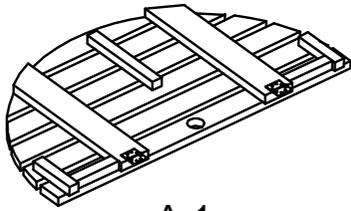
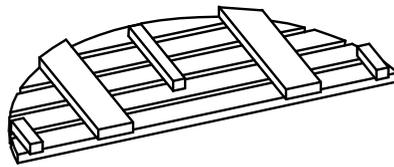


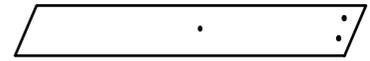
# WOODEN PICNIC TABLE ASSEMBLY INSTRUCTION



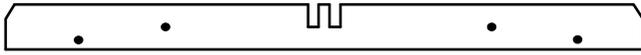
A 1pc



B 1pc



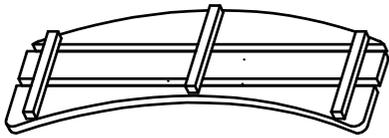
C 4pcs



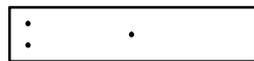
D 2pcs



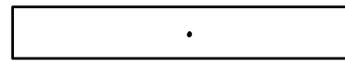
E 2pcs



F 4pcs



G 8pcs



H 4pcs



I 3.5x25mm 6pcs



J 3.5x45mm 4pcs



K 6x50mm 8pcs



L 6x70mm 24pcs



M 8x100mm 8pcs



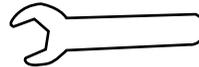
N M8 8pcs



O M6 24pcs

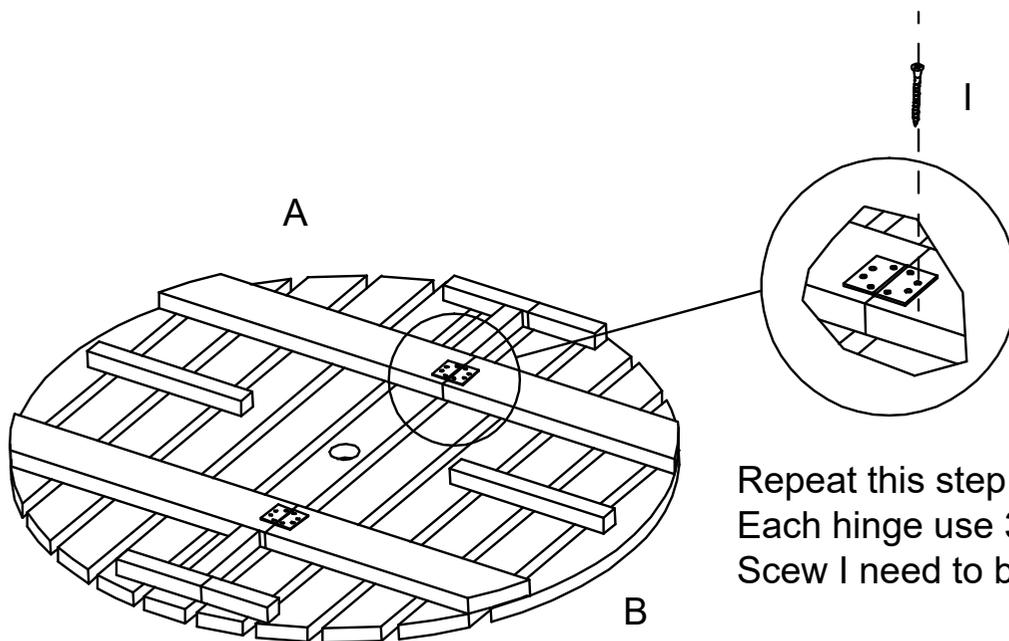


P 10# 1pc



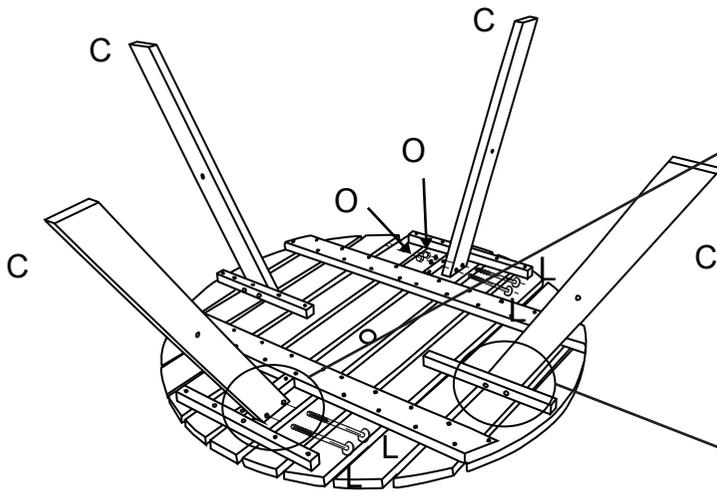
Q 14# 1pc

Step 1  
