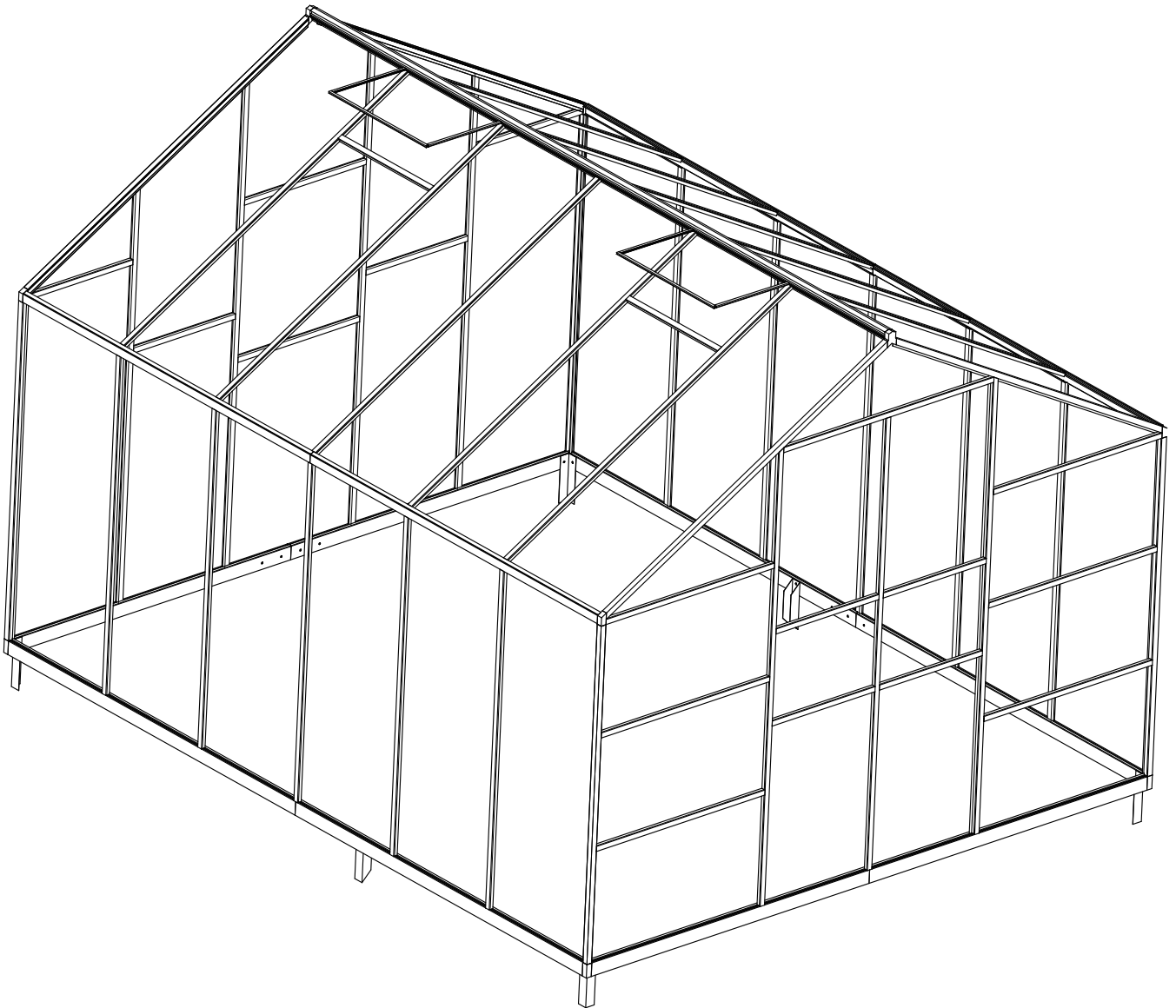


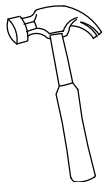
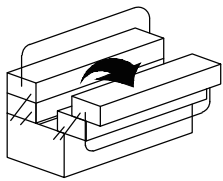
Aluminium Greenhouse

ASSEMBLY INSTRUCTIONS



 **VIWATCustomerService@gmail.com**

Please read all instructions carefully before assembly.
It is best to familiarize yourself with the parts and
collate the appropriate parts for each step.

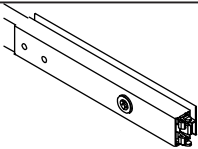
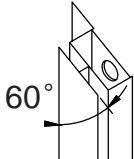
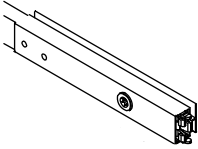
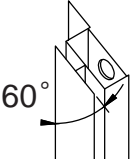
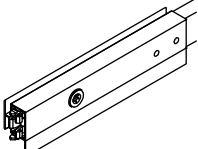
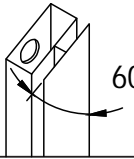
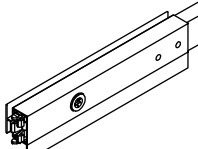
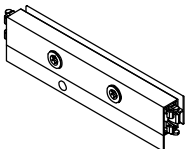
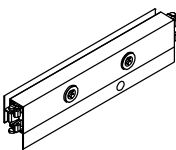
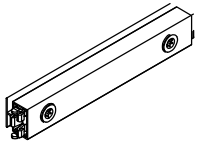
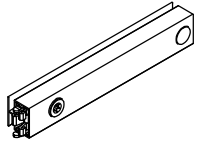


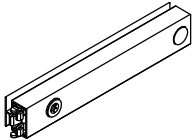
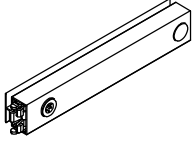
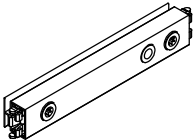
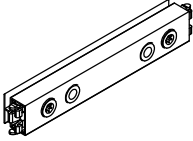
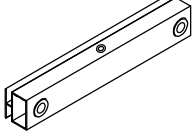
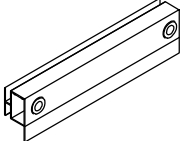
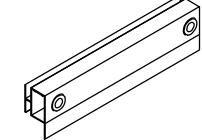
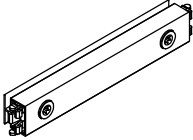
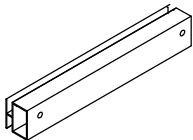
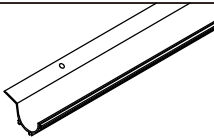
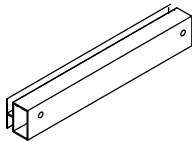
Aluminum Parts :

No.	Picture	Qty.
A1-1		x2
A1-2		x2
A2-1		x2
A2-2		x2
A3-1		x2
A3-2		x2
A4		x2
A5-1		x1
A5-3		x1
A5-2		x1

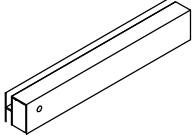


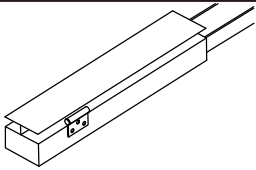
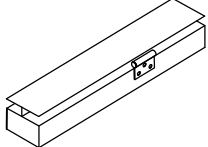
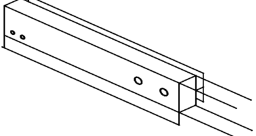
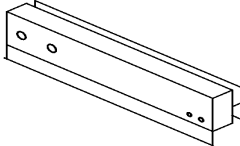
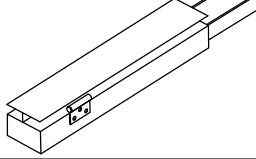
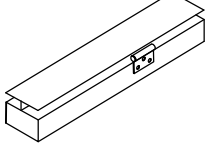
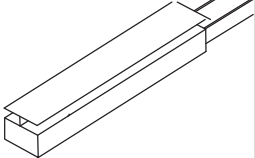
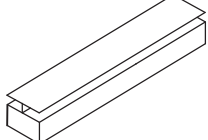
No.	Picture	Qty.
A5-4		x1
A6-1		x1
A6-2		x1
A6-3		x1
A6-4		x1
A7-1		x1
A7-2		x1
A7-3		x1
A7-4		x1
A8-1		x1

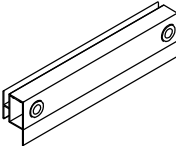
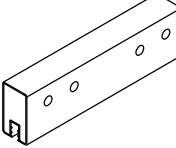
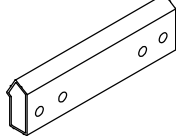
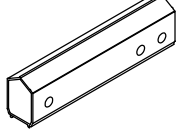
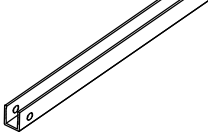
Aluminum Parts :

No.	Picture	Qty.
A8-2		x1
A8-3		x1
A8-4		x1
A9-1		x1
A9-2		x1
A9-3		x1
A9-4		x1
A10-1		x2
A10-2		x2
A11		x4
A12		x4

No	Picture	Qty
A13		x2
A14		x2
A15		x10
A16		x6
A17		x2
A18-1		x1
A18-2		x1
A19		x2
A20		x4
A21		x4
A22-1		x1

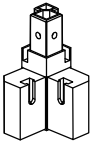
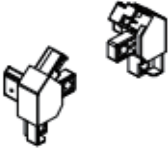
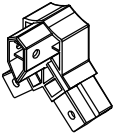
Aluminum Parts:

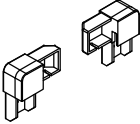
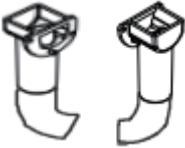

No.	Picture	Qty.
A22-2		x1
A22-3		x1
A22-4		x1
A23-1		x1
A23-2		x1
A23-3		x1
A23-4		x1
A24-1		x1
A24-2		x1
A24-3		x1
A24-4		x1

No.	Picture	Qty.
A25		x1
A26		x4
A27		x2
A28		x1
A30-2		x2

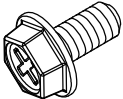


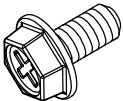


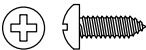


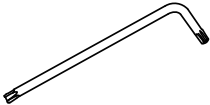
Plastic Parts:


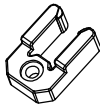



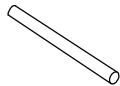
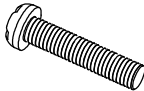
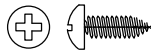
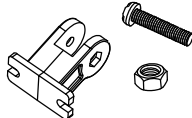


No.	Picture	Qty.
H1		x4
H2-1		x2
H3-1		x2

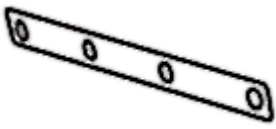
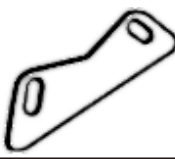

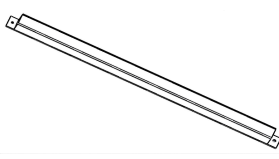

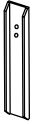
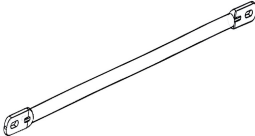
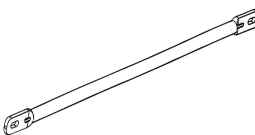
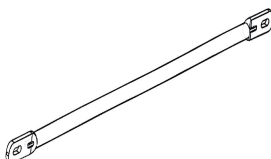
No.	Picture	Qty.
H4		x3
H5		x2
C5		x4

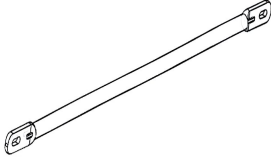
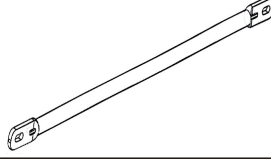


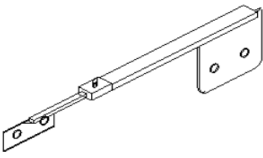

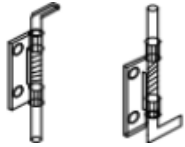
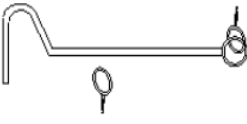

Hardware:

No.	Picture	Qty.	Size
H6	 	x22	M6x30
H7		x1	
H8	 	x98	M6x12
H9		x30	M6
H11		x28	ST4x10
H12		x16	ST5x10
H13		x12	ST5x16
H14		x1	

No.	Picture	Qty.	Size
H15		x1	
H16		x2	
H17		x4	
H18	 	x14	M6x20
H19		x2	
H20		x2	M4x40
H22		x4	ST4x16
H30-1		x2	

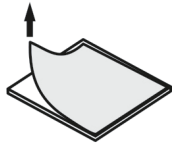
Hardware :

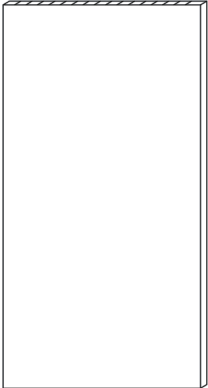
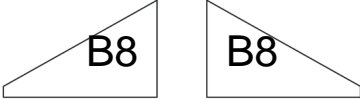
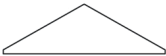
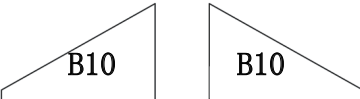
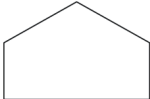


No.	Picture	Qty.
C1		x2
C2		x2
C3-1		x2
C6		x10
C7		x4
C8		x2
C9		x4
C10		x2
C11		x2

No.	Picture	Qty.
C12		x2
C13		x2
C14		x10
C15		x5
C16		x1
C17		x1
C18		x1
C19		x2
C20		x1

Twin PC Board :

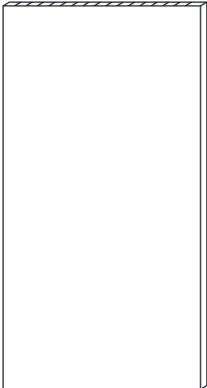
The white film faces
outwards if applicable.

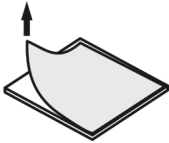


No.	Picture	Qty.	
B		B1	6PCS
		B2	2PCS
		B3	12PCS
		B4	12PCS
		B5	2PCS
		B7	2PCS
		B8	1PC
			1PC
		B9	1PC
		B10	1PC
		B10	1PC
		B13	1PC
		B6	2PCS
		B11	2PCS

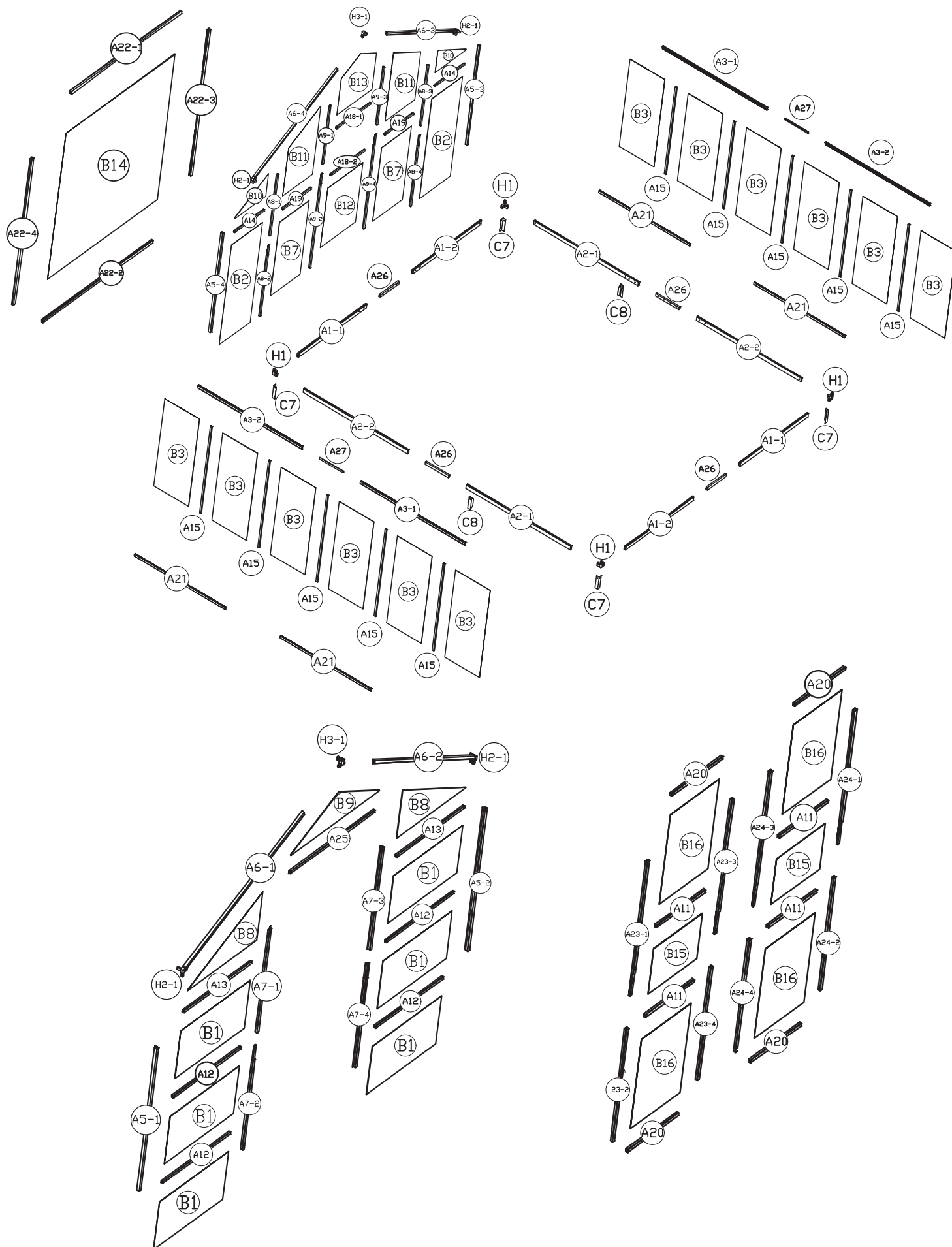
Twin PC Board:

The white film faces
outwards if applicable.

