



(W x D x H): 1.80m x 1.06m x 2.13m

PLEASE KEEP THESE INSTRUCTIONS

Timber Characteristics...

Natural & Unique, our timber's story

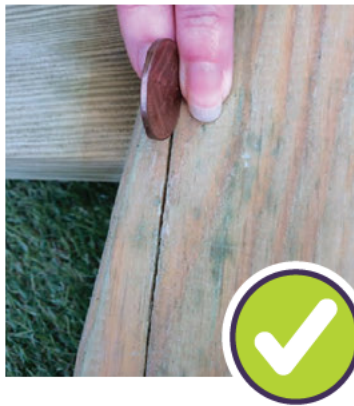


A guide to understanding the natural characteristics of timber and what to do if you feel there is an issue...

Timber is a unique and naturally beautiful material with its own characteristics which makes each piece distinctive.

At Zest we are committed to the environment and we are very proud to be a Forest Stewardship® Certified company. (FSC® C114990) and all timber used has been ethically sourced from responsibly managed forests.

Splits & cracks are to be expected in timber and they naturally appear in the grain due to changing temperatures and humidity levels. They are not a cause for concern as they will not affect the strength or durability of the product.



Normal splits are characteristics of timber.



Use the "2p Coin Test" as a guide.

If a particular split or crack becomes visible and is of concern simply use the "2p Coin Test" as a guide. There is no need for concern if the coin will not fit. If the coin does fit in the split, potentially there may be an issue. In this case, in order for customer services to investigate the matter fully, it should be reported in writing to your retailer, along with a clear photograph showing the 2p coin in place.

"Here at Zest we take any complaint very seriously and each one is investigated individually and judged specifically using established guidelines to determine if it is a justified complaint and whether a replacement part is required." *Customer Service Dept.*



Knots are characteristics of timber.



If you find a dead-knot email your retailer including a photo.

Sun Bleaching (from packaging) & Green Spotting (Caused by pressure treatment) are not causes for concern and they will fade over time when items are placed outdoors.



Neither will affect the durability of the product.



Sun-bleaching & Pressure Treatment green spotting will fade in time.

Knots are a natural characteristic of timber however a dead knot may be an issue which can be reported in writing to your retailer and must include photographic evidence to support the query.

IMPORTANT INFORMATION regarding further treatment: **Pressure Treated products should not have any further treatment applied for the first 6 months**

Product Assembly Instructions

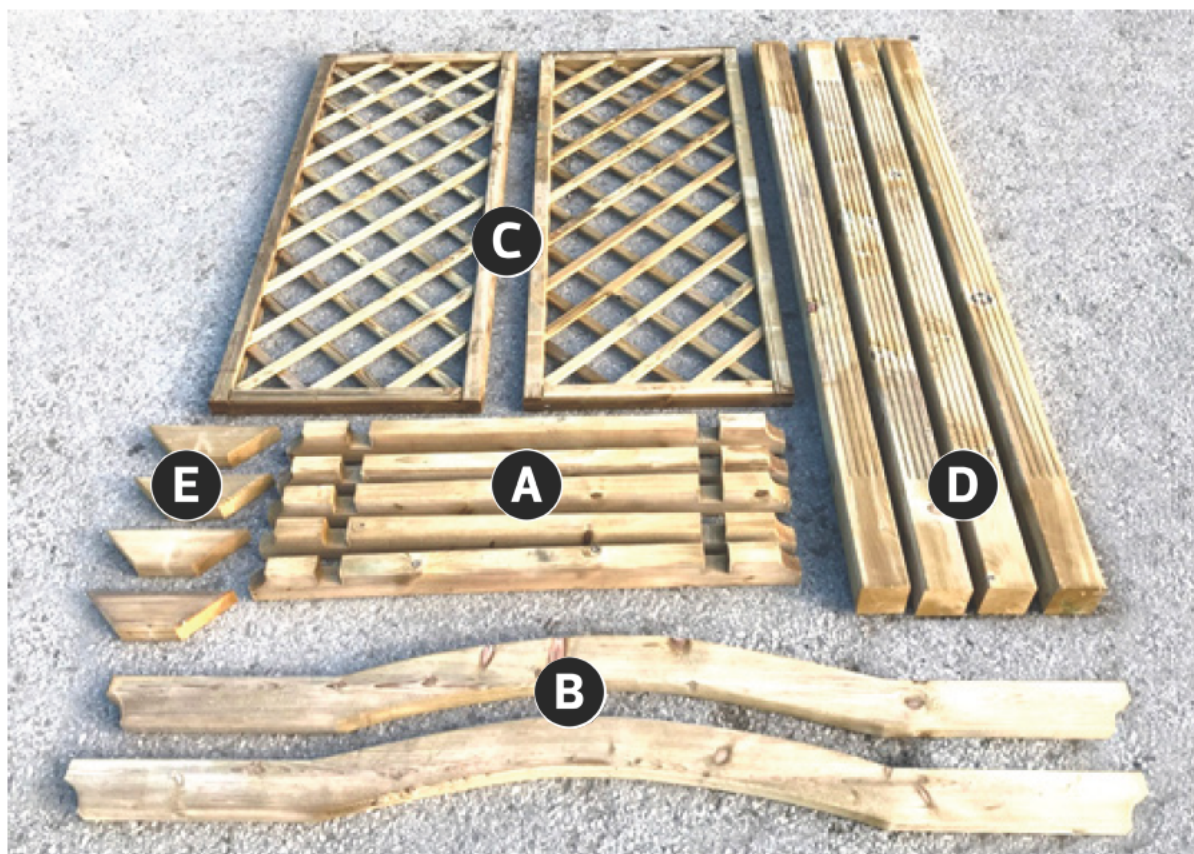
Requires 2 person assembly.

