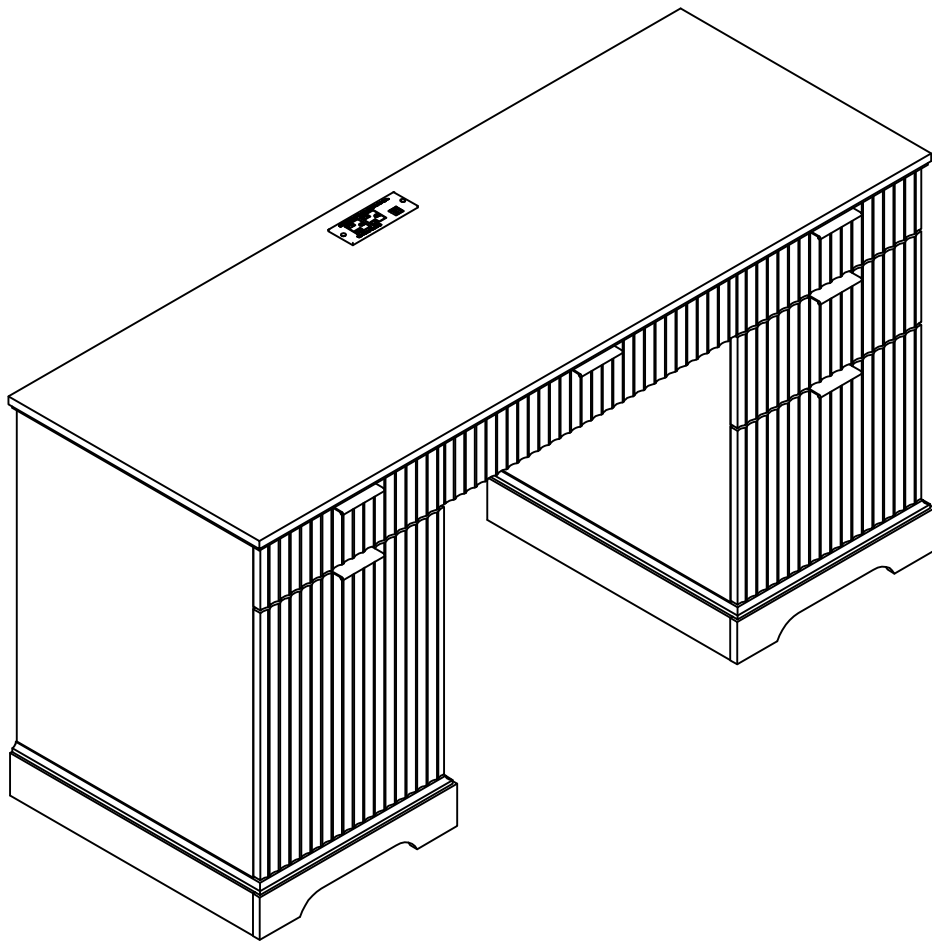
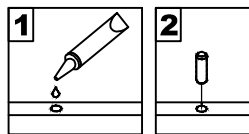


Assembly Instructions

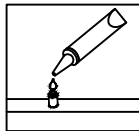


General Assembly Guidelines

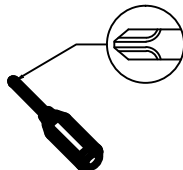
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.
- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.



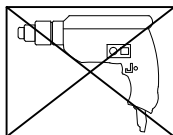
In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.



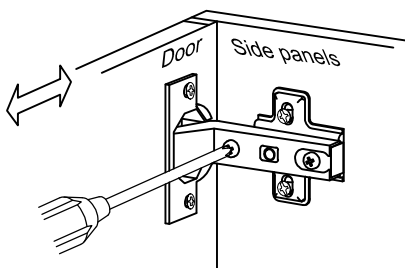
- VI. A Phillips head screwdriver is required for the assembly of this product .



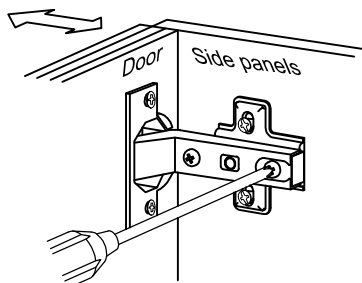
- VII. Power tools should not be used to assemble this product .



