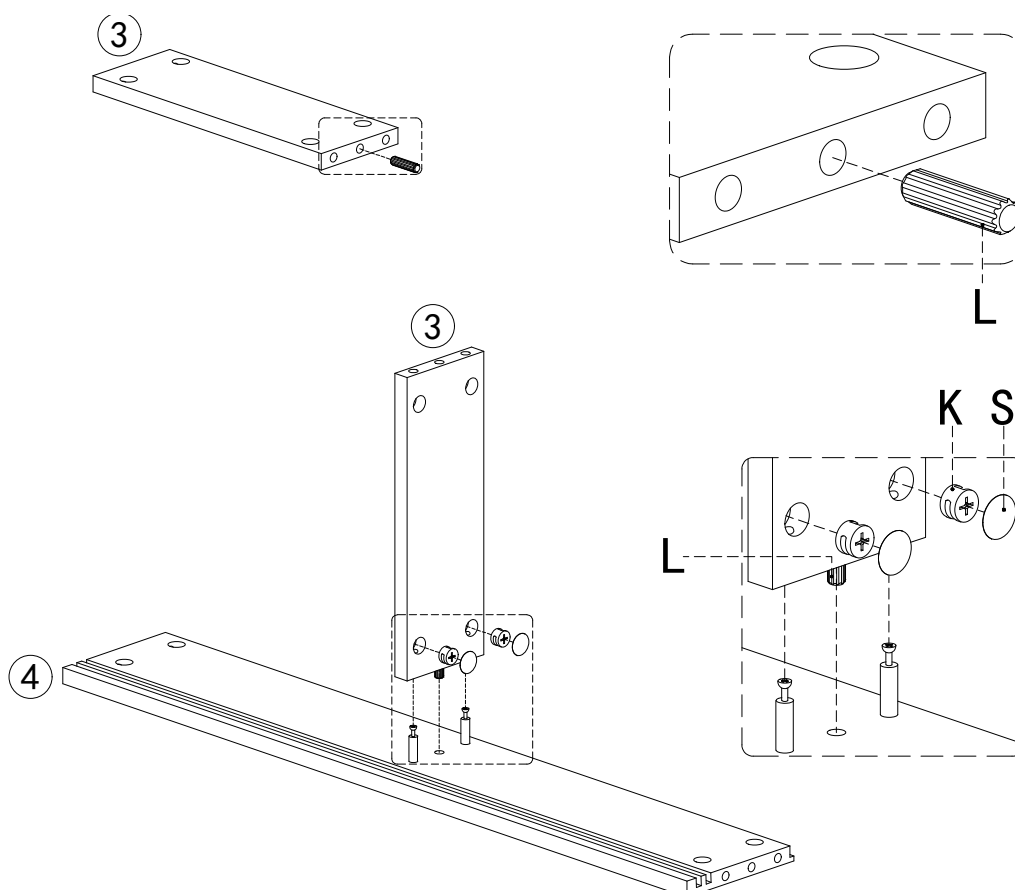


Step 2

Insert dowel L into one end of Panel 3. Join Panel 3 to Top Panel 4 from Step 1 with cam locks K using T. Cover the locks with stickers S.

L × 1 PCS; K × 2 PCS; S × 2 PCS

Tool: T × 1 PC (reusable)

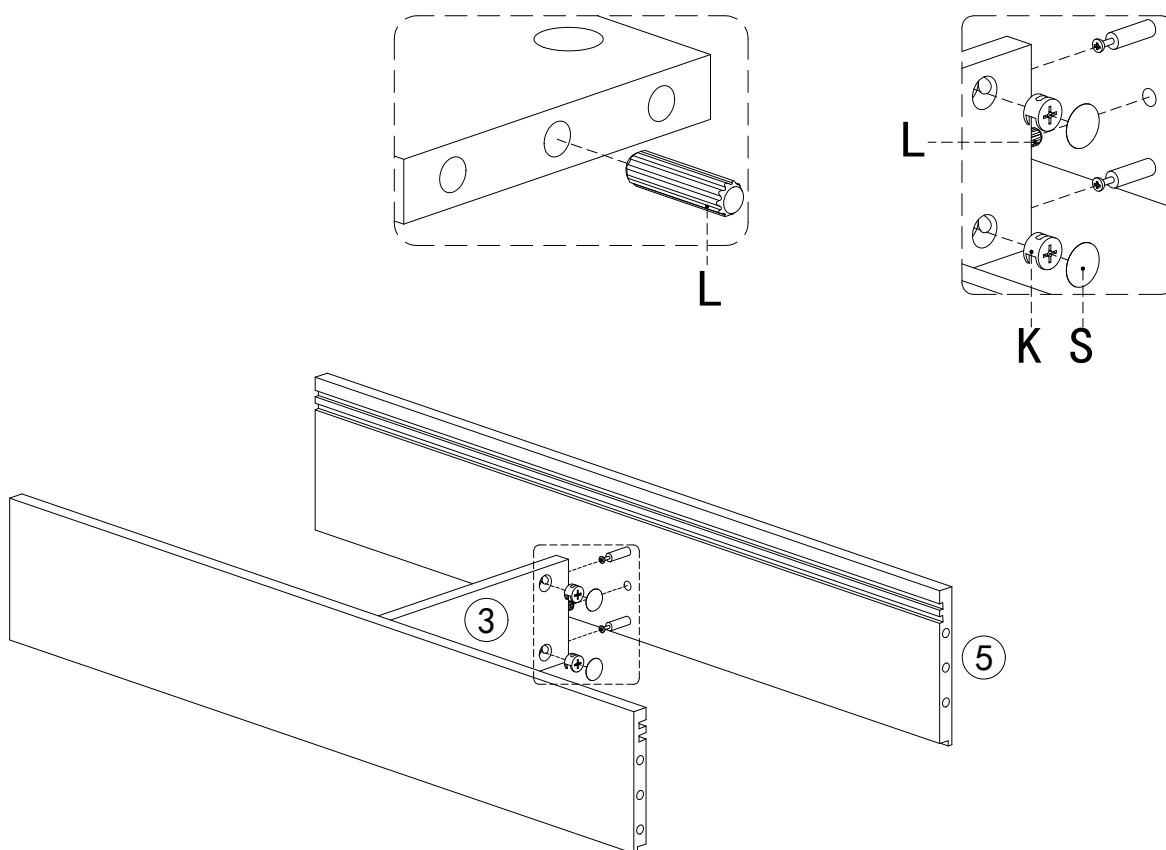


Step 3

Insert dowel L into the other end of Panel 3. Join Bottom Panel 5 from Step 1 with cam locks K using T. Cover the locks with stickers S.

L × 1 PCS; K × 2 PCS; S × 2 PCS

Tool: T × 1 PC (reusable)

