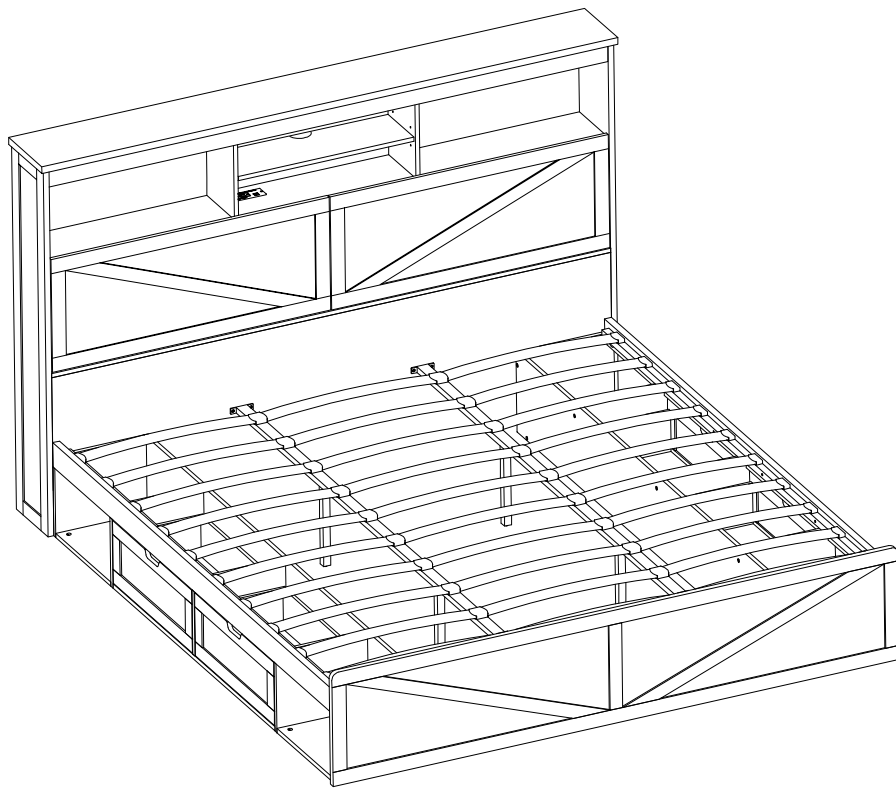


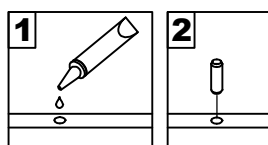
Assembly Instructions



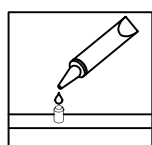
NOTE: There are two packages A and B for this item. Please wait patiently if you only receive one for now

General Assembly Guidelines

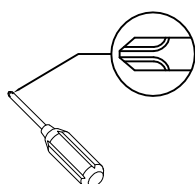
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.
- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.



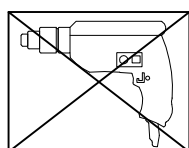
In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.



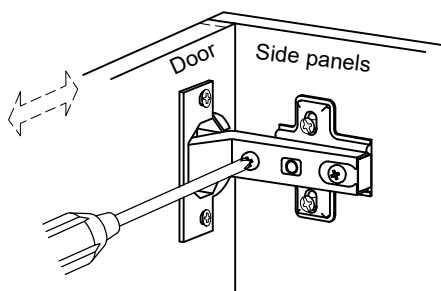
- VI. A Phillips head screwdriver is required for the assembly of this product .



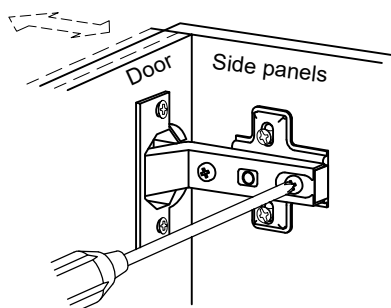
- VII. Power tools should not be used to assemble this product .



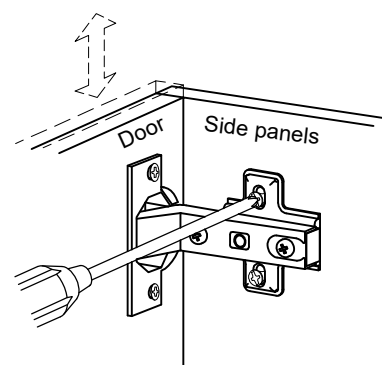
- VIII. Concealed hinges are three-way adjustable.



Horizontal
by screw adjustment

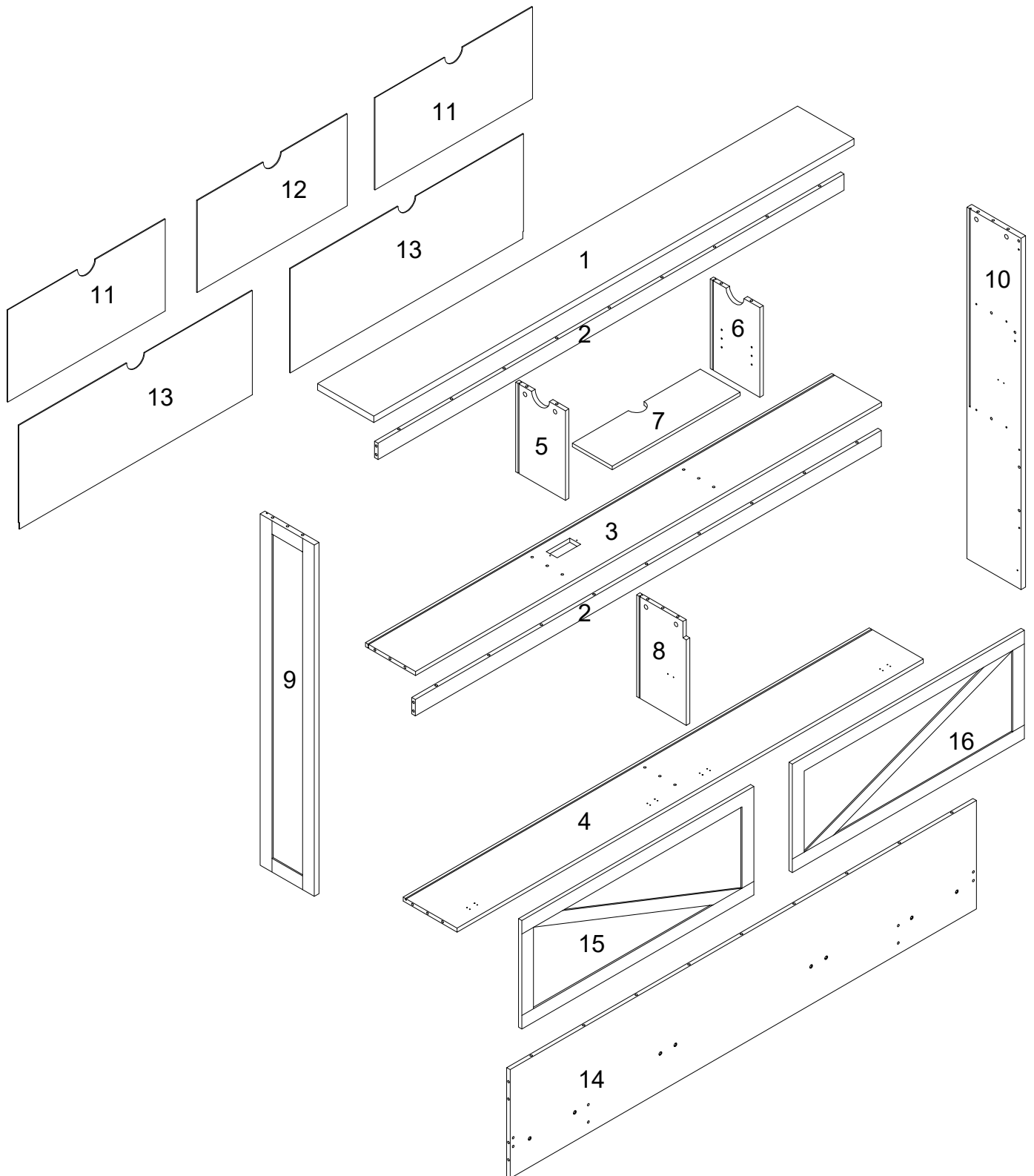


In-and-Out
by loosening the hinge-arm
mounting screw or via cam
adjustment

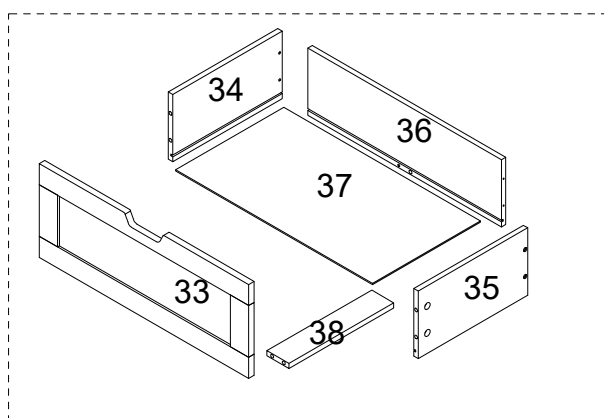
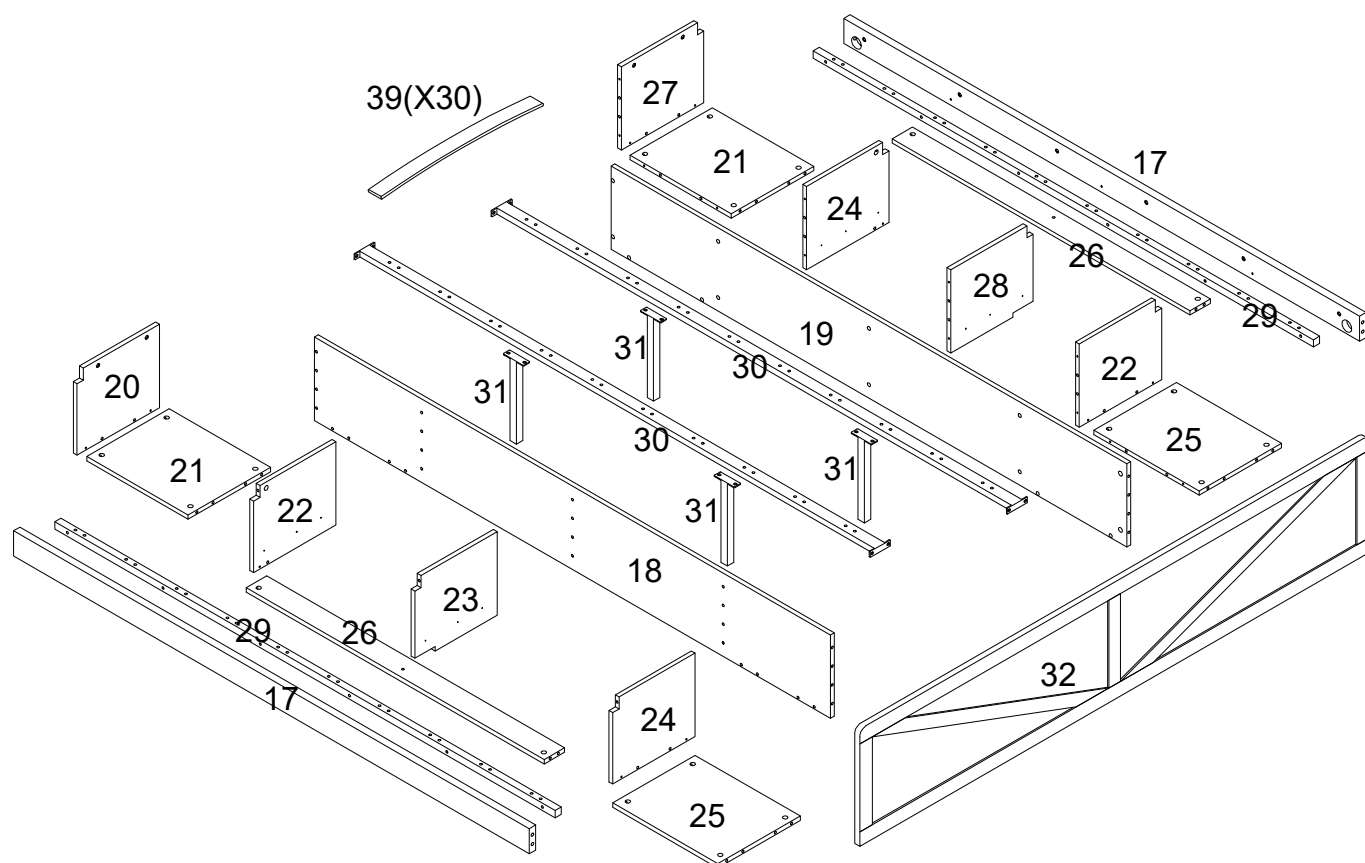


Vertical
Via slots in the mounting
plate or via cam adjustment

Parts List


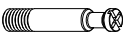













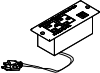









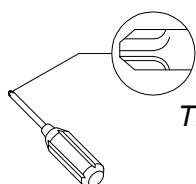
Parts List



X4

Hardware List


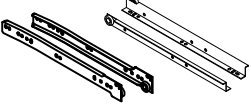









A		Ø8x30mm	Wooden dowel	86 pcs
B		Ø6x32mm	Cam lock	91 pcs
C		Ø15x9mm	Cam lock	59 pcs
D		Ø15x11mm	Cam lock	32 pcs
E		Ø30mm	Sticker	91 pcs
F		Ø6x50mm	Bolt	36 pcs
G		M 4	Hex Key	1 pc
H		M6*12mm	Screw	16 pcs
I		M6*40mm	Screw	12 pcs
J		M 5	Hex Key	1 pc
K		M8*60mm	Screw	2 pcs
L		Ø5/16in	Nuts	4 pcs
M		Ø5/16in	Half-moon part	4 pcs
N		Ø5/16in	Wrench	1 pc
O		Ø8x60mm	Screw	2 pcs
P			Electric socket	1 pc
Q		Ø3x12mm	Screw	68 pcs
R			Plastic wedge	24 pcs
S		Ø3x17mm	Screw	24 pcs
T			West hinge	4 pcs
U		Ø3.5x14mm	Screw	24 pcs
V-R			Curved Hand	2 pcs
V-L			Curved Hand	2 pcs

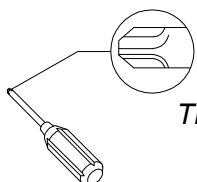


Philips head screwdriver required for assembly
(not included)

*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

Hardware List

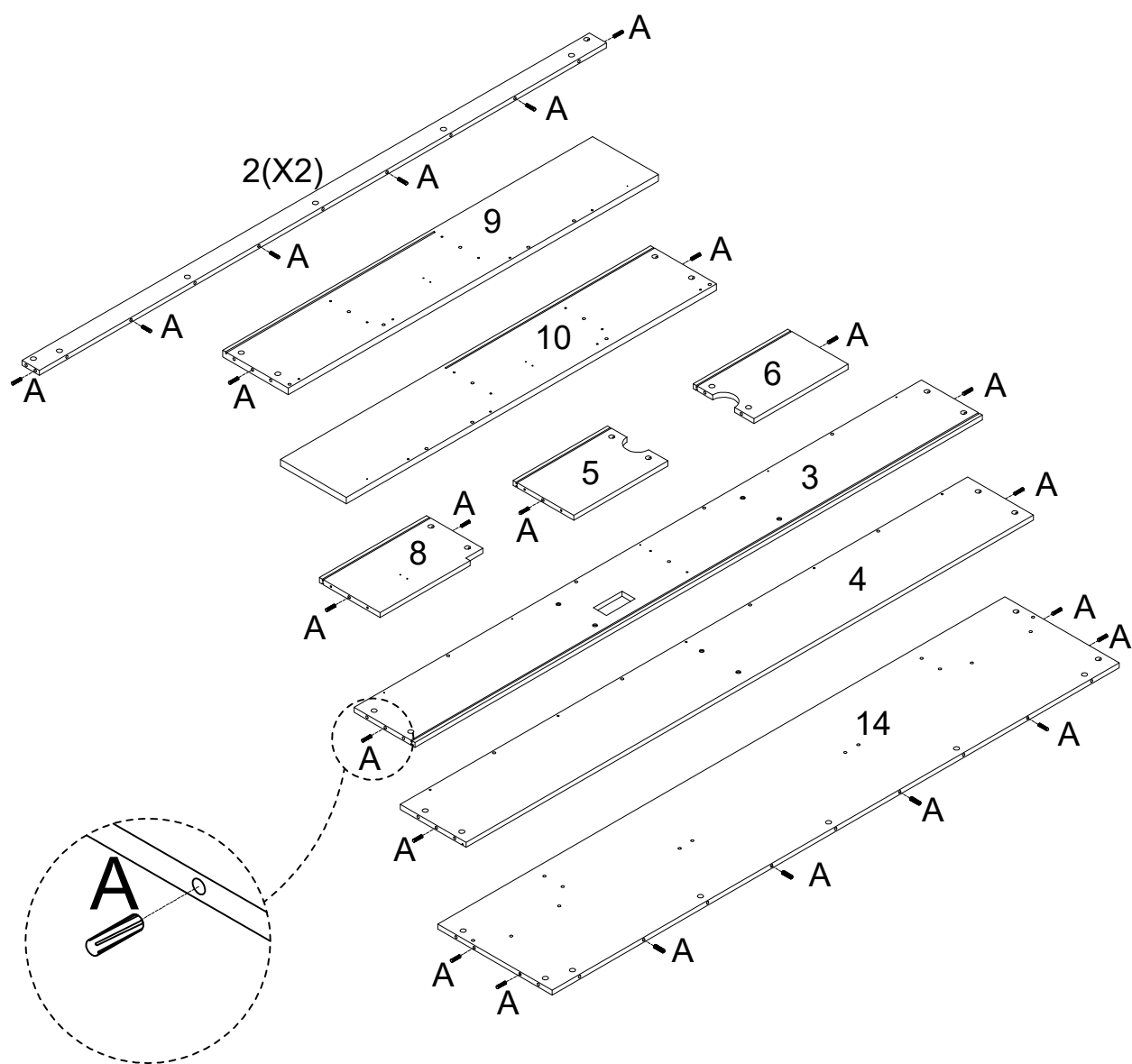
W			Led strip light (Included in plastic bag)	1	set
X		Individually packed	Drawer slides	4	set
Y			Single head set	20	pcs
Z			Double head set	20	pcs
AA		Ø5x13x26mm	Shelf support pin	4	pcs
BB		Ø4x32mm	Screw	20	pcs
CC		Ø10x30mm	Wooden dowel	4	pcs
DD		M6*15mm	Screw	4	pcs
EE		Ø5x12mm	Screw	4	pcs
FF			L angle iron	2	pcs
GG			Small White Glue	2	pcs




Philips head screwdriver required for assembly
(not included)

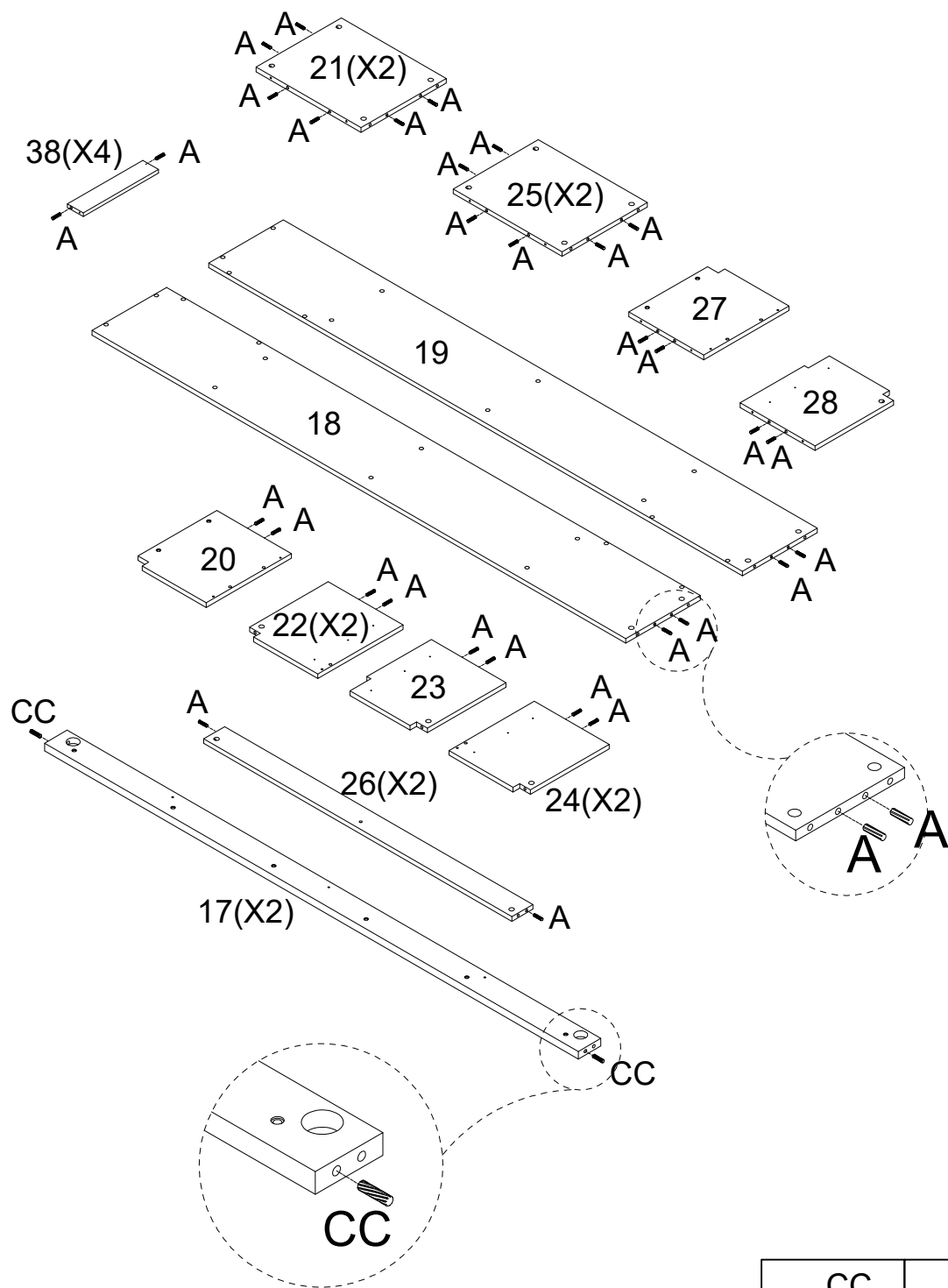
*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*



