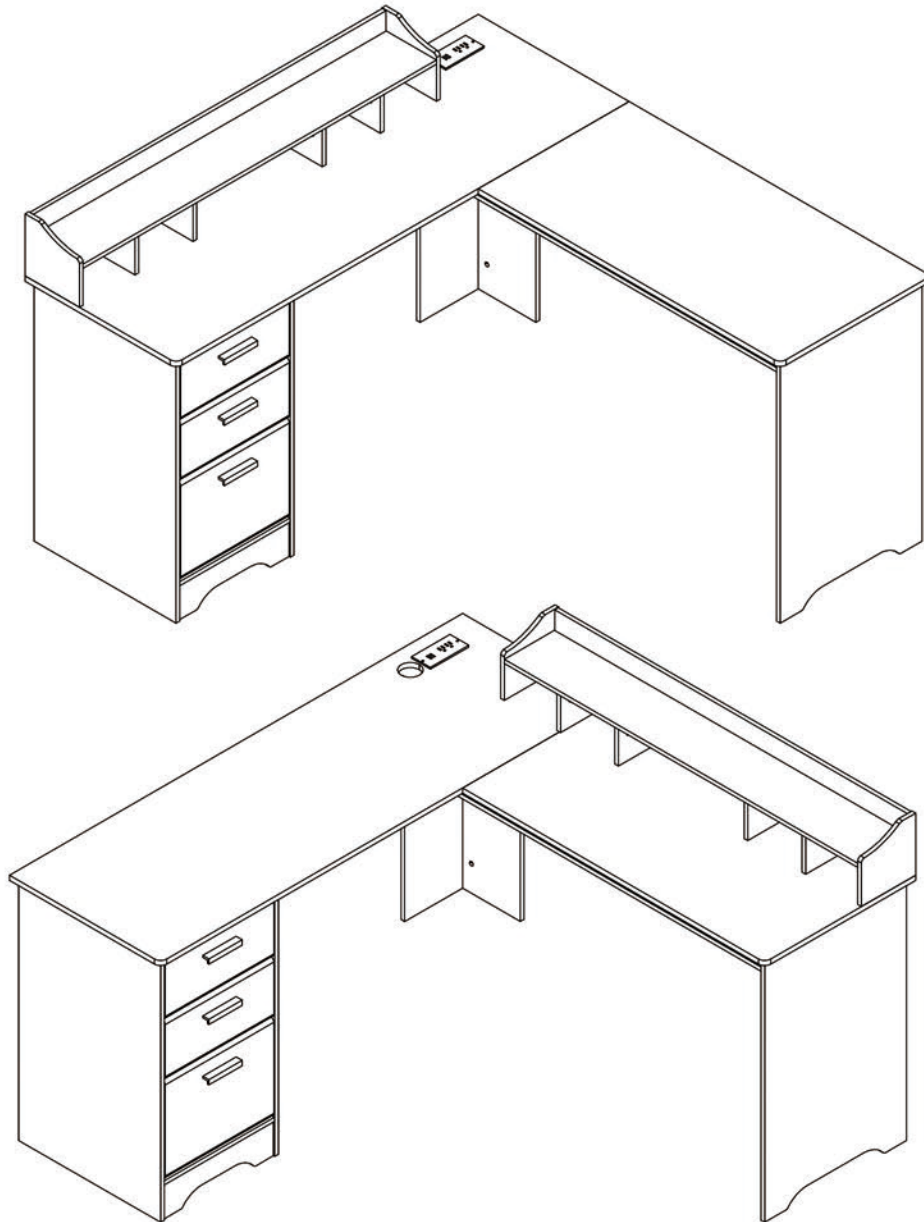


L-shaped computer desk
USER'S MANUAL

SKU:HO005601

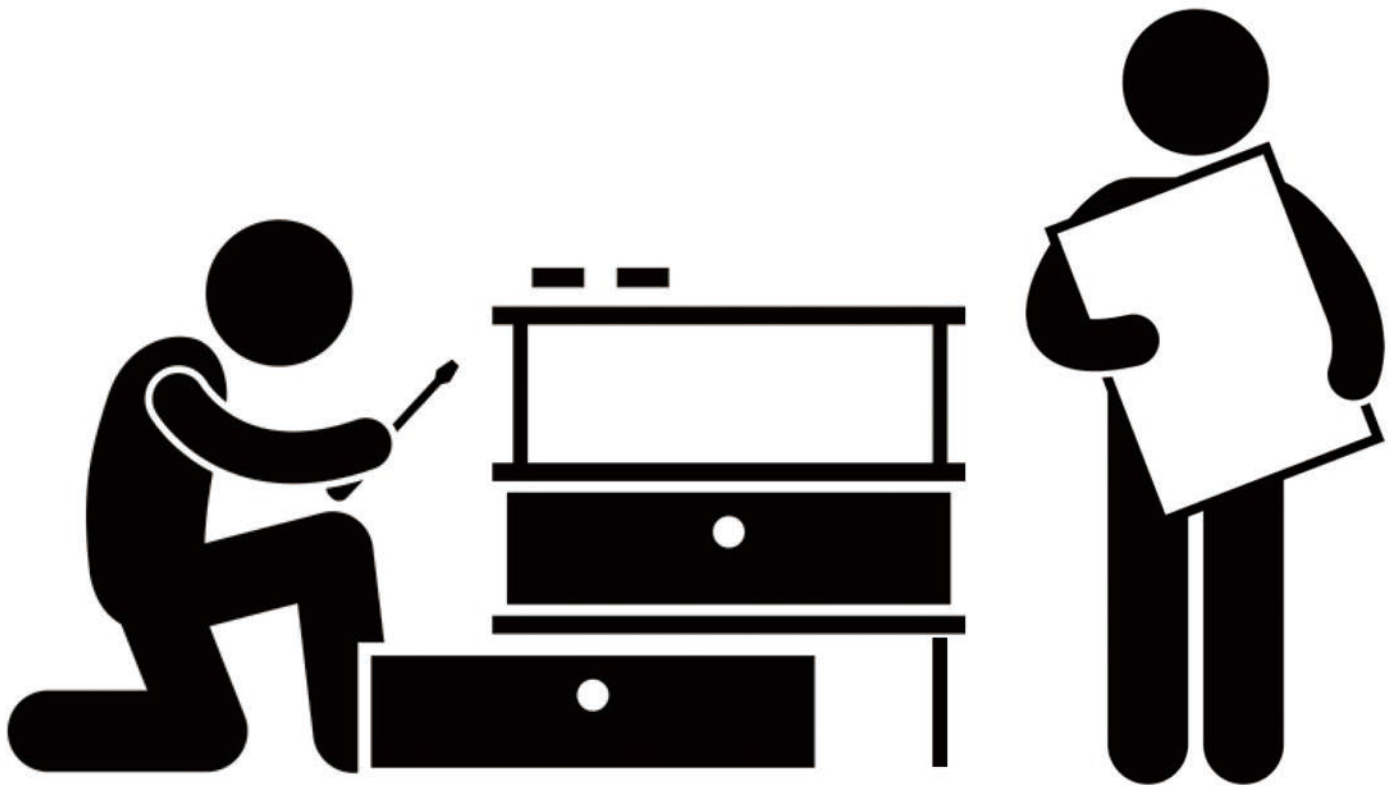


ASSEMBLY INSTRUCTION

ADULT ASSEMBLY REQUIRED

**THE PRODUCT MAY RECOMMENDED
ASSEMBLING BY MORE THAN ONE
PERSON.**

**PLEASE ASK FOR ASSISTANCE AT YOUR
CONVENIENCE BEFORE ASSEMBLING.**

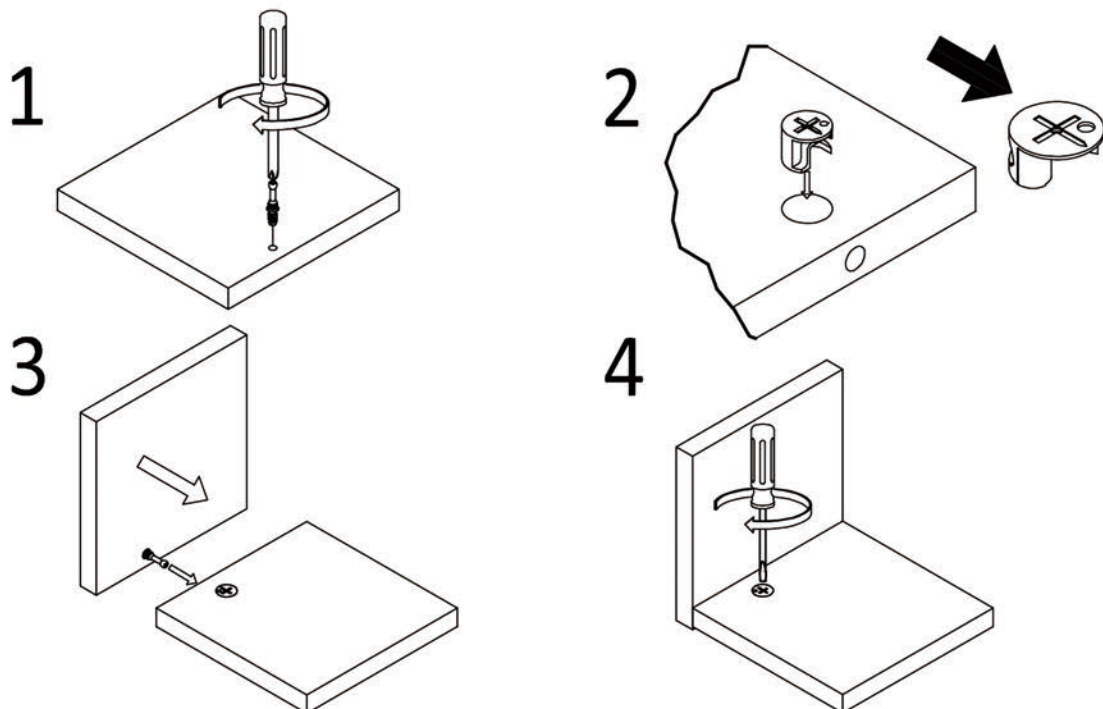


Before You Start

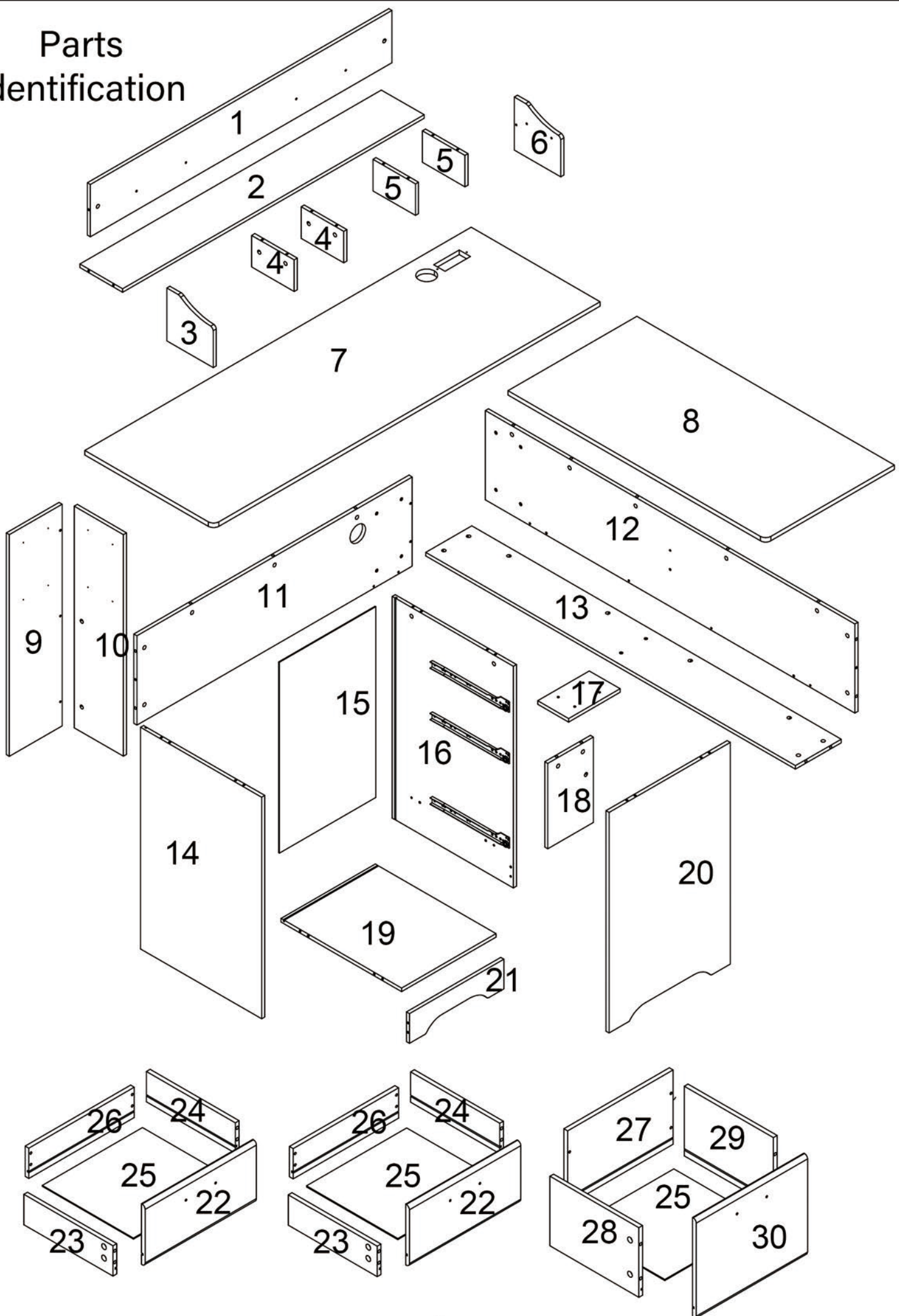
1. Read through each step carefully and follow the proper order
2. Separate and count all your parts and hardware
3. Give yourself enough room for the assembly process
4. Caution: If using a power drill or power screwdriver for screwing, please be aware to slow down and stop when screw is tight. Failure to do so may result in stripping the screw.

Cam Lock Fastening System

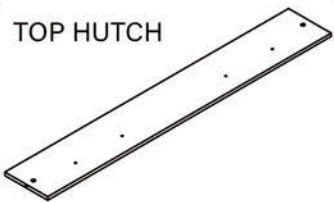
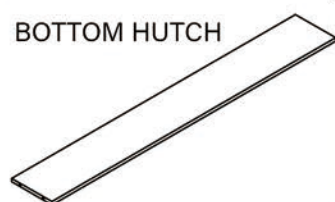
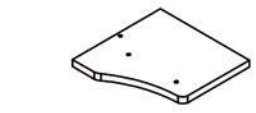


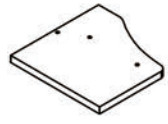
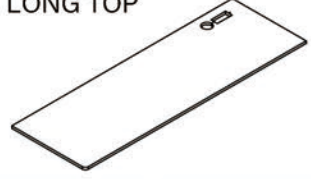
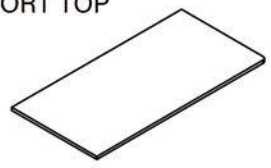
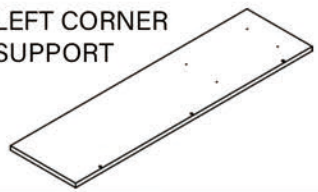
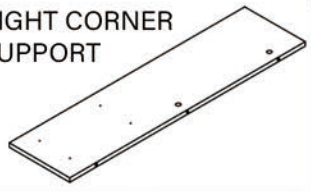
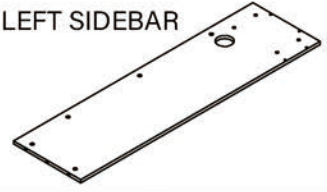
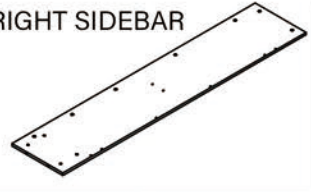
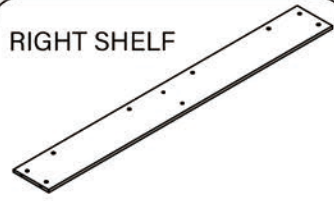

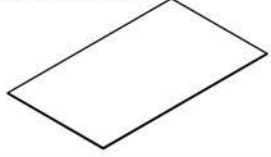

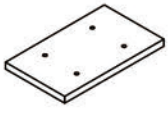
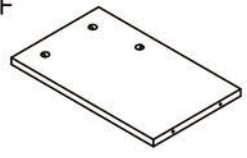

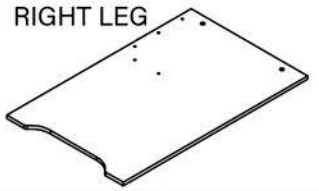
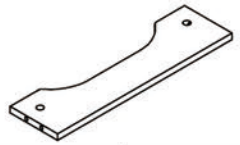
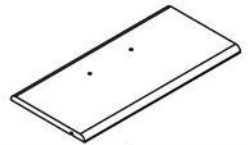
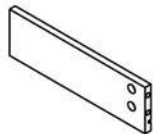
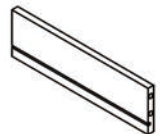
This Cam Lock Fastening System will be used throughout the assembly process.



Parts Identification

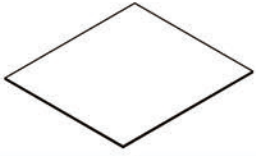


Parts List

