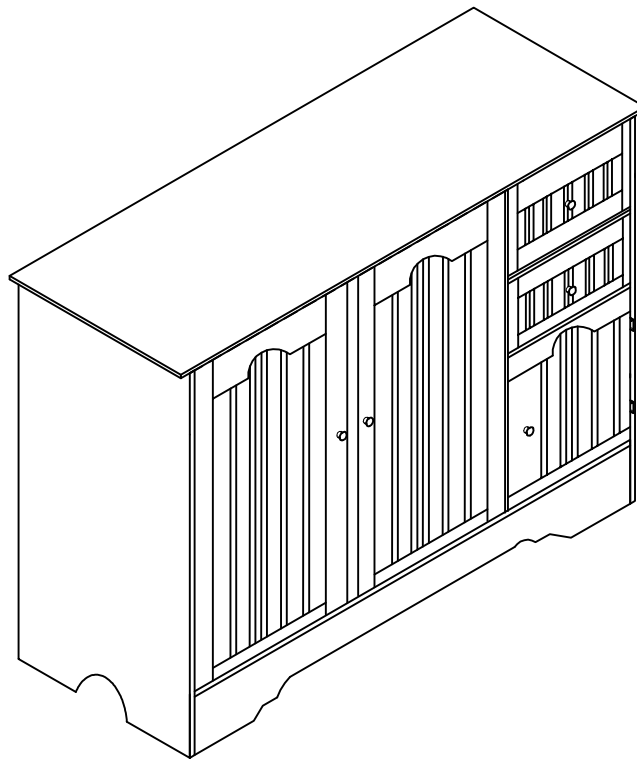


ASSEMBLY INSTRUCTIONS

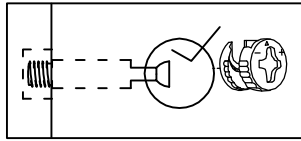
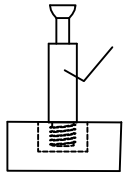
Style # K110 Kitchen Cabinet



NOTE TO CUSTOMERS:

- For ease and speed of assembly we recommend that before you commence each step of the assembly that you identify all the parts required to complete that step.
- We recommend that where possible you allow sufficient space to assemble the item as close as possible to the place where it will be once assembled.
- For the protection of your furniture we recommend that the product is placed on protected surfaces during assembly to prevent any damage.
- During assembly do not over tighten, as this may damage the product.
- Please ensure you retain all the product packaging until the item completely assembled.
- Please periodically check all fittings and re-tighten as necessary.
- Please never allow any liquids to remain on your furniture as absorption can cause the wood to warp or finish to de-laminate.
- It is recommended that this item should be assembled by two adults.

To insert a cam lock: (Please read below instructions before assembling)



1. Insert cam screw into hole as shown in diagram A .

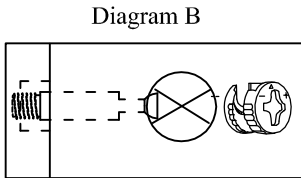
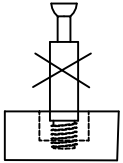


Diagram B

Make sure not to insert the cam screw:
Too deep as shown in figure B as this will cause the
cam screw to be misaligned and unable to
interlock properly.

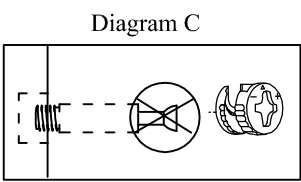
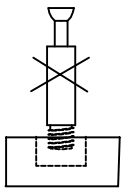
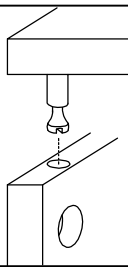
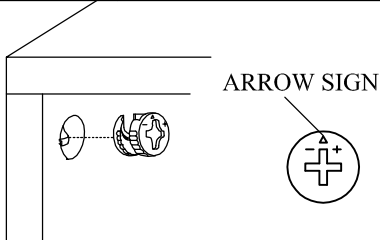


Diagram C

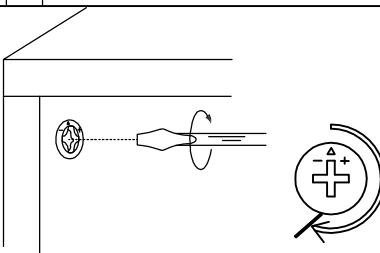
Also avoid inserting the cam screw too close to the
surface of the hole as shown in figure C, as this will
cause the cam lock to be too loose, and not interlock
properly.



