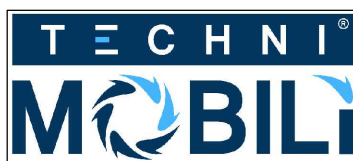
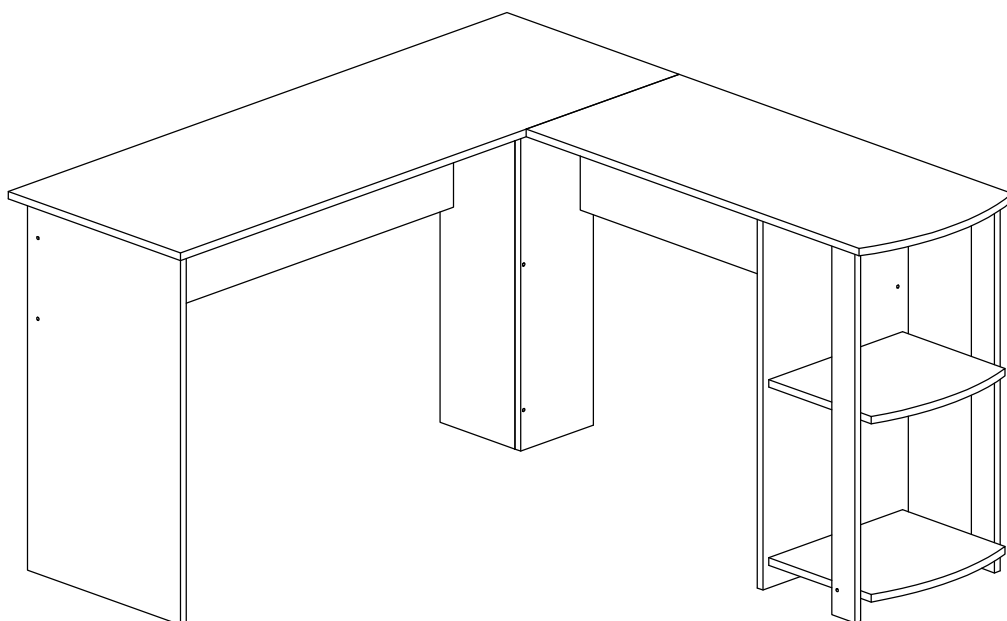


ASSEMBLY INSTRUCTIONS



MODEL RTA-8413L

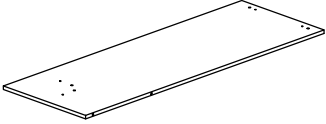
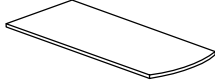

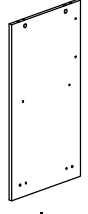





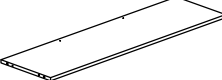
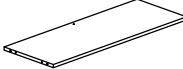
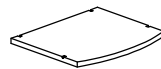
Thanks for purchasing one of our products.
Please read carefully the assembly instructions before the installation.
Do not discard this manual or any of the packaging material until the unit has been completely assembled.



IMPORTED BY:

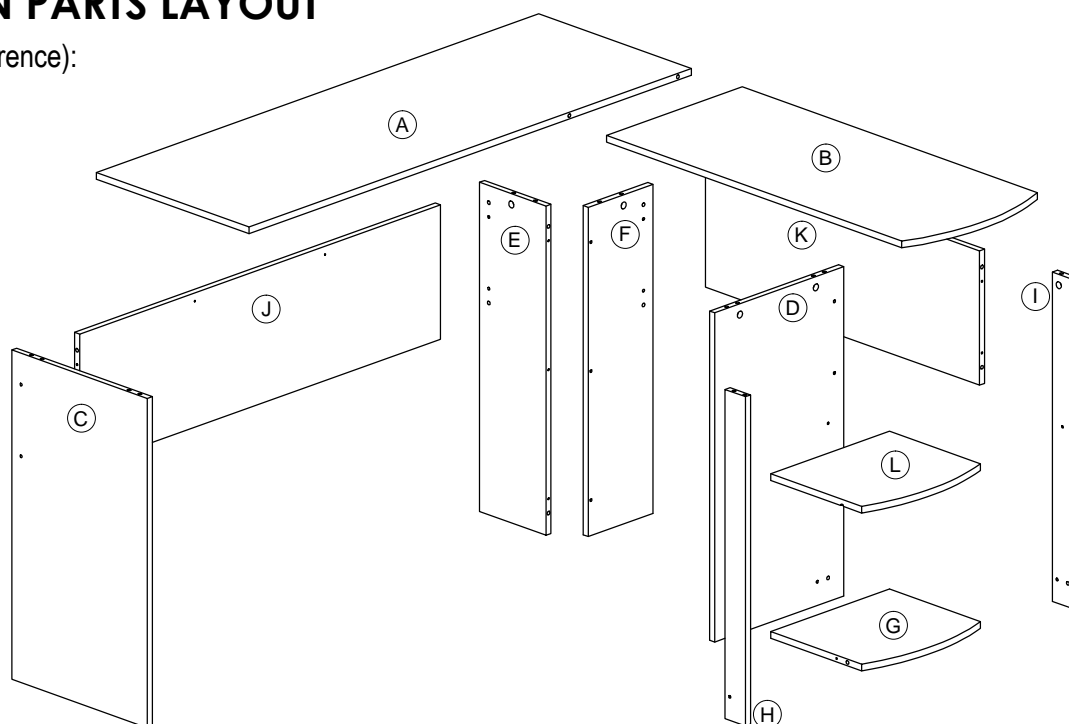


•PARTS LIST



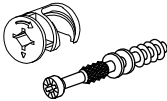





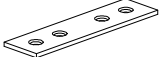


 <p>▪ Left Tabletop</p>	 <p>▪ Right Tabletop</p>	 <p>▪ Left Panel</p>	 <p>▪ Right Panel</p>
 <p>▪ Center-Left Panel</p>	 <p>▪ Center-Right Panel</p>	 <p>▪ Right Shelf Panel</p>	 <p>▪ Shelf Left Support</p>
 <p>▪ Shelf Right Support</p>	 <p>▪ Left Back panel</p>	 <p>▪ Right Back panel</p>	 <p>▪ Adjust panel</p>

•MAIN PARTS LAYOUT

(For reference):



•HARDWARE

PART	QTY.	ITEM	
1	2Pcs	<i>Wooden Pin</i>	
2	22Pcs	<i>Wooden Pin</i>	
3	8Sets	<i>Cam Lock & Bolt Sets</i>	
4	14Pcs	<i>Screw - 3 x 16mm</i>	
5	15Pcs	<i>Screw - 5 x 38mm</i>	
6	8Pcs	<i>Cam locks caps</i>	
7	19Pcs	<i>Screw Caps</i>	
8	3Pcs	<i>L Bracket</i>	
9	2Pcs	<i>Metal Plate</i>	
10	10Pcs	<i>Plactic Feet</i>	
11	4Pcs	<i>Metal Pin</i>	

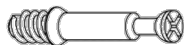
BEFORE YOU START THE ASSEMBLY, PLEASE READ THE FOLLOWING TIPS AND WARNINGS.

