

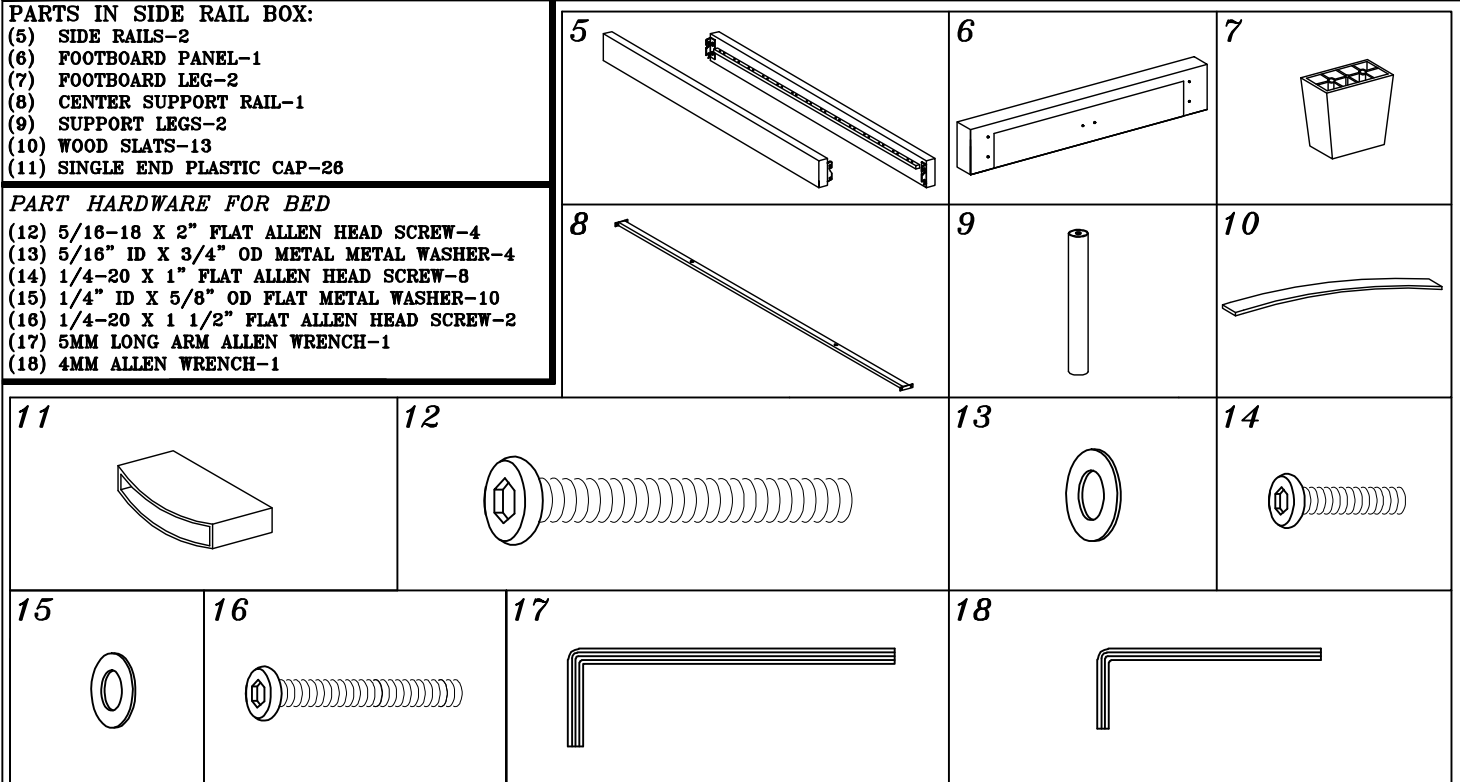
Part List For Twin Bed

PARTS IN SIDE RAIL BOX:

