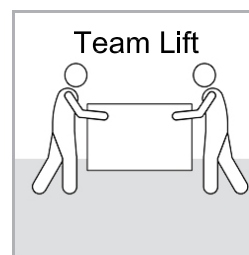
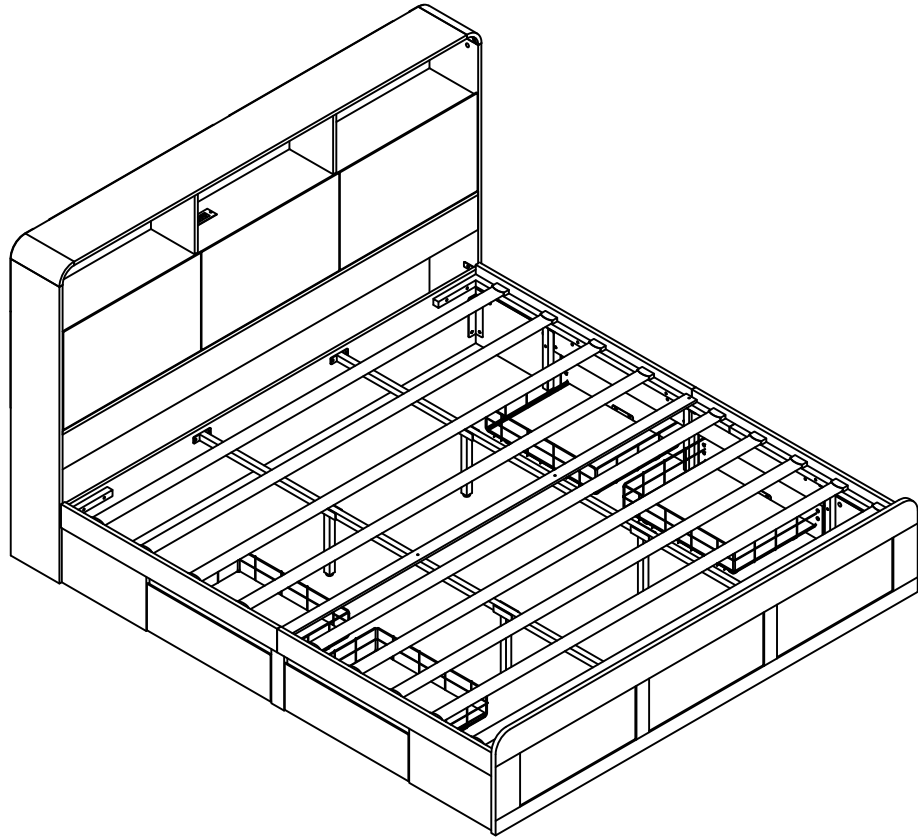
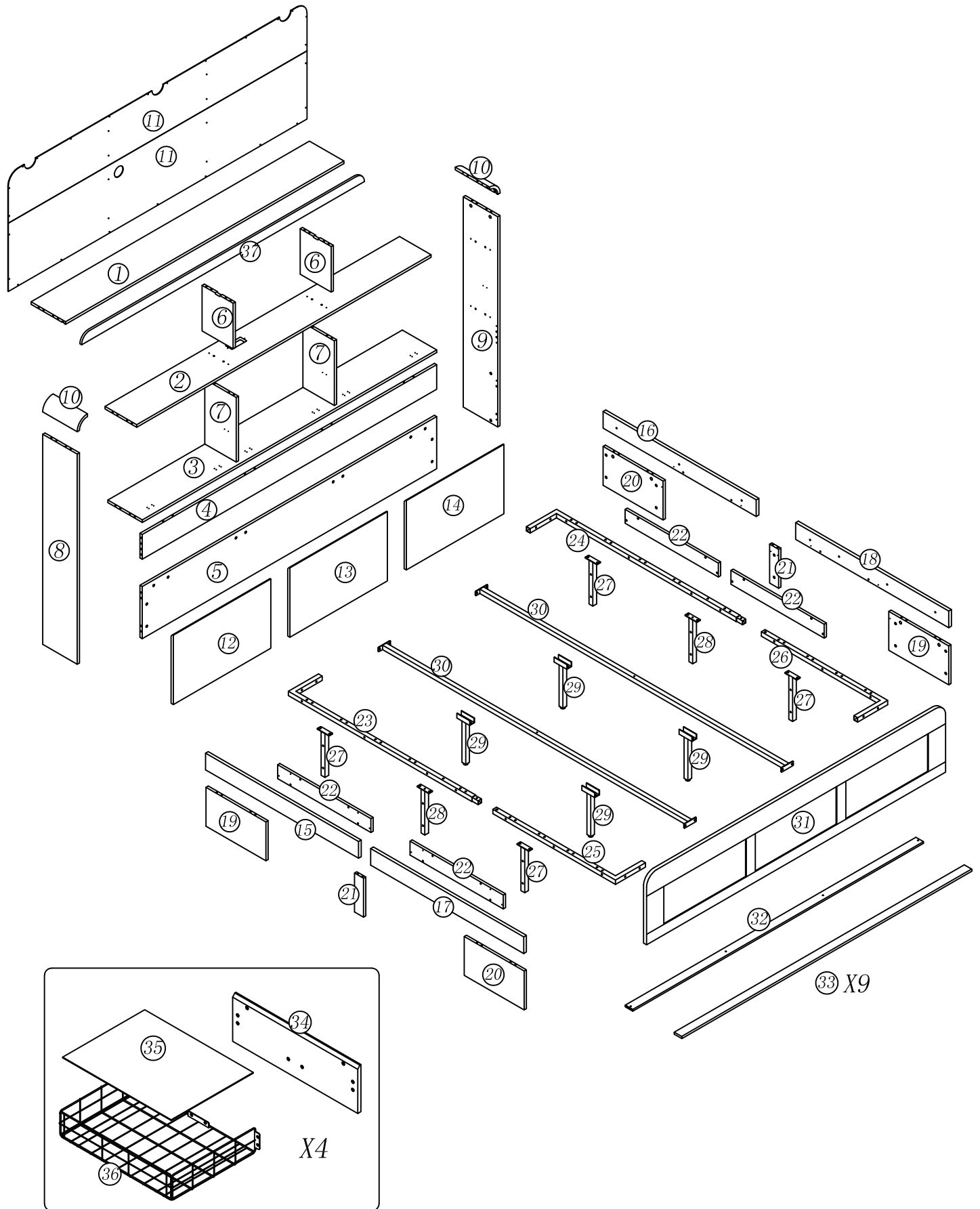




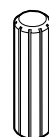

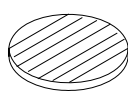
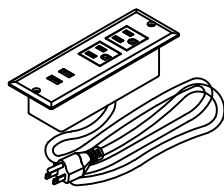
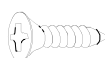
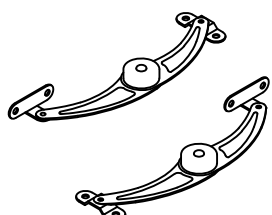
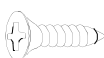

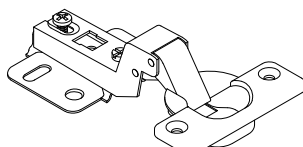

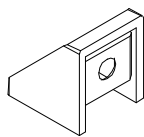
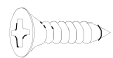

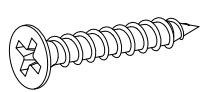
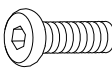
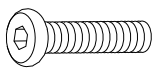
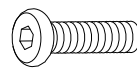
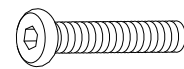
# ASSEMBLY INSTRUCTIONS



# PACKAGE INCLUDE

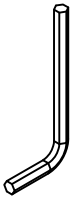


# PACKAGE CONTENT

<p><b>Ø6x35MM</b></p>  <p><b>(A) 52x+2</b></p>	<p><b>Ø15x11MM</b></p>  <p><b>(B) 52x+2</b></p>	<p><b>Ø8x30MM</b></p>  <p><b>(C) 56x+2</b></p>	<p><b>Ø8x25MM</b></p>  <p><b>(D) 8x+1</b></p>
<p><b>Ø25MM</b></p>  <p><b>(E) 20x+2</b></p>	 <p><b>(F) 1x</b></p>	<p><b>Ø3x12MM</b></p>  <p><b>(G) 2x</b></p>	 <p><b>(H) 3x</b></p>
<p><b>Ø3x12MM</b></p>  <p><b>(J) 24x+2</b></p>	<p><b>Ø10x2MM</b></p>  <p><b>(K) 6x</b></p>	<p><b>Ø35MM</b></p>  <p><b>(L) 6x</b></p>	<p><b>Ø3.5x14MM</b></p>  <p><b>(M) 36x+2</b></p>
<p><b>20x20MM</b></p>  <p><b>(N) 6x</b></p>	<p><b>Ø3.5x12MM</b></p>  <p><b>(O) 12x+1</b></p>	<p><b>Ø3x15MM</b></p>  <p><b>(P) 33x+2</b></p>	<p><b>Ø4x25MM</b></p>  <p><b>(Q) 16x+1</b></p>
<p><b>M6x12MM</b></p>  <p><b>(R) 78x+2</b></p>	<p><b>M6x35MM</b></p>  <p><b>(S) 34x+2</b></p>	<p><b>M6x20MM</b></p>  <p><b>(T) 2x</b></p>	<p><b>M6x45MM</b></p>  <p><b>(U) 2x</b></p>

# PACKAGE CONTENT

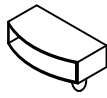
**4MM**



(V)

1x

**56\*30\*30MM**



(W)

18x+1

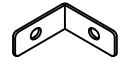
**160\*35\*35\*2MM**



(X)

4x

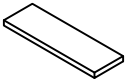
**50\*35\*35\*2MM**



(Y)

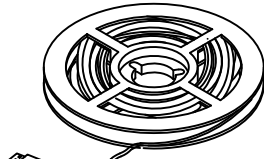
4x

**48\*15\*3MM**



(Z)

20x+2

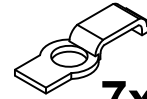


1x



1x

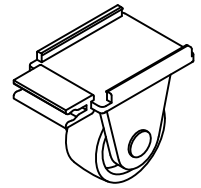
(AA)



7x



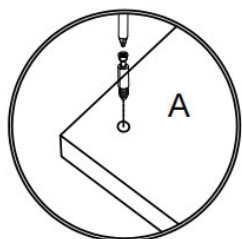
7x



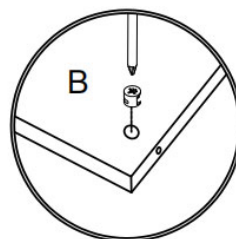
(AB)

16x

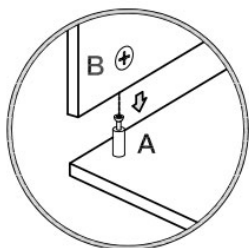
# How to use the cam lock system



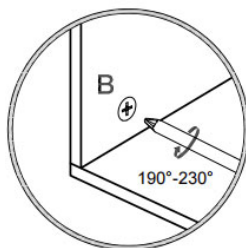
1. Screw cam bolt into panel



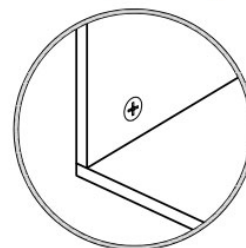
2. Push cam into panel - arrow feature on cam top points to panel edge



3. Align cam bolt(s) with cam(s) and insert all the way into cross-bored hole(s)

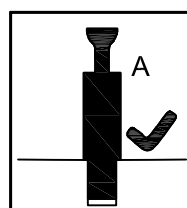
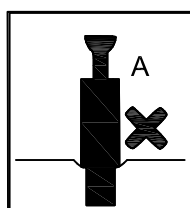
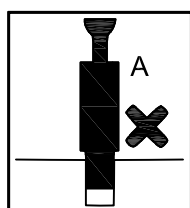
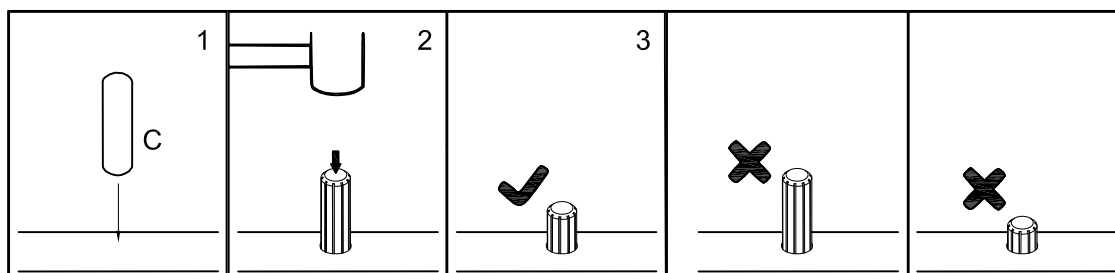


4. Rotate cam(s) clockwise 190°-230° to lock panels together



5. Panels should be tight against each other and connection should be rigid

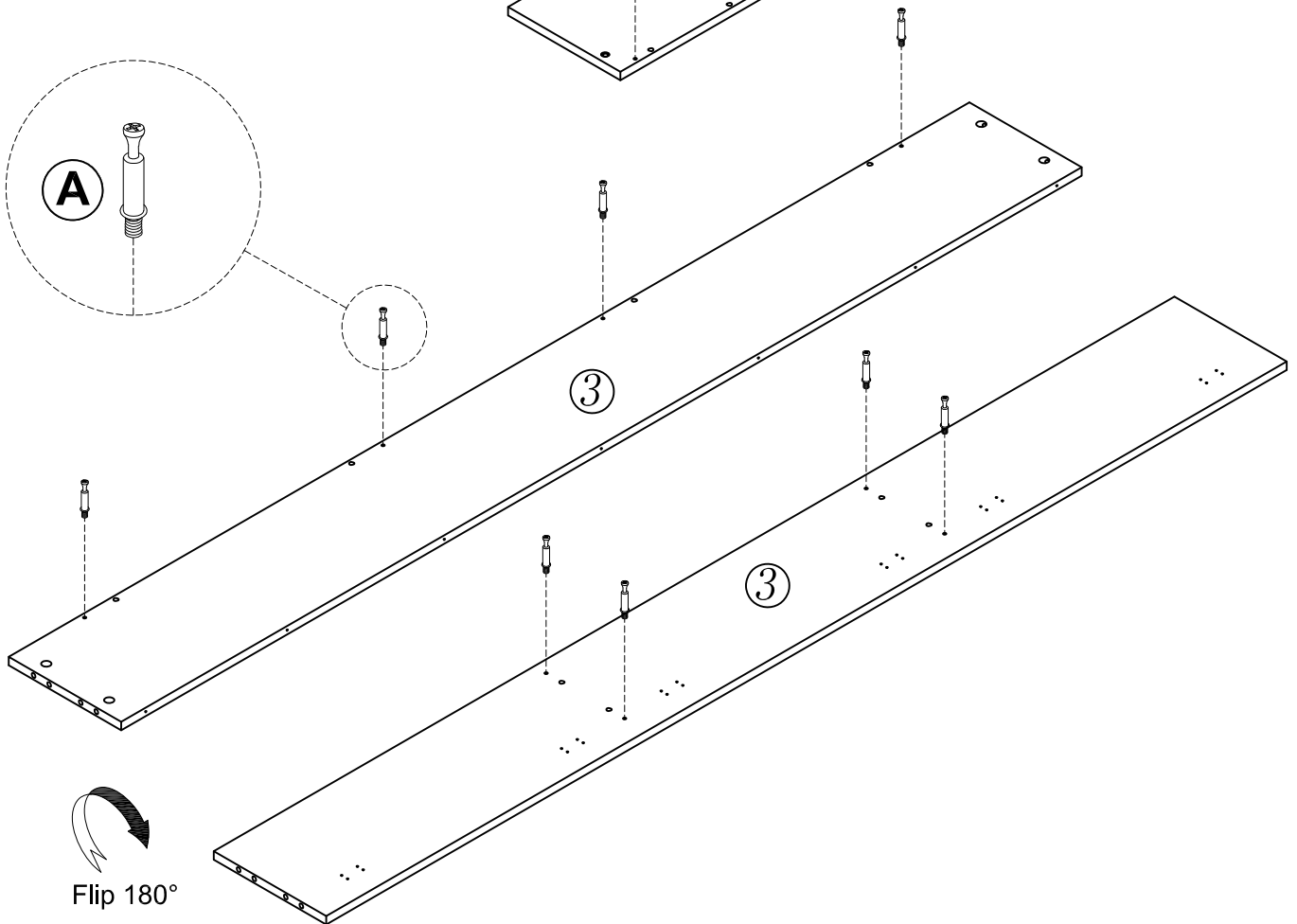
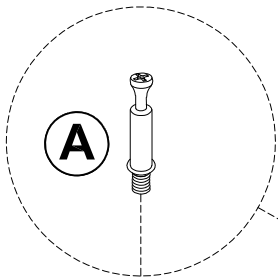
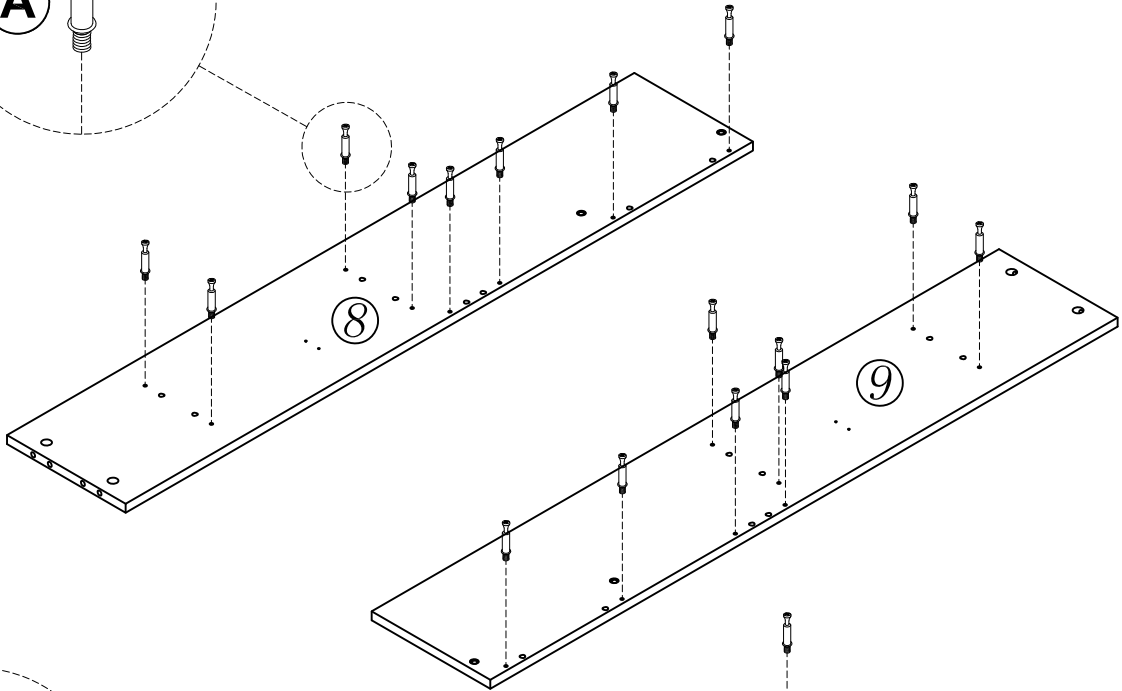
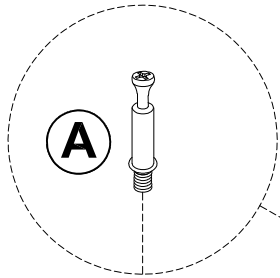
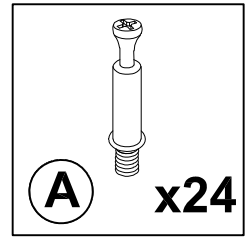
Insert the wood dowel (C) at least half way by tapping lightly with a rubber mallet, IT NECESSARY.



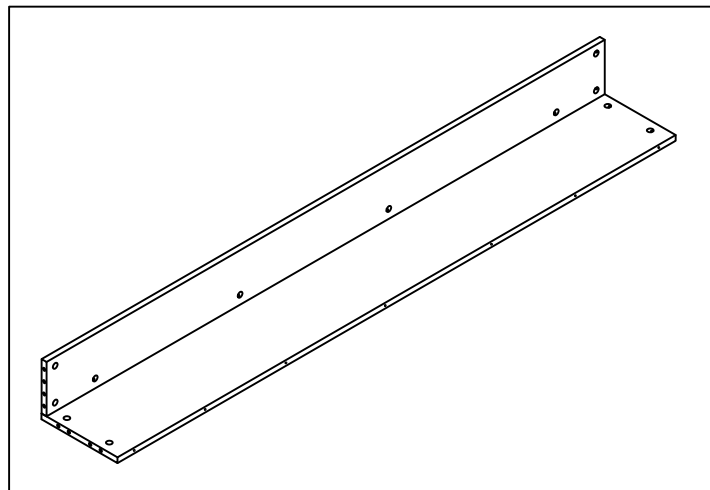
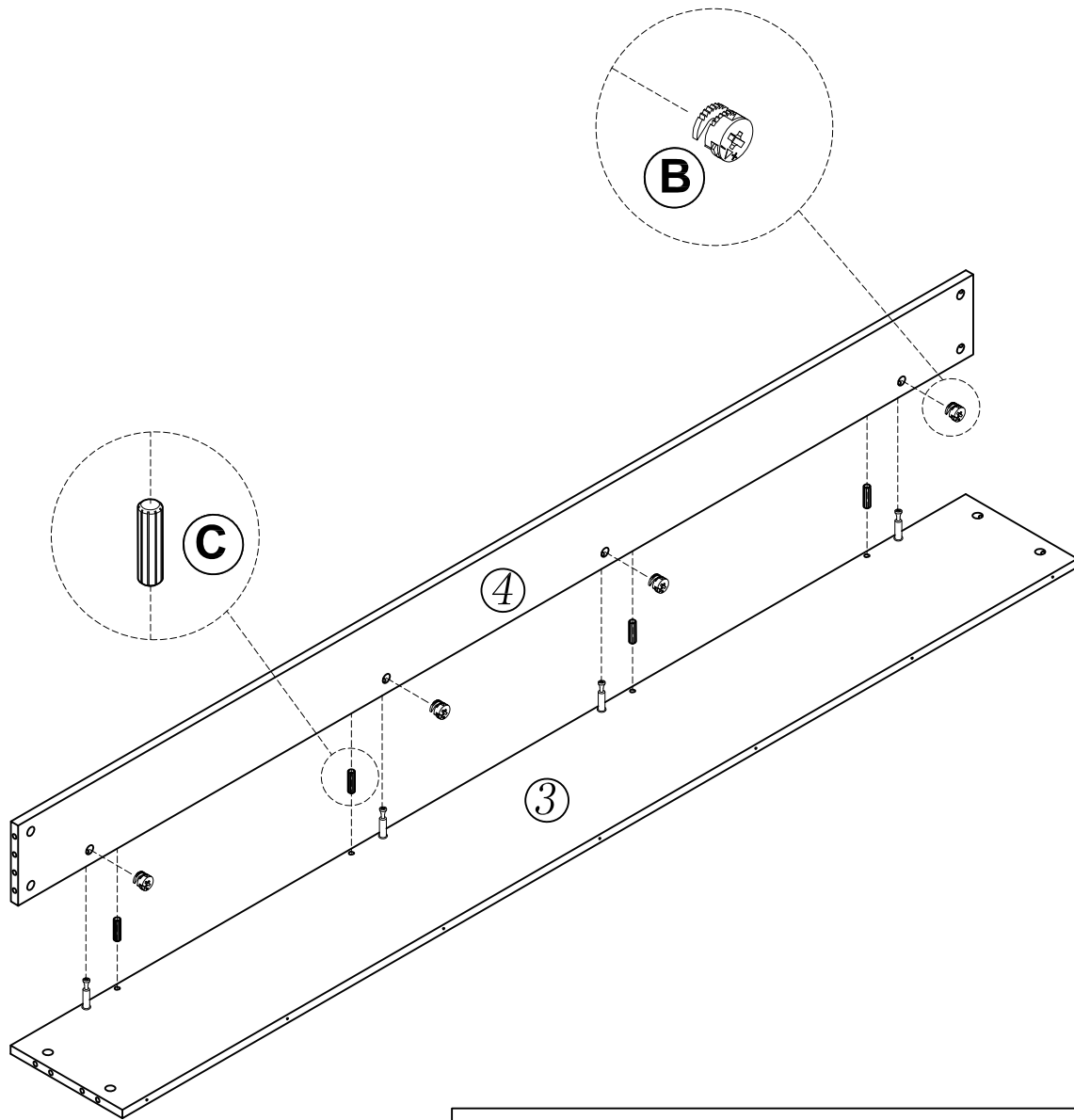
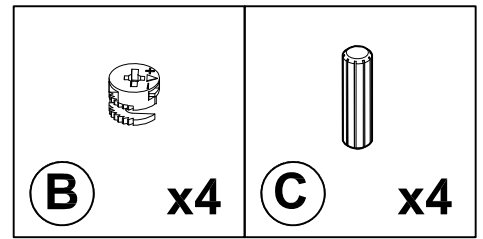
## WARNING

- Unit must be placed on a level surface or leveled with included hardware (when applicable).
- Do not sit or stand on or allow children to climb, sit or stand on the assembled product.
- For safety reasons, it is imperative that this unit be mounted to the wall.
- Do not use without installing the tip restraint.
- Unit can tip over causing severe injury or death.
- Do not exceed the recommended weight limits.
- Evenly distribute the weight on each level and always keep the heavier loads on the bottom.
- Before cutting, drilling or hammering into any wall or floor surface, verify the location of electrical, plumbing and gas lines. Cutting may cause serious injury.

