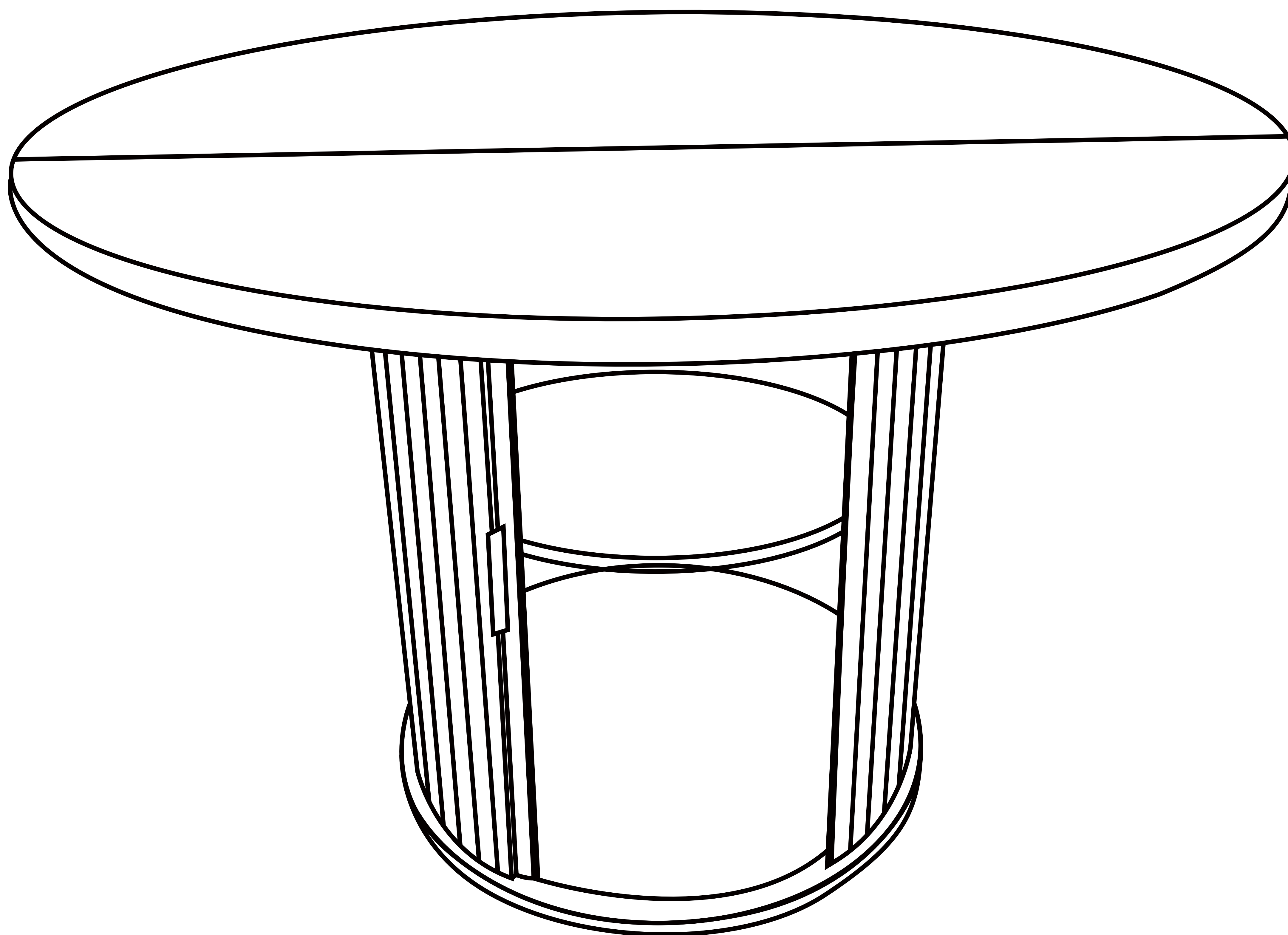


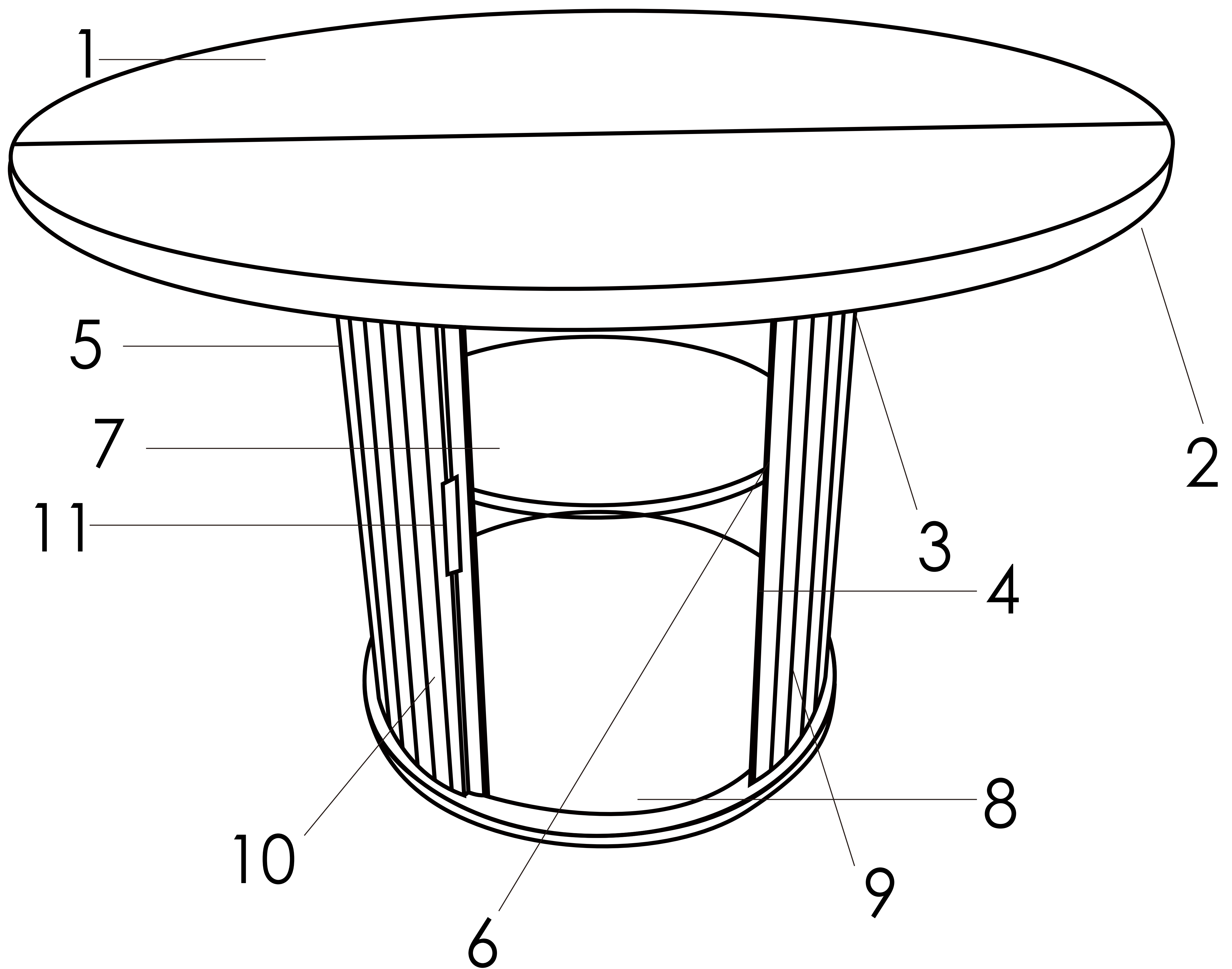
STARY

Assembly Manual Dining Table DT017



Please read this manual carefully before any operation and keep it properly for future use.
Customer service: **ecservice@isunon.com**

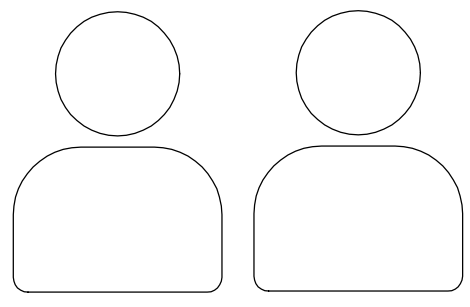
Exploded View



Components List

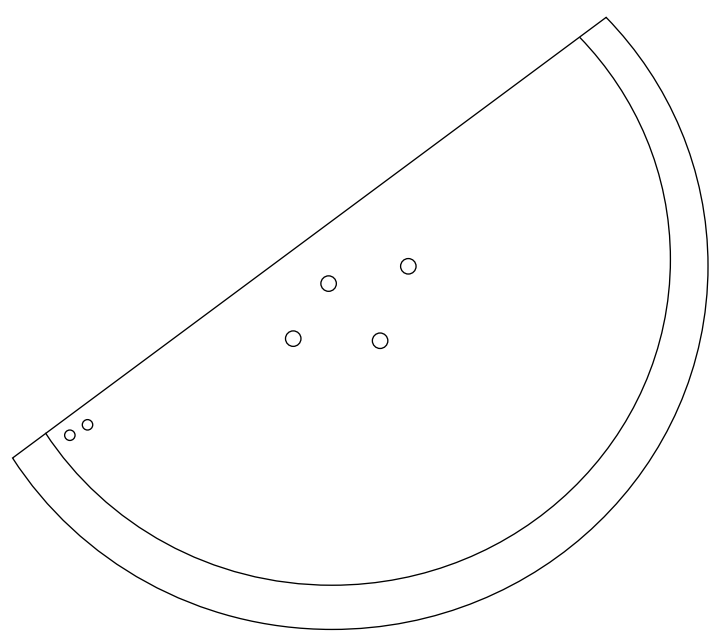
30 min

Assembly Time



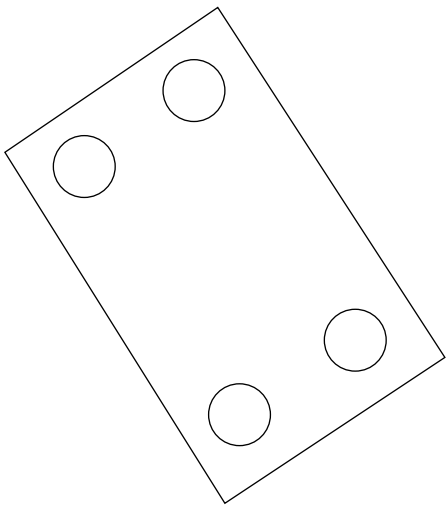
Two people

Note:The number after "+" sign indicates the extra piece(s).



