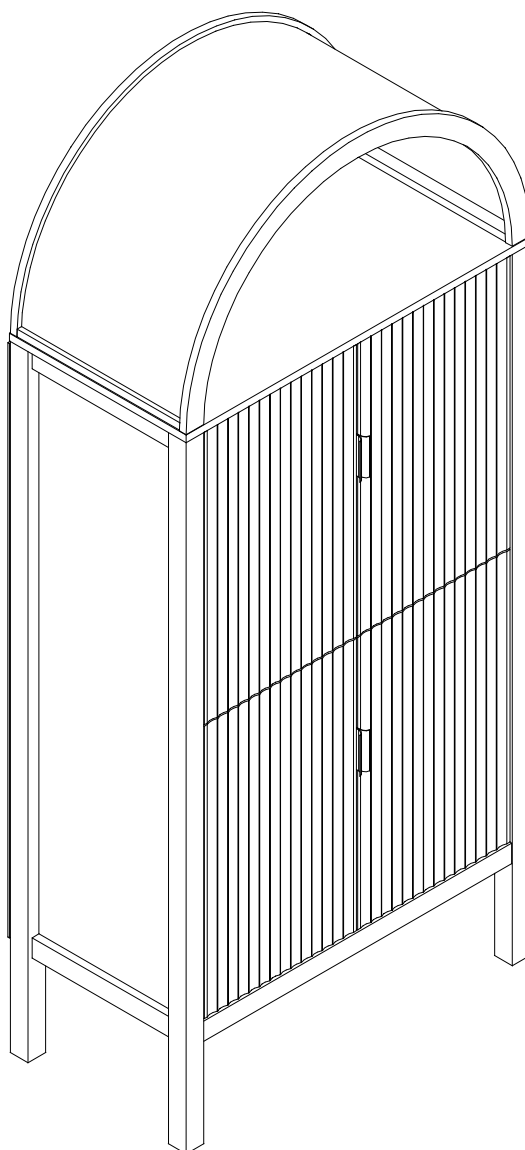


ASSEMBLY INSTRUCTION

MODEL#WS013

Thank you for purchasing the quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and metal hardware. Compare with all parts list to be sure all parts are present. If any part(s) are missing or damaged, please contact your local furniture dealer. For efficient and speedy service, please indicate the model number and code letter of part(s) needed.

*****Do not fully tighten screws until fully assembled*****



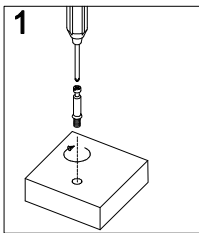
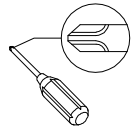
Attention:

***Some number parts listed on the instruction sheet may not be in parts bag as they may already be assembled. Carefully check parts and packing materials prior to ordering replacements.

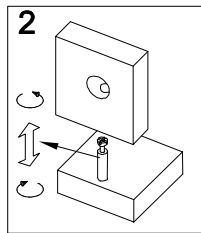
General Assembly Guidelines

- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. The three main types of hardware used to assemble this product are: wood dowels, screws and bolts.
- IV. A Phillips head screwdriver is required for the assembly of this product.

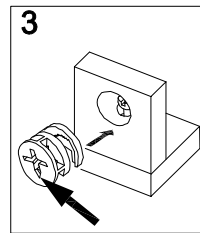
V. Cam bolt and Cam lock Assembly instruction.



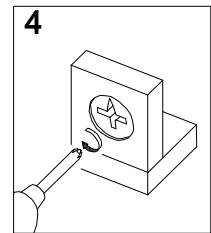
**Cam bolt
vertical installation**



**Cam bolt is
adjustable**

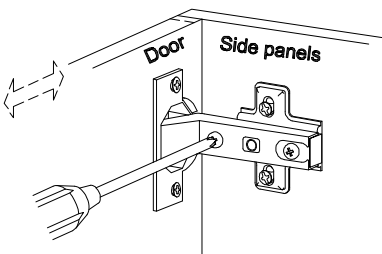


**Cam lock
the arrow is towards
the Cam bolt**

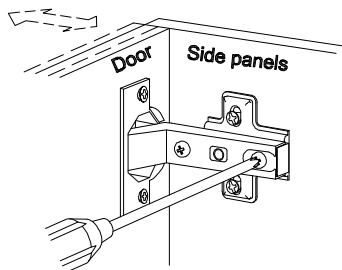


**180°
Ensure locking**

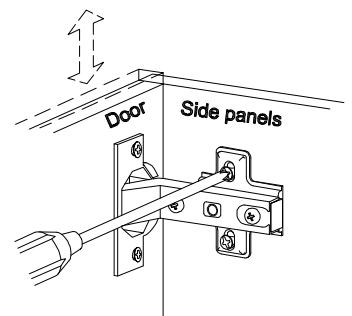
VI. Concealed hinges are three-way adjustable.



**Horizontal
by screw adjustment**



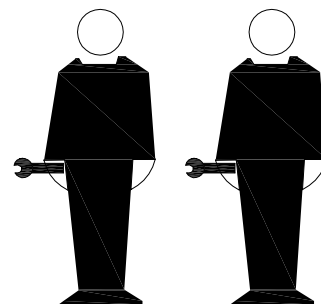
**In-and-Out
by loosening the hinge-arm
mounting screw or via cam
adjustment**



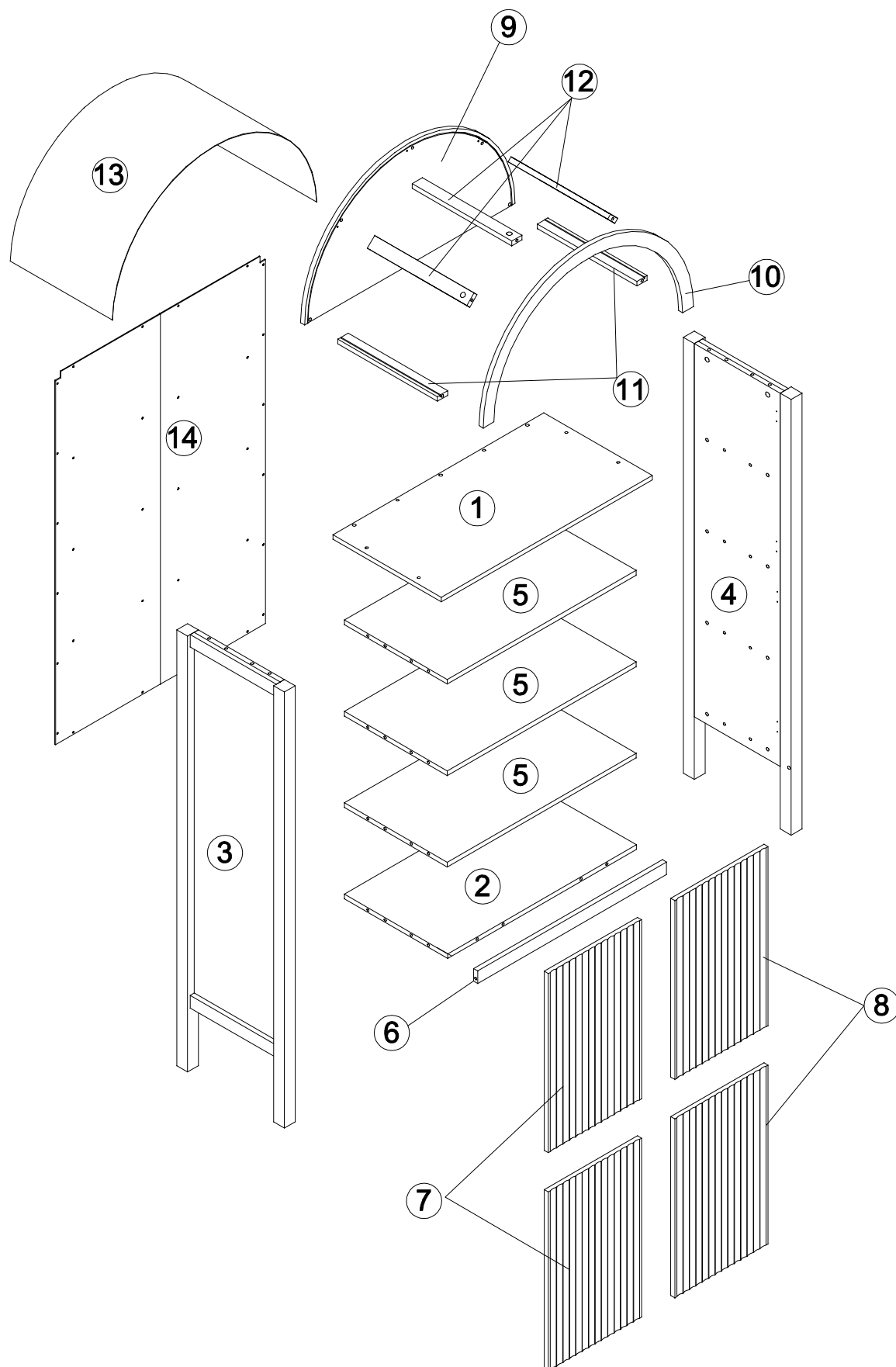
**Vertical
Via slots in the mounting
plate or via cam adjustment**