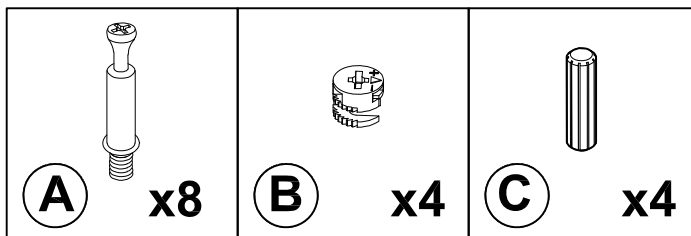
# STEP 1



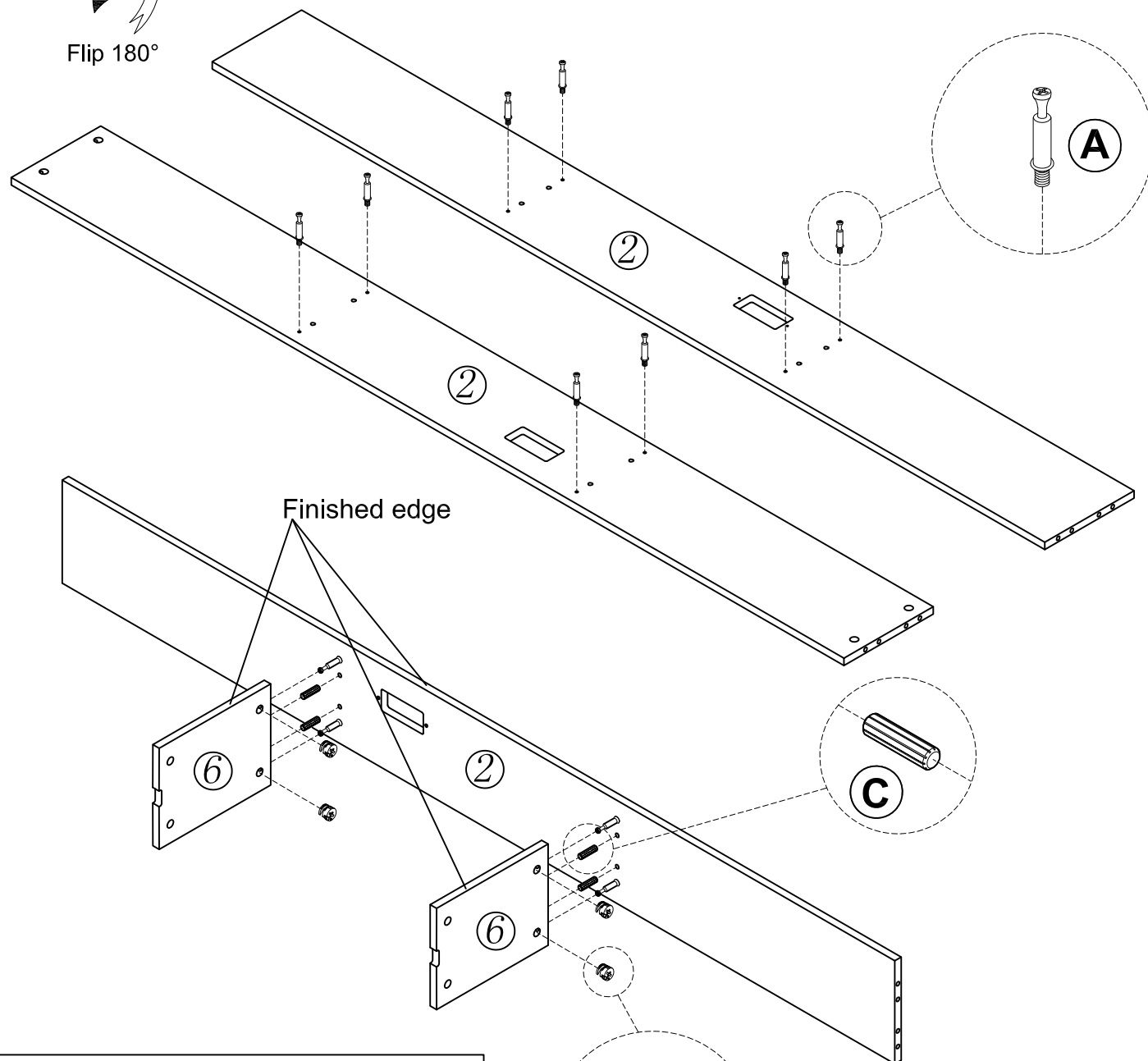
# STEP 2



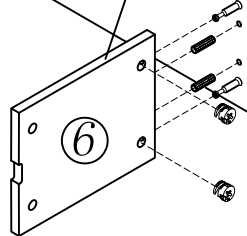
# STEP 3



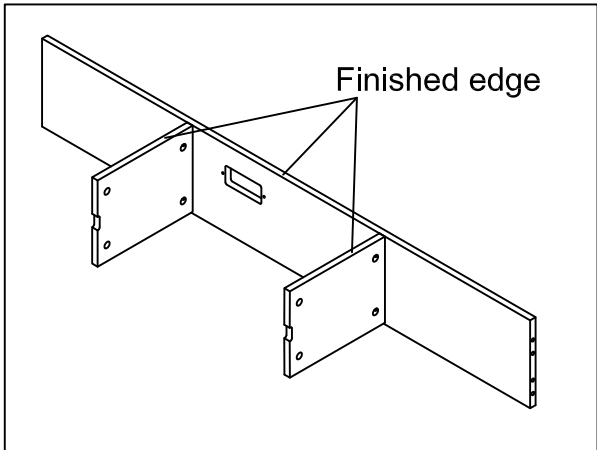
Flip 180°



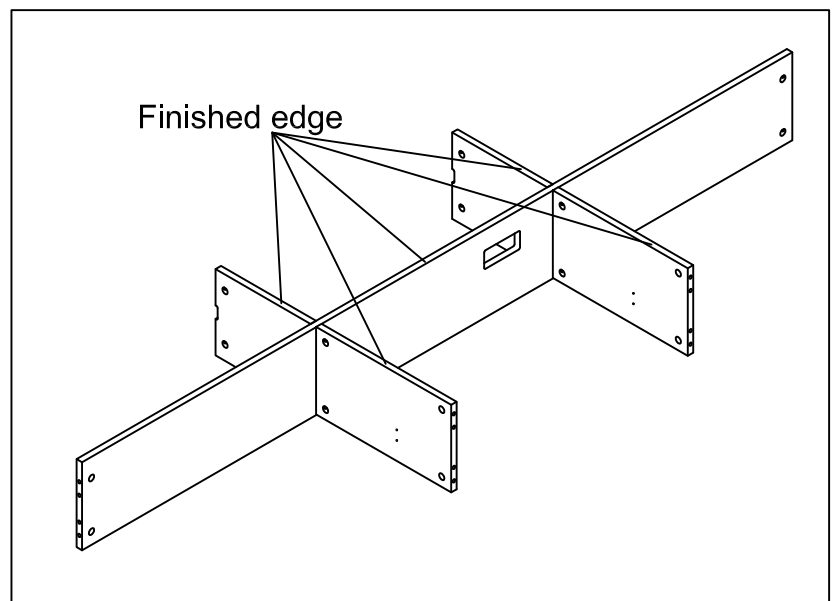
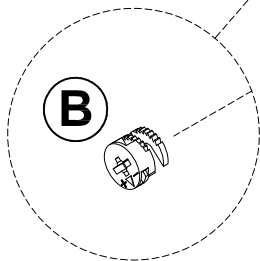
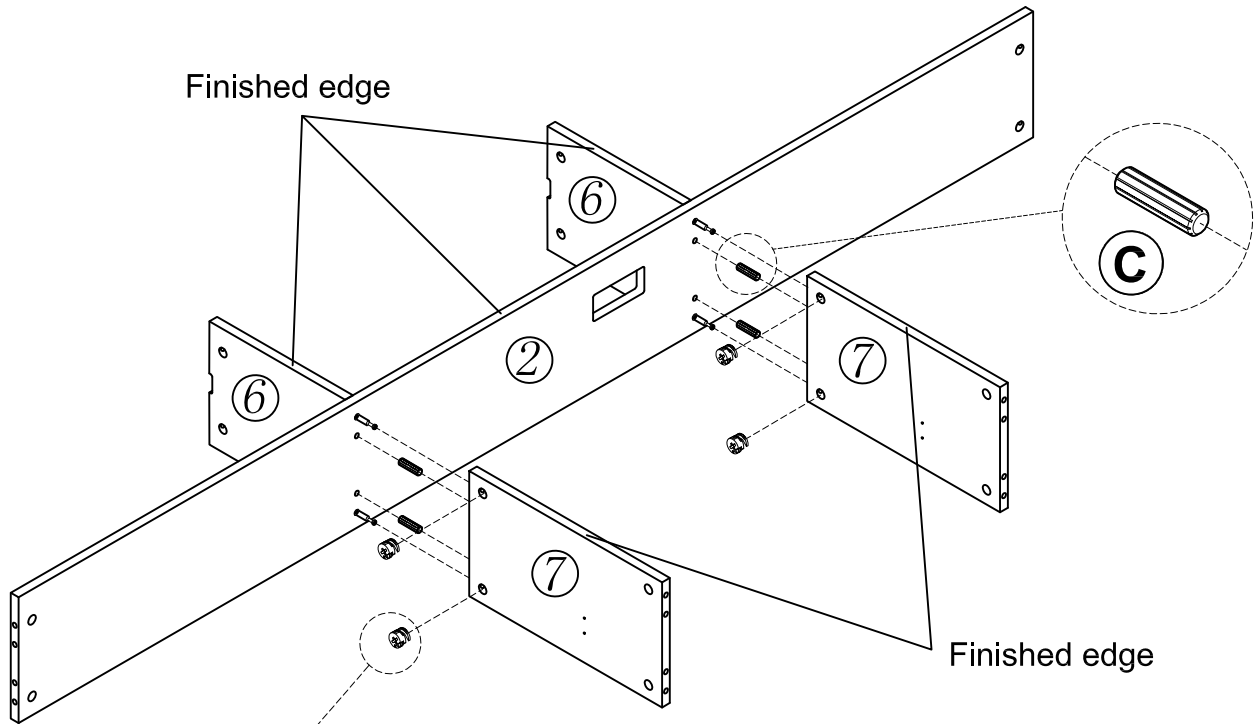
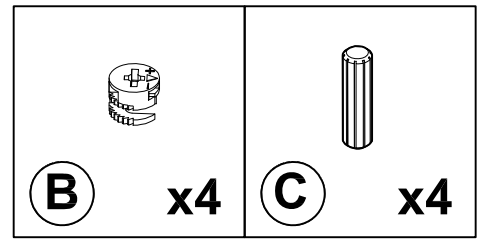
Finished edge



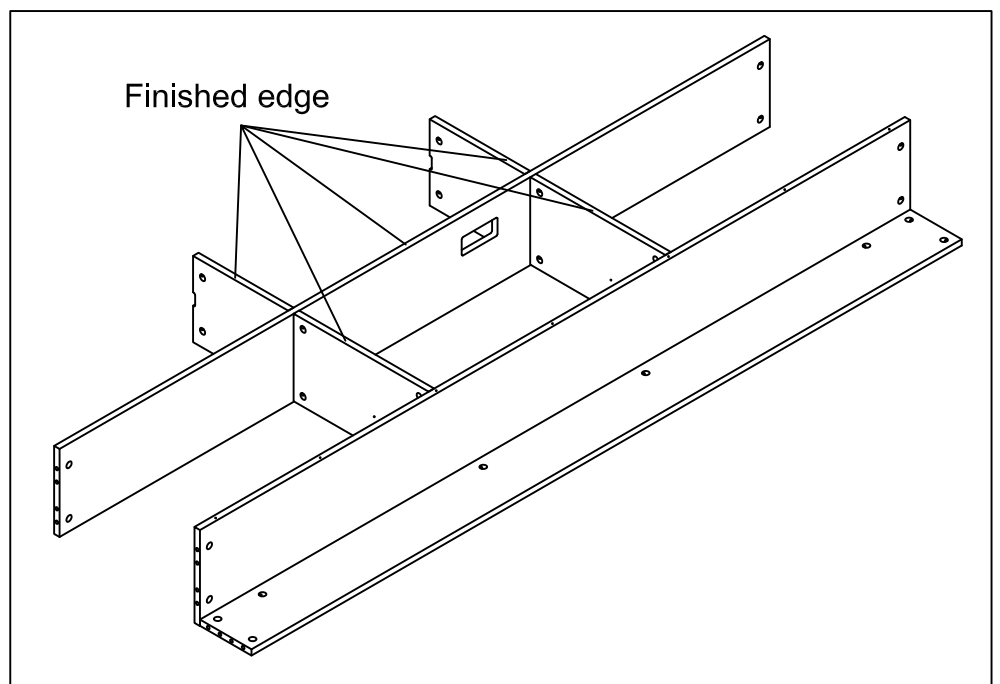
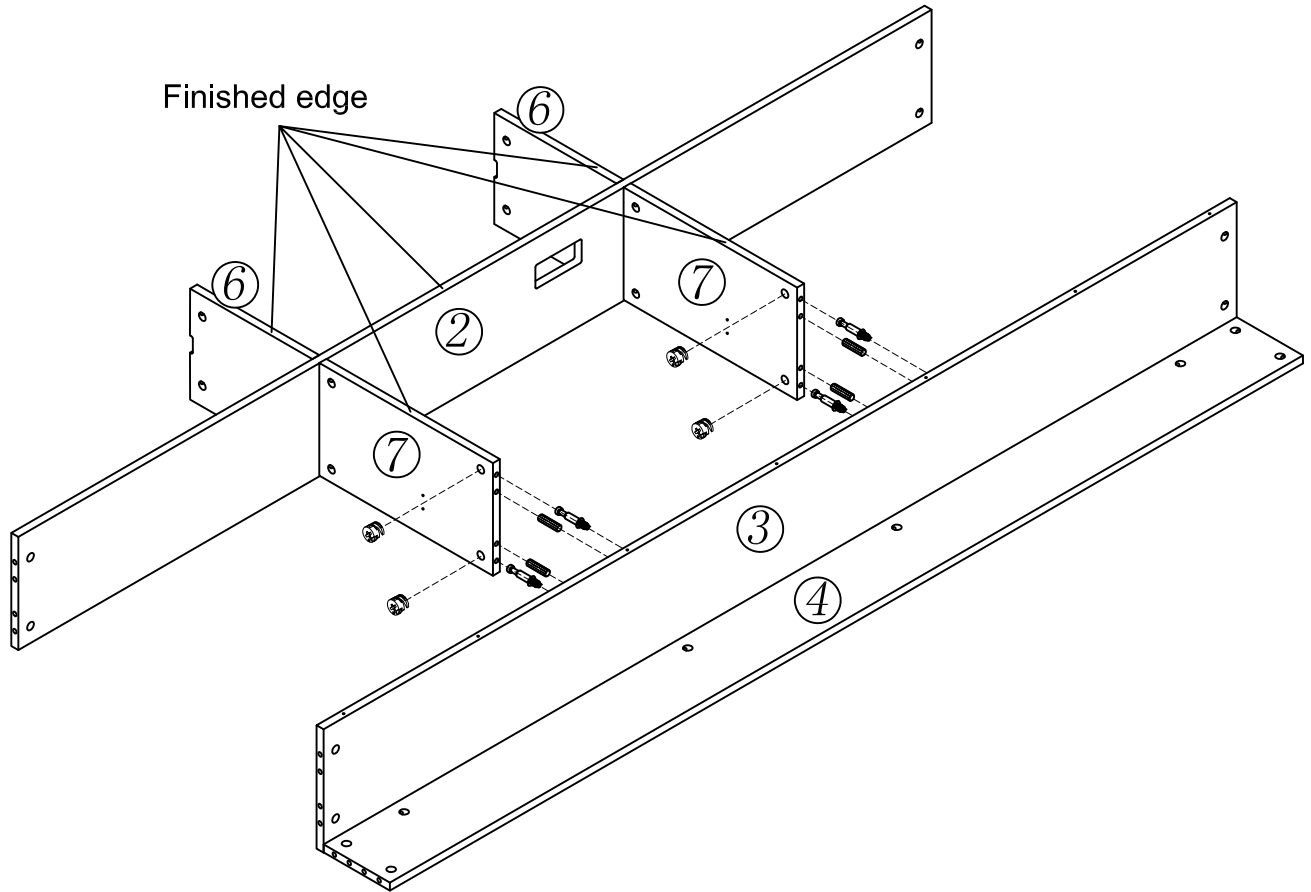
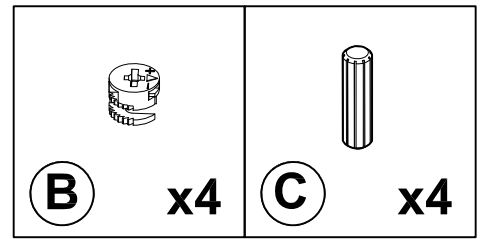
Finished edge



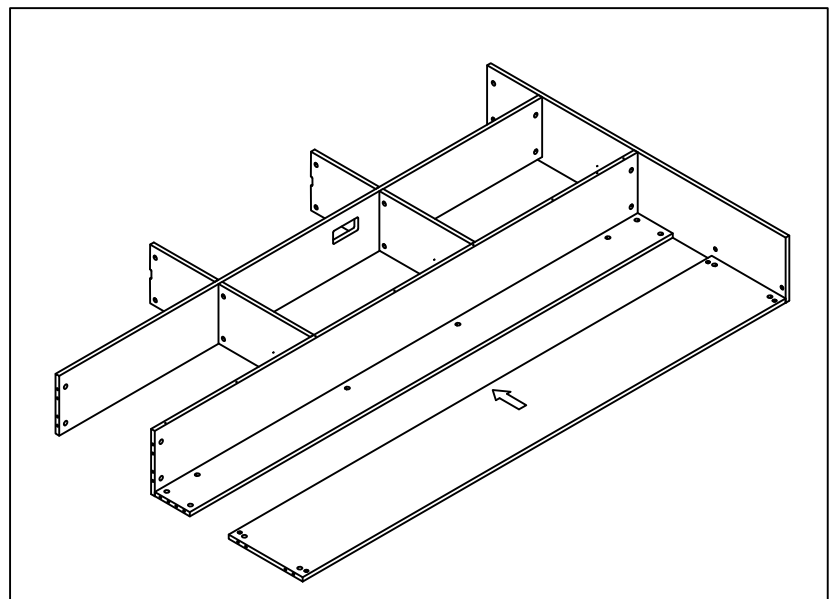
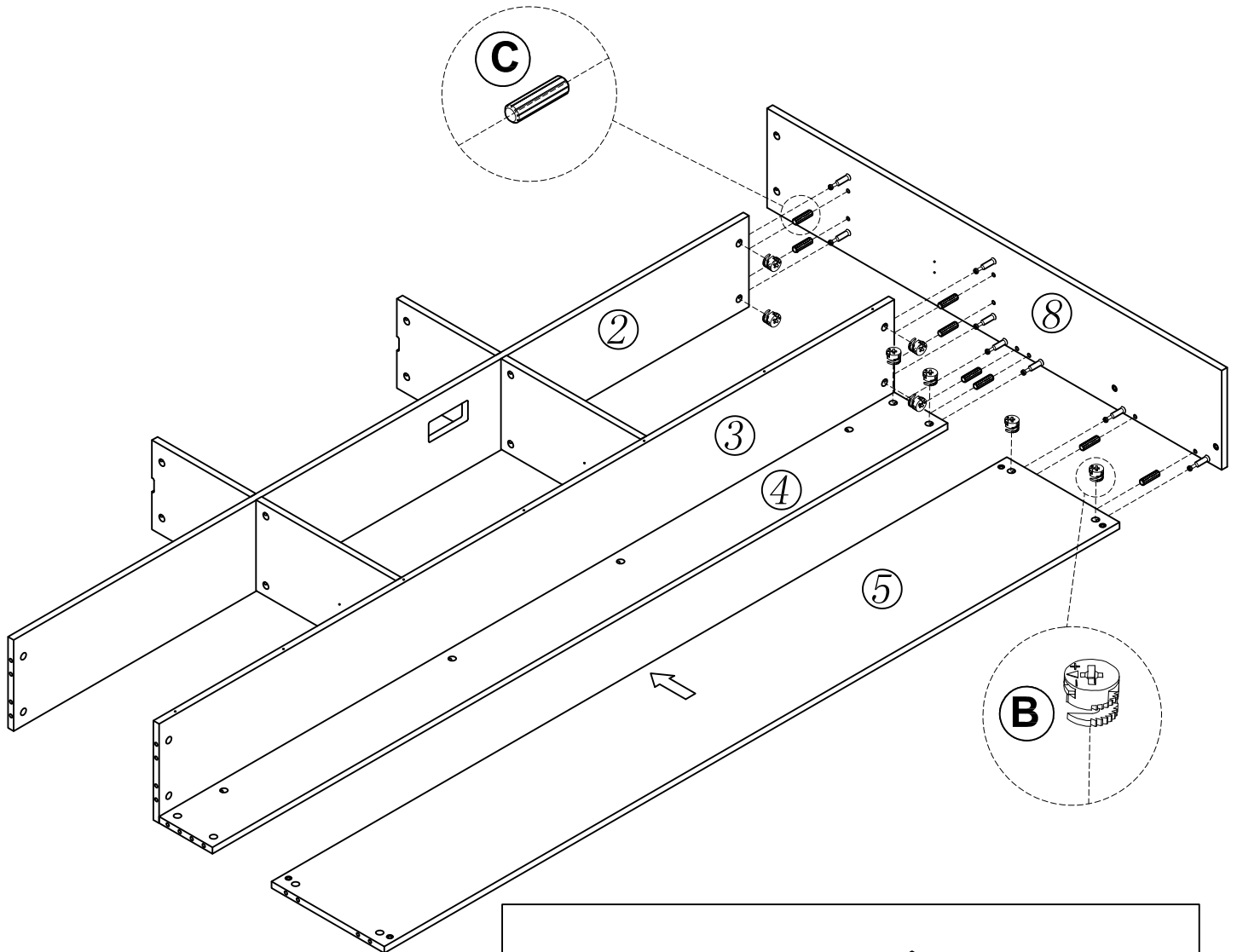
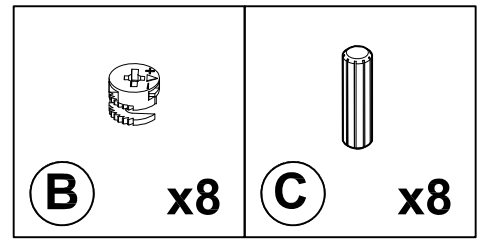
# STEP 4



