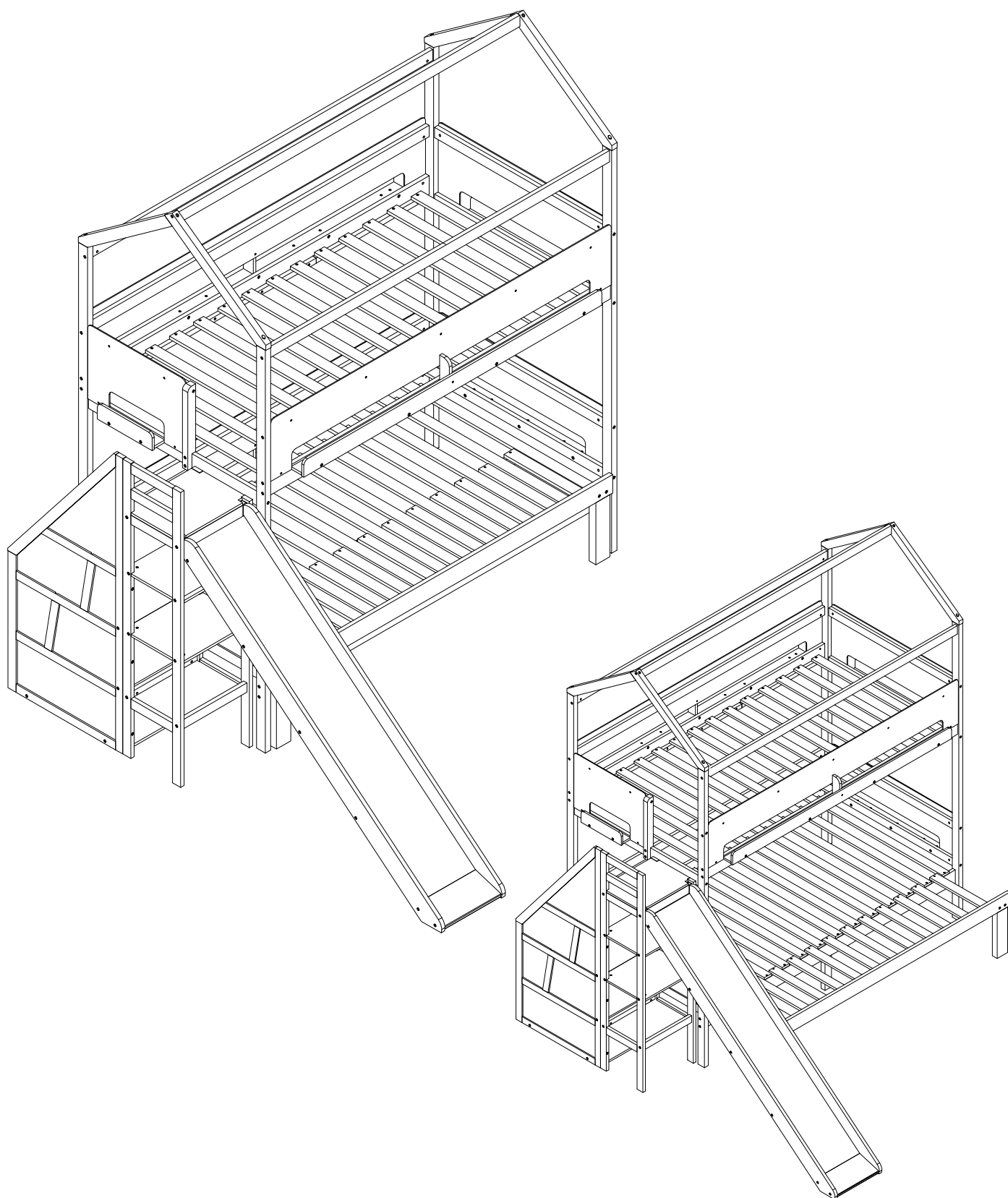


# ASSEMBLY INSTRUCTIONS

## INSTRUCTIONS DE MONTAGE



# SAFETY WARNING

1. This bed is designed for use only mattress(es) meeting the following specifications on the upper bunk, and lower bunk  
Upper bunk bed

| Bed Type      | Length    | Width    | Thickness |
|---------------|-----------|----------|-----------|
| Twin Standard | 74" - 75" | 38 1/2 " | 6"        |

## Lower bunk bed

| Bed Type      | Length    | Width    | Thickness |
|---------------|-----------|----------|-----------|
| Twin Standard | 74" - 75" | 38 1/2 " | 6"        |
| Full Standard | 74" - 75" | 53 1/2 " | 6"        |

2. Replacement parts, including additional guardrails, may be obtained from any of our dealers.
3. Follow the information on the warnings appearing on the upper bunk bed end structure and on the carton. Do not remove warning label from bed.
4. Always use the recommended size mattresses or mattress supports, or both, to help prevent the likelihood of entrapment or falls.
5. Surface of the mattress must be at least 5 in. (127 mm) below the upper edge of guardrails.
6. Do not allow children under 6 years of age to use the upper bunk.
7. Periodically check and ensure that the guardrail, ladder, and other components are in their proper position, free from damage, and that all connectors are tight.
8. Do not allow horseplay on or under the bed and prohibit jumping on the bed
9. Always use the ladder for entering and leaving the upper bunk.
10. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
11. Use of a night light may provided added safety precaution for a child using the upper bunk.
12. Always use guardrails on both long sides of the upper bunk. If the bunk bed will be placed next to the wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and wall.
13. The use of water or sleep flotation mattresses is prohibited.
14. STRANGULATION HAZARD – Never attach or hang items to any part of the bunk bed that are not designed for use with the bed; for example, but not limited to, hook, belts and jump ropes.
15. Keep these instructions for future reference
16. We recommend assembling your bunk bed on a shipping carton to protect your floor or carpet
17. Be certain all staples are out of the box before beginning assembly on the shipping carton
18. Prohibit more than one person on upper bunk

# AVERTISSEMENTS DE SÉCURITÉ

1. Ce lit est conçu pour être utilisé uniquement avec des matelas répondant aux spécifications suivantes sur la couchette supérieure et la couchette inférieure

## Lit superposé supérieur

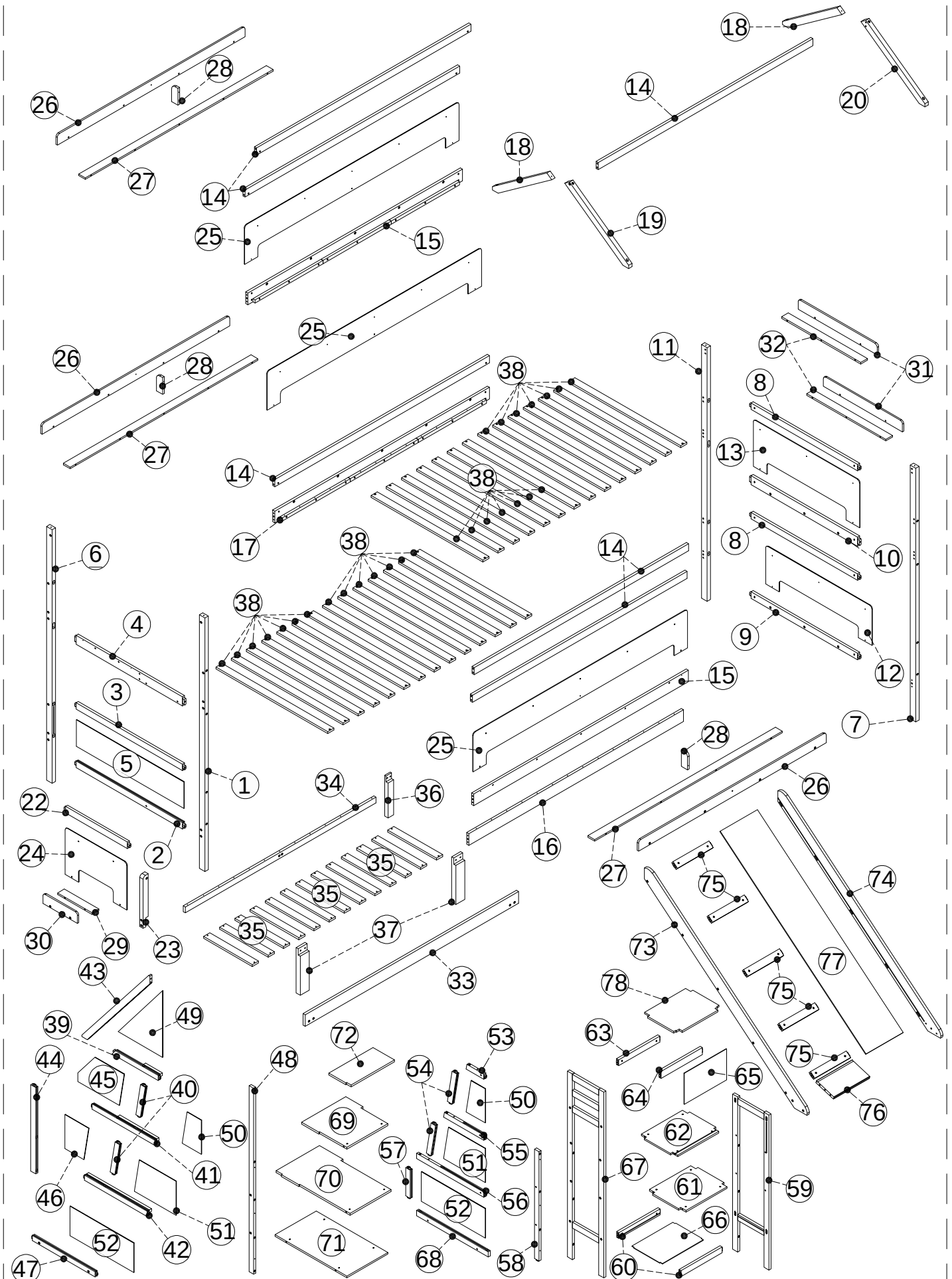
| Type de lit     | Longueur  | Largeur  | Épaisseur |
|-----------------|-----------|----------|-----------|
| Simple Standard | 74po 75po | 38 1/2po | 6po       |

## Couchette inférieure

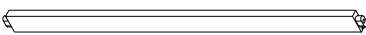
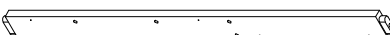
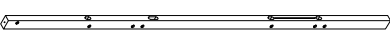
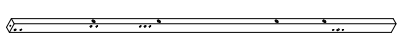
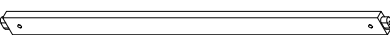
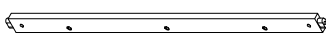
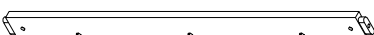
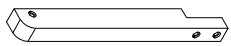
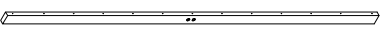
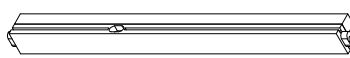
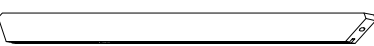
| Type de lit     | Longueur  | Largeur  | Épaisseur |
|-----------------|-----------|----------|-----------|
| Simple Standard | 74po 75po | 38 1/2po | 6po       |
| Norme complète  | 74po 75po | 53 1/2po | 6po       |

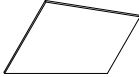
2. Des pièces de rechange, y compris des garde-corps supplémentaires, peuvent être obtenues auprès de l'un de nos revendeurs.
3. Suivez les informations figurant sur les avertissements figurant sur la structure d'extrémité du lit superposé supérieur et sur le carton. Ne retirez pas l'étiquette d'avertissement du lit.
4. Utilisez toujours des matelas ou des supports de matelas de taille recommandée, ou les deux, pour éviter tout risque de piégeage ou chutes.
5. La surface du matelas doit être à au moins 5 po (127 mm) sous le bord supérieur des barrières de sécurité.
6. Ne laissez pas les enfants de moins de 6 ans utiliser la couchette supérieure.
7. Vérifiez et assurez-vous périodiquement que le garde-corps, l'échelle et les autres composants sont dans leur position appropriée, exempt de dommages et que tous les connecteurs sont bien serrés.
8. Ne permettez pas les jeux brutaux sur ou sous le lit et interdisez de sauter sur le lit.
9. Utilisez toujours l'échelle pour entrer et sortir de la couchette supérieure.
10. N'utilisez pas de pièces de rechange. Contactez le fabricant ou le revendeur pour obtenir des pièces de rechange.
11. L'utilisation d'une veilleuse peut constituer une mesure de sécurité supplémentaire pour un enfant utilisant la couchette supérieure.
12. Utilisez toujours des barrières de sécurité sur les deux côtés longitudinaux du lit supérieur. Si le lit superposé doit être placé à côté du mur, la barrière de sécurité qui s'étend sur toute la longueur du lit doit être placée contre le mur pour éviter tout piégeage entre le lit et le mur.
13. L'utilisation de matelas à eau ou de matelas flottants pour le sommeil est interdite.
14. RISQUE D'ÉTRANGLEMENT - Ne jamais attacher ou suspendre des objets à une partie quelconque du lit superposé qui ne sont pas conçu pour être utilisé avec le lit ; par exemple, mais sans s'y limiter, un crochet, des ceintures et des cordes à sauter.
15. Conservez ces instructions pour référence ultérieure.
16. Interdire à plus d'une personne de dormir sur la couchette supérieure.
17. Nous vous recommandons d'assembler votre lit superposé sur le carton d'expédition pour protéger votre sol ou votre tapis.
18. Assurez-vous que toutes les agrafes sont sorties de la boîte avant de commencer l'assemblage sur le carton d'expédition.

# Detail View - Vue détaillée

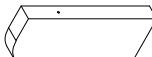
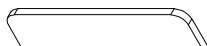
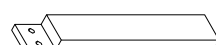
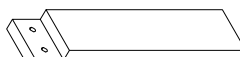
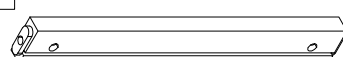
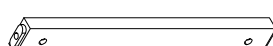


# Part Lists - Listes de pièces

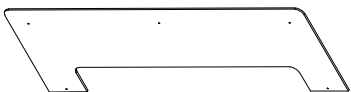
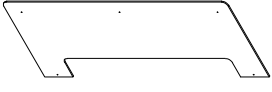
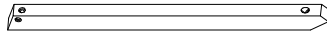
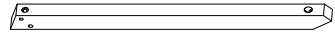
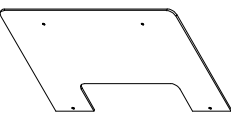
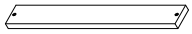
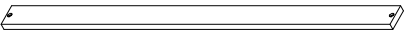
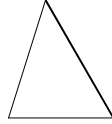
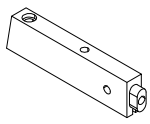
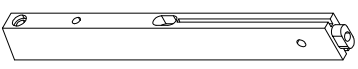
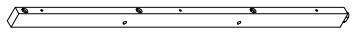
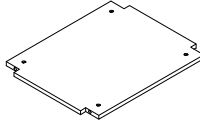
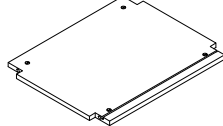
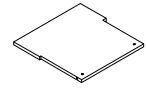
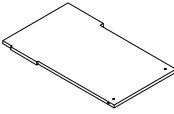
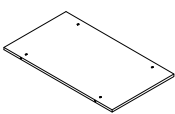
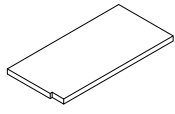
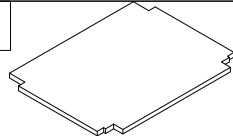
|   |                                                                                     |   |                                                                                      |   |                                                                                       |
|---|-------------------------------------------------------------------------------------|---|--------------------------------------------------------------------------------------|---|---------------------------------------------------------------------------------------|
| ① |    | ② |     | ③ |    |
|   | Leg / Pied<br>(1pc/pièce)                                                           |   | Cross rail / Traverse<br>(1pc/pièce)                                                 |   | Cross rail / Traverse<br>(1pc/pièce)                                                  |
| ④ |    | ⑤ |    | ⑥ |    |
|   | Cross rail / Traverse<br>(1pc/pièce)                                                |   | Side panel / Panneau latéral<br>(1pc/pièce)                                          |   | Leg / Pied<br>(1pc/pièce)                                                             |
| ⑦ |    | ⑧ |    | ⑨ |    |
|   | Leg / Pied<br>(1pc/pièce)                                                           |   | Cross rail / Traverse<br>(2pcs/pièces)                                               |   | Cross rail / Traverse<br>(1pc/pièce)                                                  |
| ⑩ |   | ⑪ |    | ⑭ |   |
|   | Cross rail / Traverse<br>(1pc/pièce)                                                |   | Leg / Pied<br>(1pc/pièce)                                                            |   | Cross rail / Traverse<br>(6pcs/pièces)                                                |
| ⑯ |  | ⑳ |   | ㉓ |  |
|   | Bed side / Côté de lit<br>(1pc/pièce)                                               |   | Cross rail / Traverse<br>(1pc/pièce)                                                 |   | Guard post / Montant de<br>garde-corps (1pc/pièce)                                    |
| ㉖ |  | ㉗ |   | ㉜ |  |
|   | Shelf board / Tablette<br>(3pcs/pièces)                                             |   | Shelf board / Tablette<br>(3pcs/pièces)                                              |   | Cross rail / Traverse<br>(1pc/pièce)                                                  |
| ㉙ |  | ㉚ |   | ㉝ |  |
|   | Cross rail / Traverse<br>(1pc/pièce)                                                |   | Cross rail / Traverse<br>(2pcs/pièces)                                               |   | Cross rail / Traverse<br>(1pc/pièce)                                                  |
| ㉞ |  | ㉟ |  | ㉡ |  |
|   | Cross rail / Traverse<br>(1pc/pièce)                                                |   | Cross rail / Traverse<br>(1pc/pièce)                                                 |   | Panel / Panneau<br>(1pc/pièce)                                                        |

|                                  |                                                                                   |                                        |                                                                                   |                                  |                                                                                     |
|----------------------------------|-----------------------------------------------------------------------------------|----------------------------------------|-----------------------------------------------------------------------------------|----------------------------------|-------------------------------------------------------------------------------------|
| 46                               |  | 50                                     |  | 51                               |  |
| Panel / Panneau<br>(1pc/pièce)   |                                                                                   | Panel / Panneau<br>(2pcs/pièces)       |                                                                                   | Panel / Panneau<br>(2pcs/pièces) |                                                                                     |
| 52                               |  | 54                                     |  | 65                               |  |
| Panel / Panneau<br>(2pcs/pièces) |                                                                                   | Cross rail / Traverse<br>(2pcs/pièces) |                                                                                   | Panel / Panneau<br>(1pc/pièce)   |                                                                                     |

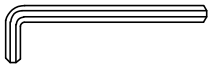
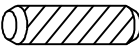
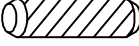
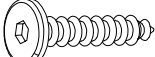
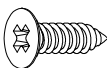
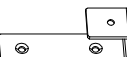
# Part Lists - Listes de pièces

|                                                |                                                                                     |                                                  |                                                                                     |                                                |                                                                                       |
|------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------|-------------------------------------------------------------------------------------|------------------------------------------------|---------------------------------------------------------------------------------------|
| 15                                             |    | 17                                               |    | 25                                             |    |
| Bed side / Côté de lit<br>(2pcs/pièces)        |                                                                                     | Bed side / Côté de lit<br>(1pc/pièce)            |                                                                                     | Front panel / Panneau avant<br>(3pcs/pièces)   |                                                                                       |
| 28                                             |    | 29                                               |    | 30                                             |    |
| Shelf board / Tablette<br>(3pcs/pièces)        |                                                                                     | Shelf board / Tablette<br>(1pc/pièce)            |                                                                                     | Shelf board / Tablette<br>(1pc/pièce)          |                                                                                       |
| 31                                             |    | 32                                               |    | 36                                             |    |
| Shelf board / Tablette<br>(2pcs/pièces)        |                                                                                     | Shelf board / Tablette<br>(2pcs/pièces)          |                                                                                     | Support leg / Pied de support<br>(1pc/pièce)   |                                                                                       |
| 37                                             |  | 33                                               |  | 48                                             |  |
| Support leg / Pied de support<br>(2pcs/pièces) |                                                                                     | Cross rail / Traverse<br>(1pc/pièce)             |                                                                                     | Vertical post / Montant<br>(1pc/pièce)         |                                                                                       |
| 60                                             |  | 63                                               |  | 73                                             |  |
| Cross rail / Traverse<br>(2pcs/pièces)         |                                                                                     | Cross rail / Traverse<br>(1pc/pièce)             |                                                                                     | Slide side / Côté de toboggan<br>(1pc/pièce)   |                                                                                       |
| 74                                             |  | 75                                               |  | 76                                             |  |
| Slide side / Côté de toboggan<br>(1pc/pièce)   |                                                                                     | Support rail / Barre de support<br>(5pcs/pièces) |                                                                                     | Support rail / Barre de support<br>(1pc/pièce) |                                                                                       |
| 77                                             |  | 59                                               |  | 64                                             |  |
| Slide board / Panneau de toboggan (1pc/pièce)  |                                                                                     | Upright frame / Cadre vertical<br>(1pc/pièce)    |                                                                                     | Cross rail / Traverse<br>(1pc/pièce)           |                                                                                       |
| 67                                             |  |                                                  |                                                                                     |                                                |                                                                                       |
| Upright frame / Cadre vertical<br>(1pc/pièce)  |                                                                                     |                                                  |                                                                                     |                                                |                                                                                       |

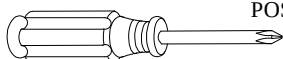
# Part Lists - Listes de pièces

|                                               |                                                                                     |                                               |                                                                                     |                                                 |                                                                                       |                                           |                                                                                       |
|-----------------------------------------------|-------------------------------------------------------------------------------------|-----------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------|---------------------------------------------------------------------------------------|-------------------------------------------|---------------------------------------------------------------------------------------|
| 12                                            |    | 13                                            |    | 18                                              |    |                                           |                                                                                       |
| Side panel / Panneau latéral<br>(1pc/pièce)   |                                                                                     | Side panel / Panneau latéral<br>(1pc/pièce)   |                                                                                     | Top rail / Traverse supérieure<br>(2pcs/pièces) |                                                                                       |                                           |                                                                                       |
| 19                                            |    | 20                                            |    | 24                                              |    |                                           |                                                                                       |
| Top rail / Traverse supérieure<br>(1pc/pièce) |                                                                                     | Top rail / Traverse supérieure<br>(1pc/pièce) |                                                                                     | Side panel / Panneau latéral<br>(1pc/pièce)     |                                                                                       |                                           |                                                                                       |
| 35                                            |    | 38                                            |   | 44                                              |    |                                           |                                                                                       |
| Slat / Latte<br>(13pcs/pièces)                |                                                                                     | Slat / Latte<br>(28pcs/pièces)                |                                                                                     | Vertical post / Montant<br>(1pc/pièce)          |                                                                                       |                                           |                                                                                       |
| 47                                            |  | 49                                            |   | 53                                              |   |                                           |                                                                                       |
| Cross rail / Traverse<br>(1pc/pièce)          |                                                                                     | Panel / Panneau<br>(1pc/pièce)                |                                                                                     | Cross rail / Traverse<br>(1pc/pièce)            |                                                                                       |                                           |                                                                                       |
| 55                                            |  | 56                                            |  | 57                                              |  |                                           |                                                                                       |
| Cross rail / Traverse<br>(1pc/pièce)          |                                                                                     | Cross rail / Traverse<br>(1pc/pièce)          |                                                                                     | Vertical post / Montant<br>(1pc/pièce)          |                                                                                       |                                           |                                                                                       |
| 58                                            |  | 61                                            |  | 62                                              |  |                                           |                                                                                       |
| Vertical post / Montant<br>(1pc/pièce)        |                                                                                     | Bed board / Planche de lit<br>(1pc/pièce)     |                                                                                     | Bed board / Planche de lit<br>(1pc/pièce)       |                                                                                       |                                           |                                                                                       |
| 66                                            |  | 68                                            |  | 69                                              |  |                                           |                                                                                       |
| Panel / Panneau<br>(1pc/pièce)                |                                                                                     | Cross rail / Traverse<br>(1pc/pièce)          |                                                                                     | Bed board / Planche de lit<br>(1pc/pièce)       |                                                                                       |                                           |                                                                                       |
| 70                                            |  | 71                                            |  | 72                                              |   | 78                                        |  |
| Bed board / Planche<br>de lit(1pc/pièce)      |                                                                                     | Bed board / Planche<br>de lit (1pc/pièce)     |                                                                                     | Bed board / Planche<br>de lit (1pc/pièce)       |                                                                                       | Bed board / Planche de<br>lit (1pc/pièce) |                                                                                       |

