



General Information

PLEASE READ THROUGH BEFORE BEGINNING ASSEMBLY.

IMPORTANT: Check boxes for Contents Listed

Check inside of parts as some parts are packaged
inside of others

<u>Part #</u>	<u>Description</u>	<u>Box#</u>	<u>Qty</u>
1	4" sq. x 84" Left Post	1	2
2	4" sq. x 84" Right Post	1	2
3	2" sq. x 29¾ Top/Bottom Cross Rail	2	4
4	2" sq. x 29¾ Center Cross Rail	2	8
5	⅞ x 1½ x 59½" Vertical Rail	1	6
6	1½ x 4 x 72" Arbor Top Rail	1	2
7	⅞ x 1½ x 72" Arbor Top Overhead Rail	1	2
8	2" sq. x 26¾" Arbor Top Cross Rail	2	5
9	4" sq. Flat Post Cap	2	4
10	24" Ground Anchor (U-shaped)	1	4
11	Hardware Bag (includes:)	2	1
	4" End Cap		4
	⅞ x 1½" End Cap		4
	1½" Painted Screw		26
	#8 - 1" Painted Self Tapping		8
	Super Glue Tube		1

Tools Required

- ... Battery or Electric Drill with #2 phillips bit
- ... Tape Measure
- ... Hammer or Rubber Mallet (recommended)
- ... Shovel or Post Hole Digger (recommended)

Warranty Statement

20 Year Guarantee

Products are warranted to be free from manufacturing defects resulting in delaminating, peeling, flaking, corroding, cracking, crazing, or extreme amounts of fading or bleaching causing the PVC to change to its natural color for a period of 20 years from the date of purchase.

Normal weathering is defined as exposure to sunlight and extremes of weather and atmosphere which will cause any colored surface to gradually fade.

CONDITIONS NOT COVERED BY THIS WARRANTY:

- A. Physical abuse, misuse, neglect, or improper storage.
- B. Improper installation or installation not in strict adherence to the instructions written by Dura-Trel, Inc.
- C. This warranty does not apply if materials are painted, varnished, or coated with any substance.
- D. We are not responsible for damages to product during shipping.
- E. Damage attributable to atmospheric pollutants, hail, lightning, hurricane, tornado, wind borne objects, earthquake, fire, mildew, casualty, act of God, building or ground settlement, or subjection to stress or weight.

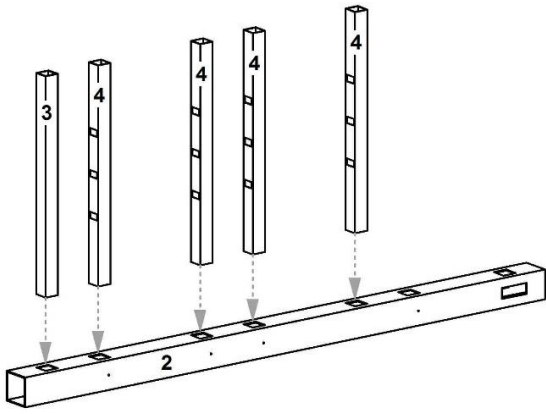
CLAIMS AND REMEDIES:

If a product is determined to have a manufacturing defect which is covered by this warranty, We will replace the material containing the defect (labor no included) F.O.B from the point of manufacture. We will not be responsible for any cost incurred in the removal or reinstallation of the product.

Important: An claims must be sent to the following address and should describe the defect claim.

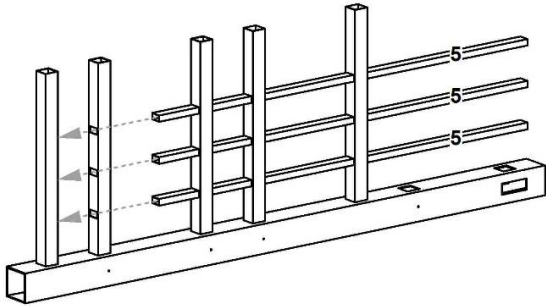
We reserves the right to discontinue or change its design, and or color. If the original color or style is not available, we shall have the right to substitute a product designated by us.