- Do a quick inventory to make sure the product contains all the parts and hardware.
- Missing, damaged and defective parts can be replaced at no cost to you. Please refer to the CONTACT card included with the product.
- The replacement parts service is limited to the continental United States. If you reside in Hawaii, Puerto Rico, U.S. Dependencies or other countries, please contact the supplier from where the unit was purchased.
- If during assembly you find an issue or need clarification, please contact our Customer Service for assistance. Please refer to the CONTACT card included with the product.
- On each step read the instructions and analyze the illustrations thoroughly before proceeding to do the assembly.
- Make sure you understand which hardware will be used on each step. Using the wrong size of screw, bolt or pin might strip the threads or cause damage to the part in which it is being used.
- To avoid misalignments, always leave the screws loose and tighten them until all pieces are positioned correctly.
- Do not overtighten or force the screws as they might break, strip, damage the threads of the holes or get stuck inside the part.
- Sometimes the laminate might cover partially or entirely the hole on a panel, but the hole should still be located under the laminate.
- If there is no visible hole for the screw, pass and press the tip of your finger over the area where the hole should be located to feel the indentation, and once found, carefully pierce the laminate to reveal the hole underneath.
- If the hole seems too small for the screw, first make sure you are using the correct size of screw and that it's been installed in the correct hole. If the hole still appears to be too small, carefully pierce the laminate to reveal the hole's actual size.

☛ This unit uses cam bolts and locks. The following explains how to use them.

This is not an assembly step; it is a guide for when you are actually doing the assembly using this kind of hardware.

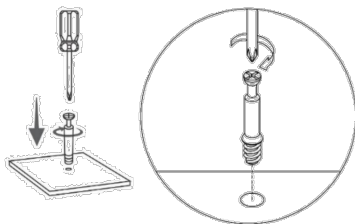
Cam Bolt



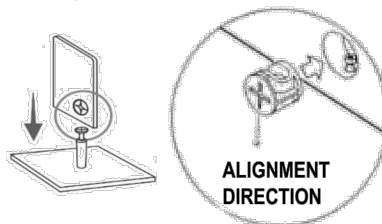
Cam Lock



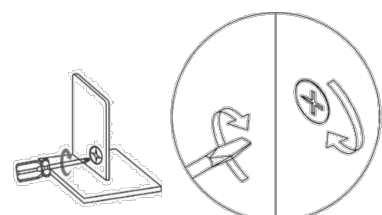
1. Screw the bolt into the corresponding panel.



2. In the other panel, insert the cam lock and align it so it can properly receive the bolt, then join both panels (the cam locks might come pre-installed in this unit).

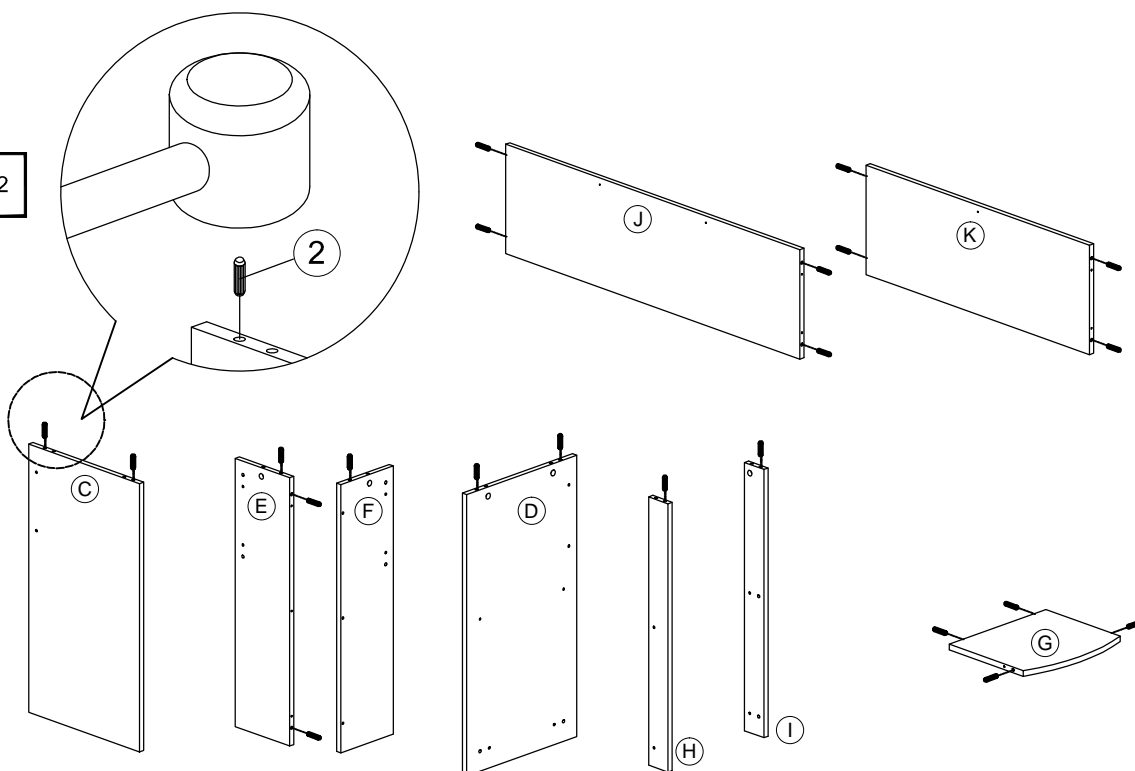


3. The panels might have a very small gap which is normal; turn the cam lock clockwise to lock the parts together and the gap will also close.



