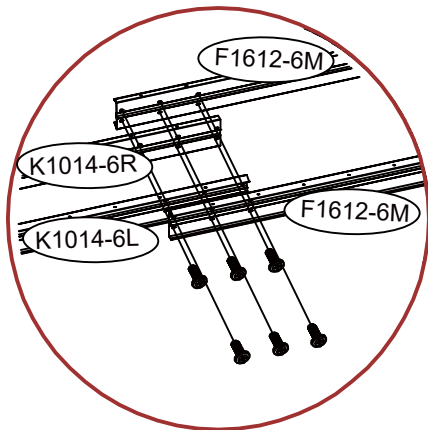
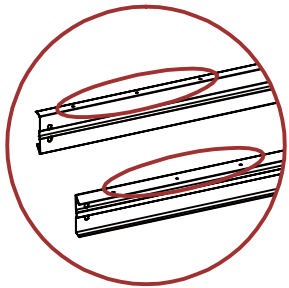


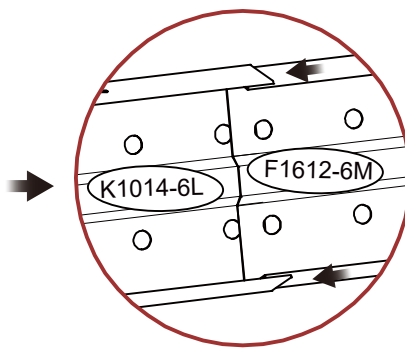
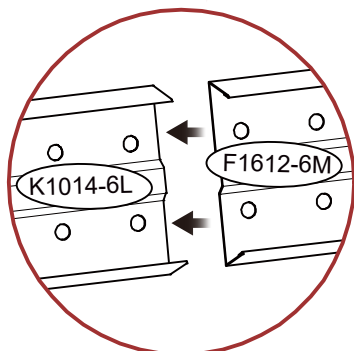
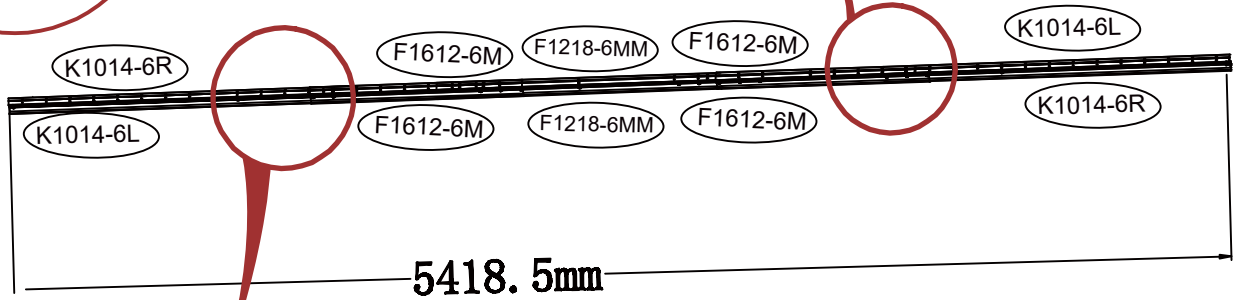
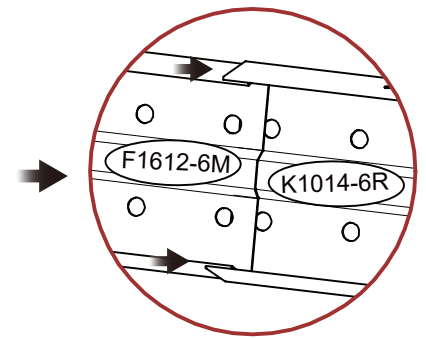
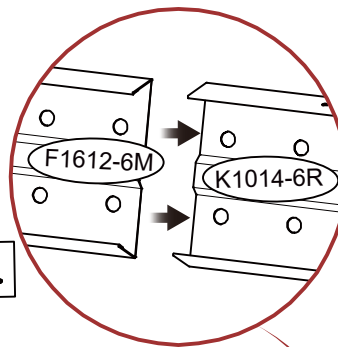
STEP 37



F1612-6M has a smaller width and can be fitted into K1014-6R .



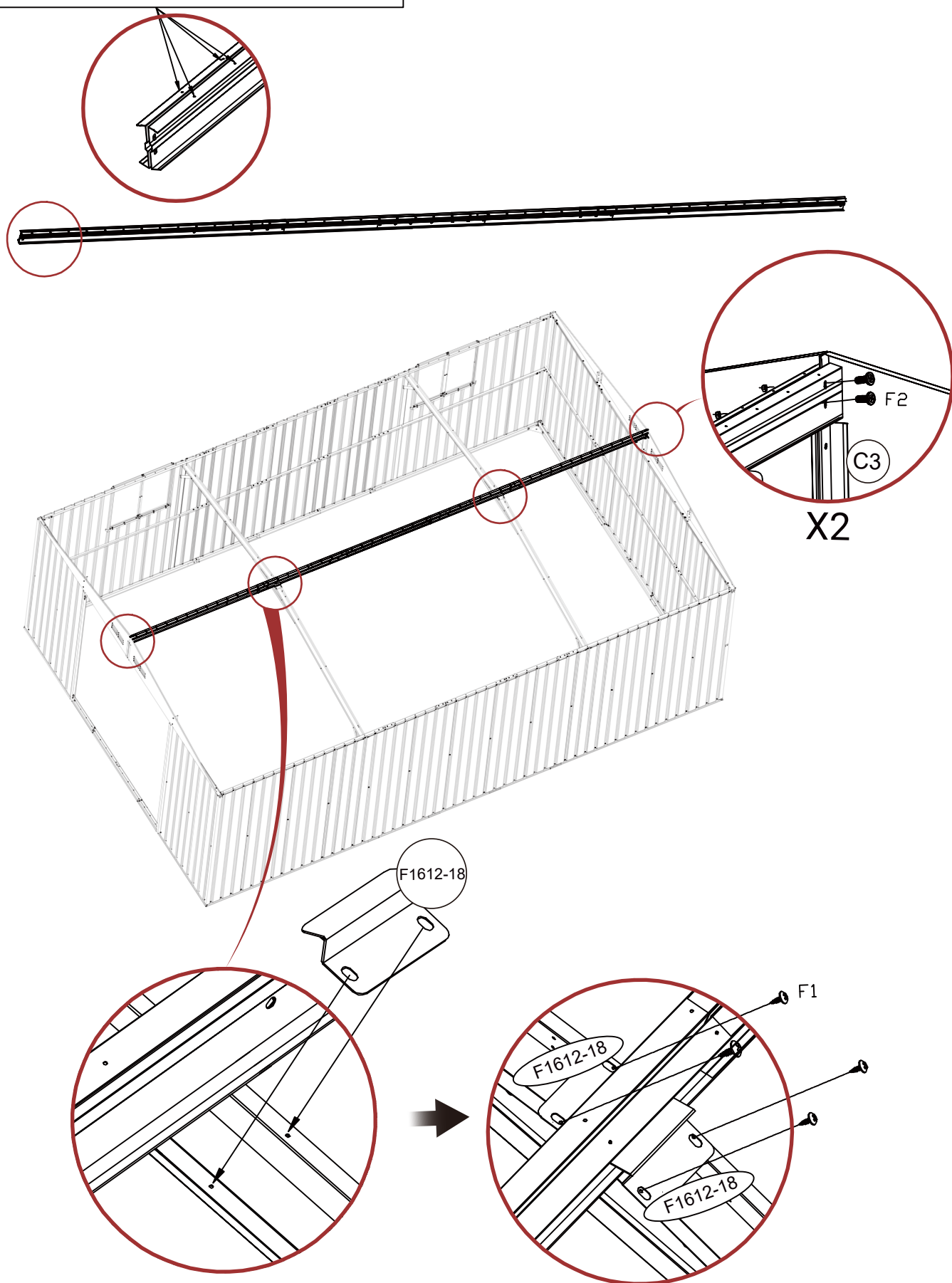
There are holes on top.





F1612-6M has a smaller width and can be fitted into K1014-6L .

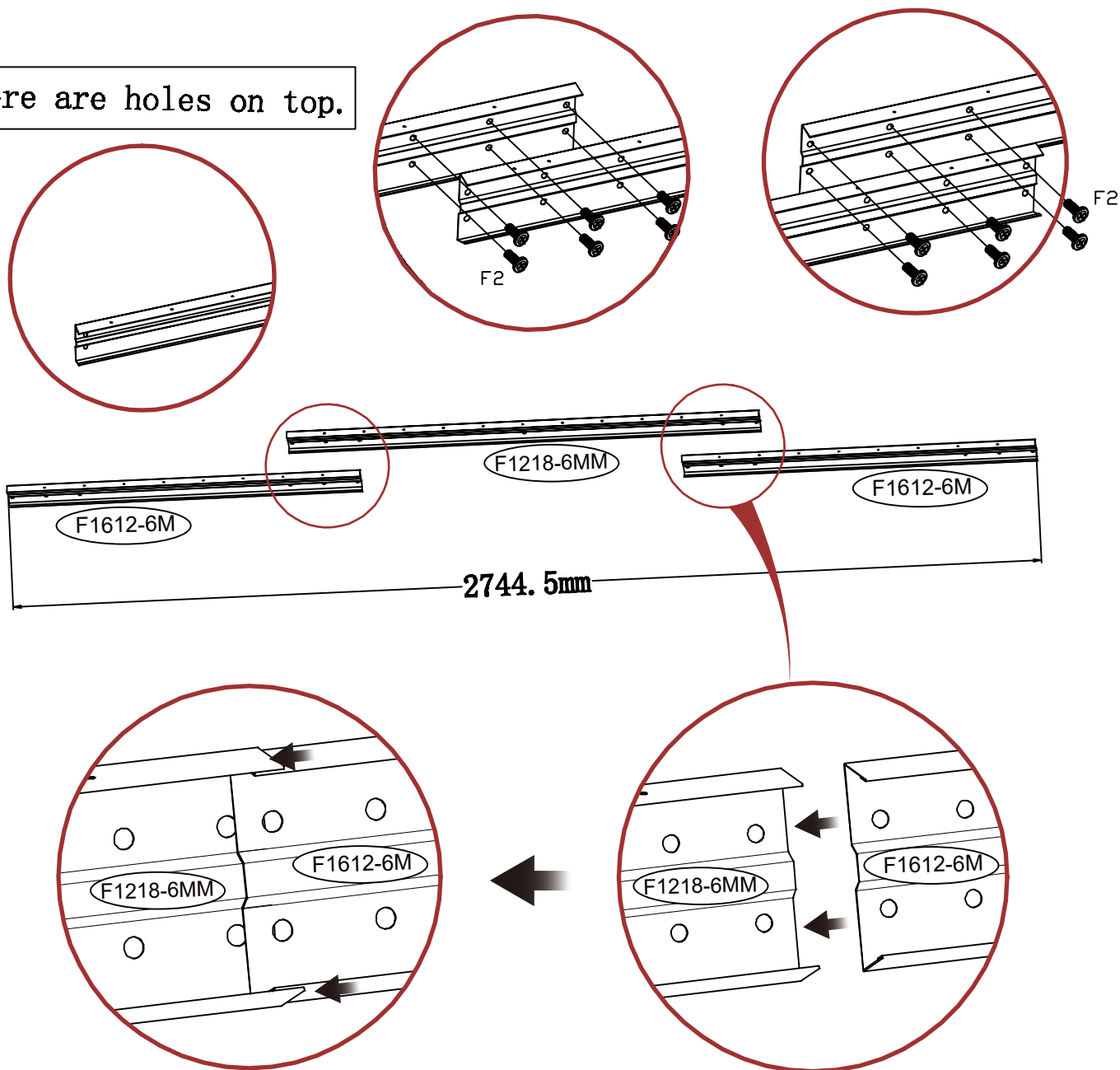
STEP 38

There are holes on top.