# Hardware Lists - Listes de matériel

|                                                                                                                                                                        |                                                                                                                                                                           |                                                                                                                                                                           |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>A</b><br><br>Ø1/4"*90mm<br>Hex-Head bolt/Boulon à tête hexagonale (15 pcs/pièces)  | <b>B</b><br><br>Ø1/4"*9.5*12mm<br>Hex-Head bolt/Boulon à tête hexagonale (93 pcs/pièces) | <b>C</b><br><br>K4mm<br>Allen key/Clé Allen (2pcs/pièces)                              |
| <b>D</b><br><br>Ø1/4"*70mm<br>Hex-Head bolt/Boulon à tête hexagonale (30 pcs/pièces)  | <b>E</b><br><br>Ø10*30mm<br>Wood dowel/Cheville en bois (22 pcs/pièces)                  | <b>F</b><br><br>Ø1/4"*30mm<br>Hex-Head bolt/Boulon à tête hexagonale (2 pcs/pièces)    |
| <b>G</b><br><br>#4*20mm<br>Screw/Vis (41pcs/pièces)                                   | <b>H</b><br><br>Ø8*30mm<br>Wood dowel/Cheville en bois (3 pcs/pièces)                    | <b>I</b><br><br>Ø6*75mm<br>Screw/Vis (10 pcs/pièces)                                   |
| <b>J</b><br><br>1/4"*15mm<br>Nut/ Noix (8 pcs/pièces)                                | <b>K</b><br><br>Ø6*85mm<br>Screw/Vis (3pcs/pièces)                                      | <b>L</b><br><br>#3.5*12mm<br>Screw/Vis (20pcs/pièces)                                 |
| <b>M</b><br><br>#4*30mm<br>Screw/Vis (88pcs/pièces)                                 | <b>N</b><br><br>Pass L/Passe L (10 pcs/pièces)                                         | <b>O</b><br><br>Ø1/4"*55mm<br>Hex-Head bolt/Boulon à tête hexagonale (38 pcs/pièces) |
| <b>P</b><br><br>Ø1/4"*25mm<br>Hex-Head bolt/Boulon à tête hexagonale (6 pcs/pièces) | <b>Q</b><br><br>Ø6*60mm<br>Screw/Vis (12pcs/pièces)                                    | <b>R</b><br><br>Ø1/4"*80mm<br>Hex-Head bolt/Boulon à tête hexagonale (10 pcs/pièces) |
| <b>S</b><br><br>Ø6*30mm<br>Screw/Vis (4pcs/pièces)                                  | <b>T</b><br><br>Pass U/Passe U(2pcs/pièces)                                            | <b>Z</b><br><br>Ø6*40mm<br>Screw/Vis (41pcs/pièces)                                  |

## ASSEMBLY TOOLS REQUIRED ( NOT INCLUDED )

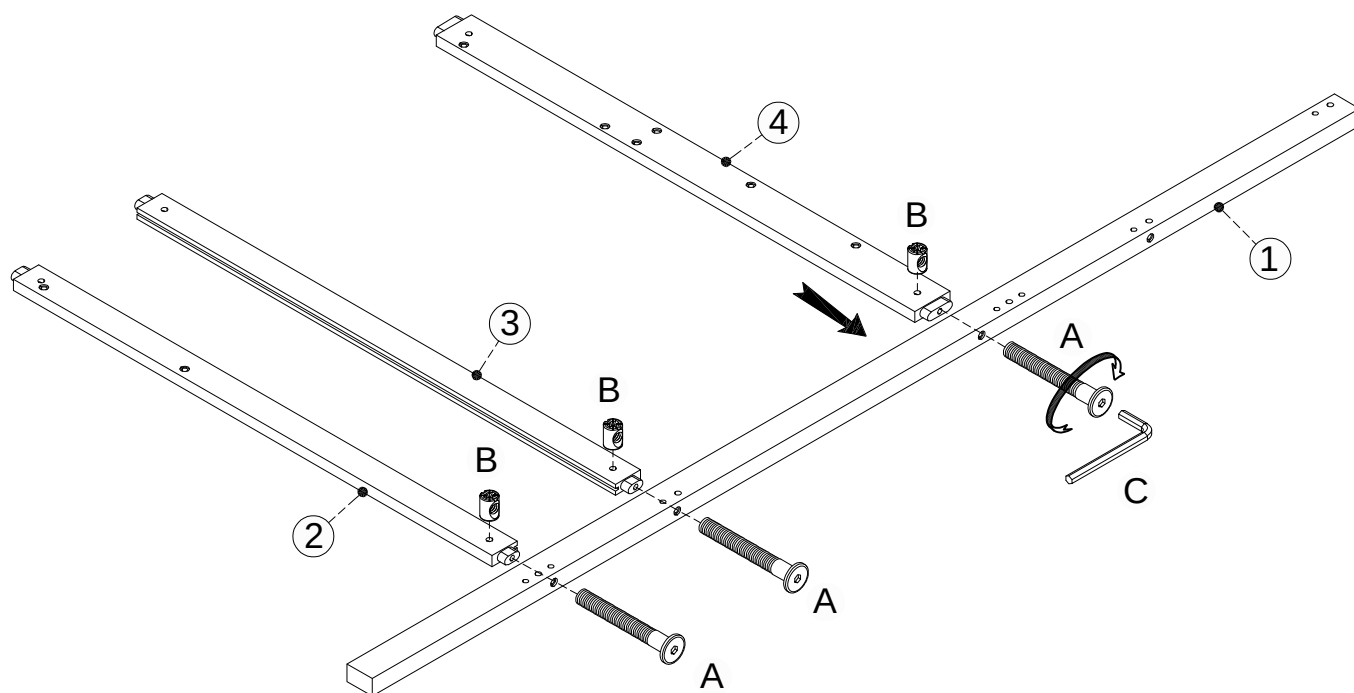


PLEASE BE CAREFUL DO NOT DAMAGE THE HOLE POSITION WHEN YOU USE POWER TOOLS !

ATTENTION À NE PAS ENDOMMAGER LA POSITION DU TROU LORSQUE VOUS UTILISEZ DES OUTILS ÉLECTRIQUES !

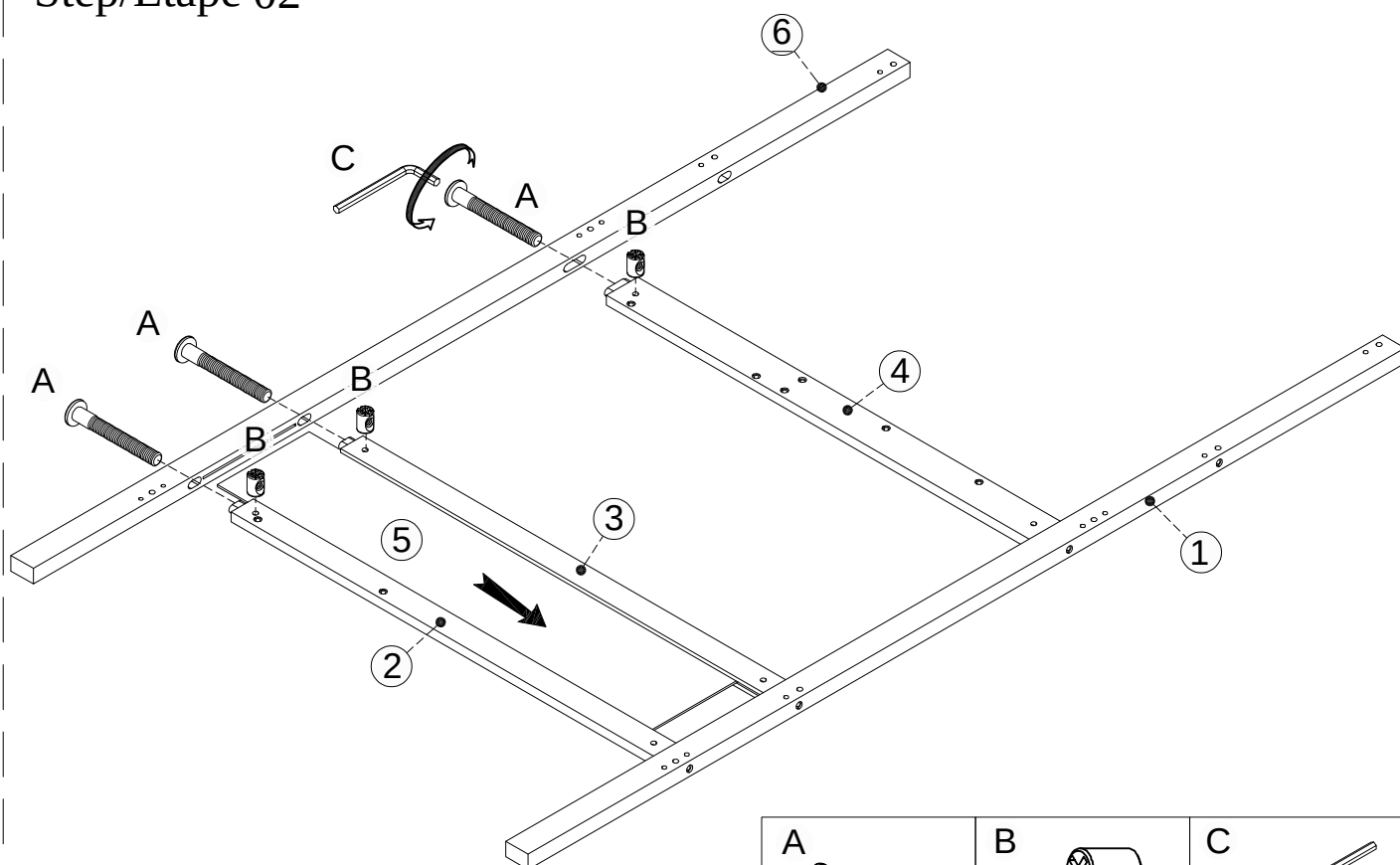
## Step/Étape 01

|                                                                                                                |                                                                                                                 |                                                                                                               |
|----------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|
| <b>A</b><br><br>3 Pcs/pièces | <b>B</b><br><br>3 Pcs/pièces | <b>C</b><br><br>1 Pc/pièce |
|----------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|



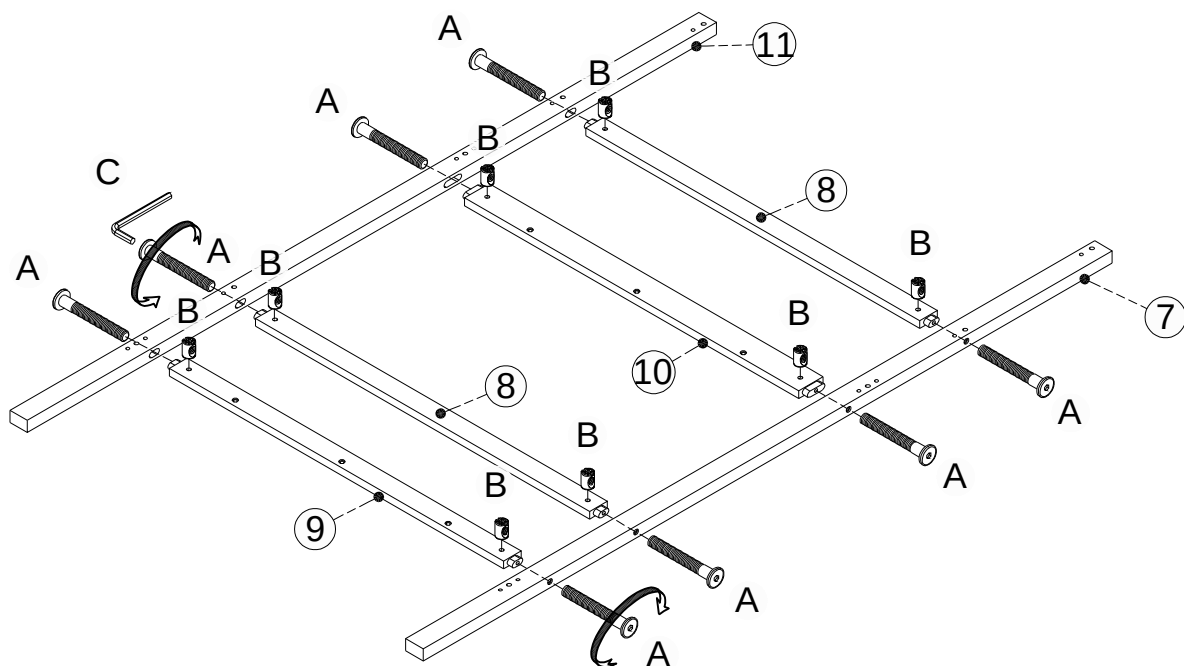
## Step/Étape 02

|                                                                                                                  |                                                                                                                   |                                                                                                                 |
|------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|
| <b>A</b><br><br>3 Pcs/pièces | <b>B</b><br><br>3 Pcs/pièces | <b>C</b><br><br>1 Pc/pièce |
|------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|

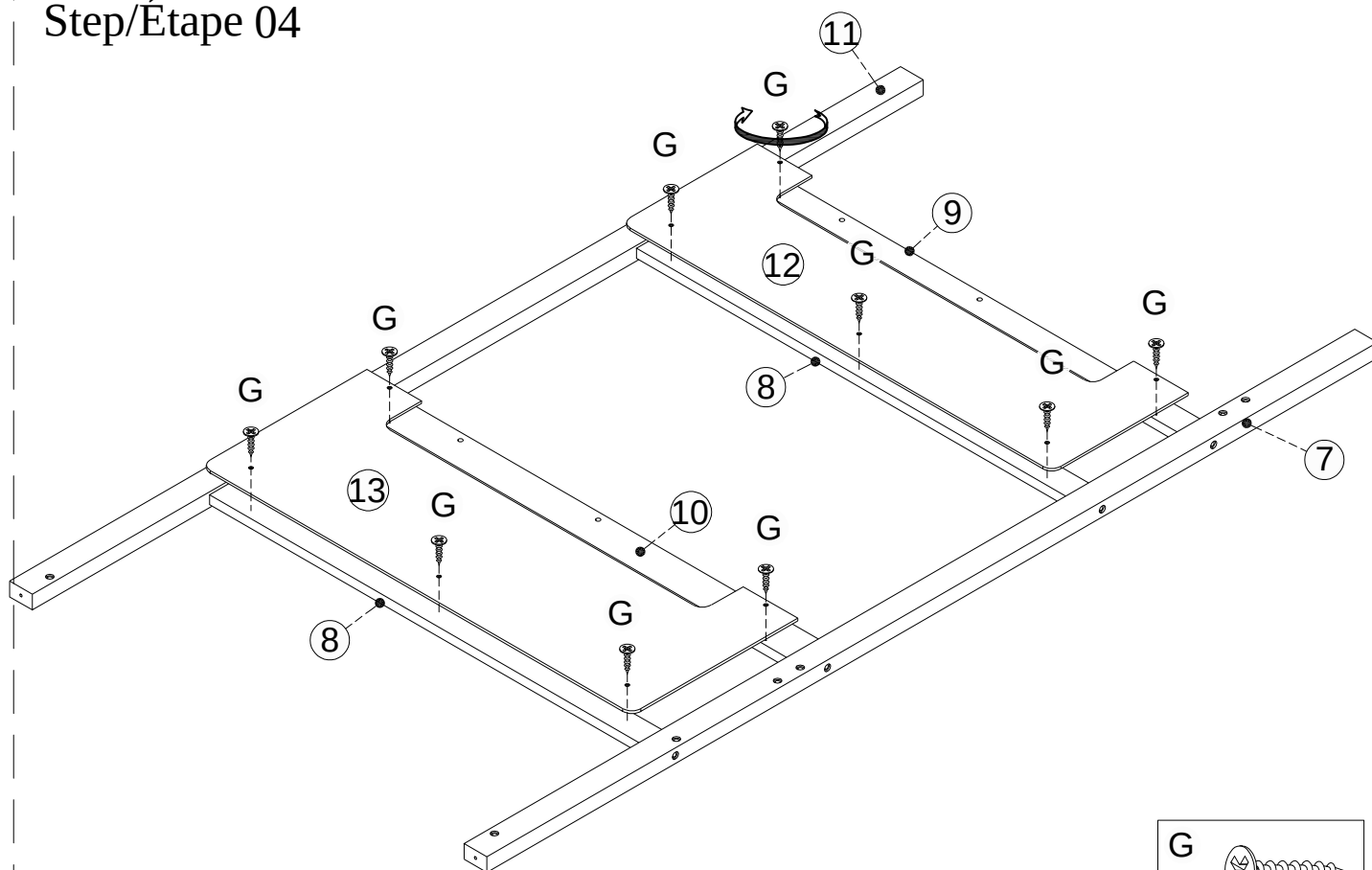


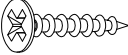
## Step/Étape 03

|                                                                                                                        |                                                                                                                         |                                                                                                                       |
|------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------|
| <p><b>A</b></p>  <p>8 Pcs/pièces</p> | <p><b>B</b></p>  <p>8 Pcs/pièces</p> | <p><b>C</b></p>  <p>1 Pc/pièce</p> |
|------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------|

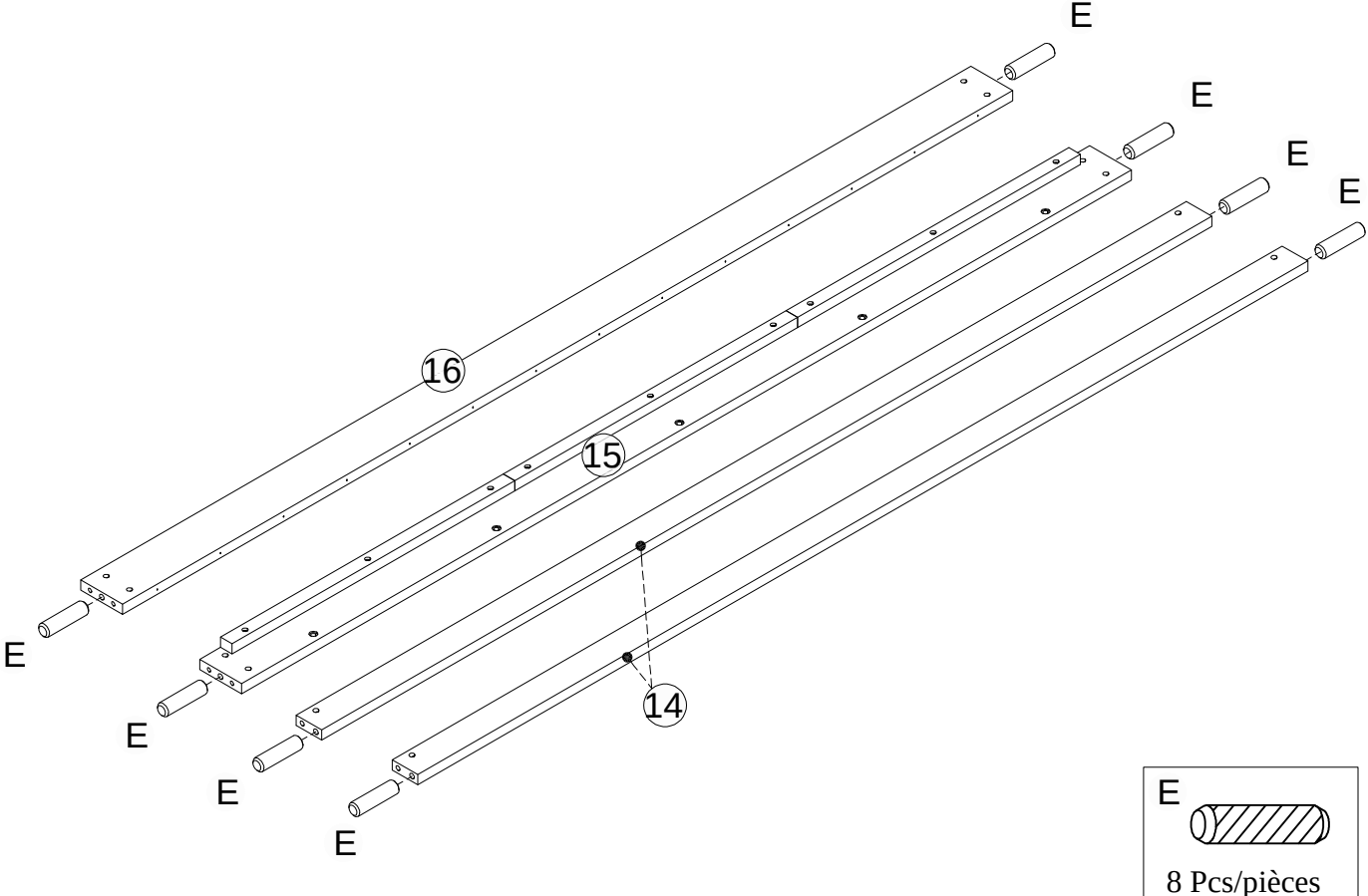


## Step/Étape 04

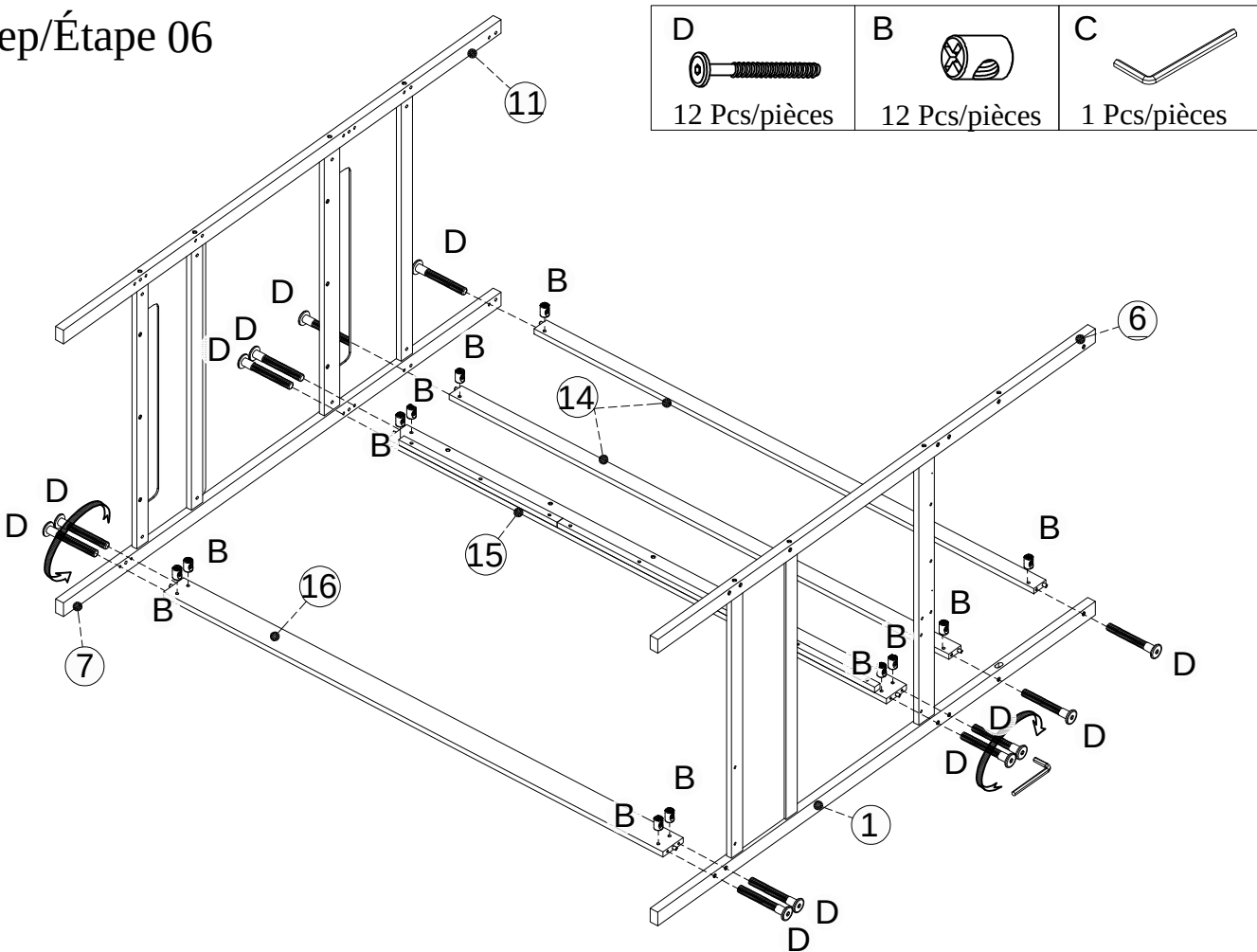


|                                                                                                                            |
|----------------------------------------------------------------------------------------------------------------------------|
| <p><b>G</b></p>  <p>10 Pcs/pièces</p> |
|----------------------------------------------------------------------------------------------------------------------------|

