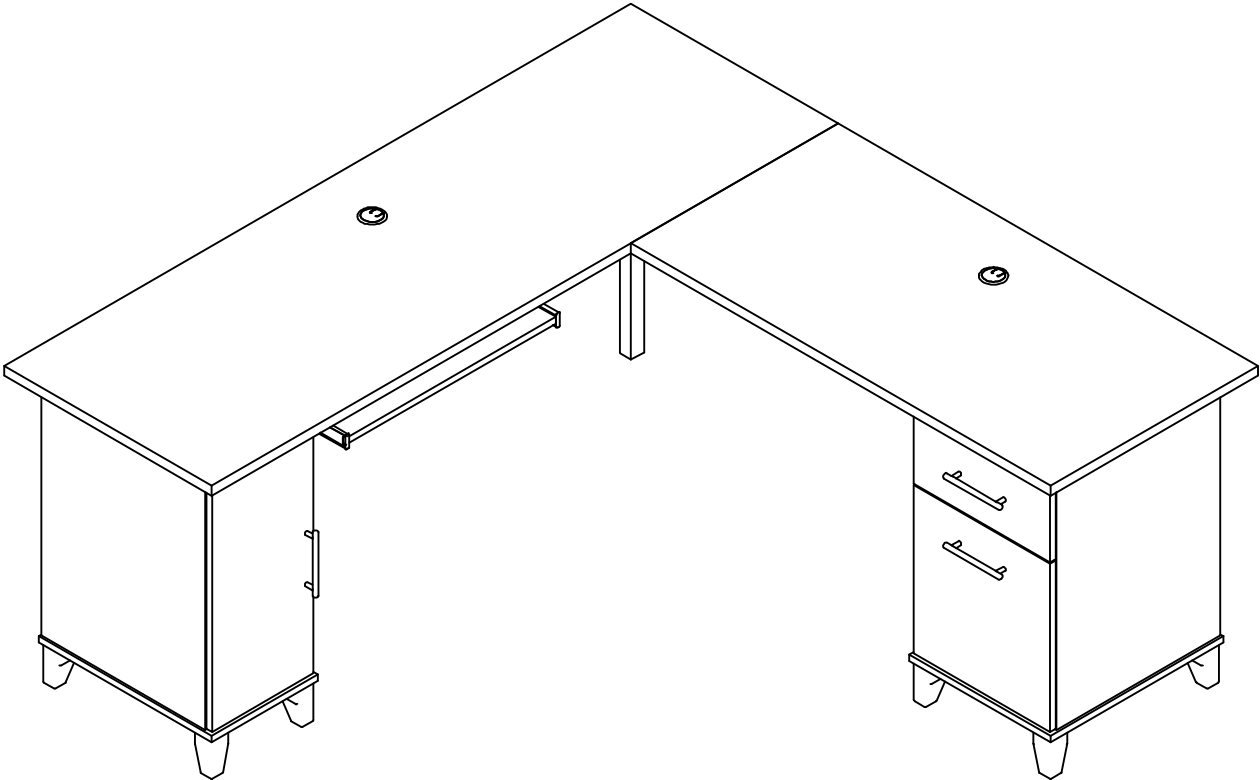


W L Desk



Get Ready to Assemble

For best results, keep these tips in mind:

- ① We know you want to finish this assembly as quickly as possible, but trust us: you'll have a better experience if you take it one step at a time.
- ② Give yourself some room to work near where you want the fully assembled product.
- ③ If your floor isn't carpeted, assemble this product on the empty carton to avoid scratching.
- ④ Do you have a friend who owes you a favor? Some steps may go a little easier with a second set of hands.

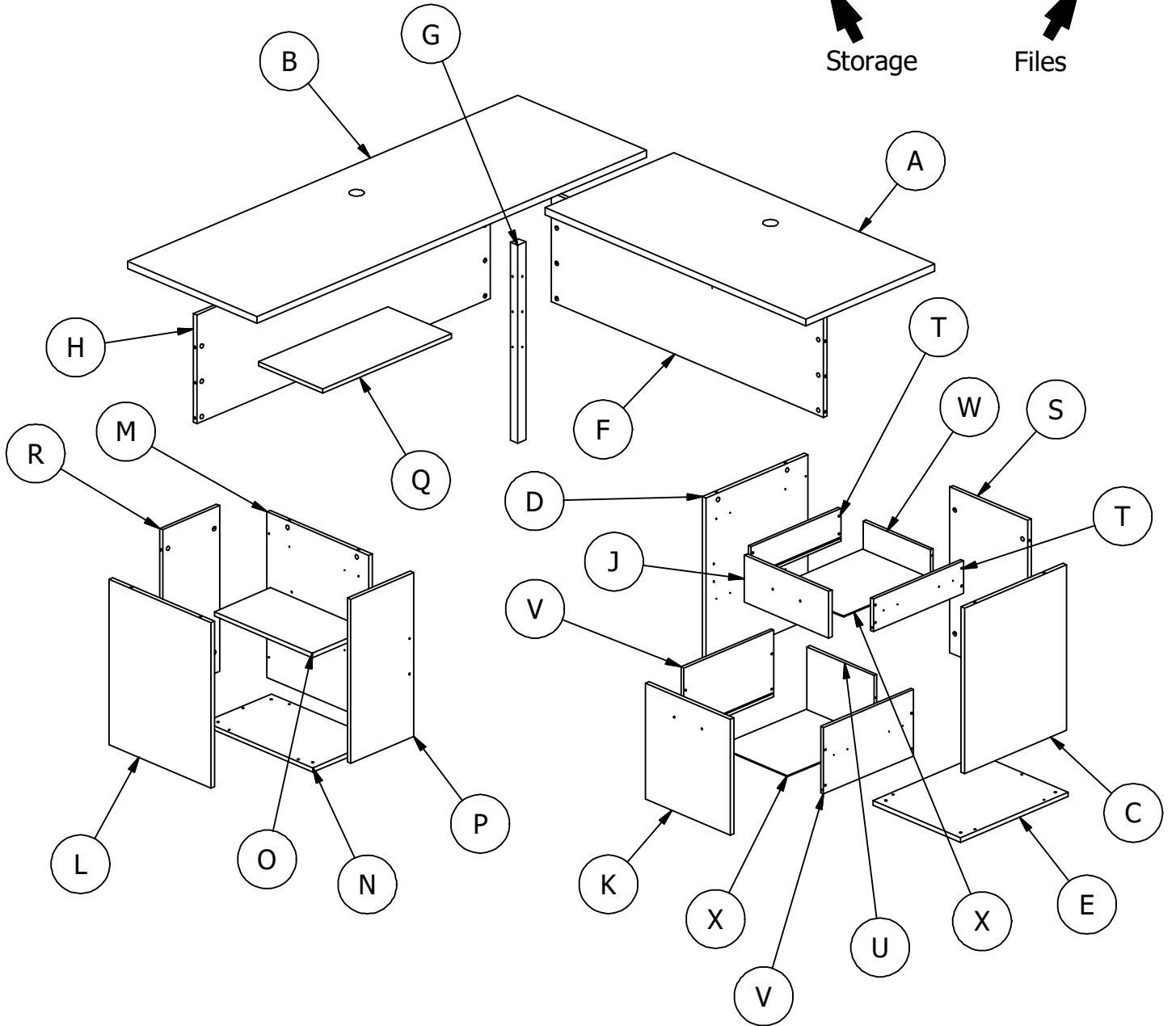
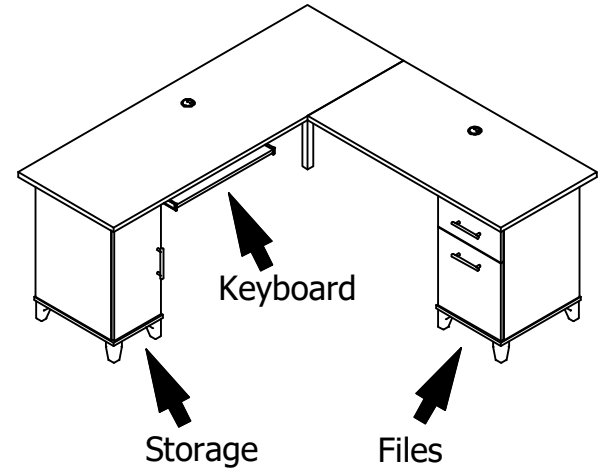
DOs

- ✔ Use a #2 Phillips head screwdriver (or other handheld tools as indicated)
- ✔ Wear safety glasses at all times during assembly
- ✔ Carefully follow the instructions in this guide and complete all steps in order
- ✔ Give us a call if you're having trouble with a particularly tricky step

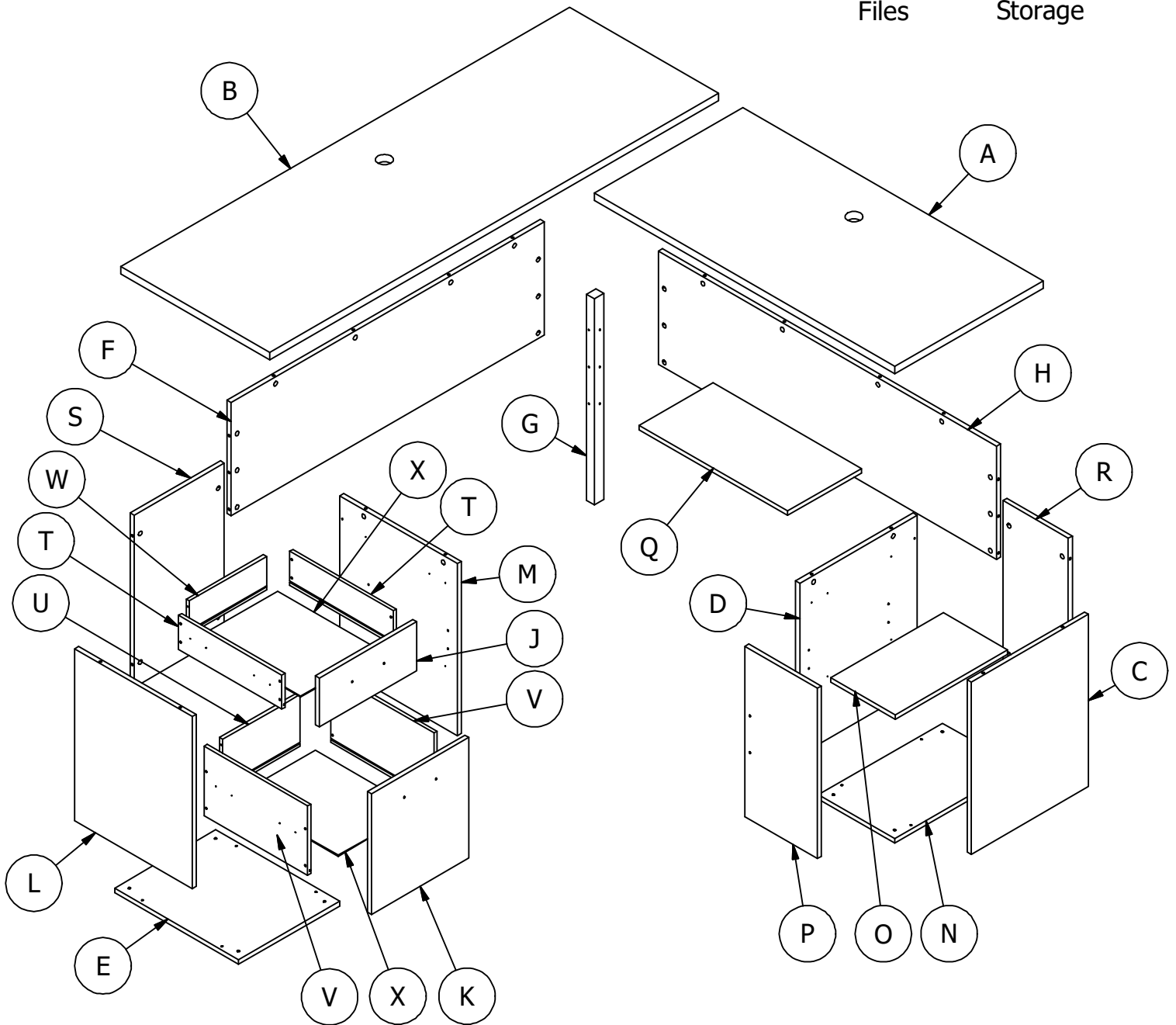
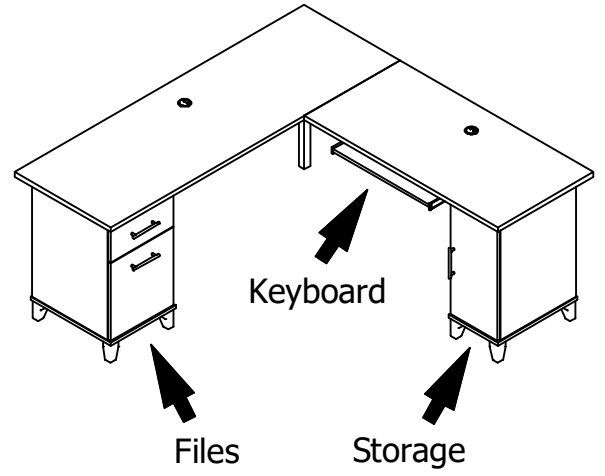
DON'Ts

- ✘ We know power tools are quick and easy, but you shouldn't use them when assembling this product (unless otherwise specified)
- ✘ Never move your furniture with items inside or resting on the surface
- ✘ Do not attempt to use this product before all steps have been completed

Assembly Option 1

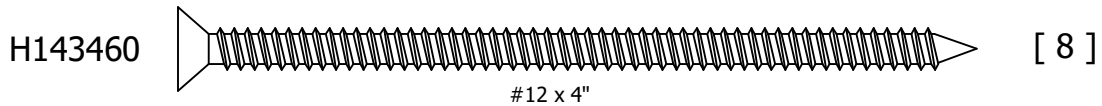
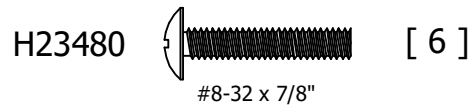
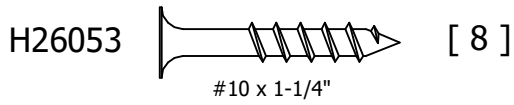
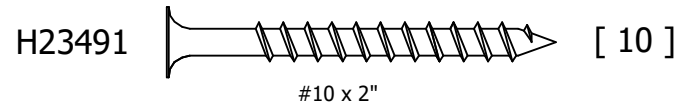
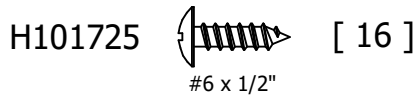
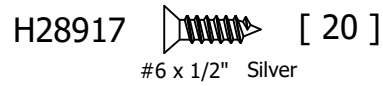
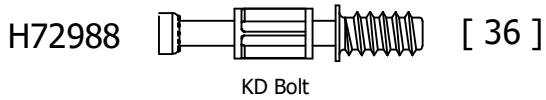
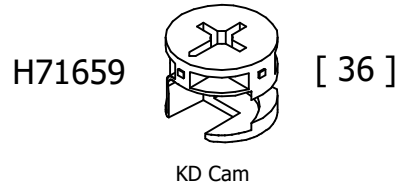
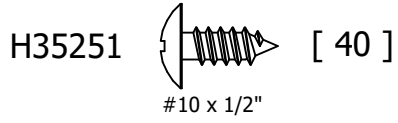


Assembly Option 2



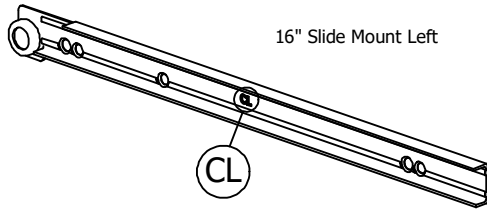
Get to know your Fasteners

Fasteners are shown actual size.



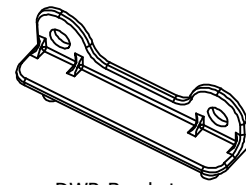
Get to know your Hardware

Hardware not to scale.



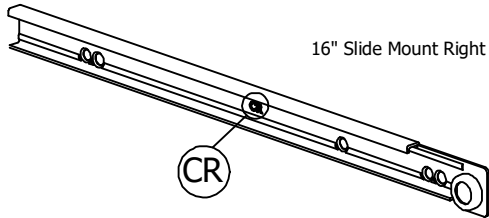
16" Slide Mount Left

[1]



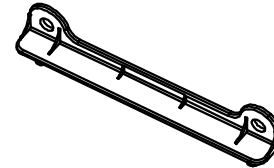
DWR Bracket

[2]



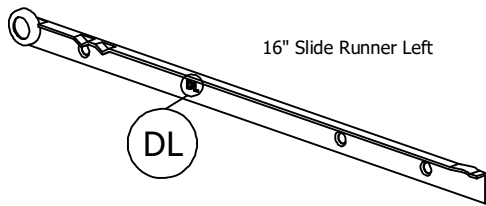
16" Slide Mount Right

[1]



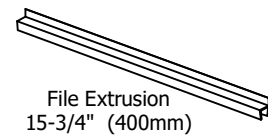
Drawer Bracket

[2]



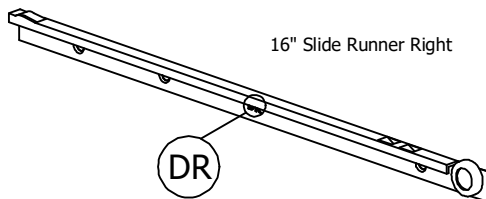
16" Slide Runner Left

[1]



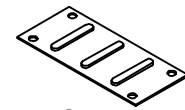
File Extrusion
15-3/4" (400mm)

[2]



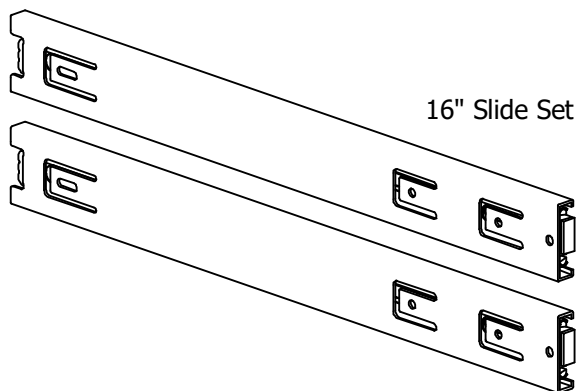
16" Slide Runner Right

[1]



Strap

[2]

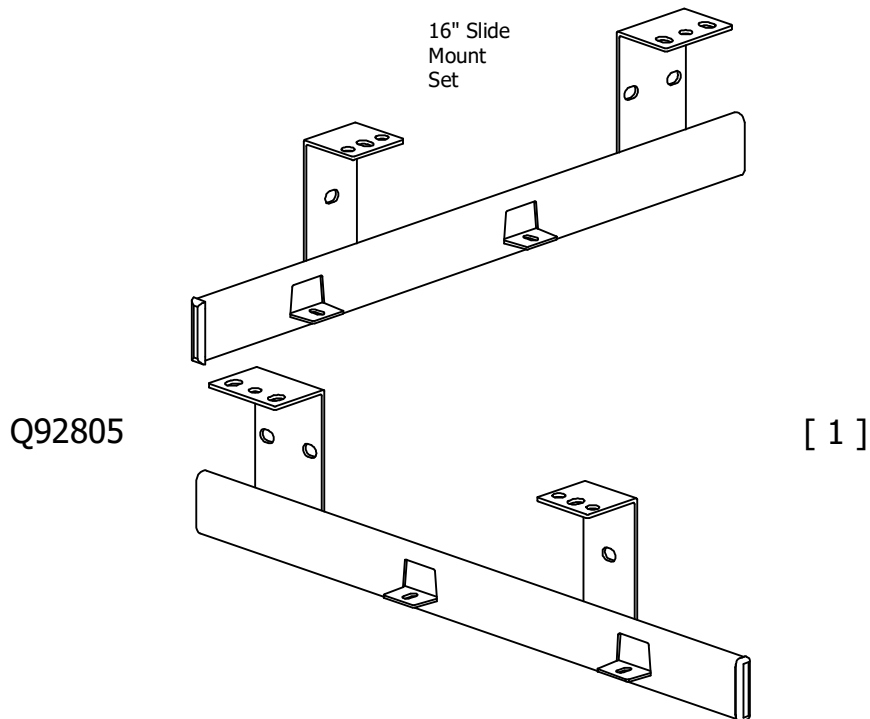
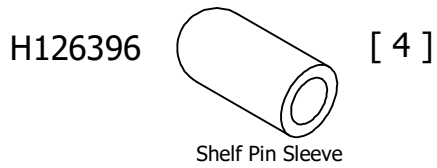
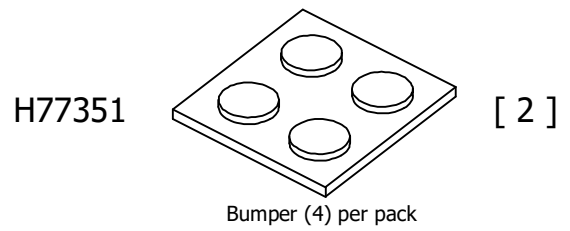
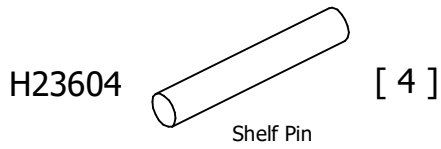
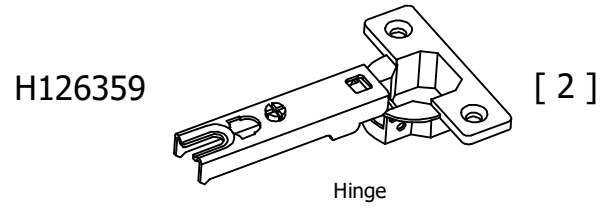
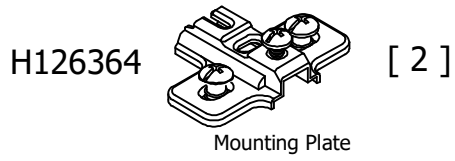


16" Slide Set

[1]

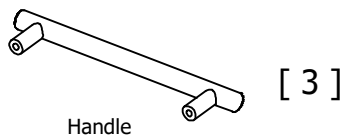
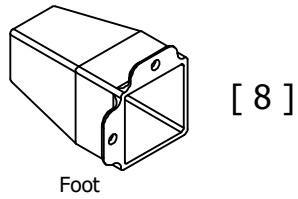
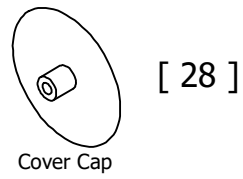
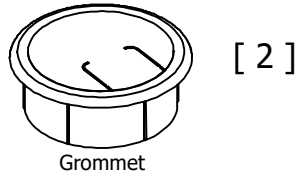
Get to know your Hardware

Hardware not to scale.



Get to know your Hardware

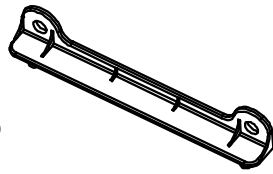
Hardware not to scale.



STEP 1

Prepare Drawer Fronts

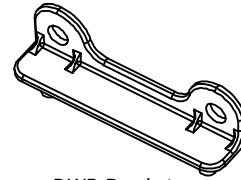
H100446



[2]

Drawer Bracket

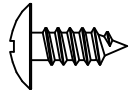
H100445



[2]

DWR Bracket

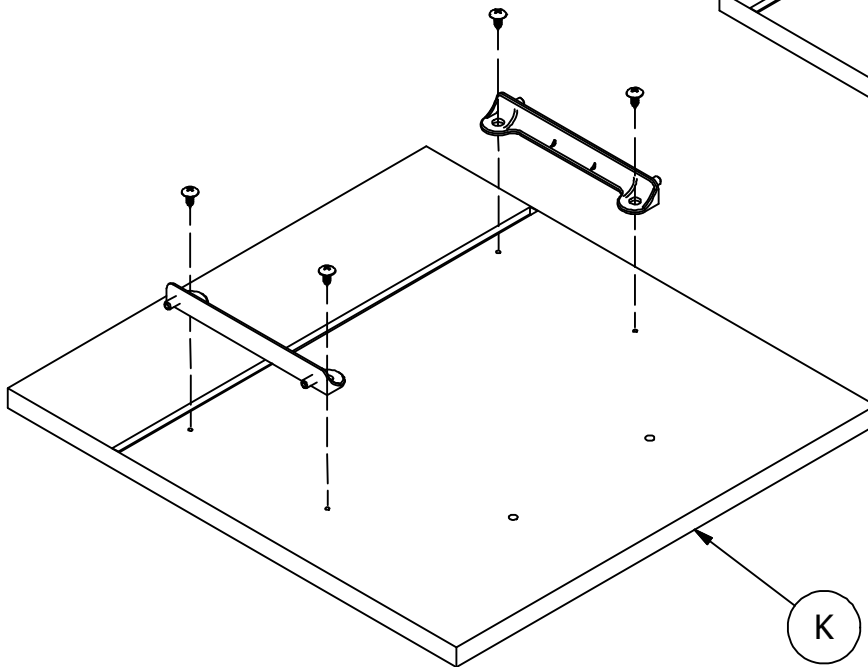
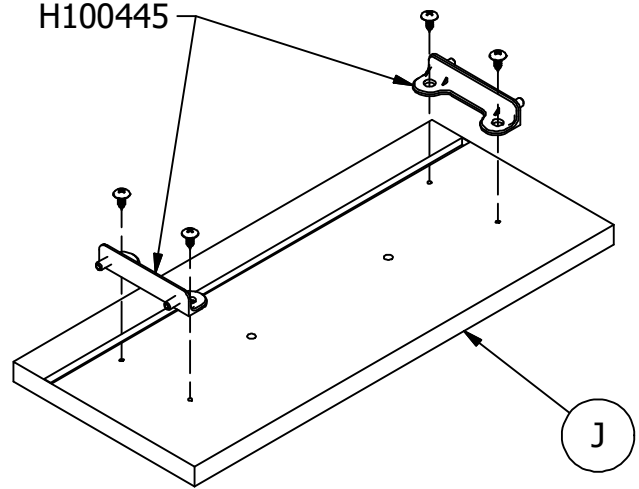
H35251



[8]


#10 x 1/2"

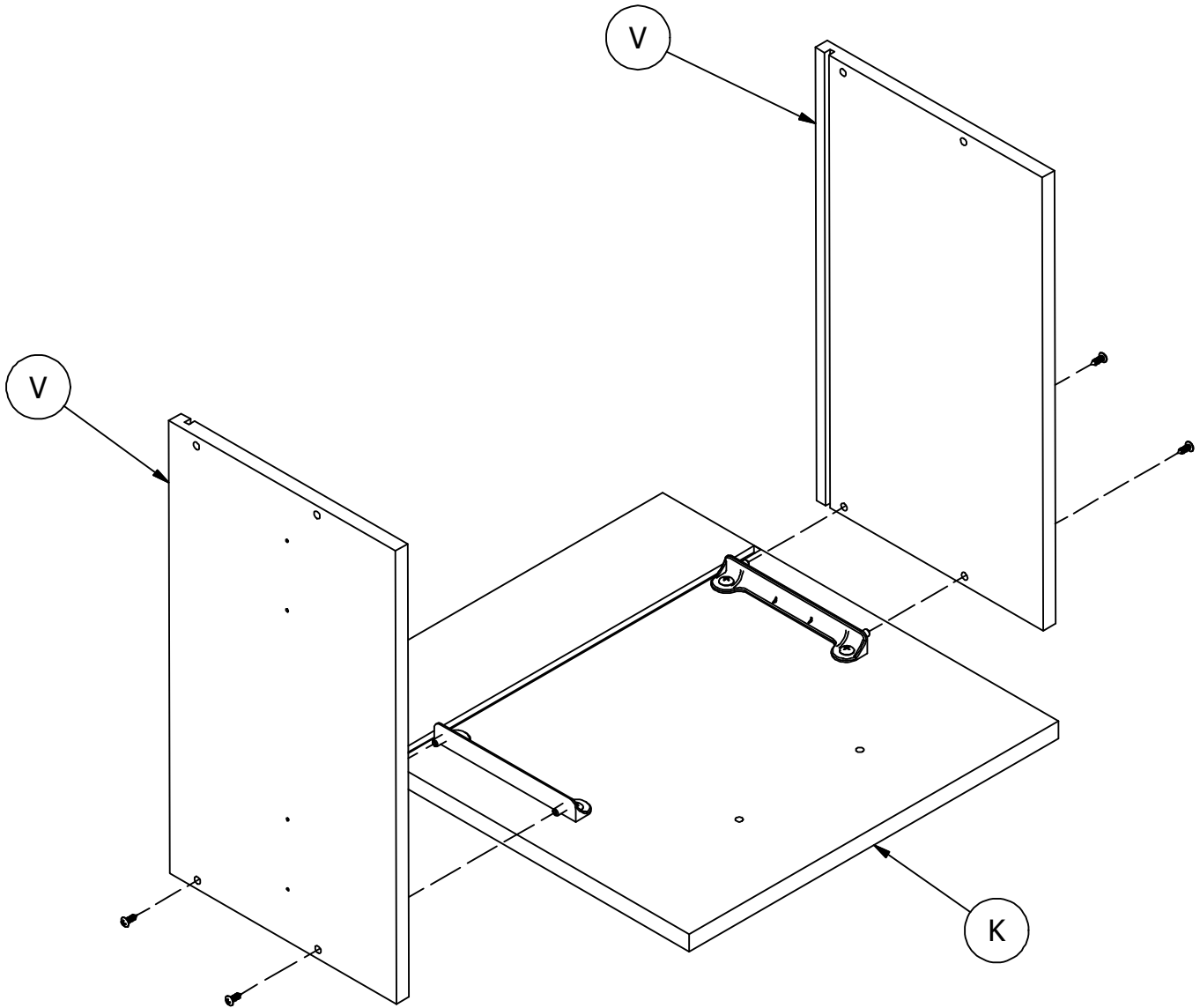
H100445



STEP 2

Build Drawer

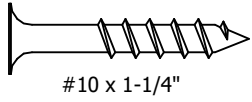
H101725  [4]
#6 x 1/2"



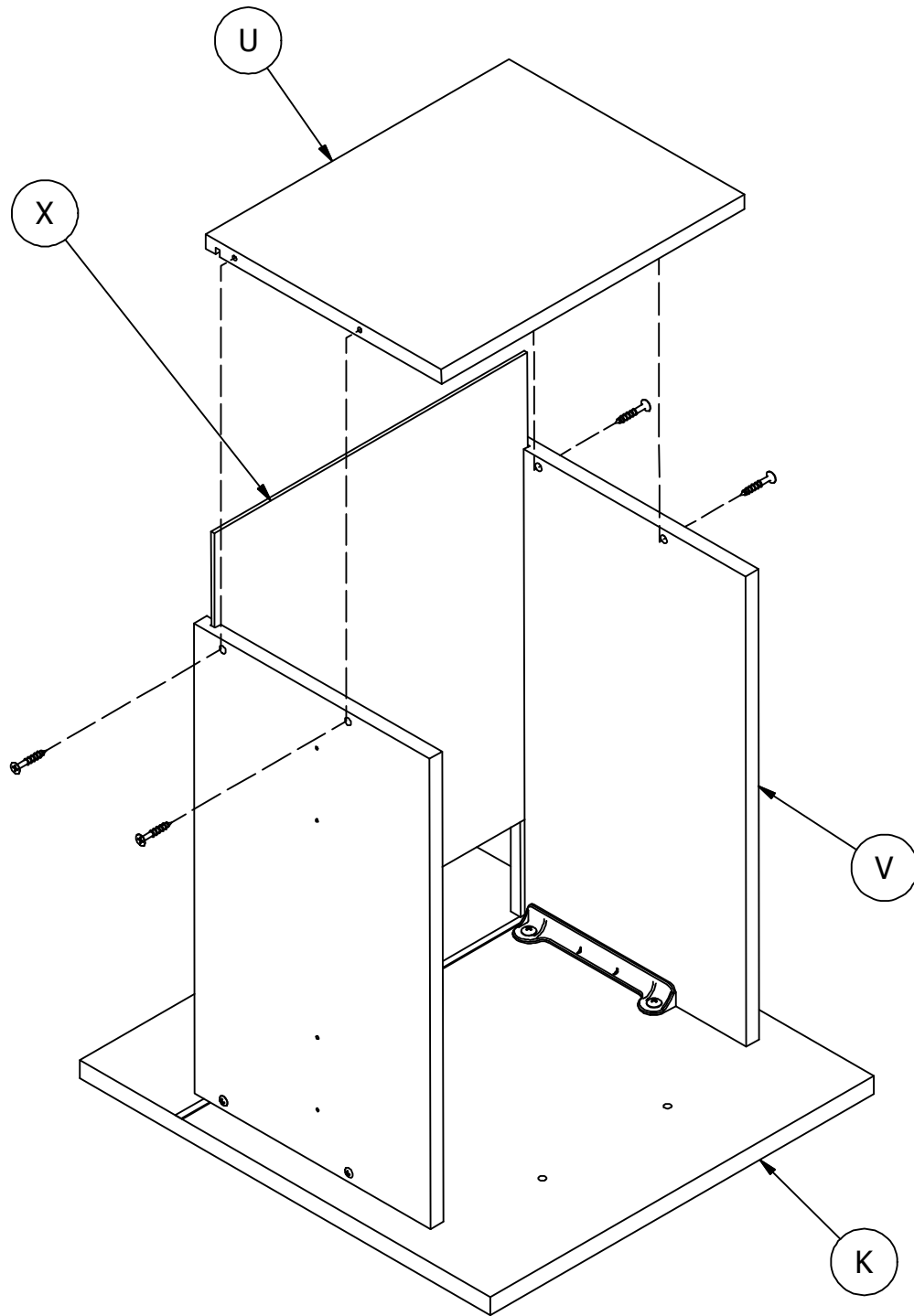
STEP 3

Build Drawer

H26053



[4]



STEP 4

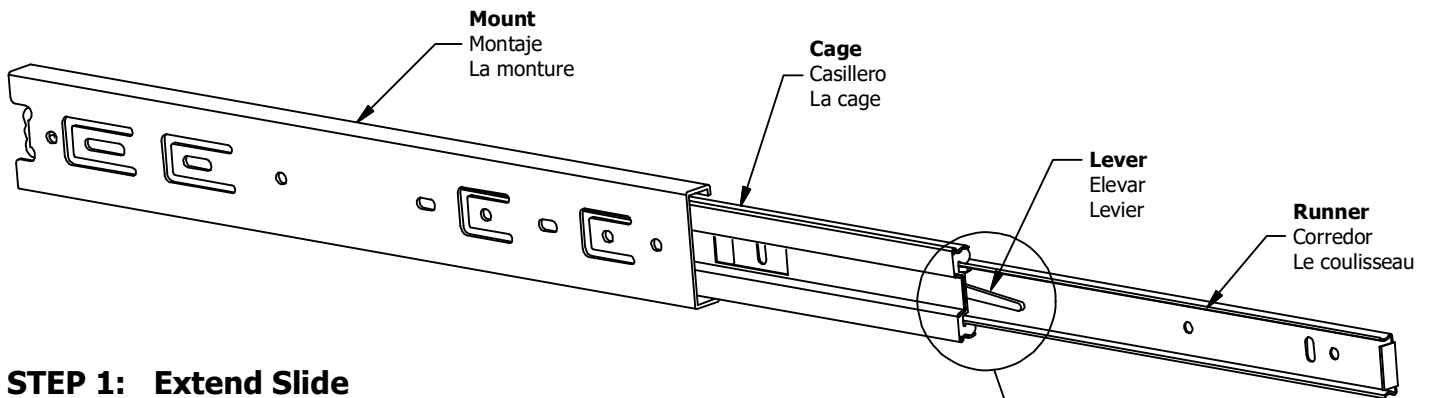
Separate Slides

**Slides Must Be Separated Before Assembly.
After Separated, Set Aside Until Needed for Assembly.**

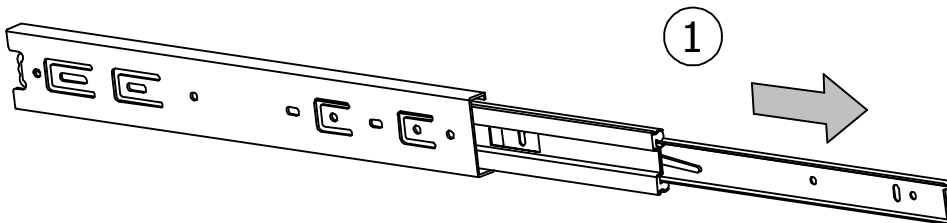
Las diapositivas deben separarse antes del montaje.
Después de la separación, déjelo a un lado hasta que sea necesario.