Step 1



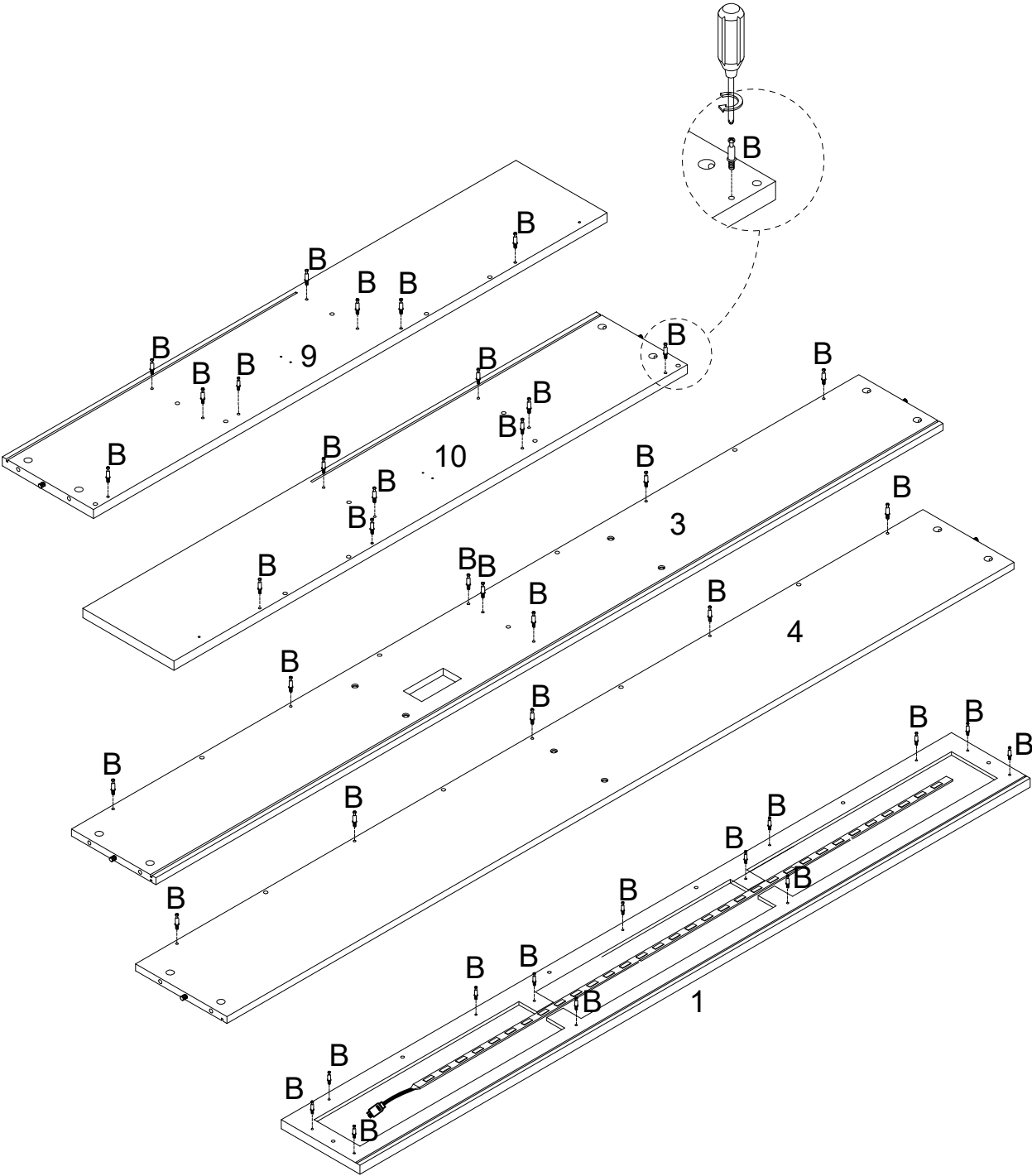
A

X30


Step 2



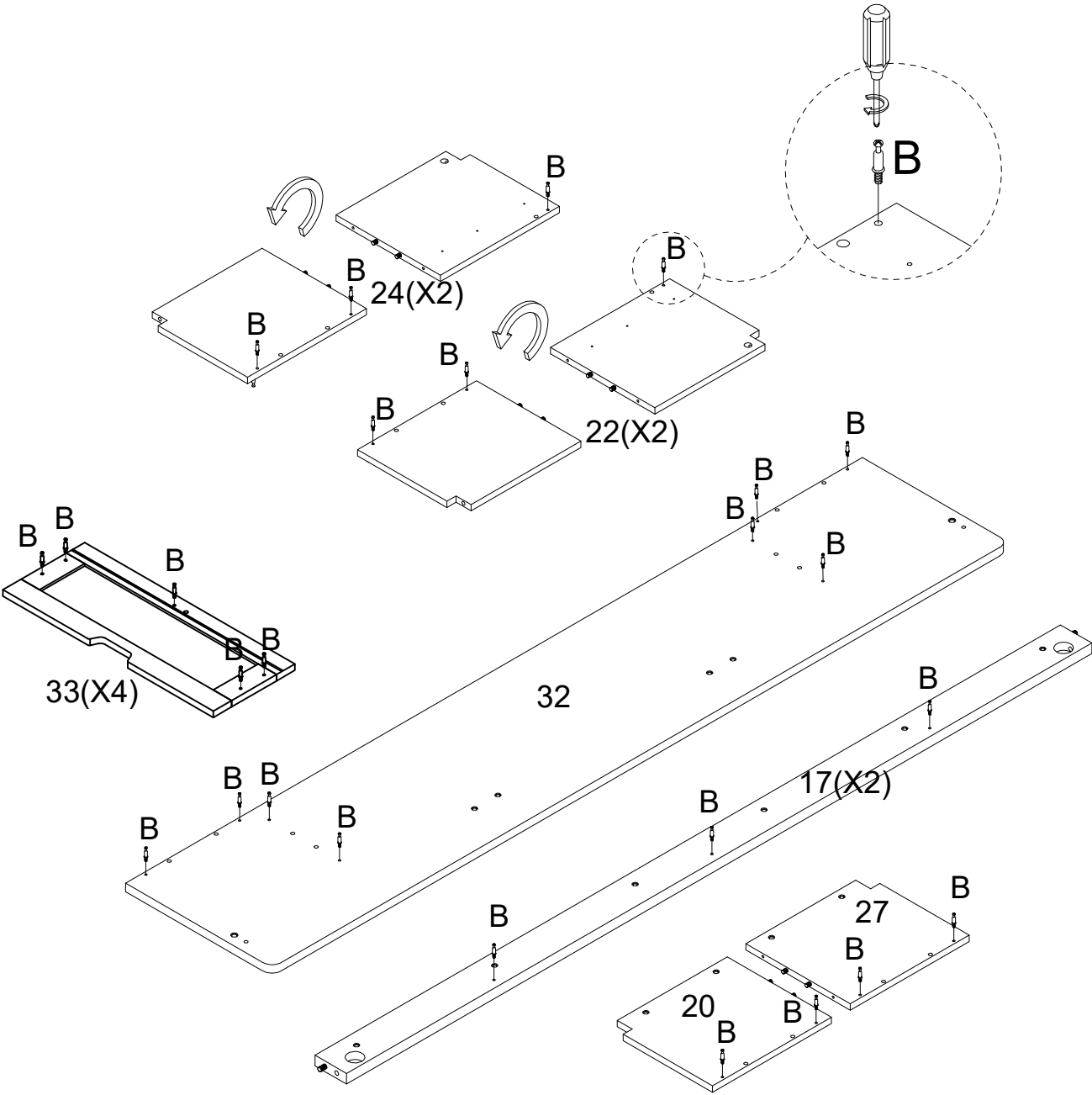
CC	A
	
X4	X56


Step 3



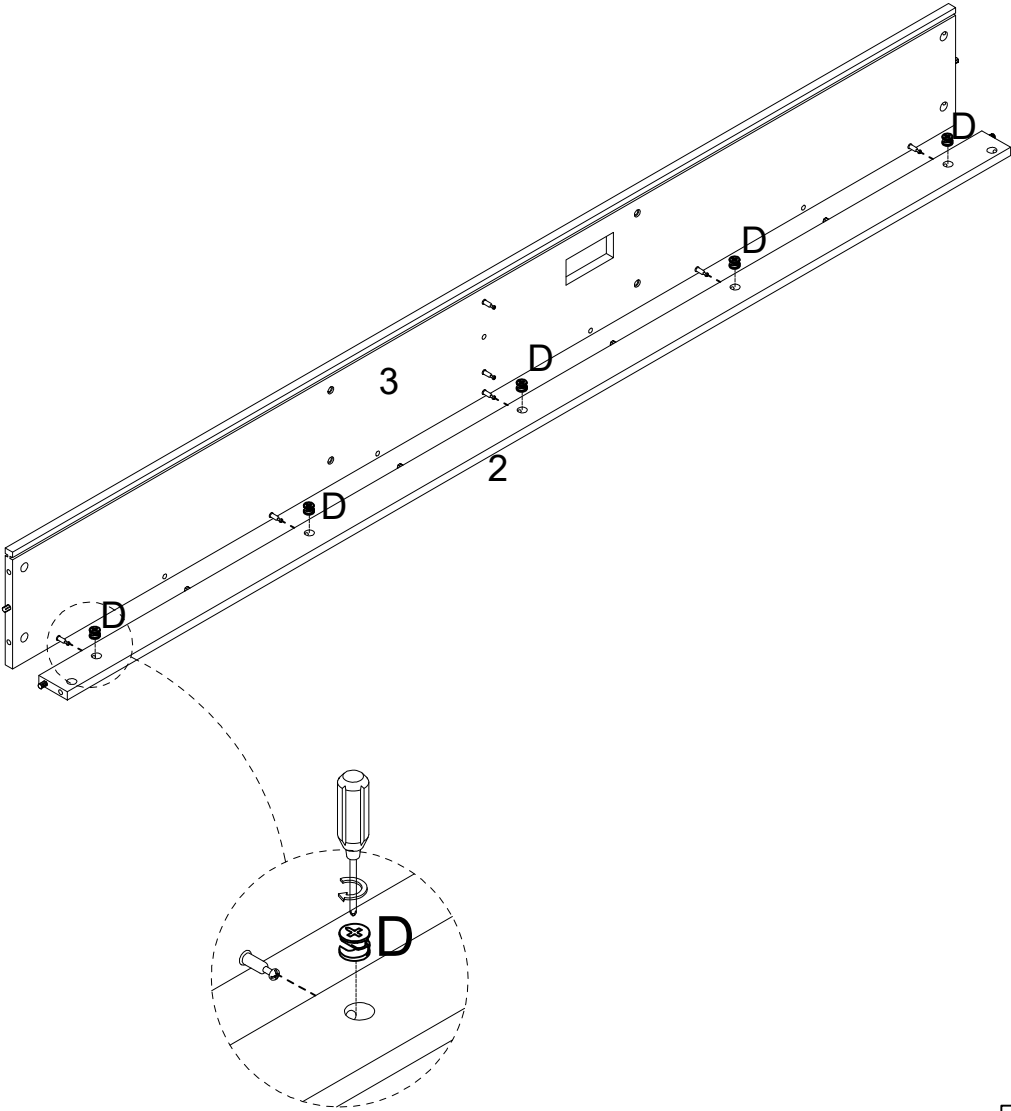
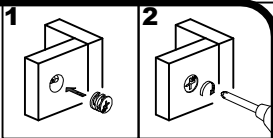
B

X41


Step 4



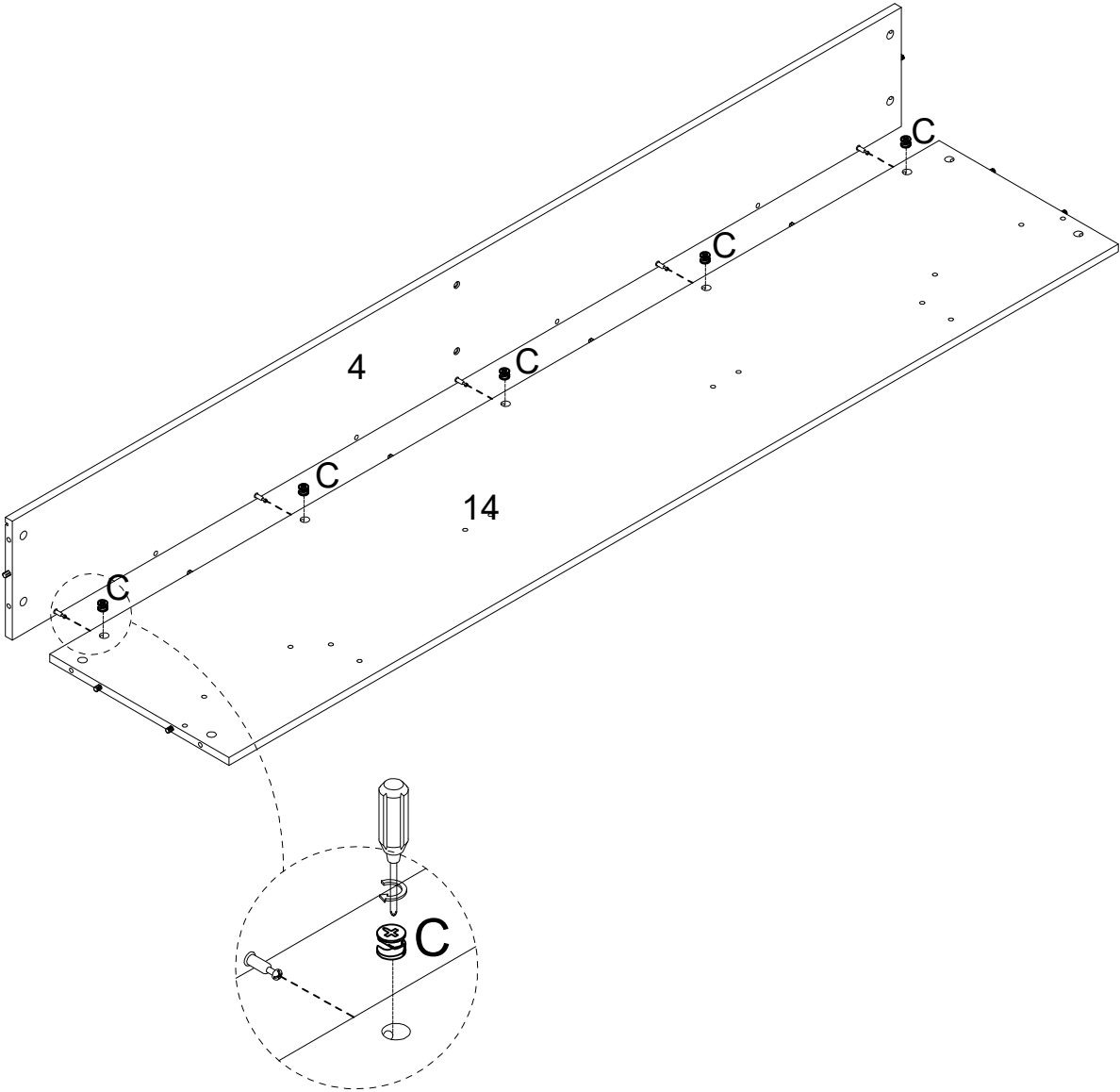
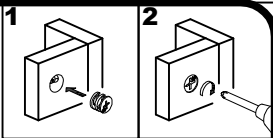
B

X50


Step 5



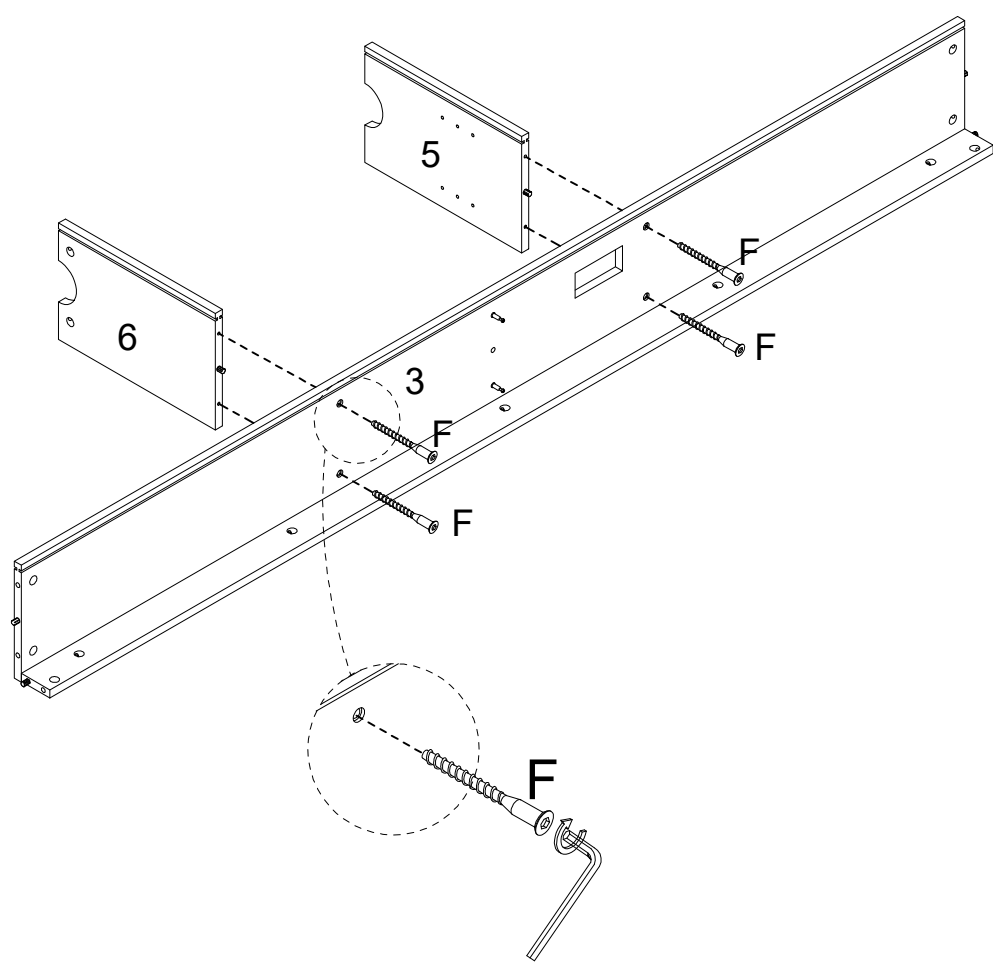
D

X5



Step 6



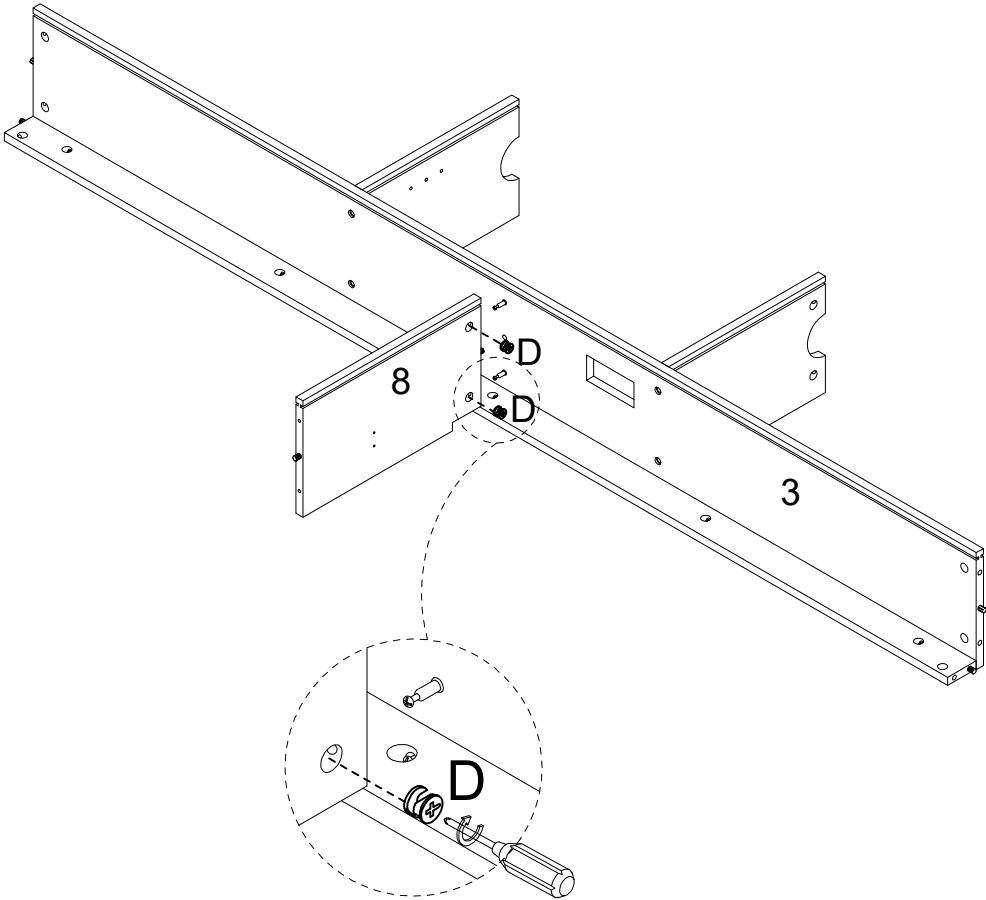
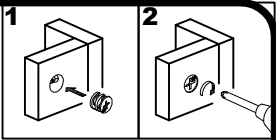
C