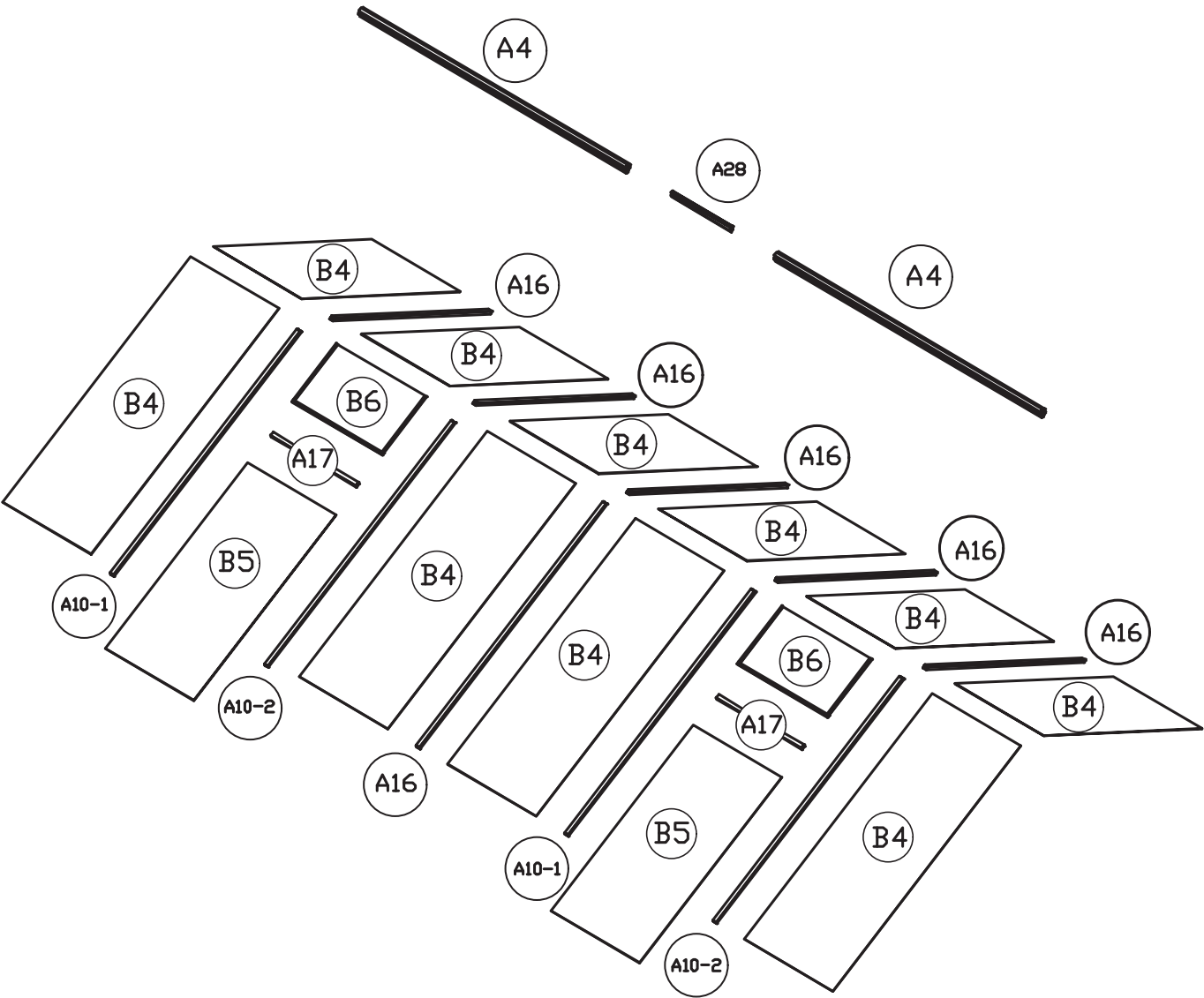
No.	Picture	Qty.	
B		B12	1PC
		B14	1PC
		B15	2PCS
		B16	4PCS



WALL SECTION

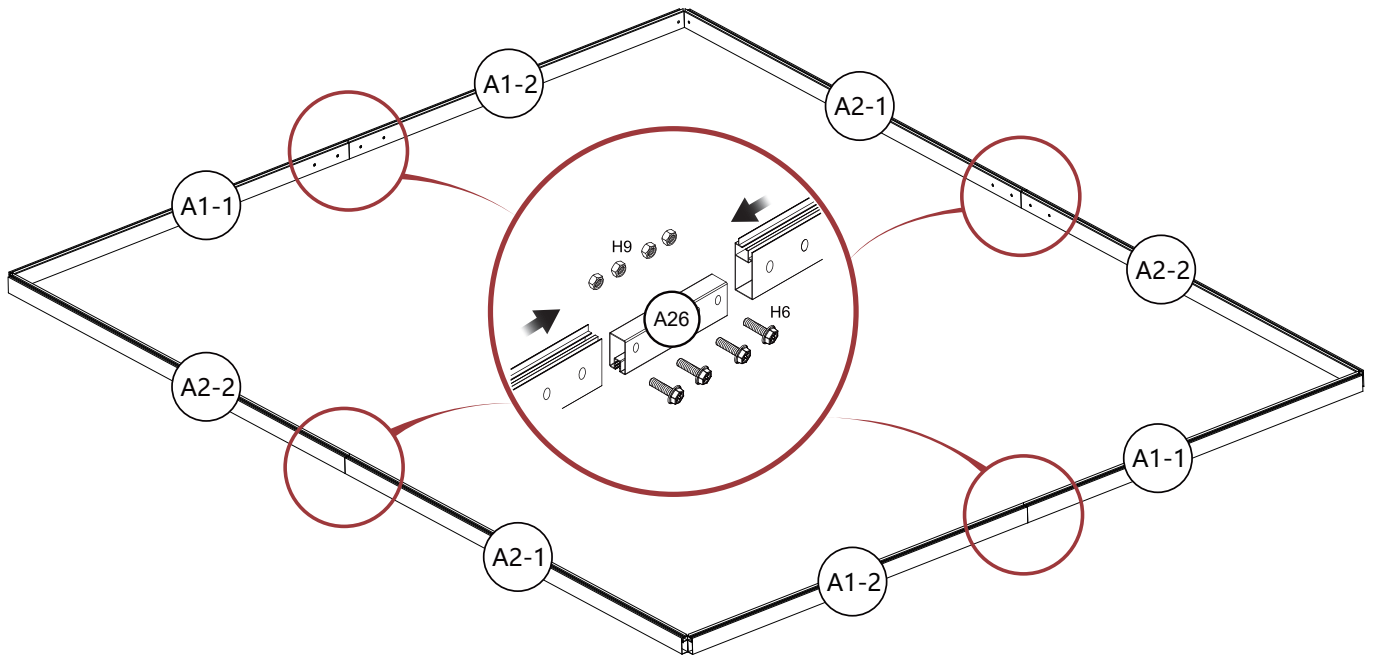




ROOF SECTION



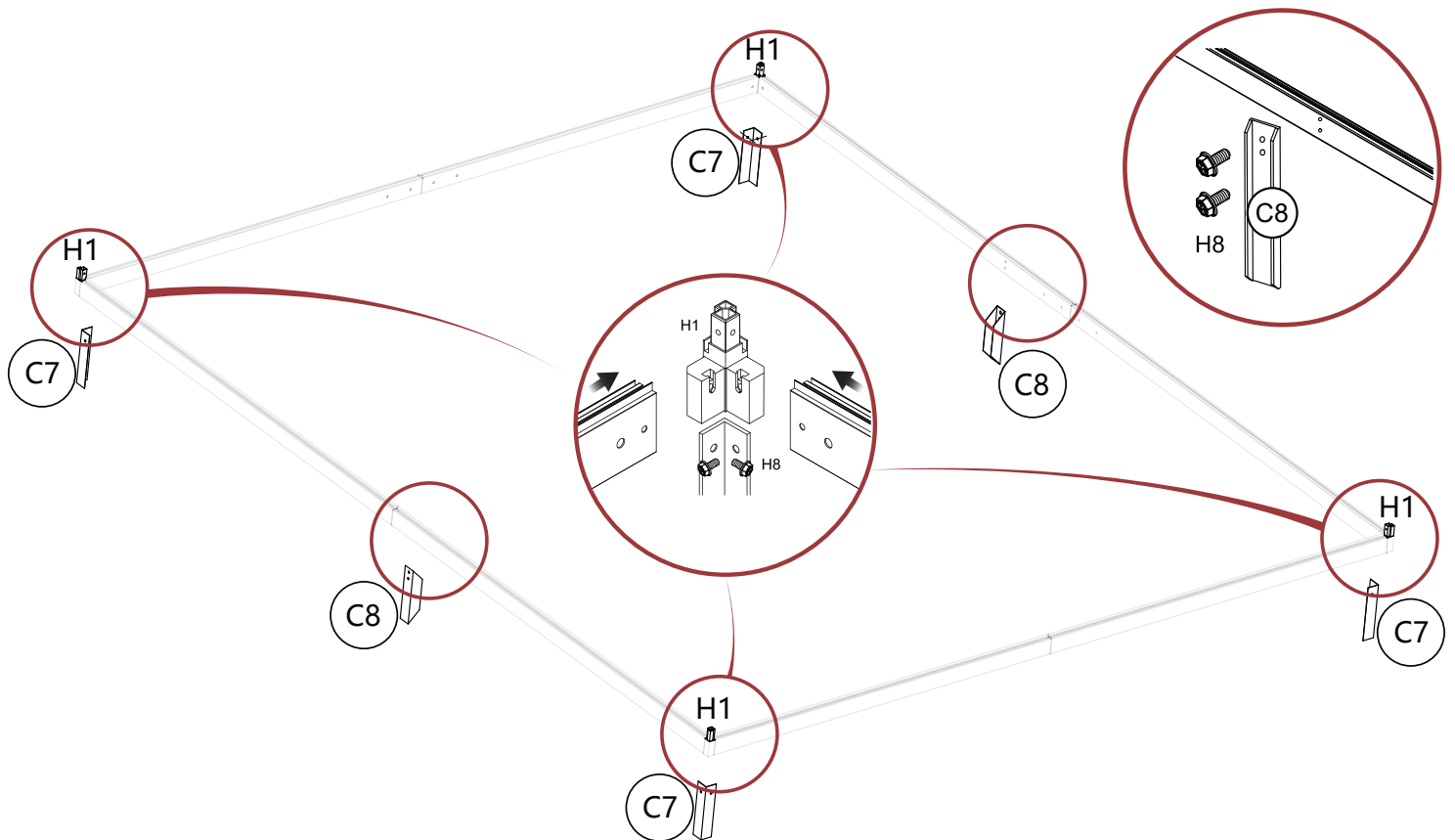
STEP 1


Please merge the fittings until there is no gap before tightening the screws.



 M6x30	H6	x16
 M6	H9	x16

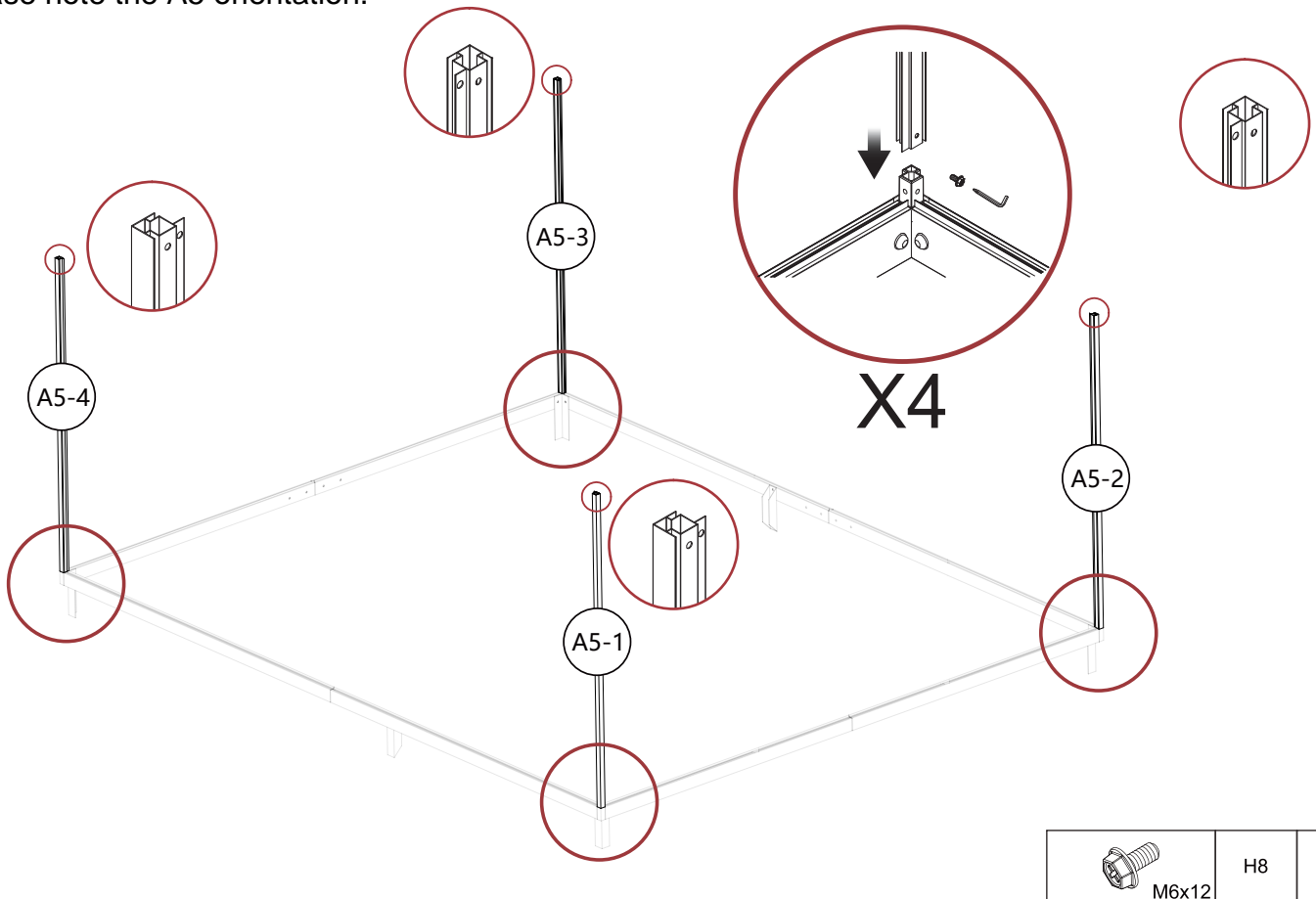
STEP 2



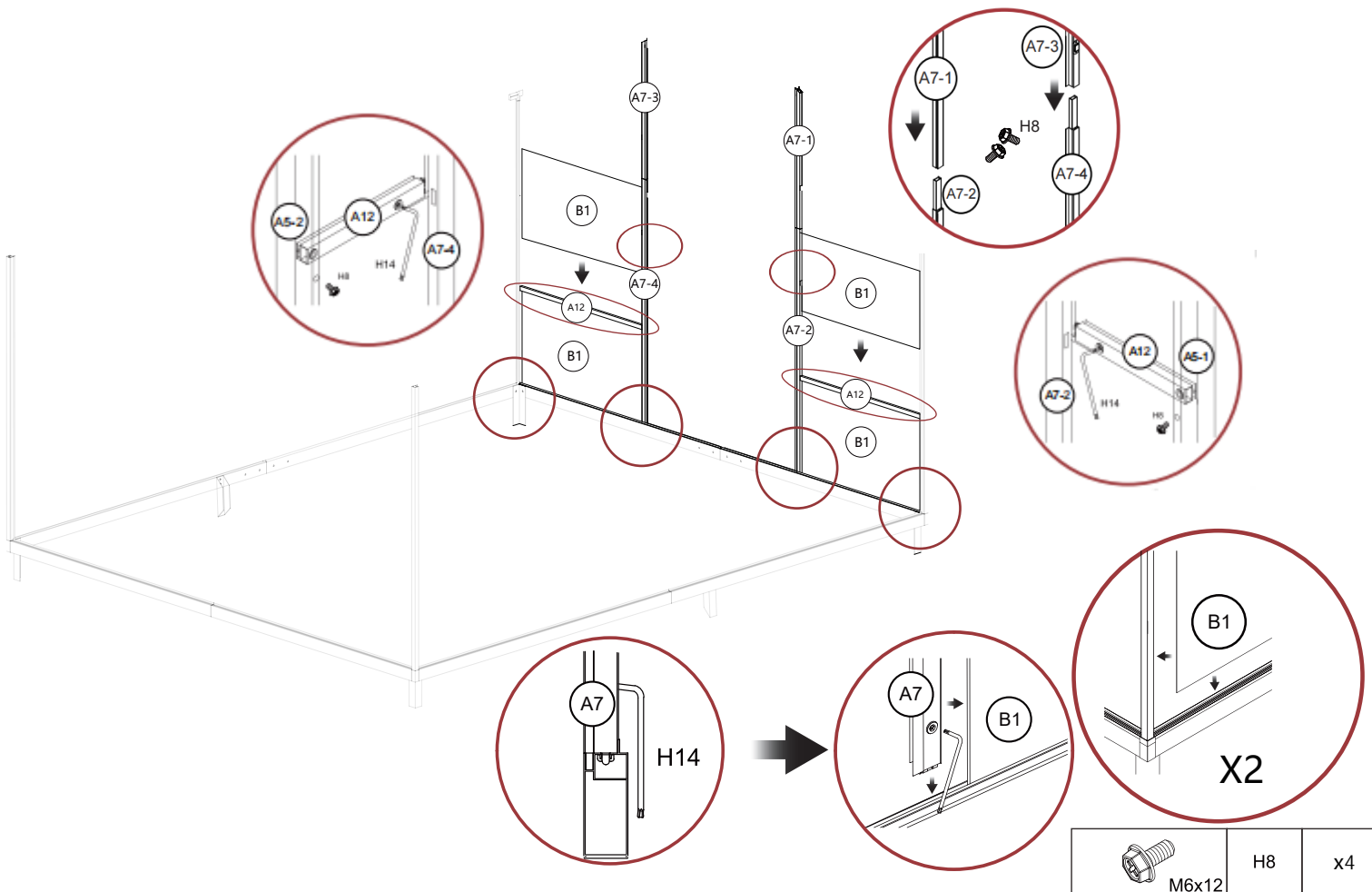
 M6x12	H8	x12
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STEP 3