2. Connect the panels together.



3. When inserting the cam lock make sure the arrow
of the cam lock faces the cam screw.



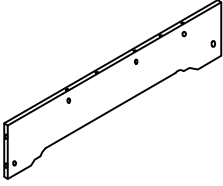
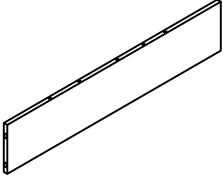
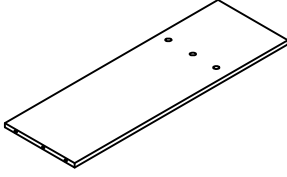
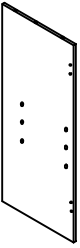
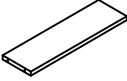
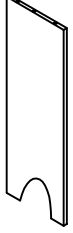
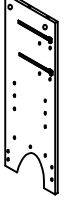
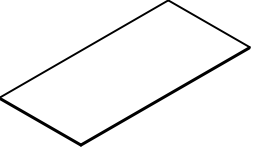
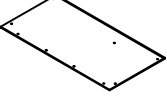
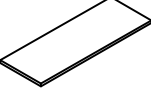
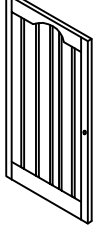
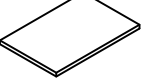
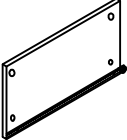
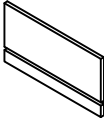
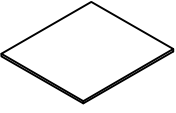
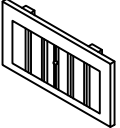
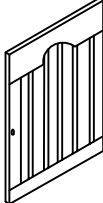
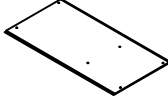
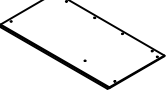
4. To tighten the cam lock turn the cam lock clockwise
90-180 degree or until the arrow is facing opposite
the place cam lock was inserted.

NOTE: DO NOT USE AN AUTOMATIC
SCREWDRIVER TO TIGHTEN CAM LOCKS.

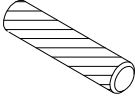
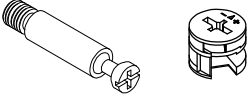
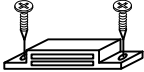
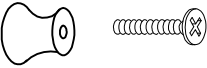
Note:

- Read these instructions carefully before assembling.
- Tools required : Phillips screwdriver, flat screwdriver.
- Find a clean, smooth area on which to work , such as a carpet, in order to avoid scratching the wood surfaces.
- Wait to dispose of the packing material until assembly is complete and all parts and hardware are accounted for.
- Two or more people might be required for assembly.

Part List

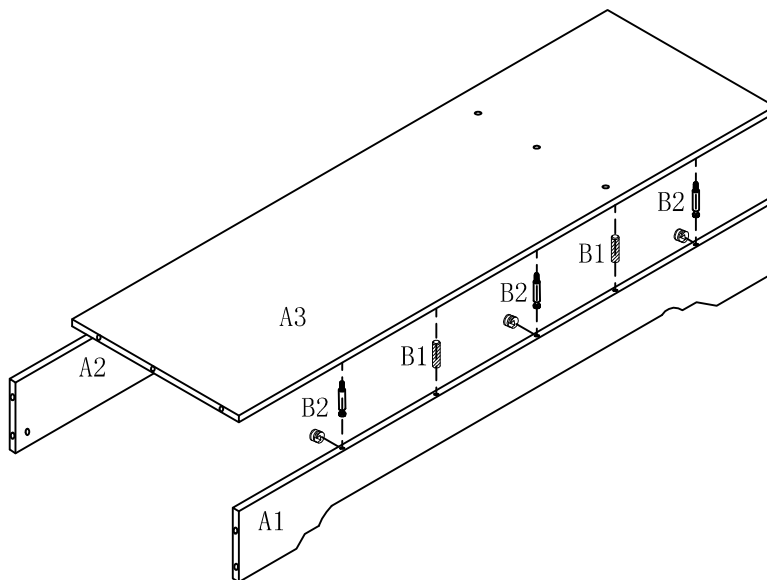
A1. Quantity of 1  Top Apron	A2. Quantity of 1  Back Apron	A3. Quantity of 1  Bottom Panel	A4. Quantity of 1  Divider
A5. Quantity of 1  Connect Panel	A6. Quantity of 1  Side Panel (left)	A7. Quantity of 1  Side Panel (right)	A8. Quantity of 1  Top Panel
A9. Quantity of 1  Top Back Panel	A10. Quantity of 1  Big Shelf	A11 (L&R). Quantity of 2  Door	A12. Quantity of 1  Small Shelf
A13. (L, R) Quantity of 4  Drawer Side Panel	A14. Quantity of 2  Drawer Back Panel	A15. Quantity of 2  Drawer Bottom Panel	A16. Quantity of 2  Drawer Front Panel
A17. Quantity of 1  Small Door	A18. Quantity of 1  Connect Panel	A19. Quantity of 1  Center Back Panel	A20. Quantity of 1  Bottom Back Panel

Hardware List

B1. Quantity of 18  Wood Dowel	B2. Quantity of 26  Camlock	B3. Quantity of 24  Screw	B4. Quantity of 8  Shelf Support
B5. Quantity of 12  Screw	B6. Quantity of 1  Magnet with Screw	B7. Quantity of 5  Knob with Bolt	B8. Quantity of 16  Screw
B9. Quantity of 1  Magnet with Screw	B10. Quantity of 1  Anchor with Screw	B11. Quantity of 1  Anti-tip kit	