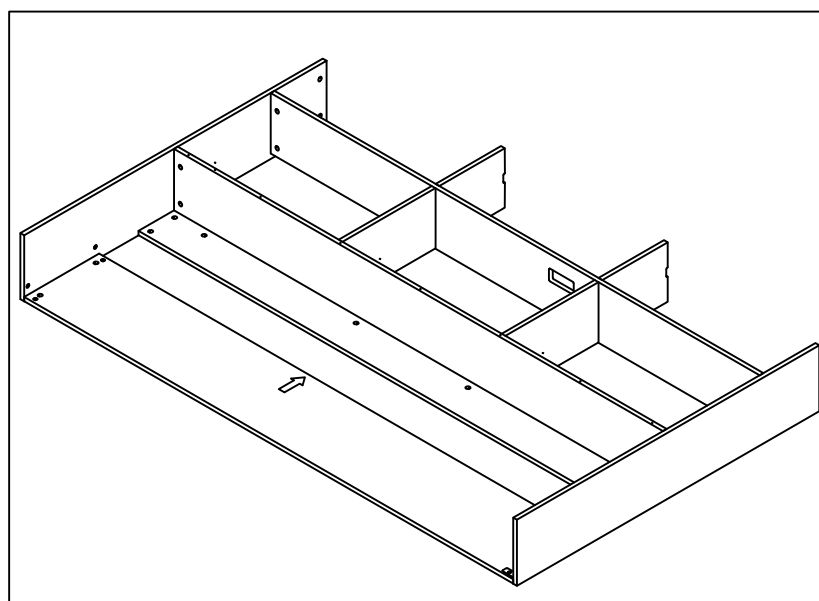
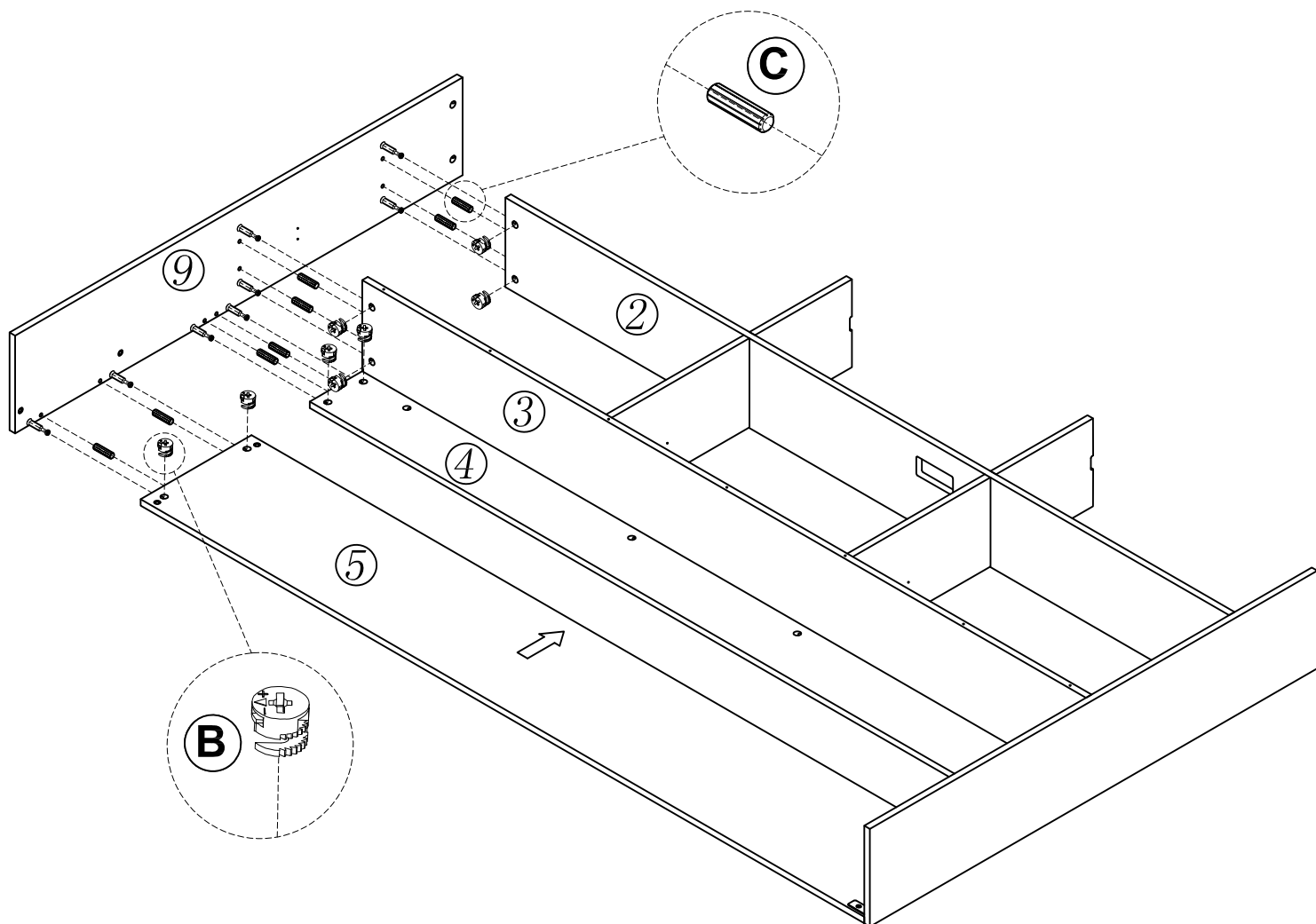
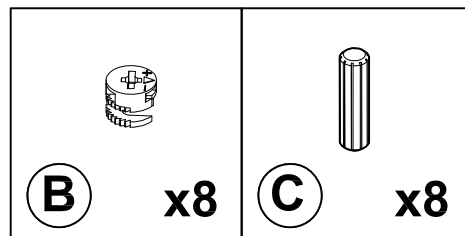
# STEP 5



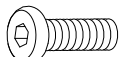
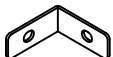

# STEP 6

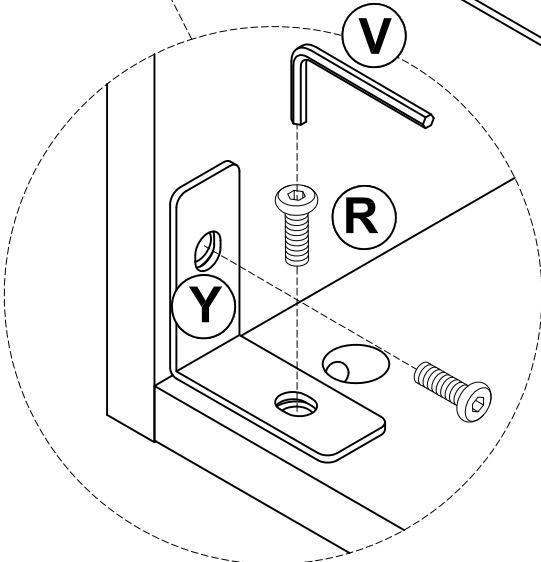
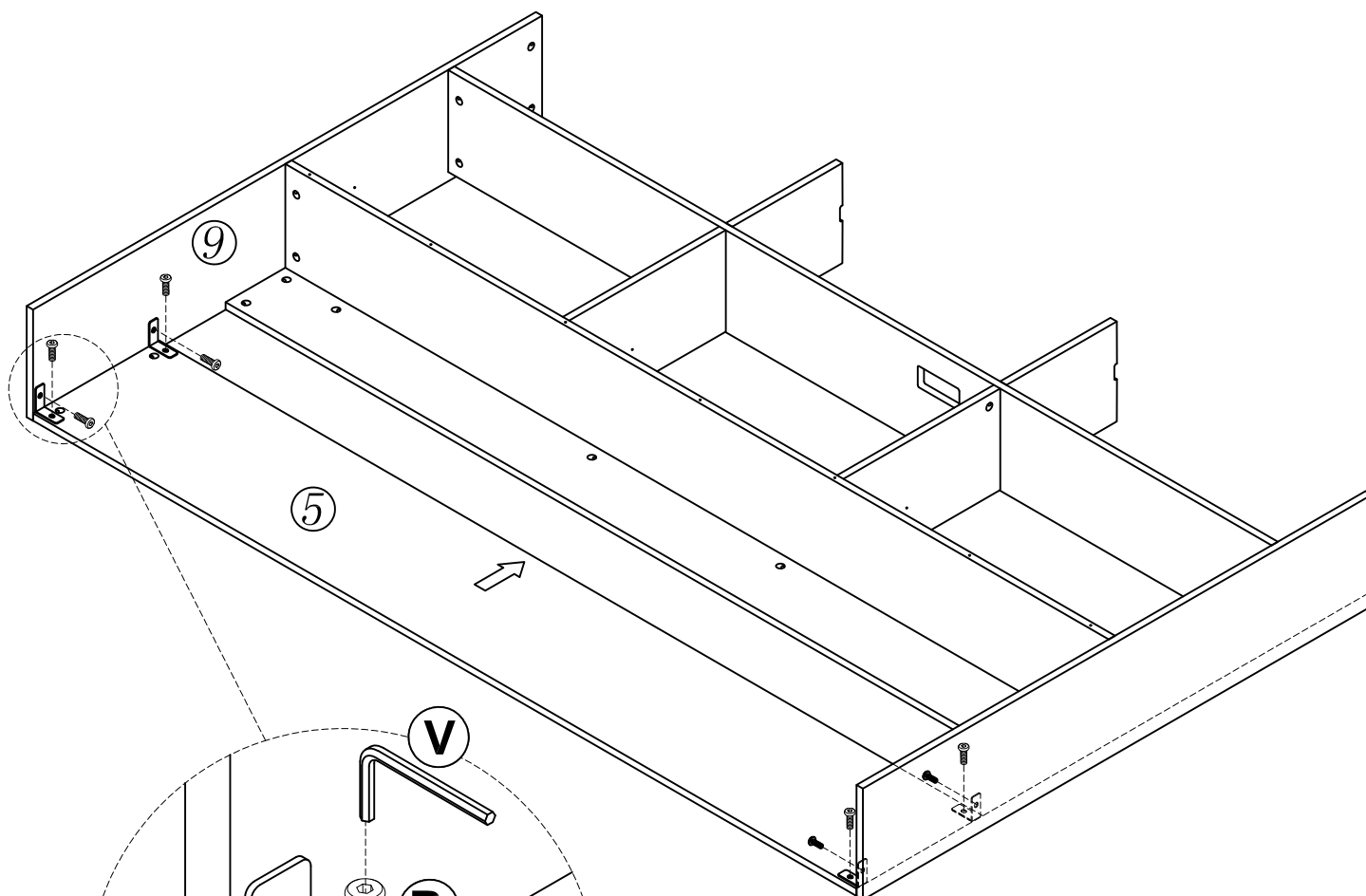


# STEP 7

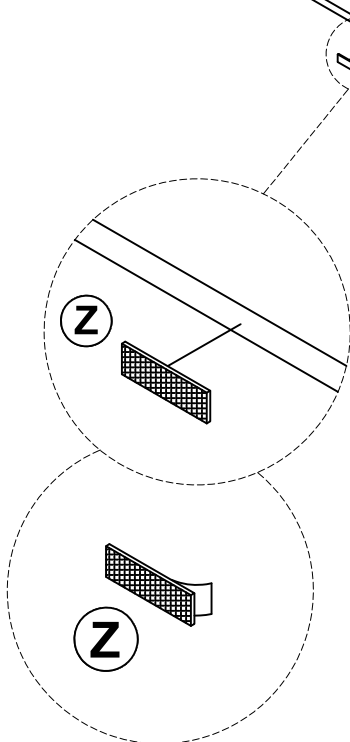
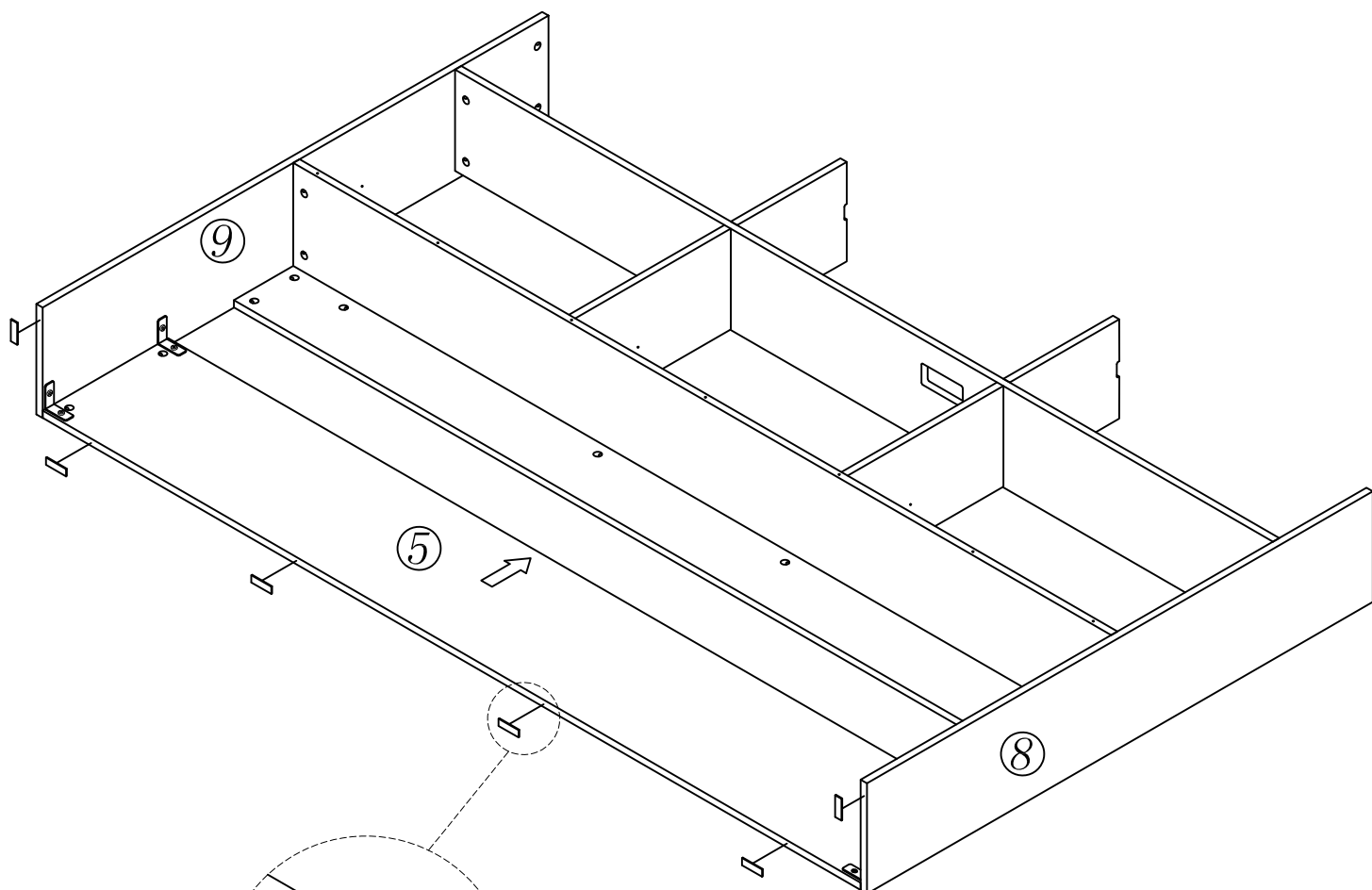
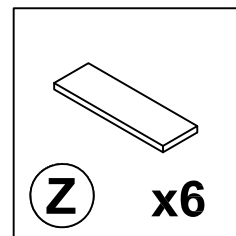


# STEP 8

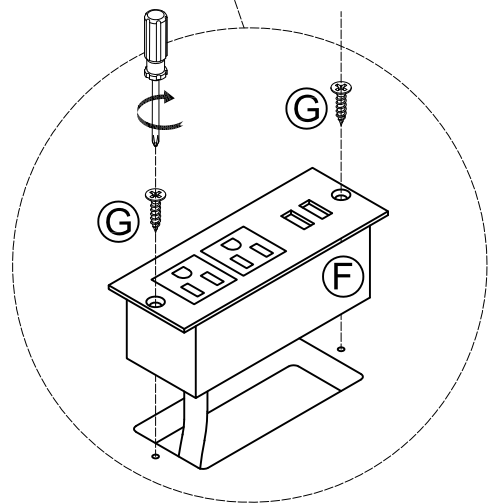
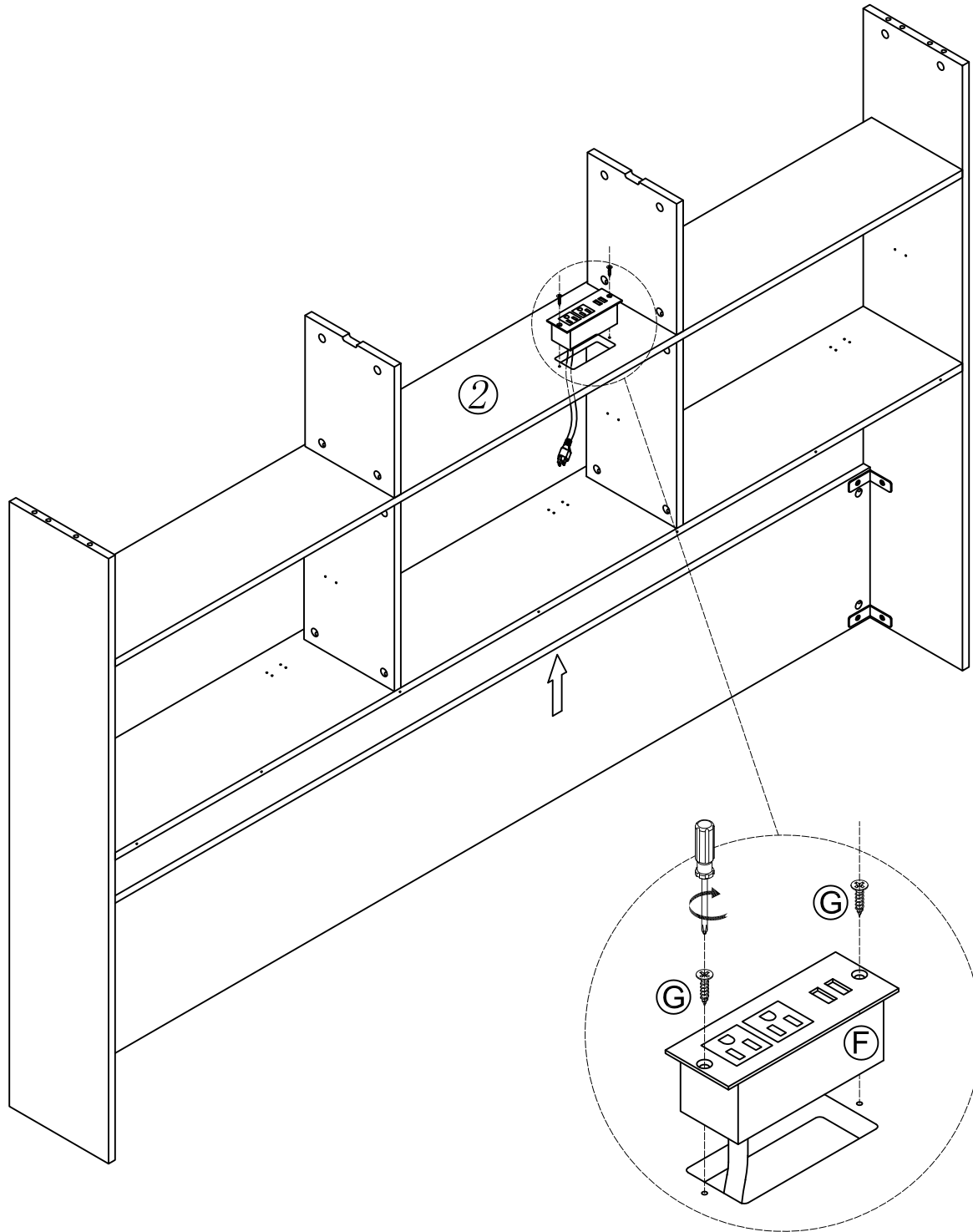
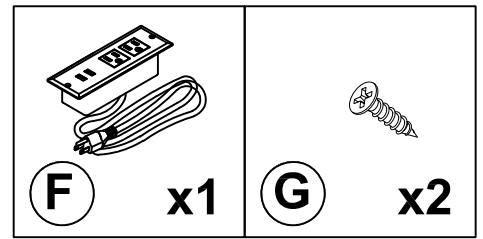
		
<b>(R)</b> x8	<b>(Y)</b> x4	<b>(V)</b> x1



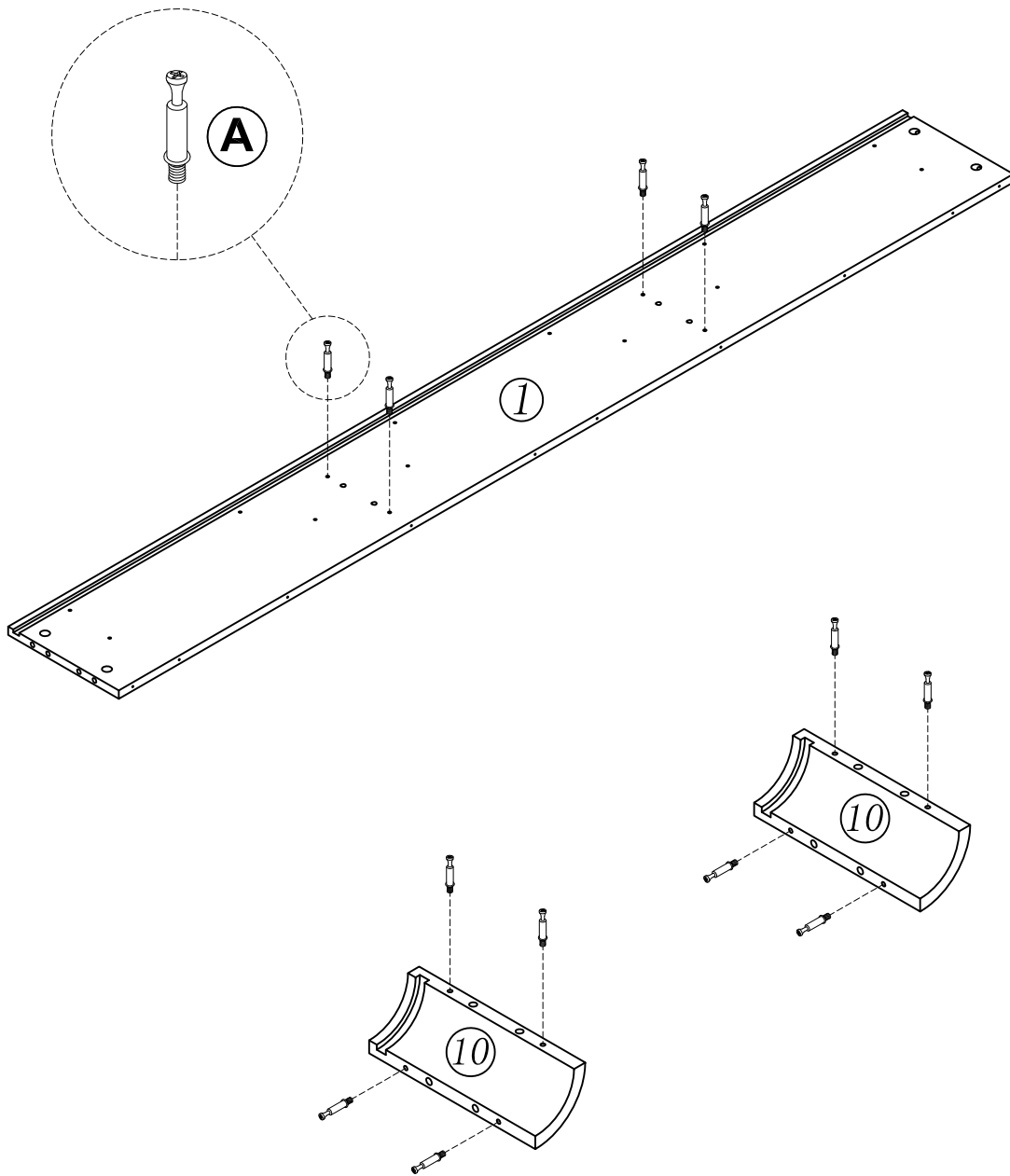
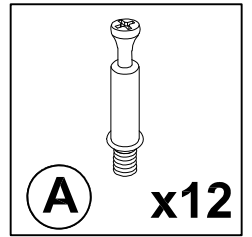
# STEP 9



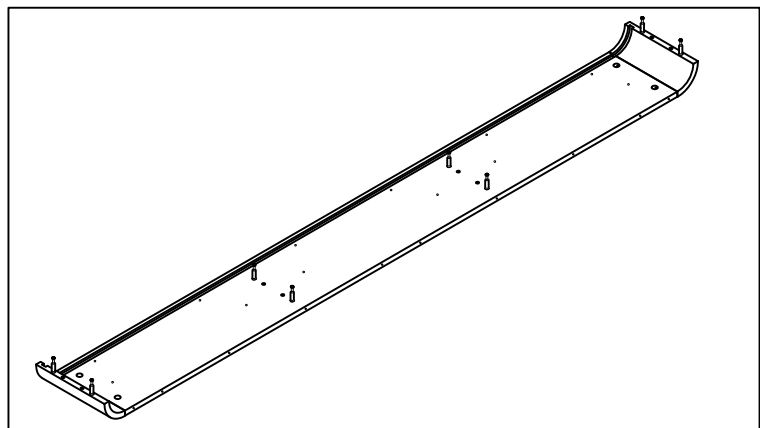
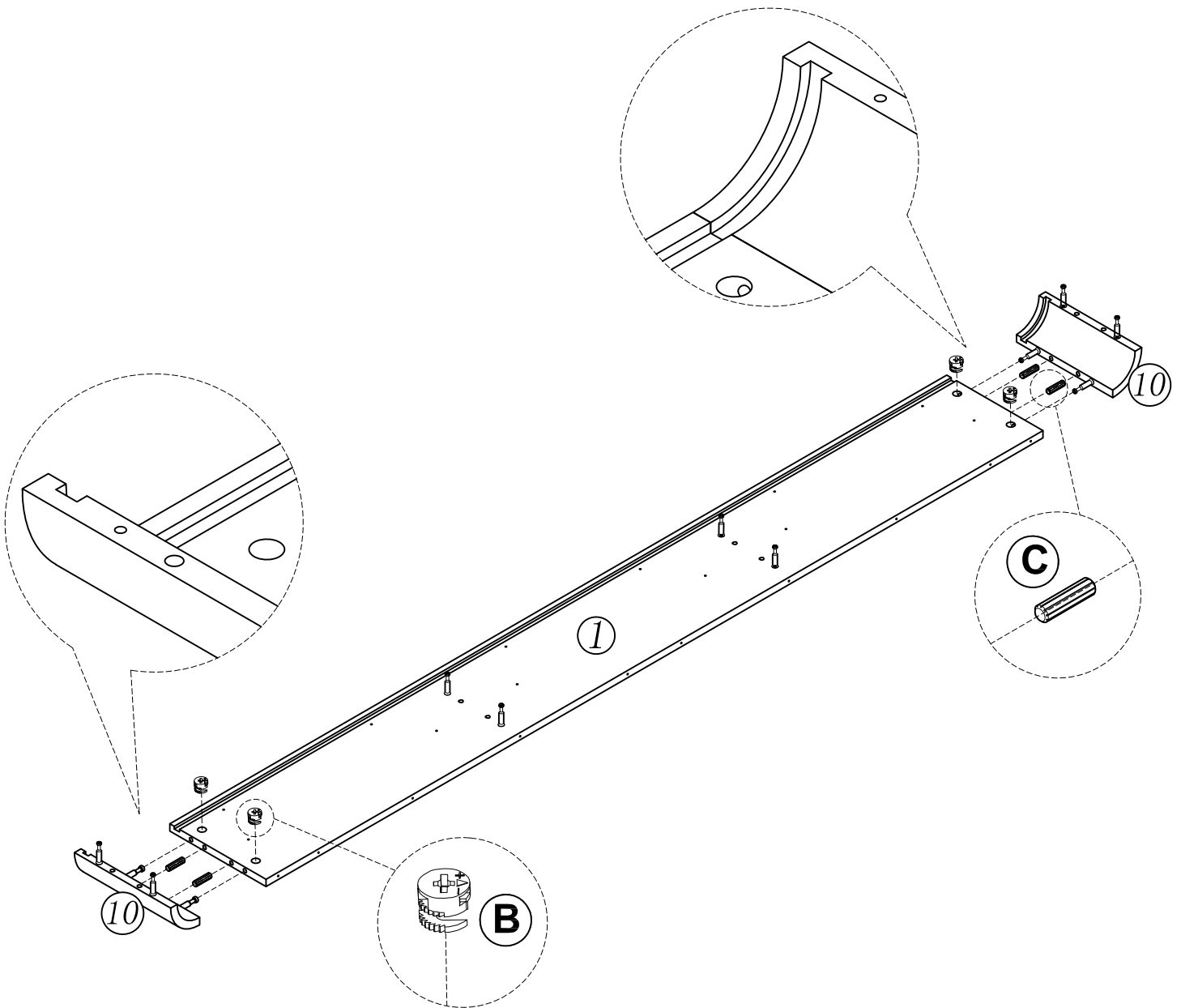
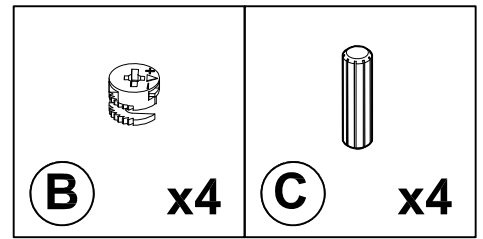
# STEP 10