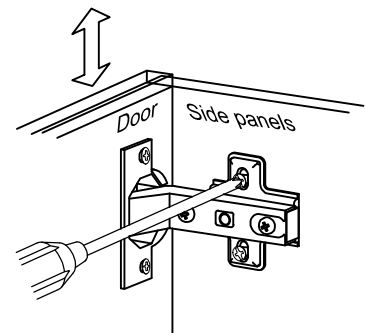
- VIII. Concealed hinges are three-way adjustable.



Horizontal
by screw adjustment

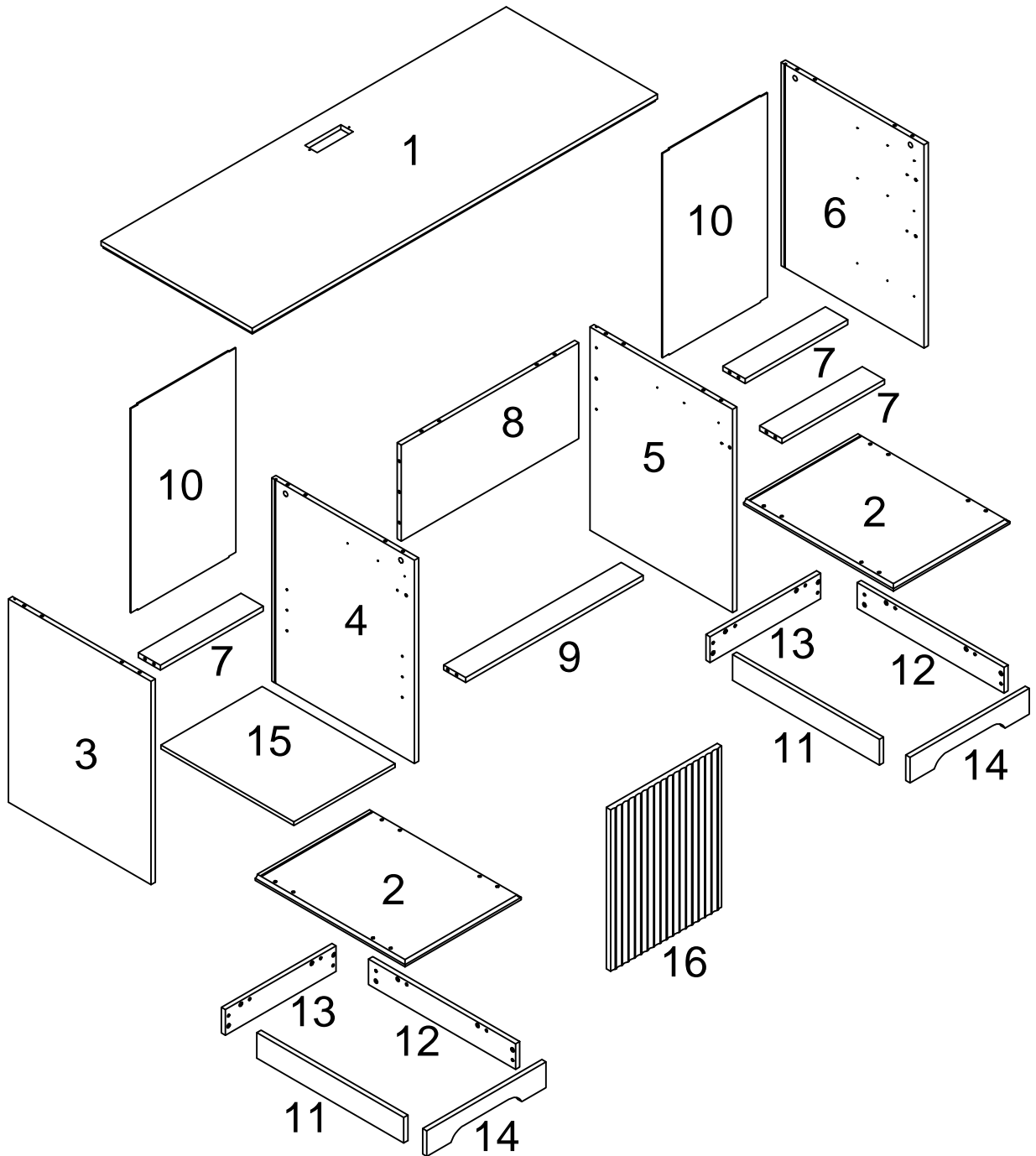


In-and-Out
by loosening the hinge-arm