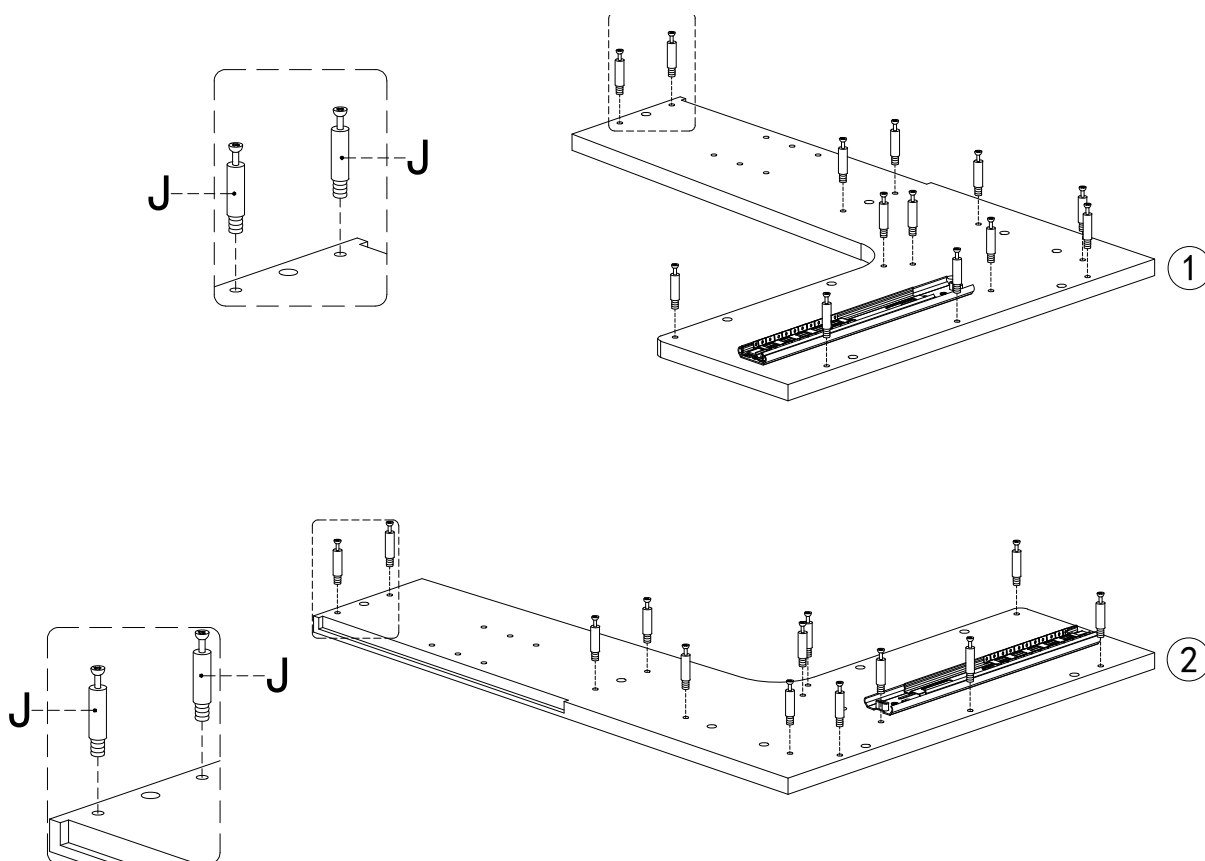


Step 4

Install cam bolts J in Side Panels 1 and 2 using screwdriver T.

J × 26 PCS

Tool: T × 1 PC (reusable)

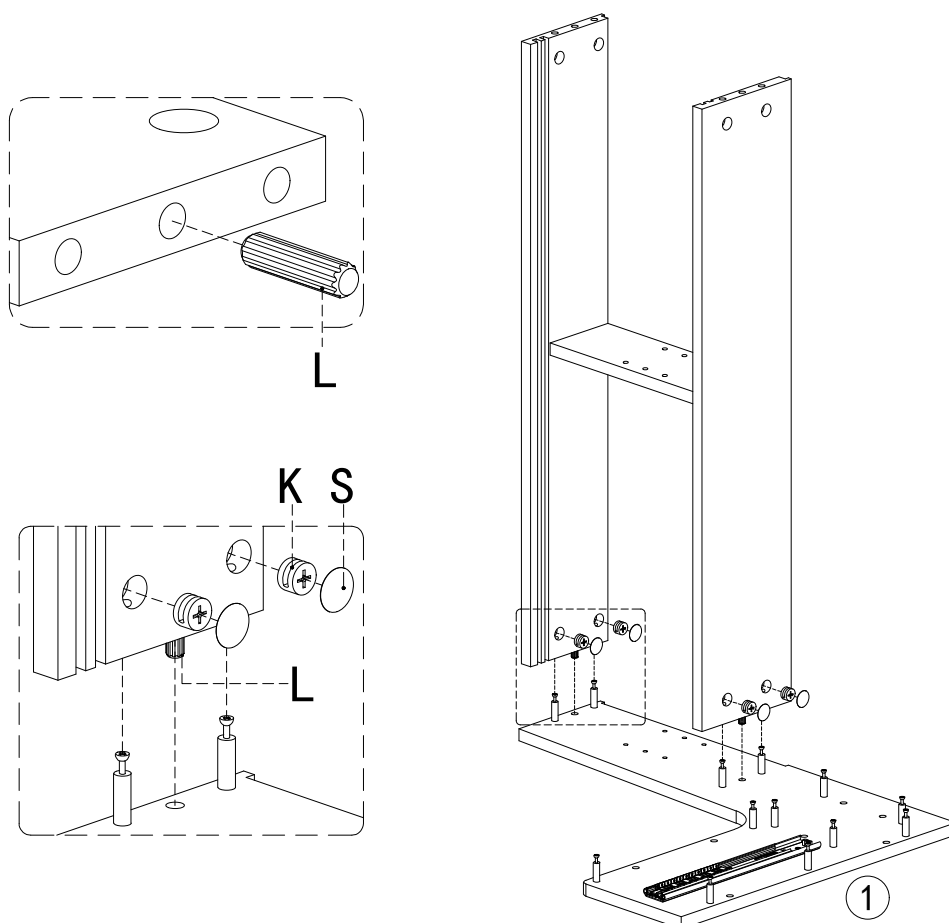


Step 5

Insert dowels L in the assembly from Step 3. Fit Left Side Panel 1 from Step 4 using cam locks K and T. Cover the locks with stickers S.

L × 2 PCS; K × 4 PCS; S × 4 PCS

Tool: T × 1 PC (reusable)

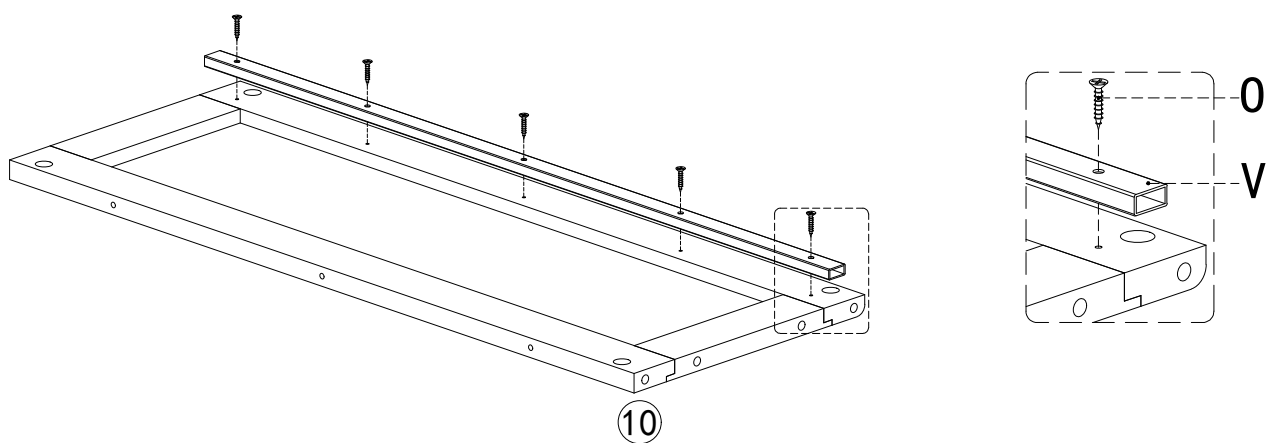


Step 6

Attach steel tube V to Tabletop Frame 10 using screws O and screwdriver T.