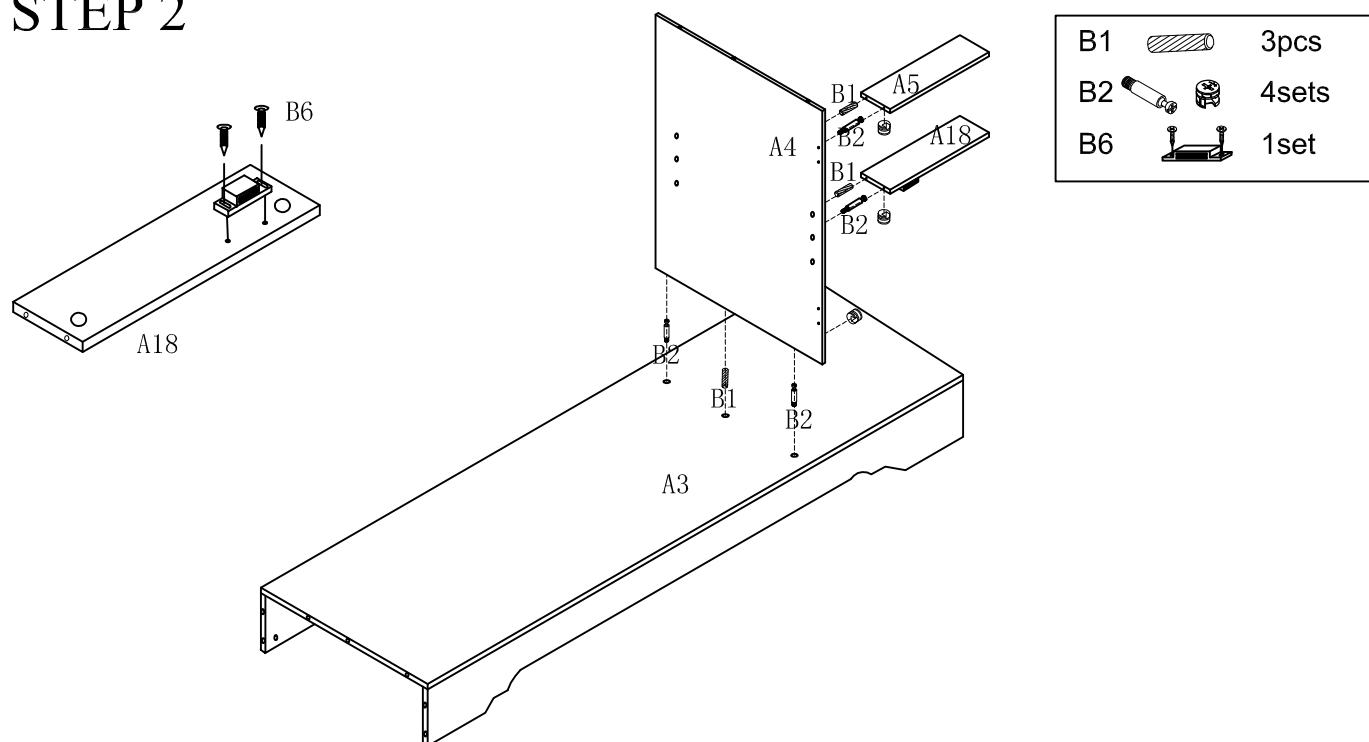
STEP 1

B1		4pcs
B2		6sets



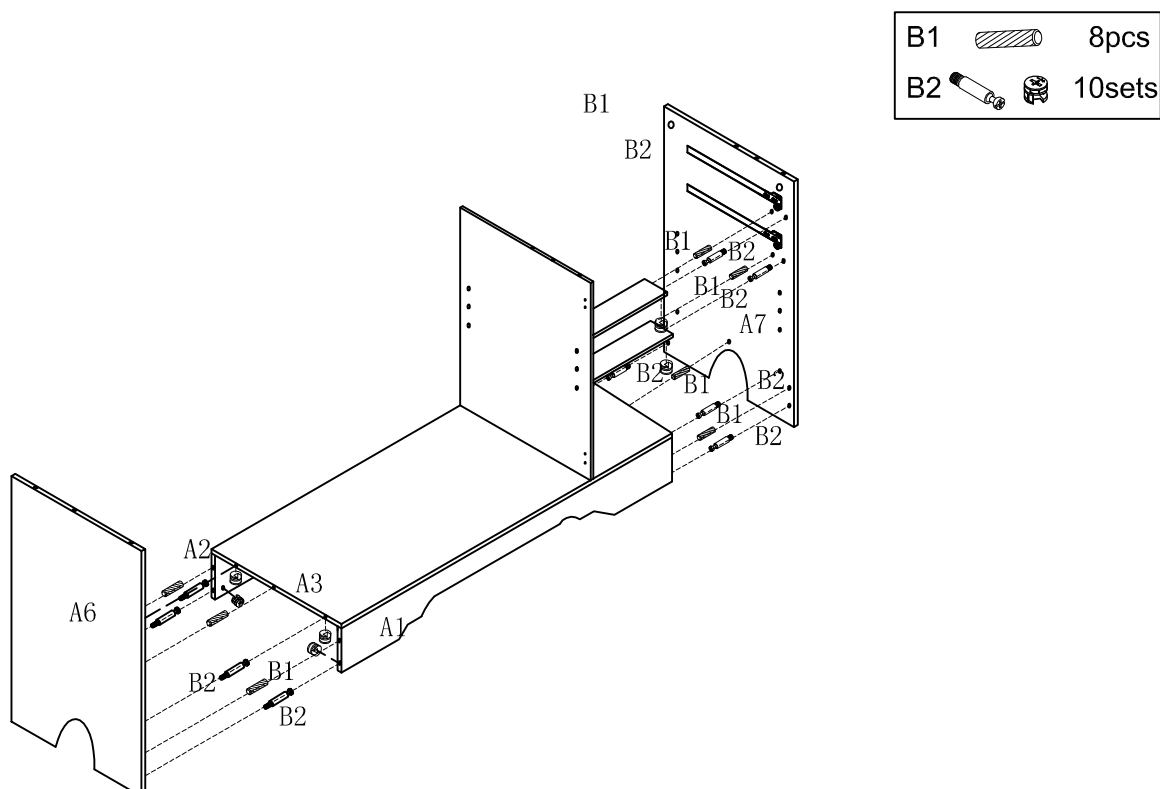
Assemble Aprons A1 and A2 to Bottom Panel A3 using Wood Dowels B1 and Camlocks B2.