I 6pcs

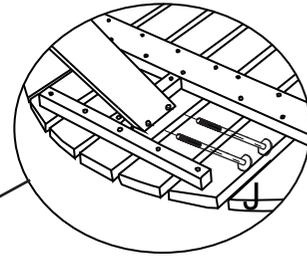


Repeat this step on each hinge  
Each hinge use 3 screws  
Screw I need to be 100% tighten

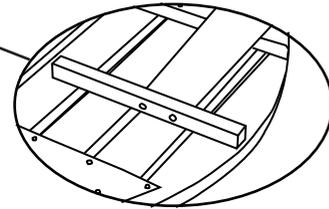
Step 2  
L 8pcs  
O 8pcs



Leg on the right side of the drag wood  
Symmetrical installation at both ends  
Bolts L should be 50% tighten  
O cannot be put on until L 100% tighten

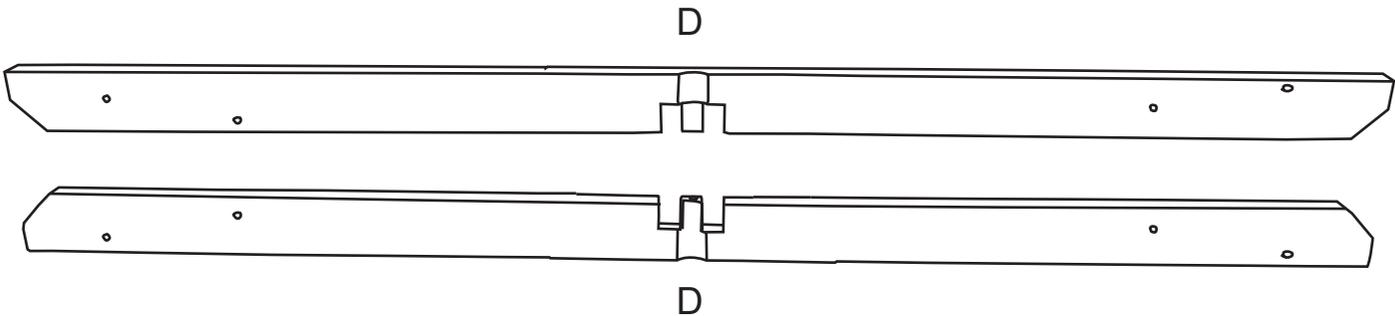


Assmeble legs according to above position

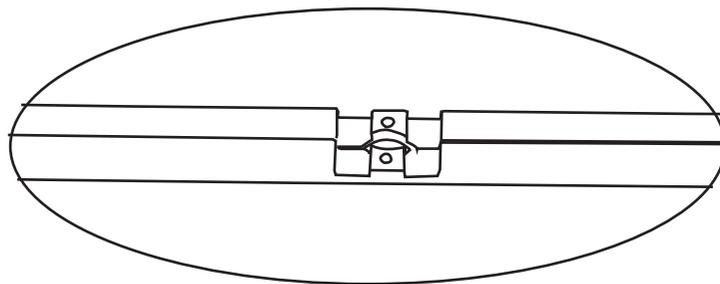
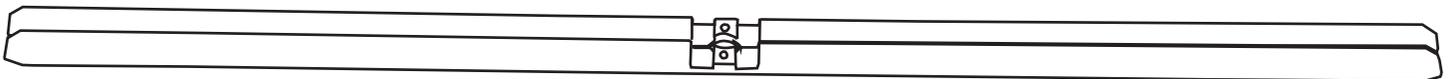


Leg on the right side of the drag wood  
Symmetrical installation at both ends  
Bolts L should be 50% tighten  
O cannot be put on until L 100% tighten