VII. Two people are recommended for ease in the assembly of this product.

VIII. Do not step on.



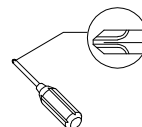
COMPONENT PARTS



Hardware List

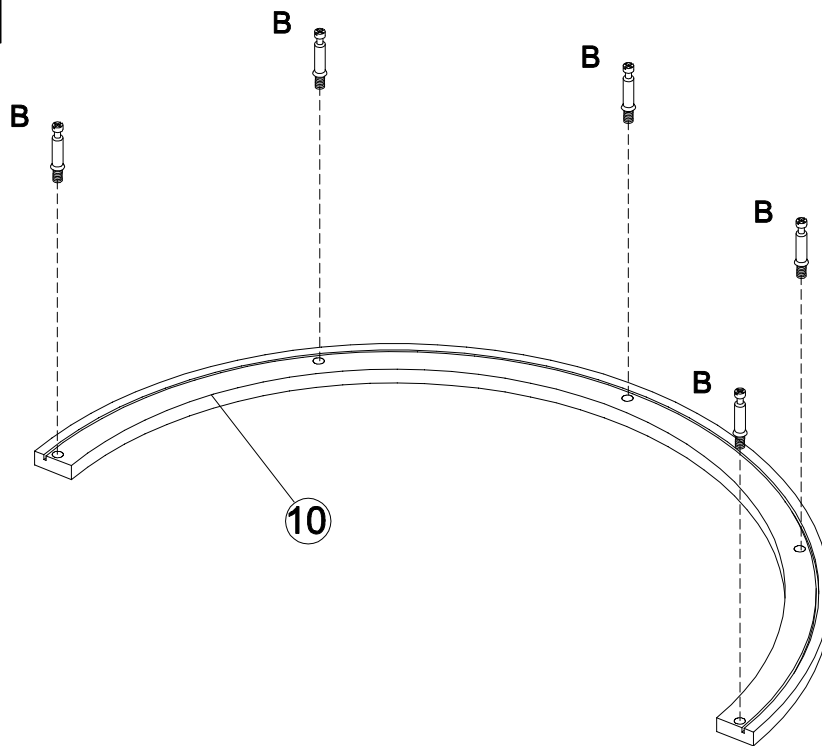
A		Ø8x30mm	Wooden dowel	27 pcs
B		Ø6x35mm	Cam bolt	34 pcs
C		Ø15x12mm	Cam lock	34 pcs
D		Ø35x3mm		4 pcs
E			Handle	4 pcs
F		Ø3.5x12mm	Screw	8 pcs
G		4mm	Allen Key	1 pcs
H			Hinge	8 pcs
I		Ø4x14mm	Screw	32 pcs
J		Ø4x30mm	Screw	3 pcs
K		Ø3.5x12mm	Screw	32 pcs
L		Ø6x20mm	Bolt	4 pcs
M				6 pcs
N				2 pcs

Philips head screwdriver required for assembly
(not included)