STEP 2



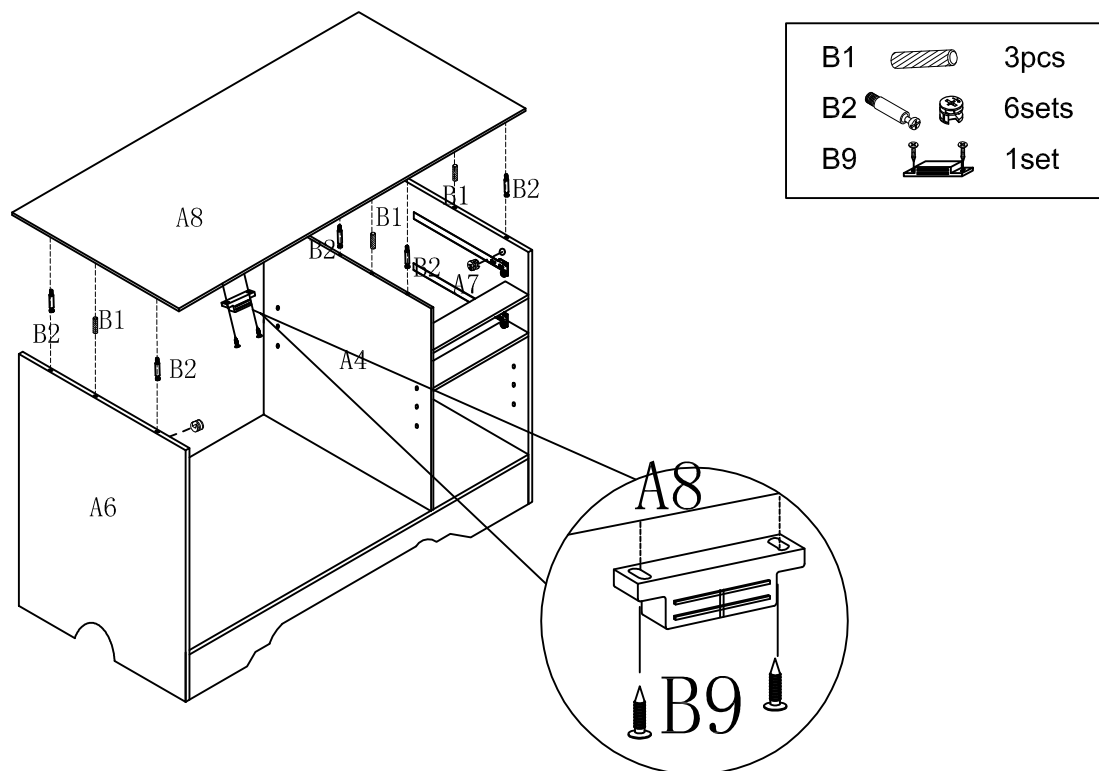
1. Attach Magnet B6 to Connect Panel A18 using included Screws B6.
2. Assemble Divider A4 to Bottom Panel A3 using Wood Dowels B1 and Camlocks B2.
3. Assemble Connect Panels A5/A18 to Divider A4 using Wood Dowels B1 and Camlocks B2.