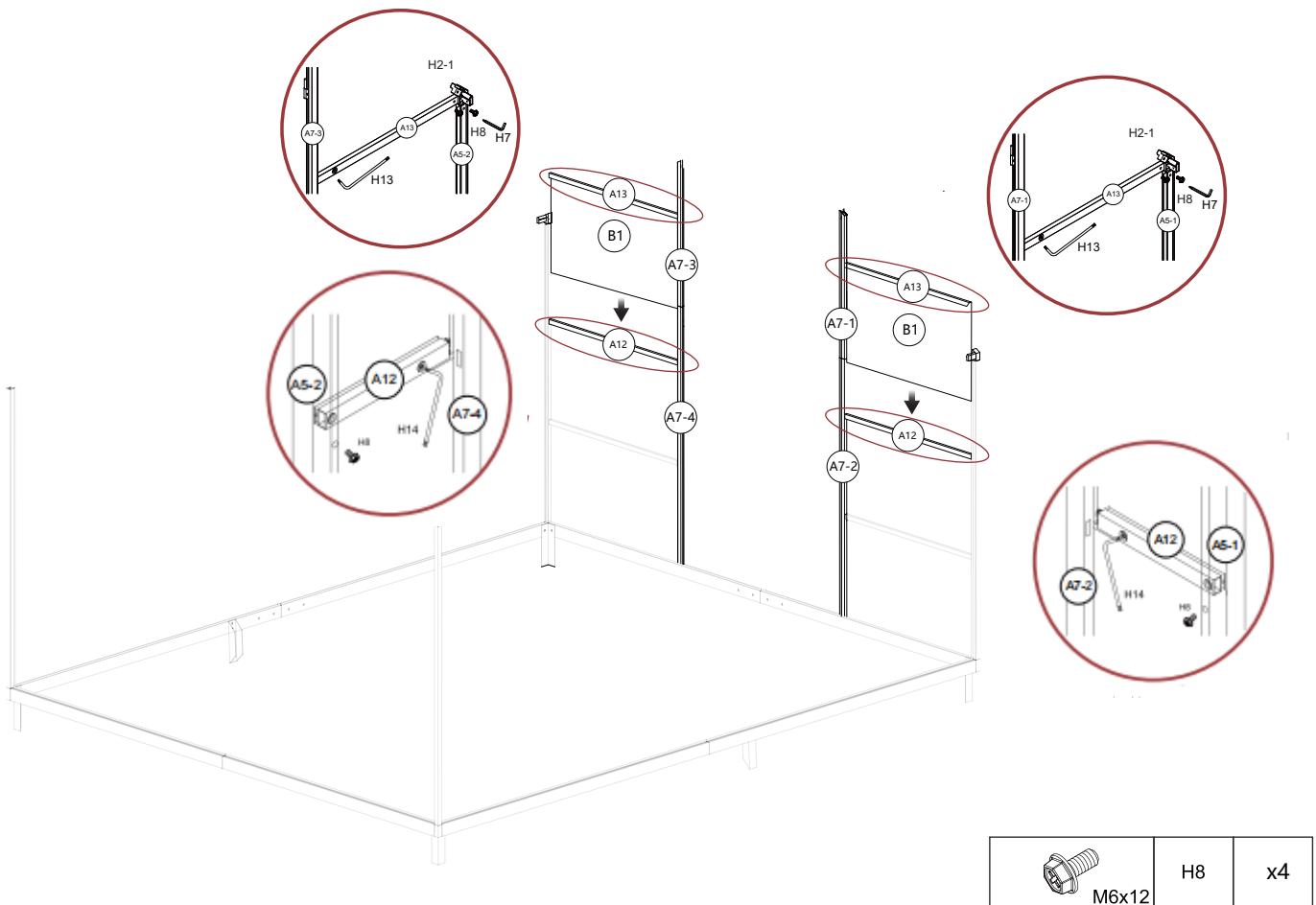
Please note the A5 orientation.



STEP 4

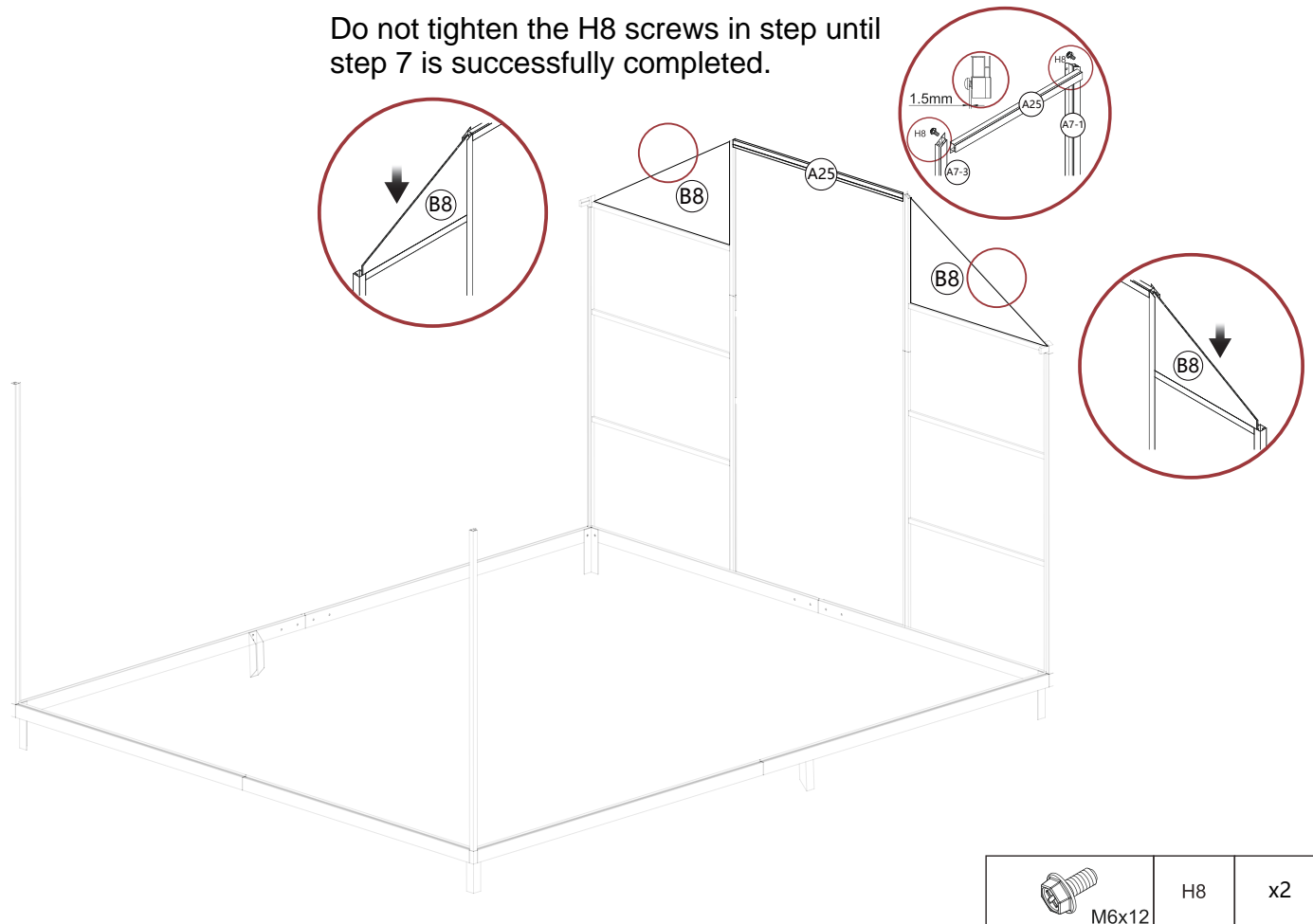


STEP 5

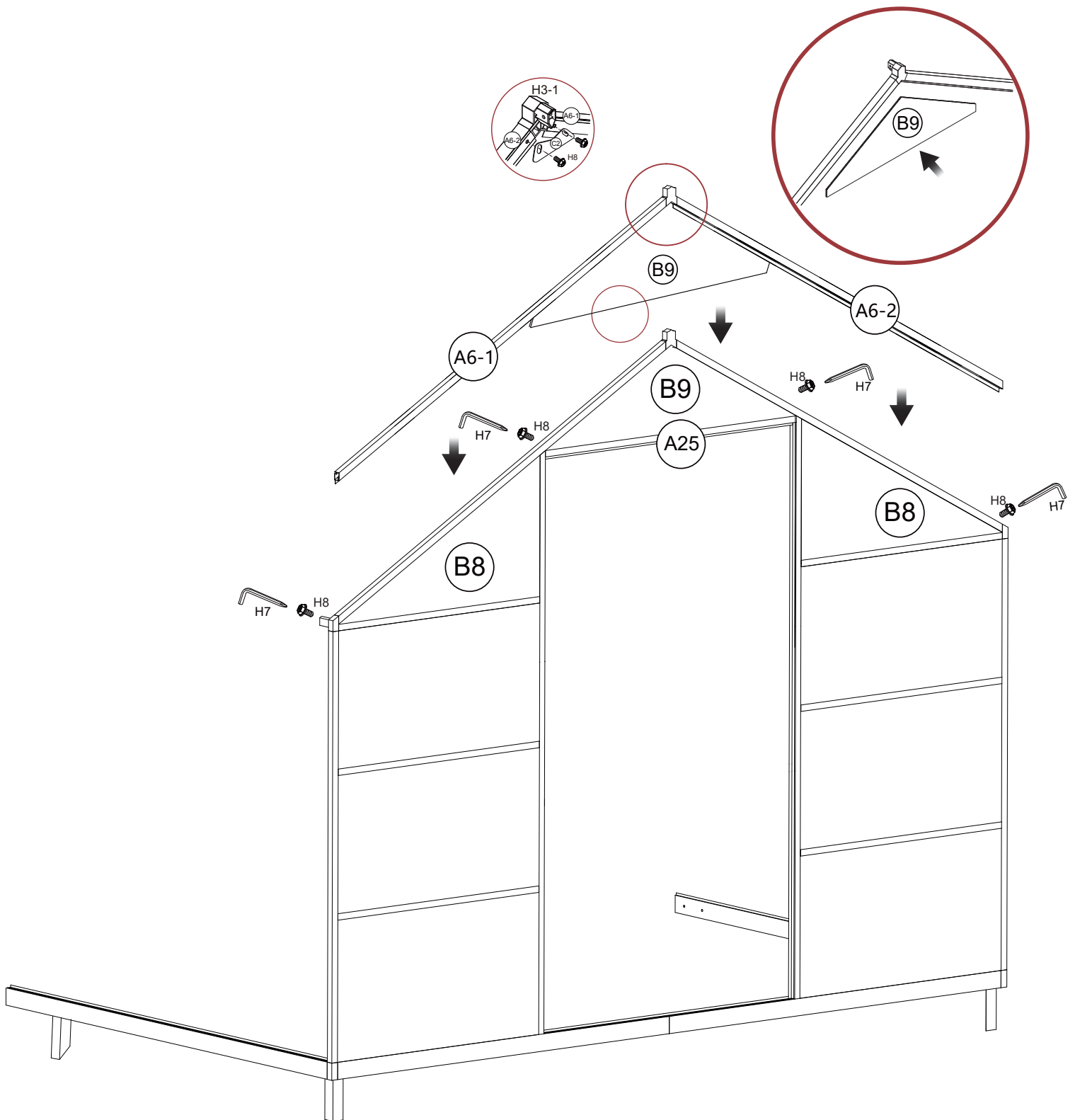


STEP 6

Do not tighten the H8 screws in step until step 7 is successfully completed.