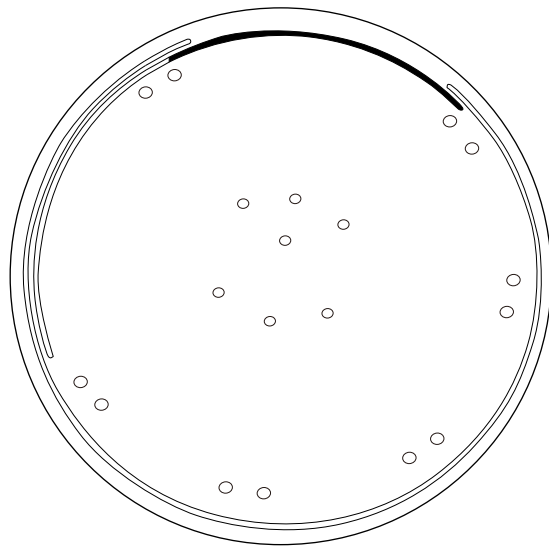
1

Desktop*2



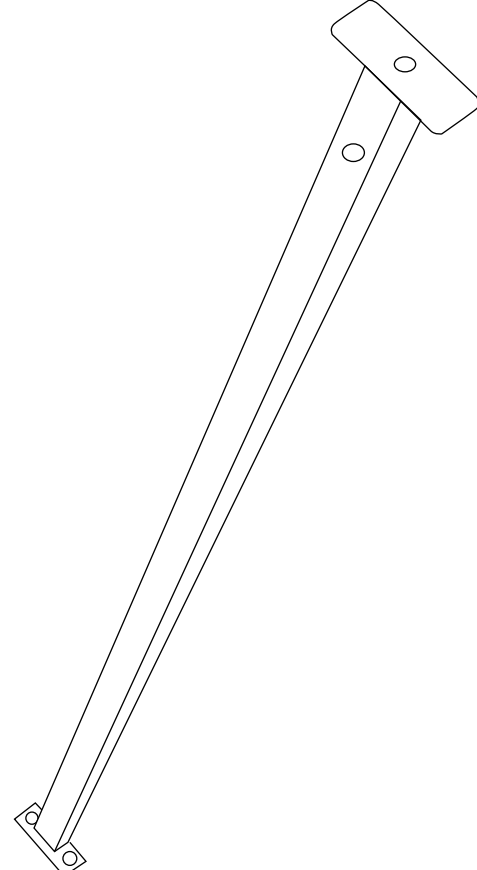
2

connector*2



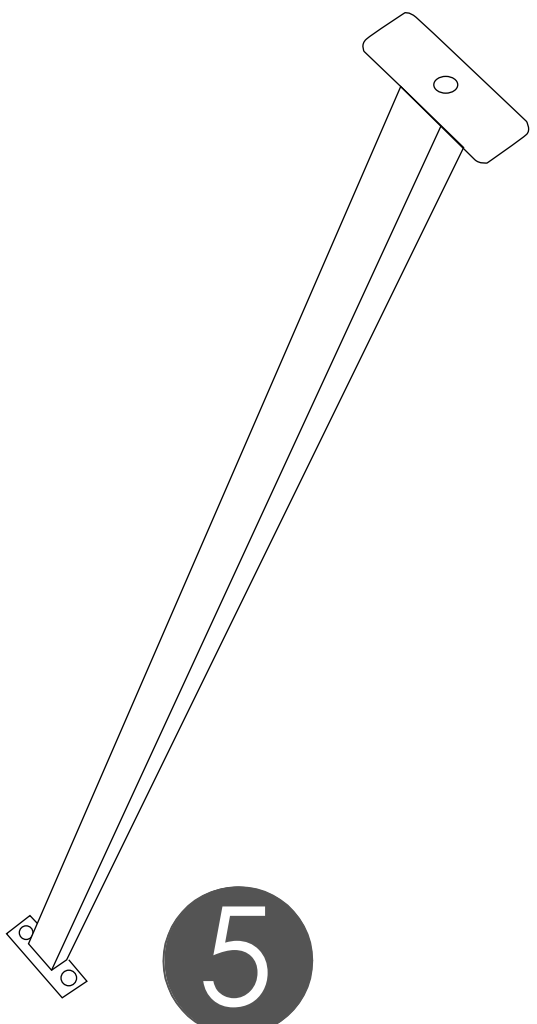
3

Plate*1



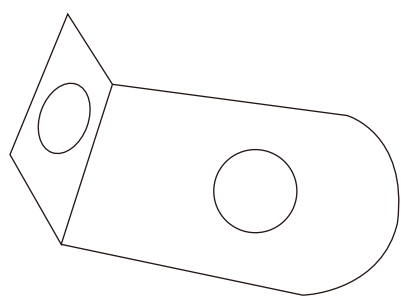
4

leg*3



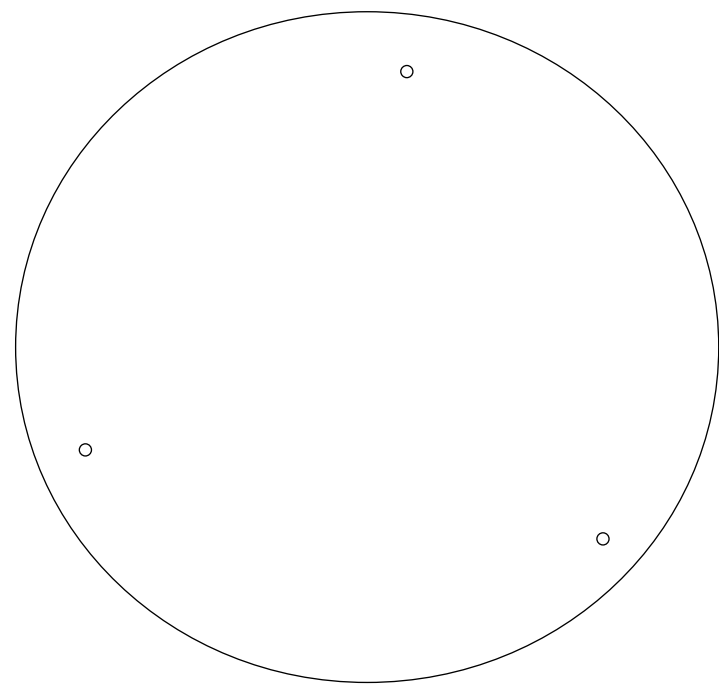
5

leg*4



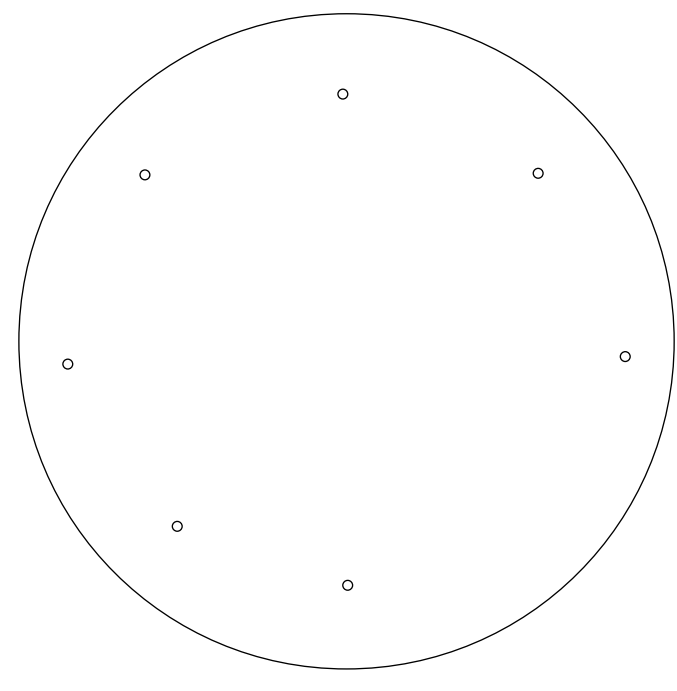
6

L-shaped
Iron Sheet*3



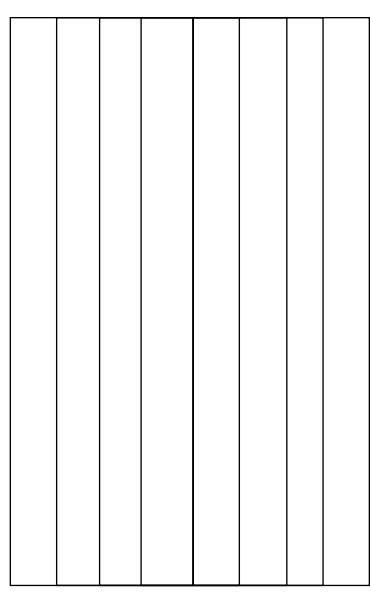
7

Middle Plate*1



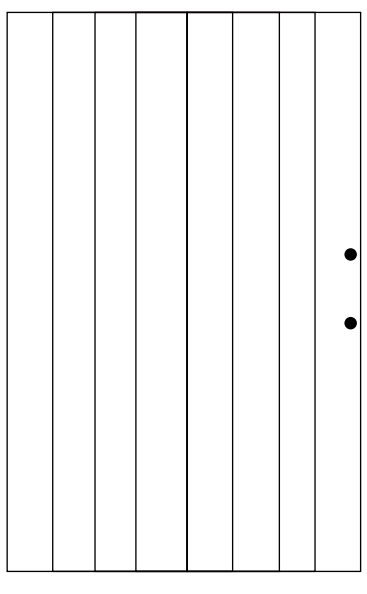
8

Base*1



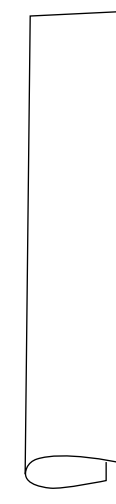
9

Enclosure
Plate*3



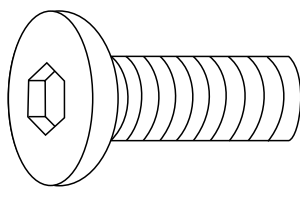
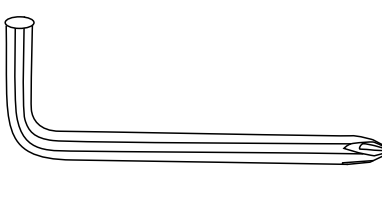
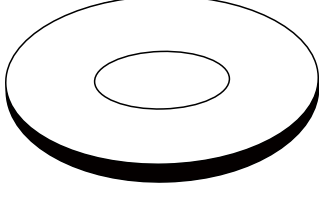
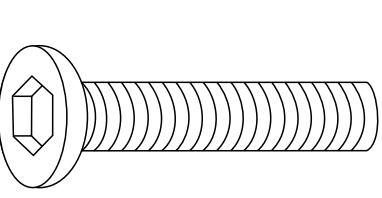
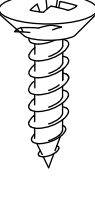
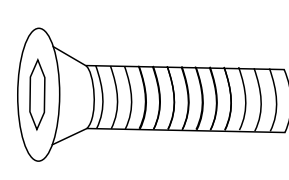
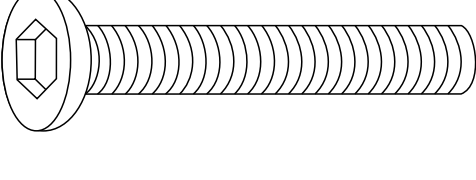
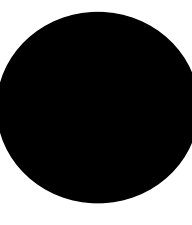