mounting screw or via cam
adjustment

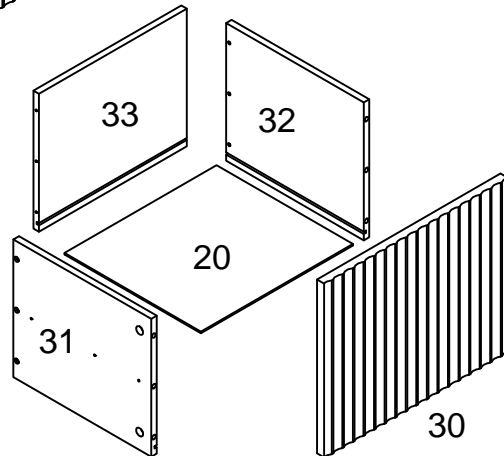
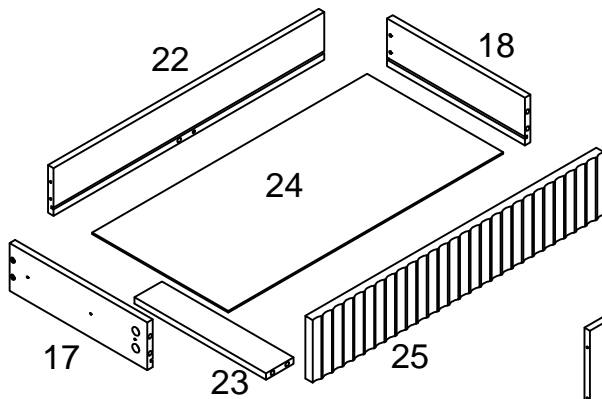
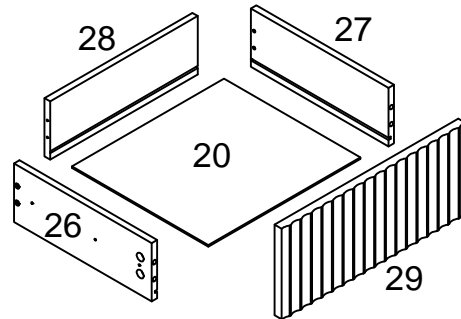
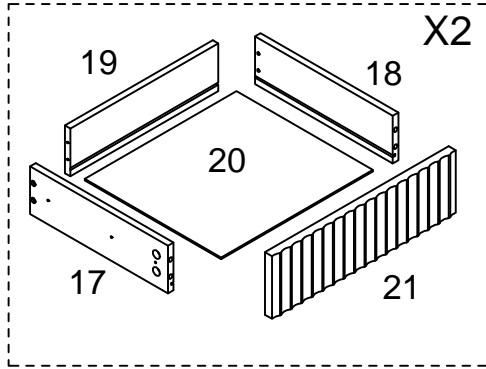