We shall not be liable for any incidental, special, or consequential damages arising out of the use of these products



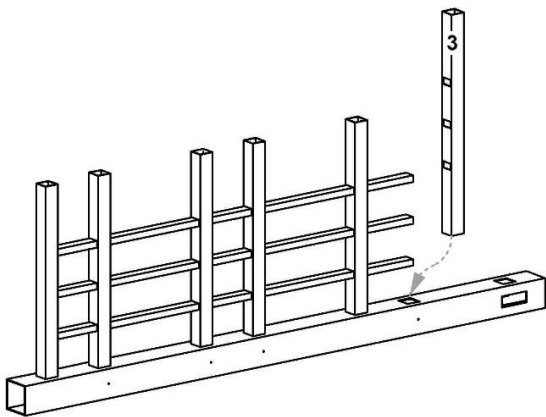
1

Lay out one right post (part 2). Starting at bottom, insert one top/bottom rail (part 3) and four center rails (part 4).



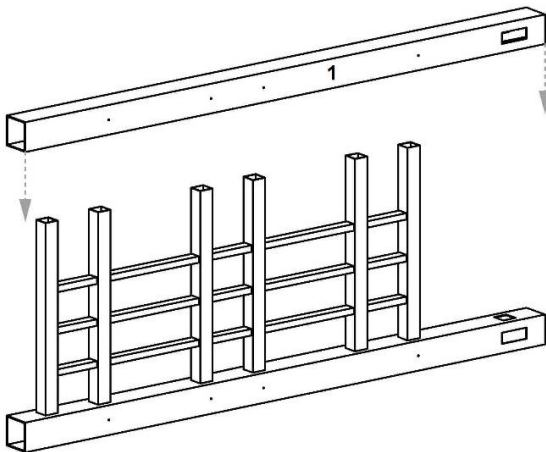
2

Slide three vertical rails (part 5) through center rails and into top/bottom rail.



3

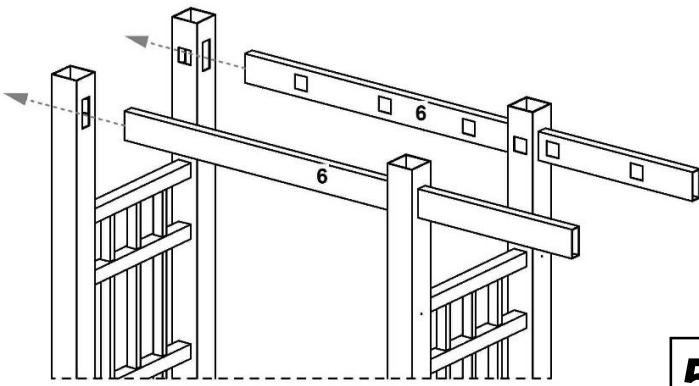
Insert one top/bottom rail (part 3) into right post, sliding three vertical rails into top/bottom rail.



4

Slide left post (part 1) over corresponding top/bottom and center rails. DO NOT screw arbor panel together.

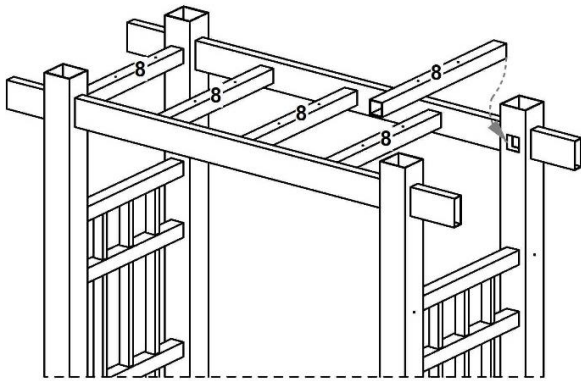
REPEAT steps 1-4 for the second arbor panel.



5

With arbor panels lying down and screw pilot holes of each arbor panel facing out, slide two arbor top rails (part 6) all the way through both routed holes at the top of each arbor panel.