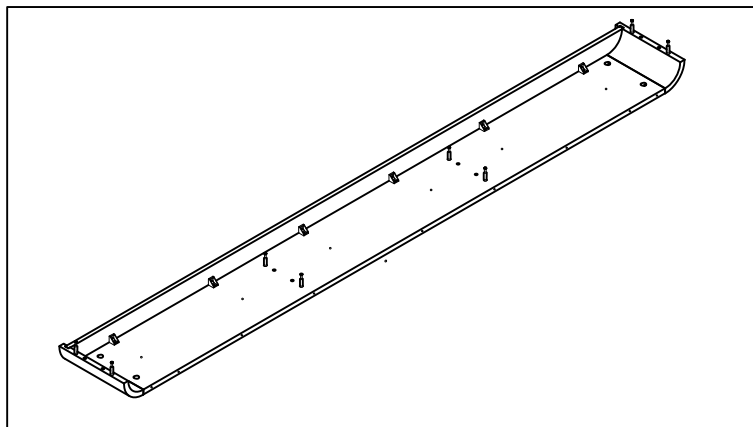
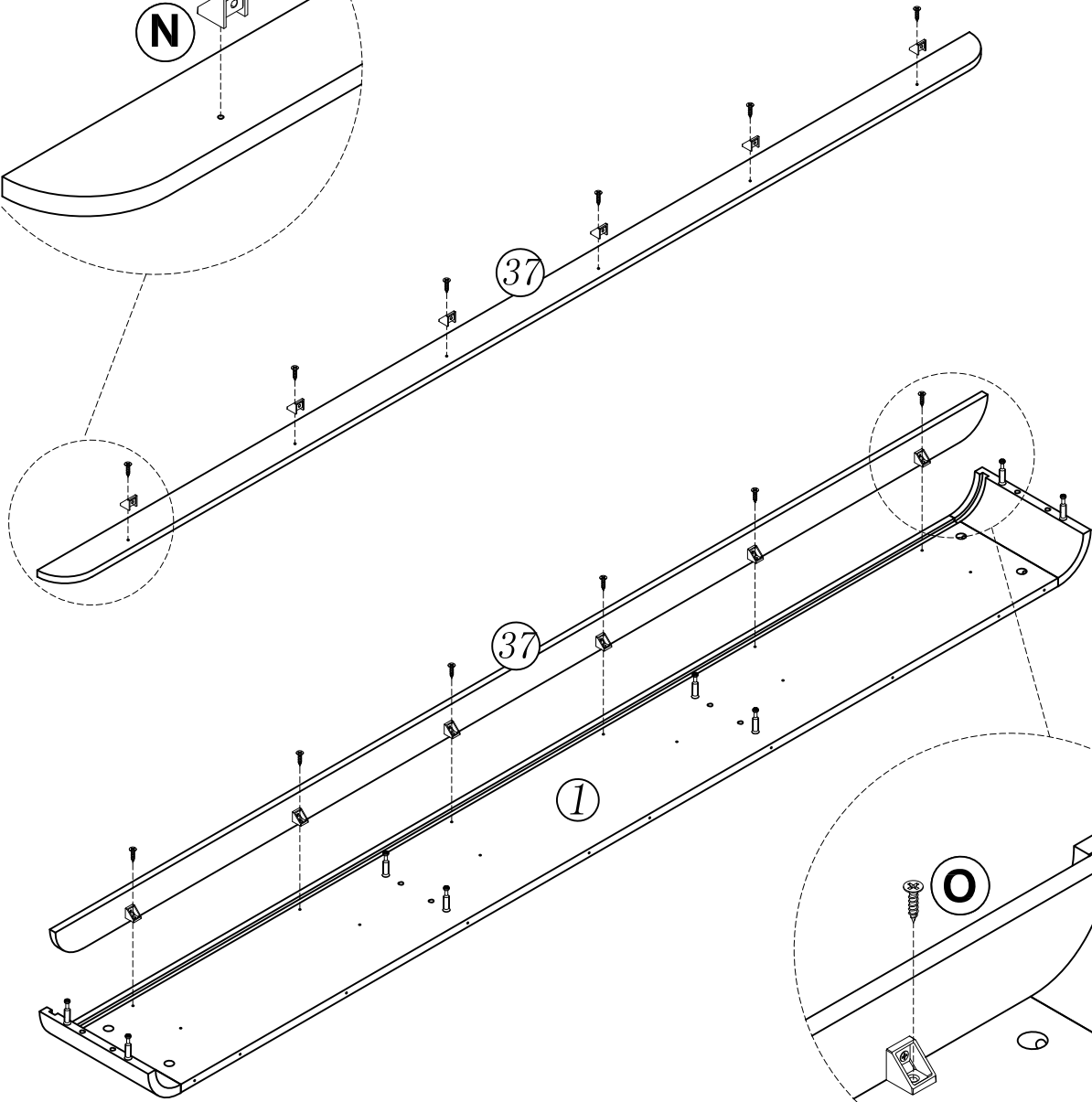
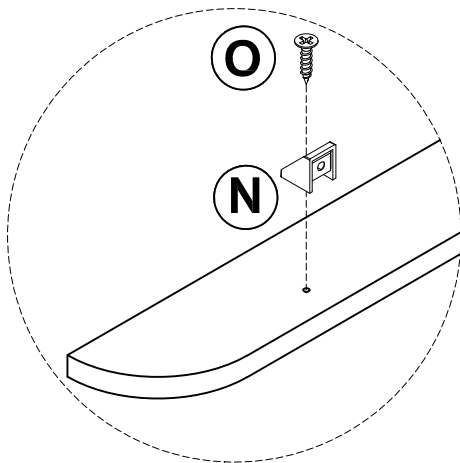
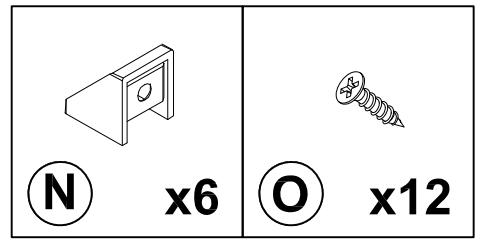
# STEP 11



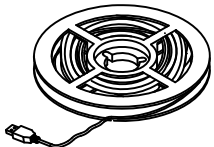
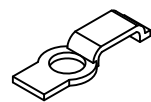

# STEP 12

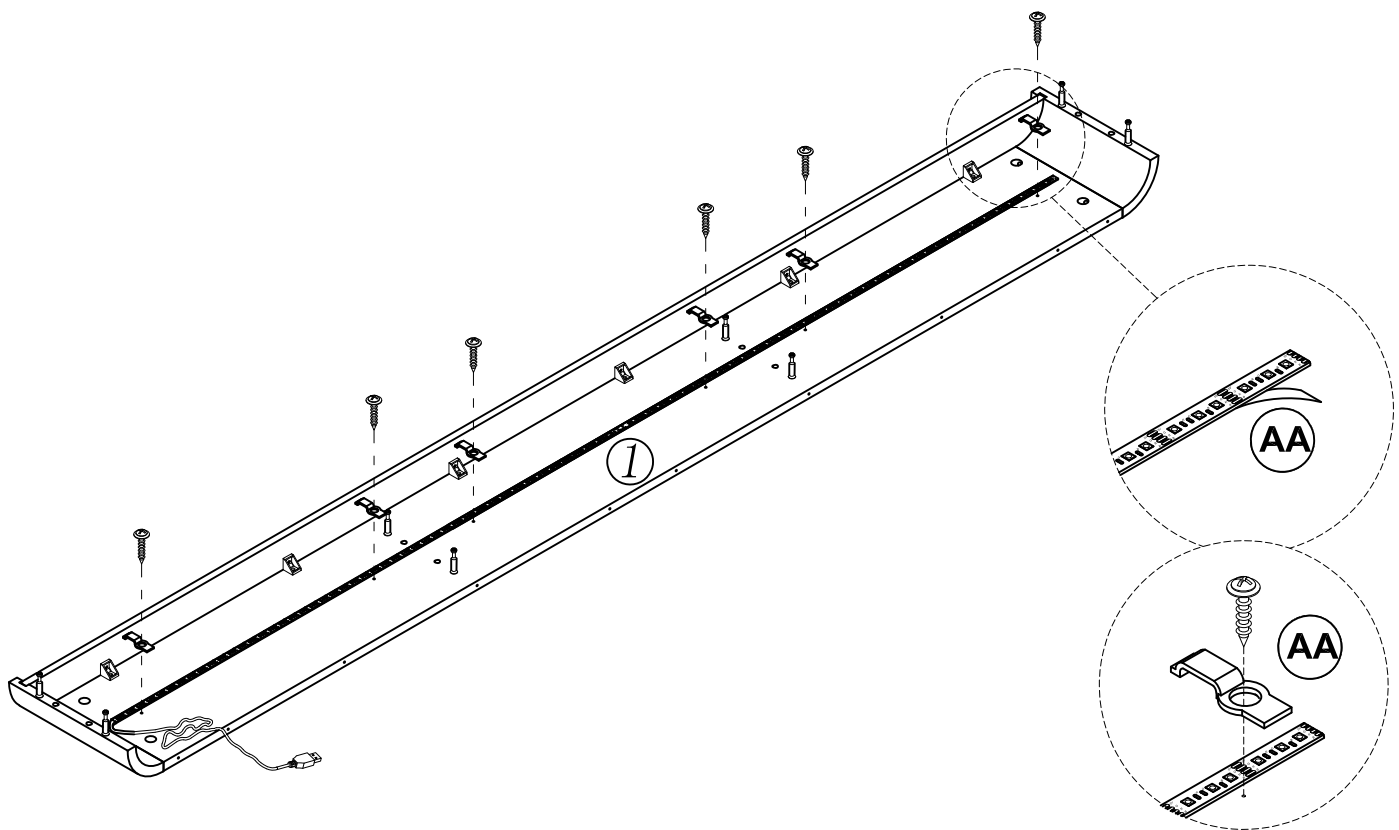


# STEP 13

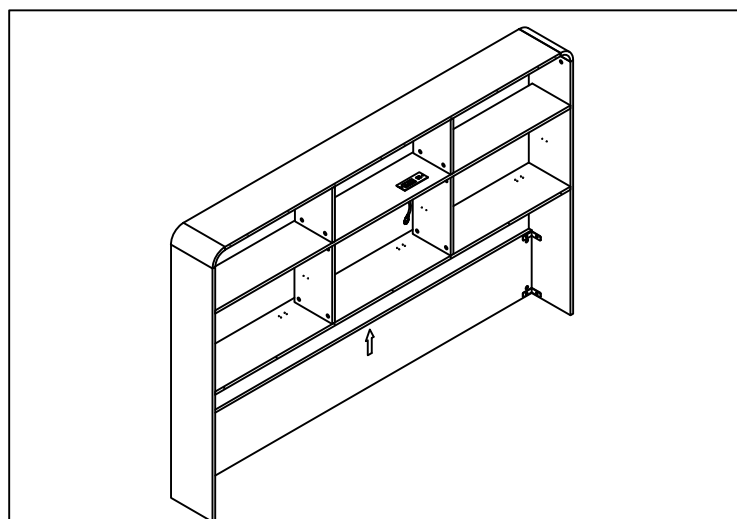
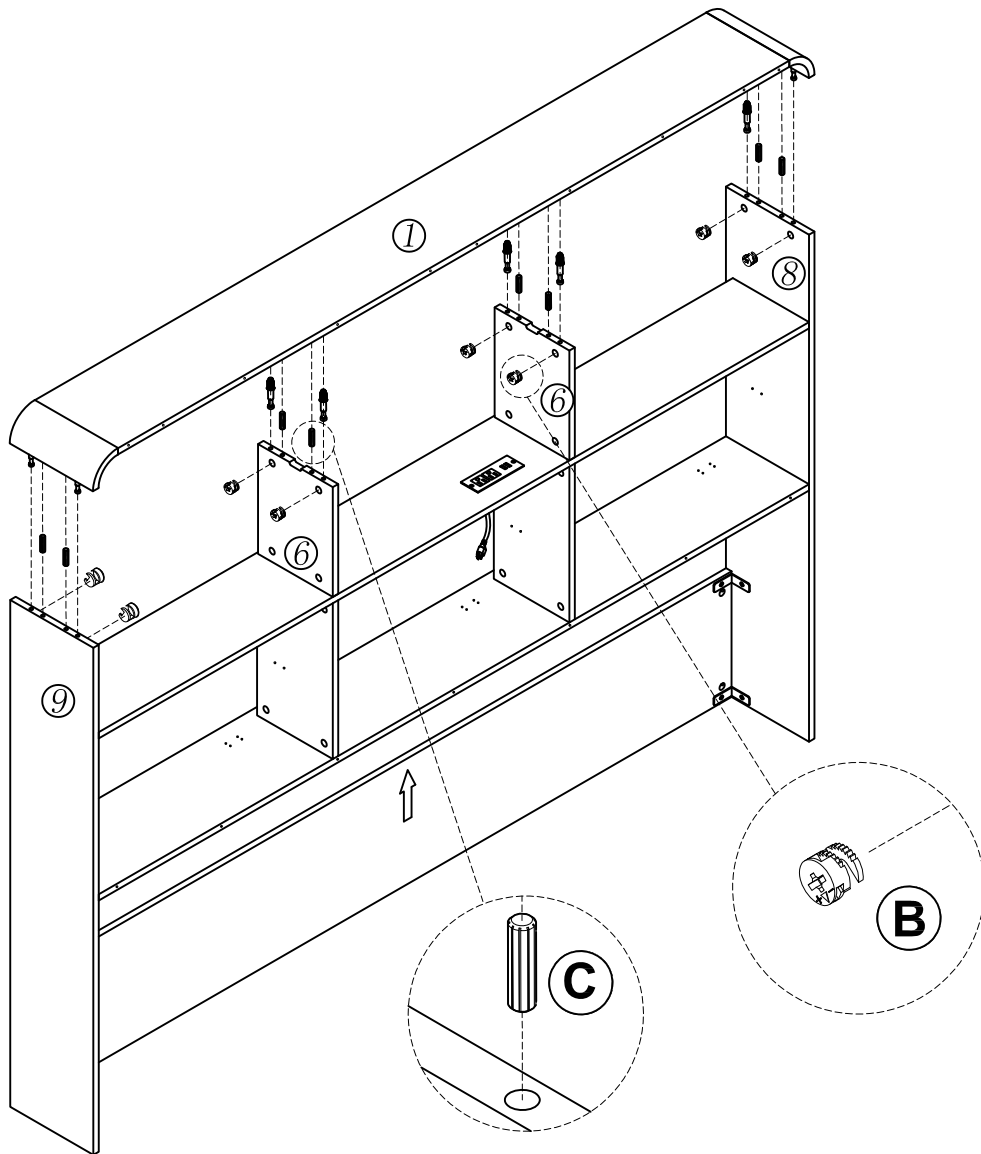
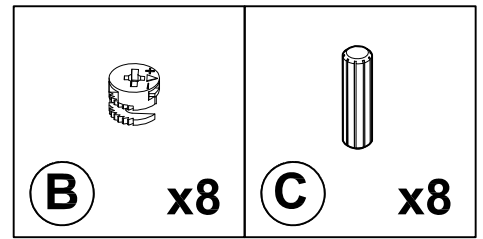


# STEP 14

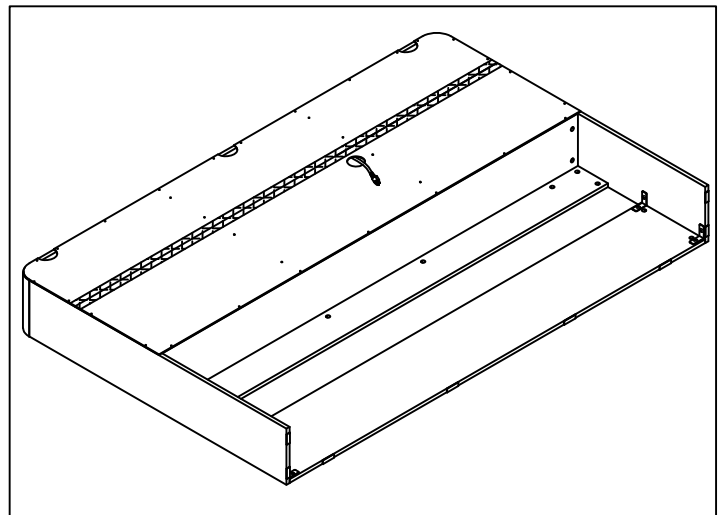
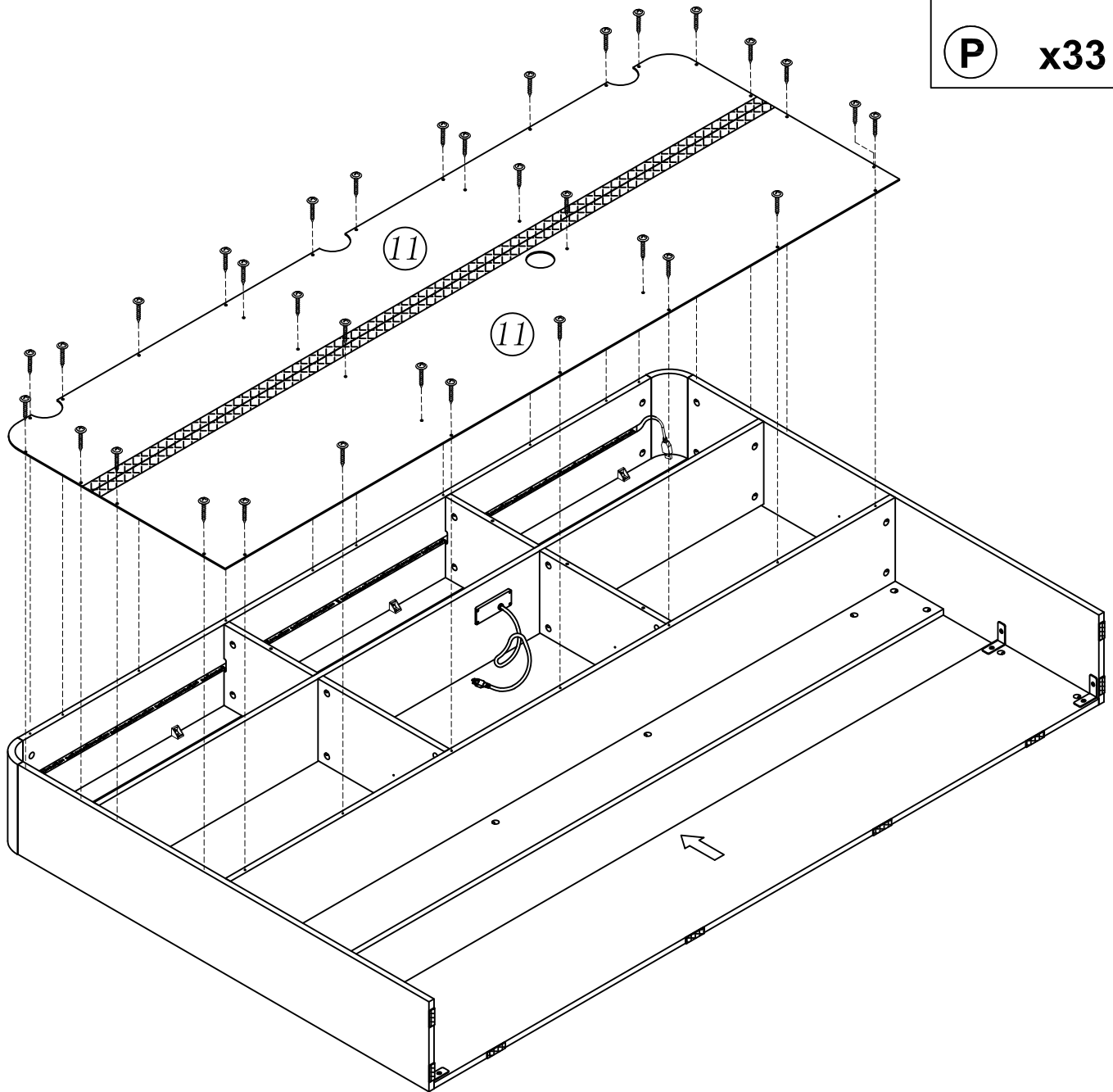
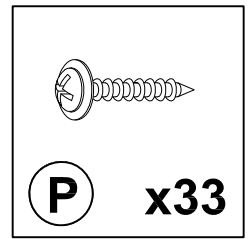
 <b>1x</b>	 <b>6x</b>	 <b>x6</b>
<b>AA</b>		