V × 1 PCS; O × 5 PCS

Tool: T × 1 PC (reusable)

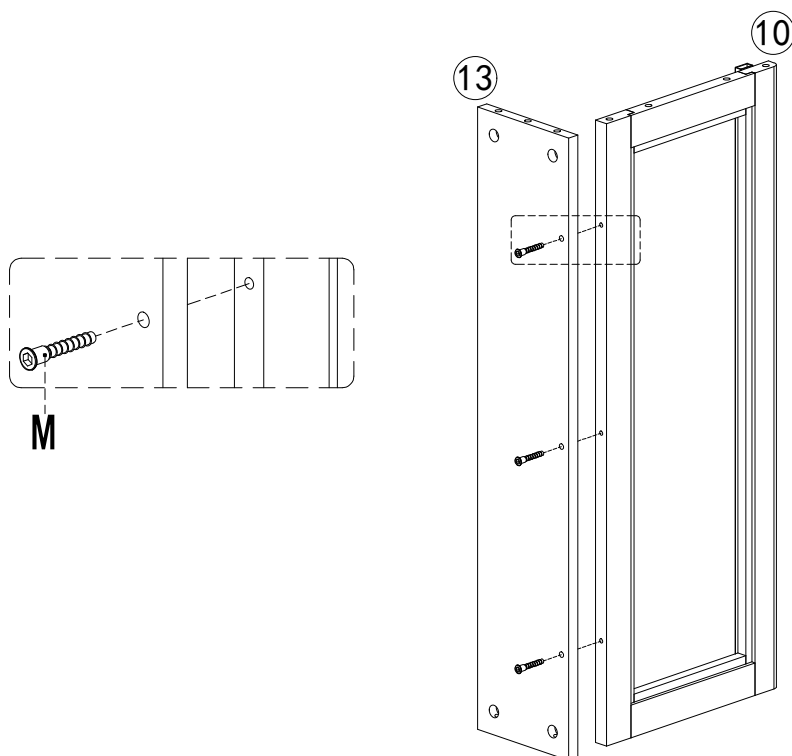


Step 7

Join the assembly from Step 6 to Partition 13 using screws M and hex key C.

M × 3 PCS

Tool: C × 1 PC (reusable)

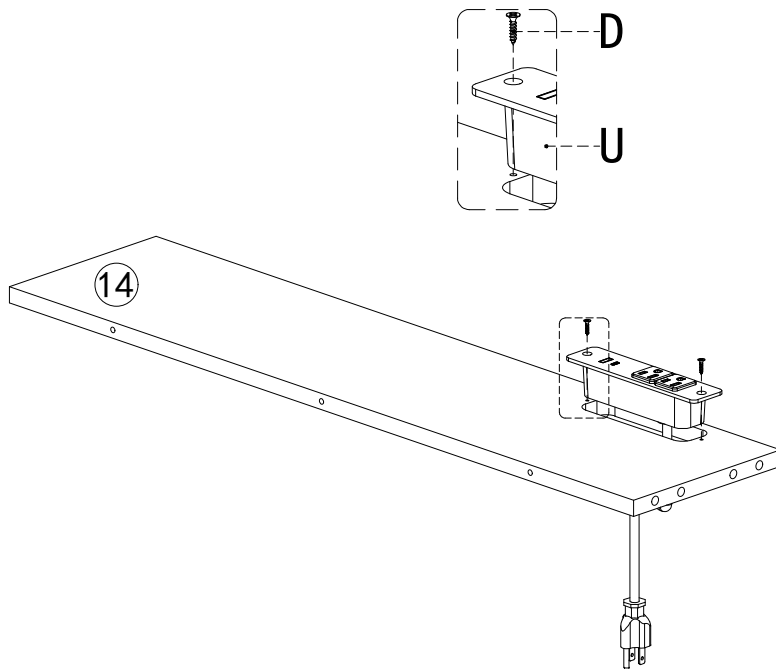


Step 8

Mount Power Strip U on Back Panel 14 using screws D and screwdriver T.

U × 1 PCS; D × 2 PCS

Tool: T × 1 PC (reusable)

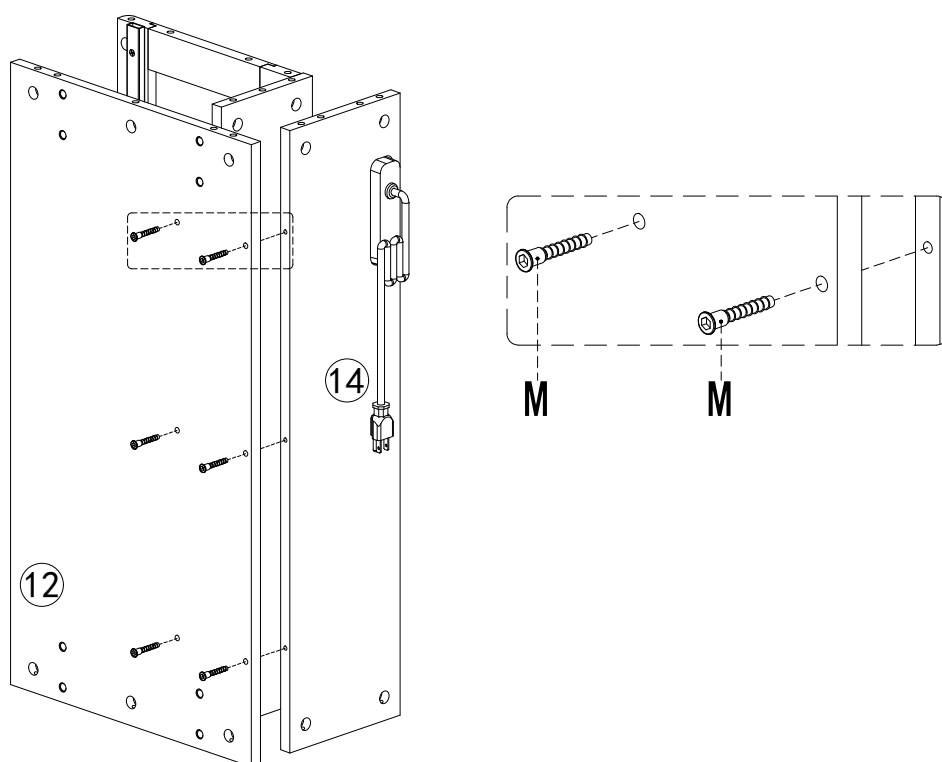


Step 9

Join the assemblies from Steps 7 and 8 to Bottom Panel 12 using screws M and hex key C.

M × 6 PCS

Tool: C × 1 PC (reusable)

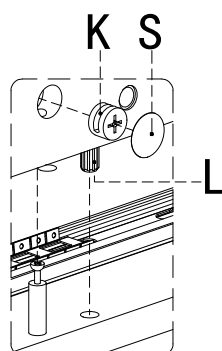
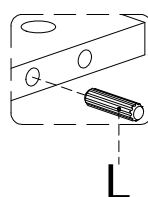
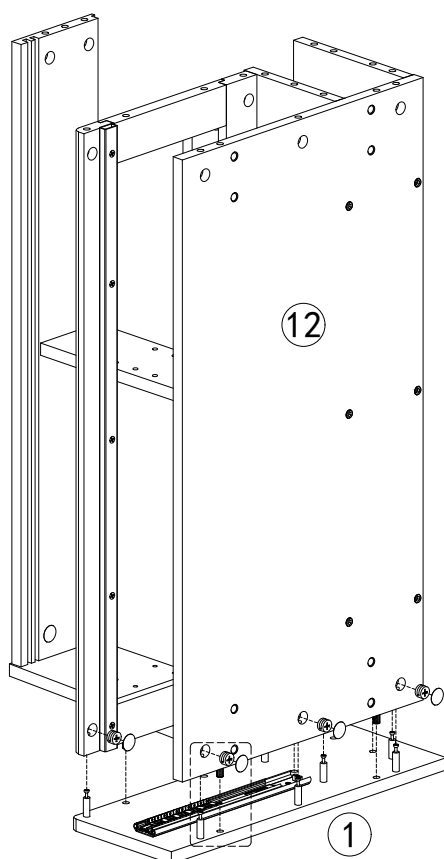


Step 10

Insert dowels L into the assembly from Step 9. Join it to the assembly from Step 5 using cam locks K and T. Cover the locks with stickers S.

