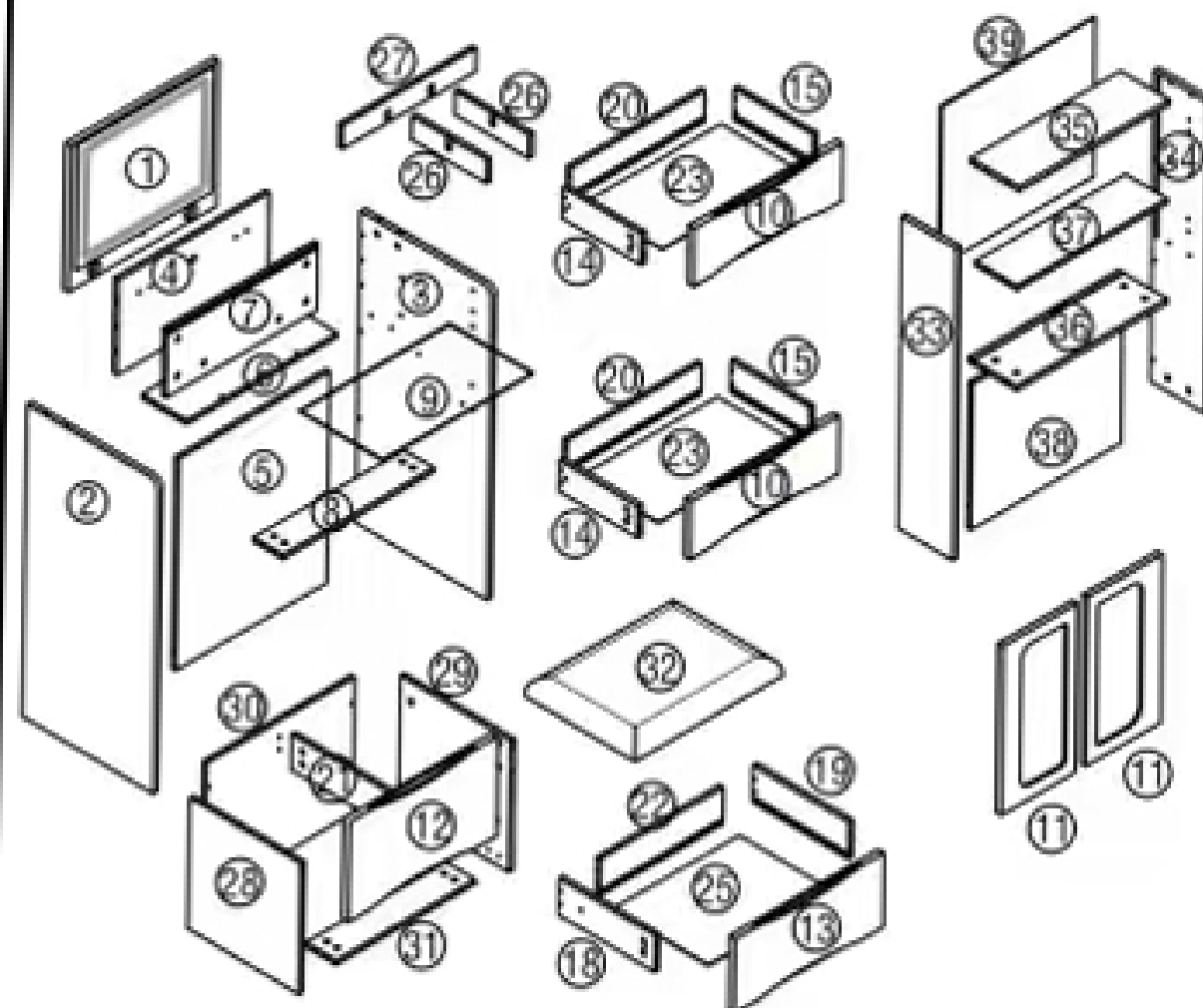
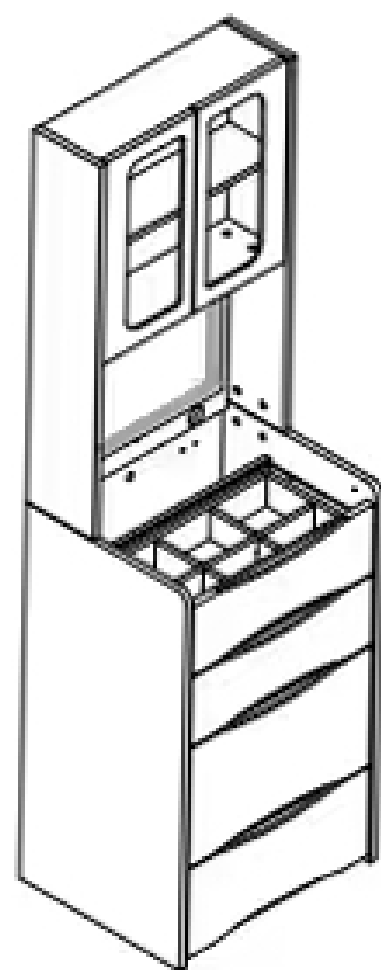
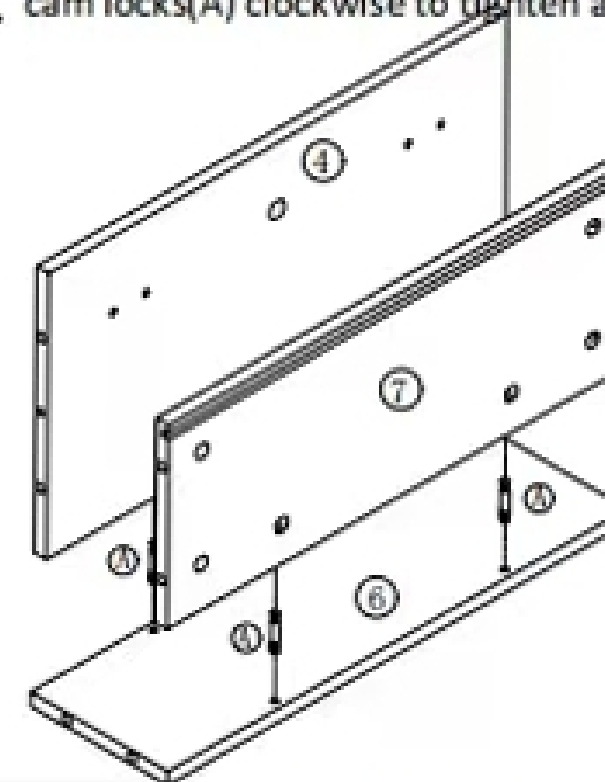




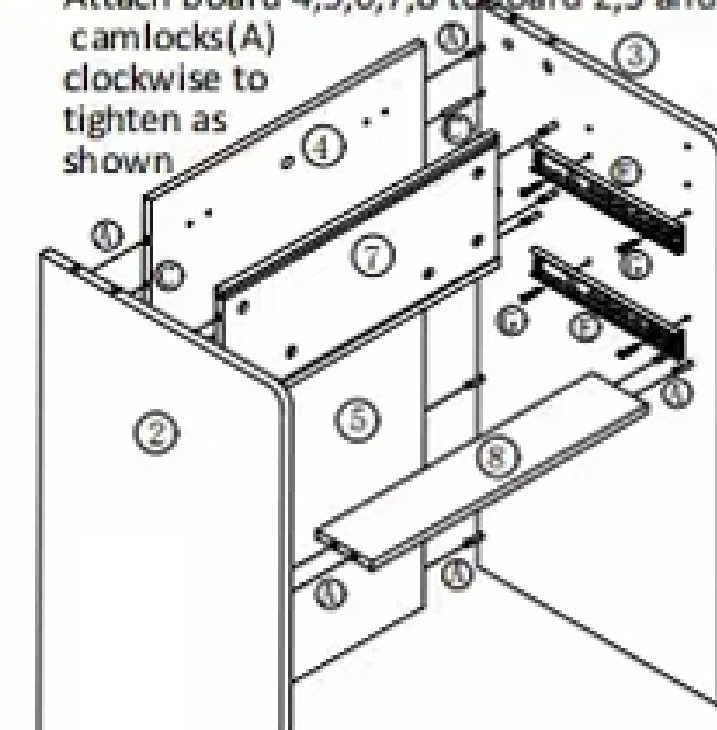
|        |        |        |        |        |        |
|--------|--------|--------|--------|--------|--------|
| 1 X 1  | 2 X 1  | 3 X 1  | 4 X 1  | 5 X 1  | 6 X 1  |
| 7 X 1  | 8 X 1  | 9 X 1  | 10 X 2 | 11 X 2 | 12 X 1 |
| 13 X 1 | 14 X 2 | 15 X 2 | 16 X 1 | 17 X 1 | 18 X 1 |
| 19 X 2 |        | 20 X 1 | 21 X 2 | 22 X 1 | 23 X 1 |
| 24 X 2 | 25 X 1 | 26 X 1 | 27 X 1 | 28 X 1 | 29 X 1 |
| 30 X 1 | 31 X 1 | 32 X 1 | 33 X 1 | 34 X 1 | 35 X 1 |
| 36 X 1 | 37 X 1 | 38 X 1 | 39 X 1 | 40 X 1 | 41 X 1 |
| 42 X 1 | 43 X 1 | 44 X 1 | 45 X 1 | 46 X 1 | 47 X 1 |
| 48 X 1 | 49 X 1 |        |        |        |        |

| (A)      | (B)      | (C)   | (D) | (E) | (F)   | (G)     | (H)     | (I)     | (J) | (K) | (L)  |
|----------|----------|-------|-----|-----|-------|---------|---------|---------|-----|-----|------|
|          |          |       |     |     |       |         |         |         |     |     |      |
| φ12/L=40 | φ12/L=64 | φ6=40 |     | 10" | φ8=18 | φ3.5=12 | φ3.5=14 | φ3.5=35 |     |     |      |
| X 70     | X 5      | X 4   | X 6 | X 3 | X 7   | X 45    | X 38    | X 13    | X 2 | X 2 | X 10 |