1

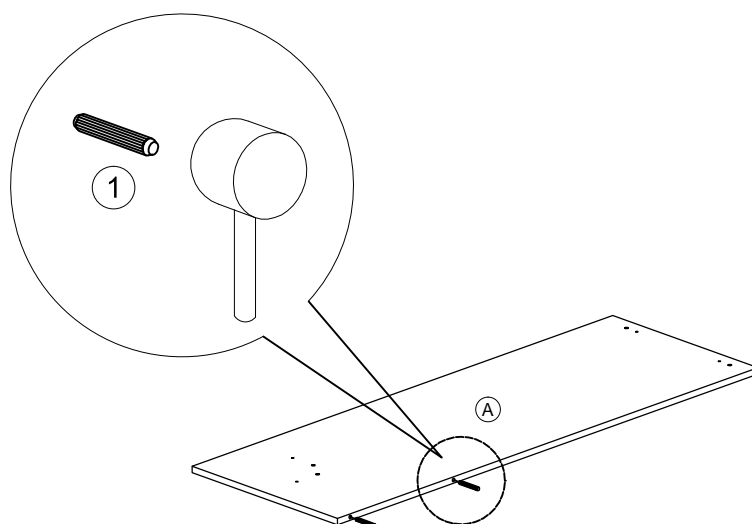
2 x 22



- Install 22pcs of Wooden Pins (2) into all panels as shown. Use a wooden or light rubber hammer to avoid damage to the pins. Please pay close attention to which holes you have to use, and do not join any parts yet!

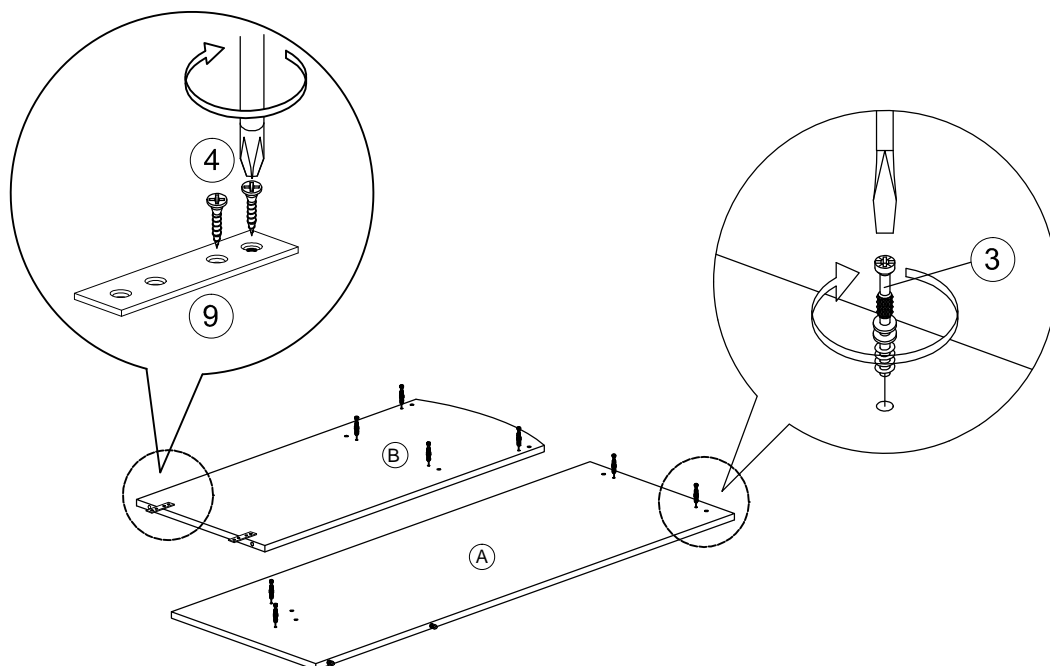
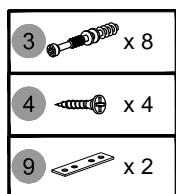
2

1 x 2



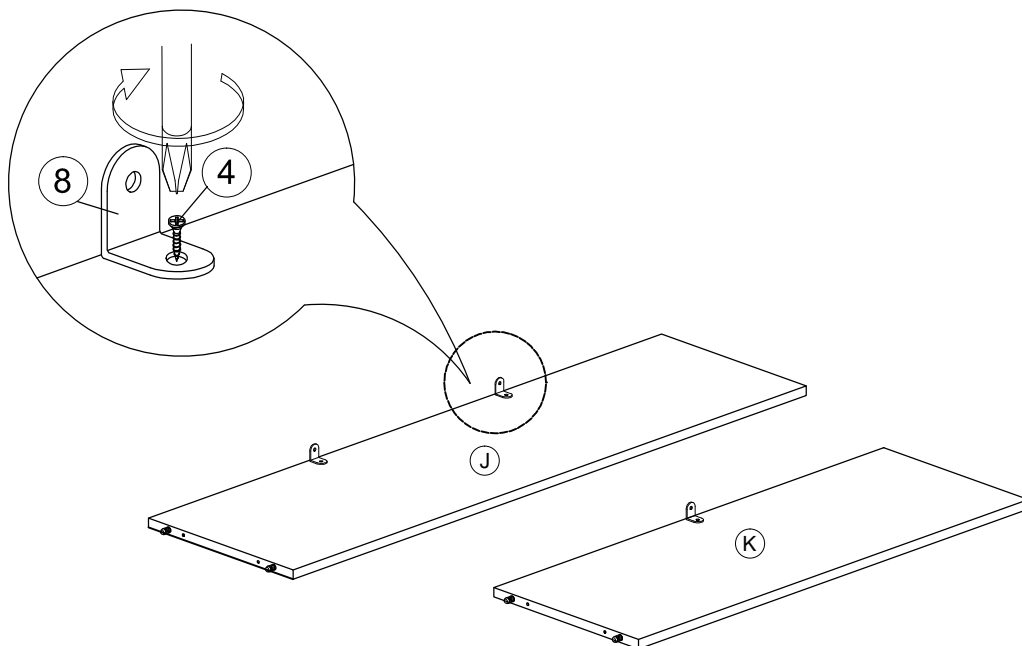
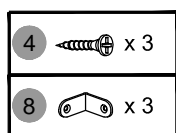
- Install the wooden pins (1) into the panel (A) in the holes shown in the illustration. Please pay attention to the correct holes to use as other holes on the panel are intended for other hardware in other steps.