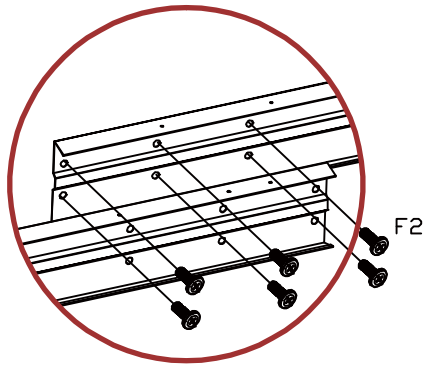
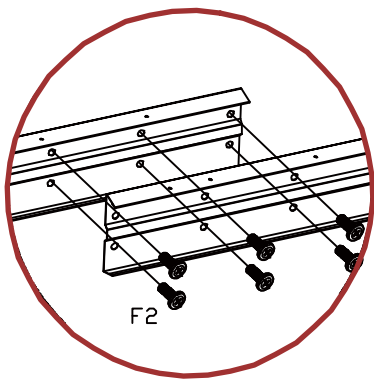


	F1	8
	F2	4

There are holes on top.

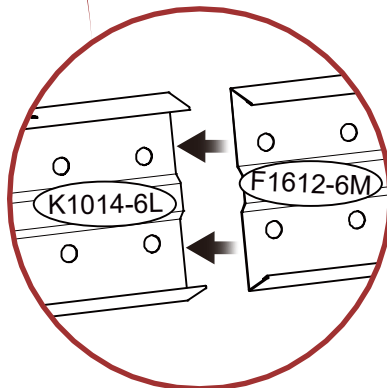
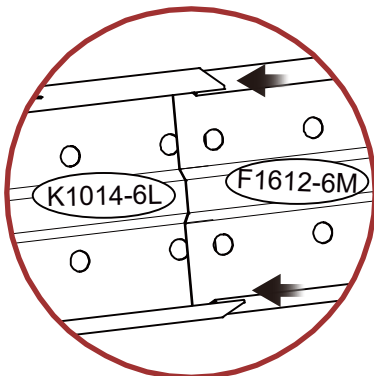
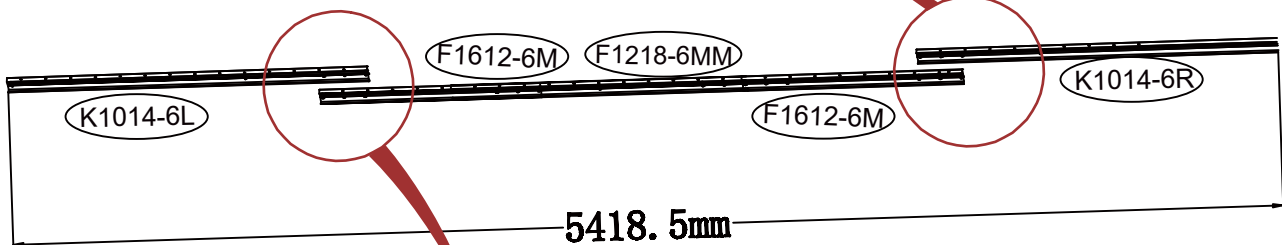
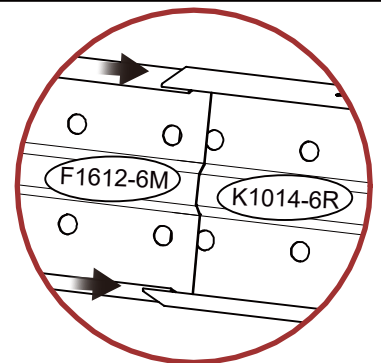
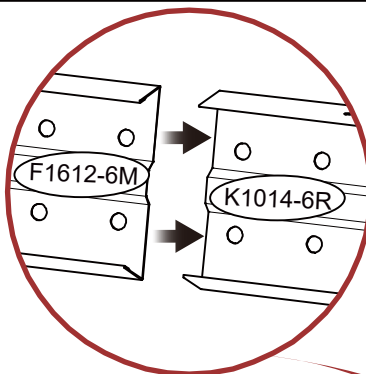
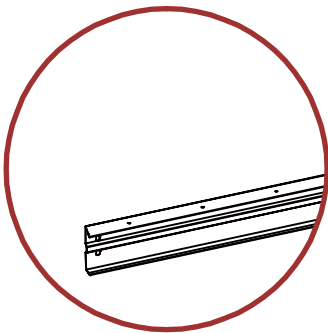


F1612-6M has a smaller width and can be fitted into F1218-6MM .



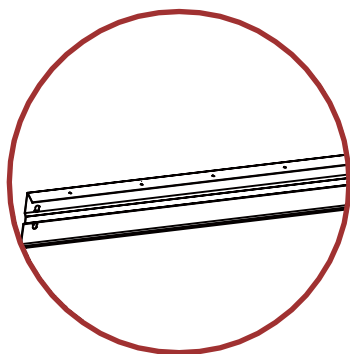
F1612-6M has a smaller width and can be fitted into K1014-6R .

There are holes on top

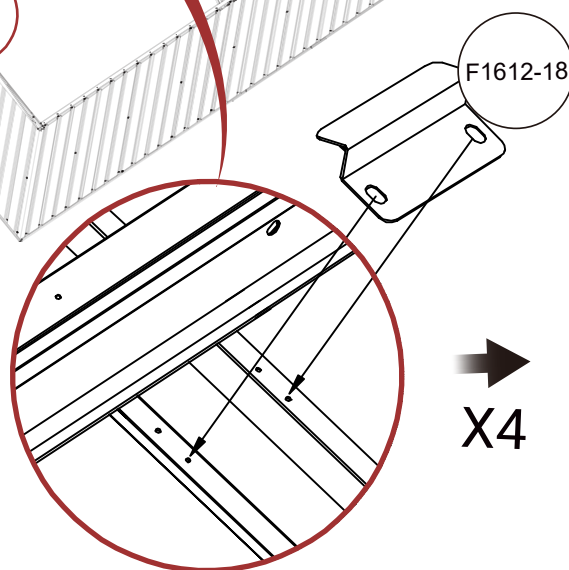
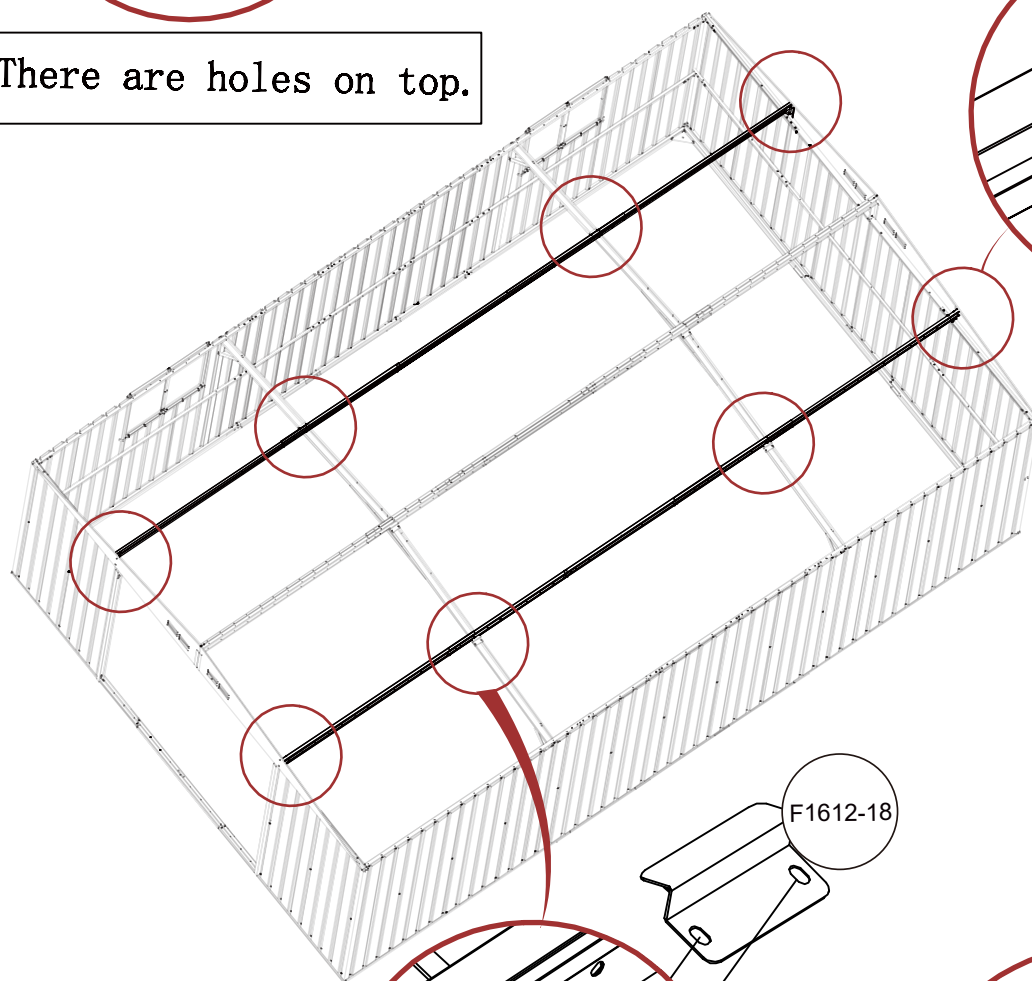
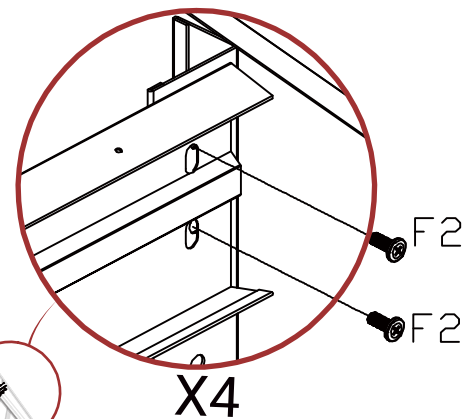


F1612-6M has a smaller width and can be fitted into K1014-6L .

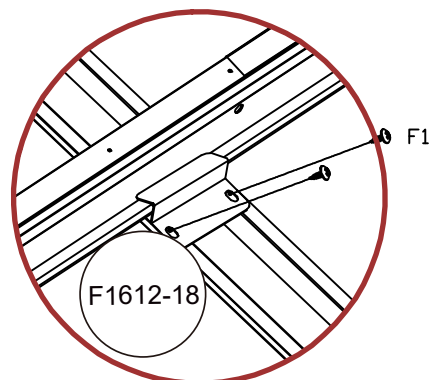
STEP 41



There are holes on top.

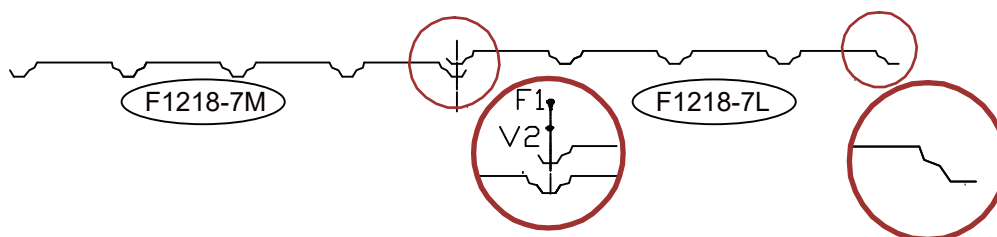


X4



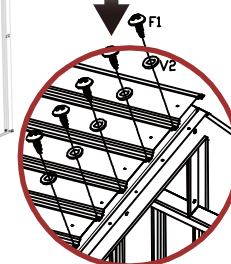
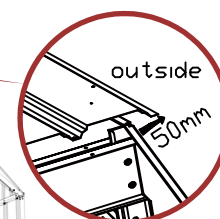
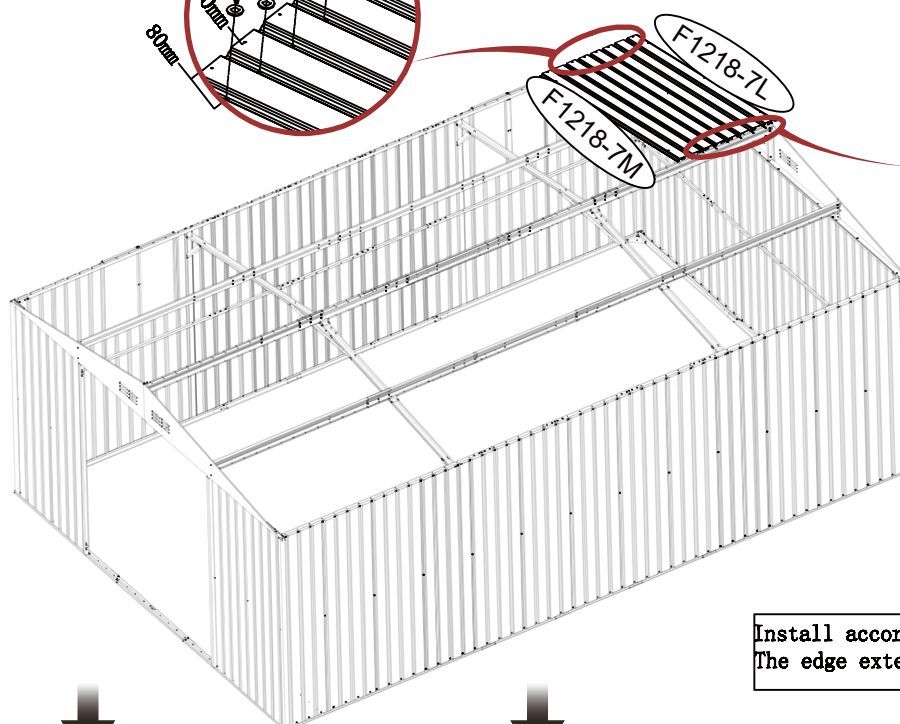
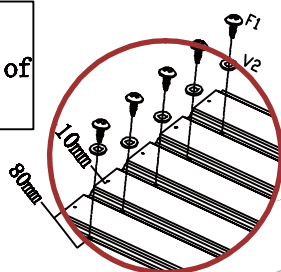
	F1	8
	F2	8

