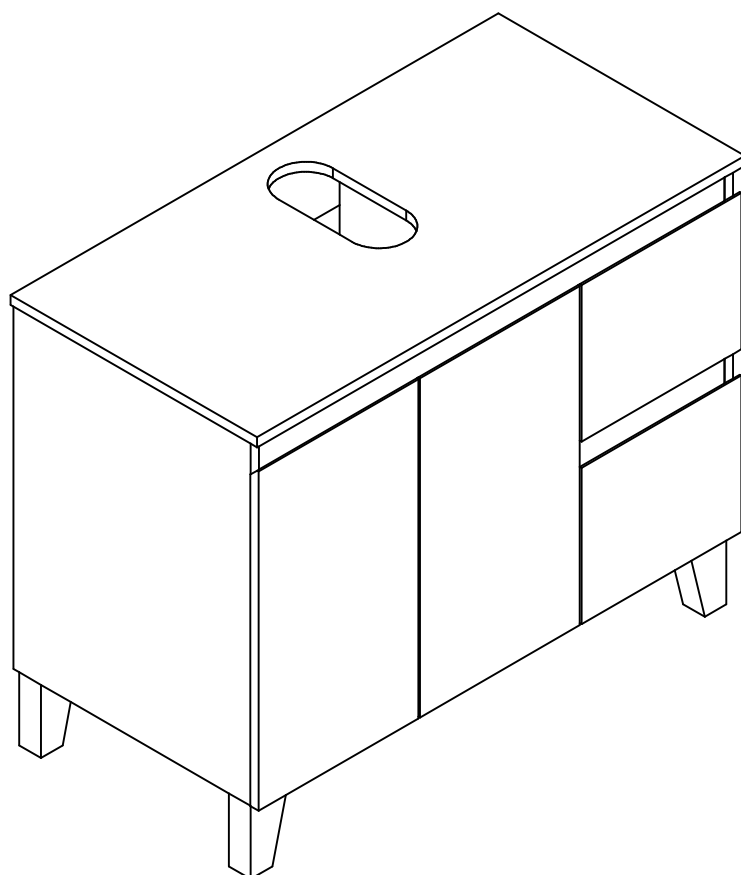
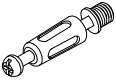
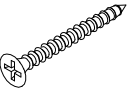
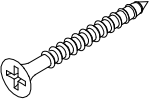
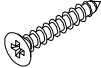
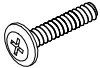
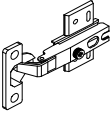
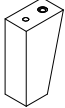
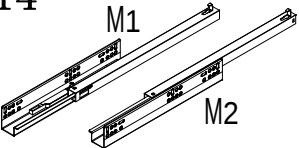
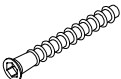
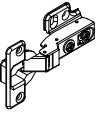