10

Enclosure
Plate*1



11

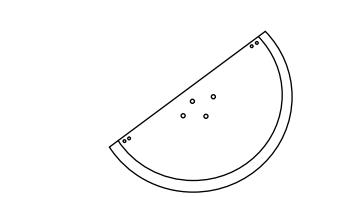
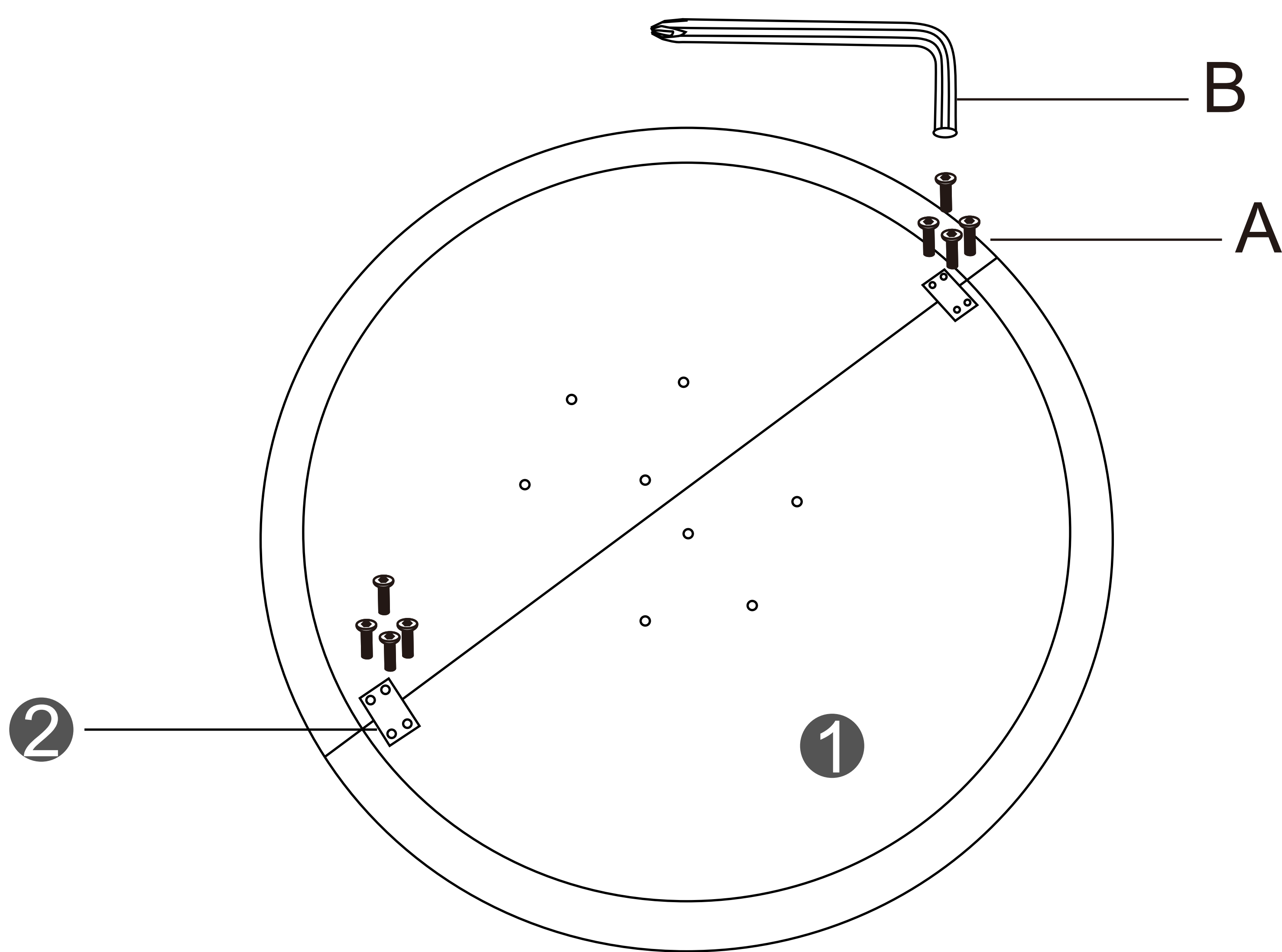
Handle*1

A			B			C			D			E		
														
Bolt	M6x13mm	25+2	Allen wrench	#5	1	Washer	M6x20x1.5mm	8+1	Bolt	M6x25mm	8+1	Screw	M3x13mm	3+1
F			G			H								
														
Bolt	M4x10mm	2+1	Bolt	M6x40mm	7+1	Felt Pad		12+1						

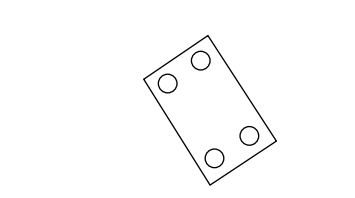
Assembly Instruction

STEP 1

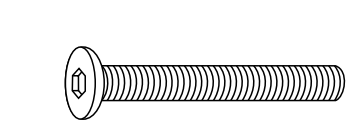
Connect the desktop(1) using the square connector (2), and use wrench(B) to tighten all the bolts (A). Do NOT fully tighten the bolts until all of them are in the correct holes. This will allow you slight adjustments during the assembly.



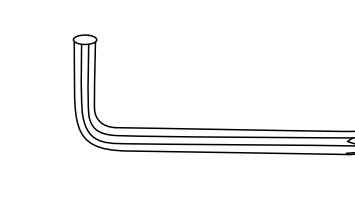
1*2



2*2



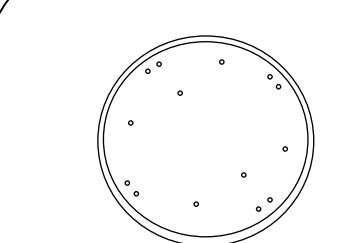
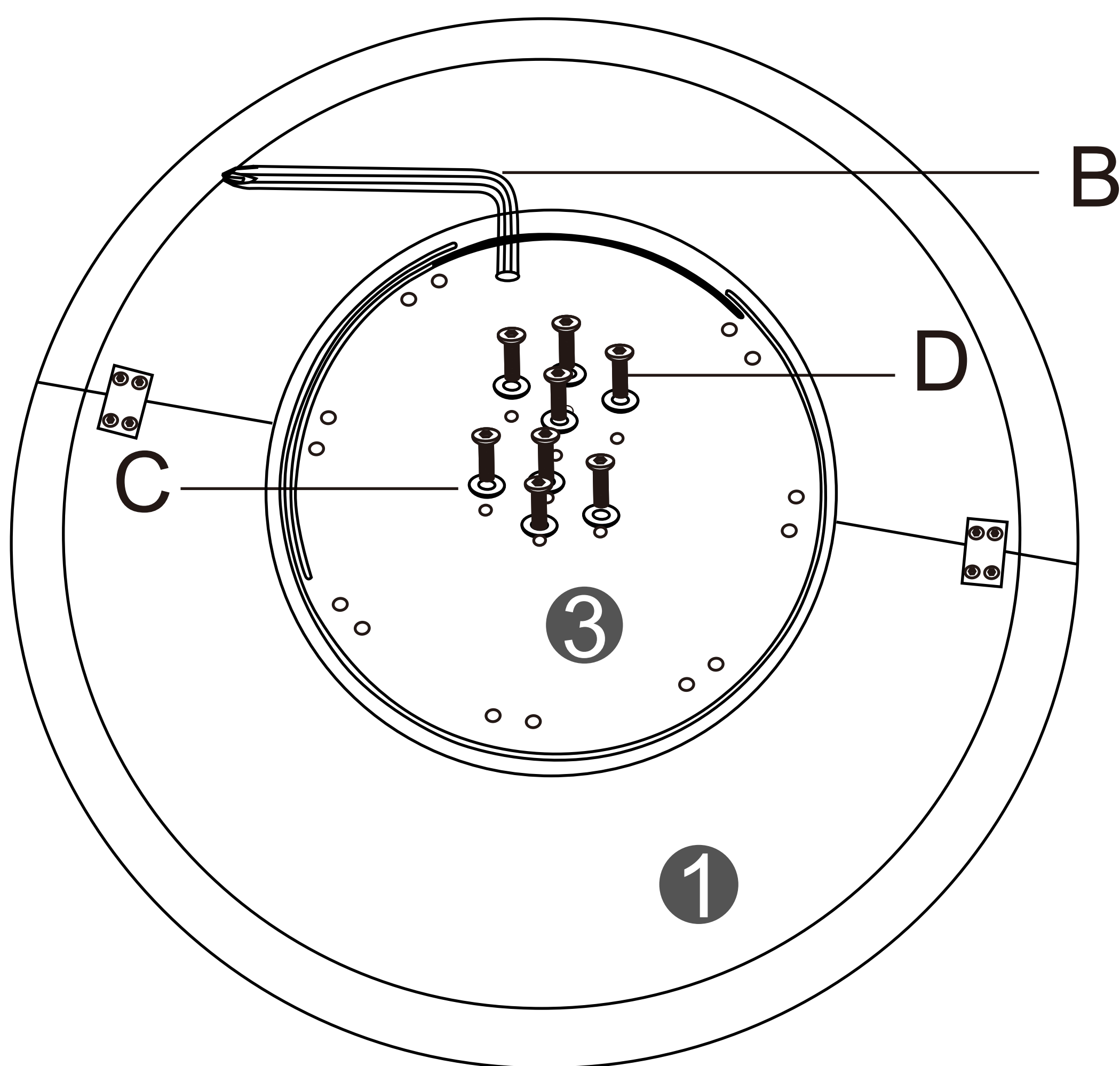
A*8