STEP 42

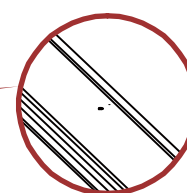
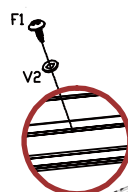
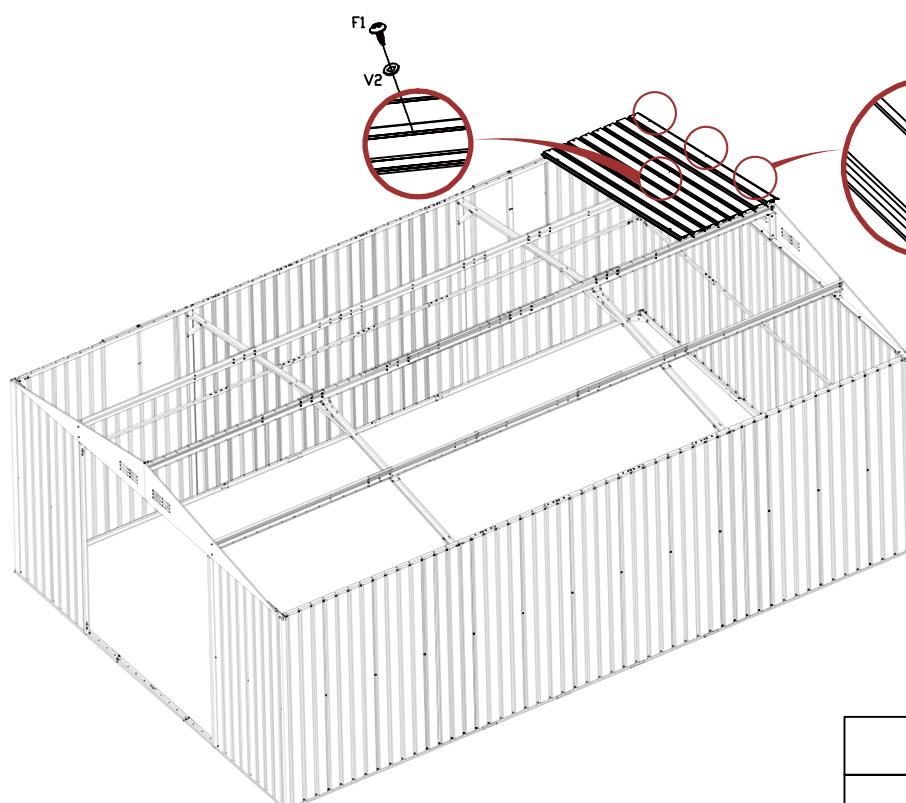


Pay attention to the installation dimensions of the top cover plate.

This is the installation of flat edges and K1012-8. Otherwise, there will be interference phenomena.



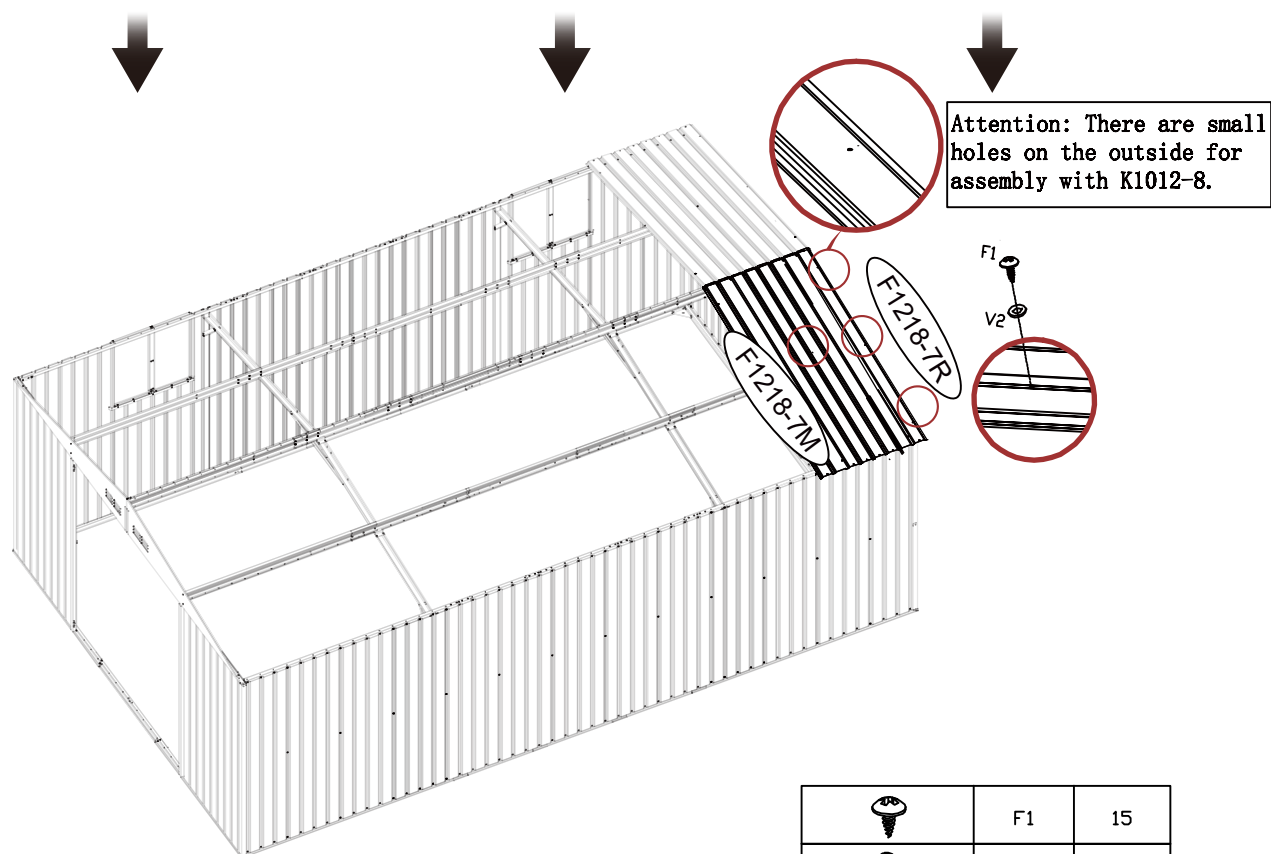
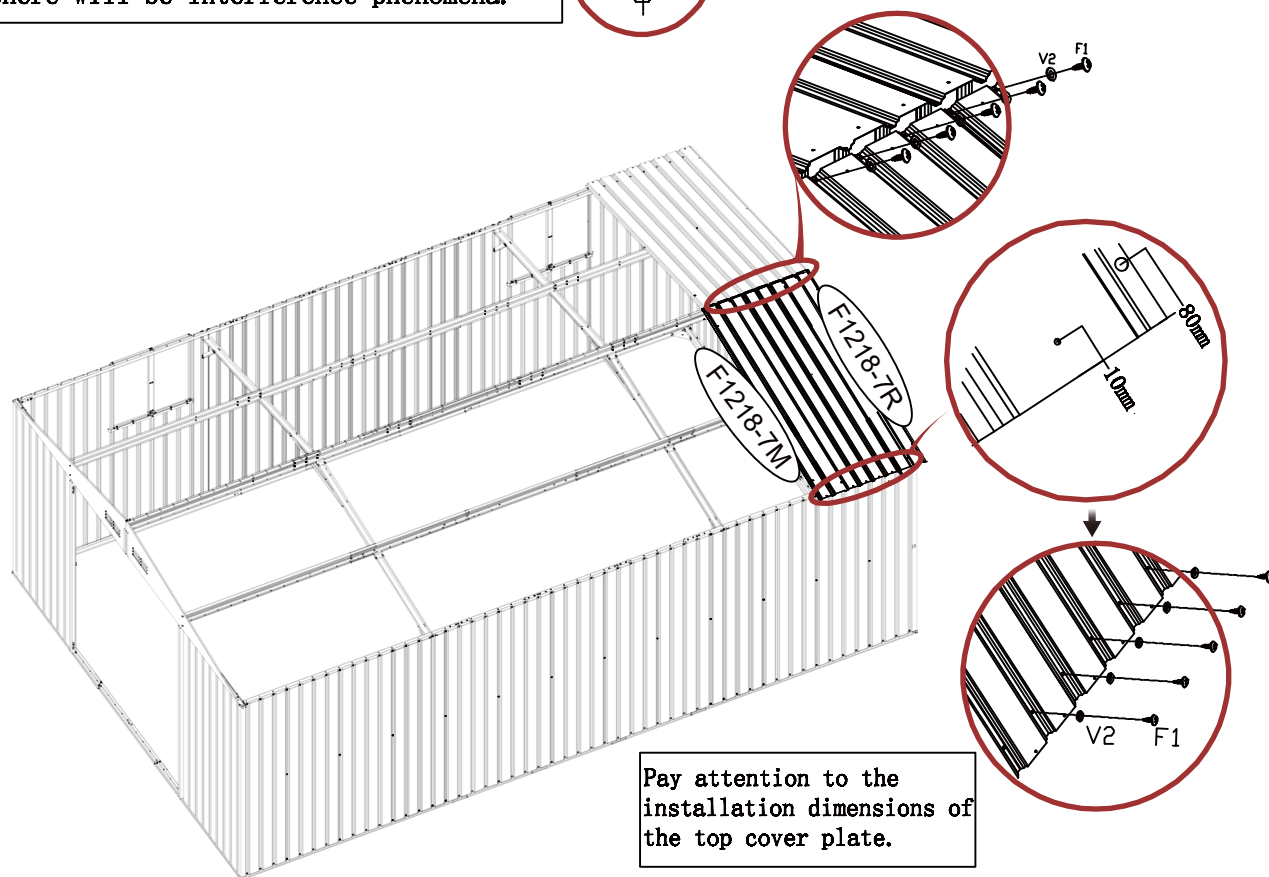
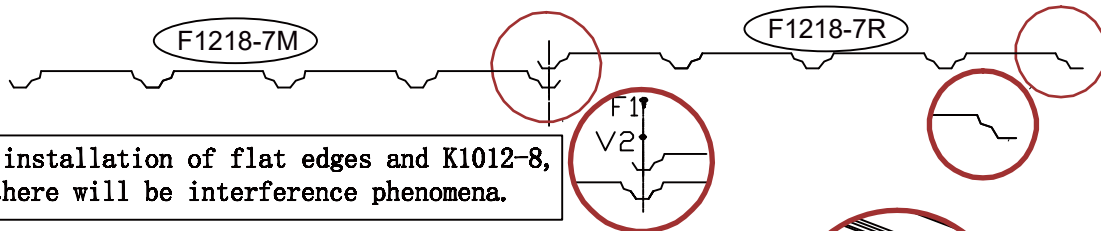
Install according to the diagram:
The edge extends outward by about 50mm.



