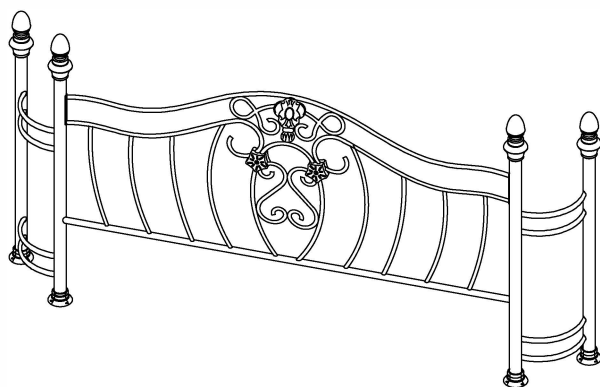
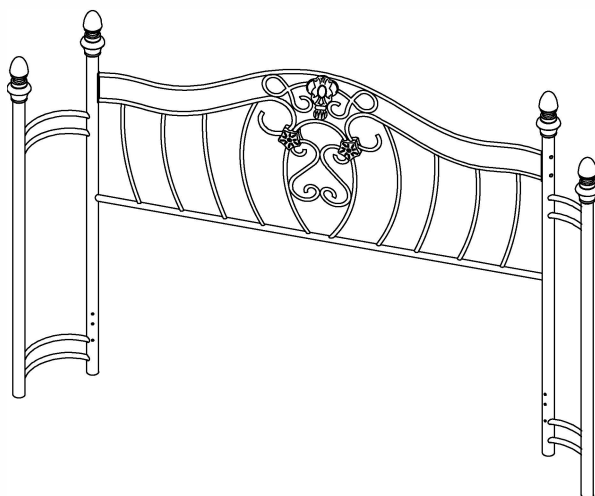


# *ASSEMBLY INSTRUCTIONS*



## ASSEMBLY INSTRUCTIONS

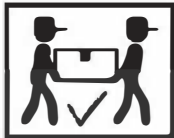
### ASSEMBLY TIPS:

1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly.



### WARNING!

1. Don't attempt to repair or modify parts that are broken or defective. Please contact the store immediately.
2. This product is for home use only and not intended for commercial establishments.

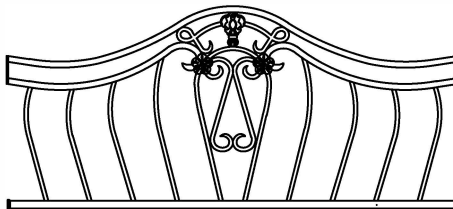


ASSEMBLY TIME

30 MINUTES

## PARTS IDENTIFICATION

A FRAME



2PCS

B POST FOR HEAD BOARD (LEFT)



1PC

E POST FOR FOOT BOARD (RIGHT)



1PC

C POST FOR HEAD BOARD (RIGHT)



1PC

F BALL



8PCS

D POST FOR FOOT BOARD (LEFT)



1PC

G FOOT PAD








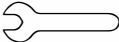


4PCS

### NOTE:

Phillips head screw driver is required in the assembly process; however, manufacturer does not provide this item.