Step 3



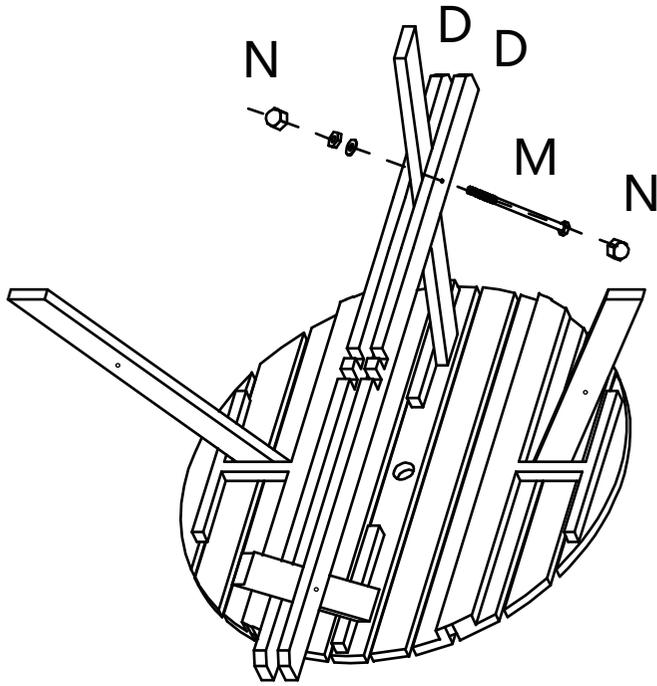
Turn over one D 180 degree to ensure they are matched



perfect matched

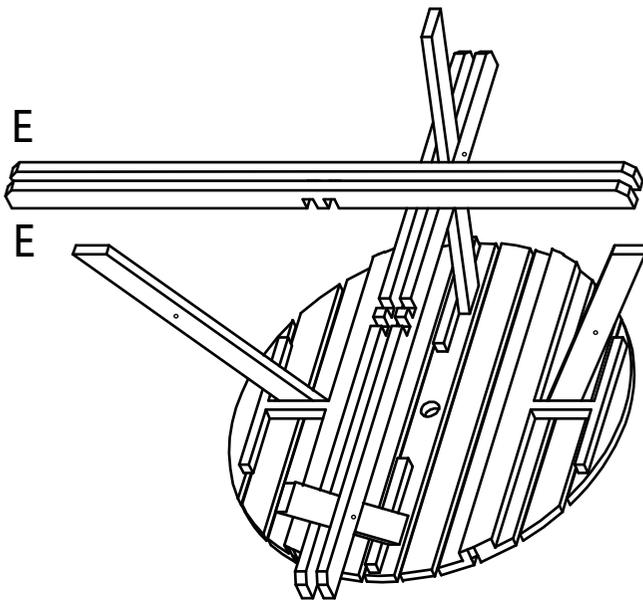
Then repeat this step on E, to make sure they are matched perfectly

Step 4  
M 2pcs  
N 4pcs



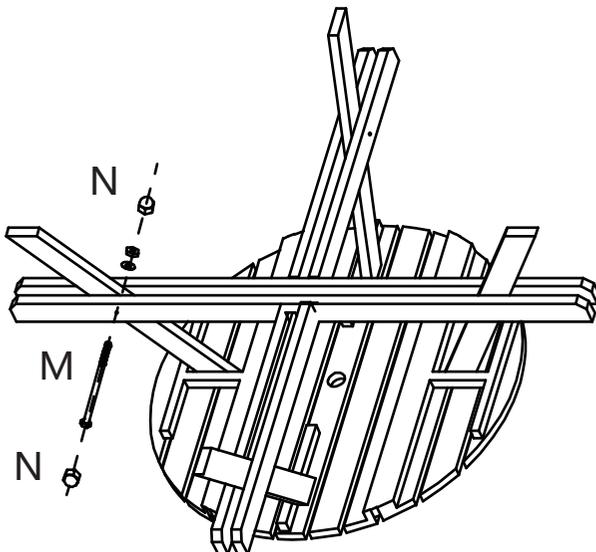
C is between two D  
Bolts M tighten 30%  
Don't put on N until M is 100% tighten  
Both ends need to assemble