STEP 3



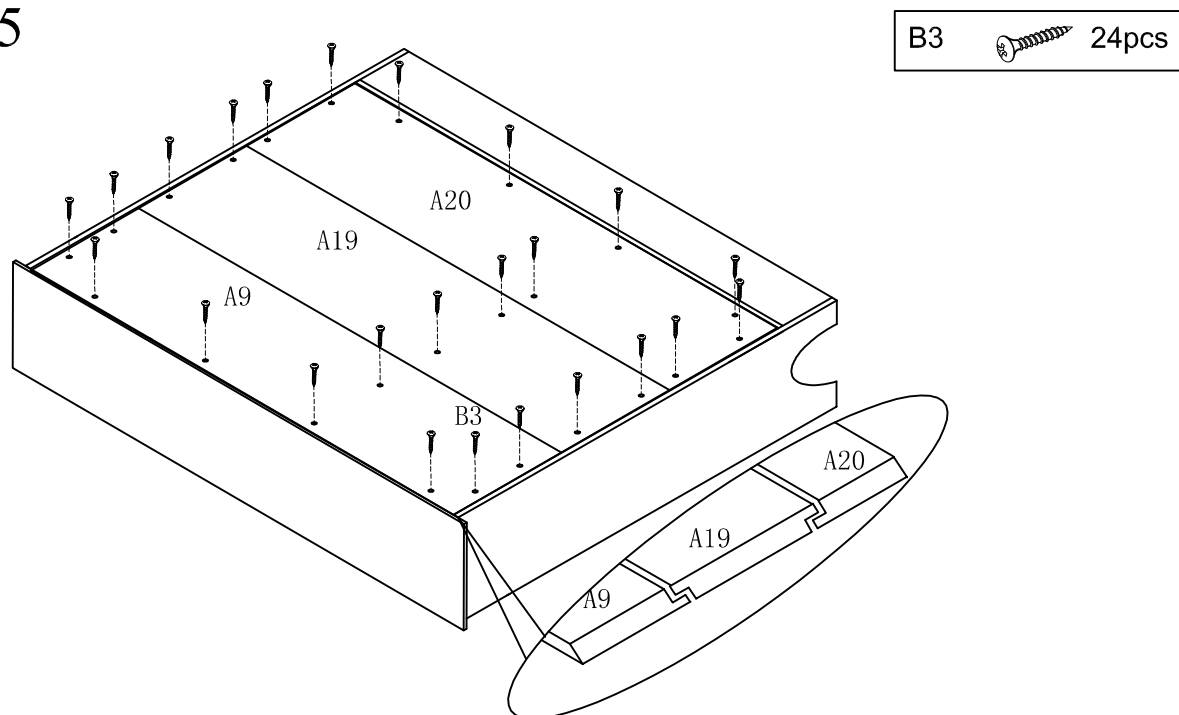
1. Assemble Left Side Panel A6 to Bottom Panel A3 using Wood Dowels B1 and Camlocks B2.
2. Assemble Right Side Panel A7 to Bottom Panel A3 using Wood Dowels B1 and Camlocks B2.

STEP 4



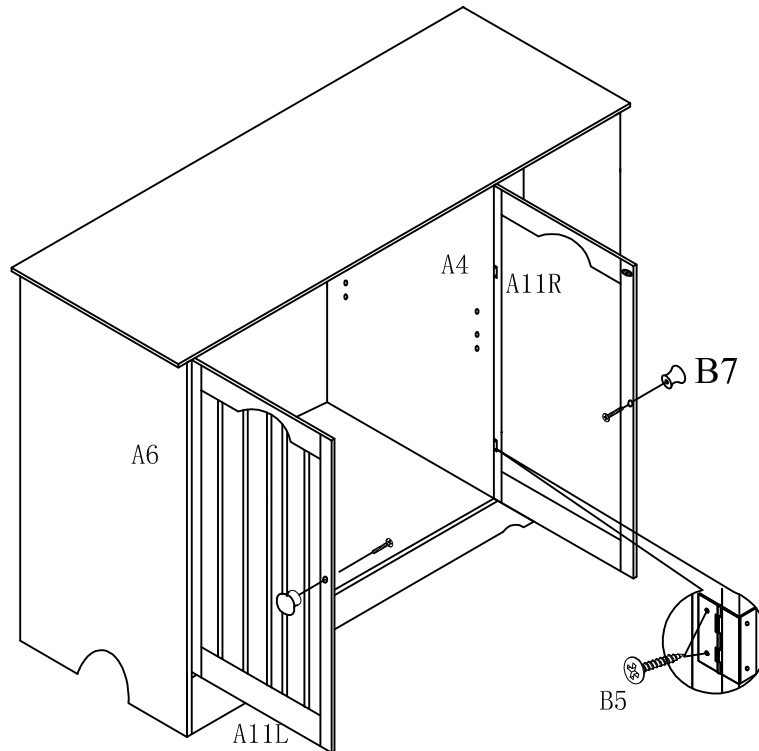
1. Attach Magnet B9 to the bottom of Top Panel A8 using included Screws B9.
2. Assemble Top Panel A8 to Side Panels A6&A7 and Divider A4 using Wood Dowels B1 and Camlocks B2.