X5


Step 7



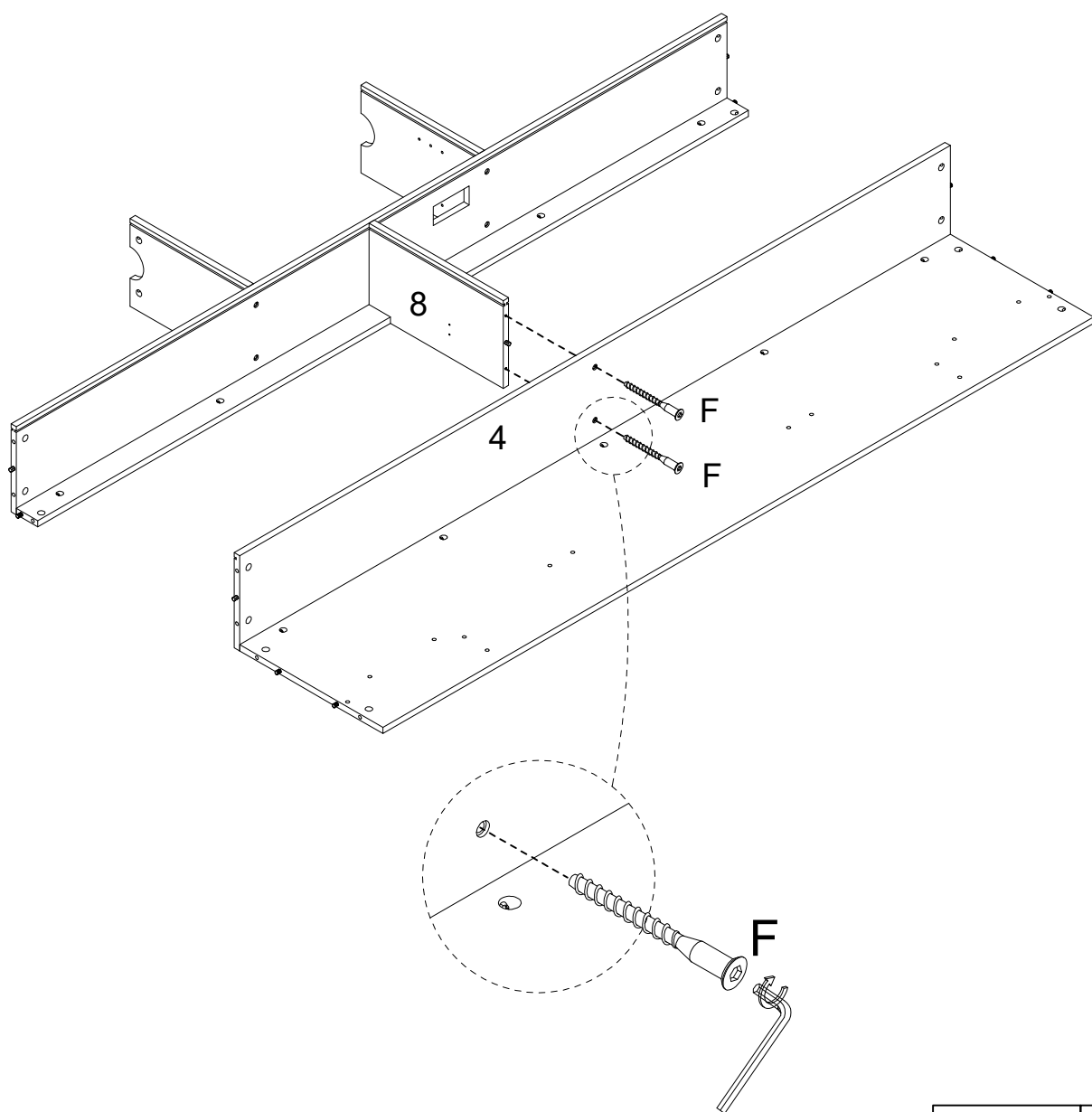
G	F
	
X1	X4



Step 8



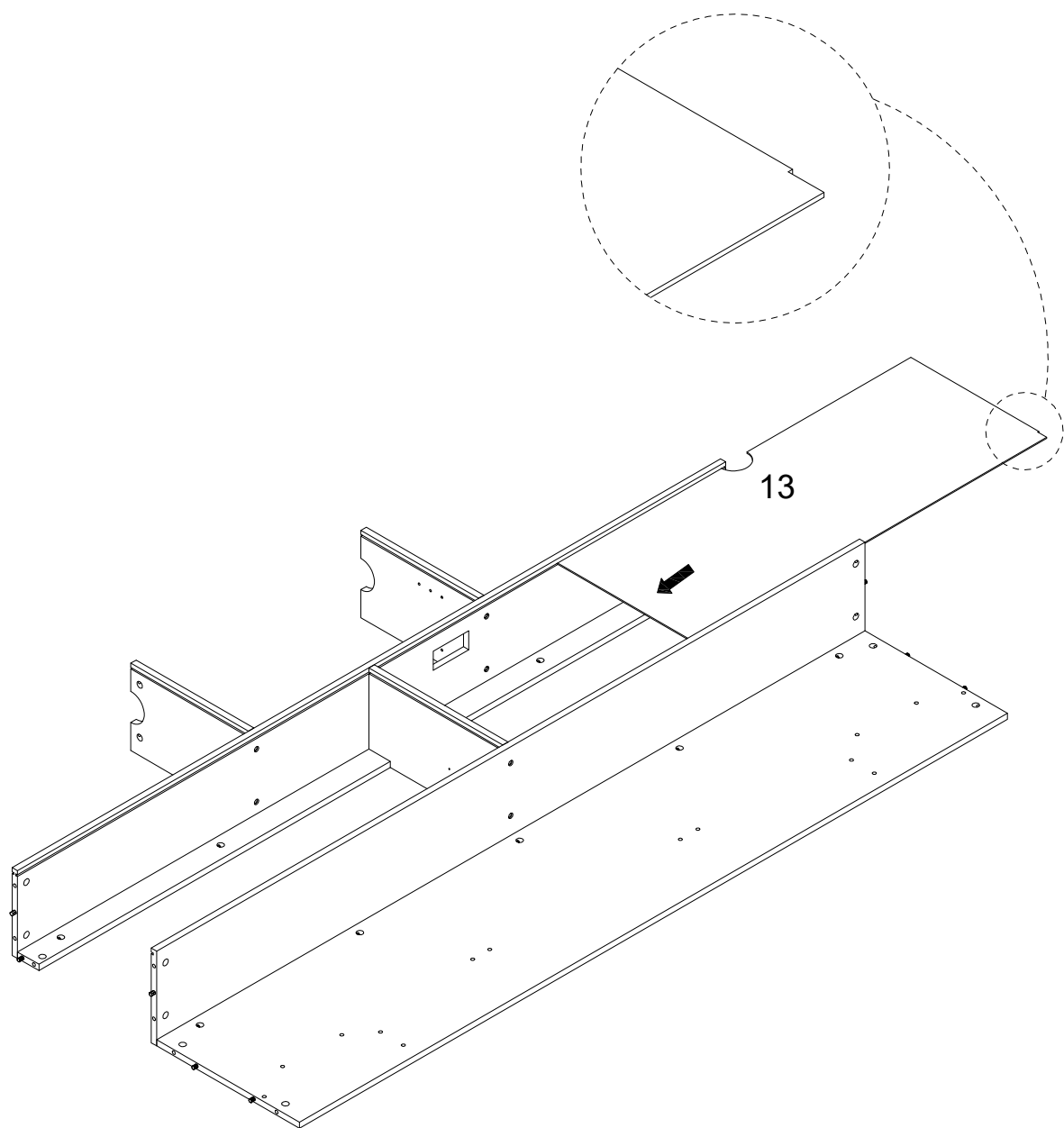
D

X2

Step 9

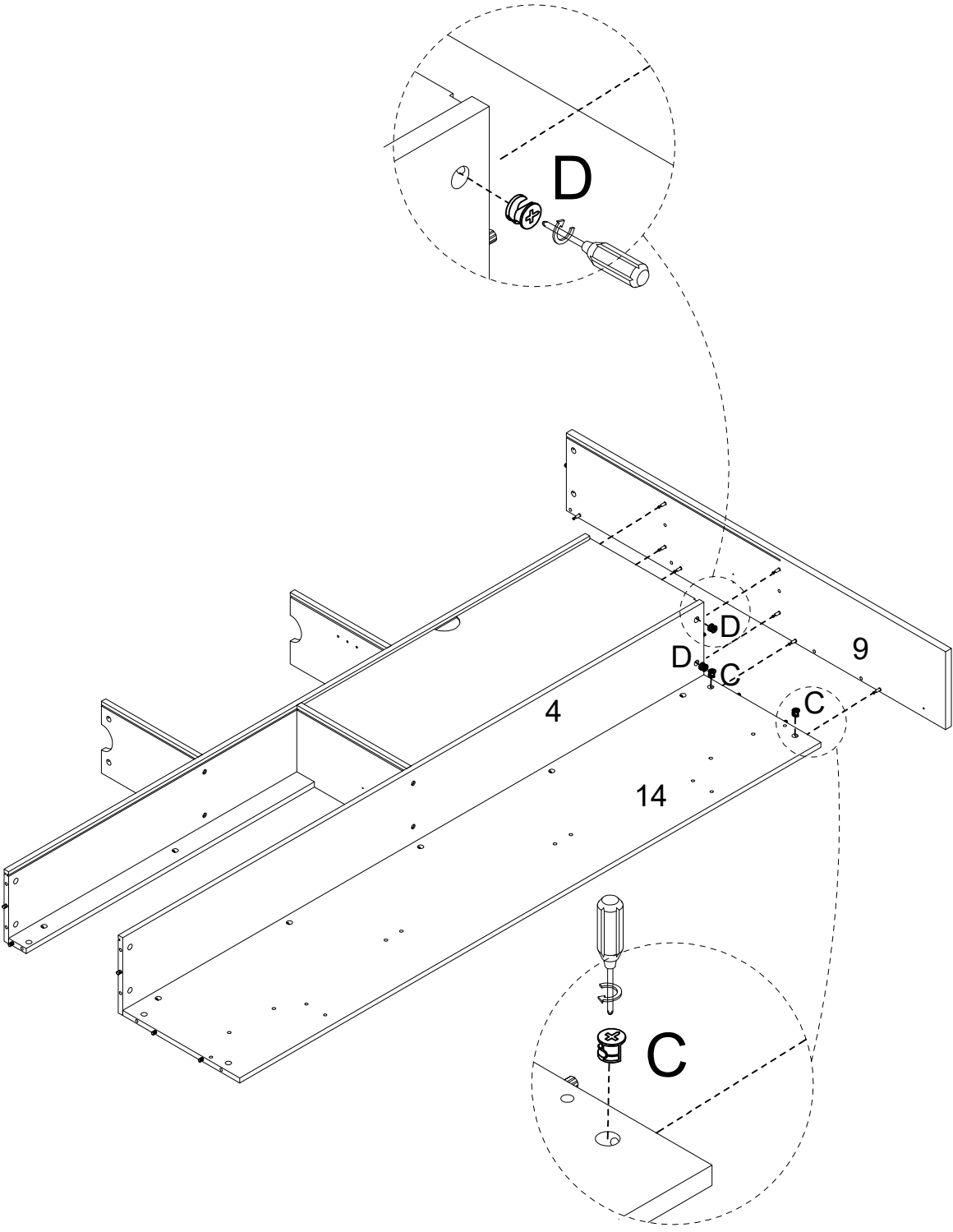
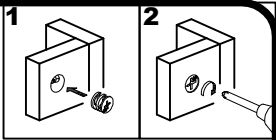


G	F
	
X1	X2

Step 10

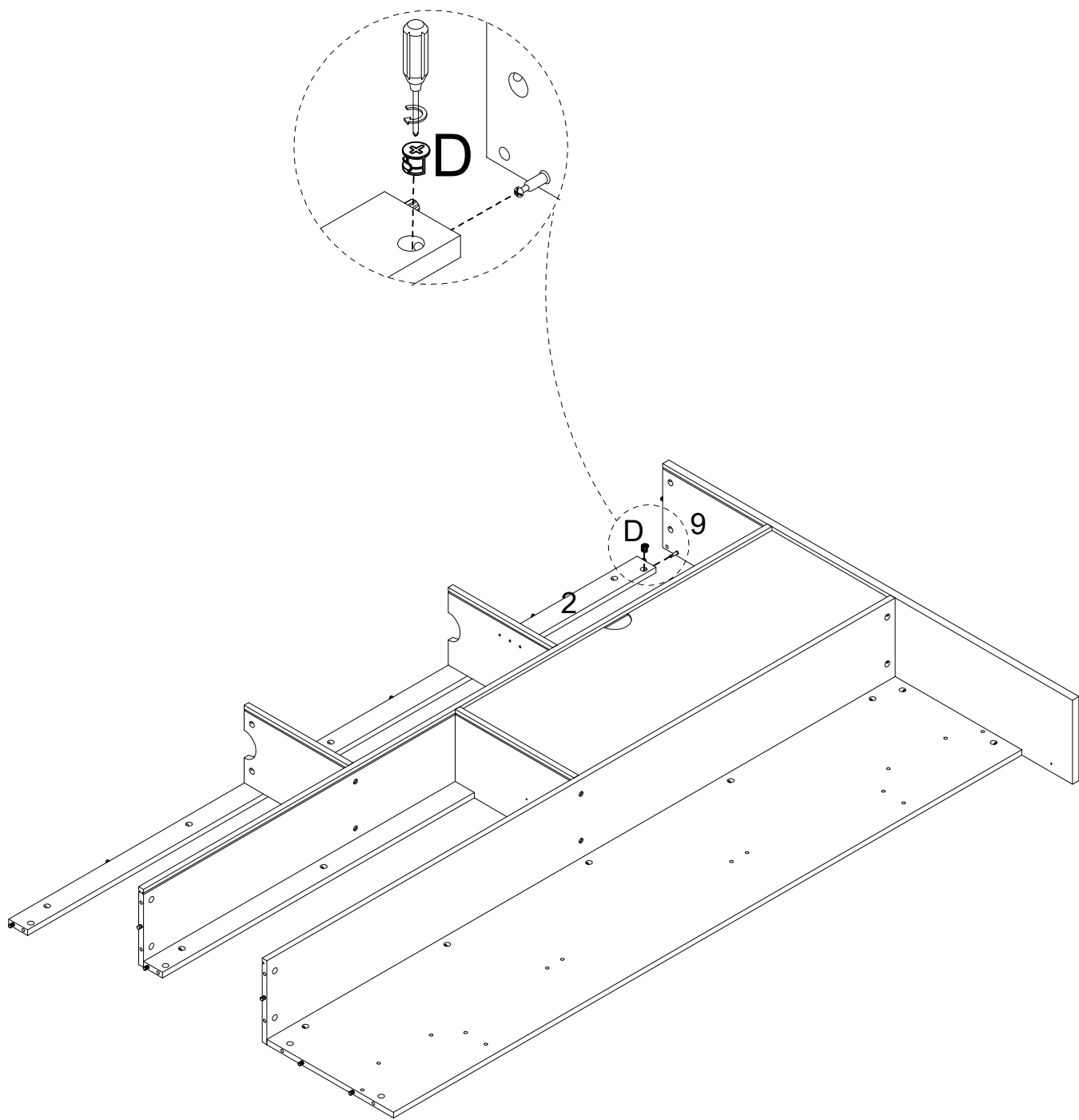
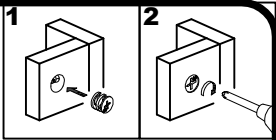



Step 11



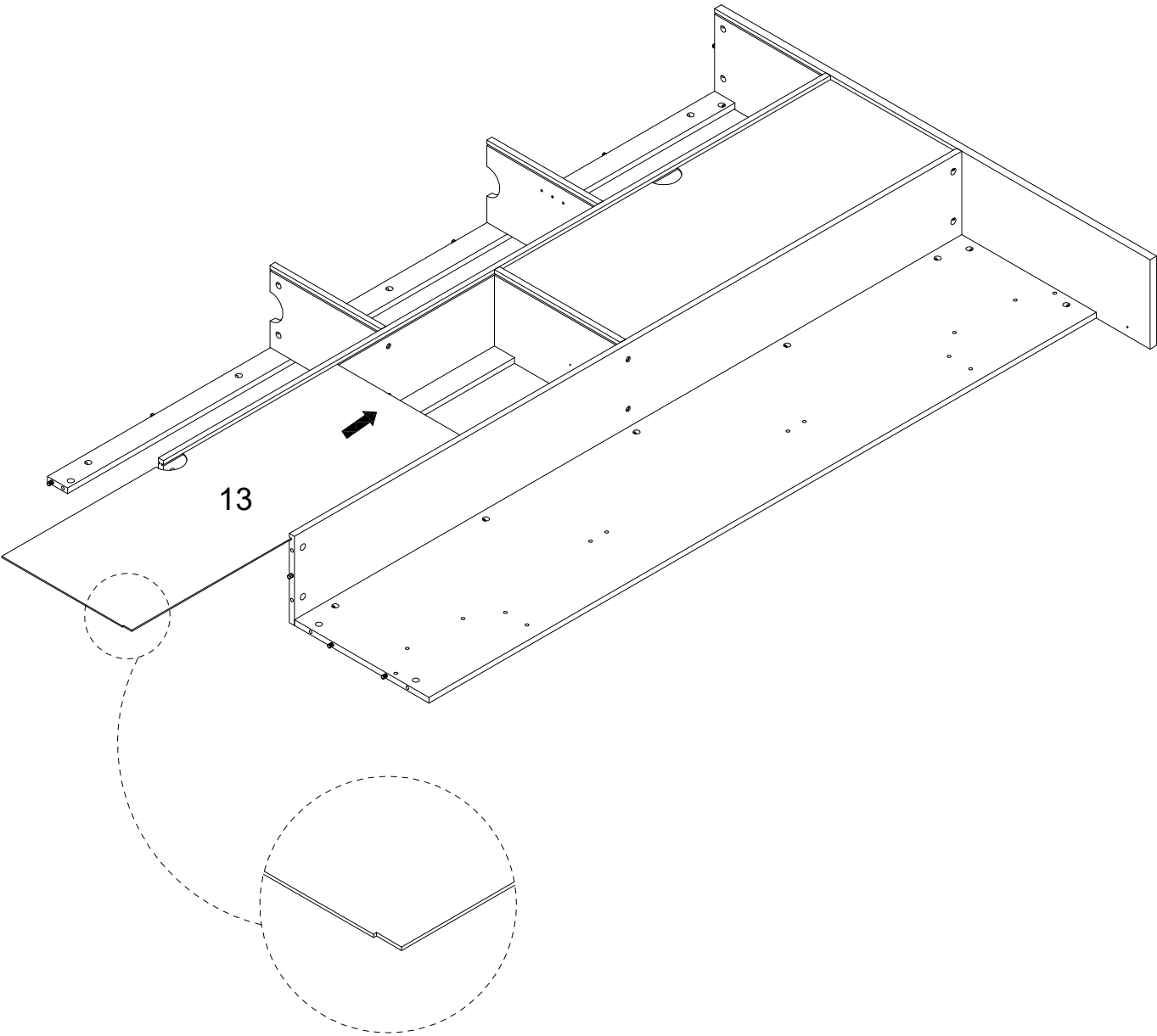
D	C
X2	X2

Step 12

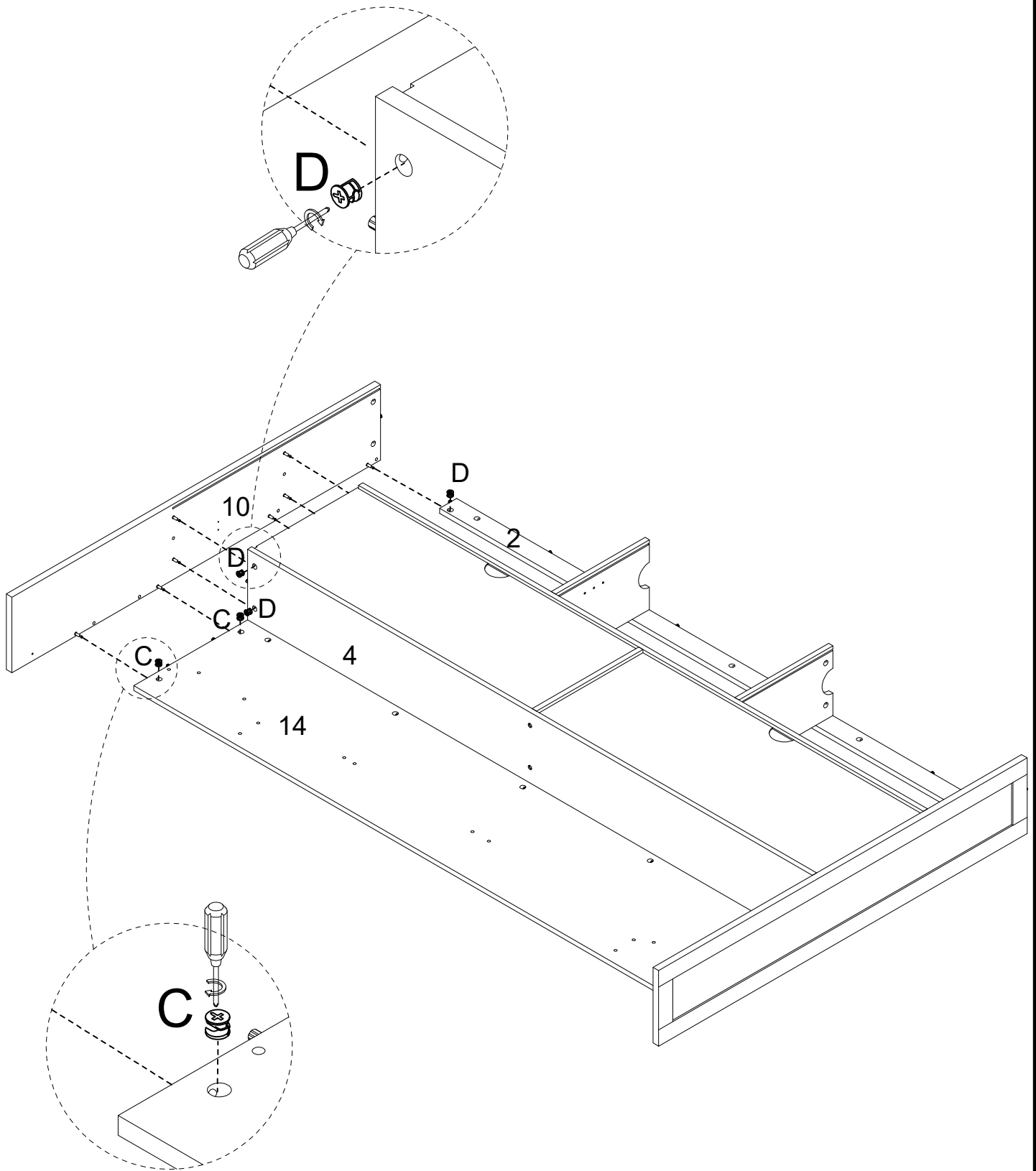
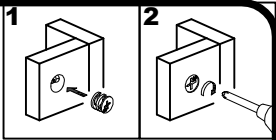


D

X1

Step 13

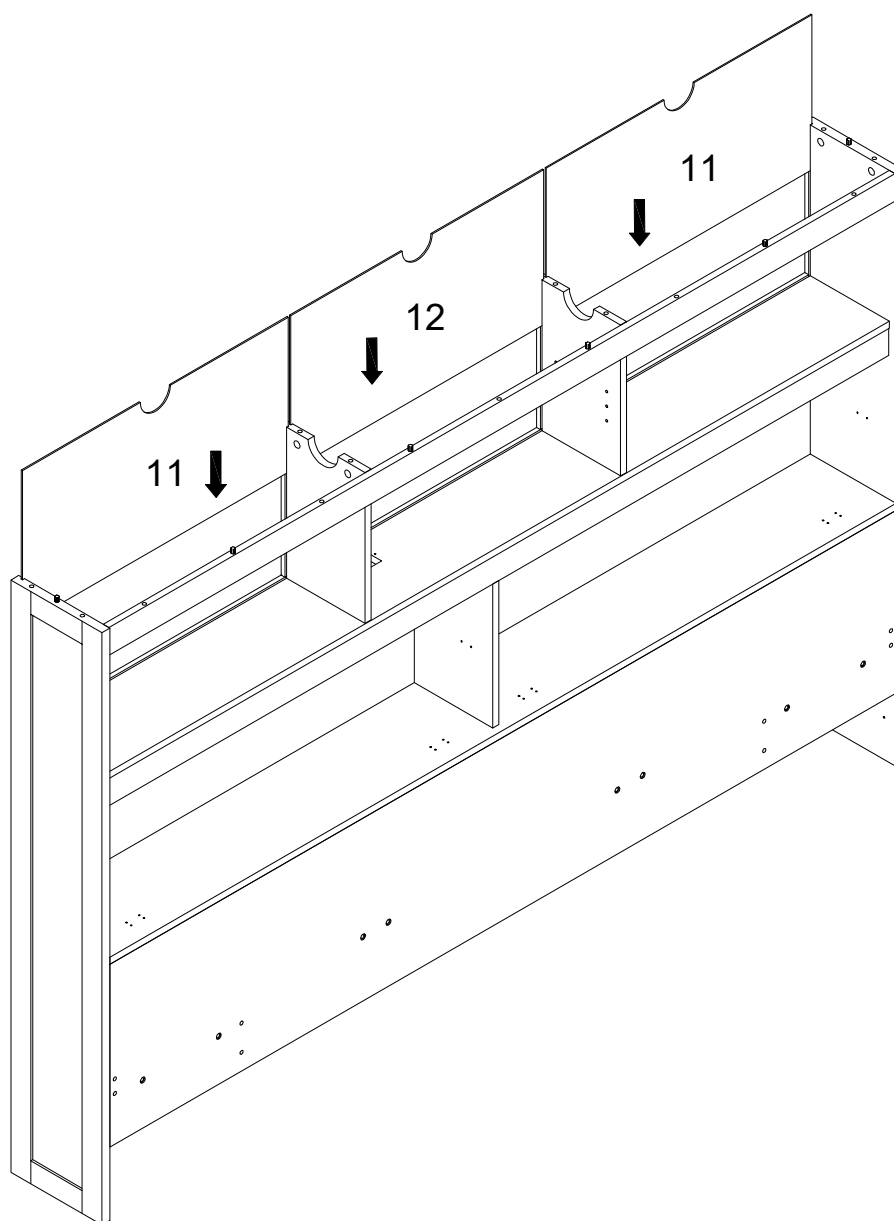


Step 14

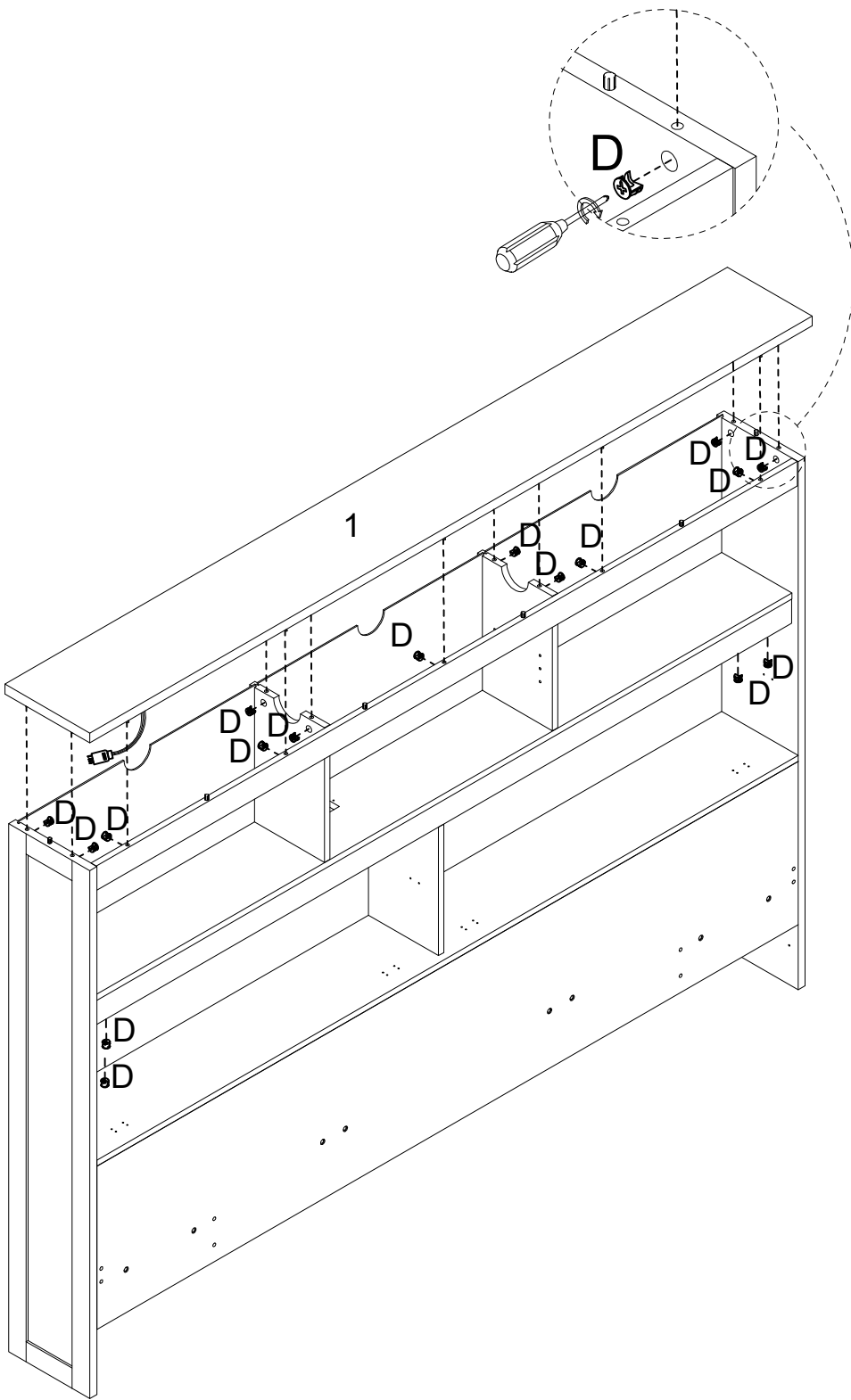
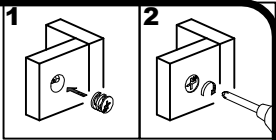



D	C
X3	X2

Step 15

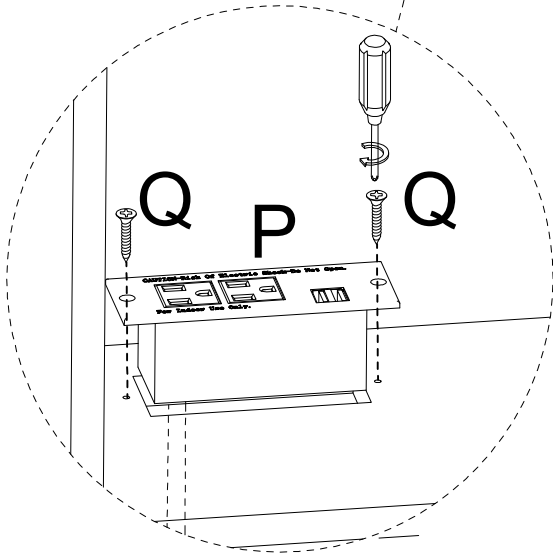
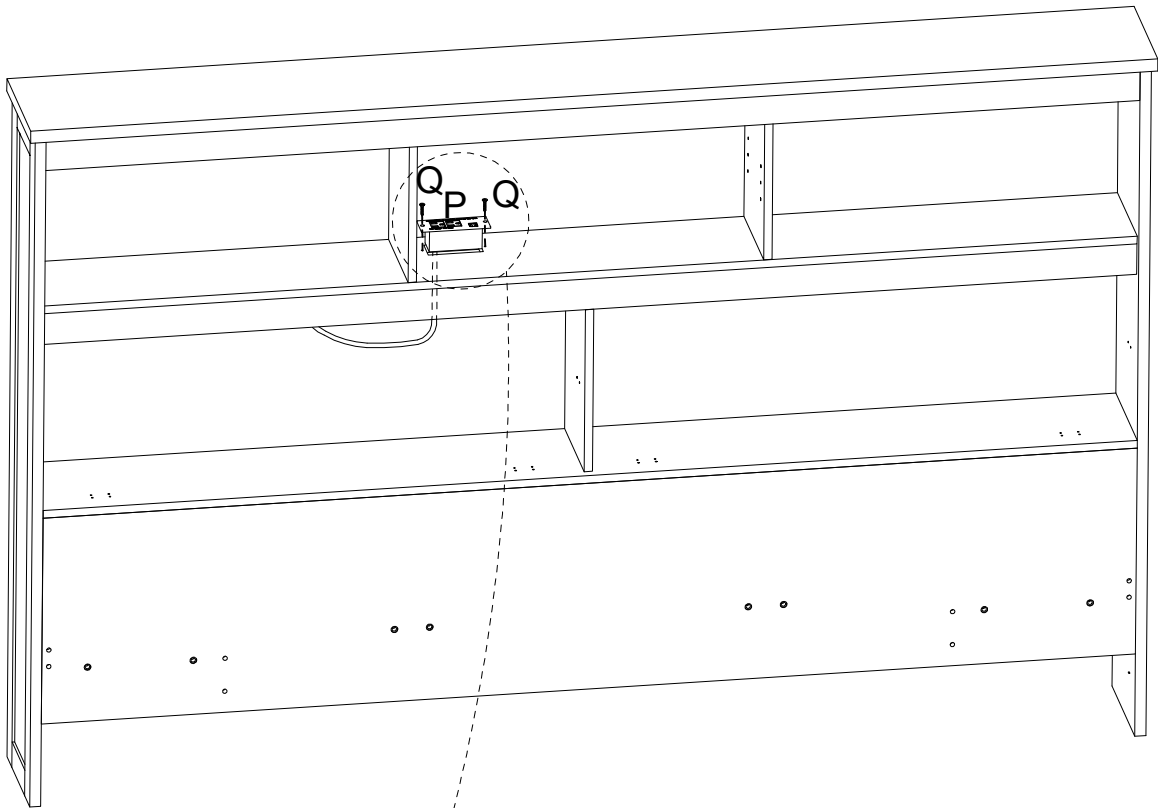