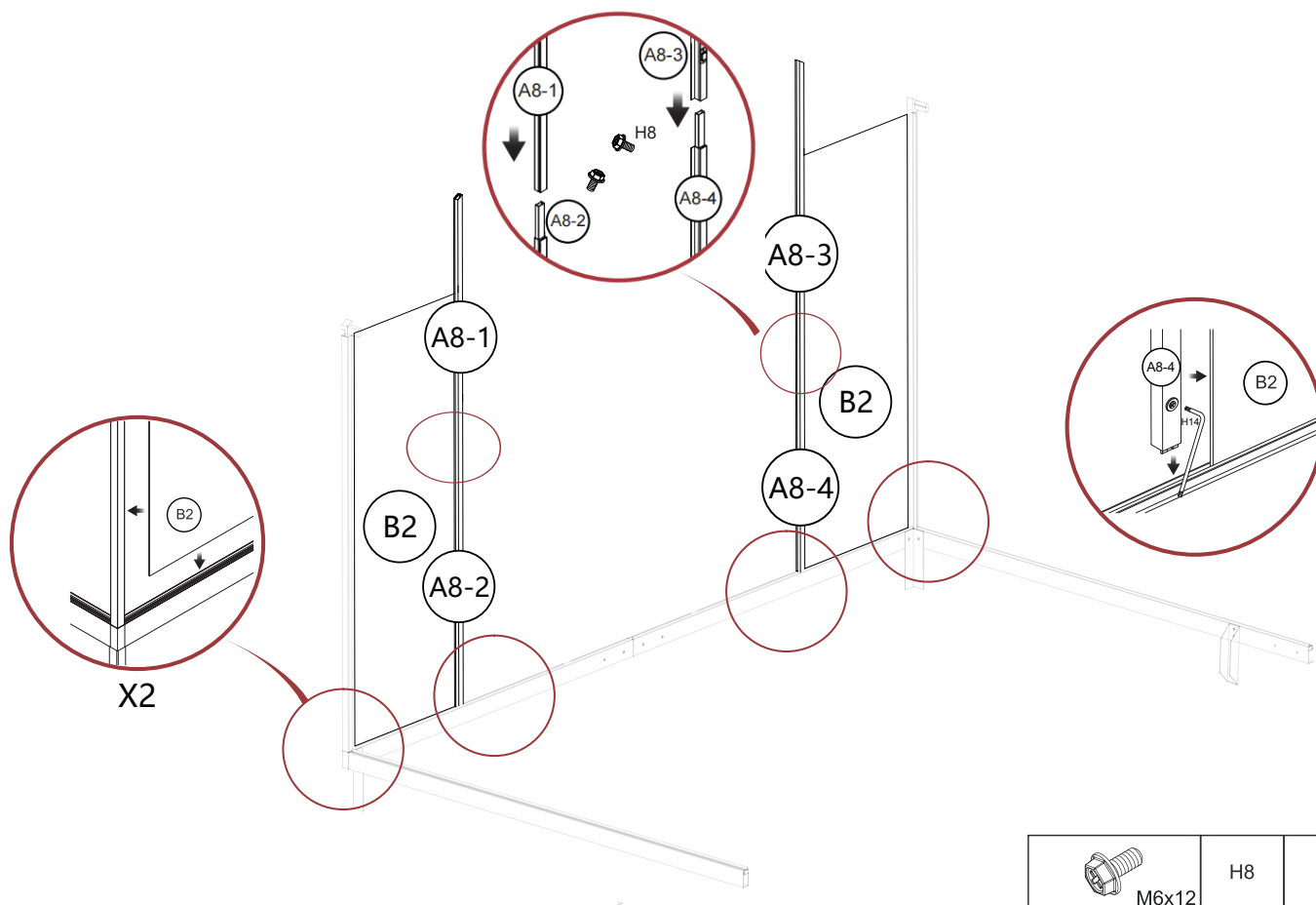


STEP 7

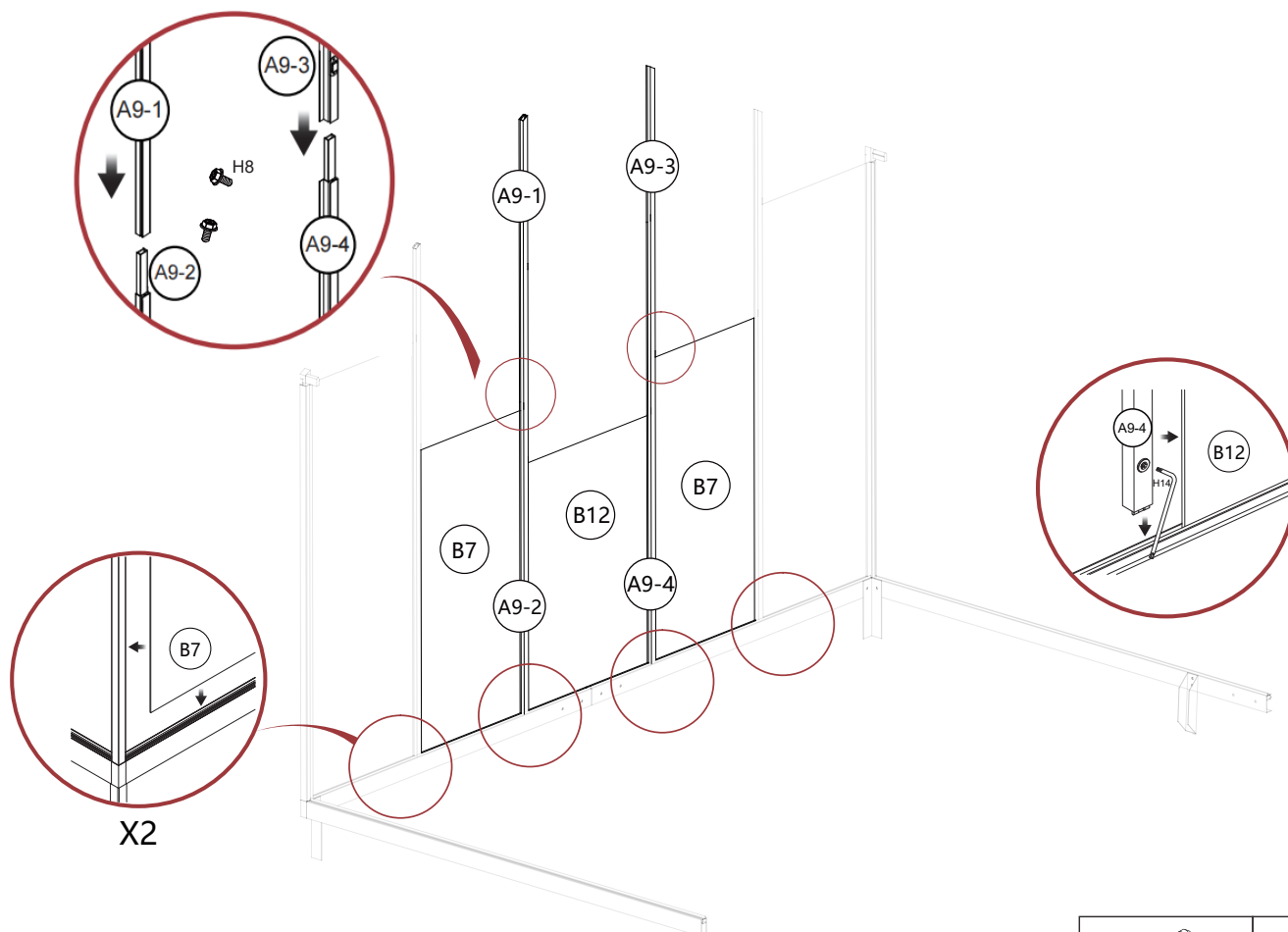


 M6x12	H8	x6
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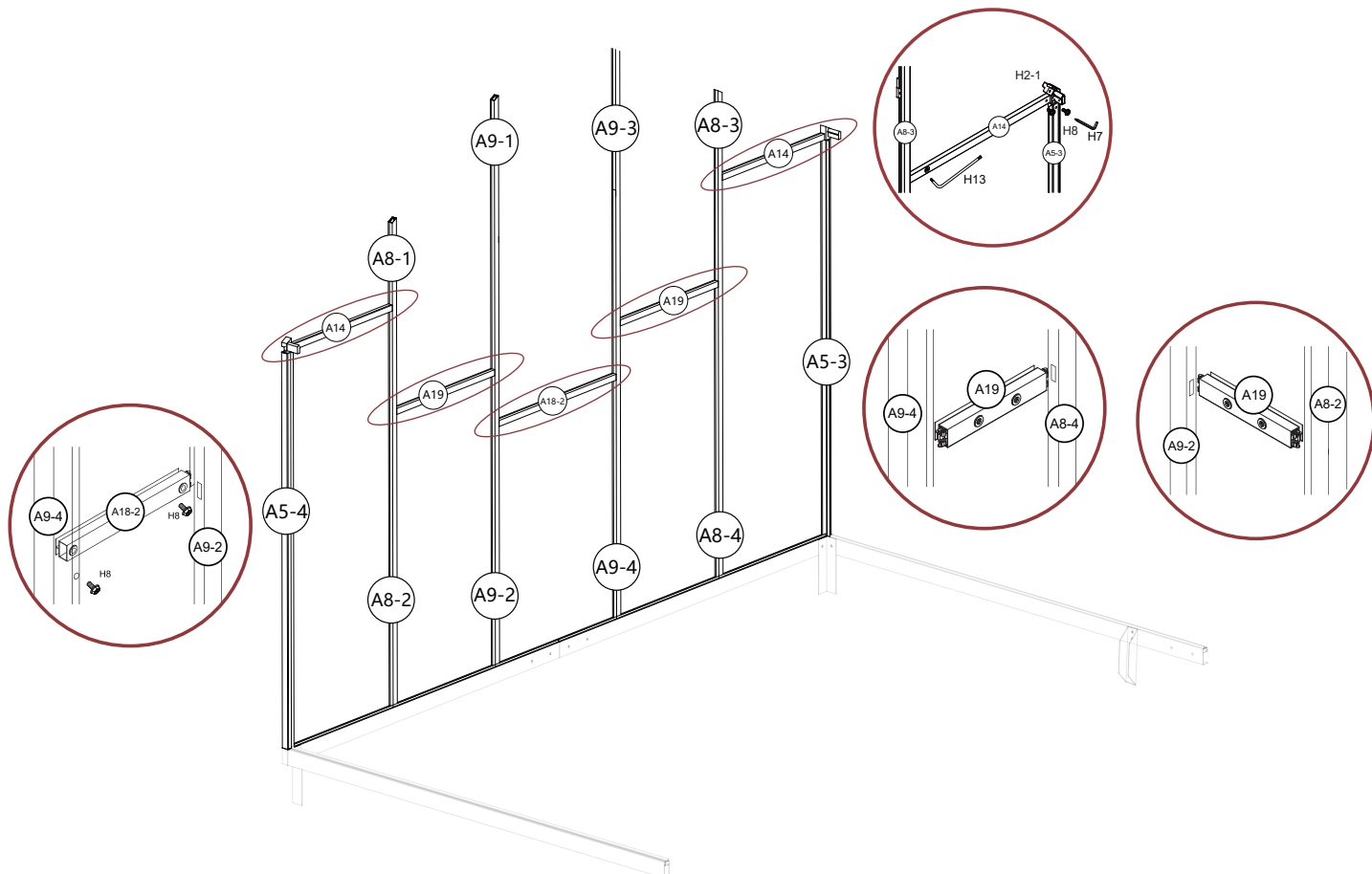
STEP 8



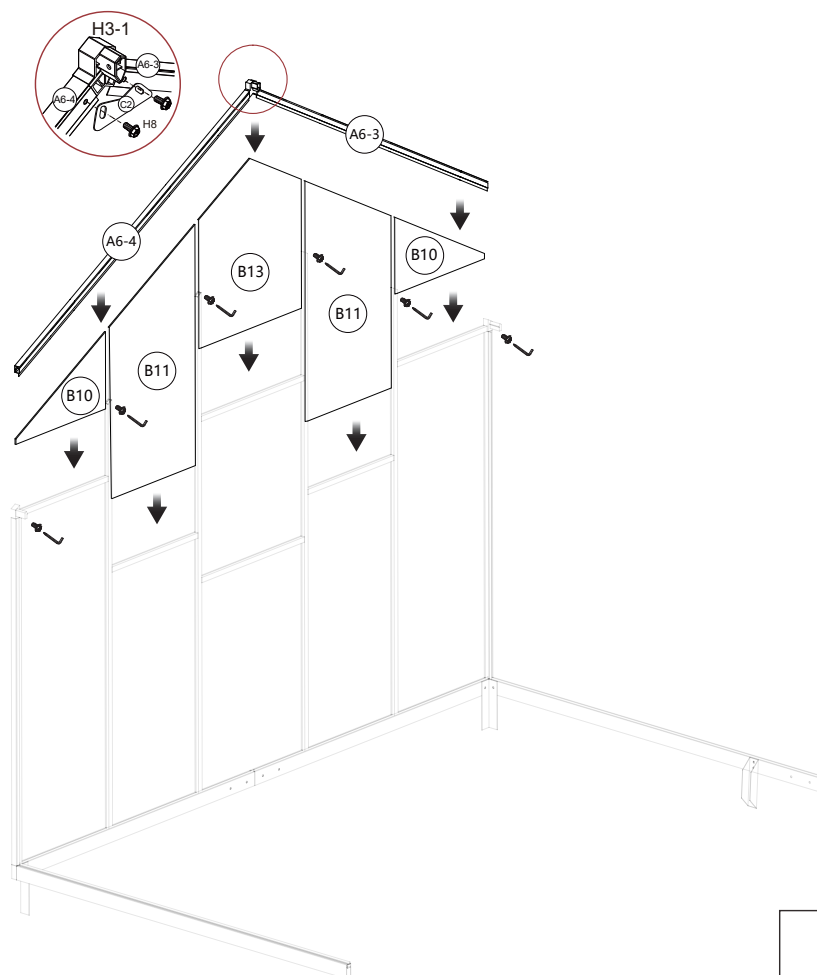
STEP 9




STEP 10

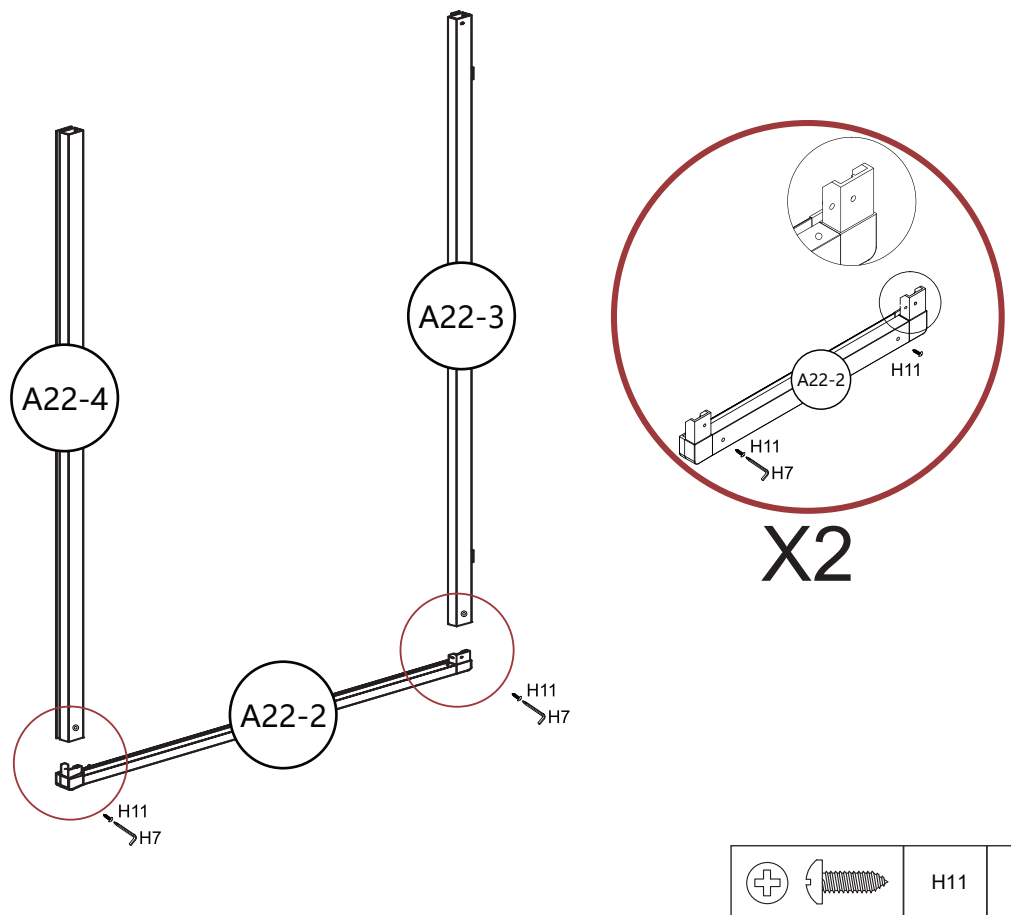


STEP 11

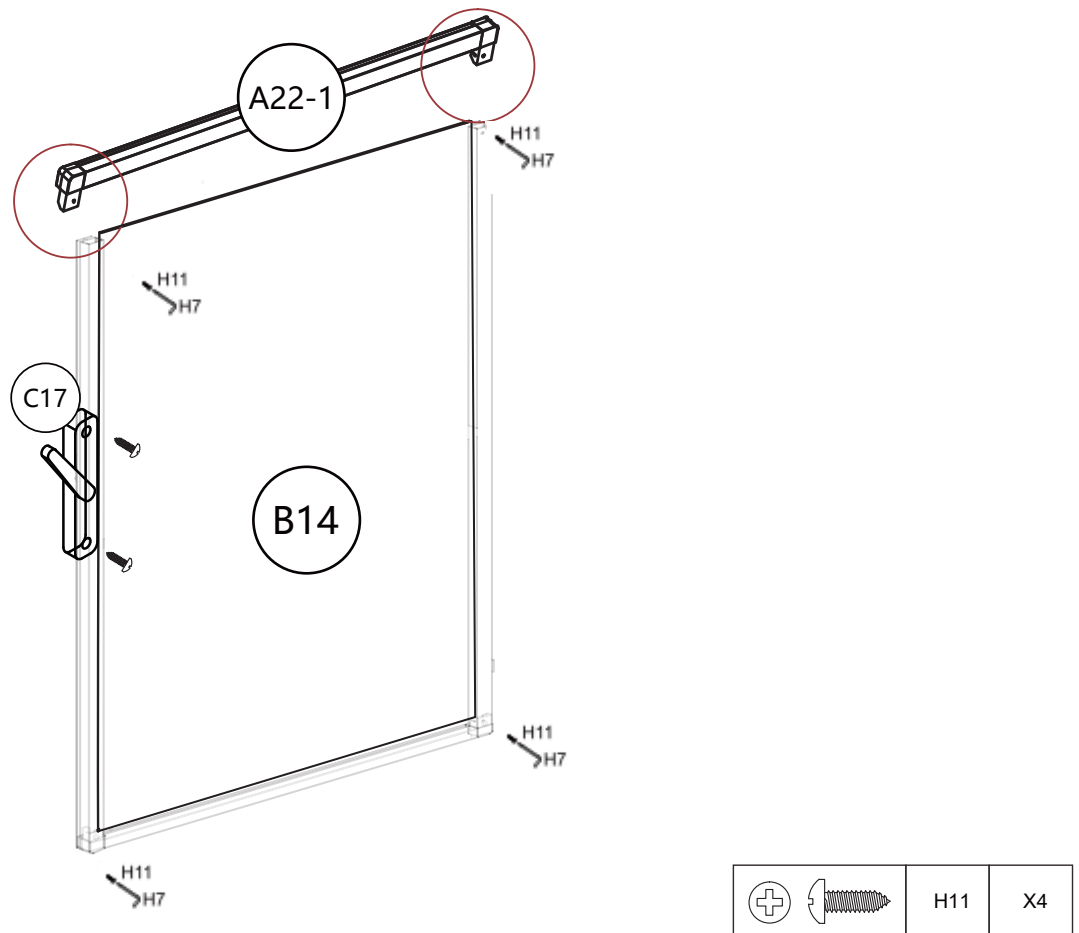


	H8	x8
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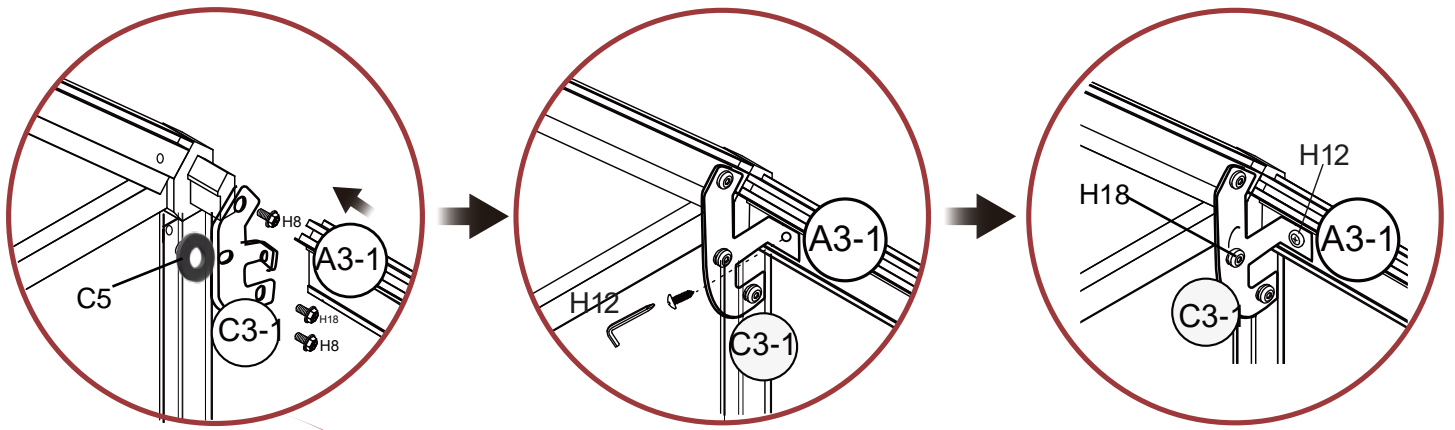
STEP 12