STEP 5



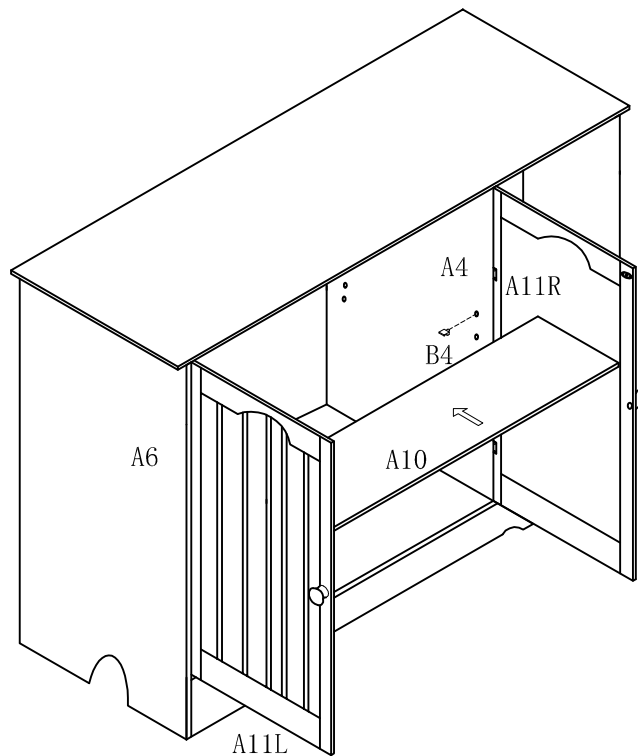
1. First place Top Back Panel A9 and Bottom Back Panel A20, then Place Center Back Panel A19 as shown above.
2. Tighten Back Panels A9/A19/A20 to unit using Screws B3.

STEP 6



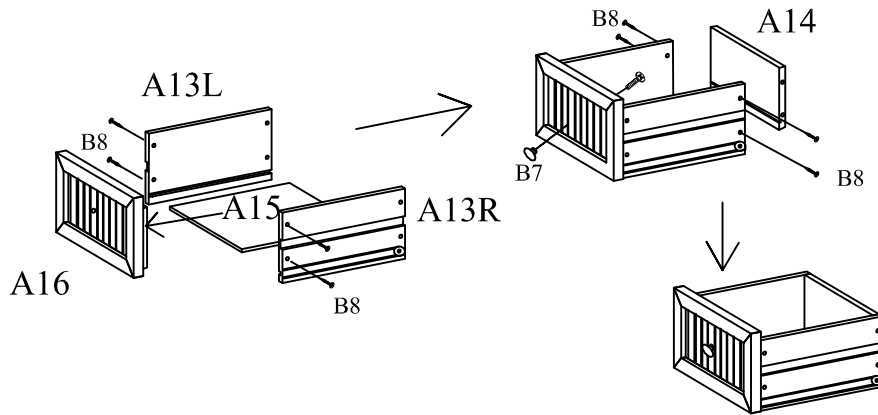
1. Assemble Door Panel A11L to Left Side Panel A6 and Door Panel A11R to Divider A4 using Screws B5.
2. Attach Knobs B7 to Door Panels A11(L&R) using included Bolts B7.

STEP 7



1. Insert Shelf Supports B4 into the holes on Left side Panel A6 and Divider A4.
2. Place Shelf A10 onto Shelf Supports B4.

STEP 8

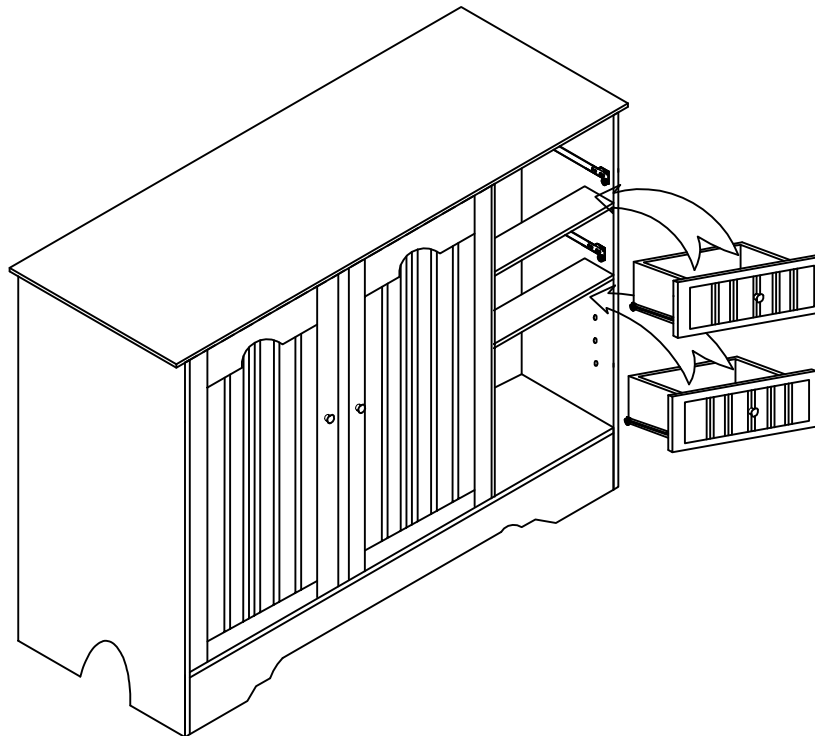


B8		16pcs
B7		2sets

X2

1. Insert Drawer Bottom Panel A15 into the groove on Drawer Front Panel A16.
2. Attach Drawer Side Panels A13(L&R) to Drawer Front Panel A16 using Screws B8, please ensure the grooves on Drawer Side Panels A13(L&R) face inside of drawer.
3. Attach Drawer Back Panel A14 to Drawer Side Panel A13(L&R) using Screws B8.
4. Attach Knob B7 to Drawer Front Panel A16 using included Bolt B7.