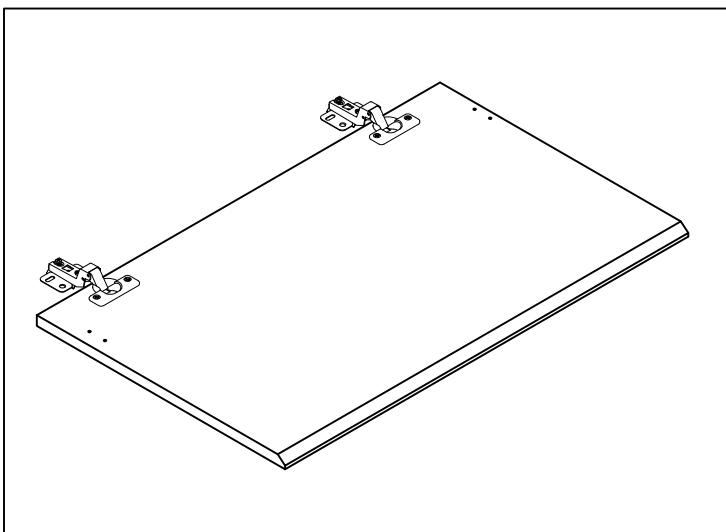
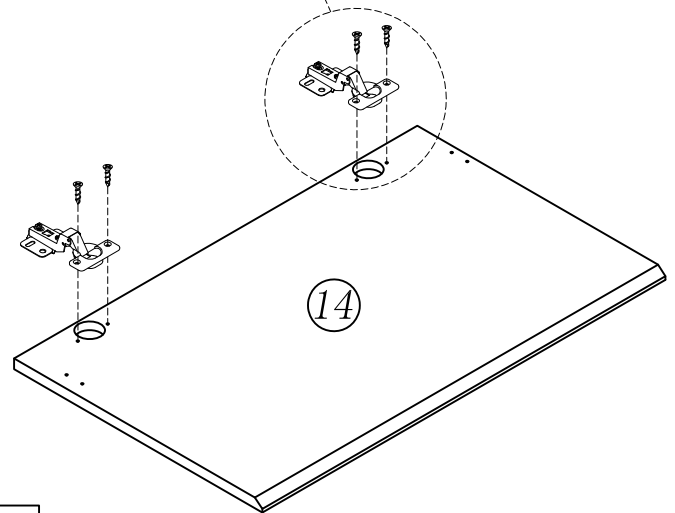
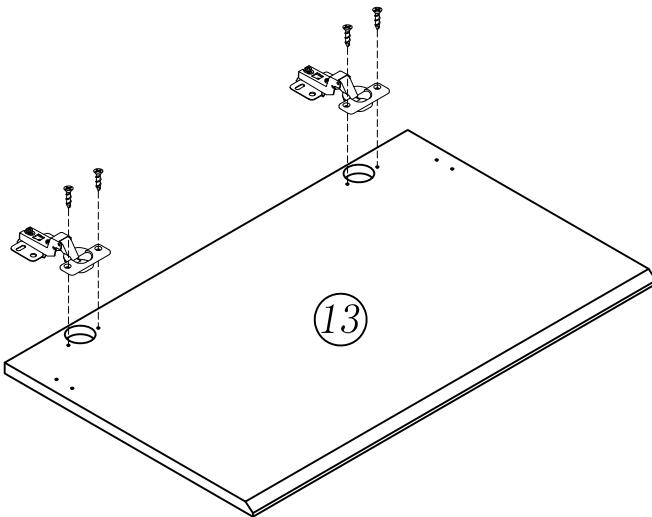
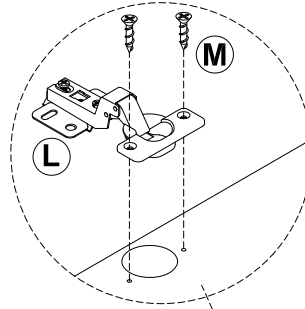
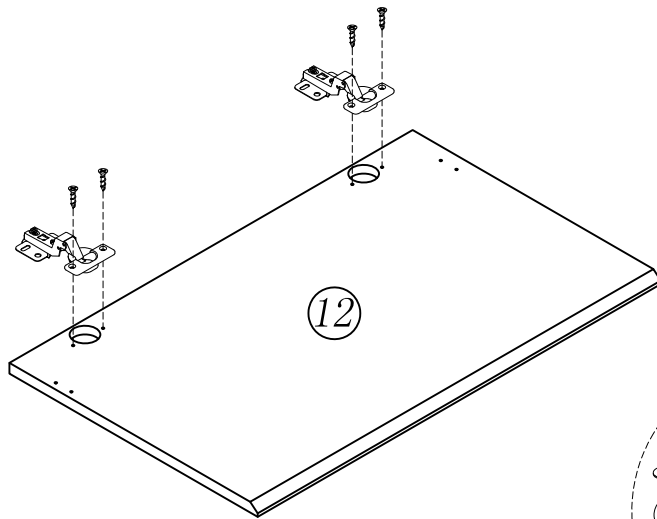
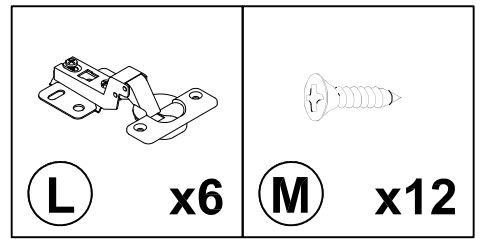
# STEP 15



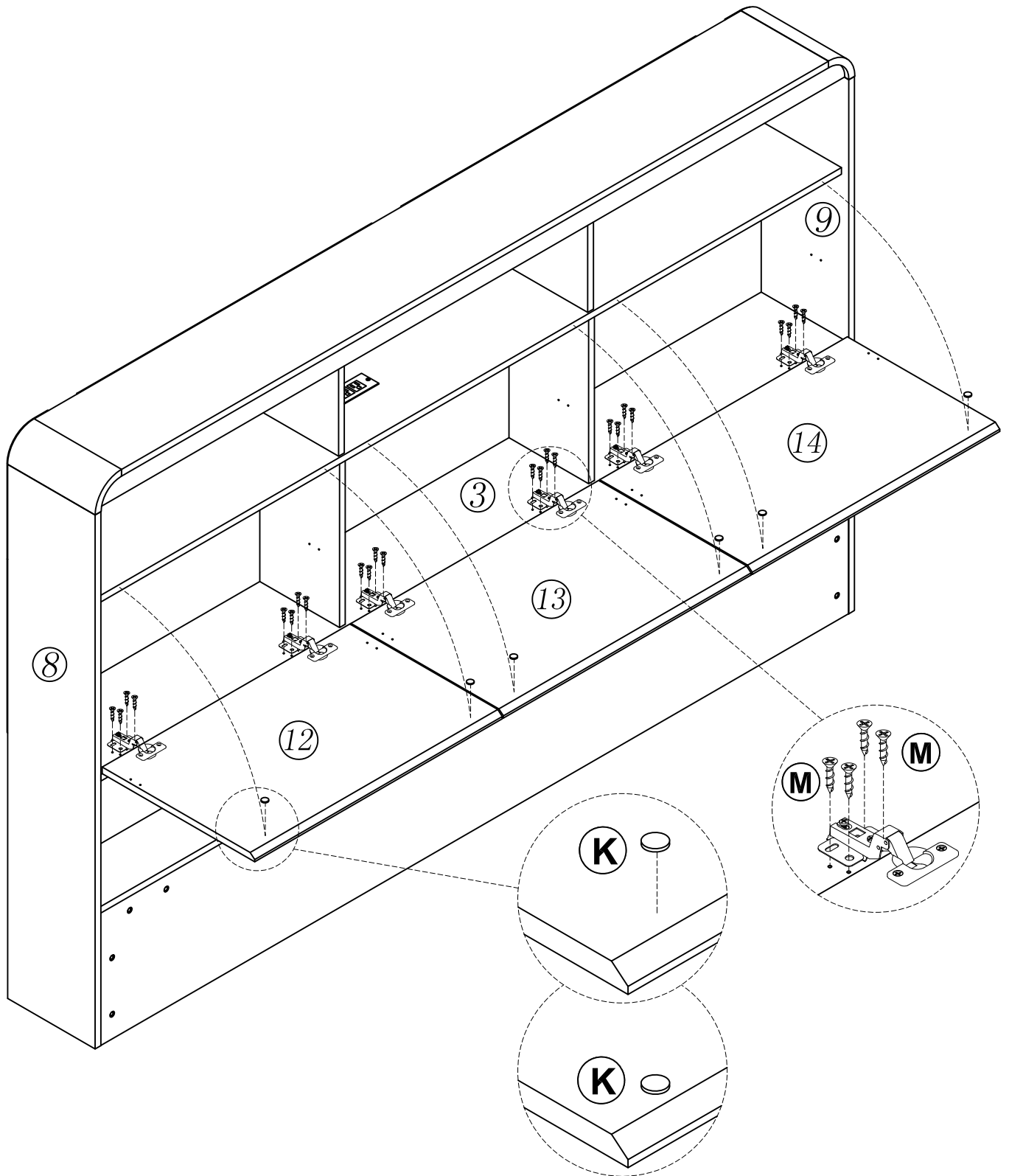
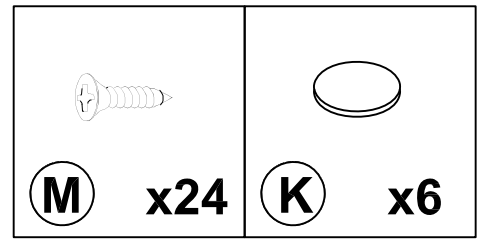
# STEP 16



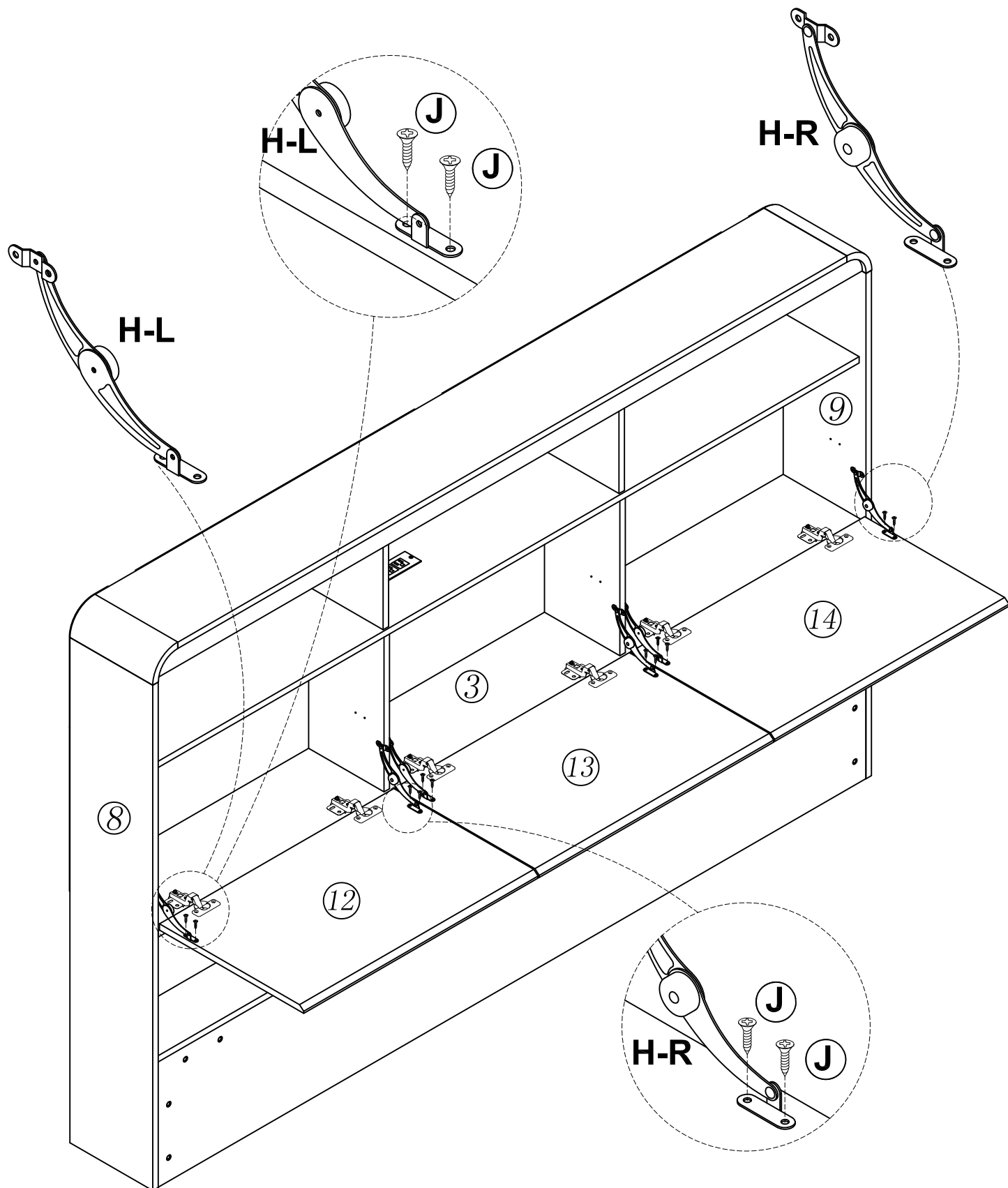
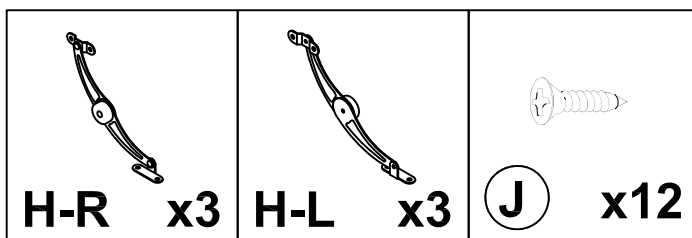
# STEP 17



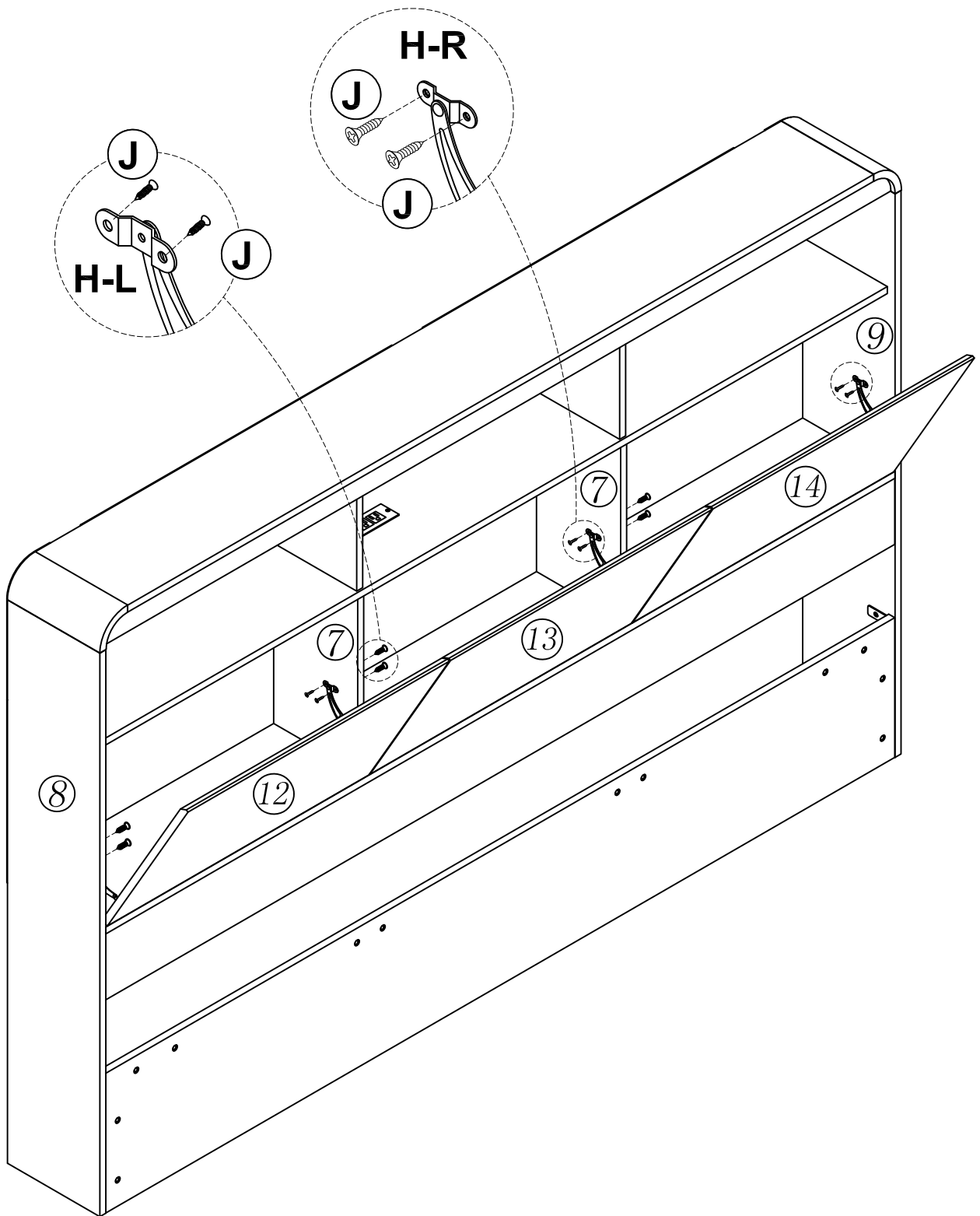
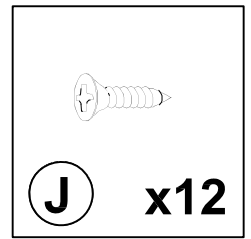
# STEP 18



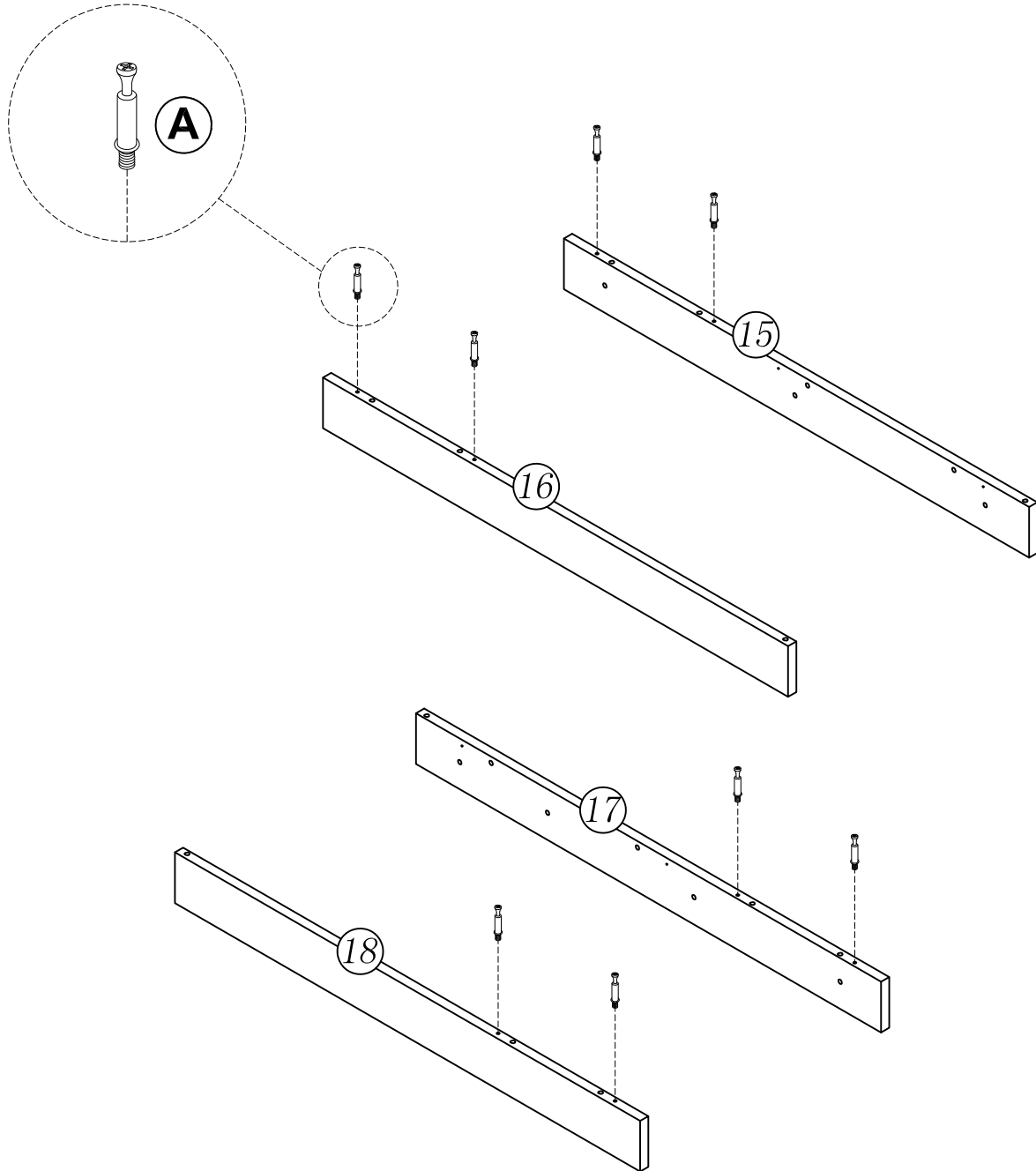
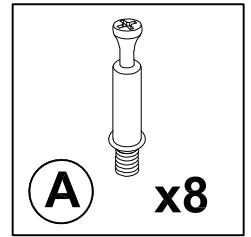
# STEP 19



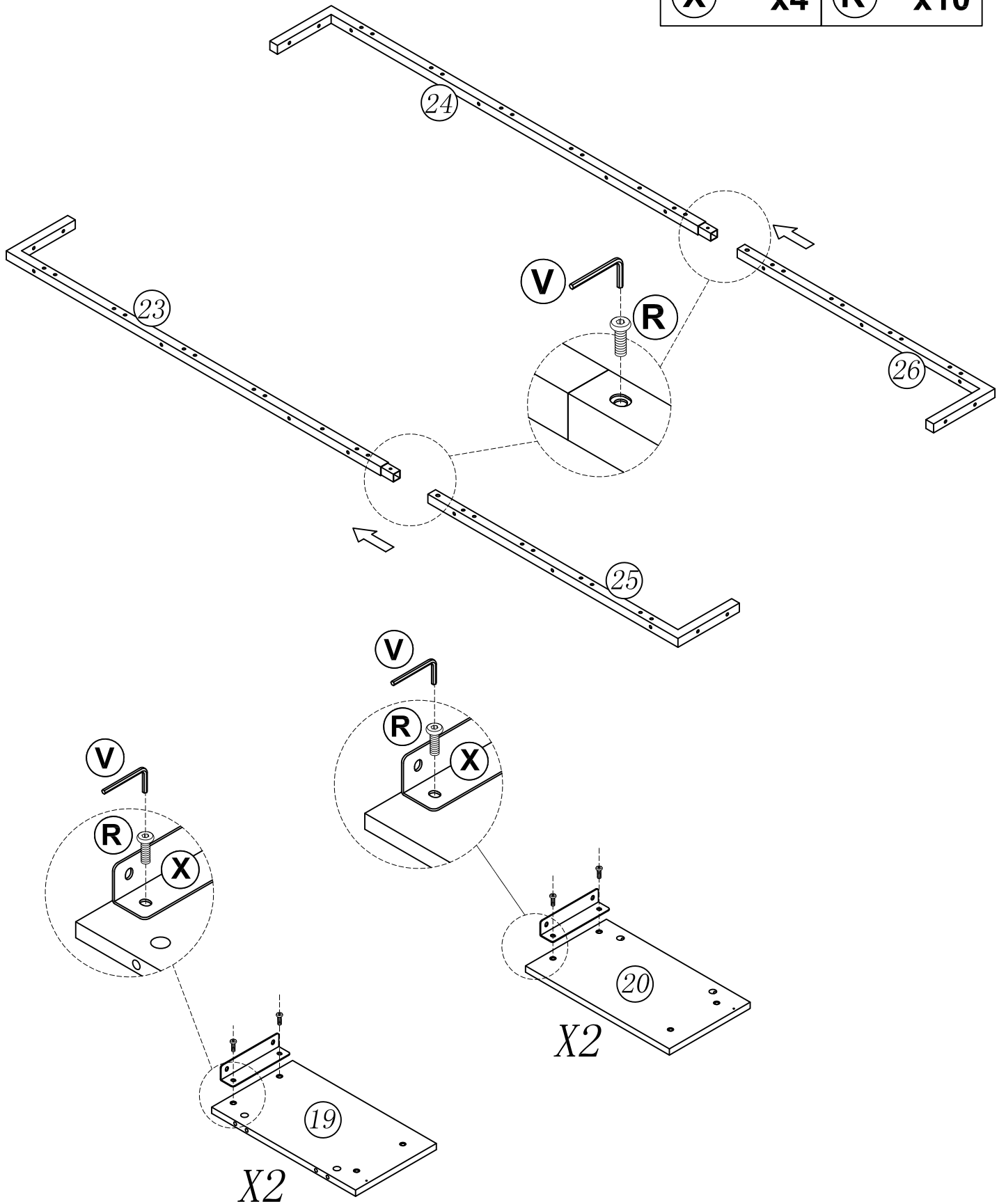
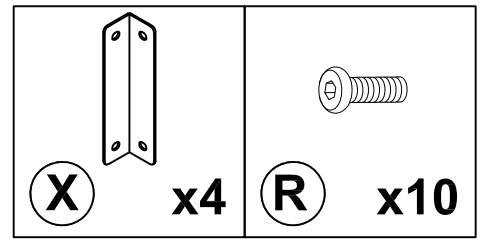
# STEP 20