Les glissières doivent être séparées avant l'assemblage.
Après la séparation, mettez de côté jusqu'au moment de l'assemblage.

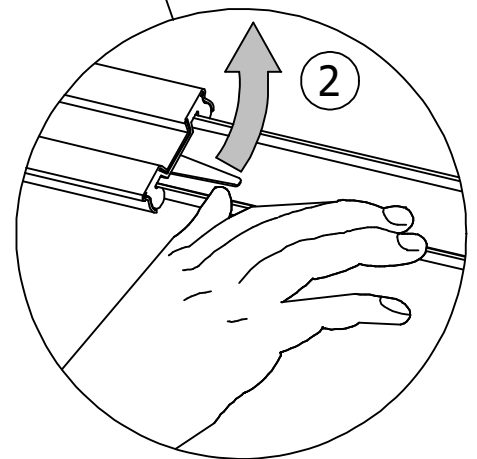
How to Separate
and Install Drawer
Slides



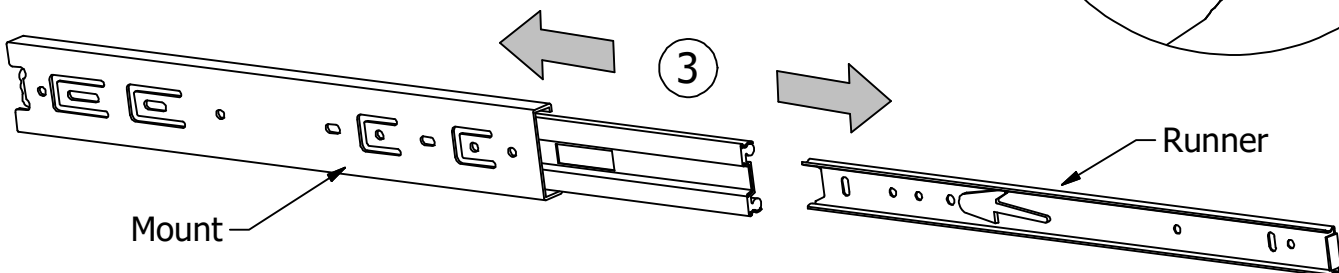
STEP 1: Extend Slide
Extender la diapositiva
Extendre la diapositive



STEP 2: Push Lever UP
Empujar hacia arriba
Lever le levier



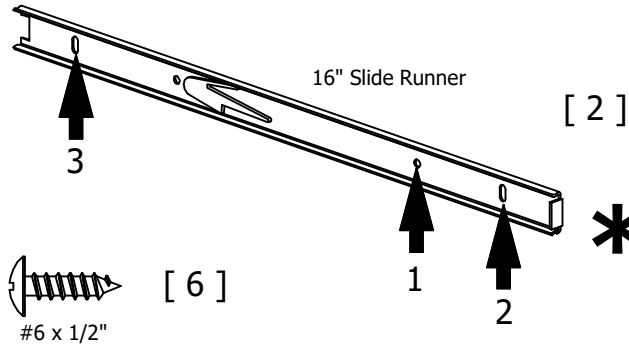
STEP 3: Remove Runner
Quitar el corredor
Enlever le coureur



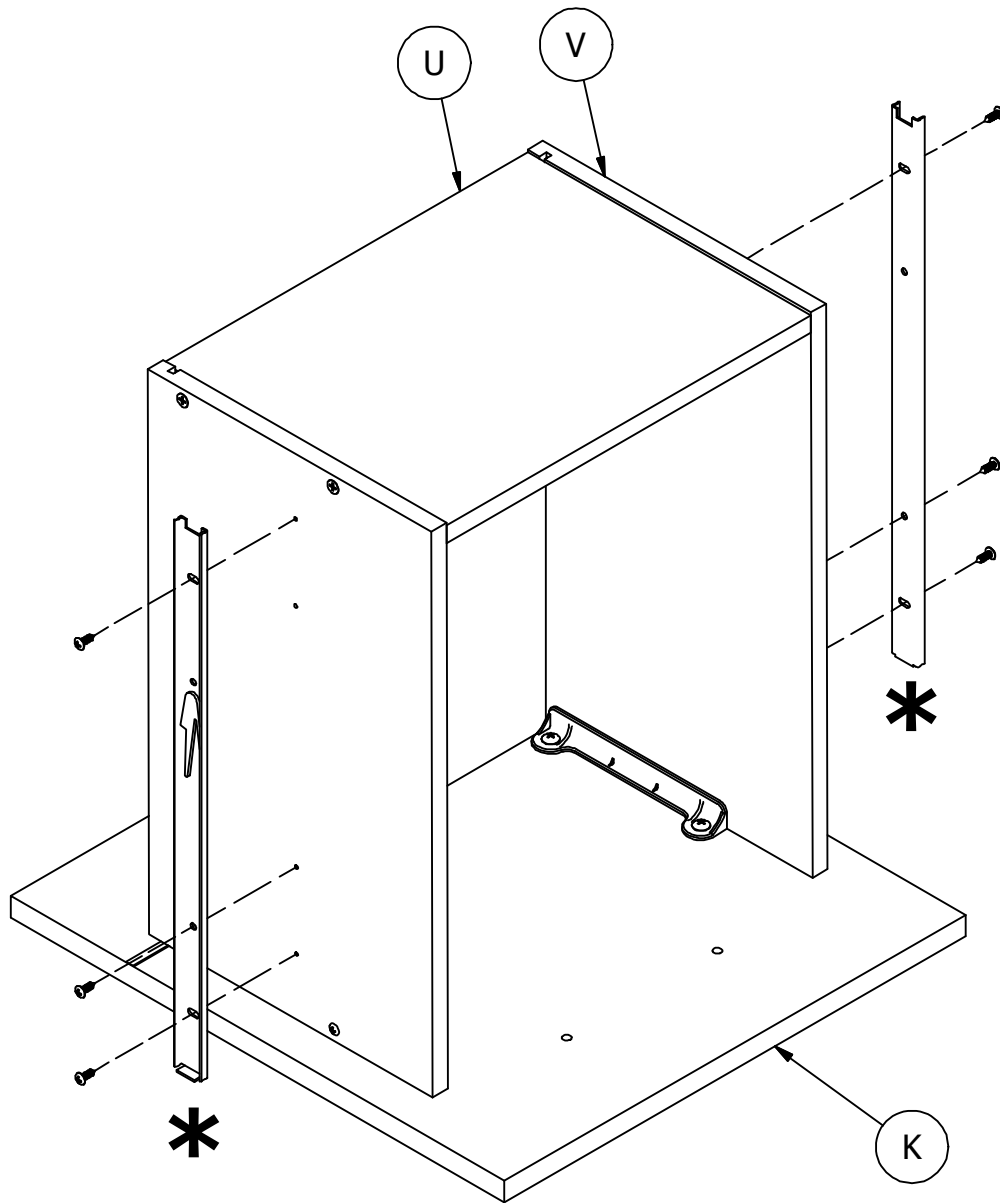
STEP 5

Build Drawer

How to Separate
and Install Drawer
Slides




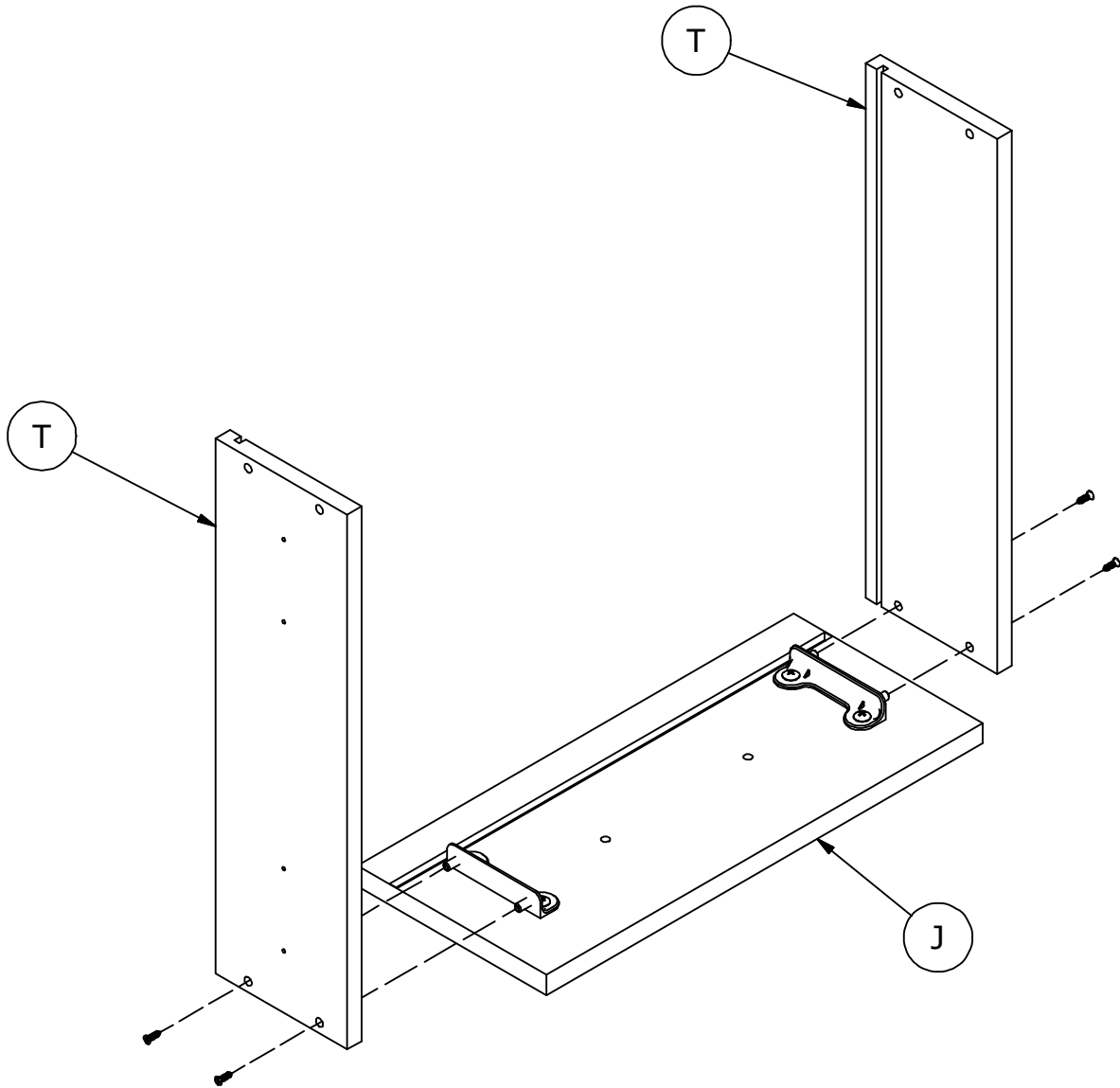
* Orientation
Orientación
L'orientation



STEP 6

Build Drawer

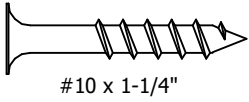
H28917  [4]
#6 x 1/2" Silver



STEP 7

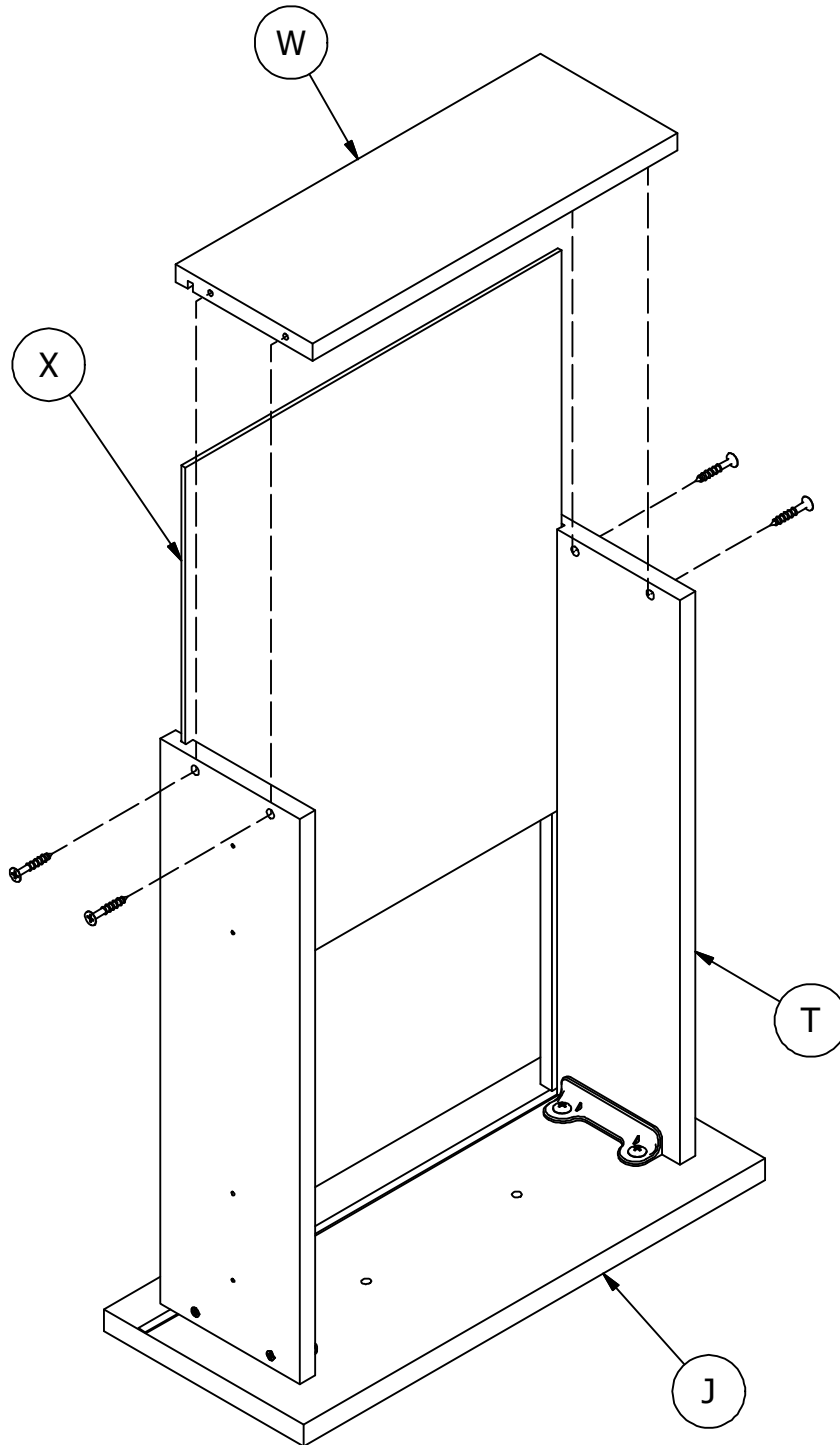
Build Drawer

H26053



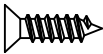
[4]

#10 x 1-1/4"

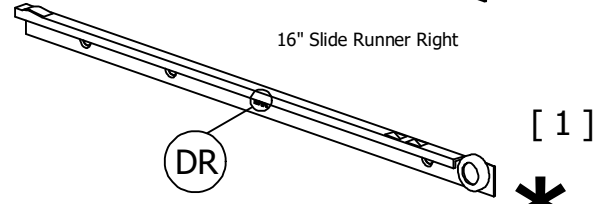
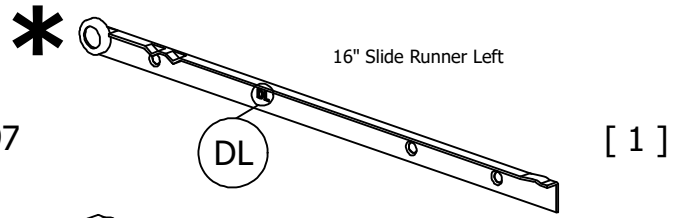


STEP 8

Build Drawer

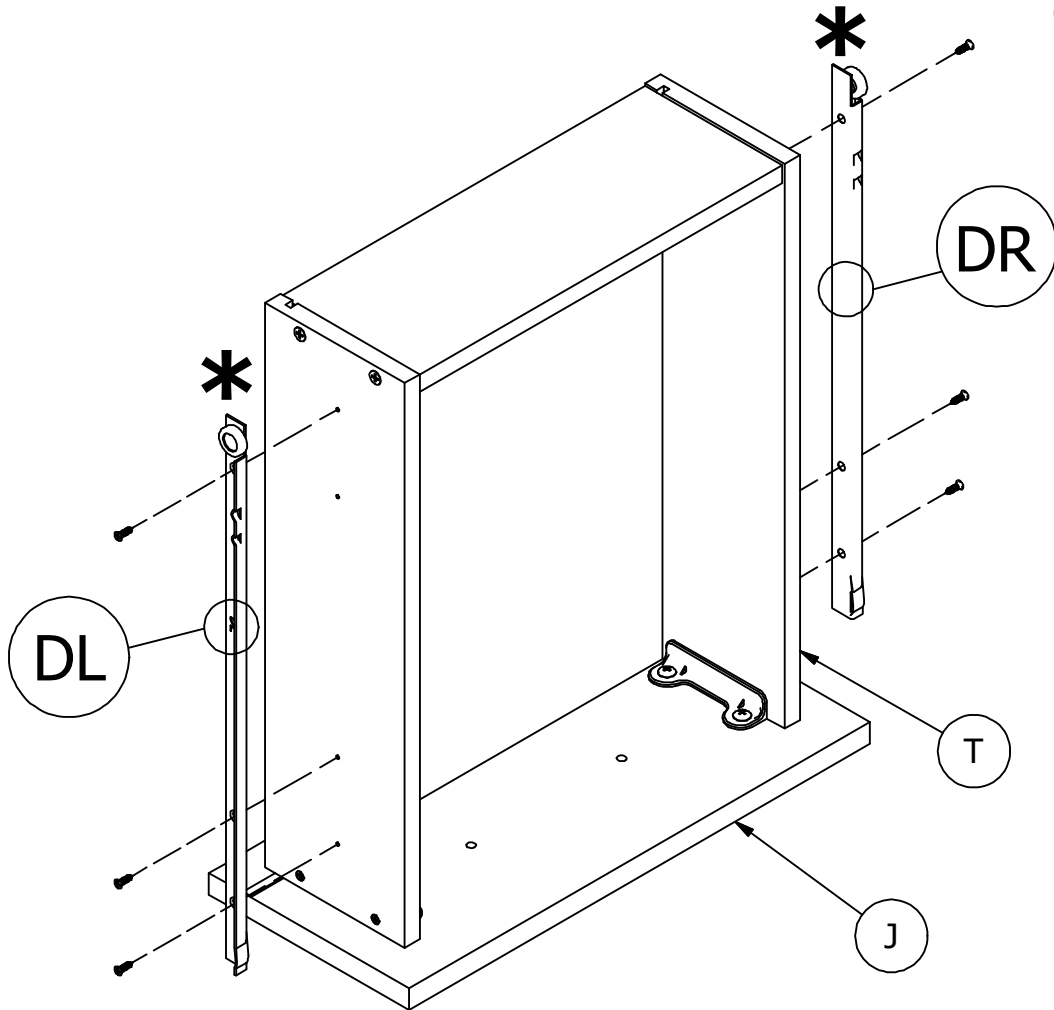
28917  [6]
#6 x 1/2" Silver

Q89897



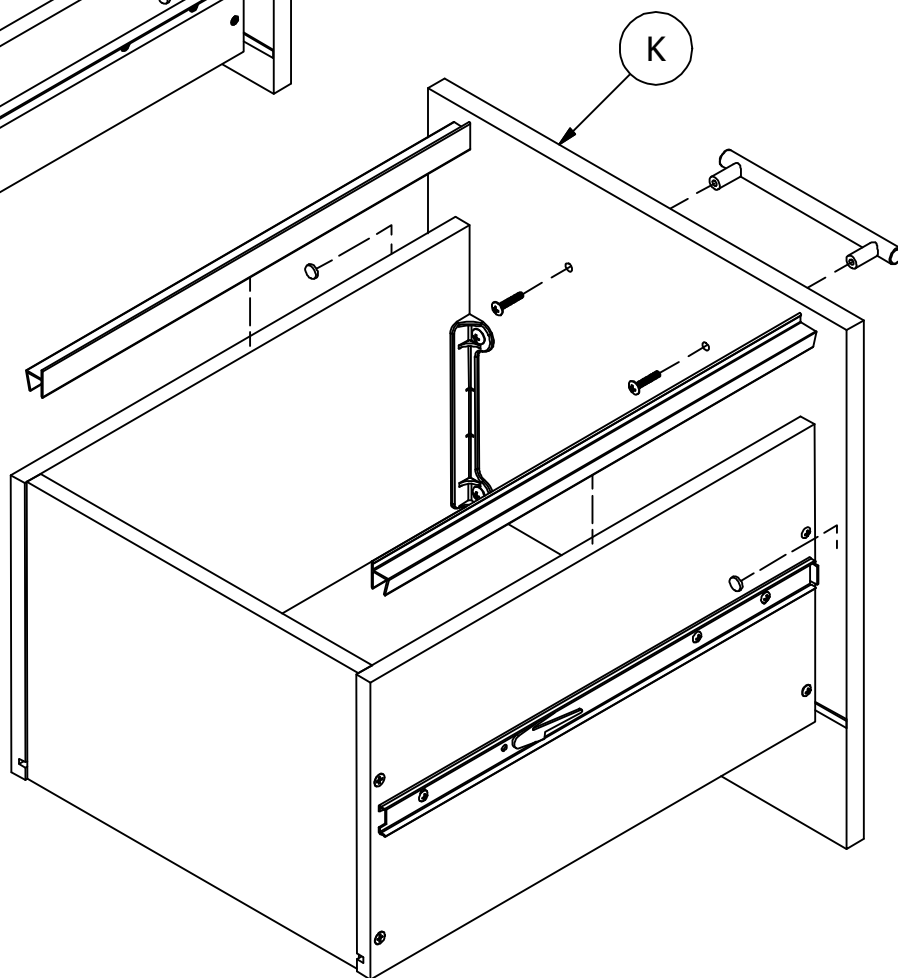
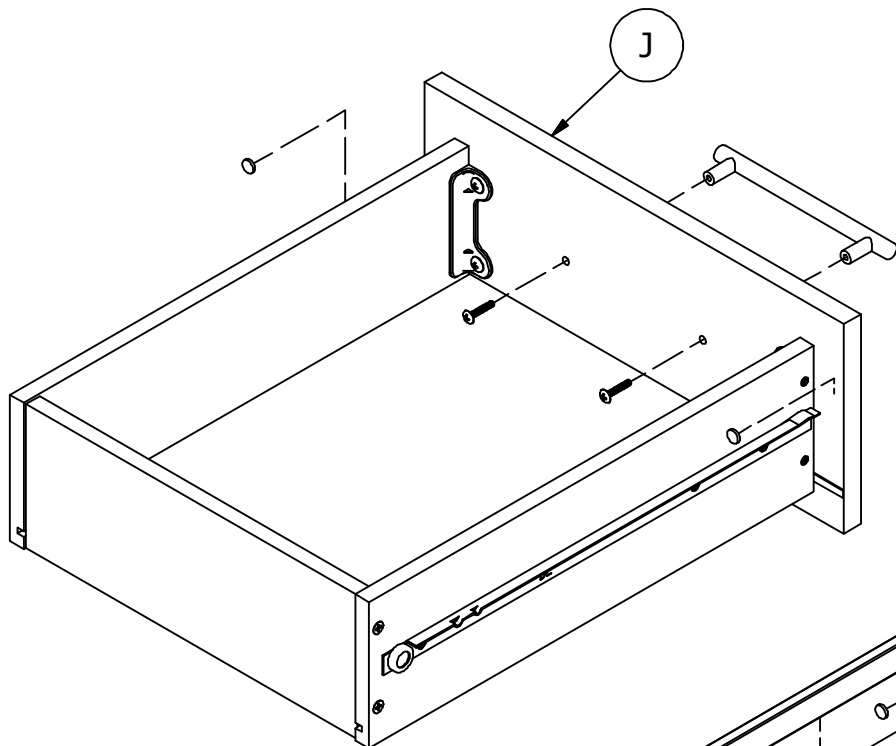
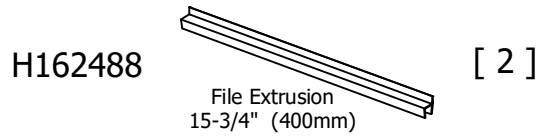
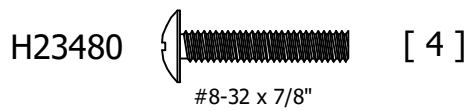
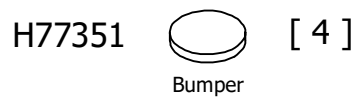
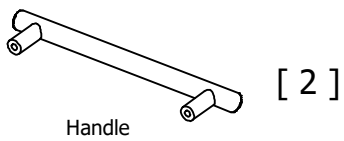
How to Separate
and Install Drawer
Slides

*
Orientation
Orientación
L'orientation



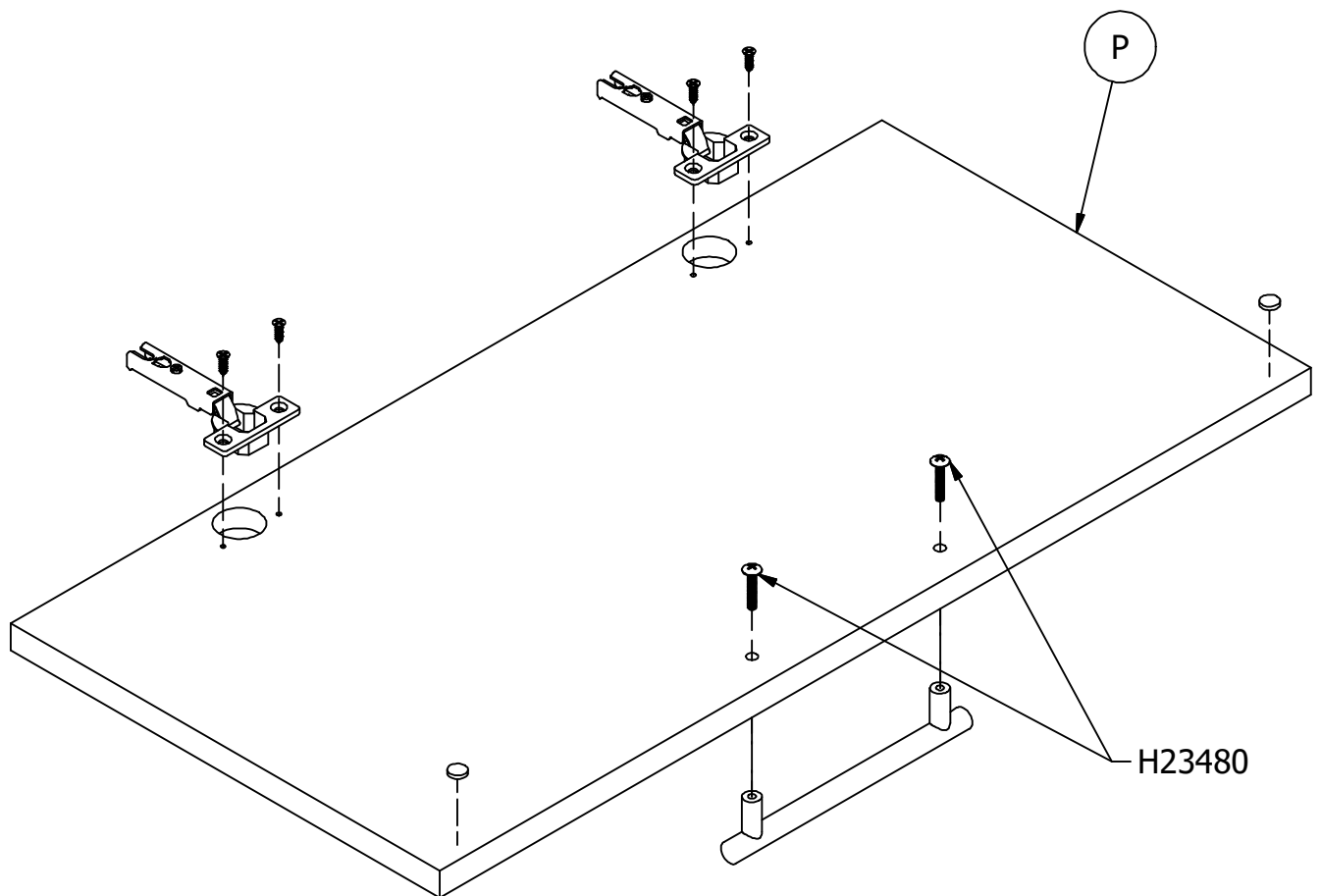
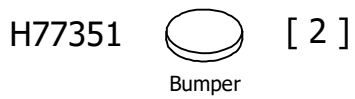
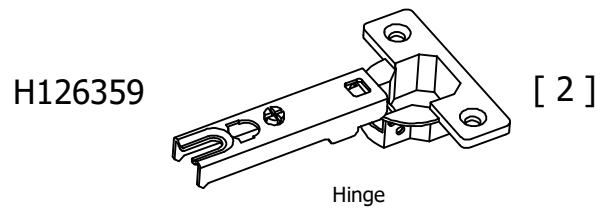
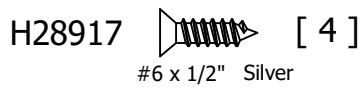
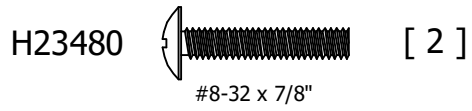
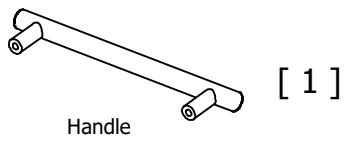
STEP 9