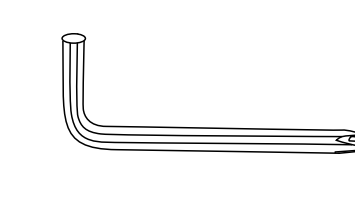
B*1

STEP 2

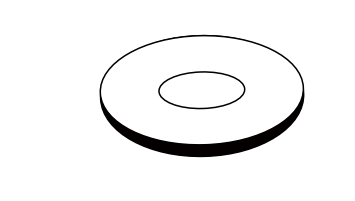
Connect desktop(1) with plate(3), and use wrench(B) to tighten all the bolts (D) and washers (C). Do NOT fully tighten the bolts until all of them are in the correct holes. This will allow you slight adjustments during the assembly.



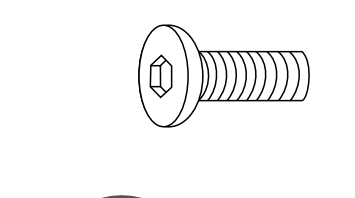
3*1



B*1



C*8

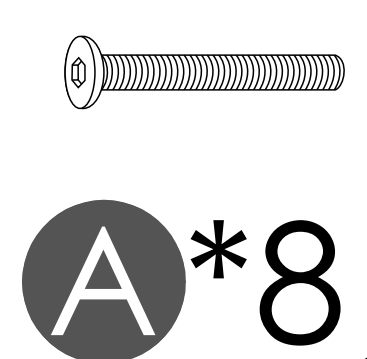
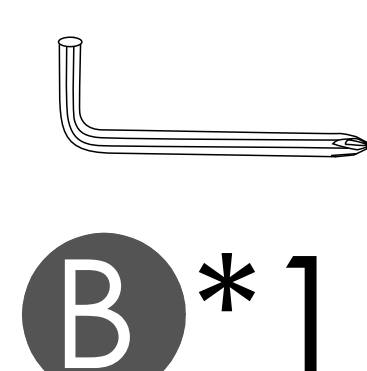
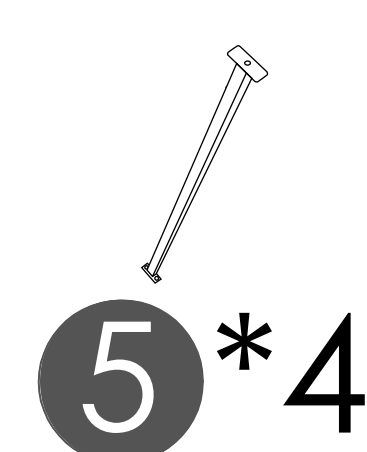
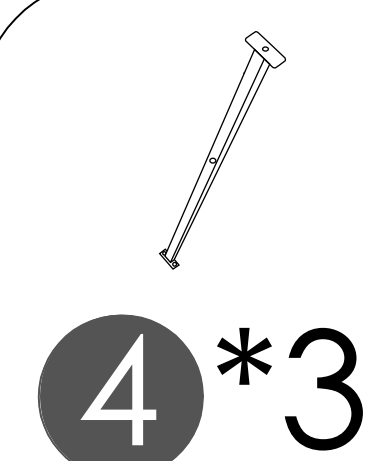
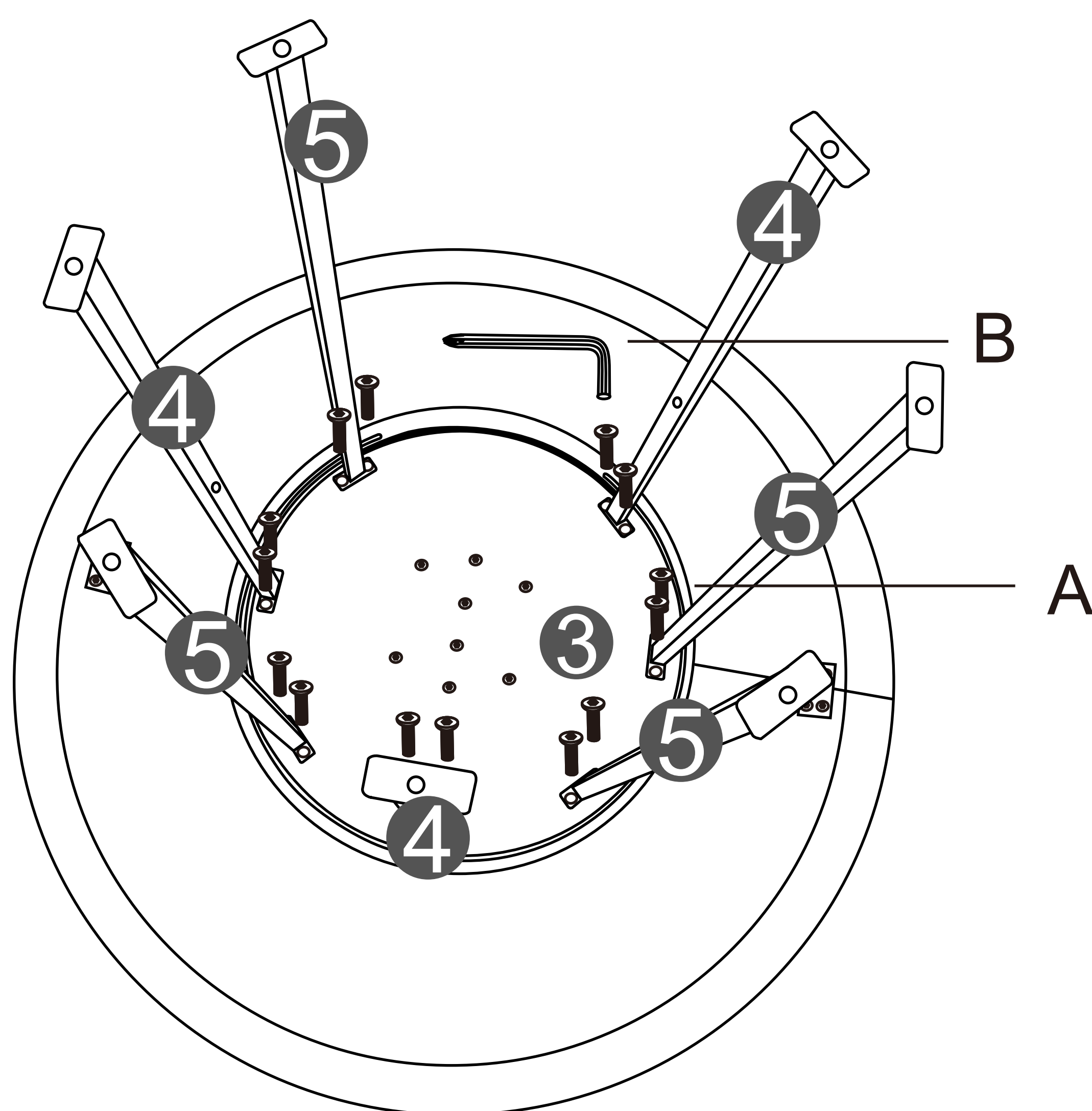