Attention: There are small holes on the outside for assembly with K1012-8.

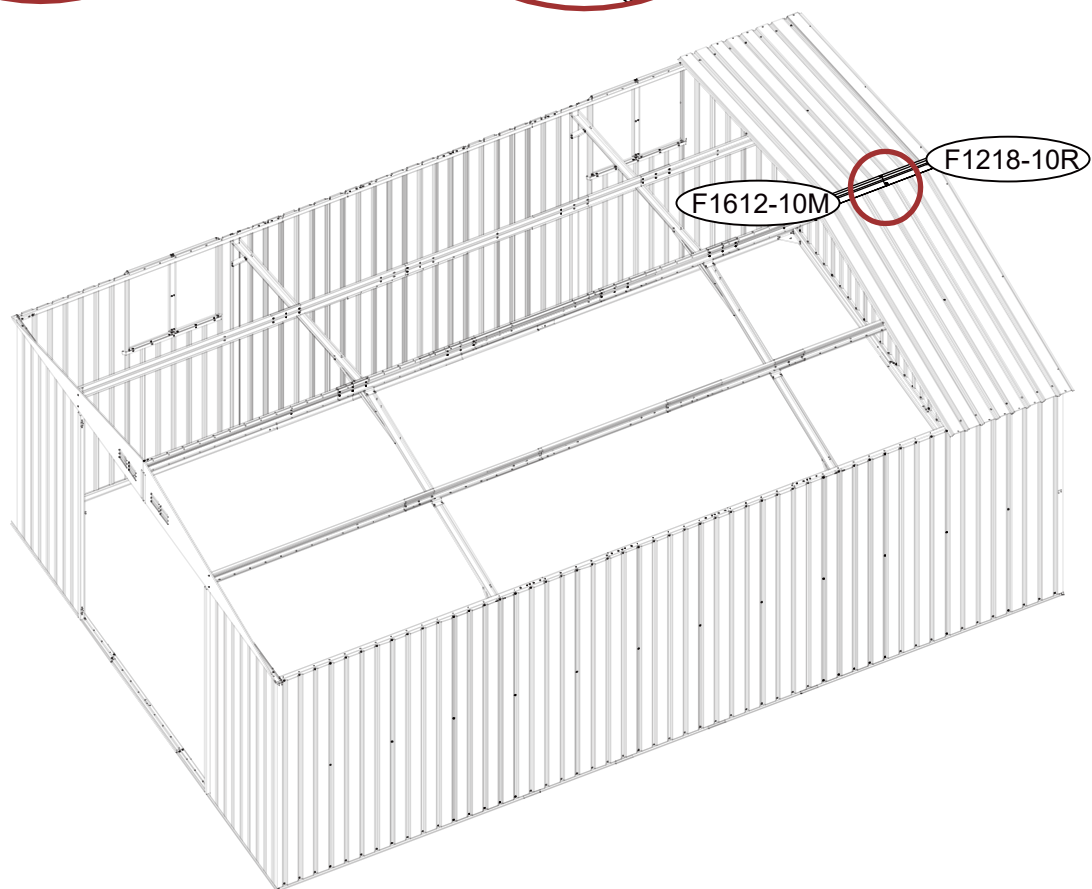
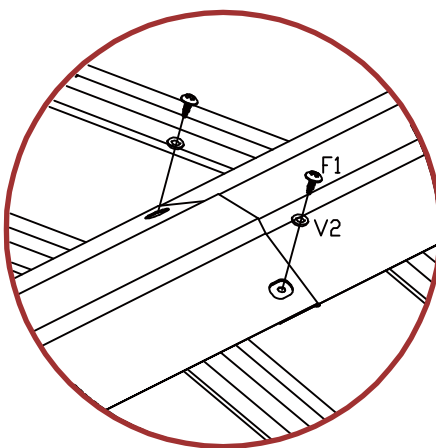
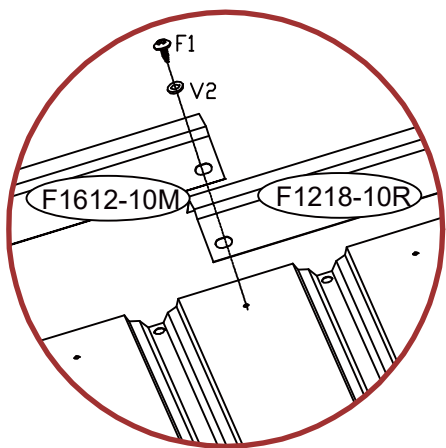
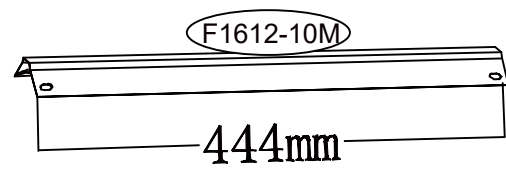
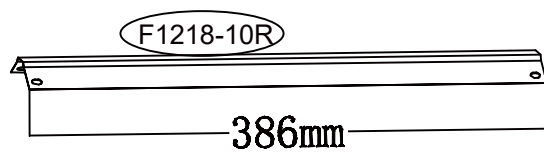
	F1	15
	V2	15

STEP 43



	F1	15
	V2	15

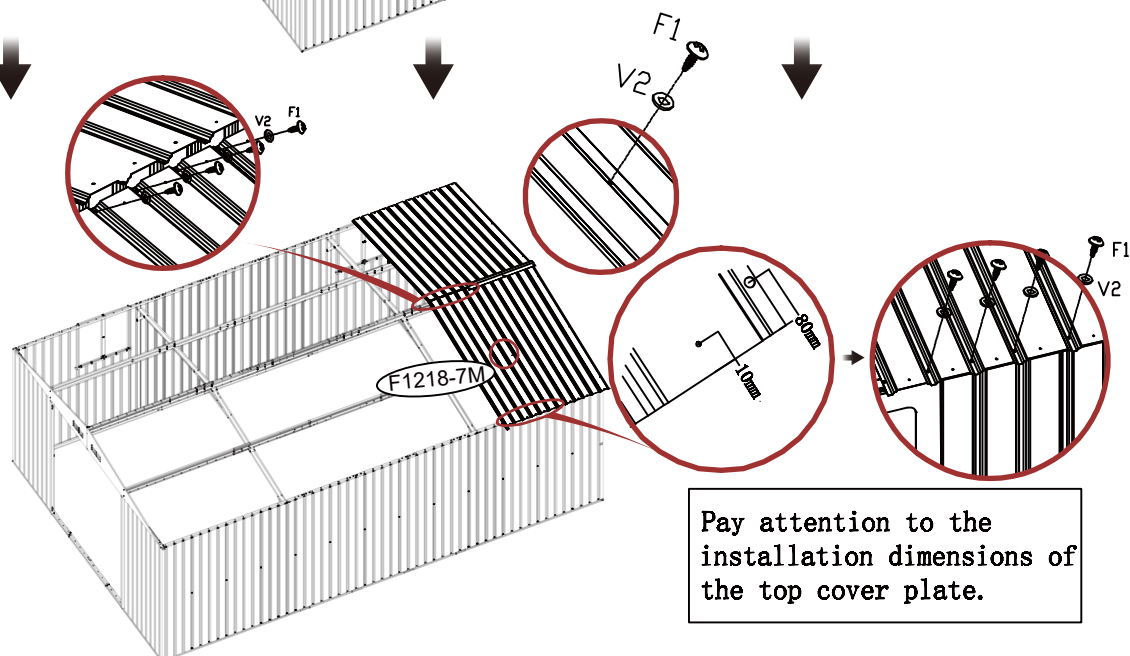
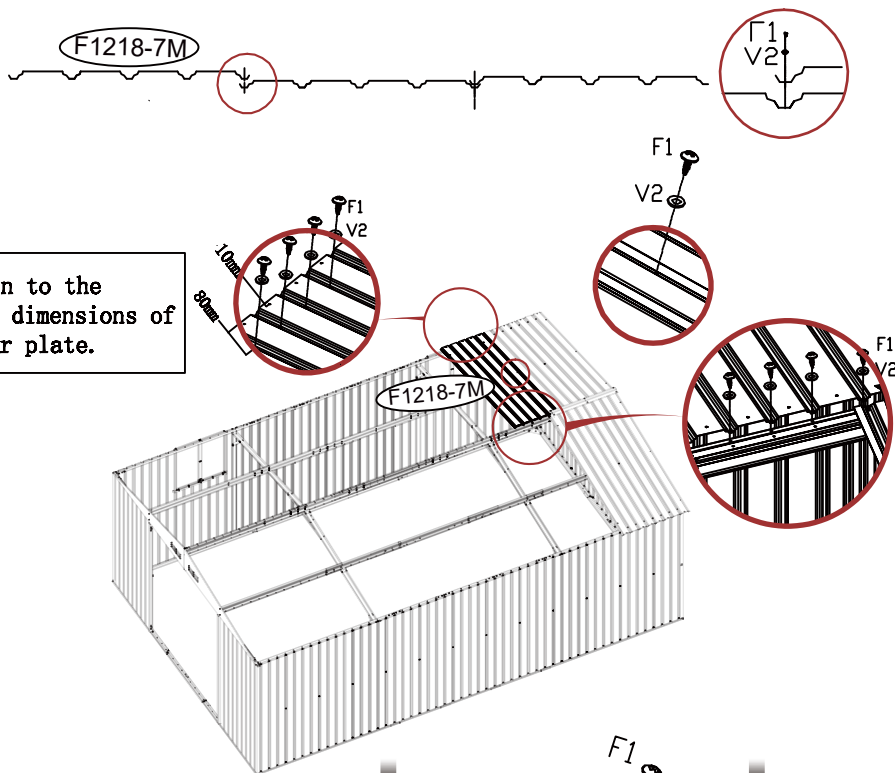
STEP 44



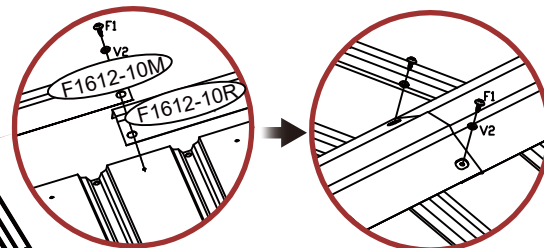
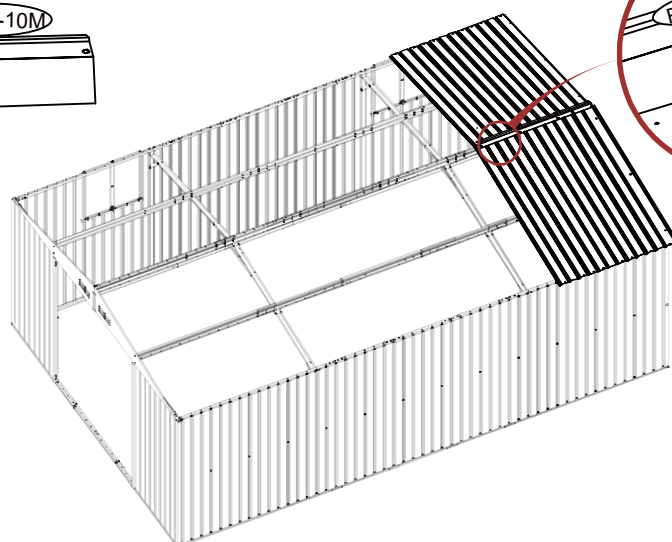
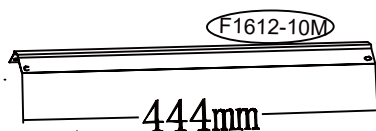
	F1	2
	V2	2

STEP 45

Pay attention to the installation dimensions of the top cover plate.