TOP HUTCH 	BOTTOM HUTCH 	LEFT HUTCH 	LEFT HUTCH SUPPORTx2 
1 1PC	2 1PC	3 1PC	4 2PC
RIGHT HUTCH SUPPORT x2 	RIGHT HUTCH 	LONG TOP 	SHORT TOP 
5 2PC	6 1PC	7 1PC	8 1PC
LEFT CORNER SUPPORT 	RIGHT CORNER SUPPORT 	LEFT SIDEBAR 	RIGHT SIDEBAR 
9 1PC	10 1PC	11 1PC	12 1PC
RIGHT SHELF 	LEFT CABINET 	BEHIND CABINET 	RIGHT CABINET 
13 1PC	14 1PC	15 1PC	16 1PC
CONNECTION PALTE 	SHELF 	BOTTOM CABINET 	RIGHT LEG 
17 1PC	18 1PC	19 1PC	20 1PC
CABINET FRONT BOTTOM 	FRONT SMALL DRAWERx2 	LEFT SMALL DRAWERx2 	RIGHT SMALL DRAWERx2 
21 1PC	22 2PC	23 2PC	24 2PC

Parts List

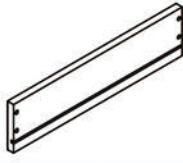
BOTTOM DRAWERx3



25

3PC

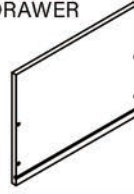
BEHIND SMALL DRAWERx2



26

2PC

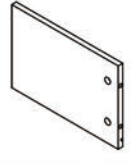
BEHIND BIG DRAWER



27

1PC

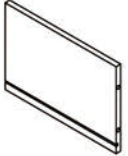
LEFT BIG DRAWER



28

1PC

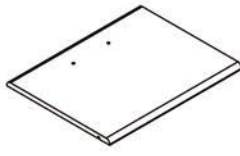
RIGHT BIG DRAWER



29

1PC

FRONT BIG DRAWER




30

1PC


Hardware Identification

CAM BOLTx65



A 65PC


CAM LOCKx65



$\phi 12$

B 65PC


WOOD DAWELx22



$\phi 6 \times 30 \text{mm}$

C 22PC

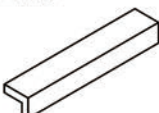
SCREWx14



$\phi 4 \times 40 \text{mm}$


D 14PC

HANDLEx3



E 3PC


BOLTx6



M4*15mm

F 6PC


SCREWx24



$\phi 3 \times 12 \text{mm}$

G 24PC


SCREWx12



$\phi 4 \times 22 \text{mm}$

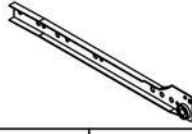
H 12PC

LEFT SLIDEx3




I 3PC

RIGHT SLIDEx3



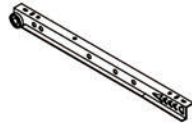
J 3PC

DRAWER LEFT SLIDEx3




K 3PC

DRAWER RIGHT SLIDEx3




L 3PC

SOCKETx1



M 1PC


SOCKET SCREWx2



$\phi 3 \times 12 \text{mm}$




N 2PC

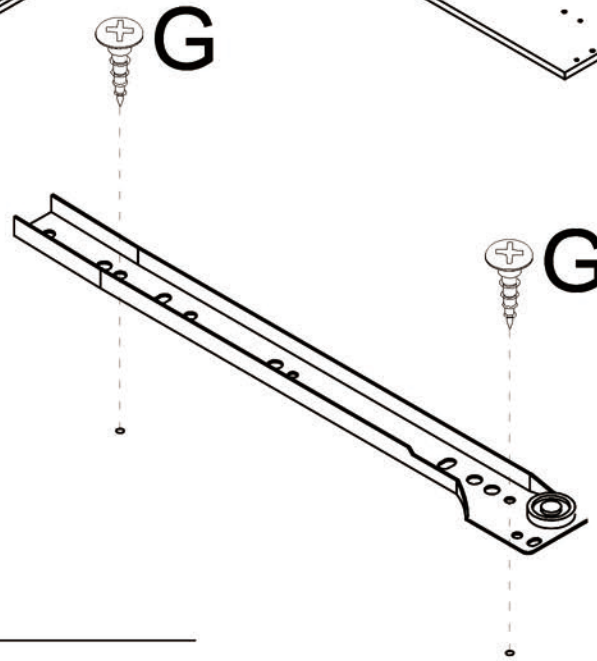
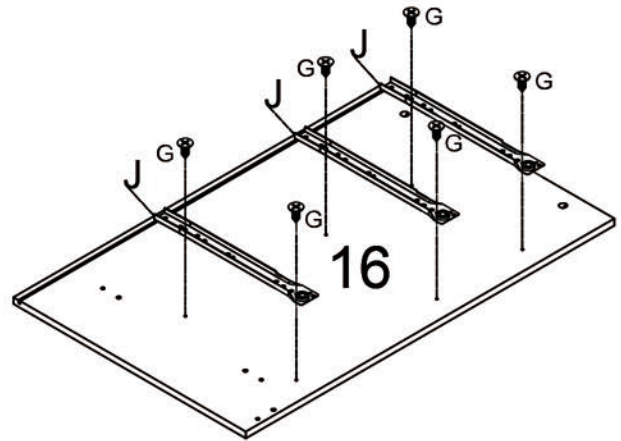
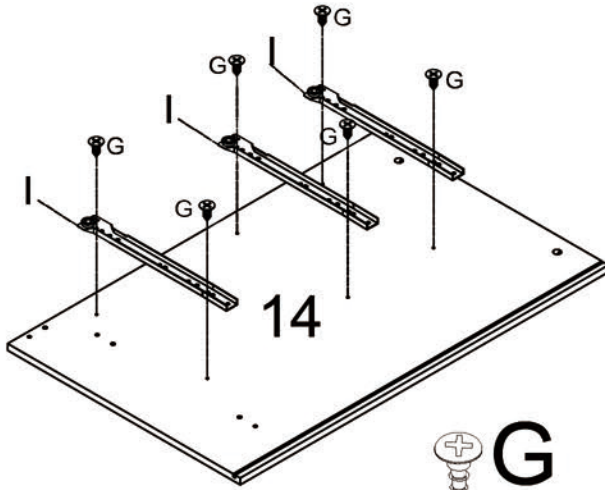
COIL COVERx1