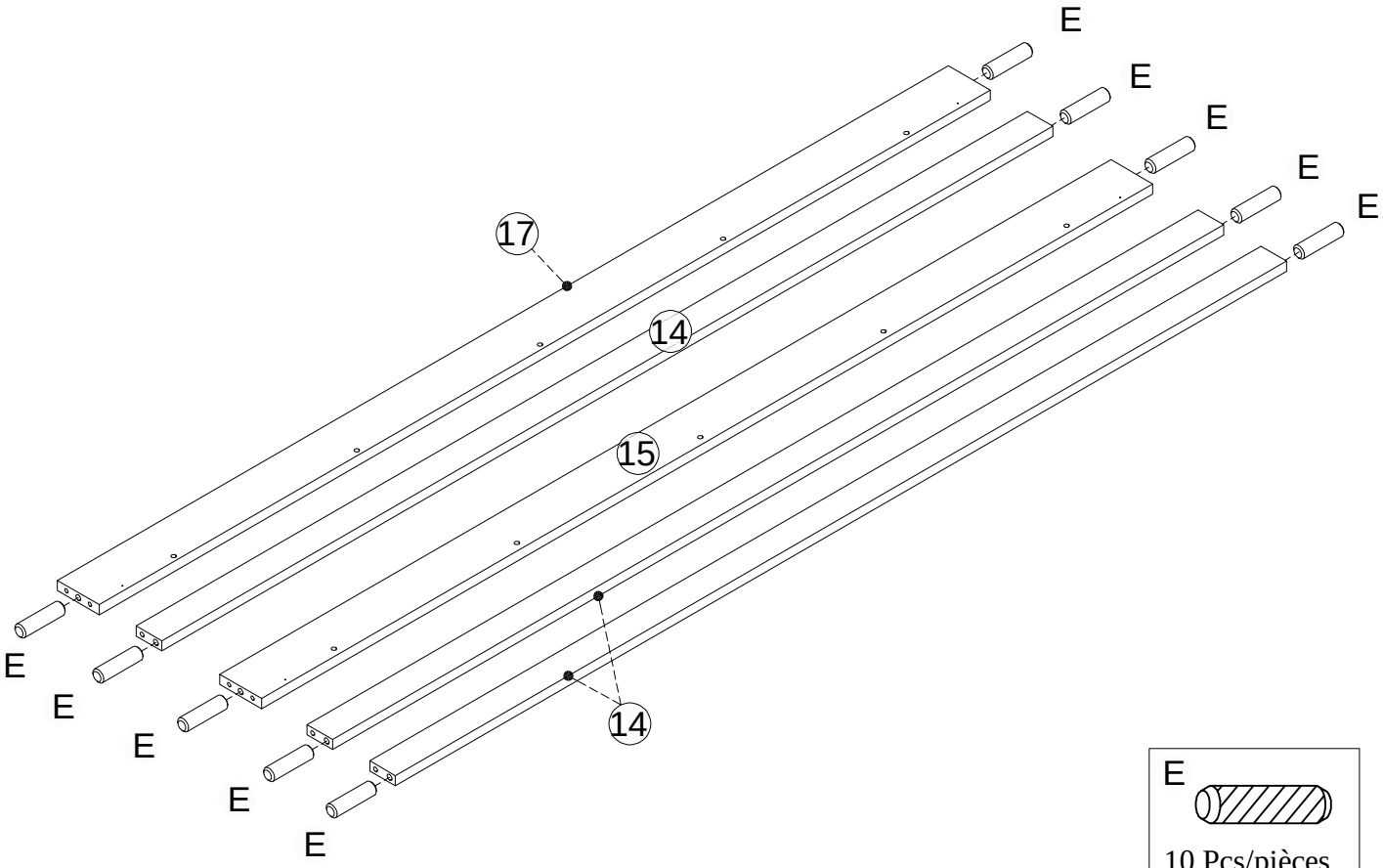
Step/Étape 05



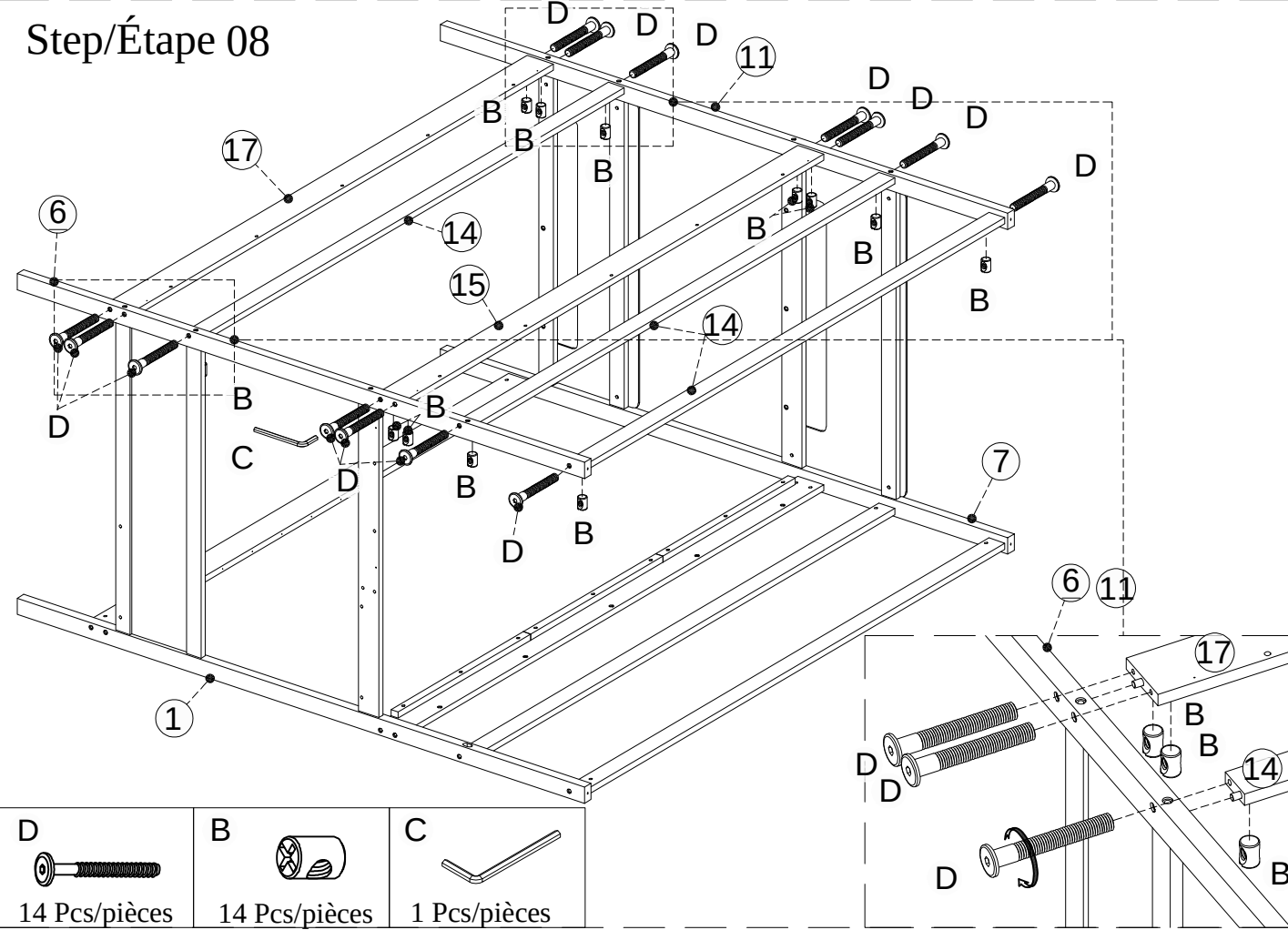
Step/Étape 06



Step/Étape 07

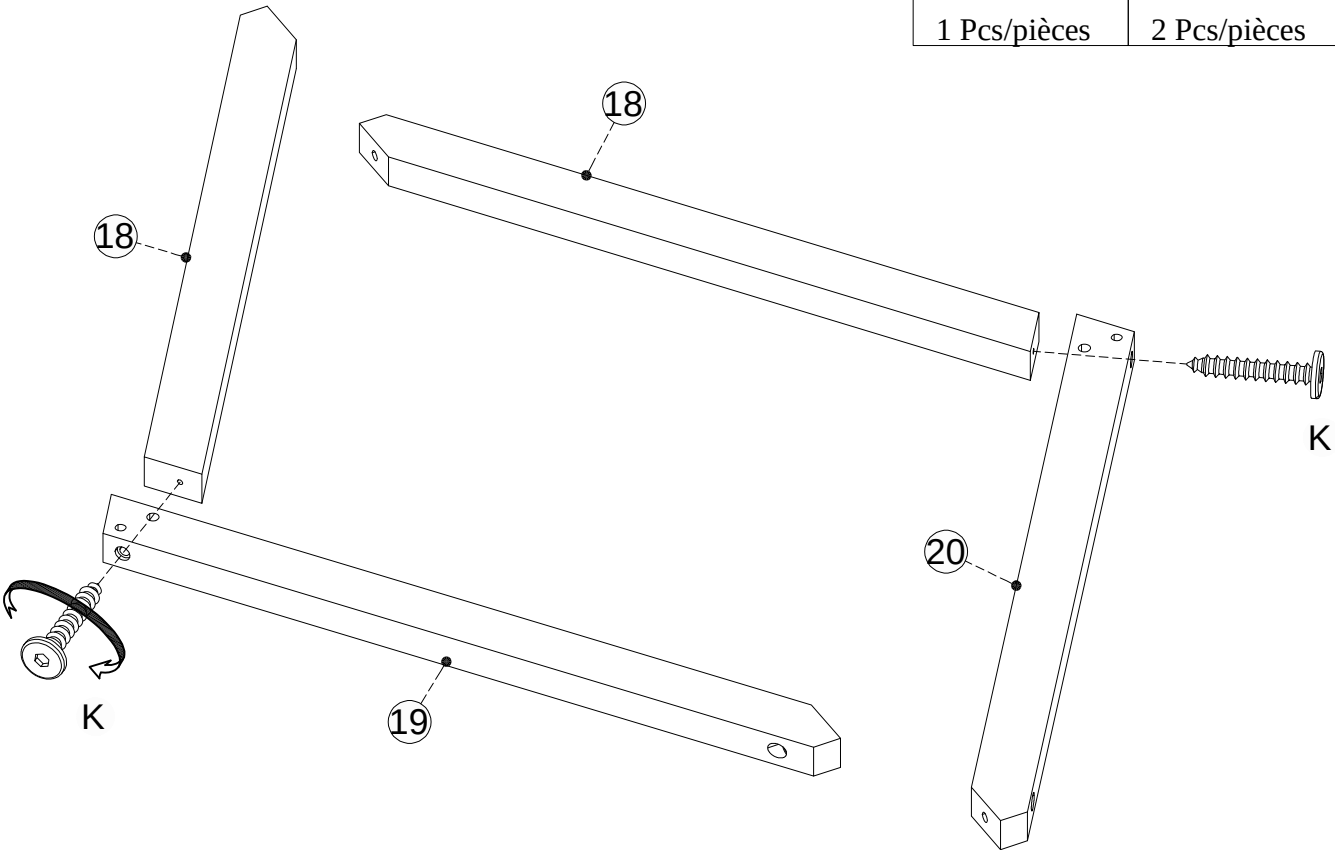


Step/Étape 08

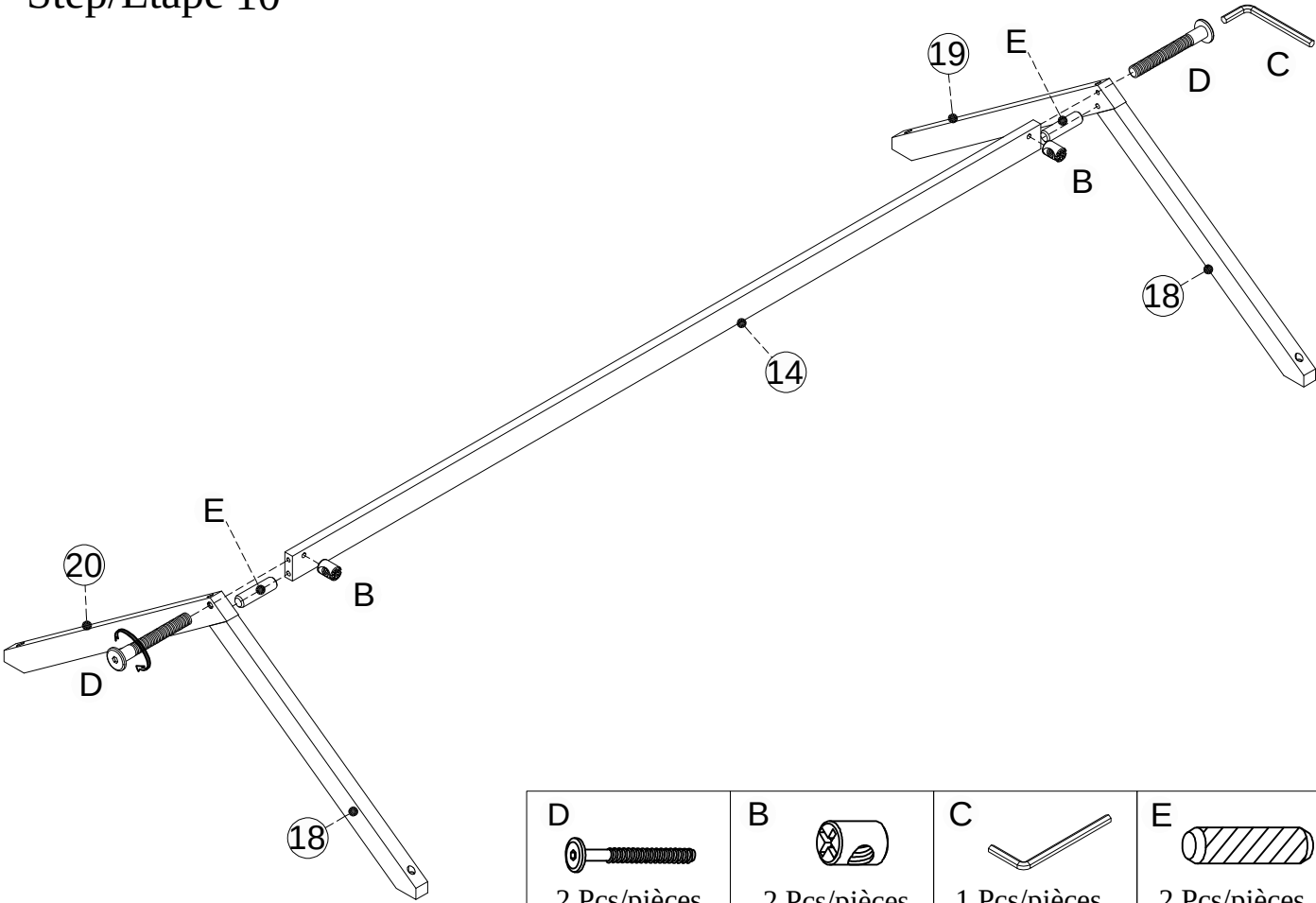


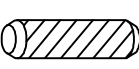
Step/Étape 09

|                                                                                     |                                                                                     |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| C                                                                                   | K                                                                                   |
|  |  |
| 1 Pcs/pièces                                                                        | 2 Pcs/pièces                                                                        |

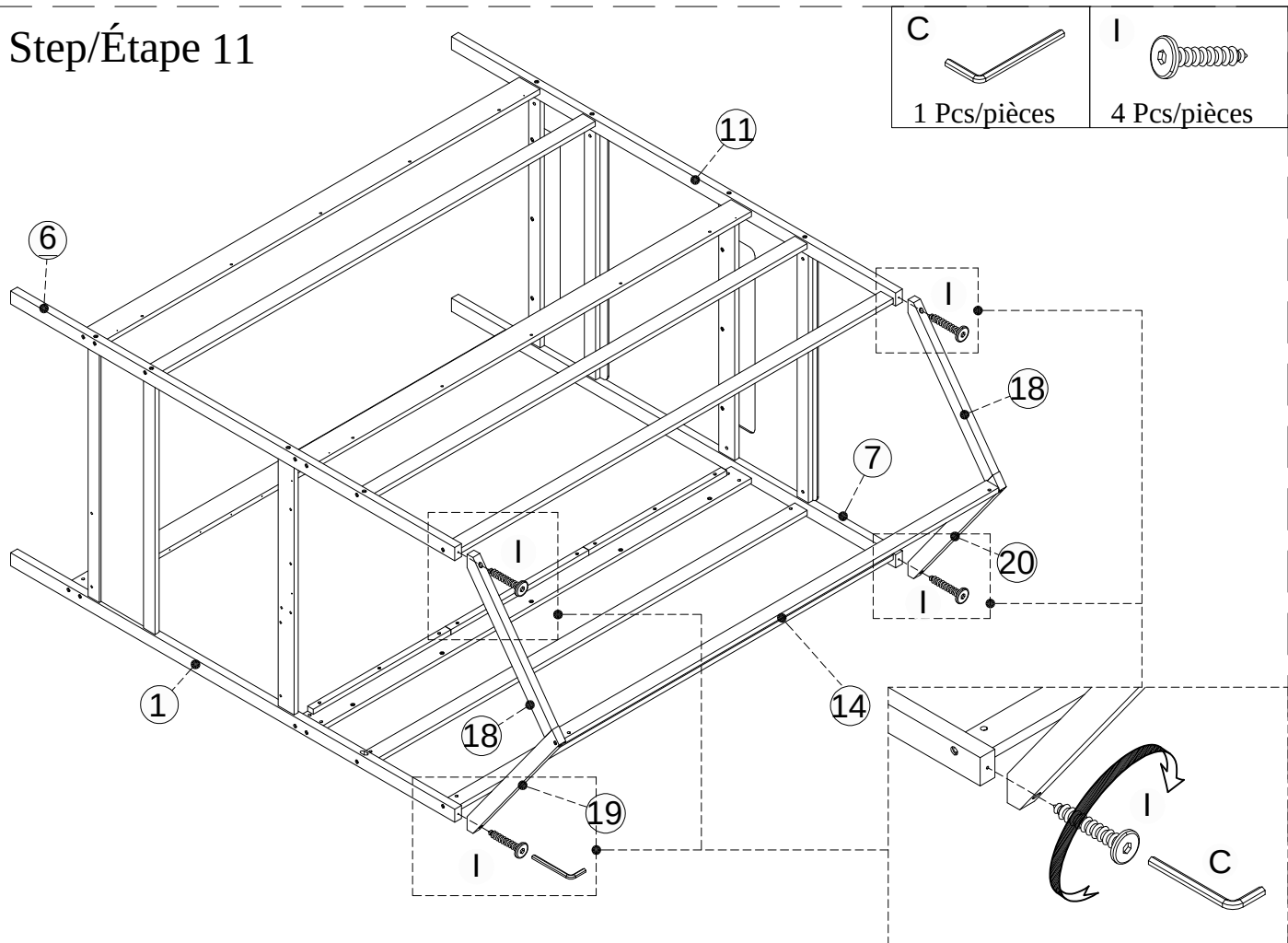


Step/Étape 10

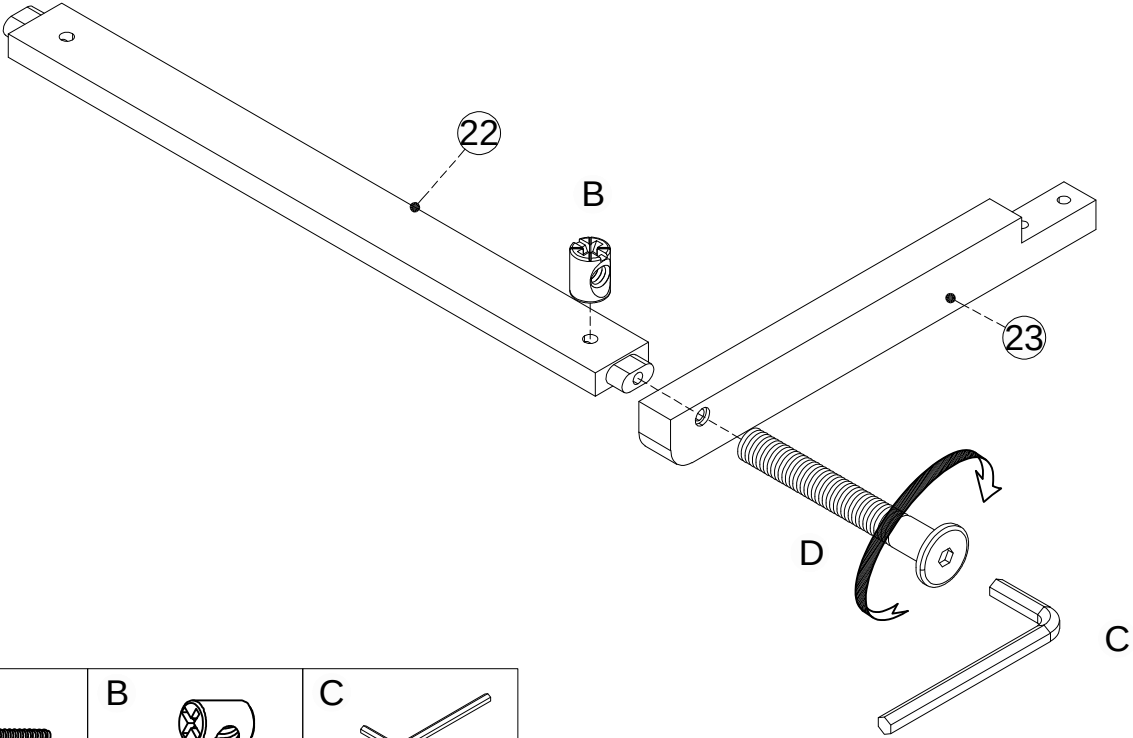


|                                                                                     |                                                                                      |                                                                                       |                                                                                       |
|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| D                                                                                   | B                                                                                    | C                                                                                     | E                                                                                     |
|  |  |  |  |
| 2 Pcs/pièces                                                                        | 2 Pcs/pièces                                                                         | 1 Pcs/pièces                                                                          | 2 Pcs/pièces                                                                          |

Step/Étape 11

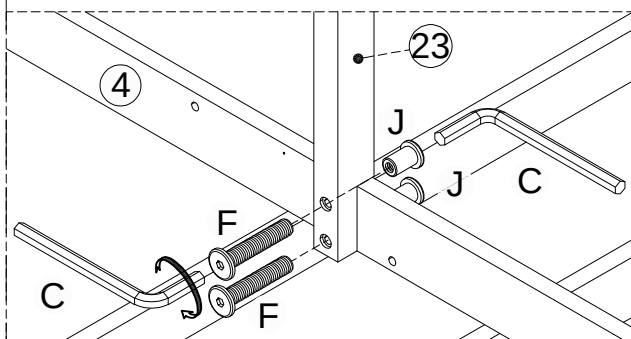
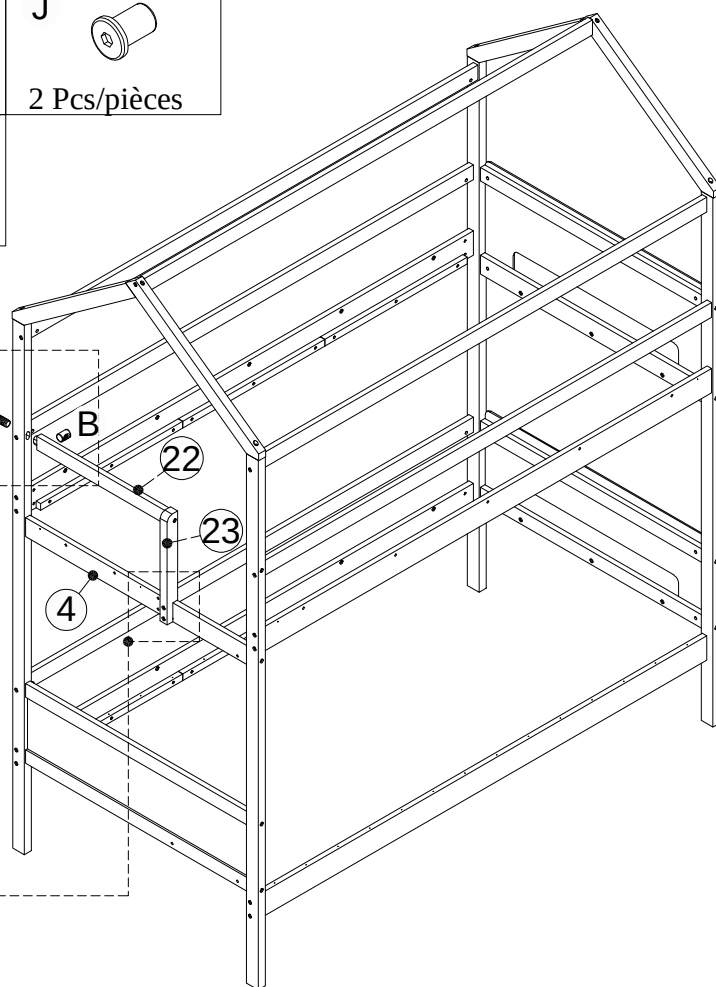
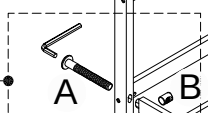
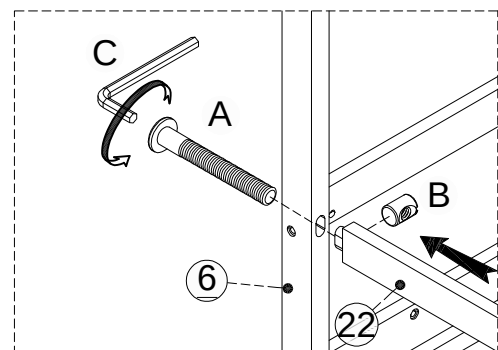
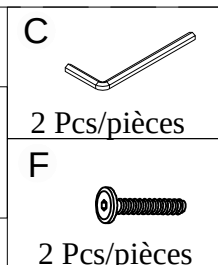
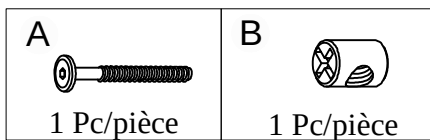


Step/Étape 12

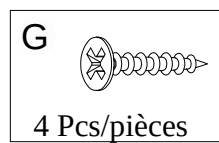
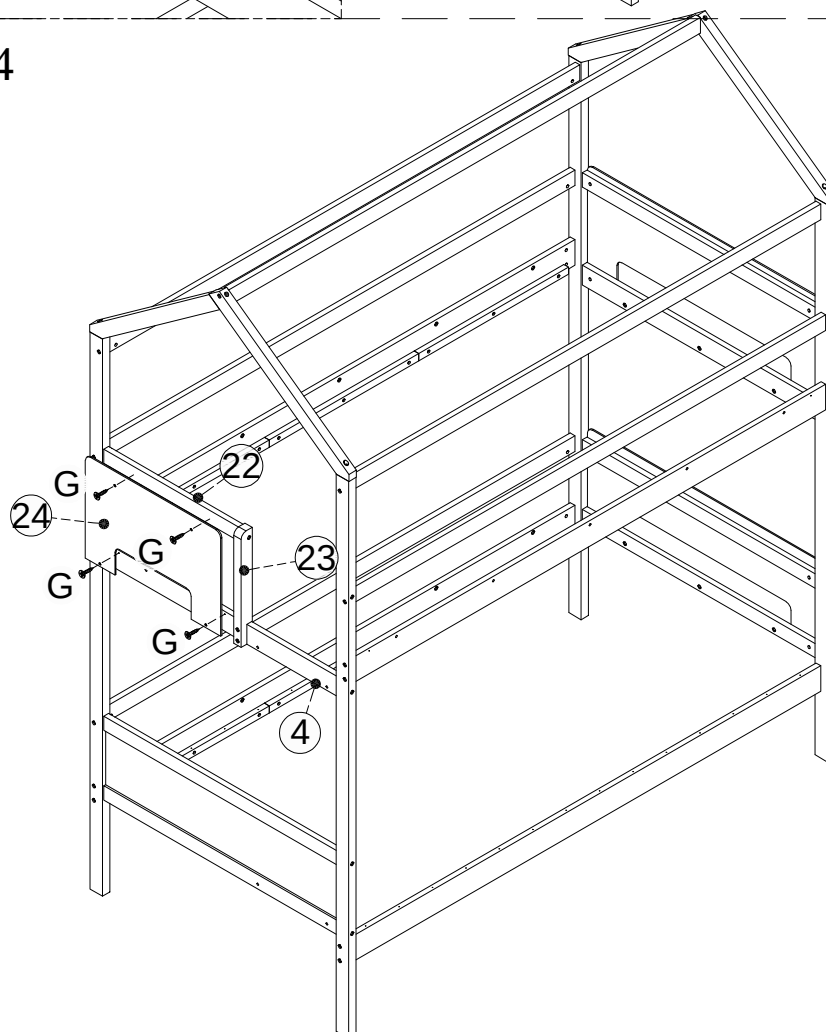


|                                                                                                               |                                                                                                               |                                                                                                               |
|---------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|
| <b>D</b><br><br>1 Pc/pièce | <b>B</b><br><br>1 Pc/pièce | <b>C</b><br><br>1 Pc/pièce |
|---------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|