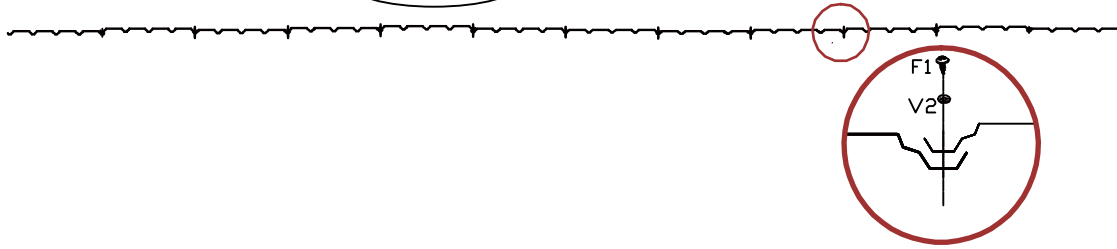
Pay attention to the installation dimensions of the top cover plate.



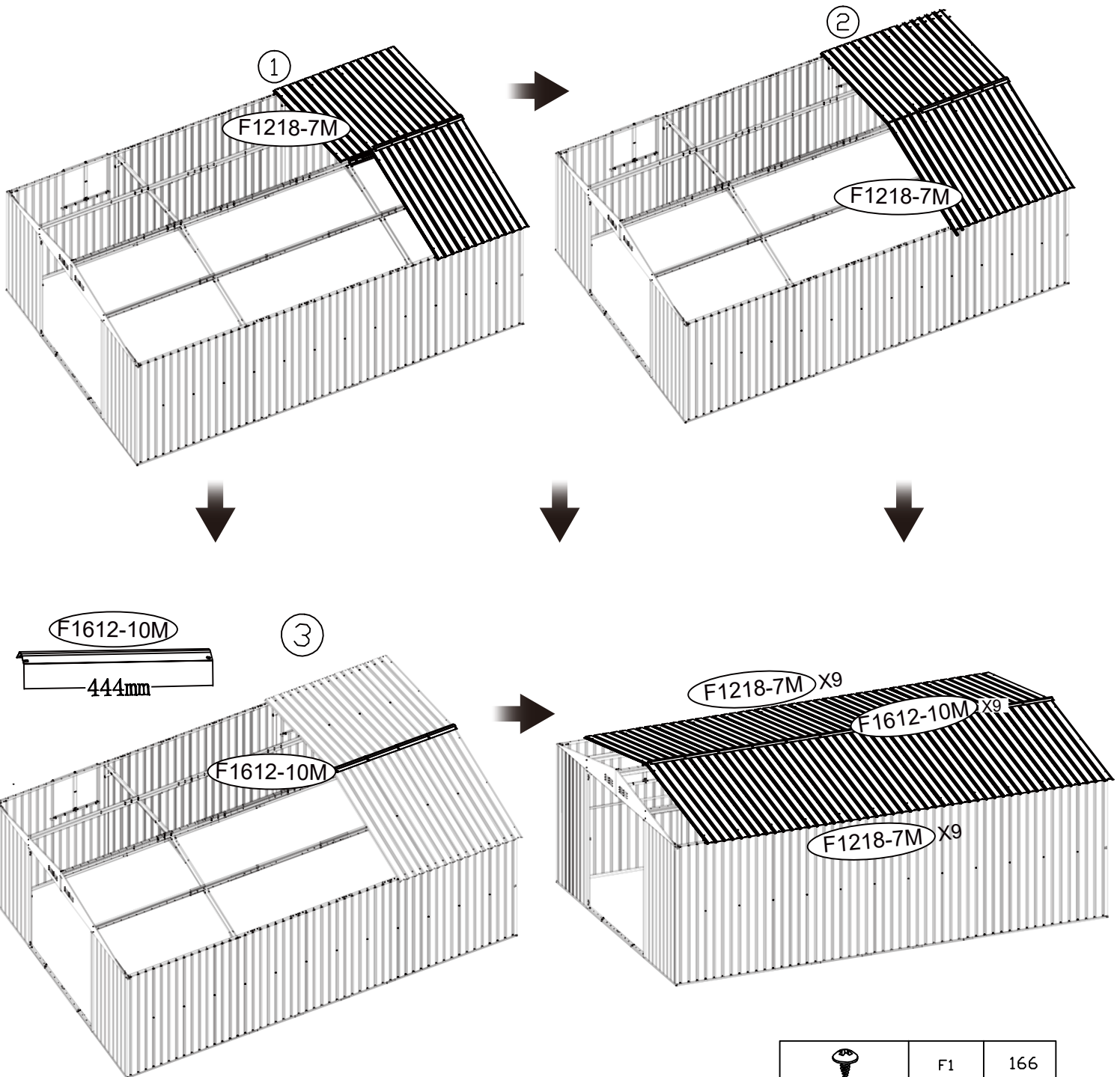
	F1	20
	V2	20

STEP 46

F1218-7M X9



Note: Installation sequence ① → ② → ③. Repeat the process until installation is complete.



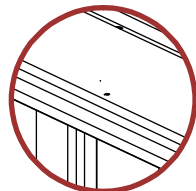
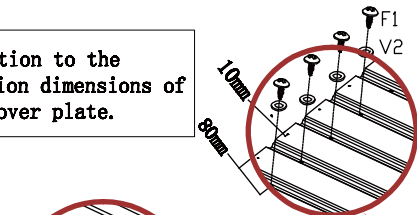
	F1	166
	V2	166

STEP 47

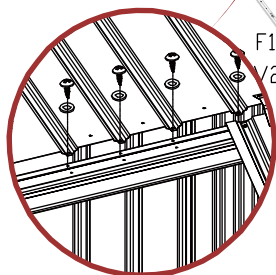
F1218-7R

This is the installation of flat edges and K1012-8,
Otherwise, there will be interference phenomena.

Pay attention to the
installation dimensions of
the top cover plate.

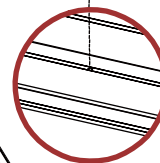


Attention: There are small
holes on the outside for
assembly with K1012-8.



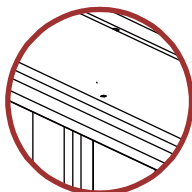
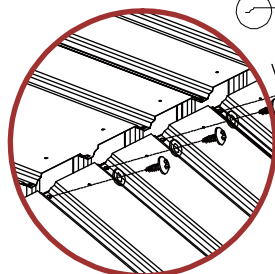
F1218-7R

F1
V2



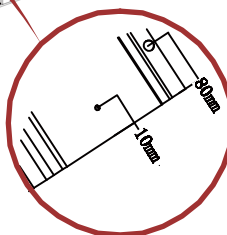
F1218-7L

This is the installation of flat edges and K1012-8,
Otherwise, there will be interference phenomena.



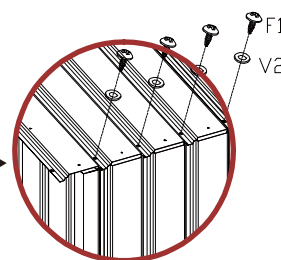
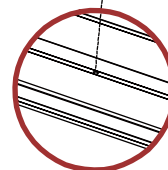
Attention: There are small
holes on the outside for
assembly with K1012-8.

Pay attention to the
installation dimensions of
the top cover plate.



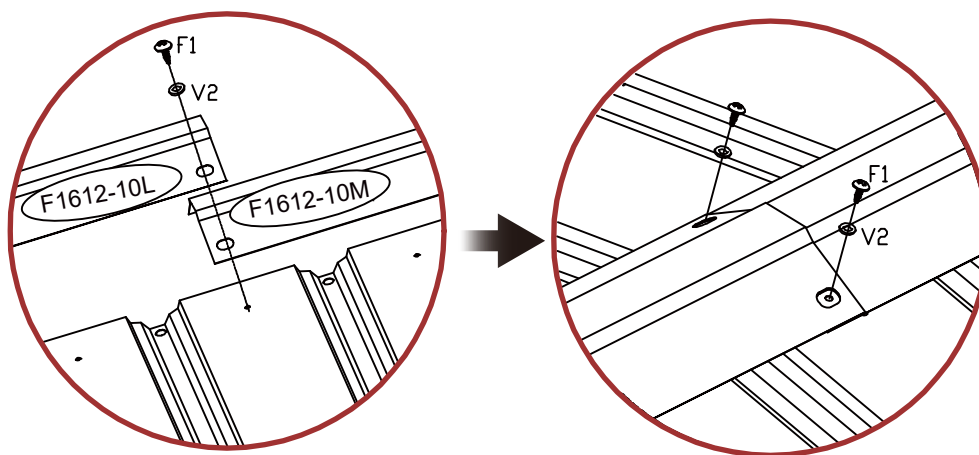
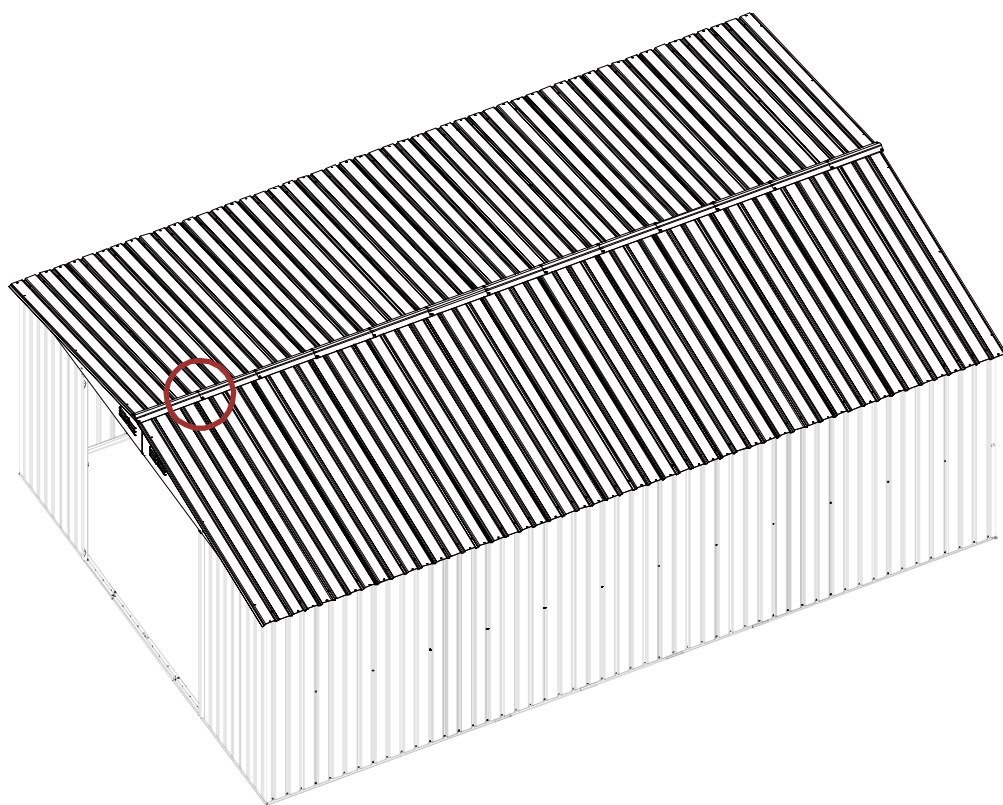
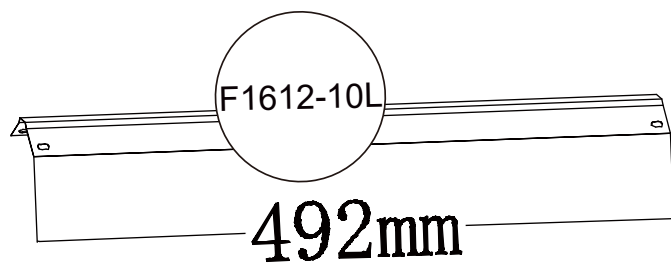
F1218-7L