O 1PC

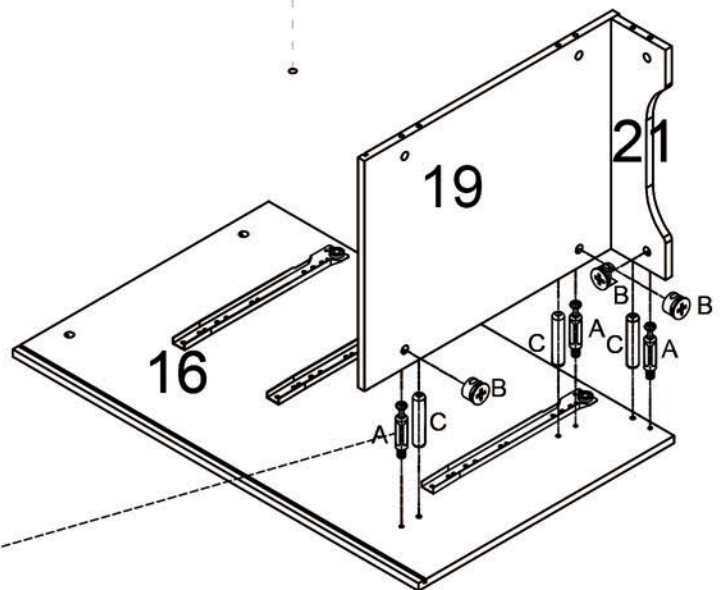
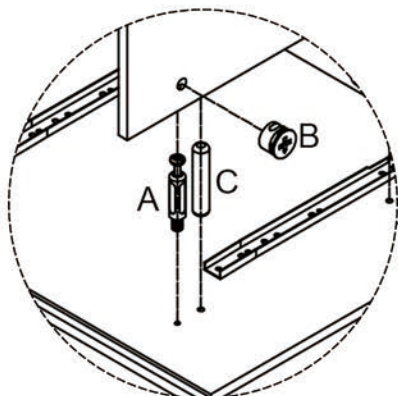
STEP 1

