

CARE AND USE INSTRUCTIONS

Tools Required

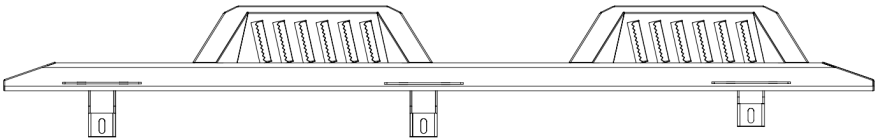
13mm/10mm Socket

Ratchet

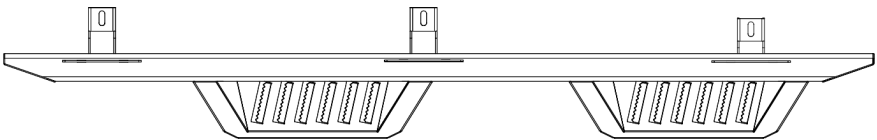
Torque Wrench

TB240014

Passenger Right Side



Front ←



Driver Left Side

Notes

Read this instruction carefully before starting installation.

Proper tools will improve the quality of installation and reduce the time required.

If missing parts or any damage found, please take a picture and contact us.

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Step 1:

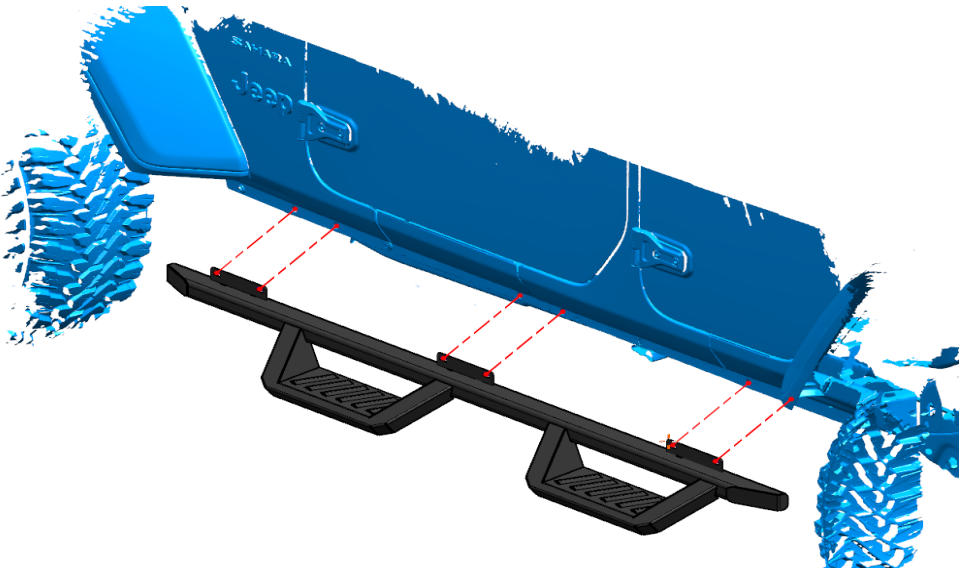
1. Remove factory rock rails if equipped. Three mounting positions each side.
2. Remove (6) M6 hex nuts on rocker panel and (3) M8 hex bolts on body frame.

Note: The step bar and factory rock rail cannot coexist.

Step 2:

1. With assistance, lift step bar up and attach the mounting brackets to the rocker panel and align (6) mounting holes.
2. And secure with (6) M6 bolts, (6) M6 flat washers, (6) M6 spring washers, (6) M6 hex nuts.
3. Do not fully tighten.

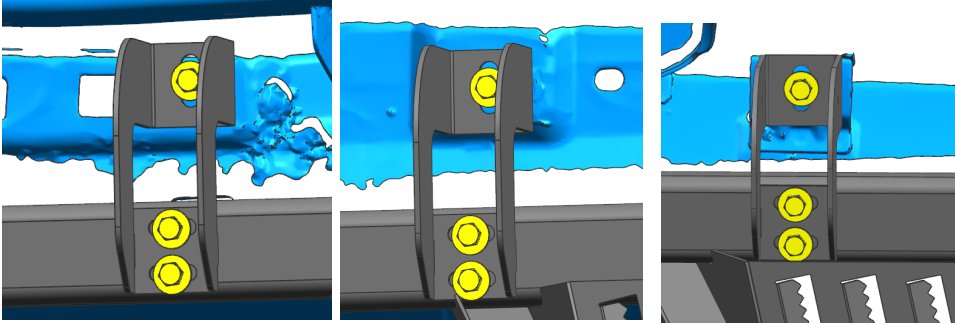
Note: Driver left side is shown.



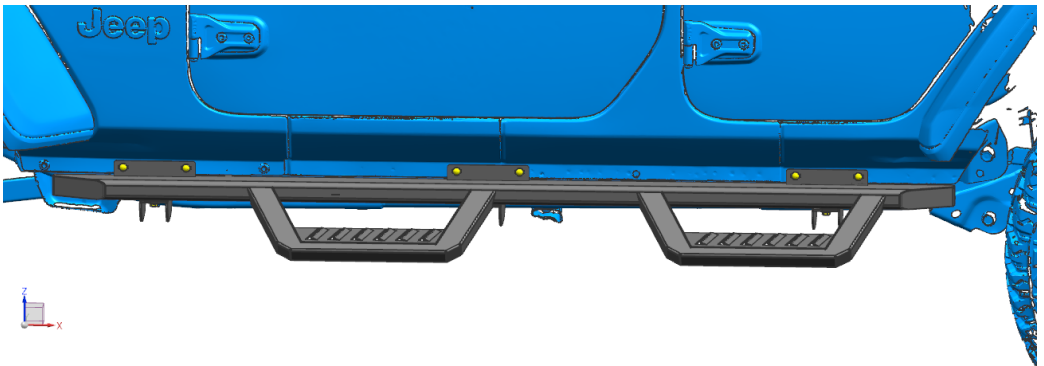
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Step 3:

1. After brackets are attached secure inner mounting tabs on body panel with (9)M8 hex bolts, (9)M8 flat washers.
2. Do not fully tighten.



Front

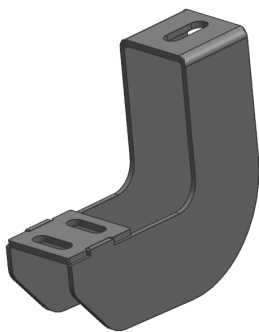


Step 4:

1. Tighten M8 hex bolts with 15 ft. lbs. torque.
2. Tighten M6 hex nuts with 7 ft. lbs. torque.
3. After the step bar installed, periodic check to ensure all mounting hardware remains secure

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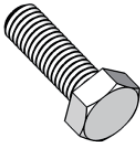
Part List:



Front/Conter
bracket 4pcs



Rear bracket
2pcs

			
M8×30 Hexagon Bolt	× 18	M6 Carriage Bolt	× 12
			
M8 Flat Washer	× 18	M6 Flat Washer	× 12
			
M8 Lock Washer	× 18	M6 Hexagon Nut	× 12