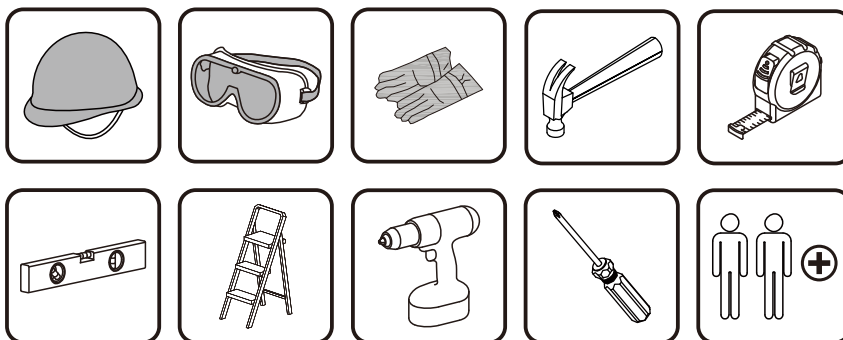


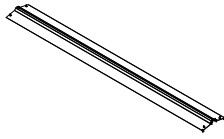
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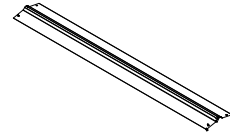
Tools Recommended

PART LIST (BOX 1)

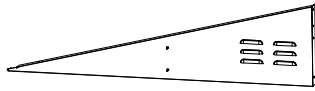
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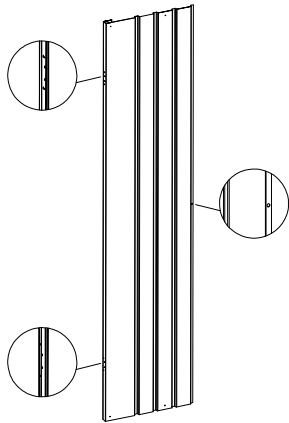
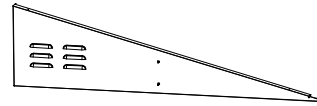
M13A X1



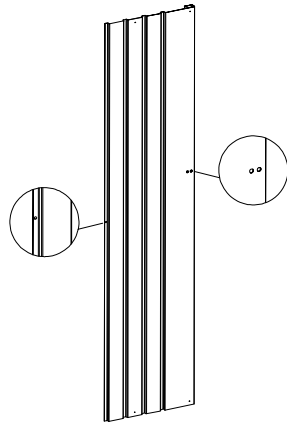
A3 X2



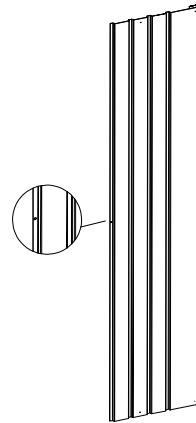
A4 X2



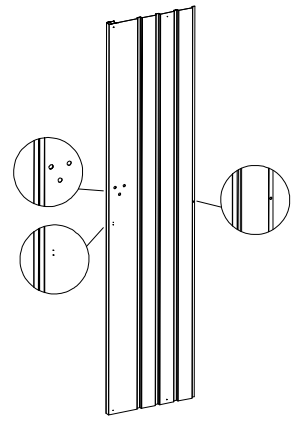
DLA X1



DLB X1

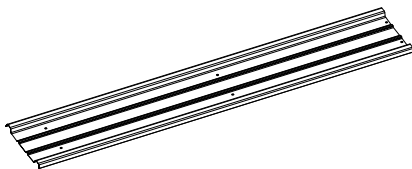


DRA X1

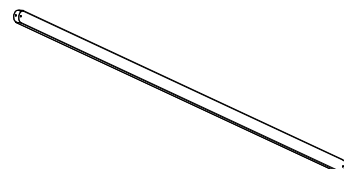


DRB X1

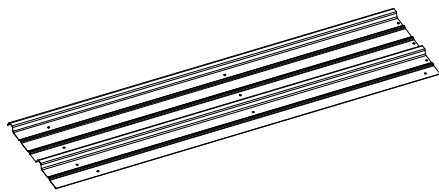
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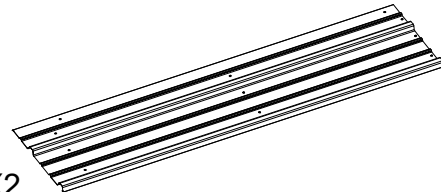
DX2 X4



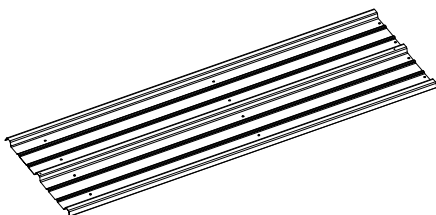
PE5 X2



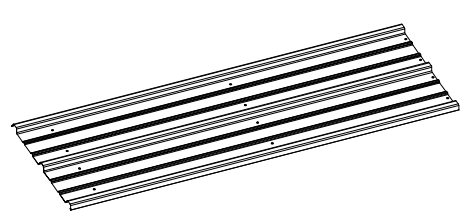
PE6 X2



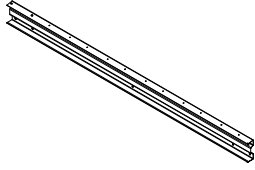
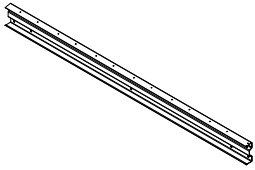
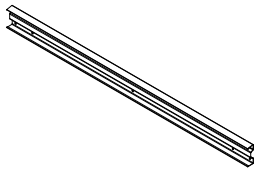
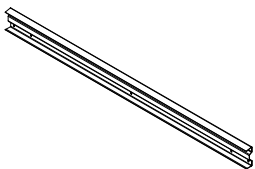
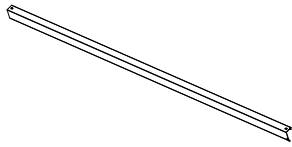
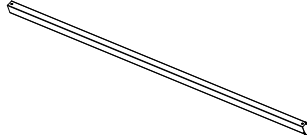


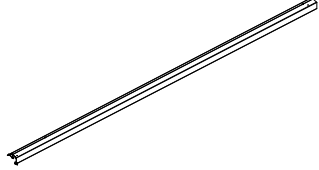
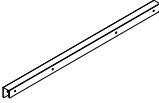


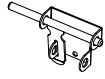

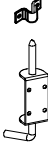


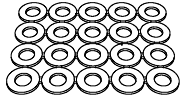


PE3 X2




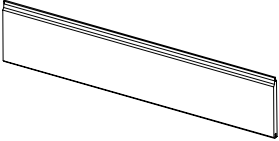




PE4 X6




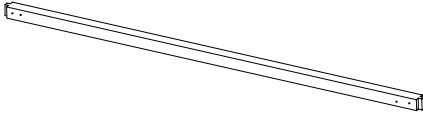
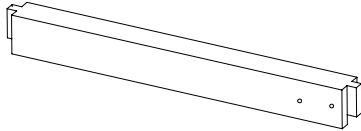
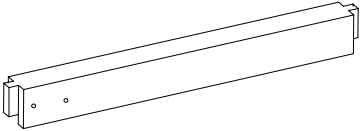


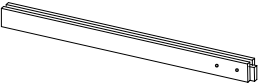
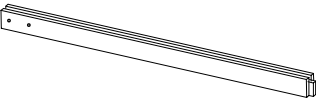
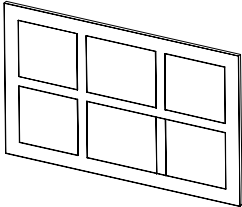



STRIPS


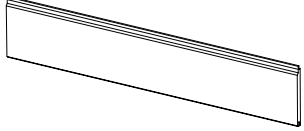

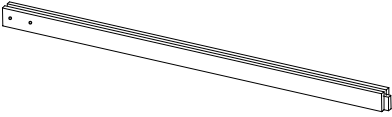
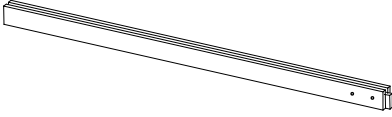
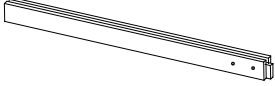
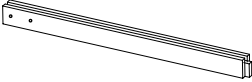
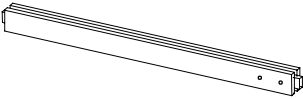
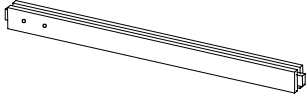
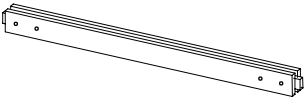
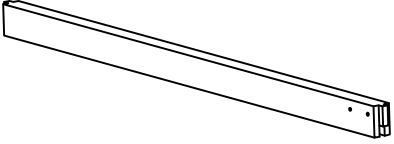
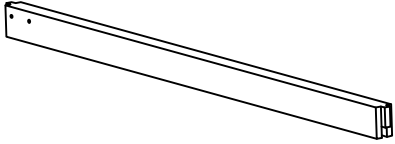
			
M2 X2		M2L X2	
			
M14 X2		M15 X2	
			
M11 X2		M11A X2	
			
C4L X2	C5 X4	M9 X2	
			
20 X4	C4R X2	M10 X2	
			
DG X1	DF X1	DC X2	DH X4
			
V1 X52	V2 X121	GC X4	GE X2

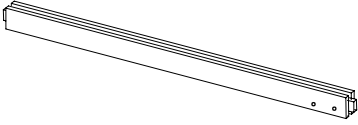
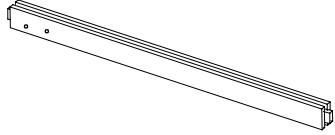
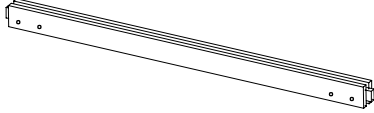
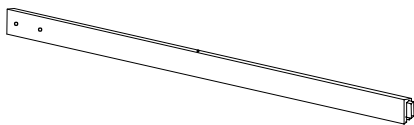
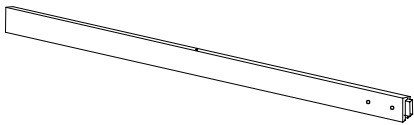
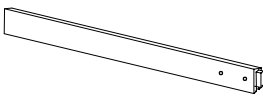
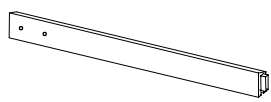
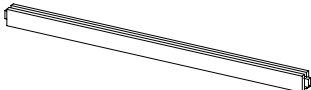
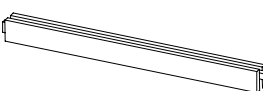
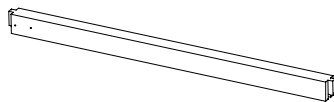
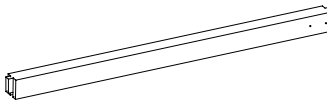
PART LIST (BOX 2)

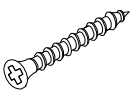

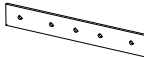

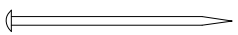
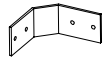
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469.5*65*9mm	469.5*97*9mm	766*65*9mm
<div style="border: 1px solid black; padding: 2px; display: inline-block;"> ②⑤ X88 </div>	<div style="border: 1px solid black; padding: 2px; display: inline-block;"> ②⑨ X2 </div>	<div style="border: 1px solid black; padding: 2px; display: inline-block;"> ③⑩ X6 </div>
		
766*97*9mm	469.5*67*9mm	766*67*9mm

PART LIST (BOX 3)

 ① X4 1657*45*45mm	 ② X2 1156*30*30mm	 ③ X1 470.5*40*30mm
 ④ X1 470.5*40*30mm	 ⑤ X1 1657*40*30mm	 (AA) X1 1657*40*30mm
 ⑥ X1 699*40*30mm	 ⑧ X1 1418*40*30mm	 ⑨ X2 766*318mm
 ⑩ X1 1657*40*30mm	 ⑪ X2 1672*40*30mm	 ⑫ X3 1595*40*30mm

<div data-bbox="448 226 571 282" data-label="Text"> <p>②⑥ X3</p> </div>  <div data-bbox="129 624 300 663" data-label="Text"> <p>698*65*9mm</p> </div>	<div data-bbox="895 226 1018 282" data-label="Text"> <p>②⑦ X48</p> </div>  <div data-bbox="576 624 746 663" data-label="Text"> <p>698*97*9mm</p> </div>	<div data-bbox="1342 226 1465 282" data-label="Text"> <p>③① X3</p> </div>  <div data-bbox="1023 624 1193 663" data-label="Text"> <p>698*67*9mm</p> </div>
<div data-bbox="448 667 571 723" data-label="Text"> <p>②⑧ X1</p> </div>  <div data-bbox="129 1070 328 1108" data-label="Text"> <p>1554*40*30mm</p> </div>	<div data-bbox="895 667 1018 723" data-label="Text"> <p>③② X1</p> </div>  <div data-bbox="576 1070 775 1108" data-label="Text"> <p>1554*40*30mm</p> </div>	<div data-bbox="1342 667 1465 723" data-label="Text"> <p>③③ X1</p> </div>  <div data-bbox="1023 1070 1222 1108" data-label="Text"> <p>767*40*30mm</p> </div>
<div data-bbox="448 1108 571 1164" data-label="Text"> <p>③④ X1</p> </div>  <div data-bbox="129 1512 316 1550" data-label="Text"> <p>767*40*30mm</p> </div>	<div data-bbox="895 1108 1018 1164" data-label="Text"> <p>③⑤ X1</p> </div>  <div data-bbox="576 1512 762 1550" data-label="Text"> <p>699*40*30mm</p> </div>	<div data-bbox="1342 1108 1465 1164" data-label="Text"> <p>③⑥ X1</p> </div>  <div data-bbox="1023 1512 1209 1550" data-label="Text"> <p>699*40*30mm</p> </div>
<div data-bbox="448 1550 571 1606" data-label="Text"> <p>③⑦ X1</p> </div>  <div data-bbox="129 1953 316 1991" data-label="Text"> <p>699*40*30mm</p> </div>	<div data-bbox="895 1550 1018 1606" data-label="Text"> <p>③⑧ X1</p> </div>  <div data-bbox="576 1953 762 1991" data-label="Text"> <p>699*50*30mm</p> </div>	<div data-bbox="1342 1550 1465 1606" data-label="Text"> <p>③⑨ X1</p> </div>  <div data-bbox="1023 1953 1225 1991" data-label="Text"> <p>1418*50*30mm</p> </div>

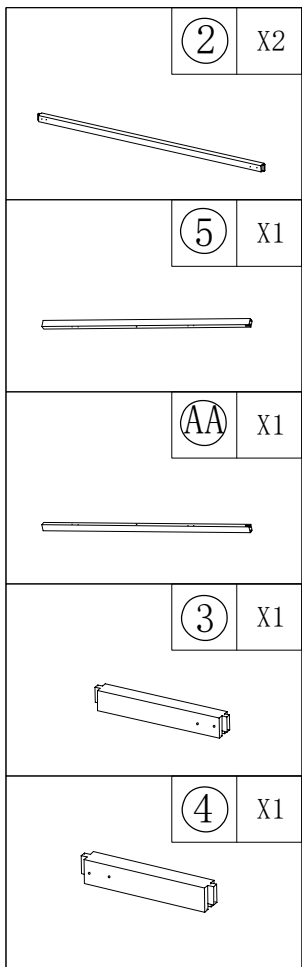
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<div style="text-align: right; border: 1px solid black; padding: 2px;">④④ X1</div>  <p>1554*65*30mm</p>	<div style="text-align: right; border: 1px solid black; padding: 2px;">④⑤ X1</div>  <p>1554*65*30mm</p>	<div style="text-align: right; border: 1px solid black; padding: 2px;">④⑥ X1</div>  <p>767*65*30mm</p>
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<div style="text-align: right; border: 1px solid black; padding: 2px;">⑤⑩ X1</div>  <p>470.5*50*30mm</p>	<div style="text-align: right; border: 1px solid black; padding: 2px;">⑤⑪ X1</div>  <p>470.5*50*30mm</p>	

<table border="1"> <tr> <td>A</td> <td>x24+ (1)</td> </tr> <tr> <td colspan="2">M4*50mm</td> </tr> </table> 	A	x24+ (1)	M4*50mm		<table border="1"> <tr> <td>B</td> <td>x128+ (2)</td> </tr> <tr> <td colspan="2">M4*20mm</td> </tr> </table> 	B	x128+ (2)	M4*20mm		<table border="1"> <tr> <td>C</td> <td>x16</td> </tr> </table> 	C	x16	<table border="1"> <tr> <td>D</td> <td>x4</td> </tr> </table> 	D	x4
A	x24+ (1)														
M4*50mm															
B	x128+ (2)														
M4*20mm															
C	x16														
D	x4														
<table border="1"> <tr> <td>E</td> <td>x4</td> </tr> <tr> <td colspan="2">ø8*180mm</td> </tr> </table> 	E	x4	ø8*180mm		<table border="1"> <tr> <td>F</td> <td>x8</td> </tr> </table> 	F	x8								
E	x4														
ø8*180mm															
F	x8														