		 ø3*12mm
I 3PC	J 3PC	G 12PC






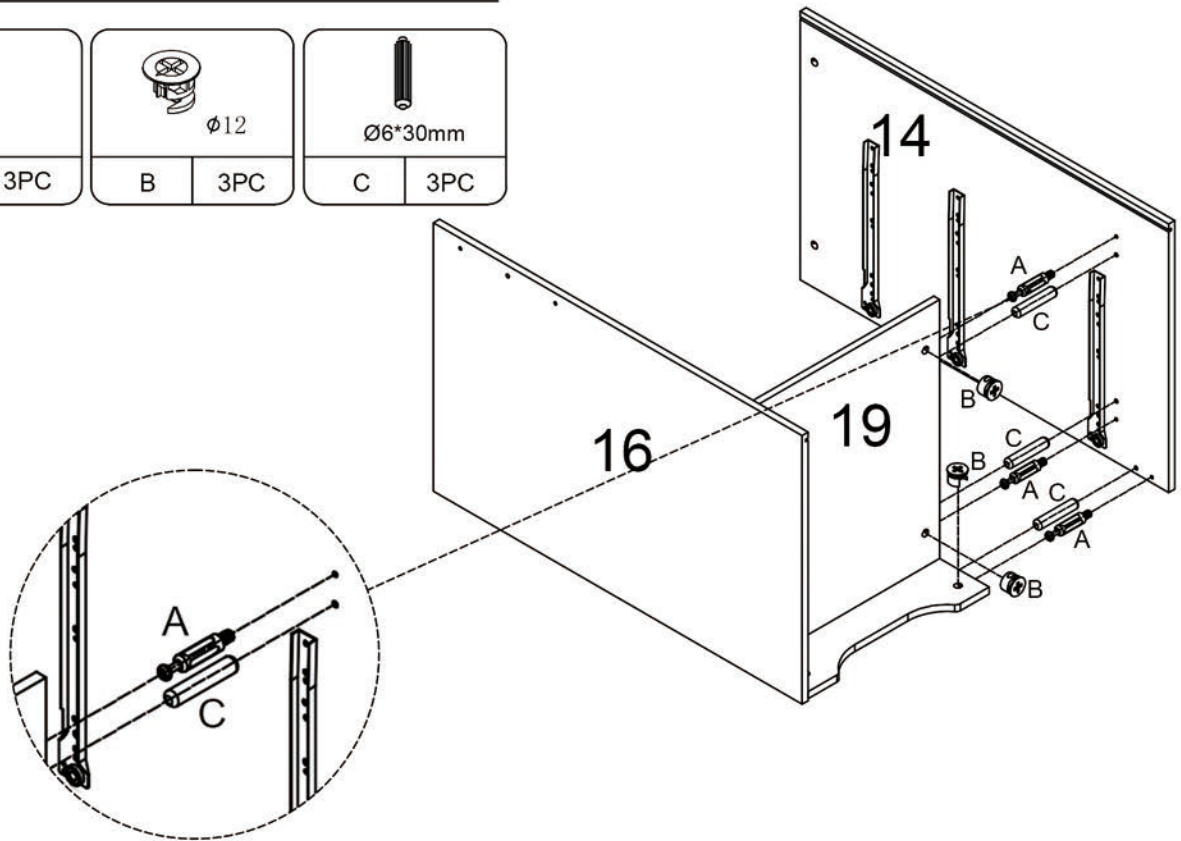
STEP 2

	 ø12	 Ø6*30mm
A 3PC	B 3PC	C 3PC

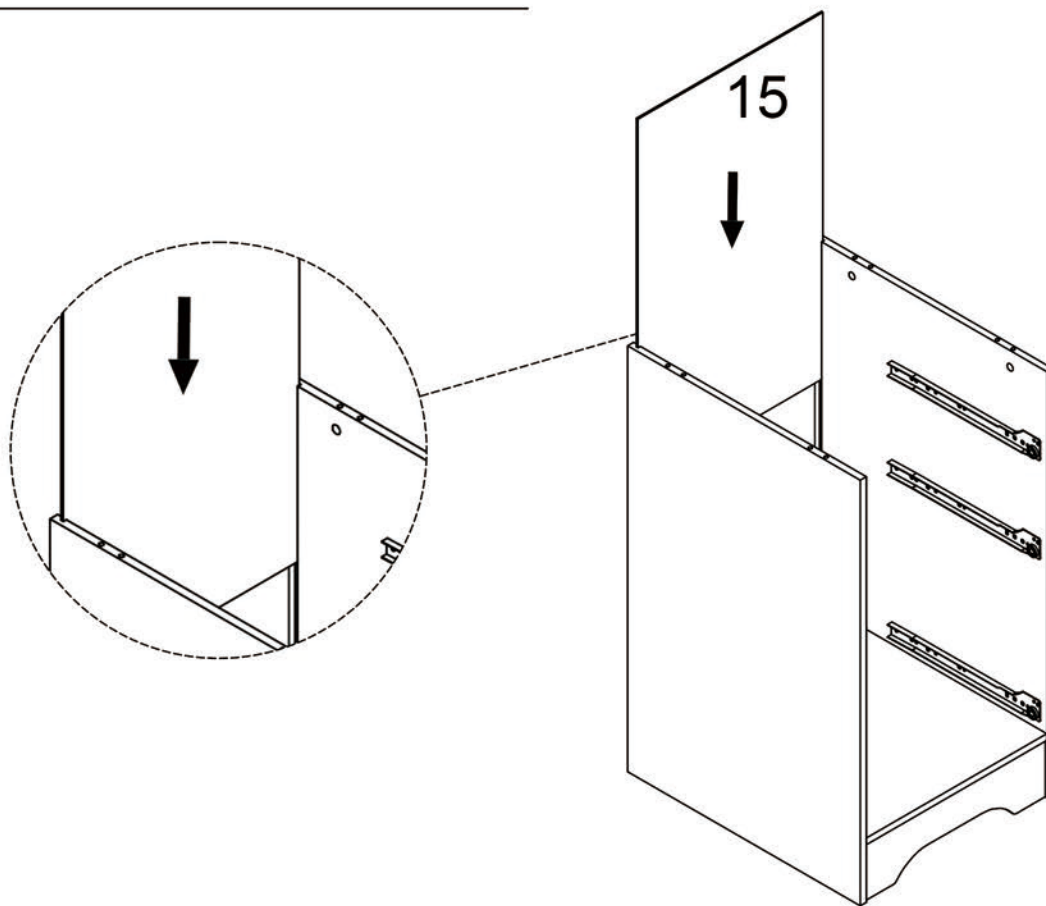


STEP 3


					
A	3PC	B	3PC	C	3PC
		Ø12		Ø6*30mm	

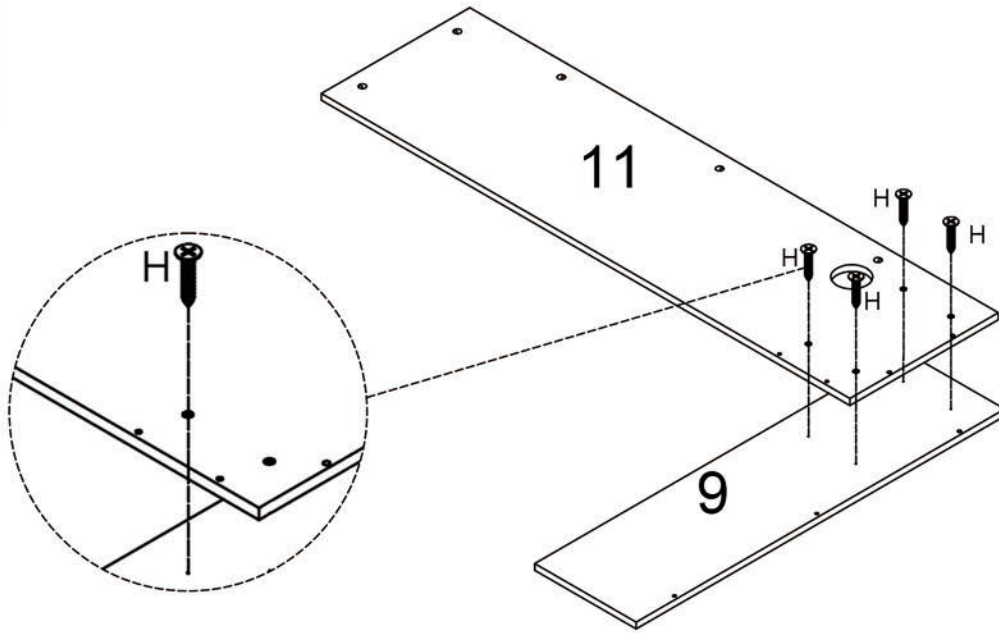


STEP 4






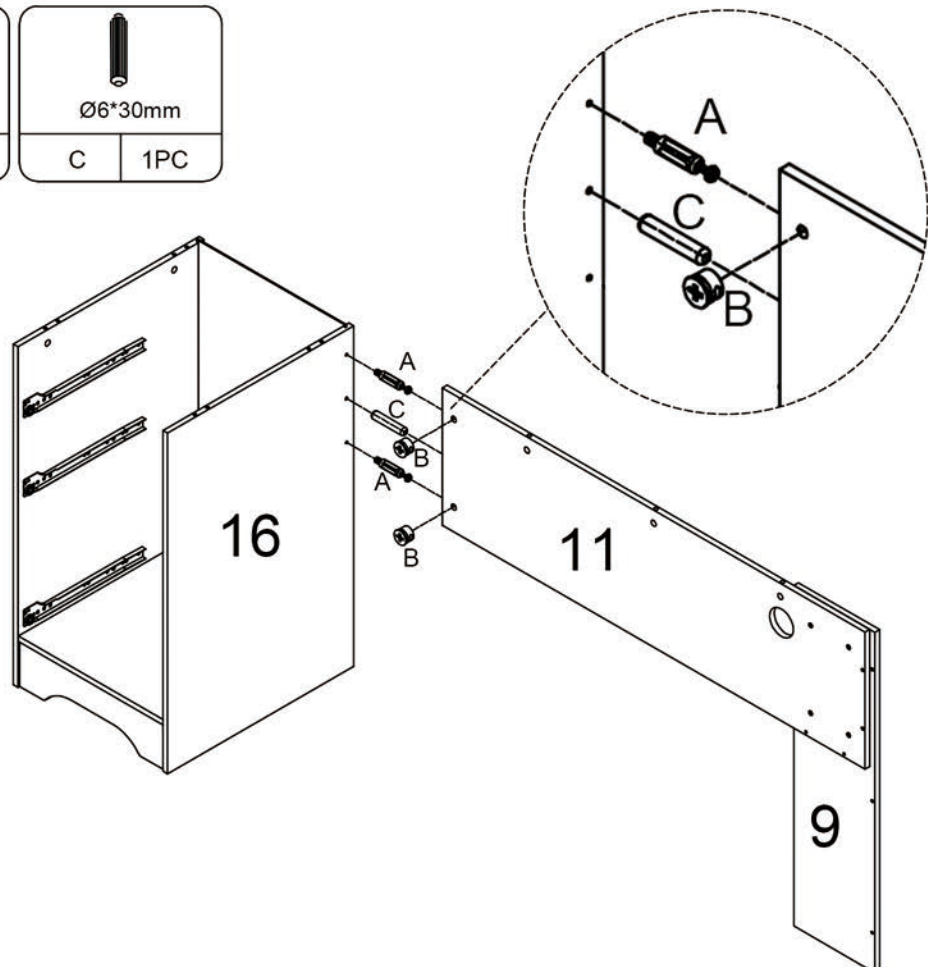
STEP 5

	
Ø4*22mm	
H	4PC



STEP 6

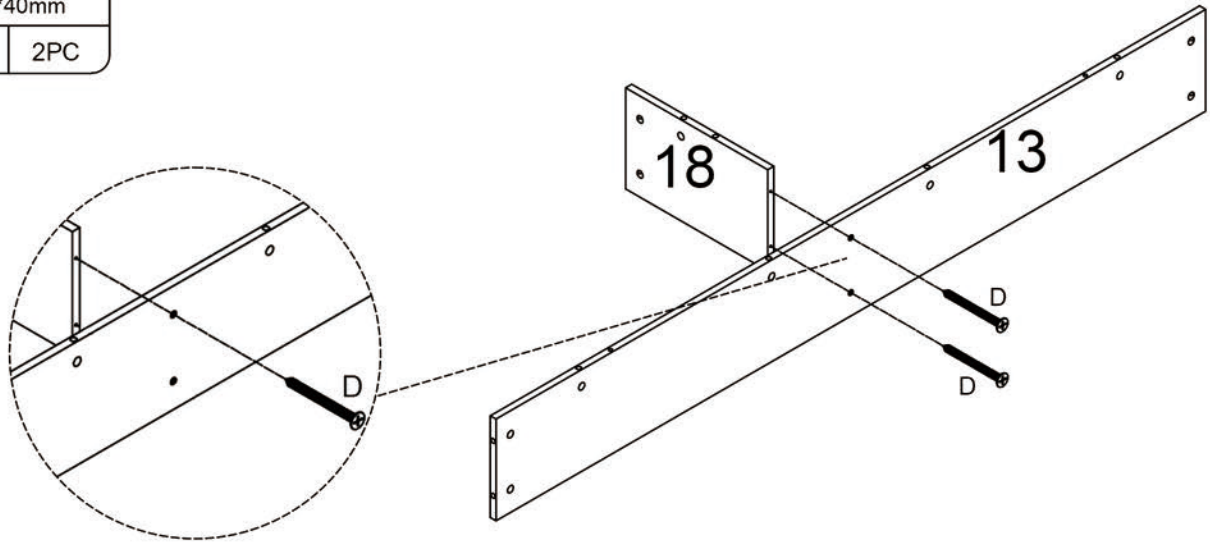
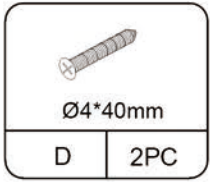
		
A	Ø12	Ø6*30mm
2PC	2PC	1PC



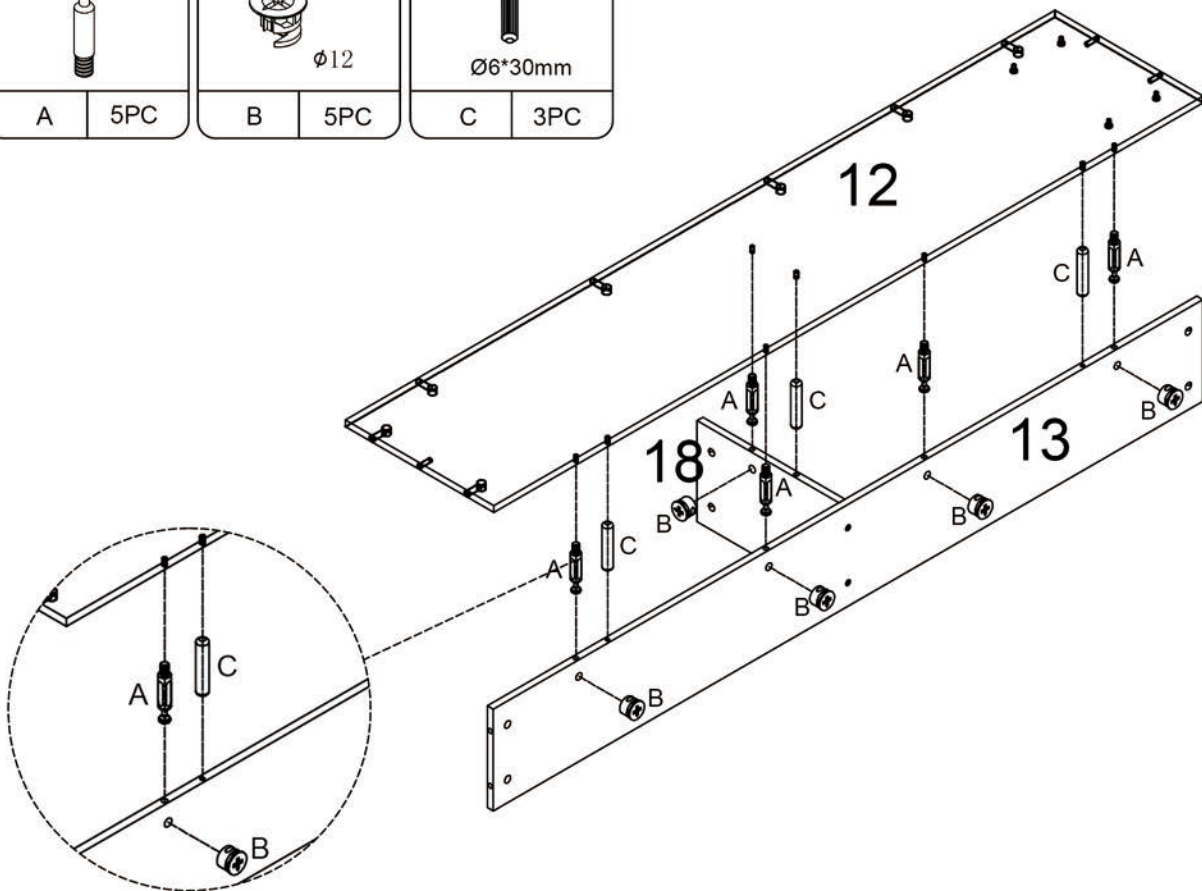
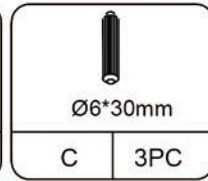
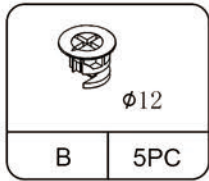
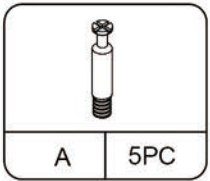
Important

2 people required
2 personnes requises
2 personas requeridas

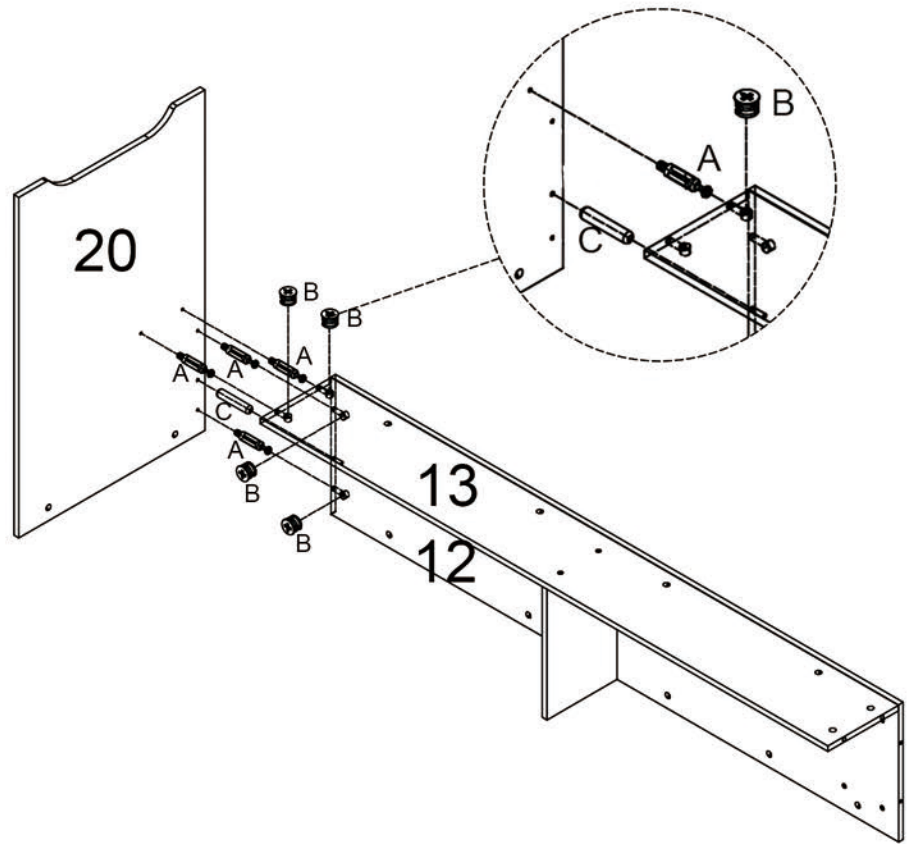
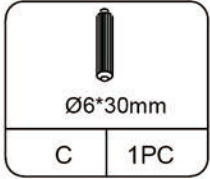
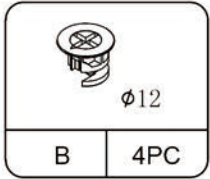
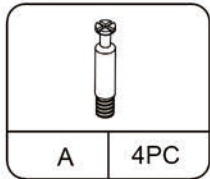
STEP 7