*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

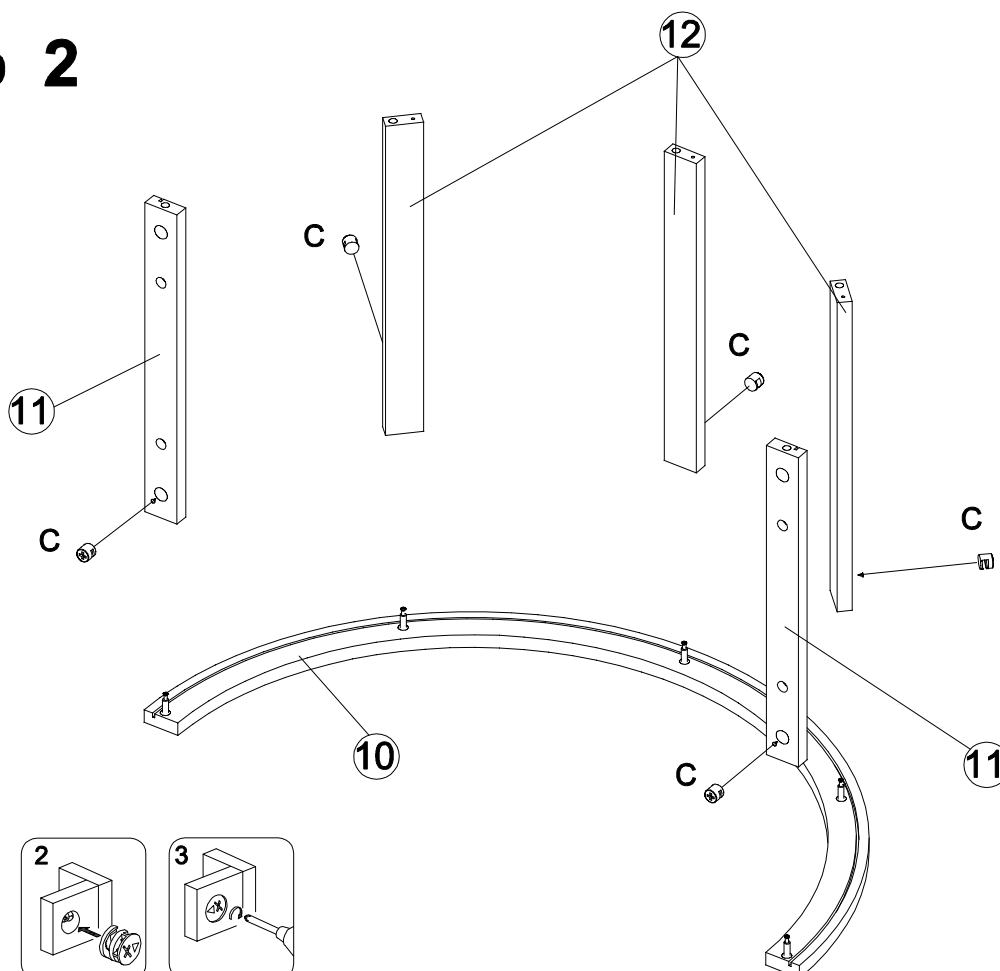
Step 1



B x 5

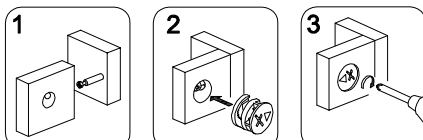
Ø6x35mm

Step 2

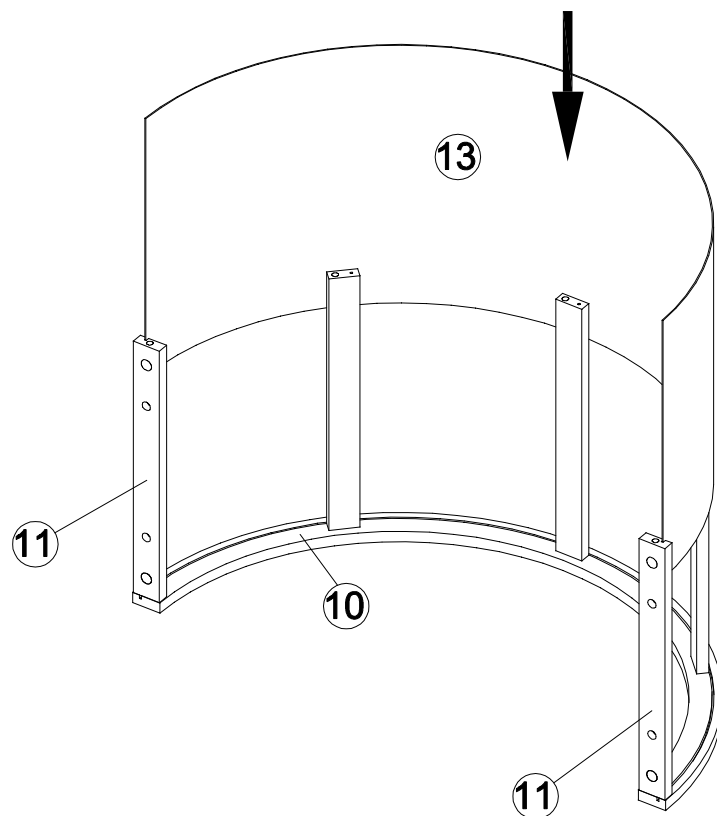


C x 5

Ø15x12mm



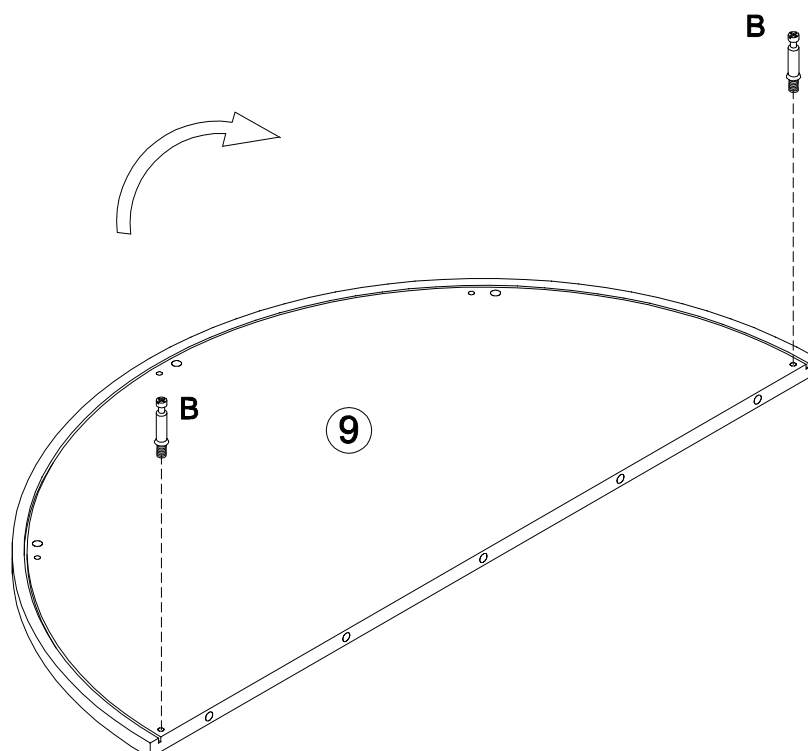
Step 3



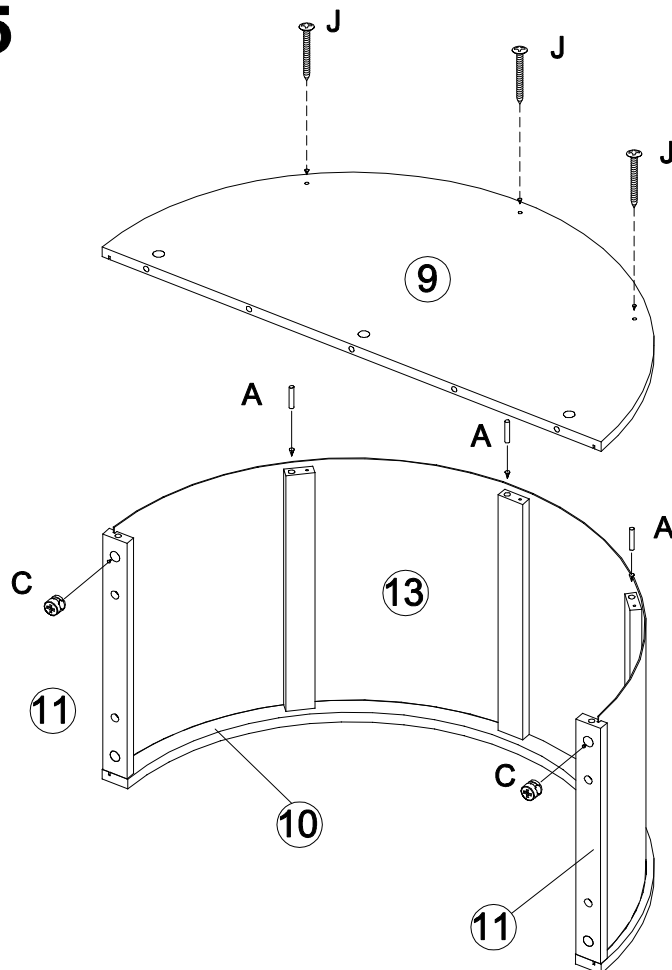
Step 4

B x 2