D*8

Assembly Instruction

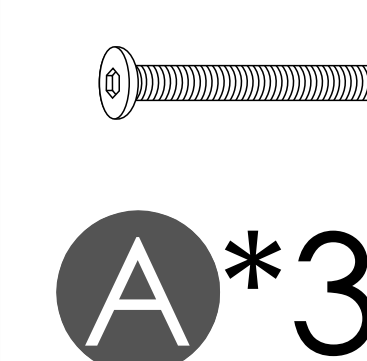
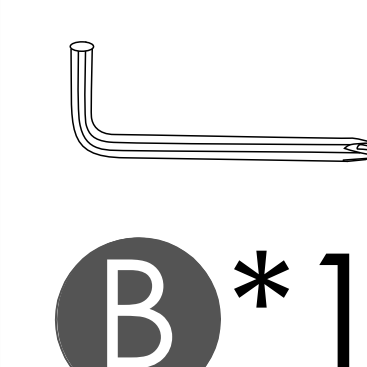
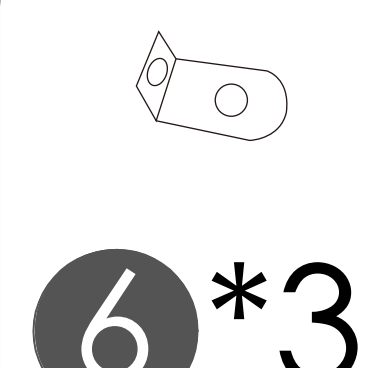
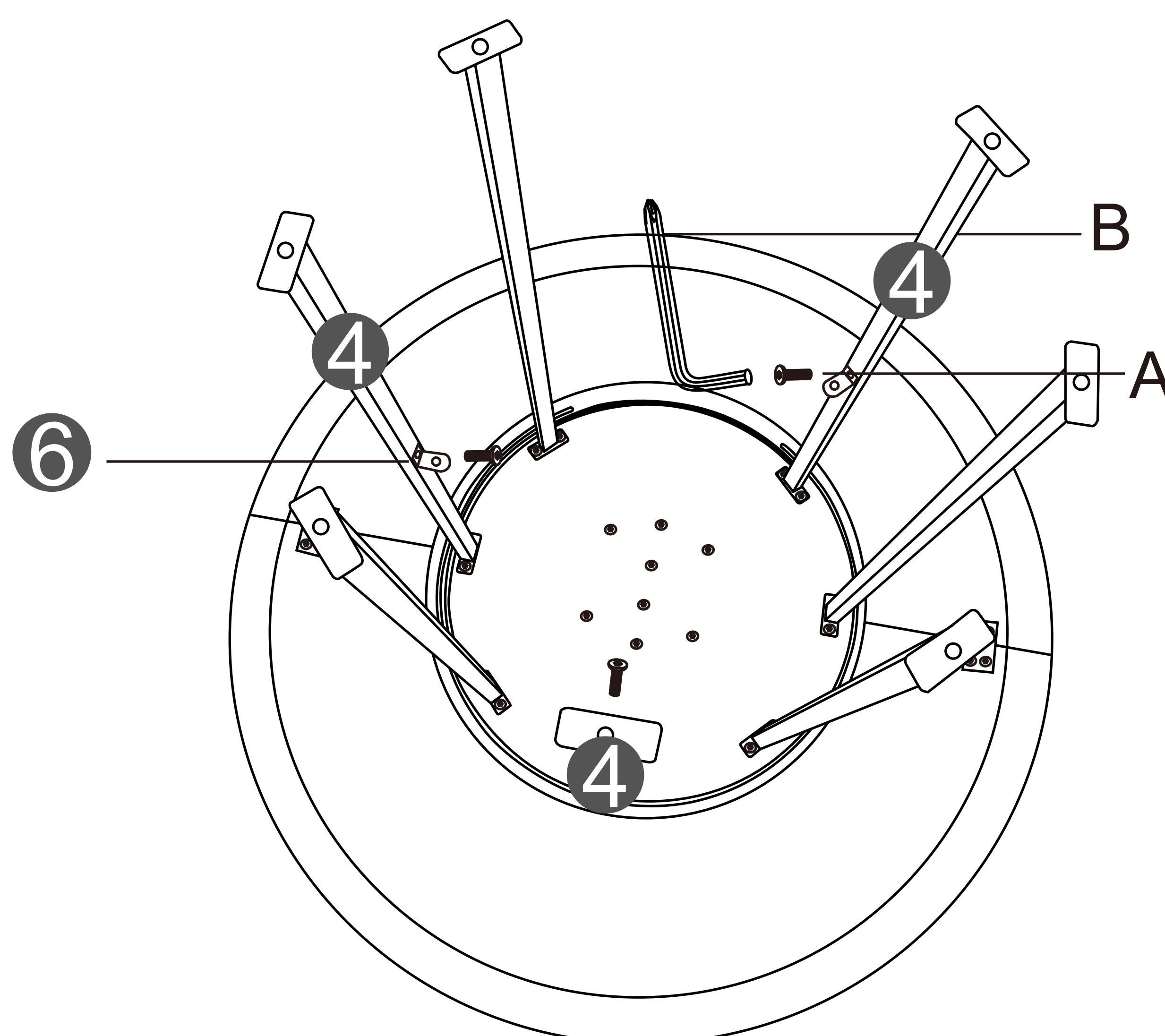
STEP 3

Connect legs(4) & legs(5) with plate (3) in an alternating way, and use the wrench (B) to tighten the bolts (A). Do NOT fully tighten the bolts until all of them are in the correct holes. This will allow you slight adjustments during the assembly.



STEP 4

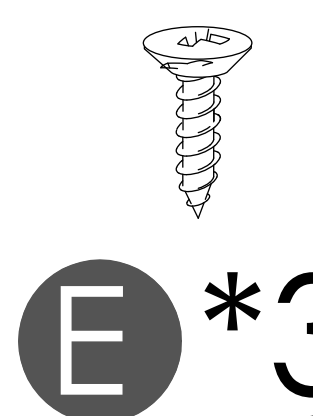
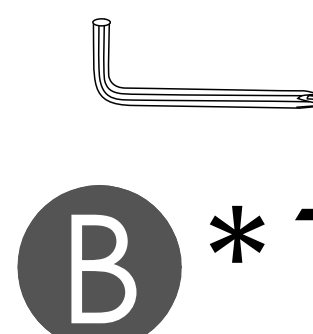
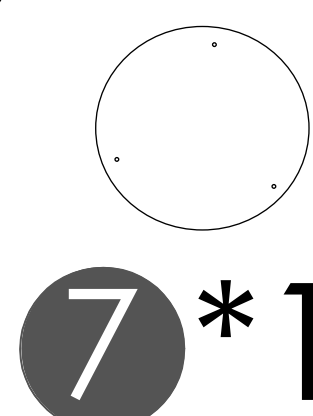
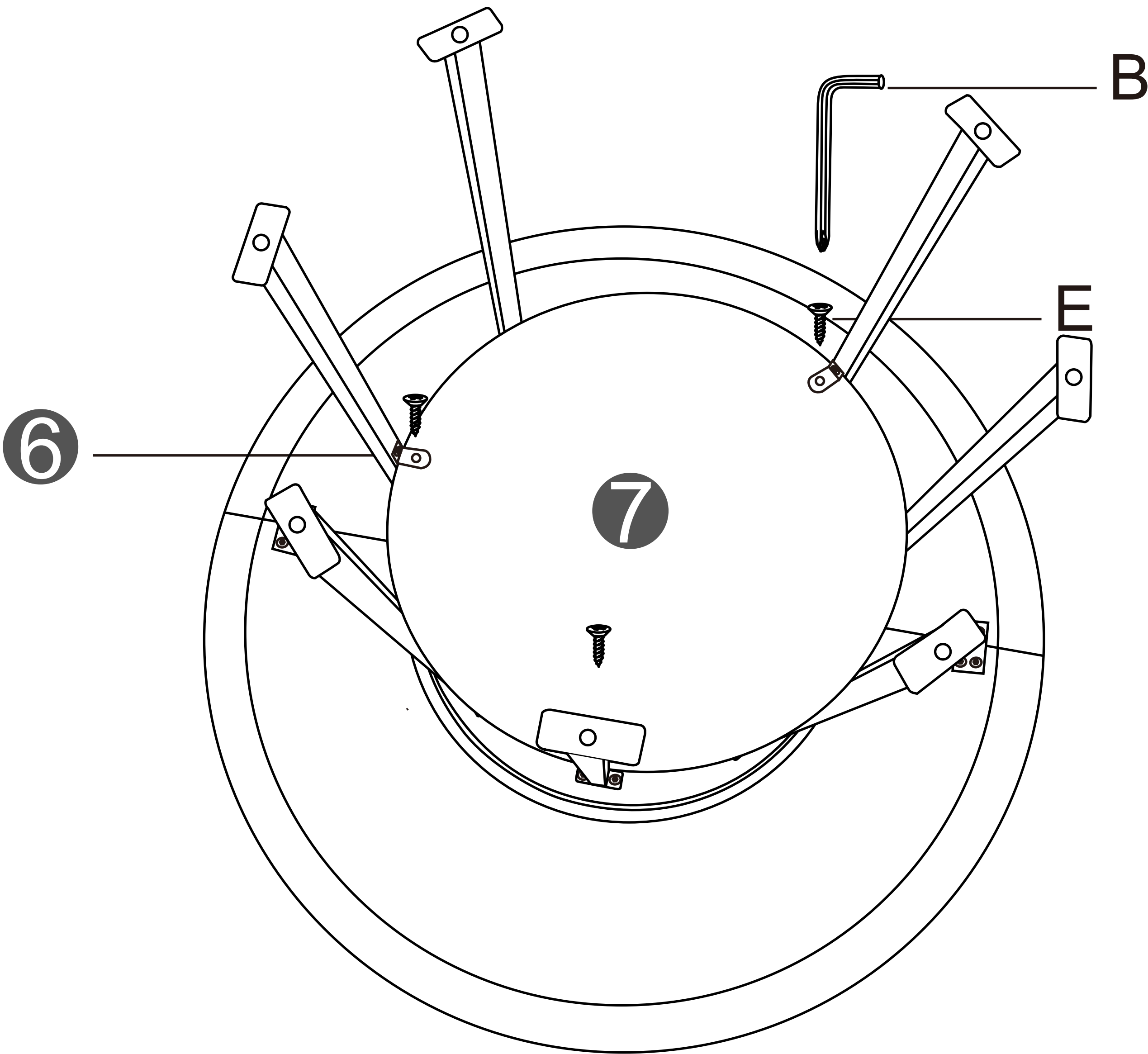
Connect the iron sheet (6) with legs (4), and use the wrench (B) to tighten the bolts (A). Do NOT fully tighten the bolts until all of them are in the correct holes. This will allow you slight adjustments during the assembly.