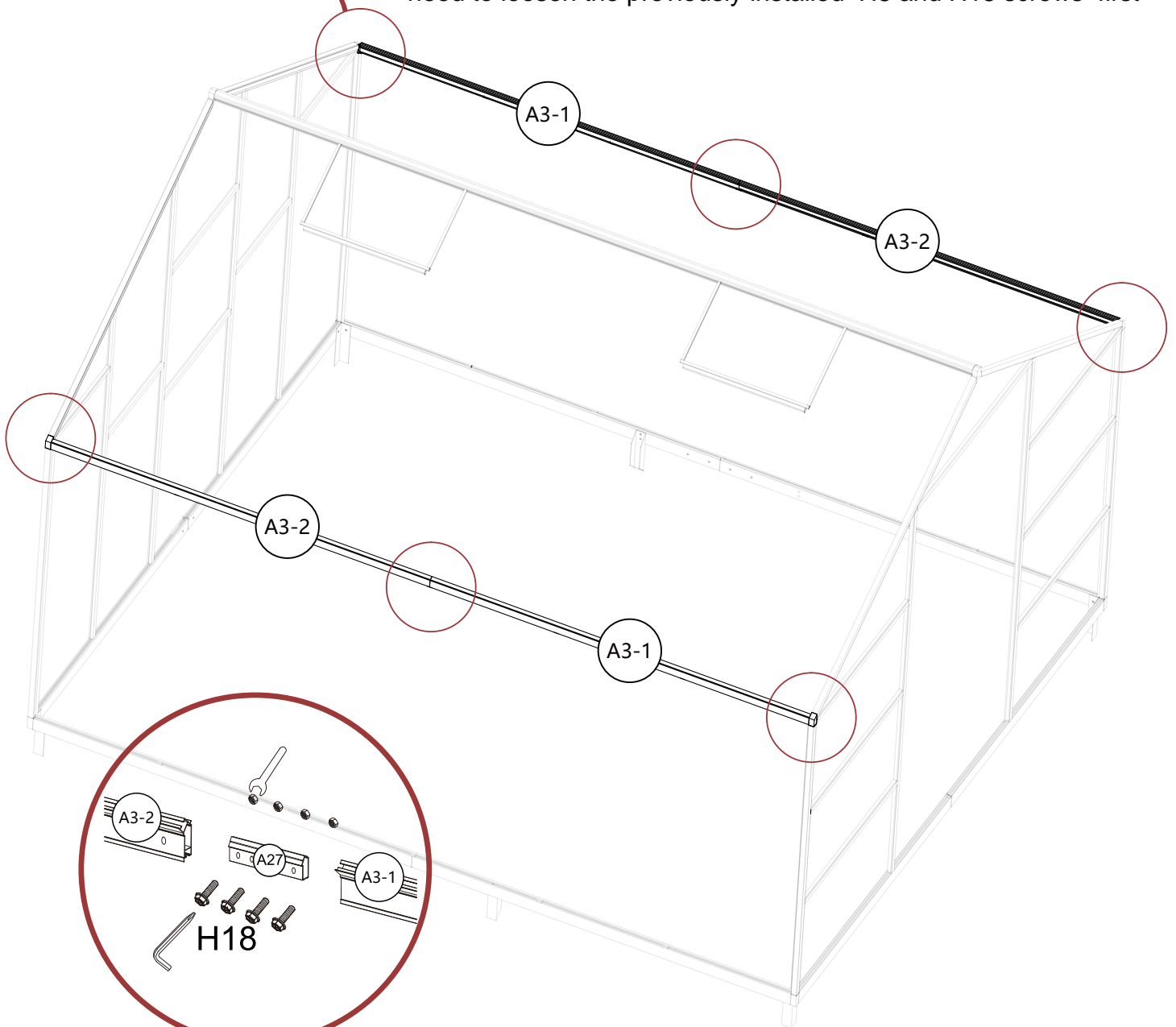
STEP 13



STEP 14



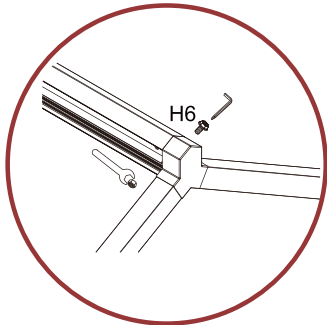
To install the C3-1 reinforcement, you need to loosen the previously installed H8 and H18 screws first



X2

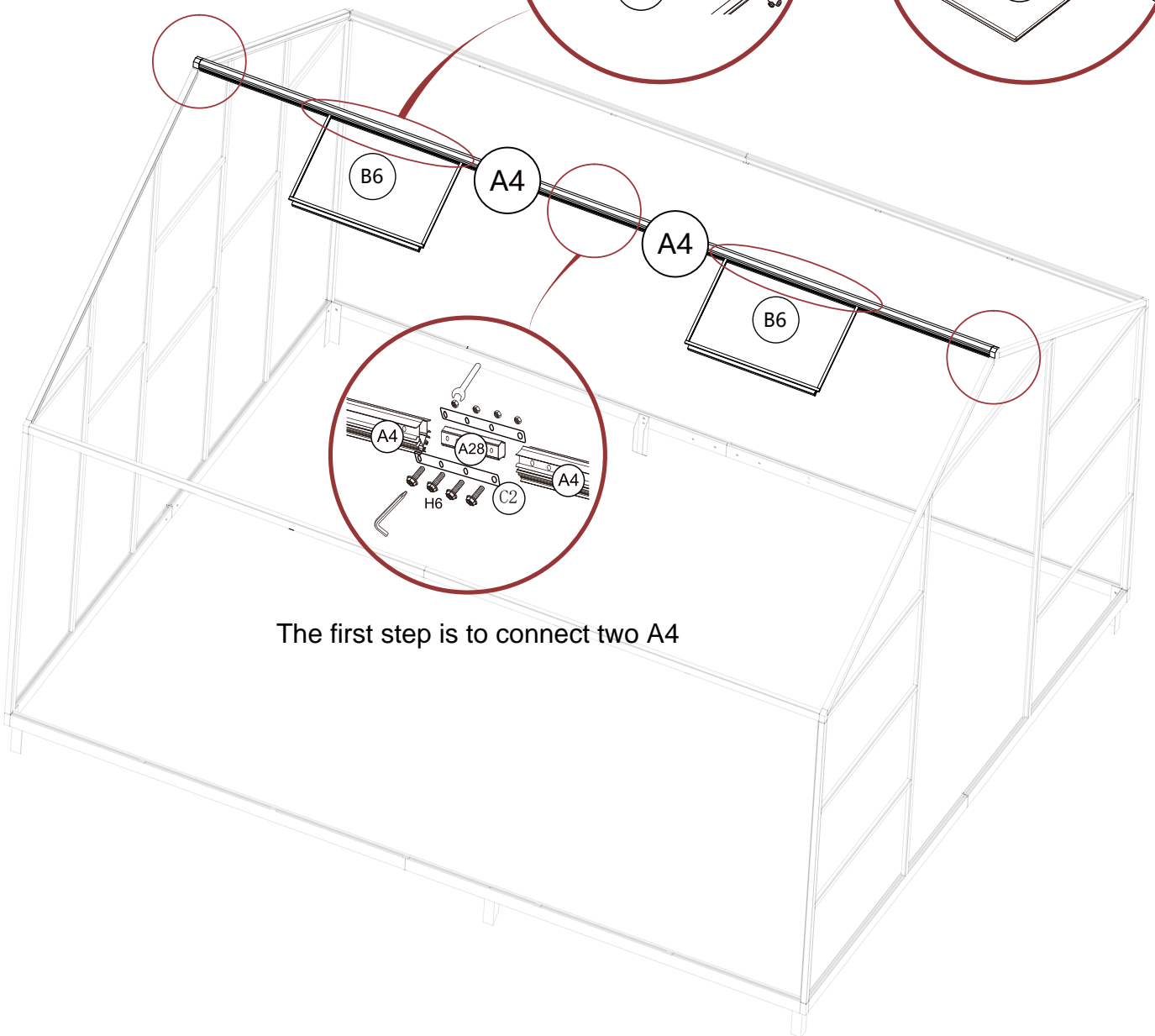
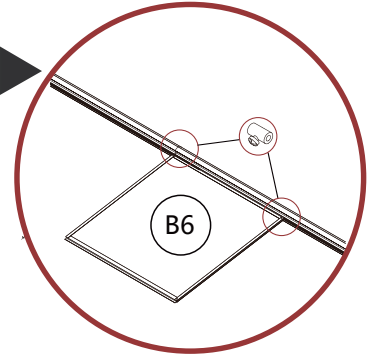
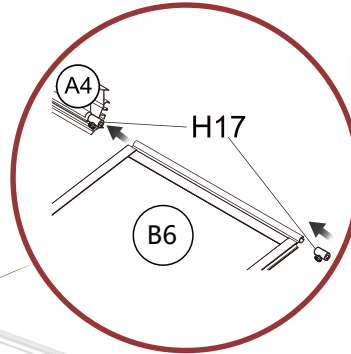
STEP 15

Step 3 Connecting H3 and A4





X2

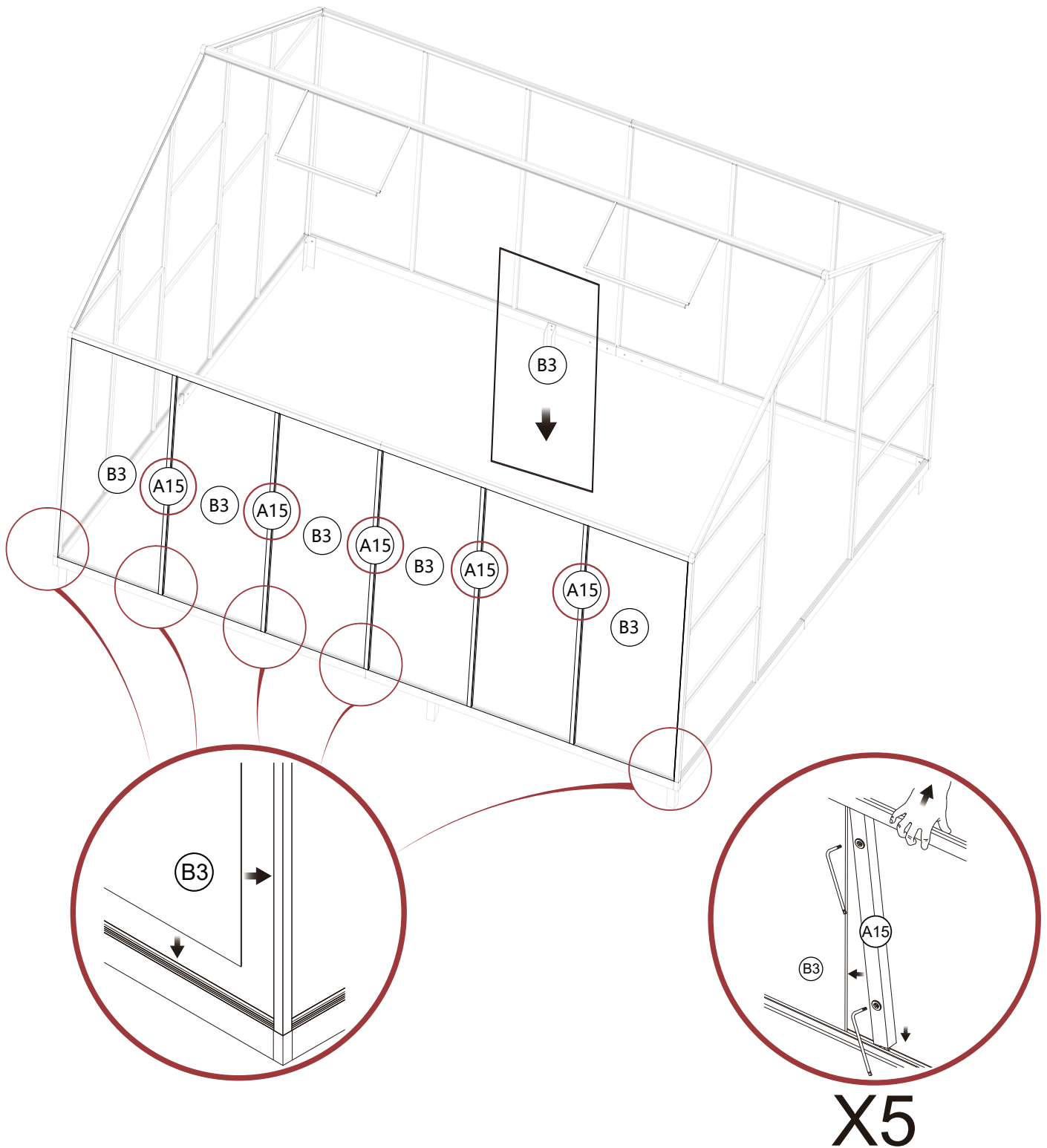
Step 2 Placement of H17 Window Fixing and B6 Window



