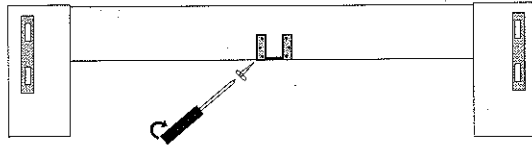


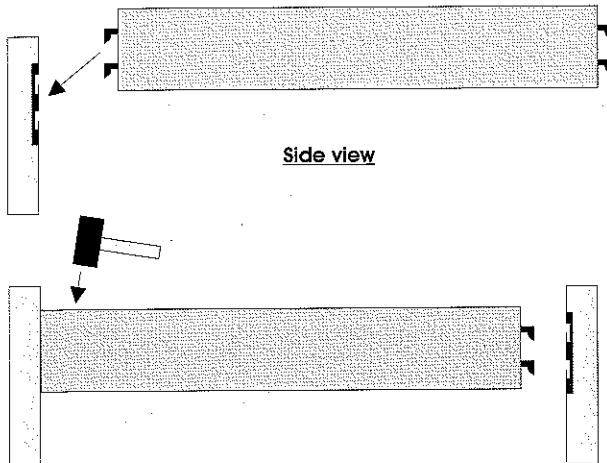
NOTE: THE CENTER AND DROP SUPPORTS ARE NOT USED IN THE TWIN FRAME ASSEMBLY

Epoch Design, LLC

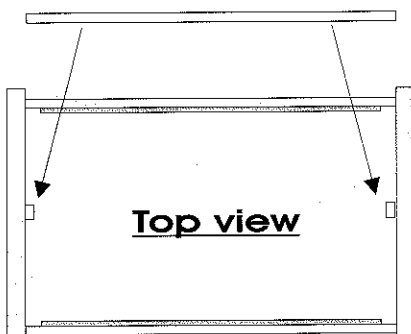
- ① Screw the center support brackets into the pre-drilled holes on both the head and foot boards.



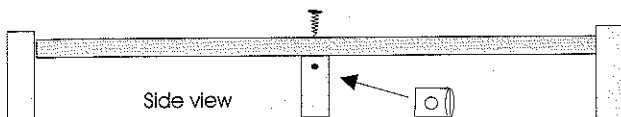
- ② Slide one rail into the grooves of the headboard then tap slightly with a rubber mallet to make sure the connection is secure. Repeat this process with the other side rail. Now do the same with the other end of the rails into the footboard.



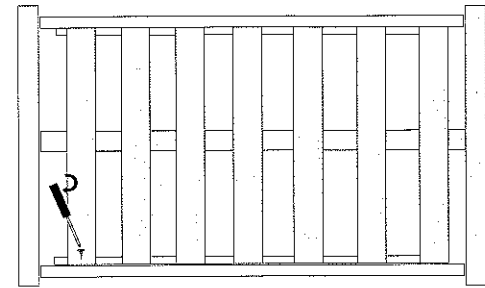
- ③ Attach the center support by dropping it into the center support brackets.



- ⑤ Attach the drop support to the center support by placing the barrel nut into the hole in the side of the drop support with the hole in the barrel nut facing up, now insert the bolt through the center support into the barrel nut and tighten with the provided allen wrench.



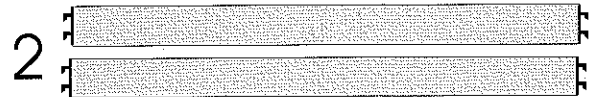
- ⑥ Evenly spread out the slats and screw into the slat rail



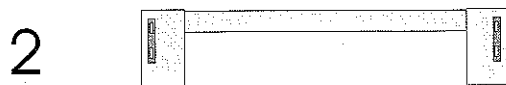
Top view w/ slats

Parts List

Rails



Headboard / Footboard (style will vary)



Drop Support

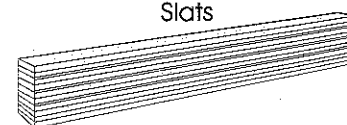


Center Support



Slats

Qty will vary



Barrell Nuts



Bolts



Allen Wrench



Center support bracket



Bracket screws

12



Slat screws

Qty will vary