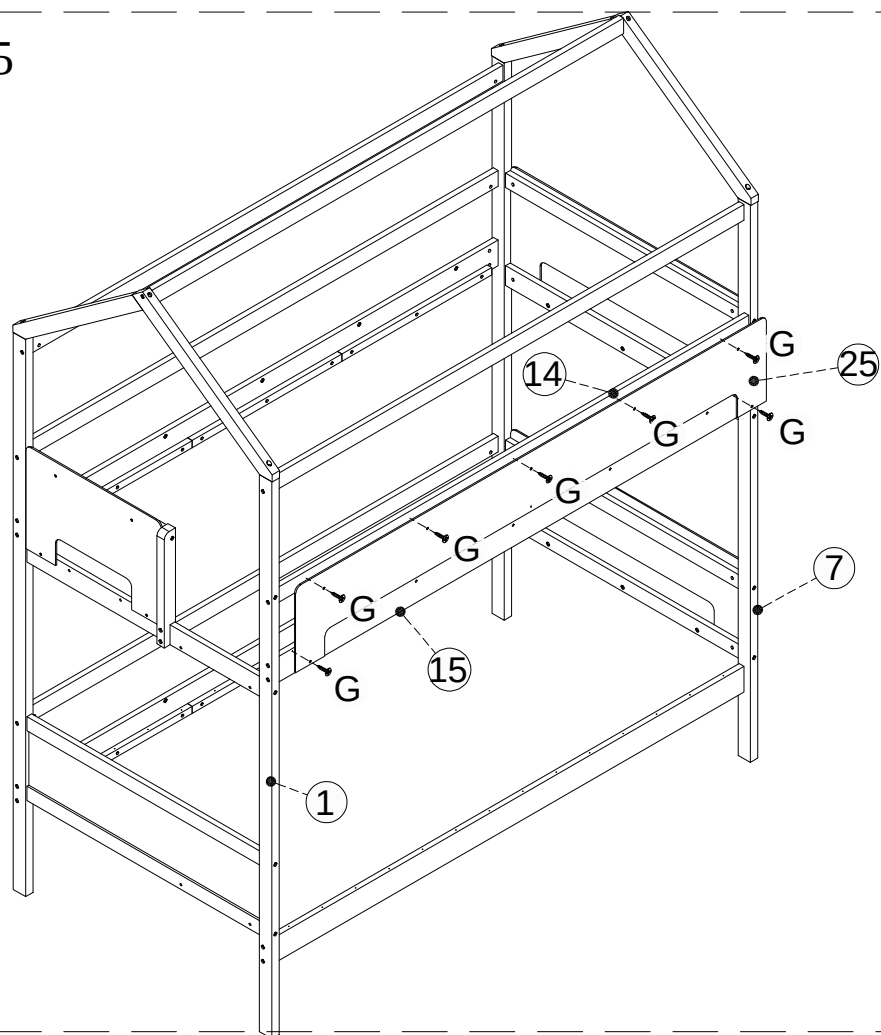
## Step/Étape 13



## Step/Étape 14

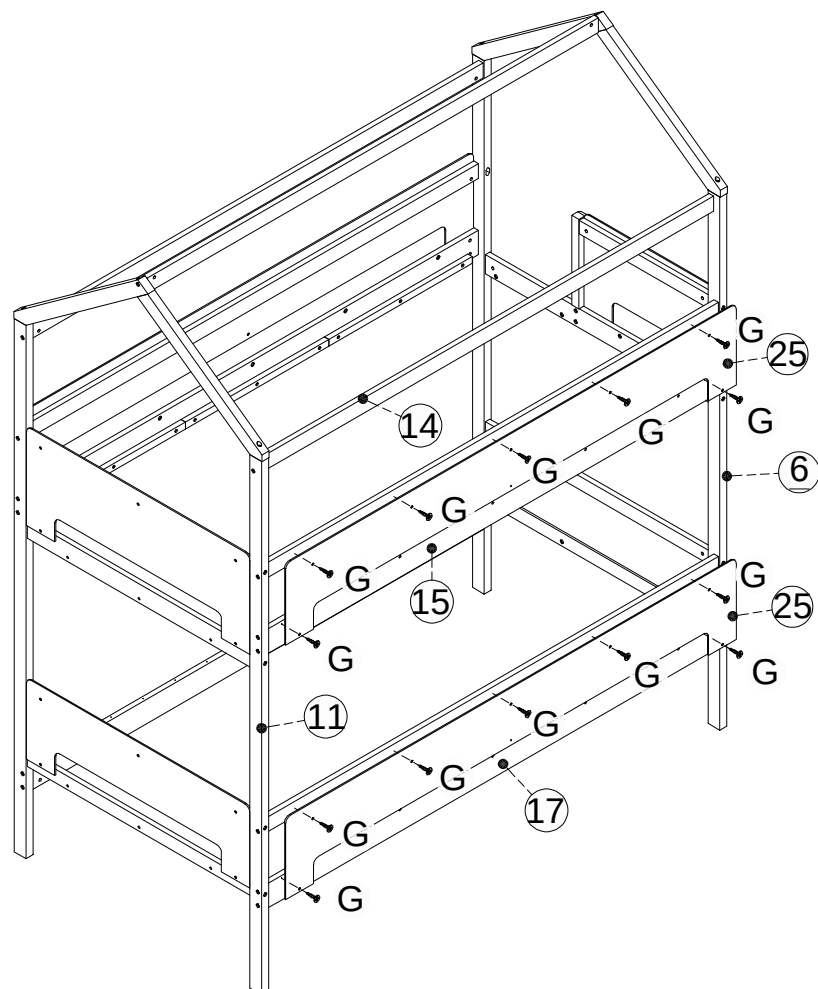


## Step/Étape 15



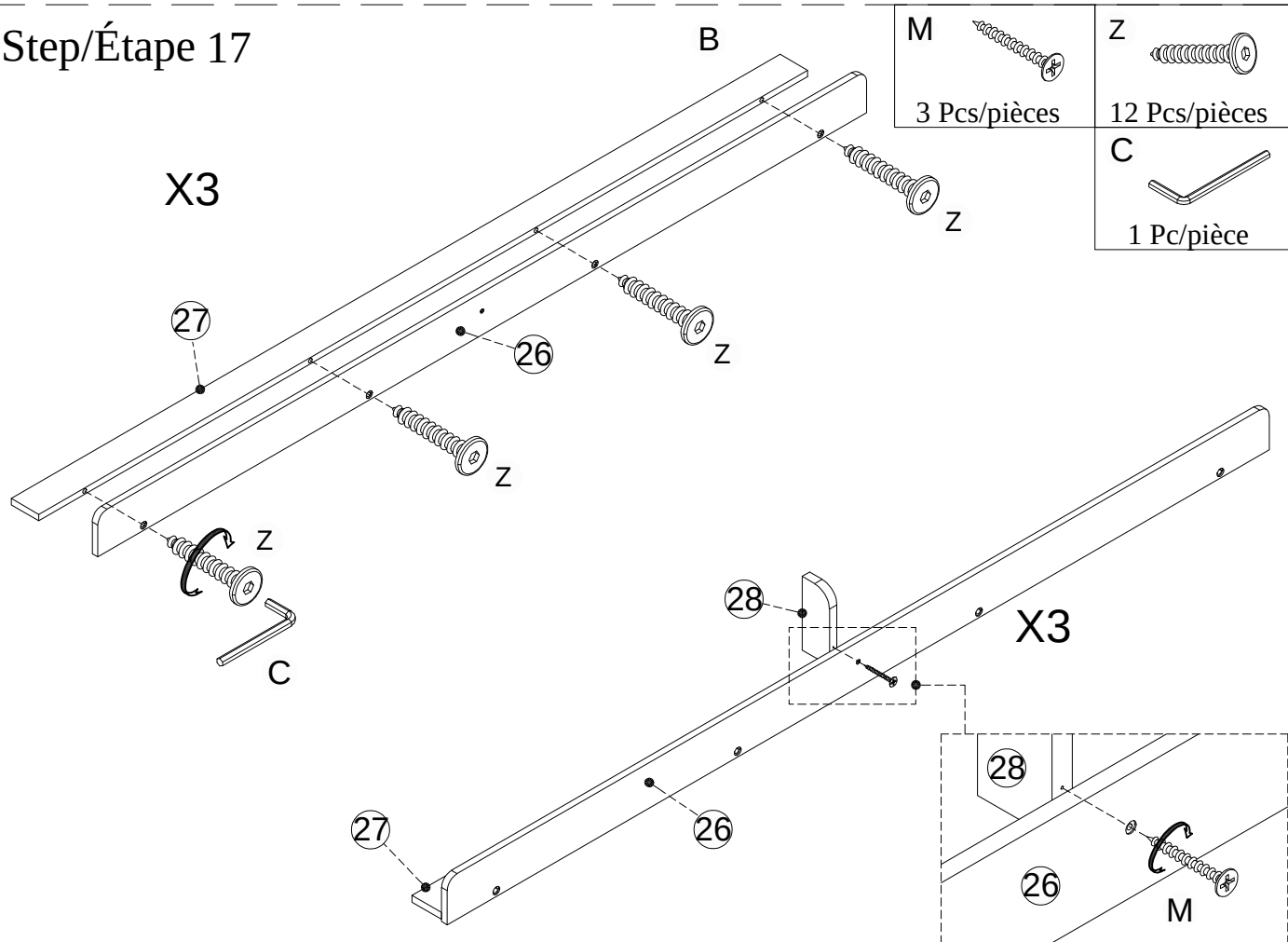
G   
7 Pcs/pièces

## Step/Étape 16

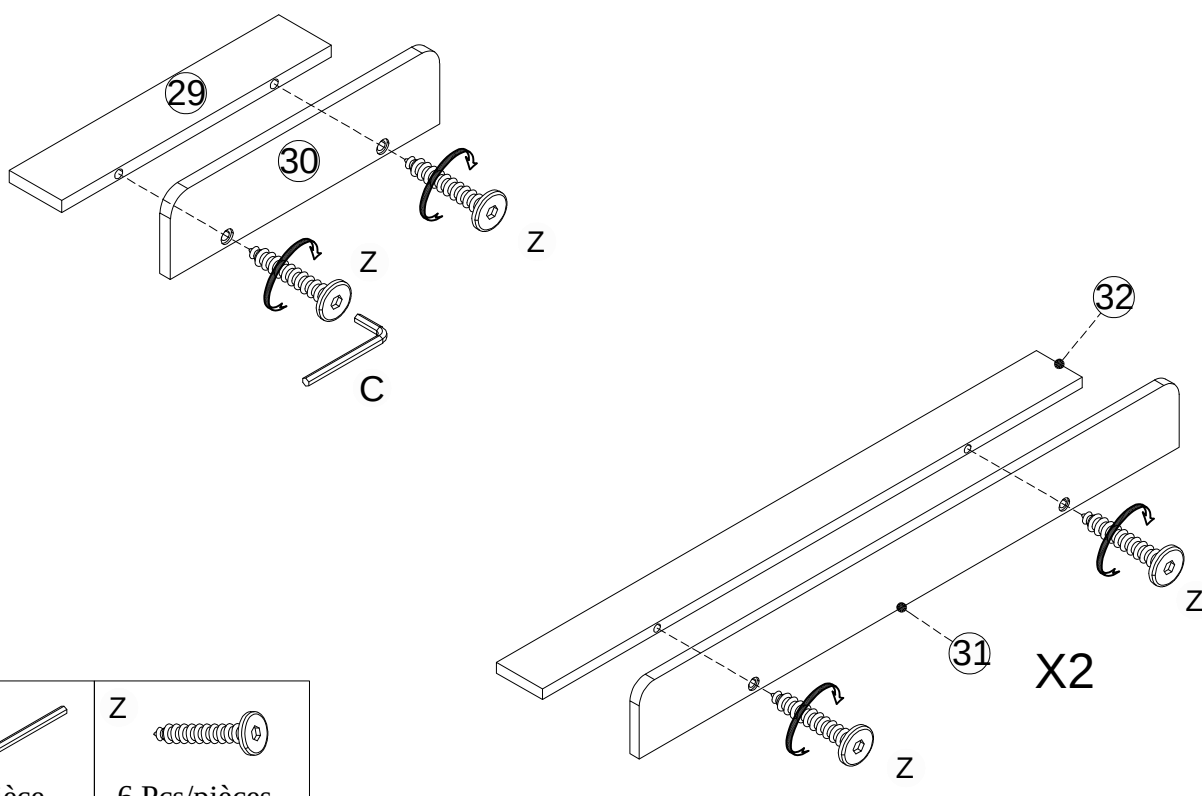


G   
14 Pcs/pièces

## Step/Étape 17

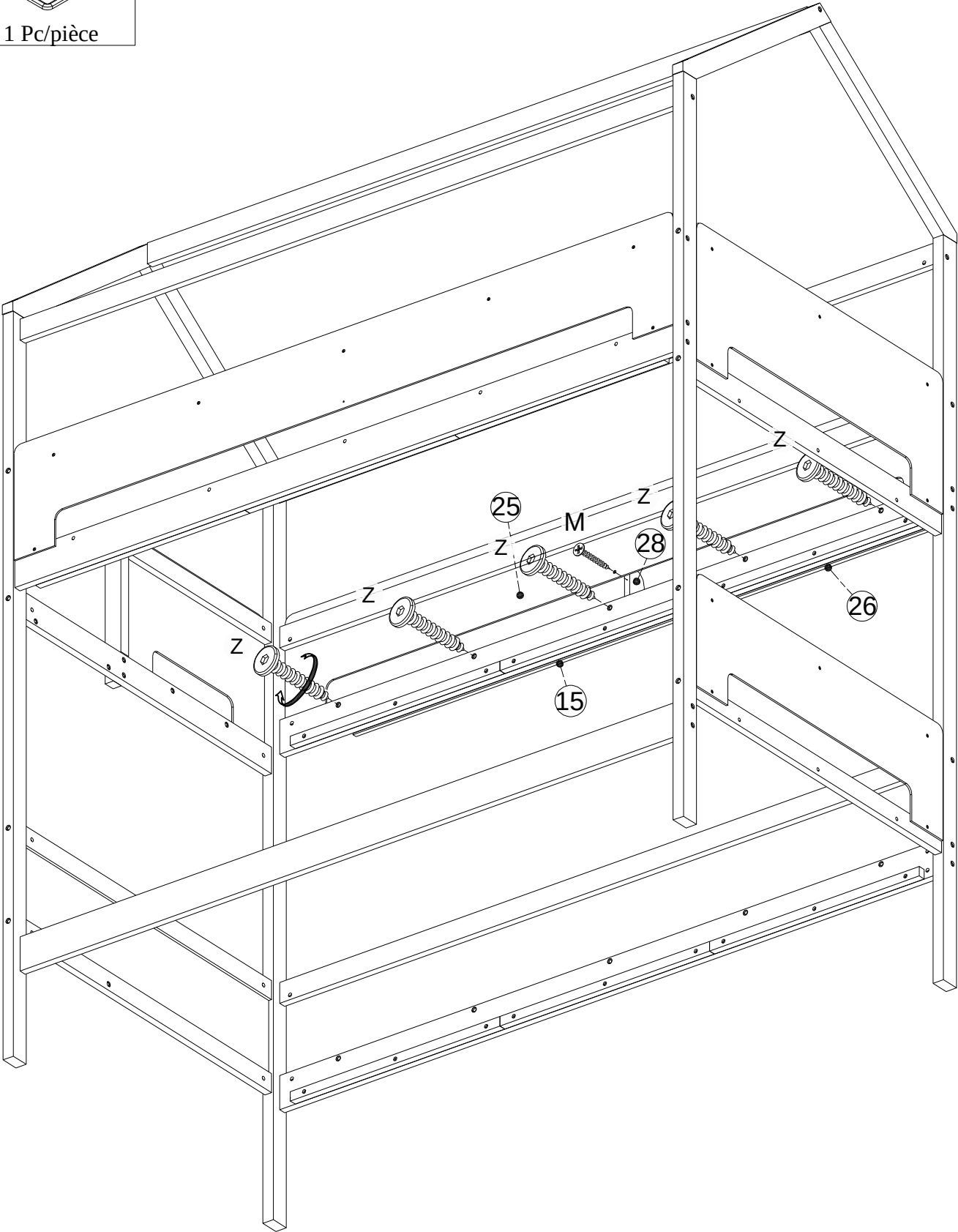


## Step/Étape 18

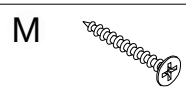


Step/Étape 19

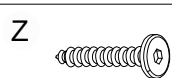
|                                                                                     |                                                                                     |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| M  | Z  |
| 1 Pcs/pièces                                                                        | 5 Pcs/pièces                                                                        |
| C  |                                                                                     |
| 1 Pc/pièce                                                                          |                                                                                     |