Build Drawers

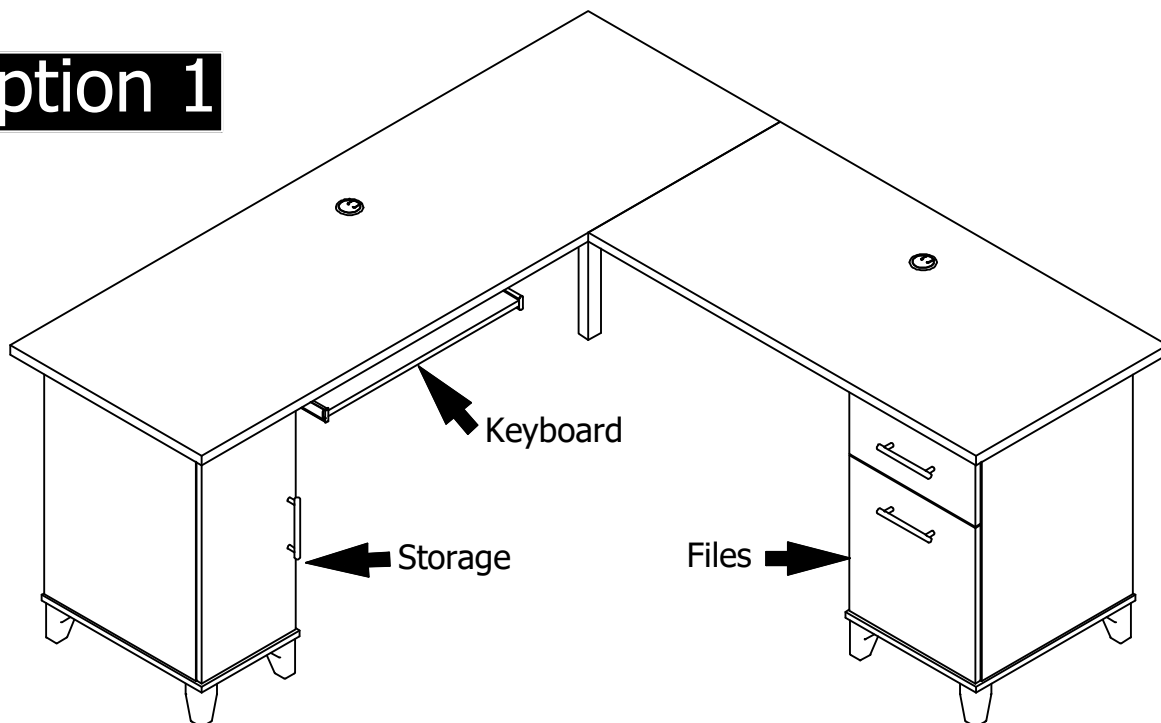


STEP 10

Prepare Door

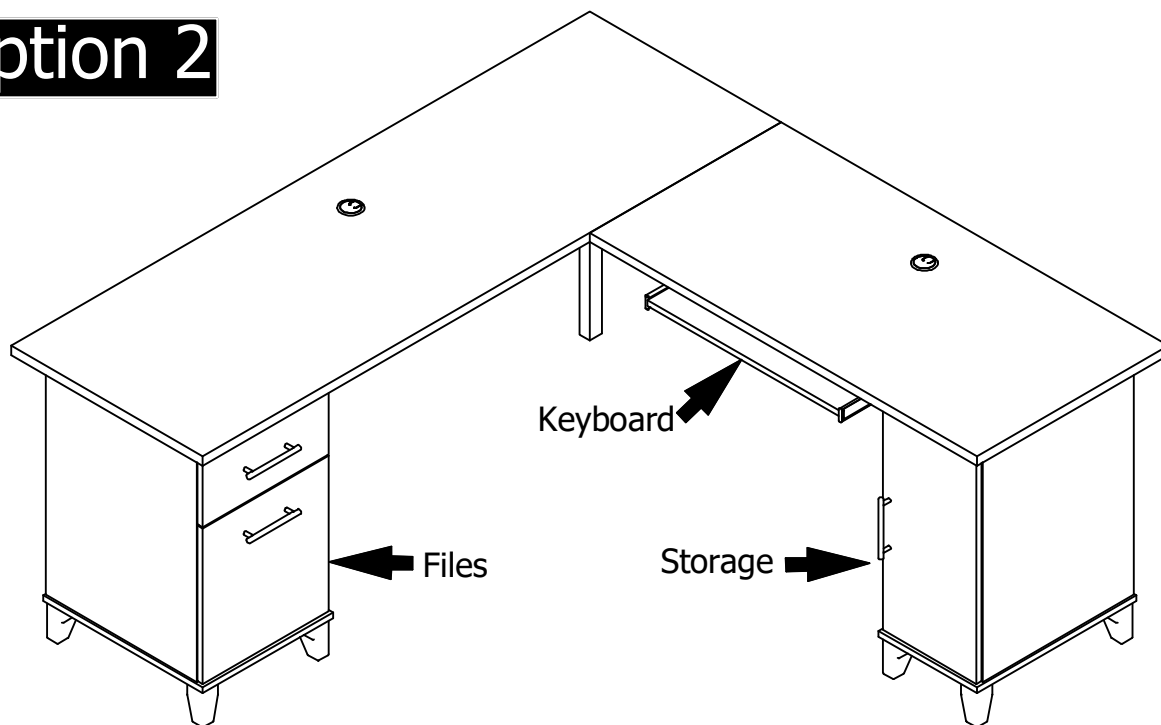


Option 1



GO TO STEP 12

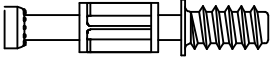
Option 2

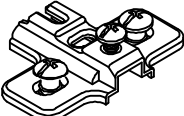


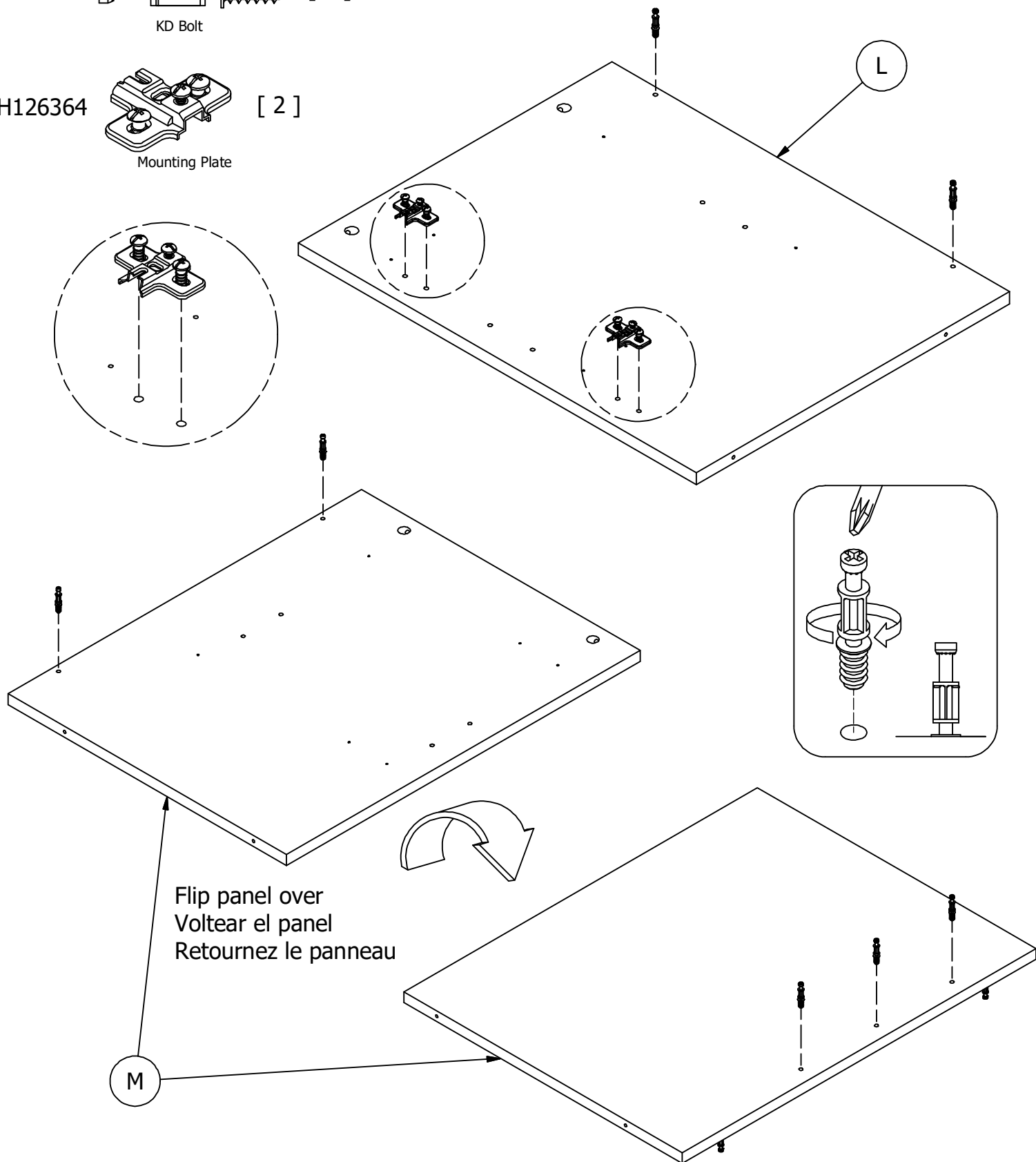
GO TO STEP 31

STEP 12

Prepare Panels

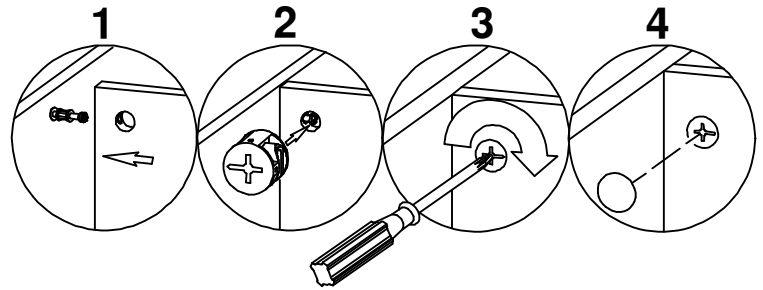
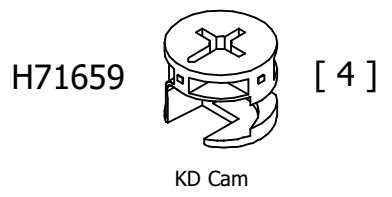
H72988  [7]
KD Bolt

H126364  [2]
Mounting Plate

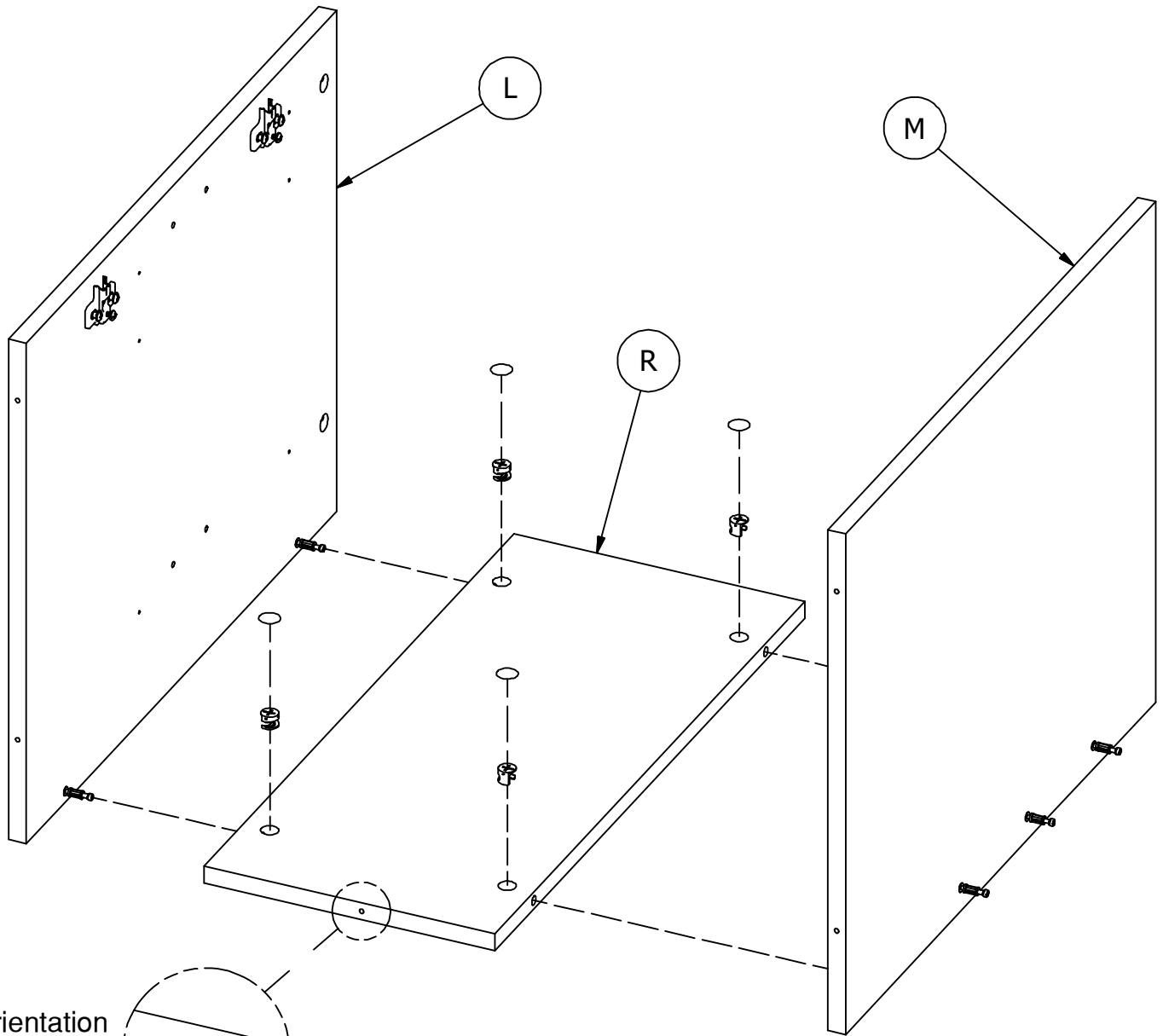
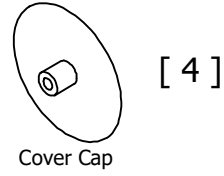


STEP 13

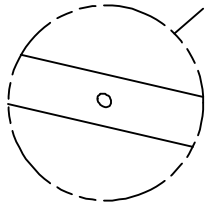
Assemble Panels



How to Tighten
KD Cams



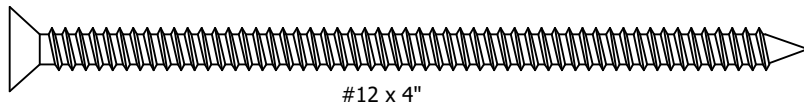
Orientation
Orientación
L'orientation



STEP 14

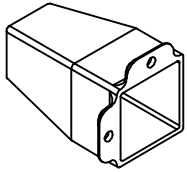
Prepare Panel

H143460



[4]

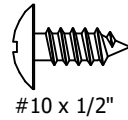
#12 x 4"



[4]

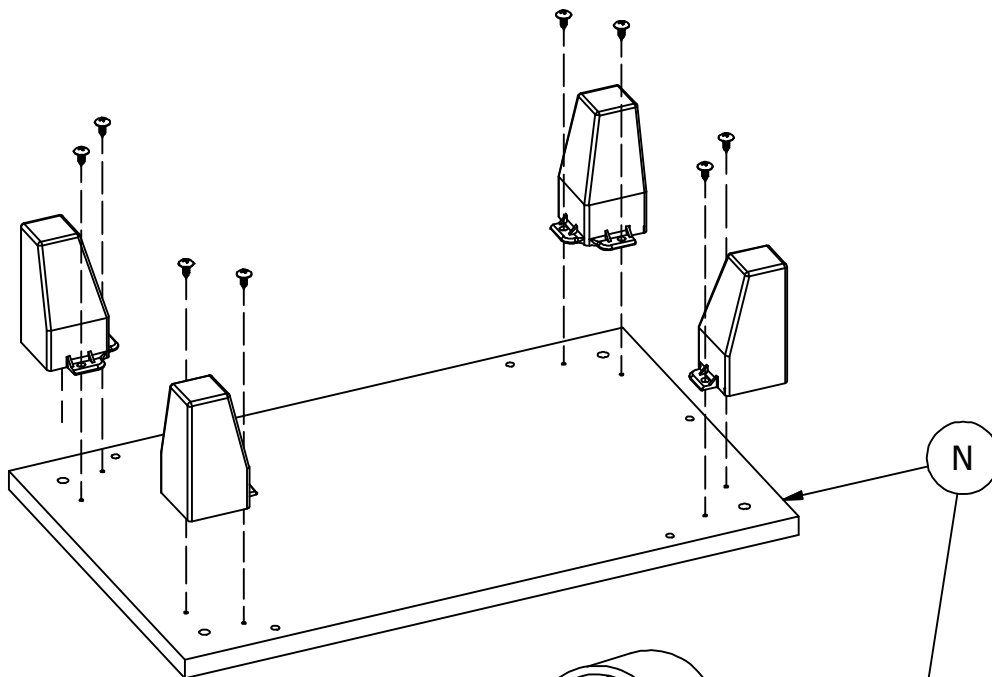
Foot

H35251

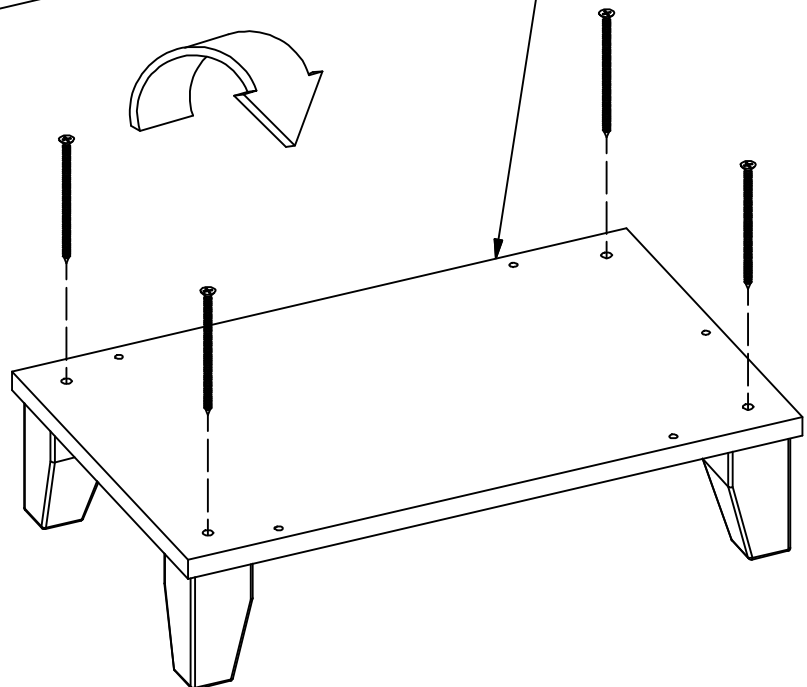


[8]

#10 x 1/2"



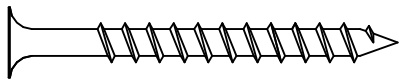
Flip panel over
Voltear el panel
Retournez le panneau



STEP 15

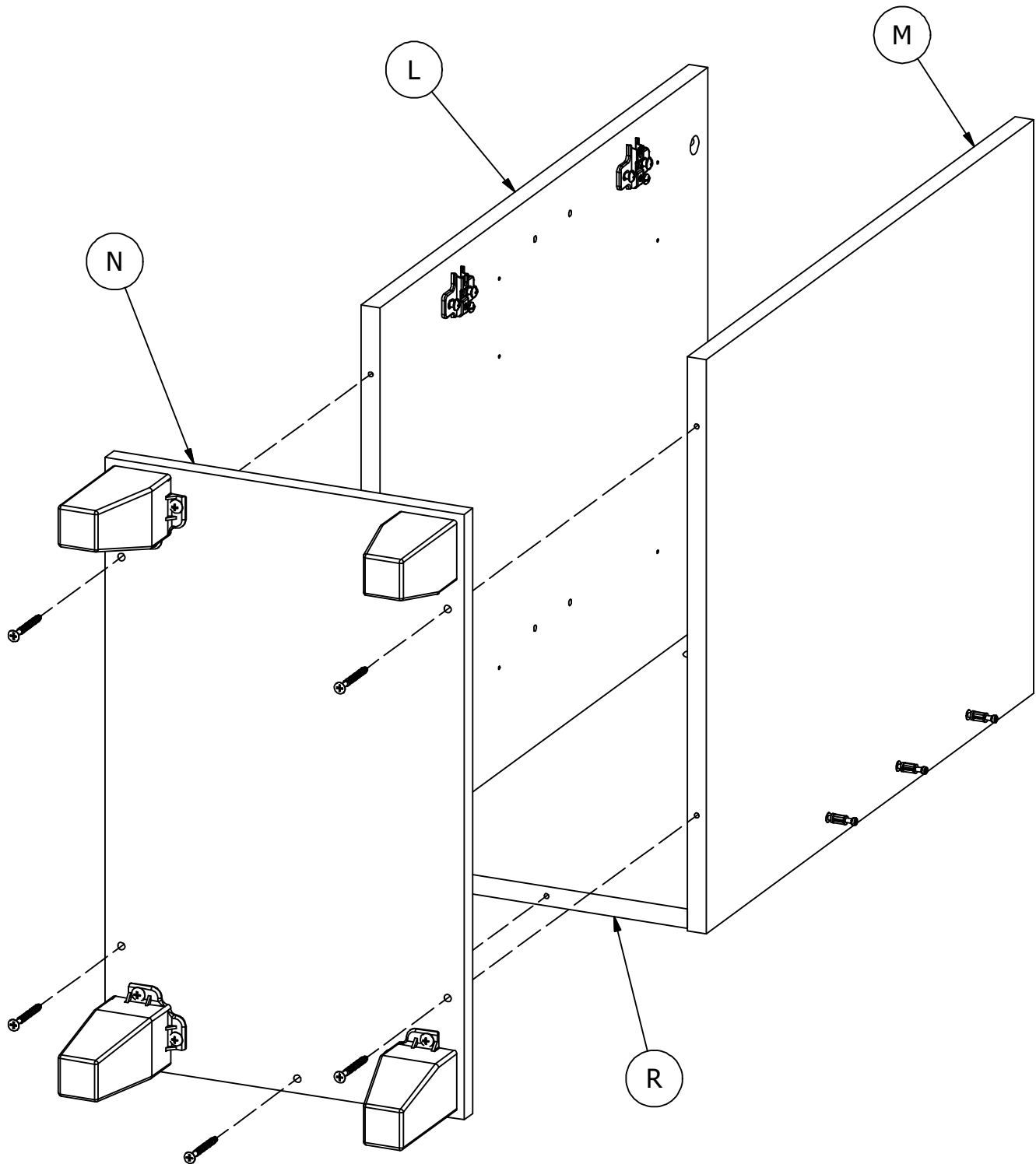
Assemble Panels

H23491




[5]


#10 x 2"



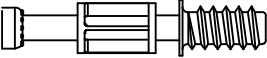
STEP 16

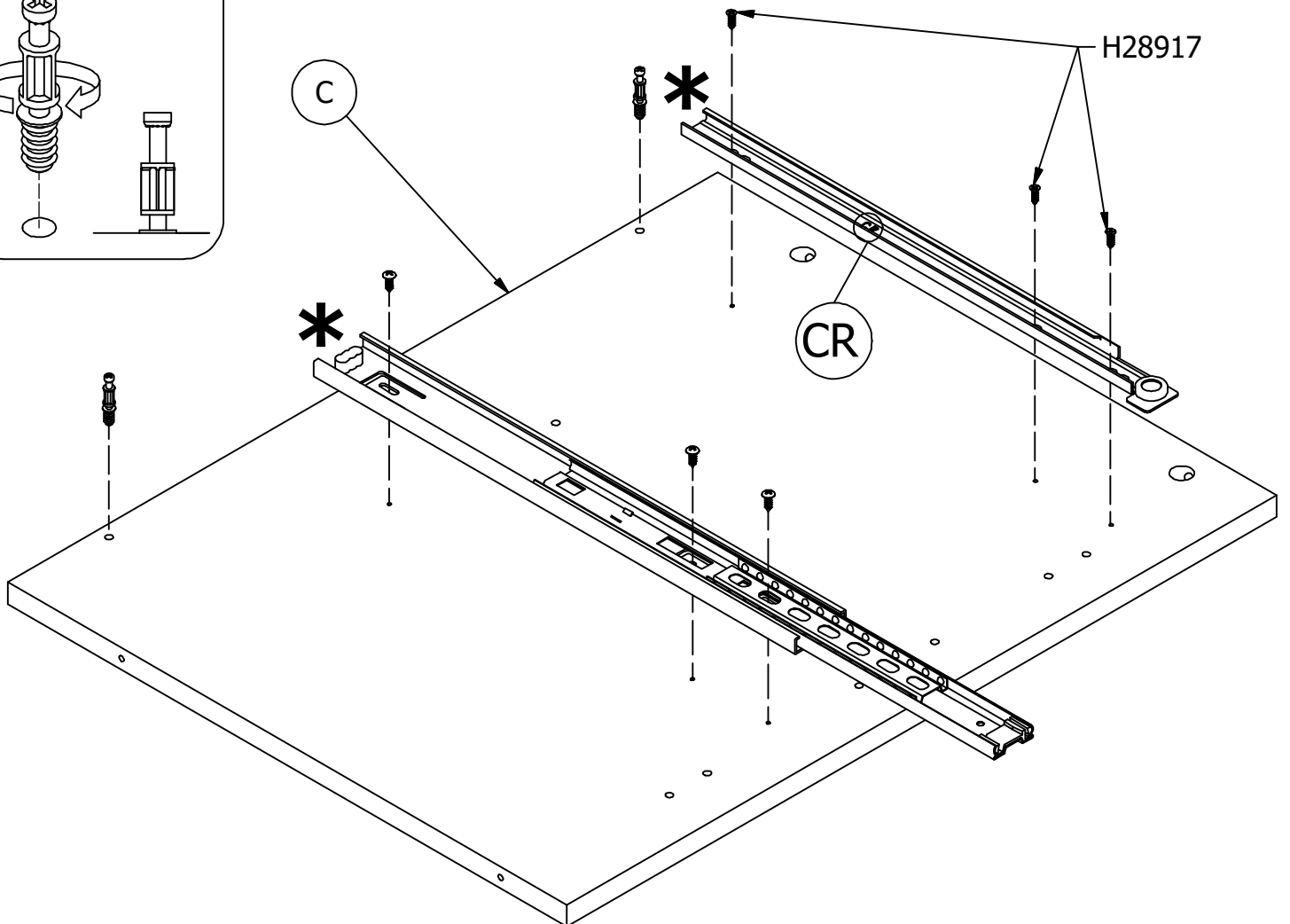
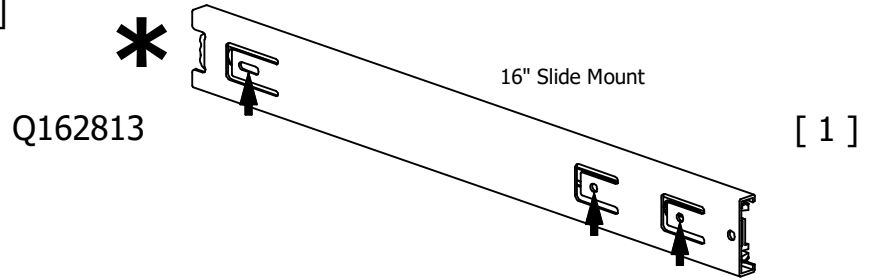
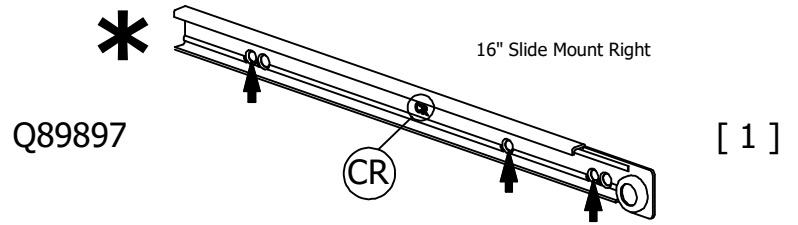
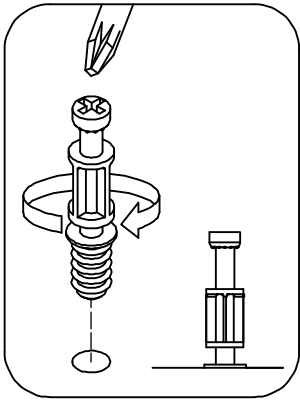
Prepare Panel

H28917  [3]
#6 x 1/2" Silver

H101725  [3]
#6 x 1/2"


How to Separate
and Install Drawer
Slides

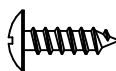
H72988  [2]
KD Bolt



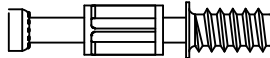
STEP 17

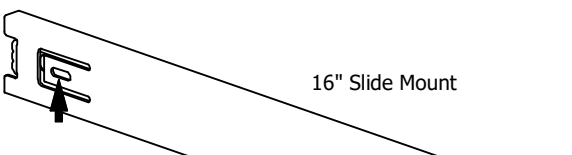
Prepare Panel

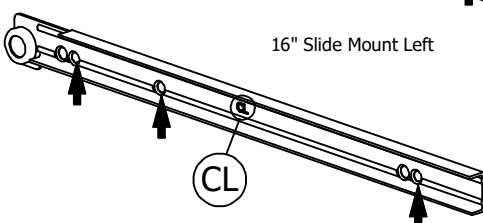
H28917  [3]
#6 x 1/2" Silver

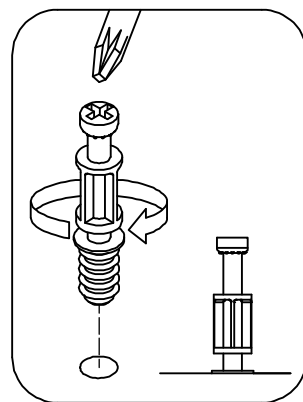
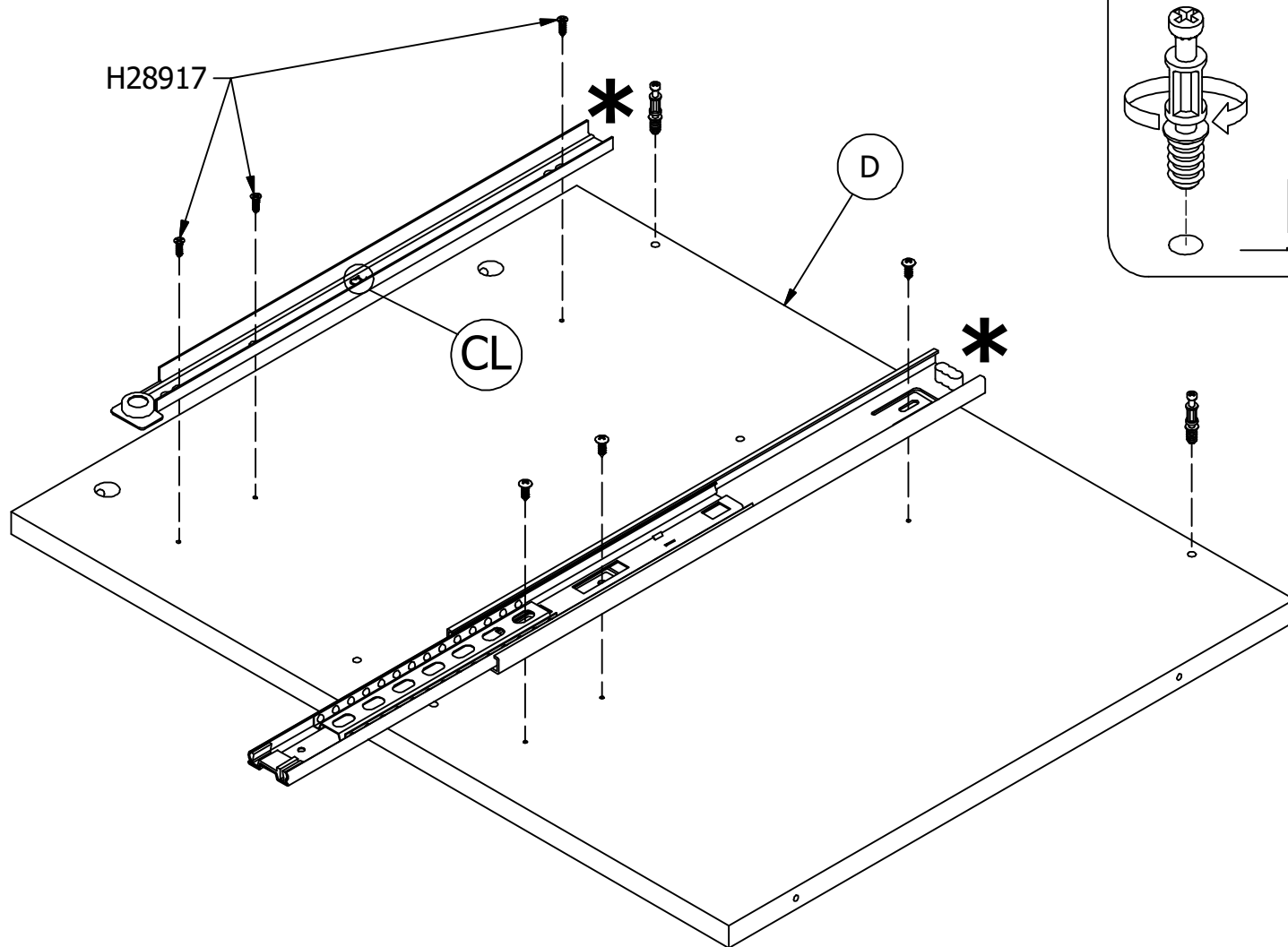
H101725  [3]
#6 x 1/2"

How to separate
and install Drawer
Slides

H72988  [2]
KD Bolt

*****  16" Slide Mount [1]
Q162813

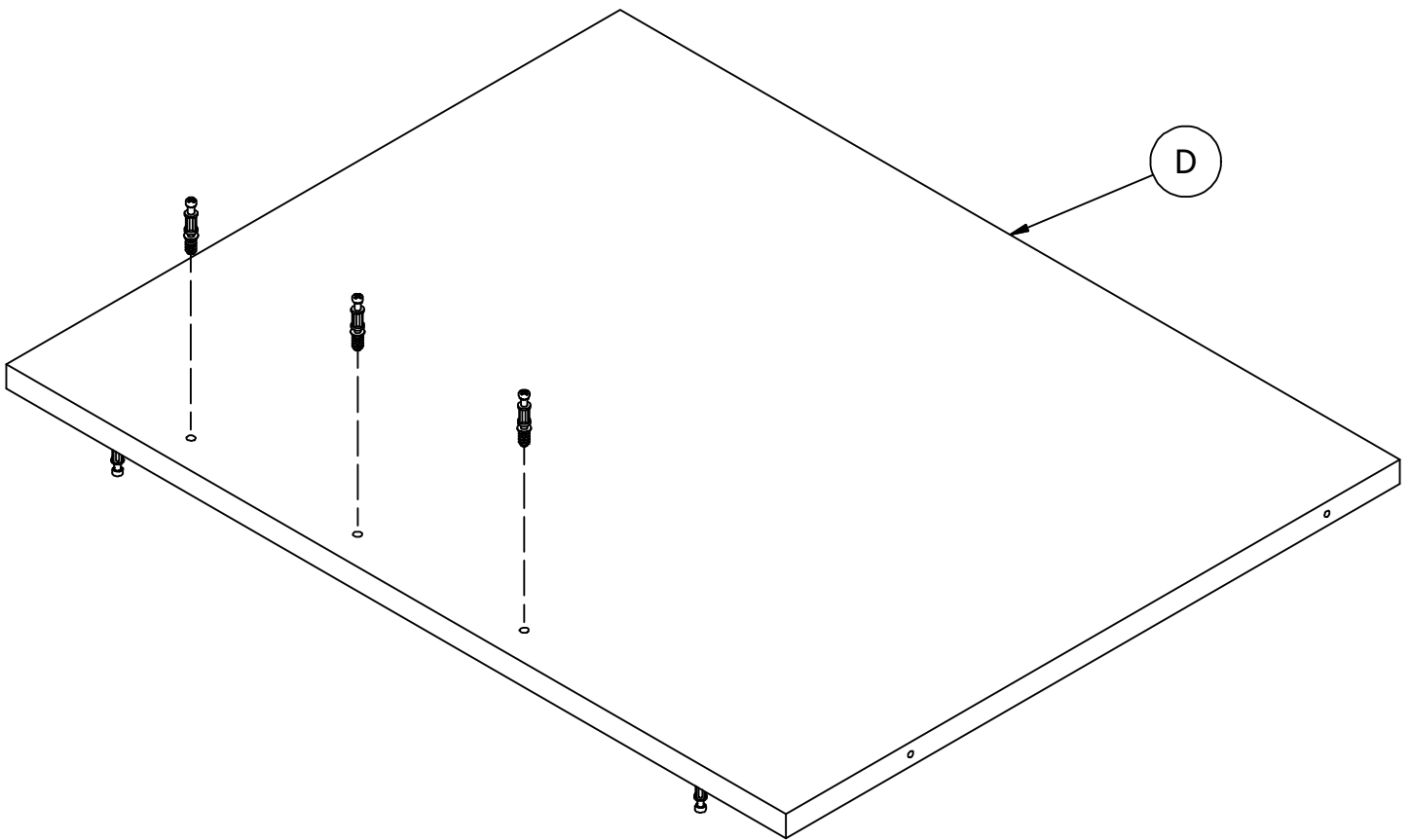
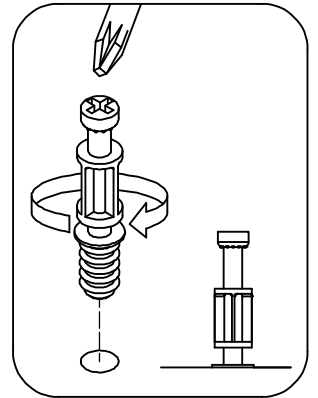
 16" Slide Mount Left [1]
Q89897 *****



STEP 18

Prepare Panel

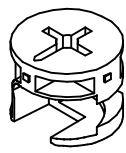
H72988 [3]
KD Bolt



STEP 19

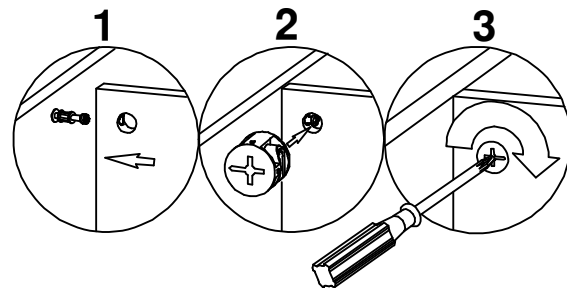
Assemble Panels

H71659

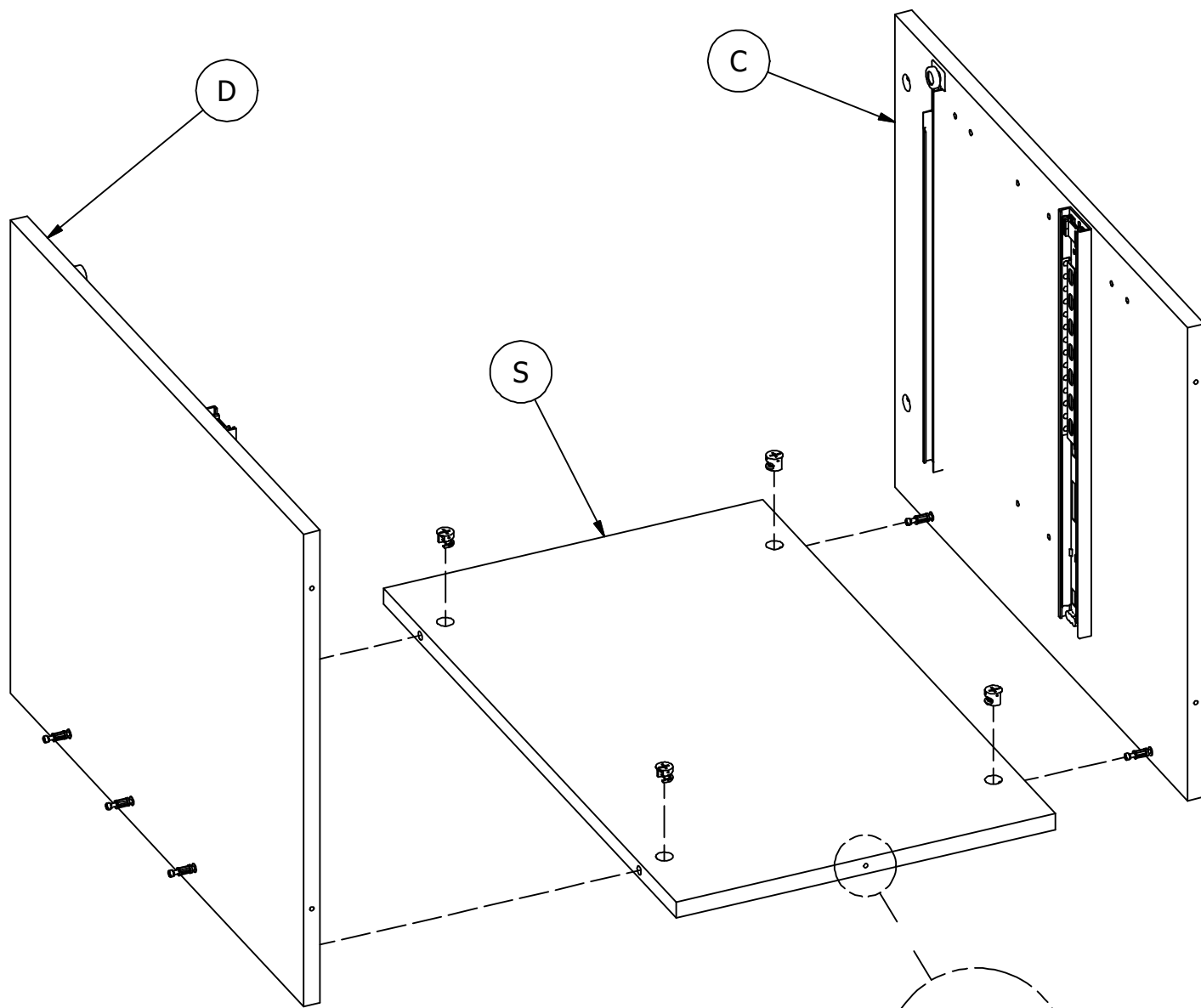


[4]