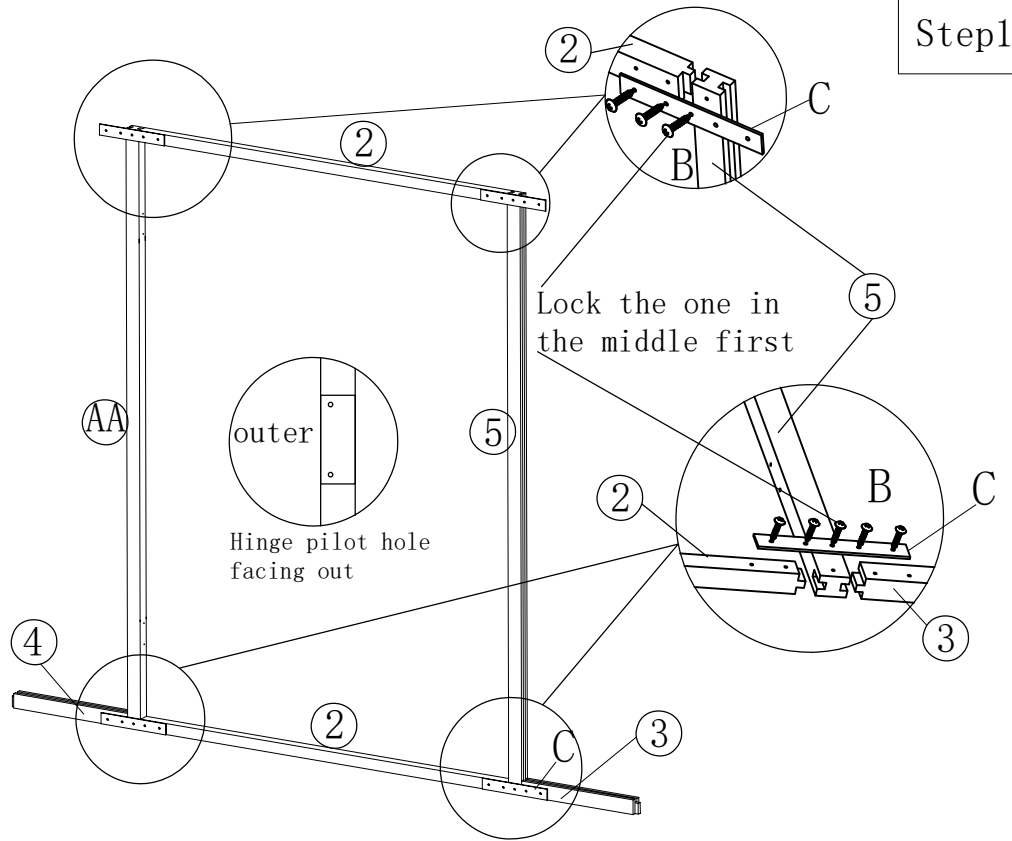
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Part#	Qty	Part#	Qty	Part#	Qty
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M13A	1	GE	2	11	2
A3	2	F1	171	12	3
A4	2	F2	46	26	3
DLA	1	F3	24	27	48
DLB	1	F4	5	31	3
DRA	1	F5	4	28	1
DRB	1			32	1
PE3A	2			33	1
DX2	4			34	1
PE5	2			35	1
PE6	2			36	1
PE3	2			37	1
PE4	6			38	1
M2	2			39	1
M2L	2			41	2
M14	2			42	2
M15	2			43	2
M11	2			44	1
M11A	2			45	1
C4L	2			46	1
C5	4			47	1
M9	2			48	4
20	4			49	2
C4R	2			50	1
M10	2			51	1
DG	1			A	25
DF	1			B	130
DC	2			C	16
DH	4			D	4
V1	52			E	4
V2	121			F	8

Box 2	
Part#	Qty
22	2
23	32
24	6
25	88
29	2
30	6

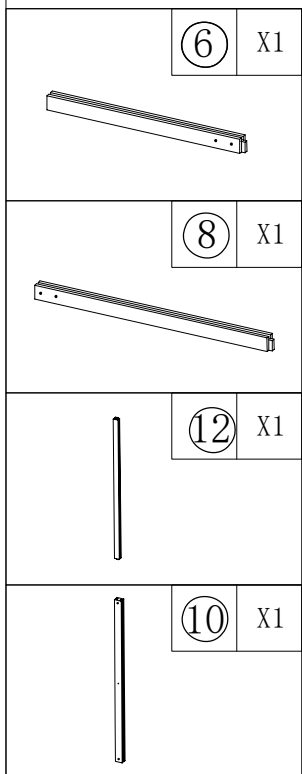
Box 3	
Part#	Qty
1	4
2	2
3	1
4	1
5	1
AA	1
6	1
8	1
9	2



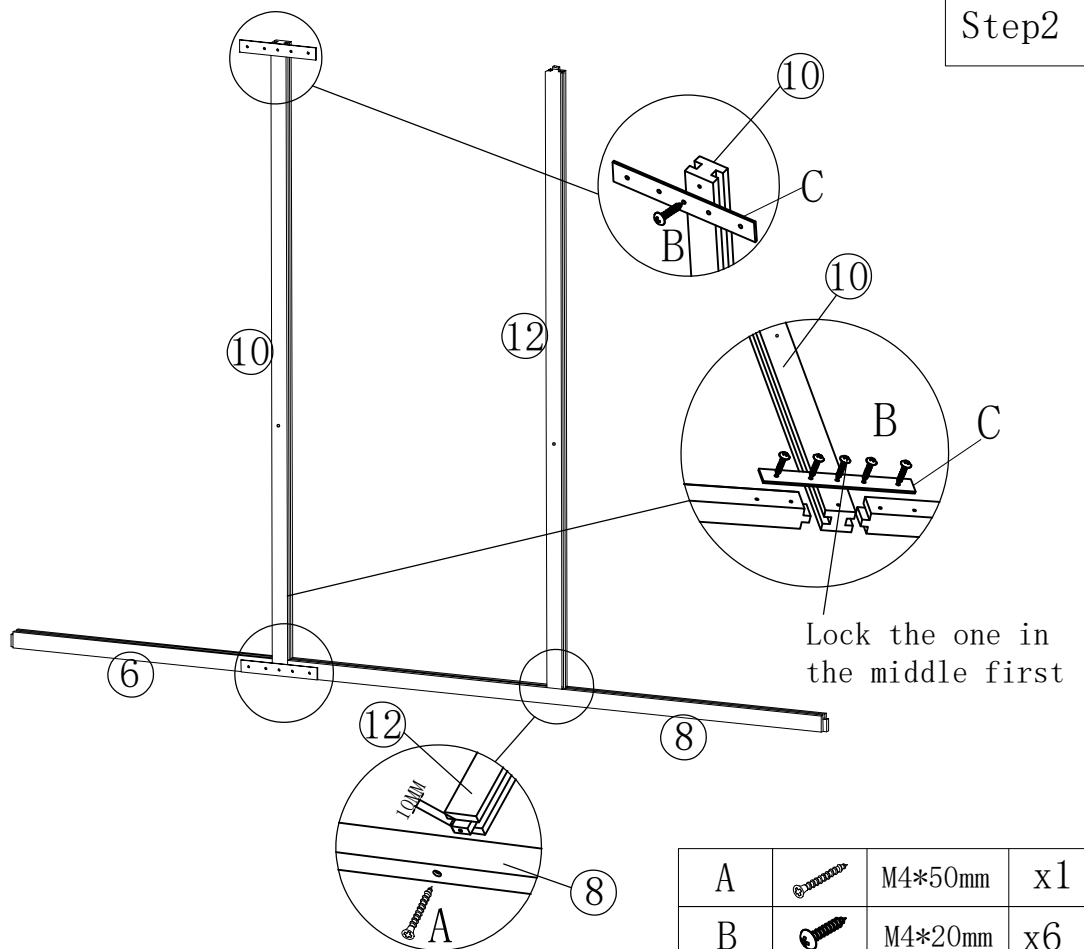
Step1



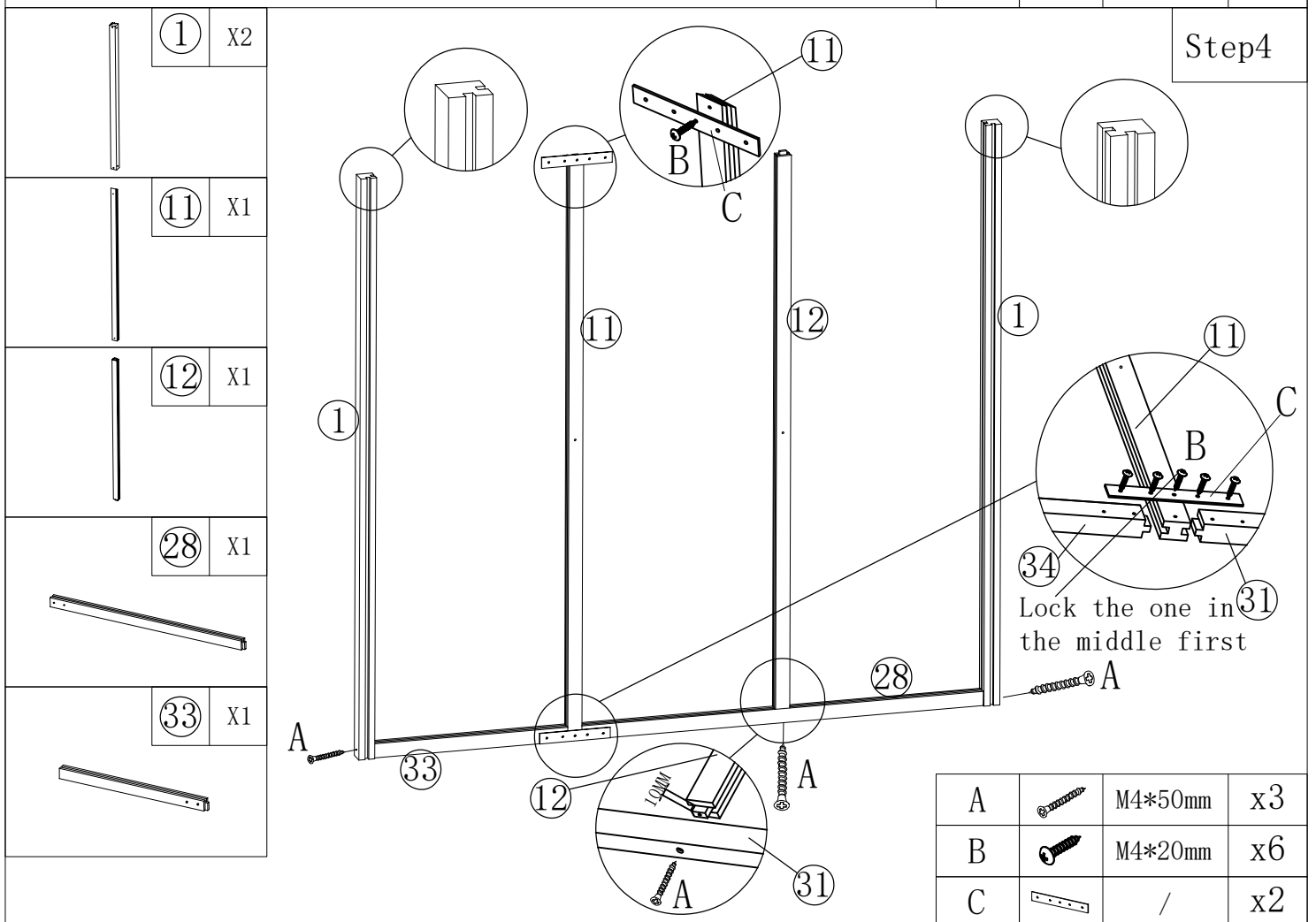
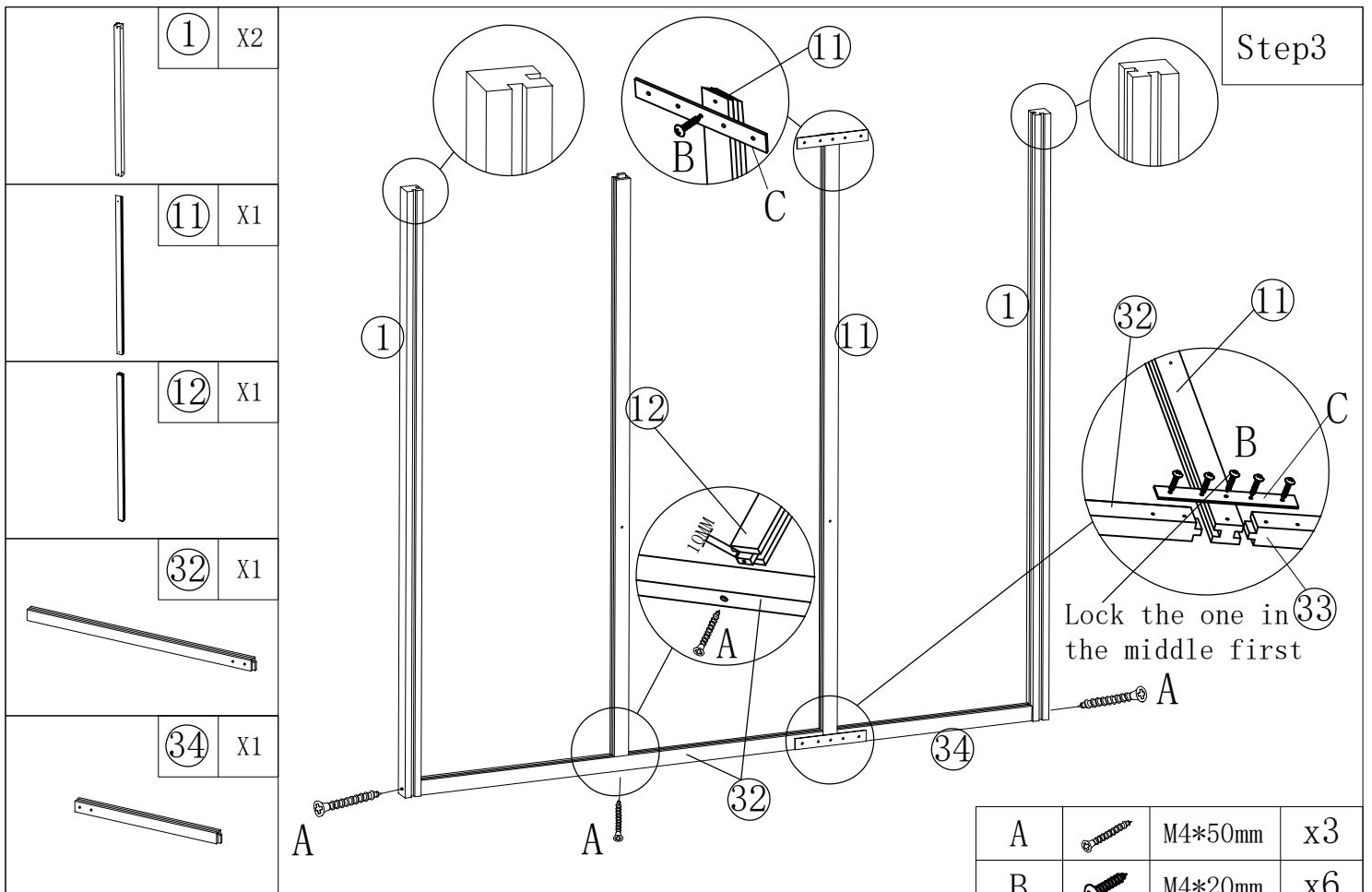
B		M4*20mm	x16
C		/	x4