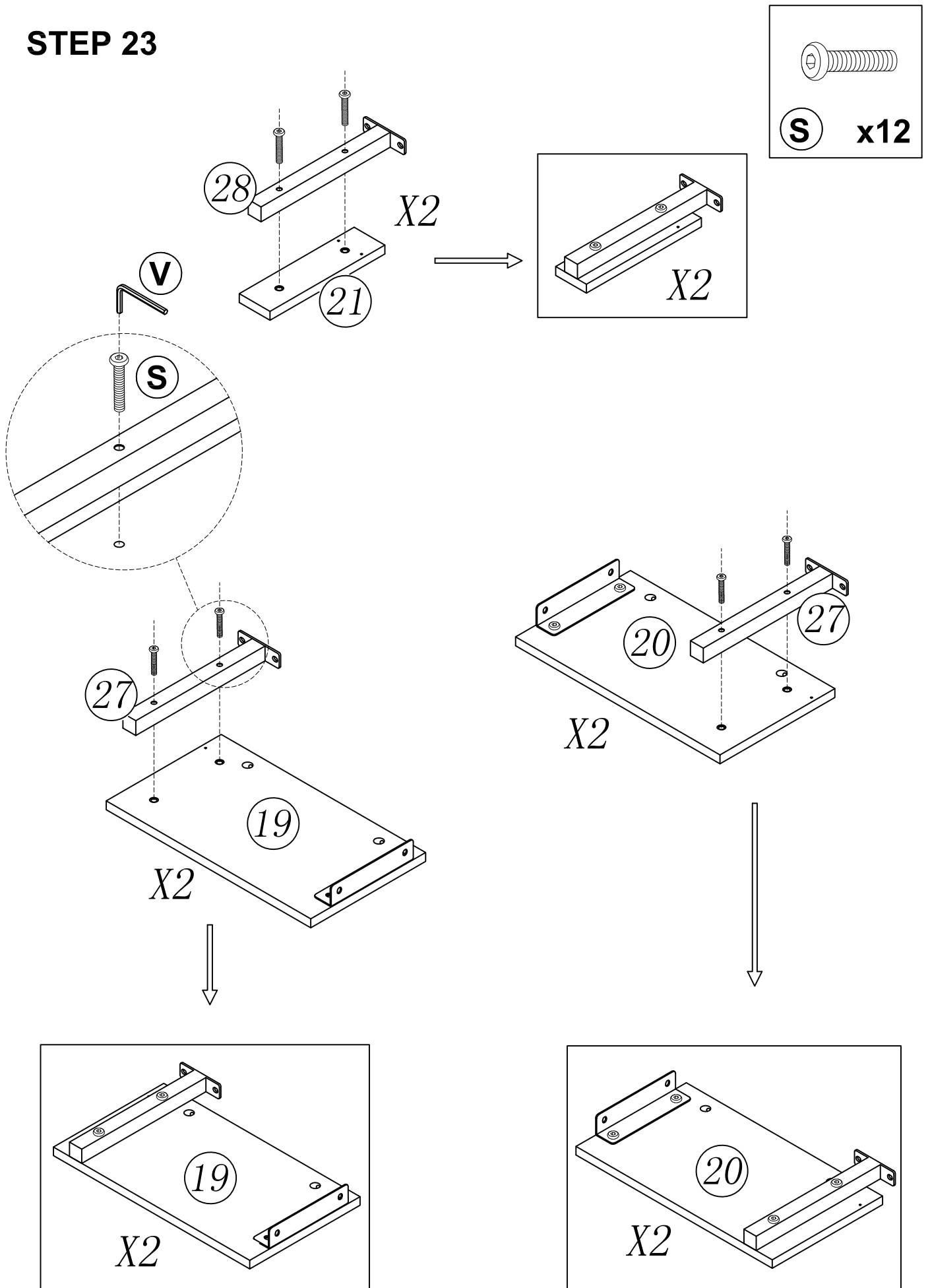
# STEP 21



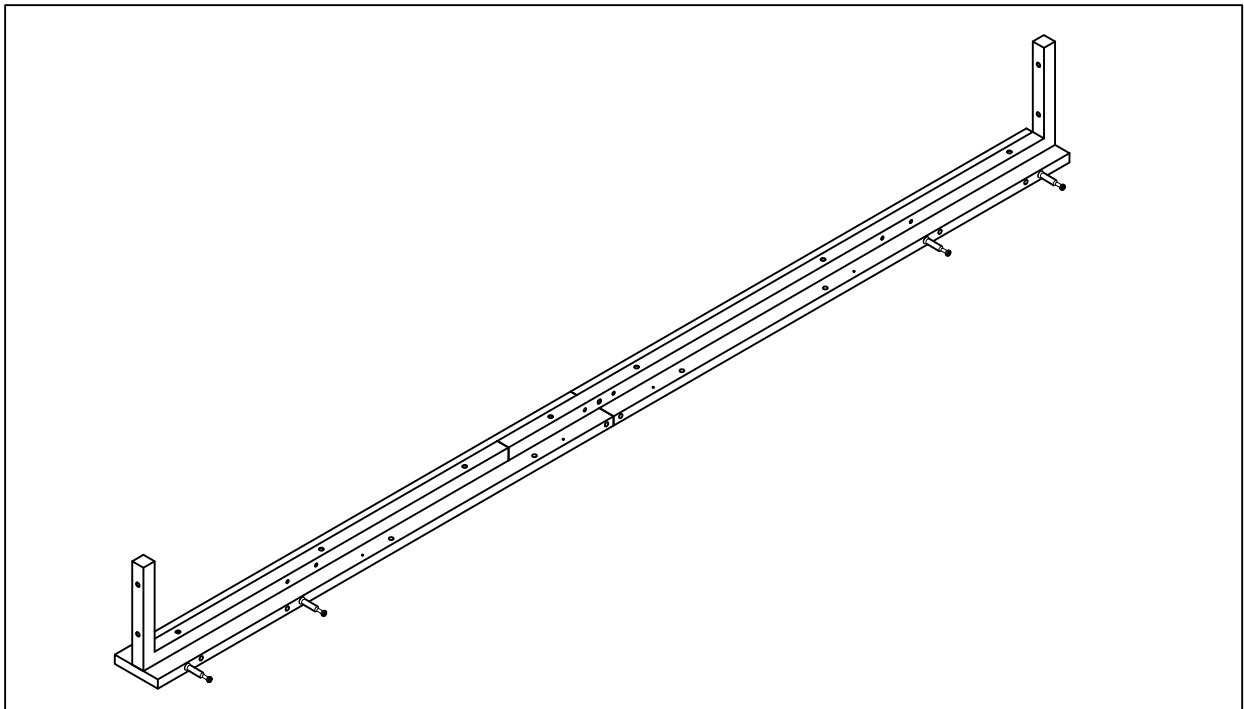
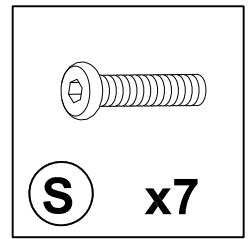
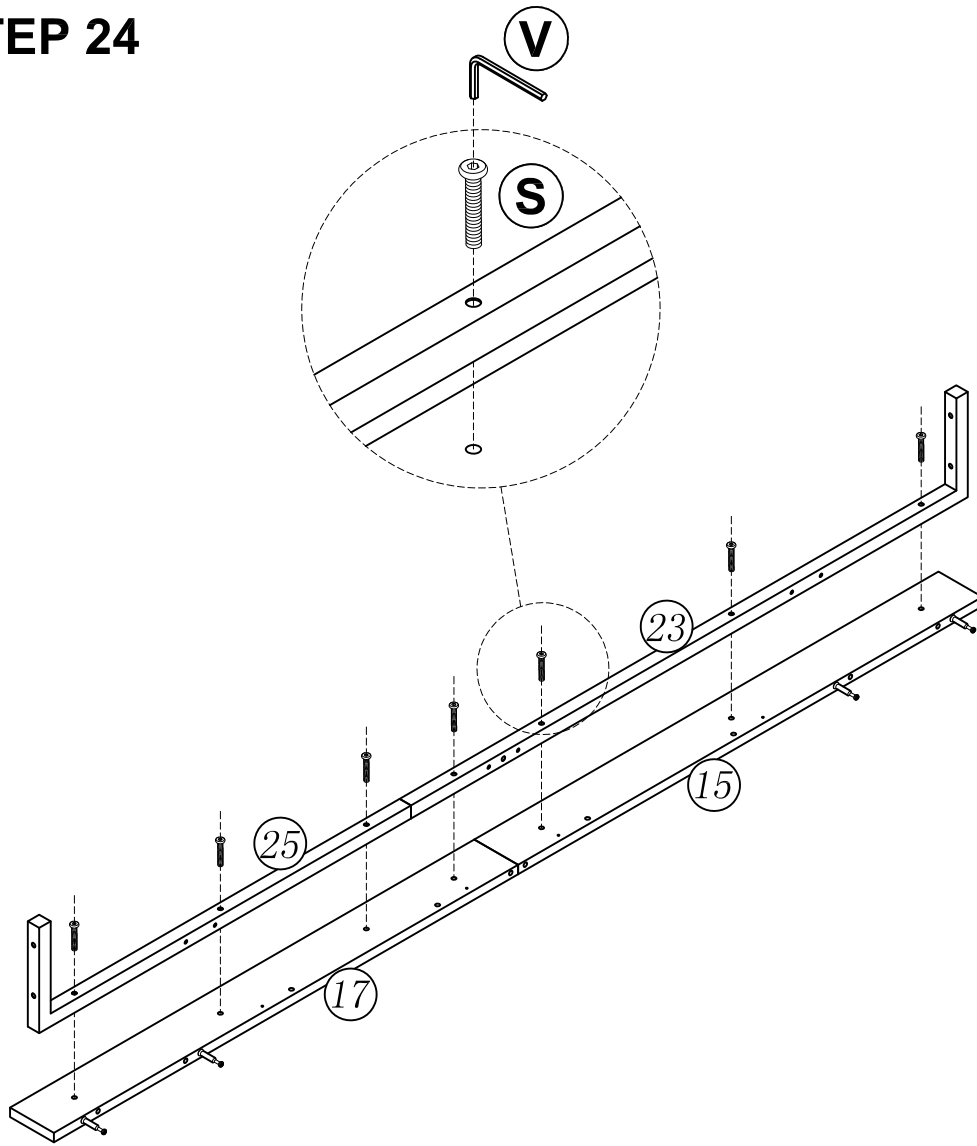
# STEP 22



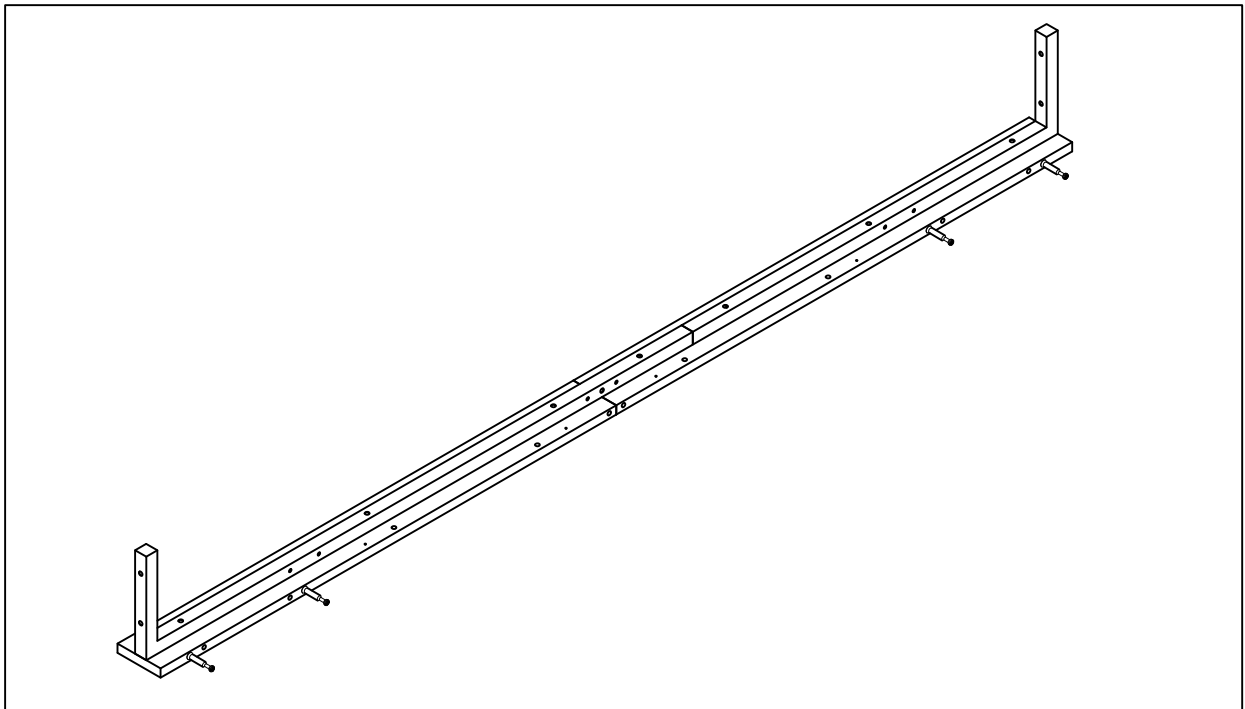
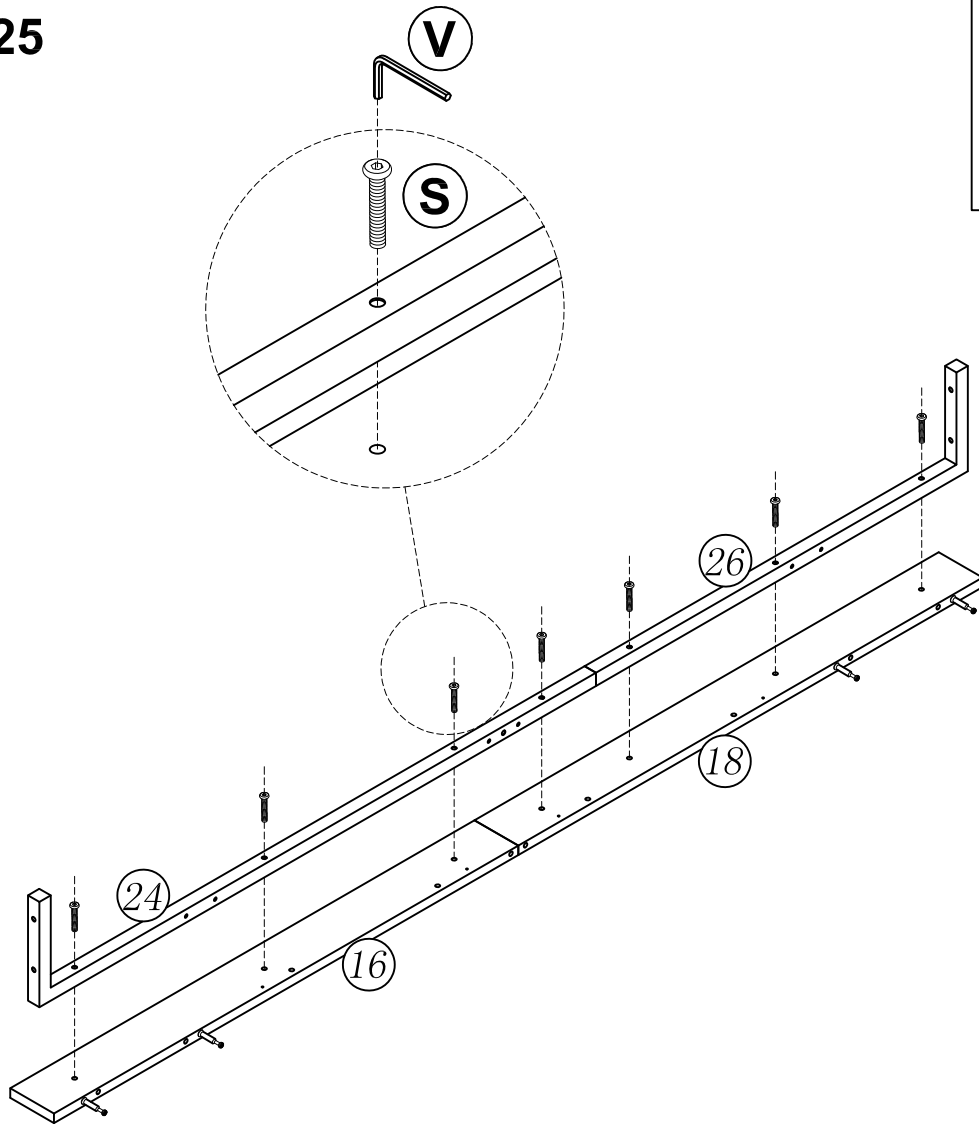
# STEP 23



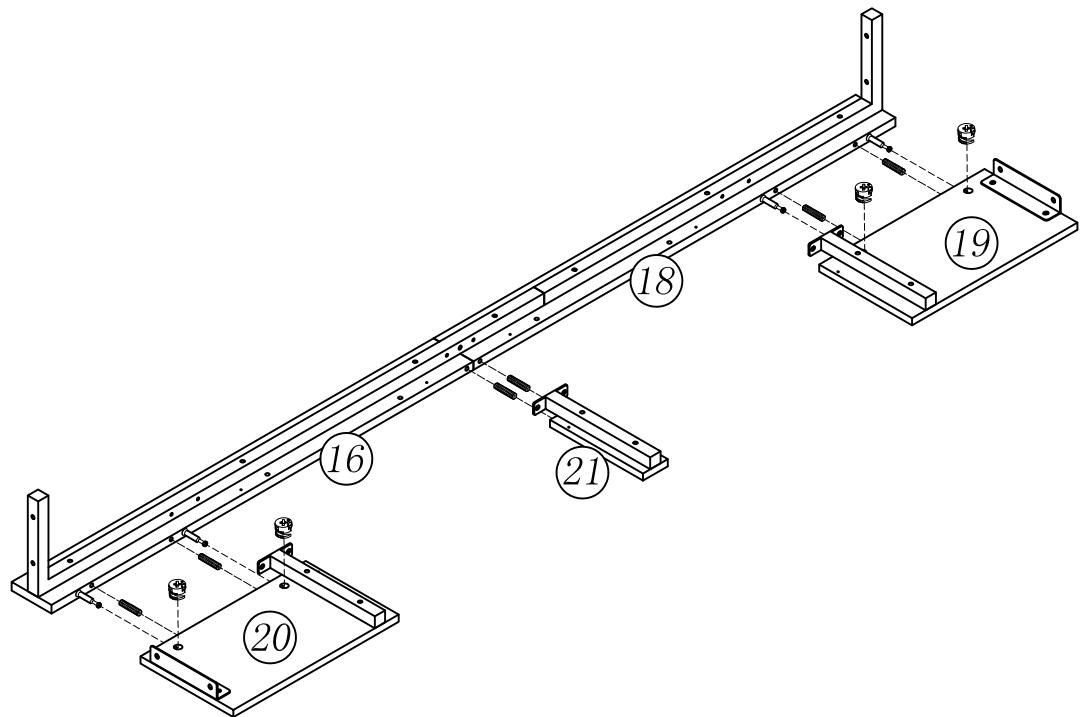
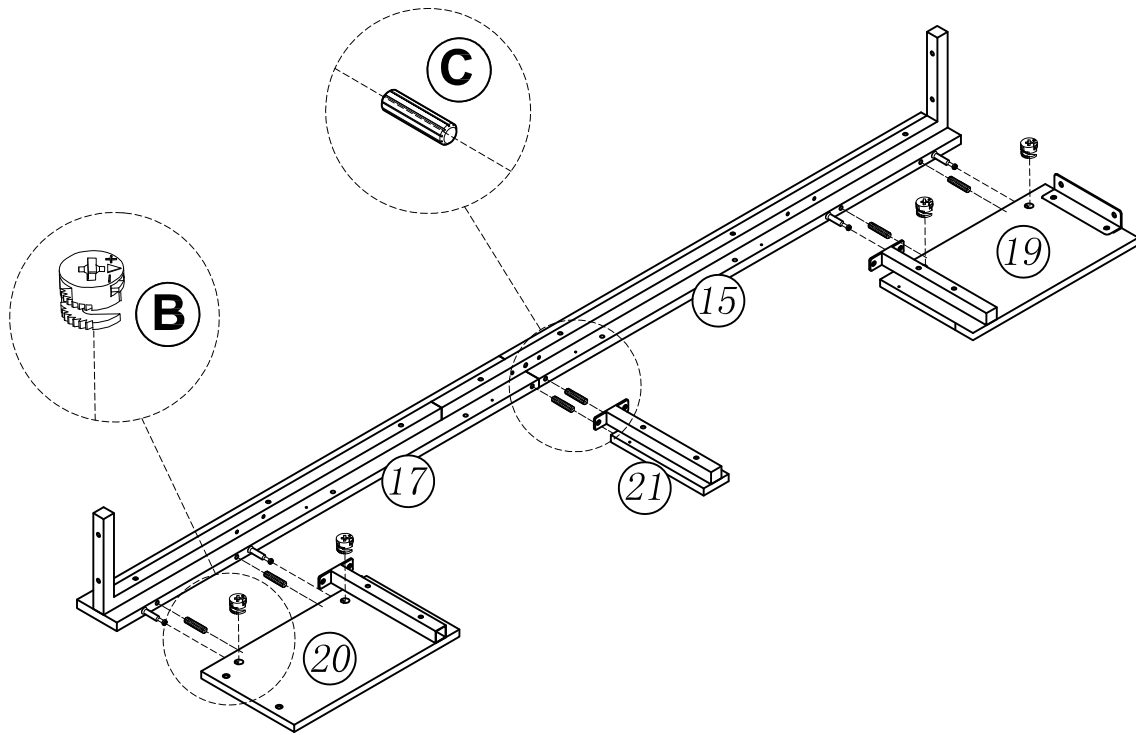
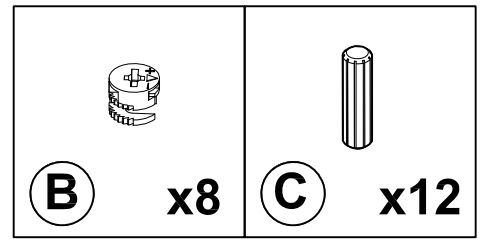
# STEP 24



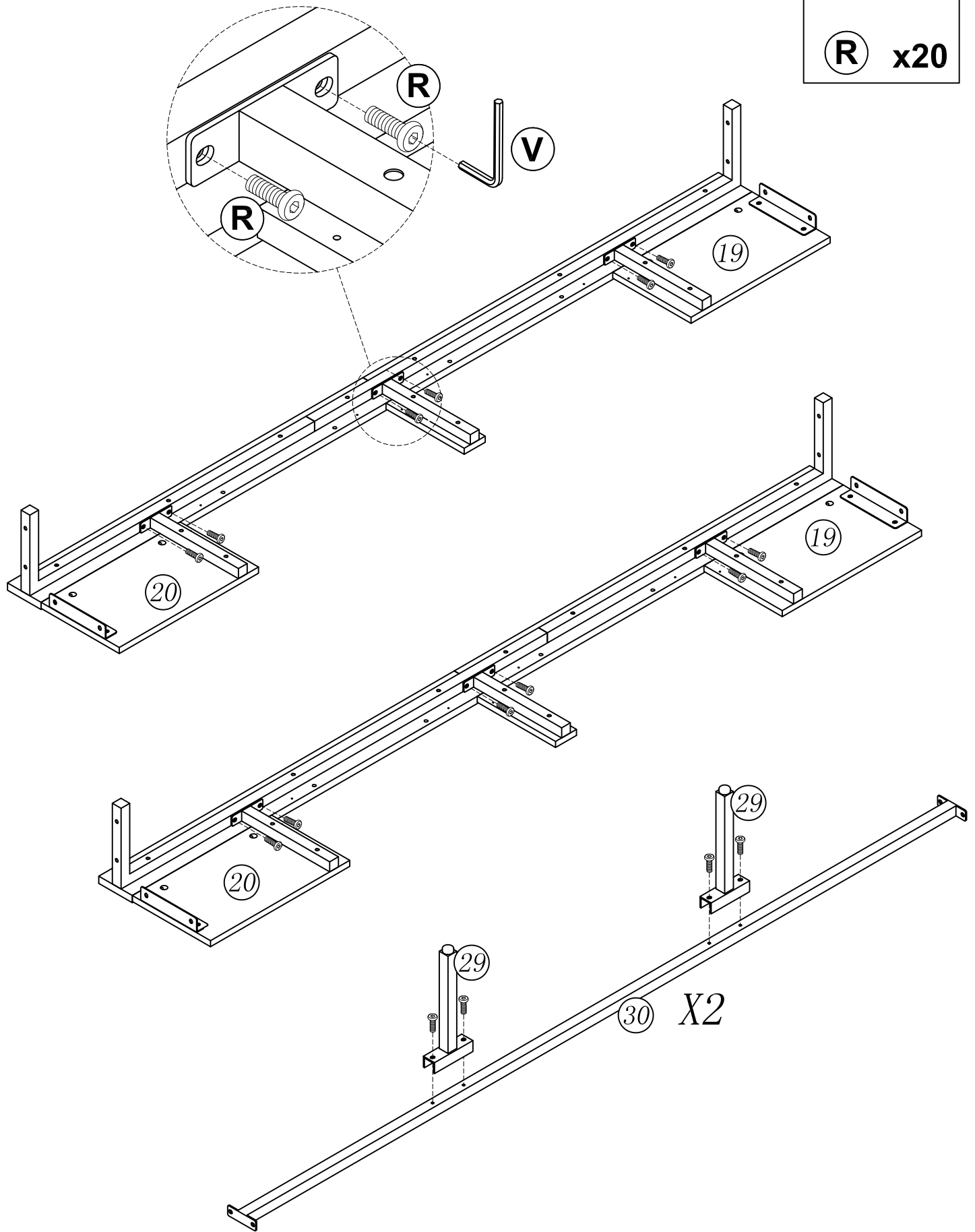
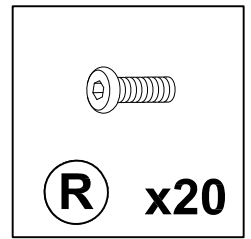
# STEP 25