STEP 9



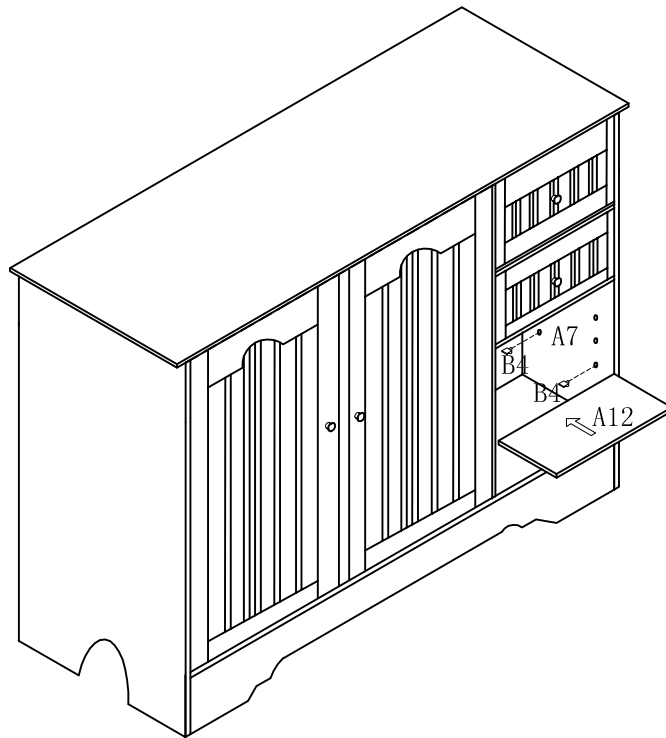
Place drawers into unit as shown above.

STEP 10

B4



4pcs



1. Insert Shelf Supports B4 into the holes on Right side Panel A7 and Divider A4.
2. Place Shelf A12 onto Shelf Supports B4.