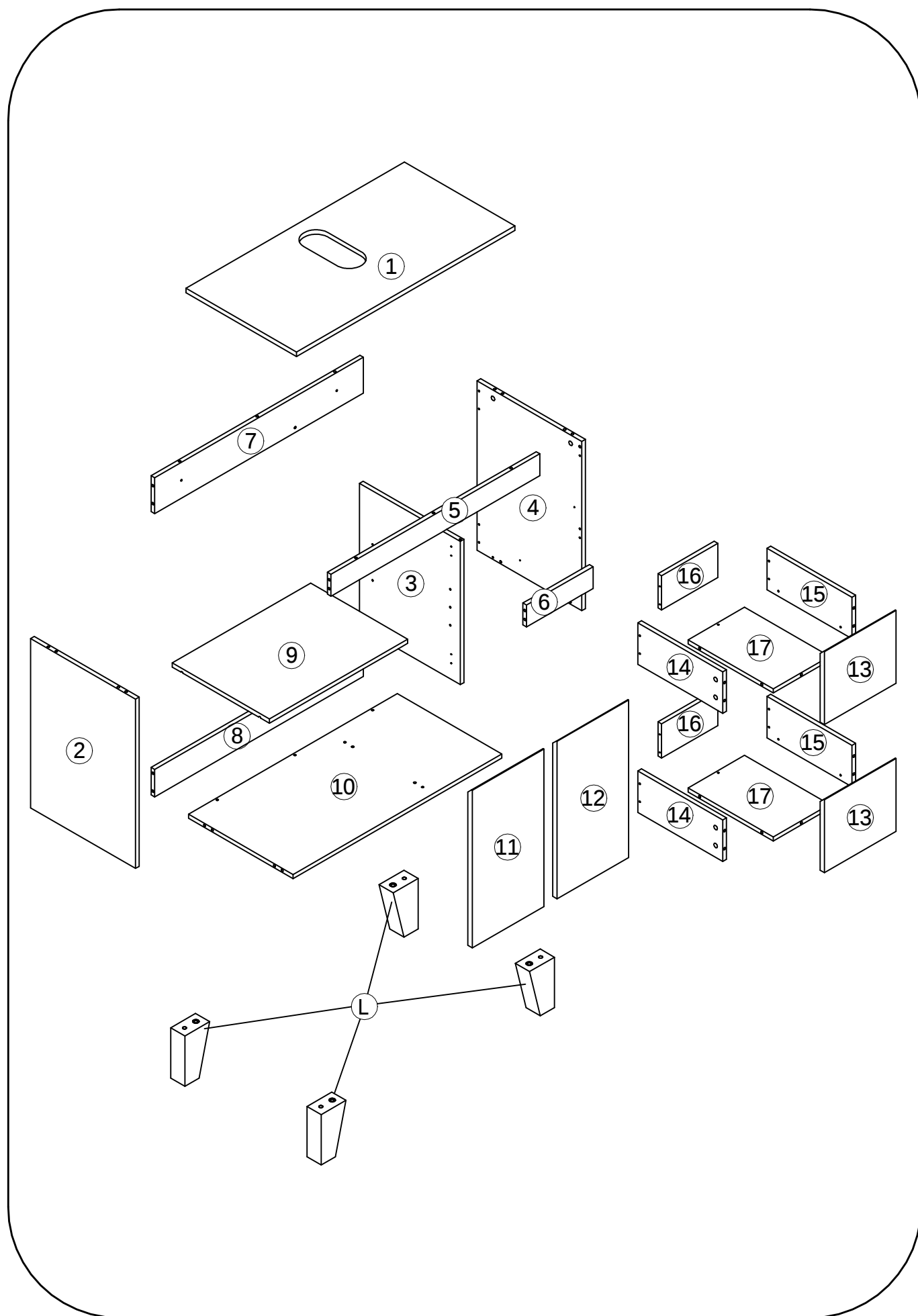
HN191-90FST

Assembly Instructions



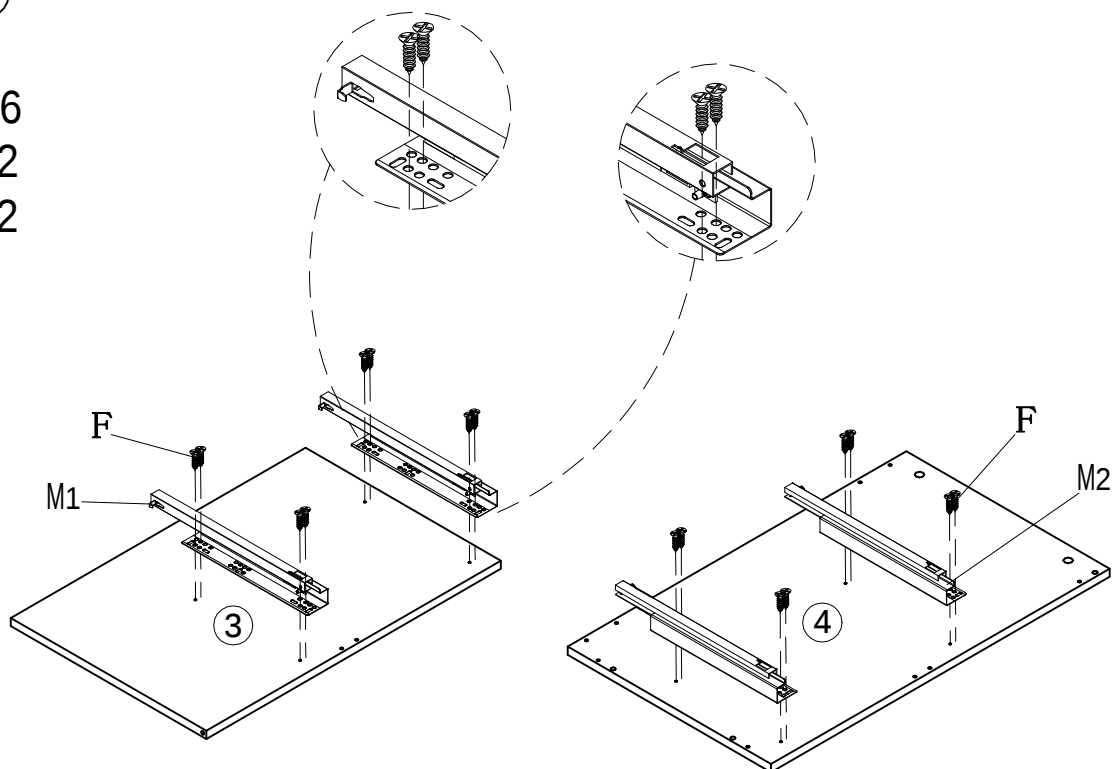
Assembly Instructions

Ø15x12  A x 48	Ø7x35  B x 48	Ø8x30  C x 16	Ø4x40  D x 10
Ø5x70  E x 2	Ø3.5x14  F x 20	Ø4x16  G x 24	M6x40  H x 4
 I x 2	M6x20  J x 4	Ø7.8x38  K x 2	 L x 4
14"  M x 2	Ø5x16  N x 4	Ø6x30  O x 1	Ø7x48  P x 8
4MM  Q x 1	 R x 2		