L × 7 PCS; K × 5 PCS; S × 5 PCS

Tool: T × 1 PC (reusable)

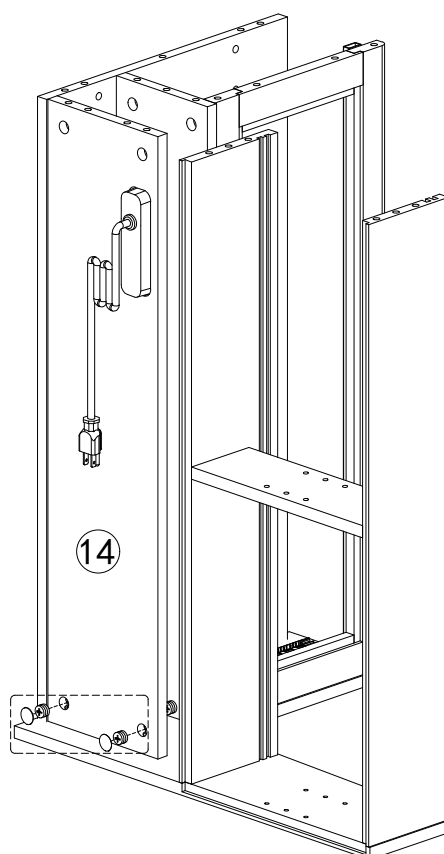
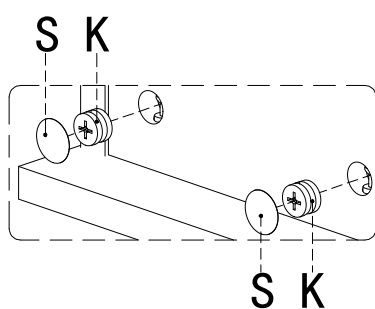


Step 11

Secure the remaining cam connections in the assembly from Step 10 with locks K using T. Cover the locks with stickers S.

K × 4 PCS; S × 4 PCS

Tool: T × 1 PC (reusable)

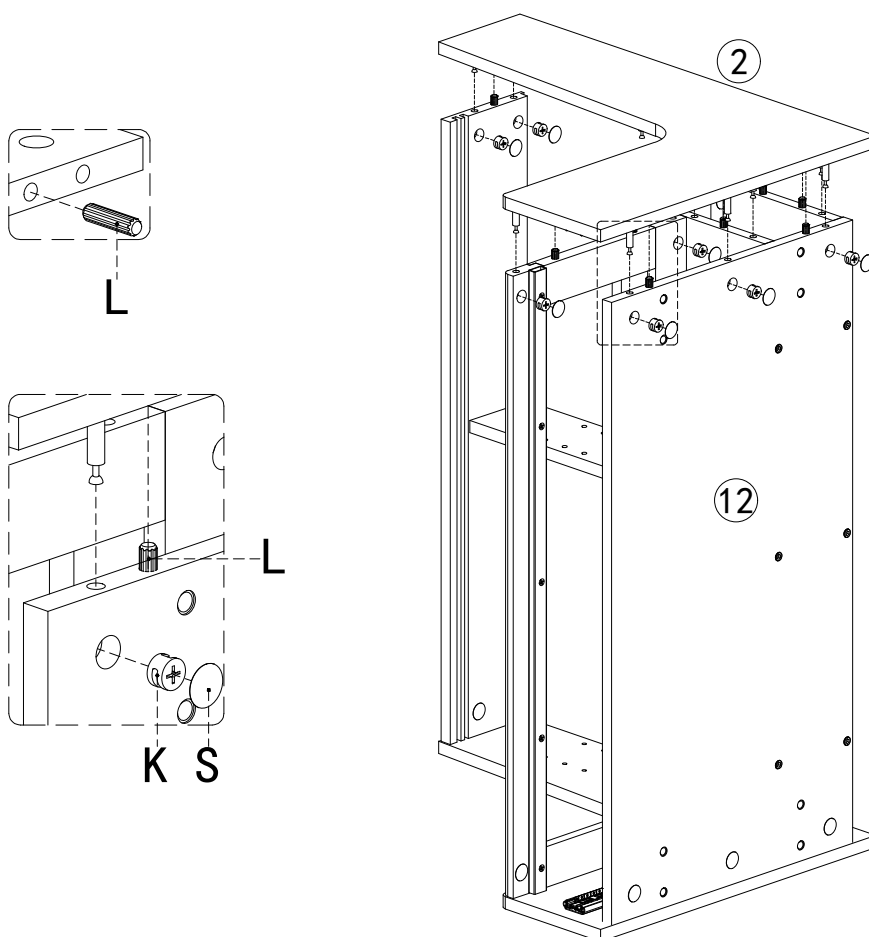


Step 12

Insert dowels L in the assembly from Step 11. Fit Right Side Panel 2 from Step 4 using cam locks K and T. Cover the locks with stickers S.

L × 9 PCS; K × 9 PCS; S × 9 PCS

Tool: T × 1 PC (reusable)

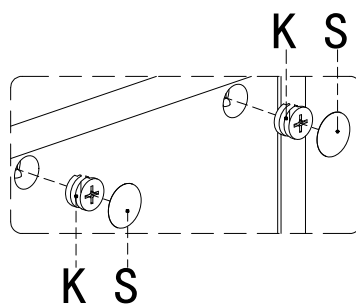
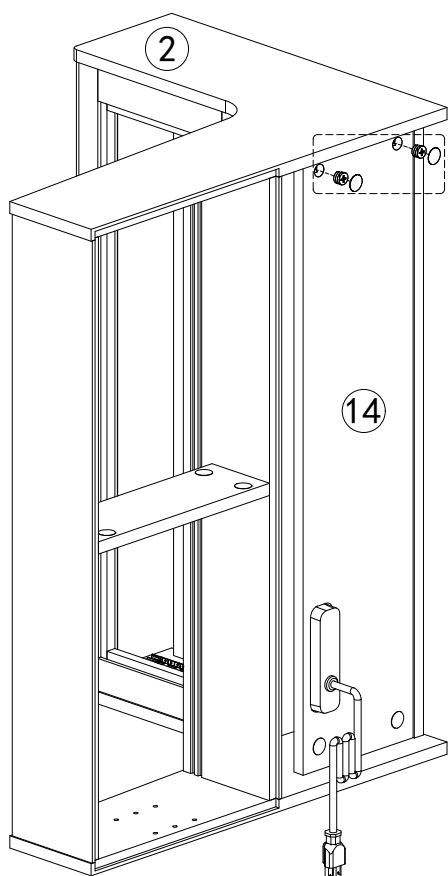


Step 13

Secure the remaining cam connections in the assembly from Step 12 with locks K using T. Cover the locks with stickers S.