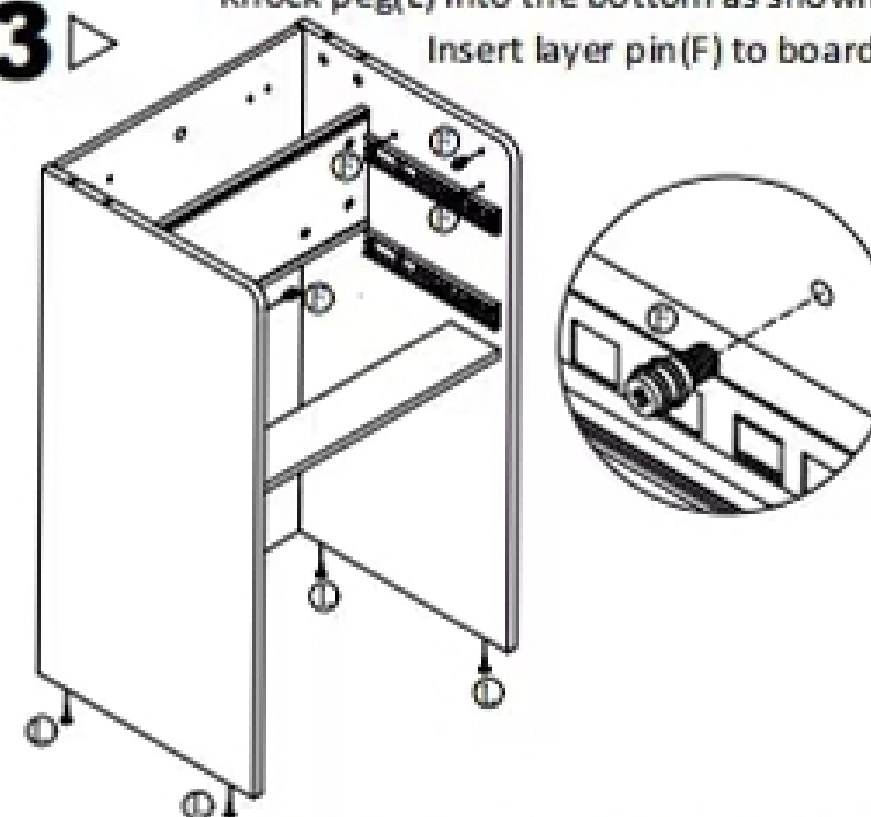
**1** Attach board 6 to board 4,7 and turn cam locks(A) clockwise to tighten as shown.



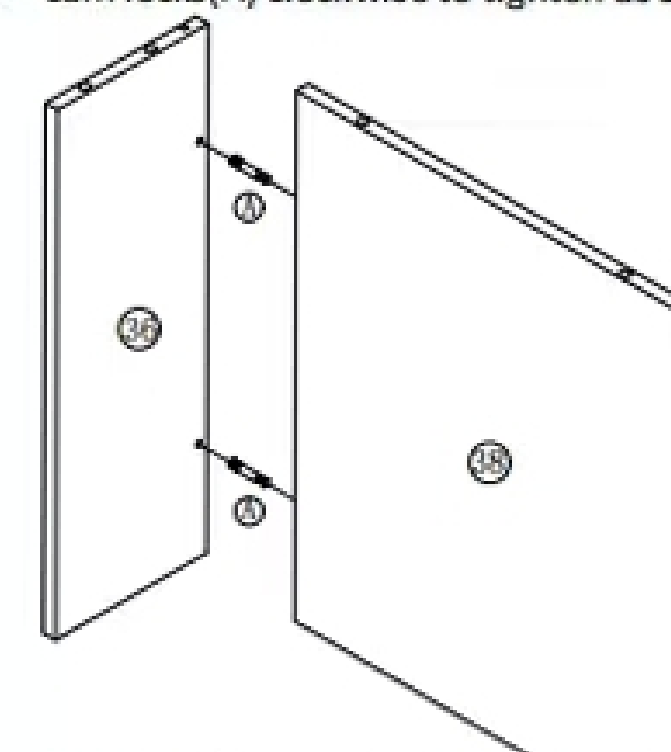
**2** Fix slide rail(D) to board 2,3 with screw(F) as shown. Attach board 4,5,6,7,8 to board 2,3 and turn camlocks(A) clockwise to tighten as shown.