Step 16



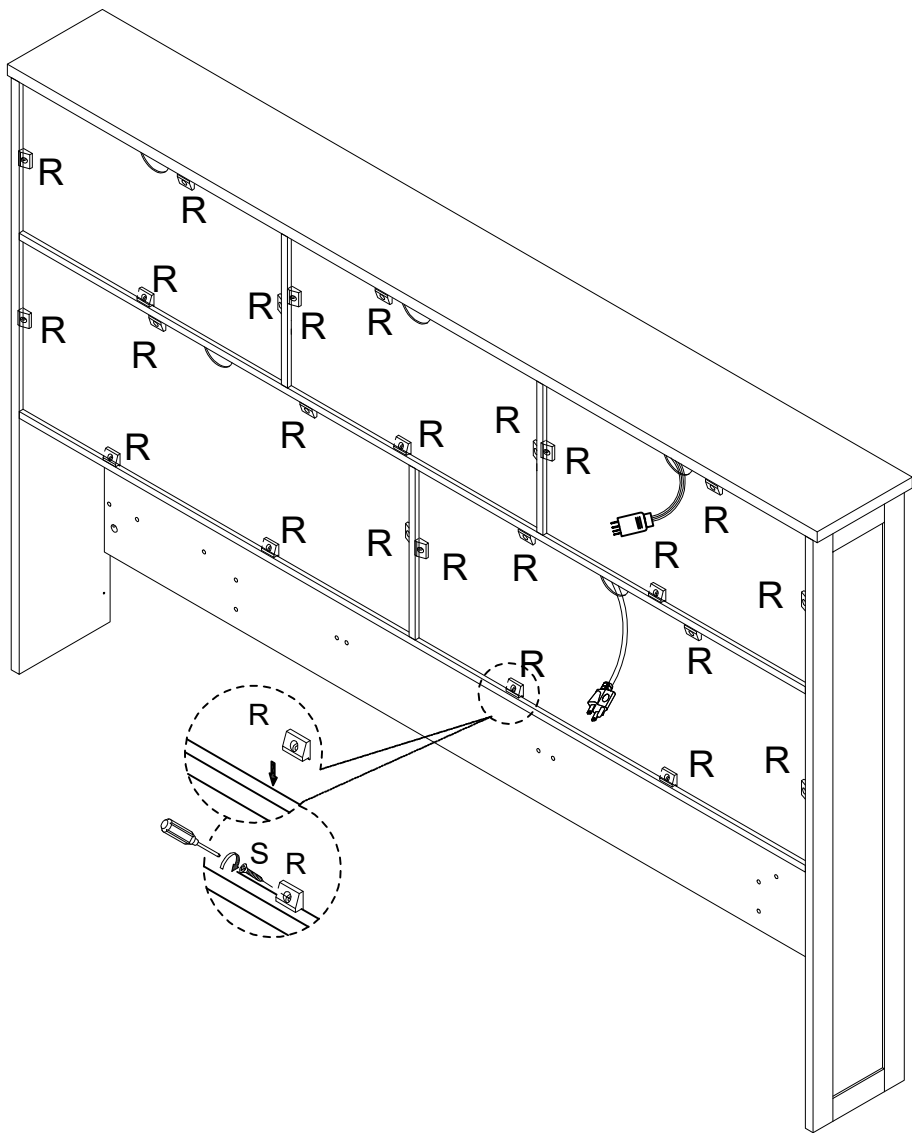
D

X19



Step 17



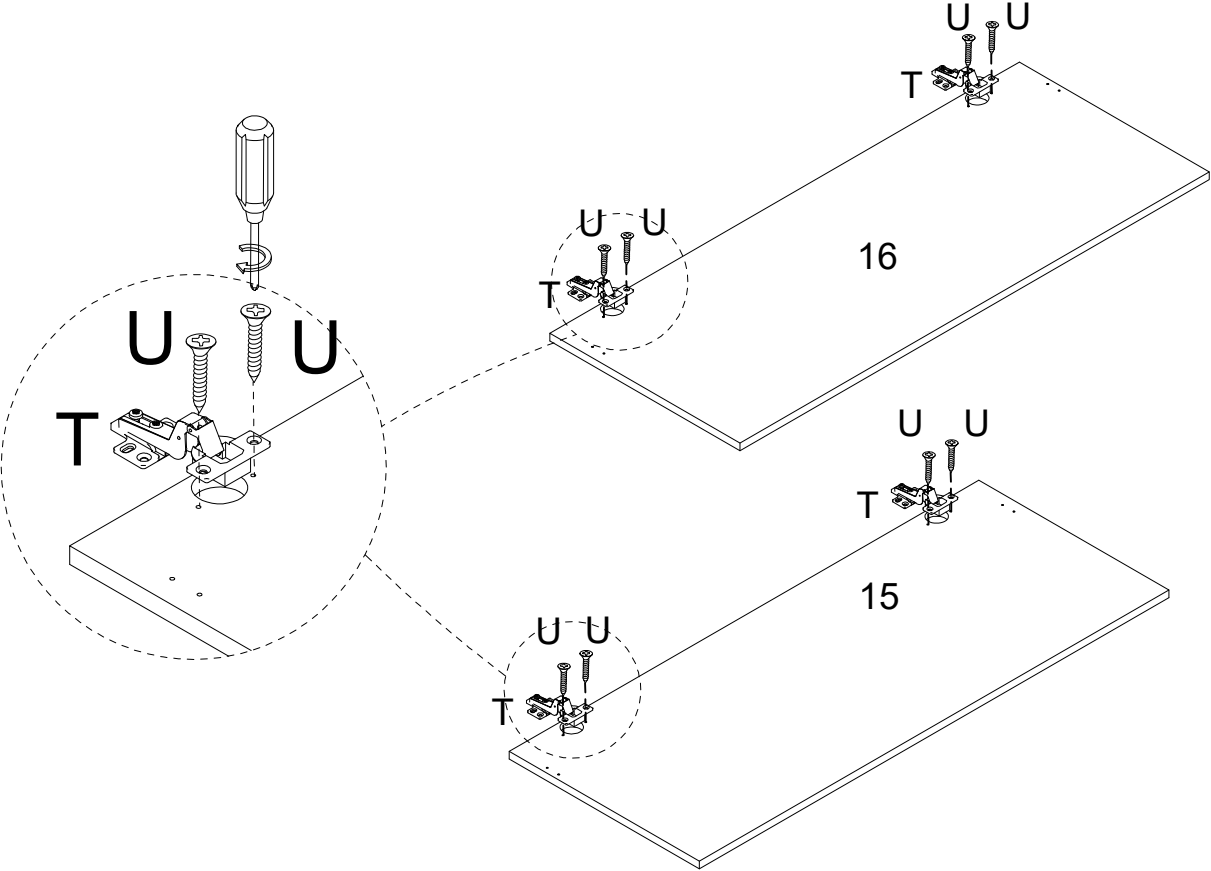
Q	P
	
X2	X1



Step 18



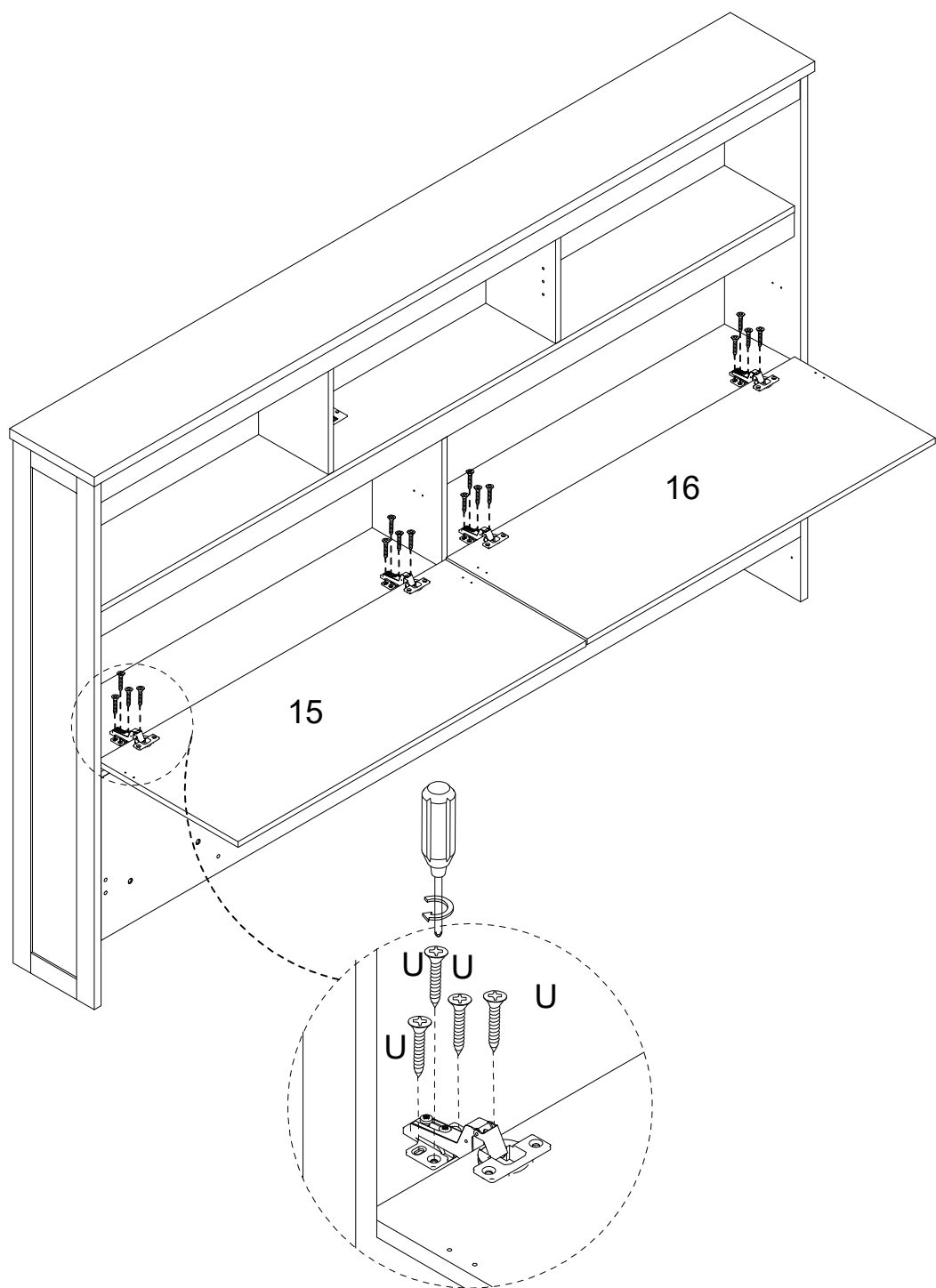
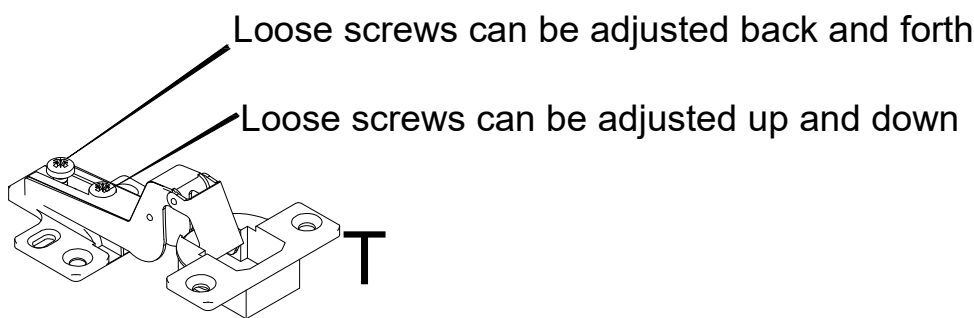
S	R
	