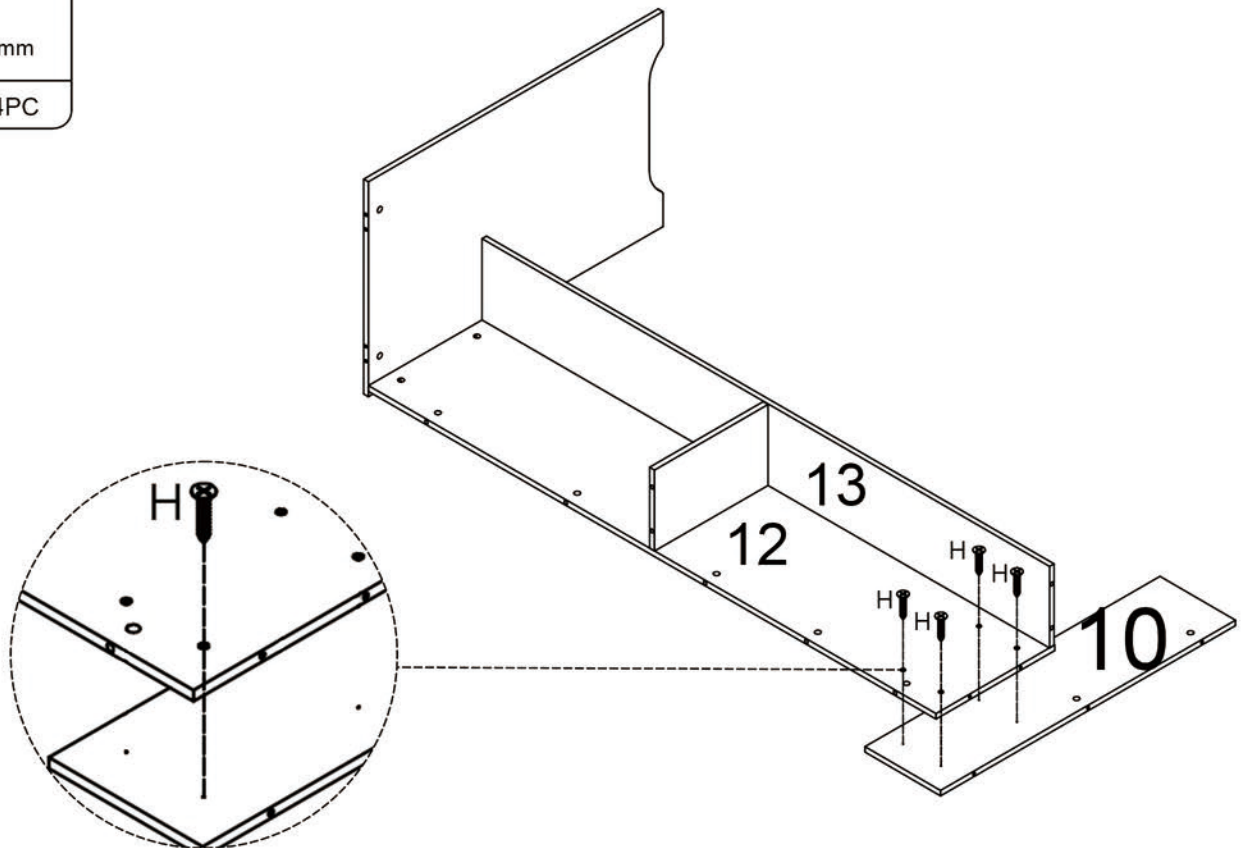
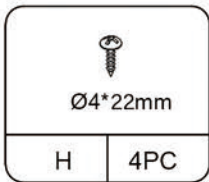
STEP 8



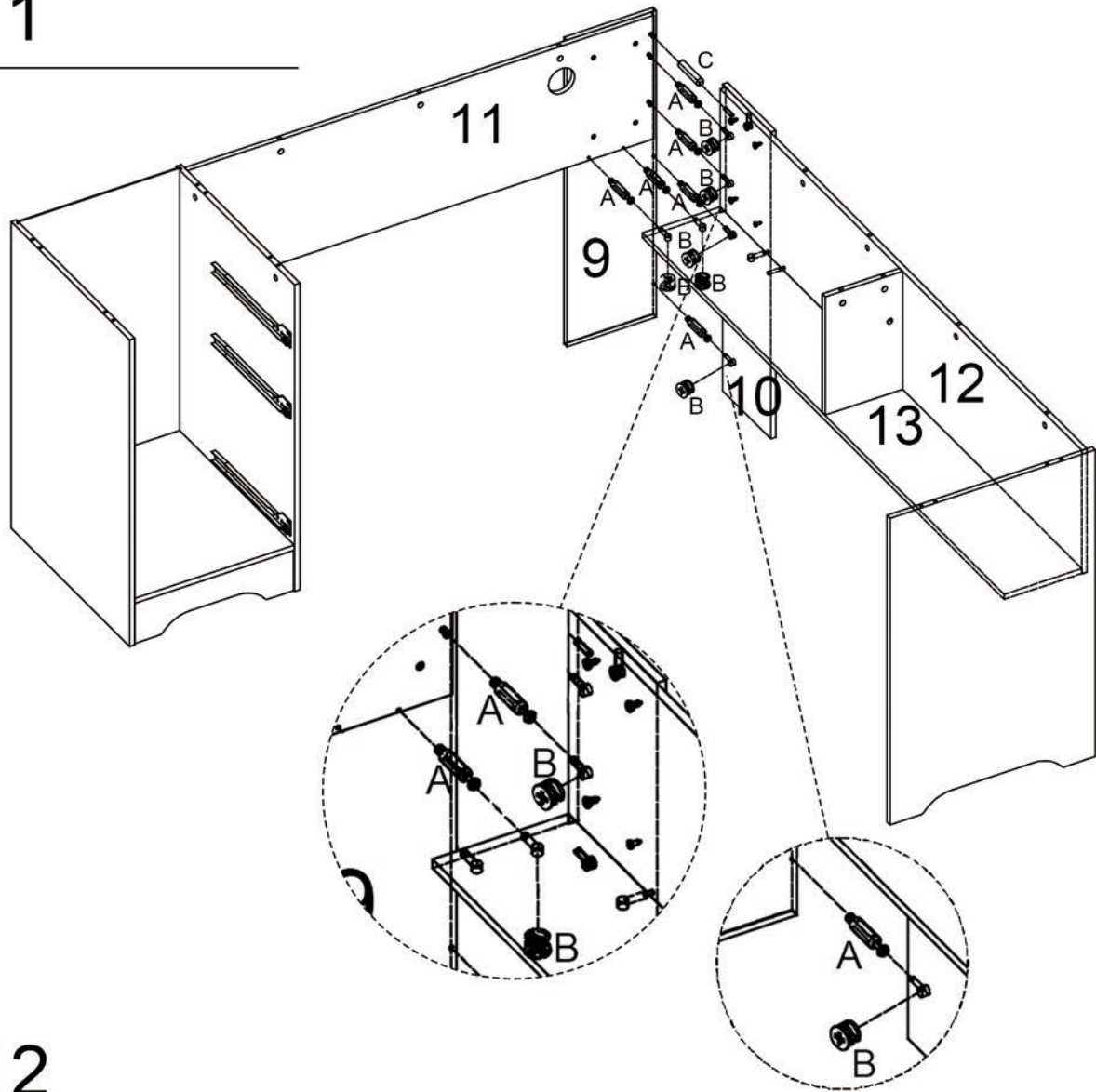
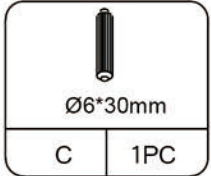
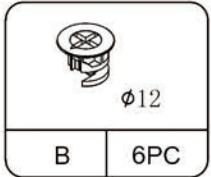
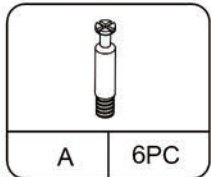
STEP 9



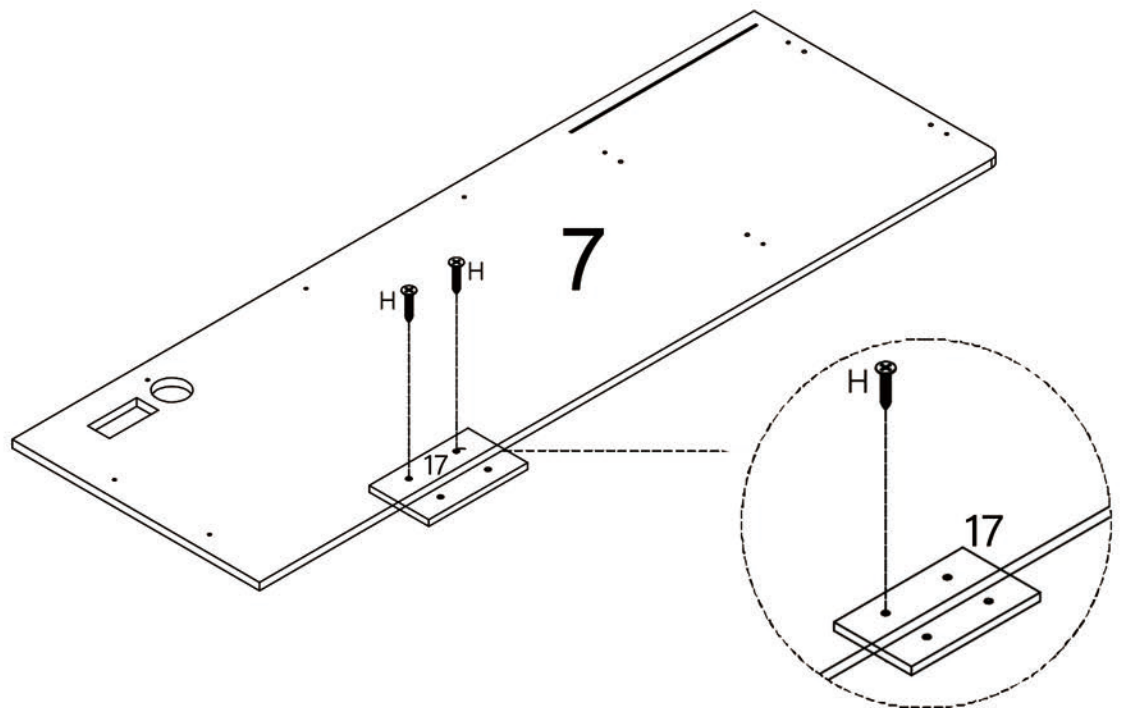
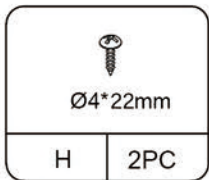
STEP 10