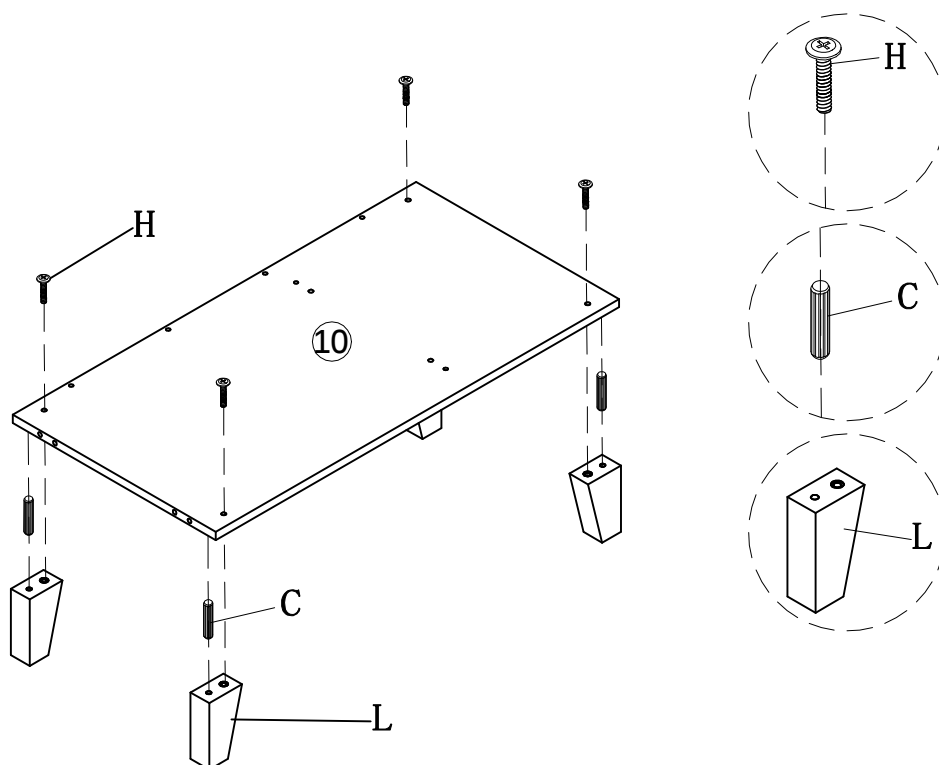
STEP 1

Fx16
M1x2
M2x2



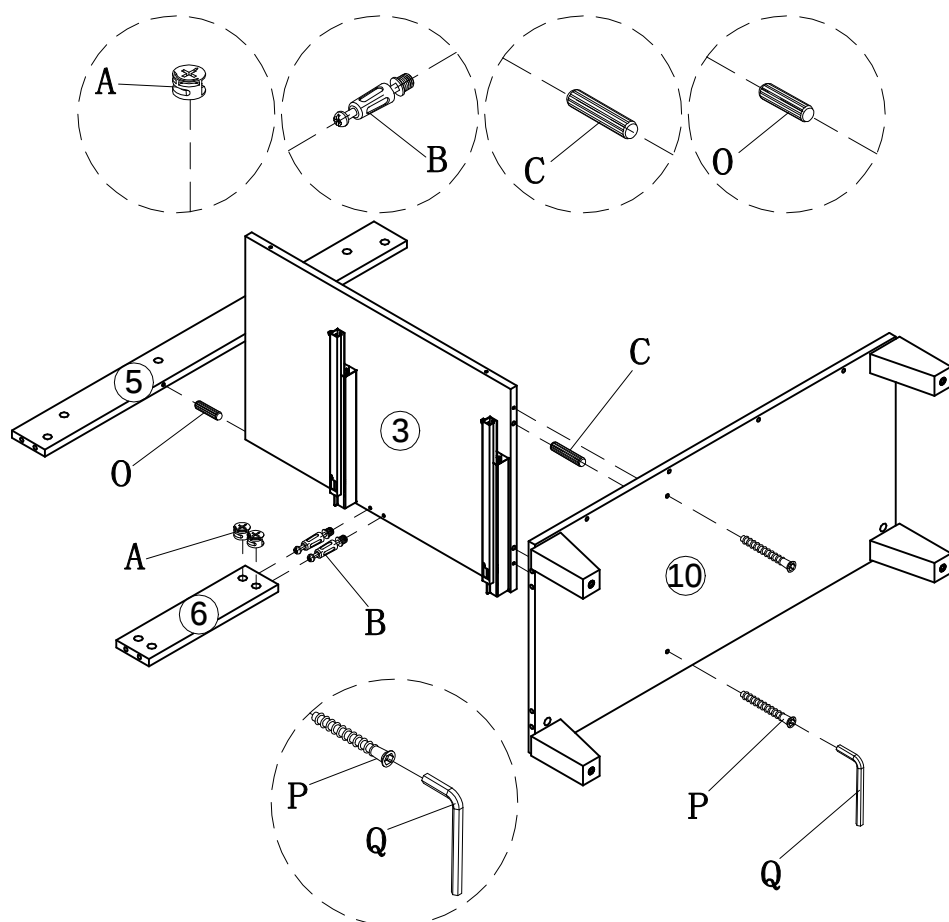
STEP 2

Cx4
Hx4
Lx4



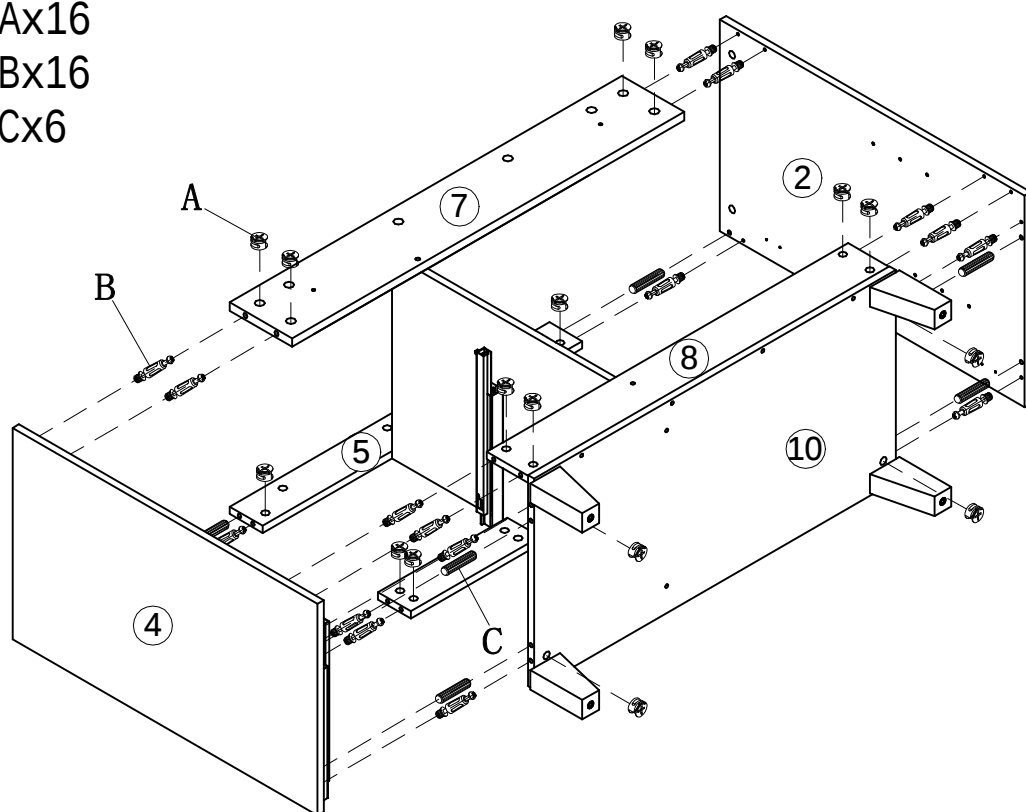