- (5) SIDE RAILS-2
- (6) FOOTBOARD PANEL-1
- (7) FOOTBOARD LEG-2
- (8) CENTER SUPPORT RAIL-1
- (9) SUPPORT LEGS-2
- (10) WOOD SLATS-13
- (11) SINGLE END PLASTIC CAP-26

PART HARDWARE FOR BED

- (12) 5/16-18 X 2" FLAT ALLEN HEAD SCREW-4
- (13) 5/16" ID X 3/4" OD METAL METAL WASHER-4
- (14) 1/4-20 X 1" FLAT ALLEN HEAD SCREW-8
- (15) 1/4" ID X 5/8" OD FLAT METAL WASHER-10
- (16) 1/4-20 X 1 1/2" FLAT ALLEN HEAD SCREW-2
- (17) 5MM LONG ARM ALLEN WRENCH-1
- (18) 4MM ALLEN WRENCH-1



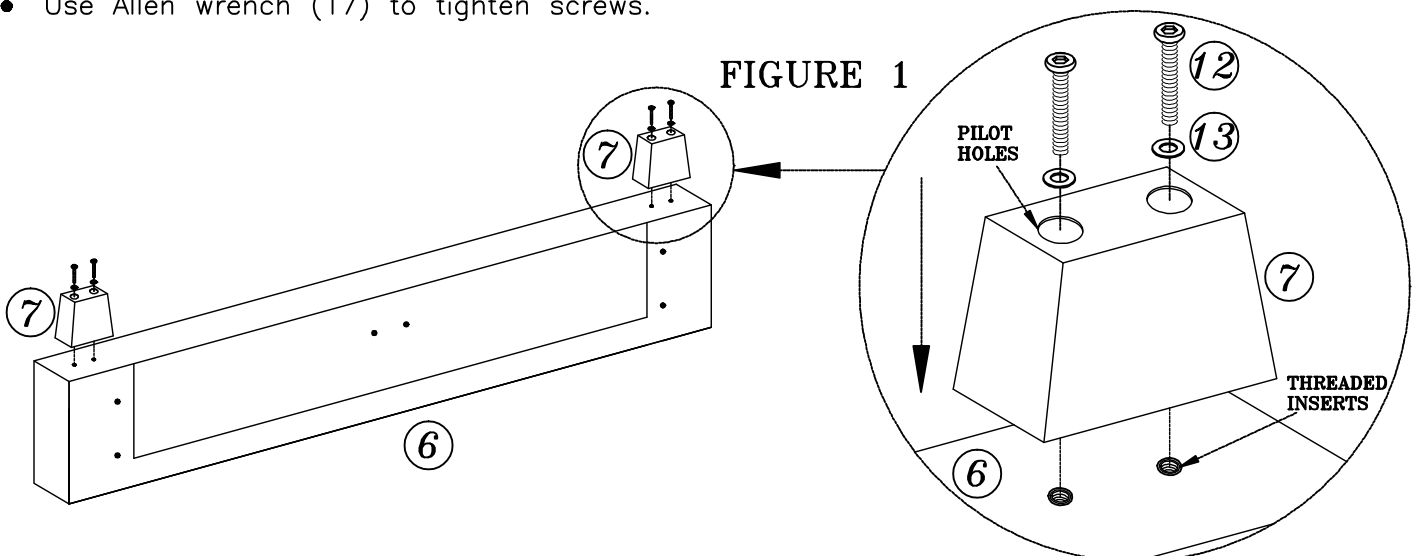
SAVE ALL PACKAGING MATERIALS UNTIL PRODUCT IS FULLY ASSEMBLED. HARDWARE AND SMALL PIECES MAY NOT BE SEEN AND COULD BE ACCIDENTALLY DISCARDED WITH PACKAGING MATERIALS.

Instruction Sheet

STEP 1- Assembly of Footboard Legs.

- Insert flat metal washer (13) over screw (12) then insert into pilot holes on footboard leg (7). SEE FIGURE 1
- Place footboard leg (7) over threaded inserts on Footboard Panel (6).
- Use Allen wrench (17) to tighten screws.