The first step is to connect two A4

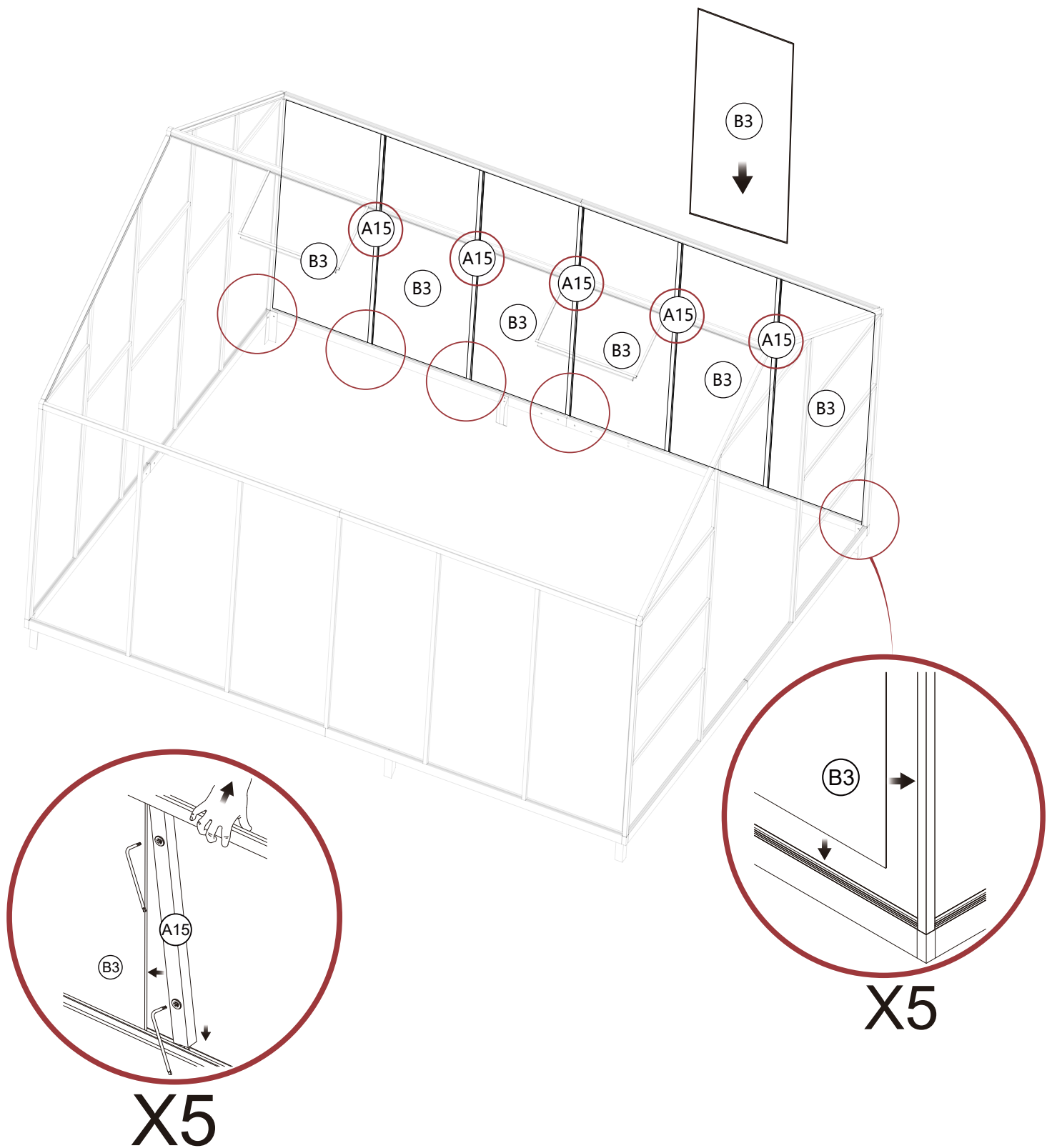
 M6x30	H6	X6
 4x10	H11	X4

STEP 16

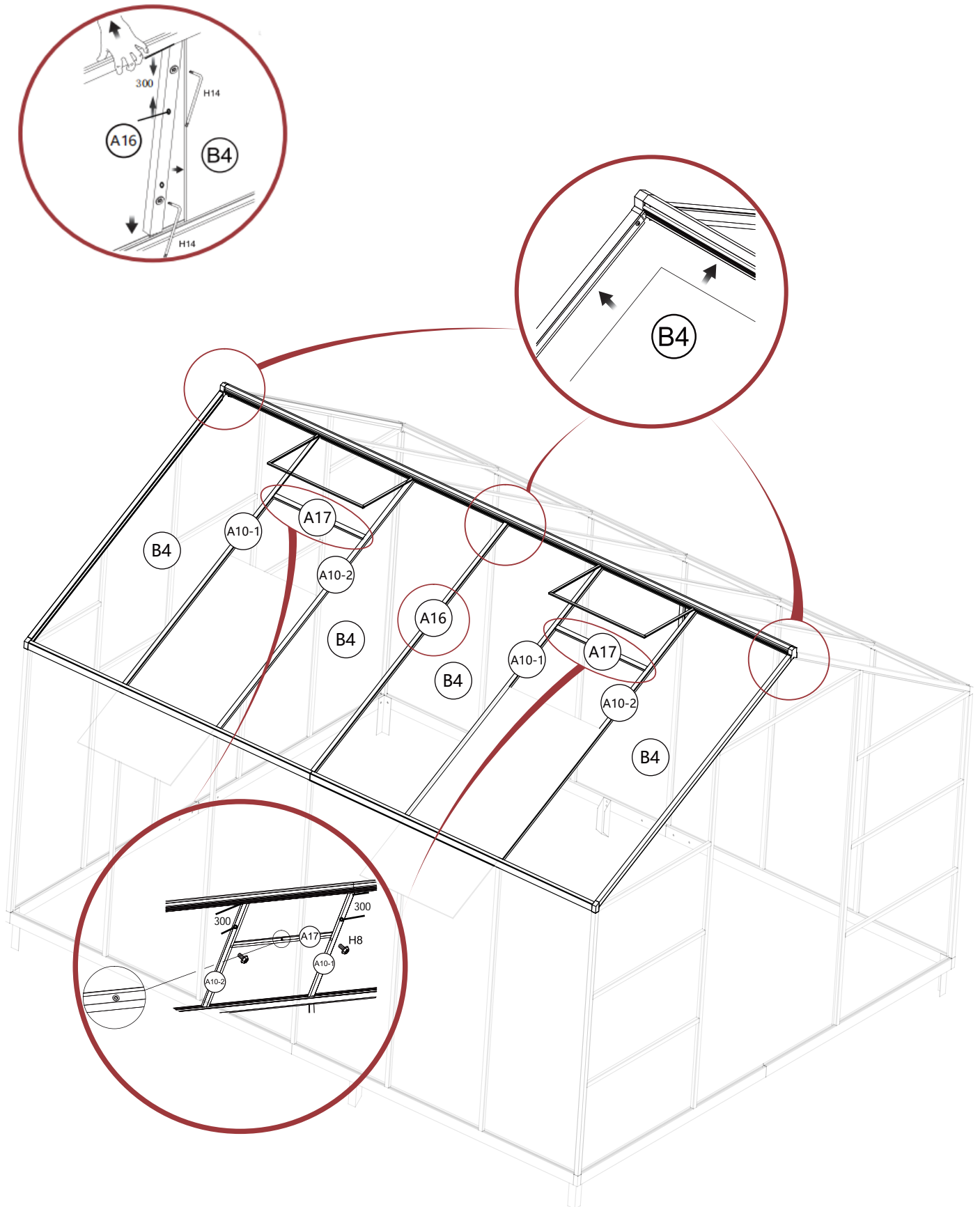


Please install both sides first and then the center

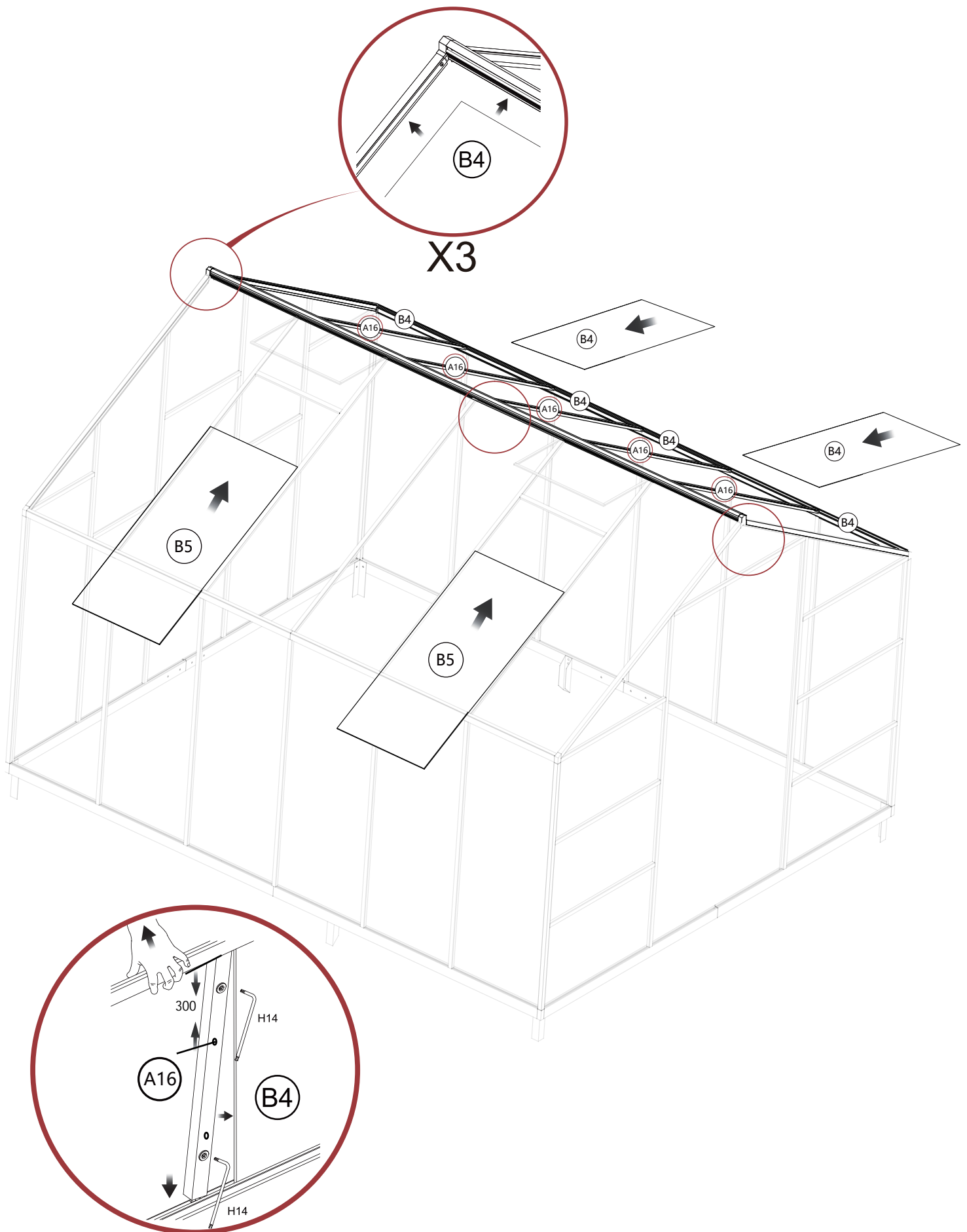
STEP 17



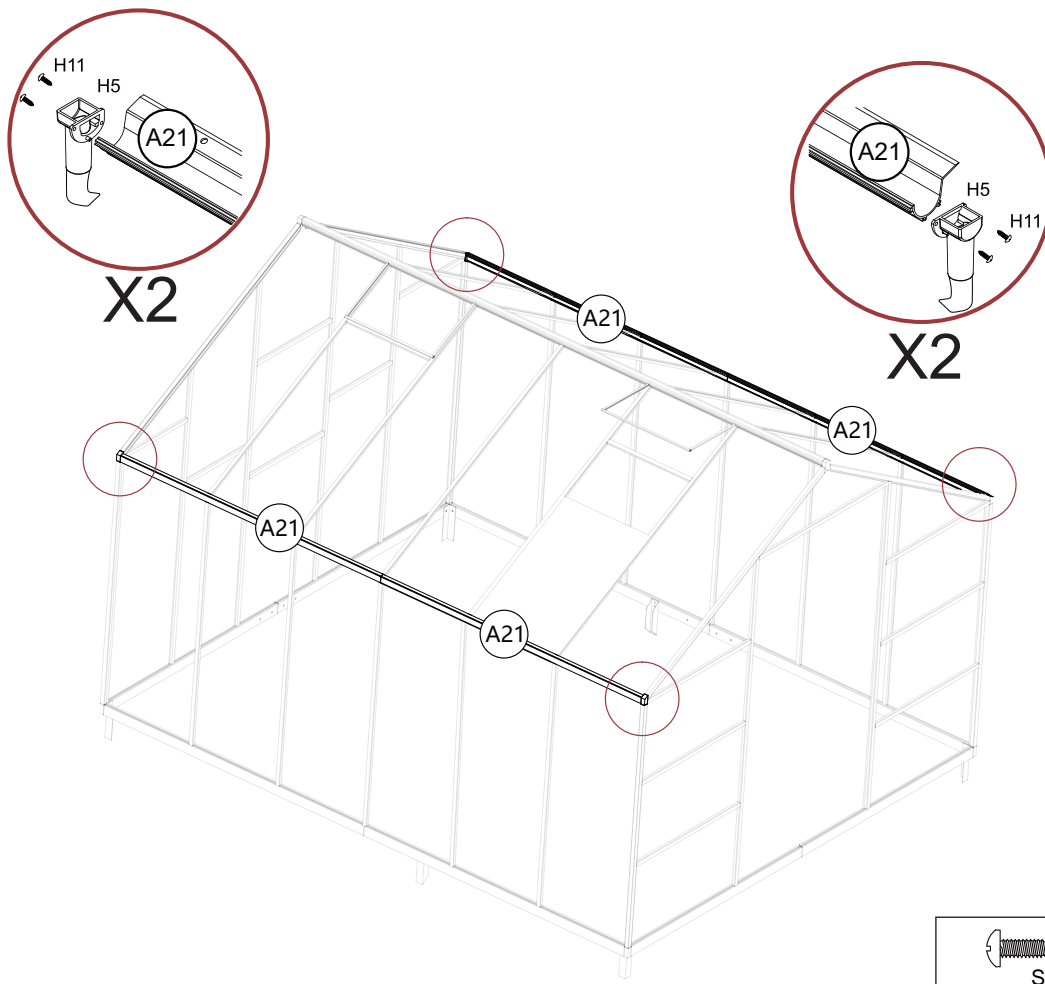
STEP 18



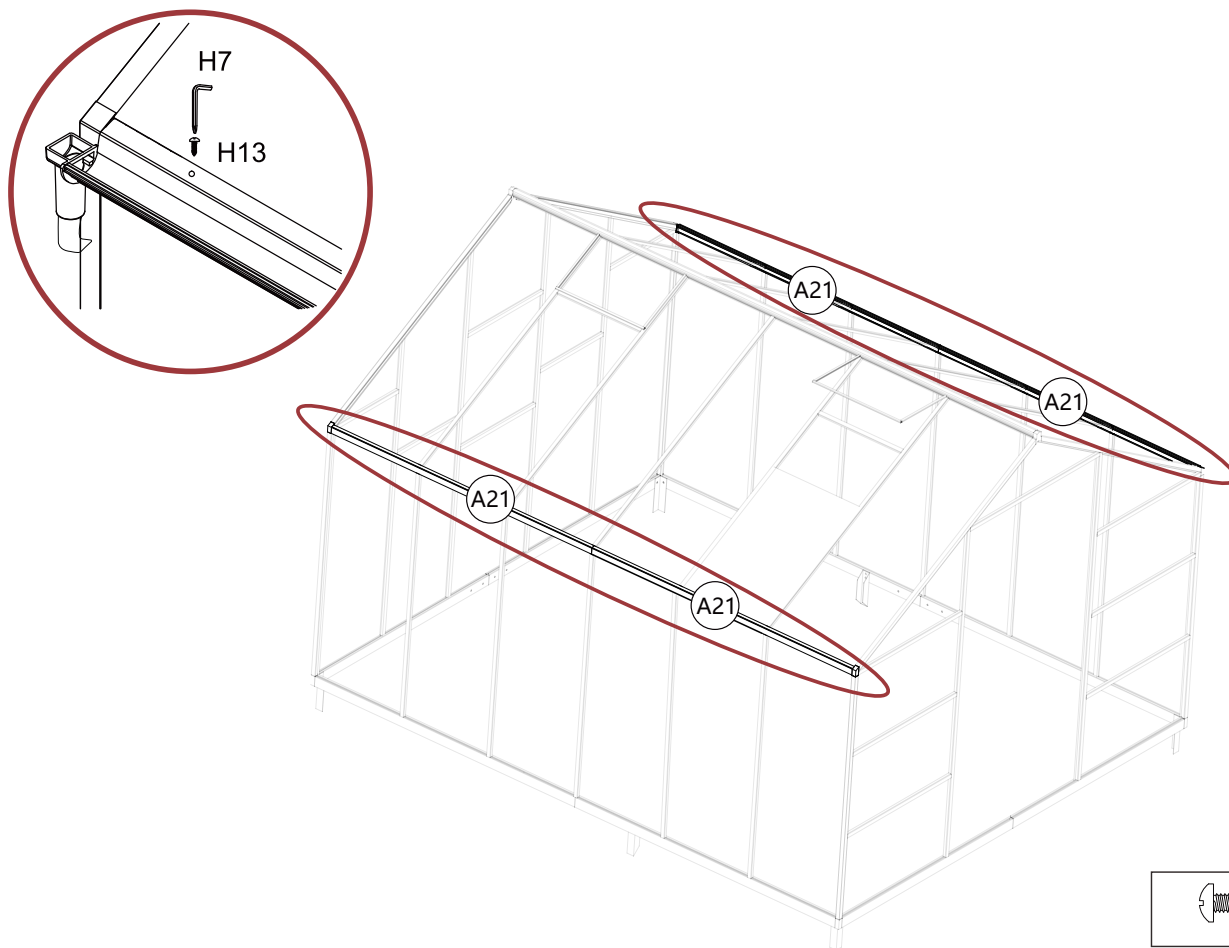
STEP 19



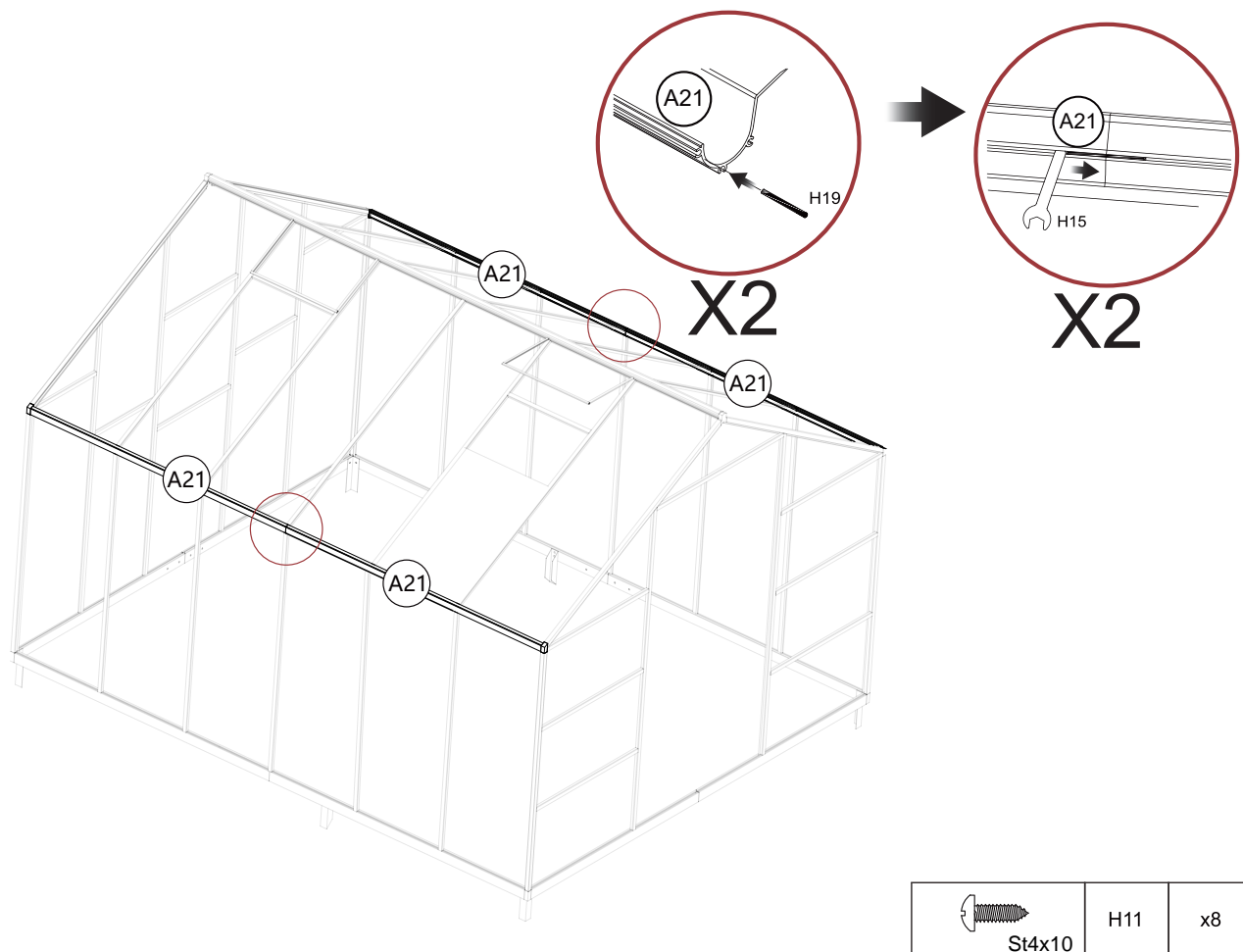
STEP 20



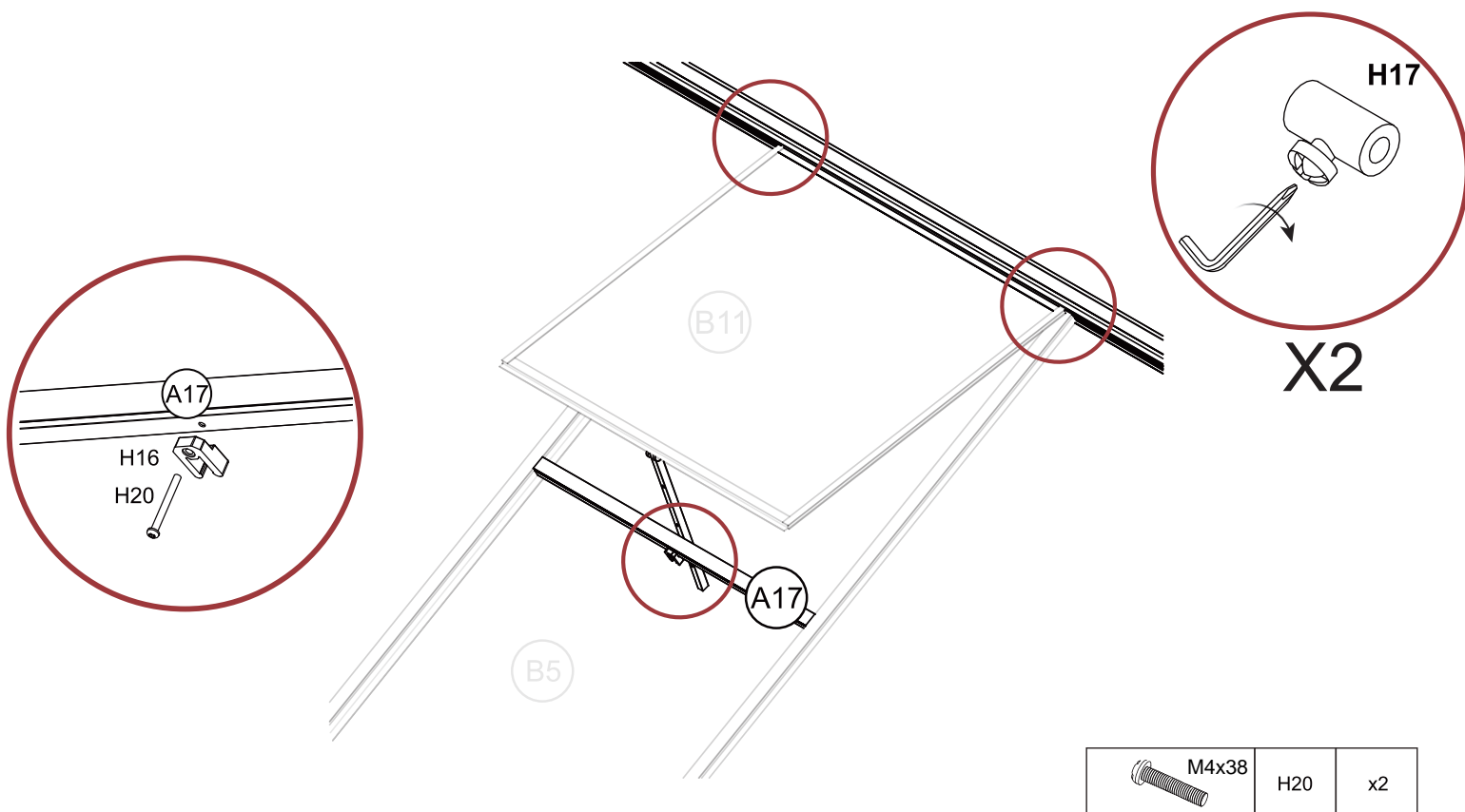
STEP 21



STEP 22



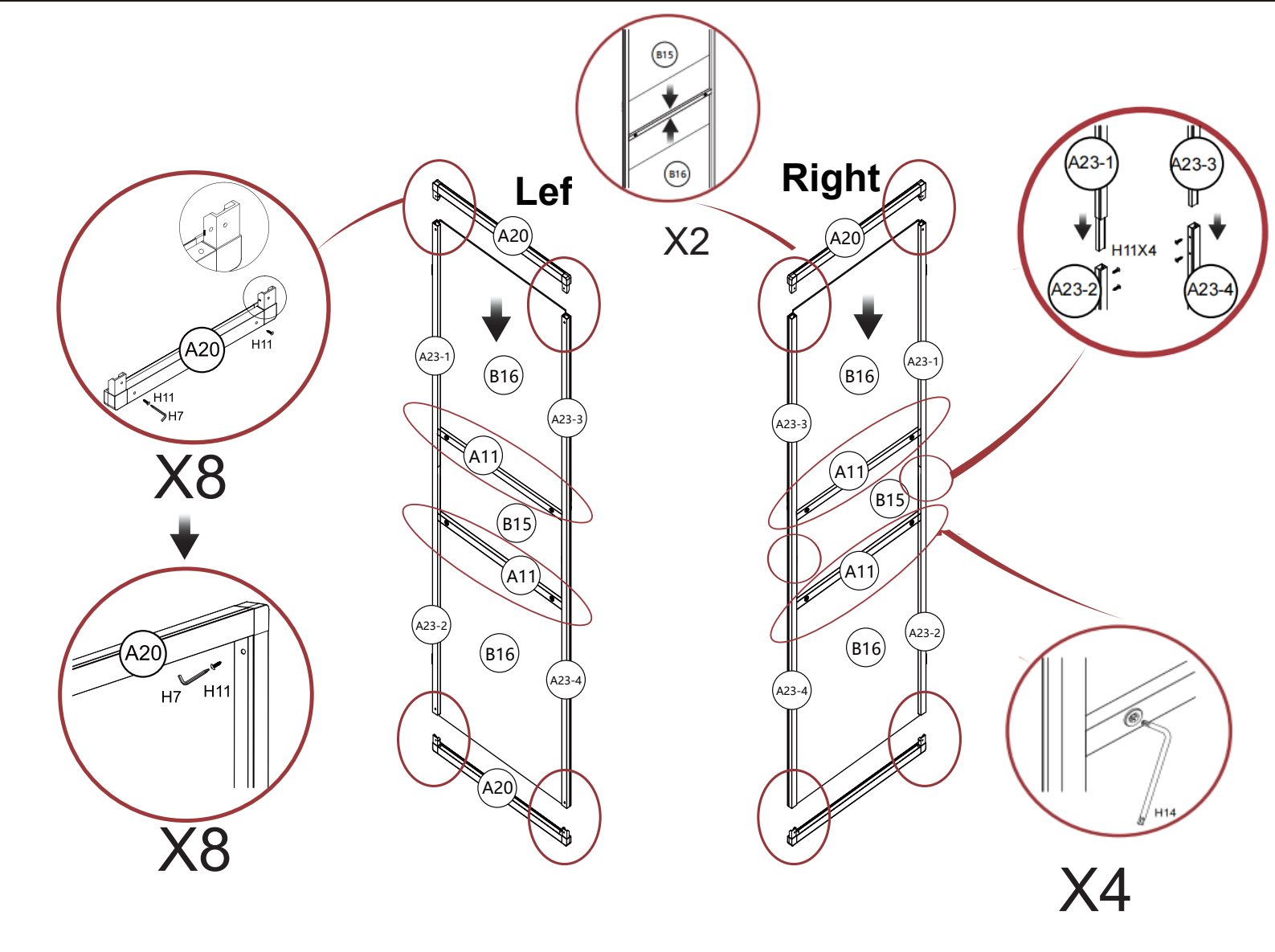
STEP 23



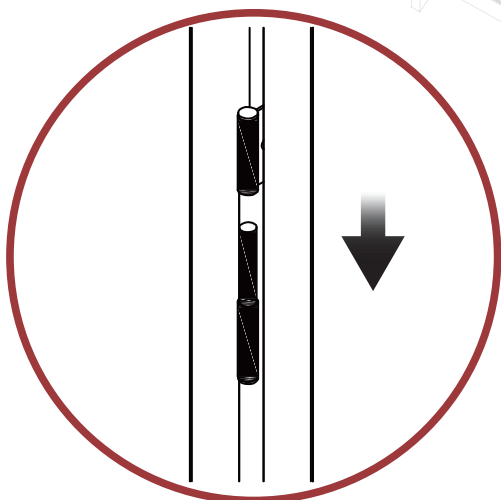
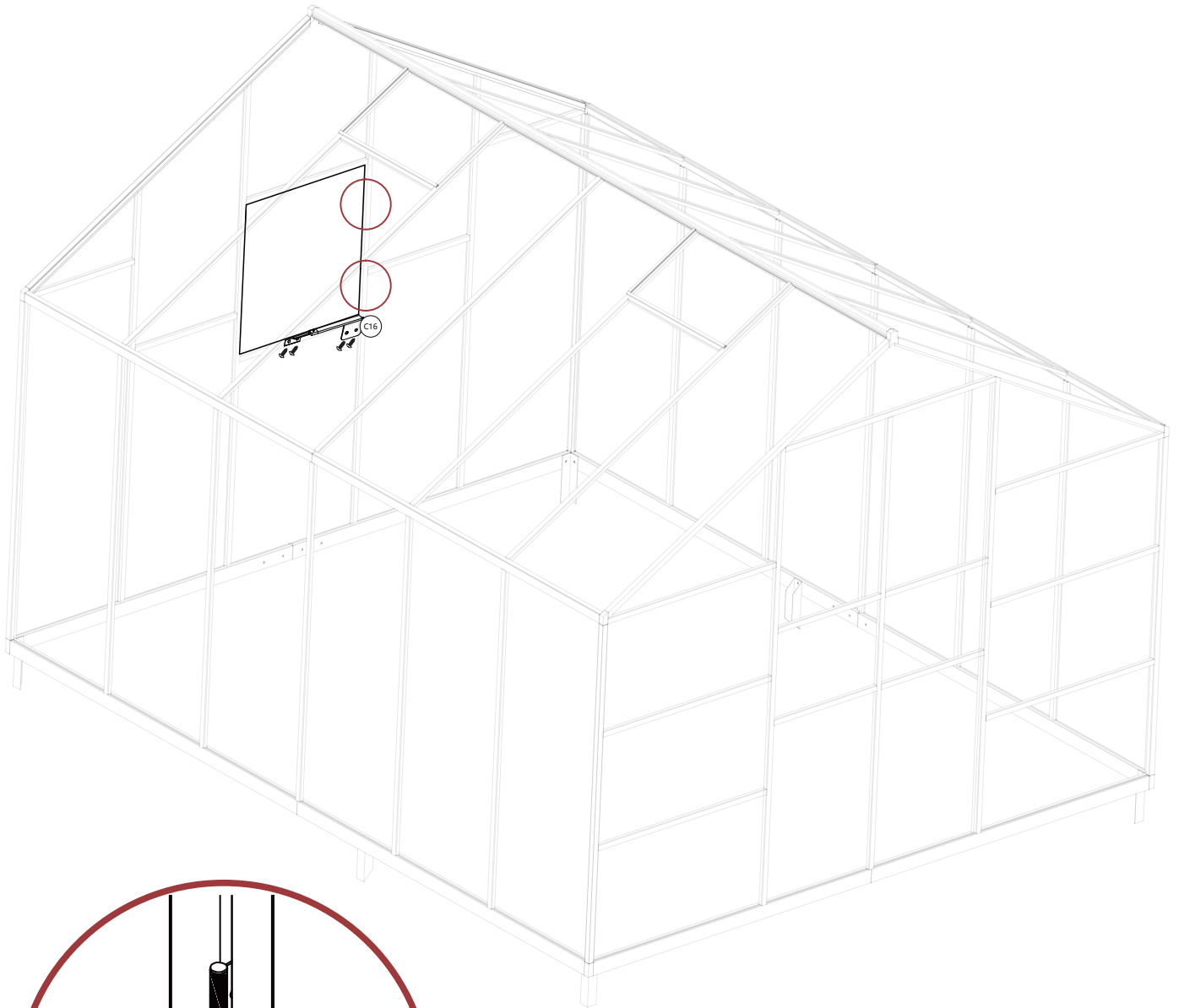
STEP 24