K × 4 PCS; S × 4 PCS

Tool: T × 1 PC (reusable)

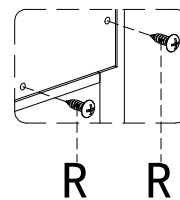
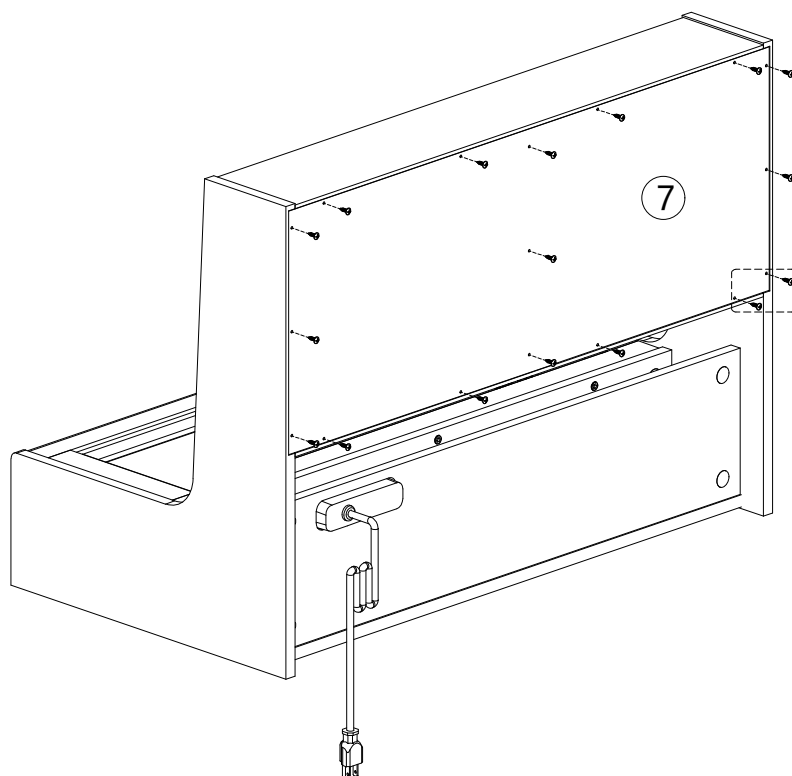


Step 14

Attach Back Panel 7 to the assembly from Step 13 using screws R and screwdriver T.

R × 17 PCS

Tool: T × 1 PC (reusable)

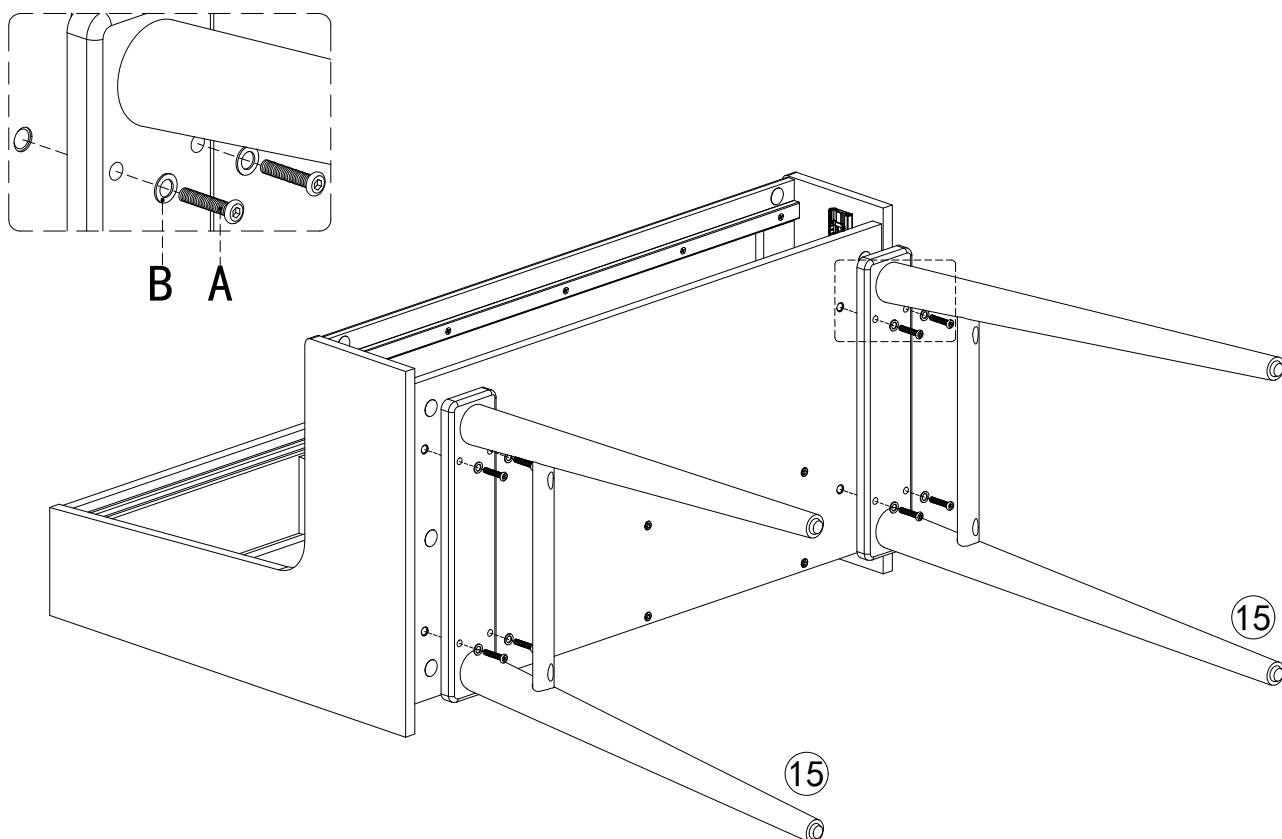


Step 15

Attach both Leg Post Assemblies 15 to the body from Step 14 using bolts A and washers B. Tighten with hex key C.

A × 8 PCS; B × 8 PCS

Tool: C × 1 PC (reusable)

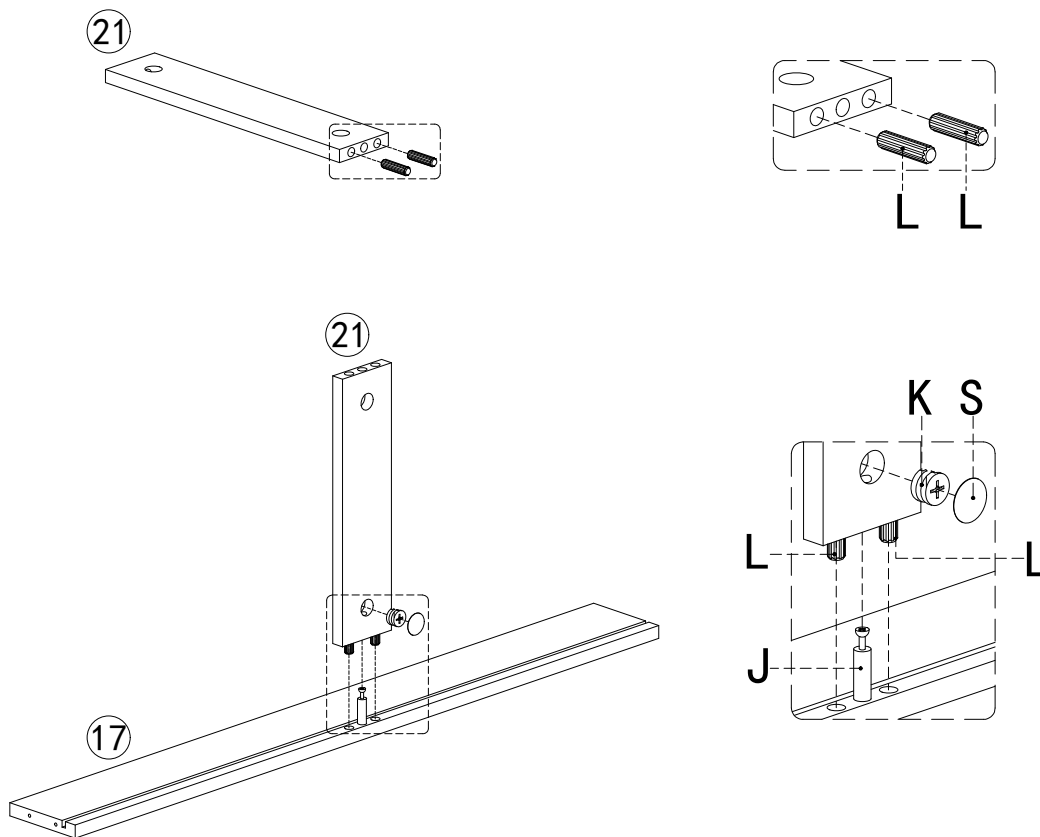


Step 16

Install cam bolt J in Drawer Back Panel 17 with T. Insert two dowels L into the end of Support Strip 21 that joins Drawer Back Panel 17, as shown. Join 17 and 21 with cam lock K using T, then cover the lock with sticker S.