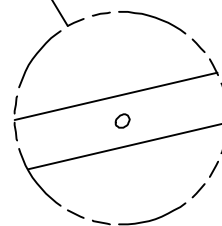
KD Cam



How to tighten
KD Cams

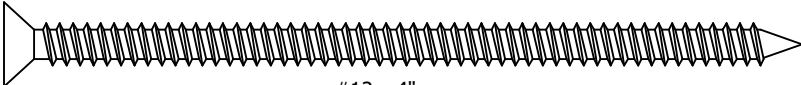


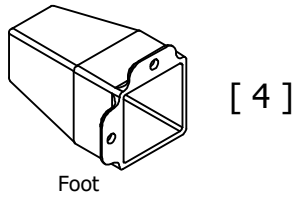
Orientation
Orientación
L'orientation

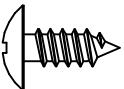


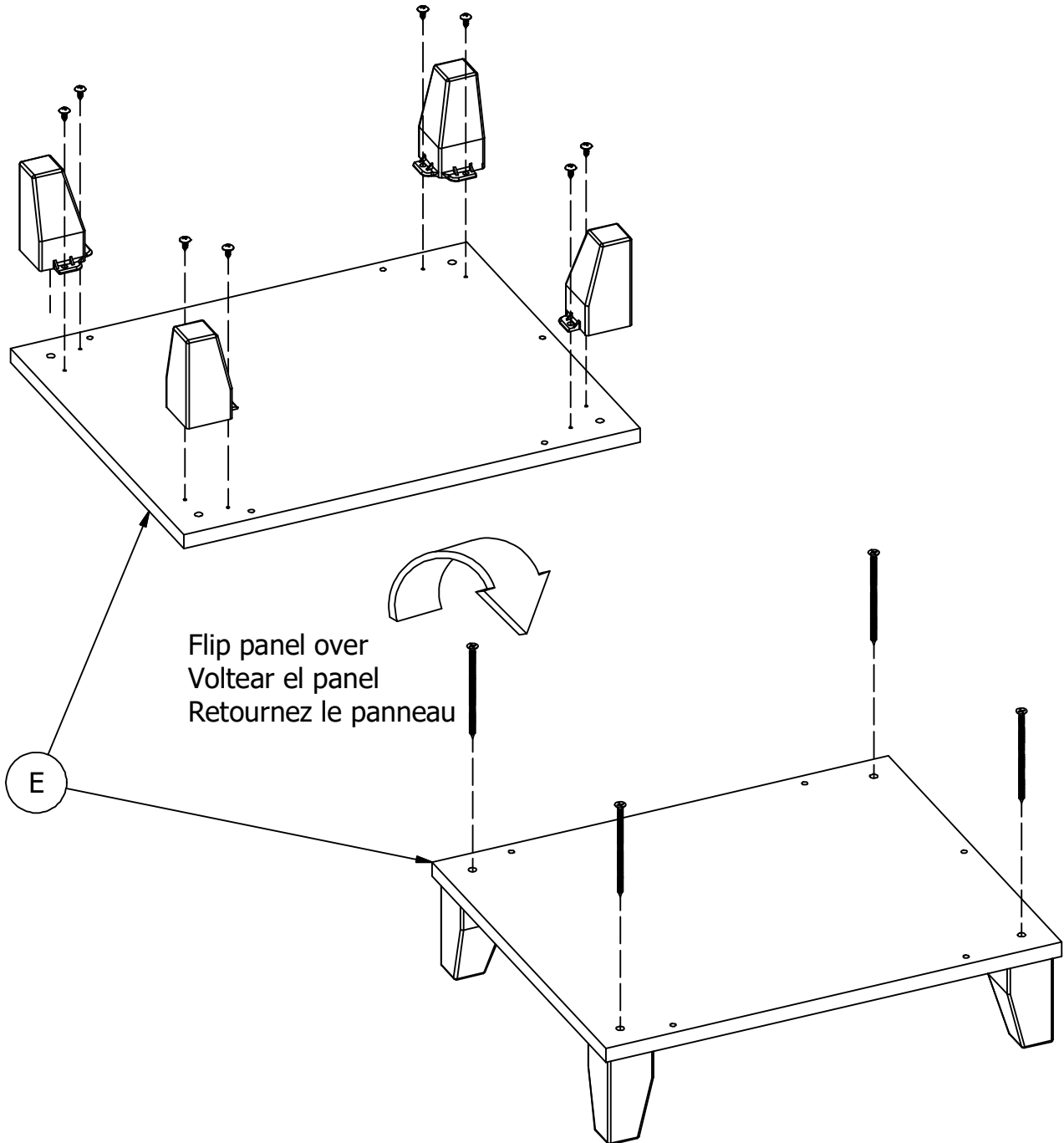
STEP 20

Prepare Panel

H143460  [4]
#12 x 4"



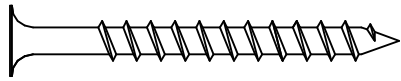
H35251  [8]
#10 x 1/2"



STEP 21

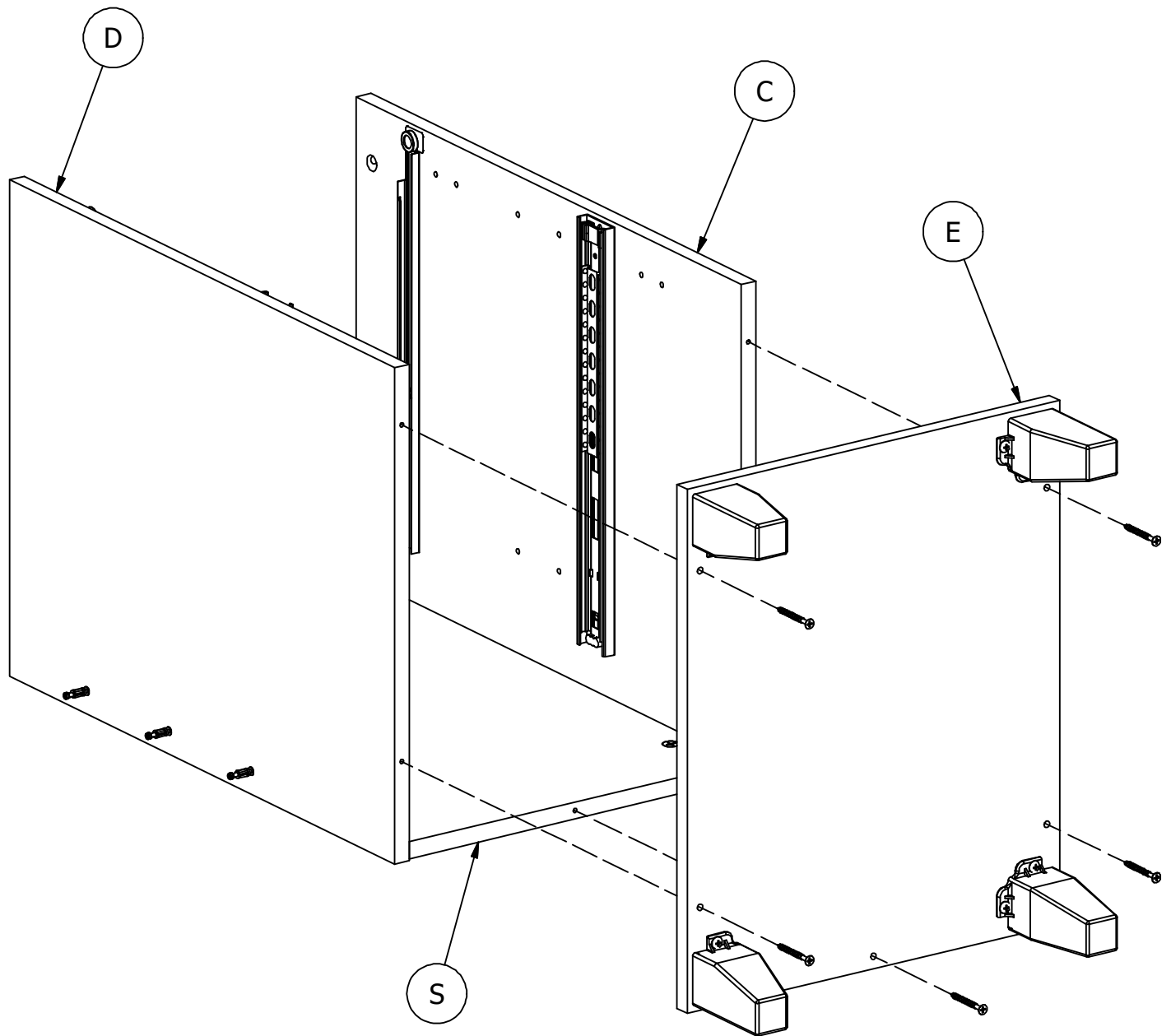
Assemble Panels

H23491



[5]

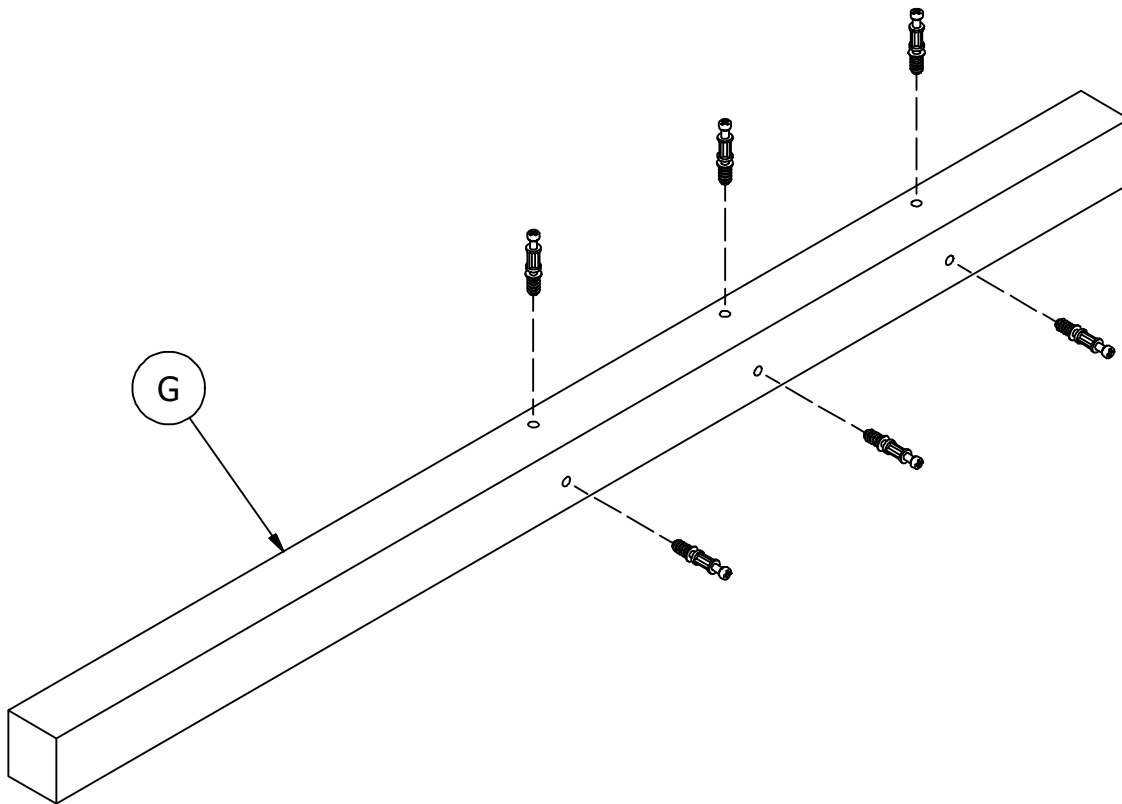
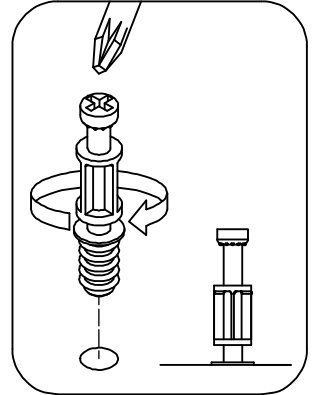
#10 x 2"



STEP 22

Prepare Rear Leg

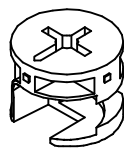
H72988 [6]
KD Bolt



STEP 23

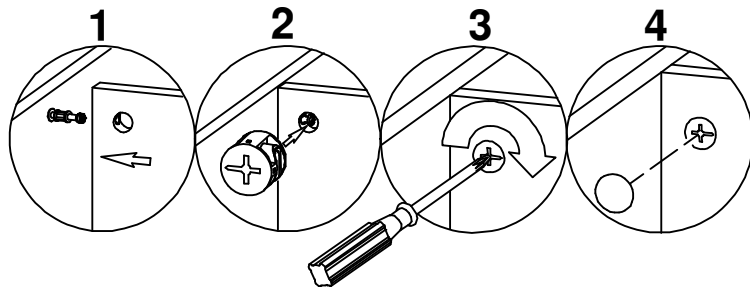
Assemble Panels

71659

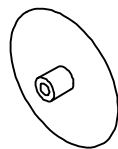


[3]

KD Cam

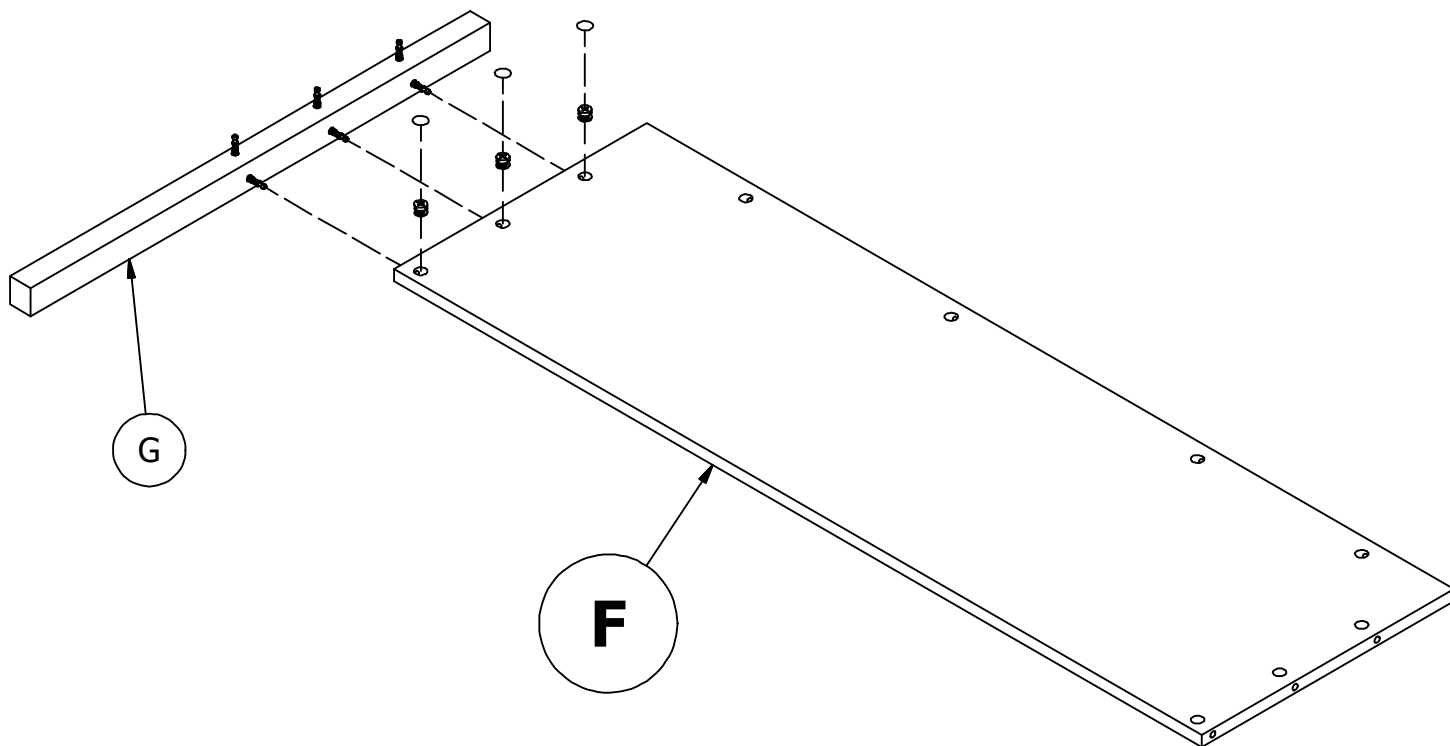


How to Tighten
KD Cams



[3]

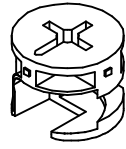
Cover Cap



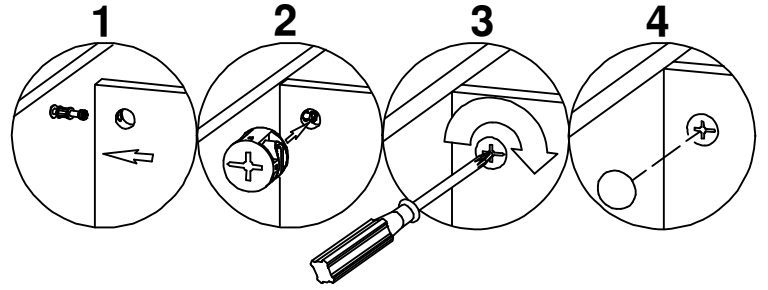
STEP 24

Assemble Panel to File Cabinet

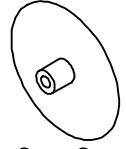
H71659 [3]
KD Cam



KD Cam

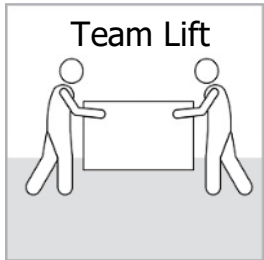


How to Tighten
KD Cams

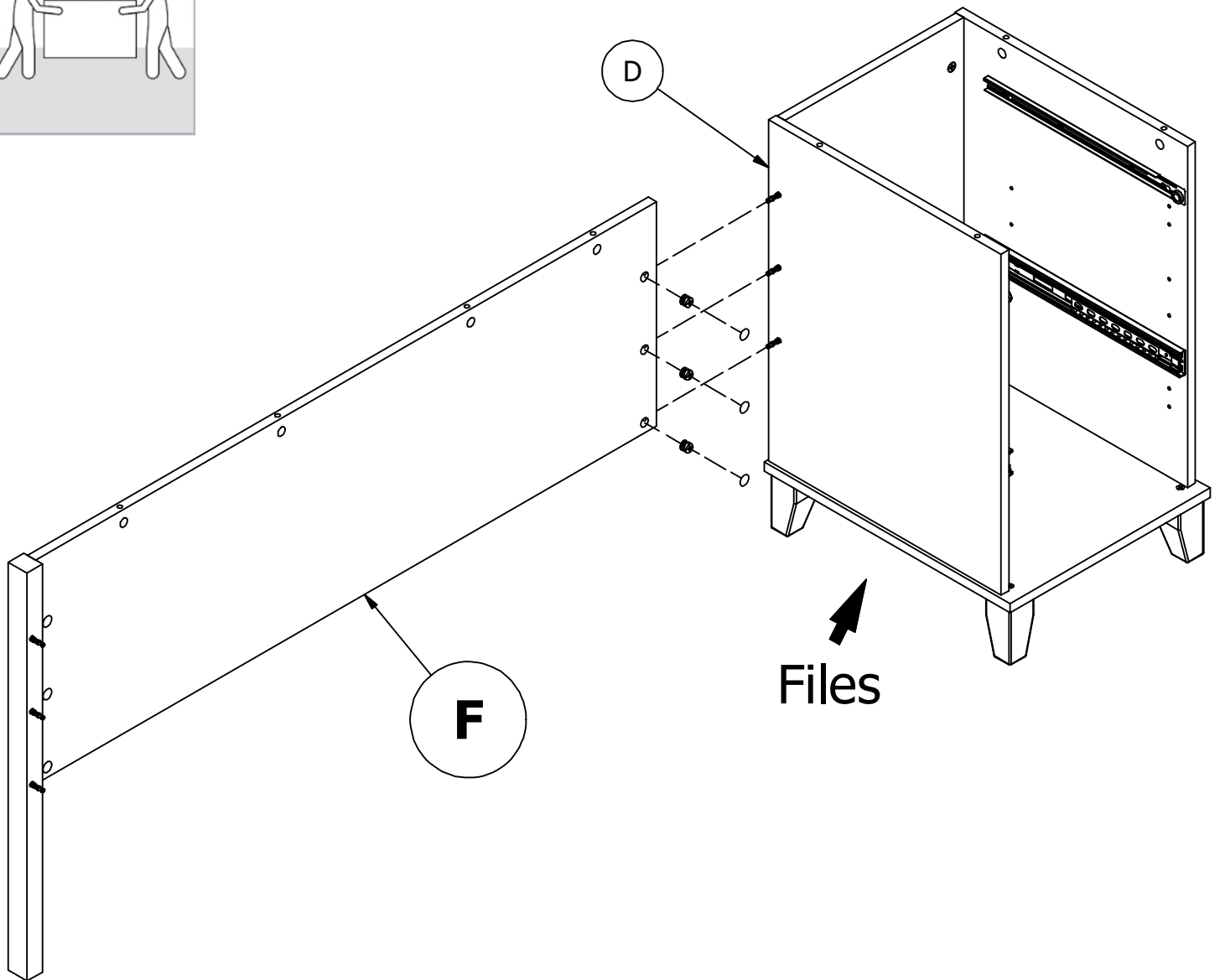


Cover Cap

[3]



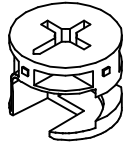
Team Lift



STEP 25

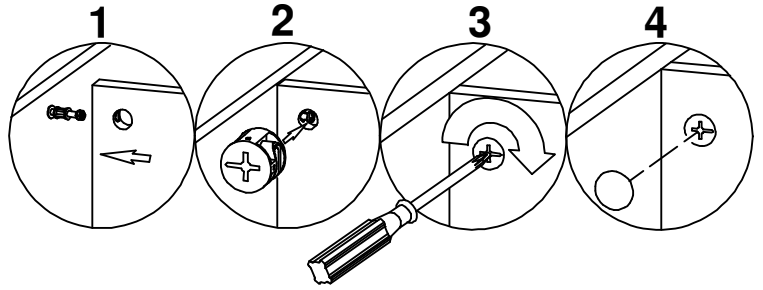
Assemble Panel to Storage Cabinet

H71659

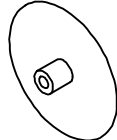


[6]

KD Cam

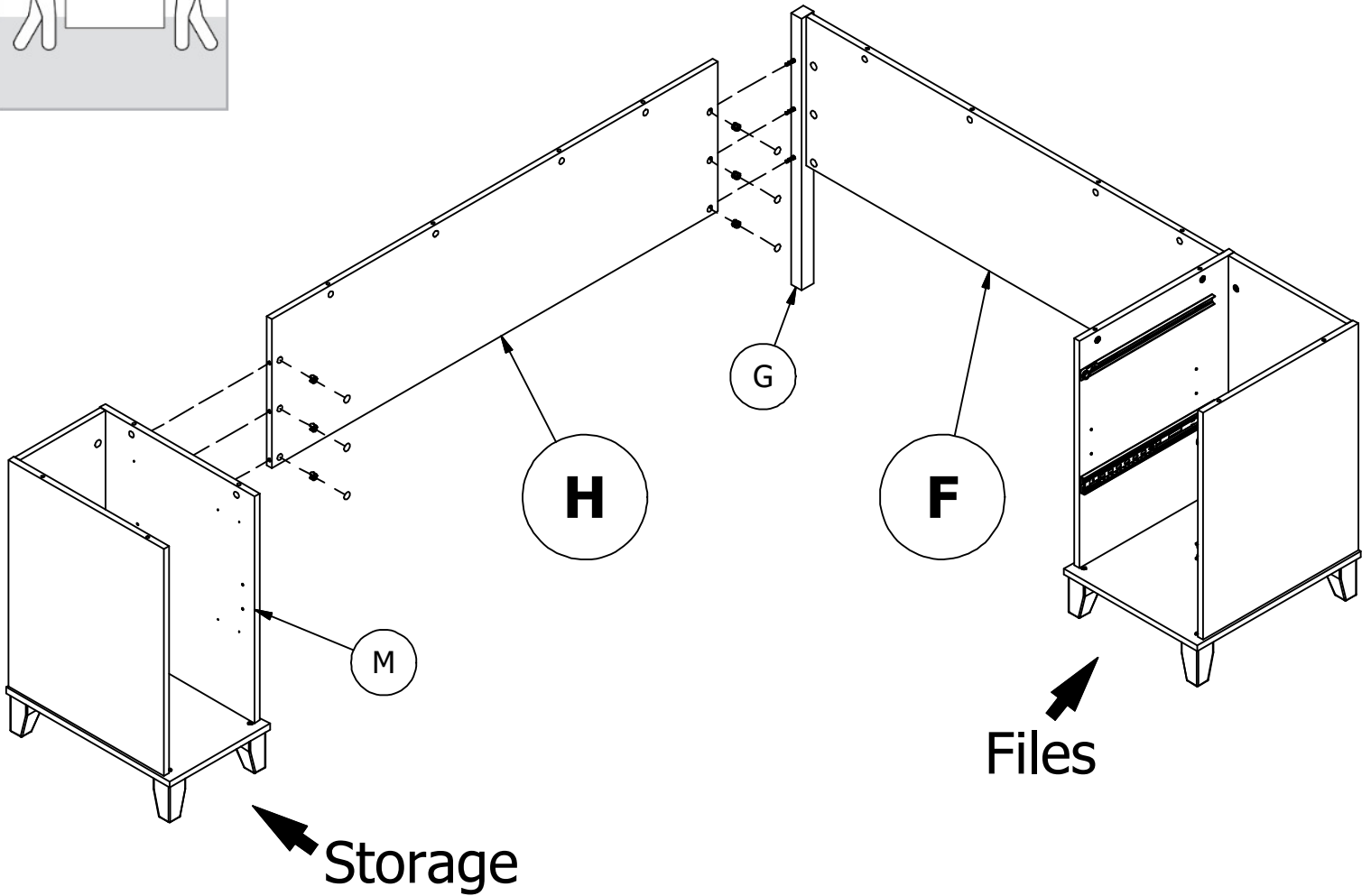
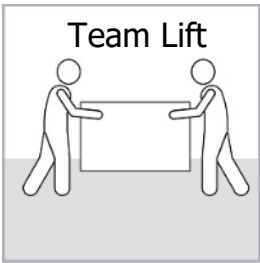


How to Tighten
KD Cams



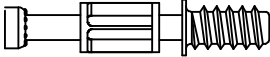
[6]

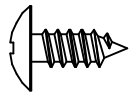
Cover Cap

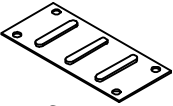


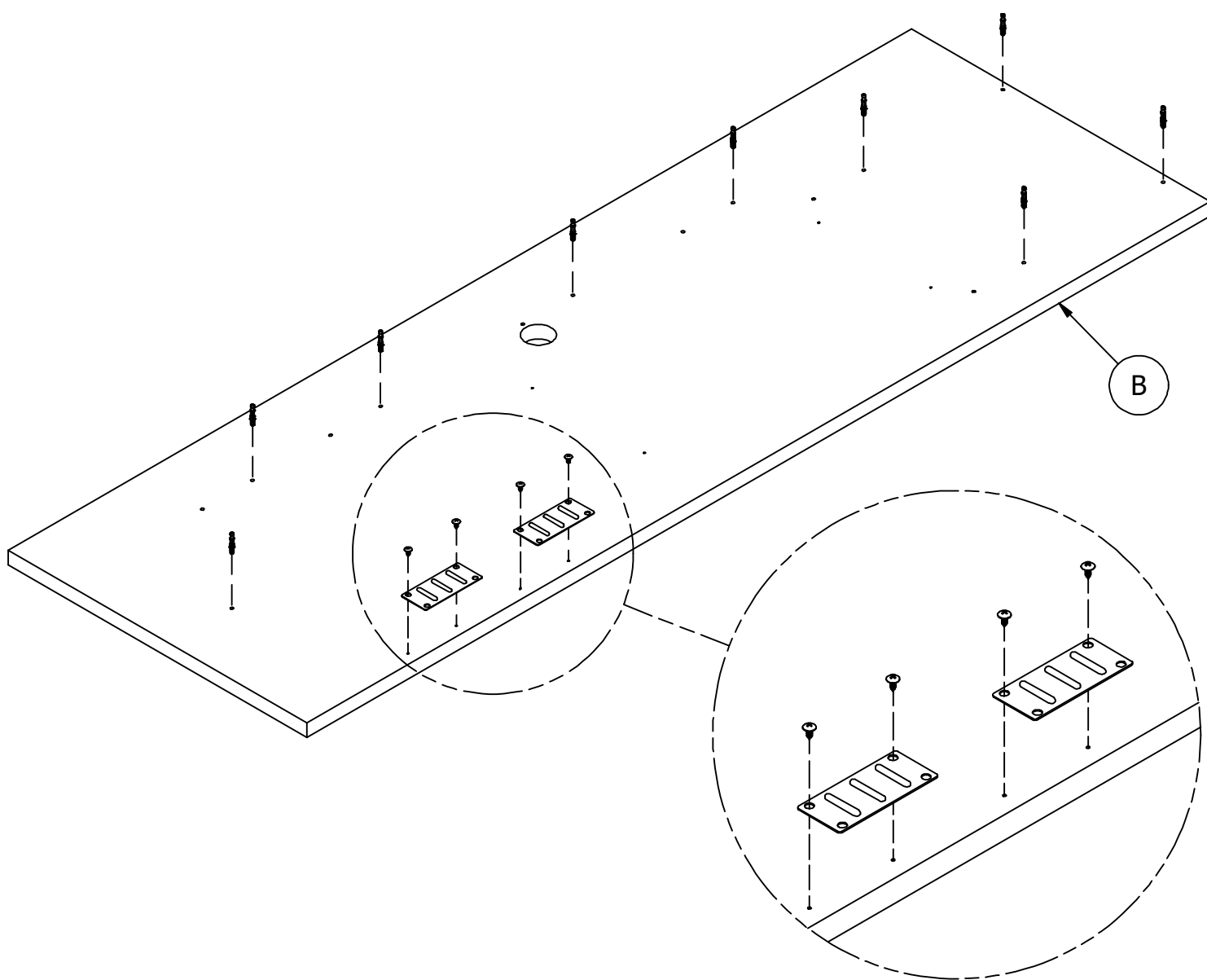
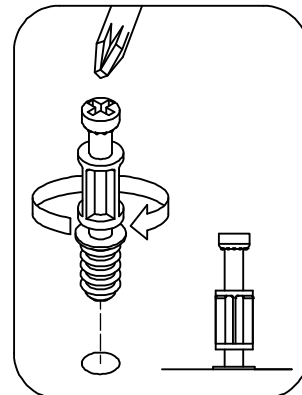
STEP 26

Prepare Panel

H72988  [9]
KD Bolt

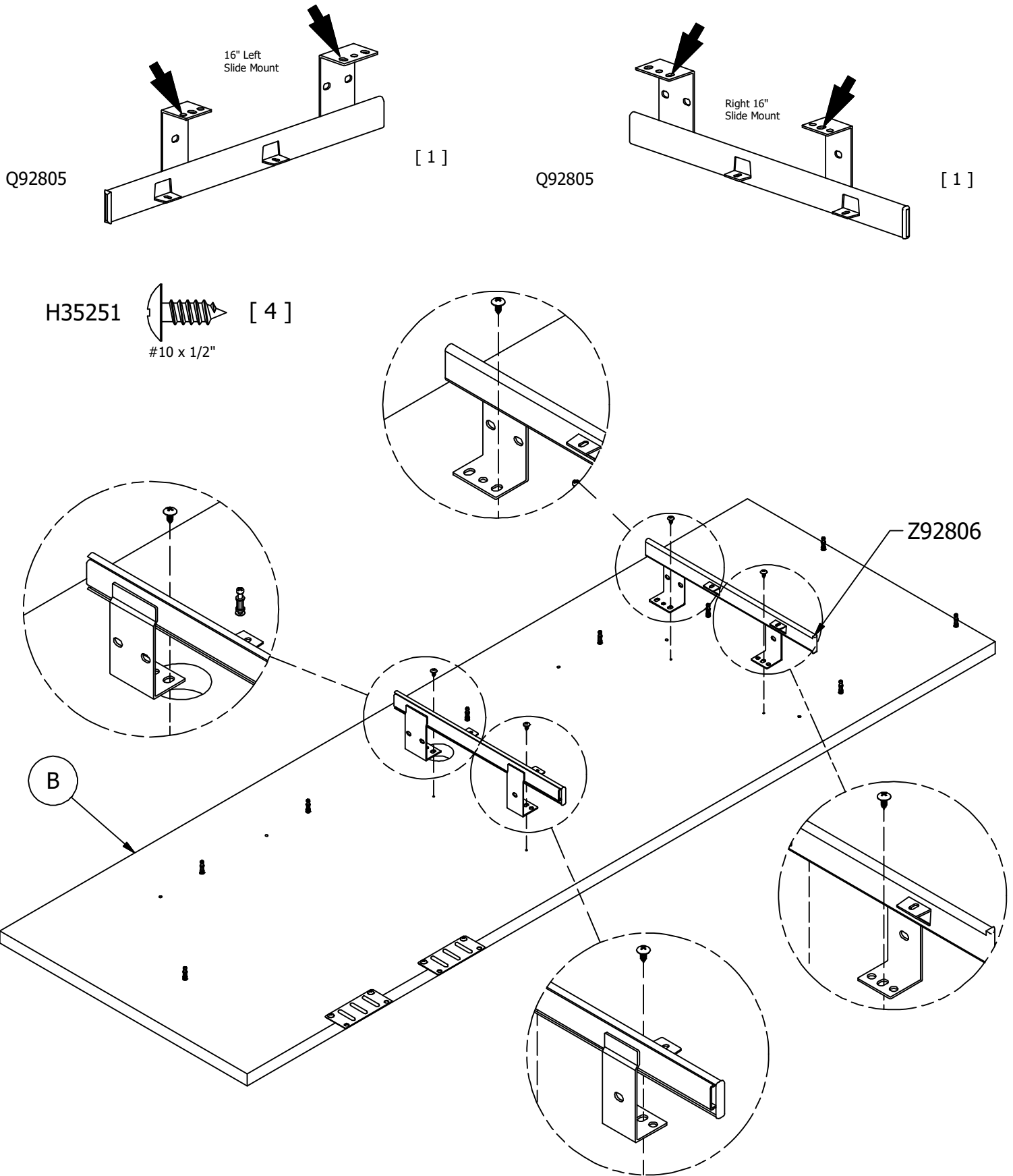
H35251  [4]
#10 x 1/2"