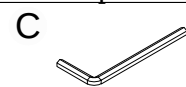
## Step/Étape 20



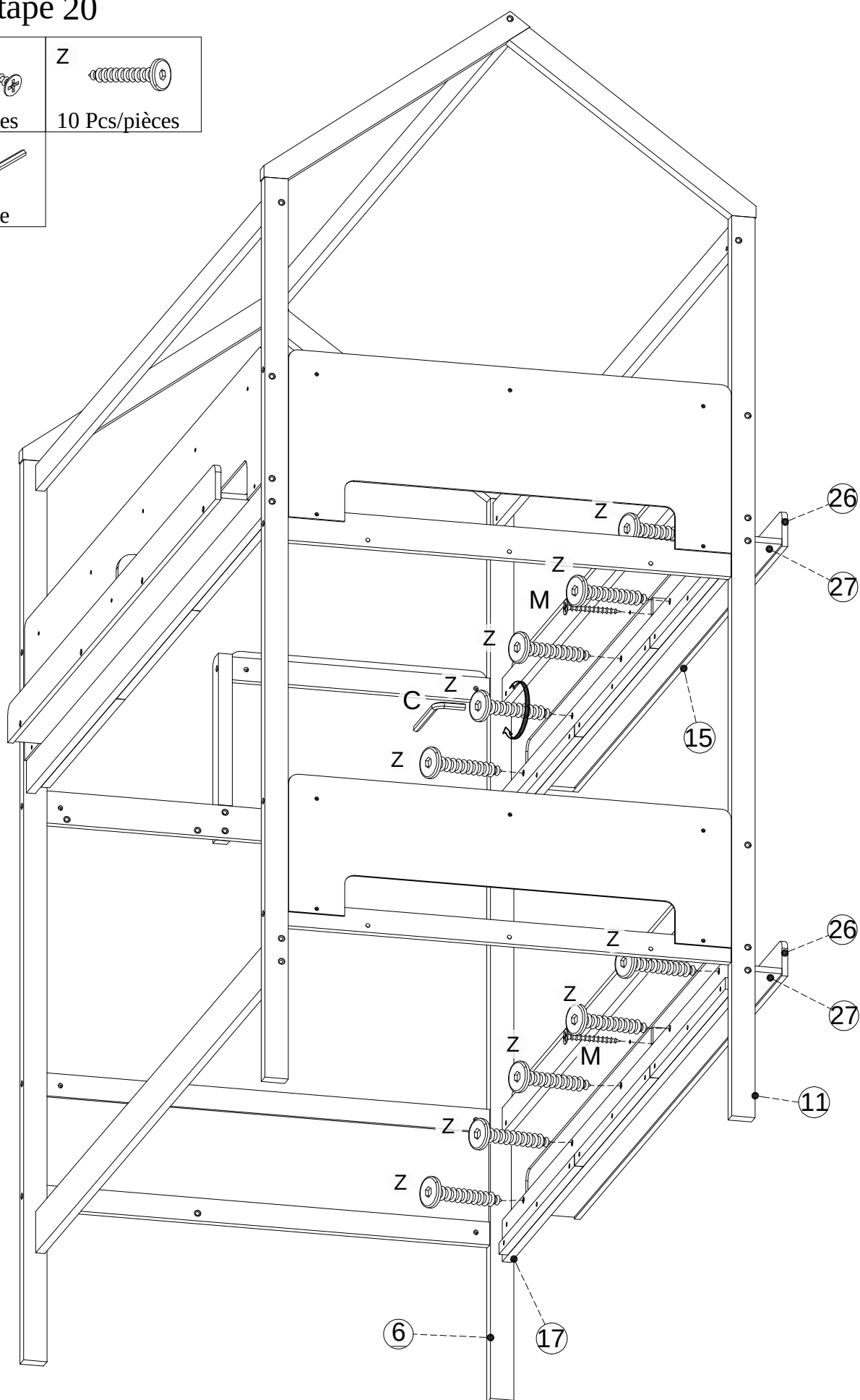
2 Pcs/pièces



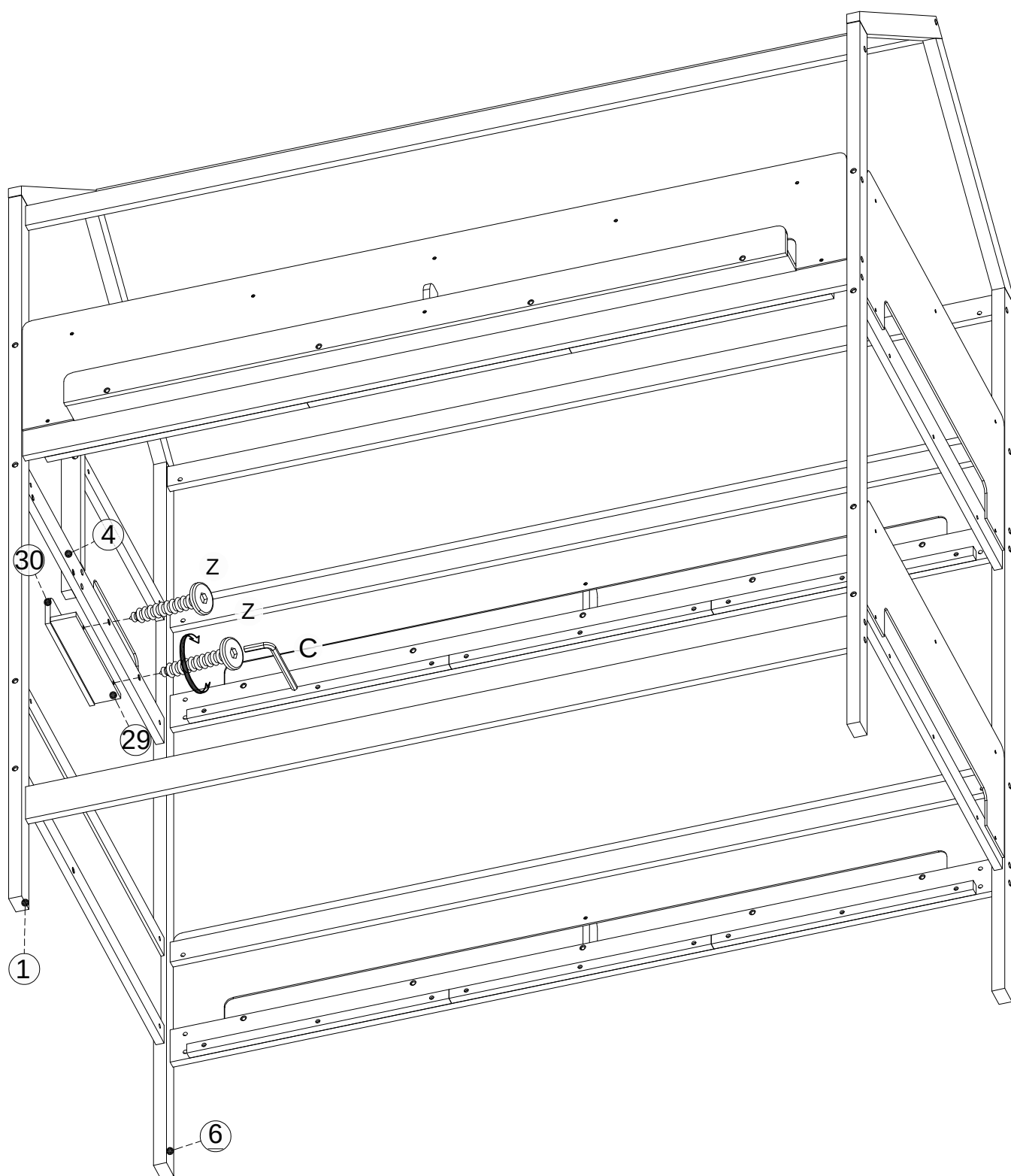
10 Pcs/pièces



1 Pc/pièce

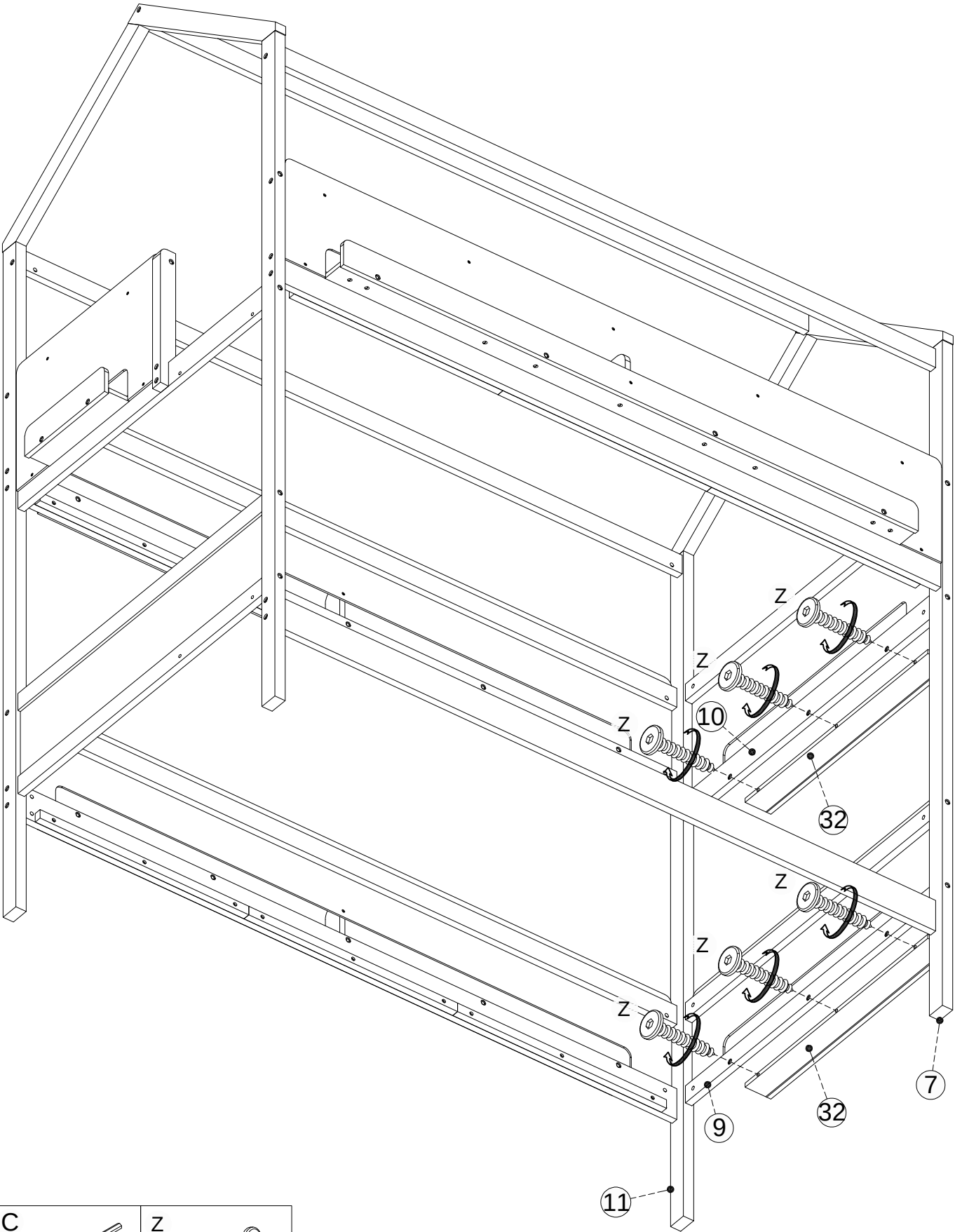


Step/Étape 21



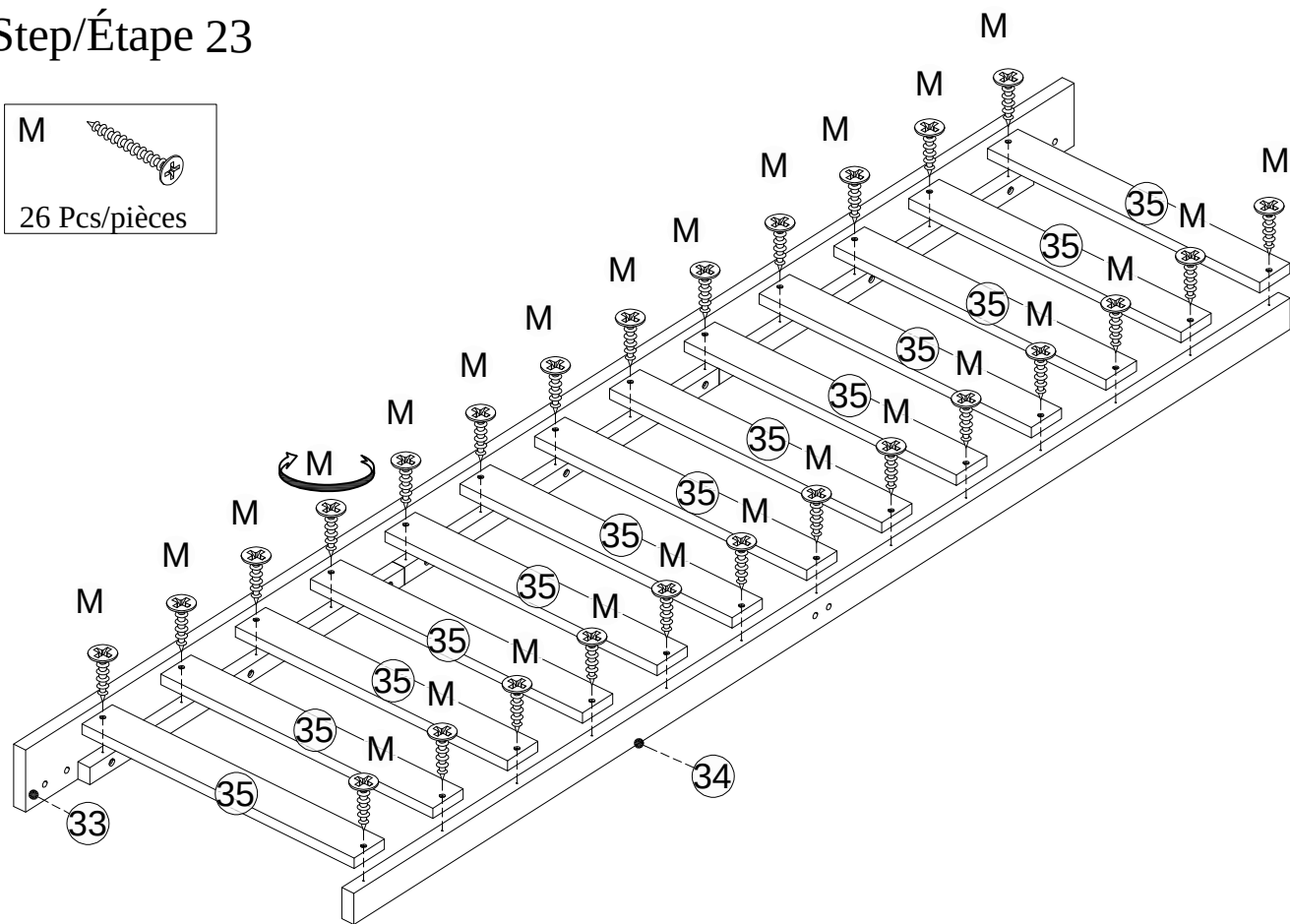
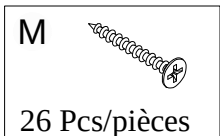
|            |                                                                                       |              |                                                                                       |
|------------|---------------------------------------------------------------------------------------|--------------|---------------------------------------------------------------------------------------|
| C          |  | Z            |  |
| 1 Pc/pièce |                                                                                       | 2 Pcs/pièces |                                                                                       |

Step/Étape 22

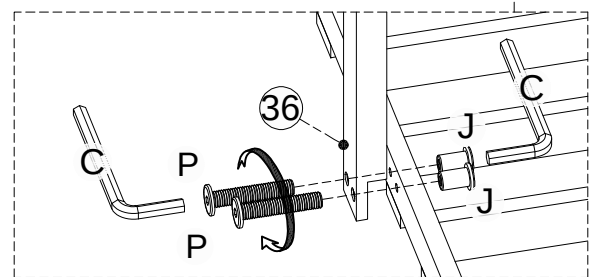
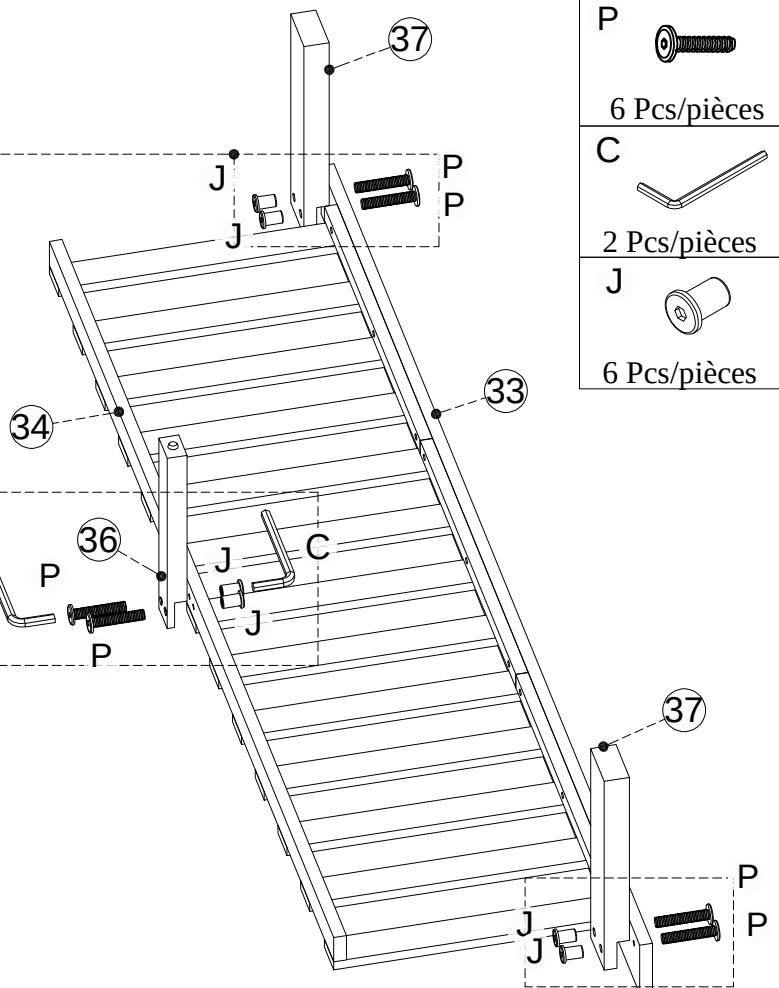
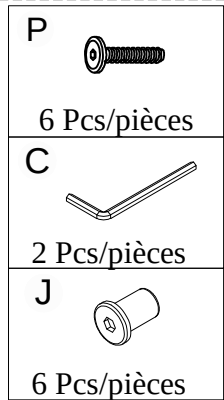
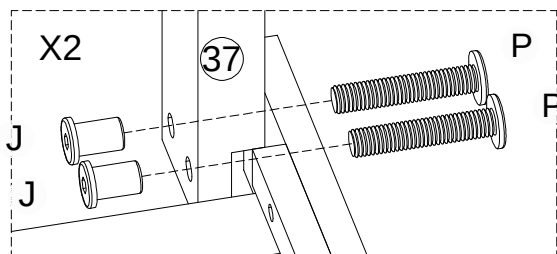


|                                                                                     |                                                                                     |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| C                                                                                   | Z                                                                                   |
|  |  |
| 1 Pc/pièce                                                                          | 6 Pcs/pièces                                                                        |

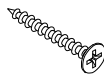
# Step/Étape 23

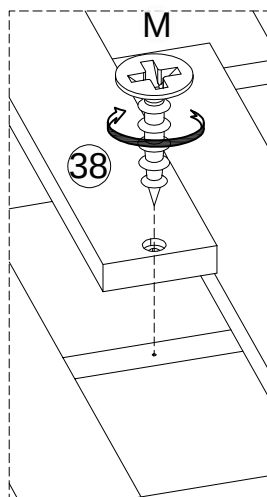
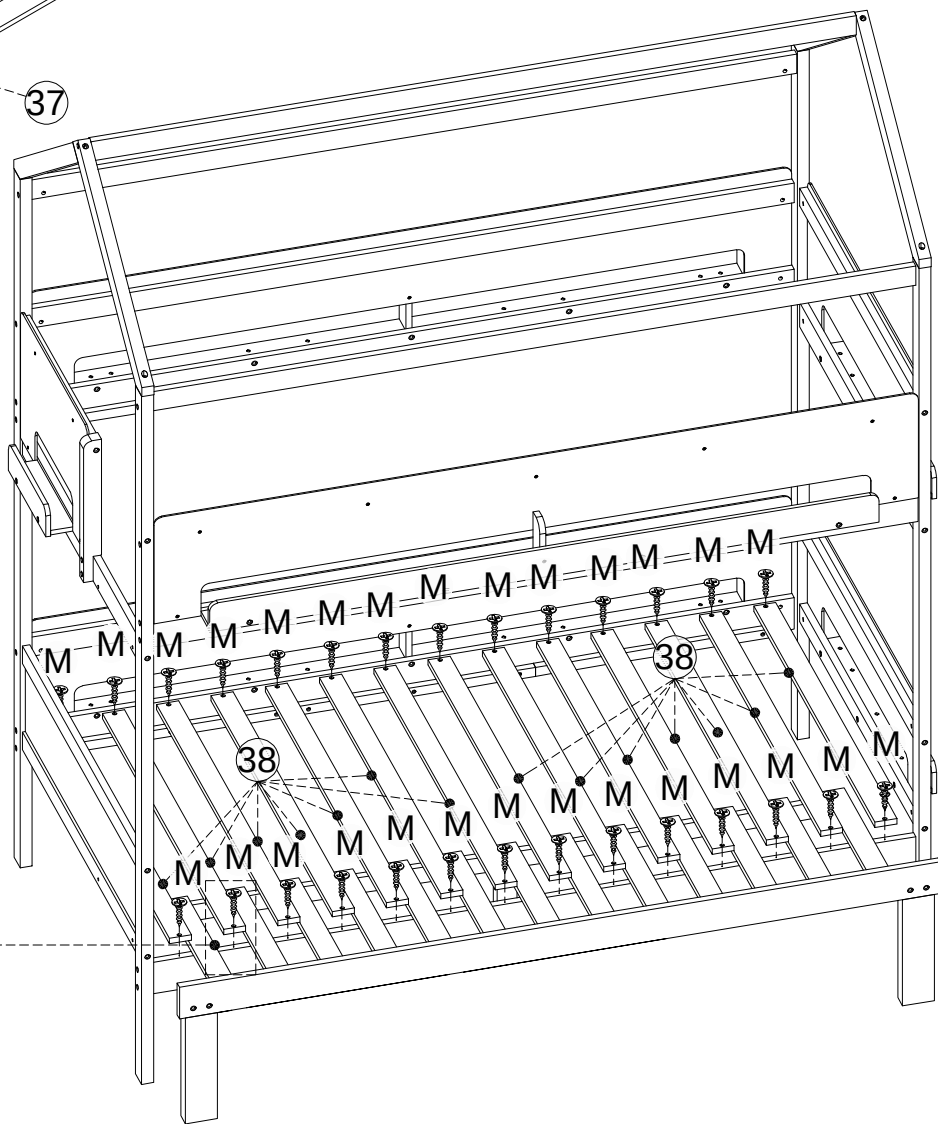
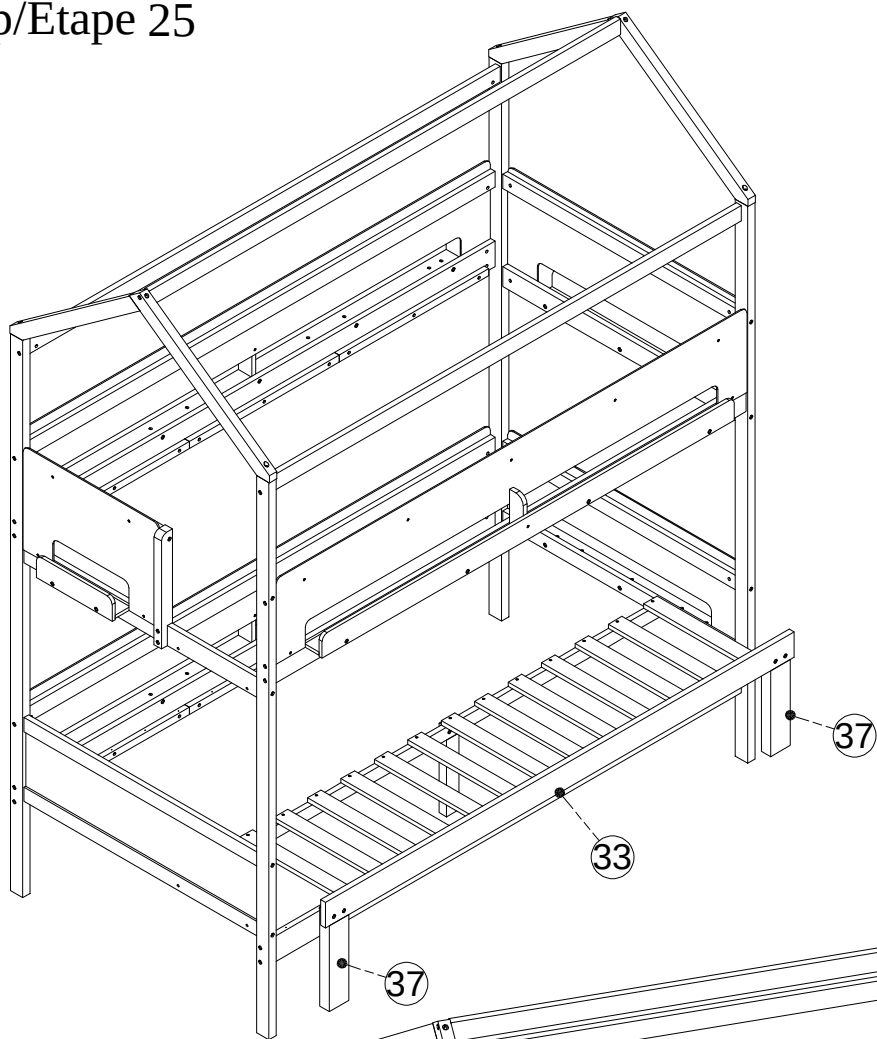


# Step/Étape 24

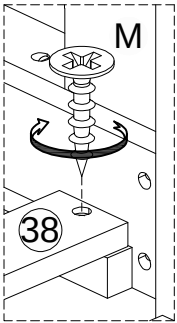


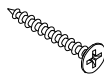
Step/Étape 25

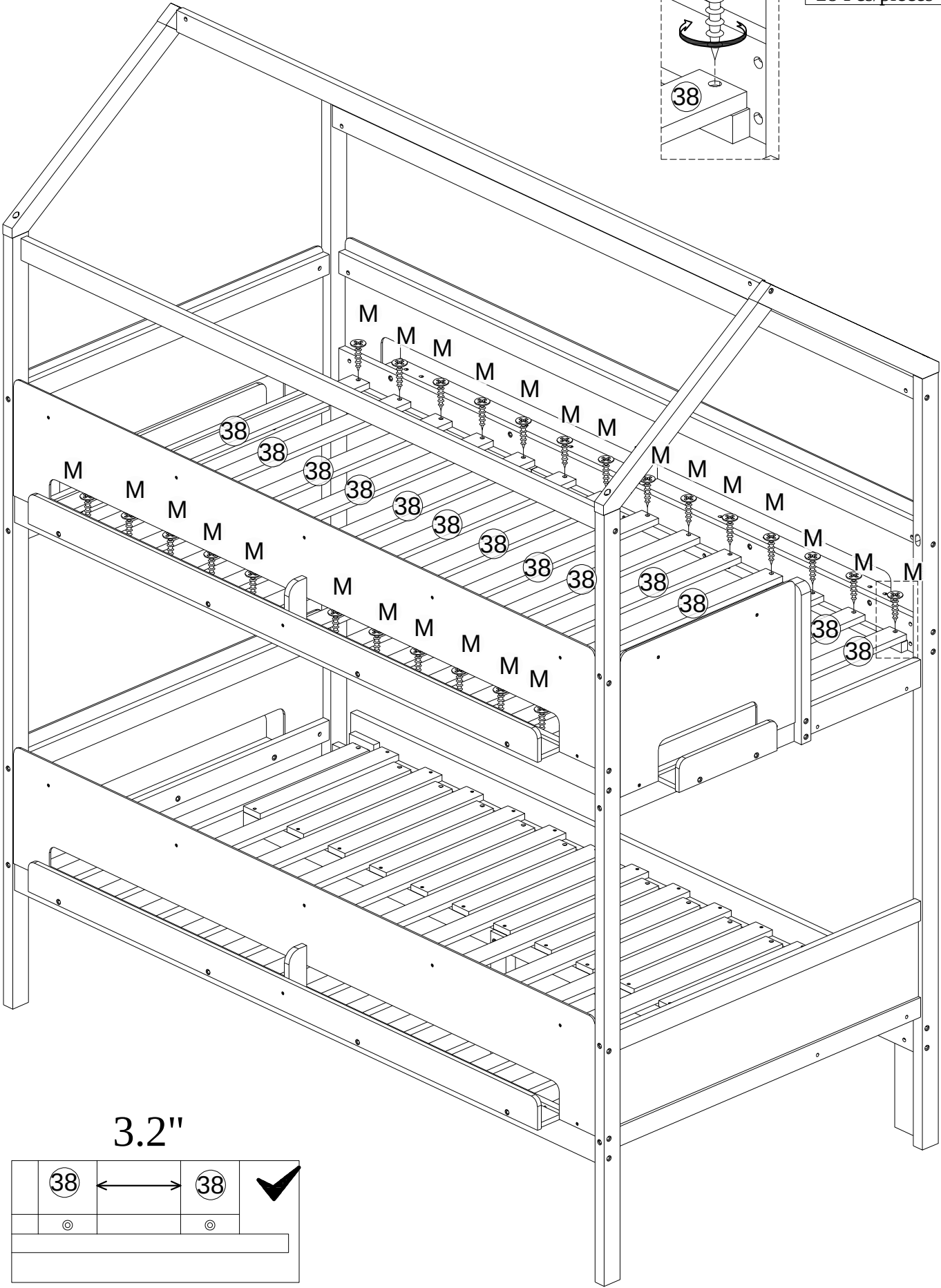
M   
28 Pcs/pièces



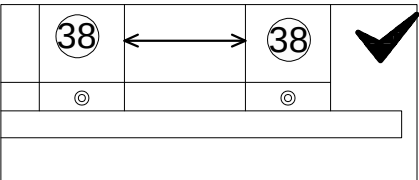
Step/Étape 26



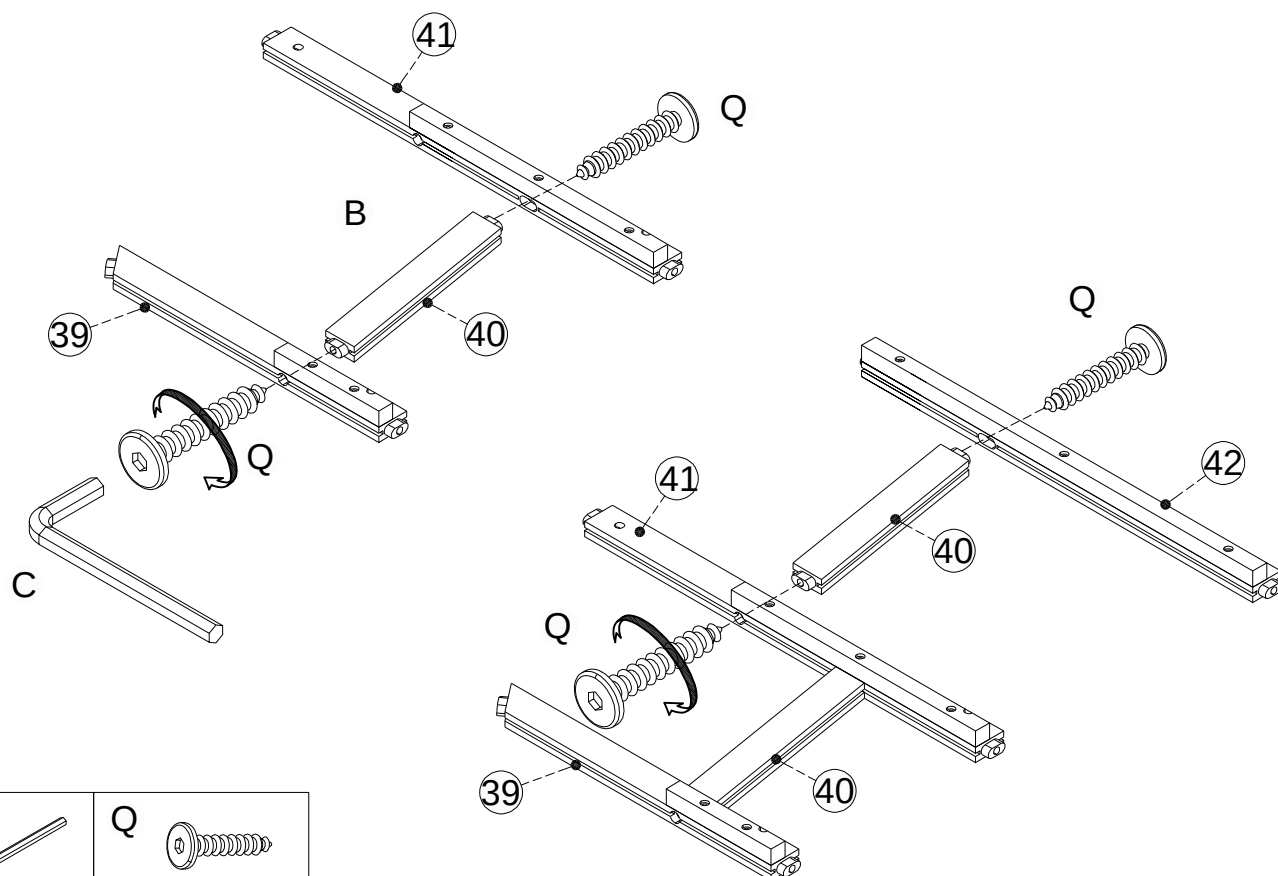
M   
28 Pcs/pièces

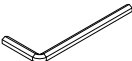
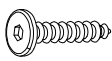