3



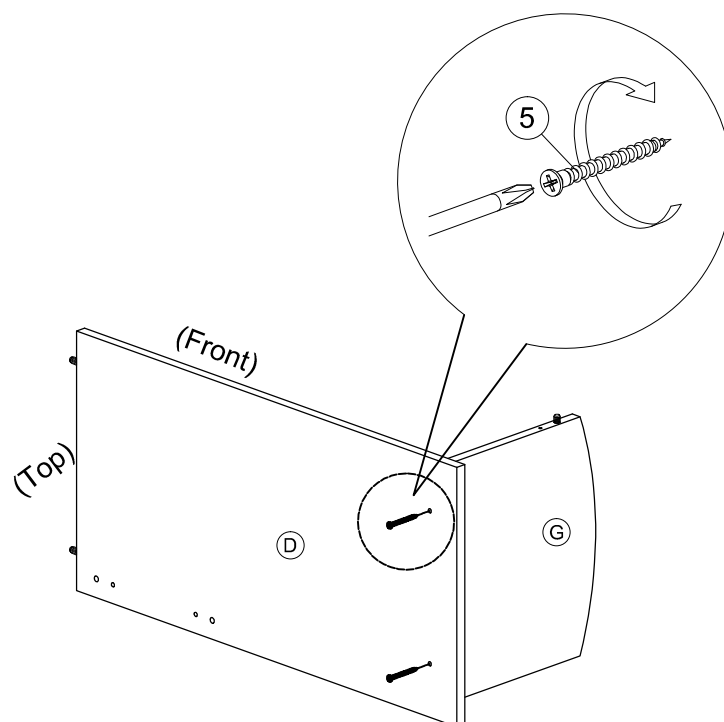
- First install bolts (3) into the panels (A) and (B) in the holes indicated in the illustration. Then install the metal plate (9) on the panel (B) using screws (4) as shown.

4



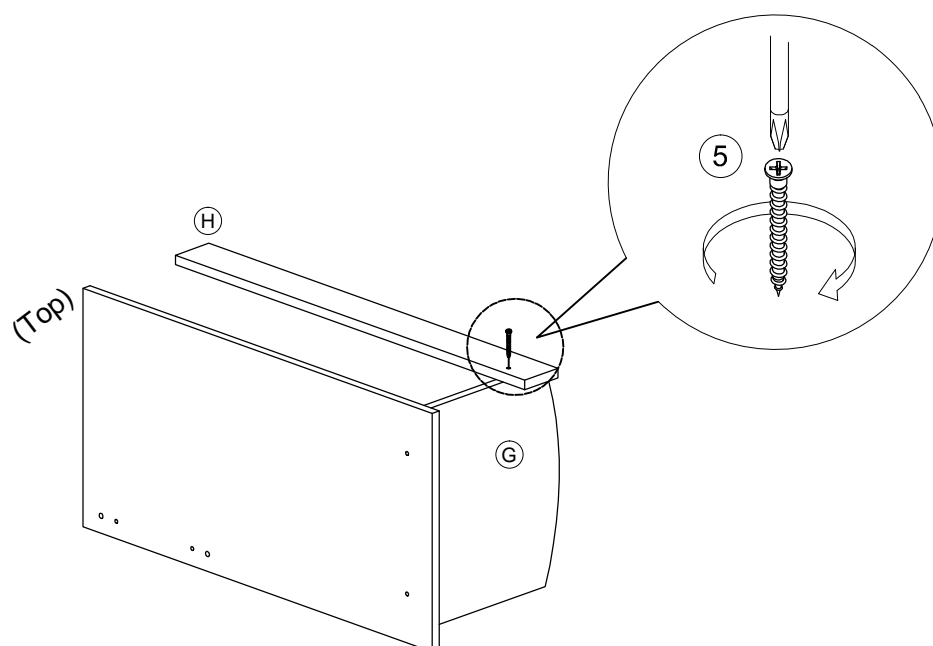
- Attach L Bracket (8) to the panel (J) and (K) using screw (4) as shown.

5



- Assemble the panels (D) and (G) using screw (5) as shown.

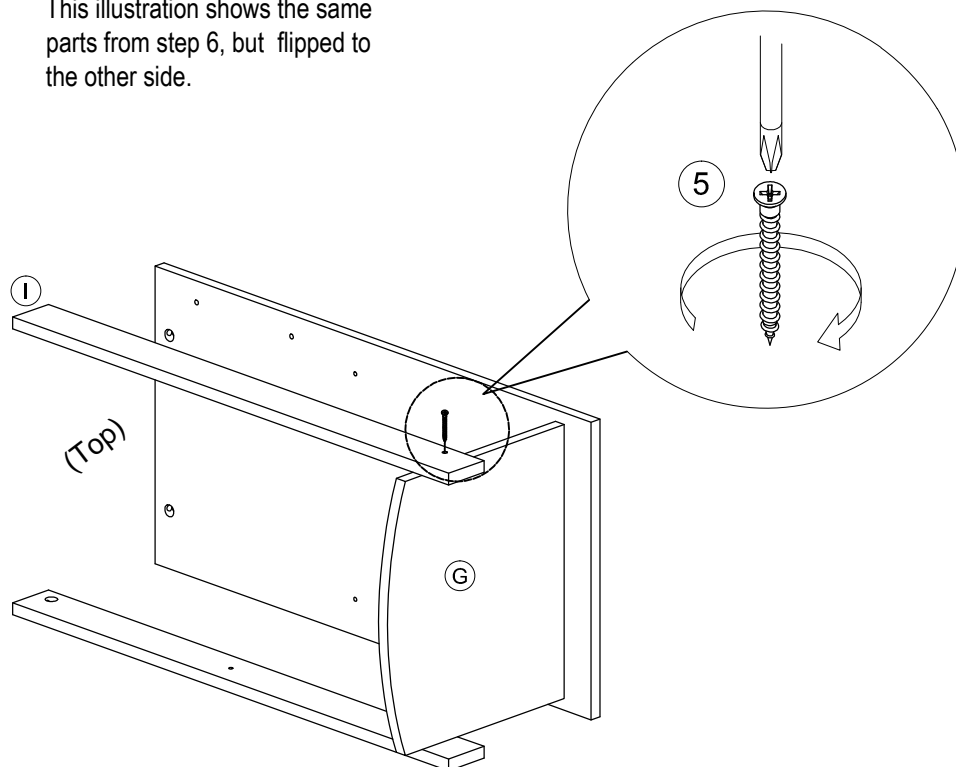
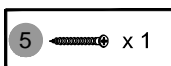
6



- Assemble the panel (H) to panels (G) using screws (5) as shown.