Please take a few moments to check all pack contents listed.

Tools required: Corded / Cordless Drill, Pozi-drive Bit / Tape measure / Screwdriver, 3mm Drill Bit required in order for you to drill all screw holes before construction.

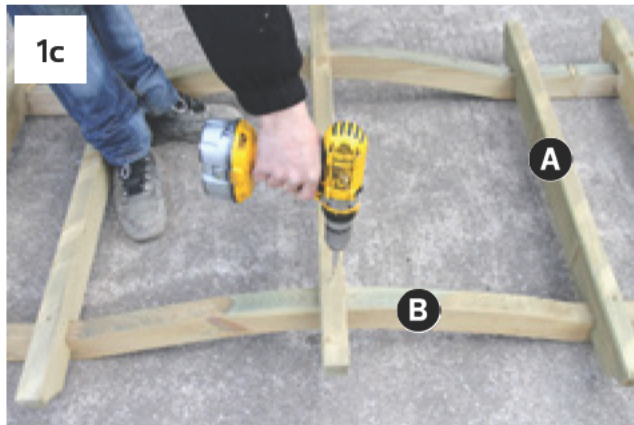
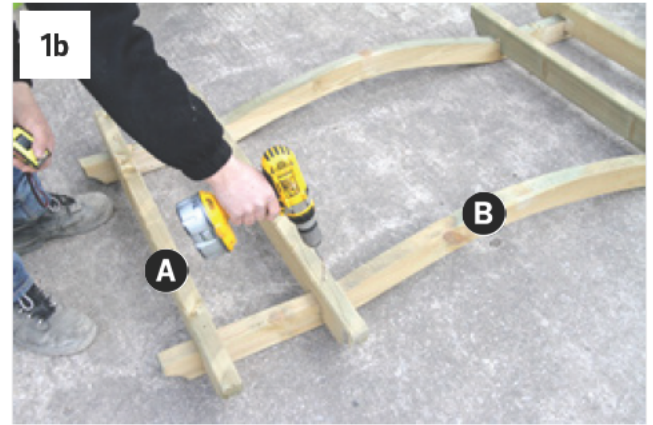
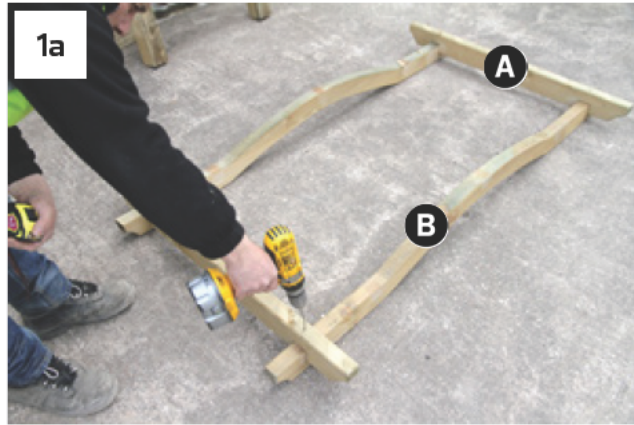
Venus Arch Pack List		
Item	Description	Quantity
A	Rafter	5
B	Rail	2
C	Trellis Panel	2
D	Post	4
E	Brace	4