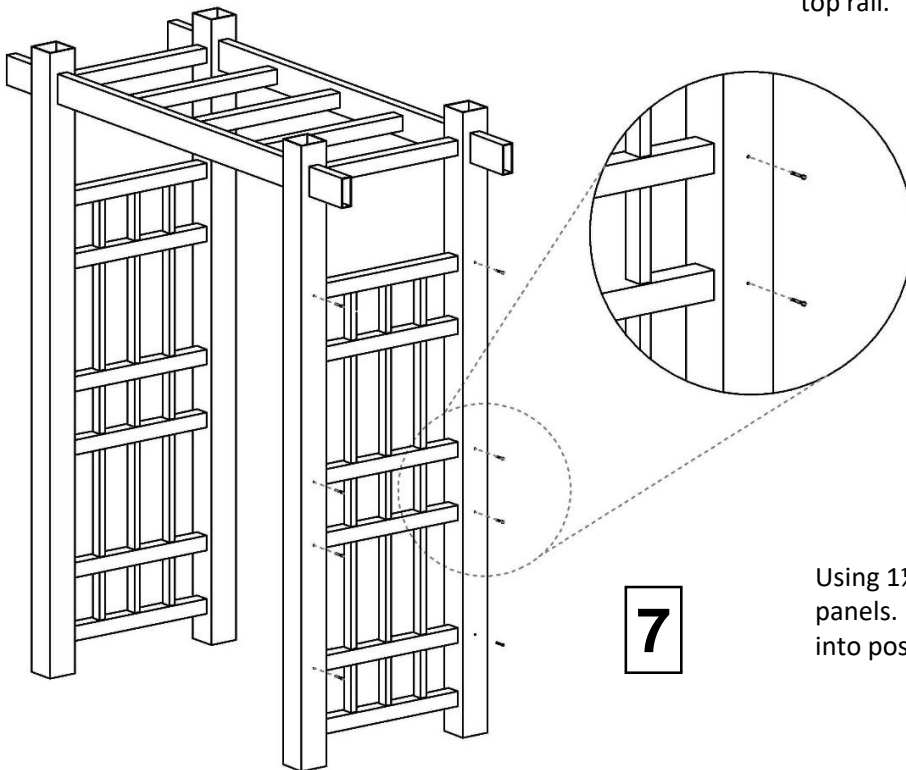
Note: 2" sq. holes should line up with 2" sq. holes in the top of the arbor panels. This will leave 7" of overhang on each side of the arbor.



6

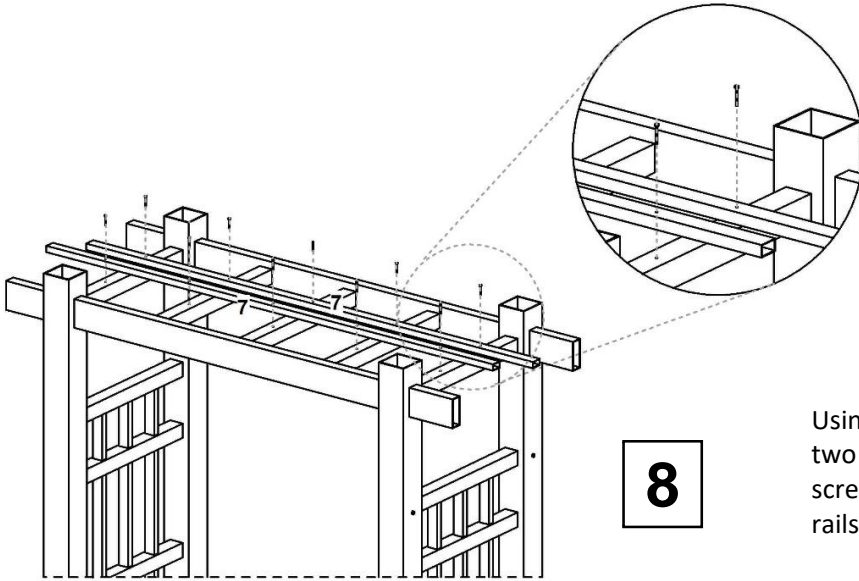
Insert five arbor top cross rails (part 8) into arbor top rails and arbor panel posts by carefully separating posts just enough to insert the five rails. When inserting rails, insert with screw pilot holes facing up.

Note: Outer two arbor top cross rails are inserted into posts, and then lock into the arbor top rail.