STEP 3

Ax2
Bx2
Cx2
Ox1
Px2
Qx1



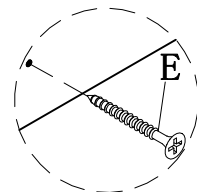
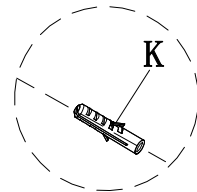
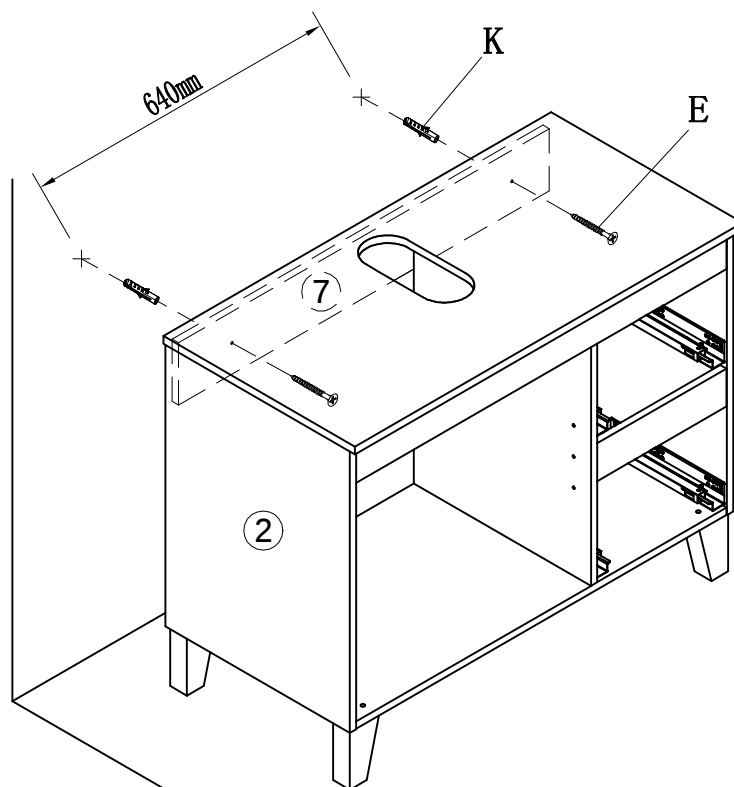
STEP 4