Assembly Instruction

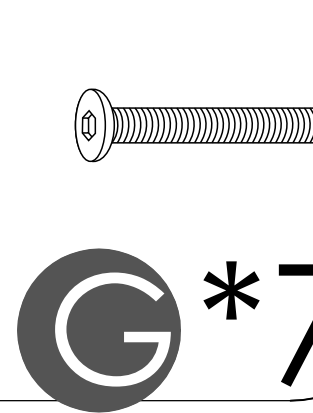
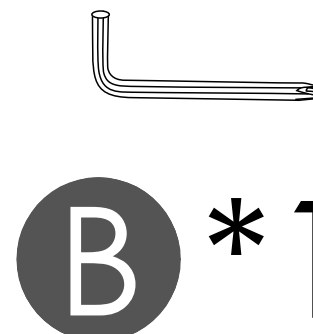
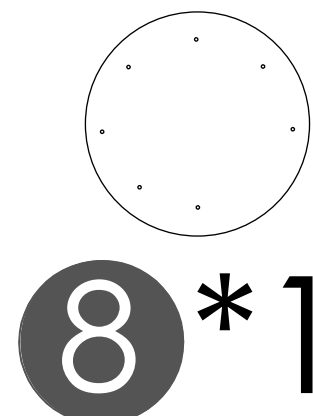
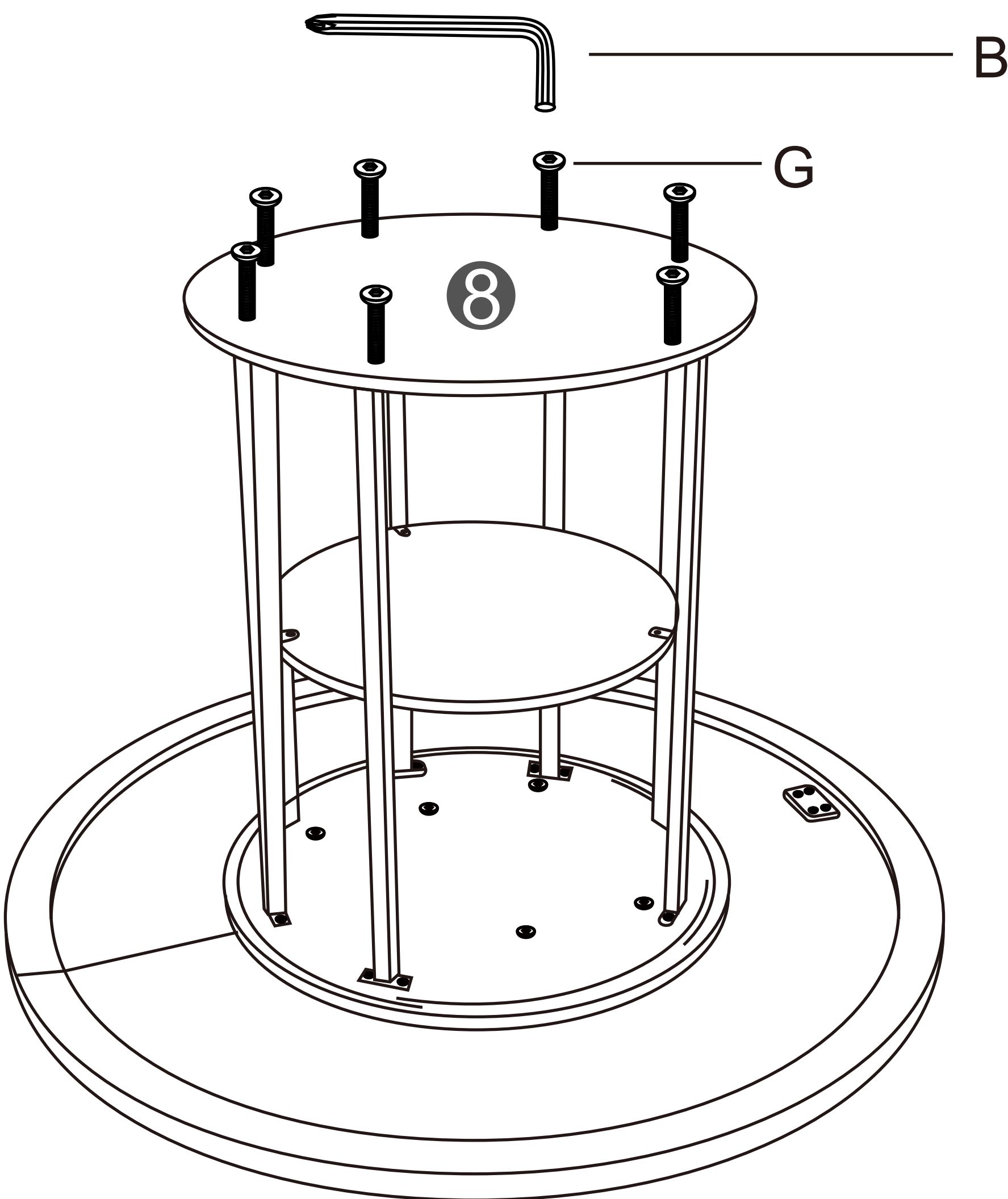
STEP 5

Connect middle plate(7) with iron sheet(6), and use the wrench (B) to tighten the screws (E). Do NOT fully tighten the bolts until all of them are in the correct holes. This will allow you slight adjustments during the assembly.



STEP 6

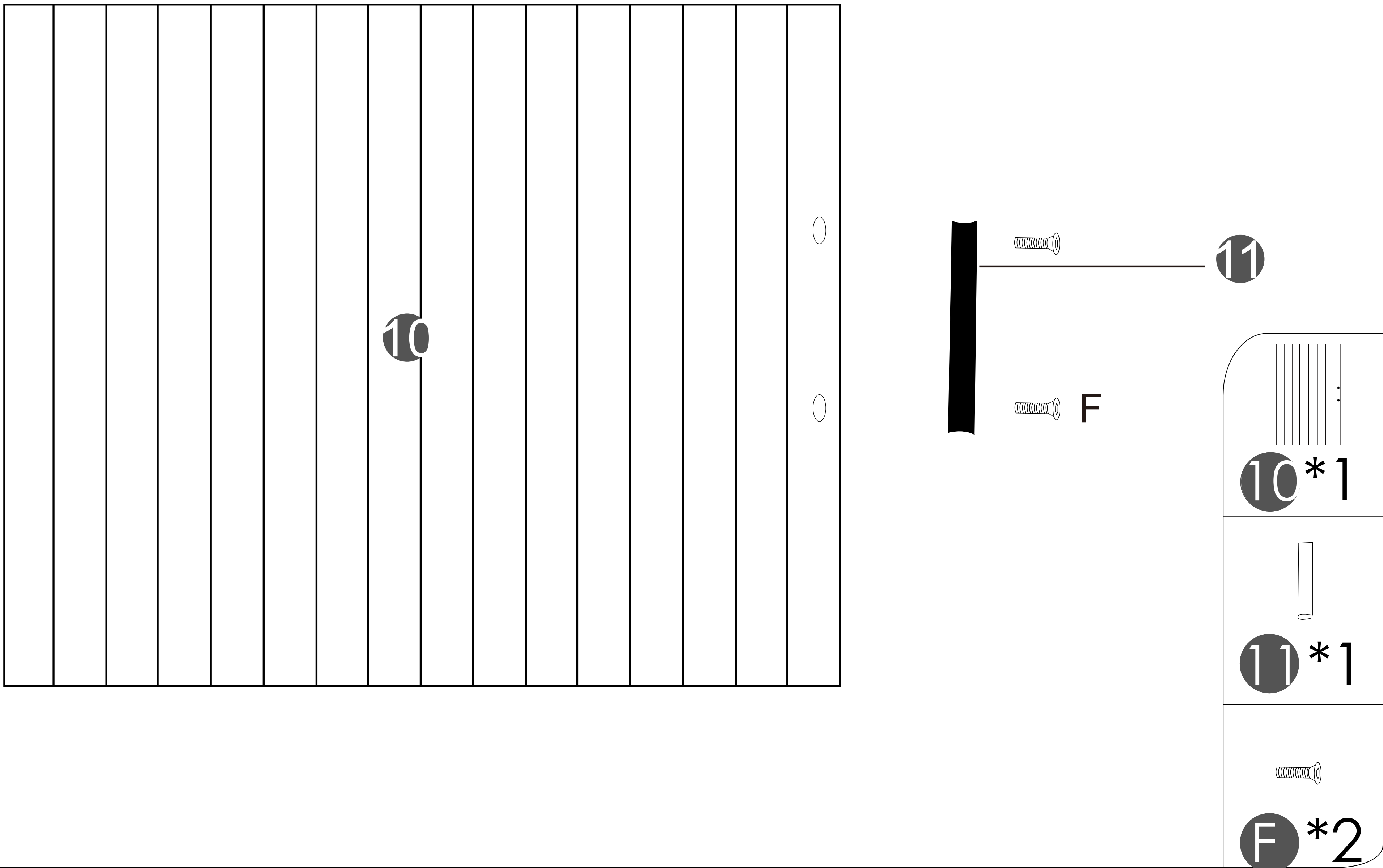
Connect base(8) with legs, and use the wrench (B) to turn the bolts (G) **3** turns, leaving them loose for now.