STEP 11

B5

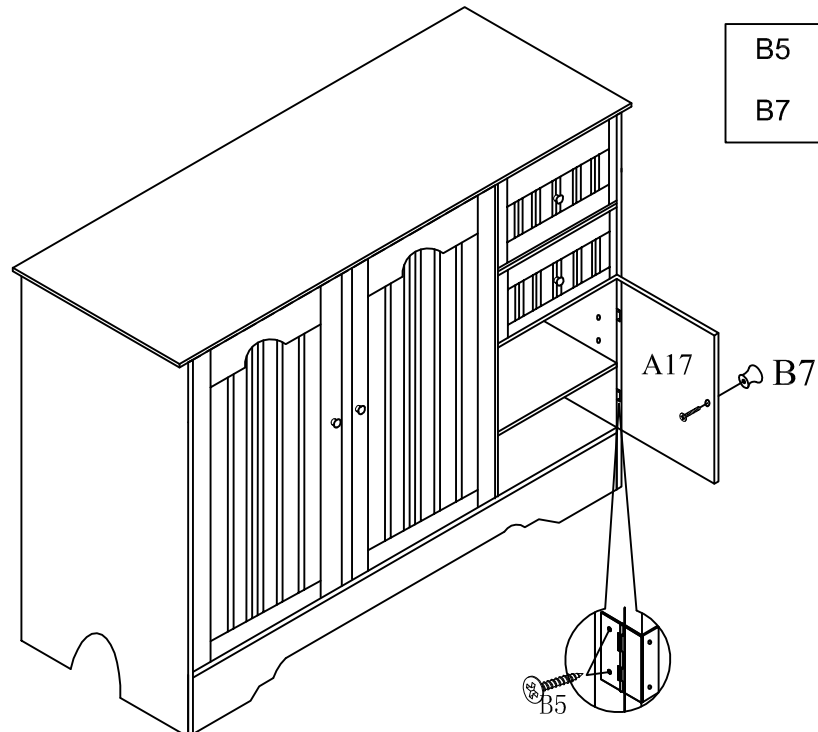


4pcs

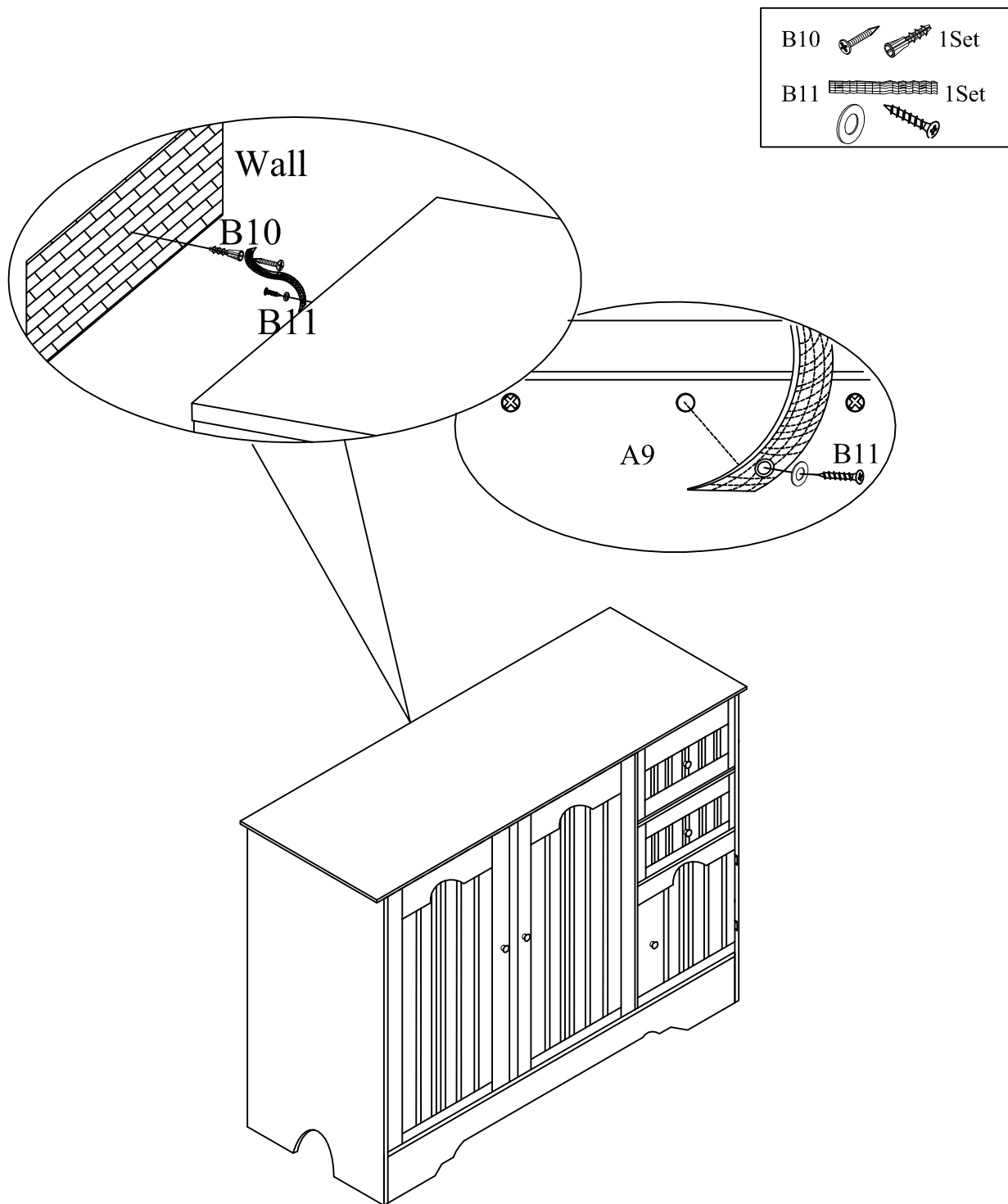
B7



1set

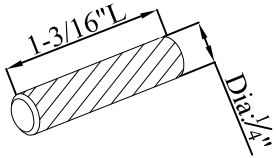
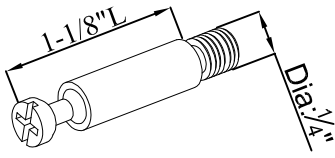
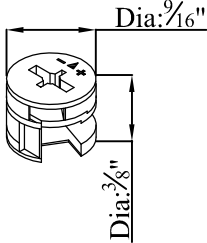
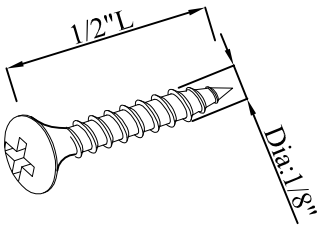
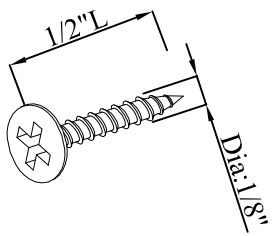
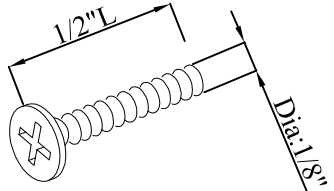
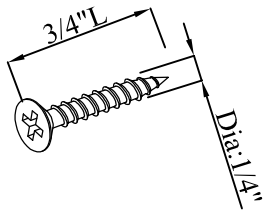
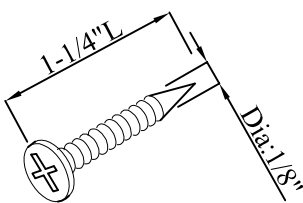


1. Assemble Door Panel A17 to Right Side Panel A7 using Screws B5.
2. Attach Knobs B7 to Door Panels A17 using included Bolts B7.



For your safety, please attached this unit to the wall by Anchor with screws B10 and Anti-tip kit B11.

APPENDIX: Dimension of Hardwares in this AI.

B1.  Wood Dowel	B2.  Cam-bolt	 Cam-nut
B3&B6&B9.  Round Head Screw	B5.  Flat Head Screw	B7.  Bolt for Knob
B8.  Flat Head Screw	B10. 	B11. 