## **HARDWARE IDENTIFICATION**

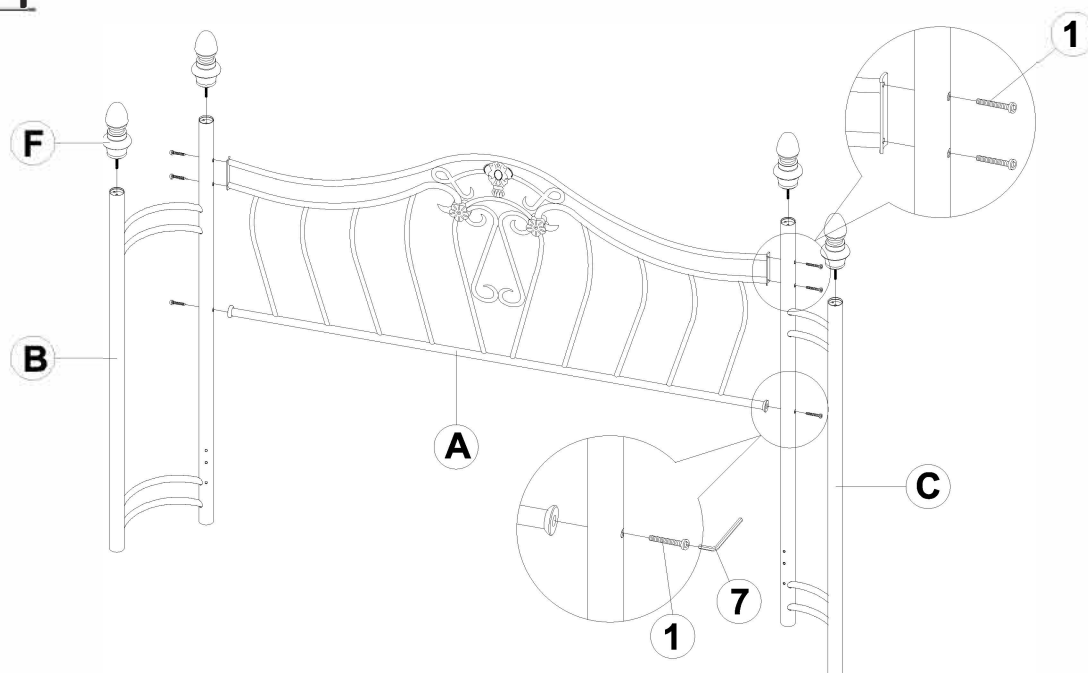
1	<b>LONG BOLT</b> ( $\Phi 1/4"$ x2-1/4")		16PCS	5	<b>FLAT WASHER</b> ( $\Phi 23$ x $\Phi 8.5$ x3.0)		8PCS
2	<b>SHORT BOLT</b> ( $\Phi 1/4"$ x3/4")		8PCS	6	<b>LOCK WASHER</b> ( $\Phi 1/4"$ )		4PCS
3	<b>SPRING WASHER</b> ( $\Phi 10.5$ x $\Phi 6.5$ x1.5)		8PCS	7	<b>ALLEN KEY</b> (4mm)		1PC
4	<b>FLAT WASHER</b> ( $\Phi 16.0$ x $\Phi 6.5$ x1.5)		12PCS	8	<b>WRENCH</b> (11.0mm)		1PC

**NOTE:**

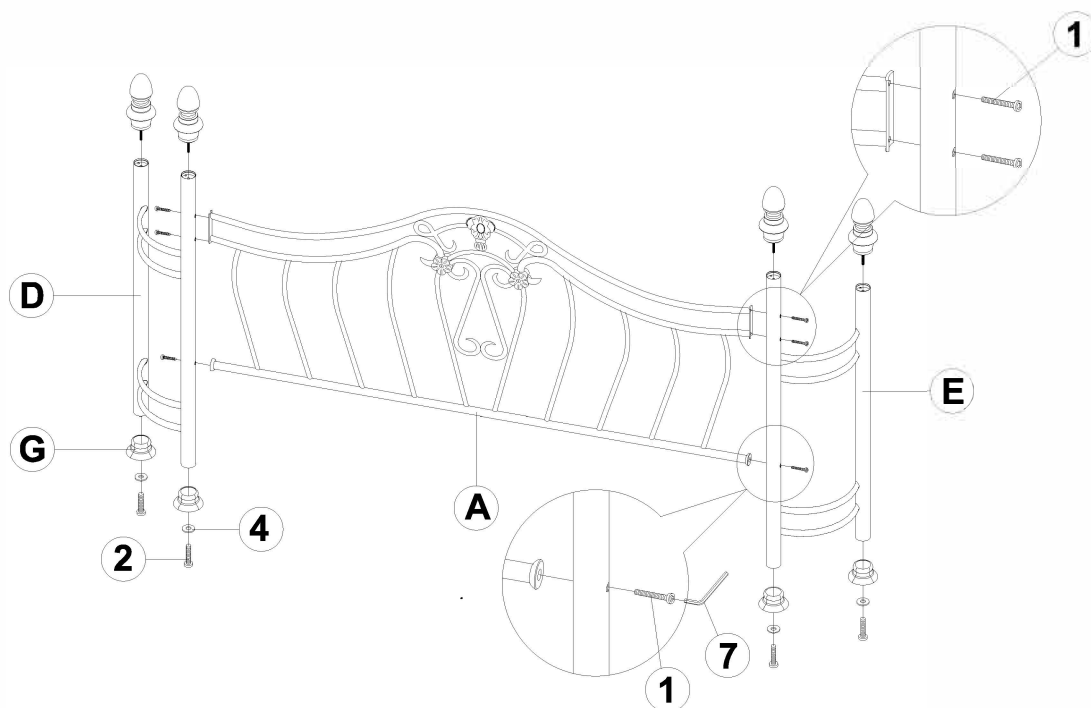
Phillips head screw driver is required in the assembly process; however, manufacturer does not provide this item.