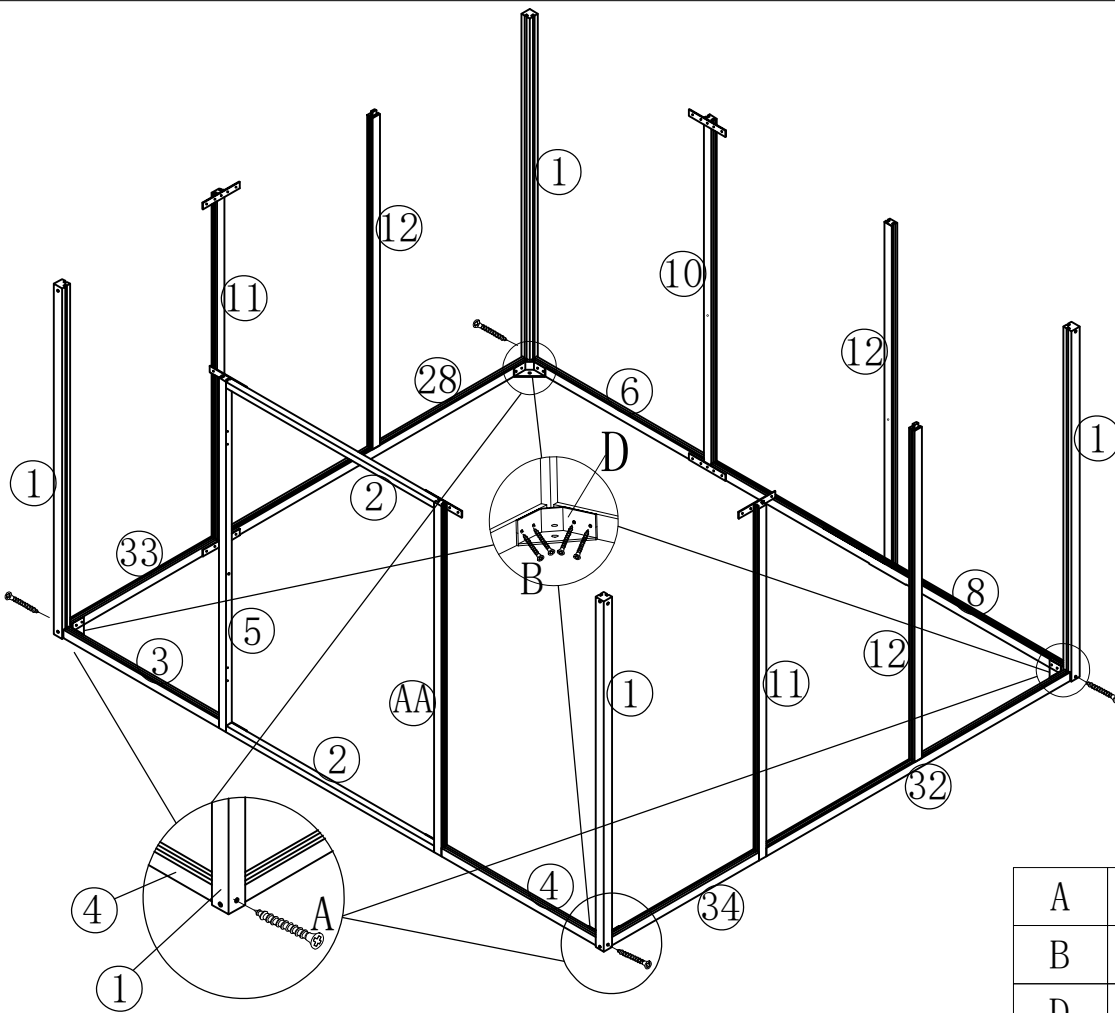
Step2



A		M4*50mm	x1
B		M4*20mm	x6
C		/	x2

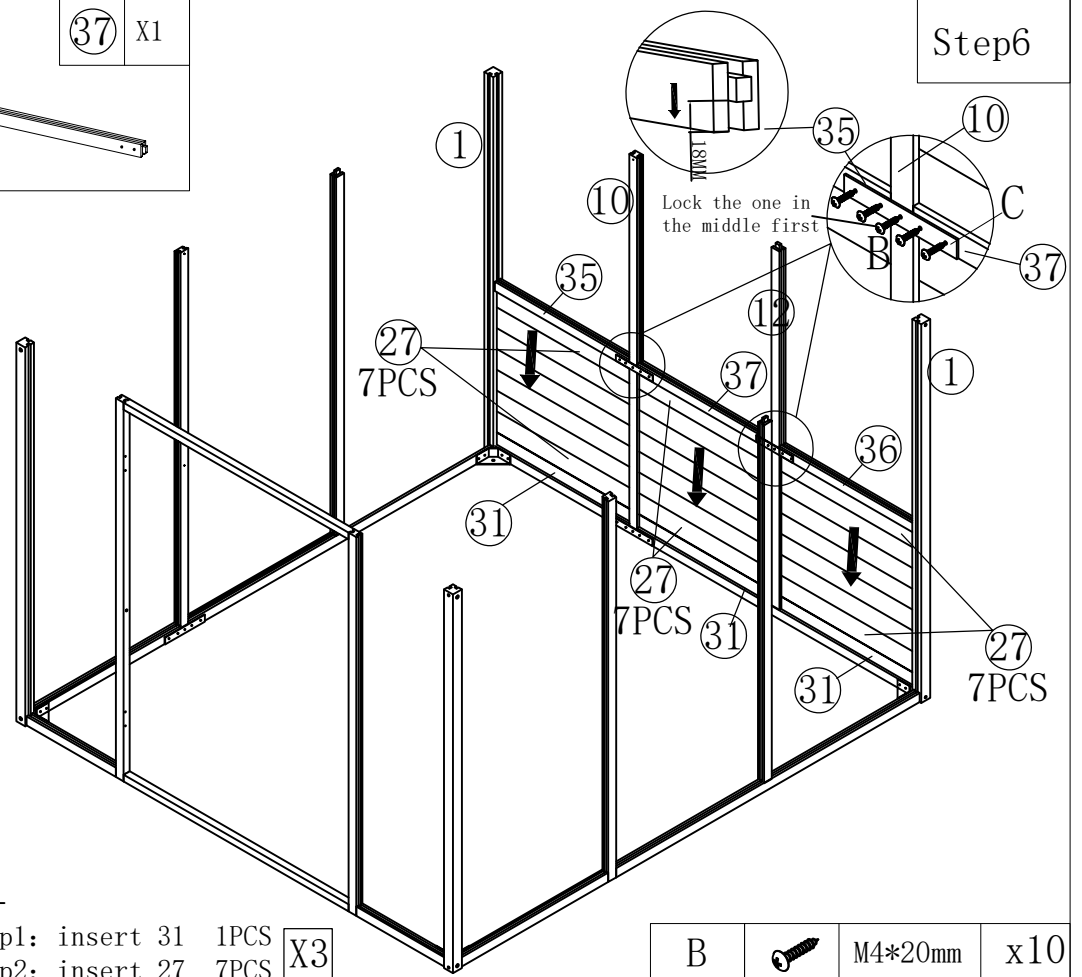
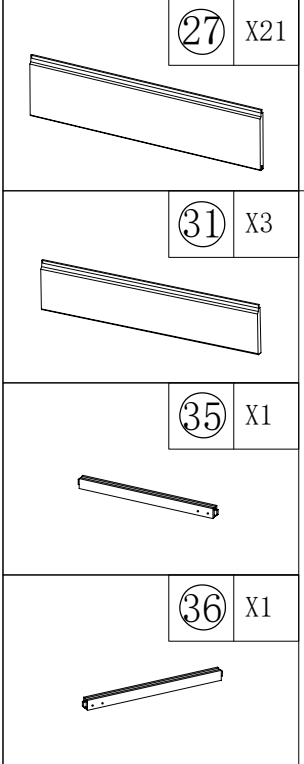