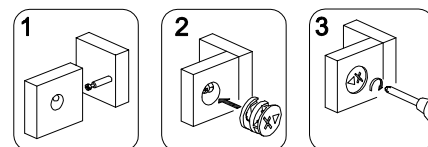
Ø6x35mm



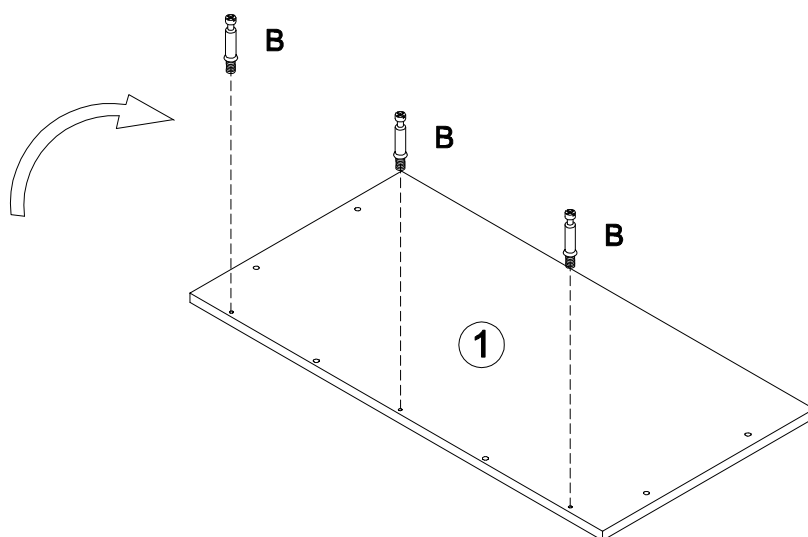
Step 5



A x 3	C x 2	J x 3
		
Ø8x30mm	Ø15x12mm	Ø4x30mm



Step 6



B x 3

Ø6x35mm

Step 7

A x 2



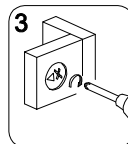
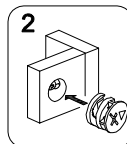
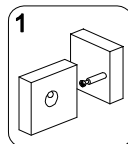
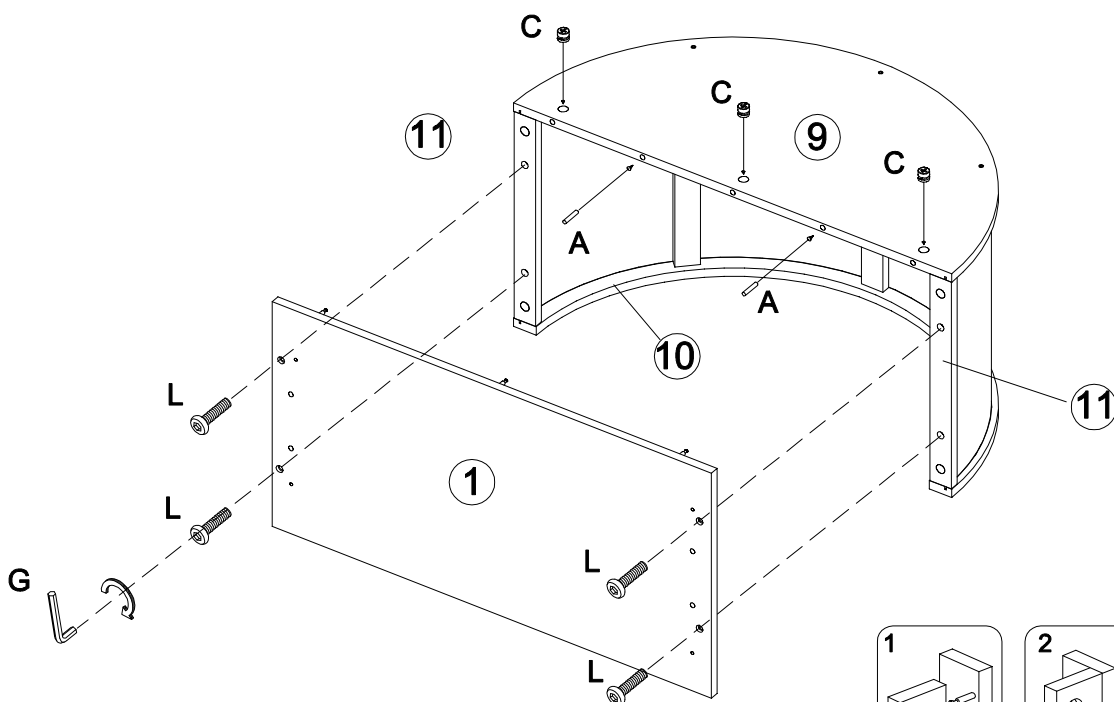
C x 3