J × 1 PCS; K × 1 PCS; L × 2 PCS; S × 1 PCS

Tool: T × 1 PC (reusable)

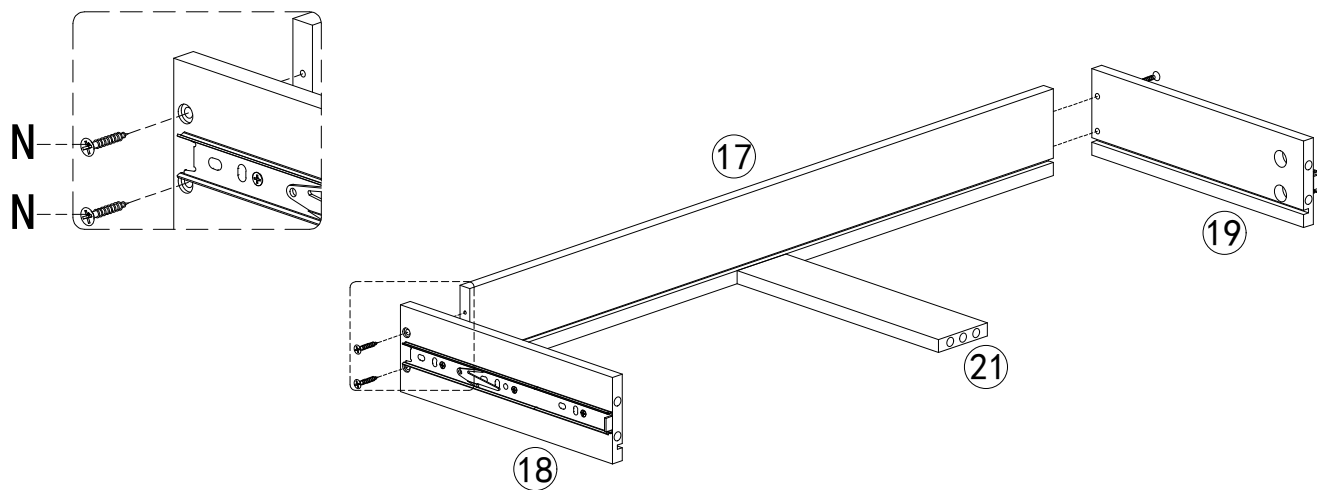


Step 17

Attach Drawer Side Panels 18 and 19 to the assembly from Step 16 using screws N and screwdriver T.

N × 4 PCS

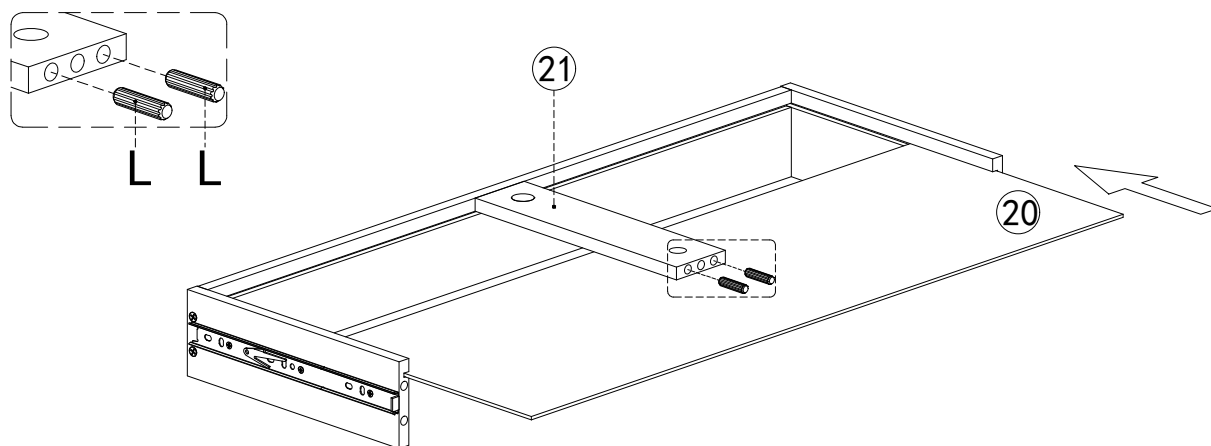
Tool: T × 1 PC (reusable)



Step 18

Slide Drawer Bottom Panel 20 into the assembly from Step 17. Insert dowels L in the end of Support Strip 21.

L × 2 PCS

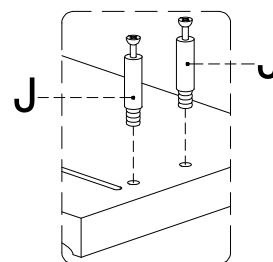
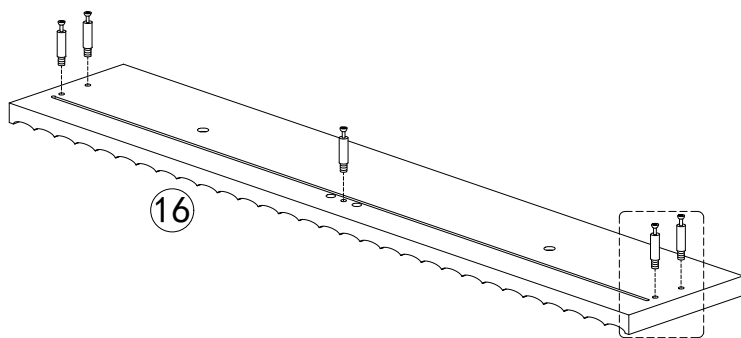


Step 19

Install cam bolts J in Drawer Front Panel 16 using screwdriver T.

J × 5 PCS

Tool: T × 1 PC (reusable)

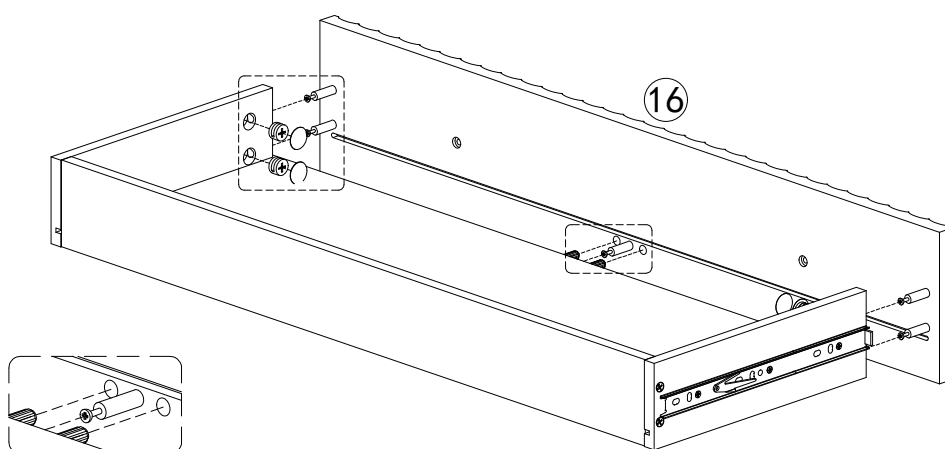
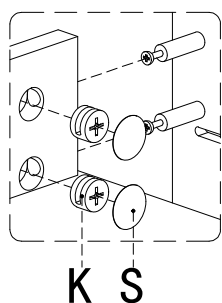


Step 20

Fit Drawer Front Panel 16 from Step 19 to the assembly from Step 18 using cam locks K and T. Cover the locks with stickers S.