Step5



A		M4*50mm	x4
B		M4*20mm	x16
D		/	x4

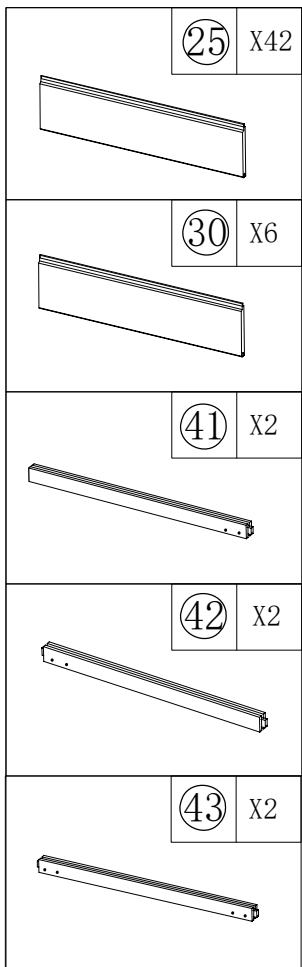
Step6



The gusset plate is stuck
As shown in the figure
The grain faces out

step1: insert 31 1PCS X3
step2: insert 27 7PCS X3

B		M4*20mm	x10
C		/	x2

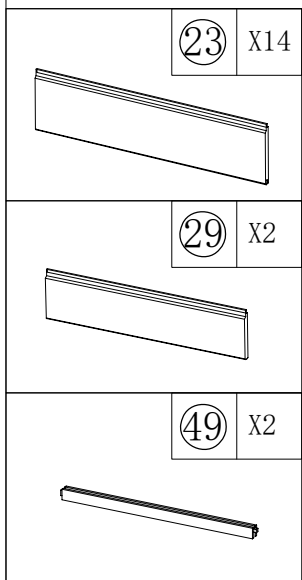


Step7

Lock the one in the middle first
 42PCS
 30 3PCS

C		/	x4
B		M4*20mm	x20

step1: insert 30 1PCS X6
 step2: insert 25 7PCS X6



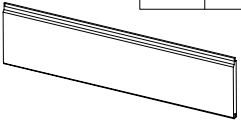
Step8

B
 F

B		M4*20mm	x8
F		/	x2

Step9

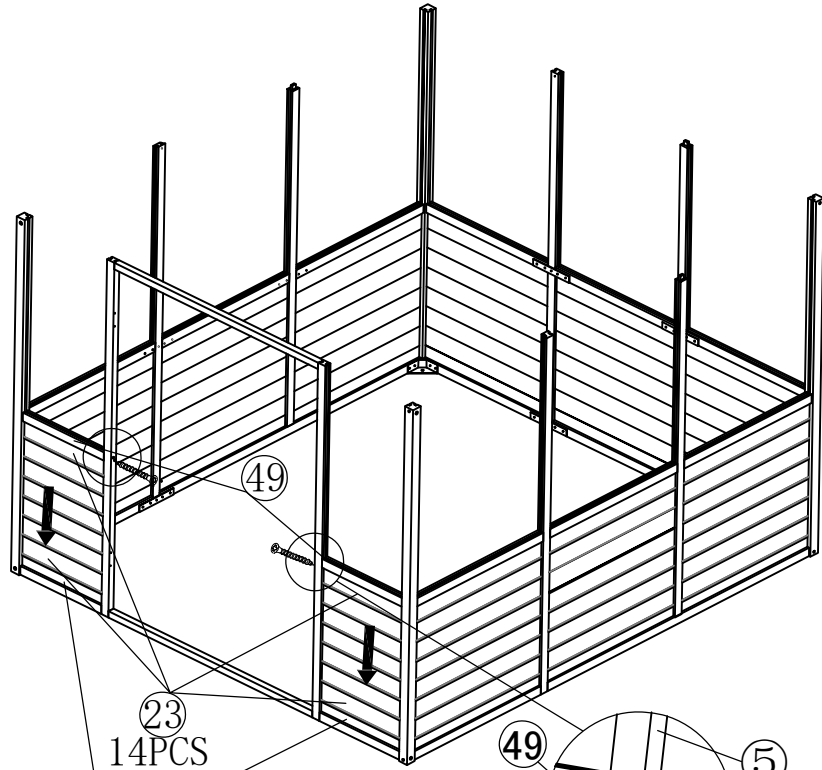
23 X14



29 X2



49 X2



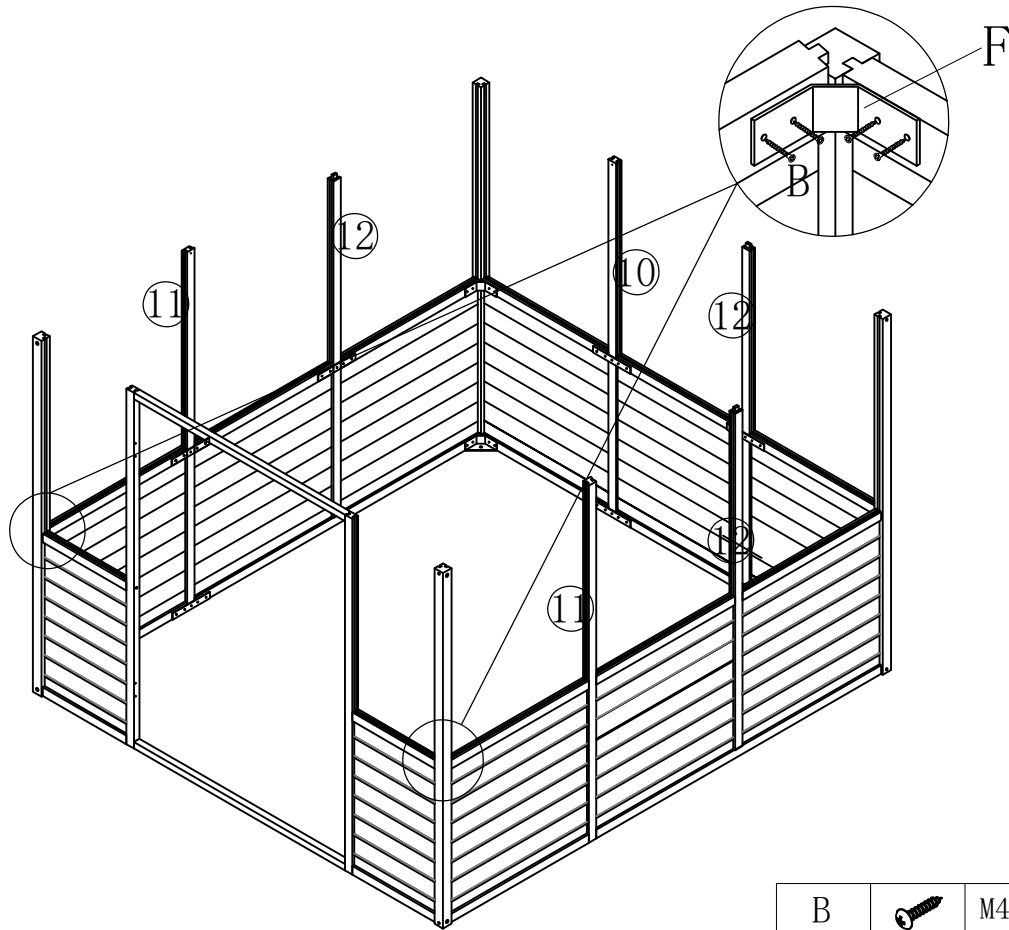
23 14PCS

29 2PCS

step1: insert 29 1PCS X2
step2: insert 23 7PCS X2

A		M4*50mm	x2
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Step10



B		M4*20mm	x8
F		/	x2

Step11

27 X27



26 X3



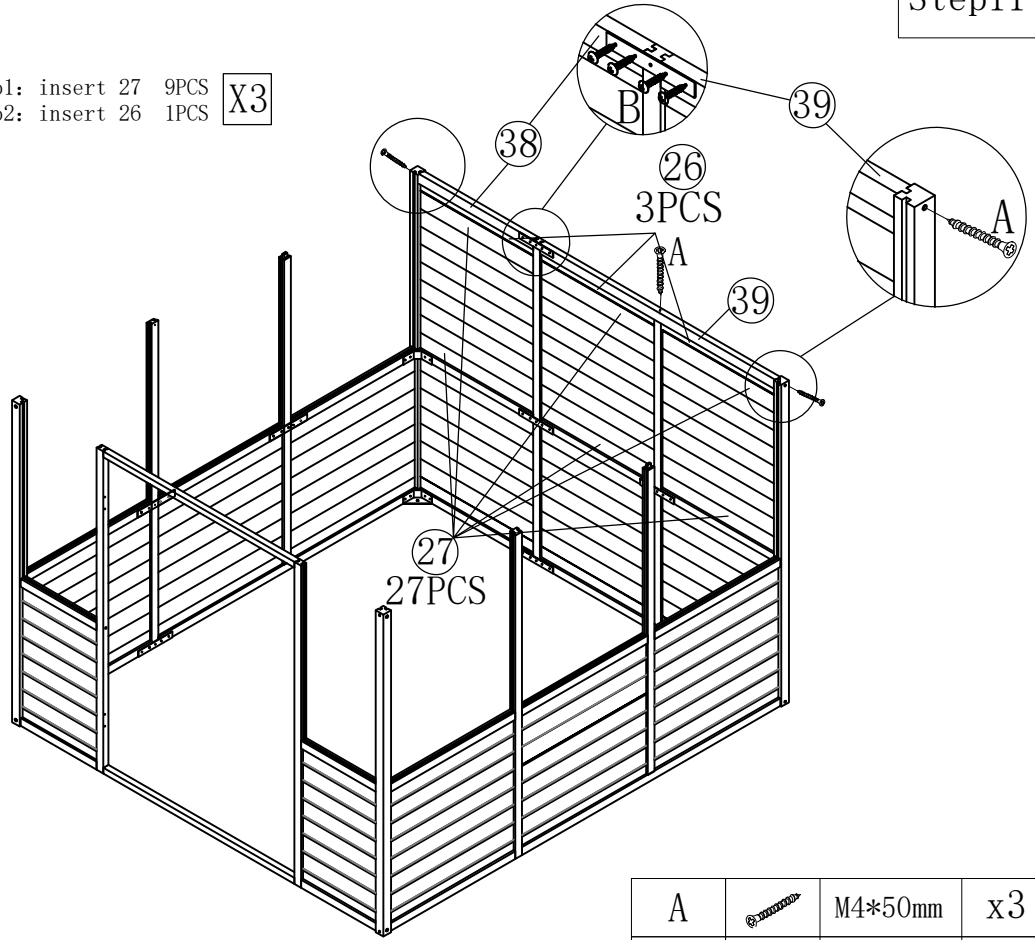
38 X1



39 X1



step1: insert 27 9PCS X3
step2: insert 26 1PCS X3

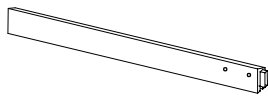


A		M4*50mm	x3
B		M4*20mm	x4

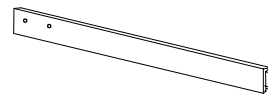
25 X18



46 X1



47 X1

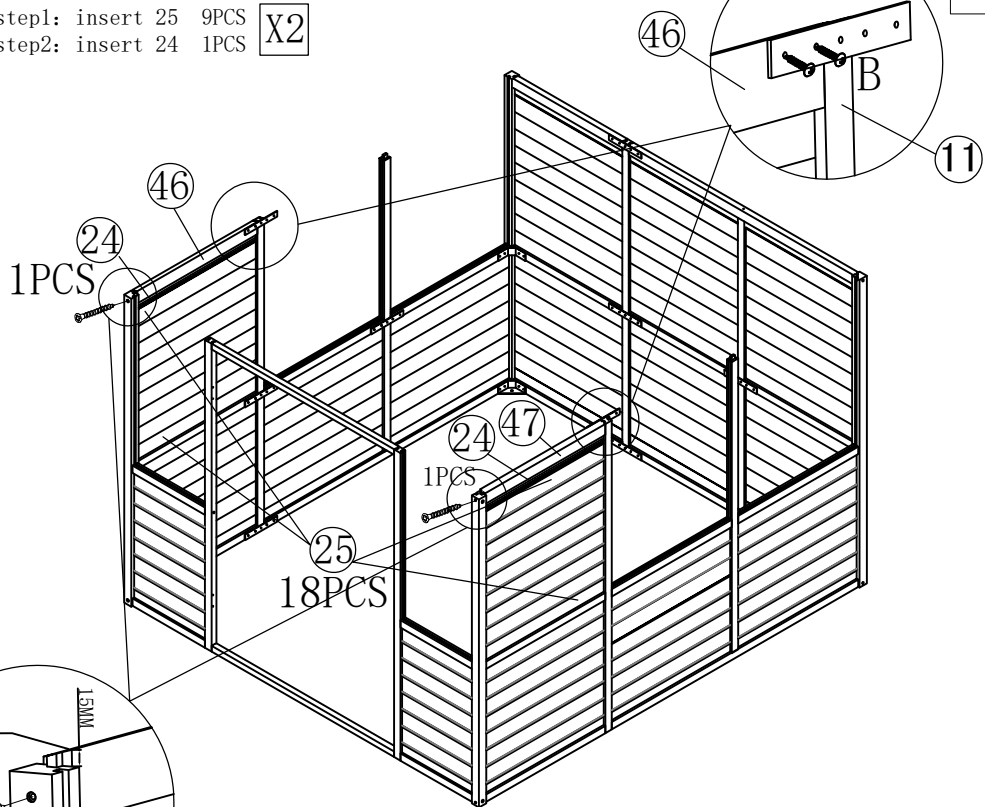


24 X2

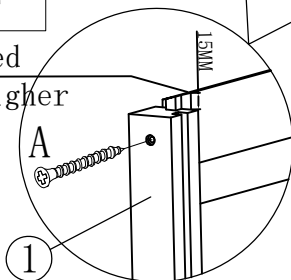


step1: insert 25 9PCS X2
step2: insert 24 1PCS X2

Step12



⚠ This area need to be 15MM higher



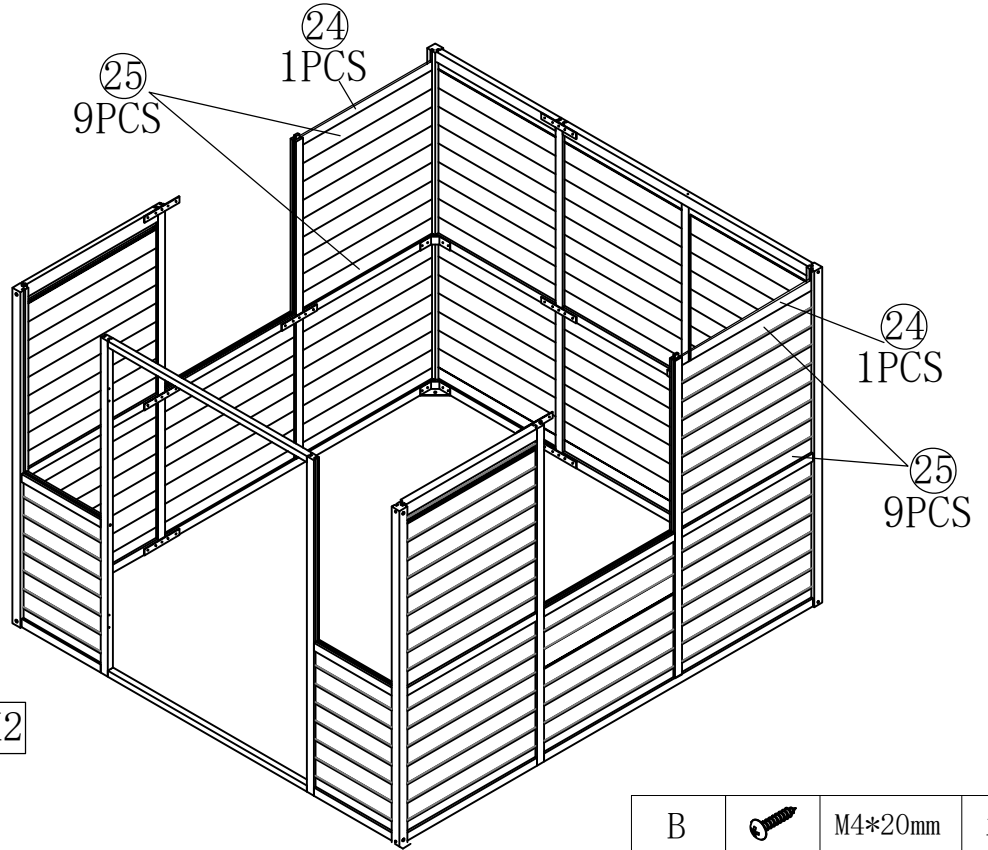
A		M4*50mm	x2
B		M4*20mm	x4

Step13

25 X18



24 X2



step1: insert 25 9PCS X2
step2: insert 24 1PCS

B		M4*20mm	x14
C		/	x2

Step14

25 X10



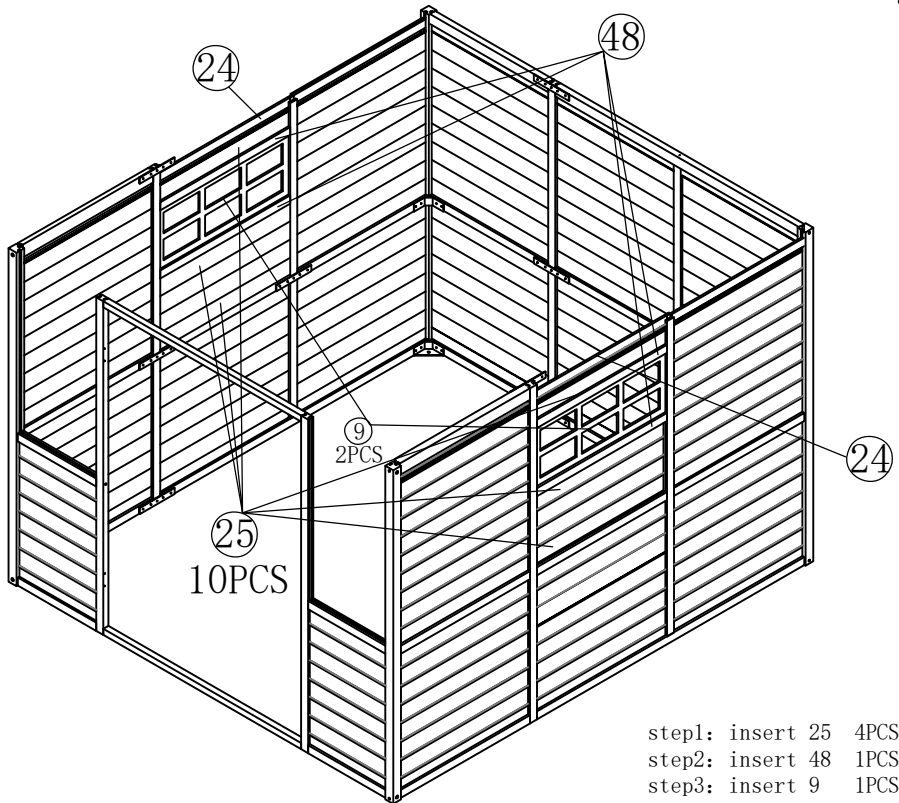
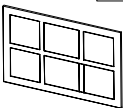
24 X2



48 X4



9 X2



step1: insert 25 4PCS
step2: insert 48 1PCS
step3: insert 9 1PCS X2
step4: insert 48 1PCS
step5: insert 24 1PCS

Step15

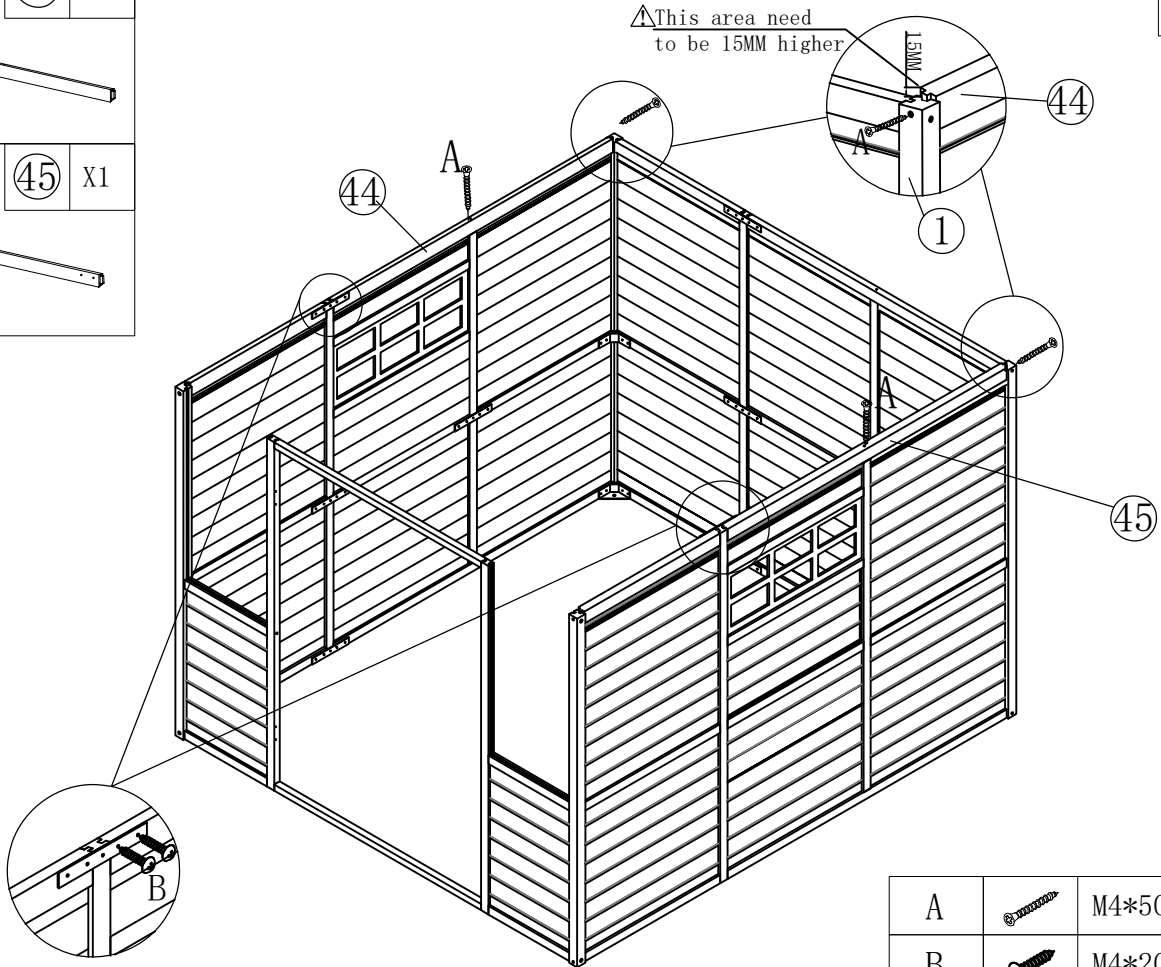
④④ X1



④⑤ X1



△This area need to be 15MM higher

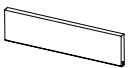


A		M4*50mm	x4
B		M4*20mm	x4

②③ X18



②② X2



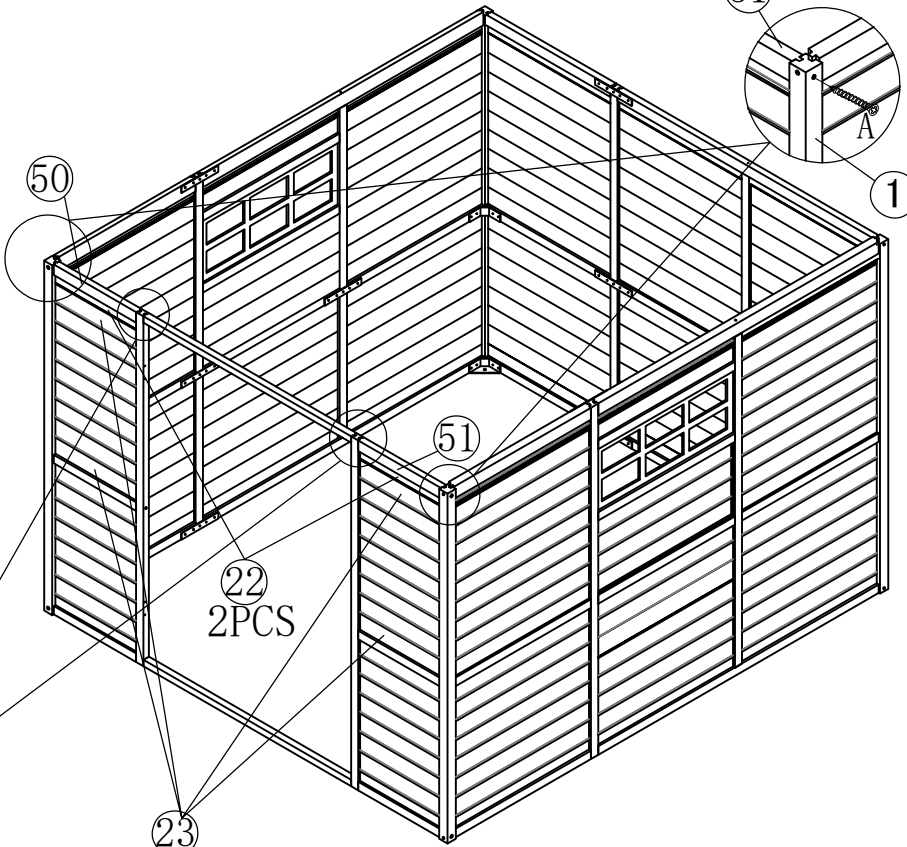
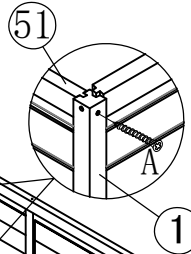
⑤① X1



⑤① X1

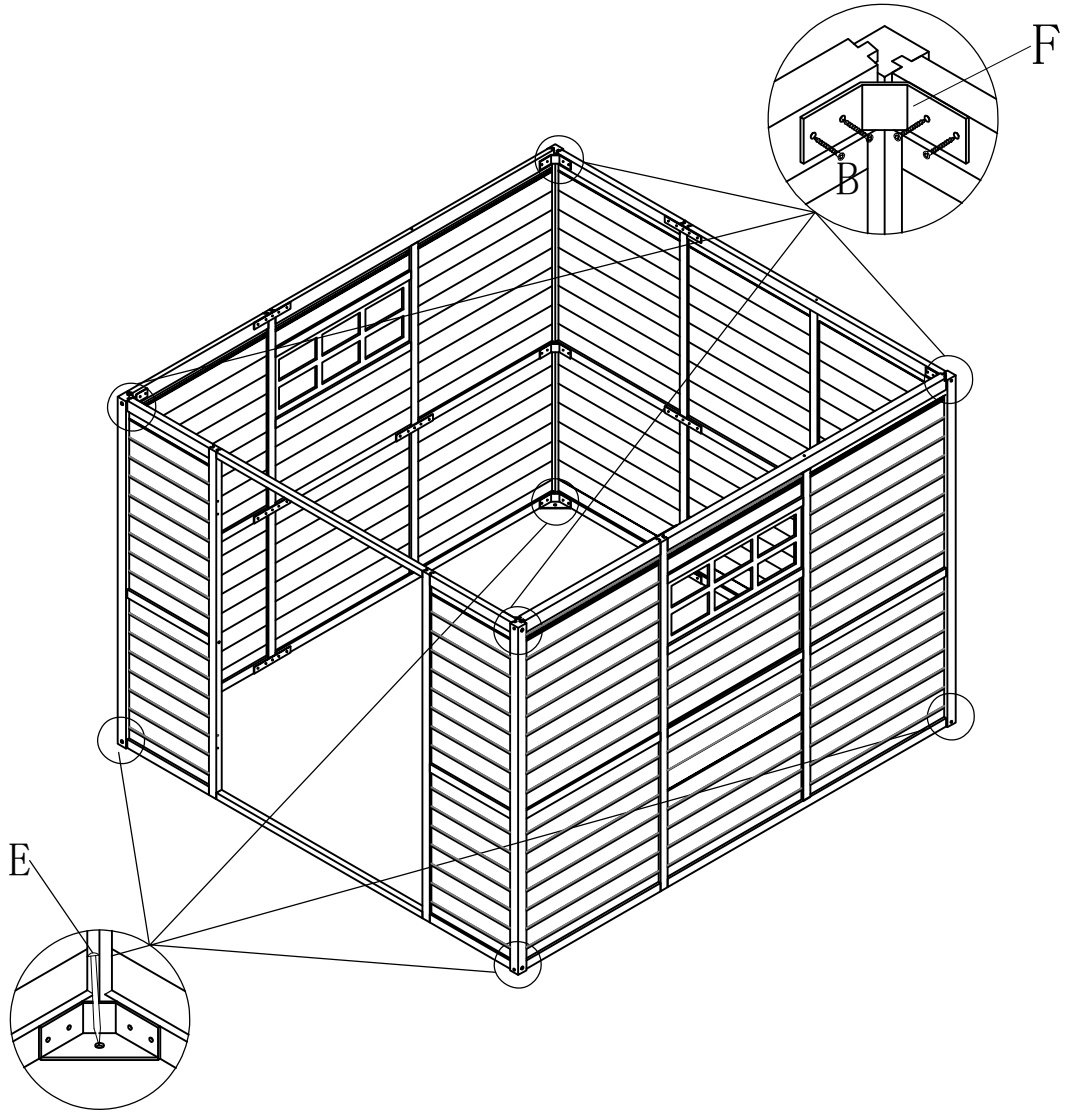





Step16



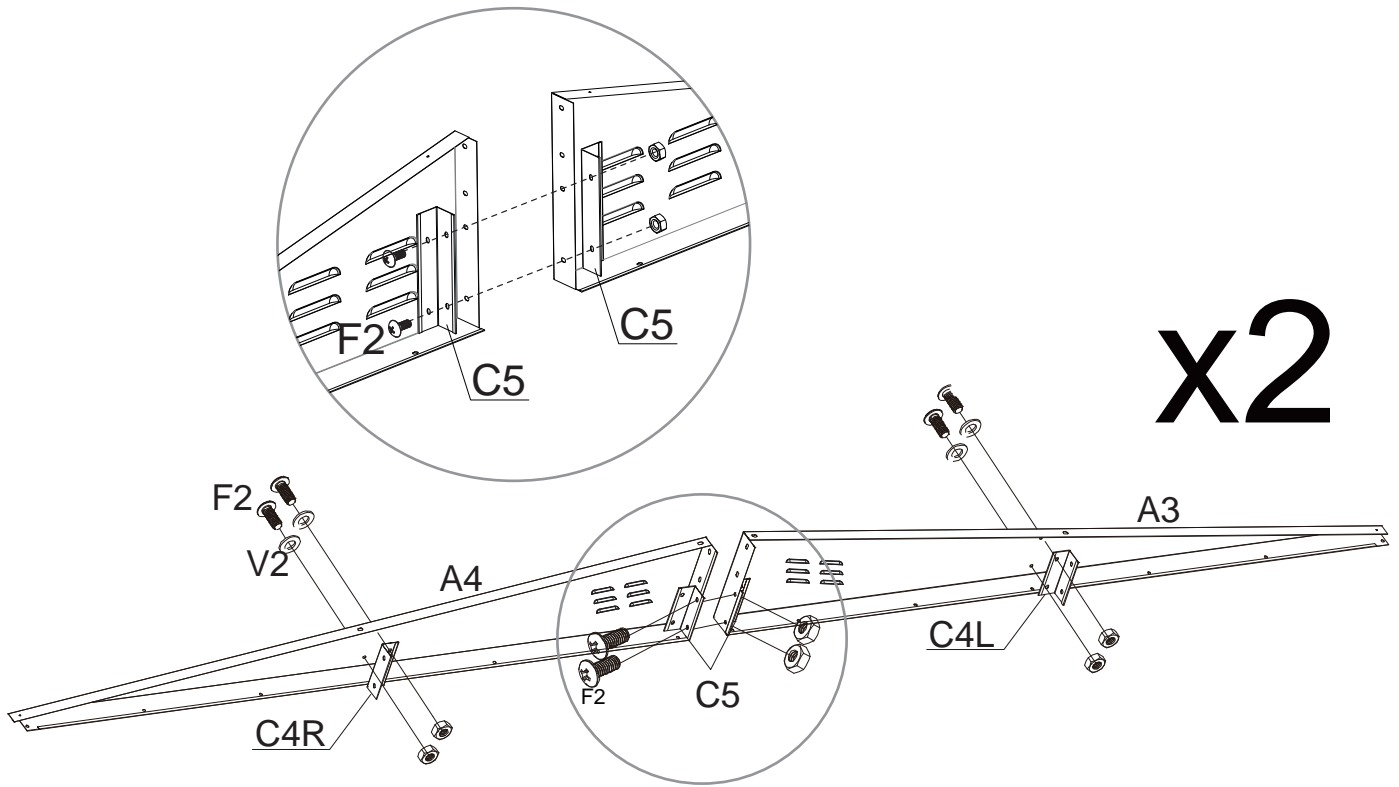
②③ 18PCS
 step1: insert 23 9PCS X2
 step2: insert 22 1PCS