X24	X24

Step 19



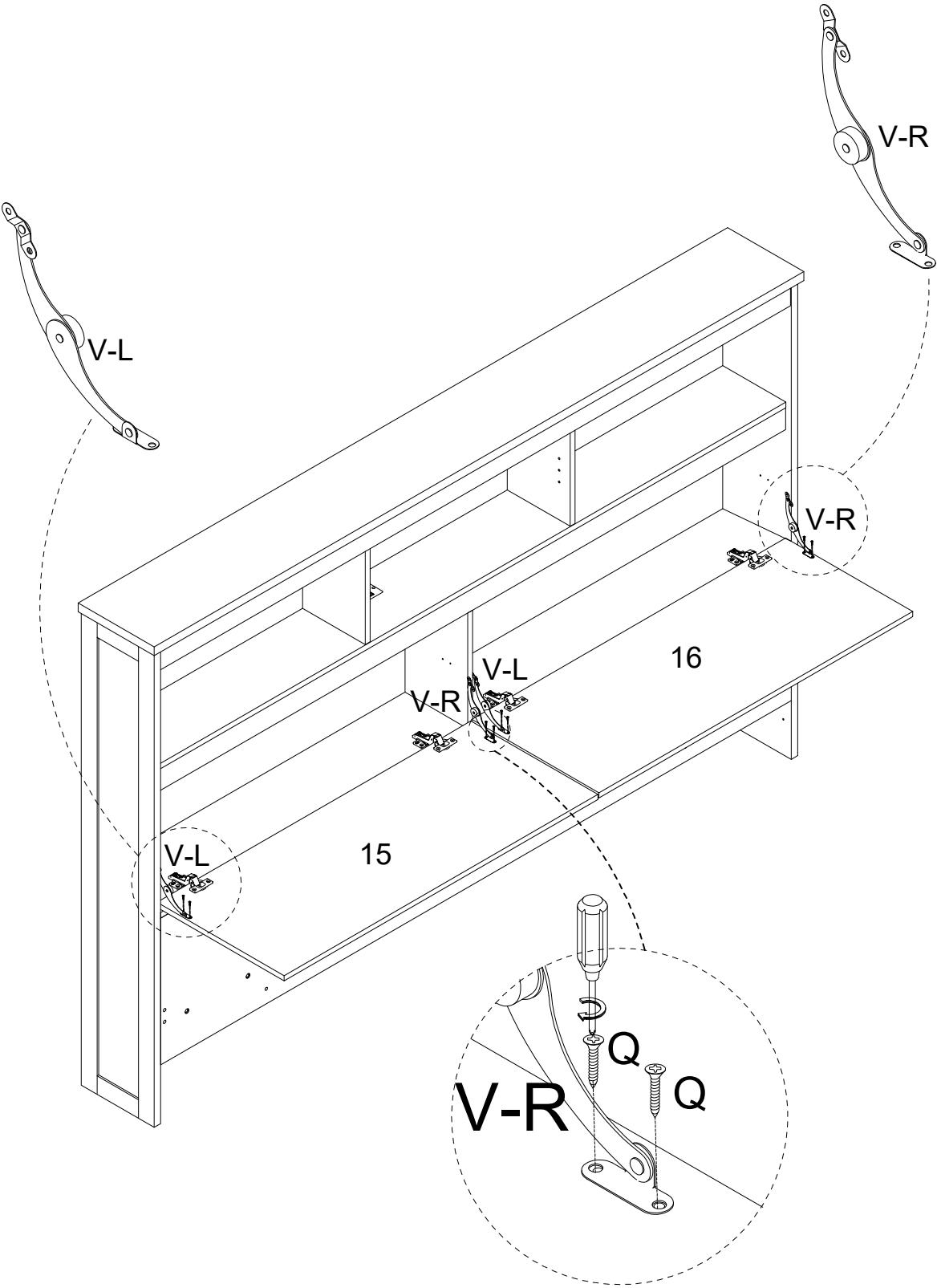
U	T
	
X8	X4




Step 20



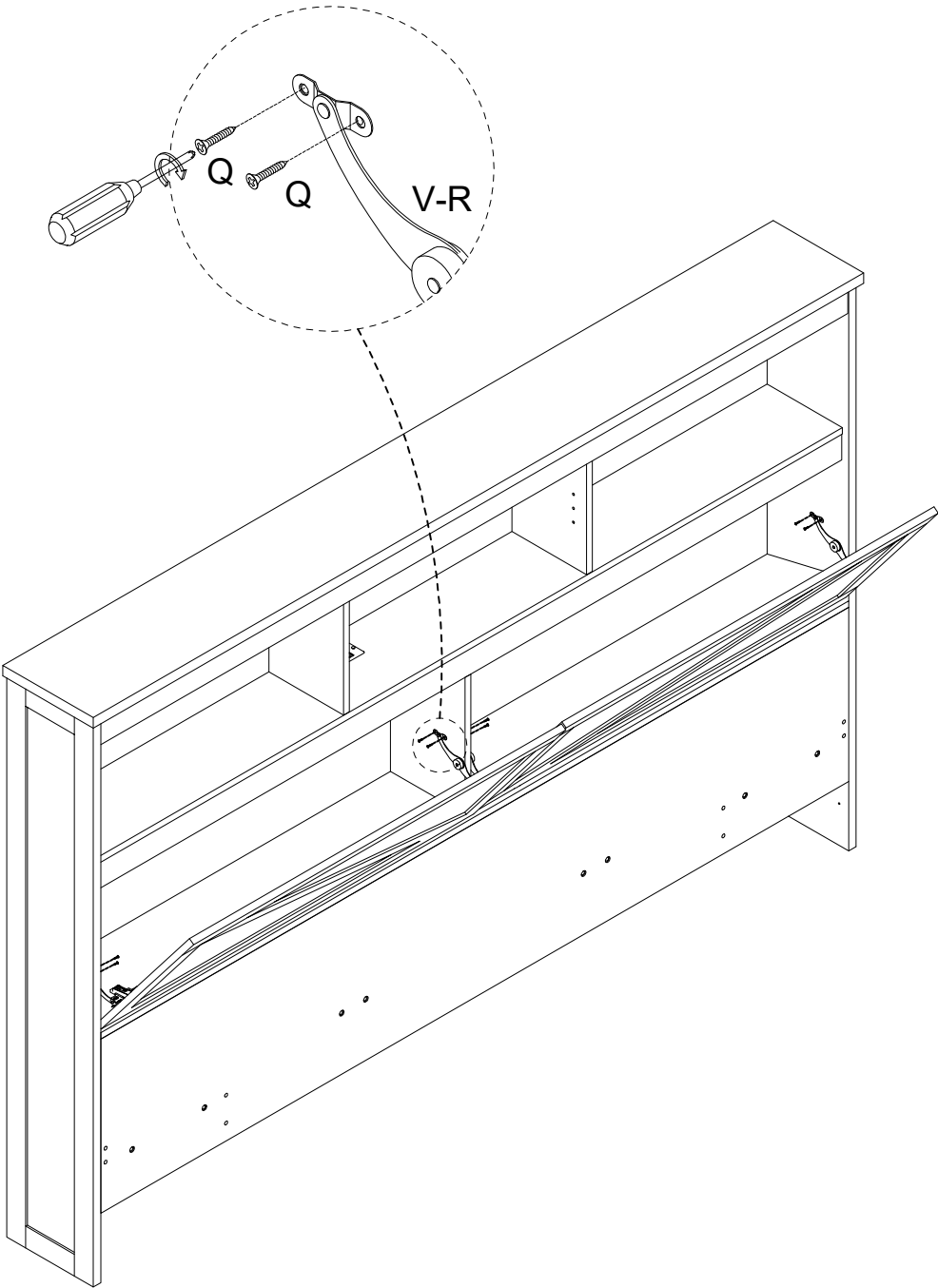
U
X16


Step 21



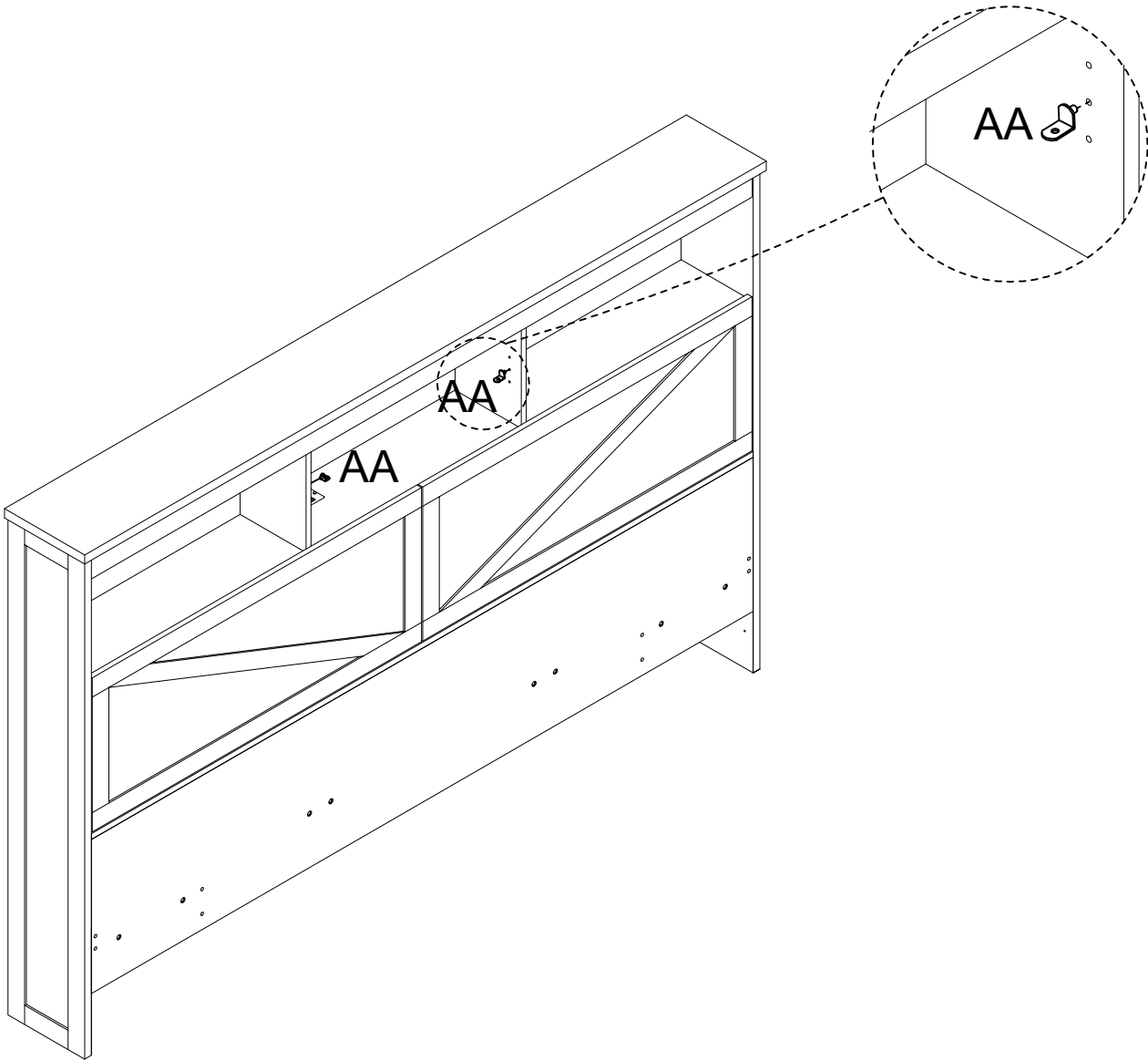
Q	V-L	V-R
		
X8	X2	X2


Step 22



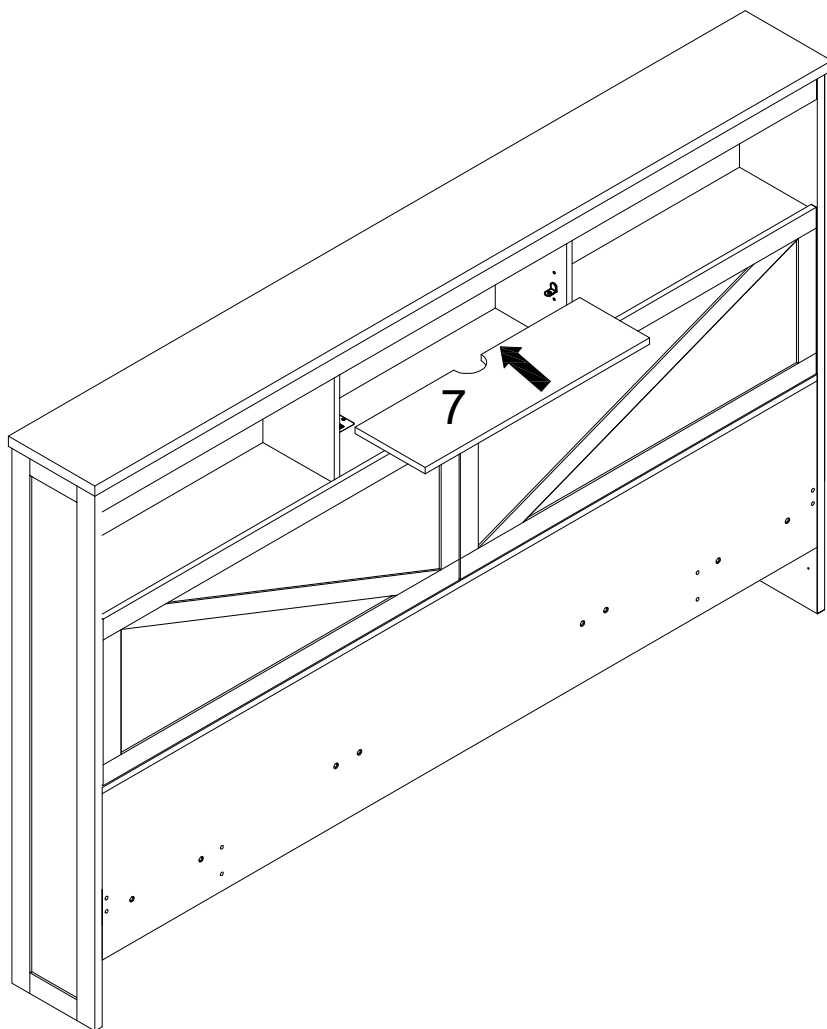
Q

X8

Step 23

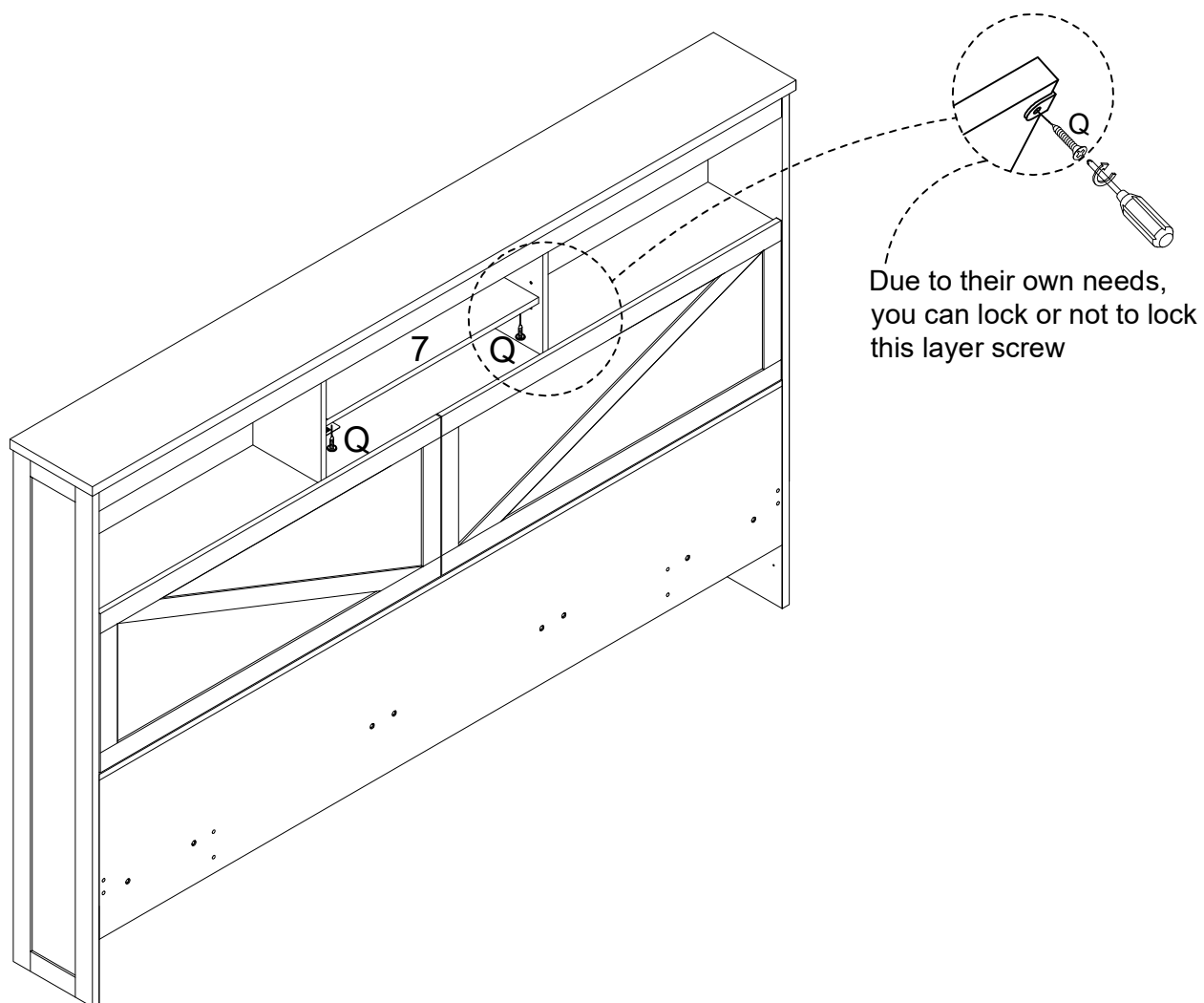



AA

X4

Step 24

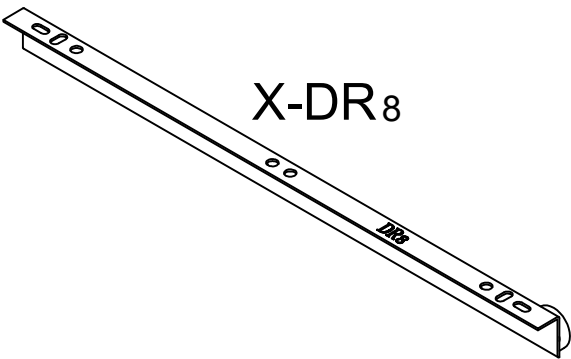
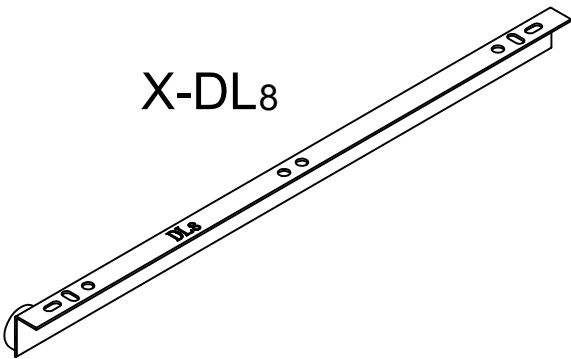
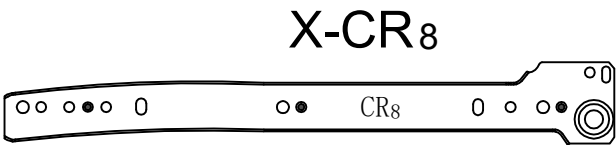
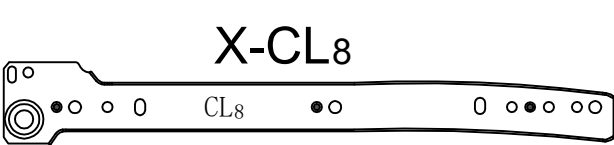


Step 25



Q

X2

Step 26

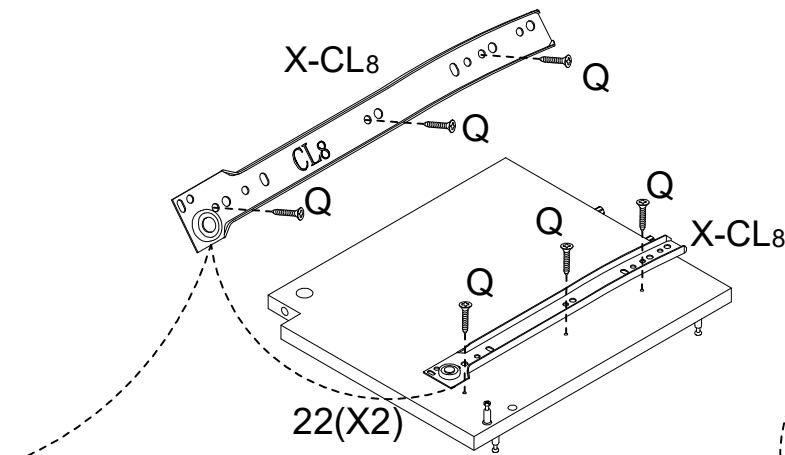
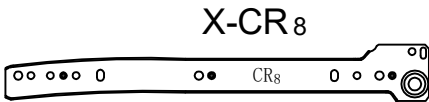
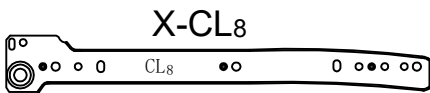


Step 27

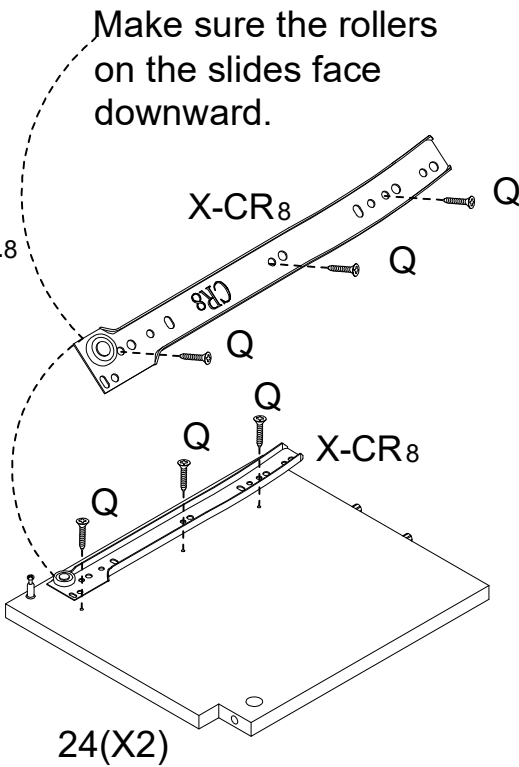
NOTE:


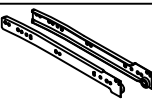


Refer to the images to identify X-CL8 (left) and X-CR8 (right). Attach X-CL8 to #22 panel and X-CR8 to #24 panel. [R] screws must go in the exact spots shown.



Make sure the rollers on the slides face downward.



Q	X
	
X12	X2


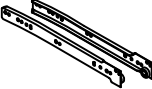
Step 28

Make sure the rollers on the slides face downward.

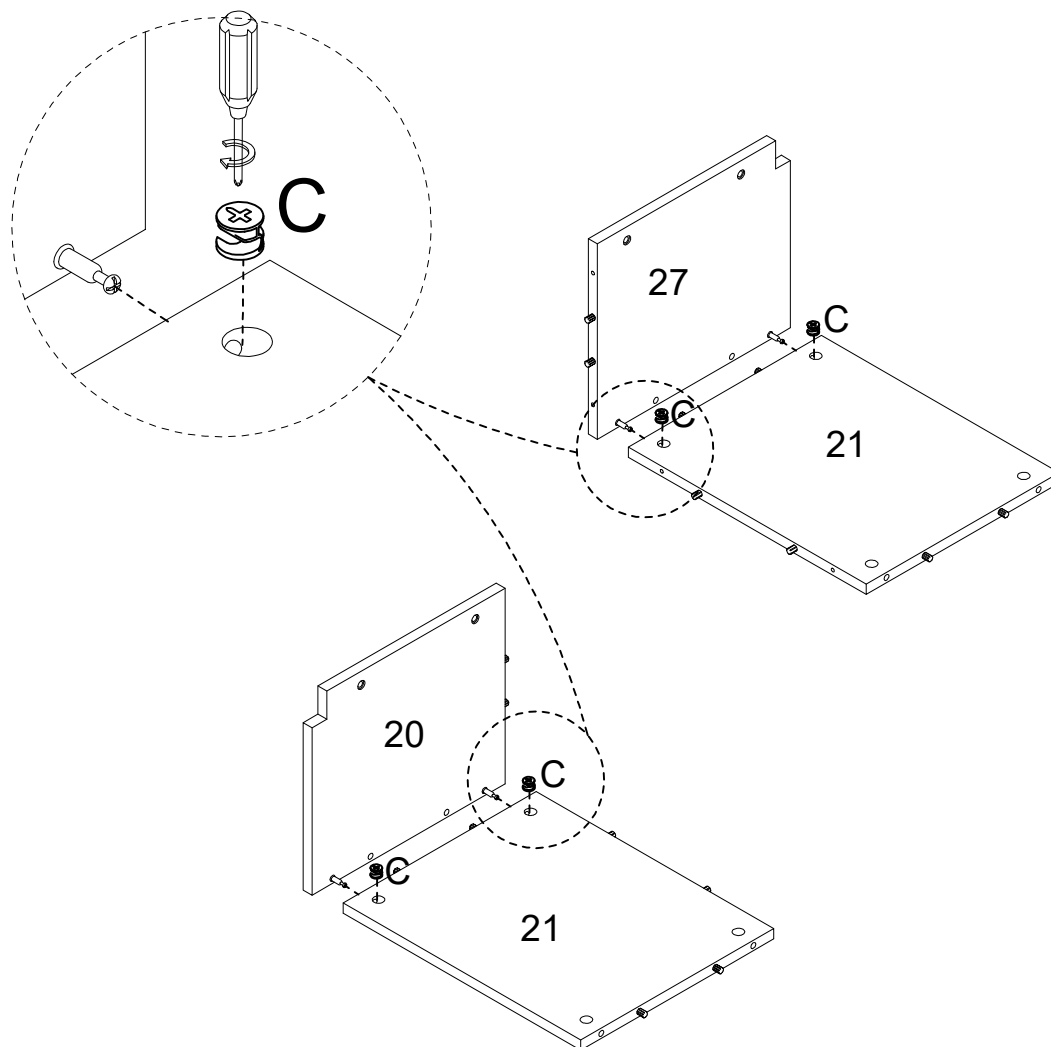
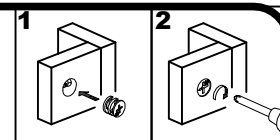
Make sure the rollers on the slides face downward.


Make sure the rollers on the slides face downward.

Make sure the rollers on the slides face downward.

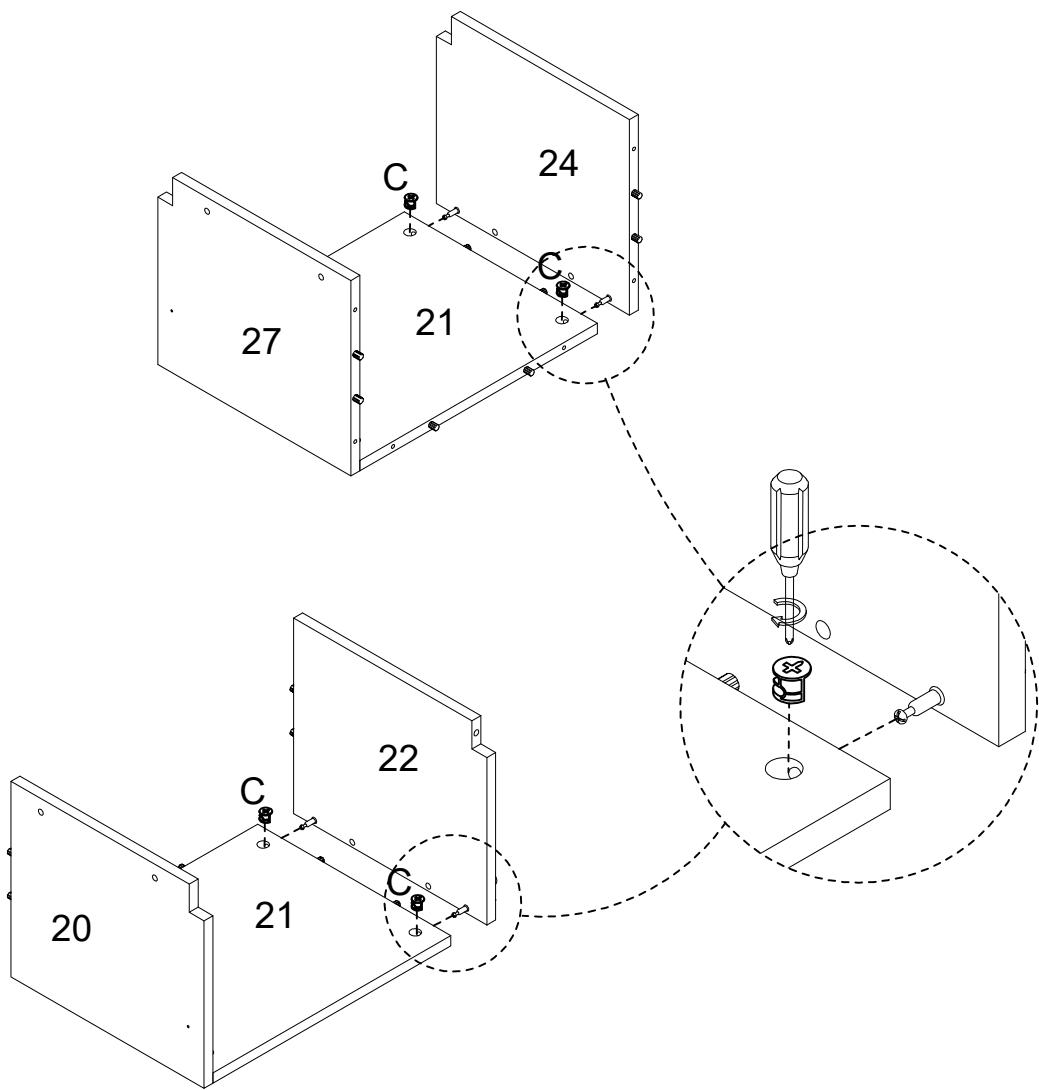
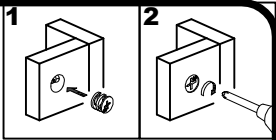
Q	X
	
X12	X2


Step 29



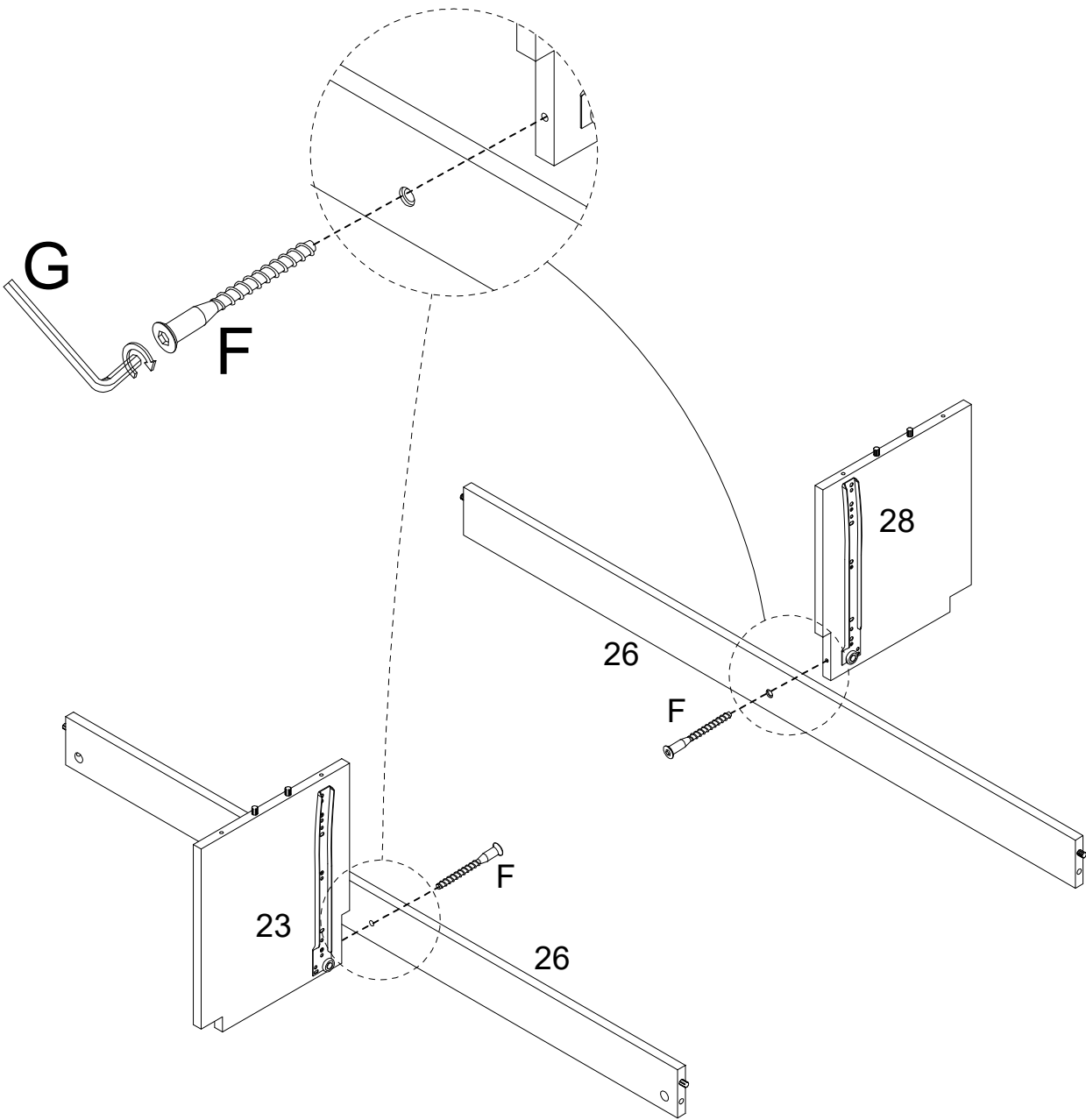
C

X4



Step 30



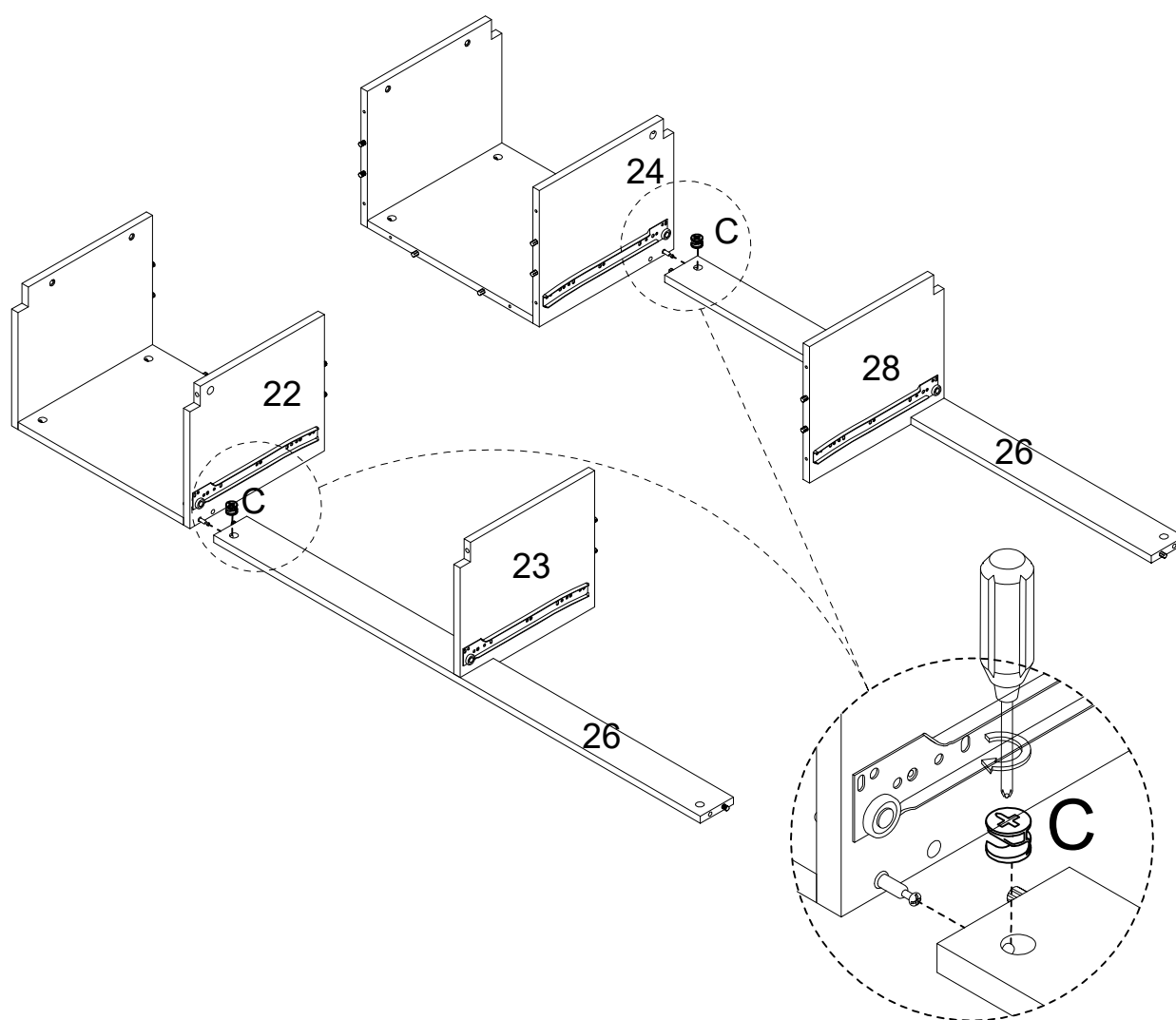
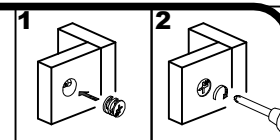
C