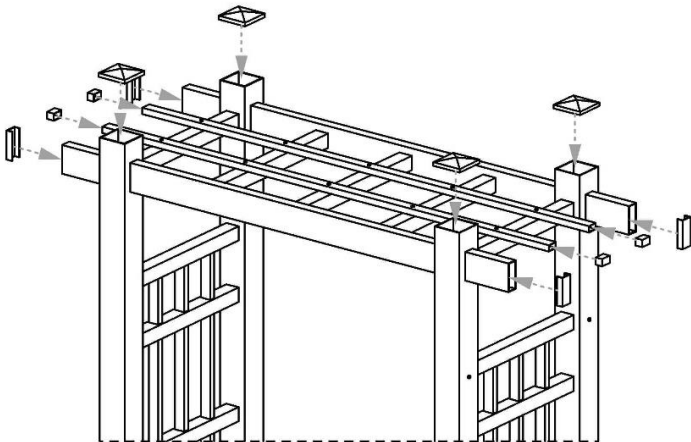


7

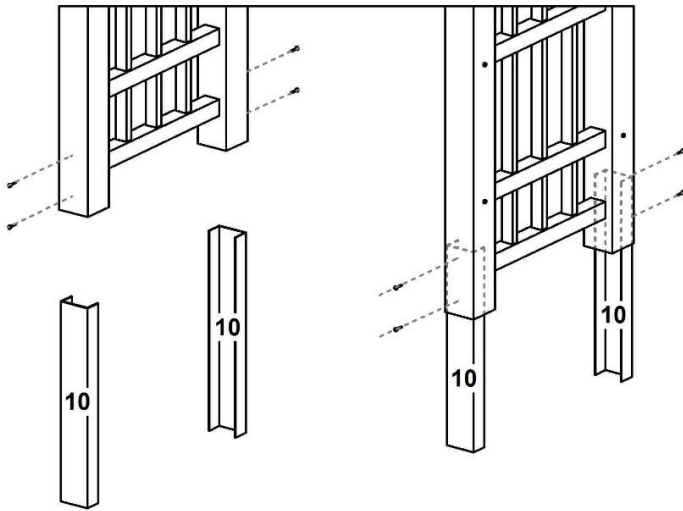
Using 1½" screws, screw together both arbor panels. Be sure that all parts are fully inserted into posts before securing.



Using 1½" screws insert screws through holes of two overhead rails (part 7). Fasten screws to screw pilot holes of the five arbor top cross rails.



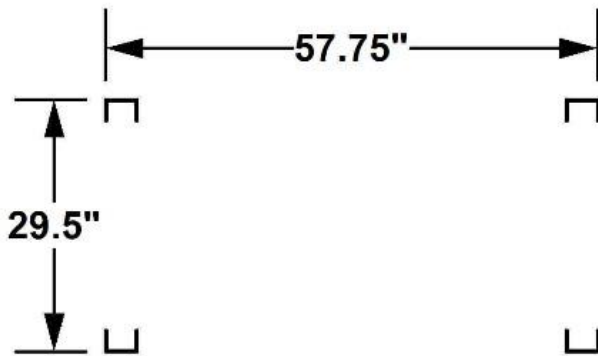
Apply PVC glue to inner edges of the four flat post caps (part 9) and place on top of each post. Glue four 4" arbor top end caps onto ends of each arbor top rail. Glue four overhead rail end caps onto ends of each overhead rail.



ARBOR INSTALLATION

Slide one ground anchor into bottom of each post. Slide ground anchor up behind the bottom cross rail leaving about 14 - 16 inches of ground anchor exposed. Using two 1 inch self-tapping screws per post, screw the post through the bottom two pilot holes to the ground anchor (figure 1).

**Ground Anchor
Installation Layout**



Mark ground accordingly ground anchor installation layout. Dig holes approximately 6 inches in diameter and 16 inches deep. Set ground anchors attached to arbor in holes. Be sure arbor is square/level and back fill with soil.

For permanent installation, fill holes with cement and push ground anchors attached to arbor/trellis into cement. Be sure arbor/trellis is level and allow cement to dry.