A		M4*50mm	x2
B		M4*20mm	x4

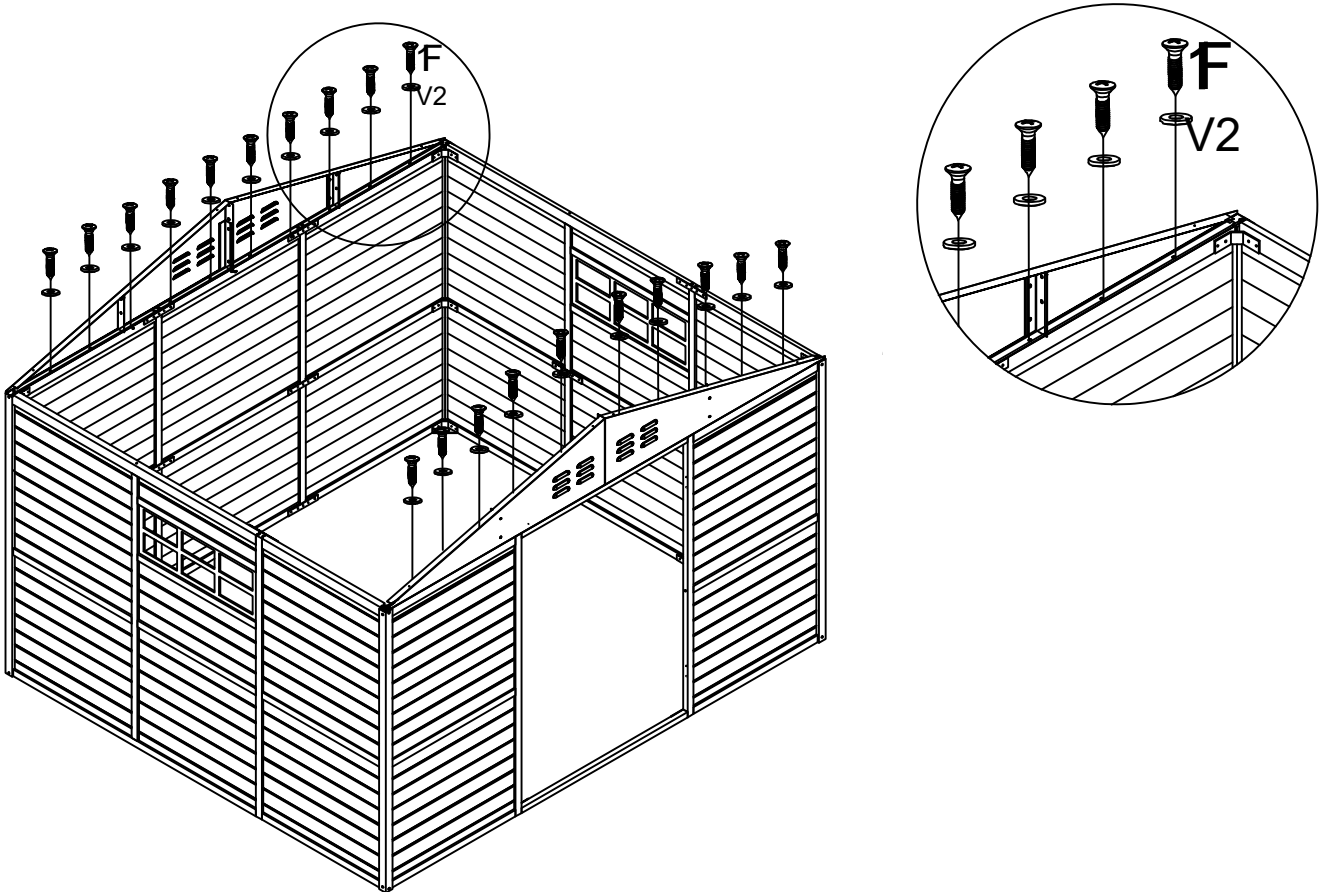


E		/	x4
B		M4*20mm	x16
F		/	x4

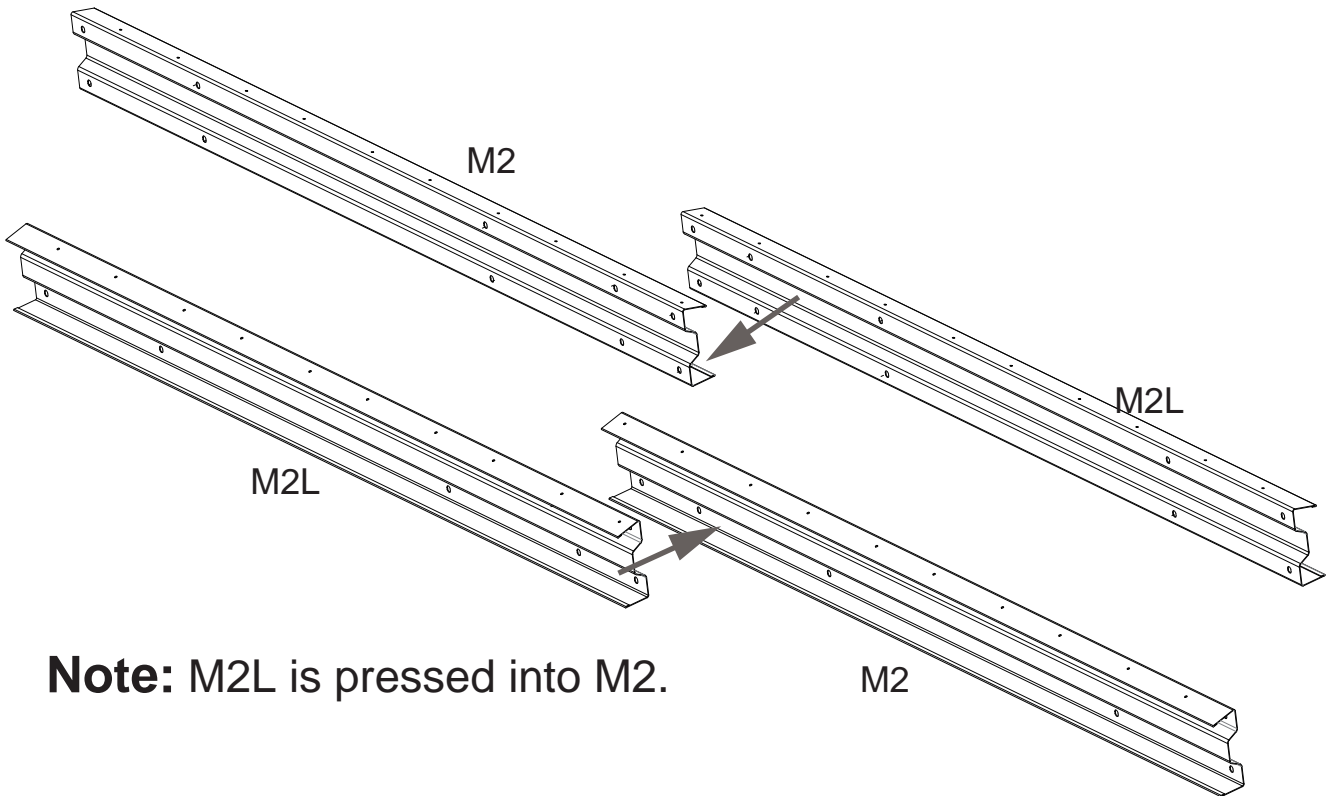
Step18



Step19

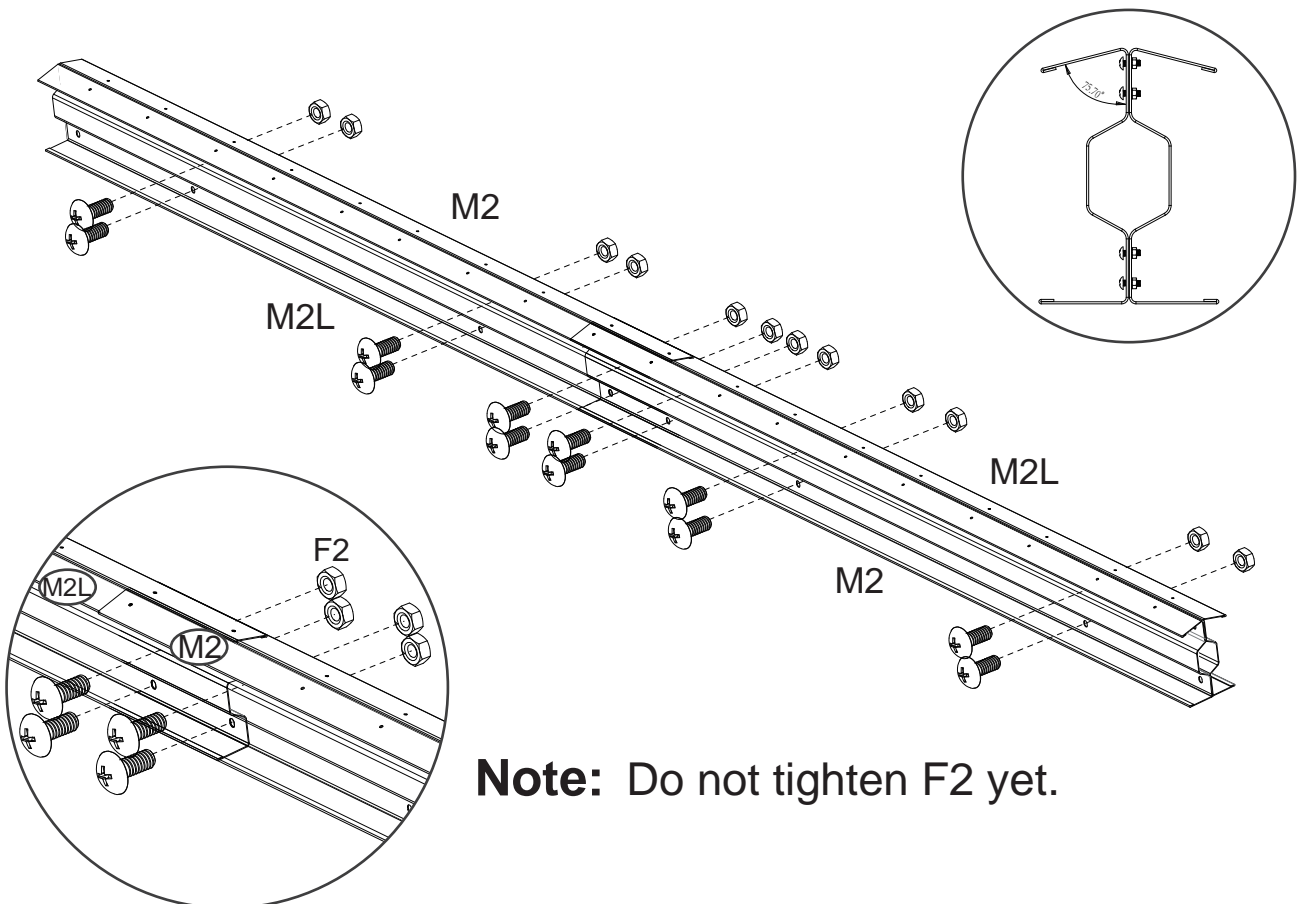


Step20



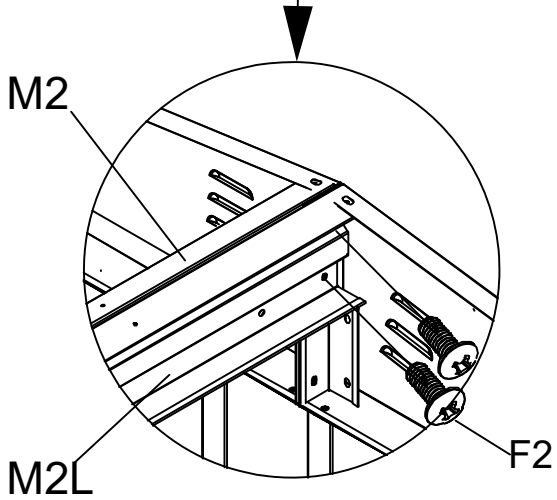
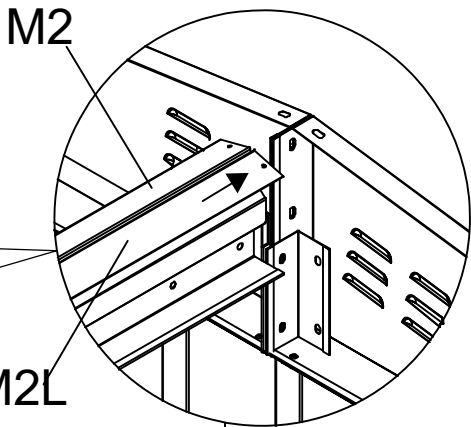
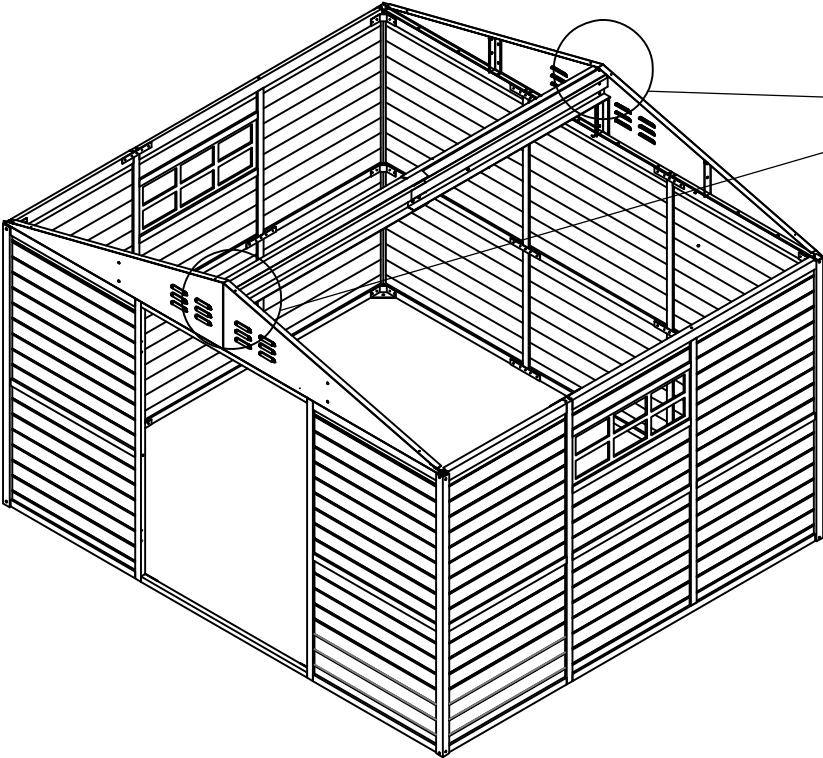
Note: M2L is pressed into M2.

Step21



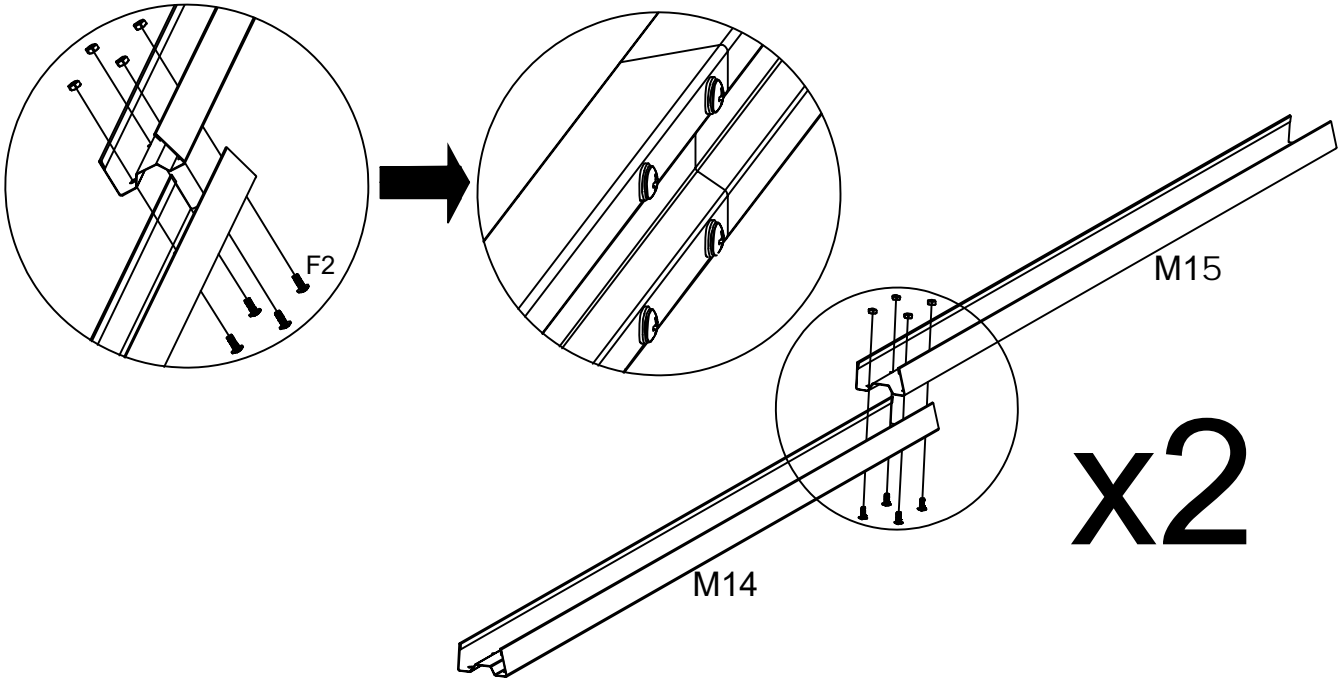
Note: Do not tighten F2 yet.