X4


Step 31



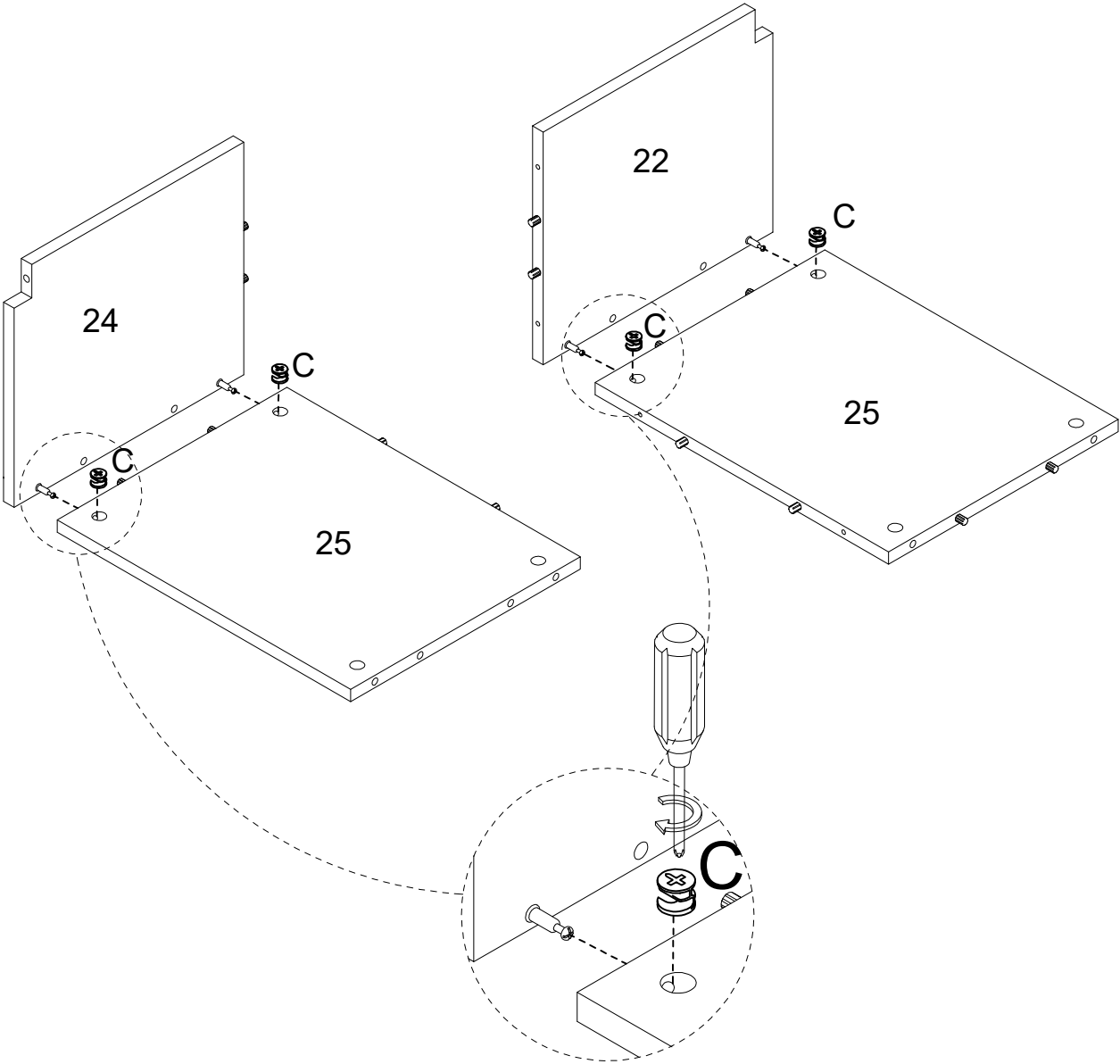
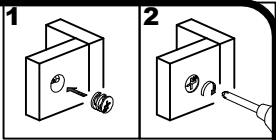
G	F
	
X1	X2


Step32



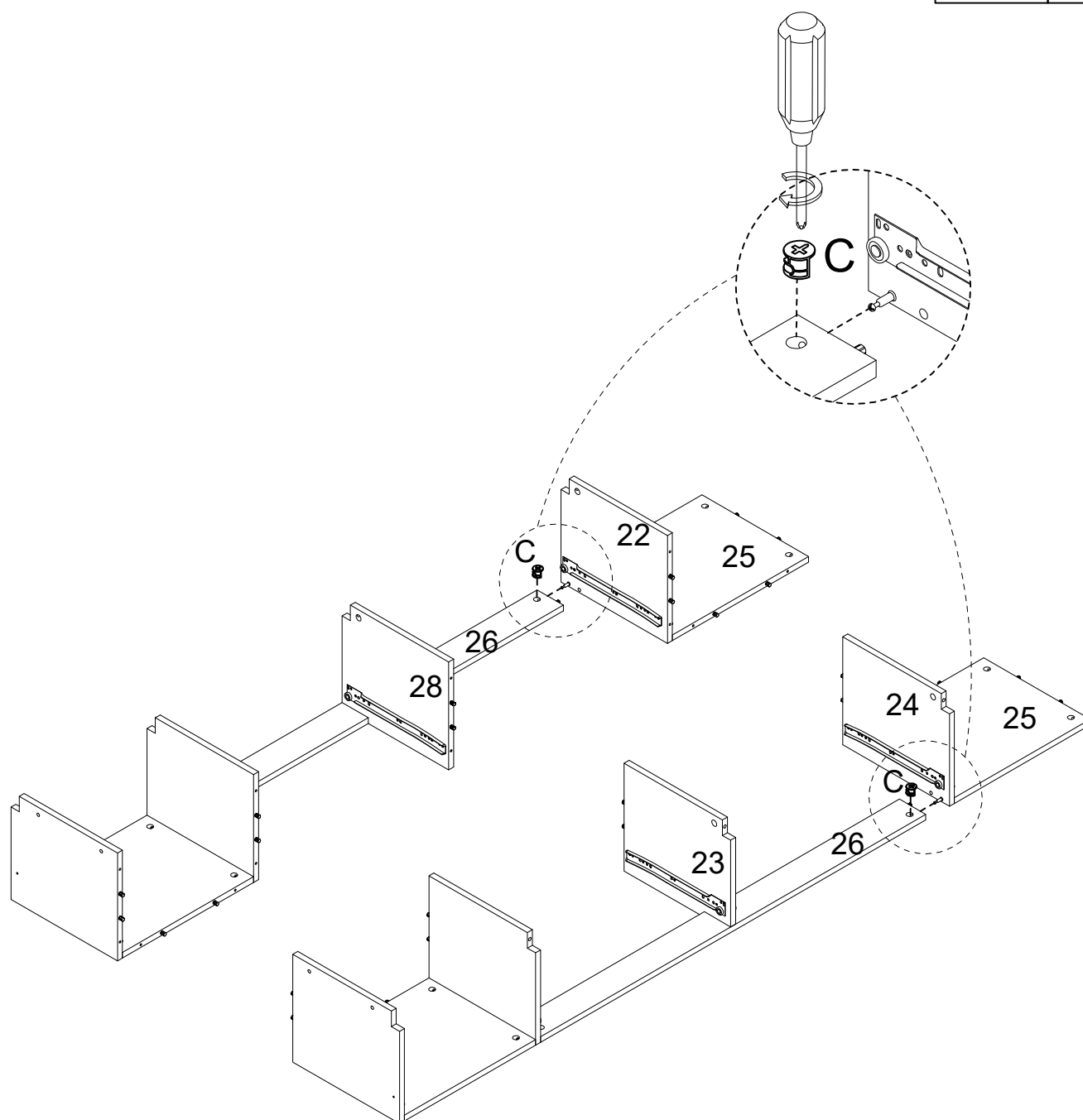
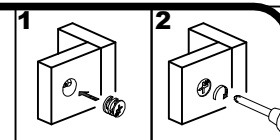
C

X2


Step 33



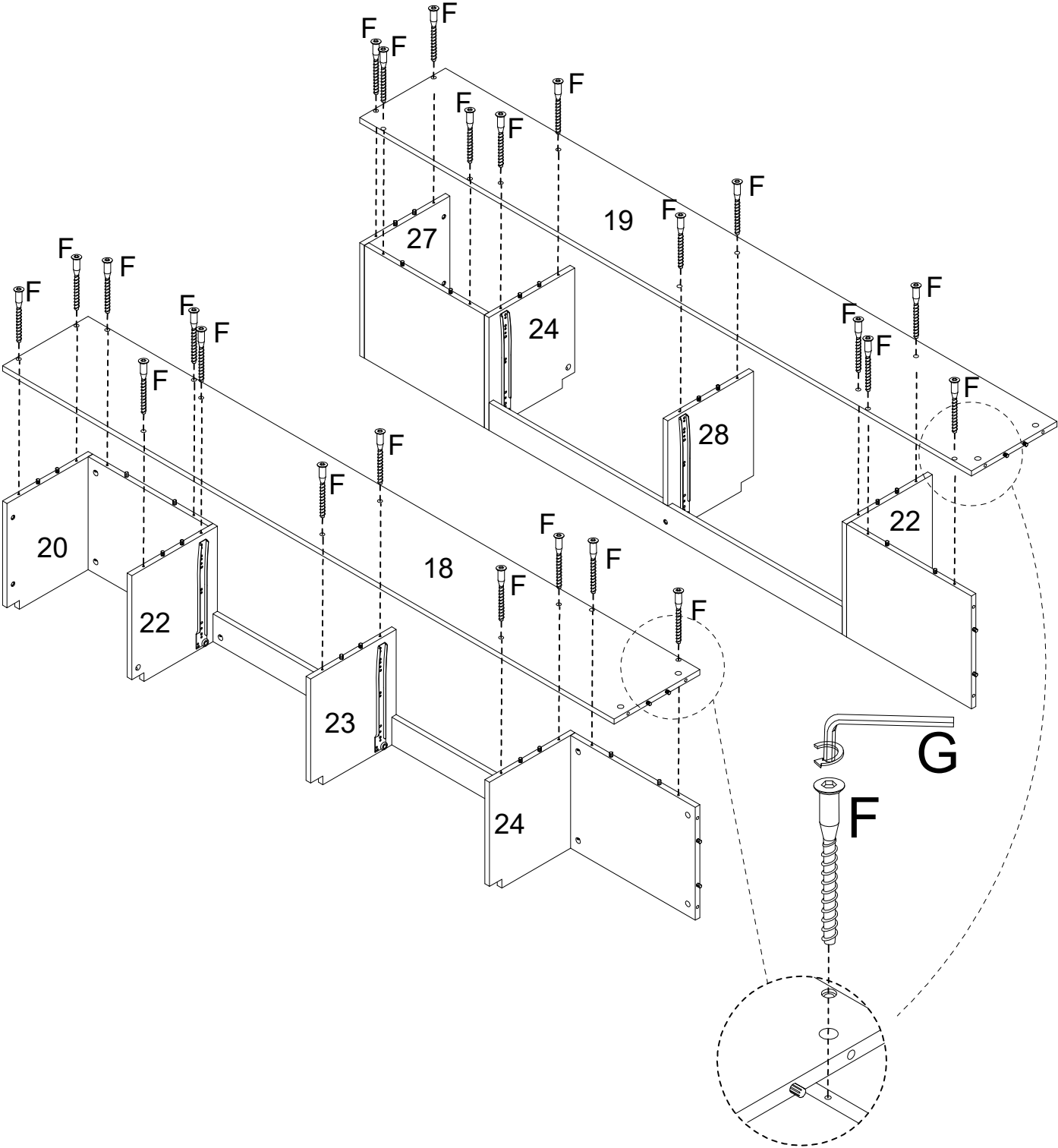
C

X4



Step 34



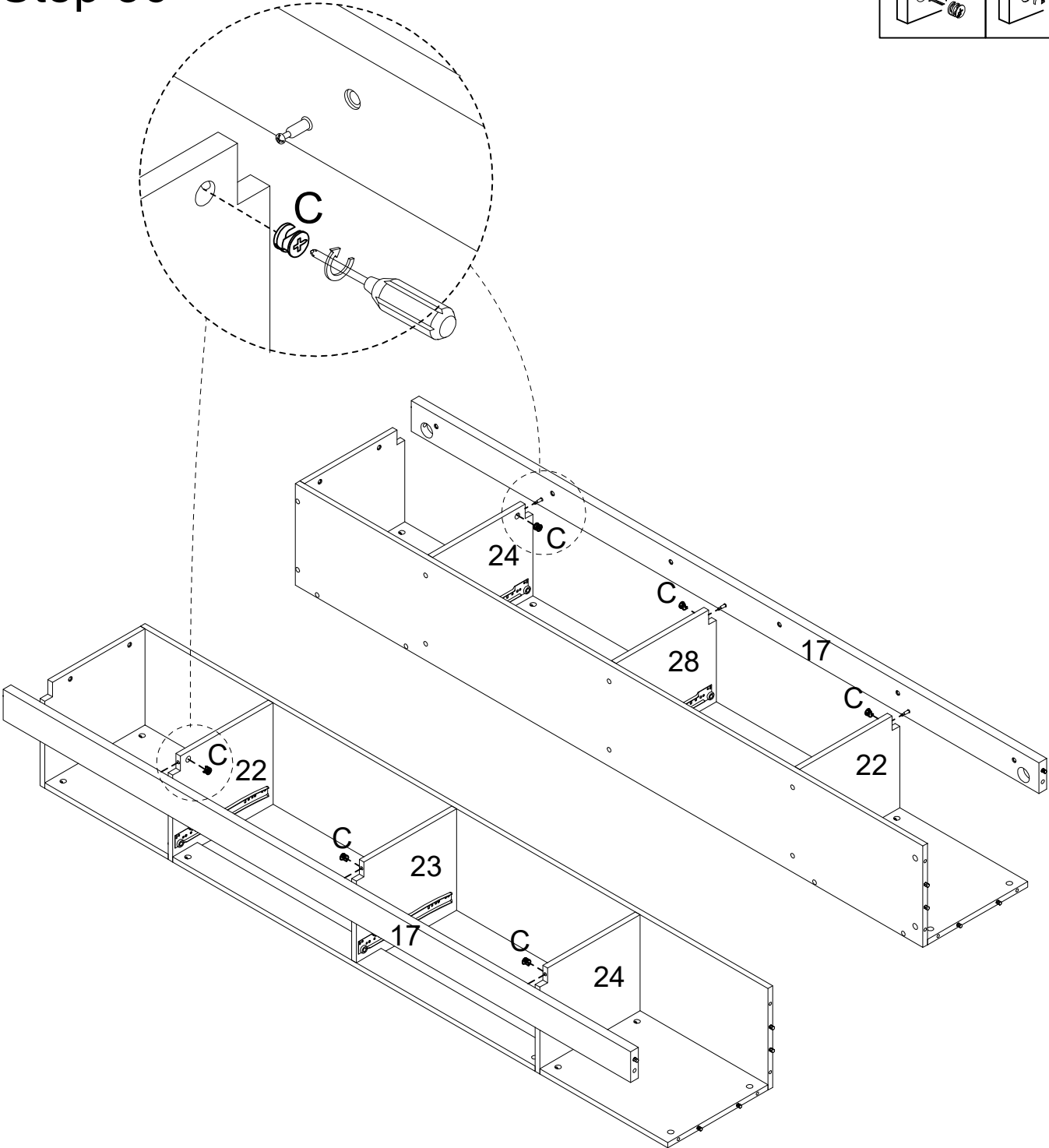
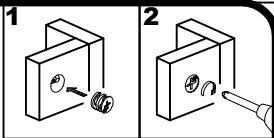
C

X2


Step 35



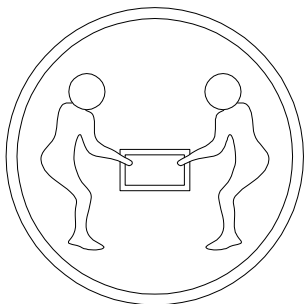
G	F
	
X1	X24

Step 36

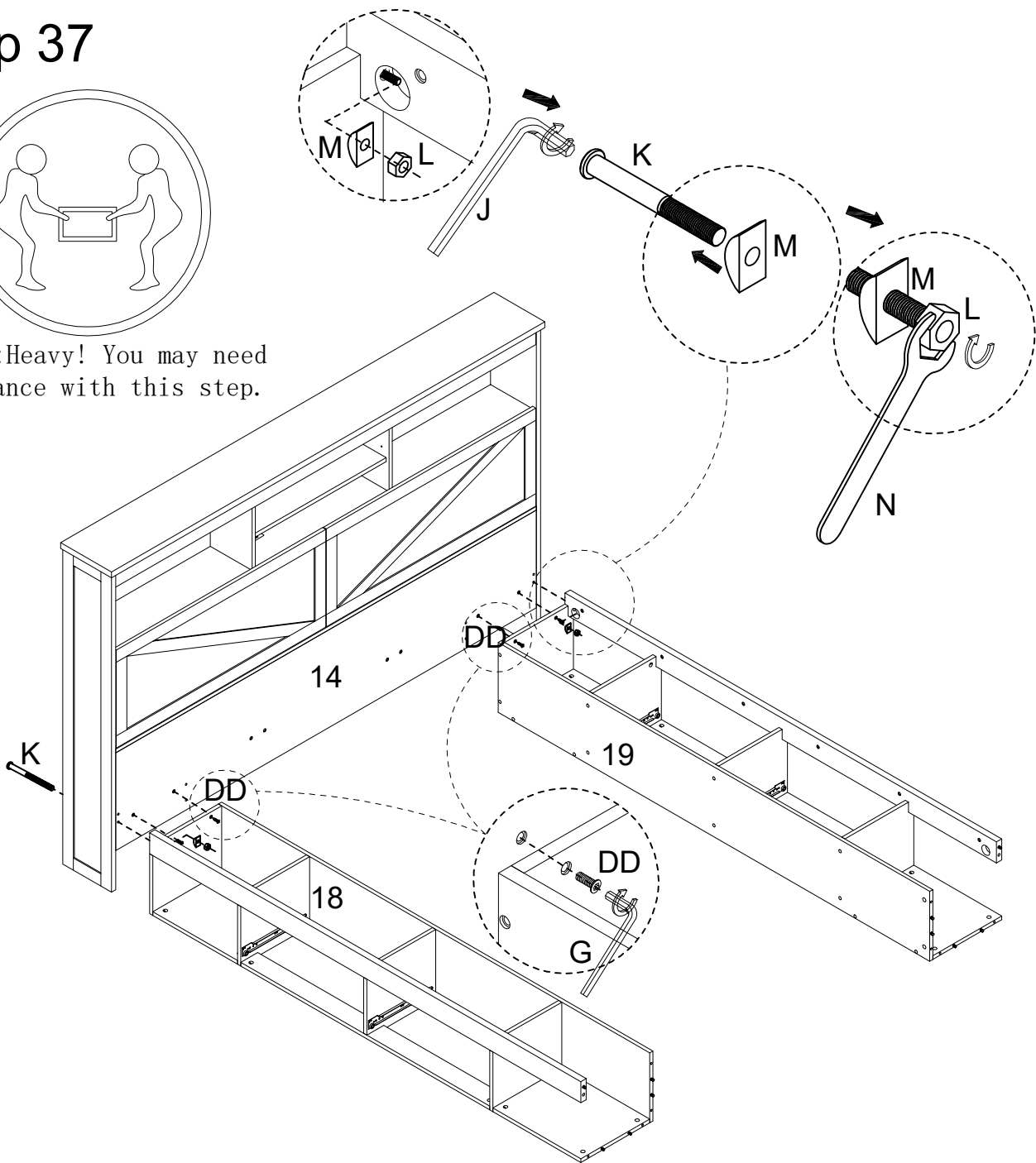


C

X6

Step 37

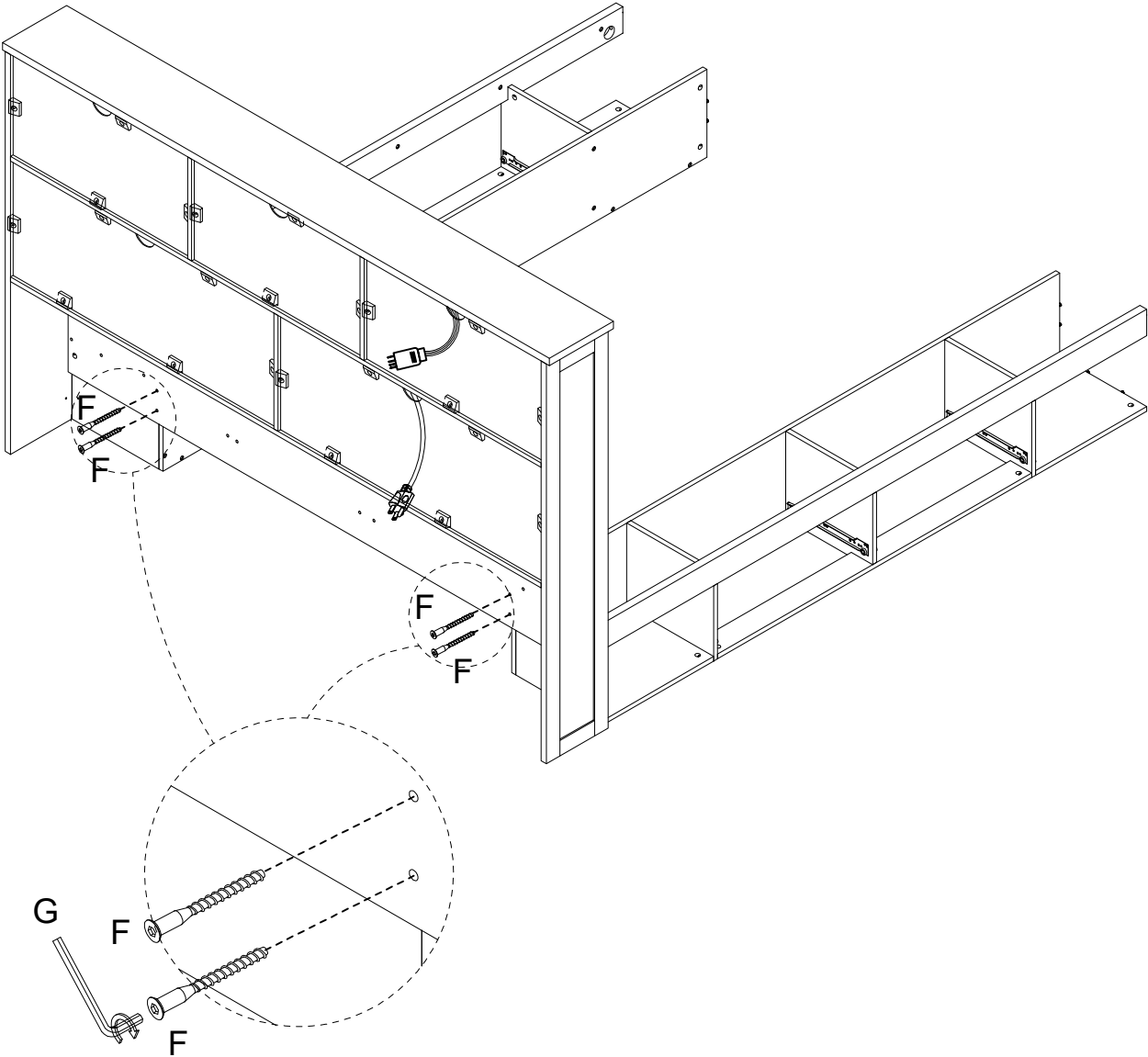




CAUTION: Heavy! You may need assistance with this step.