G x 1

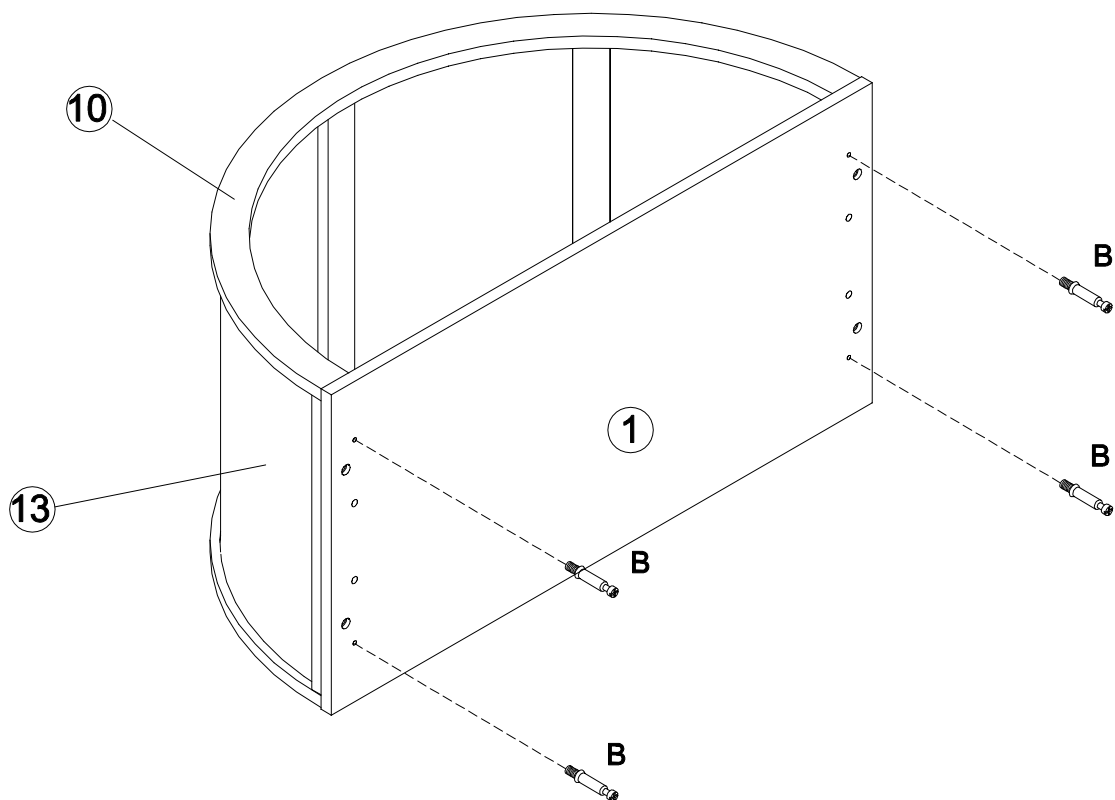


L x 4

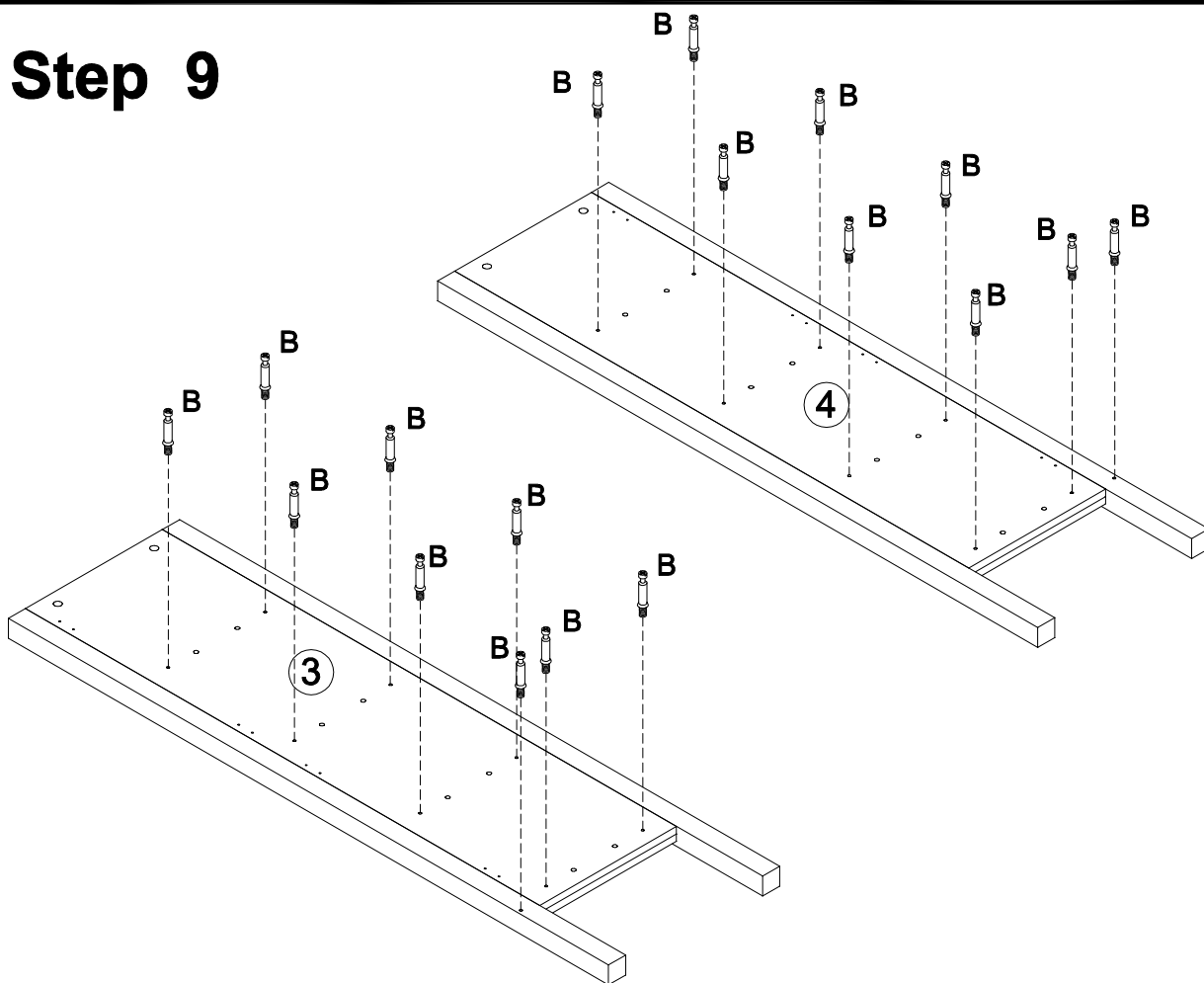


Step 8

B x 4



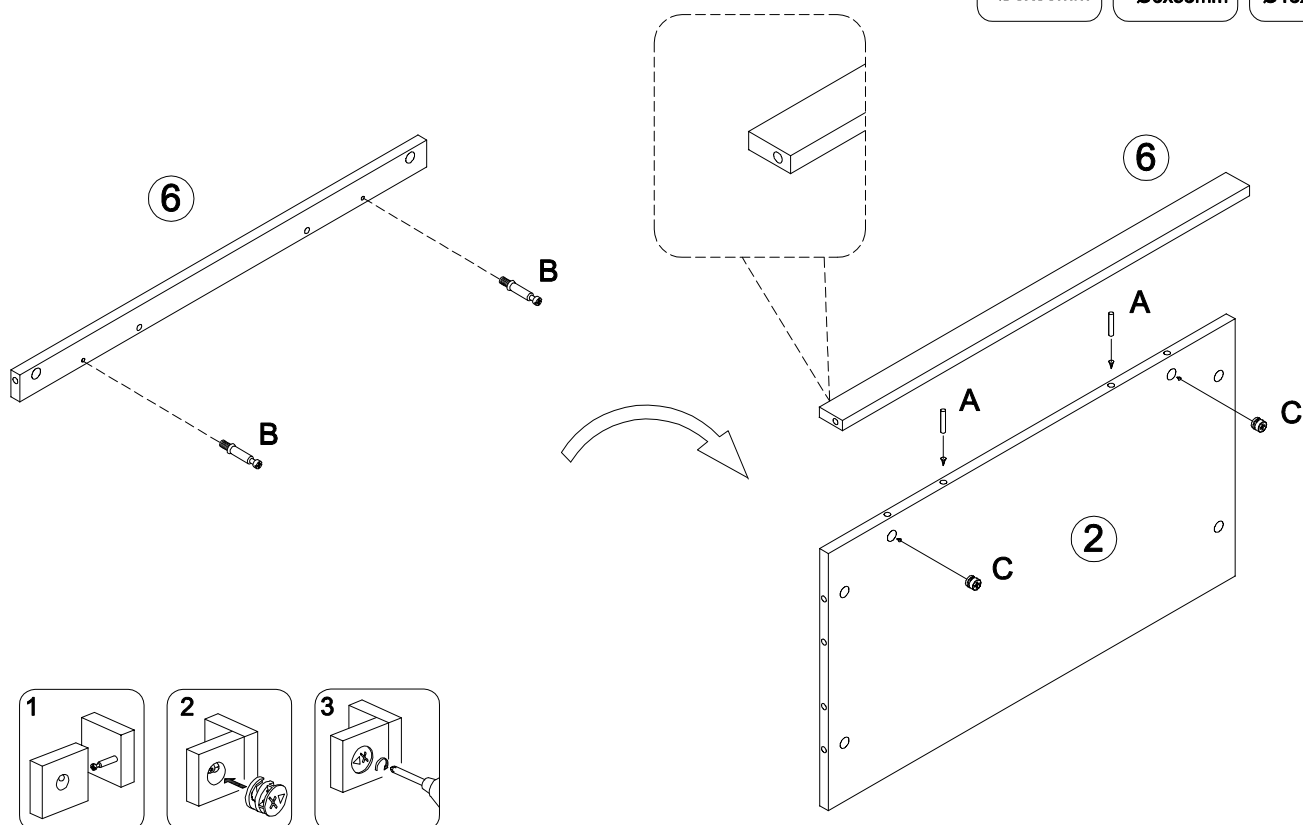
Step 9



B x 18

Ø6x35mm

Step 10



A x 2

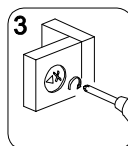
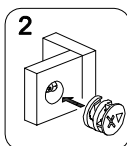
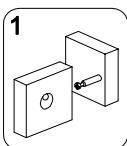
Ø8x30mm

B x 2

Ø6x35mm

C x 2

Ø15x12mm



Step 11

A x 8

C x 9

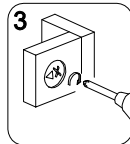
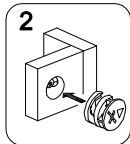
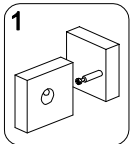
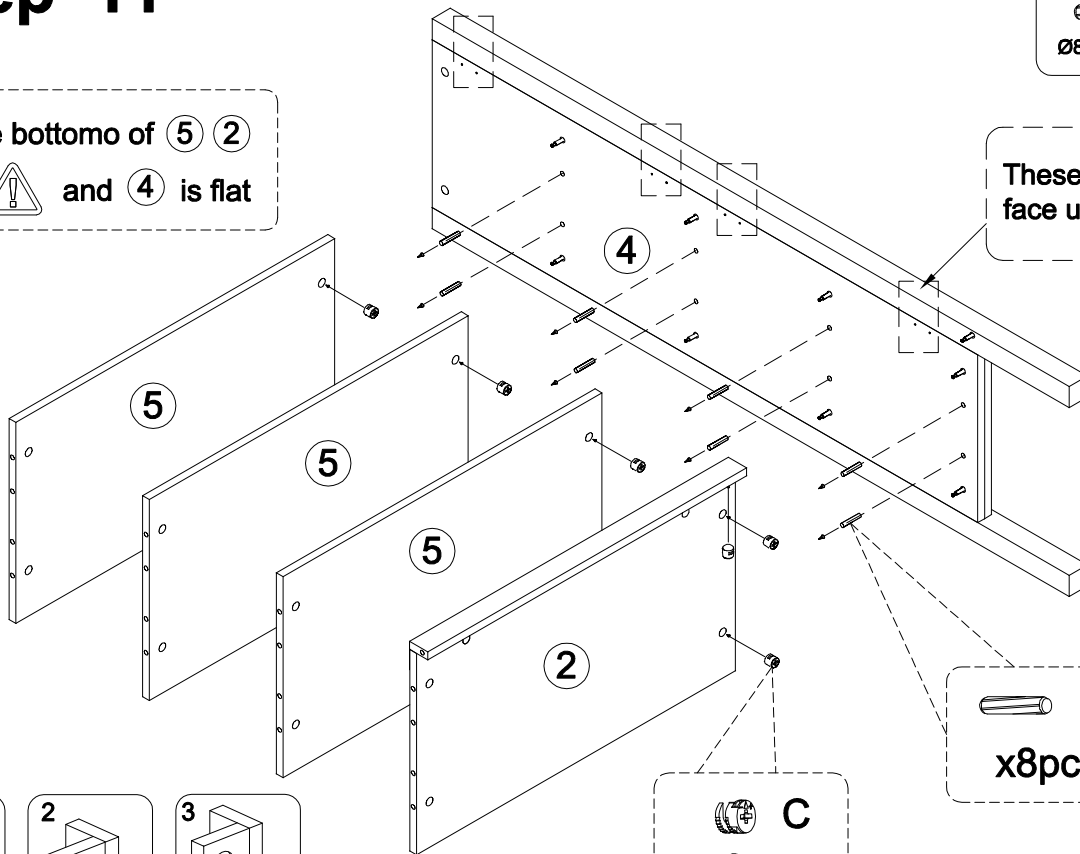
Ø8x30mm