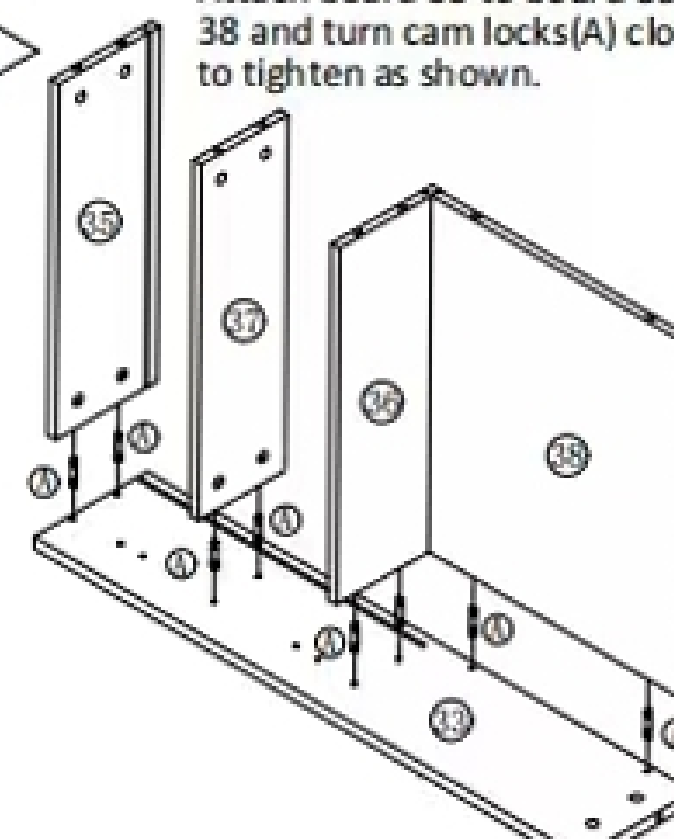
**3** Knock peg(L) into the bottom as shown. Insert layer pin(F) to board.



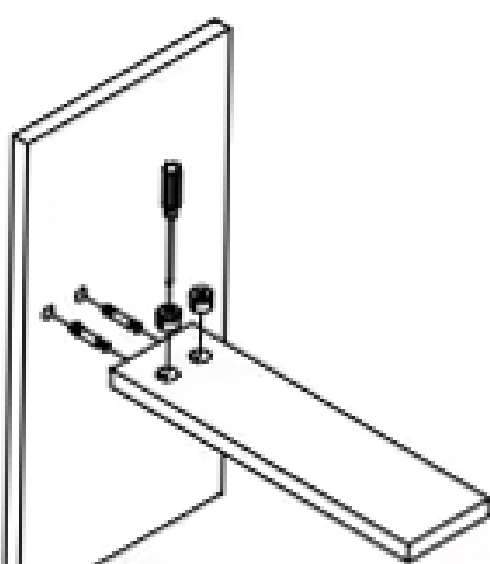