H39922  [2]
Strap



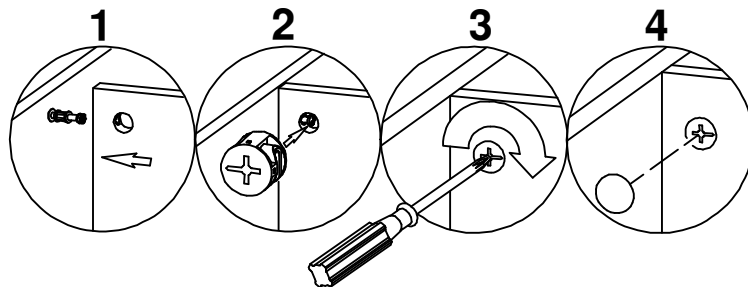
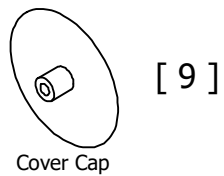
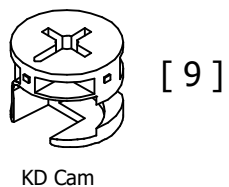
STEP 27

Attach Keyboard Hardware

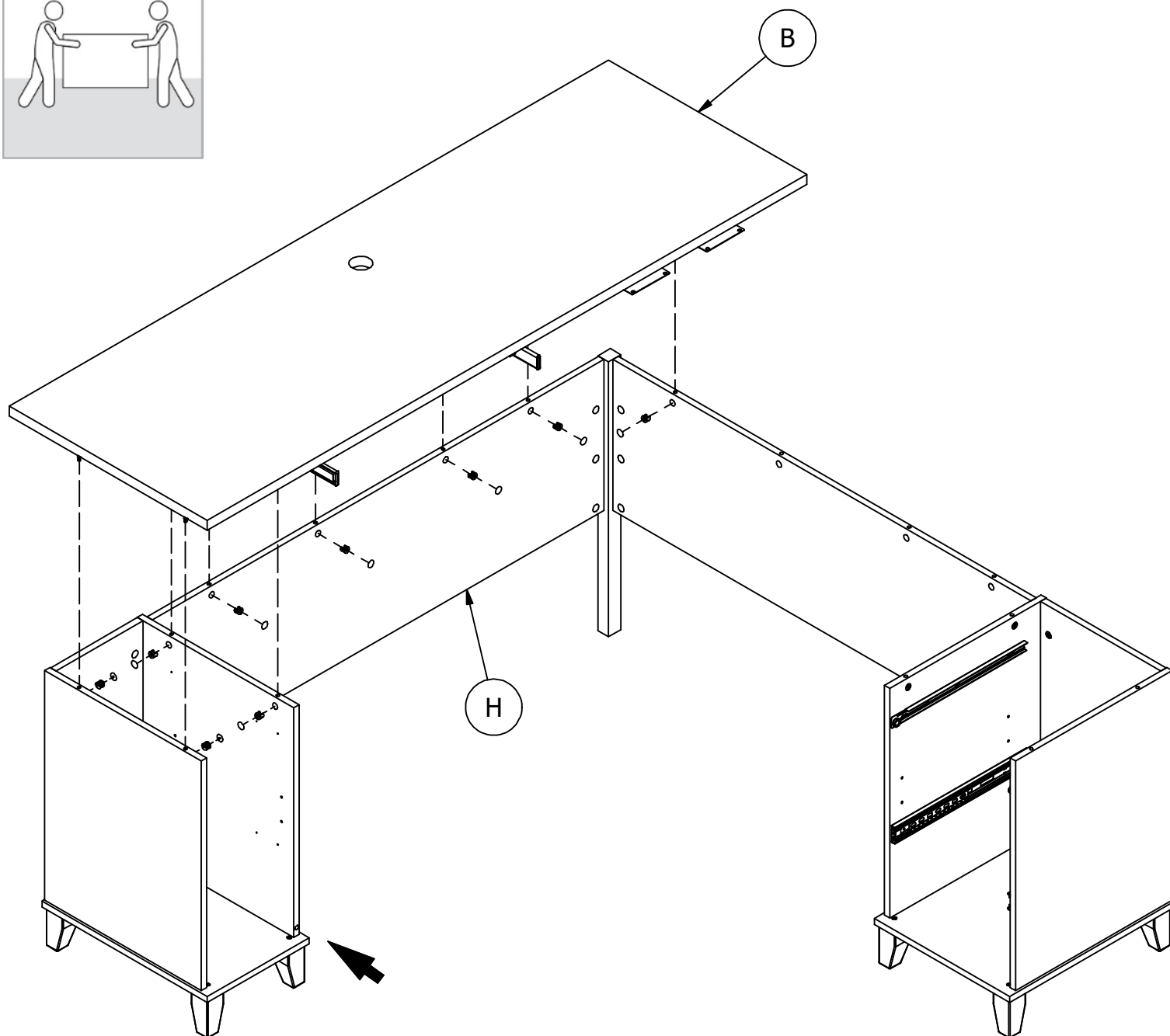
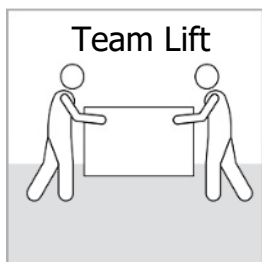


STEP 28

Assemble Panels



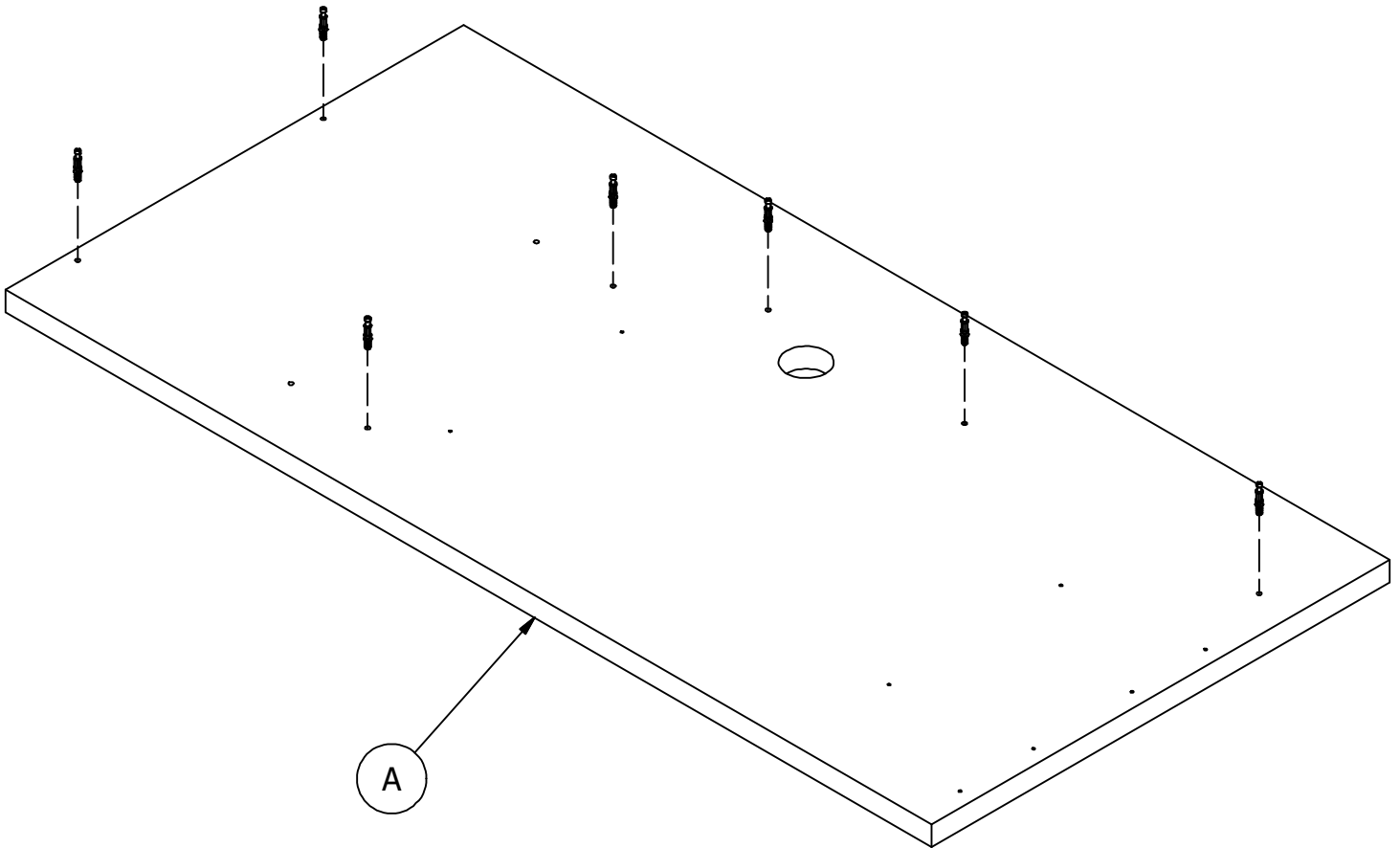
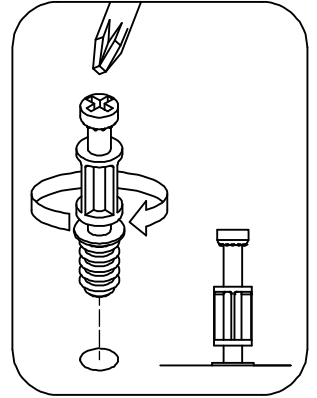
How to Tighten
KD Cams



STEP 29

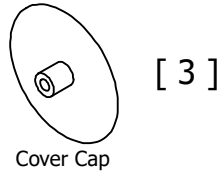
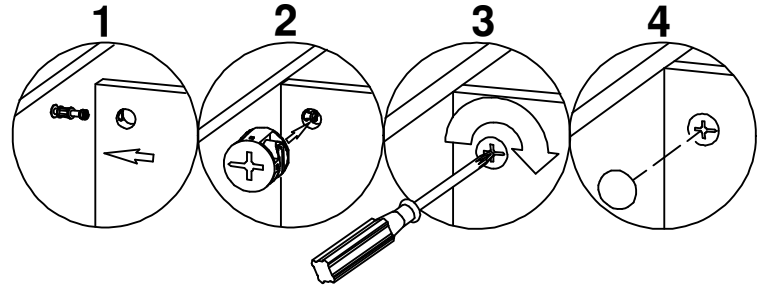
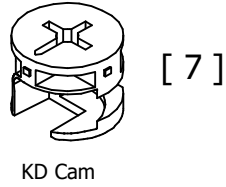
Prepare Panel

H72988 [7]
KD Bolt

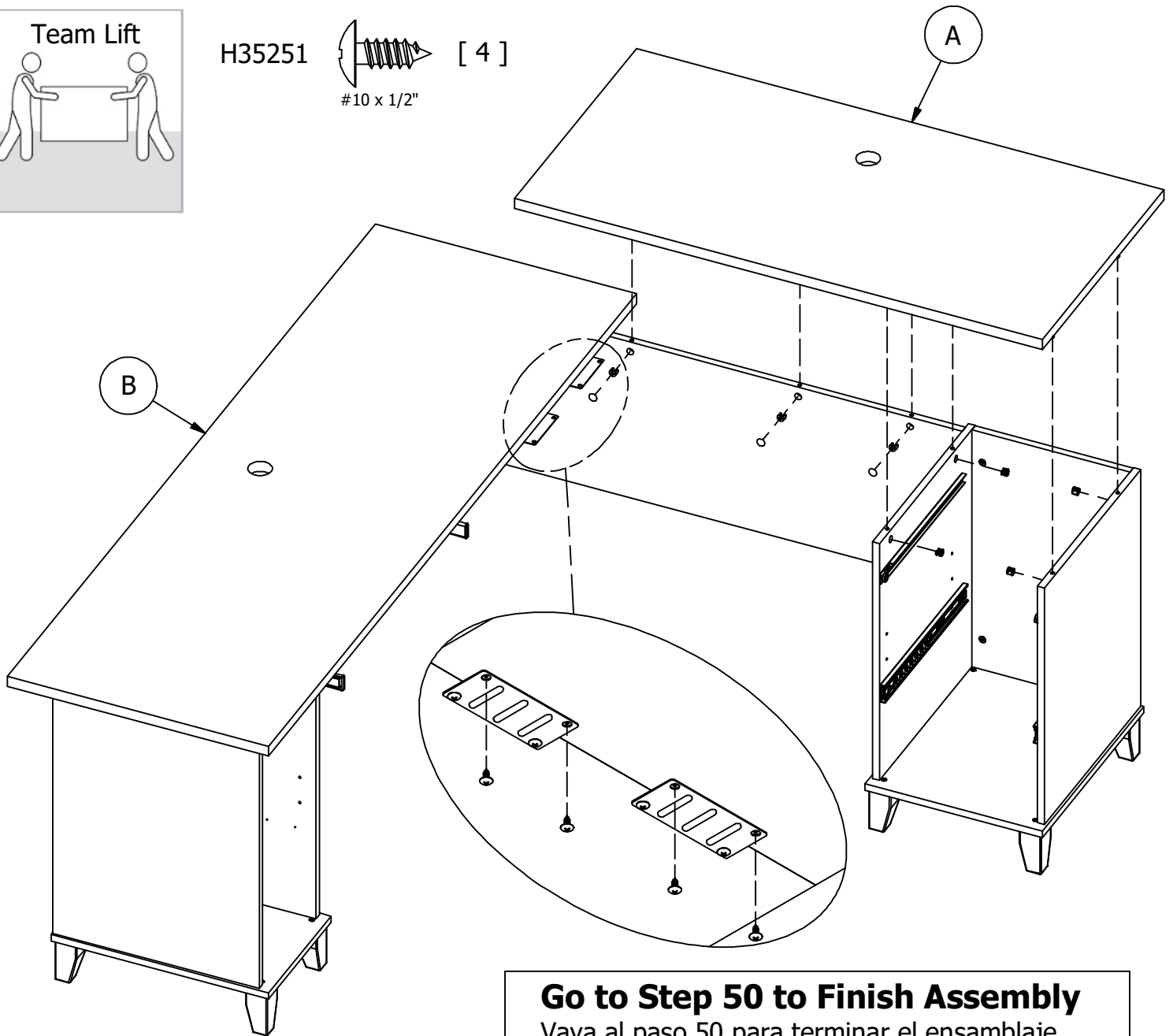
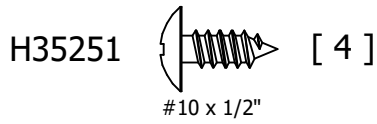
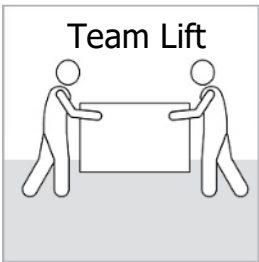


STEP 30

Assemble Panels



How to Tighten
KD Cams

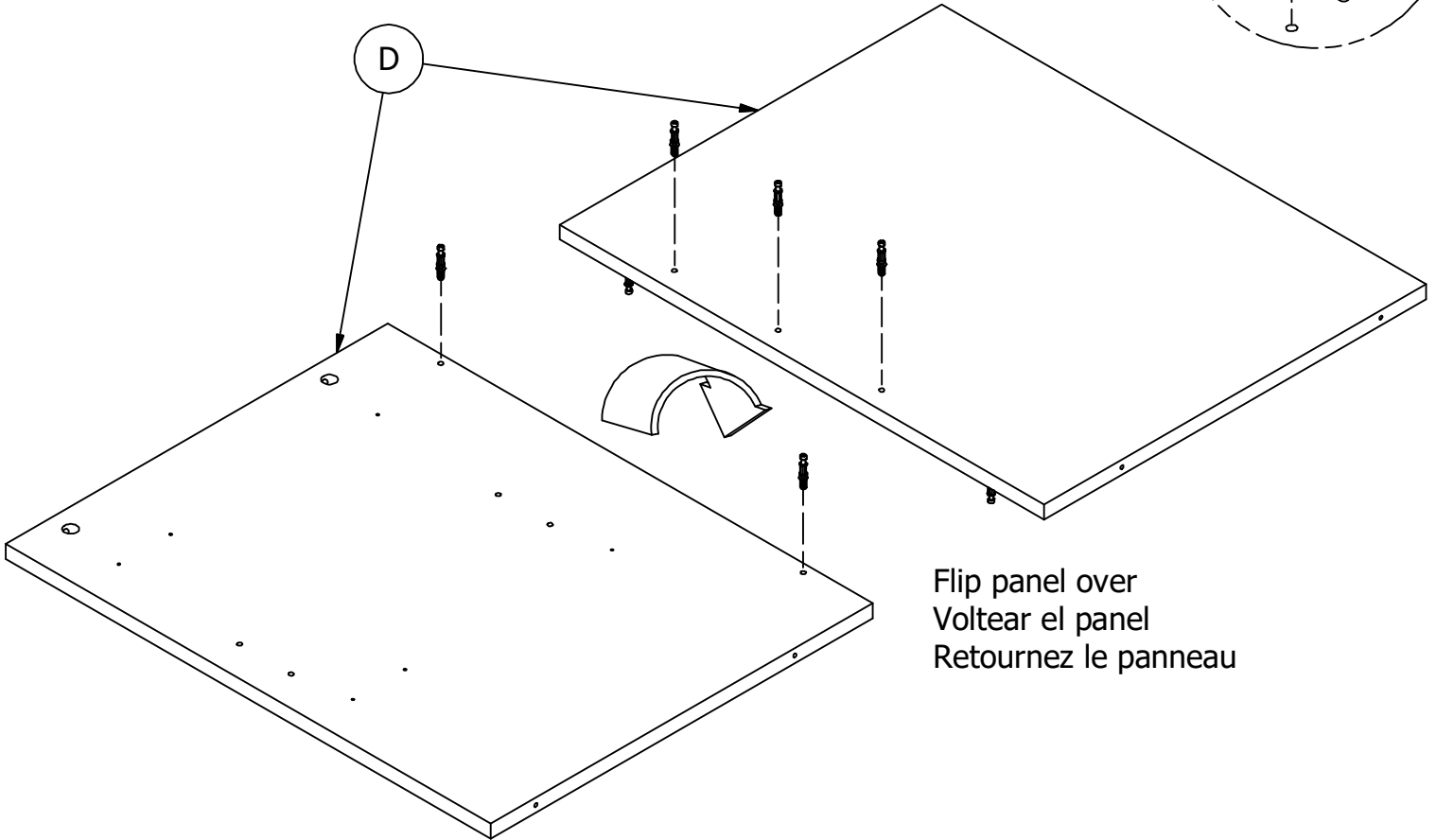
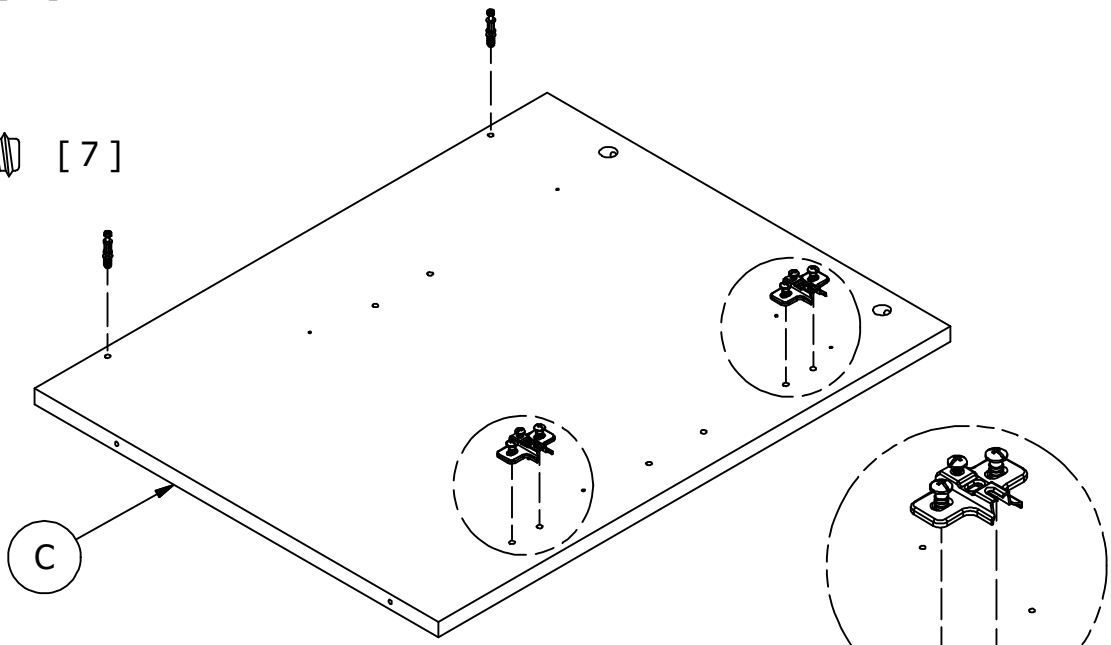
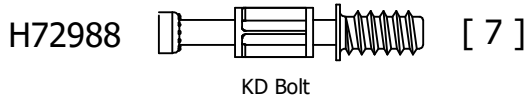
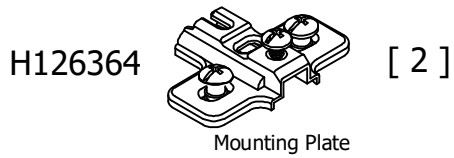


Go to Step 50 to Finish Assembly
Vaya al paso 50 para terminar el ensamblaje
Passez à l'étape 50 pour terminer l'assemblage

STEP 31

Prepare Panels

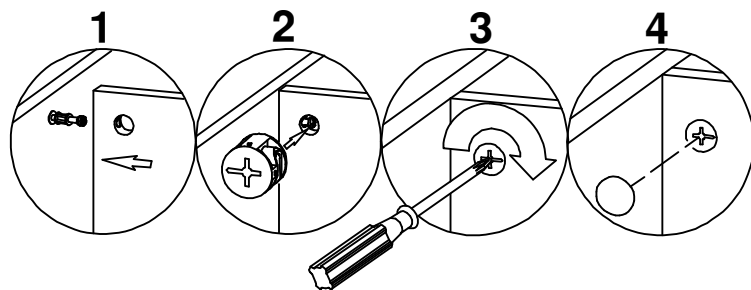
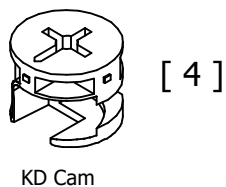
Begin Option 2 Assembly
Comenzar el ensamblaje de la opción 2
Commencer l'assemblage de l'option 2



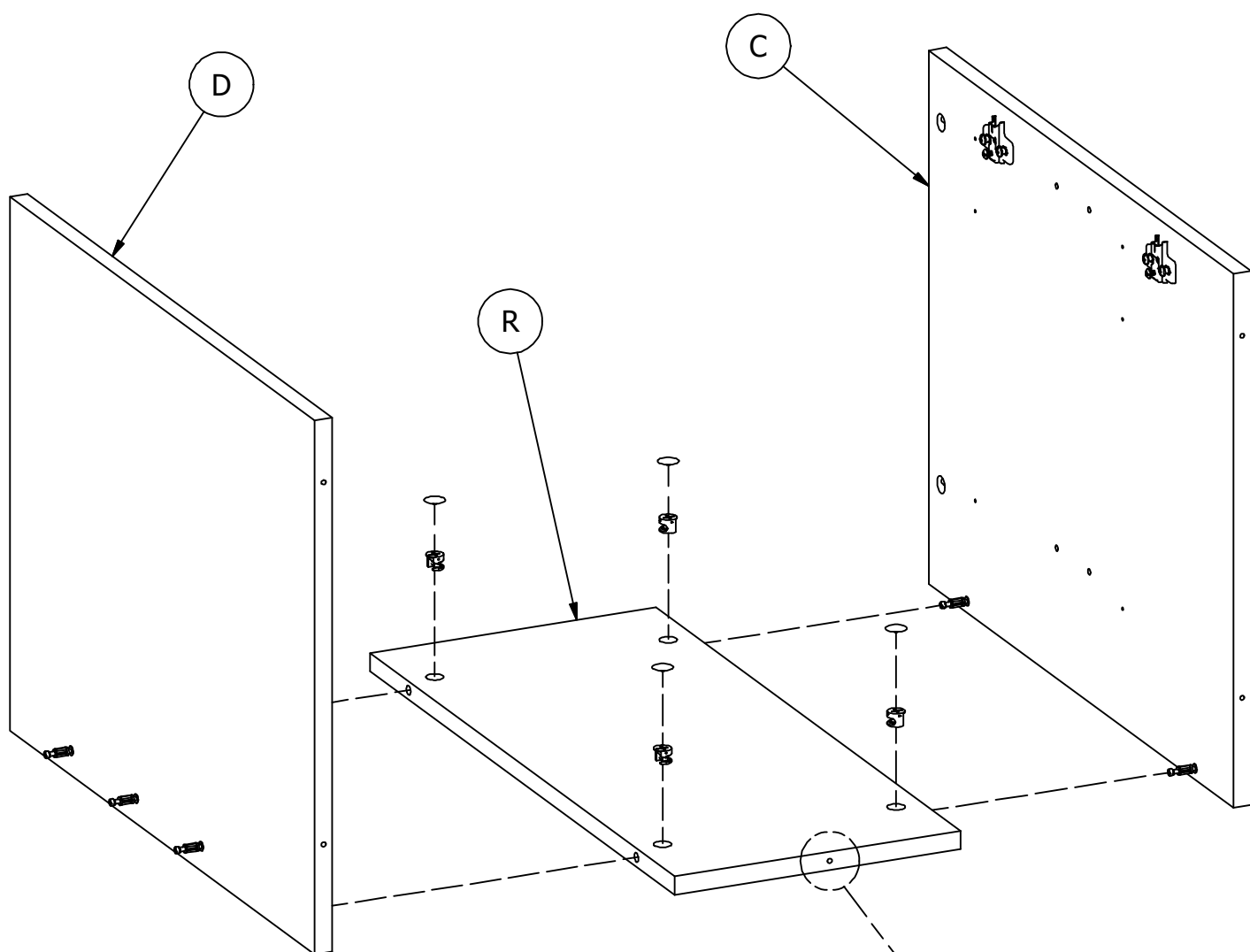
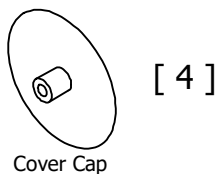
Flip panel over
Voltrear el panel
Retournez le panneau

STEP 31

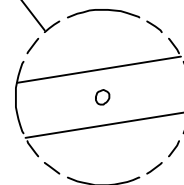
Assemble Panels



How to Tighten
KD Cams

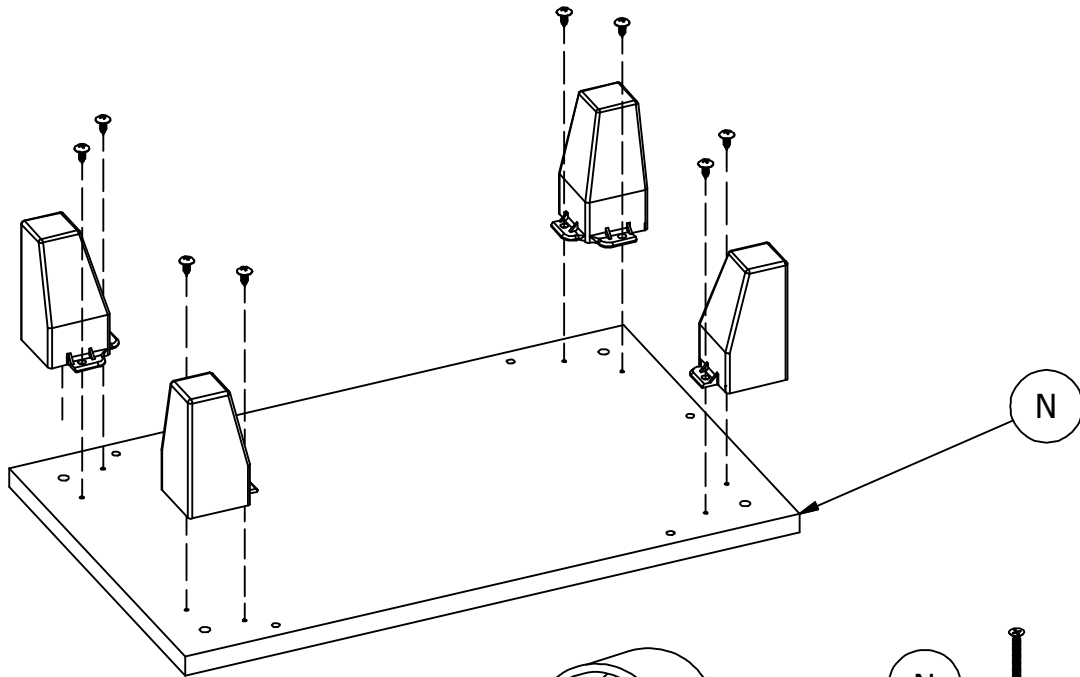
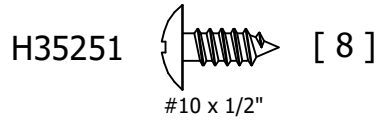
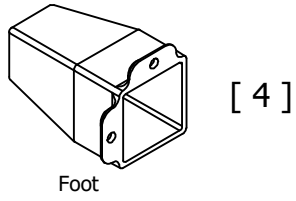
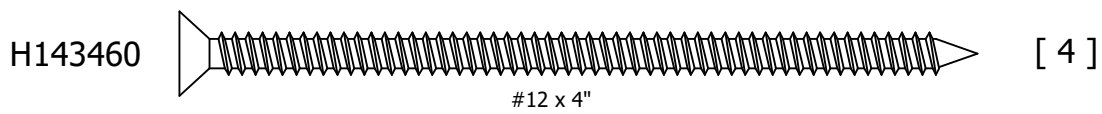


Orientation
Orientación
L'orientation

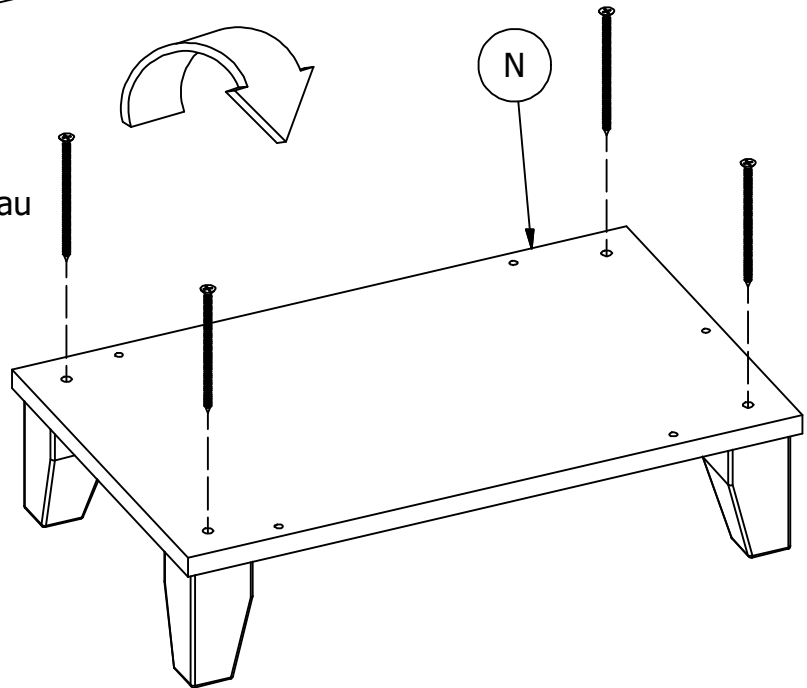


STEP 33

Assemble Panels

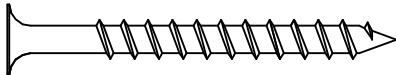


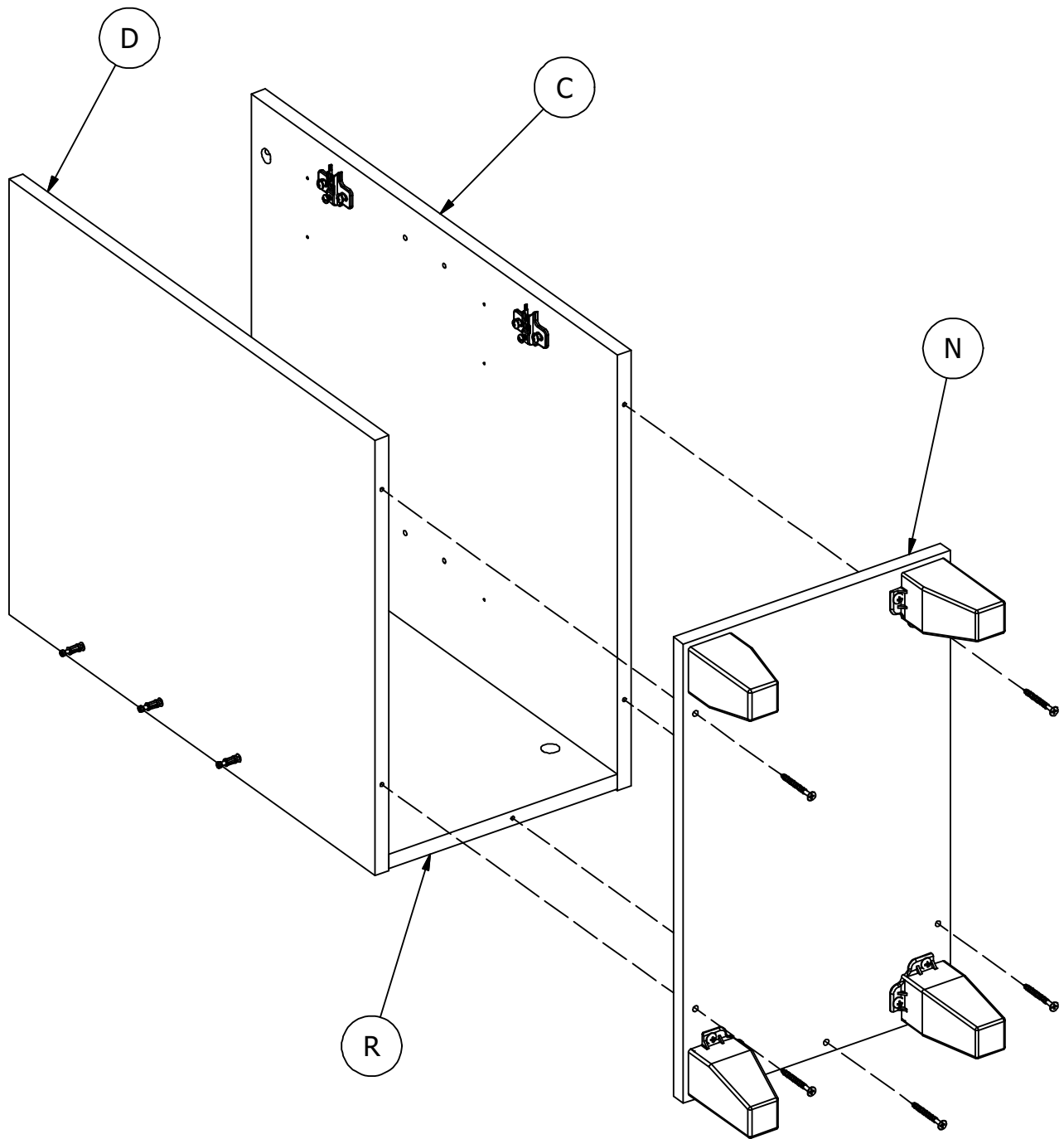
Flip panel over
Voltear el panel
Retournez le panneau