STEP 11

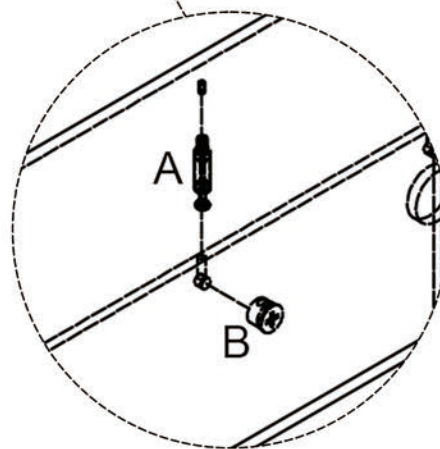
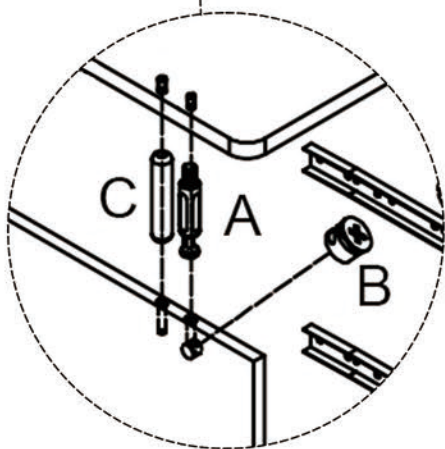
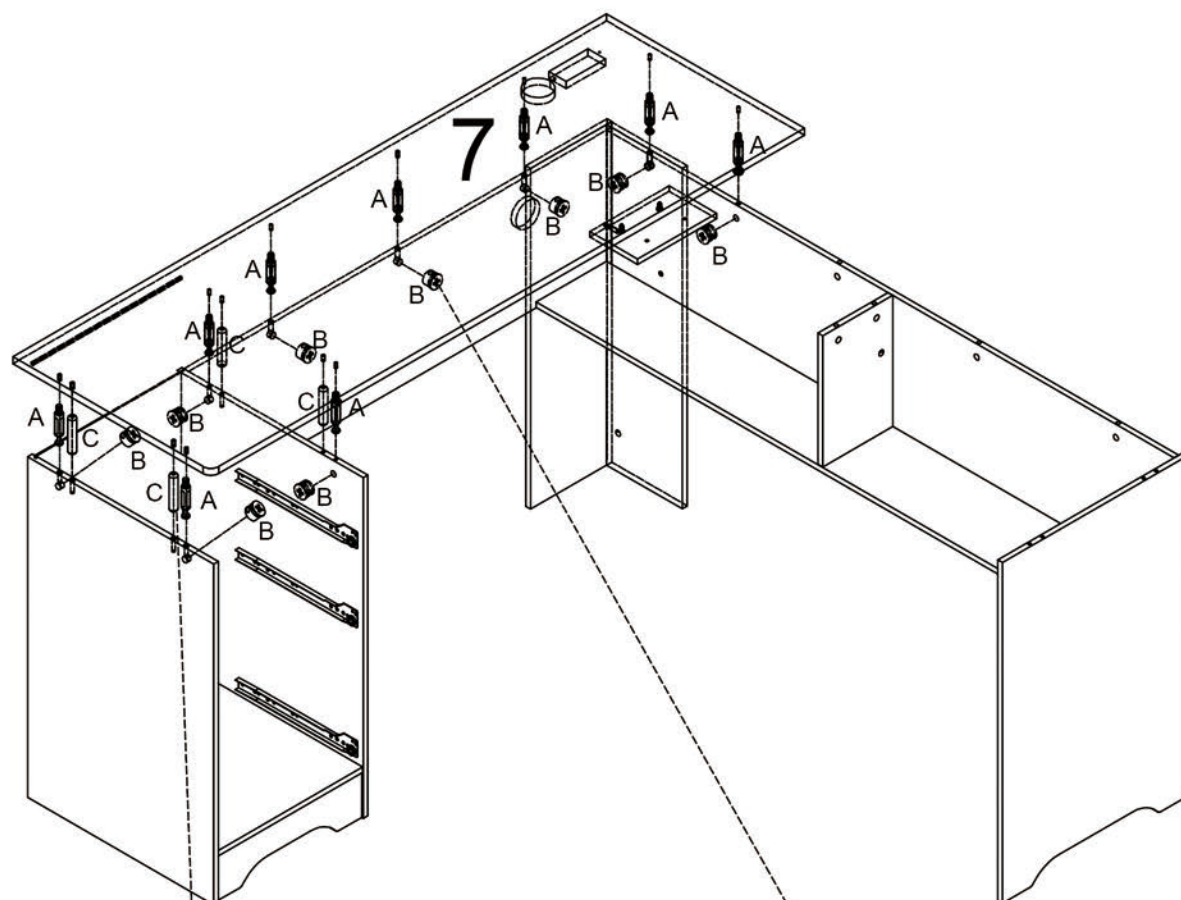


STEP 12

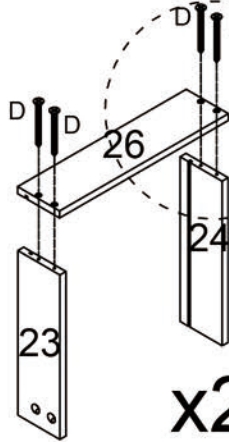
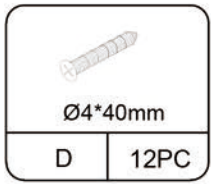


STEP 13

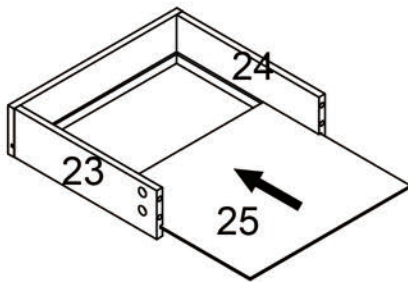
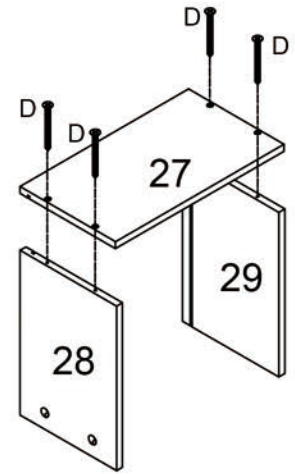
		
A	Ø12	Ø6*30mm
9PC	9PC	4PC



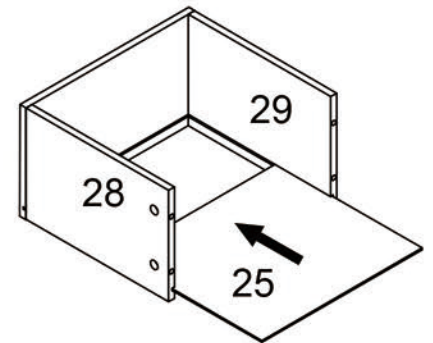
STEP 15



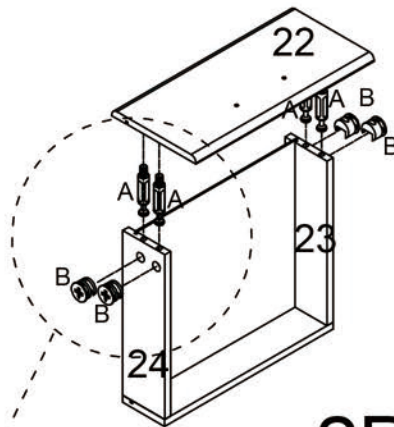
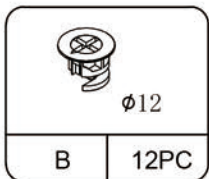
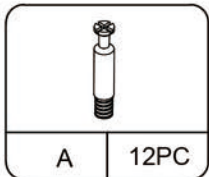
x2PC



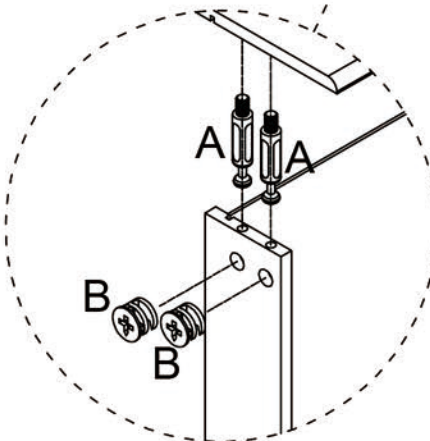
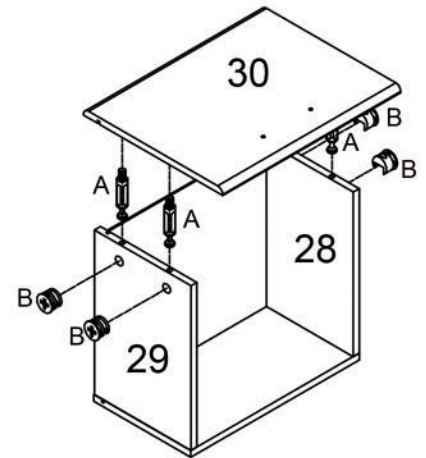
x2PC



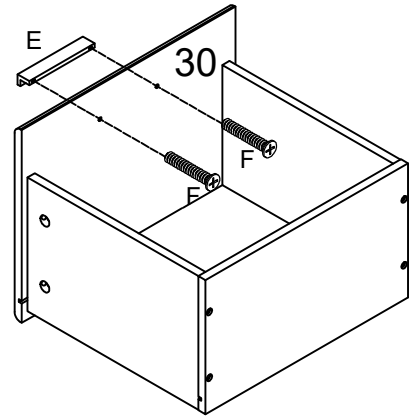
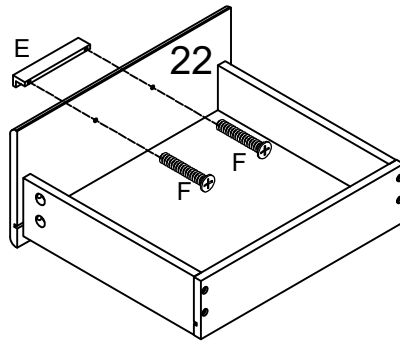
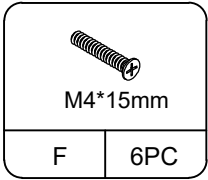
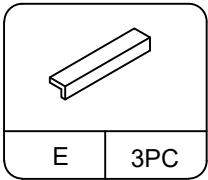
STEP 16



x2PC

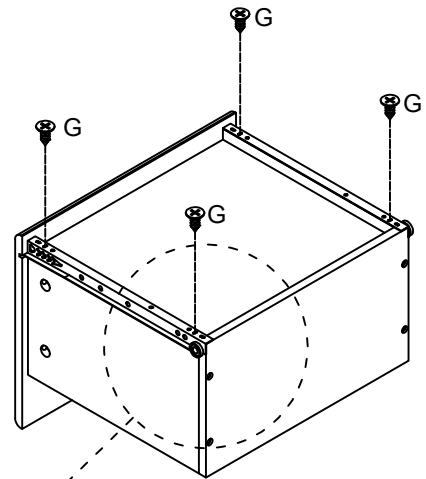
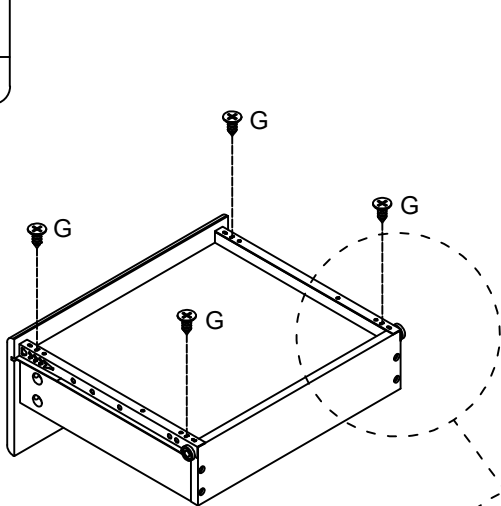
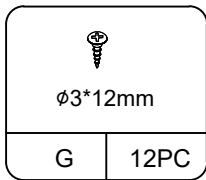