Ax16
Bx16
Cx6



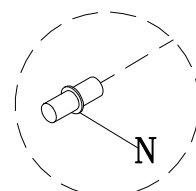
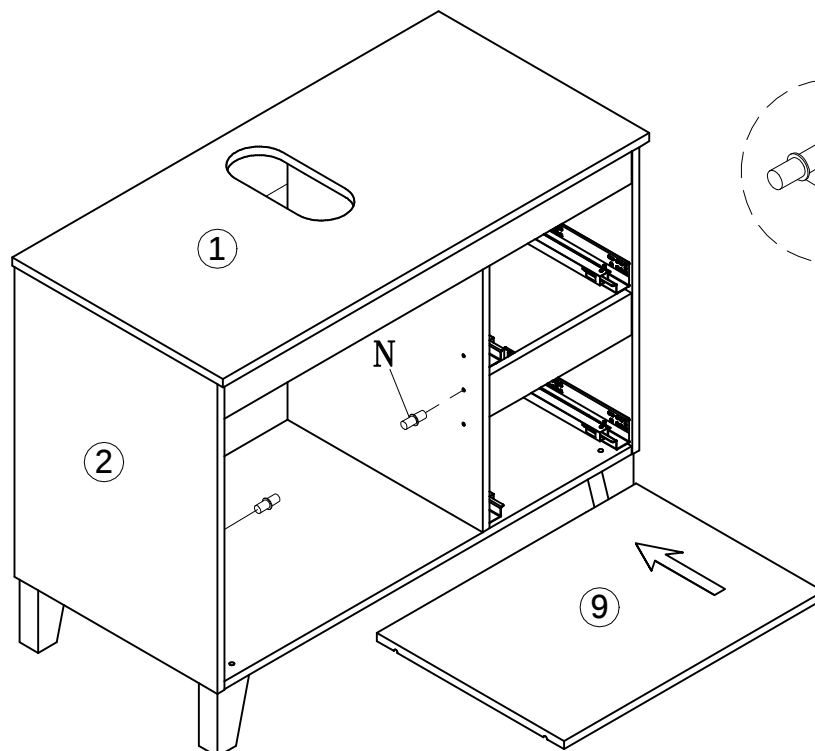
STEP 7