Vertical
Via slots in the mounting
plate or via cam
adjustment



















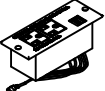

Parts List

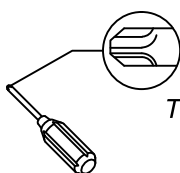


Parts List



Hardware List

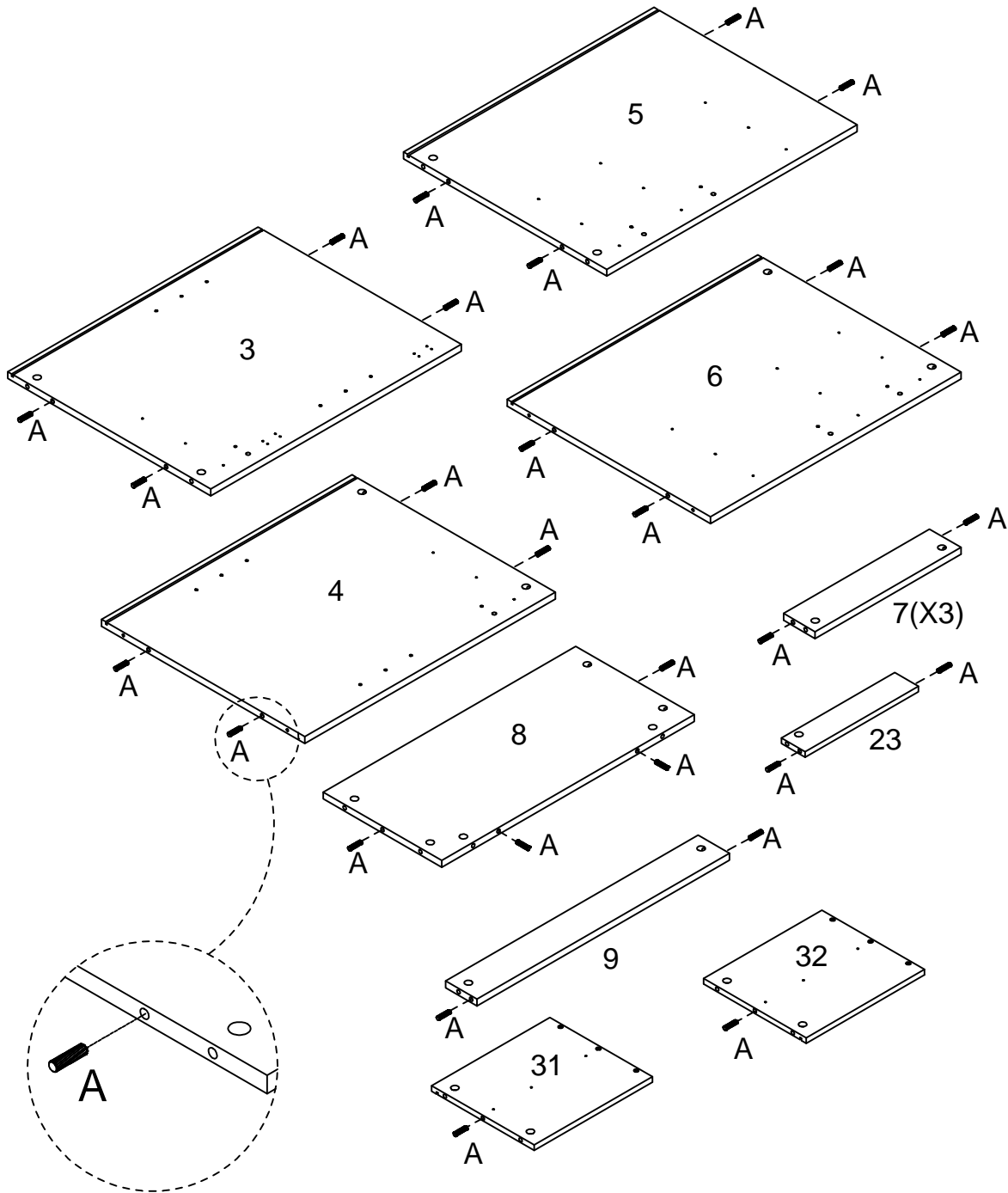
A		Ø8x30mm	Wooden dowel	32 pcs
B		Ø6x32mm	Cam bolt	43 pcs
C		Ø15x11mm	Cam lock	22 pcs
D		Ø15x9mm	Cam lock	21 pcs
E		Ø30mm	Sticker	43 pcs
F		Ø4x32mm	Screw	23 pcs
G		M 4	Hex Key	1 pc
H		Ø6x50mm	Screw	8 pcs
I		M6*12mm	Bolt	48 pcs
J			Plastic wedge	24 pcs
K			Handle	6 pcs
L		12"	Slide	5 sets
M		Ø3x12mm	Screw	74 pcs
N		Ø5x13x26mm	Shelf holder	4 pcs
O		Ø35	Hinge	2 pcs
P		Ø3.5x14mm	Screw	12 pcs
Q			Plastic wedge	8 pcs
R		Ø3x17mm	Screw	8 pcs
S			Electric socket	1 pc
T			Glue tube	1 pc