Step22

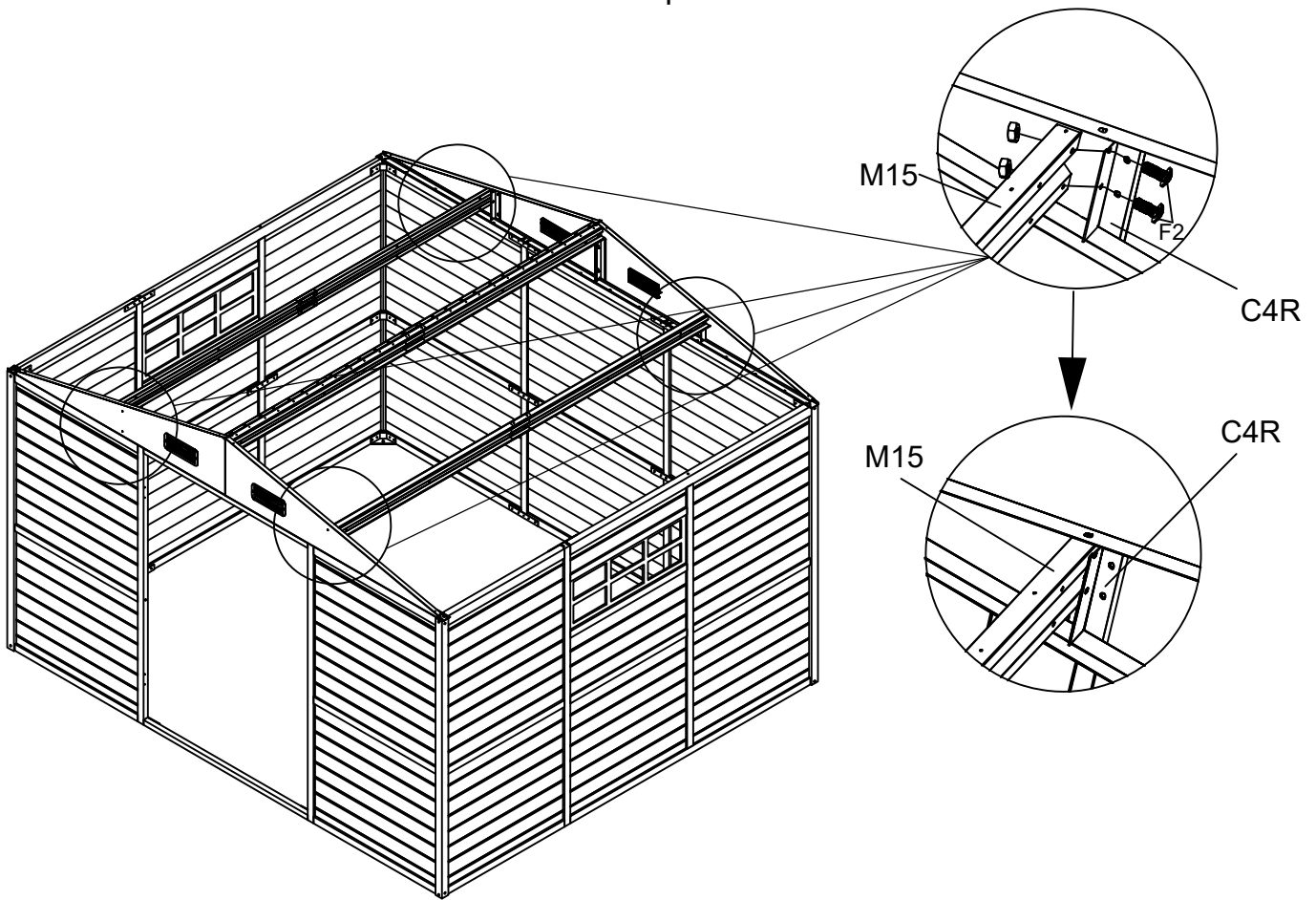


Note: Finally tighten all F2.

Step23

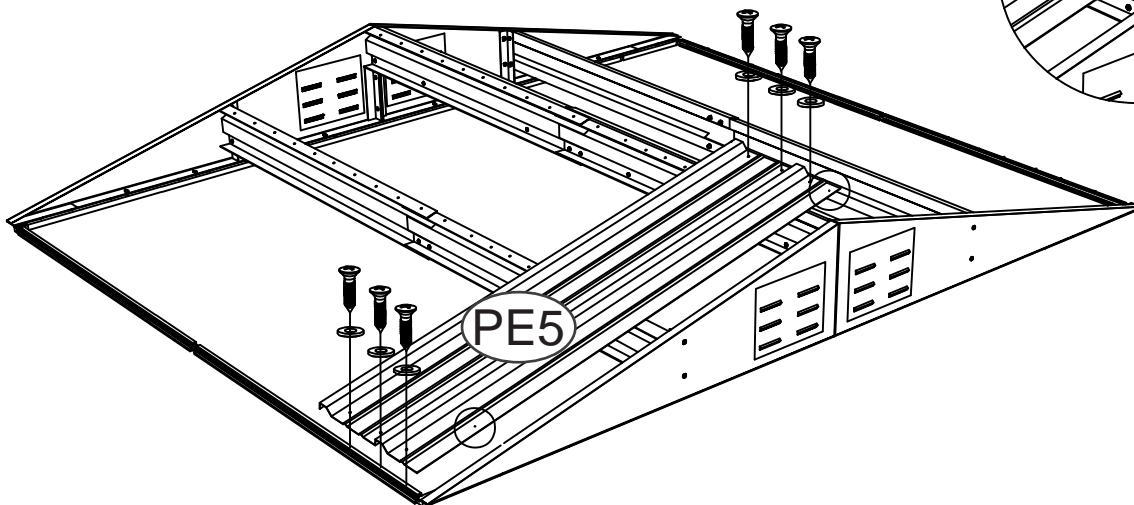
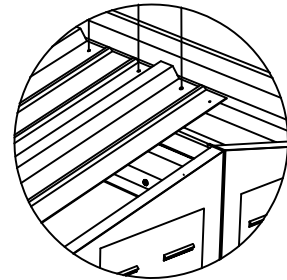


Step24

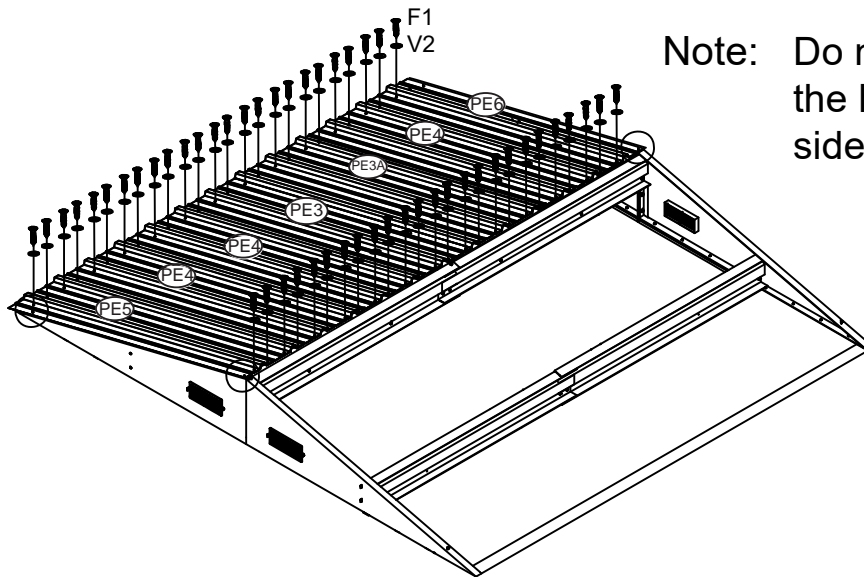


Step25

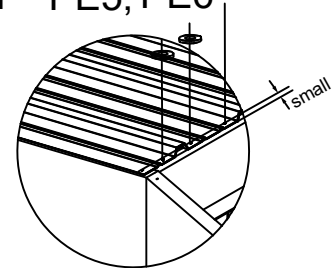
Note: Do not install F1 and V2 in the holes near the outer side of PE5



Step26

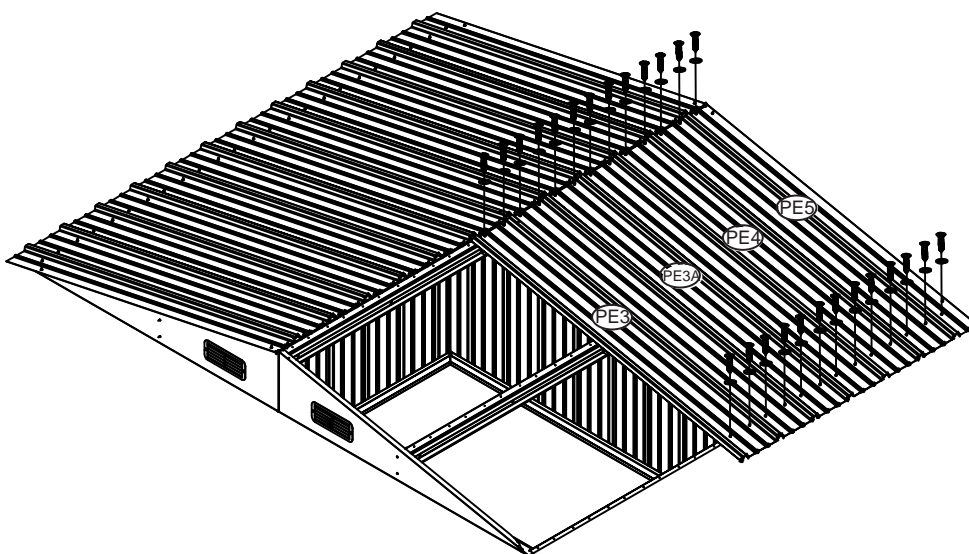


Note: Do not install F1 and V2 in the holes near the outer side of PE5, PE6

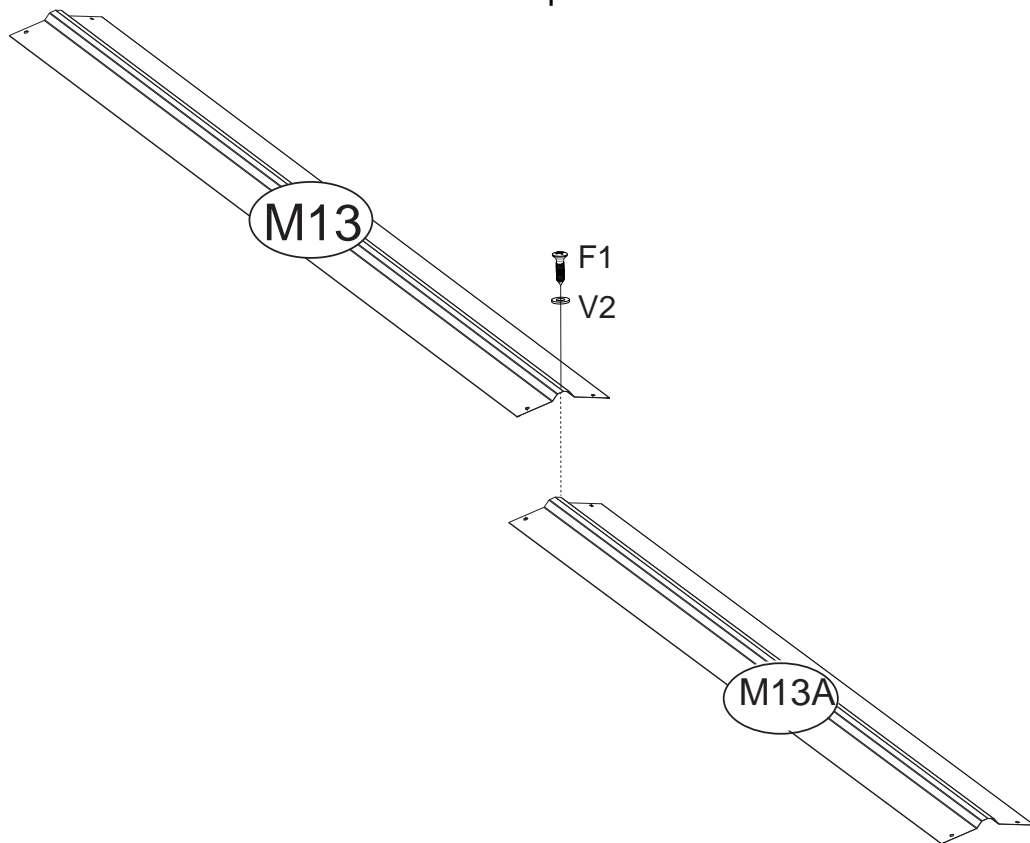


Short distance from the edge at the top.

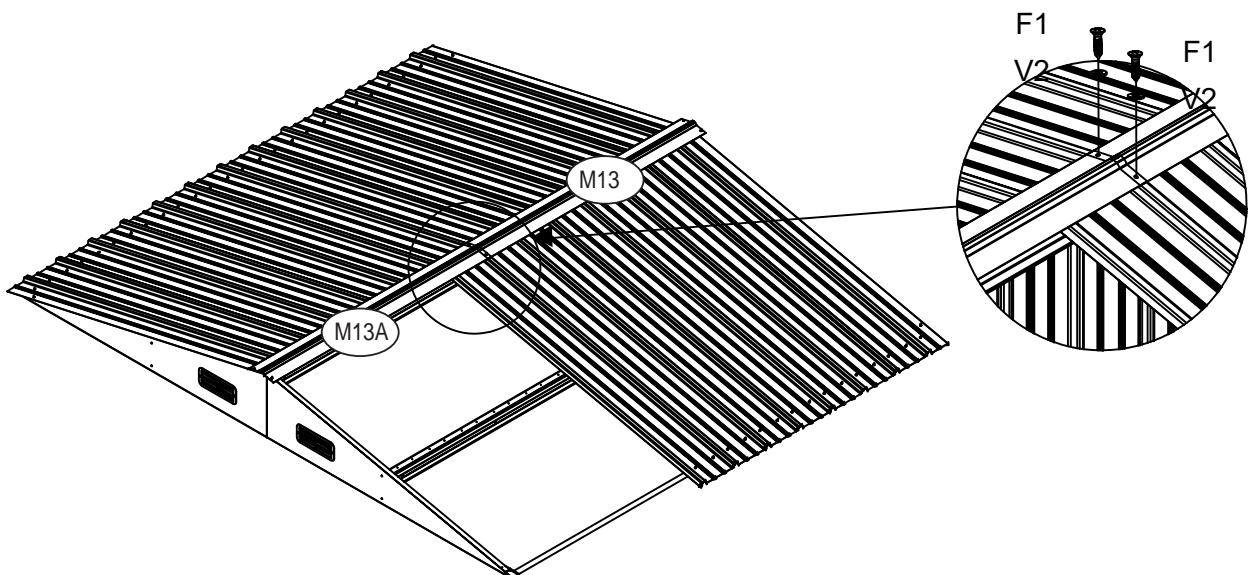
Step27



Step28

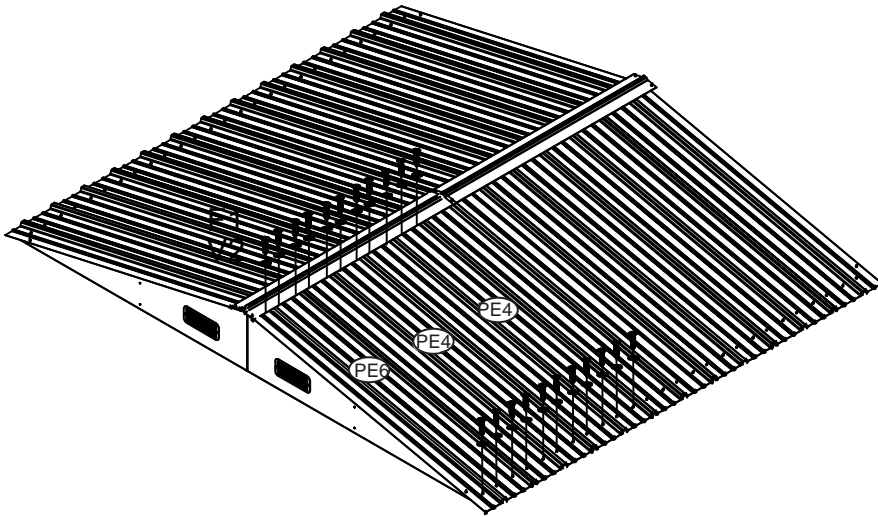


Step29

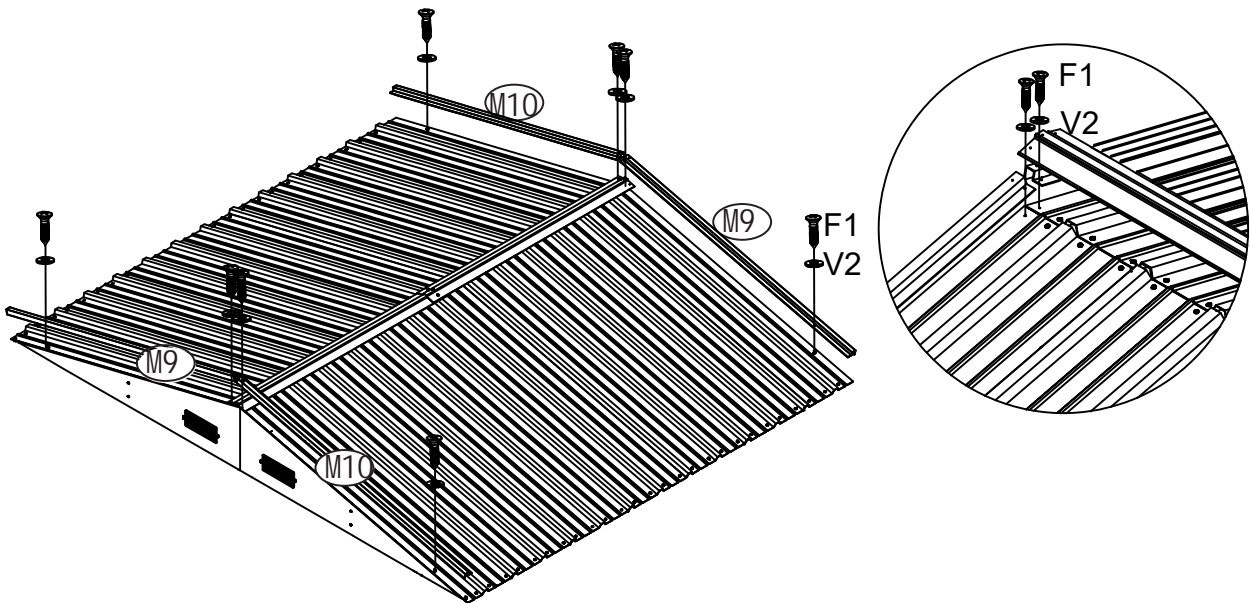


Step30

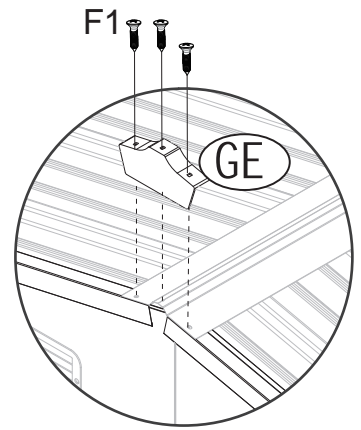
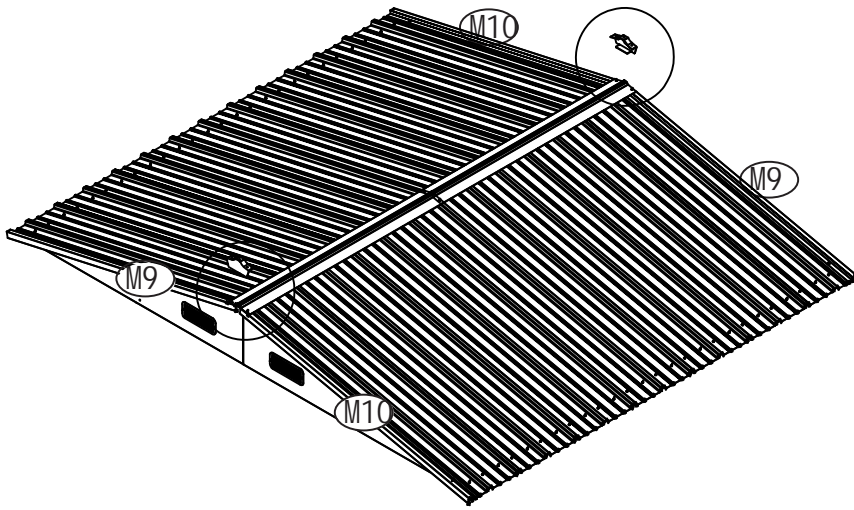
Installation tips: You need to gently lift the 16 and then screw it.