STEP 17

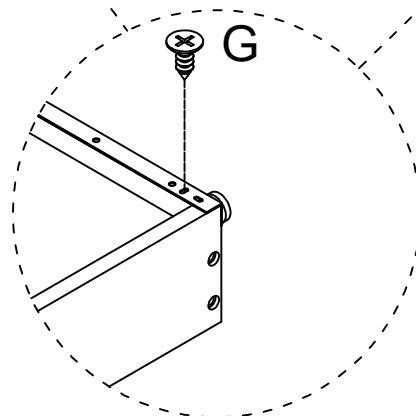


x2PC

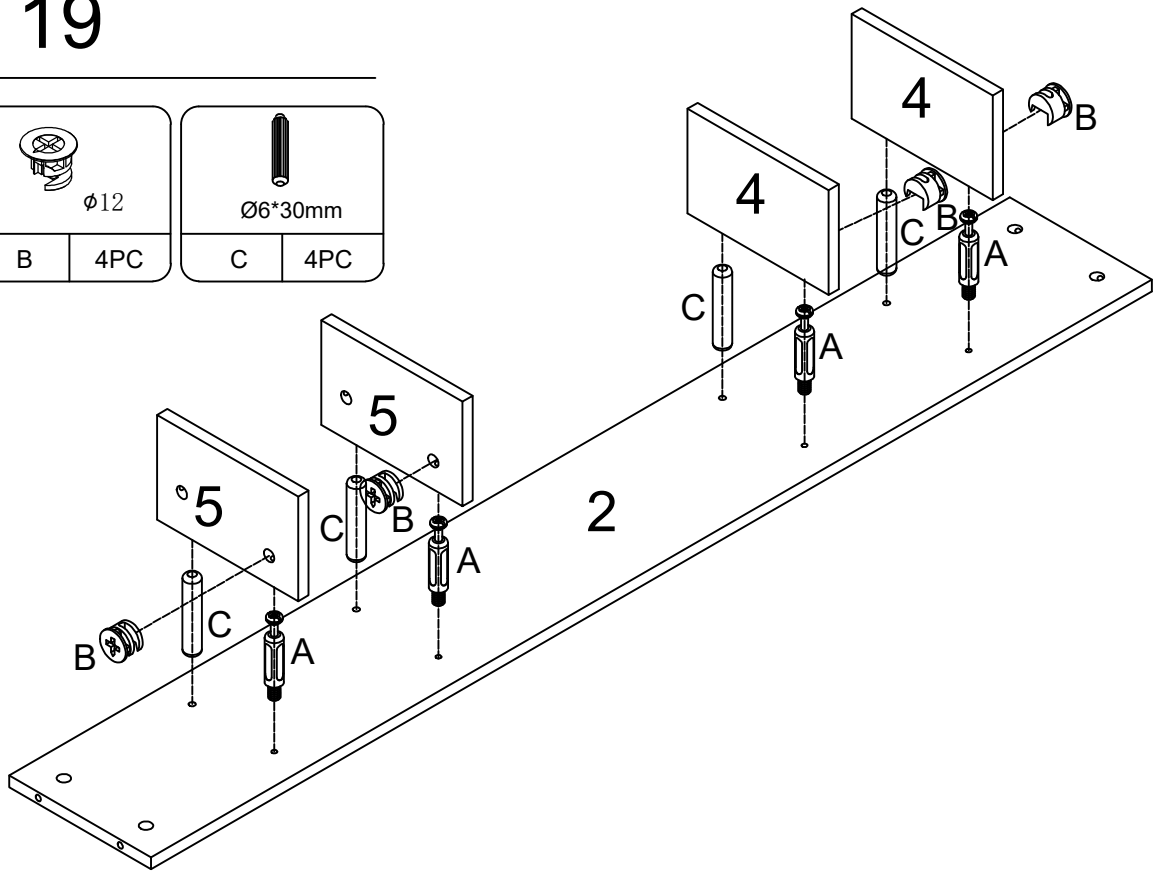
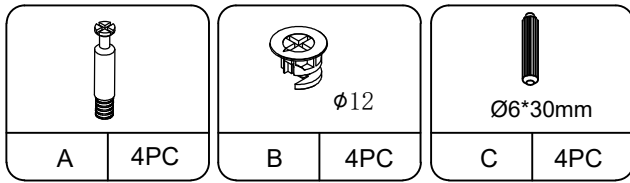
STEP 18



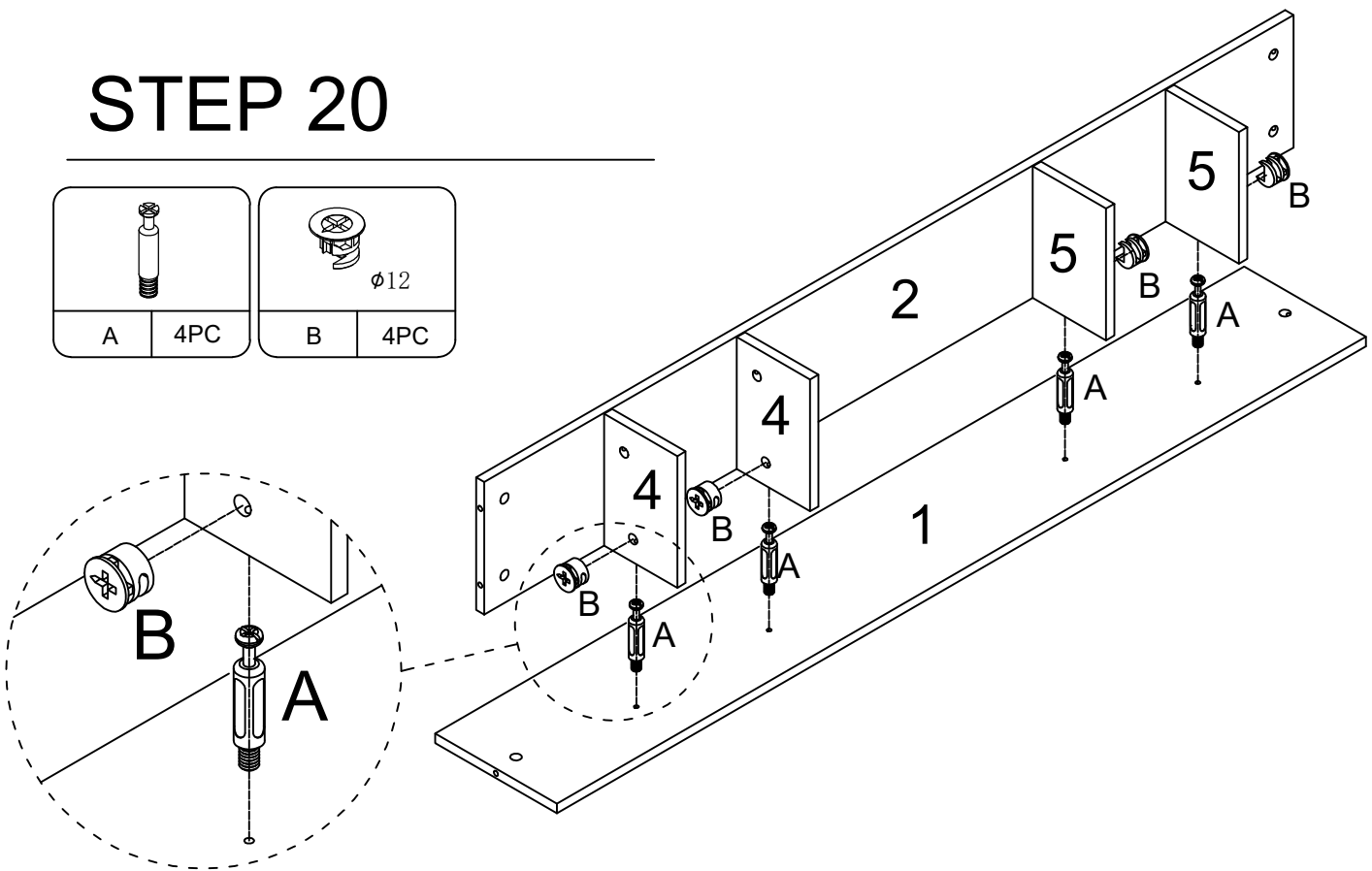
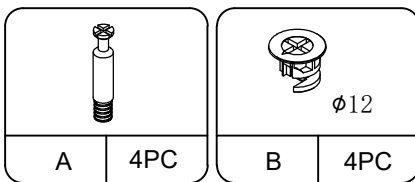
x2PC



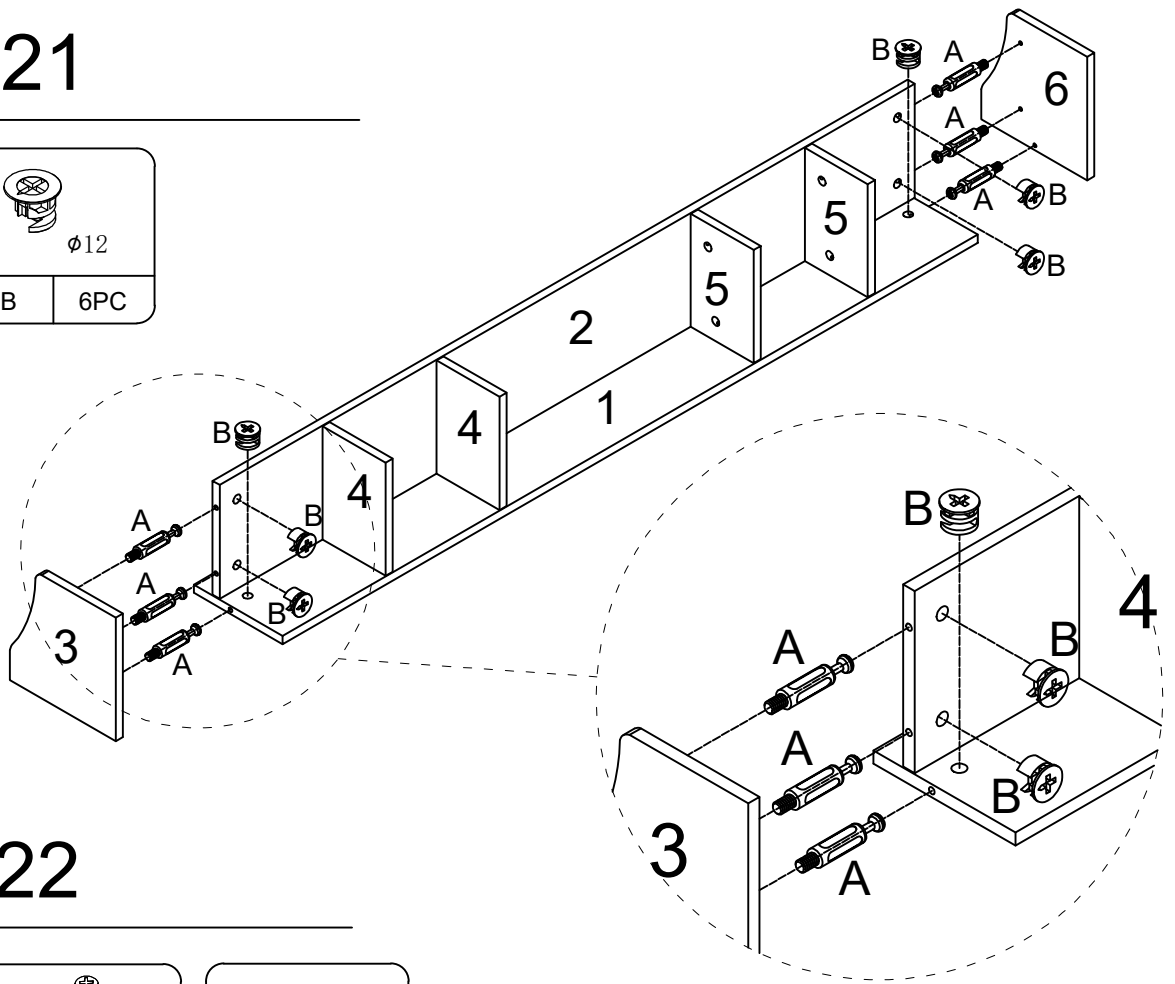
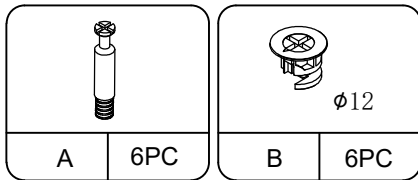
STEP 19