Assembly Instruction

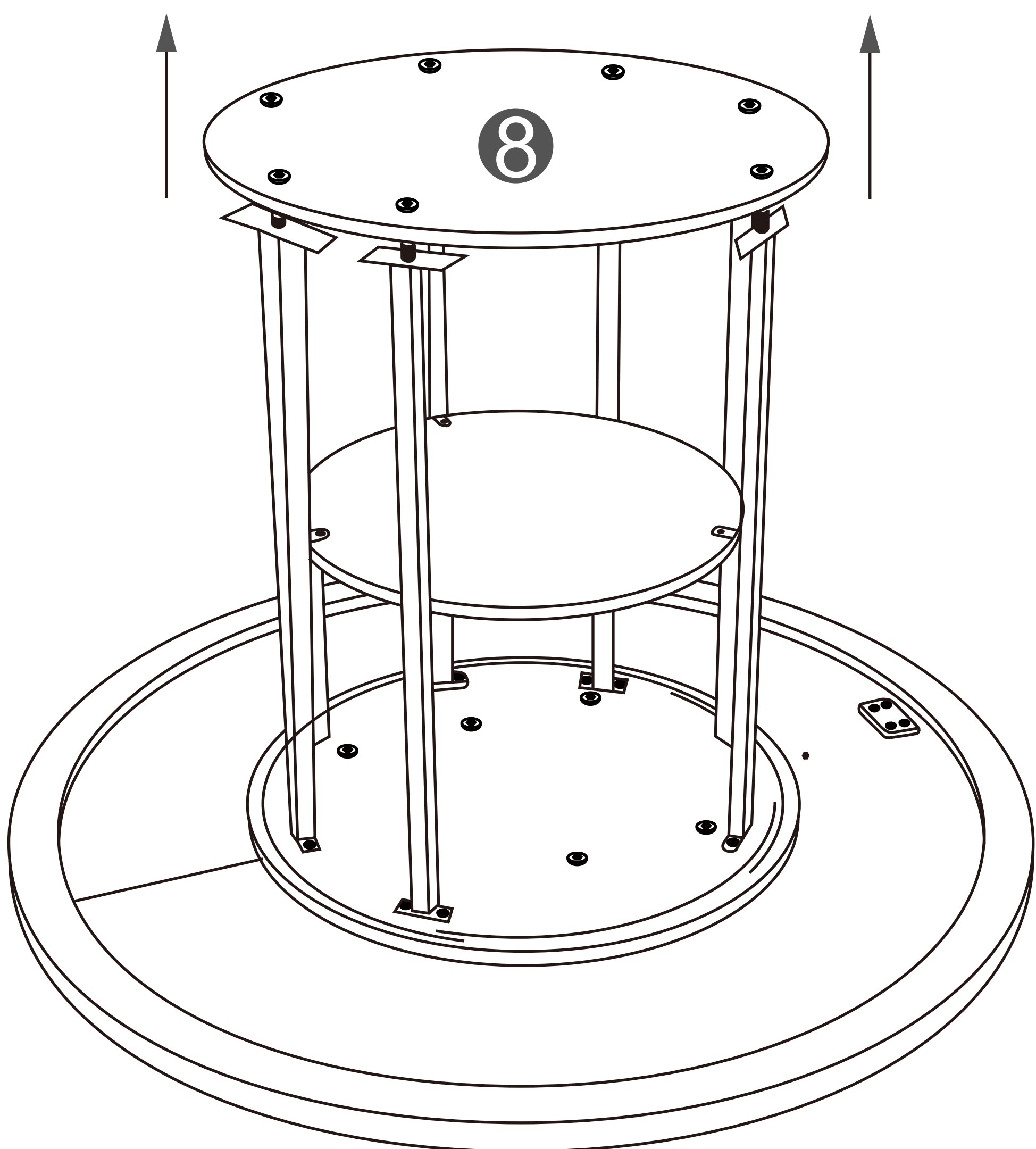
STEP 7

Connect the handle(11) with enclosure plate(10), and use the wrench (B) to fully tighten the bolts (F) on the handle(11). Do NOT fully tighten the bolts until all of them are in the correct holes. This will allow you slight adjustments during the assembly.



STEP 8

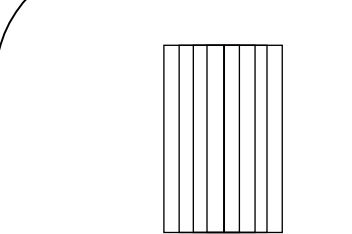
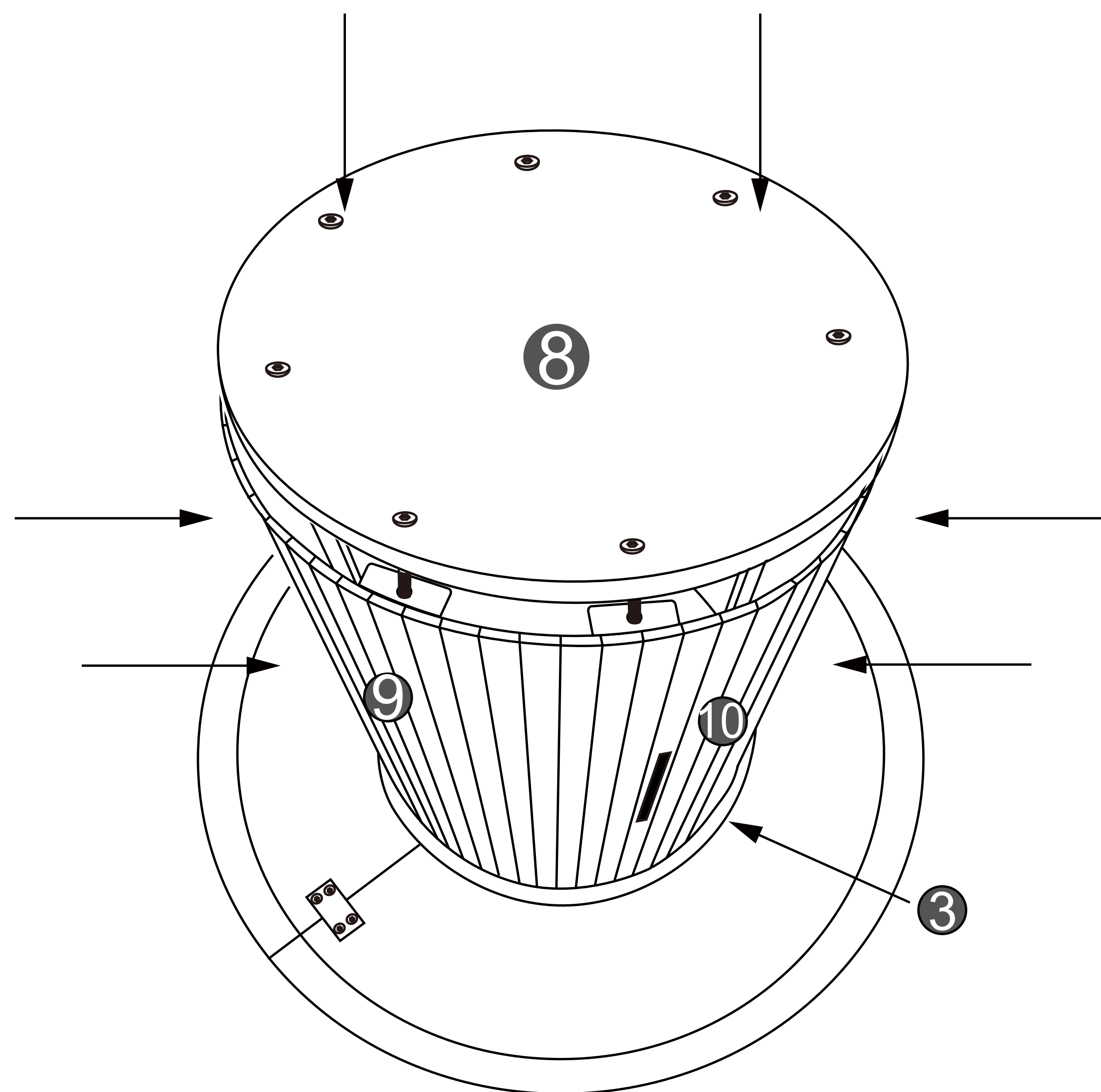
Lift base(8) upward to the highest position.



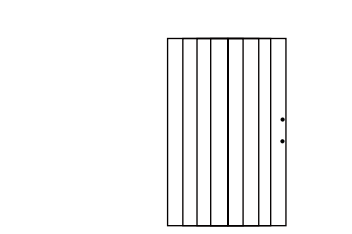
Assembly Instruction

STEP 9

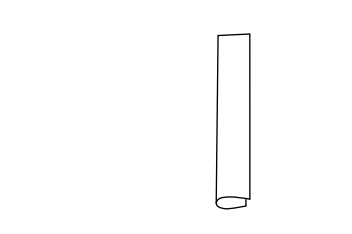
Connect enclosure plate (9)&(10) with plate (3). ⚠ After inserting enclosure plate(9)&(10) completely into slot of plate (3), press down base (8). When installing base (8) and enclosure plate(9)&(10) , pat enclosure plate(9)&(10) to ensure that it is fully inserted into the slot.