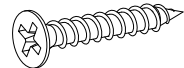
# STEP 26

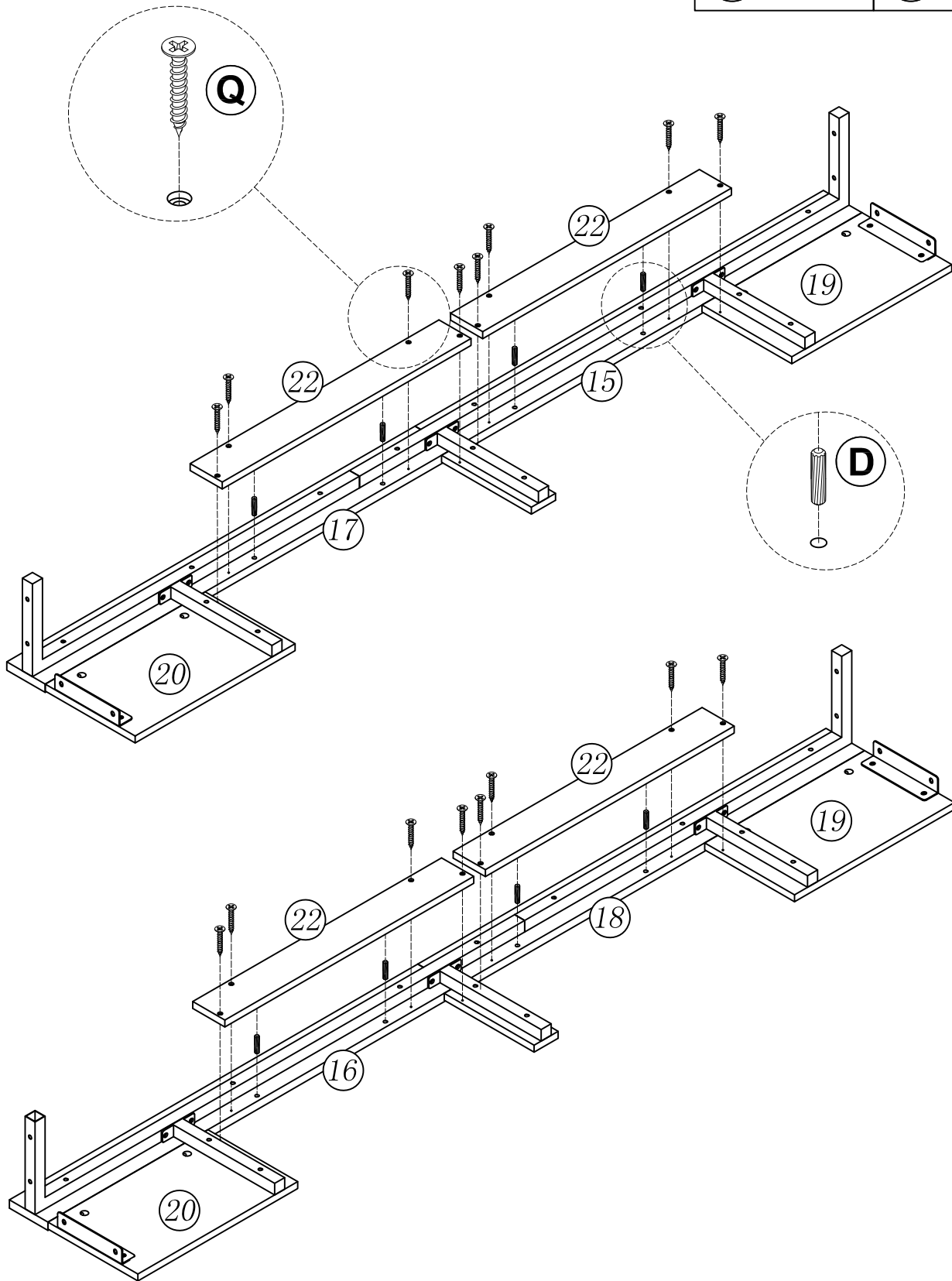


# STEP 27

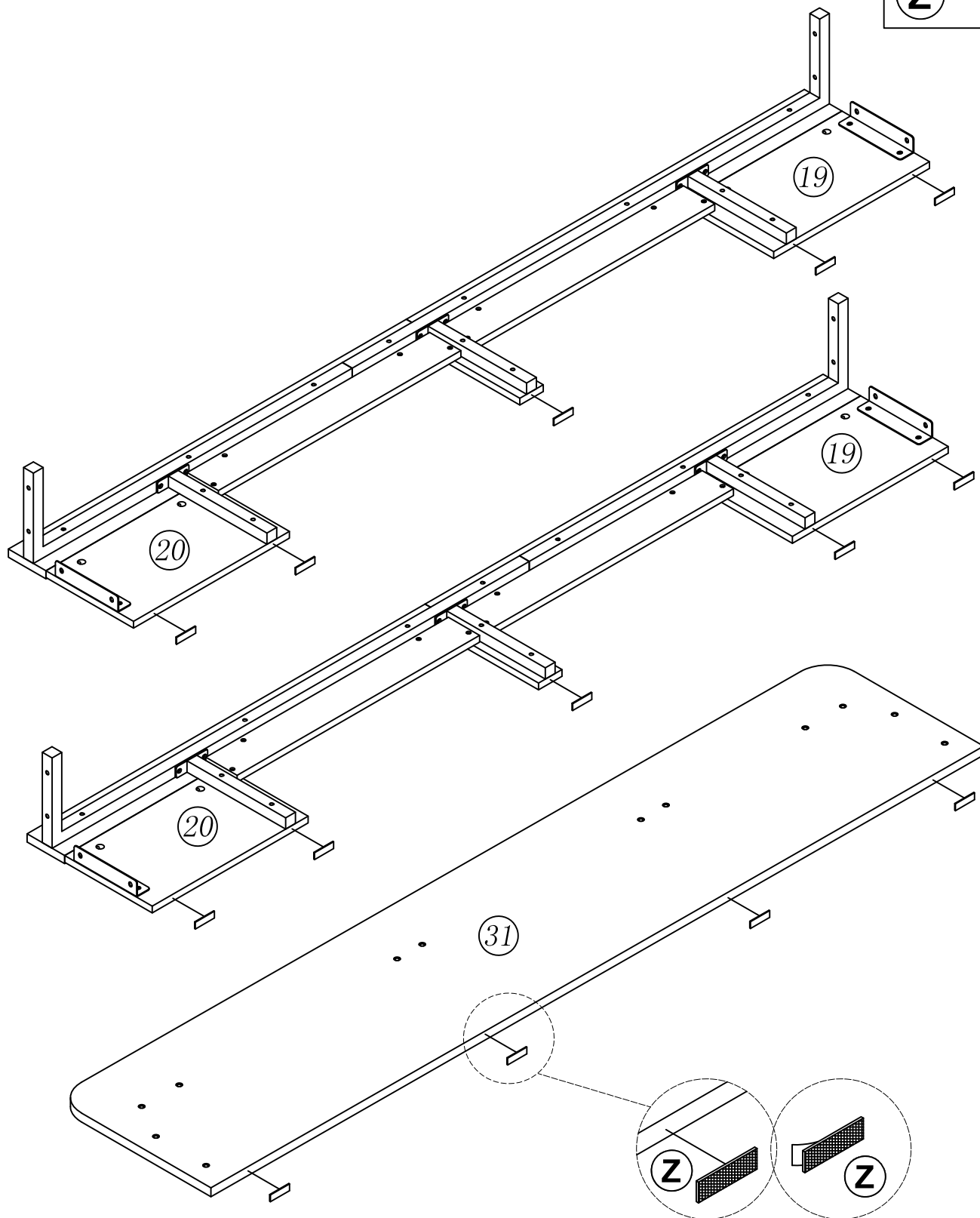
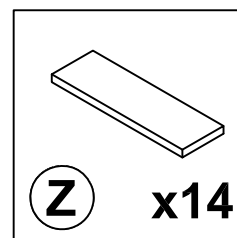


# STEP 28

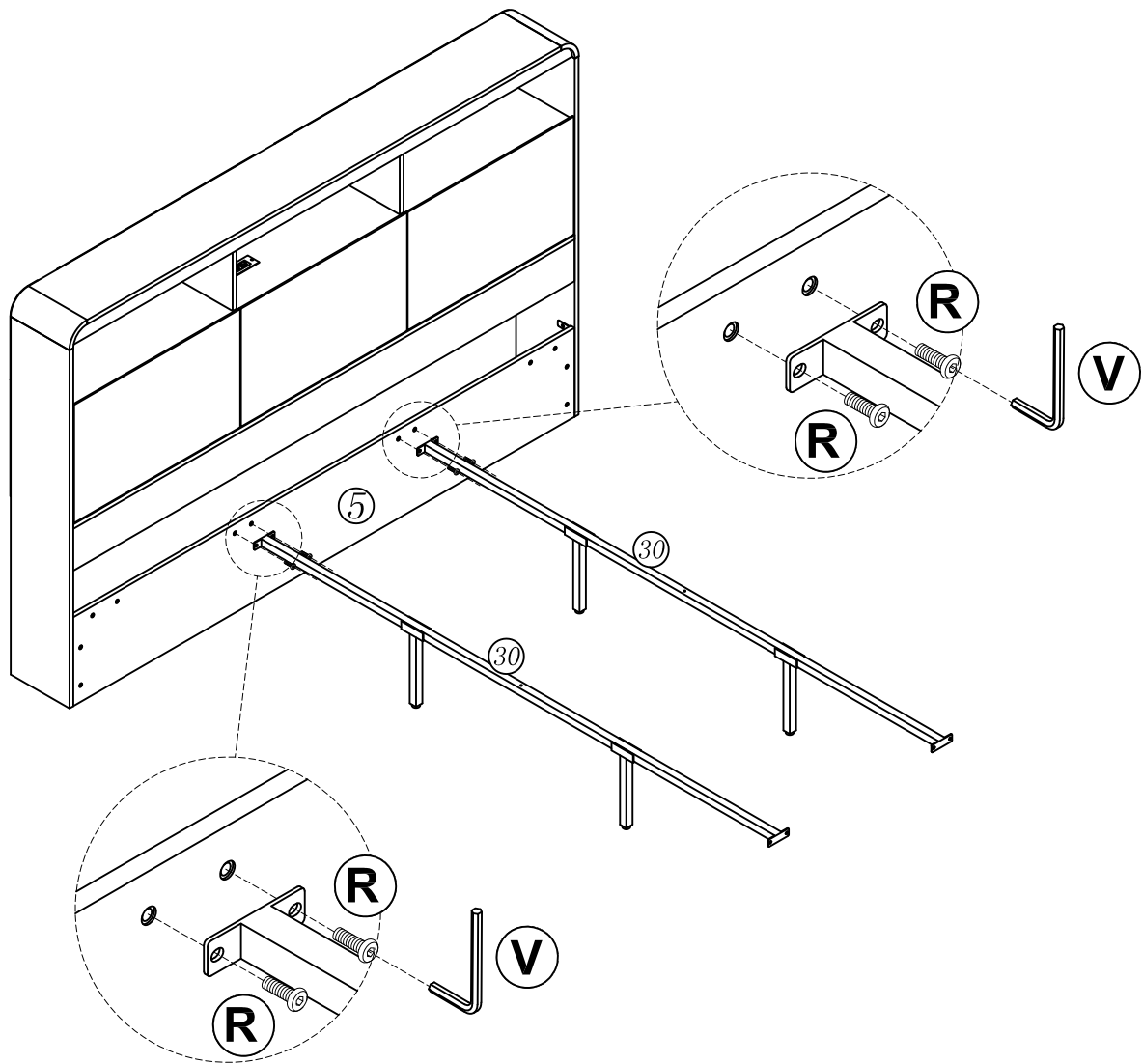
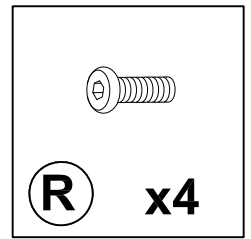
	
<b>D</b> x8	<b>Q</b> x16



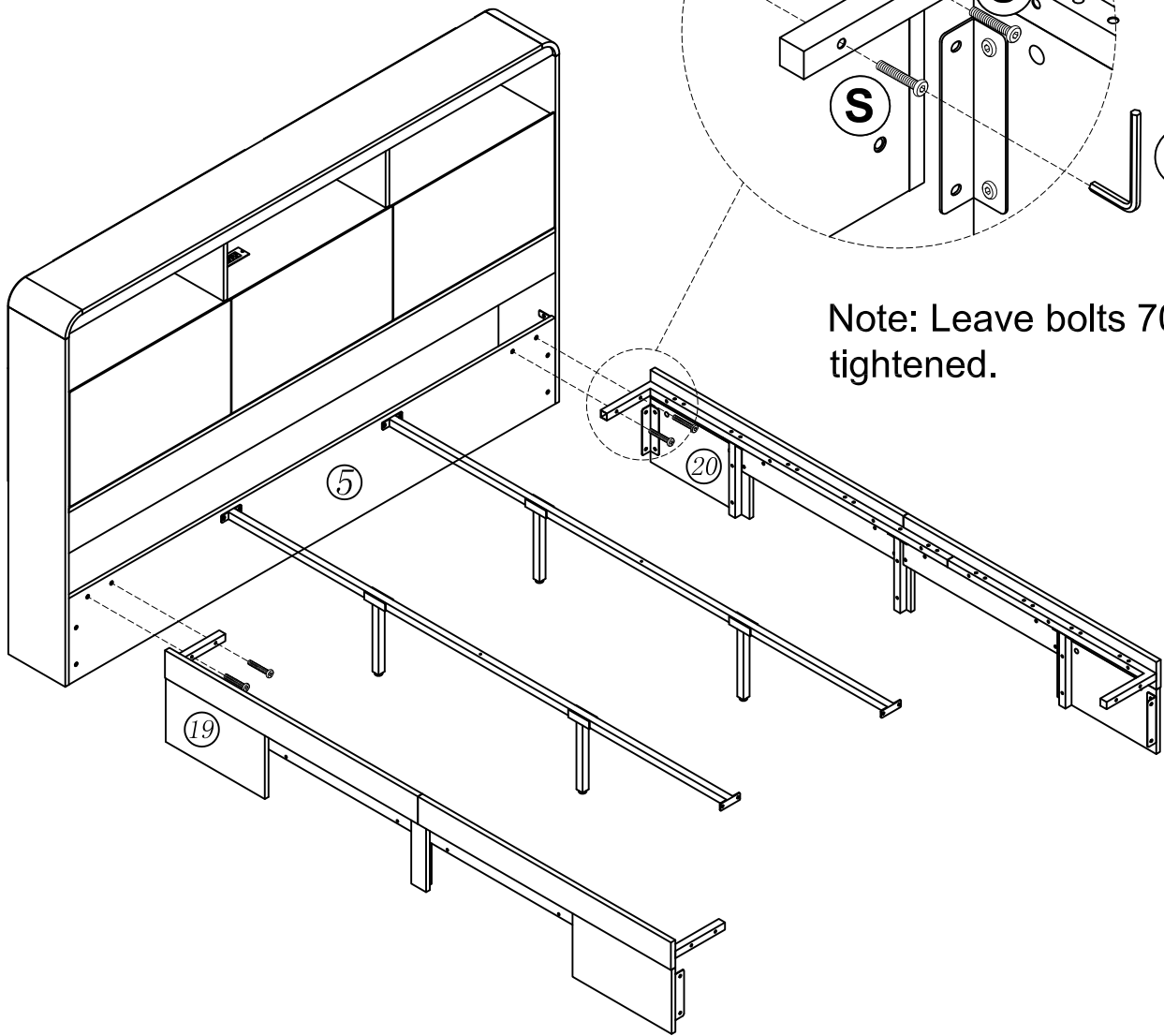
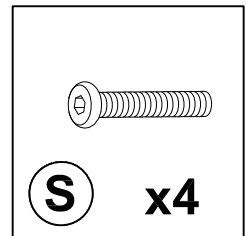
# STEP 29



# STEP 30


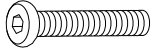


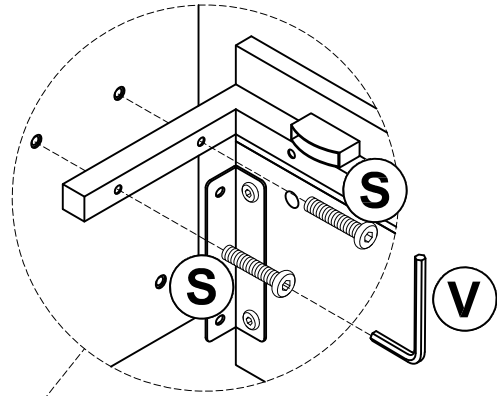
# STEP 31



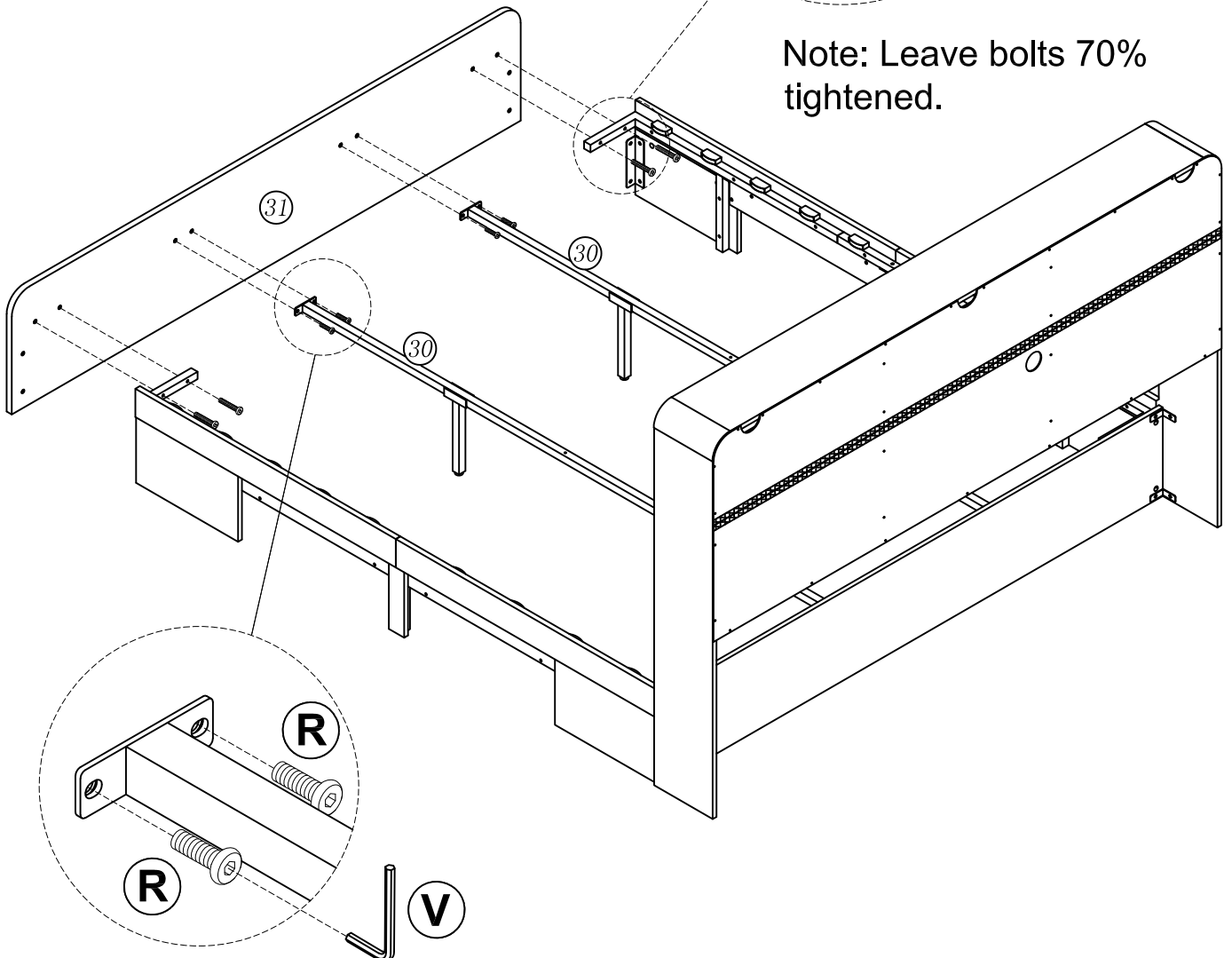
Note: Leave bolts 70% tightened.

# STEP 32

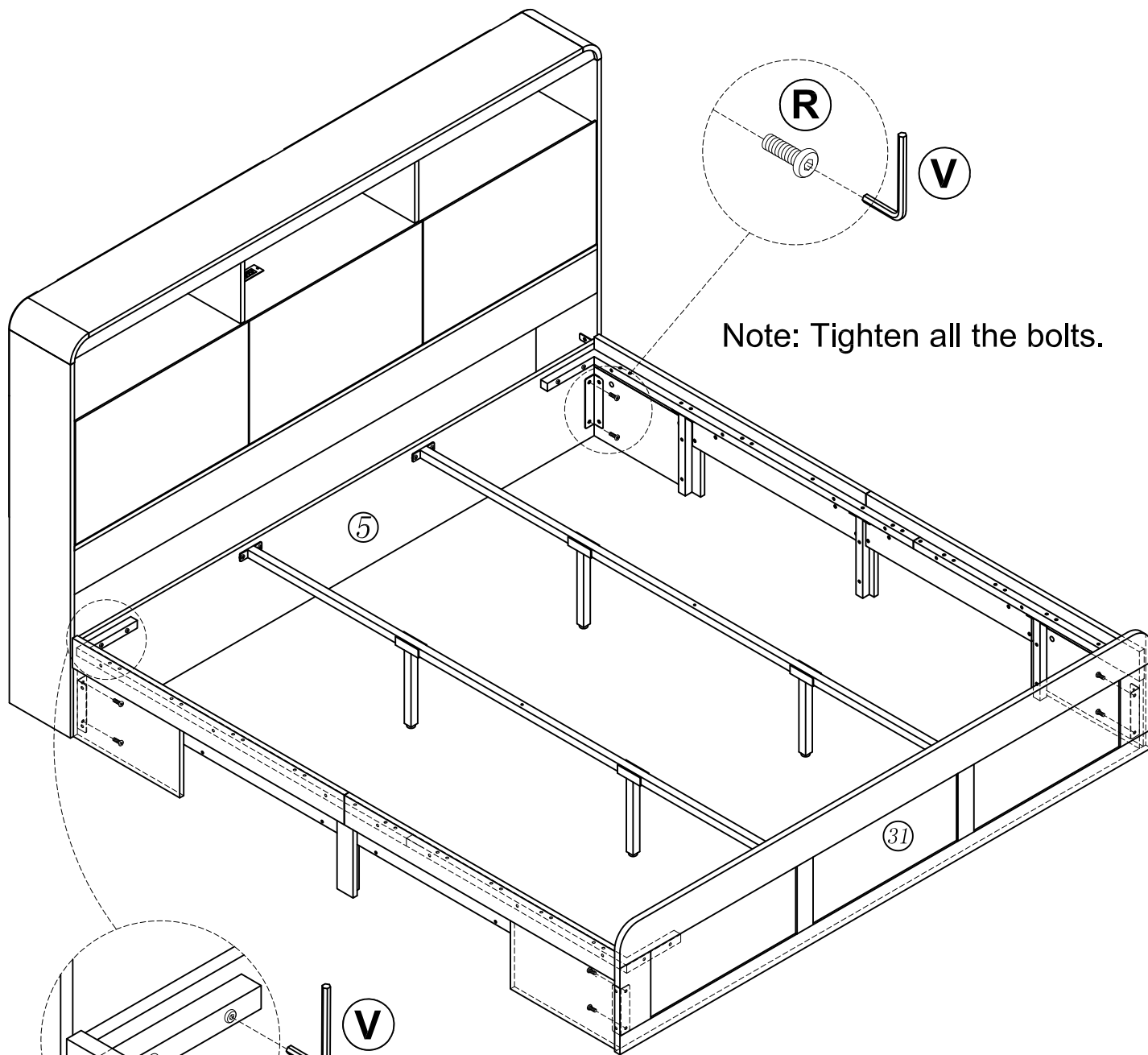
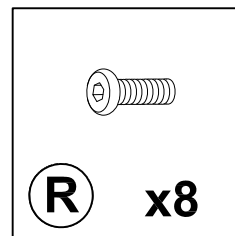
	
<b>(R) x4</b>	<b>(S) x4</b>



Note: Leave bolts 70% tightened.