FIGURE 1



Instruction Sheet

STEP 2- Assembly of Side Rails.

NOTE: USE HARDWARE INCLUDE IN HEADBOARD BOX.

- Insert flat metal washer (3) over screw (2) then into threaded inserts on headboard panel (1). Use Allen wrench (4) to tighten. SEE FIGURE 2
- Place metal bracket on side rail (5) over screw (2).
DO NOT TIGHTEN SCREWS COMPLETELY
- Repeat same steps with footboard panel (6) or footboard storage.
- Use screw (14) and flat metal washer (15). SEE FIGURE 3
- Use Allen wrench (18) to tighten.

FIGURE 2

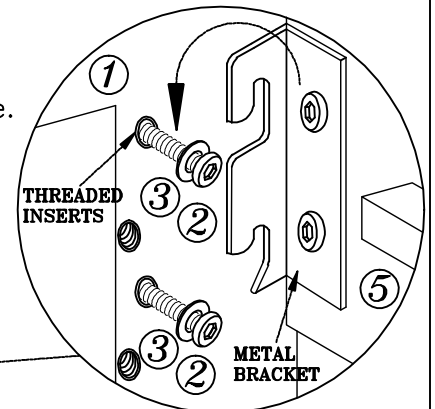
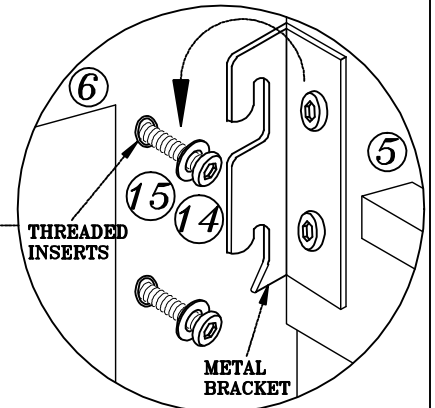


FIGURE 3



STEP 3- Assembly of Center Support and Support Leg.

- Place center support rail (8) between headboard panel (1) and footboard panel (6).
- Align pilot holes on center support (8) metal bracket with threaded inserts on headboard panel (1) and footboard panel (6). SEE FIGURE 4
- Secure center support rail (8) with screw (14) and flat metal washer (15).
- Use Allen wrench (18) to tighten.
- Place support leg (9) under pilot holes on center support rail (8). SEE FIGURE 5
- Secure center support leg (9) with screw (16) and flat metal washer (13).
- Use Allen wrench (18) to tighten completely.
- Now tighten screws (2 & 14) completely. STEP 2 FIGURE 2 AND 3

FIGURE 4

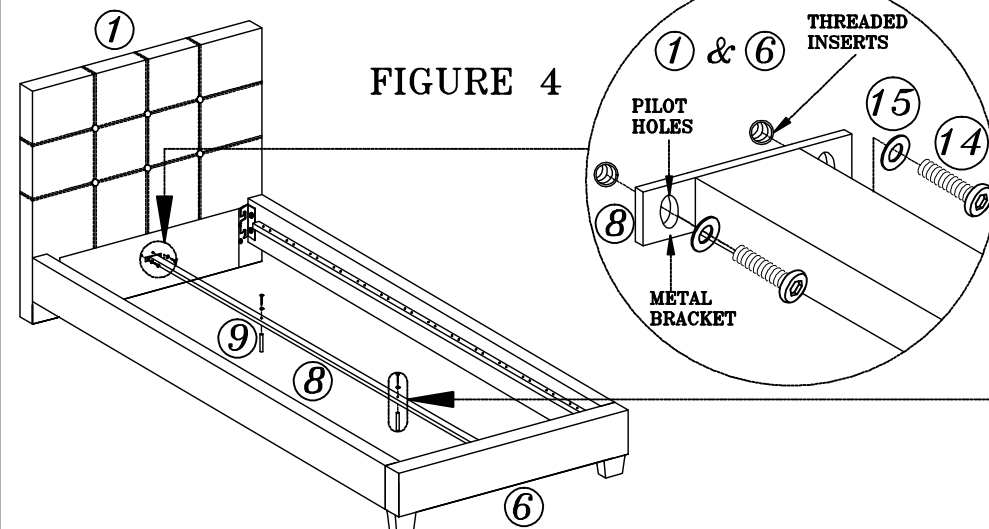
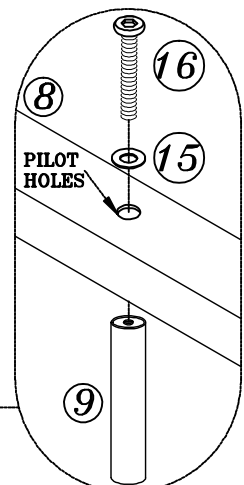