Step31

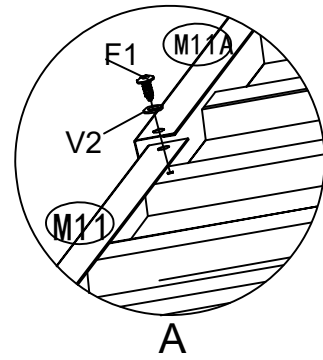
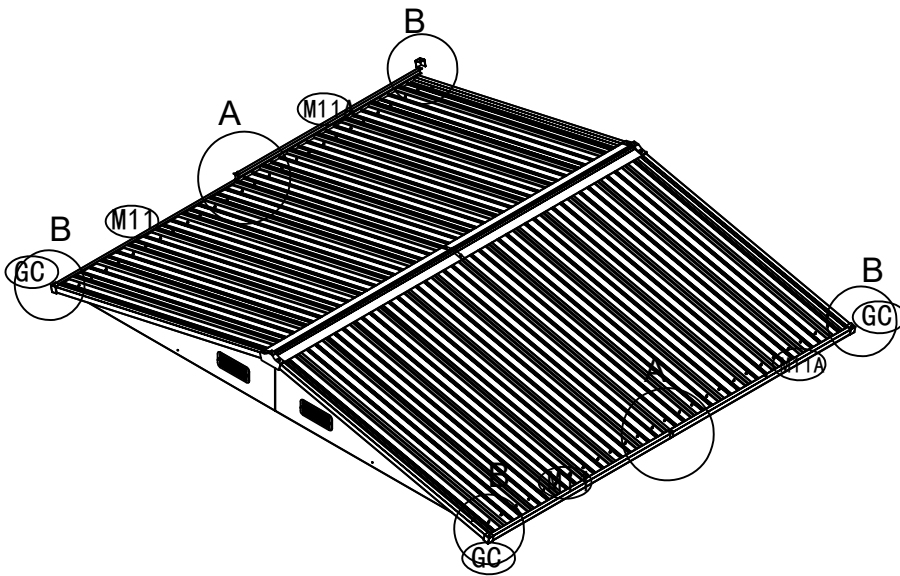