The diagram illustrates the final step of the roof assembly. A large, light gray rectangular panel, labeled B11, is being lowered into place. It is being supported by two long wooden beams, labeled A30, which are positioned diagonally across the roof frame. A red circle highlights the point where the panel B11 meets the beam A30, indicating the location of the fasteners. A circular inset on the left provides a magnified view of this joint, showing the panel B11 being secured to the beam A30 with screws. An arrow in the inset points to the screws being driven into the beam.

STEP 25



STEP 26

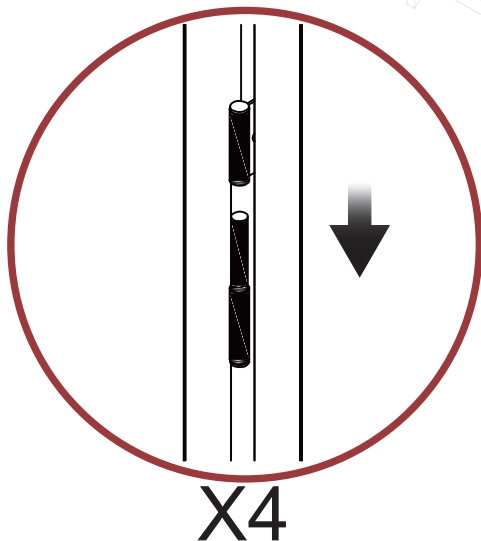
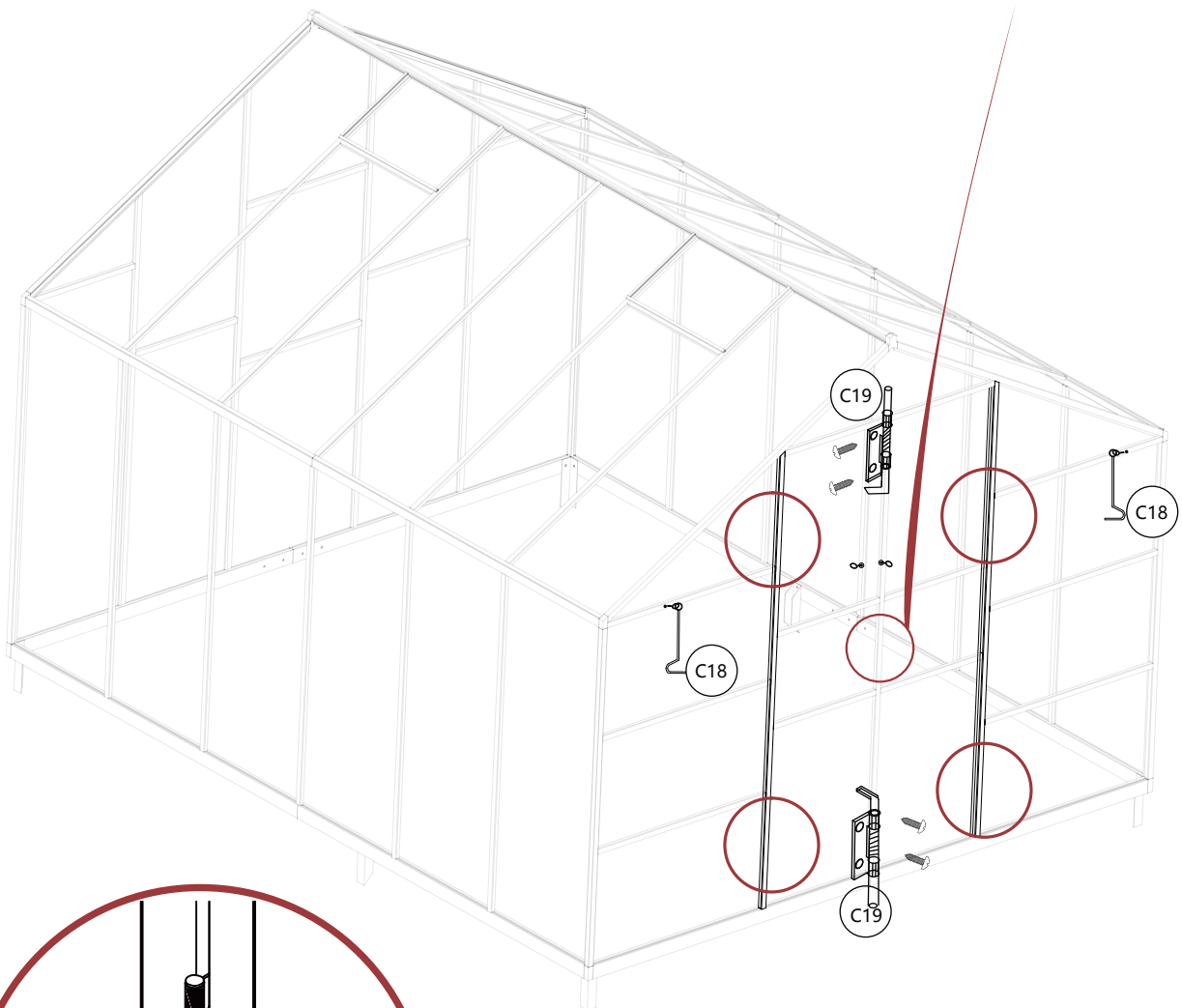
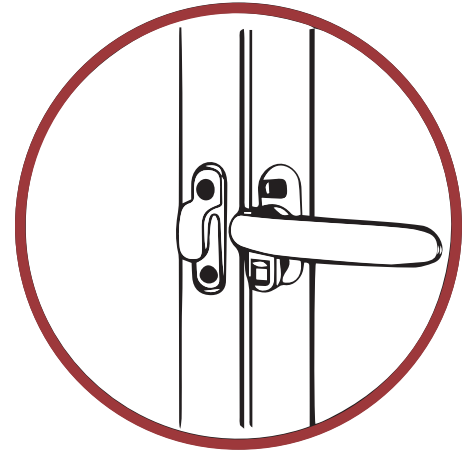
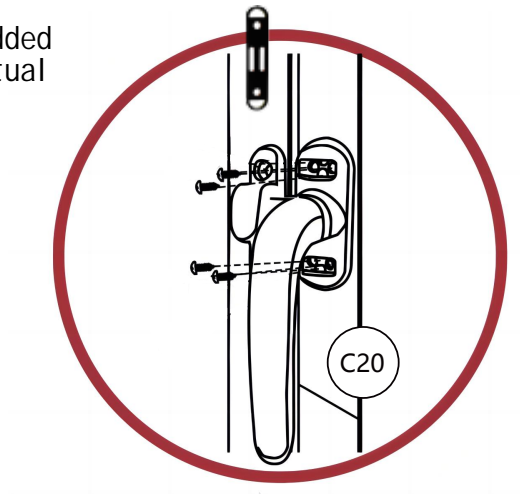