K × 4 PCS; S × 4 PCS

Tool: T × 1 PC (reusable)

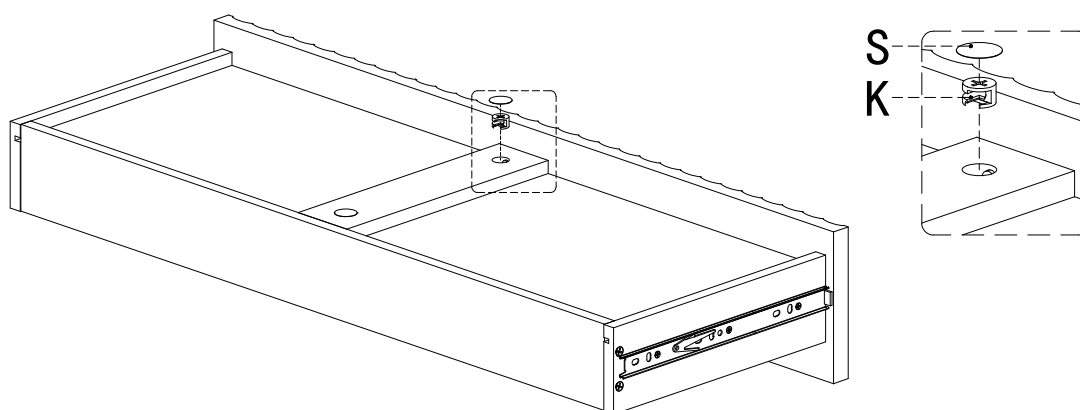


Step 21

Secure the remaining cam connection beneath the drawer from Step 20 with lock K using T. Cover the lock with sticker S.

K × 1 PCS; S × 1 PCS

Tool: T × 1 PC (reusable)

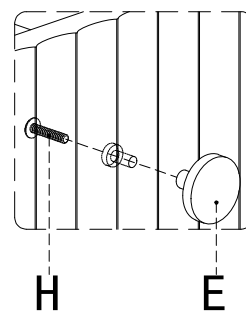
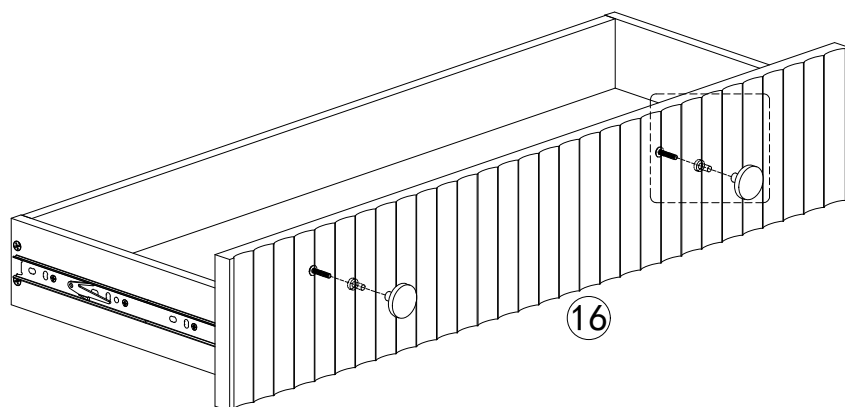


Step 22

Attach handles E to Drawer Front Panel 16 using bolts H and screwdriver T.

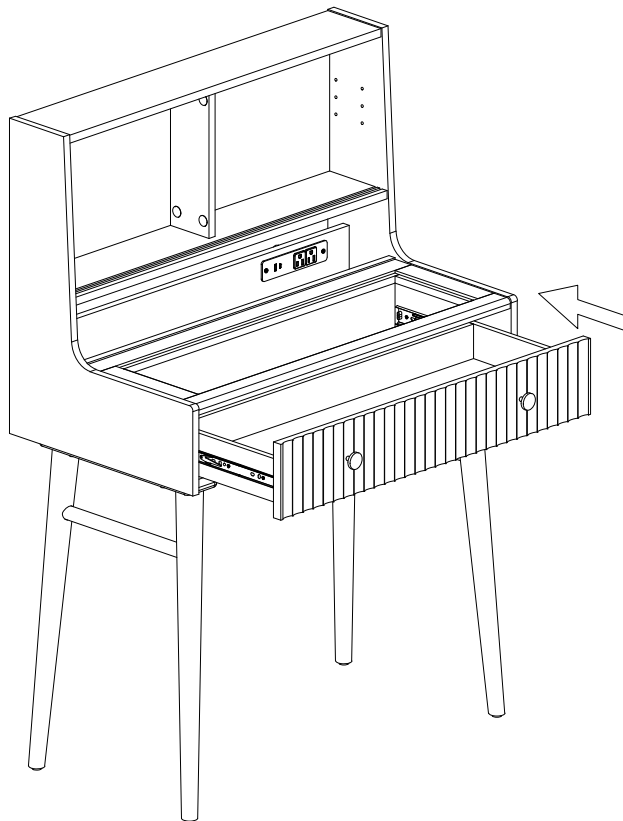
E × 2 PCS; H × 2 PCS

Tool: T × 1 PC (reusable)



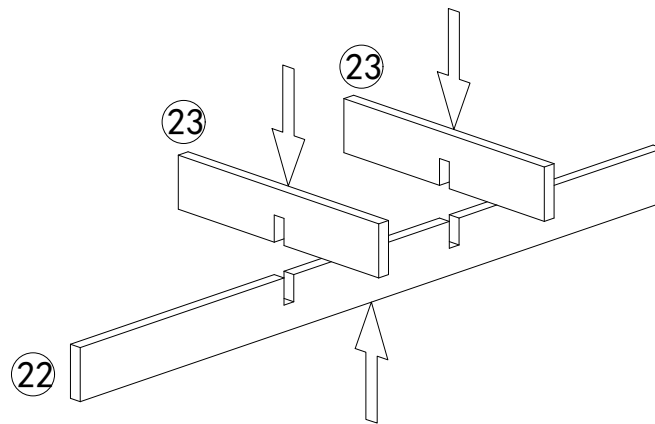
Step 23

Insert the drawer from Step 22 into the cabinet body from Step 15.



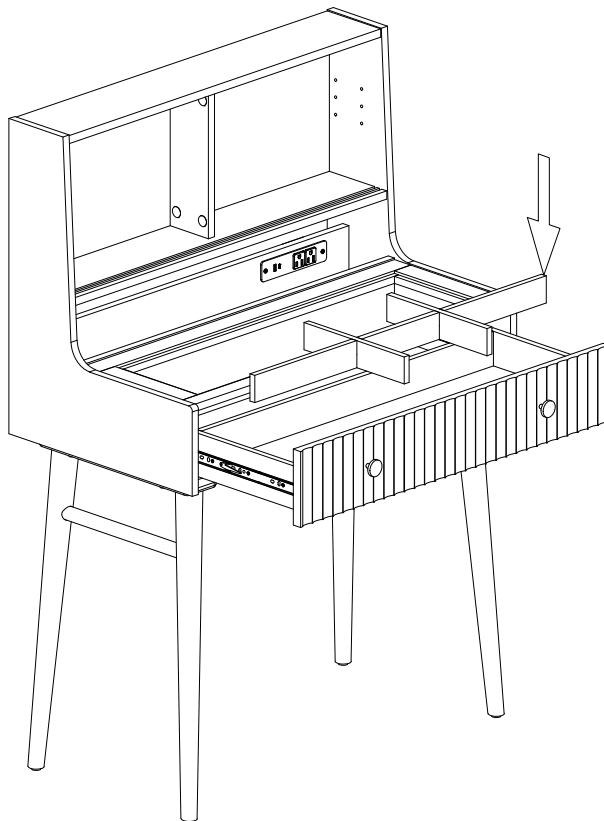
Step 24

Align the notches and fit Divider 22 together with both Dividers 23.