Ø15x12mm

The bottom of ⑤ ②
and ④ is flat



These holes
face upwards



Step 12

A x 8

C x 9

Ø8x30mm

Ø15x12mm

A
x8pcs

④

⑤

⑤

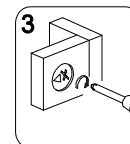
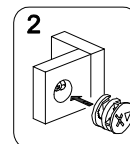
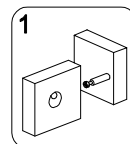
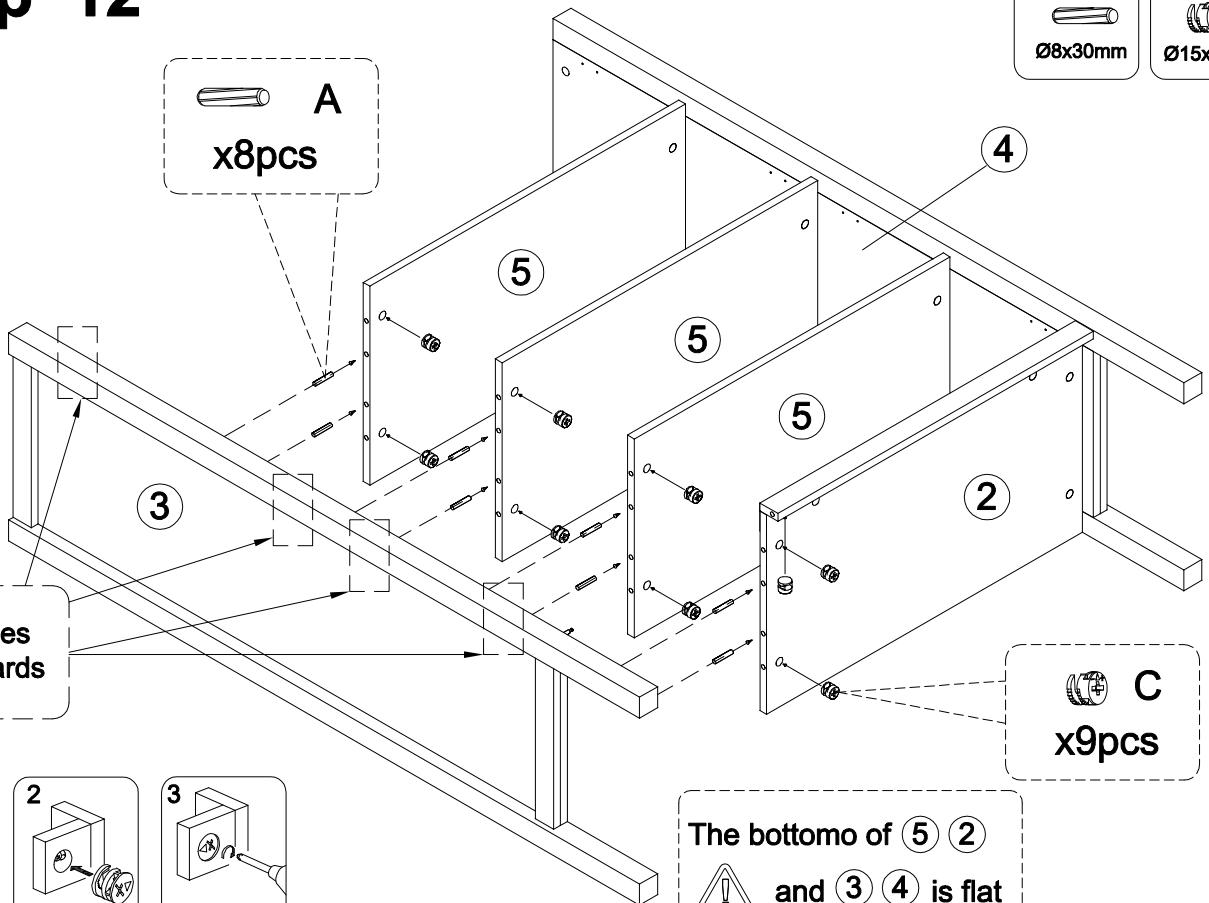
⑤