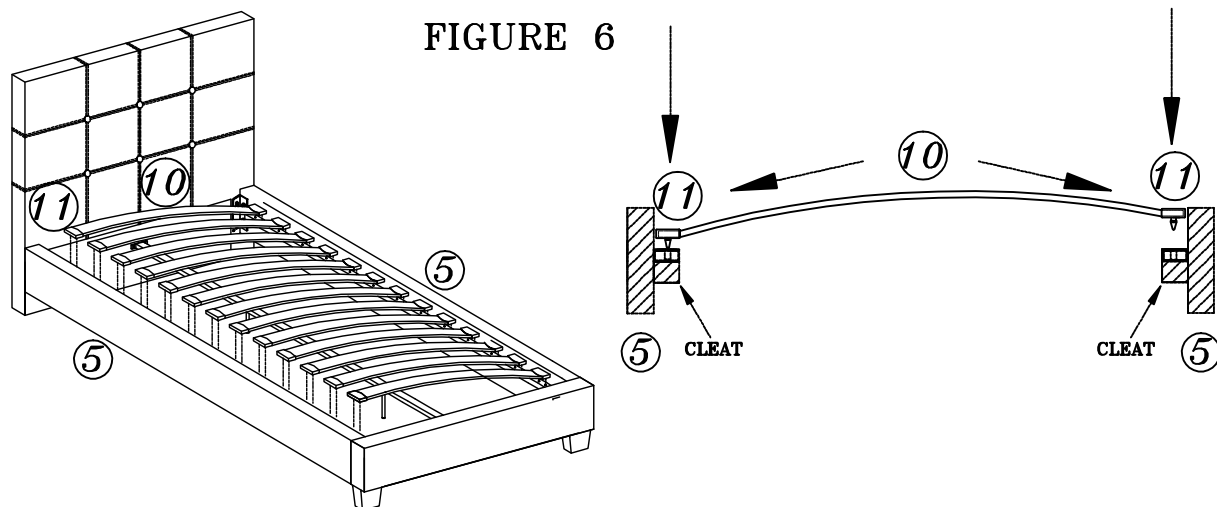
FIGURE 5



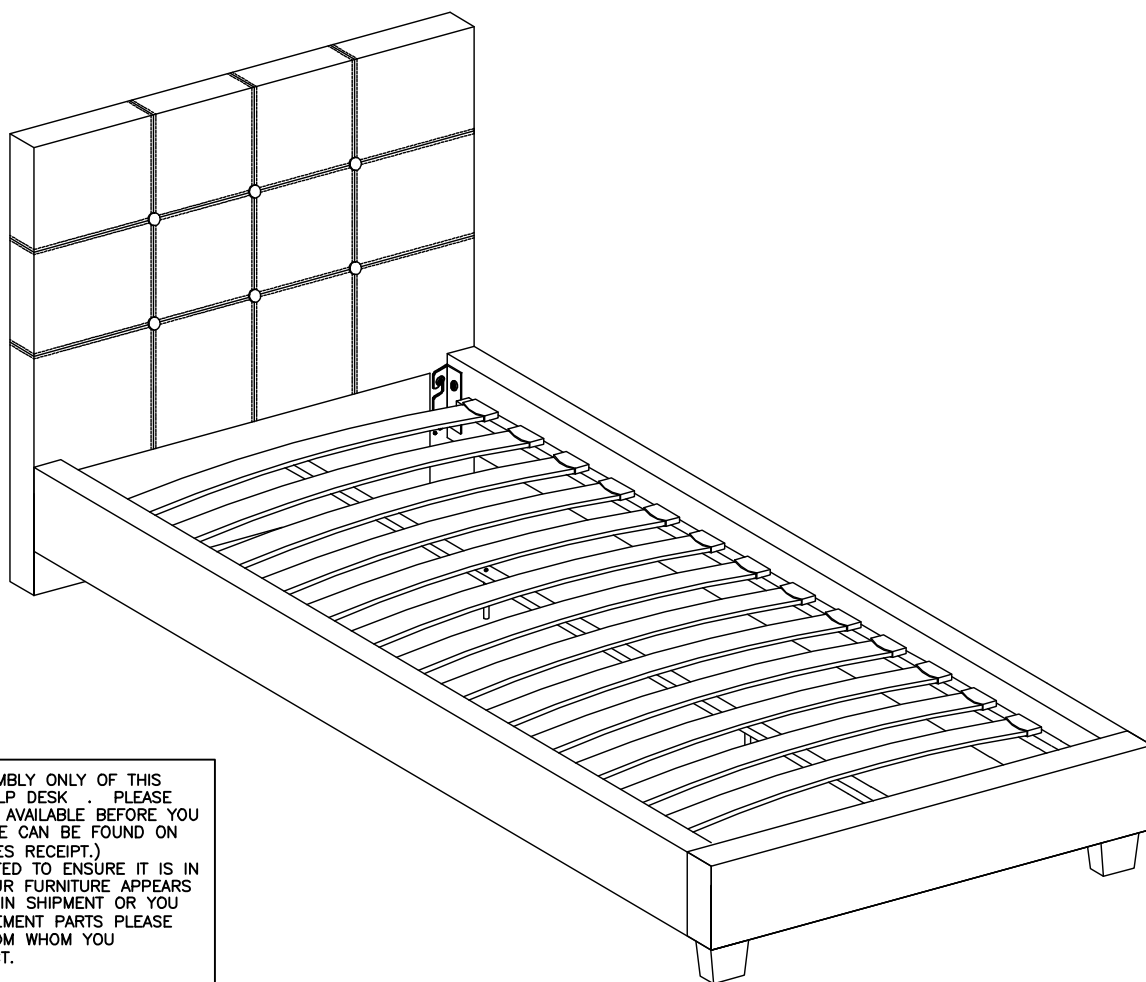
Instruction Sheet

STEP 4 Assembly of Wood Slats.

- Insert single end plastic cap (11) on each end of wood slat (10). SEE FIGURE 6
- Carefully insert end caps (11) on pilot holes on side rails (5) cleat.



BED FULLY ASSEMBLY



FOR ASSISTANCE IN ASSEMBLY ONLY OF THIS PRODUCT, CALL OUR HELP DESK. PLEASE HAVE THE STYLE NUMBER AVAILABLE BEFORE YOU CALL. (STYLE # OR NAME CAN BE FOUND ON PACKING CARTON OR SALES RECEIPT.) OUR PRODUCT IS INSPECTED TO ENSURE IT IS IN GOOD CONDITION. IF YOUR FURNITURE APPEARS TO HAVE BEEN DAMAGED IN SHIPMENT OR YOU ARE IN NEED OF REPLACEMENT PARTS PLEASE CONTACT THE DEALER FROM WHOM YOU PURCHASED THE PRODUCT.