Ex2
Kx2



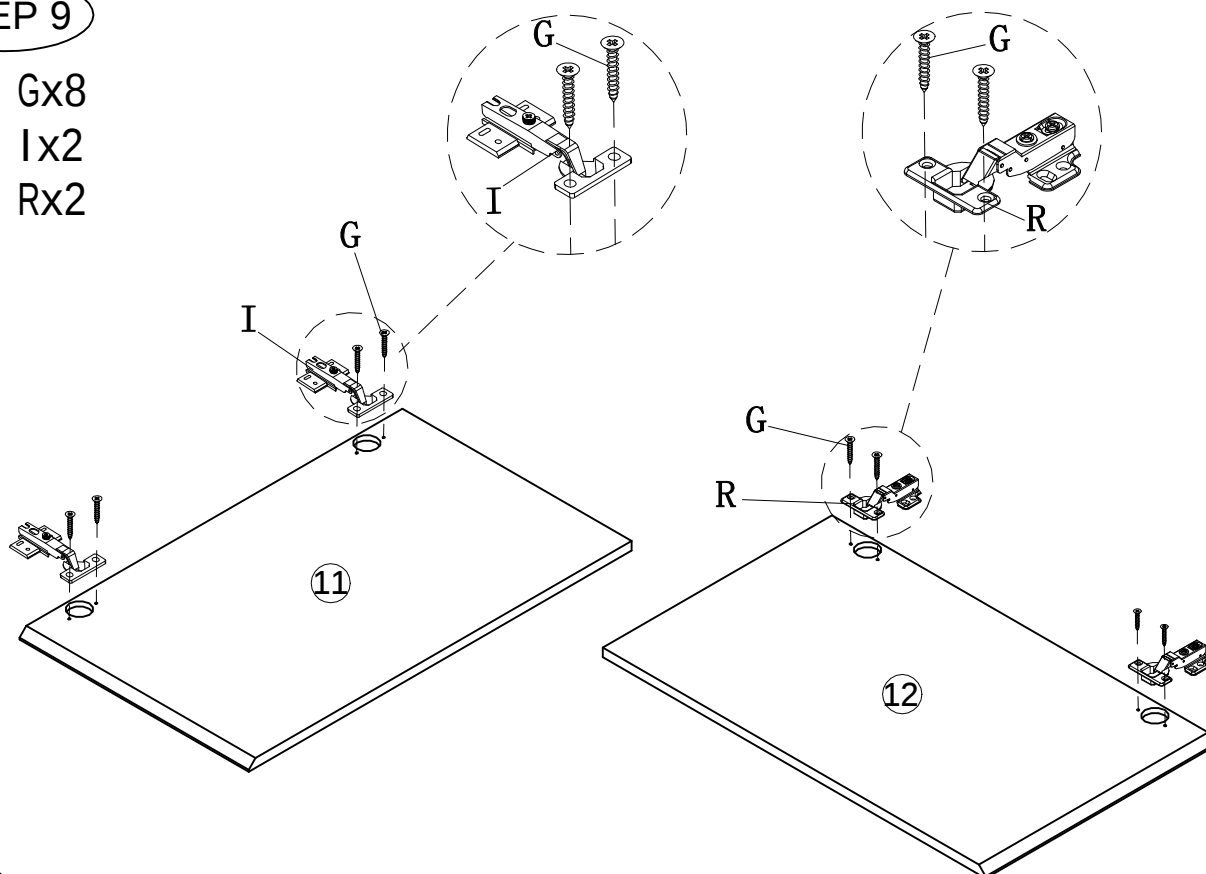
STEP 8

Nx4



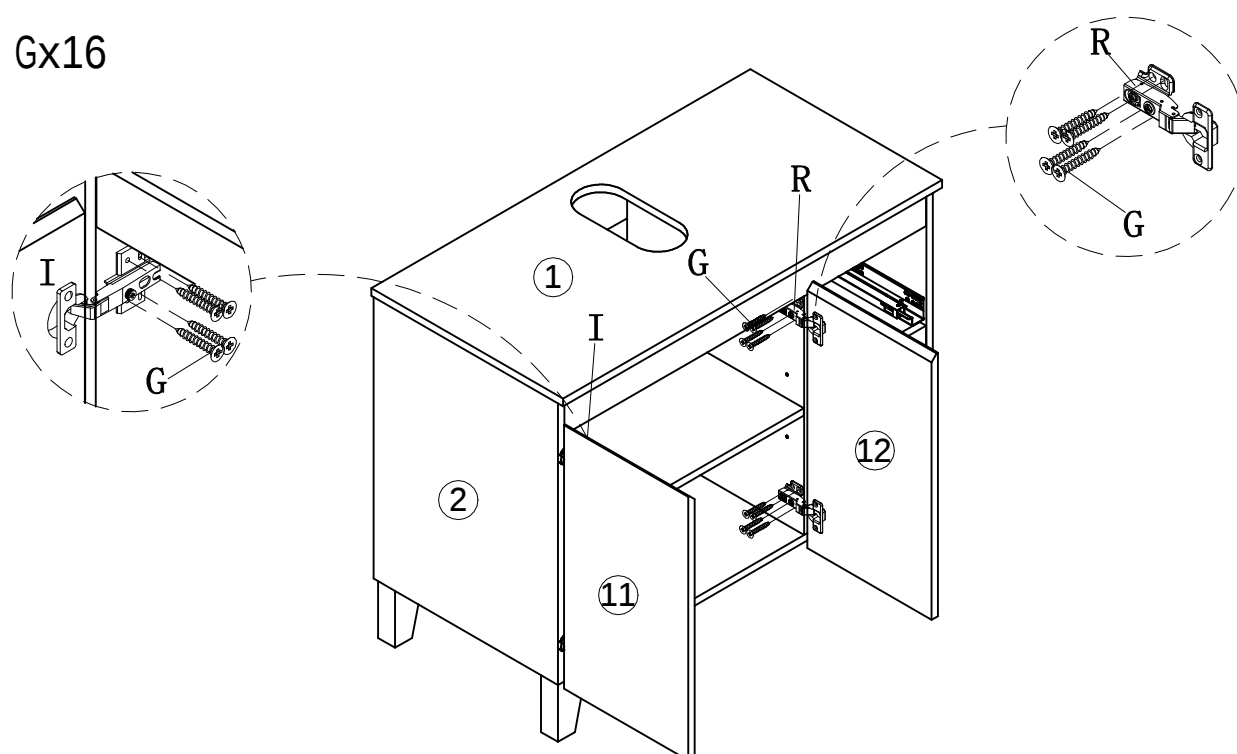
STEP 9

Gx8
Ix2
Rx2



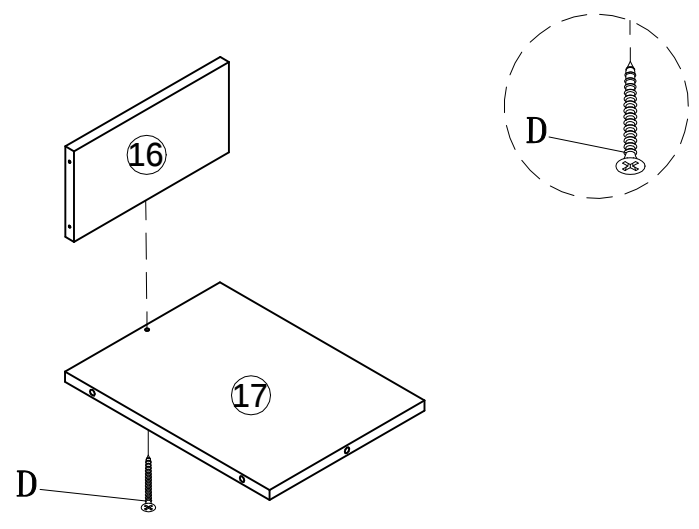
STEP 10