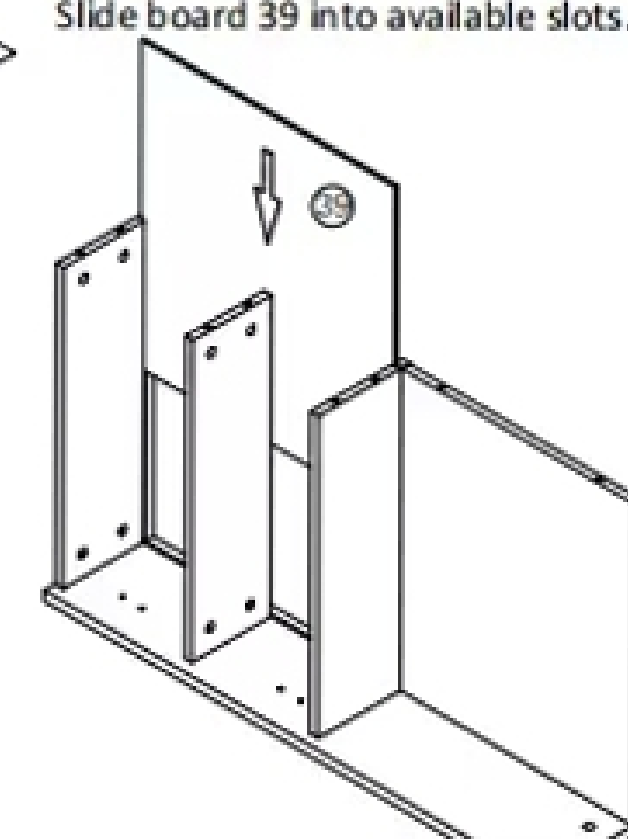
**4** Attach board board 36,38 and turn cam locks(A) clockwise to tighten as shown.

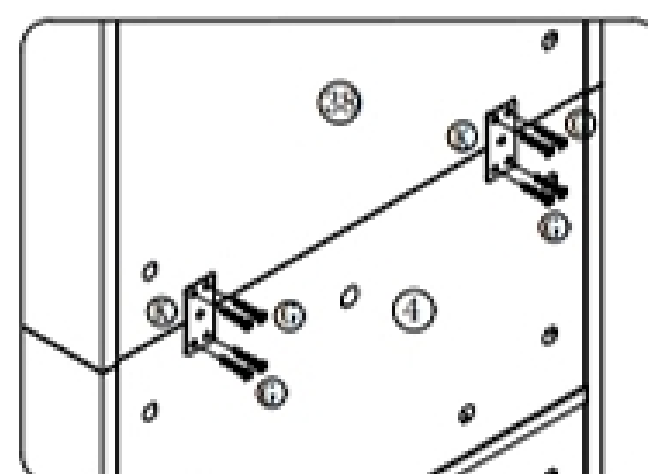