9*3



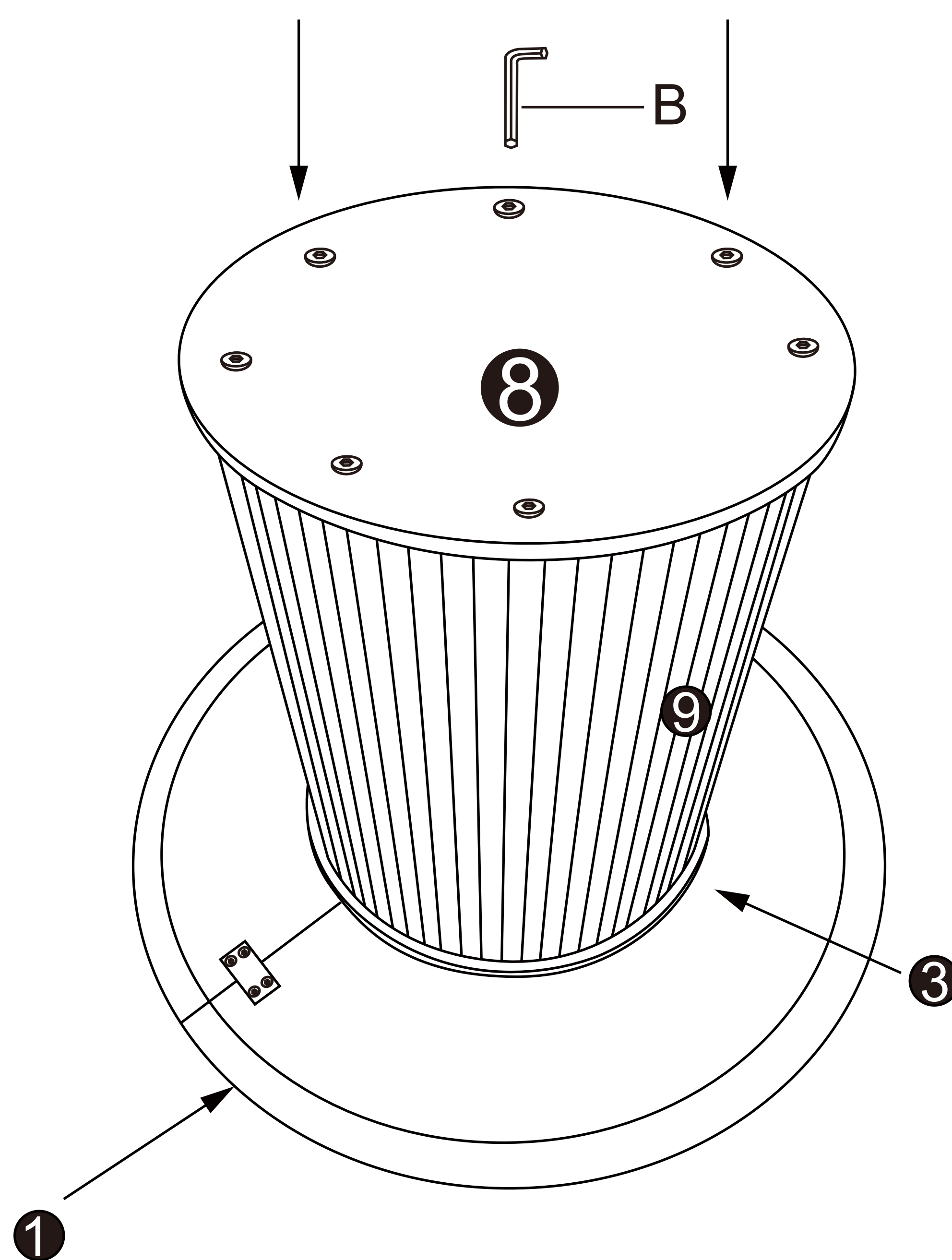
10*1



11*1

STEP 10

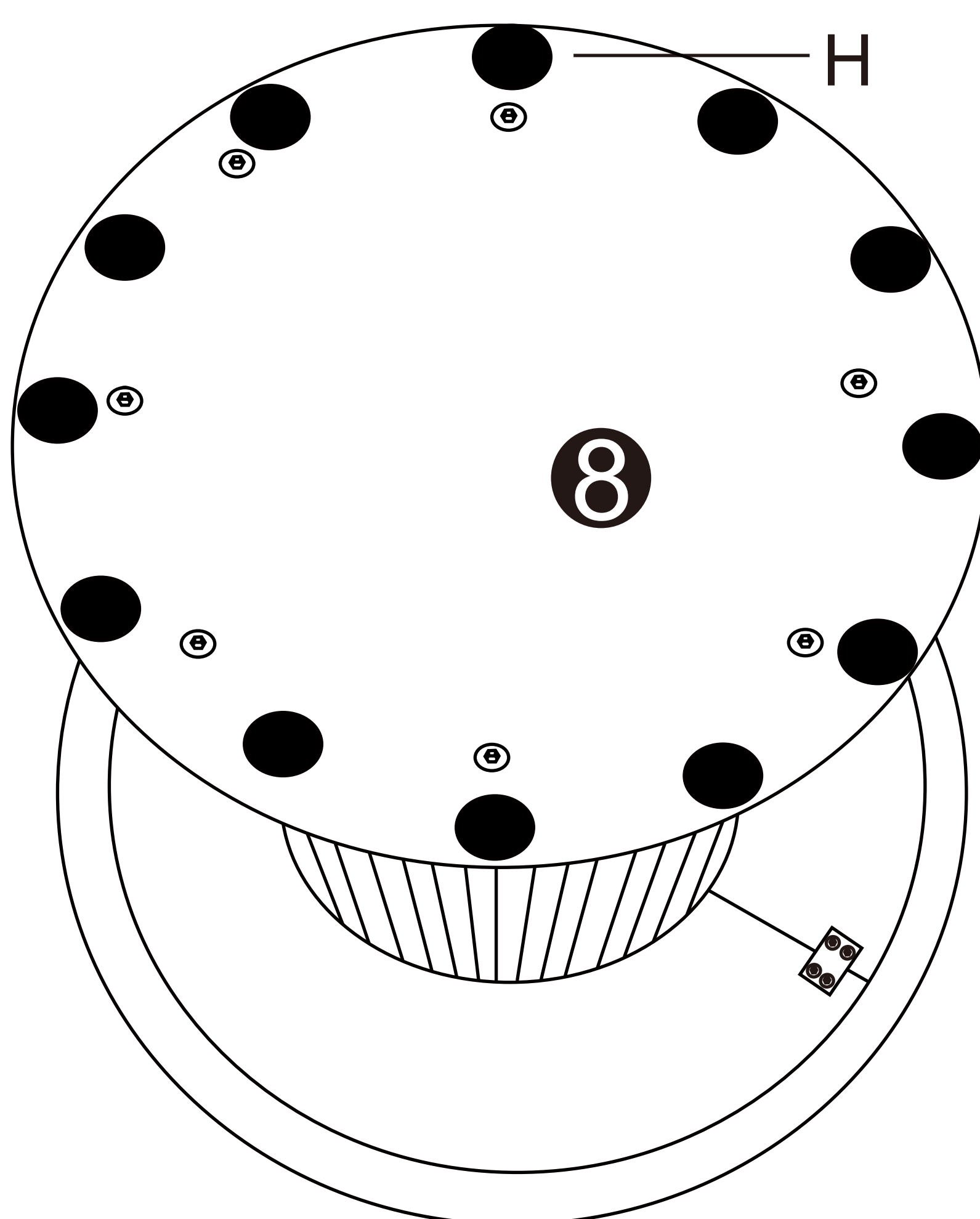
Use the wrench (B) to fully tighten the bolts (G) on the base(8).

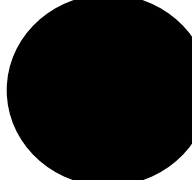


Assembly Instruction

STEP 11

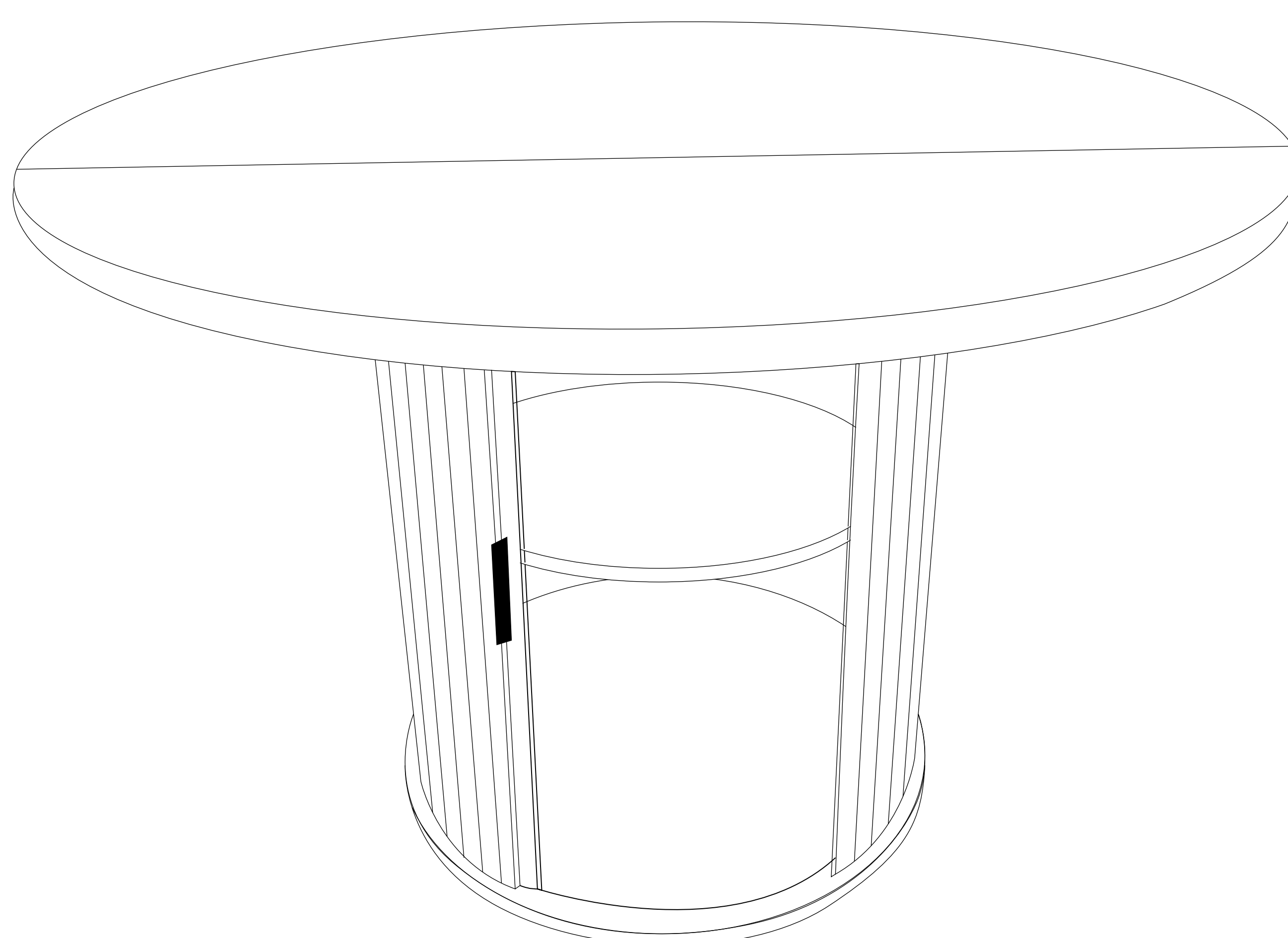
Stick the felt pad (H) to the bottom of base (8) as shown in the figure.




H*12

STEP 12

Flip the table over. The assembly is done.



DONE