F1
V2



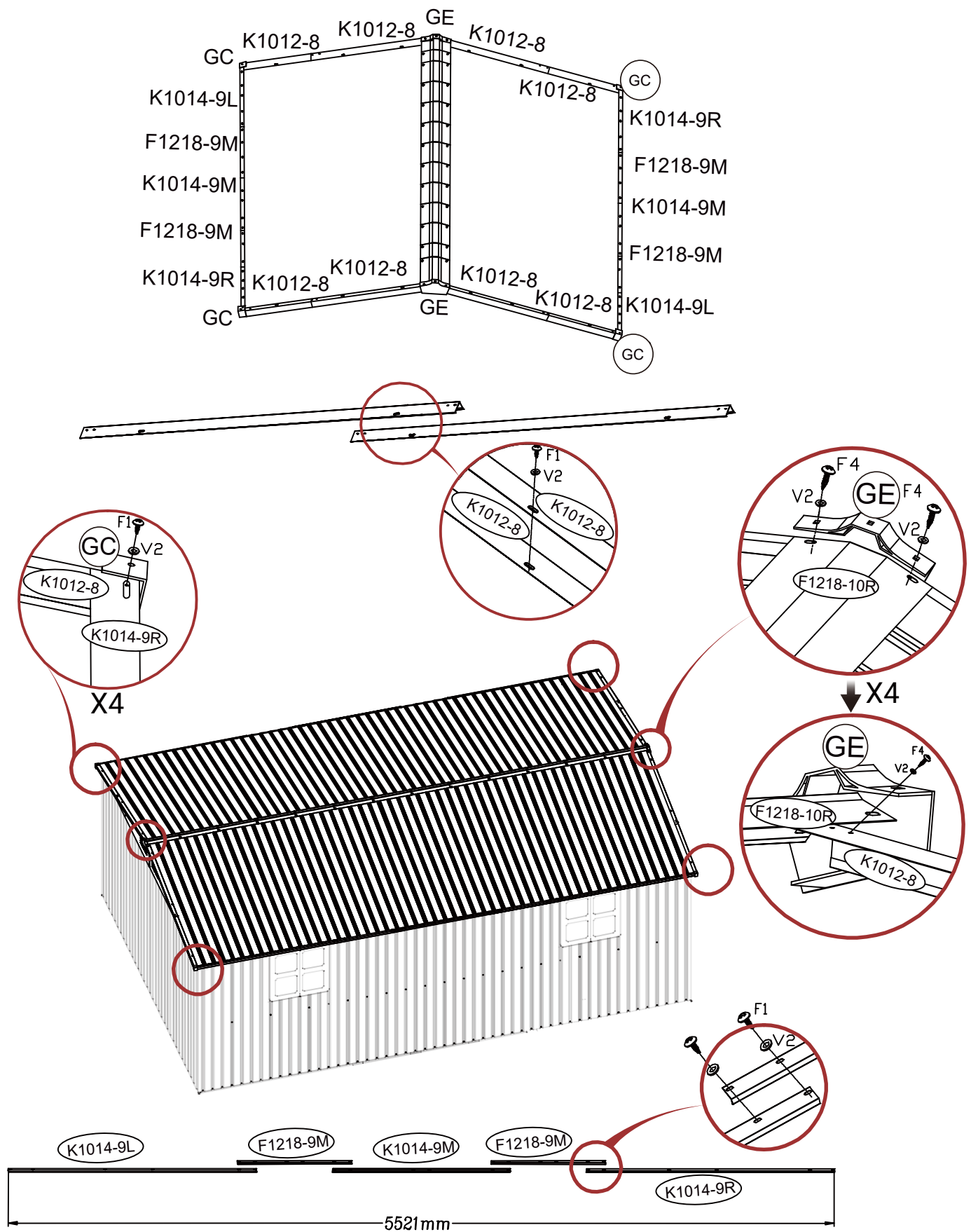
	F1	18
	V2	18

STEP 48



	F1	2
	V2	2

STEP 49



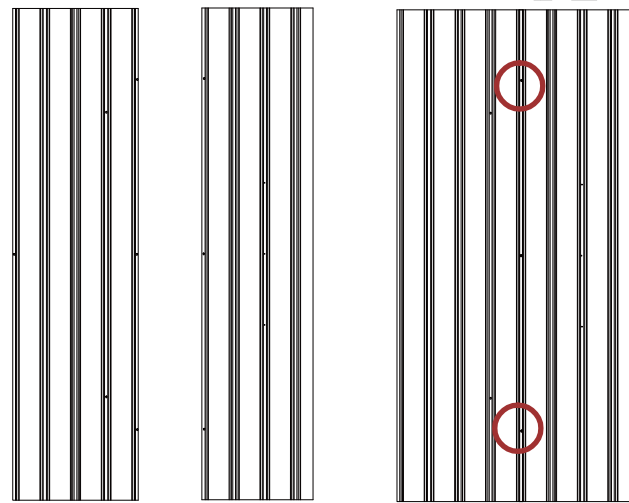
	F4	4
	F1	56
	V2	60

STEP 50

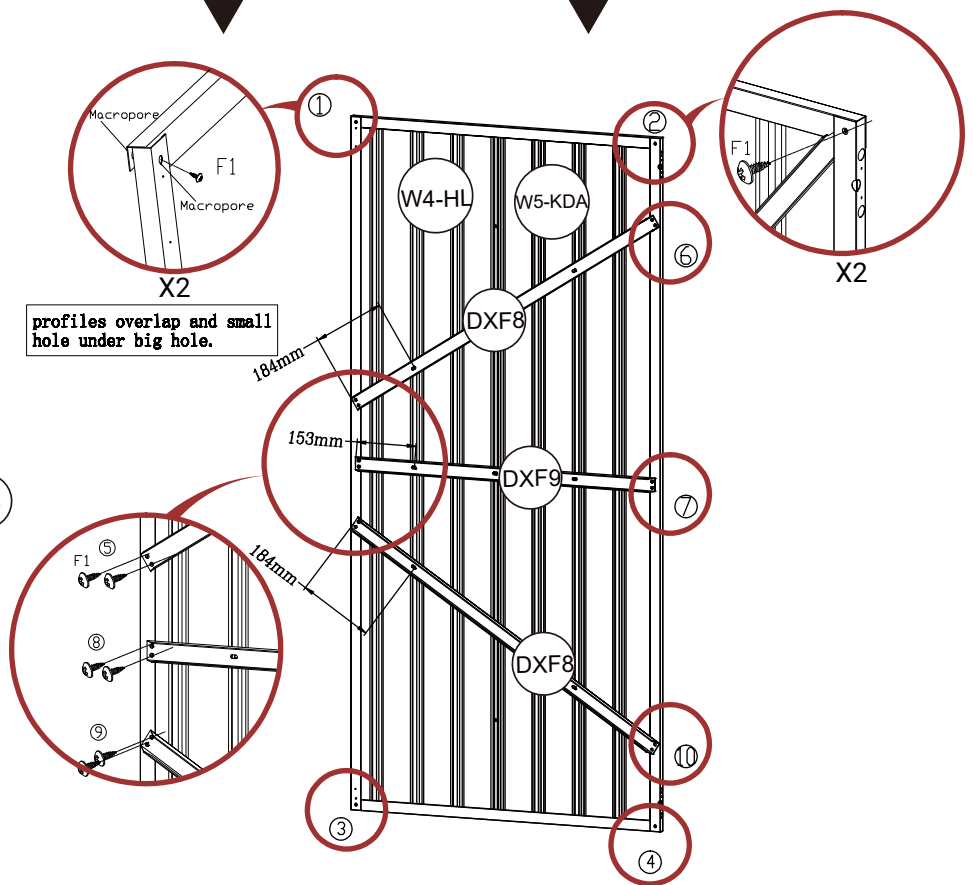
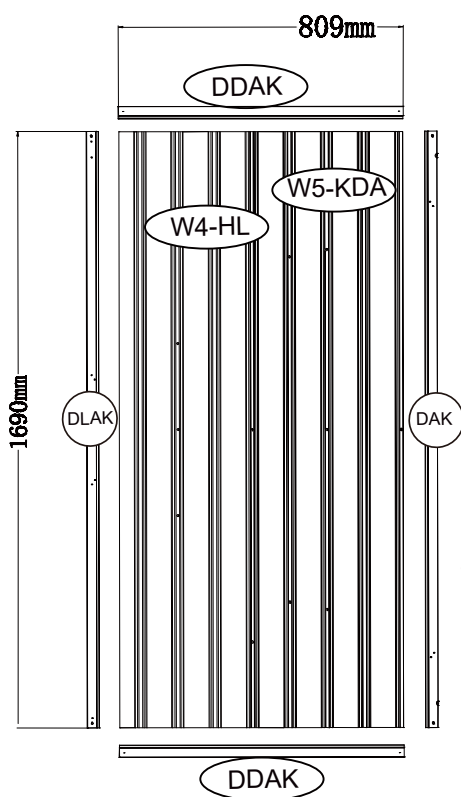
Back

Left door panel splicing

DL



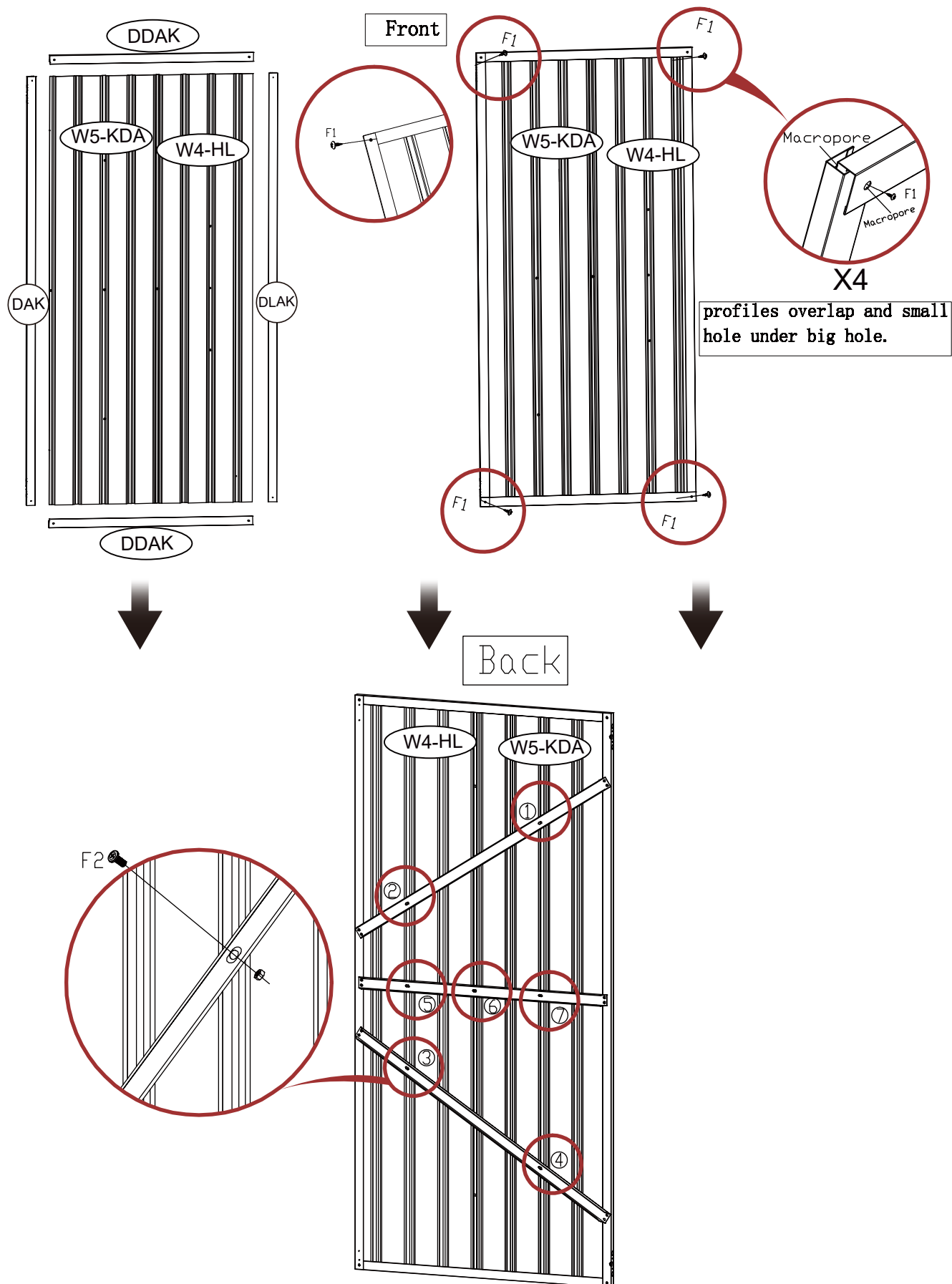
W5-KDA W4-HL W5-KDA W4-HL



Attention: Installation sequence of screws ① → ② → ③ → ④ → ⑤ → ⑥ → ⑦ → ⑧ → ⑨ → ⑩

	F1	16
	F2	2

STEP 51

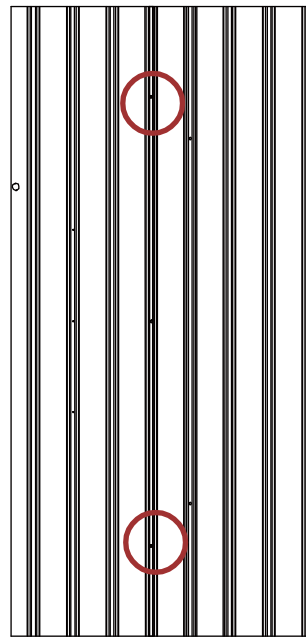
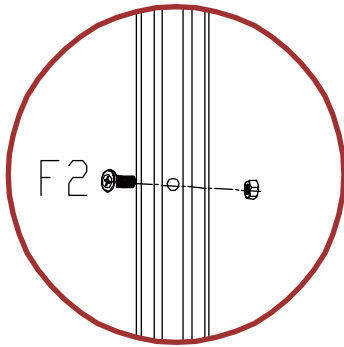