7

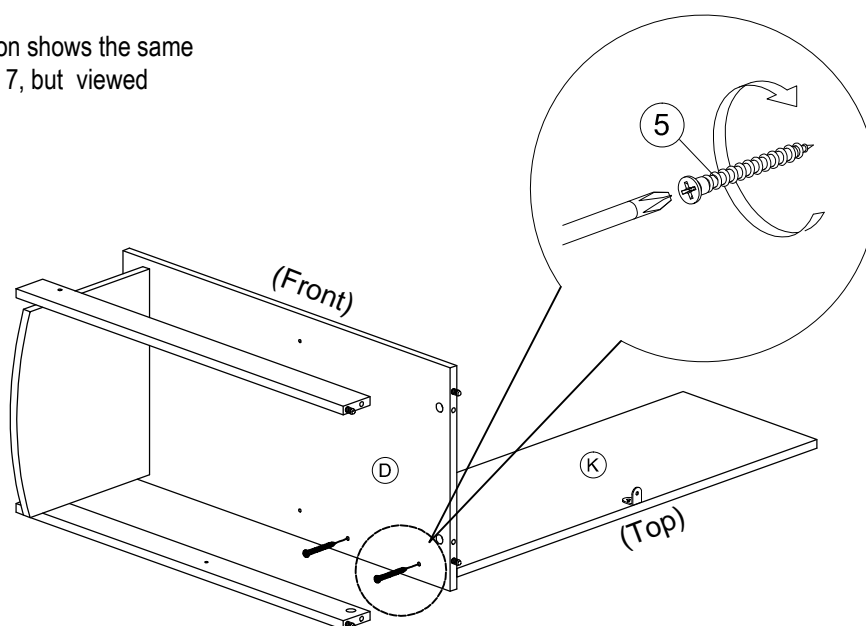
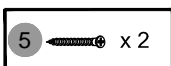
This illustration shows the same parts from step 6, but flipped to the other side.



- Assemble the panel (I) to panel (G) using screw (5) as shown.

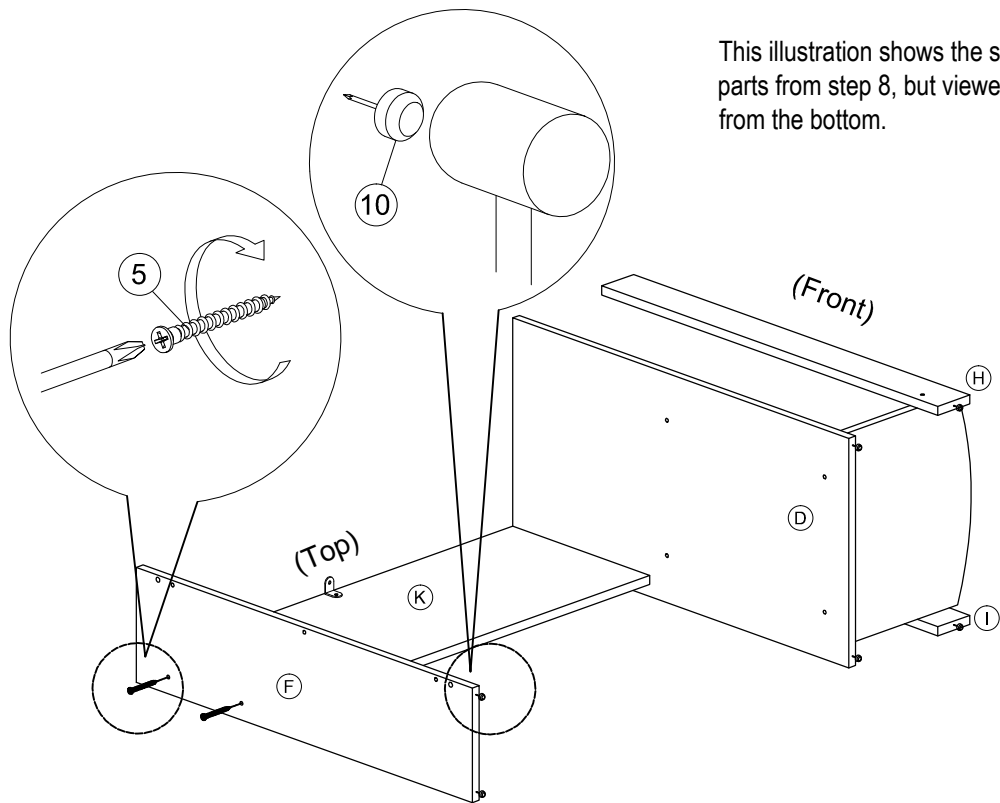
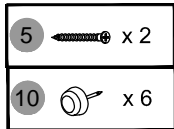
8

This illustration shows the same parts as step 7, but viewed from the top.



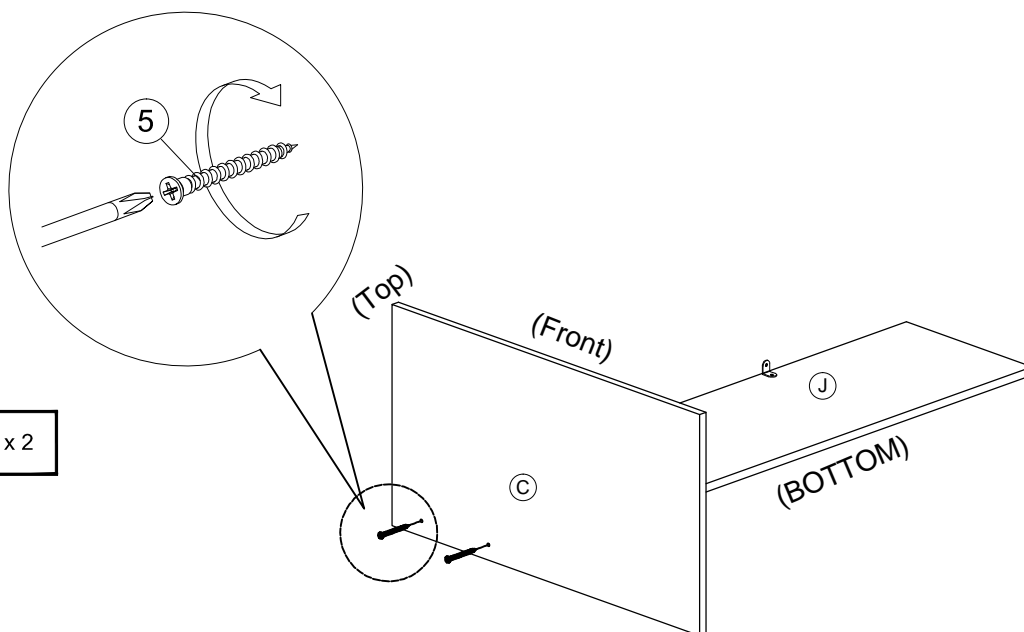
- Assemble the panel (K) to panel (D) using screws (5) as shown.