Fixings	Quantity
60mm Screws	12
80mm Screw	26



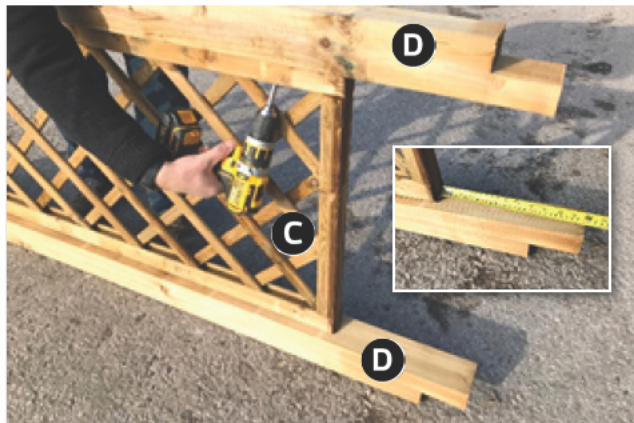
This product is made from pressure-treated timber. It should not be painted or coated with any other treatment until at least 6 months after purchase

1



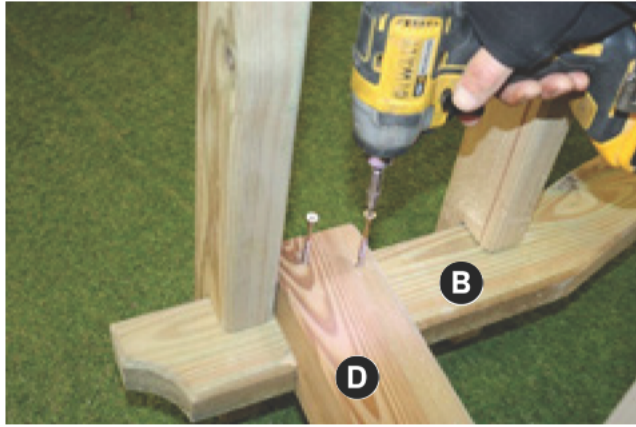
Position 2x rafters A, one at each end of rail B, and fix using 4x 80mm screws. (Fig 1a) Position 2 further rafters A on rail B, 230 mm in from the first 2 rafters, and fix with 4x 80 mm screws. (Fig 1b) Position the remaining rafter A centrally on rail B, and fix using 2x 80mm screws (Fig 1c)

2



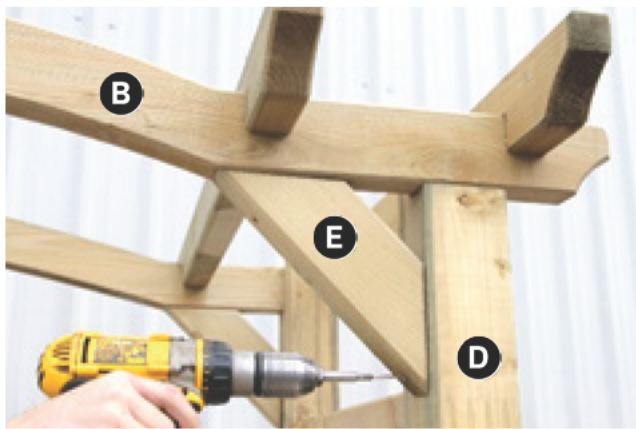
Position 1x Trellis Panel C between 2x Posts D ensuring trellis is 300mm from top of post and notches are outer facing. Fix using 6x 60mm screws – 3no per post (Fig. 2). Repeat procedure with remaining Trellis Panel C and Posts D.

3



Locate Rafters A onto Post/ Trellis Assemblies and fix in position using 8x 80mm Screws – 2x per post (Fig.3).

4



Attach Braces E as shown in Fig.4 using 8no 80mm Screws – 2x per Brace E.

5



The Venus Arch is now complete