Step32

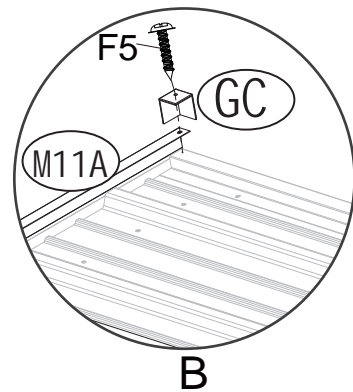


x2

Step33

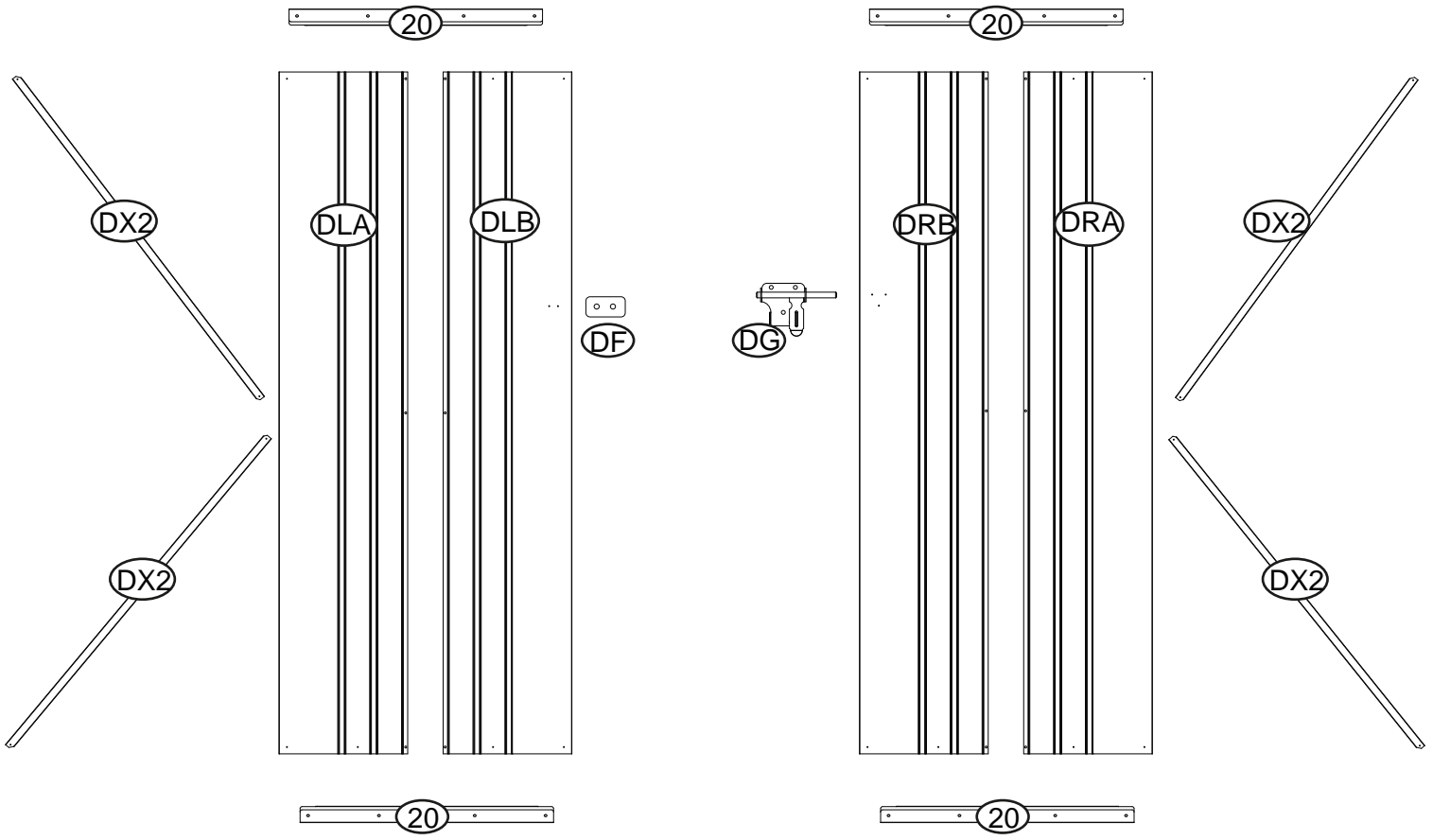


x2



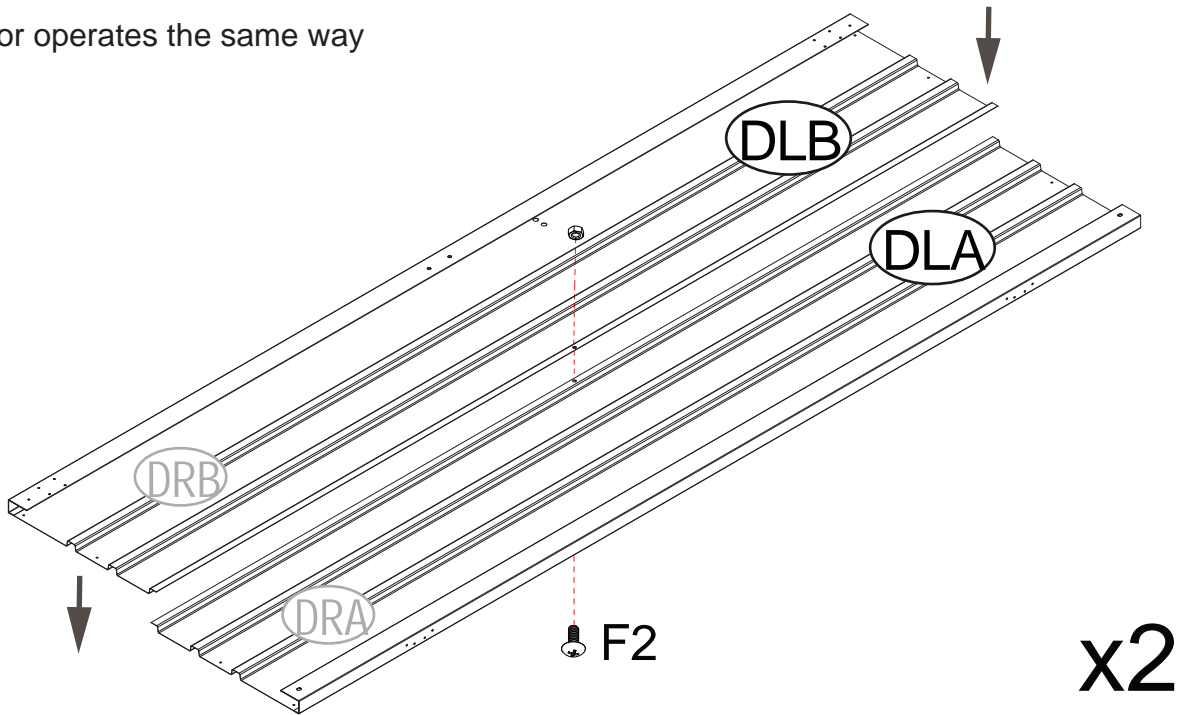
x4

Step34

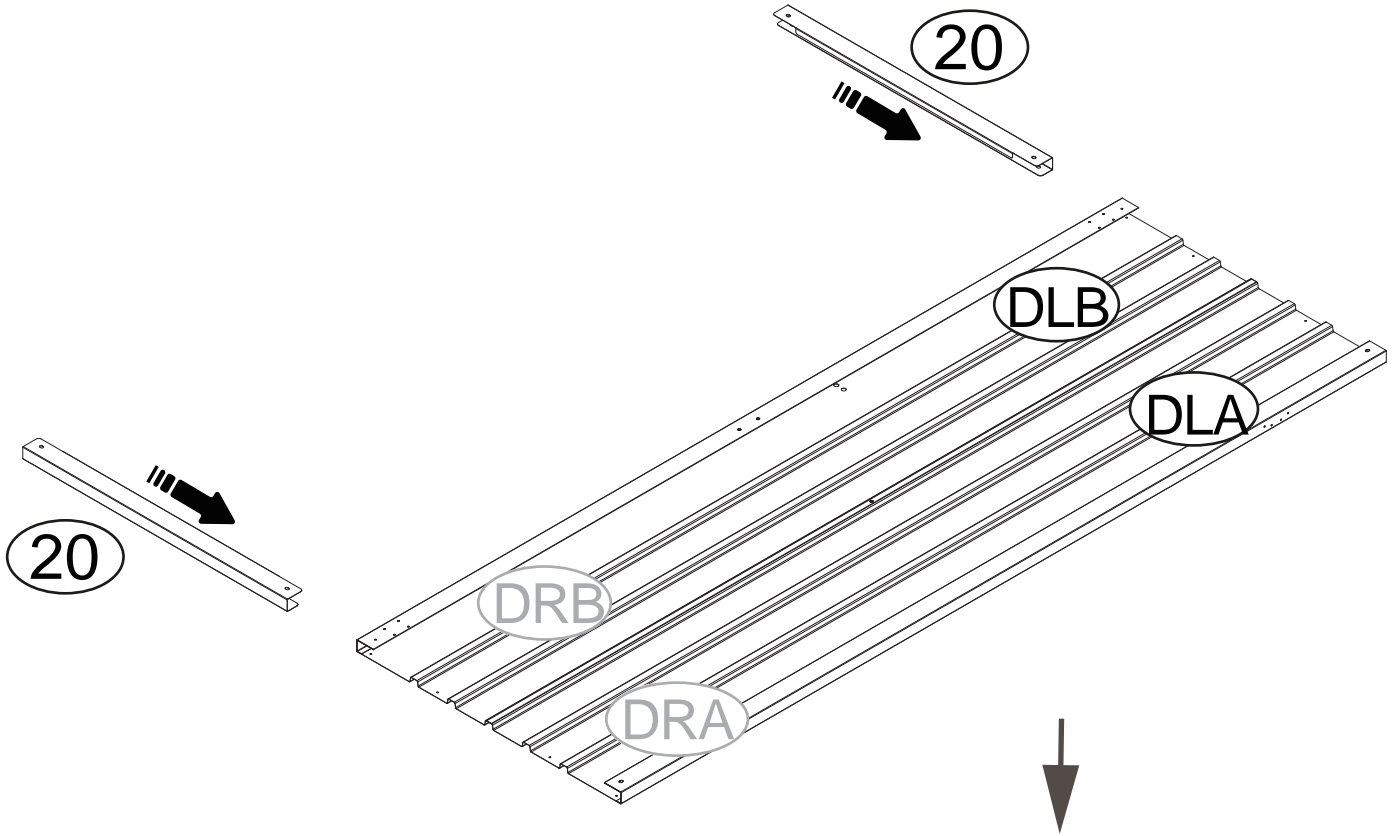


Step35

The other door operates the same way

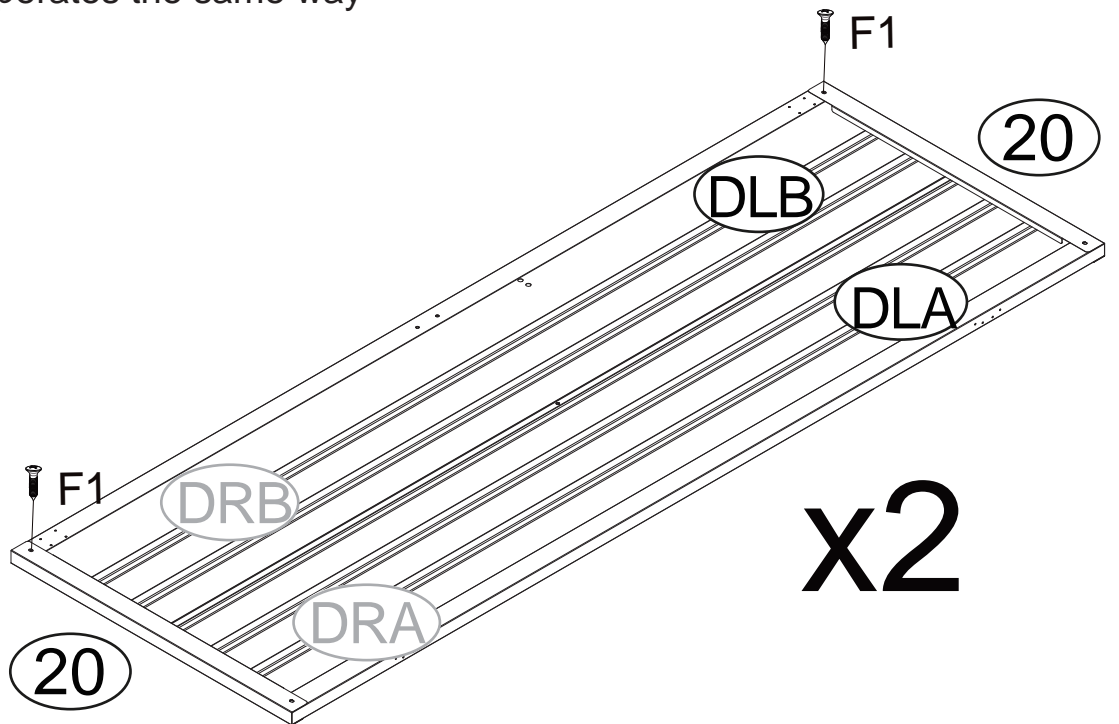


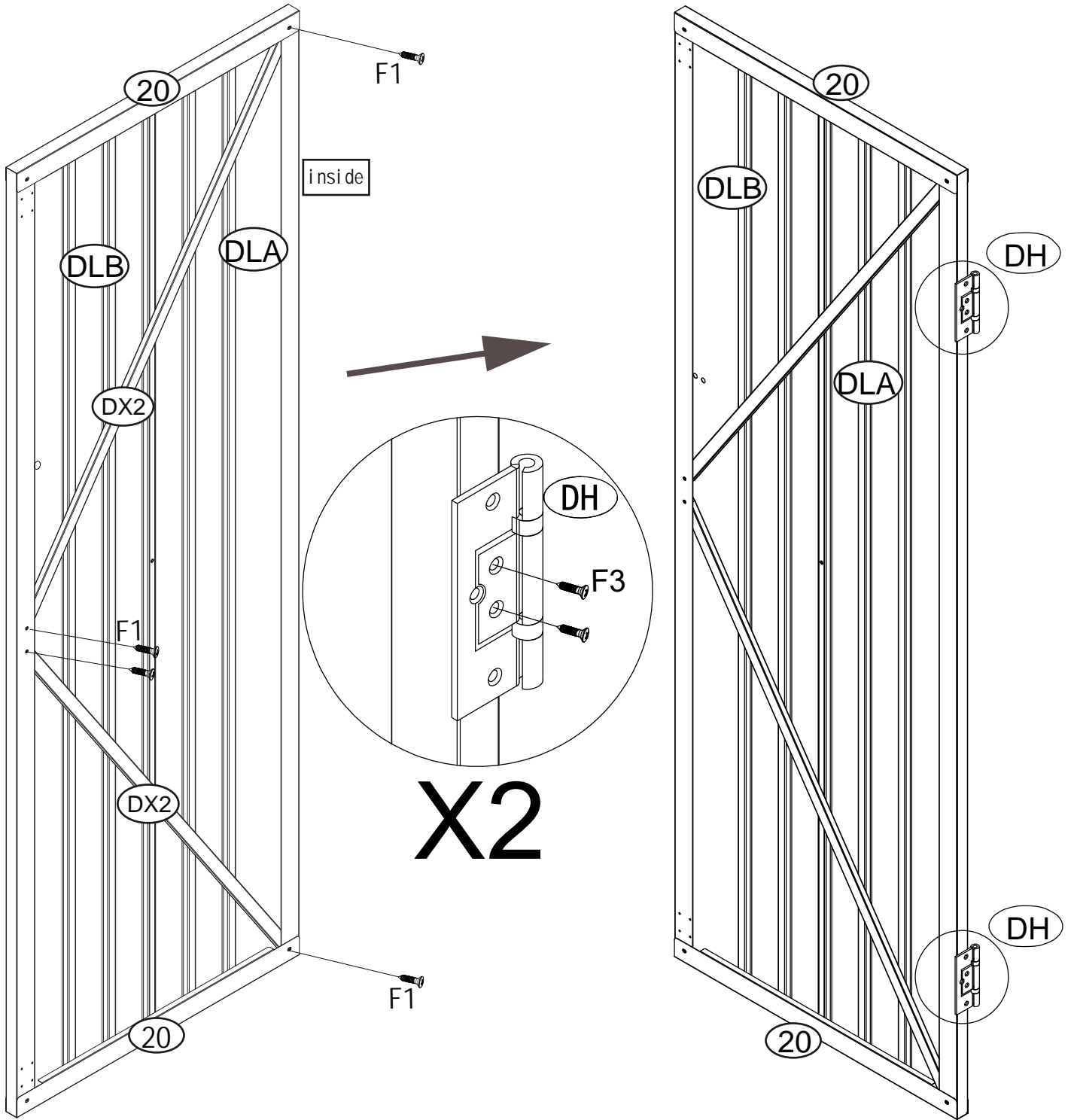
Step36



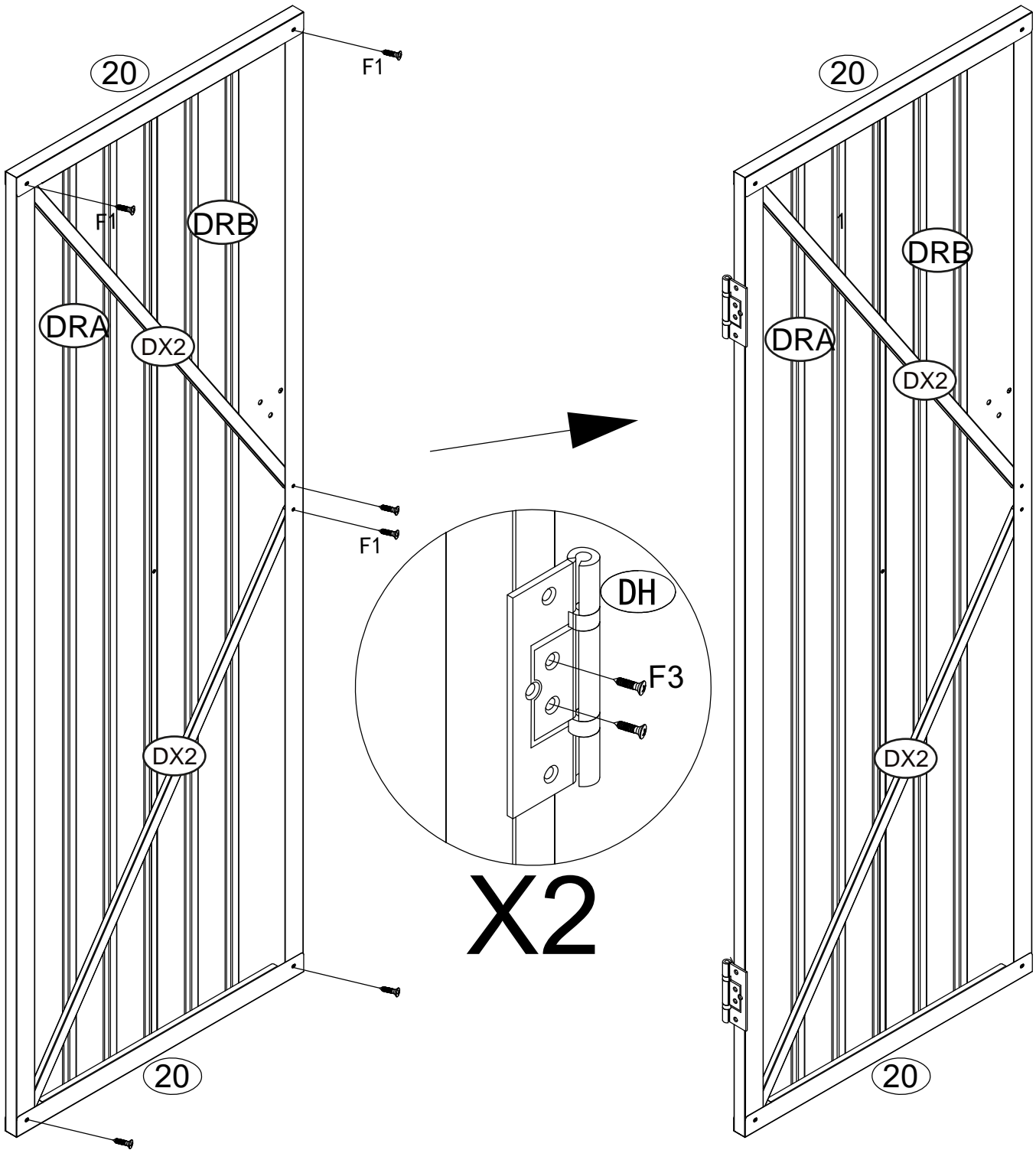
Step37

The other door operates the same way

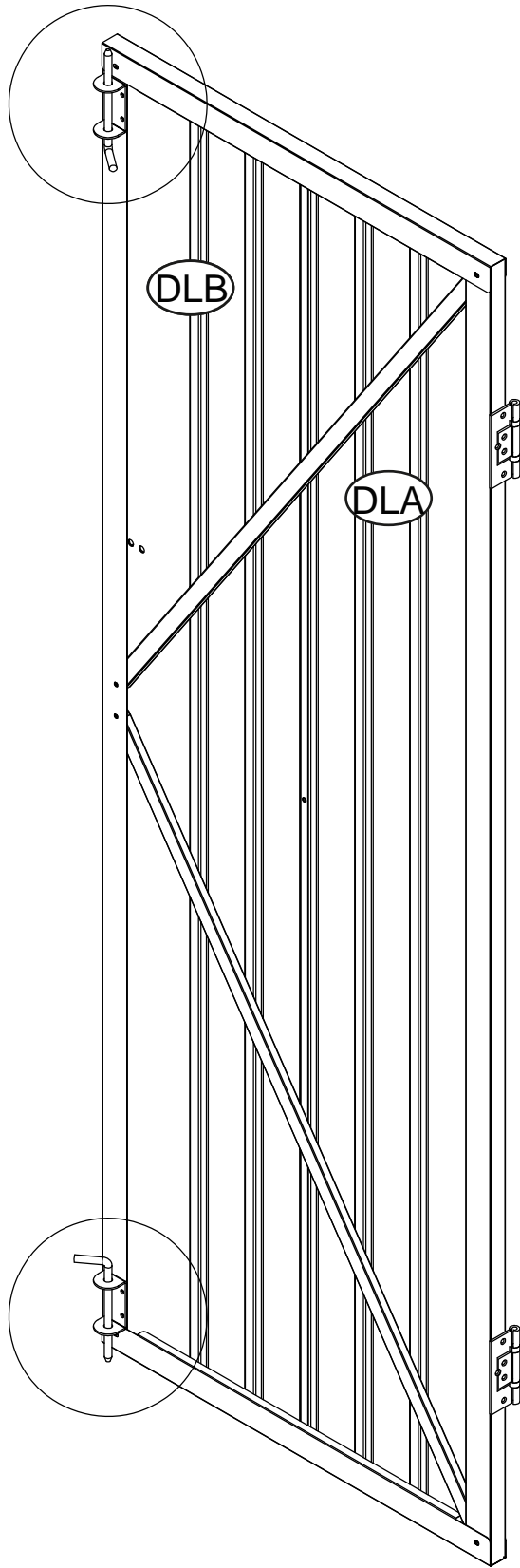
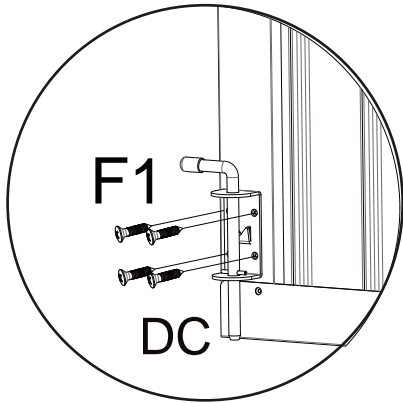
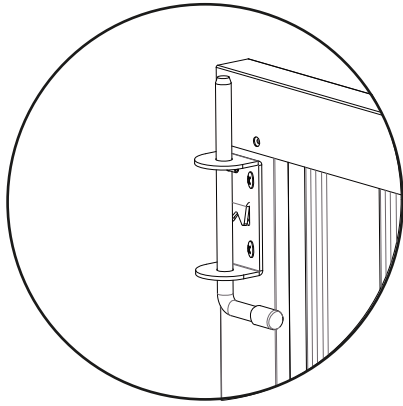
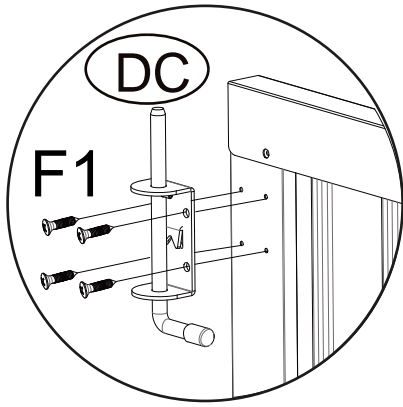




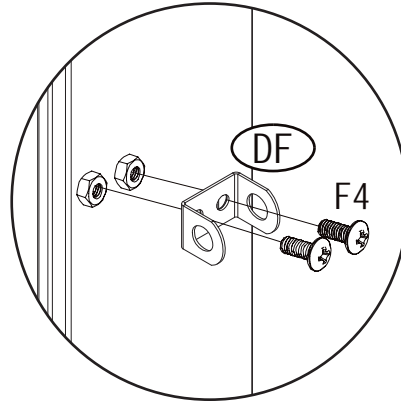
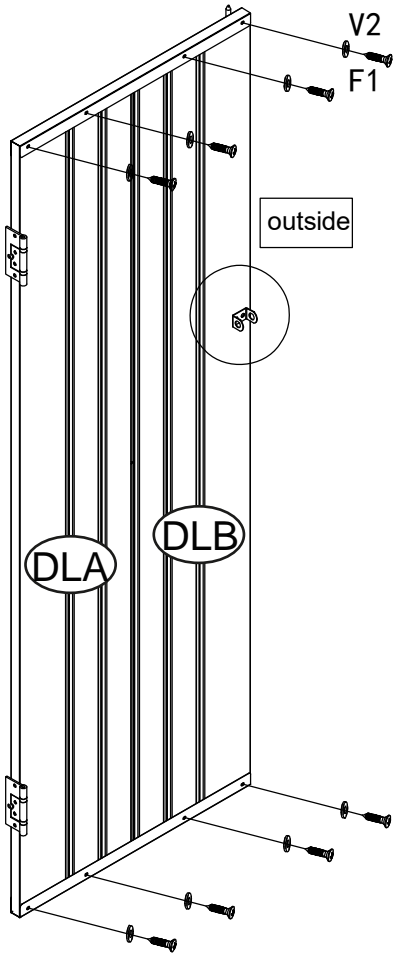
Step39



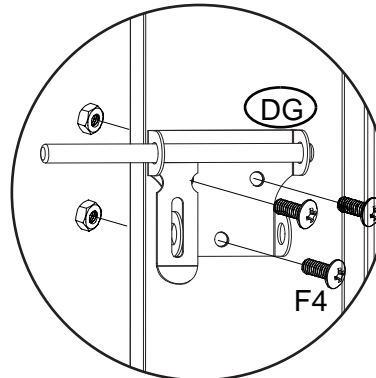
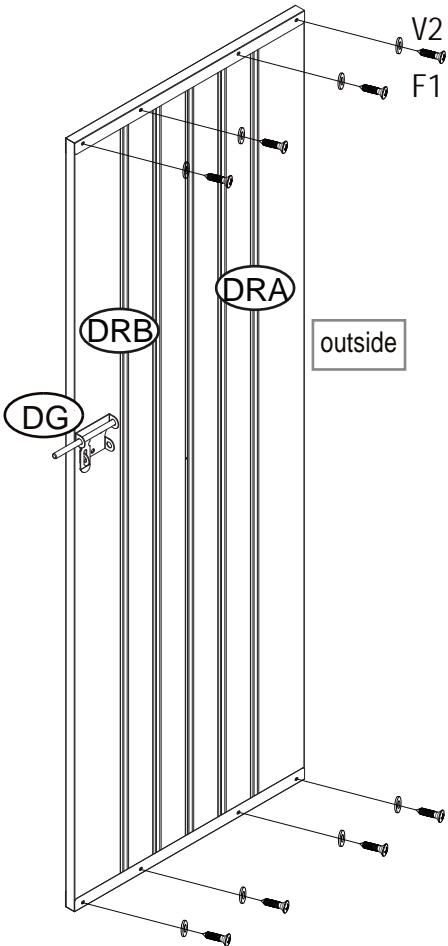
Step40



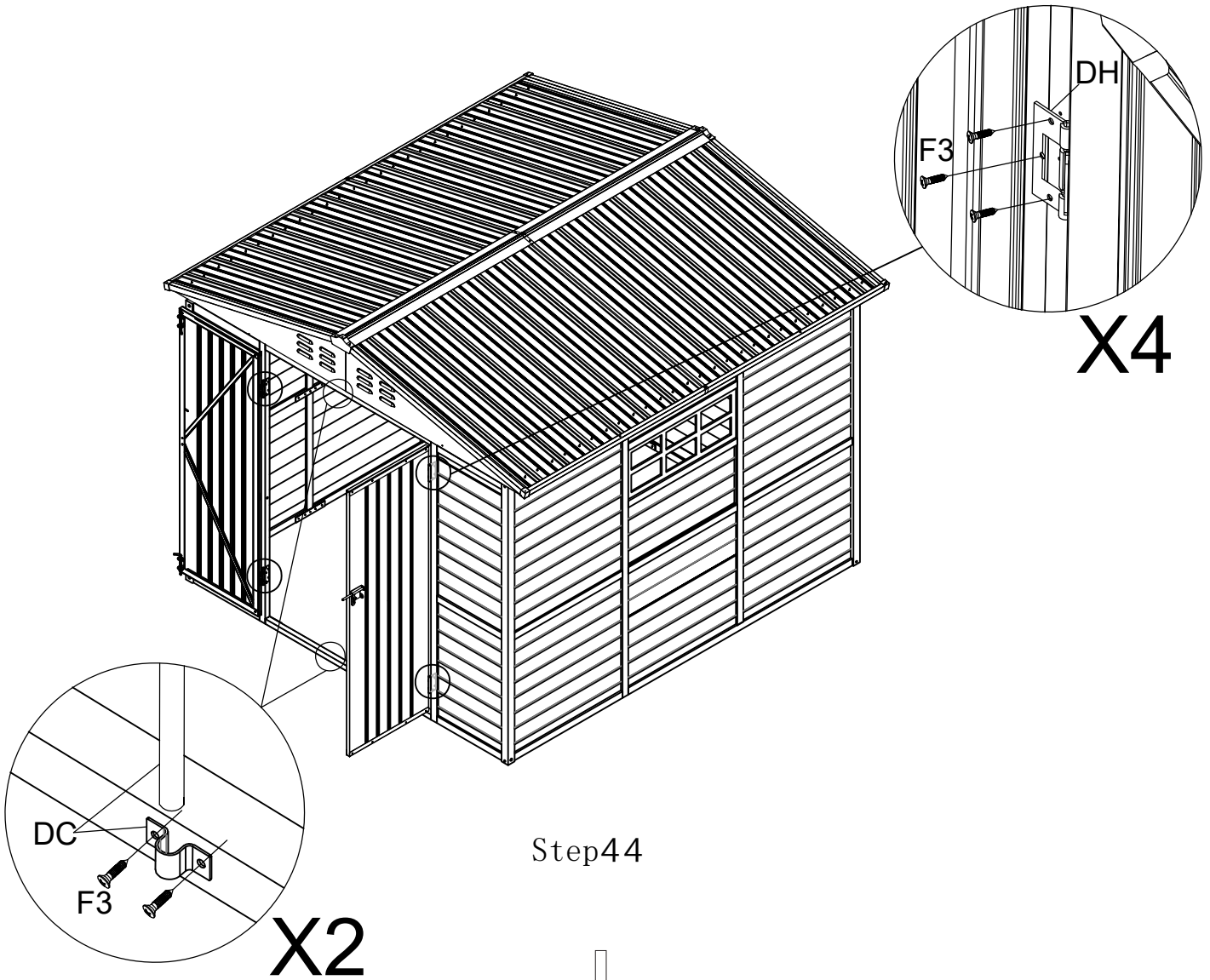
Step41



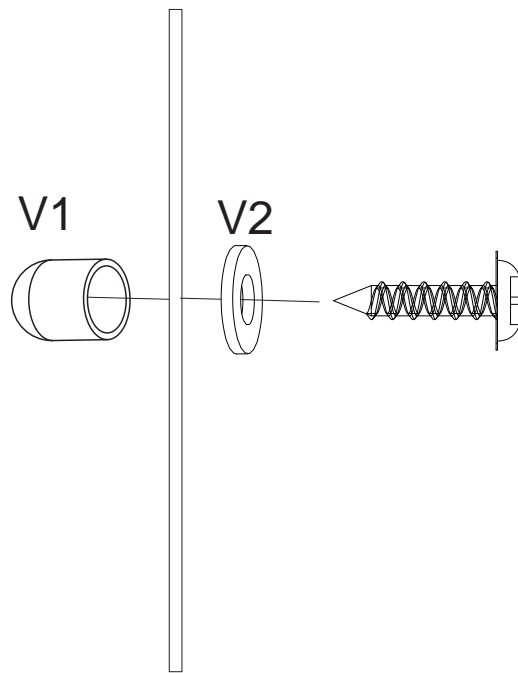
Step42



Step43



Step44



Put it on the screw tip to prevent injury.