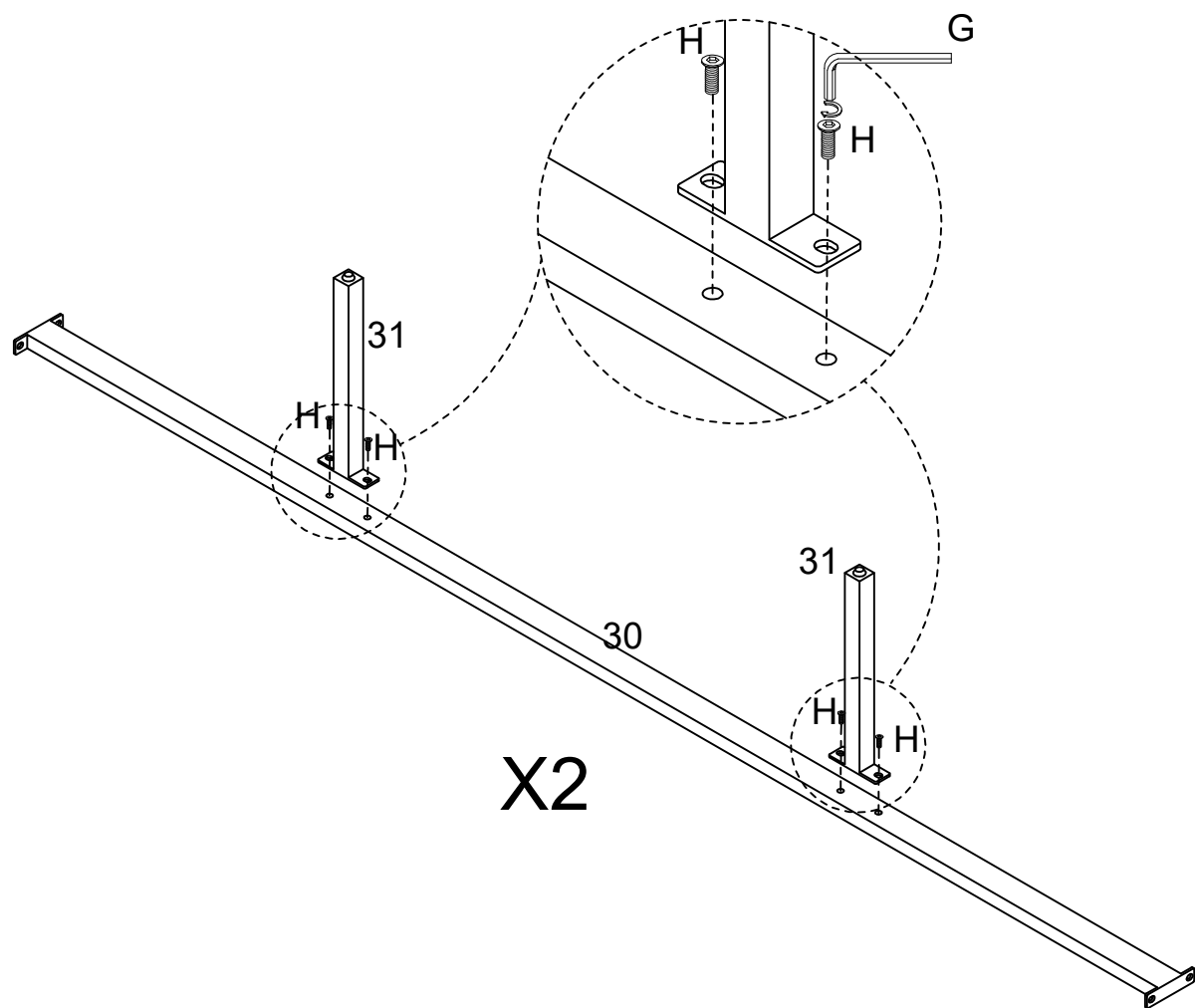
G	DD	J	N	M	L	K
X1	X4	X1	X1	X2	X2	X2



Step 38



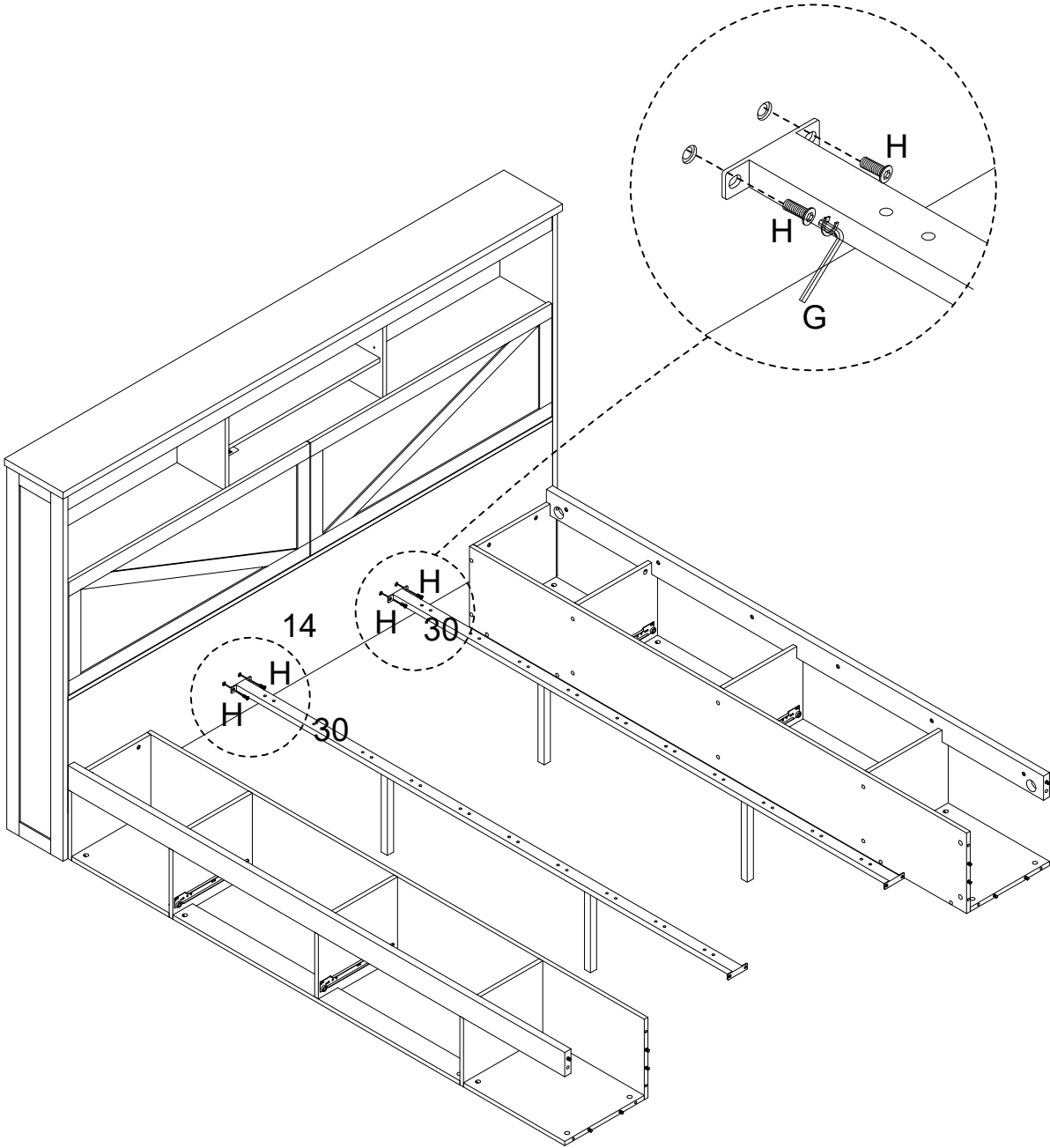
F	G
	
X4	X1



Step 39



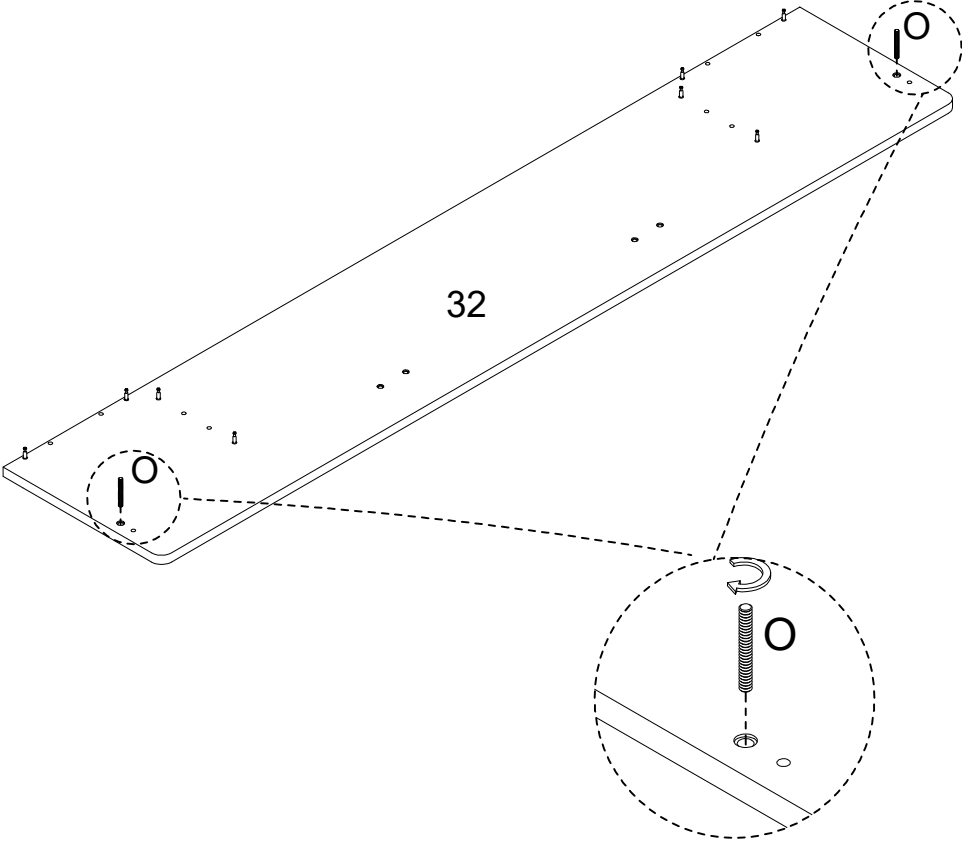
G	H
	
X1	X8


Step 40

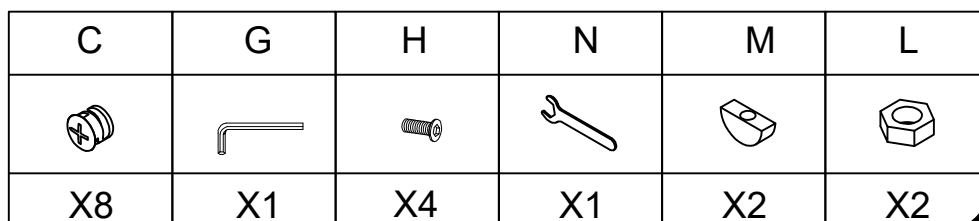


G	H
	
X1	X4

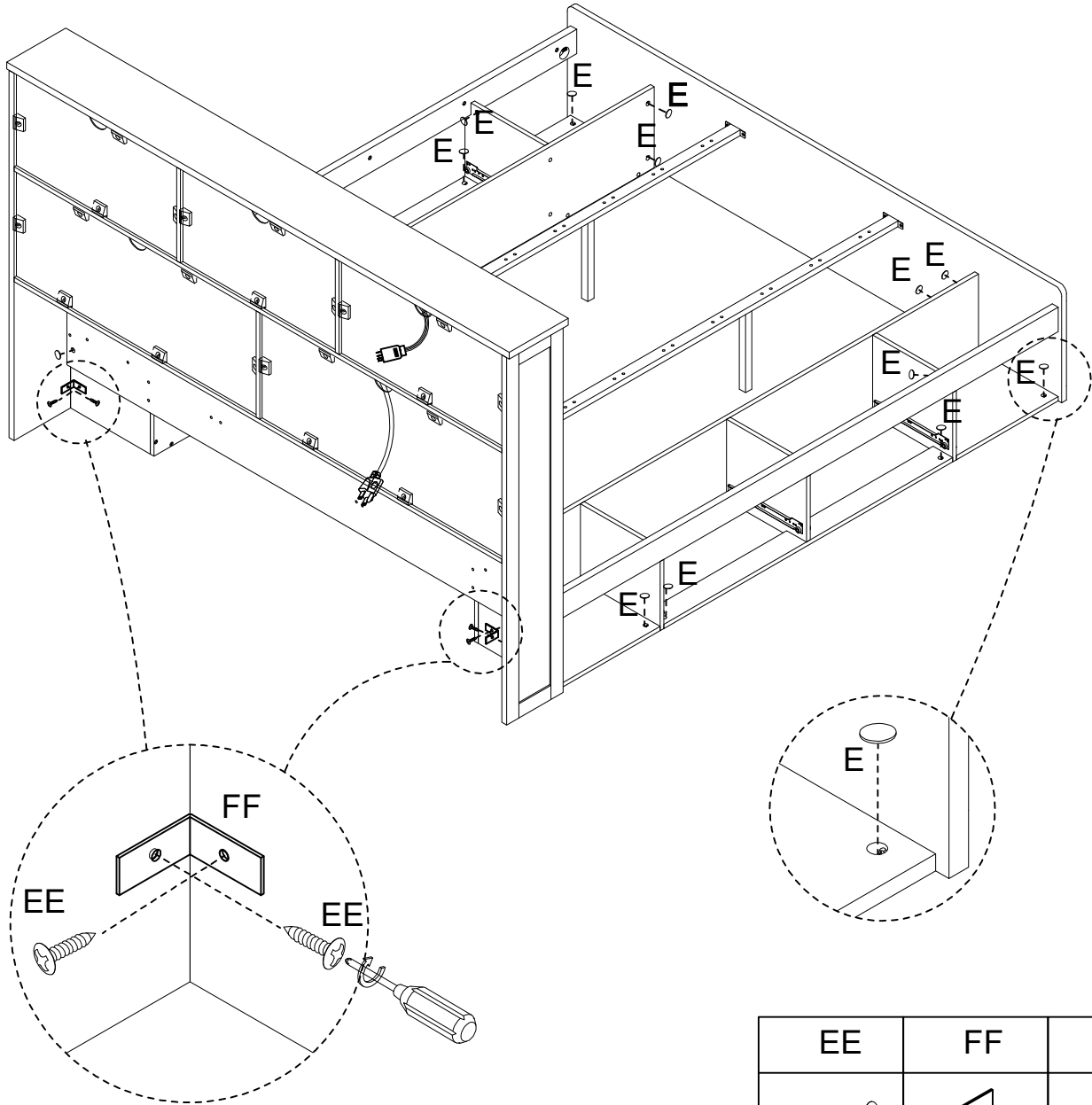
Step 41






O

X2

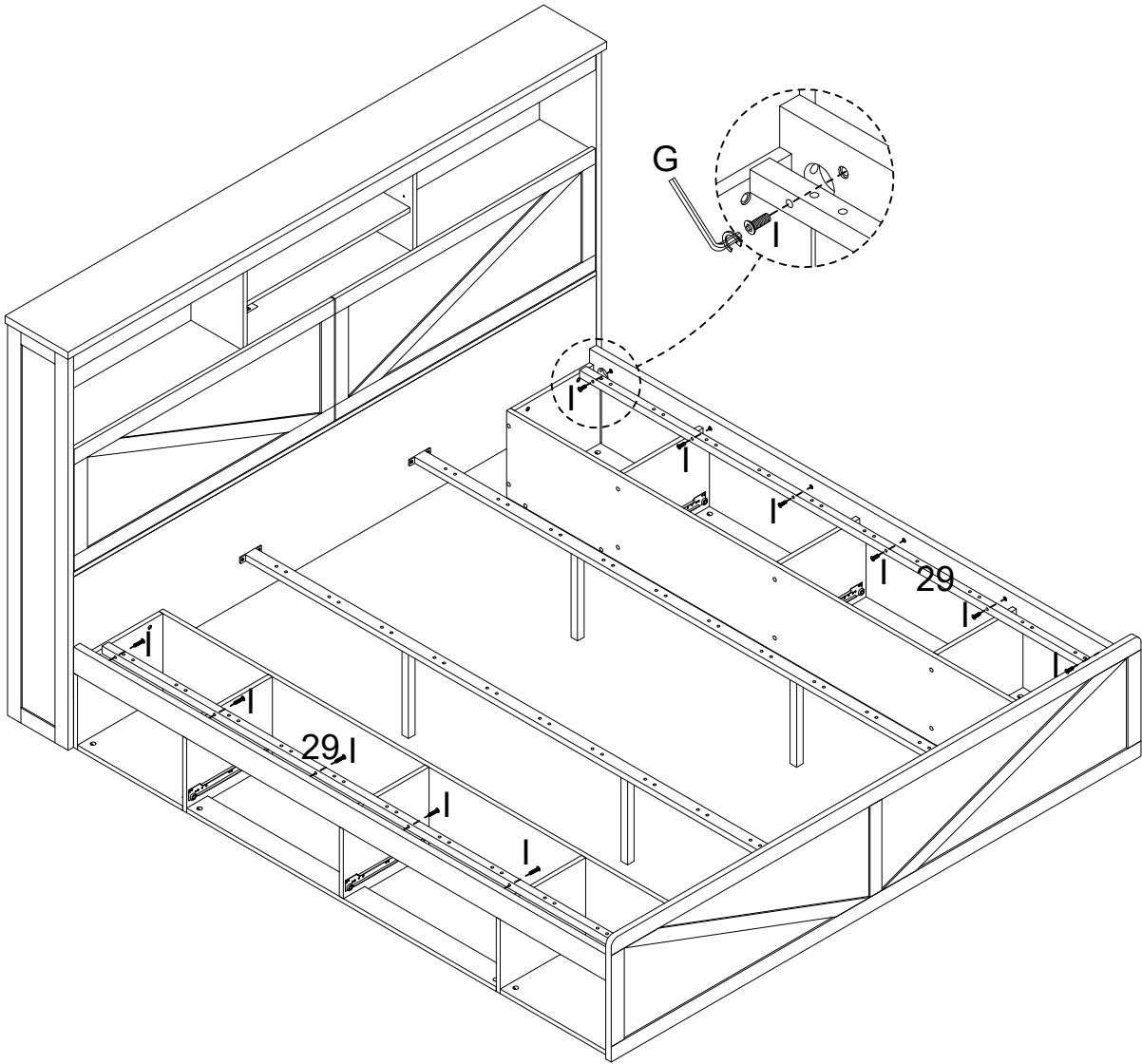




Step 43



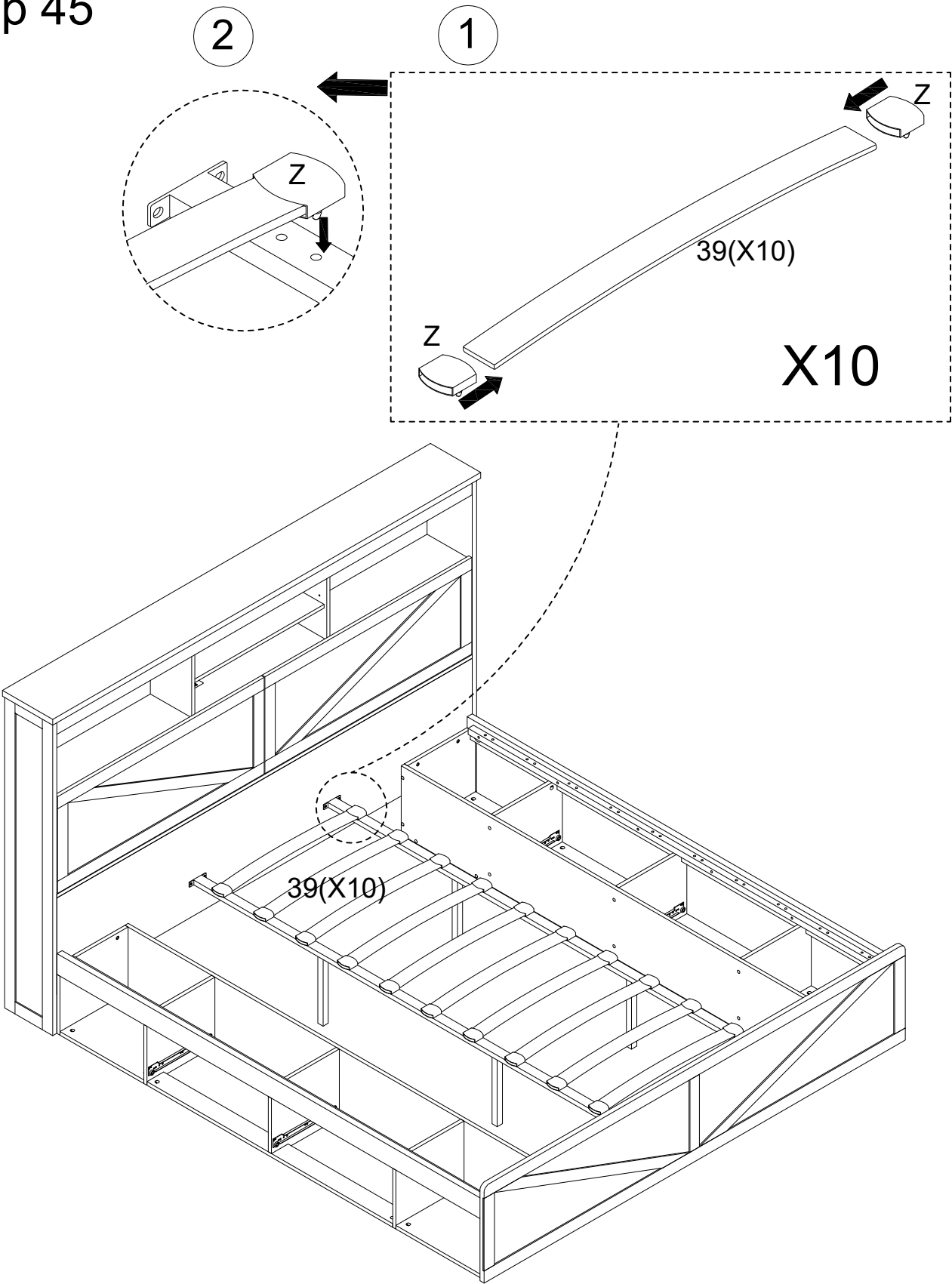
EE	FF	E
		
X4	X2	X71

Step 44



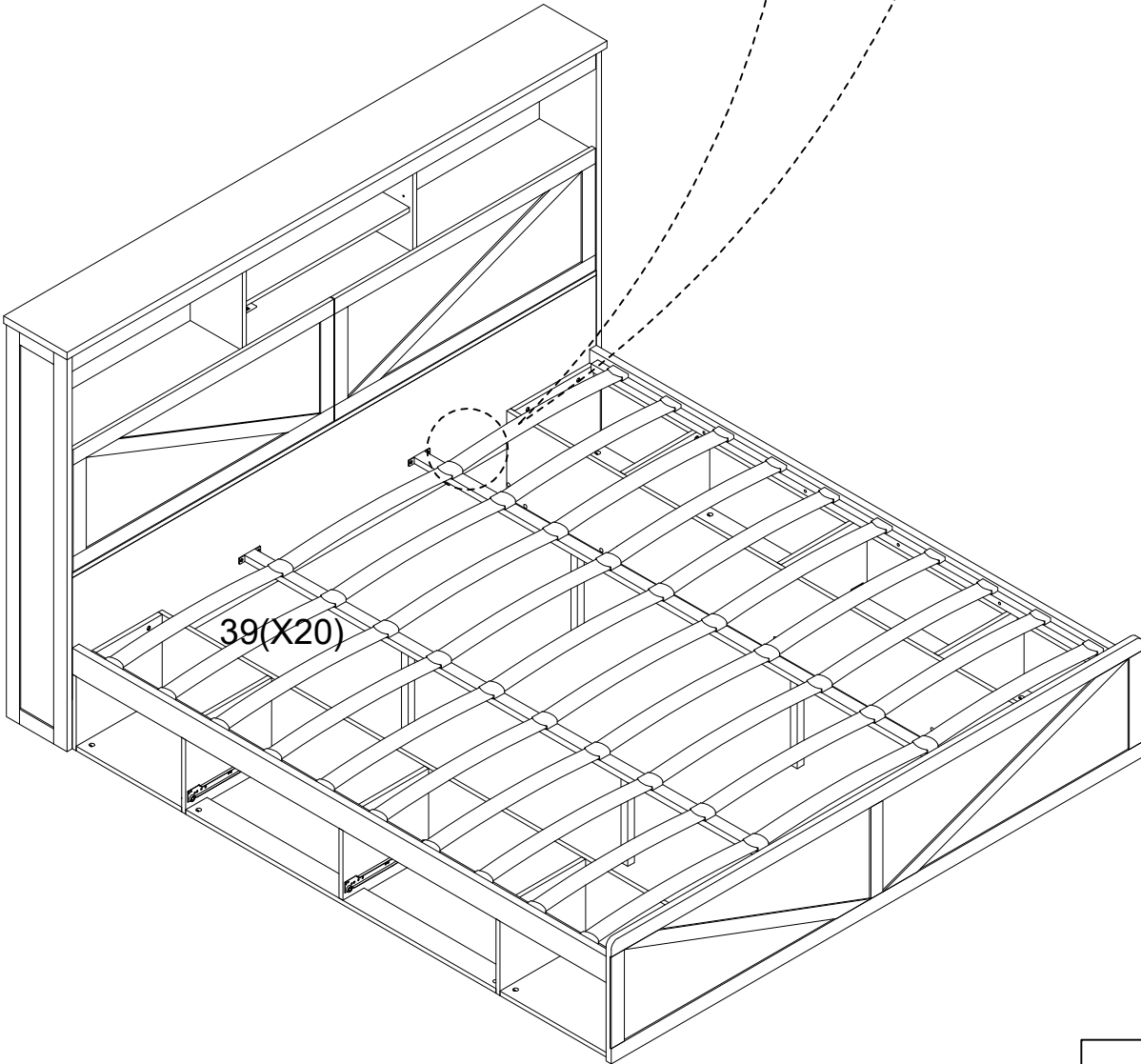
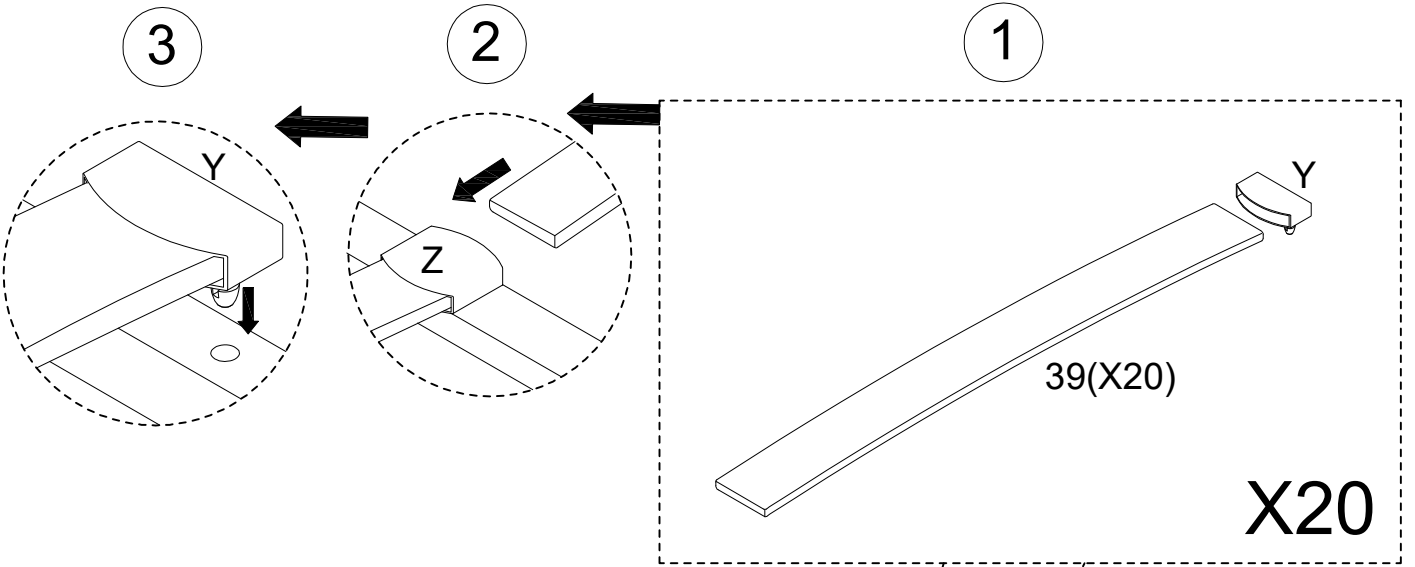
G	I
	