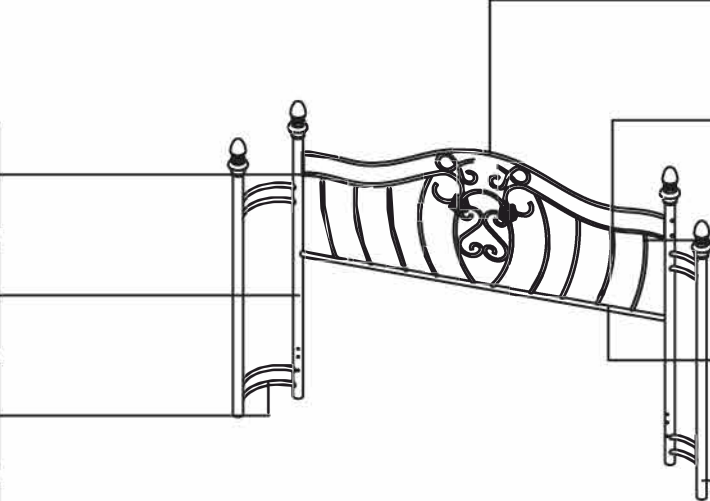
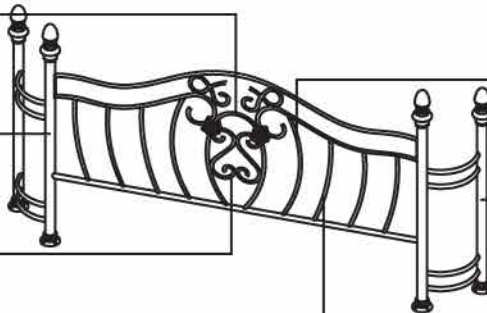
## ASSEMBLY INSTRUCTIONS

### STEP 1



### STEP 2



<div>Φ19X780mm</div> <div>Solid</div>		<div>Φ19X1515mm</div> <div>Solid</div>
<div>Φ3/4"X30-3/4"</div>		<div>Φ3/4"X59-5/8"</div>
<div>Φ38X1238mm</div> <div>Solid</div>		<div>Φ13X385mm</div> <div>Solid</div>
<div>Φ1-1/2"X48-3/4"</div>		<div>Φ1/2"X15-1/8"</div>
<div>Φ19X1194mm</div> <div>Solid</div>		<div>Φ13X395mm</div> <div>Solid</div>
<div>Φ3/4"X47"</div>		<div>Φ1/2"X15-1/2"</div>
<div>Φ13X1160mm</div> <div>Solid</div>		<div>Φ25X1445mm</div> <div>Solid</div>
<div>Φ1/2"X45-5/8"</div>		<div>Φ1"X56-7/8"</div>
<div>Φ38X842mm</div> <div>Solid</div>		<div>Φ38X1148mm</div> <div>Solid</div>
<div>Φ1-1/2"X33-1/8"</div>		<div>Φ1-1/2"X45-1/4"</div>
<div>Φ13X615mm</div> <div>Solid</div>		<div>Φ13X480mm</div> <div>Solid</div>
<div>Φ1/2"X24-1/4"</div>		<div>Φ1/2"X18-7/8"</div>
		<div>Φ38X768mm</div> <div>Solid</div>
		<div>Φ1-1/2"X30-1/4"</div>
		<div>Φ13X410mm</div> <div>Solid</div>
		<div>Φ1/2"X16-1/8"</div>