STEP 34

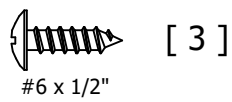
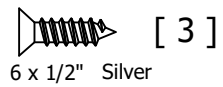
Assemble Panels

H23491  [5]
#10 x 2"

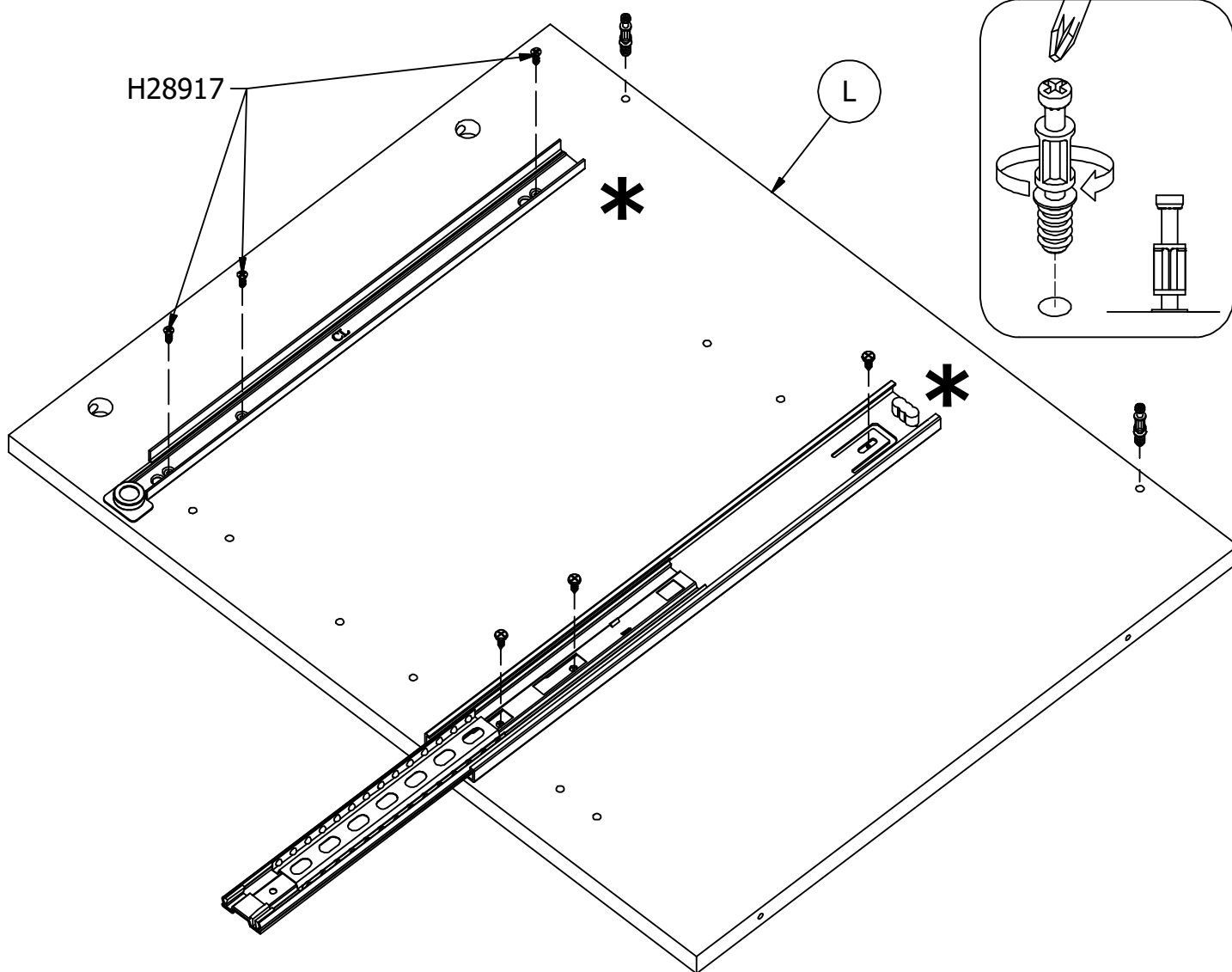
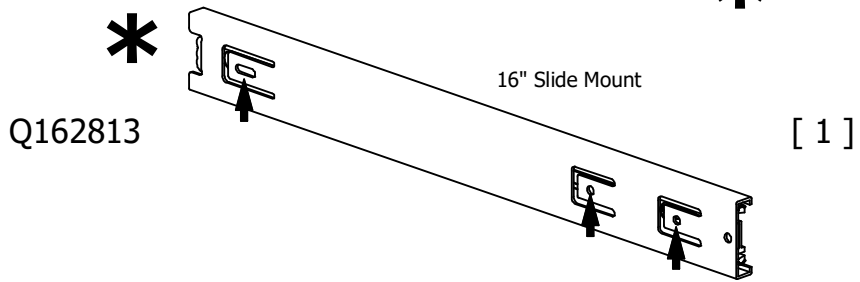
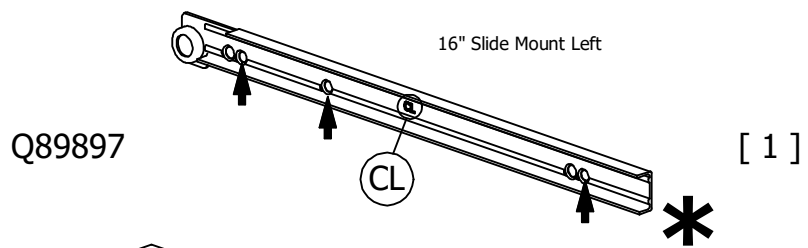
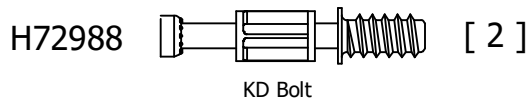


STEP 35

Prepare Panel

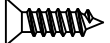



and Install Drawer Slides



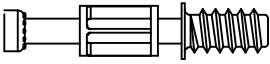
STEP 36

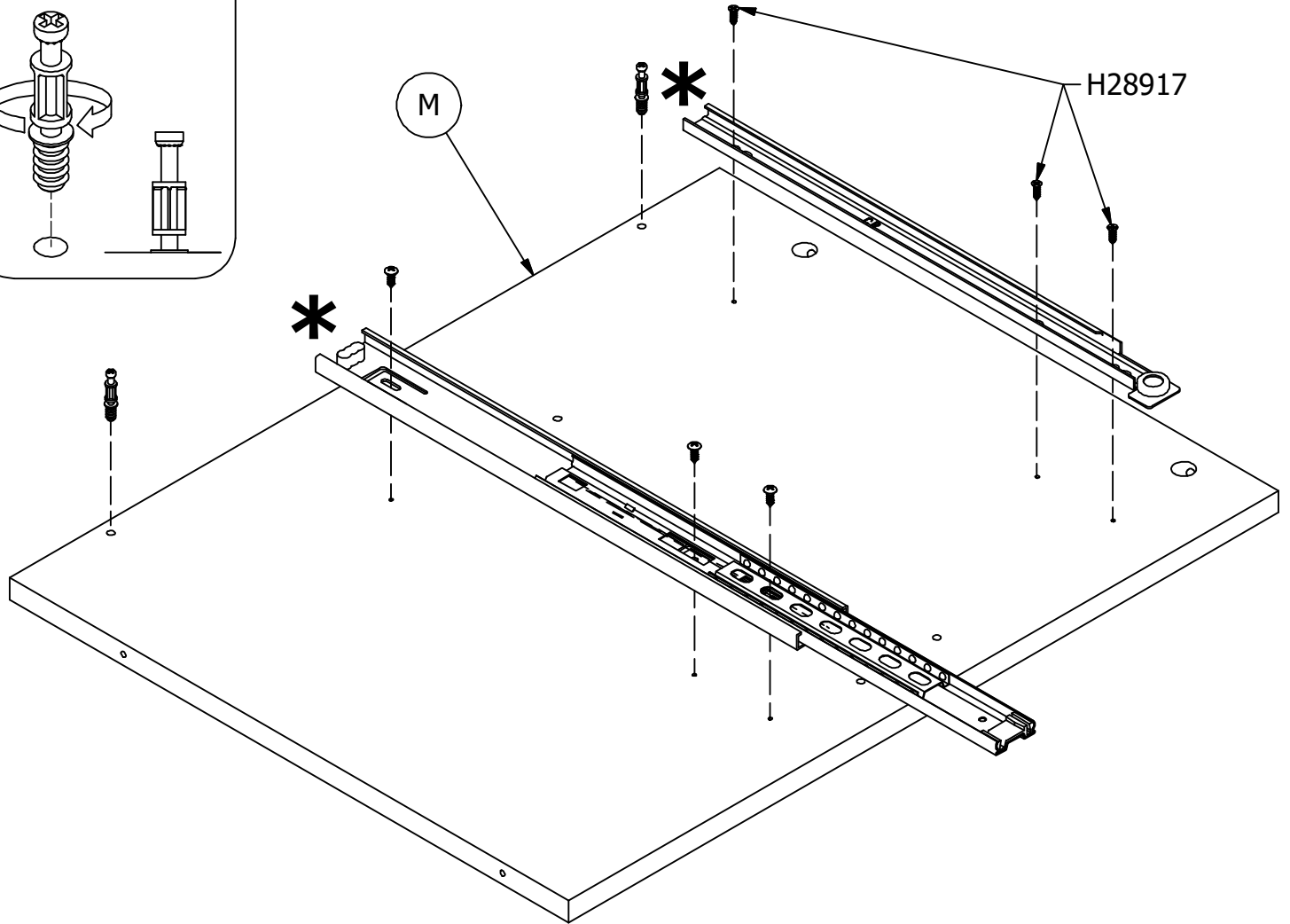
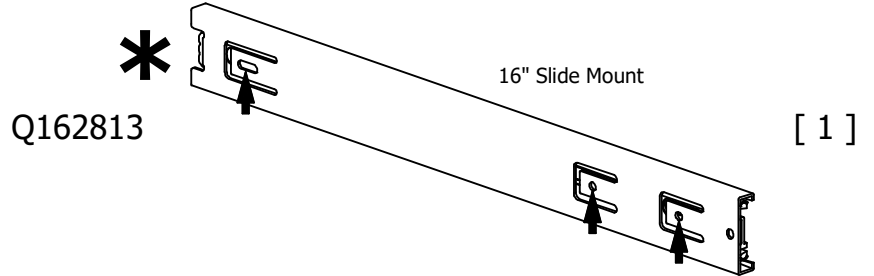
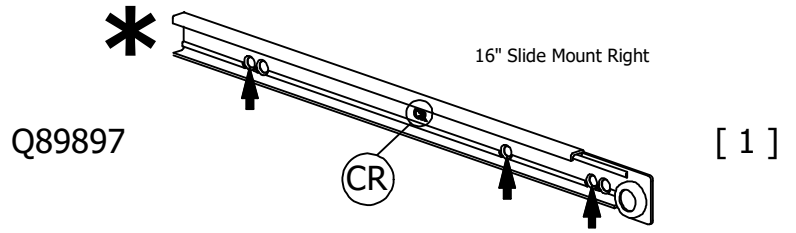
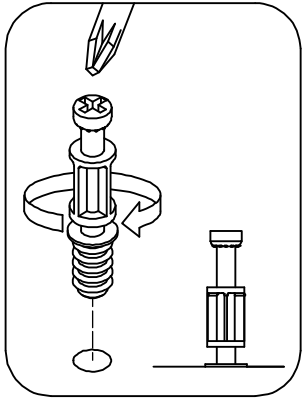
Prepare Panel

28917  [3]
#6 x 1/2" Silver

101725  [3]
#6 x 1/2"

How to Separate
and Install Drawer
Slides

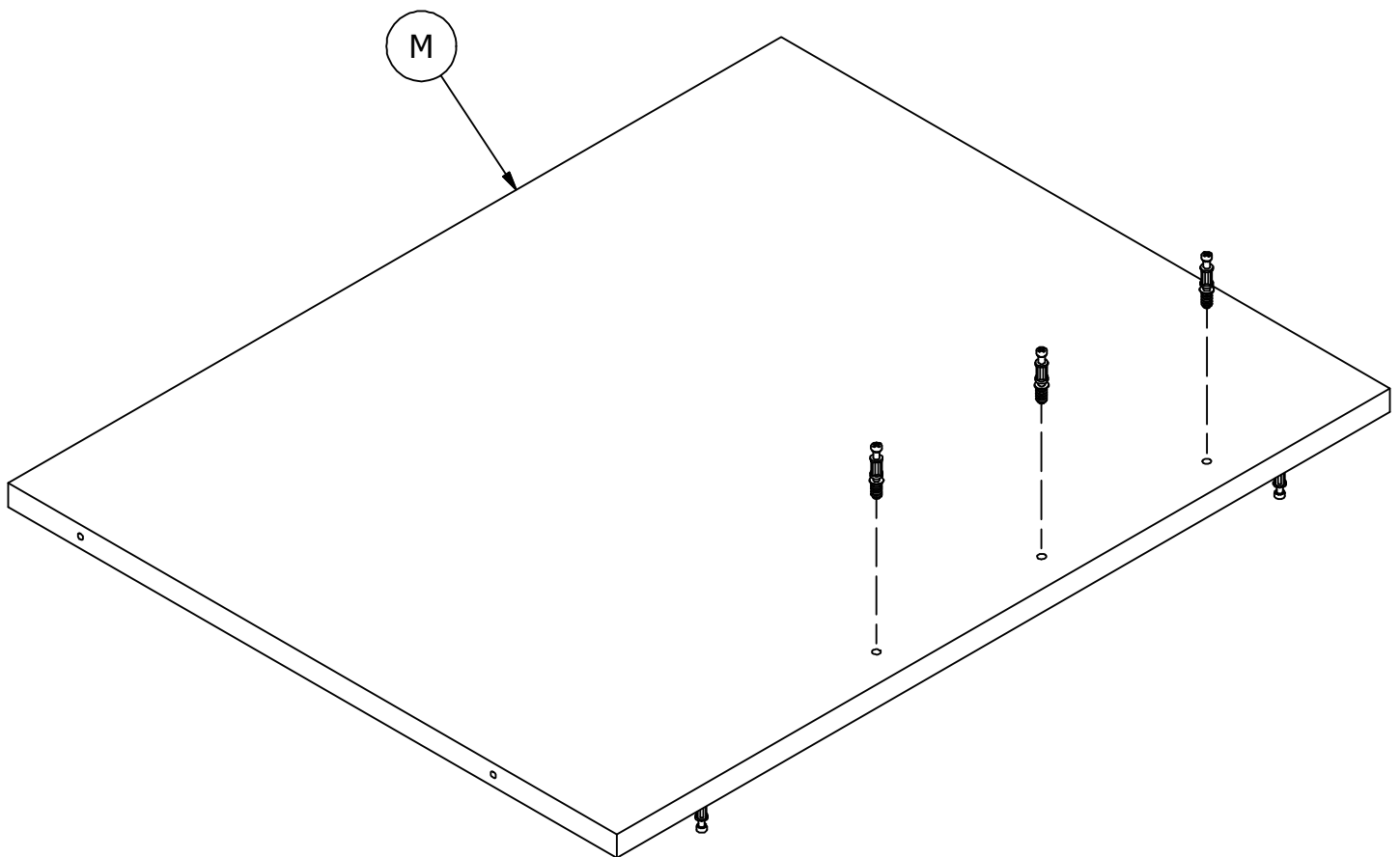
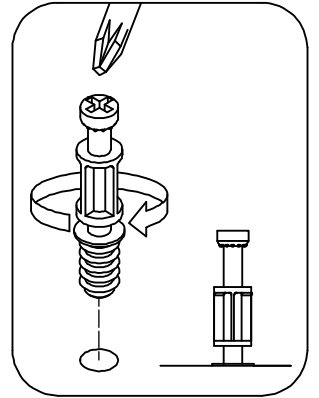
H72988  [2]
KD Bolt



STEP 37

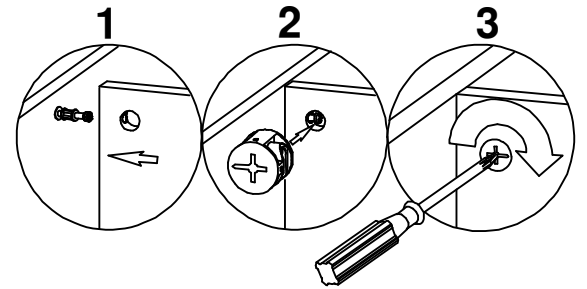
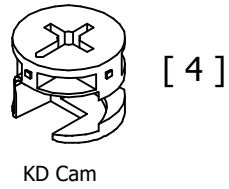
Prepare Panel

H72988 [3]
KD Bolt

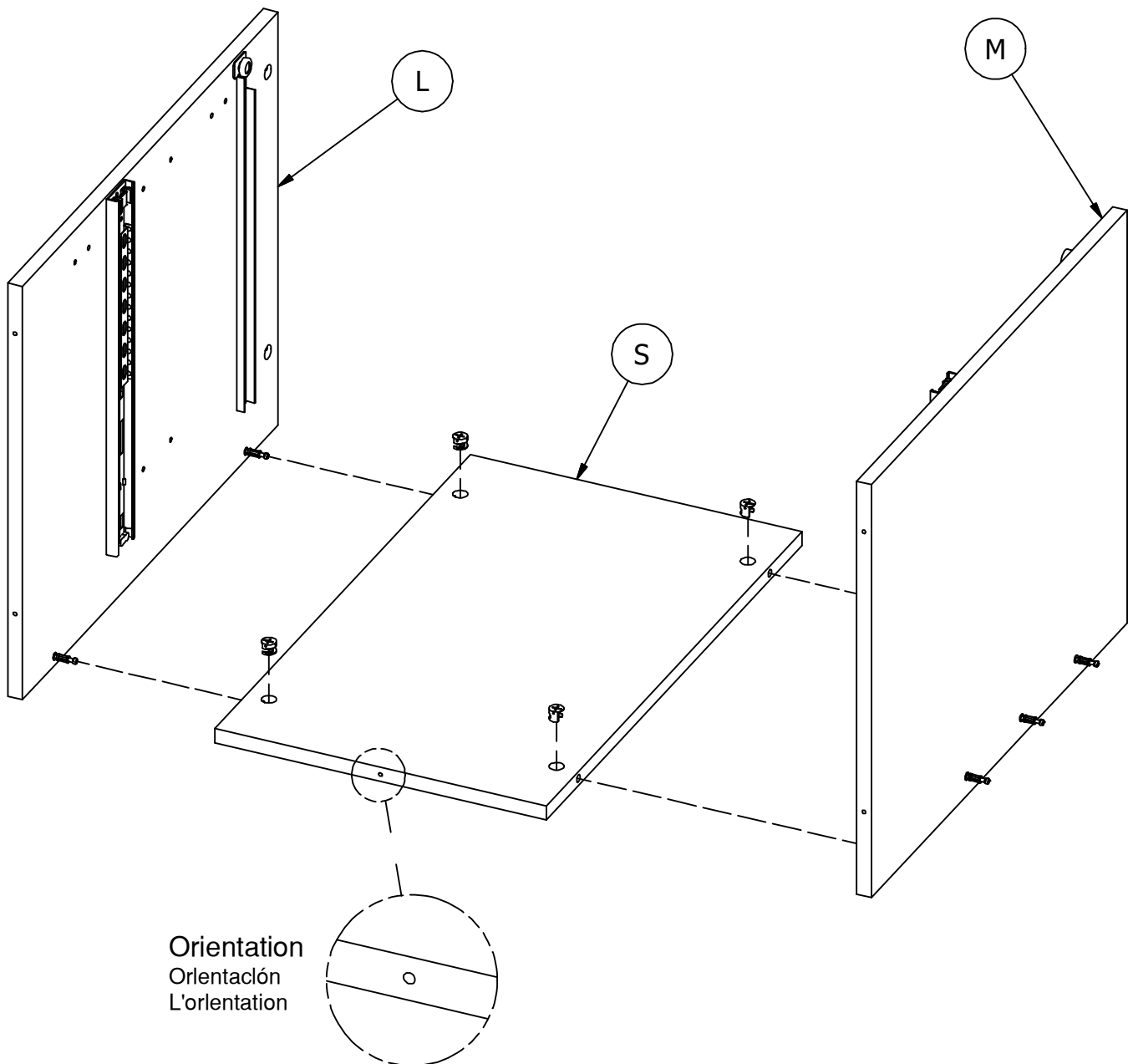


STEP 38

Assemble Panels

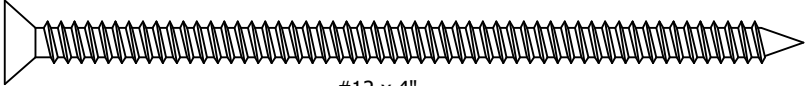


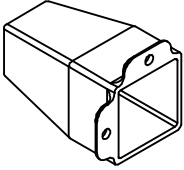
How to Tighten
KD Cams

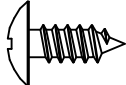


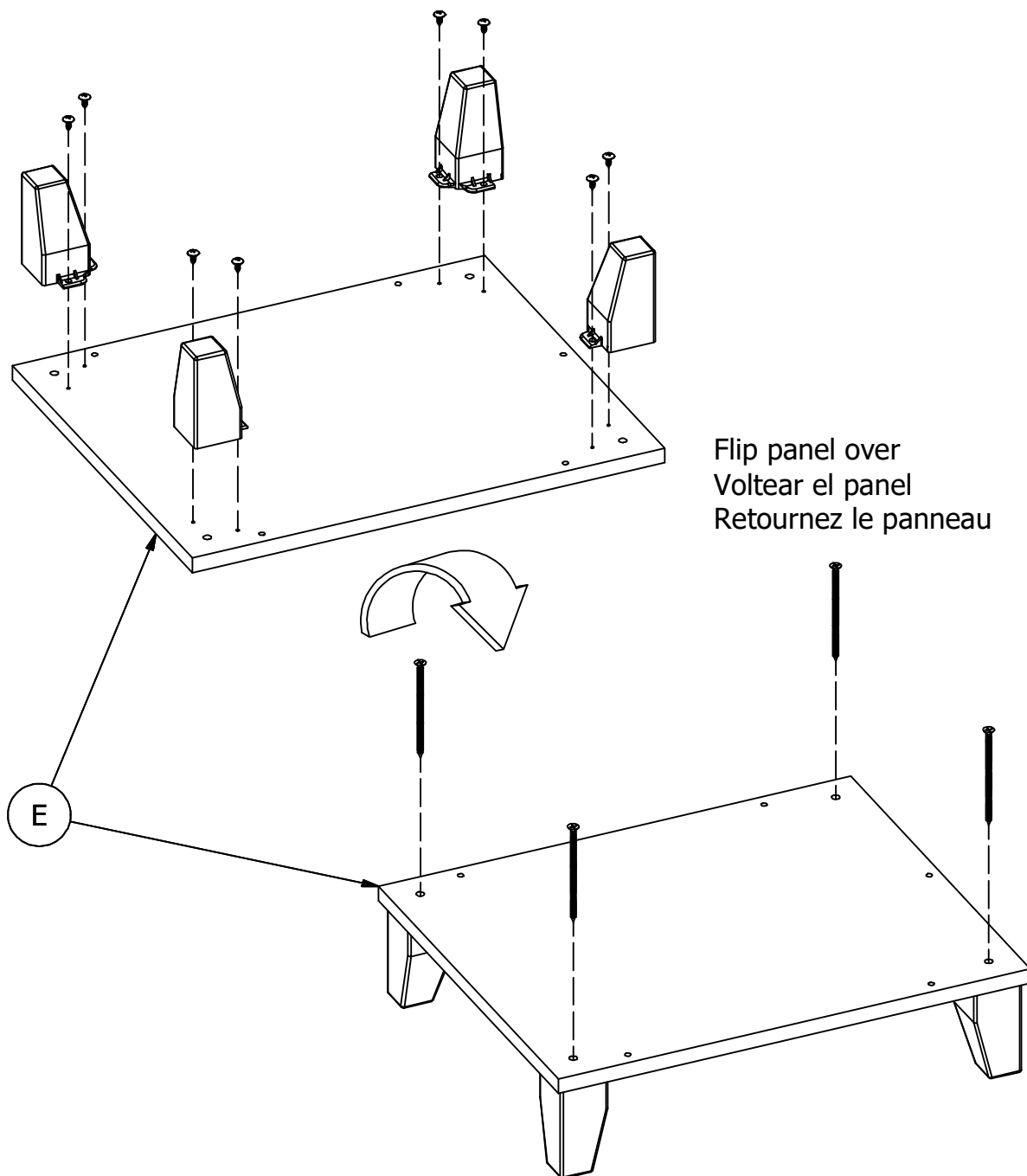
STEP 39

Prepare Panel

H143460  [4]
#12 x 4"

 [4]
Foot

H35251  [8]
#10 x 1/2"

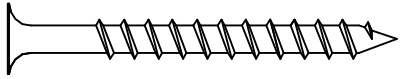


Flip panel over
Voltear el panel
Retournez le panneau

STEP 40

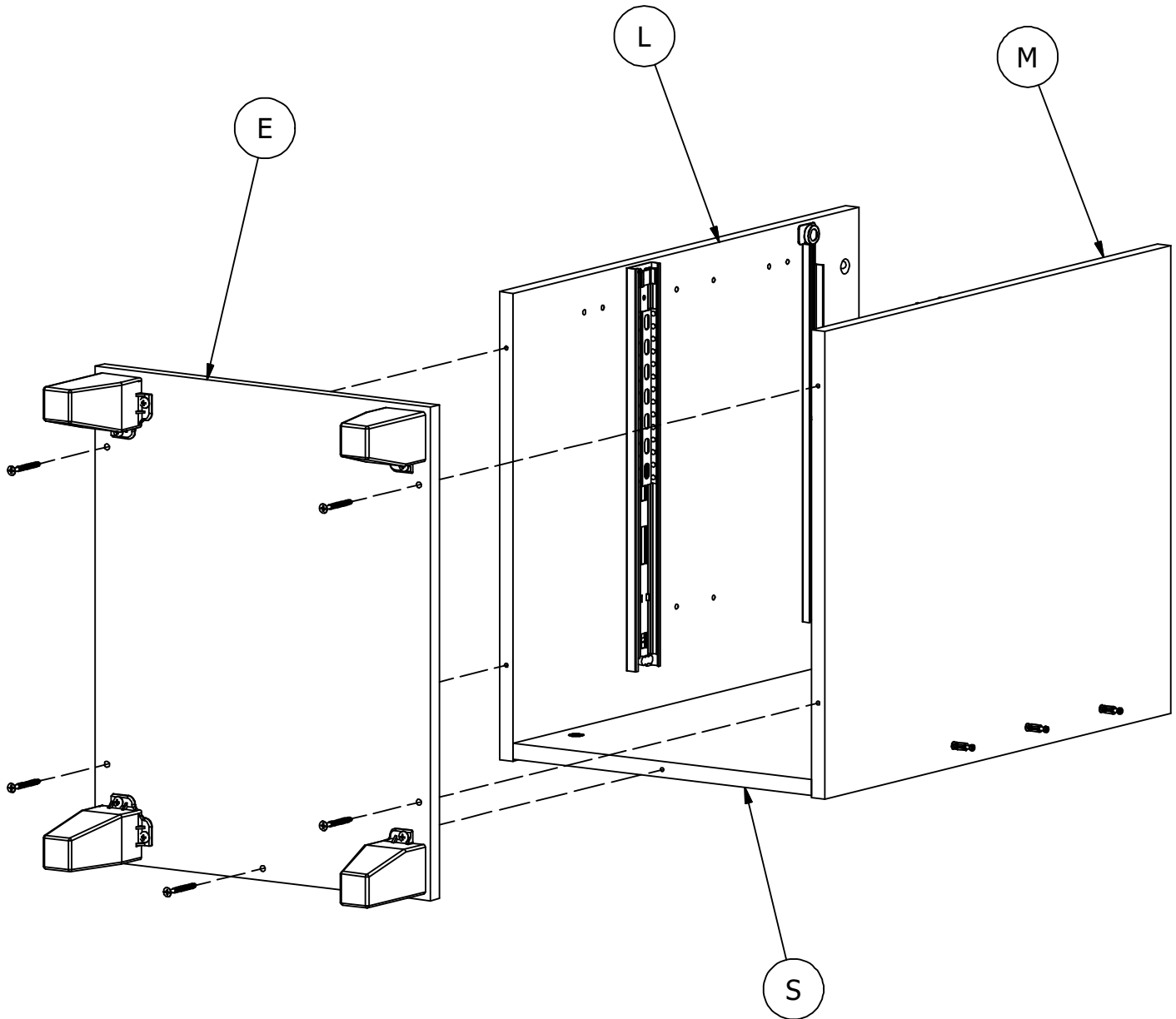
Assemble Panels

H23491



[5]

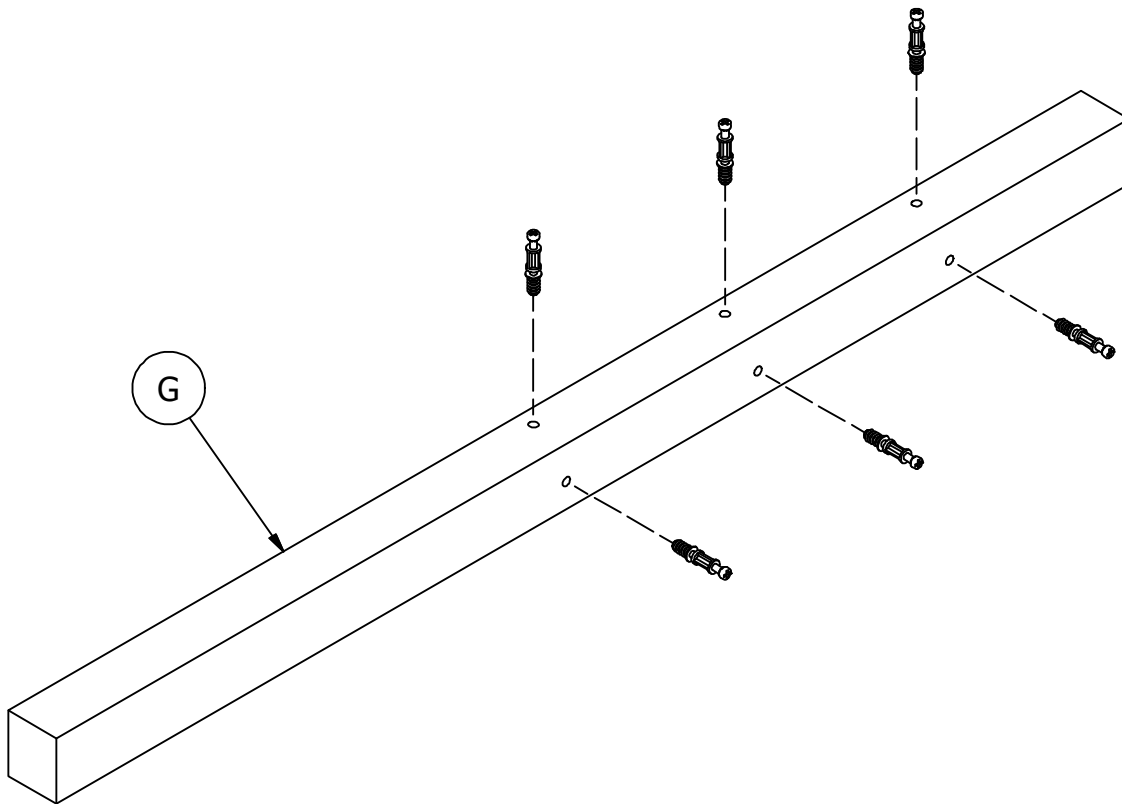
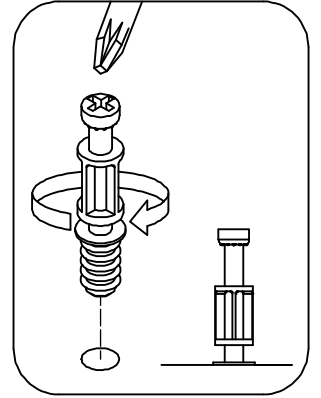
#10 x 2"



STEP 41

Prepare Rear Leg

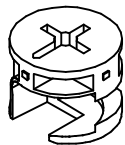
H72988 [6]
KD Bolt



STEP 42

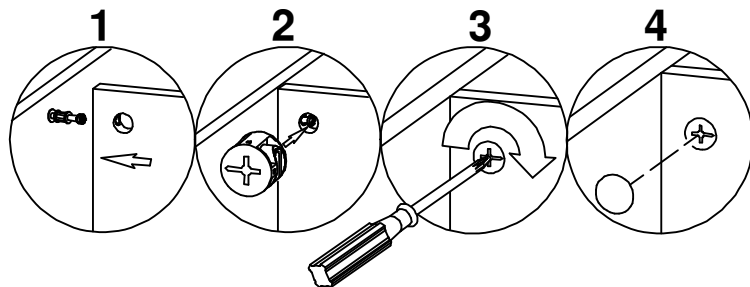
Assemble Panels

H71659



[3]