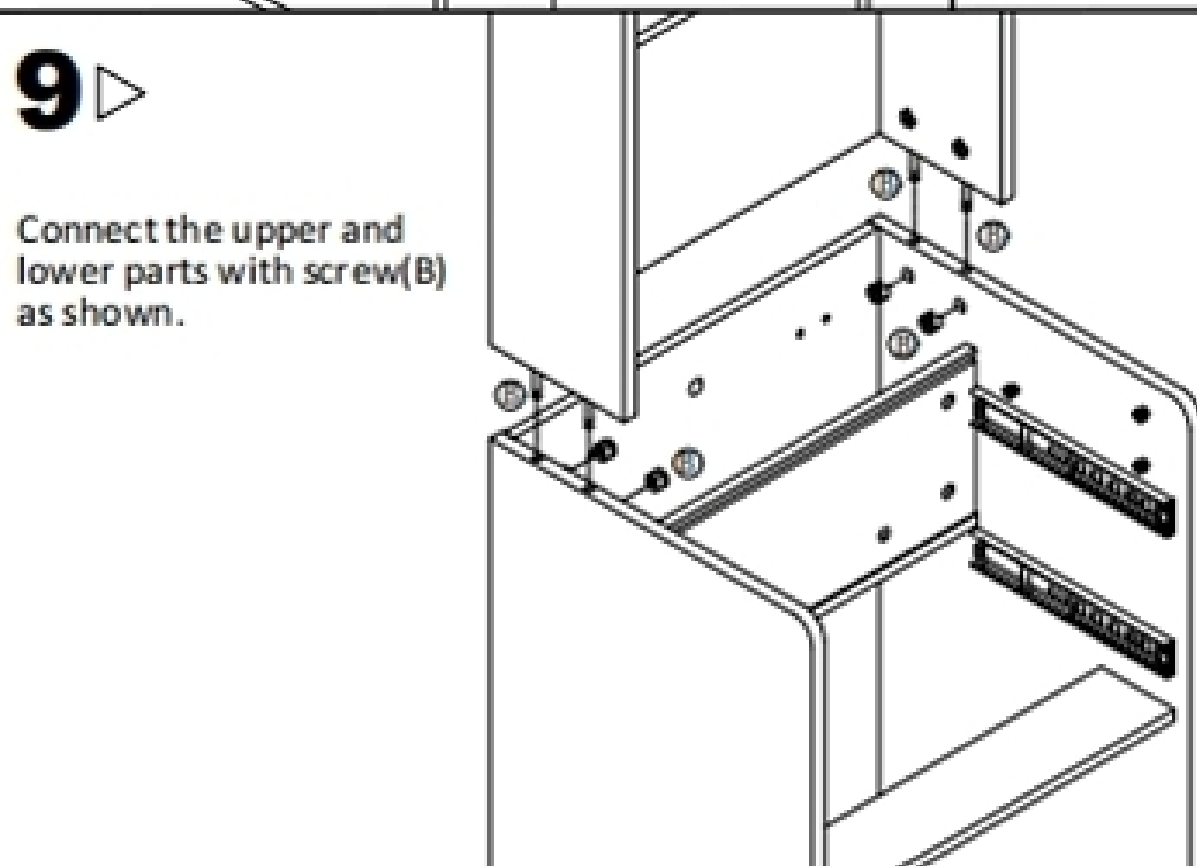
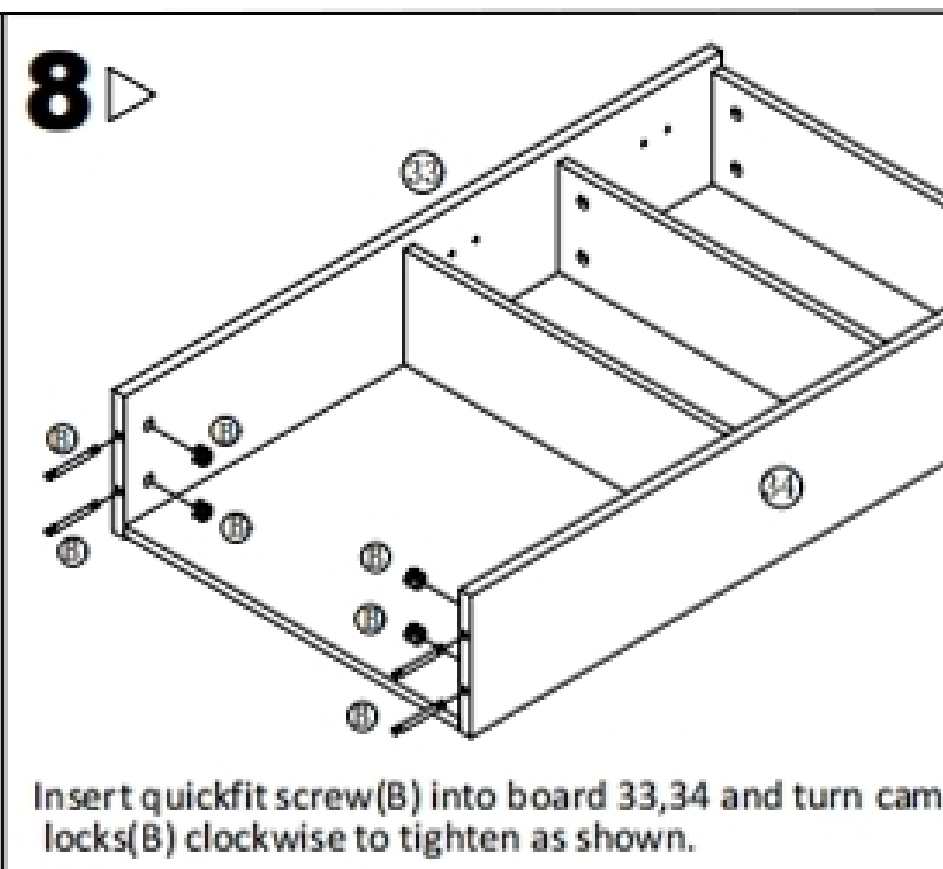
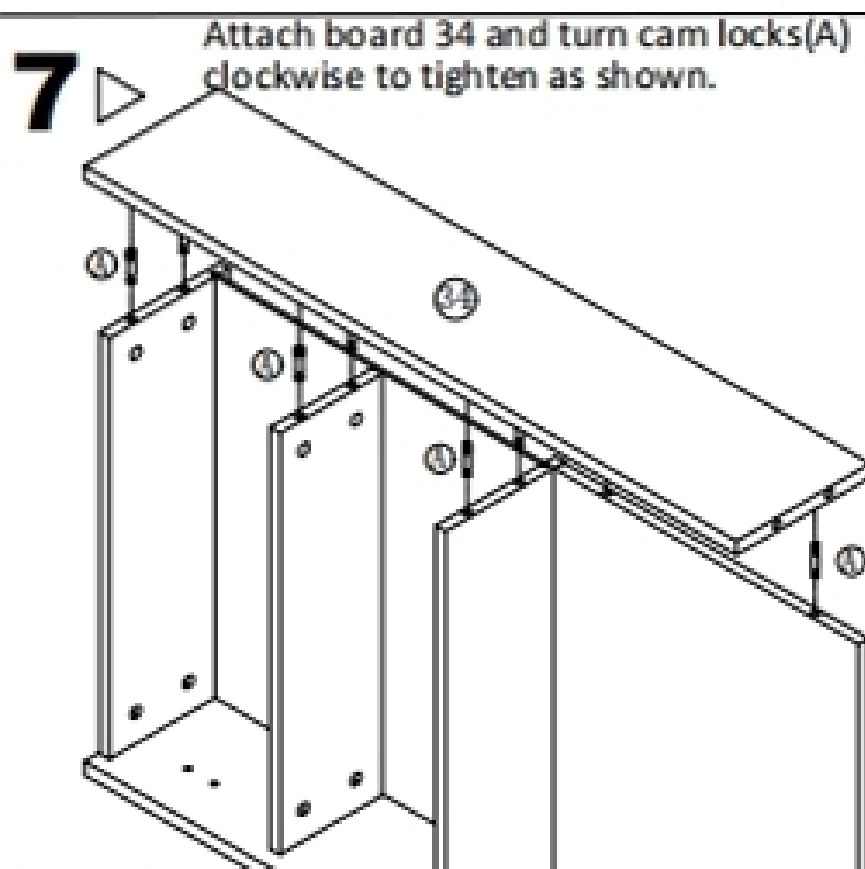


**5** Attach board 33 to board 35,37,36, 38 and turn cam locks(A) clockwise to tighten as shown.



**6** Slide board 39 into available slots.





Then fix connecting part (K) with screw(G) as shown.