9



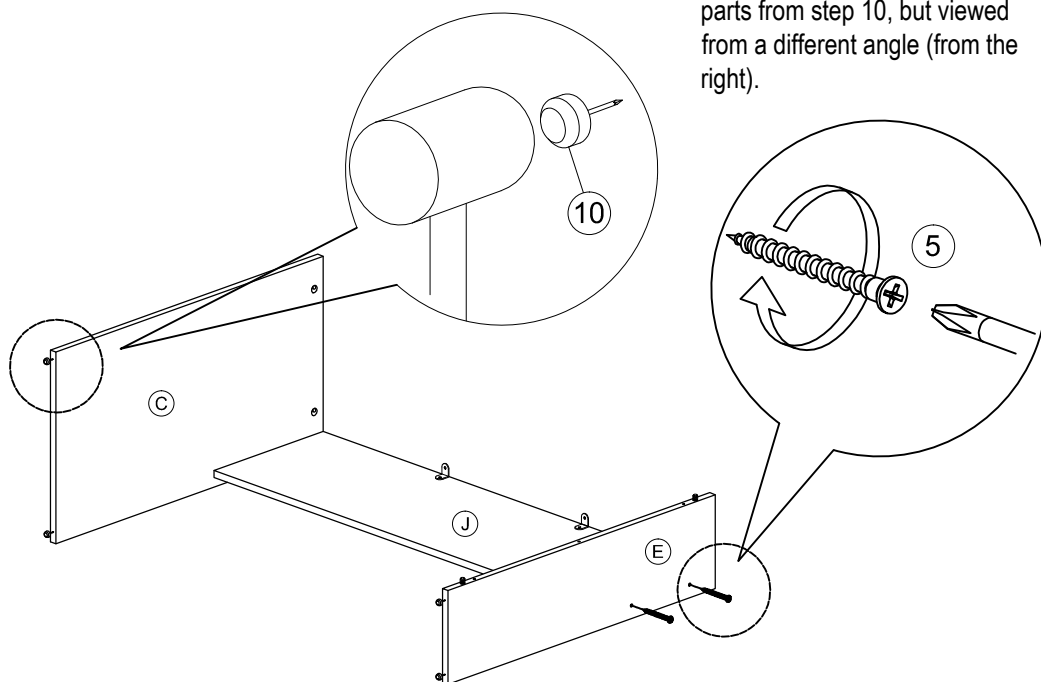
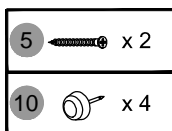
- Assemble the panel (F) to panel (K) using screws (5) as shown, then install the nail-in studs (10) to the bottom of the panels (D),(F),(H) and (I) as shown.

10



- Assemble the panel (C) to panel (J) using screws (5) as shown.

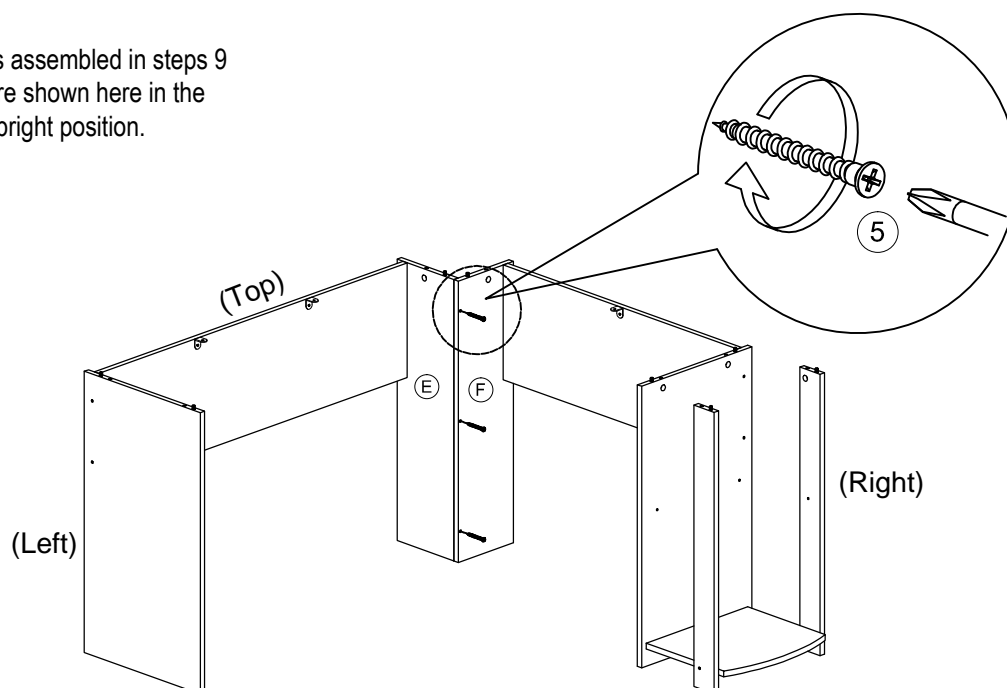
11



- Assemble the panel (E) to panel (J) using screws (5) as shown, then install the nail-in studs (10) to the bottom of the panels (C) and (E) as shown.