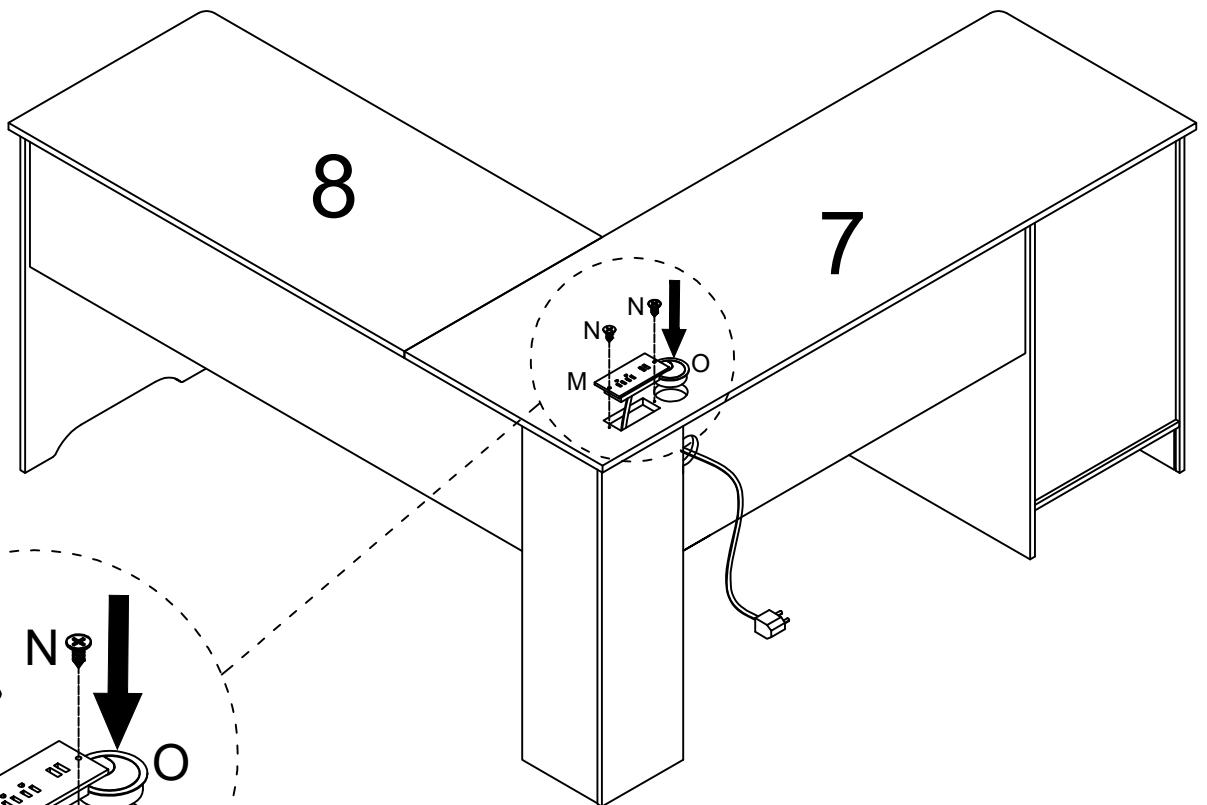
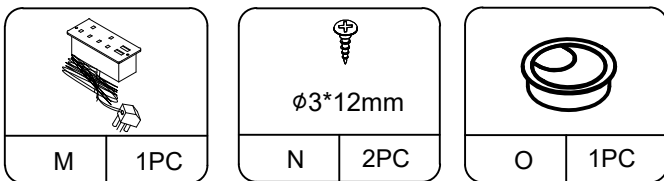
STEP 20



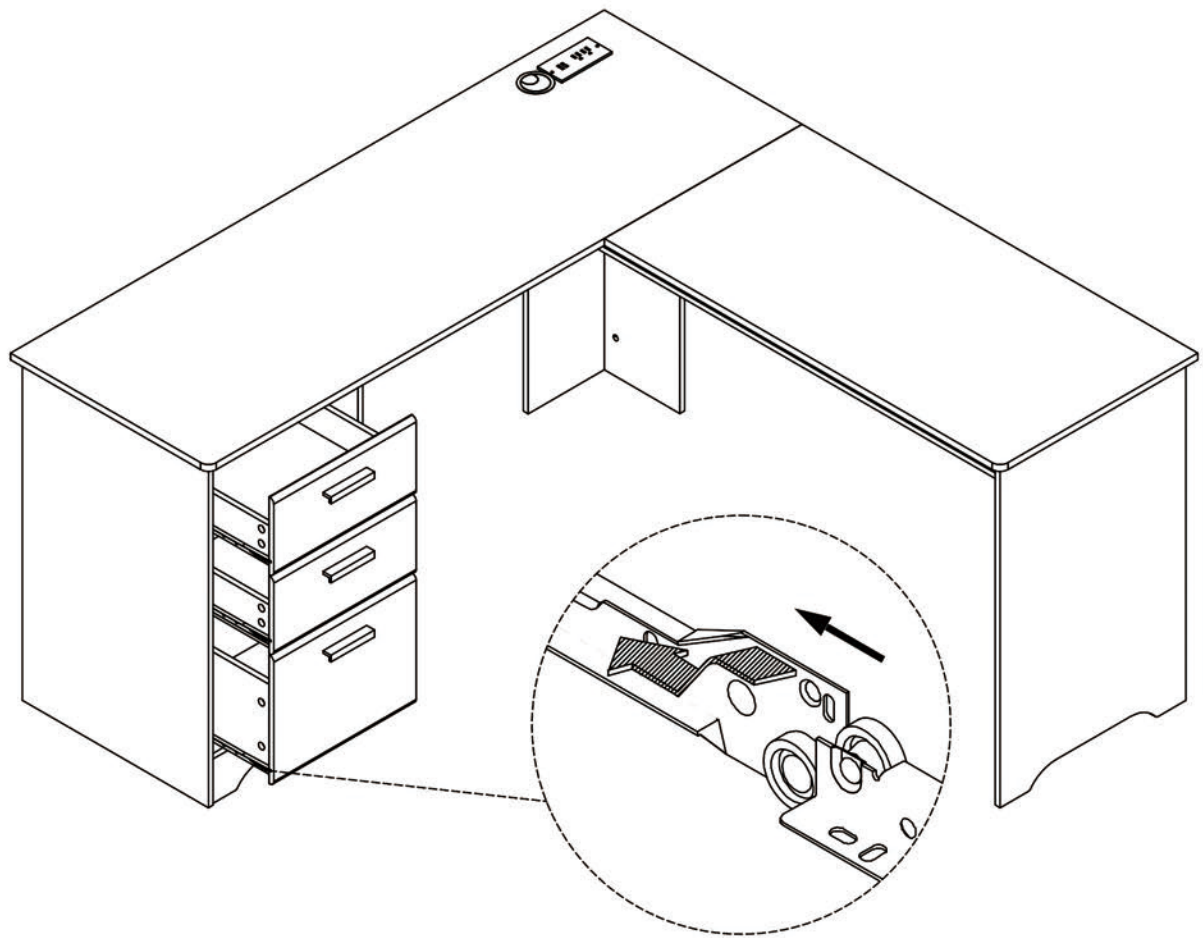
STEP 21



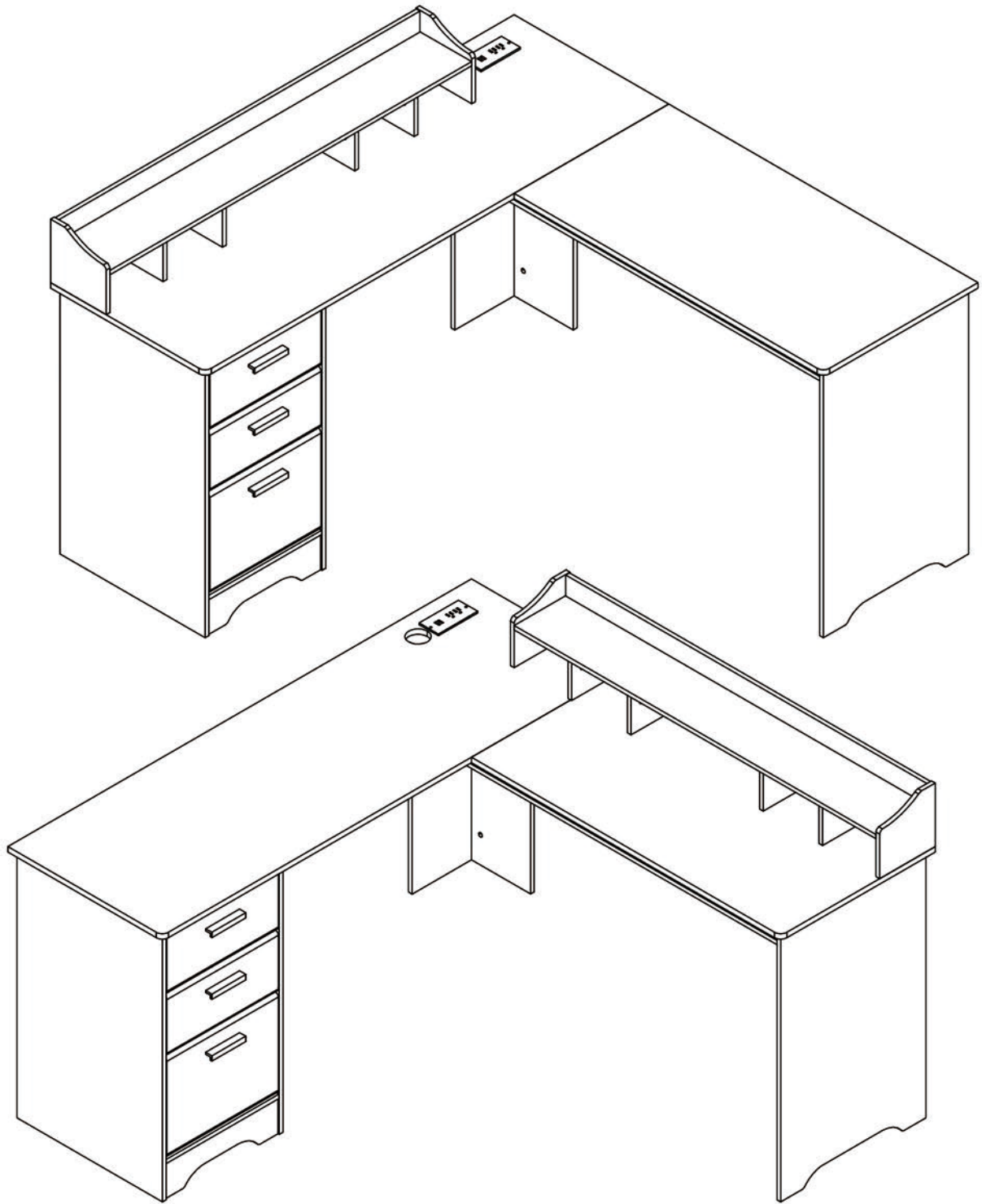
STEP 22



STEP 23



STEP 24



WARNING

Please make sure that all objects are removed before moving the assembled unit. The unit must be team lifted, not dragged or pushed. Failure to do so could cause instability, product collapse, and/or serious injury.