3.2"

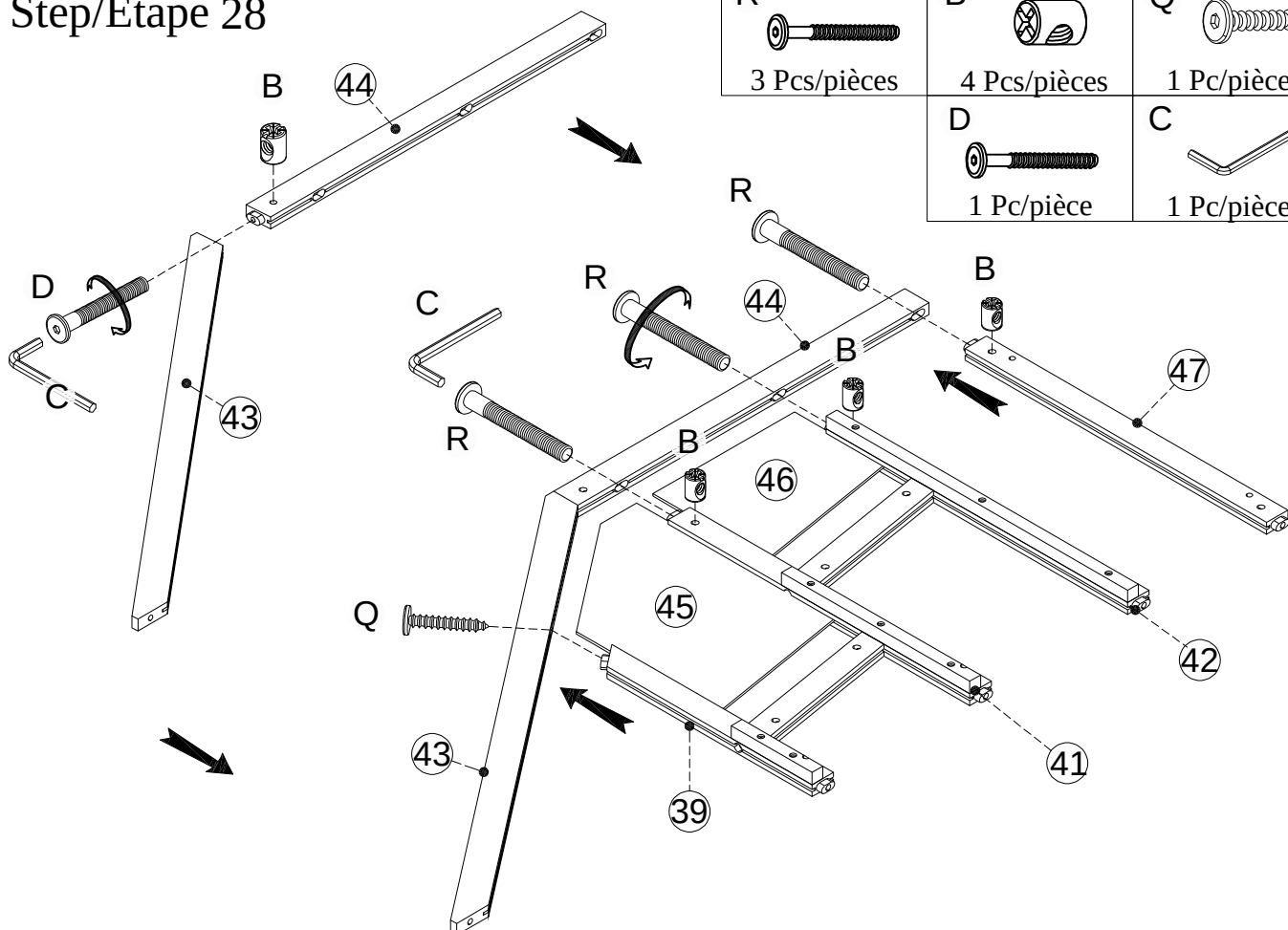


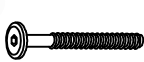
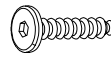
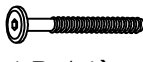
## Step/Étape 27



|                                                                                     |                                                                                     |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| C                                                                                   | Q                                                                                   |
|  |  |
| 1 Pcs/pièces                                                                        | 4 Pcs/pièces                                                                        |

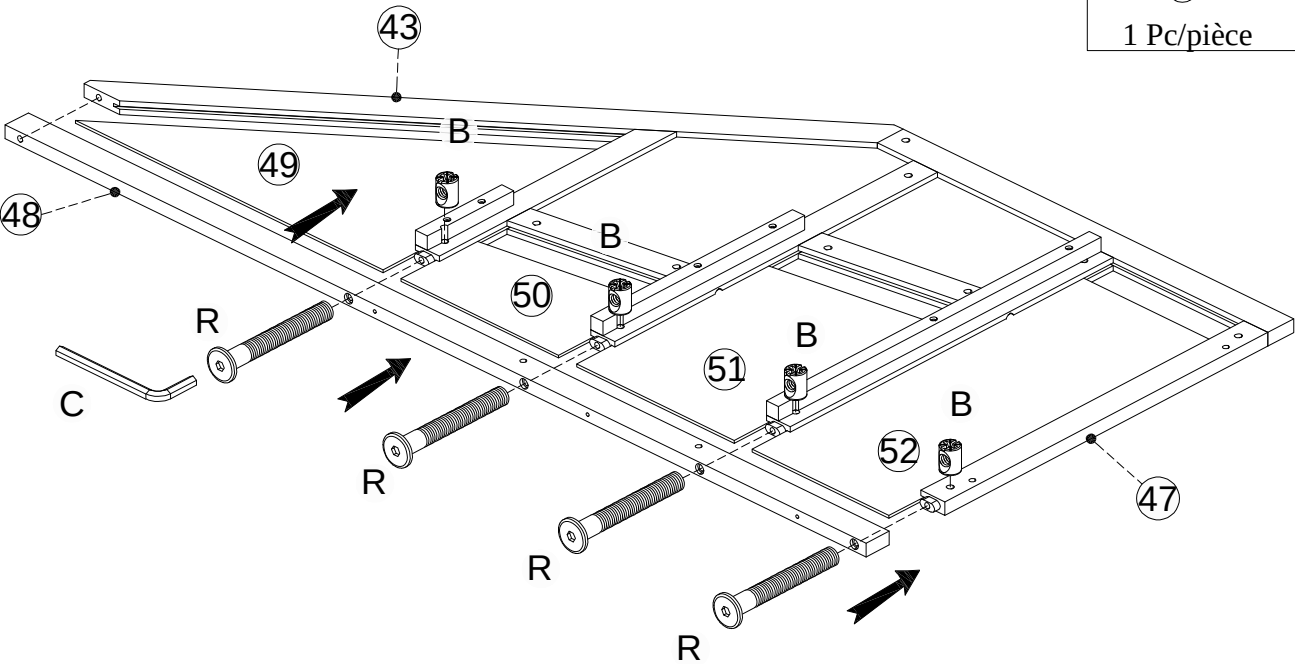
## Step/Étape 28



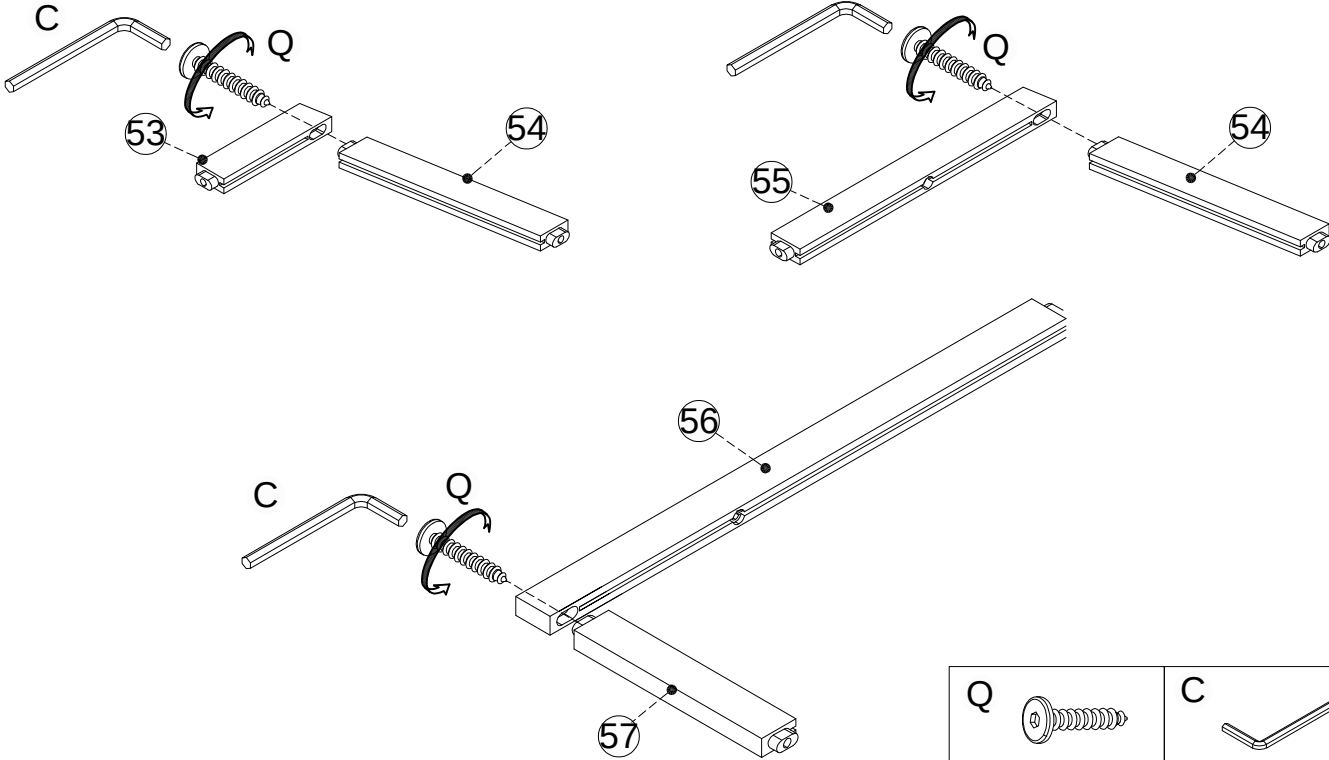
|                                                                                       |                                                                                       |                                                                                       |
|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| R                                                                                     | B                                                                                     | Q                                                                                     |
|   |  |  |
| 3 Pcs/pièces                                                                          | 4 Pcs/pièces                                                                          | 1 Pcs/pièce                                                                           |
| D                                                                                     | C                                                                                     |                                                                                       |
|  |  |                                                                                       |
| 1 Pcs/pièce                                                                           | 1 Pcs/pièce                                                                           |                                                                                       |

Step/Étape 29

|                                                                                     |                                                                                     |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| R                                                                                   | B                                                                                   |
|  |  |
| 4 Pcs/pièces                                                                        | 4 Pcs/pièces                                                                        |
|                                                                                     | C                                                                                   |
|                                                                                     |  |
|                                                                                     | 1 Pc/pièce                                                                          |

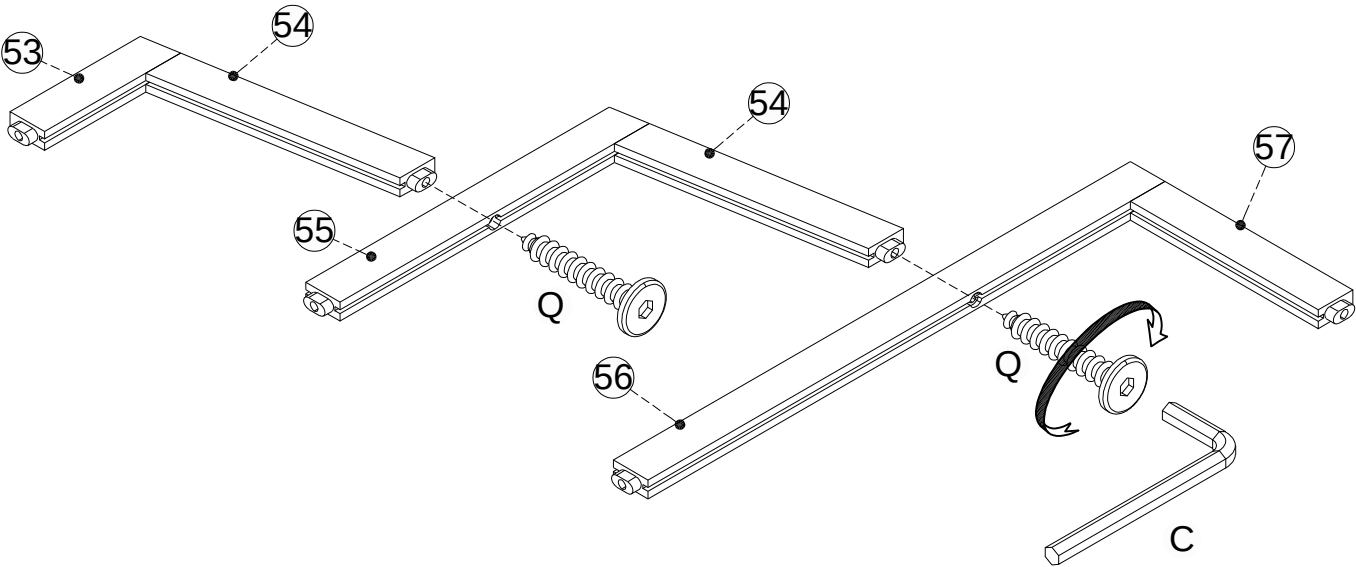


Step/Étape 30



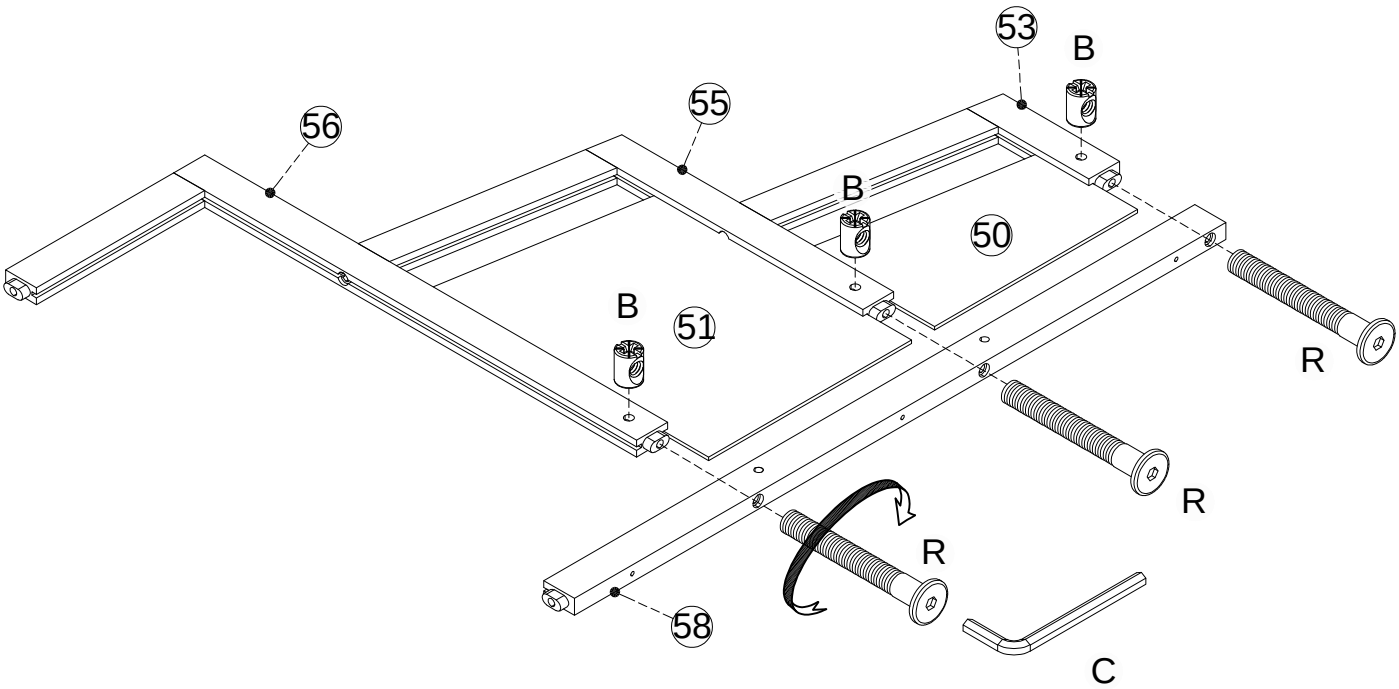
|                                                                                       |                                                                                       |
|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| Q                                                                                     | C                                                                                     |
|  |  |
| 3 Pcs/pièces                                                                          | 1 Pc/pièce                                                                            |

Step/Étape 31



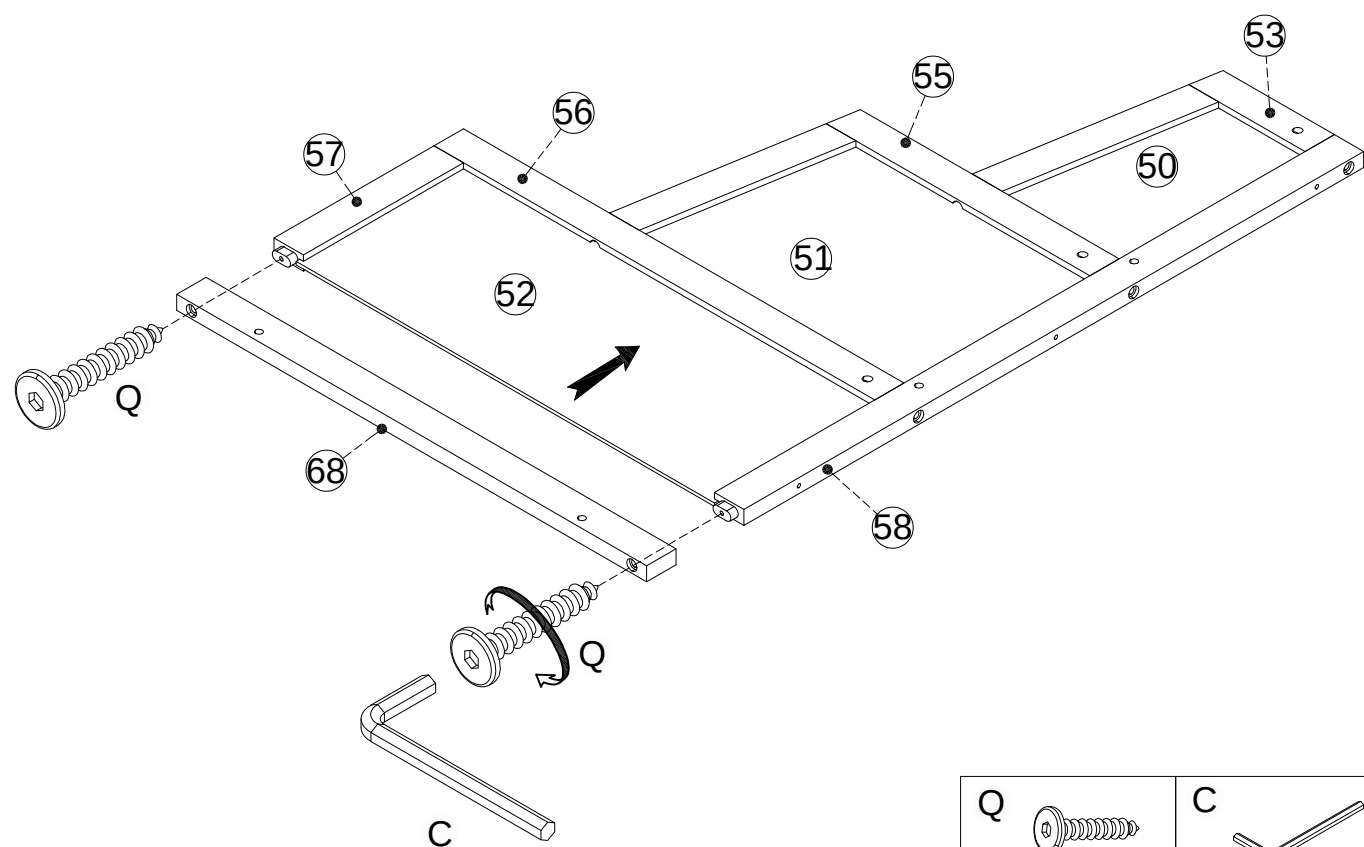
|                                                                                    |                                                                                    |
|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|
| Q                                                                                  | C                                                                                  |
|  |  |
| 2 Pcs/pièces                                                                       | 1 Pc/pièce                                                                         |

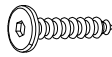
Step/Étape 32



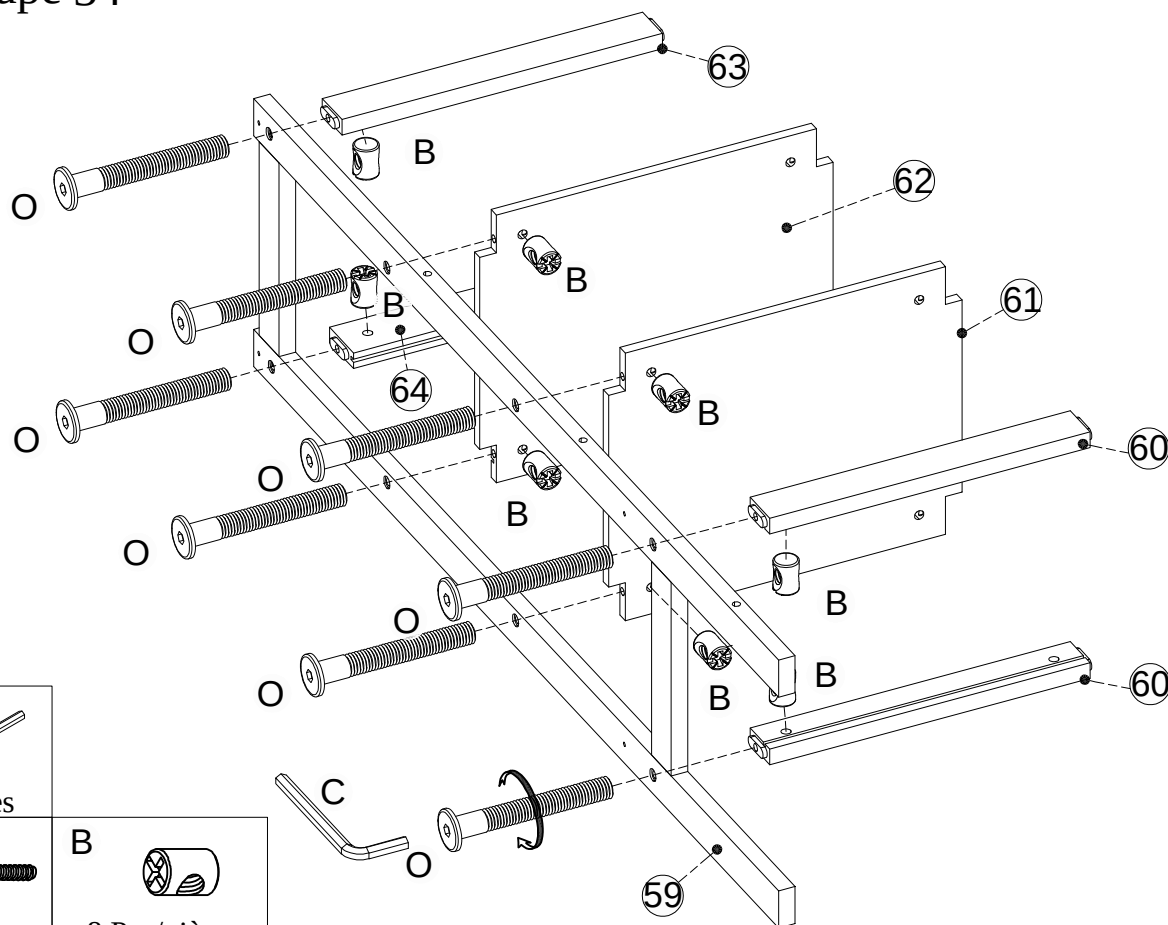
|                                                                                     |                                                                                     |                                                                                     |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| R                                                                                   | B                                                                                   | C                                                                                   |
|  |  |  |
| 3 Pcs/pièces                                                                        | 3 Pcs/pièces                                                                        | 1 Pc/pièce                                                                          |