Attention: Installation sequence of screws ① → ② → ③ → ④ → ⑤ → ⑥ → ⑦

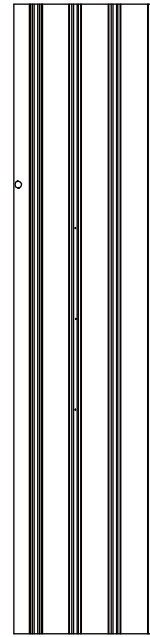
	F1	4
	F2	7

STEP 52

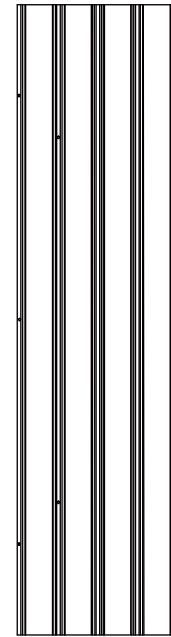
DR right door panel splicing



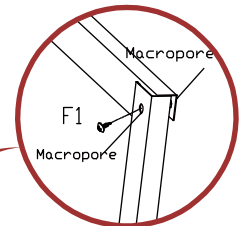
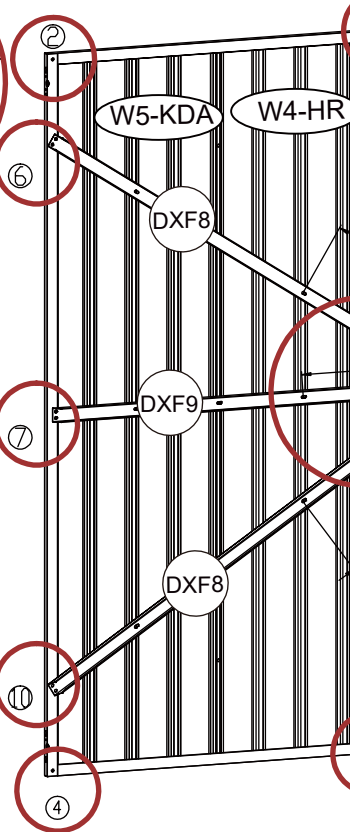
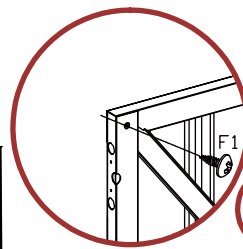
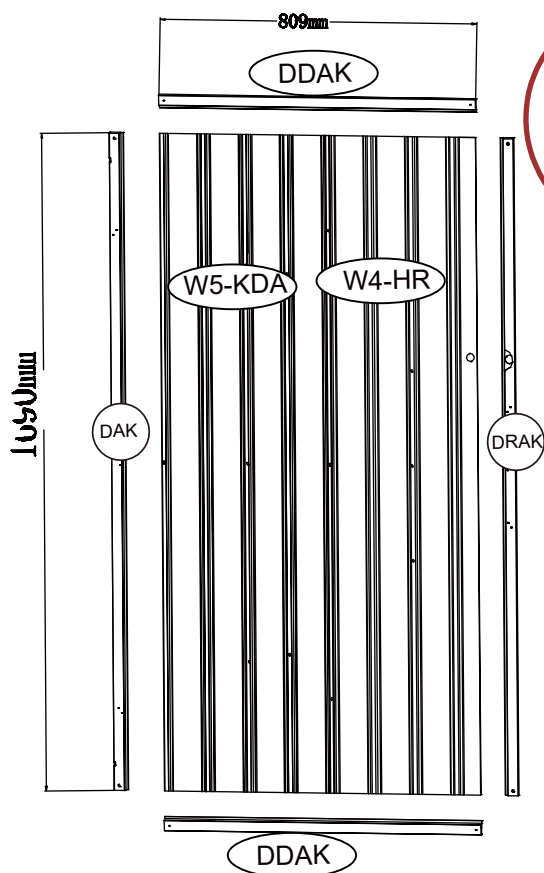
W4-HR W5-KDA



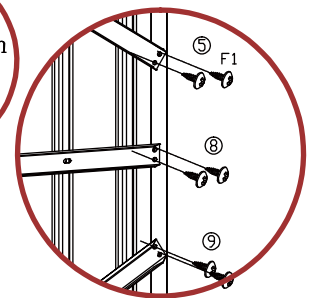
W4-HR



W5-KDA



profiles overlap and small hole under big hole.



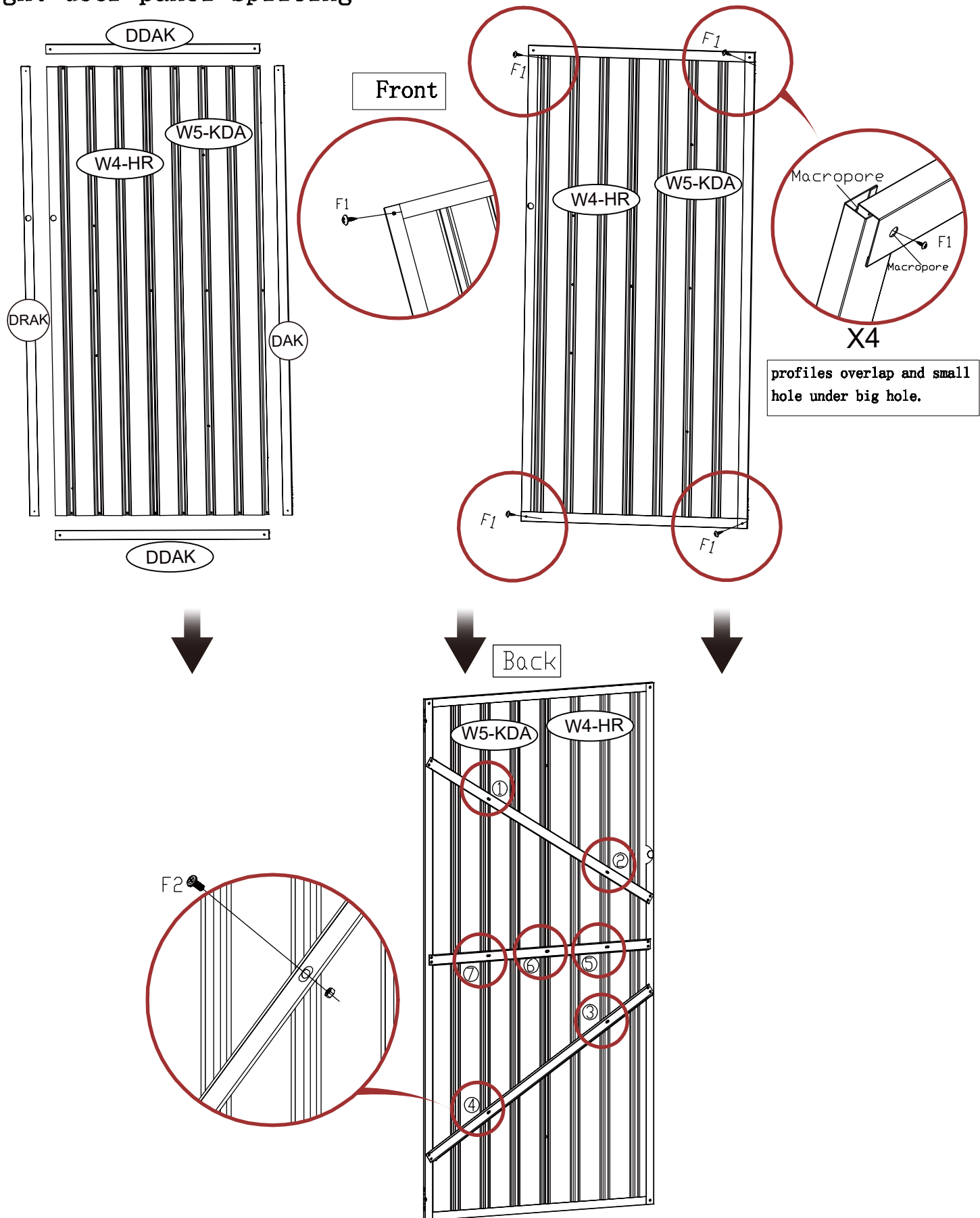
Attention: Installation sequence of screws