X1	X12

Step 45



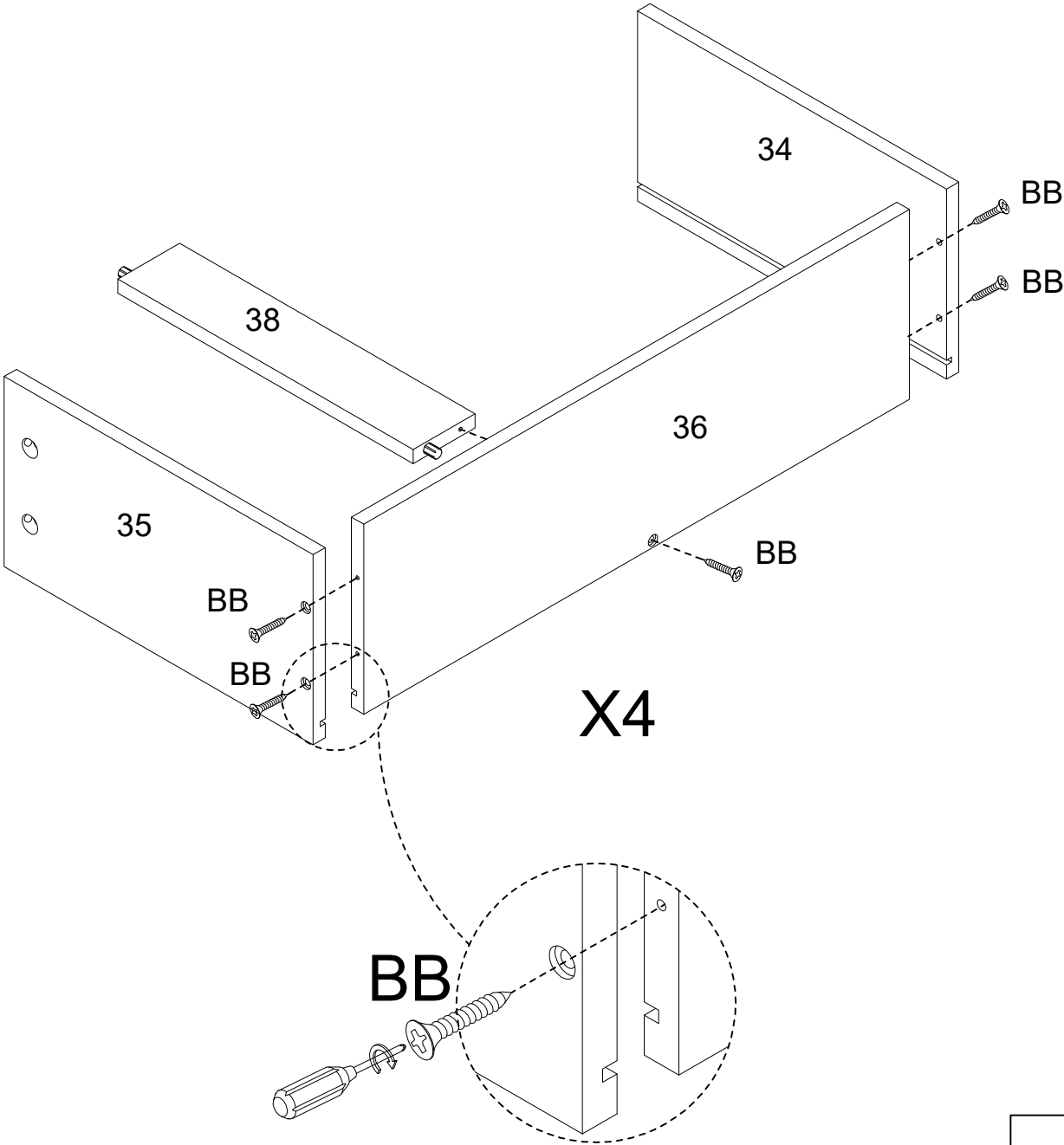
Z
X20


Step 46



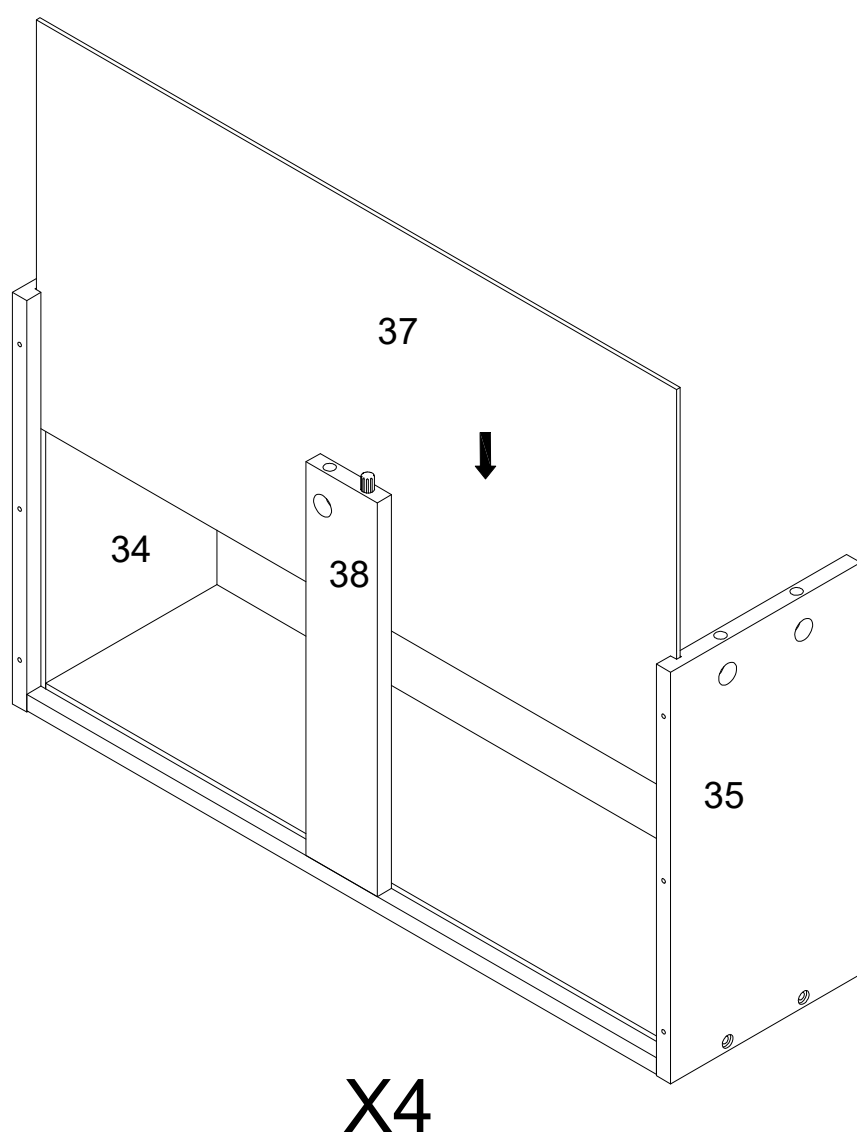
Y
X20

Step 47

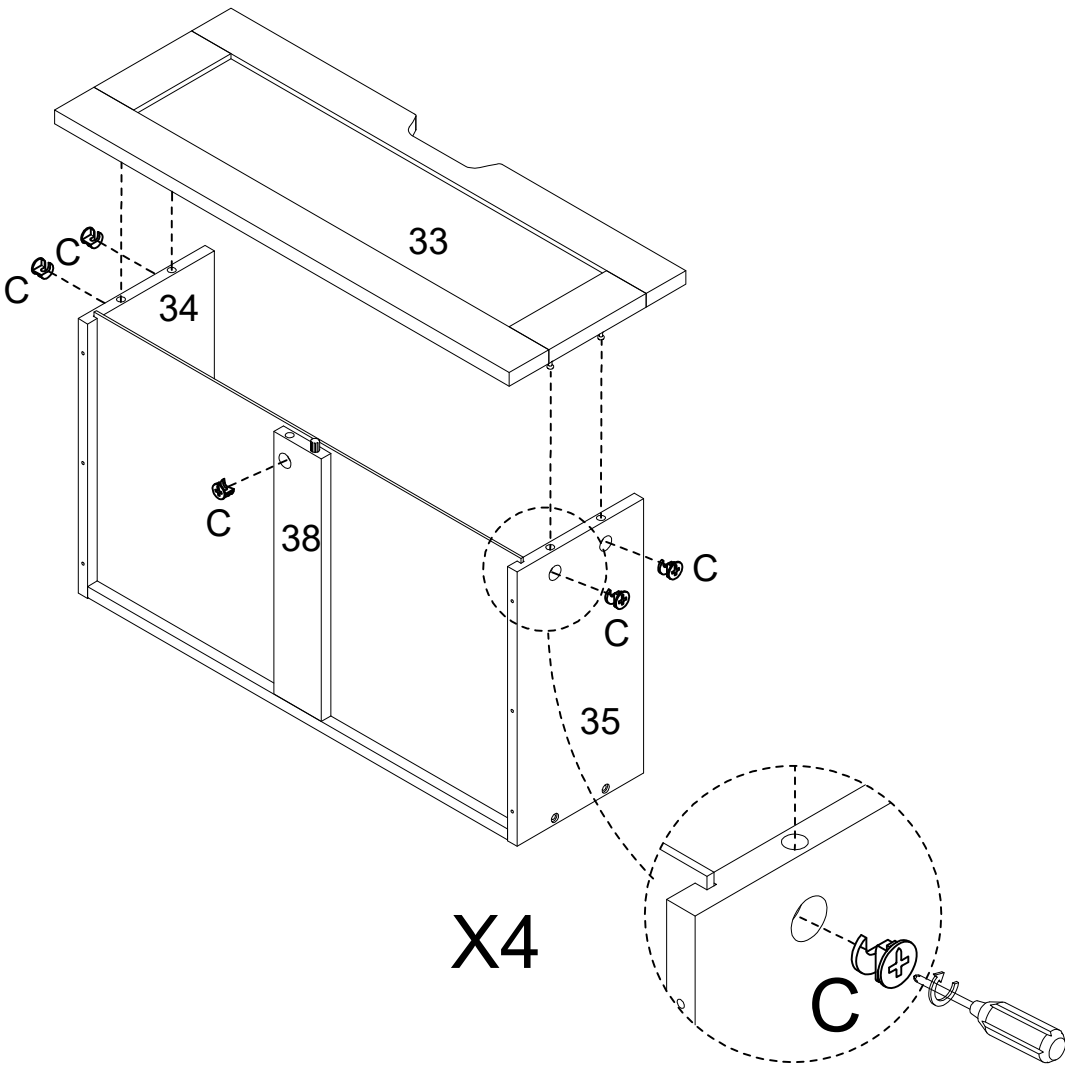
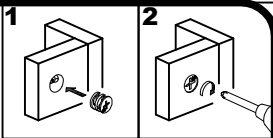


BB

X20

Step 48



Step 49

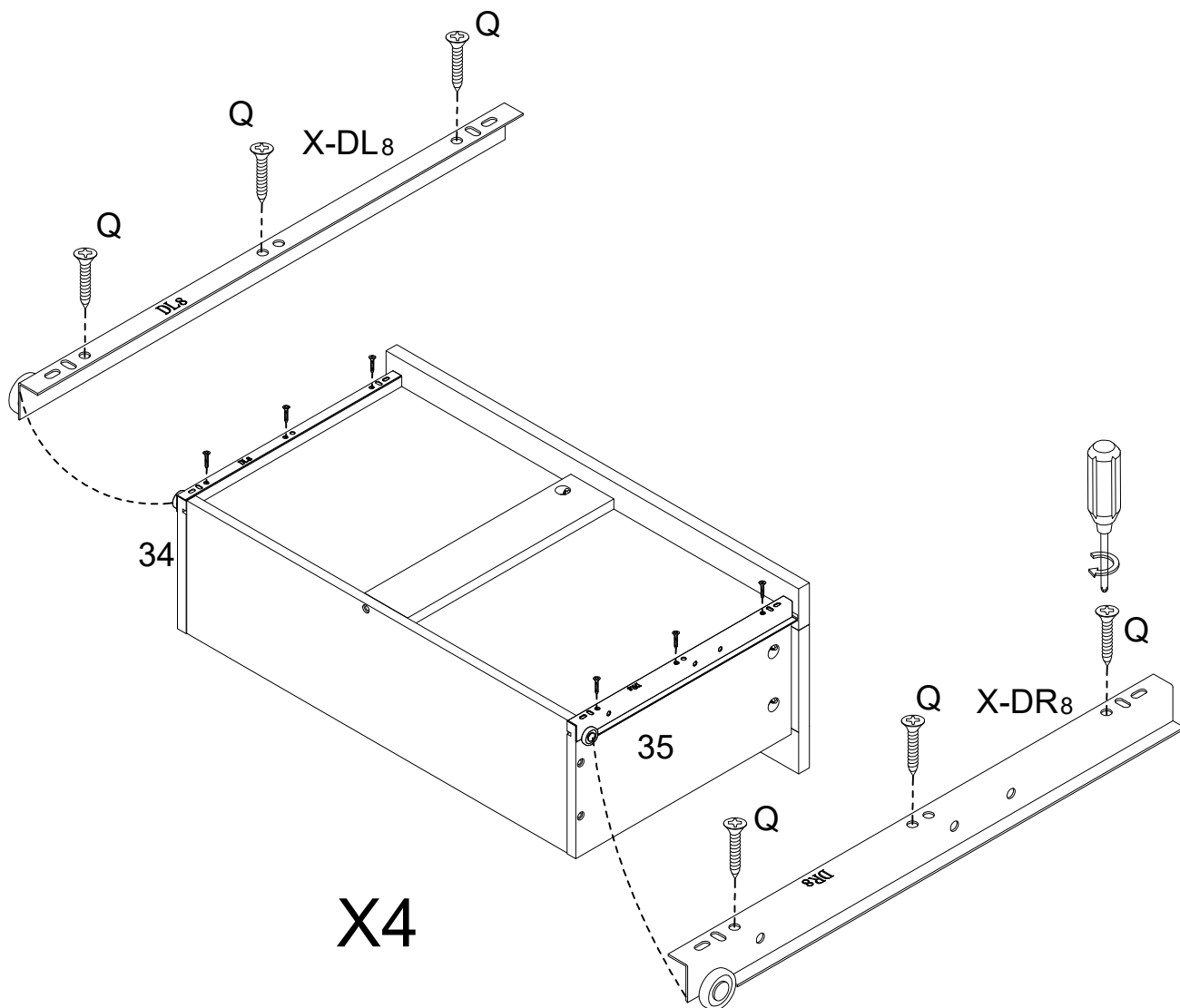


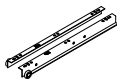

C
X20

Step 50

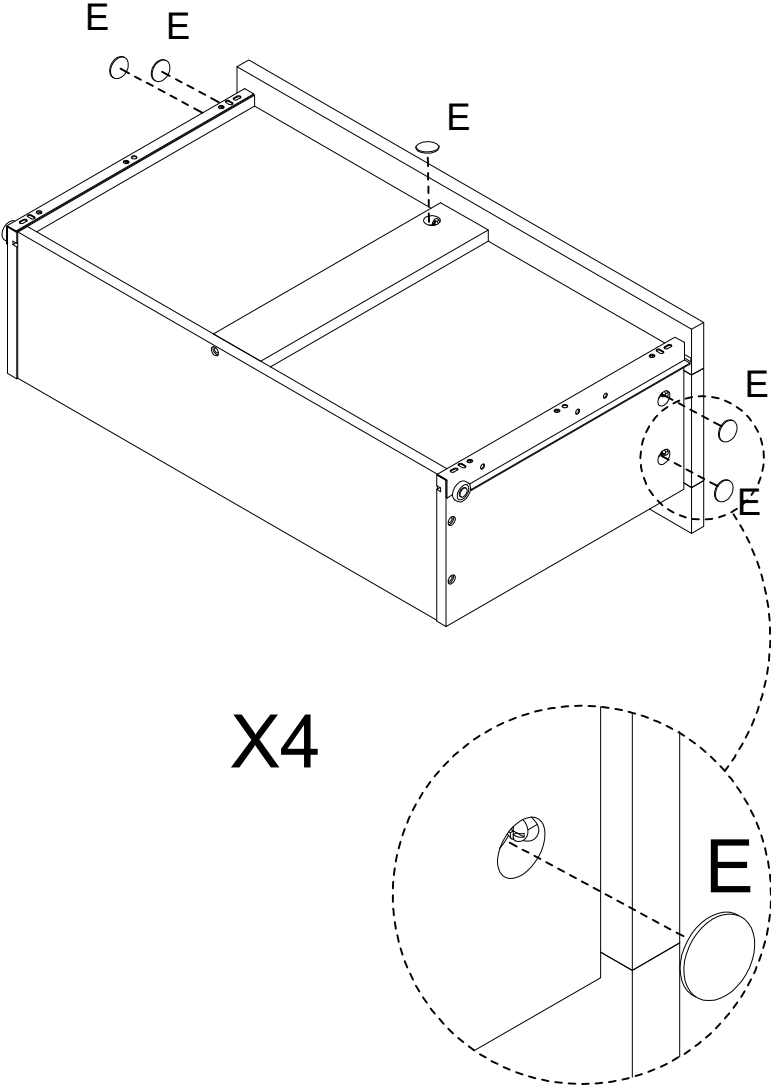


NOTE:
Refer to the images to identify X-DL8 (left) and X-DR8 (right). Attach X-DL8 to #34 panel and X-DR8 to #35 panel. [R] screws must go in the exact spots shown.



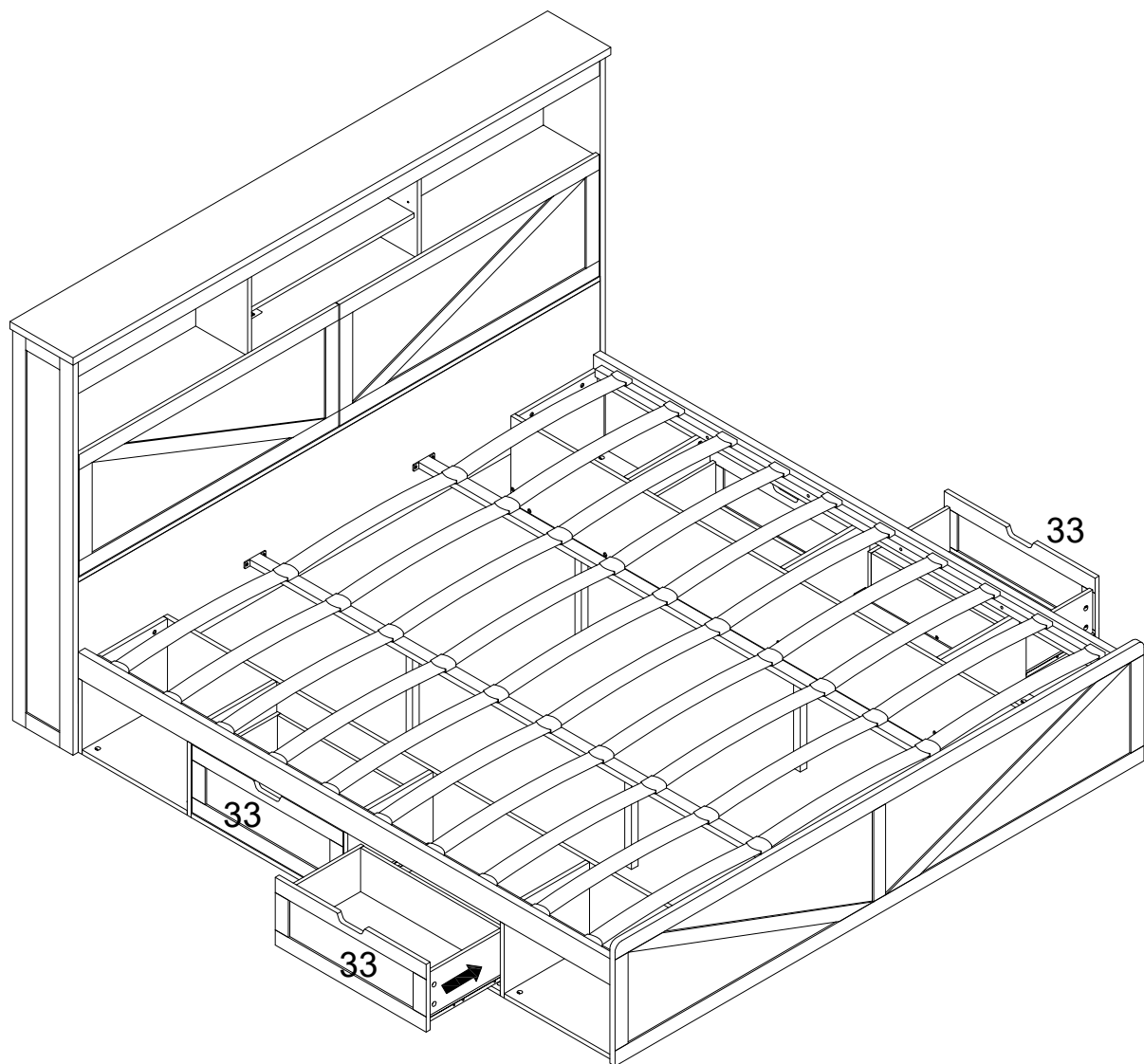
X	Q
	
X4	X24

Step 51

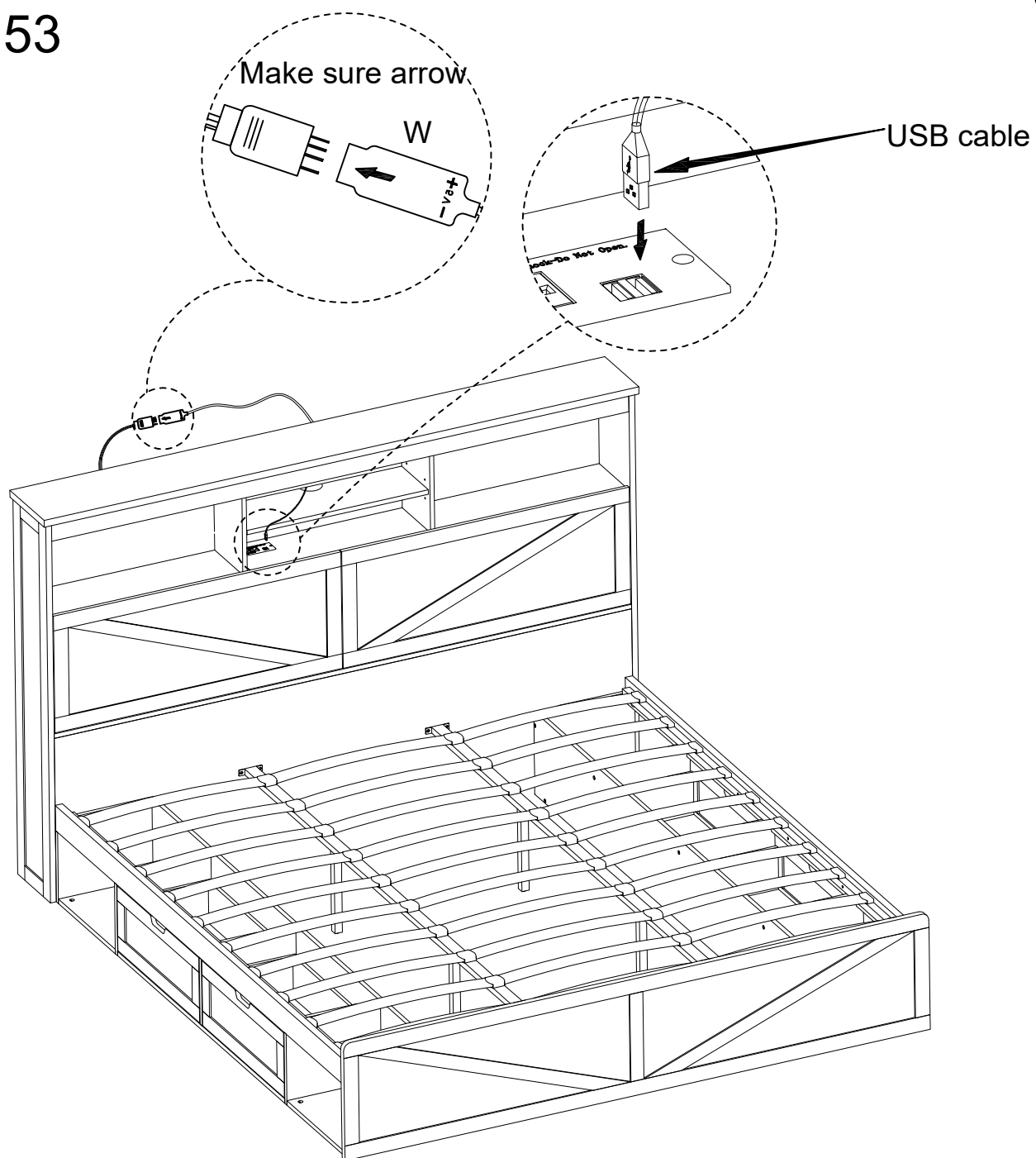


E
O
X20

Step 52



Step 53



W



X1

Step 54