Step/Étape 33



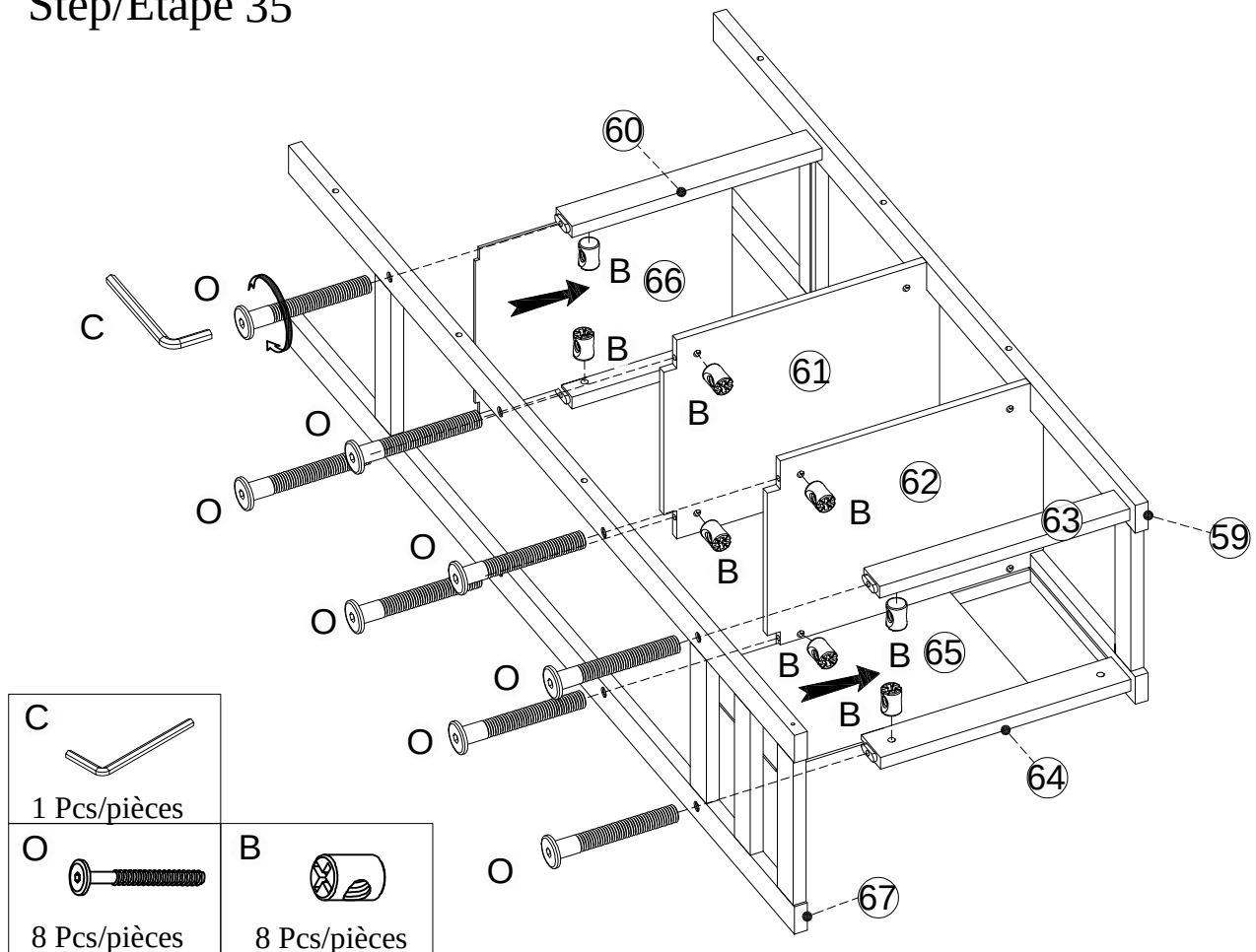
|              |                                                                                       |            |                                                                                       |
|--------------|---------------------------------------------------------------------------------------|------------|---------------------------------------------------------------------------------------|
| Q            |  | C          |  |
| 2 Pcs/pièces |                                                                                       | 1 Pc/pièce |                                                                                       |

Step/Étape 34

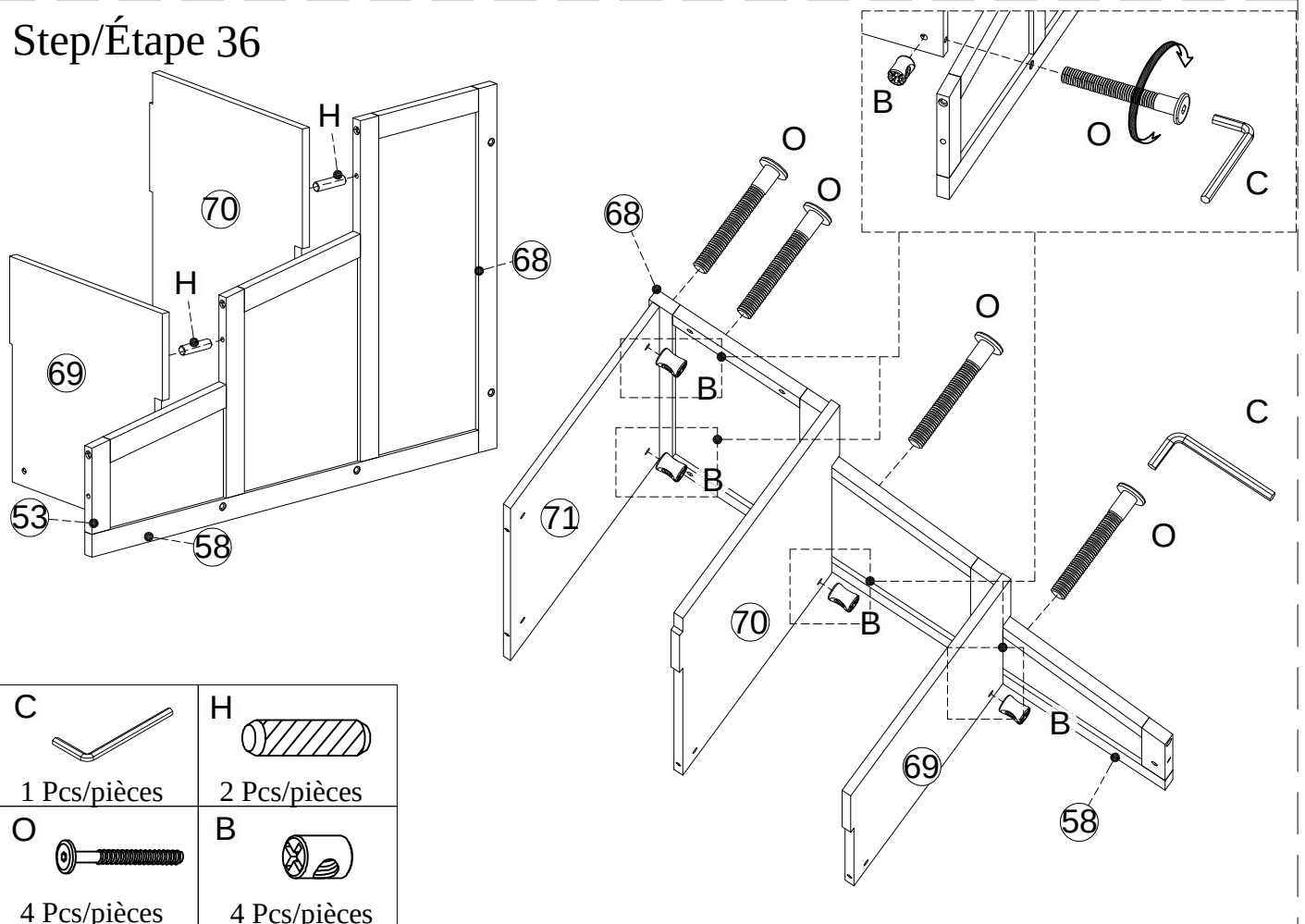


|              |                                                                                     |              |                                                                                     |
|--------------|-------------------------------------------------------------------------------------|--------------|-------------------------------------------------------------------------------------|
| C            |  | B            |  |
| 1 Pcs/pièces |                                                                                     | 8 Pcs/pièces |                                                                                     |
| O            |  | 8 Pcs/pièces |                                                                                     |

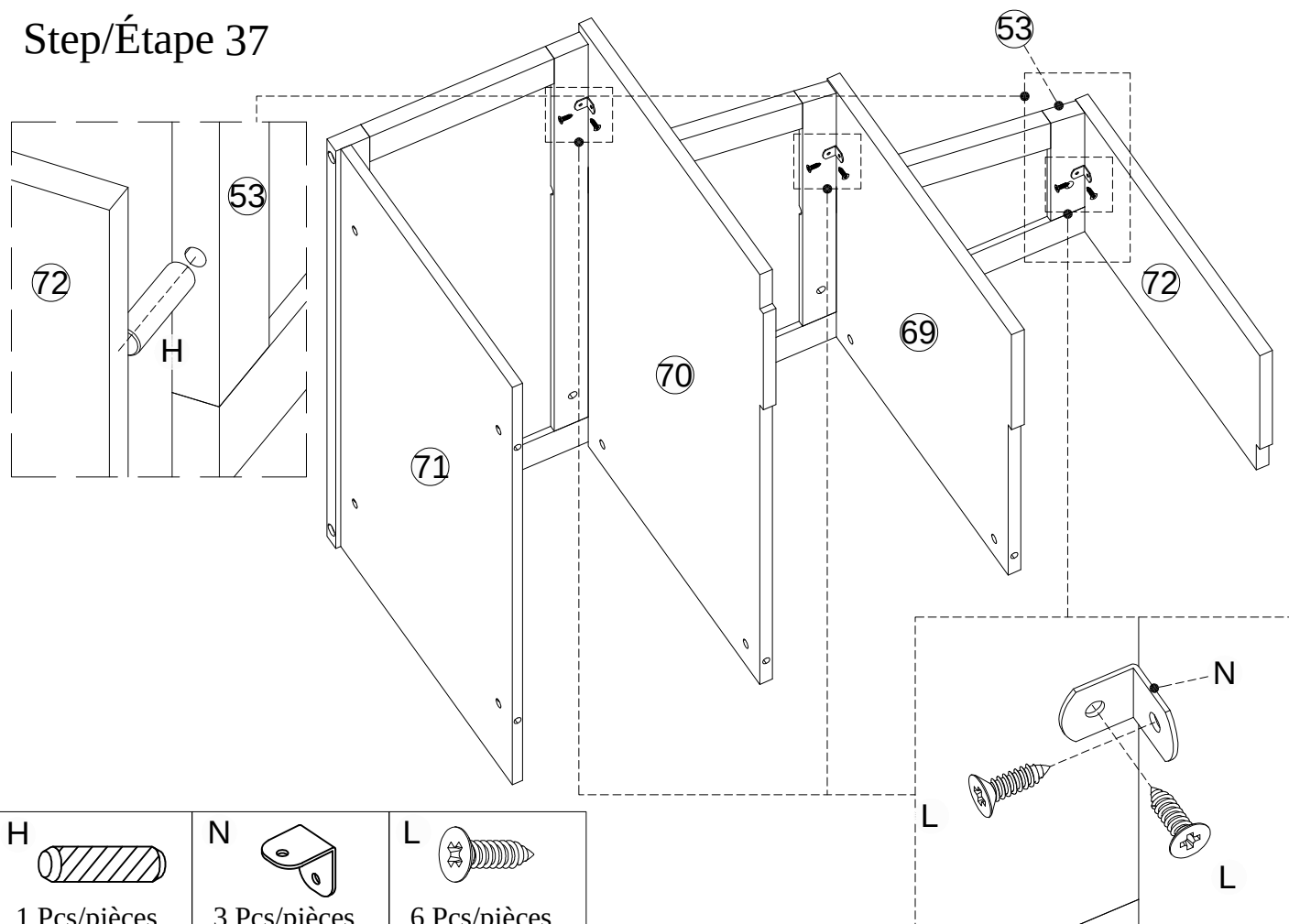
## Step/Étape 35



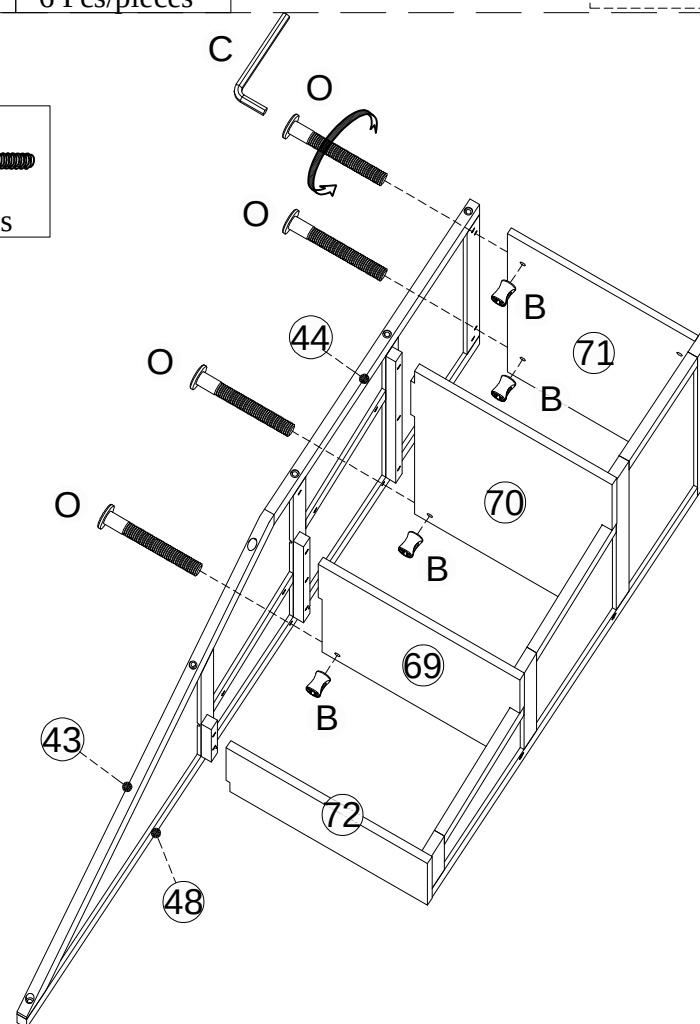
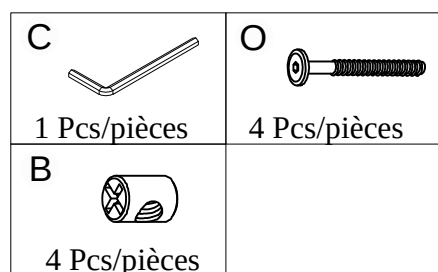
## Step/Étape 36



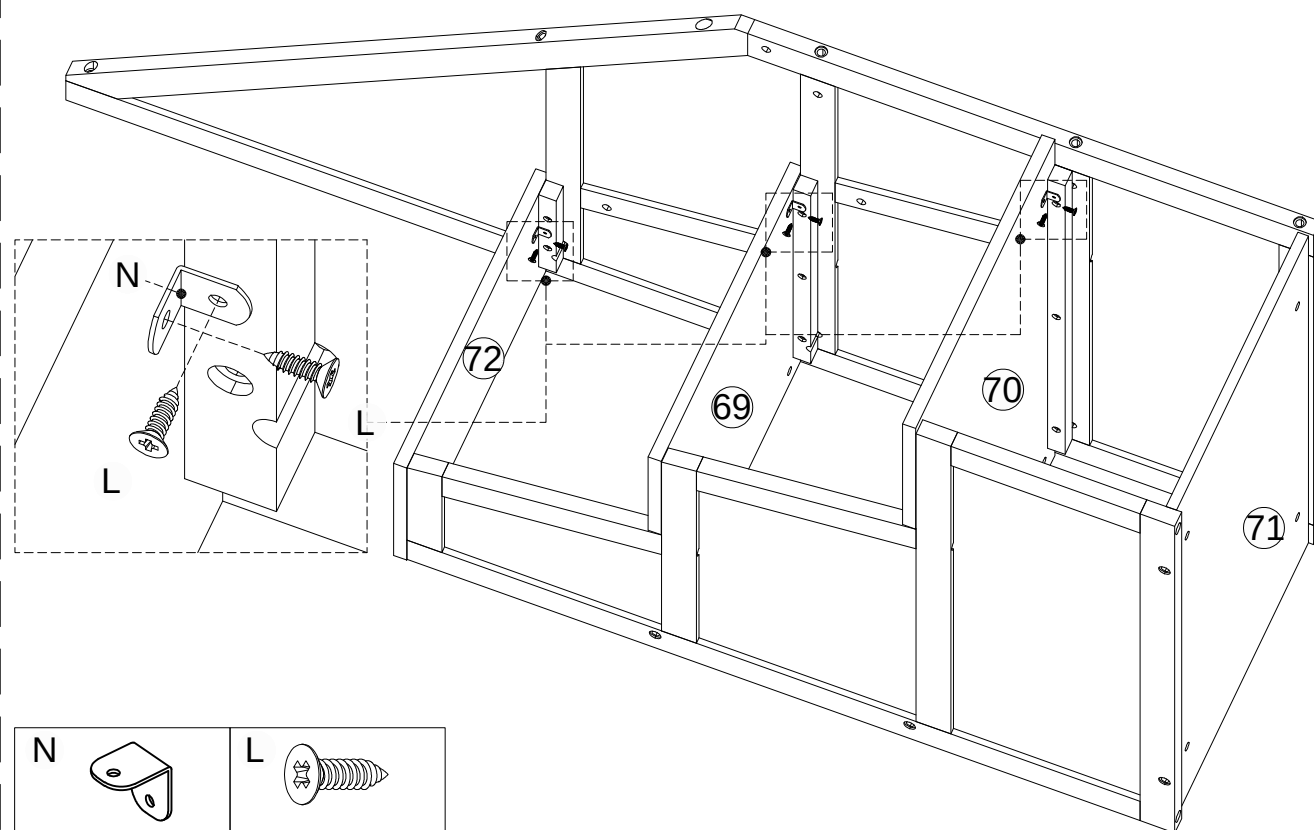
## Step/Étape 37



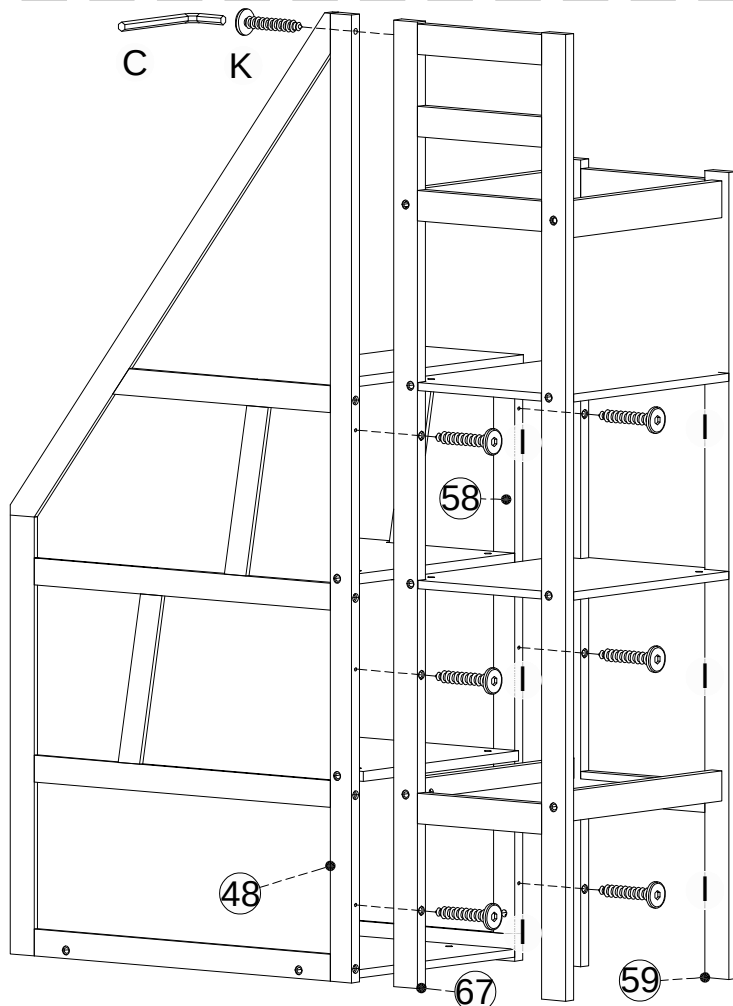
## Step/Étape 38



Step/Étape 39



Step/Étape 40

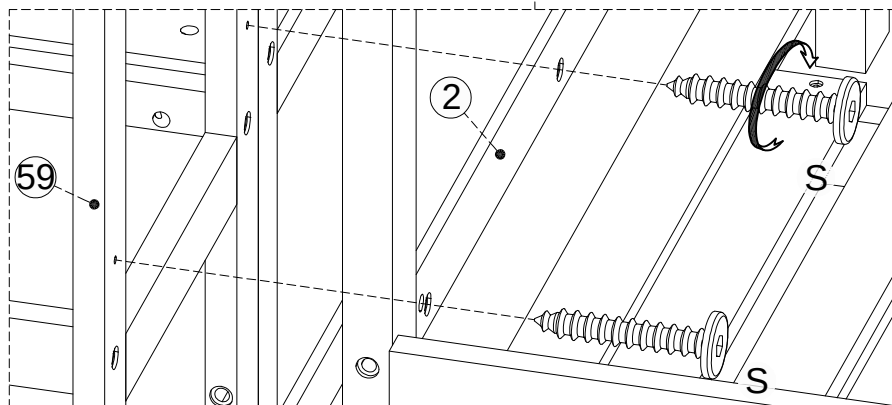
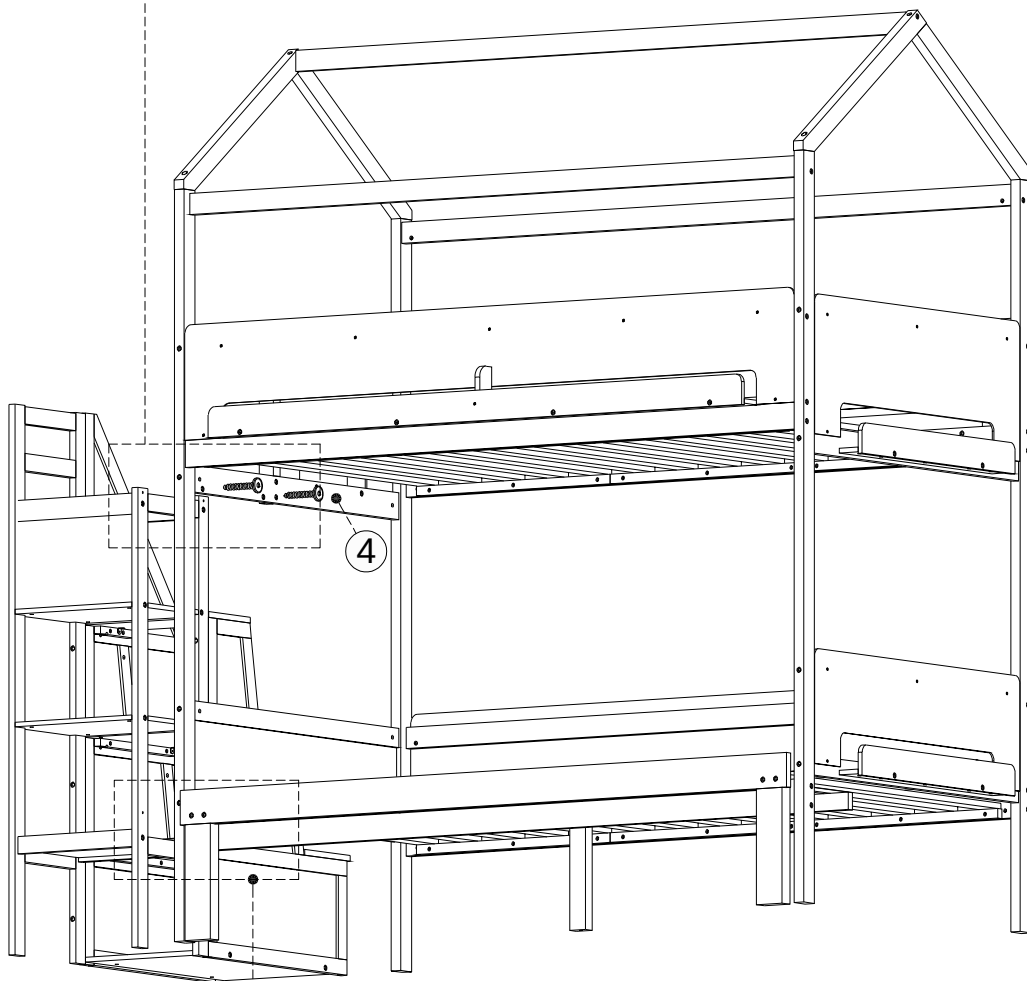
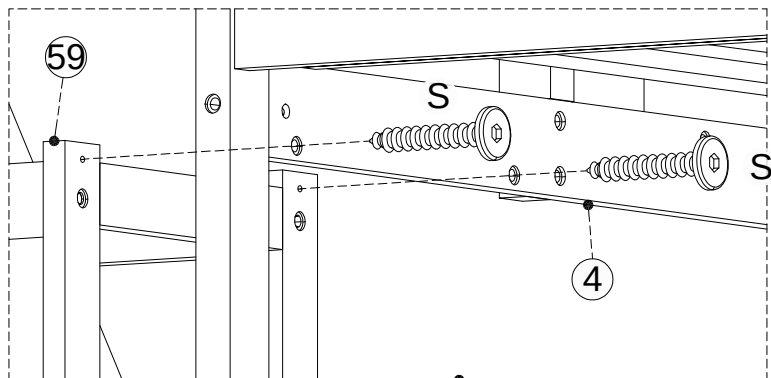