②

③

These holes
face upwards

C
x9pcs

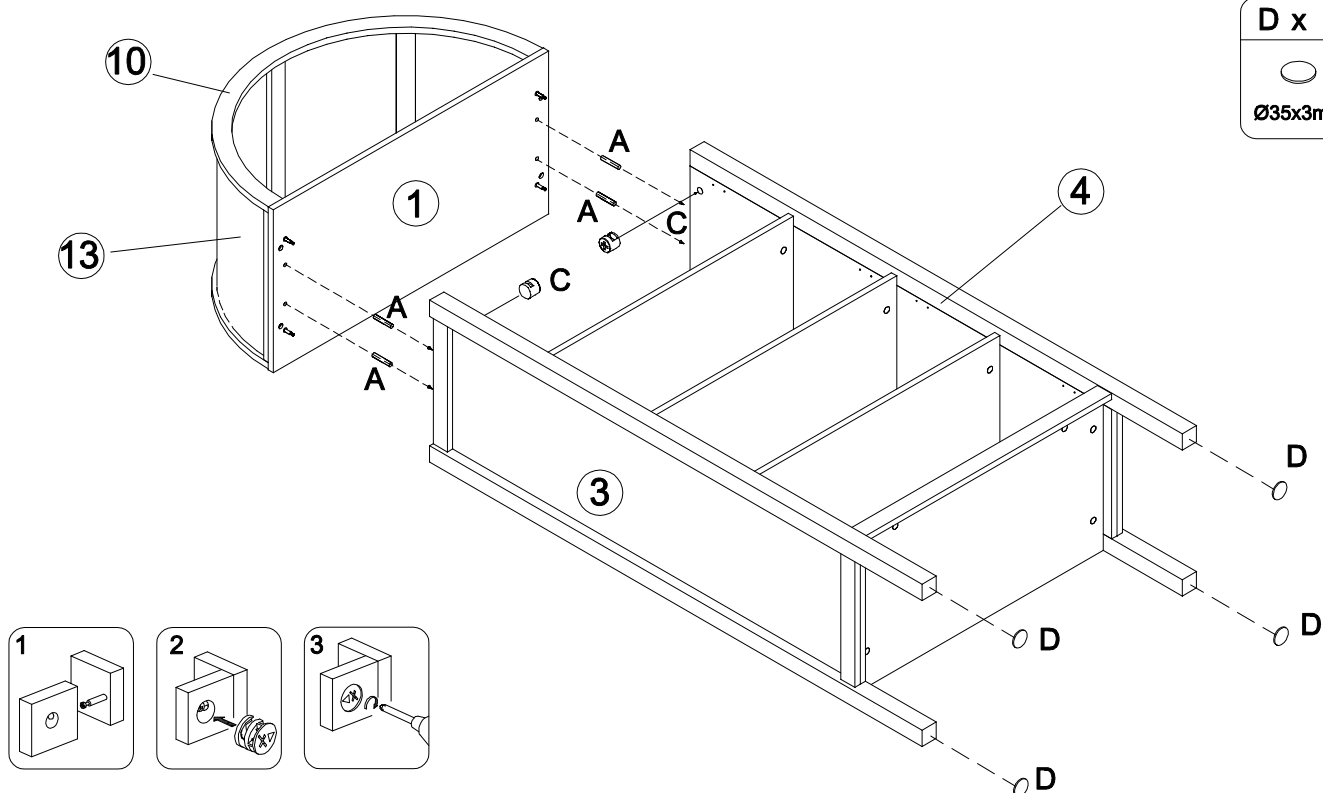


The bottom of ⑤ ②
and ③ ④ is flat

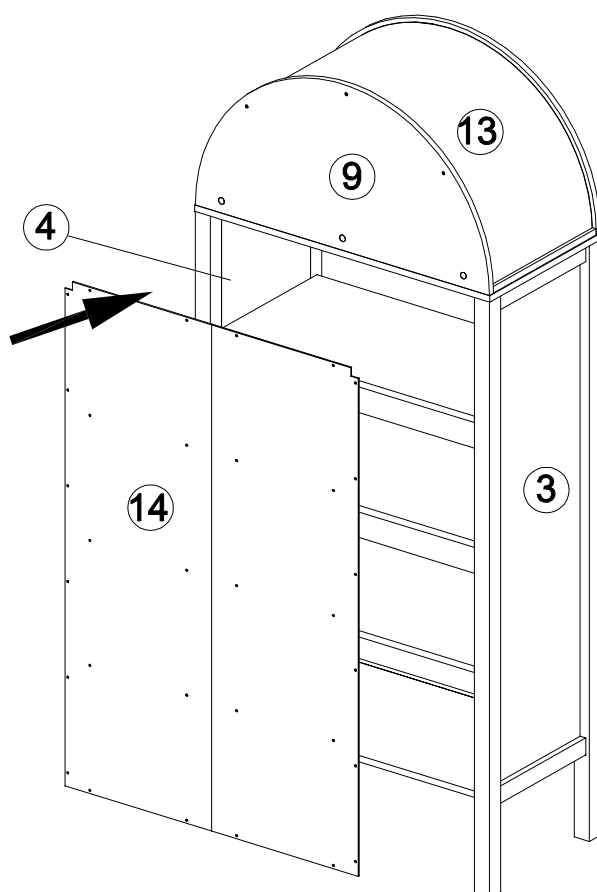


Step 13

A x 4	C x 4
	
Ø8x30mm	Ø15x12mm
D x 4	
	
Ø35x3mm	



Step 14

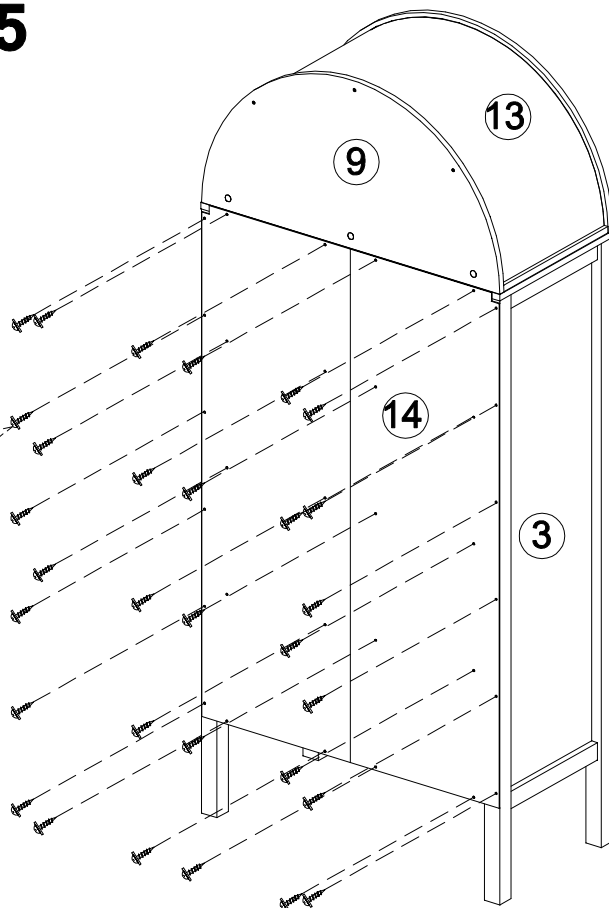


Step 15

K x 32

Ø3.5x12mm

K
x32pcs



Step 16

E x 4



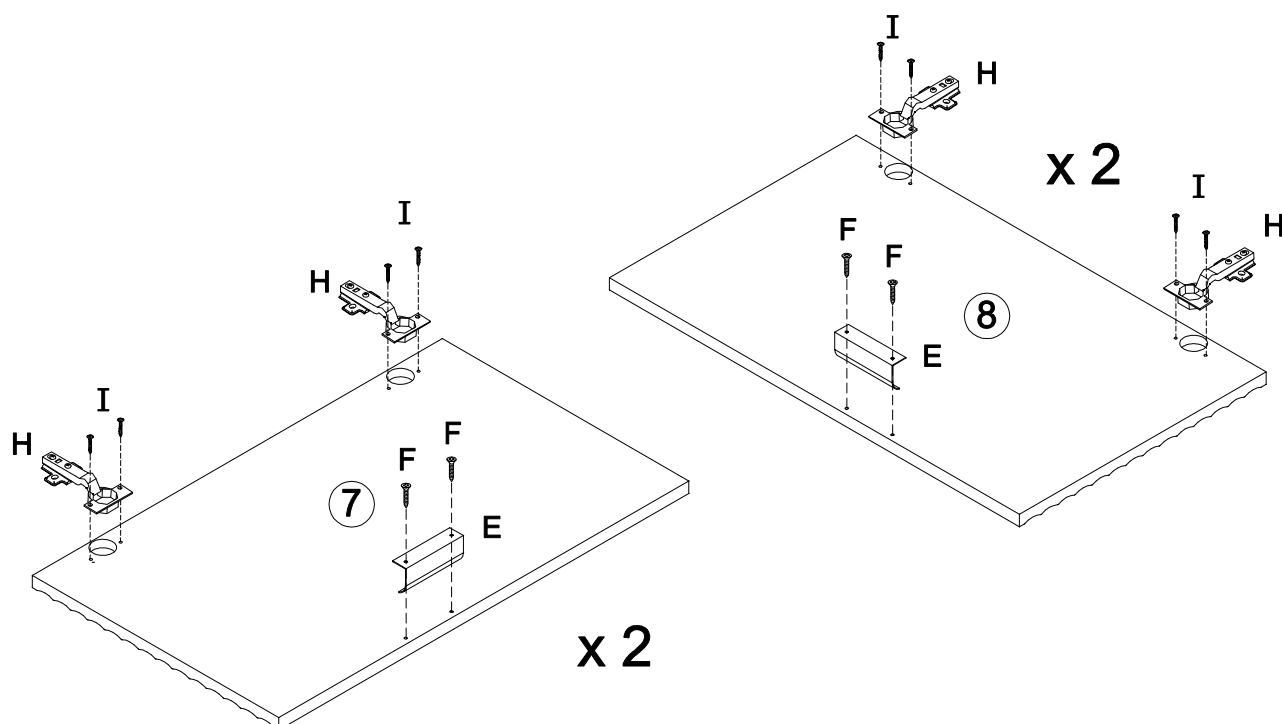
F x 8



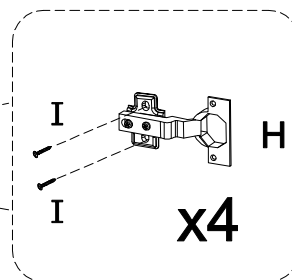
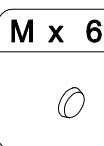
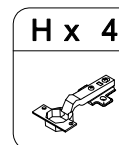
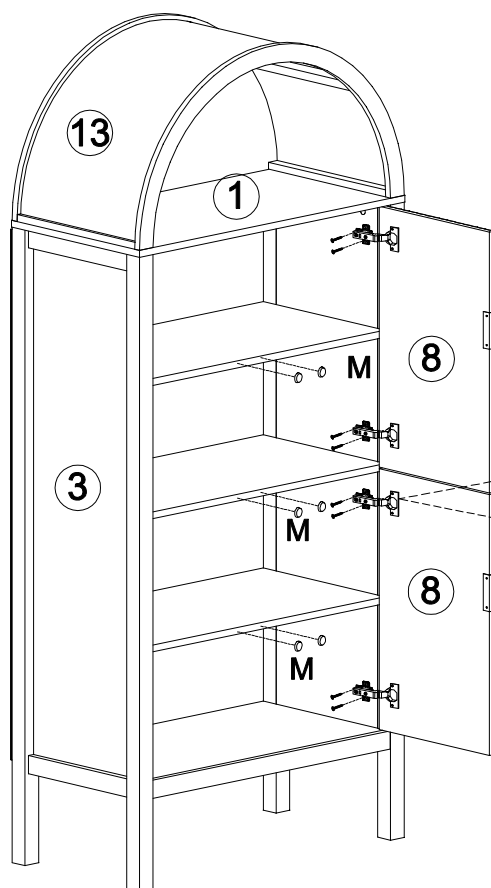
H x 8