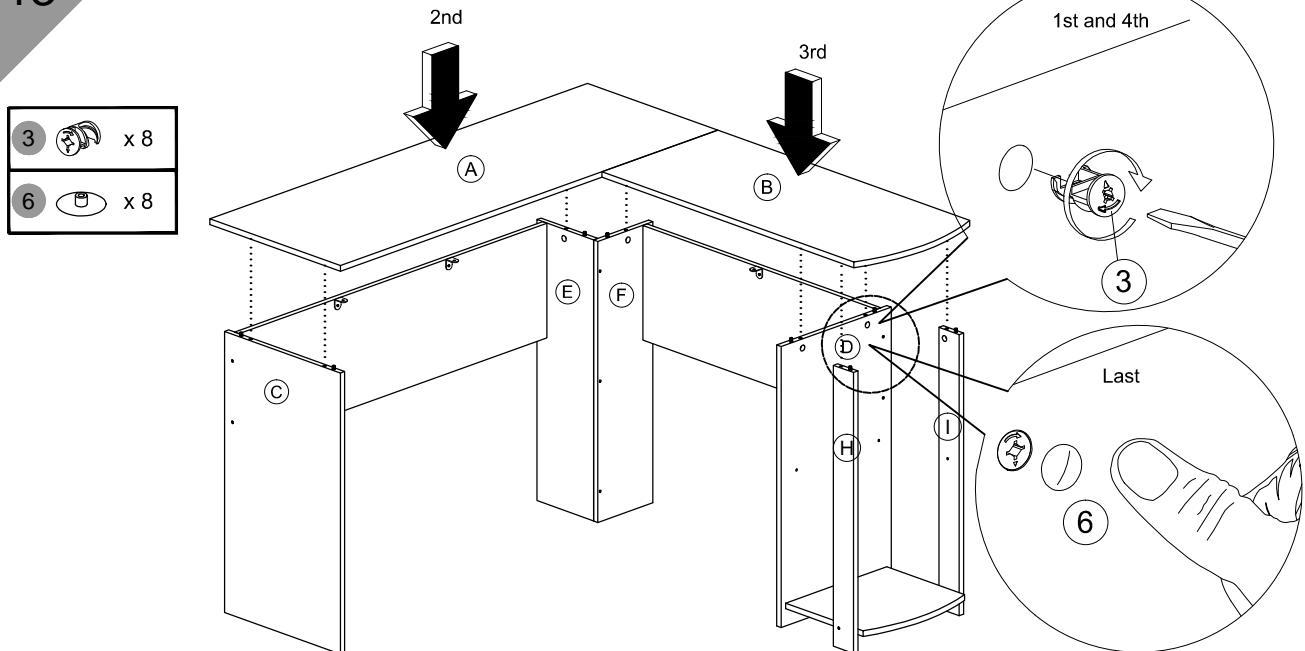
12

The parts assembled in steps 9 and 11 are shown here in the normal upright position.



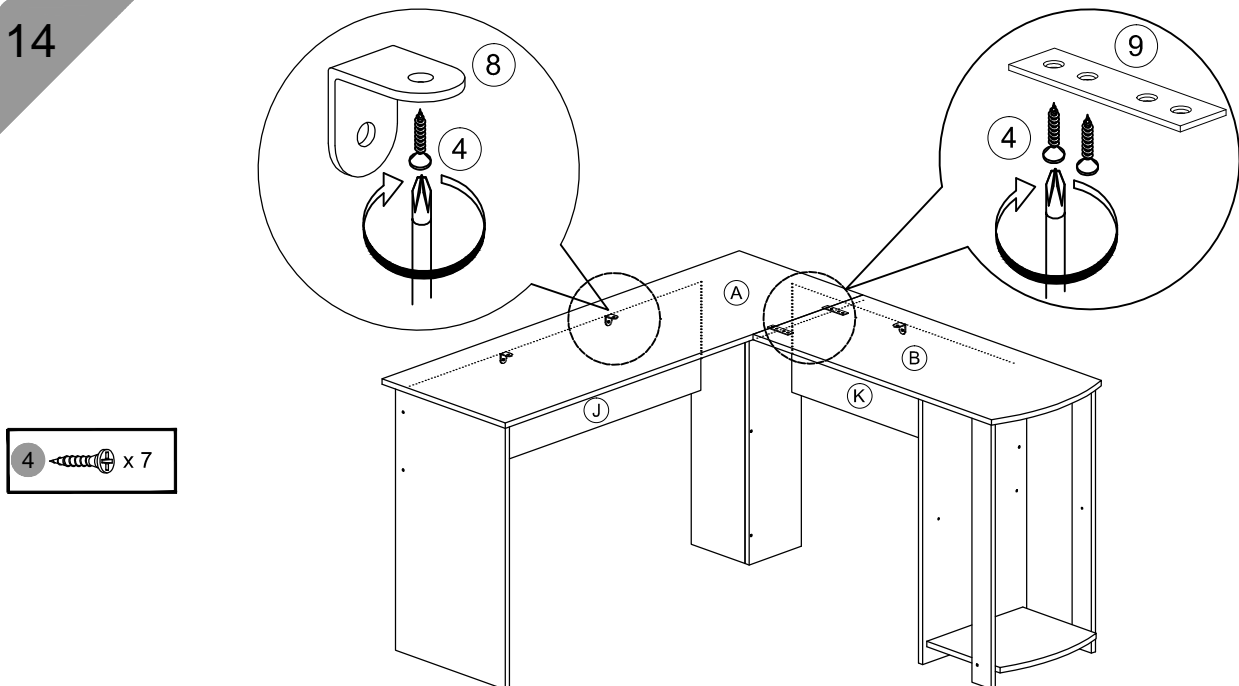
- With the parts assembled in steps 9 and 11 positioned as shown in the illustration, assemble the panels (E) and (F) using screws (5).

13



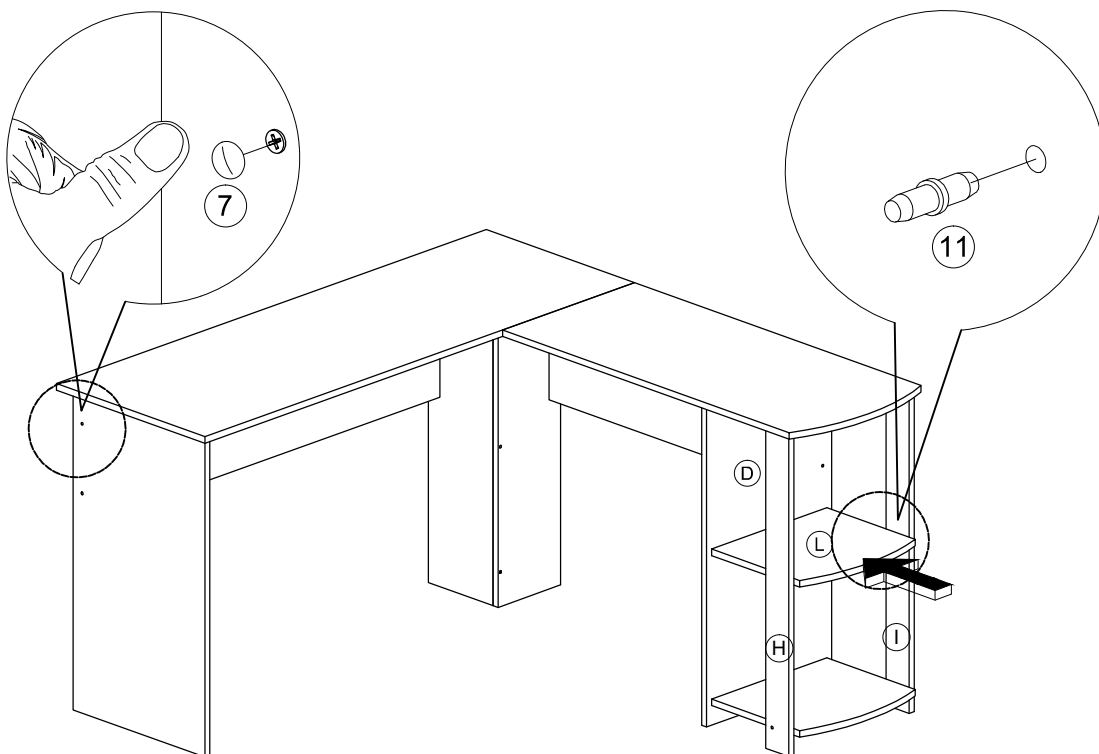
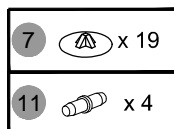
- First install and align the cam locks (3) into panels (C), (D), (E), (F), (H) and (I). Then carefully place the tabletop (A) on the left side of the frame. Then place the tabletop (B) on the right side of the frame, and proceed to tighten all the cam locks as explained in page 4. Finally, cover the cam locks with the caps (6).