KD Cam

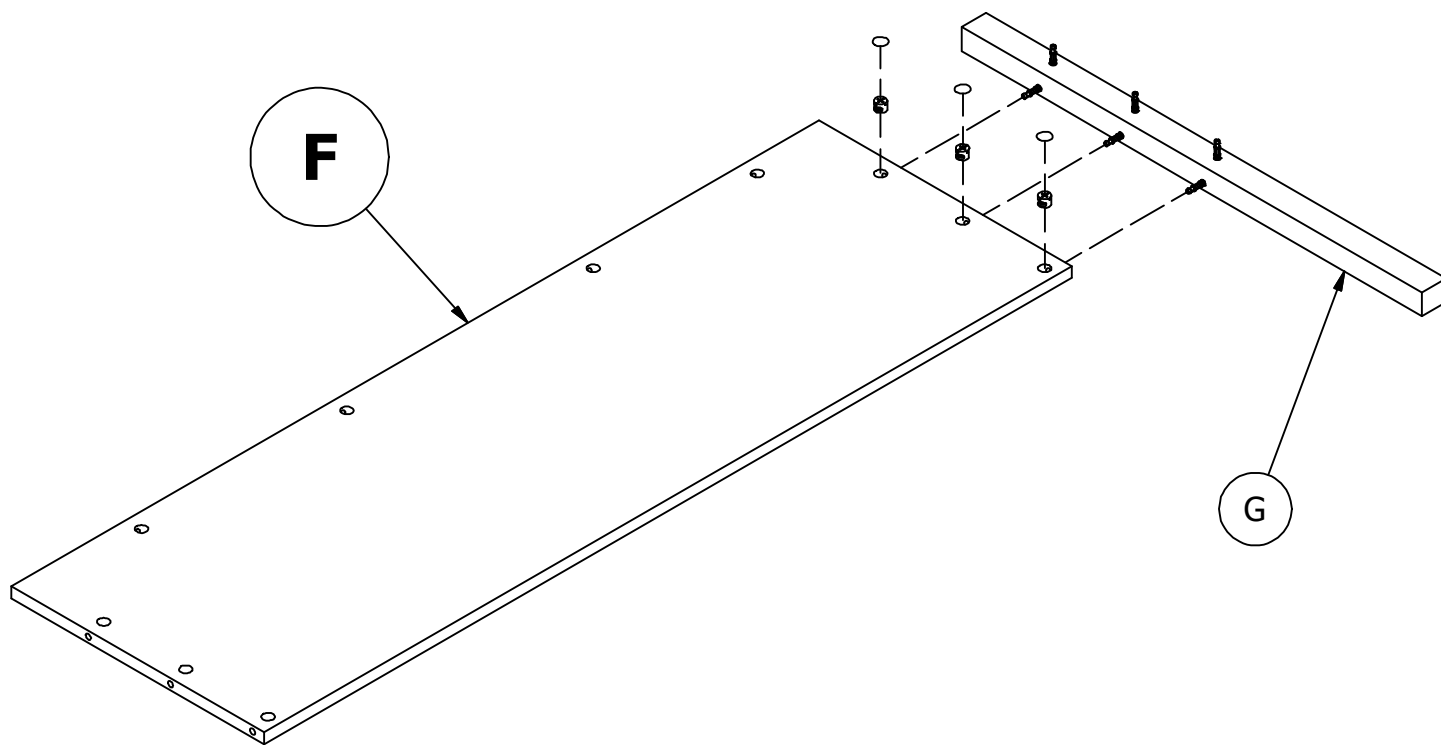


How to Tighten
KD Cams



[3]

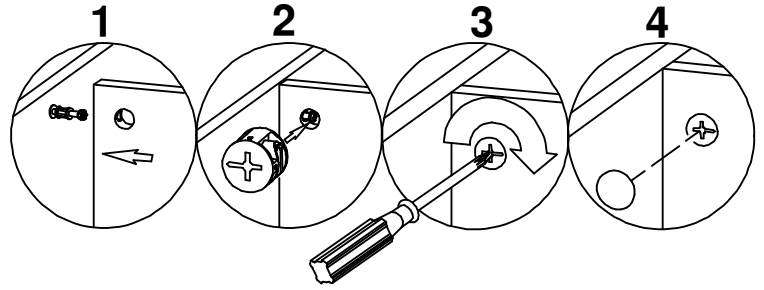
Cover Cap



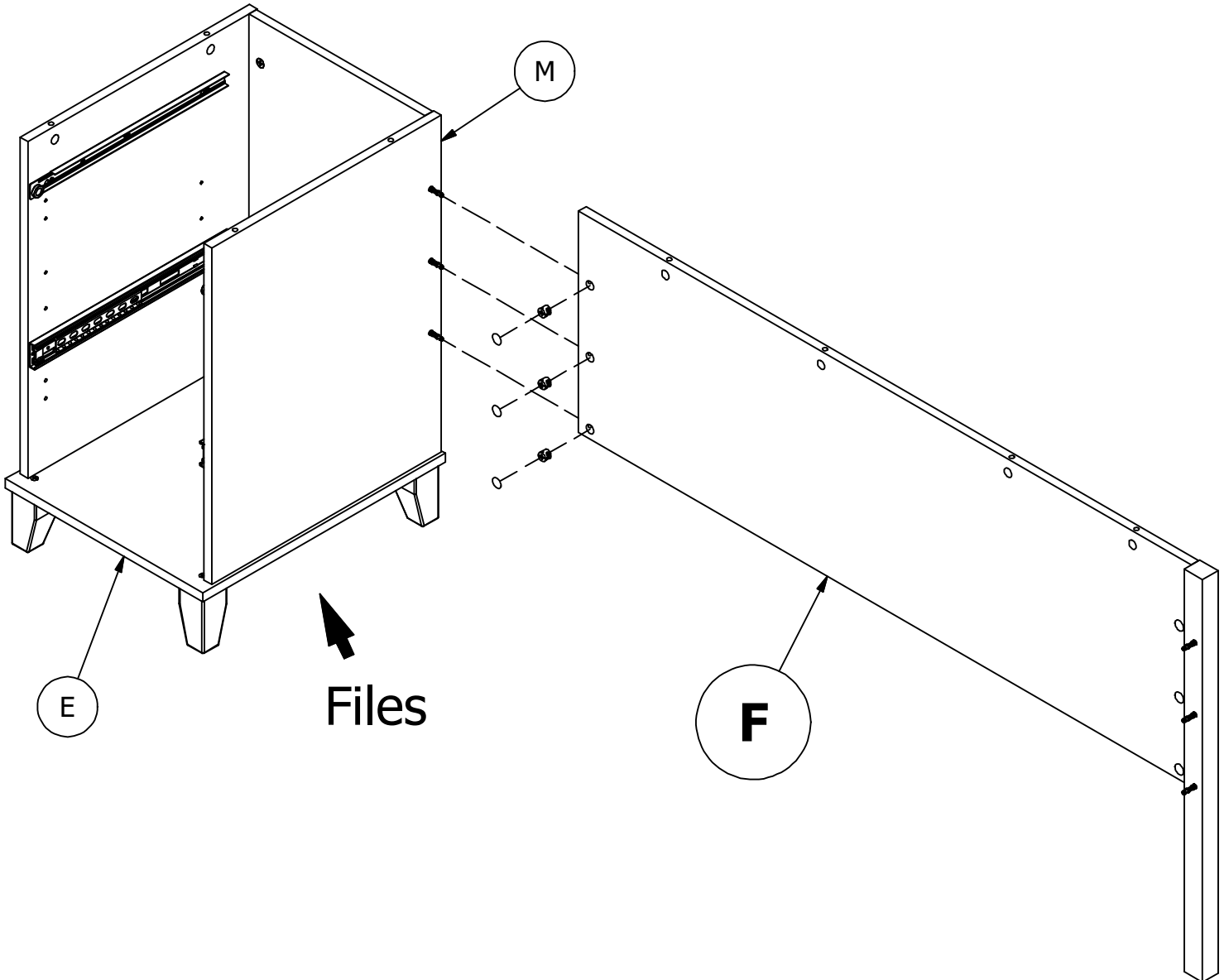
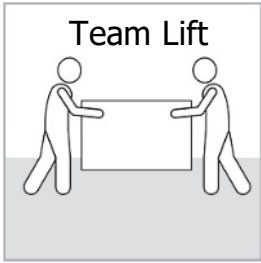
STEP 43

Assemble Panel to File Cabinet

- H71659 [3]
KD Cam
- [3]
Cover Cap

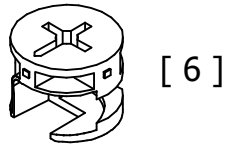


How to Tighten
KD Cams

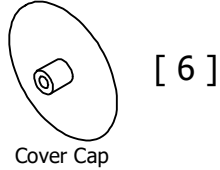


STEP 44

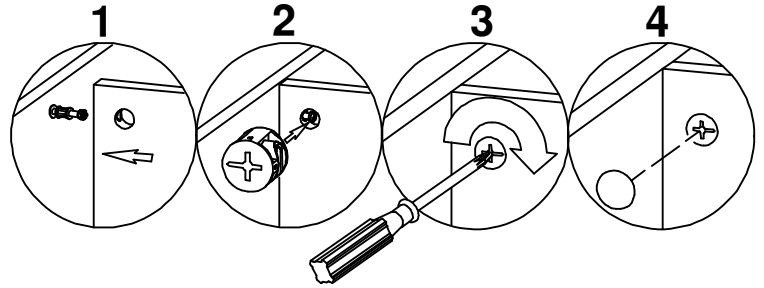
Assemble Panel to Storage Cabinet



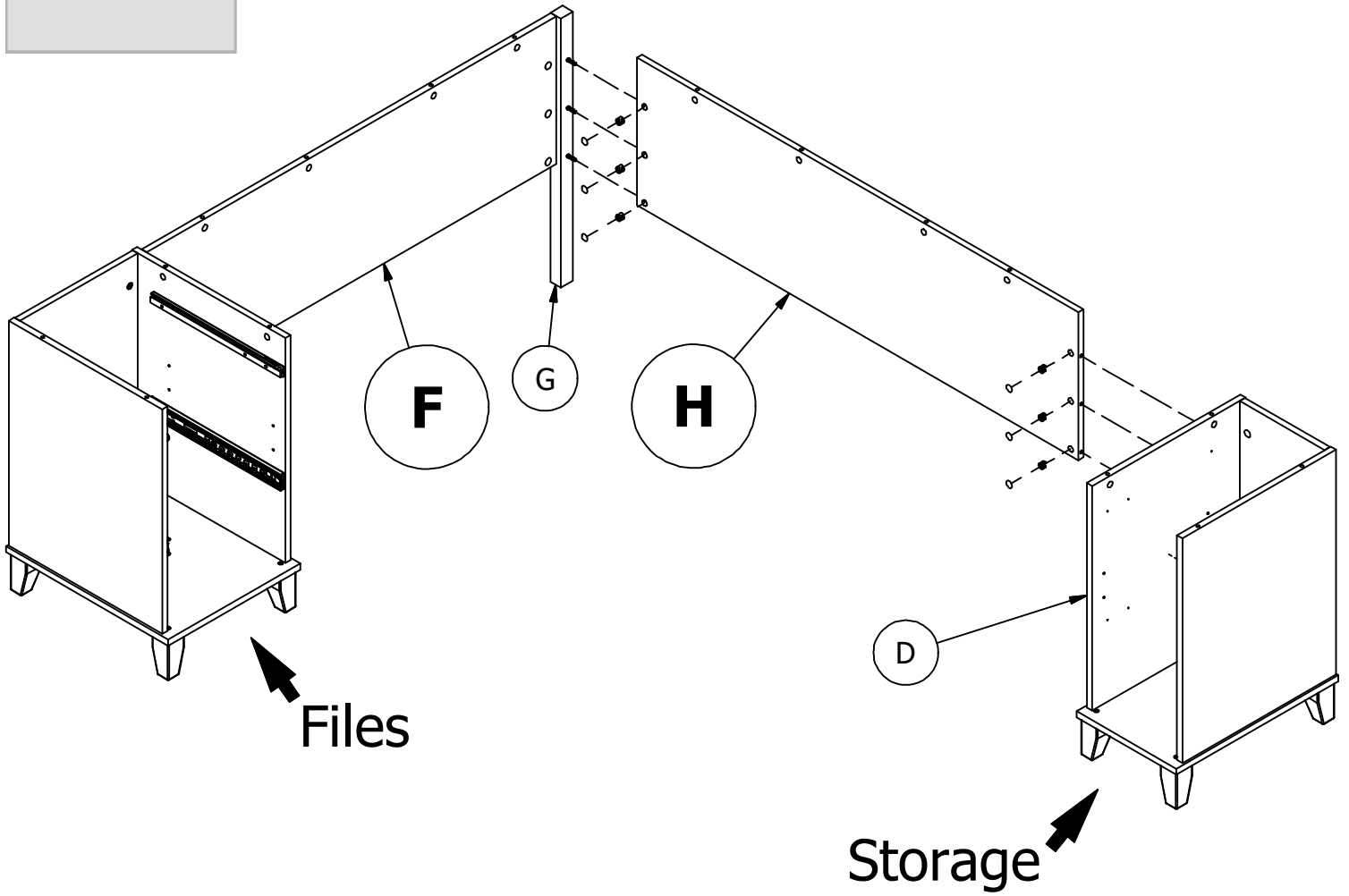
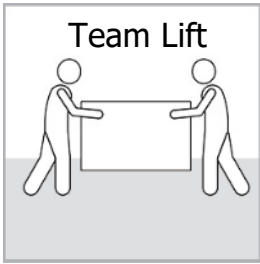
KD Cam



Cover Cap



How to Tighten
KD Cams



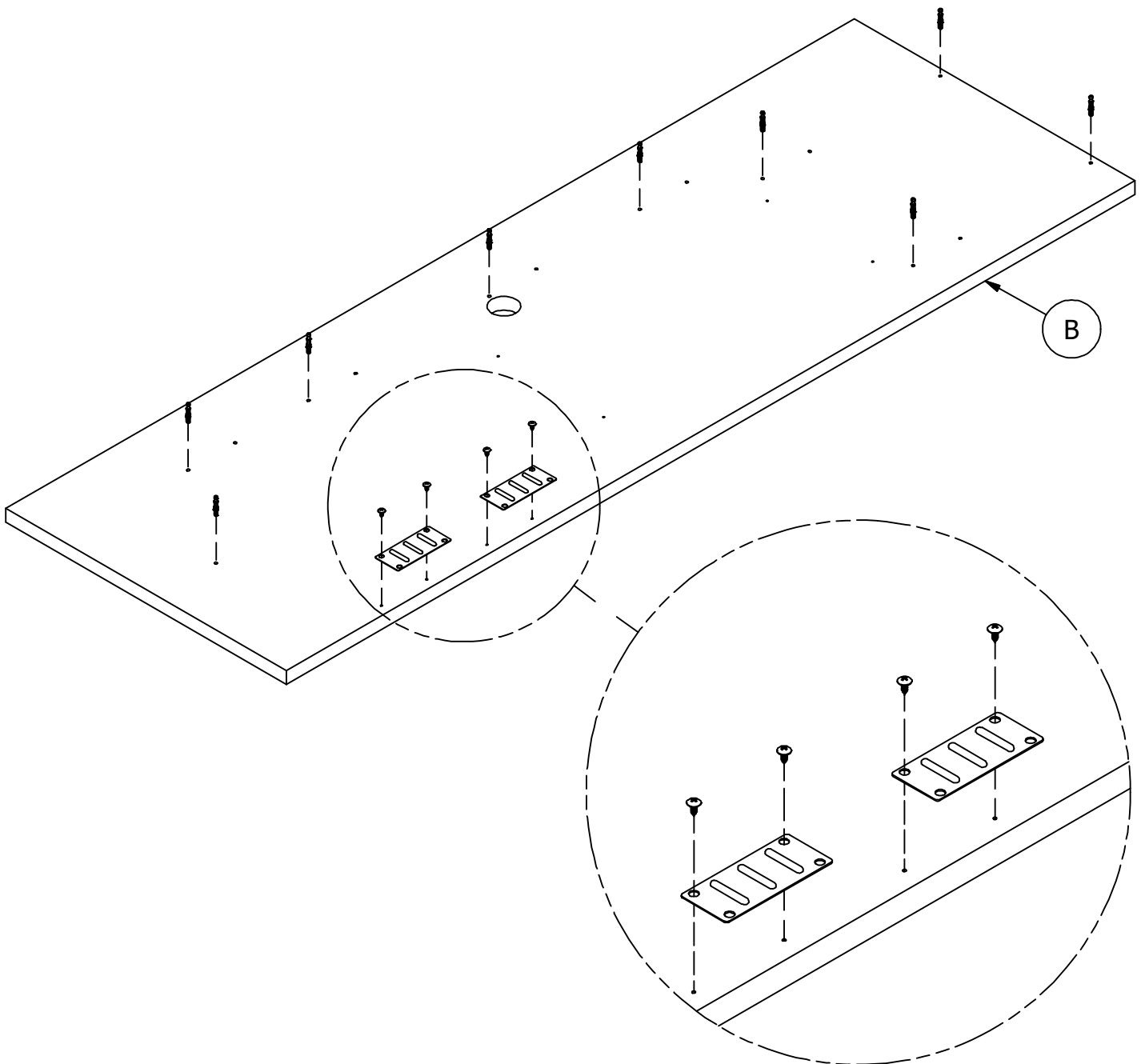
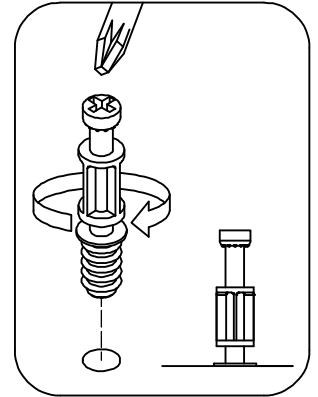
STEP 45

Prepare Panel

H72988 [9]
KD Bolt

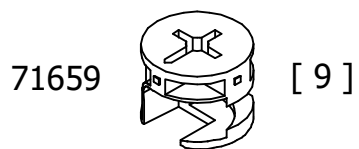
H35251 [4]
#10 x 1/2"

H39922 [2]
Strap



STEP 46

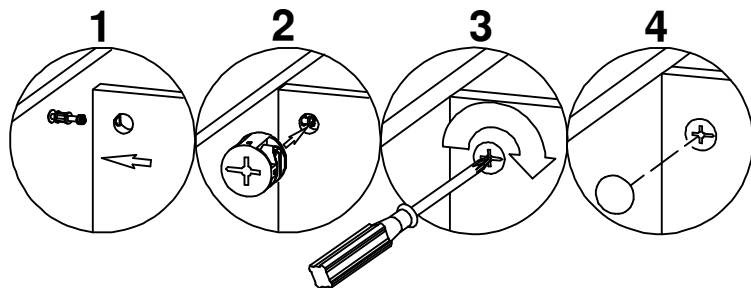
Assemble Panels



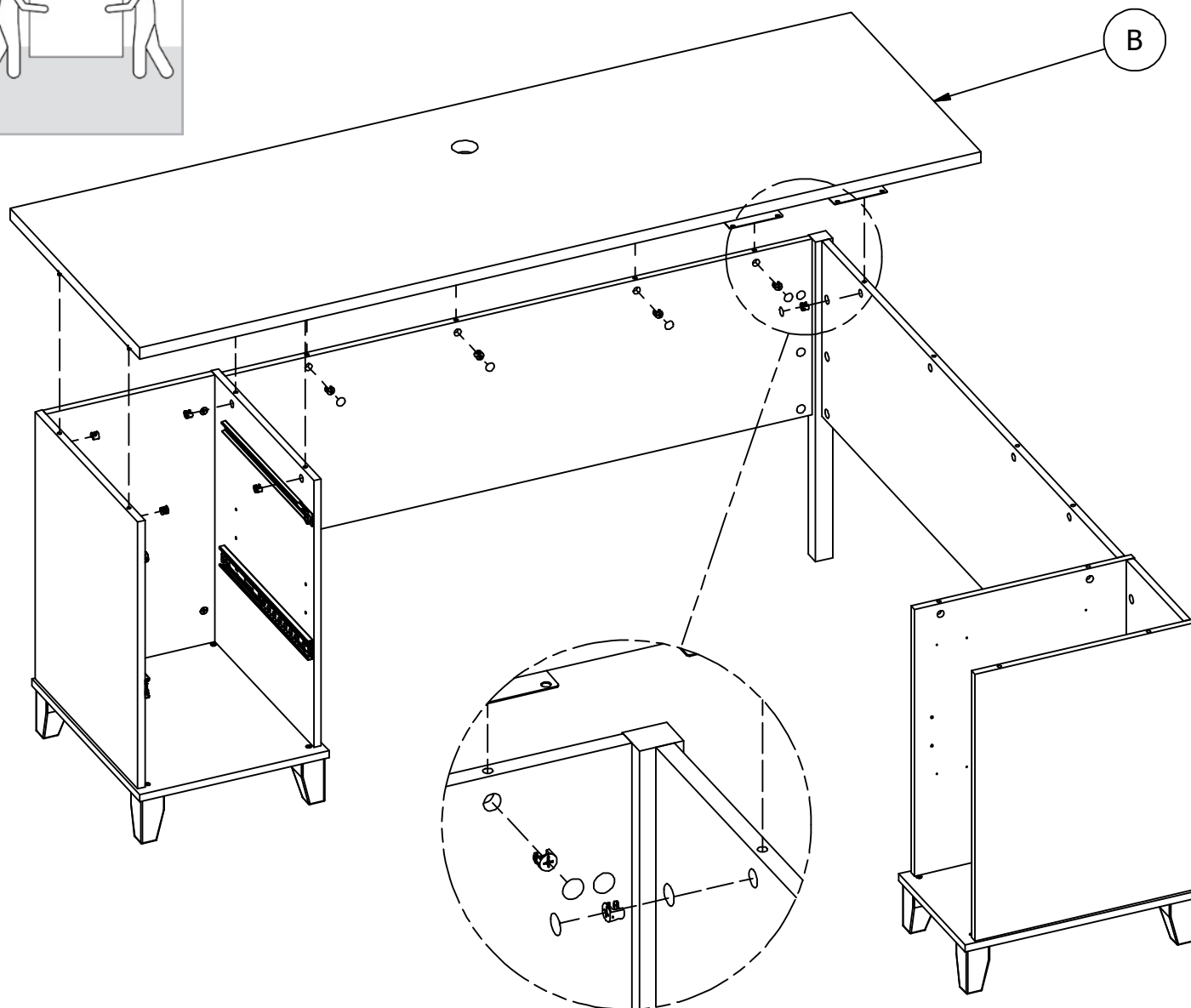
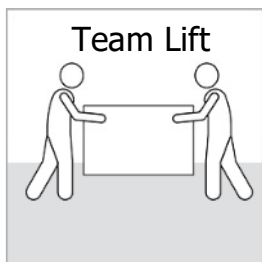
KD Cam



Cover Cap



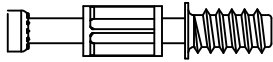
How to Tighten
KD Cams



STEP 47

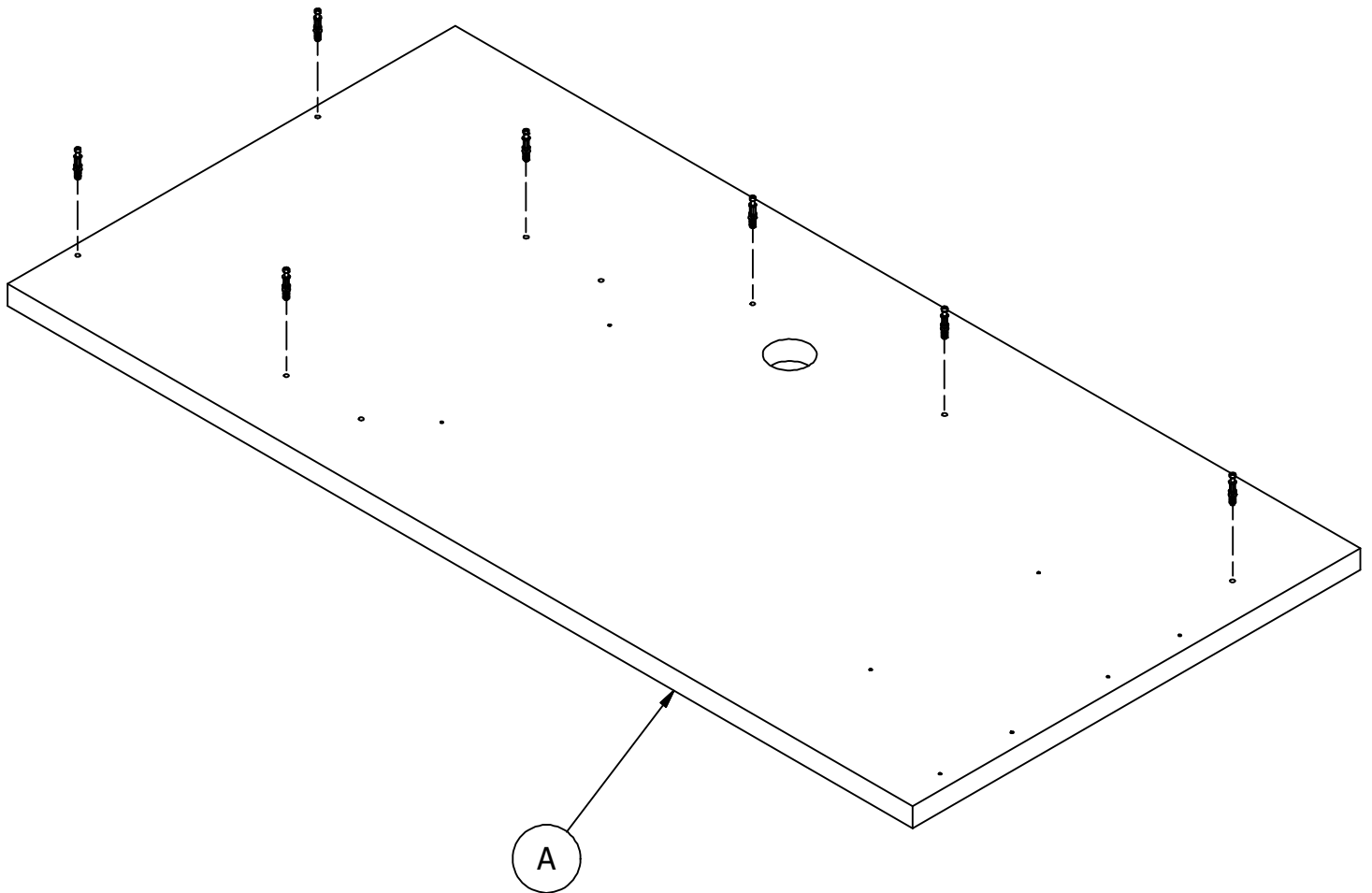
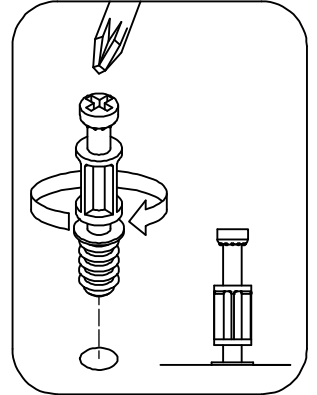
Prepare Panel

H72988



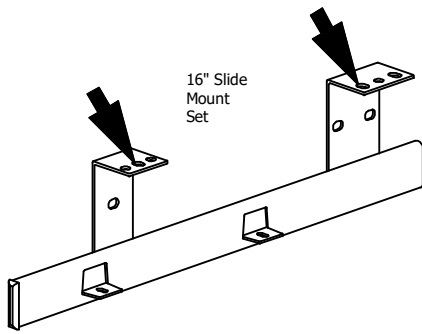
KD Bolt

[7]

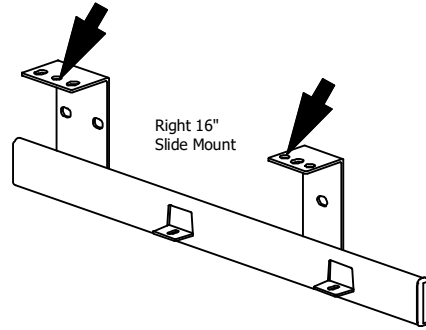


STEP 48

Attach Keyboard Hardware



Q92805

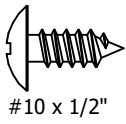


[1]

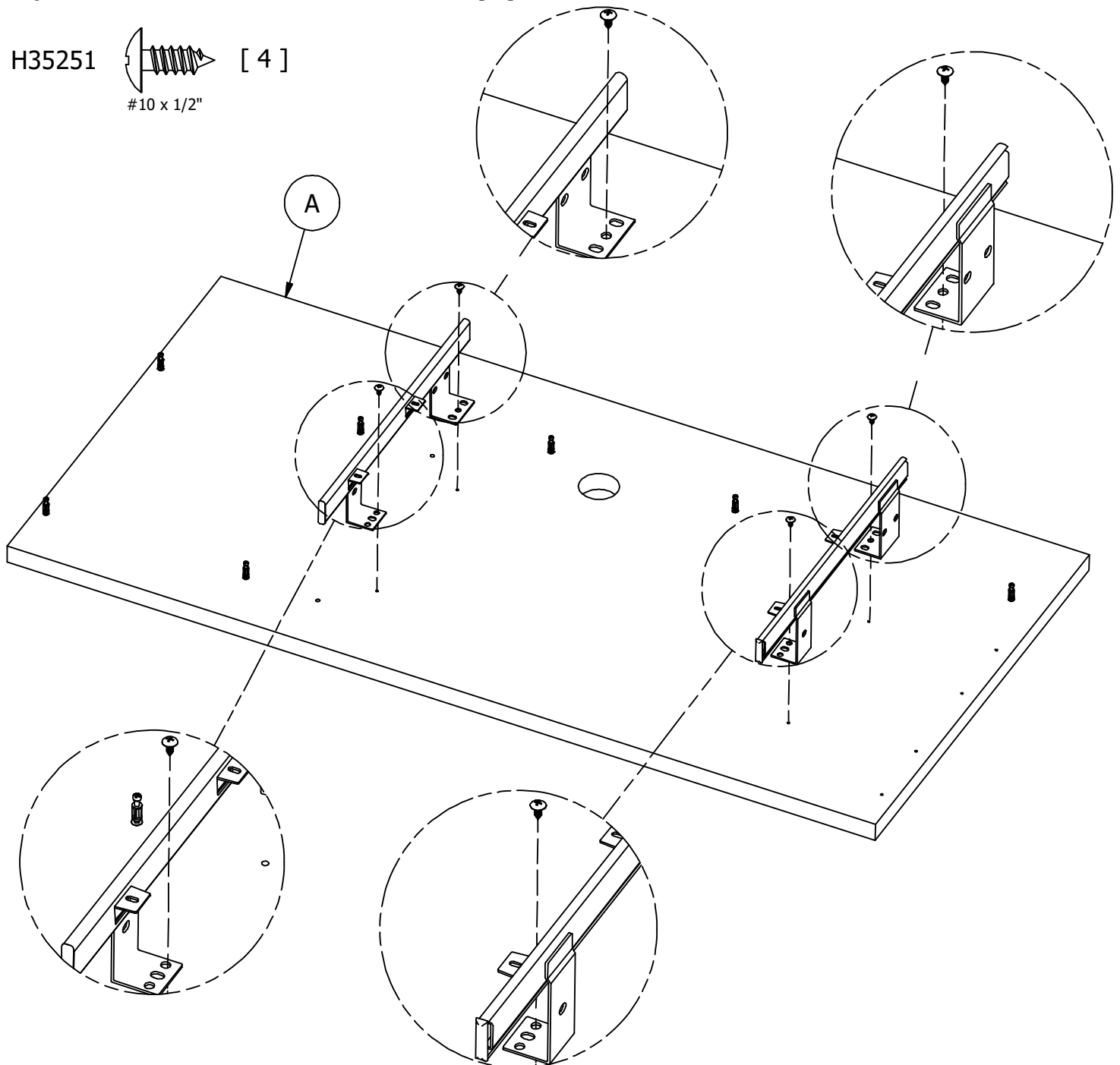
Q92805

[1]

H35251



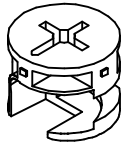
[4]



STEP 49

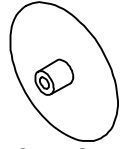
Assemble Panels

H71659 [7]
KD Cam

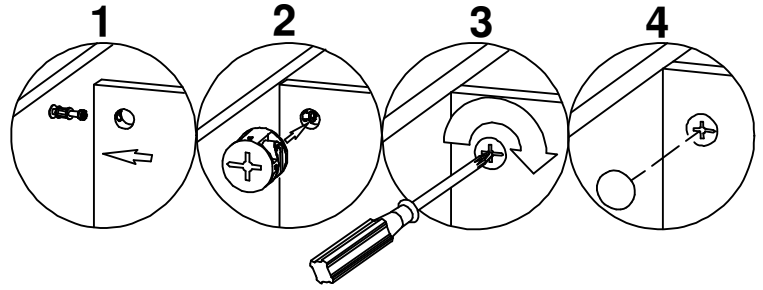


KD Cam

[7]
Cover Cap



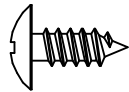
Cover Cap



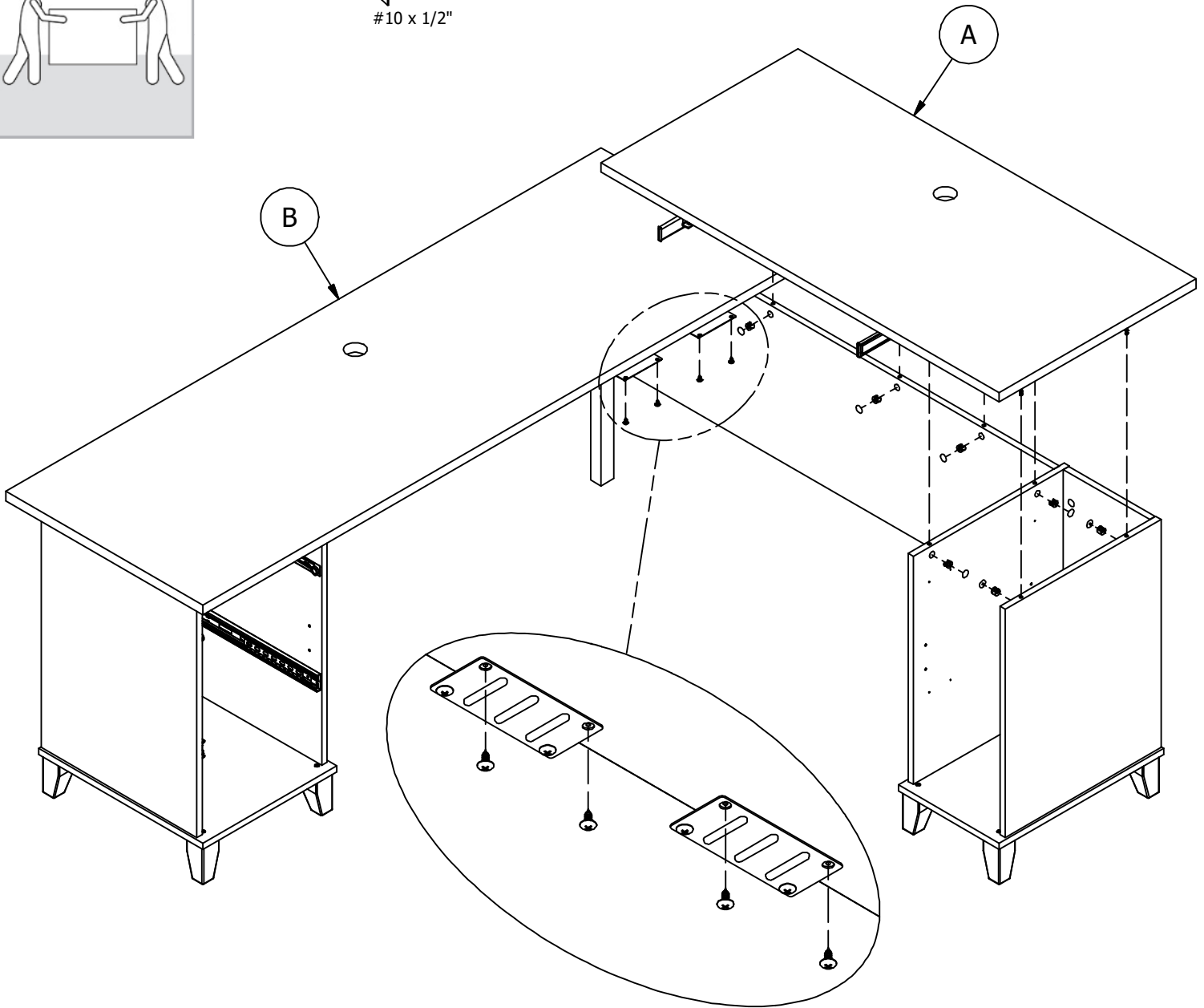
How to Tighten
KD Cams



H35251 [4]
#10 x 1/2"