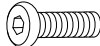

# STEP 33

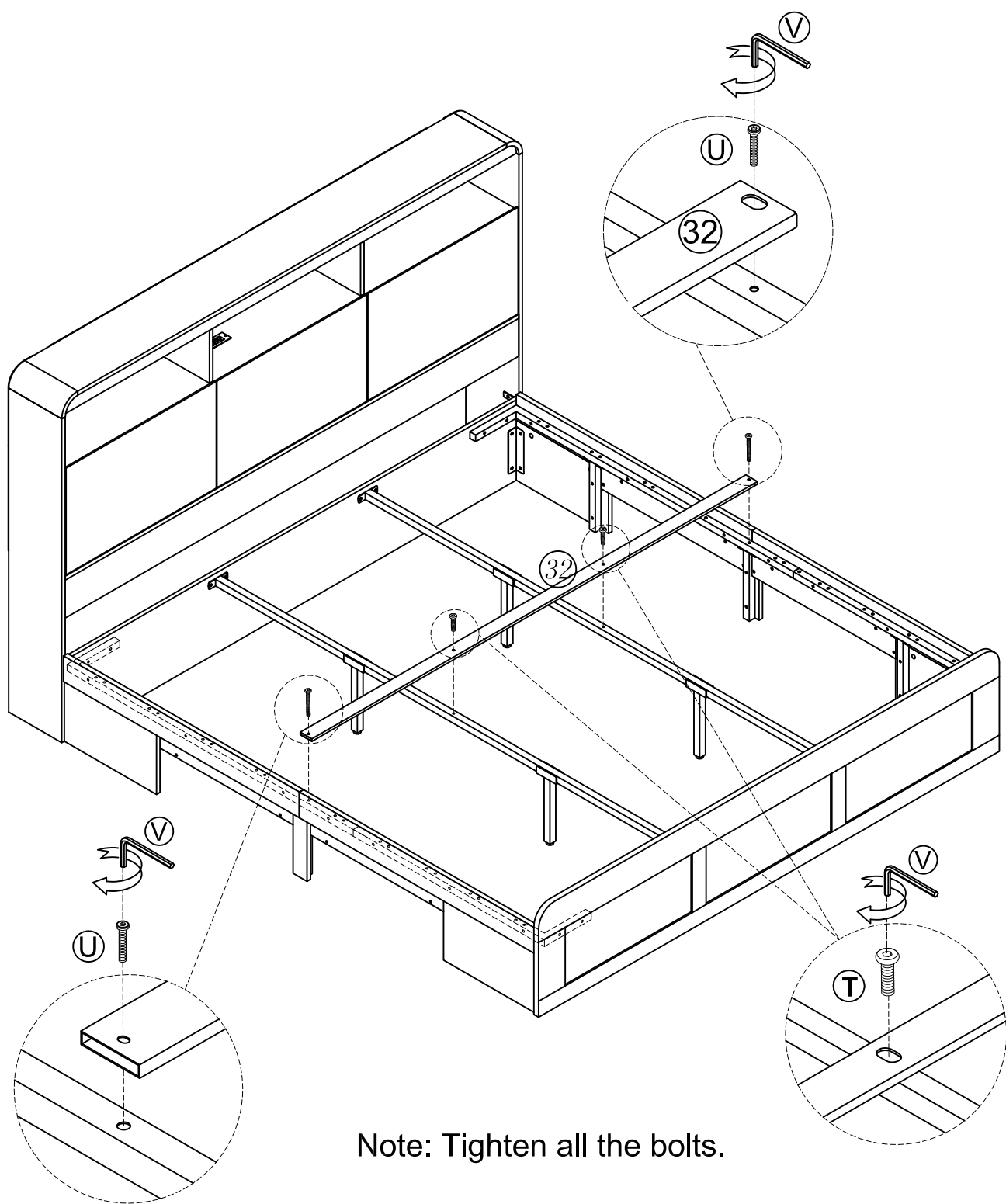


Note: Tighten all the bolts.

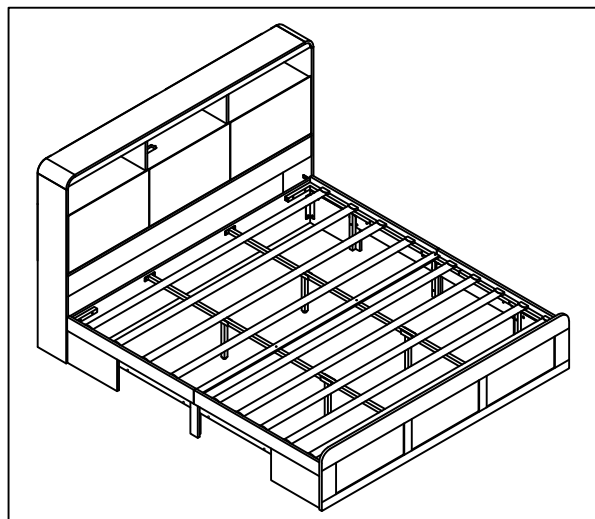
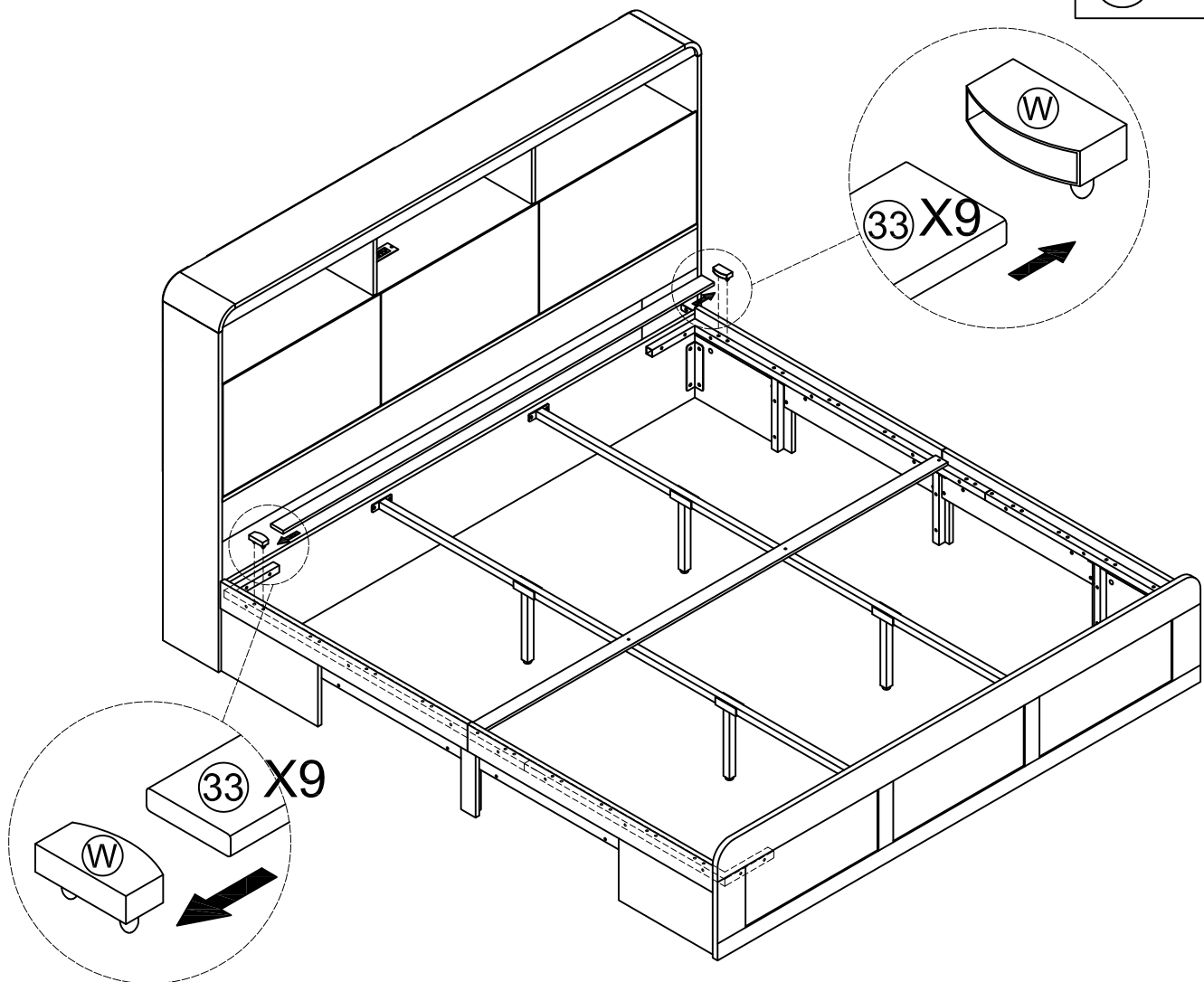
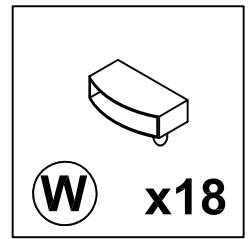
Note: Tighten all the bolts.

# STEP 34

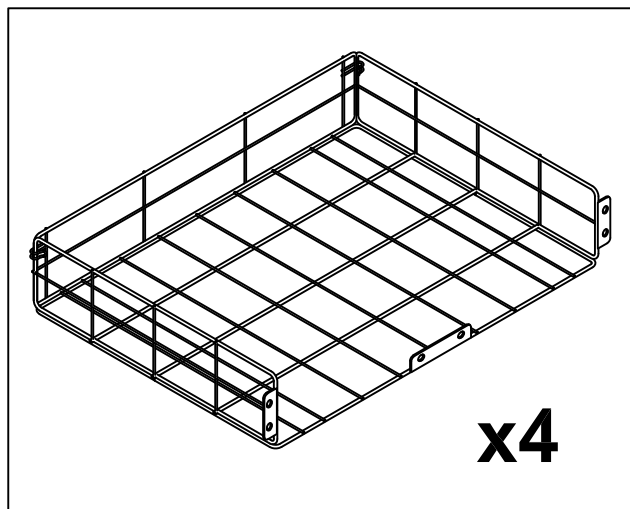
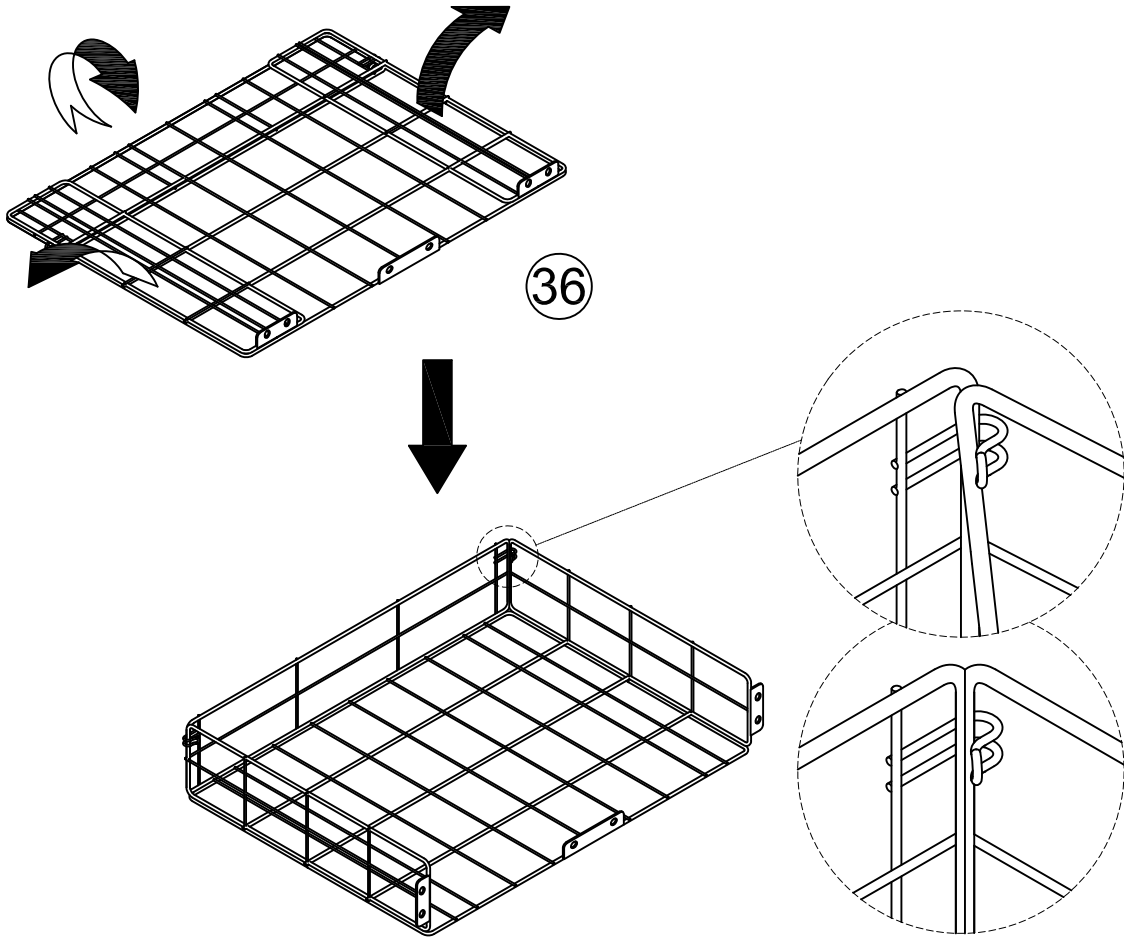
	
<b>T</b> x2	<b>U</b> x2



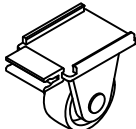

# STEP 35

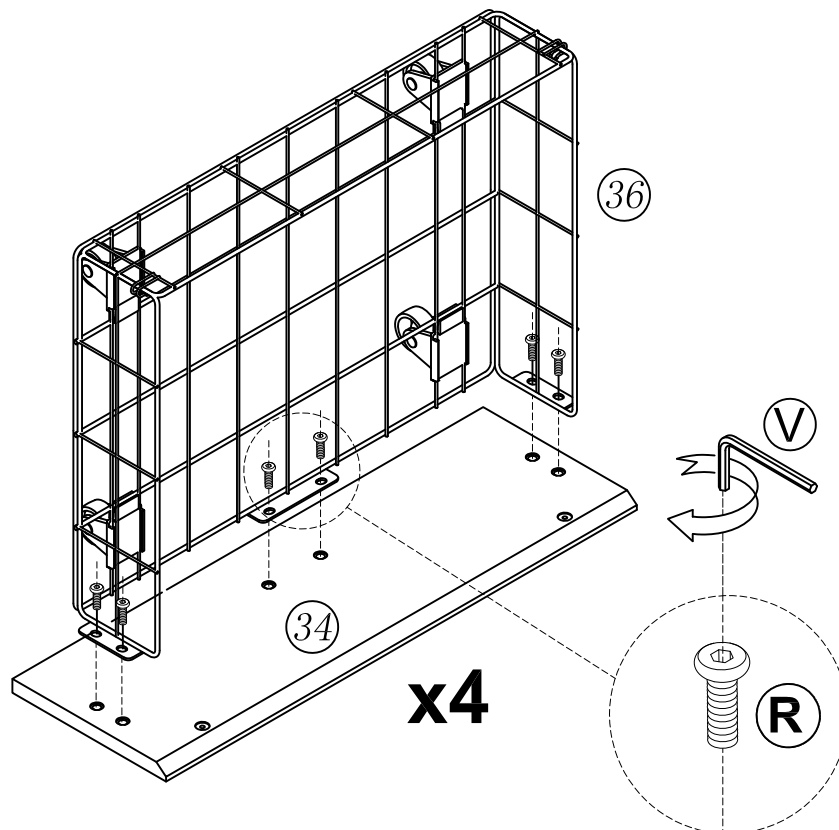
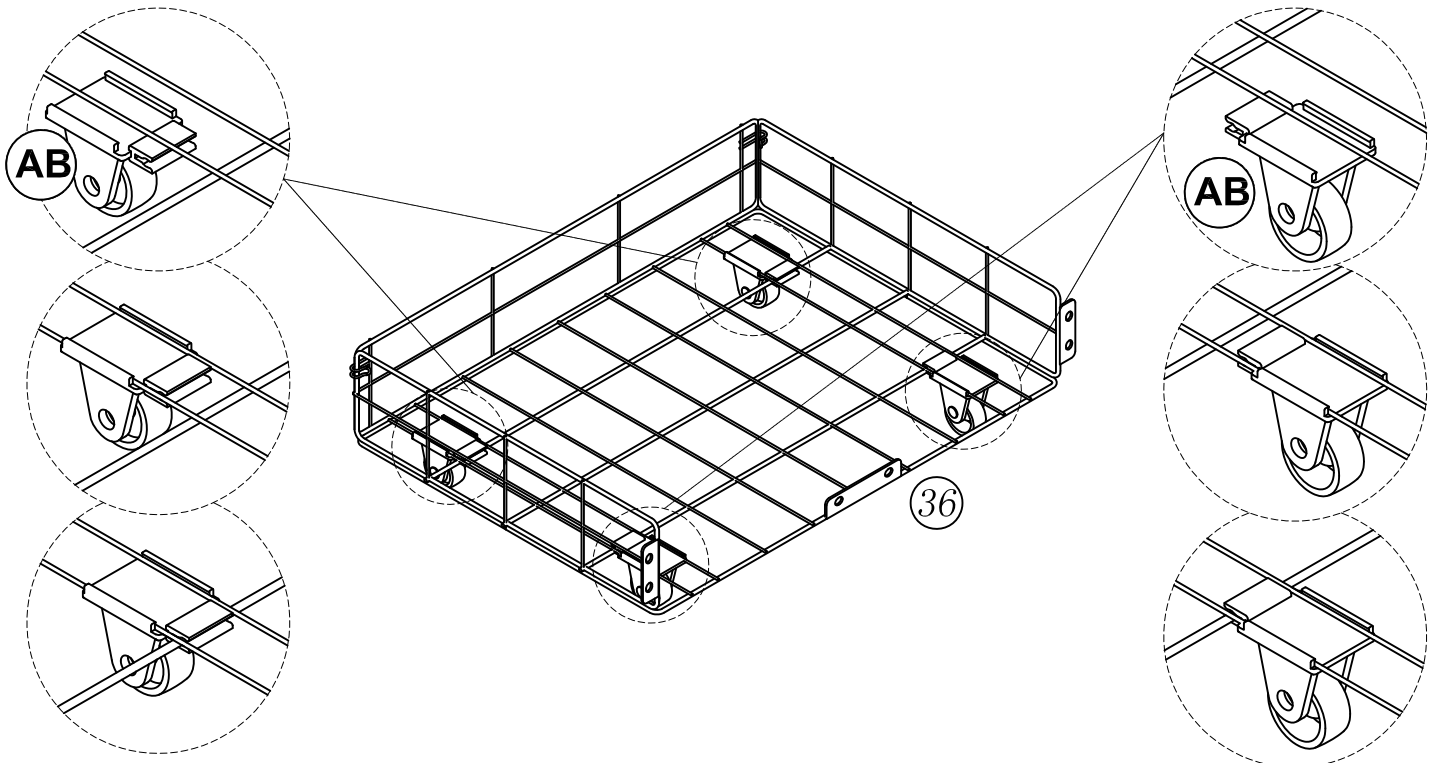


# STEP 36

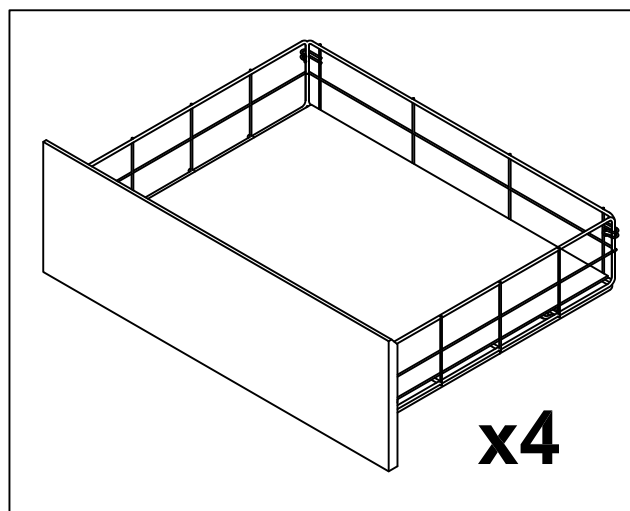
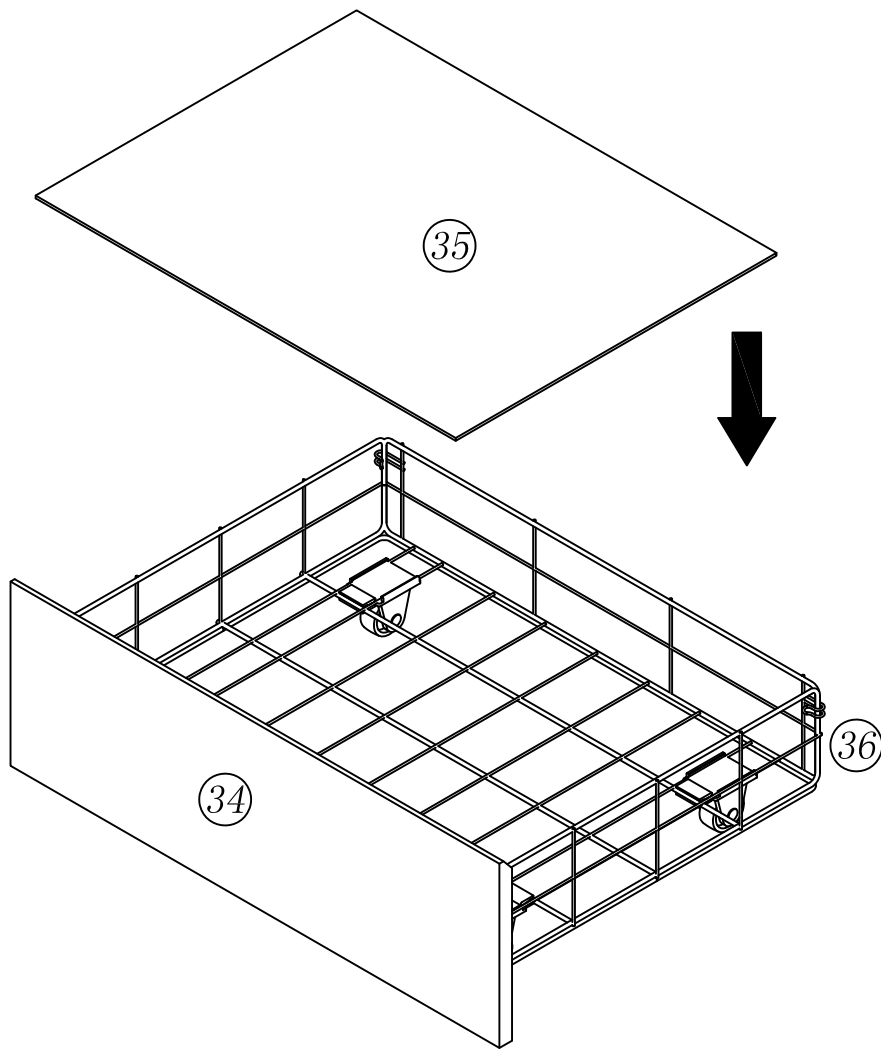


# STEP 37

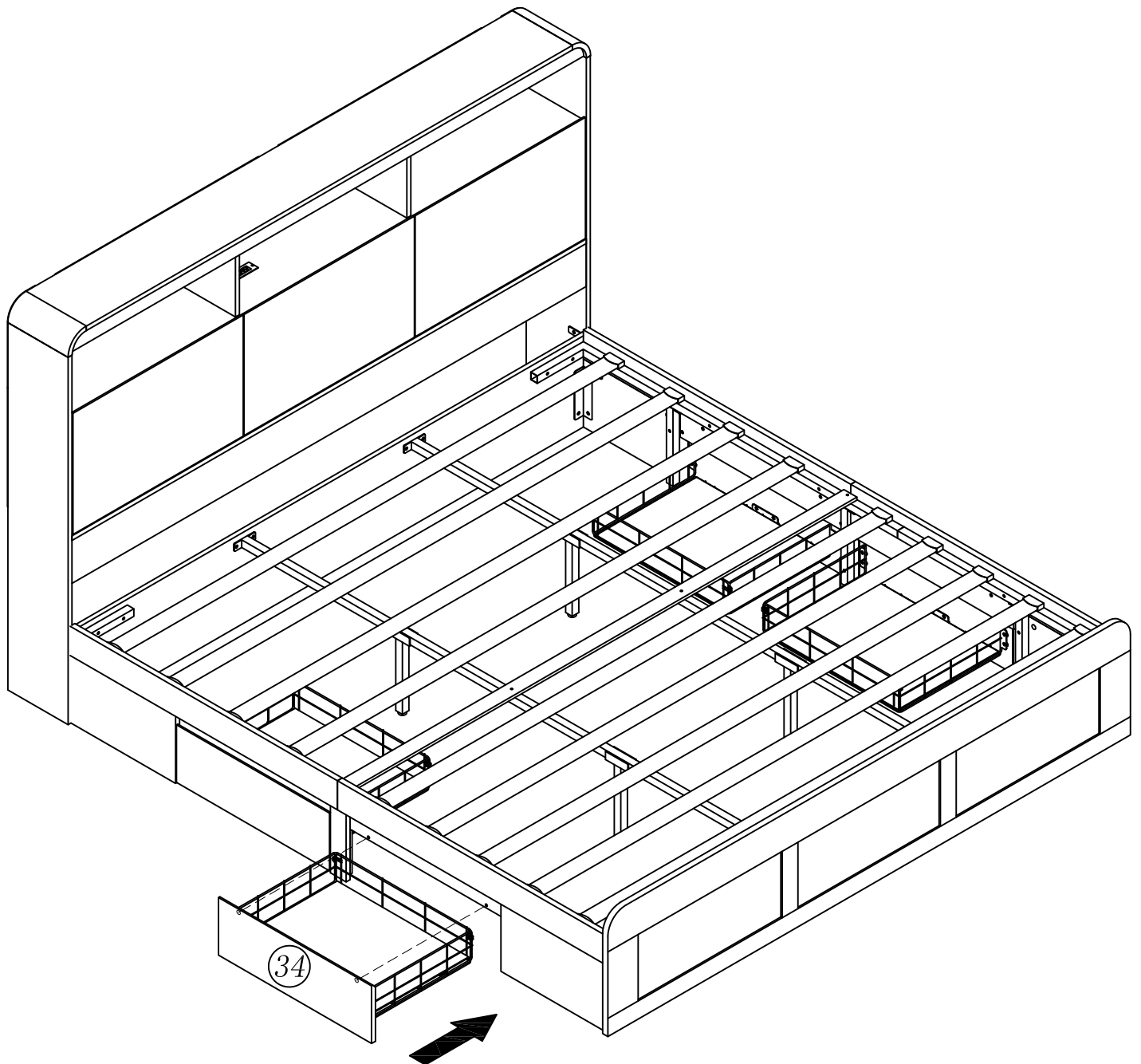
	
<b>AB</b> x16	<b>R</b> x24



# STEP 38



## STEP 39



Align the suction iron on the  
suction surface with the magnet