14



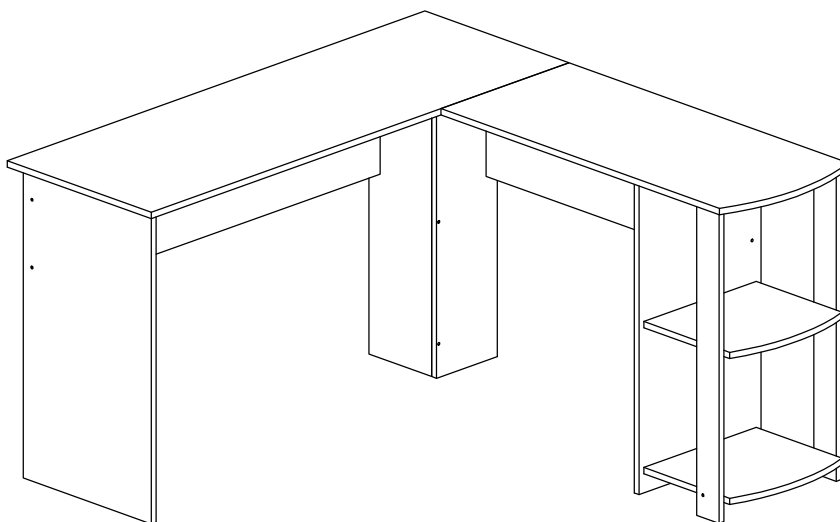
- Using screws (7), secure the metal plates (9) from panel (B) to panel (A), and the L Brackets (8) on panels (J) and (K) to panels (A) and (B) respectively.

15



- Cover all the screw heads with caps (7) as shown. Insert the metal pins (11) into the corresponding holes on panels (D), (H) and (I) as shown. Then insert the Shelf panel (L) into the unit.

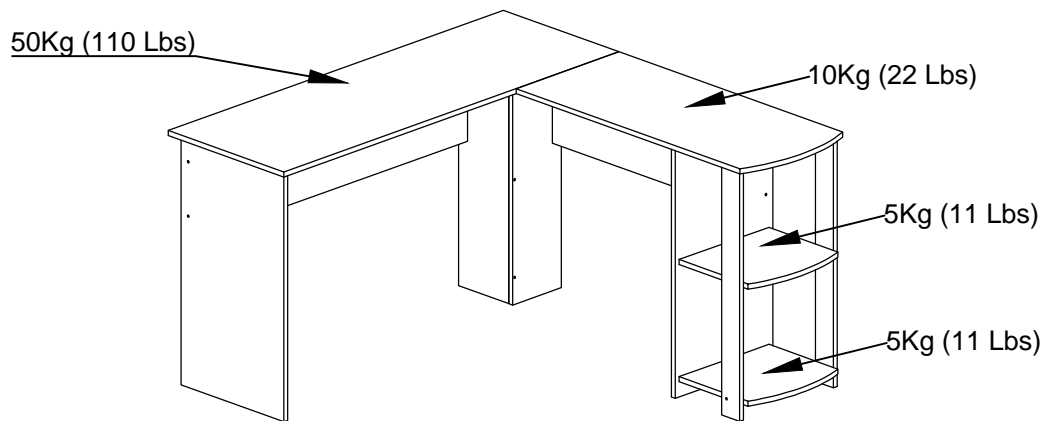
DONE! Before you start using the unit, make sure that all the screws, bolts, cam locks, etc. are properly tightened, and read all the warnings in the next page.



Enjoy your new unit!

**AFTER THE ASSEMBLY IS DONE, PLEASE READ CAREFULLY THE FOLLOWING
CARE AND MAINTENANCE WARNINGS:**

WEIGHT LIMITS



- Do not exceed the indicated weight limits.
- Do not expose the surfaces to direct sunlight or to extreme environmental conditions.
- Clean the surfaces preferable with a clean cloth damped in a solution of mild soap and water, then dry with a clean towel.
- Do not use solvents or abrasive materials to clean the unit.
- If you decide to use a cleaning agent, test first on an area hidden from view such as underneath the tabletop.
- Do not seat on the unit or lean against it.
- Do not allow small children to play under the unit, or climb over the tops.
- Do not allow small children to reach into the shelves without your supervision.
- The unit must be handled by at least 2 persons when moving in the same or adjacent rooms , preferable 3 persons : 2 holding the ends and 1 holding the corner, and handle with care.
- Before moving the unit, make sure to remove any object that is heavy or might fall off.
- When lifting the unit, use both hands and bend your knees, not your backs.
- When transporting the unit to places far away, protect and secure the unit to avoid damage in transit. It is recommended to partially disassemble it into 2 sections (From step 9 and 14).
- Shall any part of the unit become defective during the warranty period, replacement parts might be available to you at no charge. Please refer to the WARRANTY card included with the product.
- The warranty does not extend to regular wear and tear, nor the manufacturer assumes liability for damages or consequences due to accidents, incorrect assembly, negligence, improper use, modifications, or not heeding the above warnings.