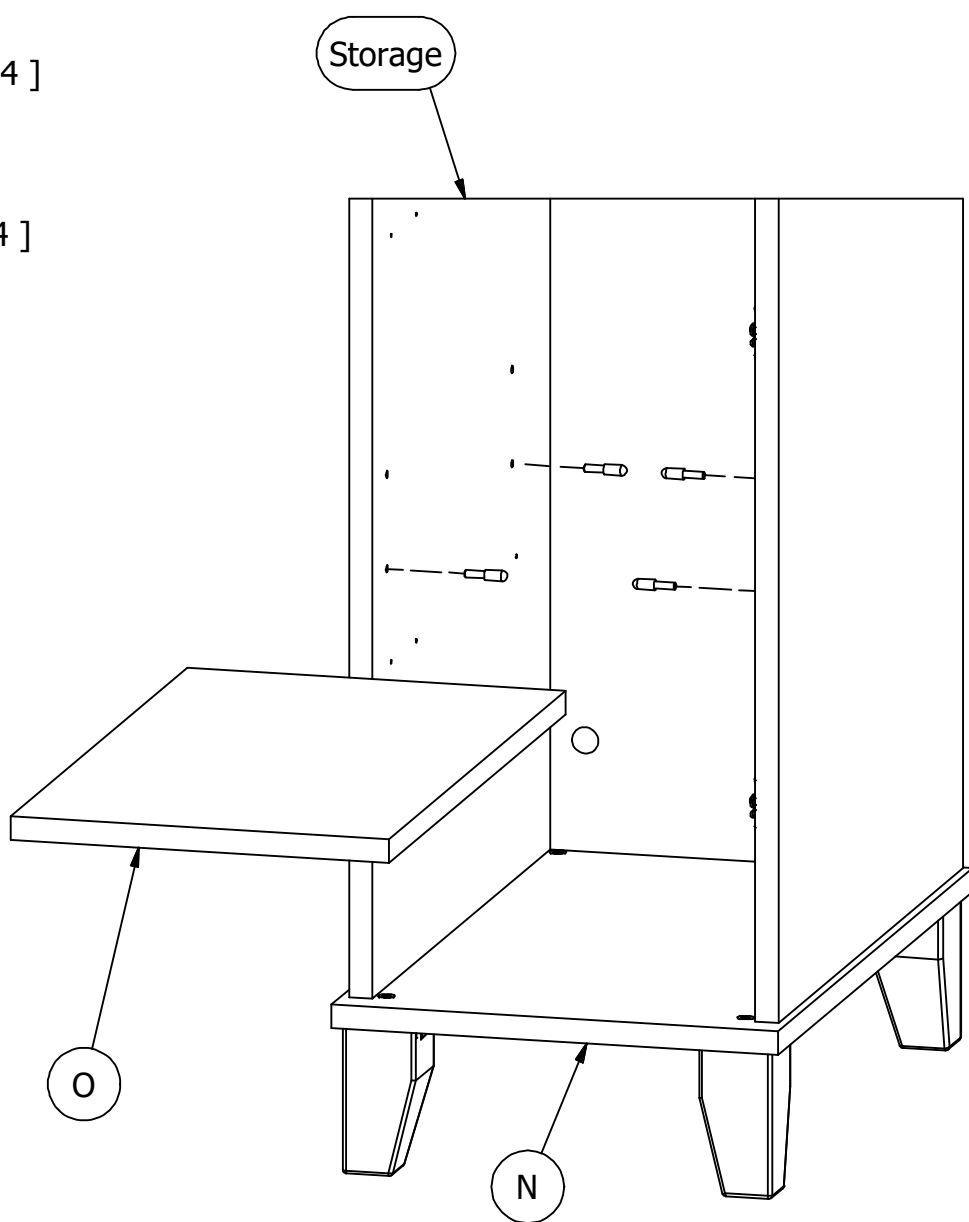
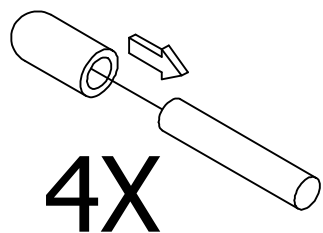
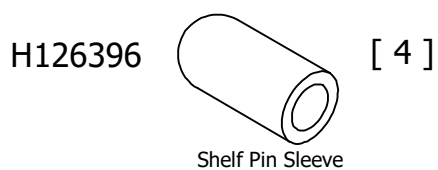
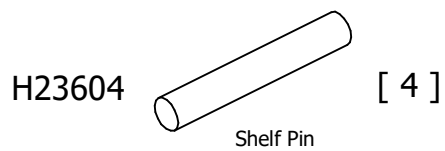
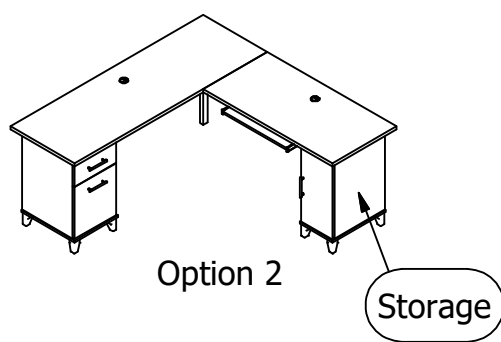
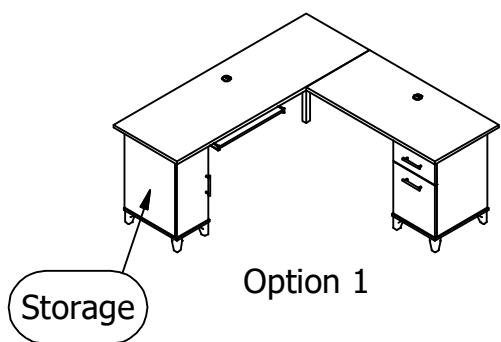


#10 x 1/2"



STEP 50

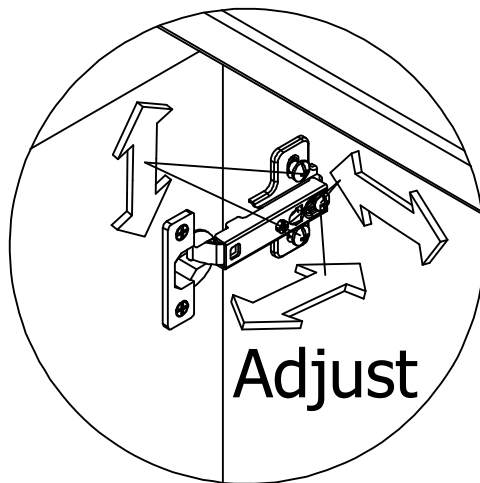
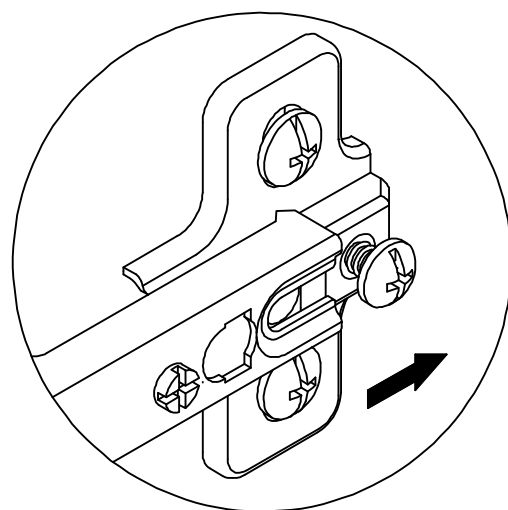
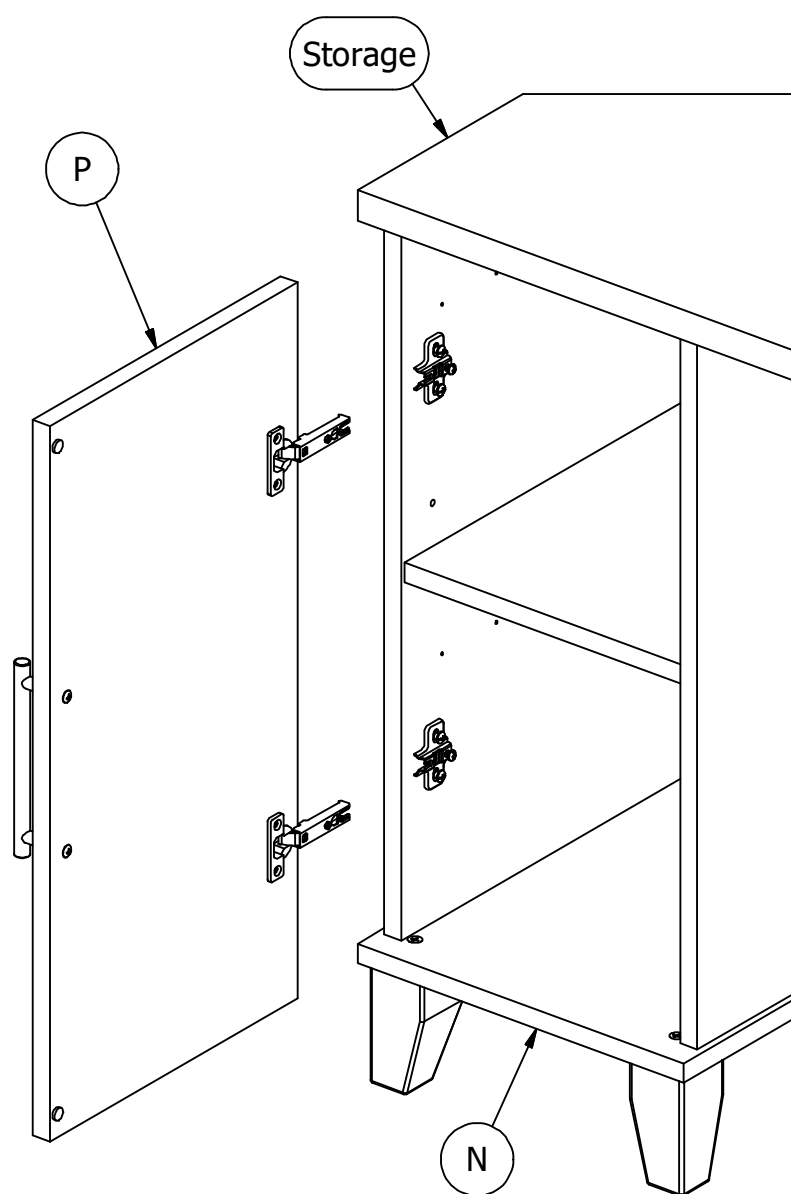
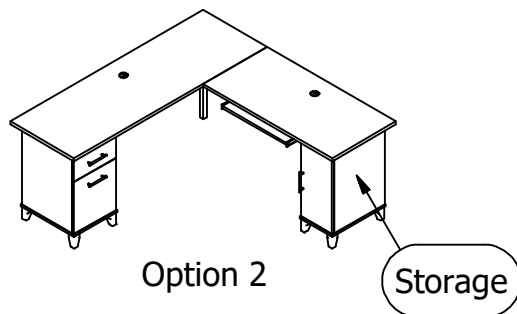
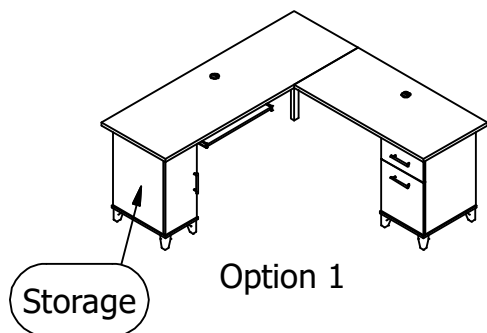
Assemble Adjustable Shelf



STEP 51

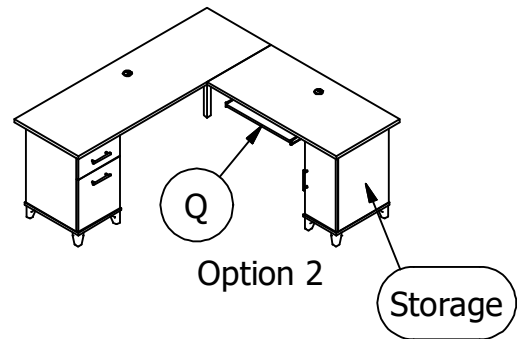
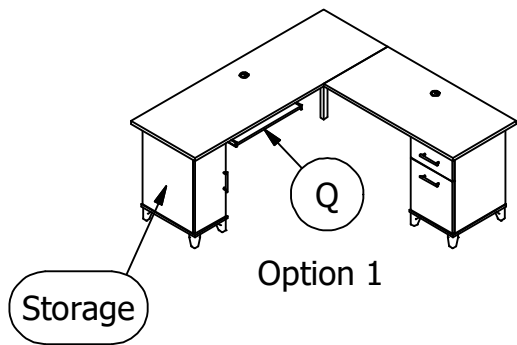
Assemble and Adjust Door

How to Adjust
Door Hinges

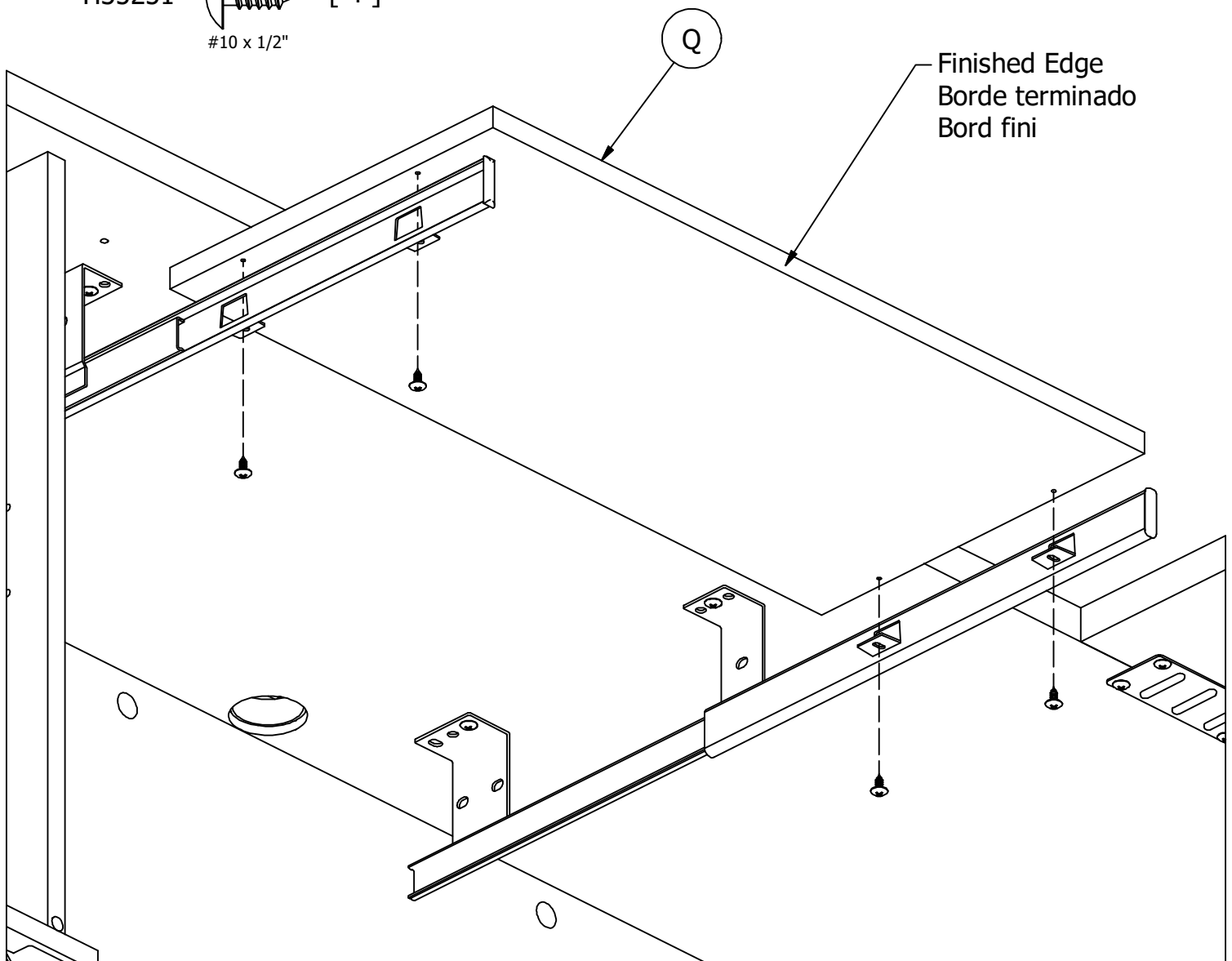


STEP 52

Assemble Keyboard Shelf

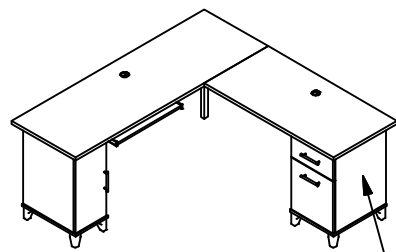


H35251 [4]
#10 x 1/2"



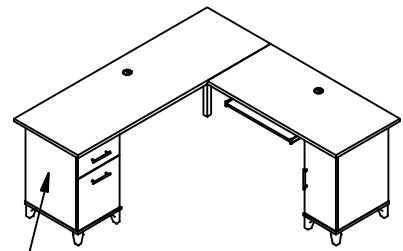
STEP 53

Insert Drawers



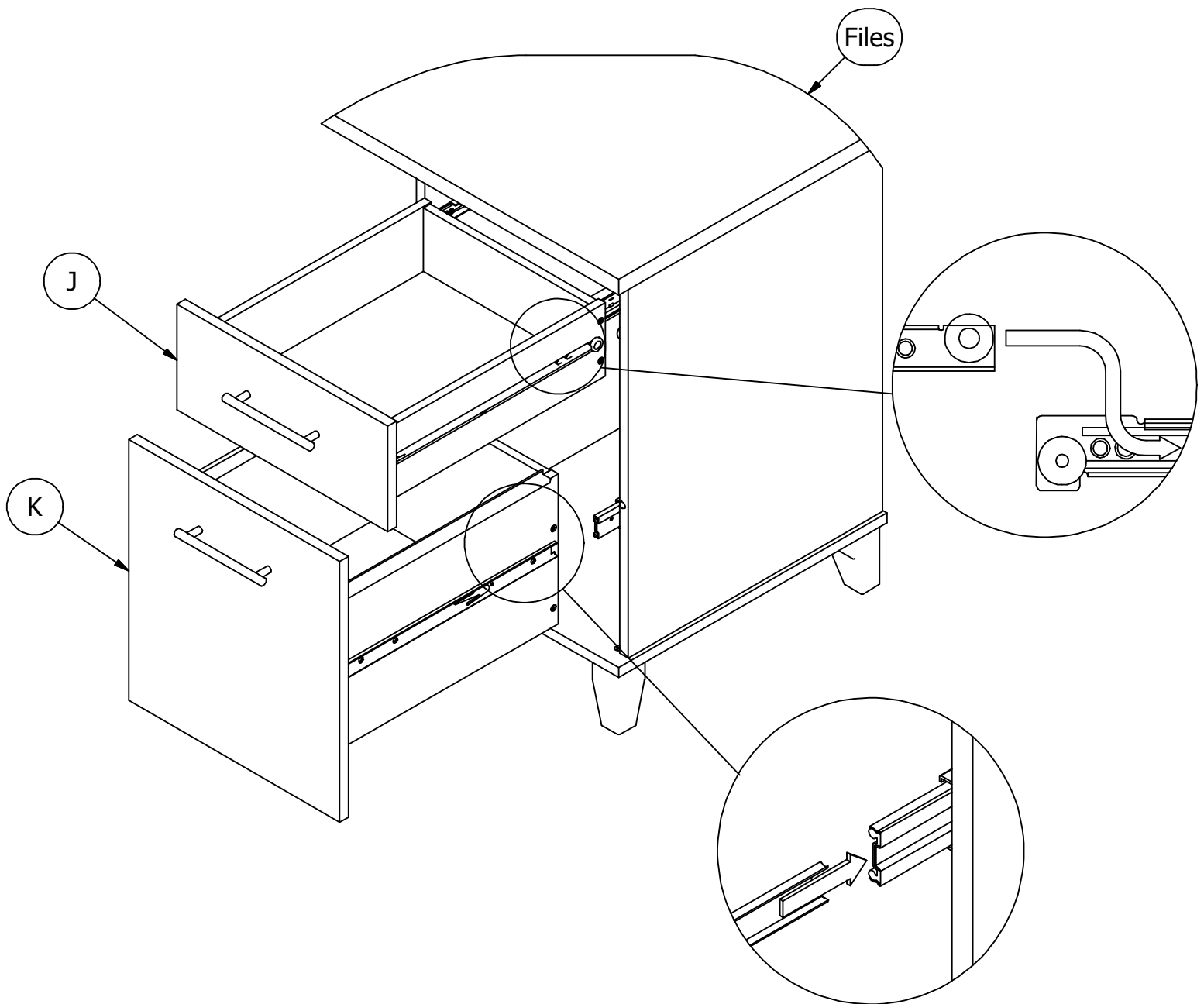
Option 1

Files



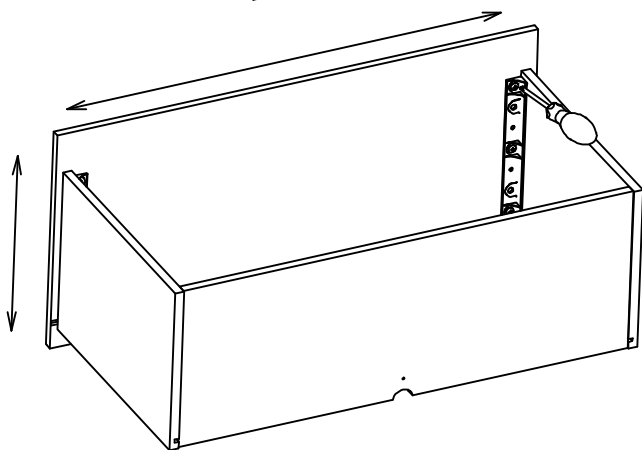
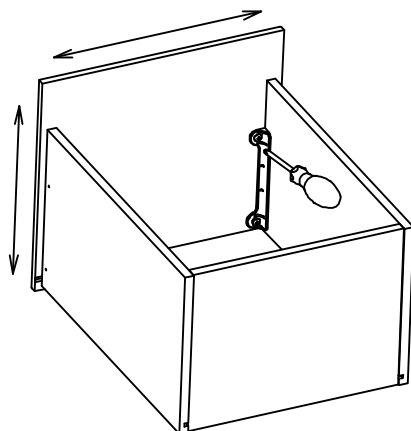
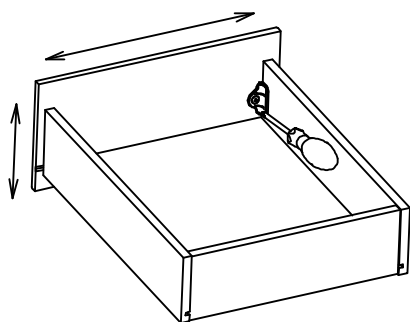
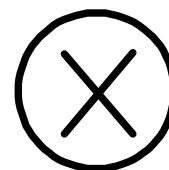
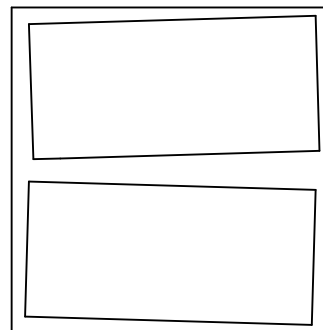
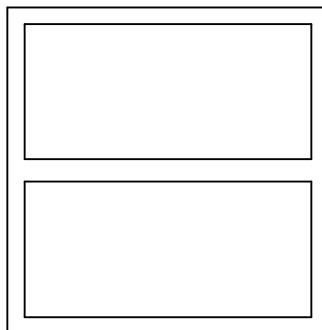
Option 2

Files



DRAWER FRONT VIEW

How to Adjust
Drawer Fronts



REQUIRED TOOL: PHILLIPS SCREWDRIVER

HERRAMIENTA REQUERIDA: DESTORNILLADOR PHILLIPS
OUTIL REQUIS: TOURNEVIS CRUCIFORME



1. LOOSEN SCREWS.
2. ADJUST DRAWER FRONTS.
3. TIGHTEN SCREWS.

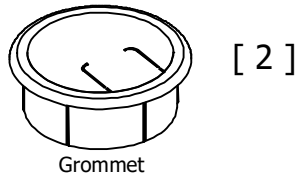
1. Afloje los tornillos
2. Ajustar frentes de cajón
3. Apriete los tornillos

1. Desserrer les vis
2. Ajuster les façades des tiroirs
3. Serrer les vis

STEP 55

Grommet Insert and Loading

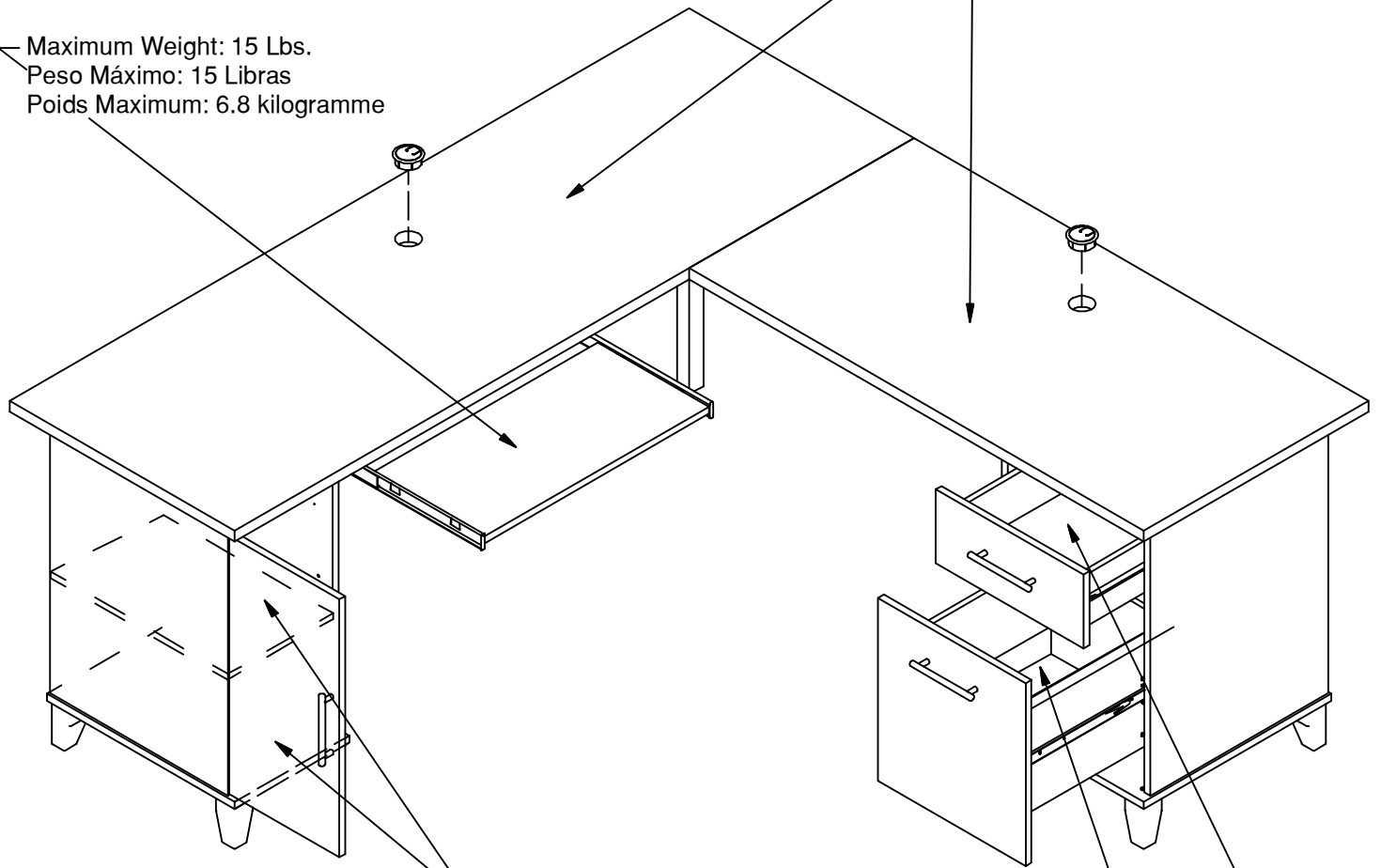
Gently clean surfaces with a damp sponge eraser.



How to Clean
the Surface

Maximum Weight: 15 Lbs.
Peso Máximo: 15 Libras
Poids Maximum: 6.8 kilogramme

Maximum Weight: 200 Lbs.
Peso Máximo: 200 Libras
Poids Maximum: 90 kilogramme



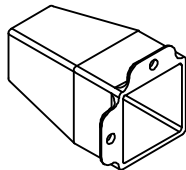
Maximum Weight: 30 Lbs.
Peso Máximo: 30 Libras
Poids Maximum: 13.5 kilogramme

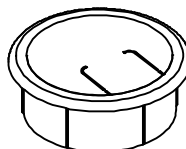
Maximum Weight: 30 Lbs.
Peso Máximo: 30 Libras
Poids Maximum: 13.5 kilogramme

Maximum Weight: 15 Lbs.
Peso Máximo: 15 Libras
Poids Maximum: 6.8 kilogramme

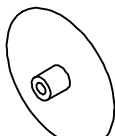
Congratulations! You are all done. If you have any questions or concerns, please call.

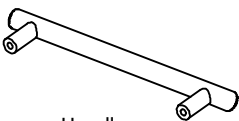
PARTS LIST

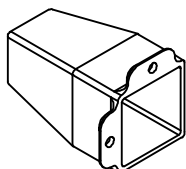
193807  [8]
Foot

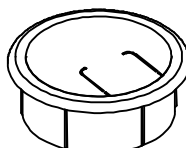
95624  [2]
Grommet

M [1]

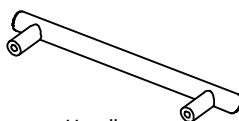
H73619  [28]
Cover Cap

H196000  [3]
Handle

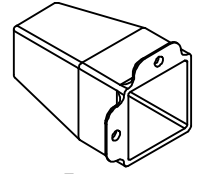
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Foot

H151407  [2]
Grommet

H193368  [28]
Cover Cap

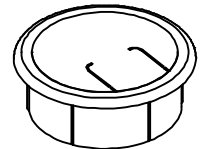
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Handle

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[8]

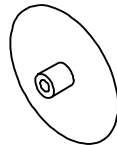
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[2]

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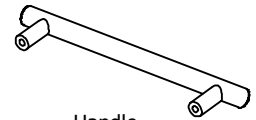
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[28]

Cover Cap

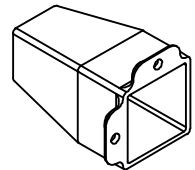
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[3]

Handle

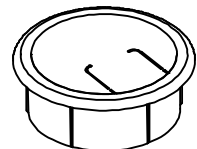
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[8]

Foot

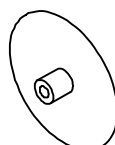
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Grommet

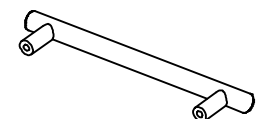
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[28]

Cover Cap

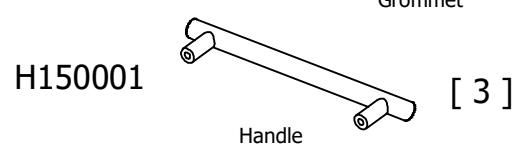
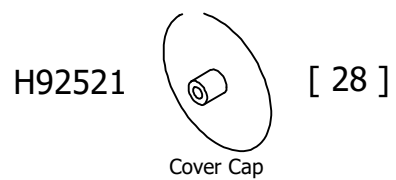
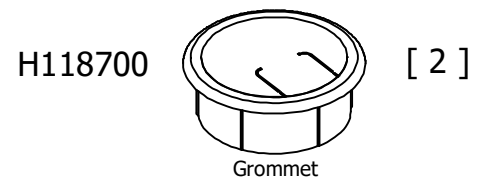
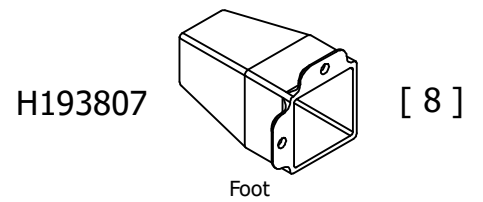
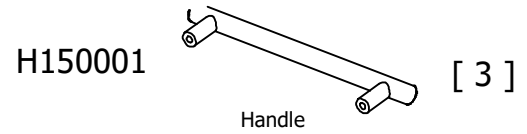
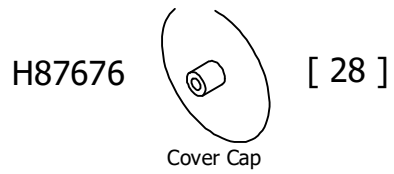
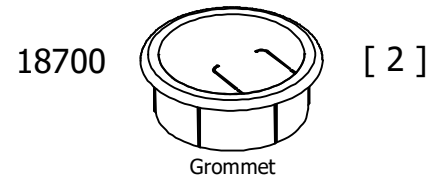
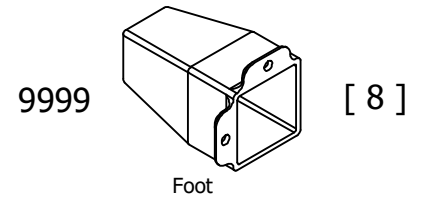
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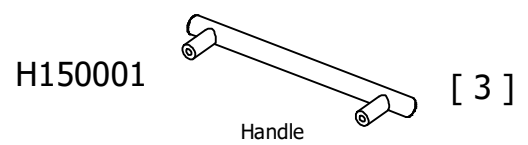
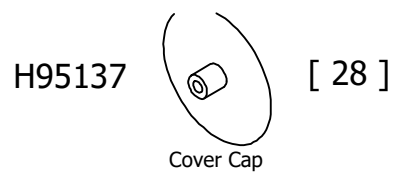
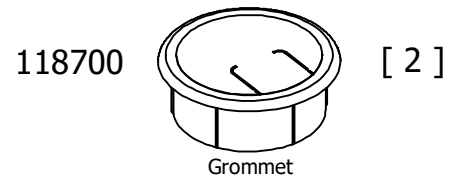
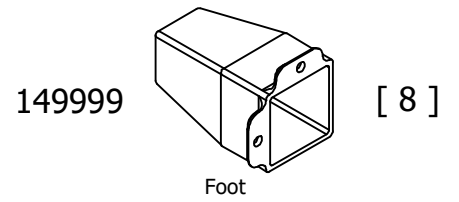
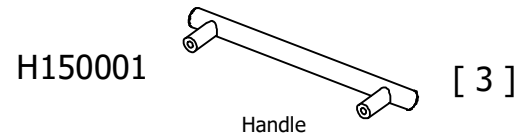
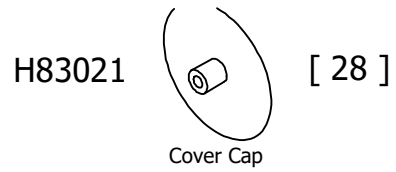
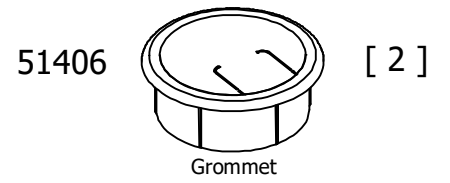
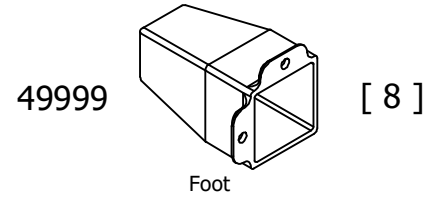
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Handle

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