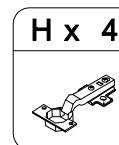
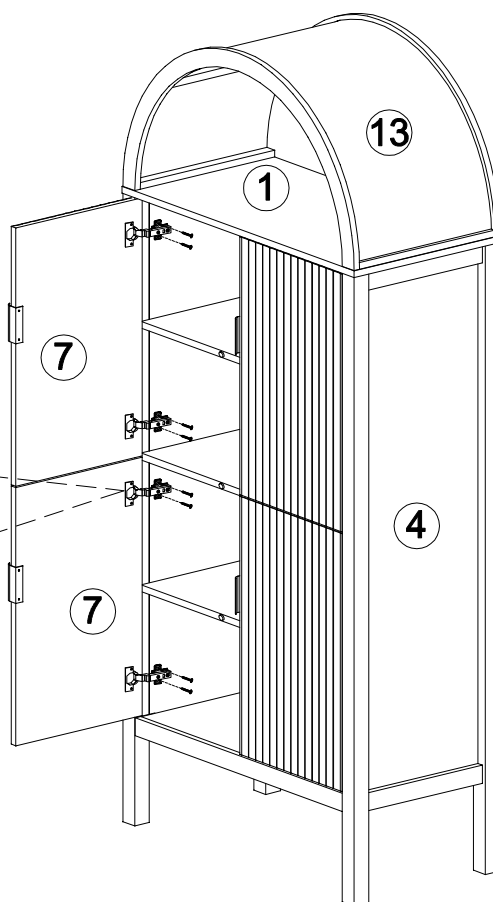
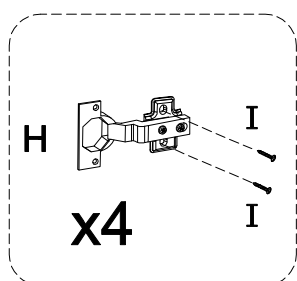
I x 16



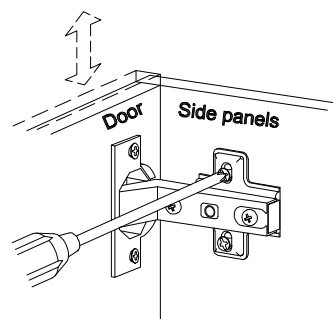
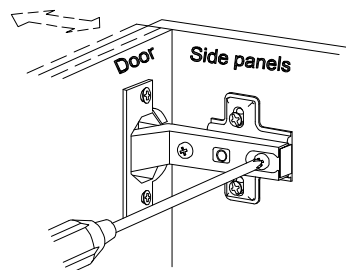
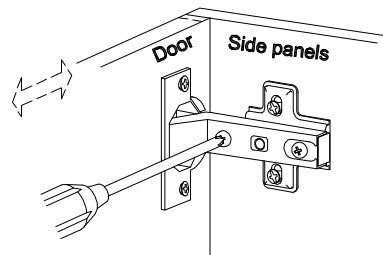
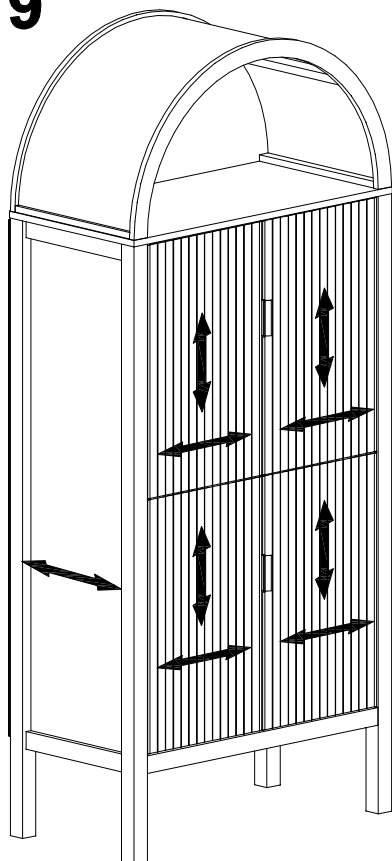
Step 17



Step 18

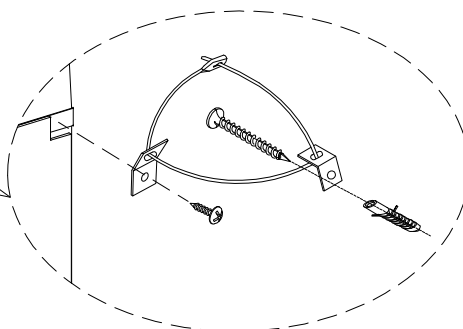
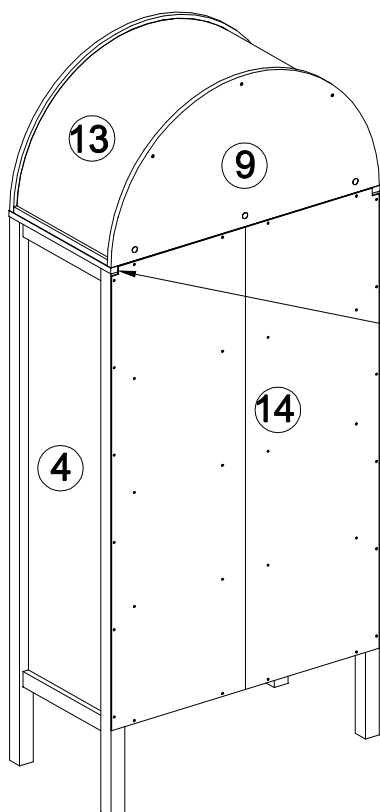


Step 19

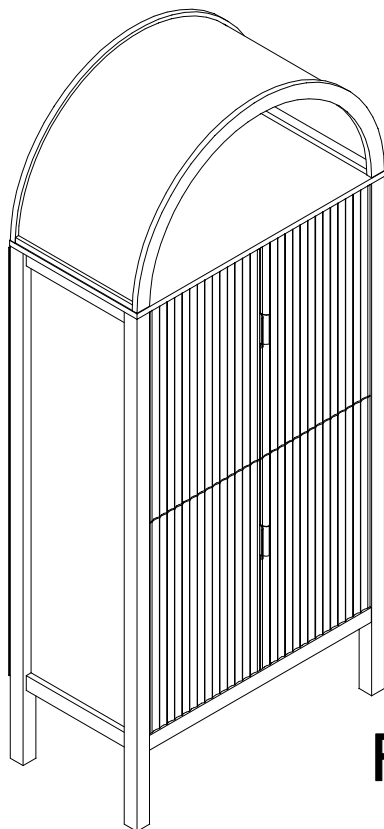


Step 20

N x 2



For Assemble
Anti Tipping
hardware



Final Assembly



WARNING



Children have died from furniture tipover. To reduce the risk of furniture tipover:

- **ALWAYS** install tipover restraint provided.
- **NEVER** allow children to stand, climb or hang on drawers, doors, or shelves.