Step/Étape 41

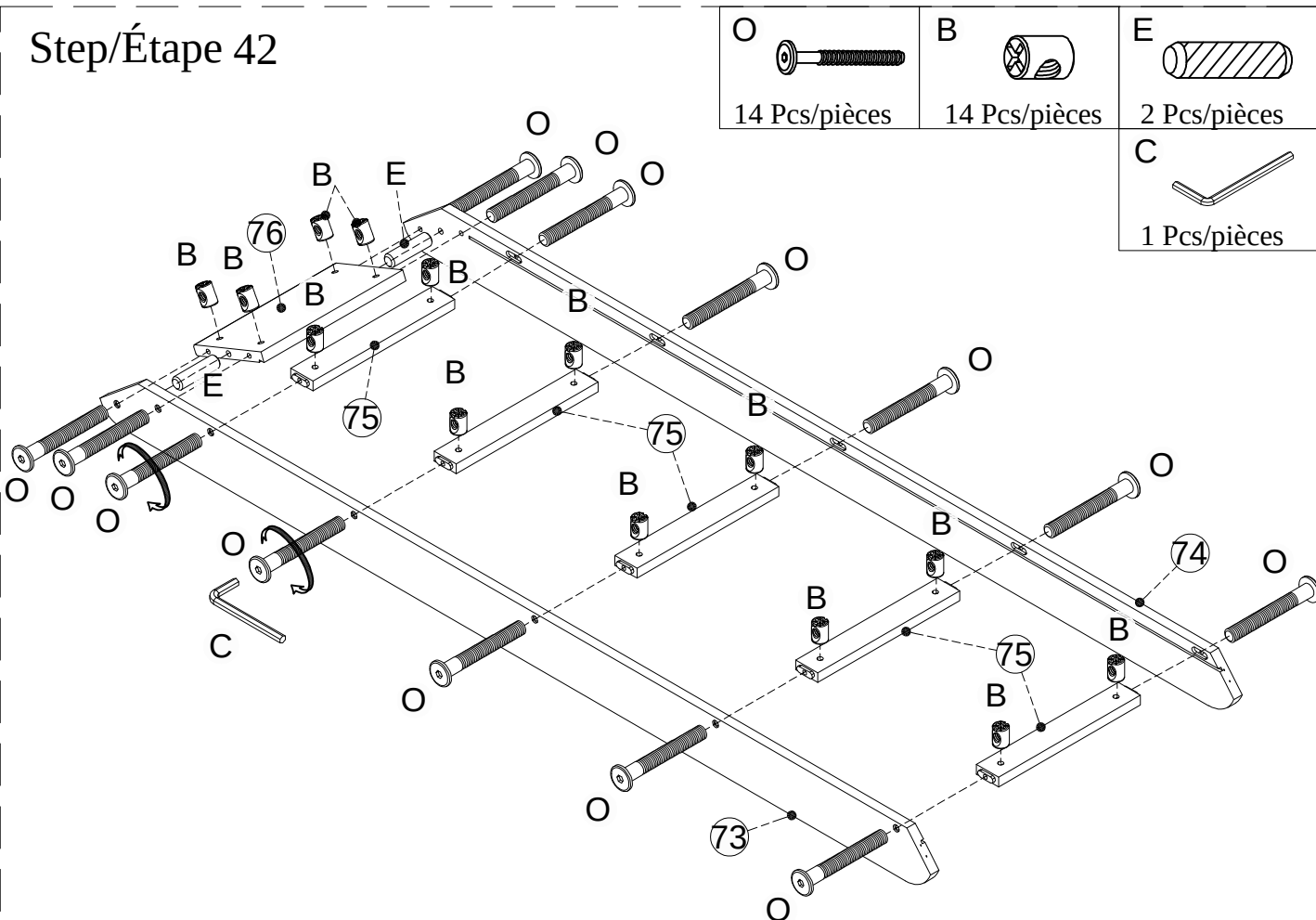
S



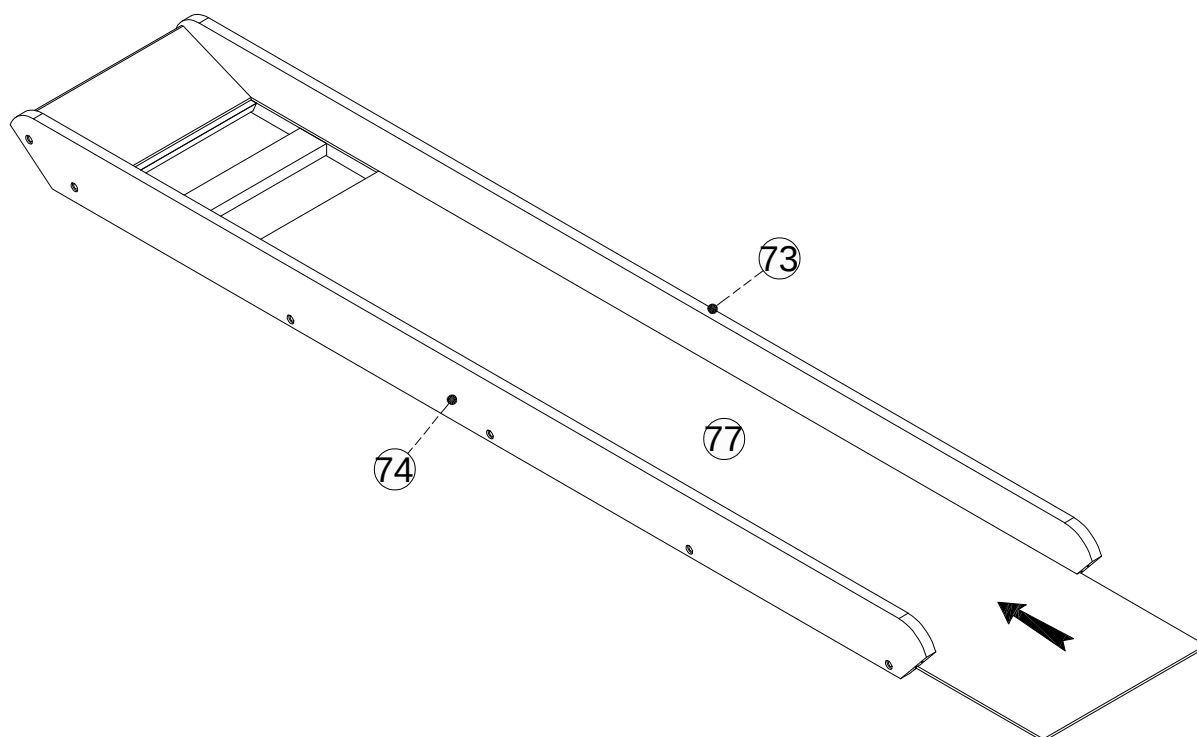
4 Pcs/pièces



## Step/Étape 42

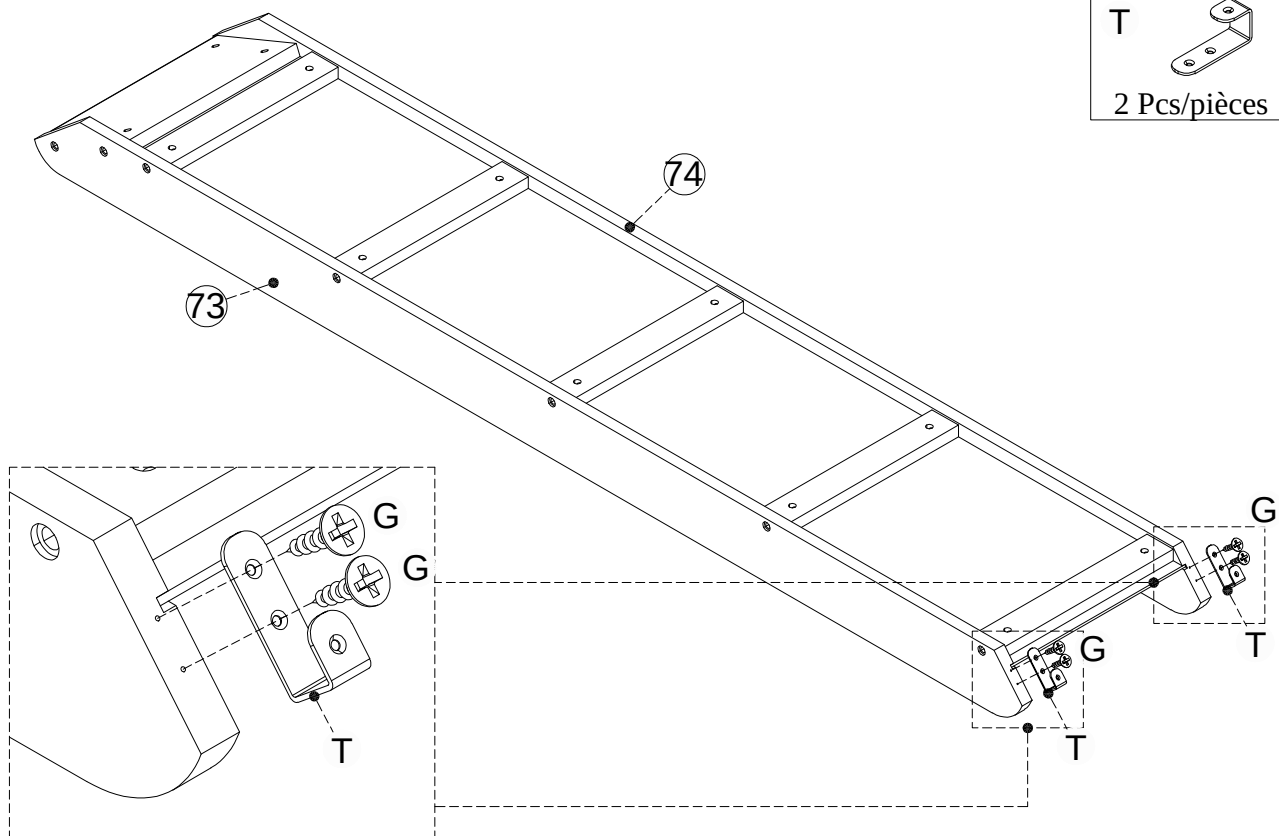


## Step/Étape 43

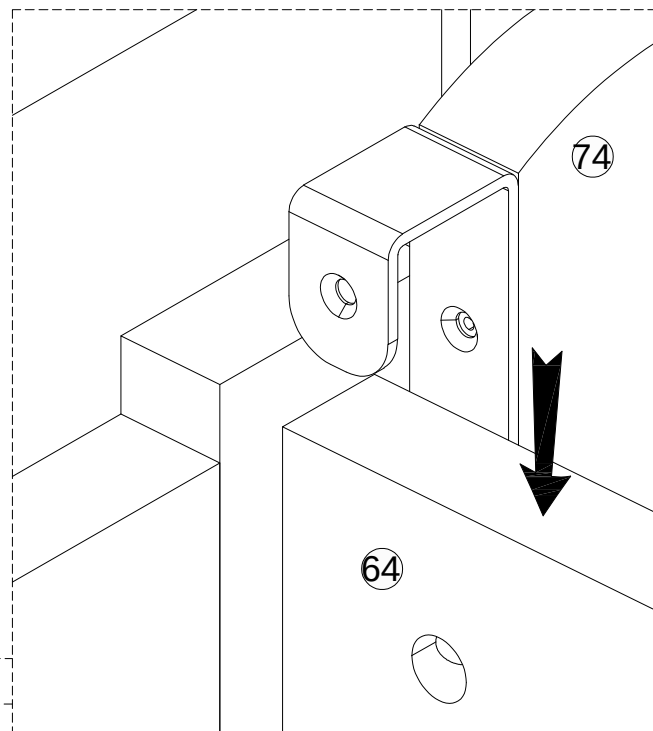
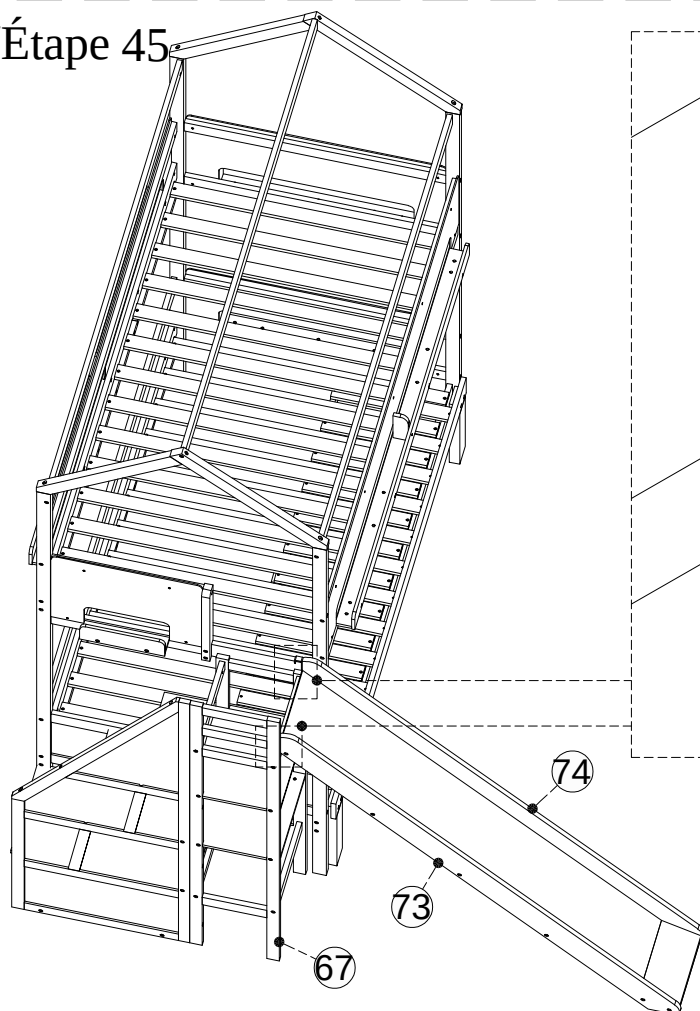


# Step/Étape 44

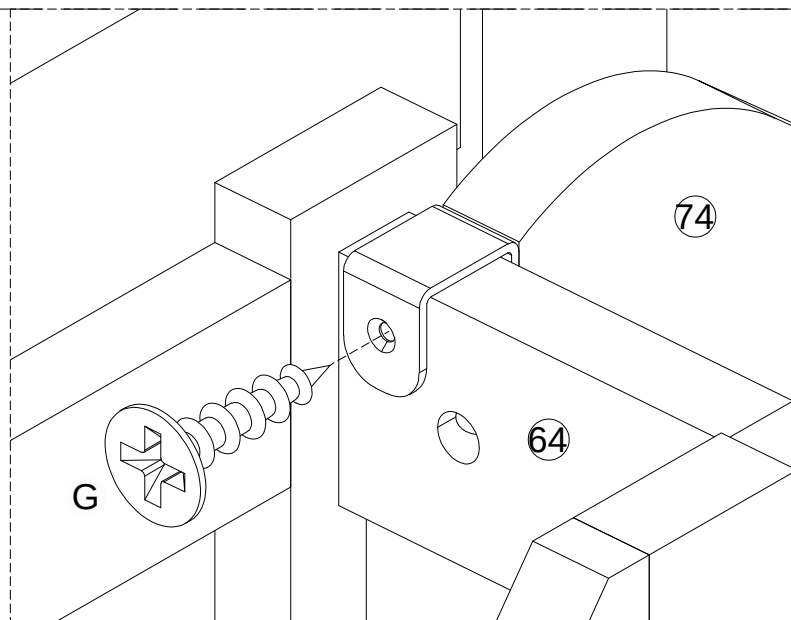
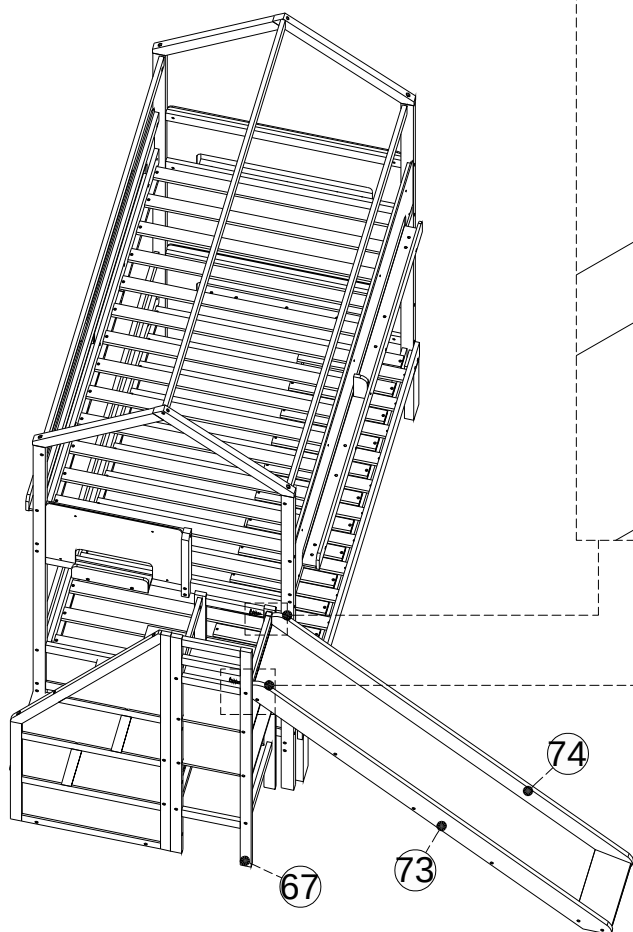
|              |                                                                                     |
|--------------|-------------------------------------------------------------------------------------|
| G            |  |
| 4 Pcs/pièces |                                                                                     |
| T            |  |
| 2 Pcs/pièces |                                                                                     |



# Step/Étape 45

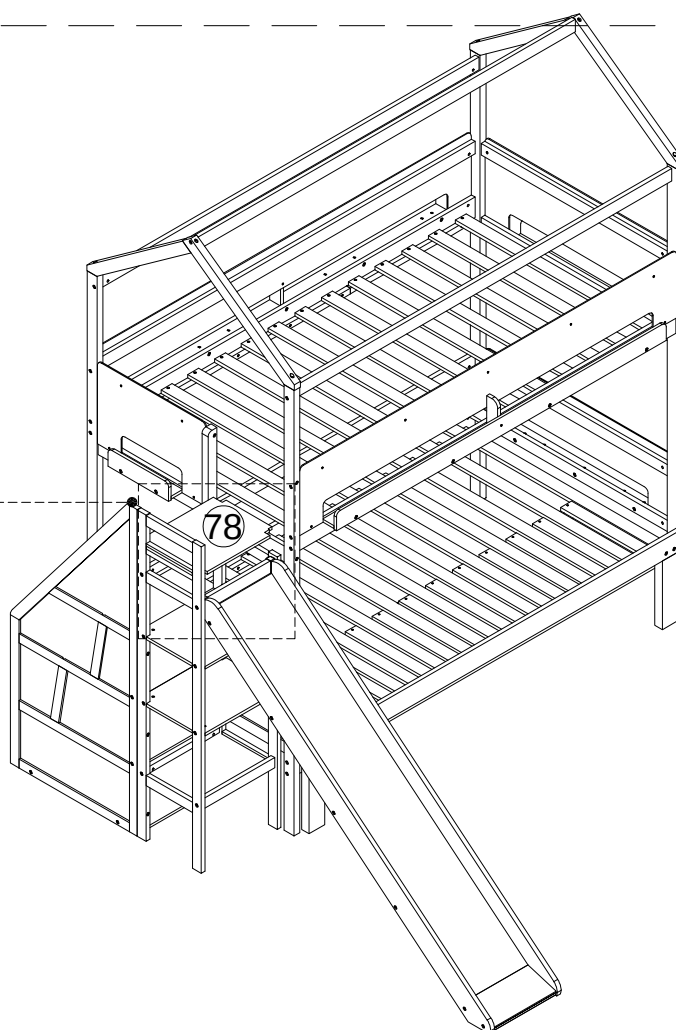
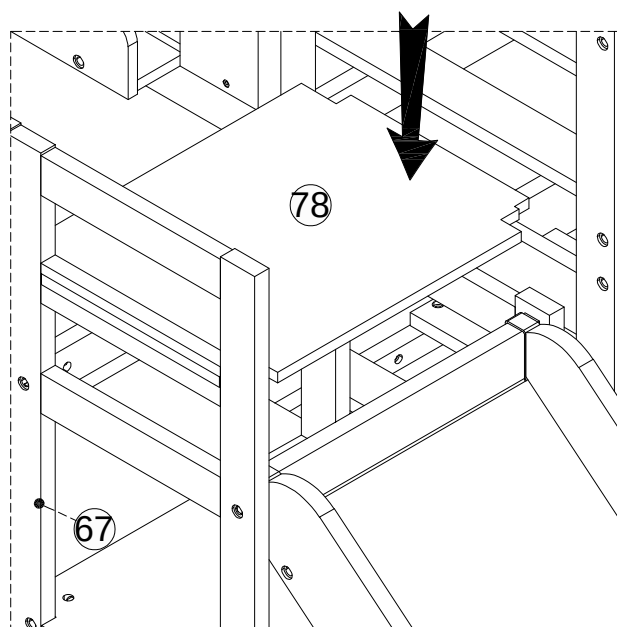


## Step/Étape 46

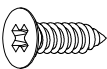


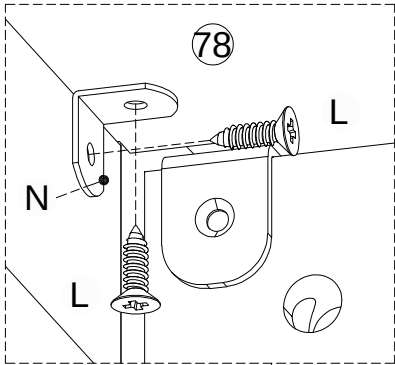
G   
2 Pcs/pièces

## Step/Étape 47

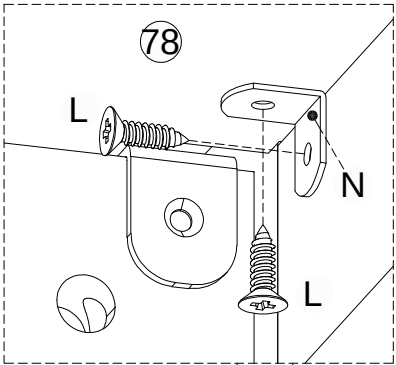


Step/Étape 48

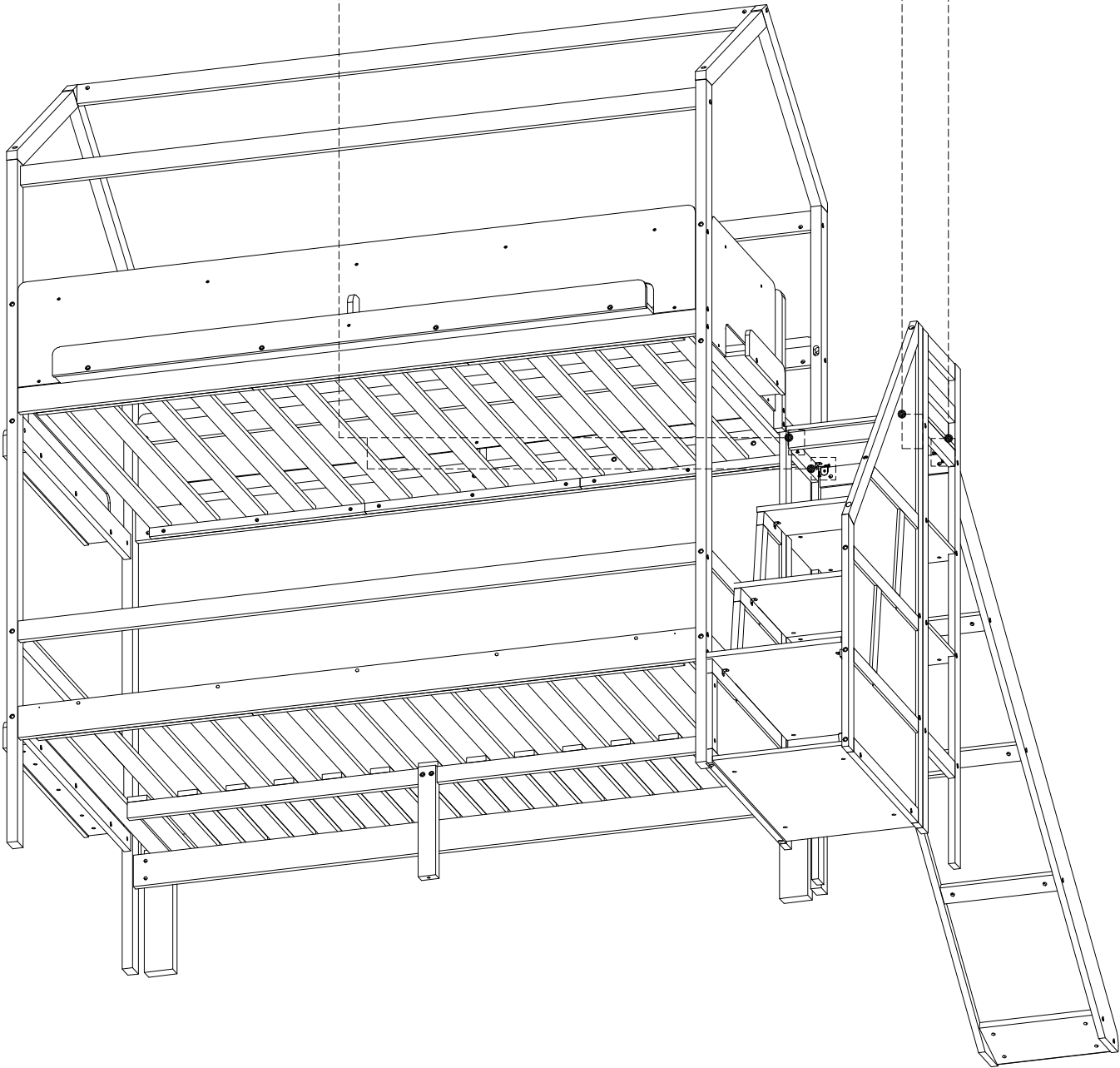
|              |                                                                                     |              |                                                                                     |
|--------------|-------------------------------------------------------------------------------------|--------------|-------------------------------------------------------------------------------------|
| N            |  | L            |  |
| 4 Pcs/pièces |                                                                                     | 8 Pcs/pièces |                                                                                     |



Left x2



Right x2



# COMPLETED - COMPLÉTÉ