X2



STEP 27

Plastic locks

Plastic locks are added according to the actual demand quantity



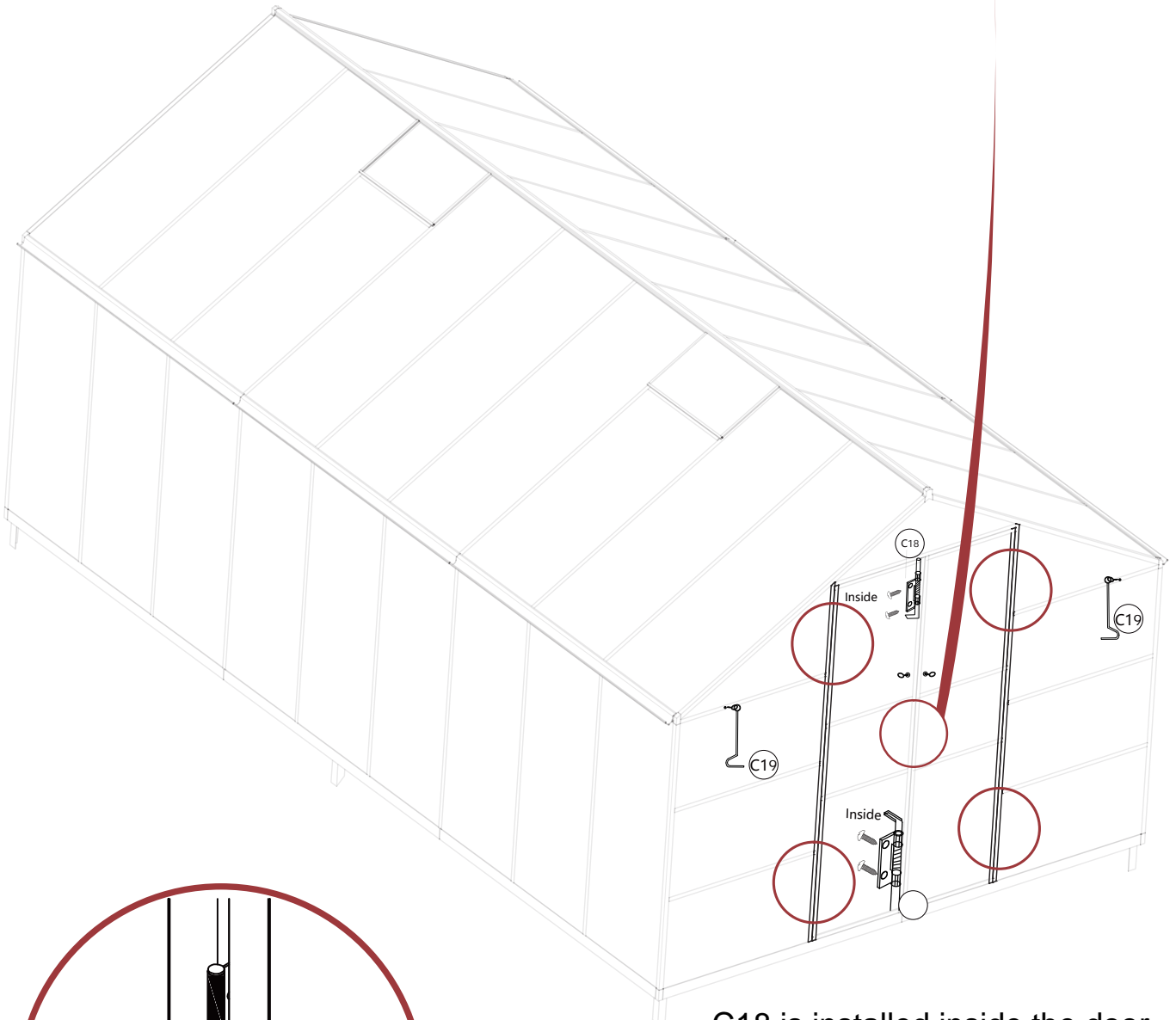
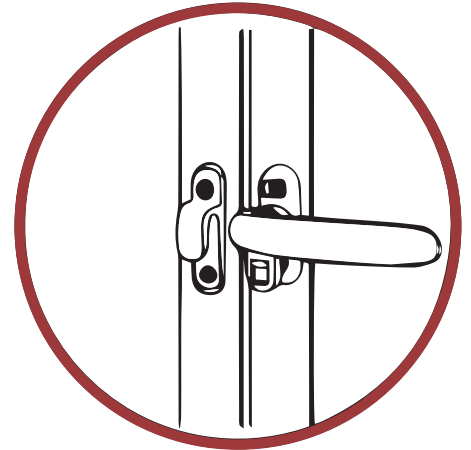
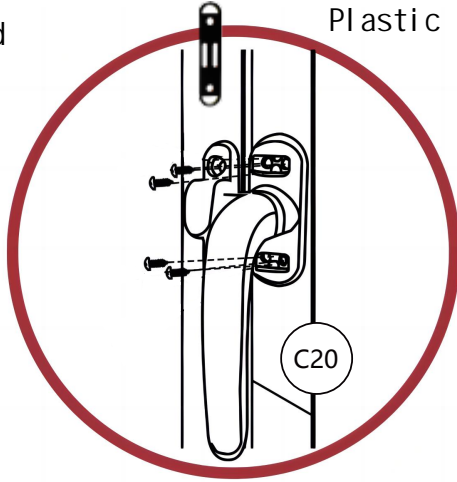
X4

		H22	X4
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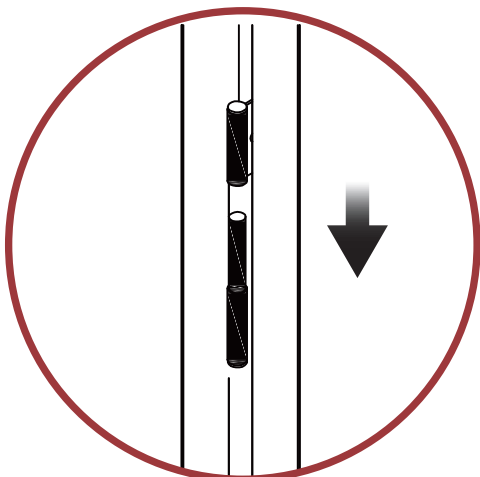
STEP 27

Plastic locks are added according to the actual demand quantity

Plastic locks



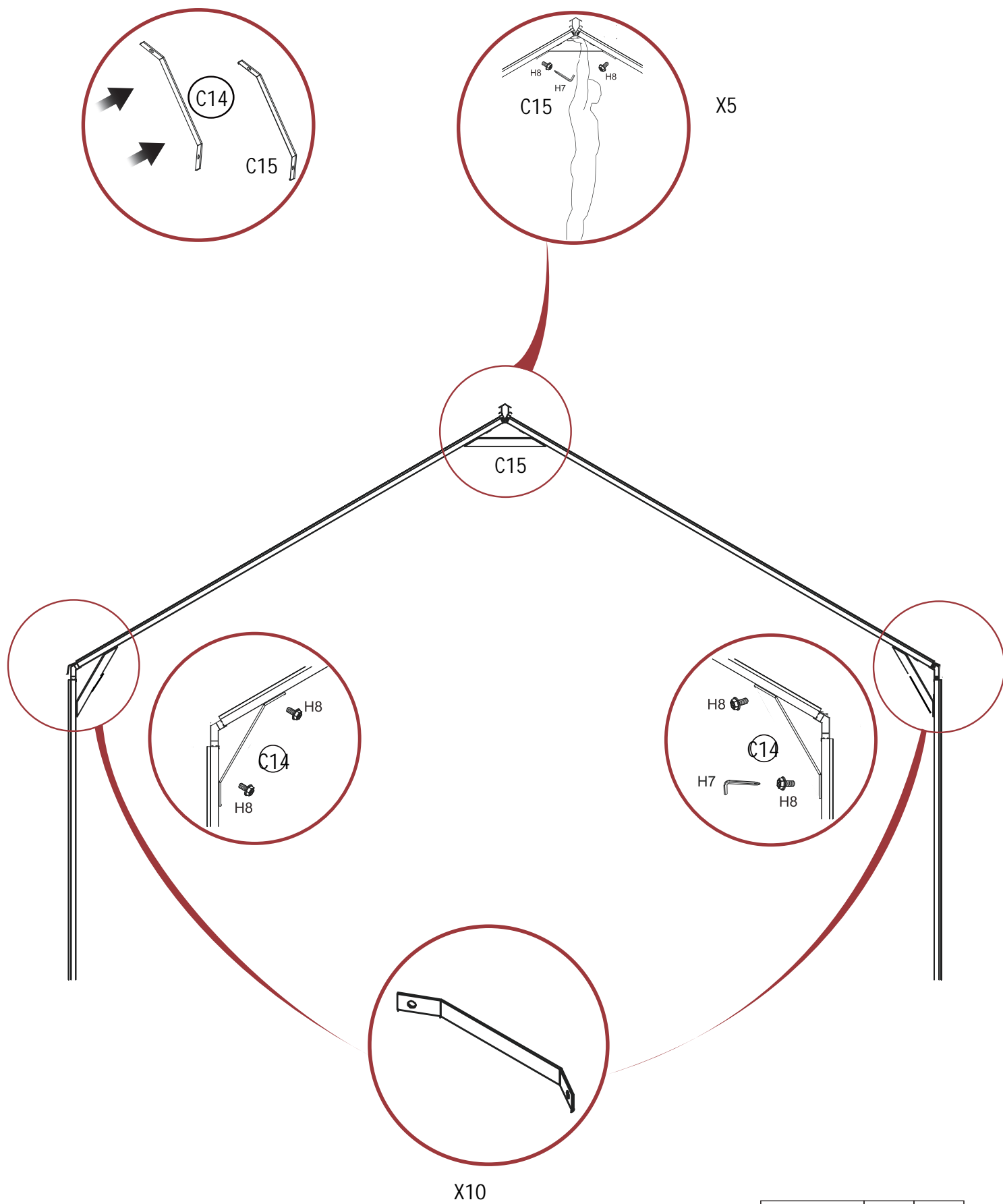
C18 is installed inside the door.




X4

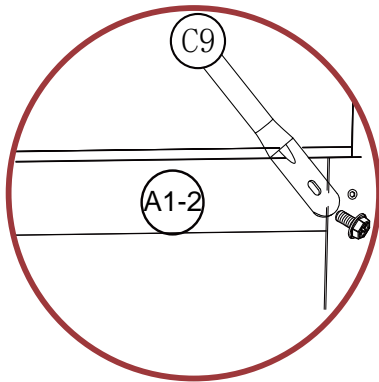
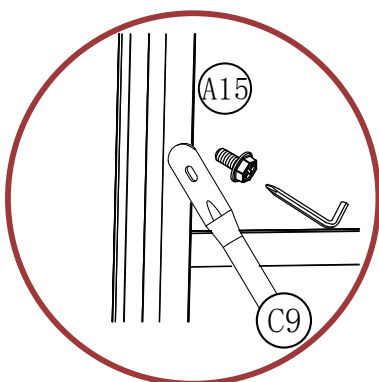
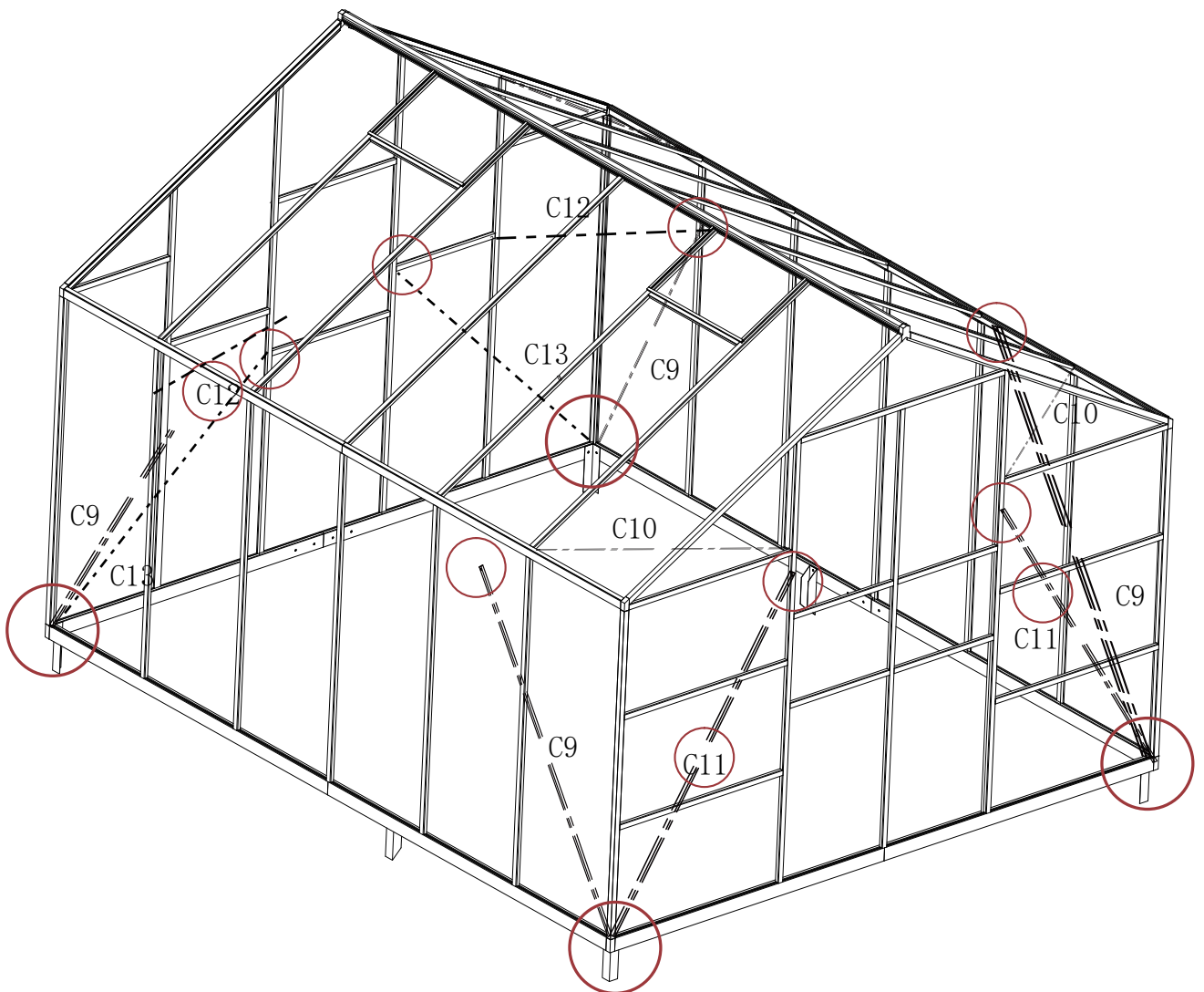
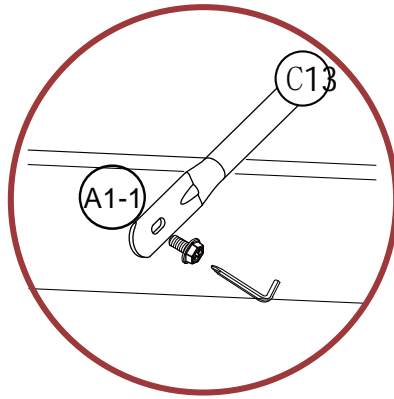
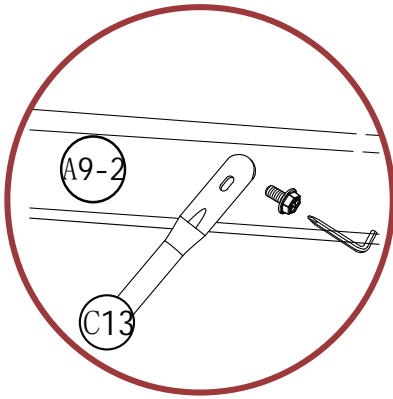
+		H22	X4
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STEP 27



	H8	x30
M6x12		

STEP 29



 M6x12	H8	X16
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STEP 30