Gx16



STEP 11

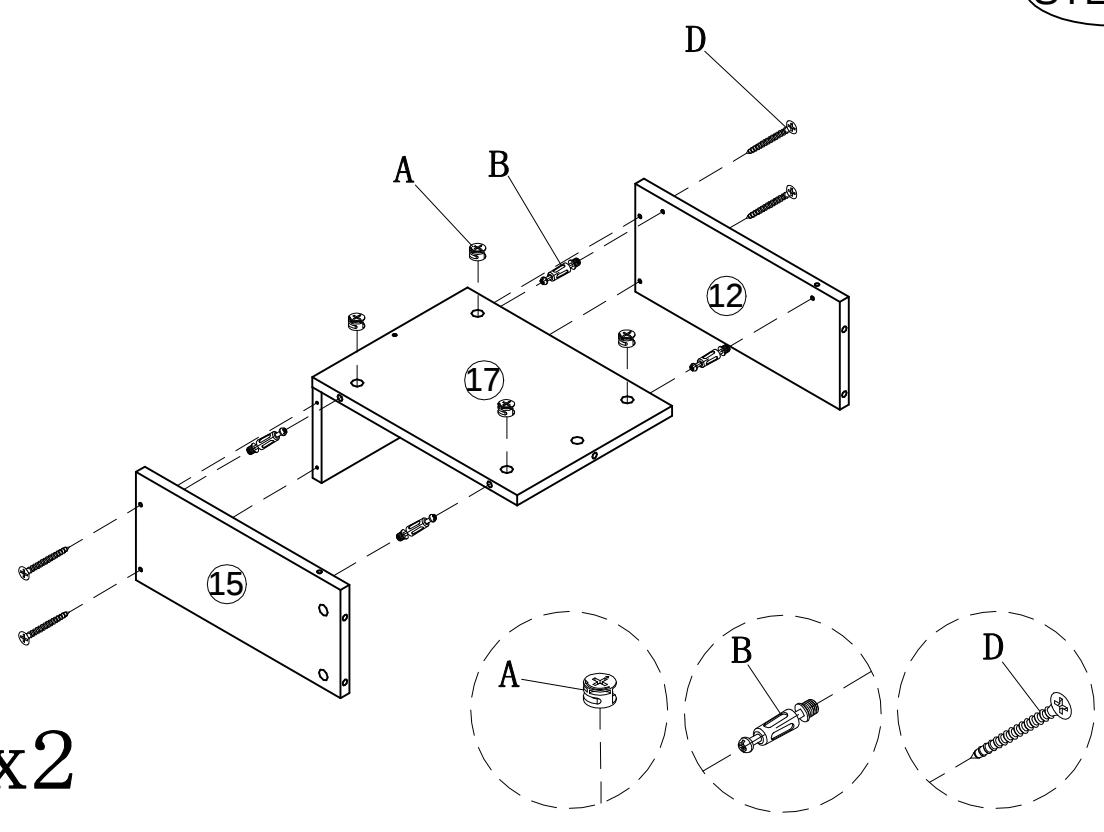
Dx2



x2

STEP 12

Ax8
Bx8
Dx8

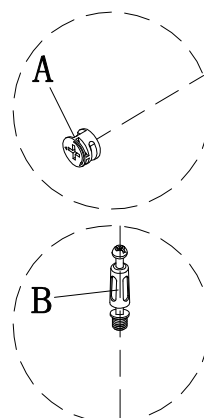
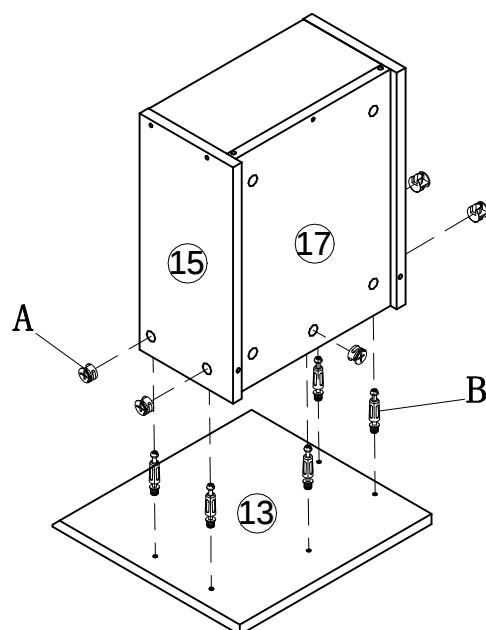