Step 25

Place the divider assembly from Step 24 in the drawer from Step 23.

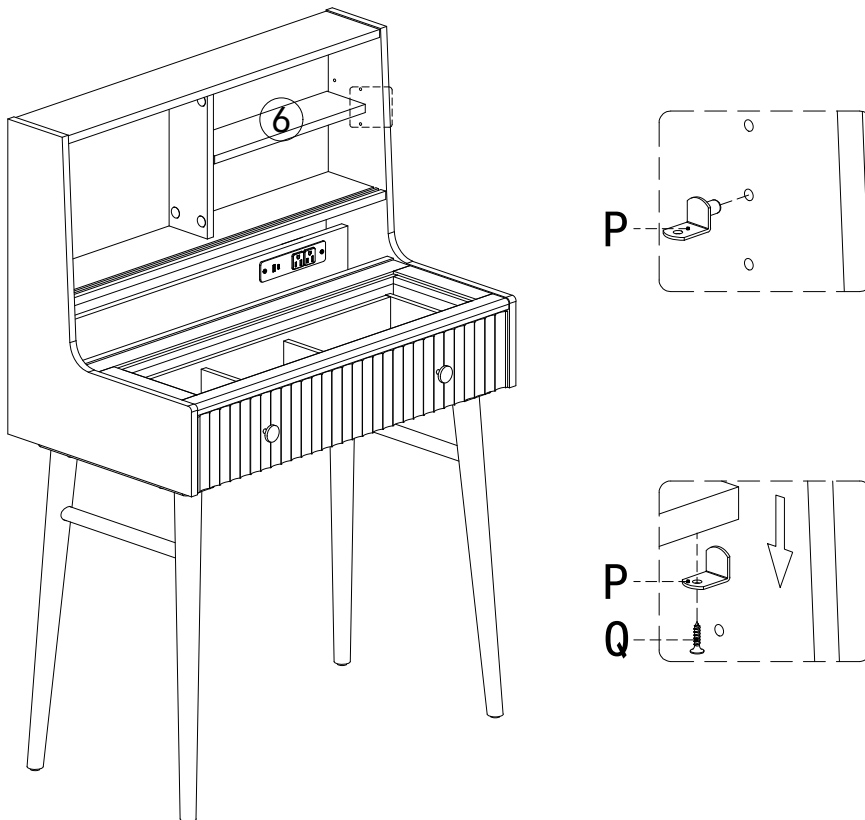


Step 26

Install shelf brackets P on both sides of the upper right cabinet at the desired height. Place Shelf 6 on the brackets, then secure it with screws Q and screwdriver T.

P × 4 PCS; Q × 4 PCS

Tool: T × 1 PC (reusable)

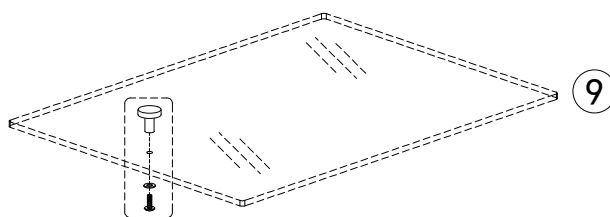
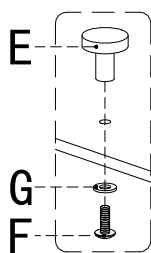


Step 27

Attach handle E to Sliding Glass Door 9 using bolt F and plastic washer G. Tighten with screwdriver T.

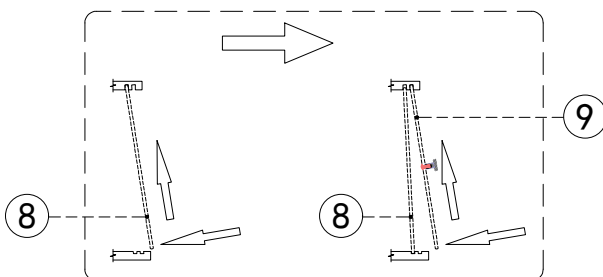
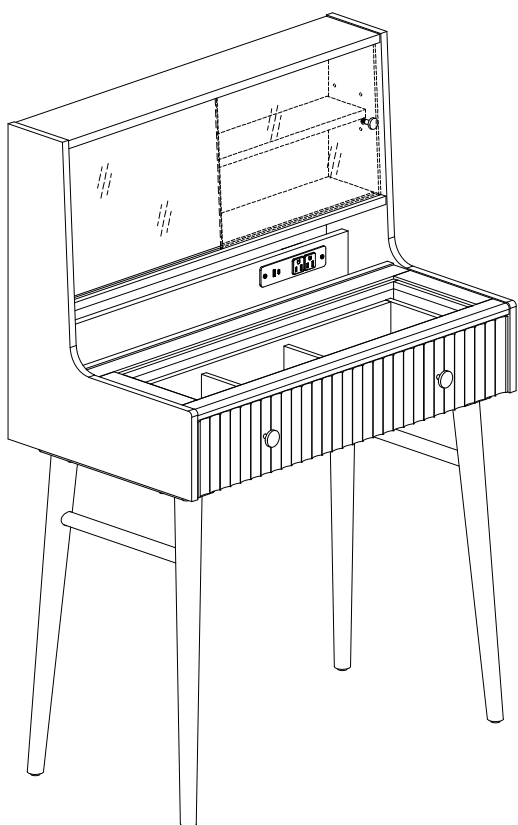
E × 1 PCS; F × 1 PCS; G × 1 PCS

Tool: T × 1 PC (reusable)



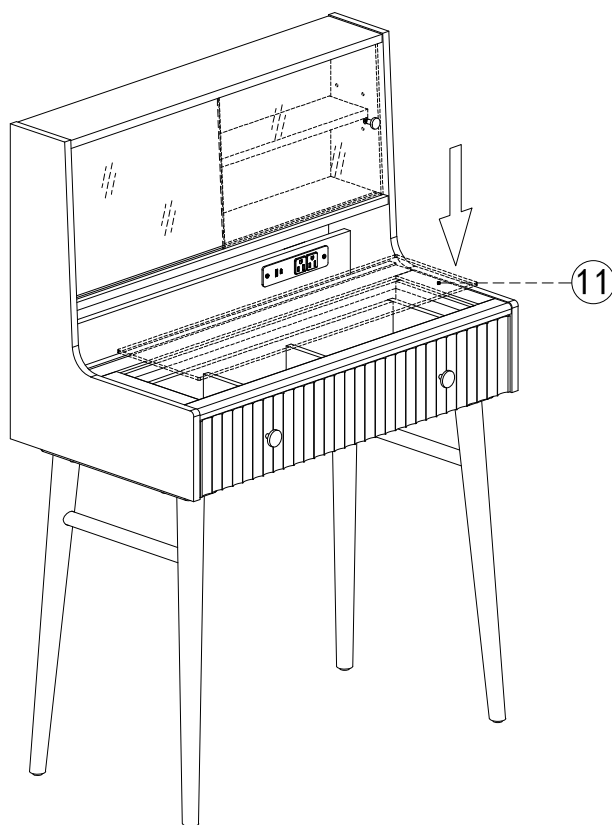
Step 28

Fit Sliding Mirror Door 8 and Sliding Glass Door 9 into the cabinet grooves, following the illustrations. Lift the top edge into the upper groove, then lower the bottom edge into the lower groove.



Step 29

Gently place Tabletop Glass Panel 11 in the position shown.



Step 30

Secure the assembled desk to the wall using anti-tip hardware kit I and screwdriver T, as shown.

I × 1 SET

Tool: T × 1 PC (reusable)