① → ② → ③ → ④ → ⑤ → ⑥ → ⑦ → ⑧ → ⑨ → ⑩

	F1	16
	F2	2

STEP 53

right door panel splicing

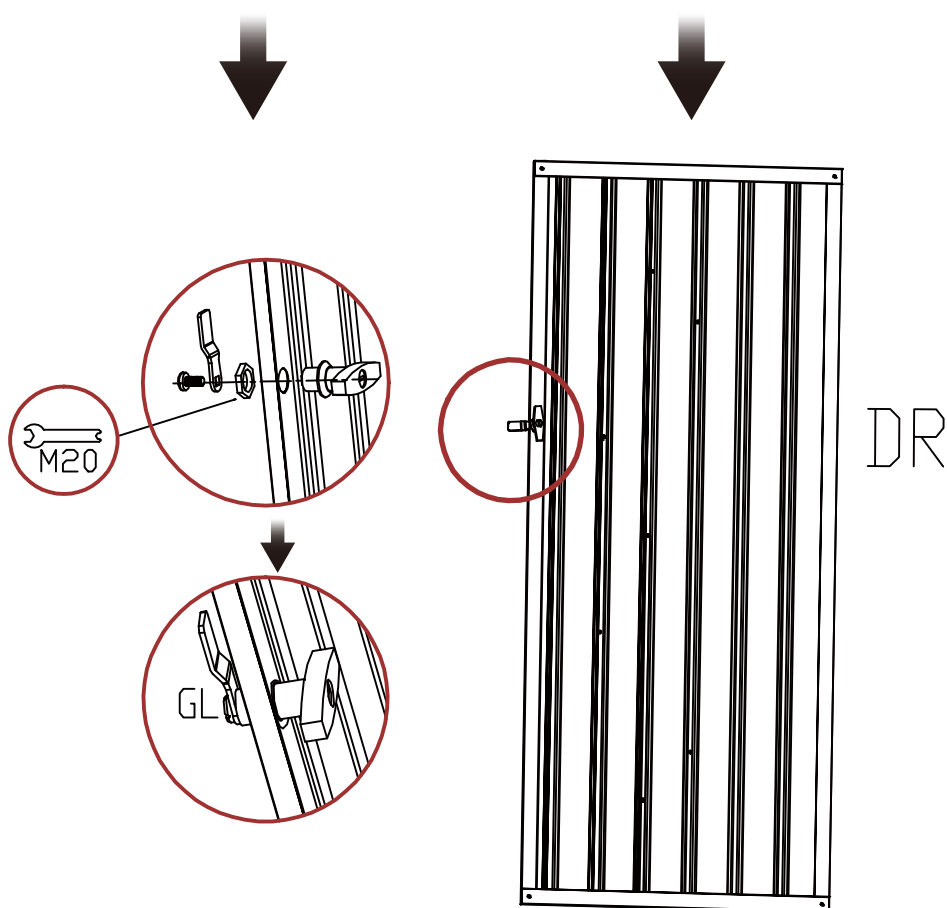
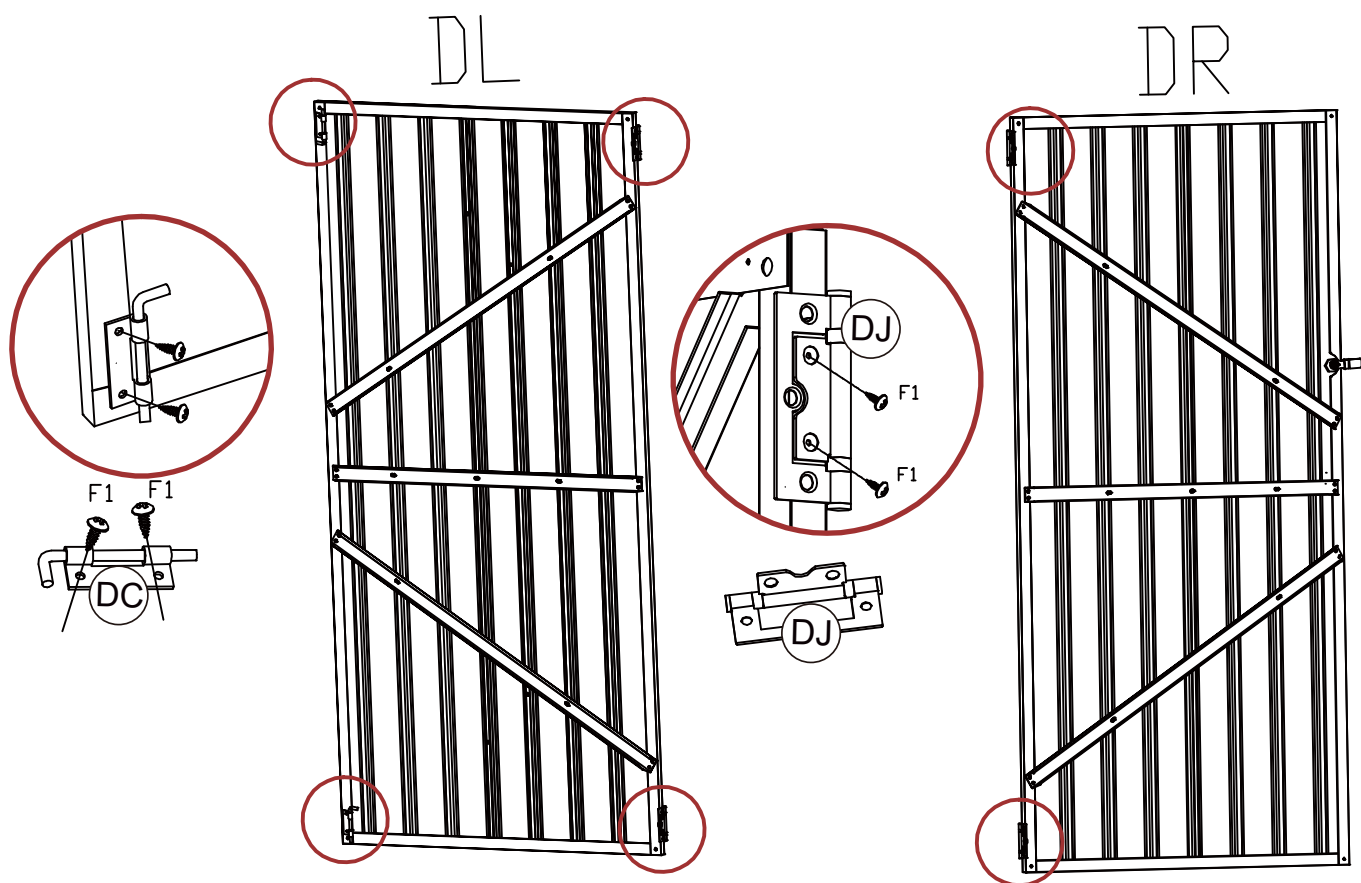


Attention: Installation sequence of screws

① → ② → ③ → ④ → ⑤ → ⑥ → ⑦

	F1	4
	F2	7

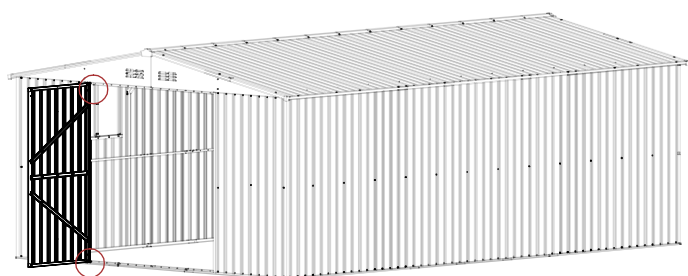
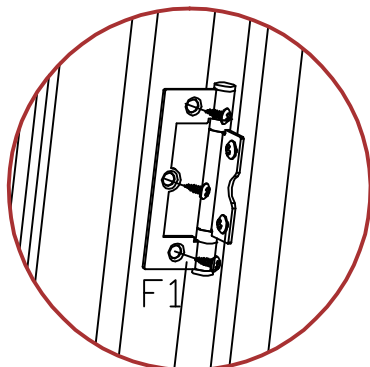
STEP 54



	F1	12
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STEP 55

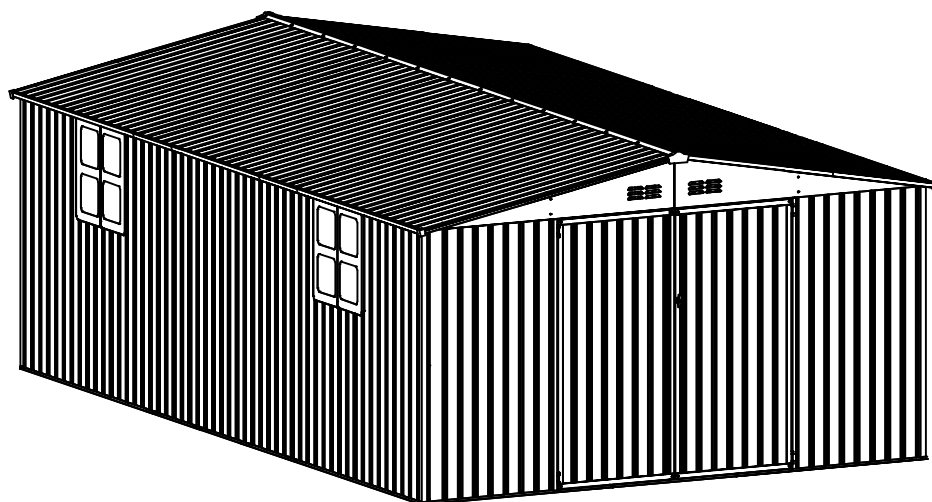
F1



DL



DR



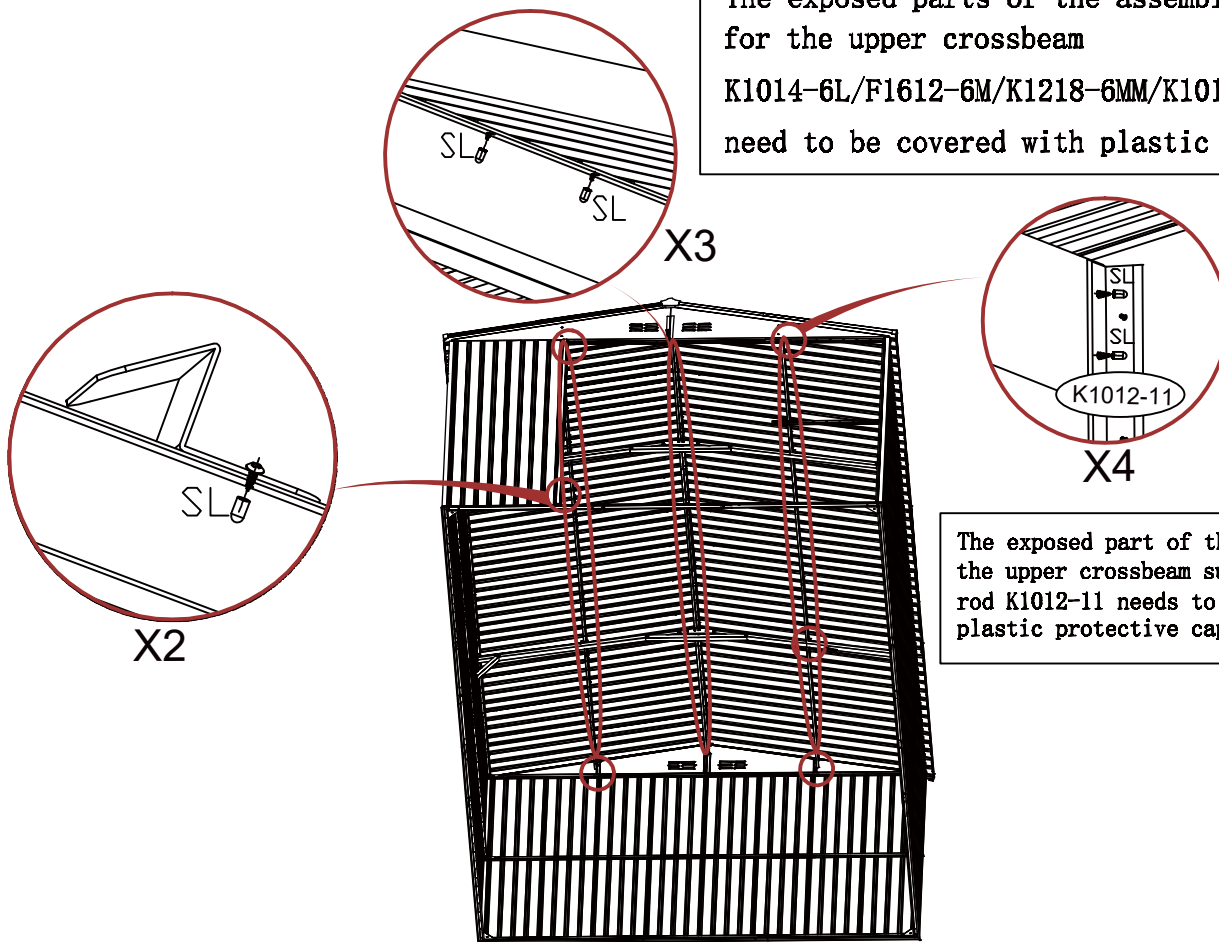
	F1	12
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STEP 56

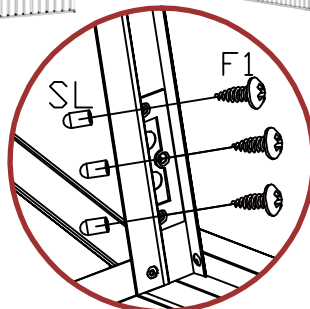
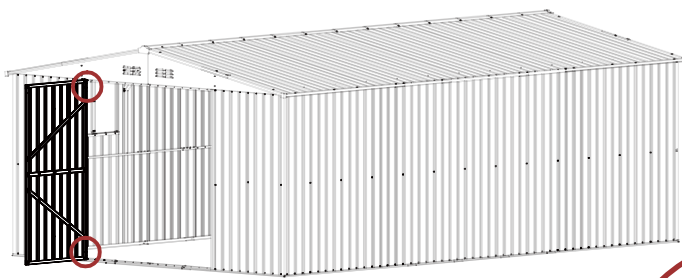
The exposed parts of the assembly screws for the upper crossbeam

K1014-6L/F1612-6M/K1218-6MM/K1014-6R

need to be covered with plastic protective caps.



The exposed part of the assembly screw of the upper crossbeam support rod K1012-11 needs to be covered with a plastic protective cap.



X4

The exposed part of DJ assembly screws needs to be covered with a plastic protective cap.