x2

STEP 13

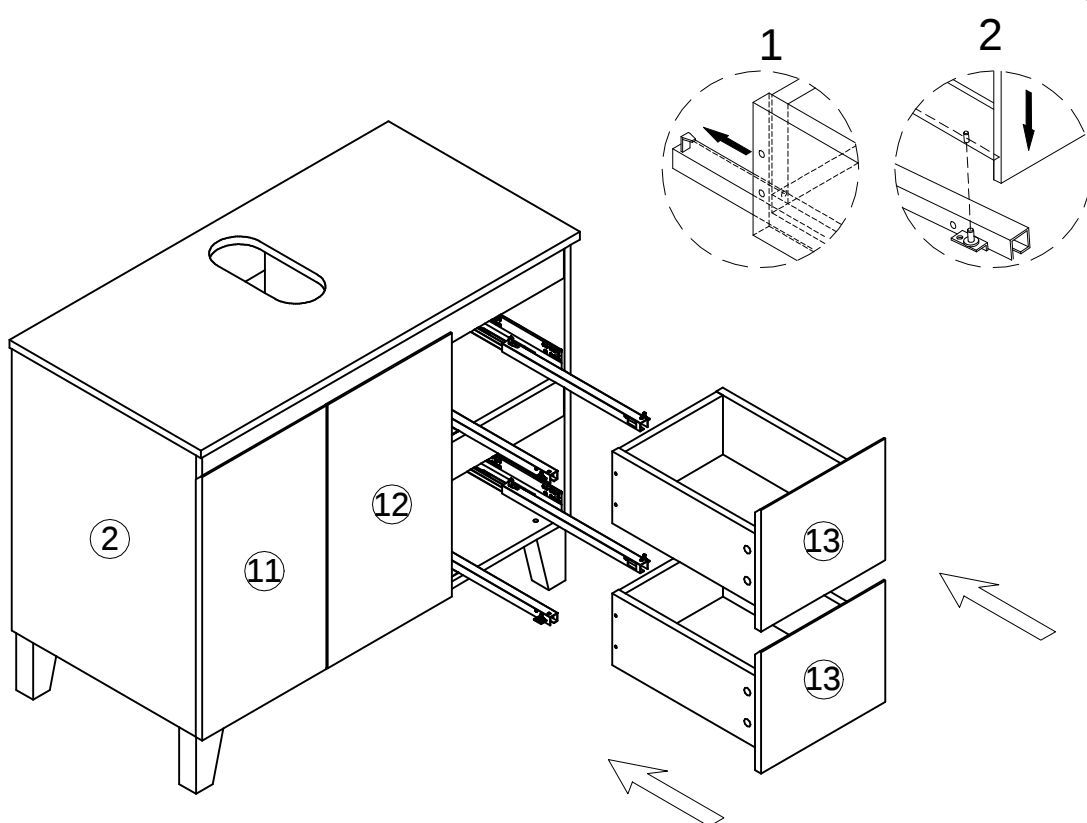
Ax10

Bx10



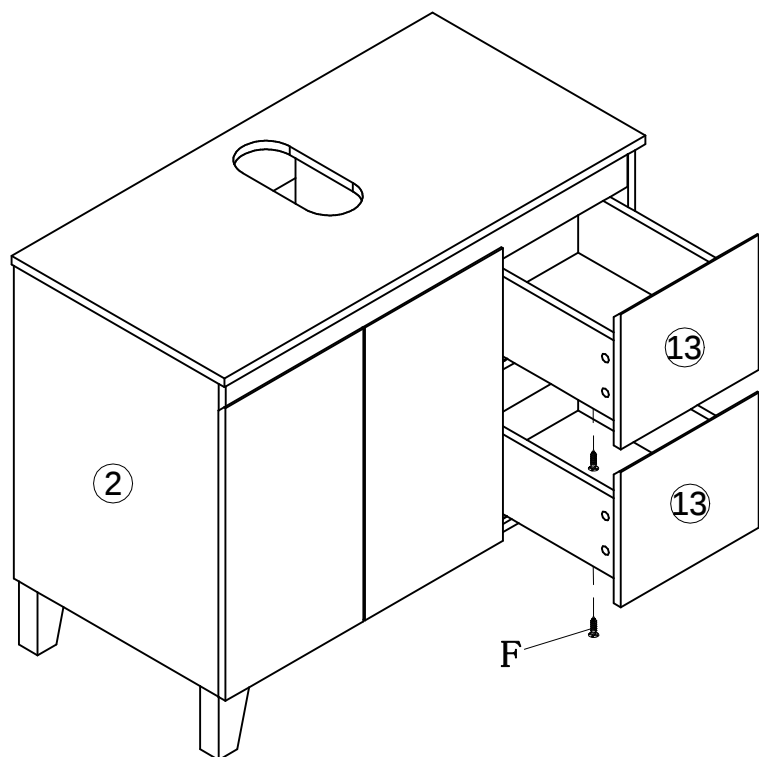
x2

STEP 14

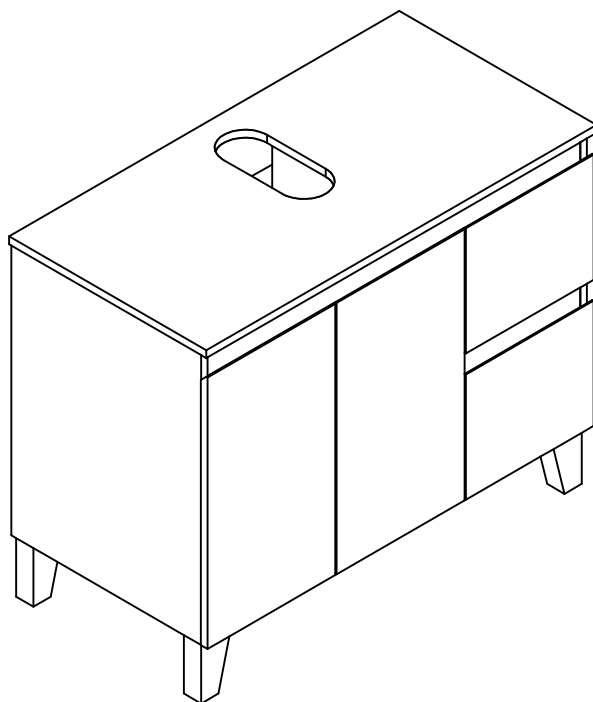


STEP 15

Fx4



STEP 16



FINISH