Step 5



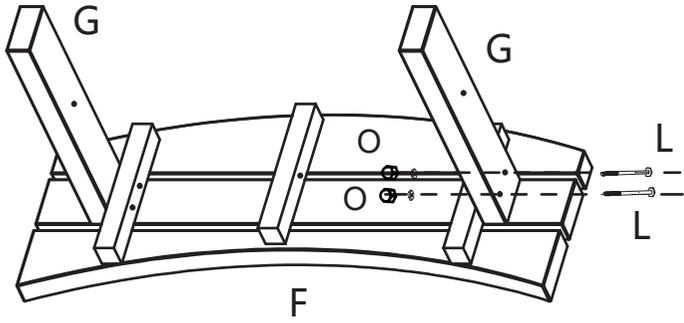
Repeat last step to assemble E

Step 6  
M 2pcs  
N 4pcs



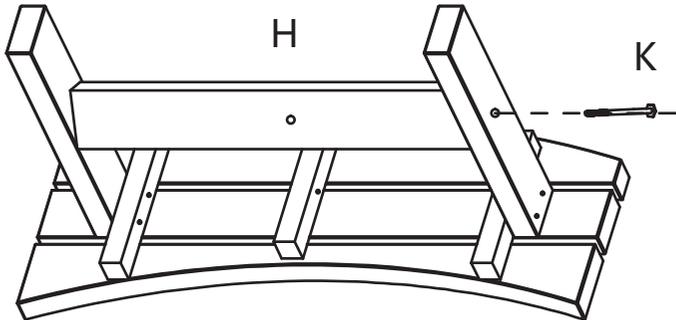
C is between two E  
Bolts M tighten 30%  
Don't put on N until M is 100% tighten  
Both ends need to assemble

Step 7  
 L 16pcs  
 O 16pcs



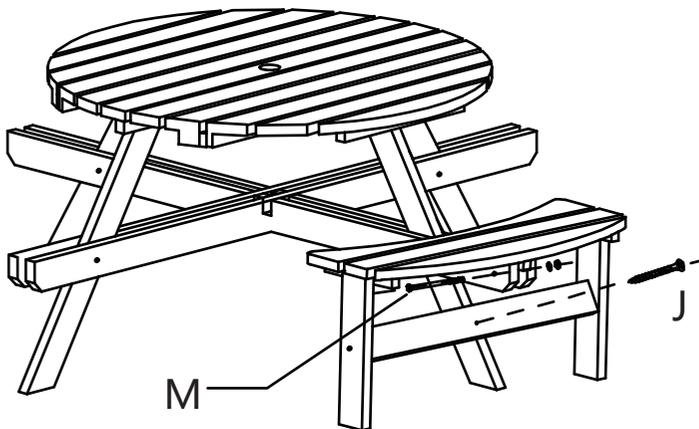
Bolts L tighten 50%  
 Repeat this step on the other three benches  
 O cannot be put on until L 100% tighten

Step 8  
 K 8pcs



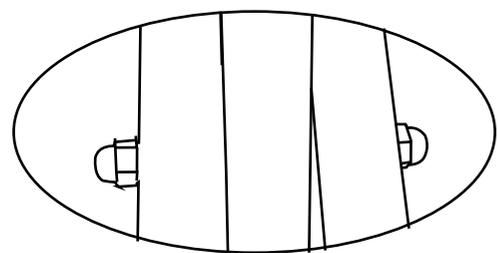
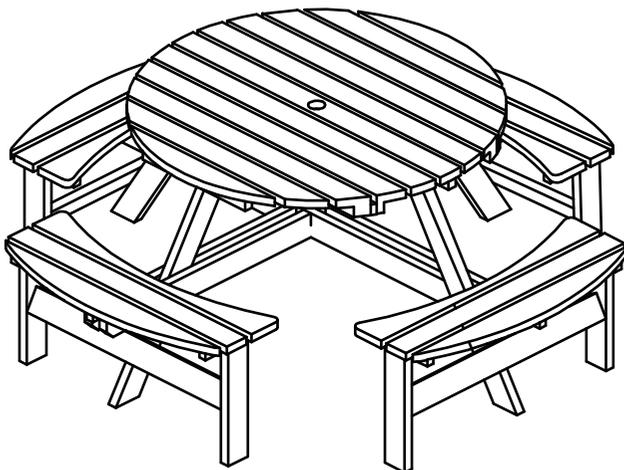
Bolts K tighten 30%  
 Repeat this step on the other three benches

Step 9  
 M 4pcs  
 J 4pcs



Bolts M tighten 100%  
 H and C matched perfectly  
 Screw J need to be tighted 100%  
 Repeat this step on the other three benches

Step 10



Put on N at each end

Repeat last step until each bench is assembled correctly  
 then TIGHTEN EACH BOLTS AND SCREWS TO BE 100%

Max capacity  
 Table top:75LBS  
 Each seat:500LBS