Philips head screwdriver required for assembly
(not included)

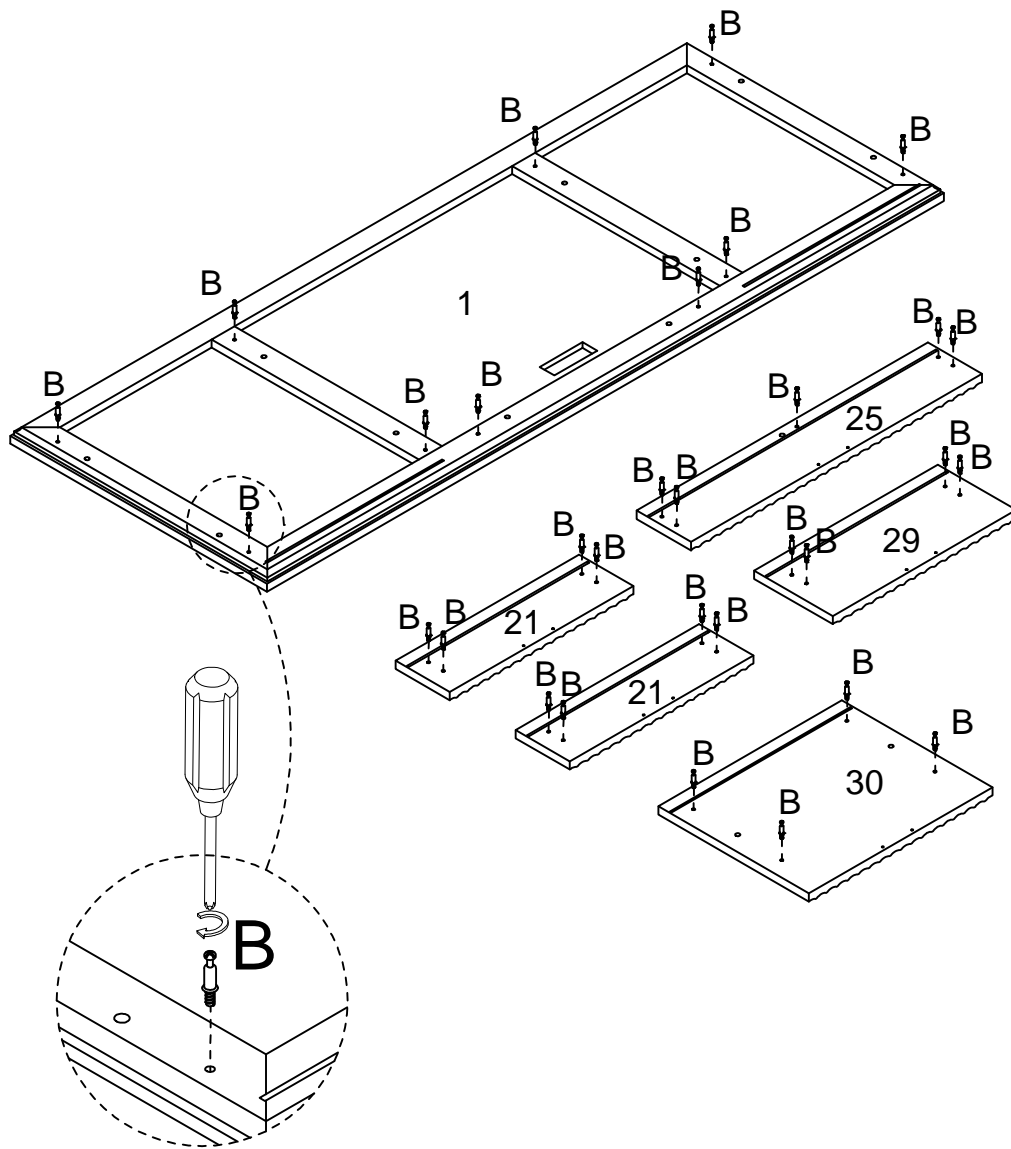
*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*


Step 1



A

X32

Step 2

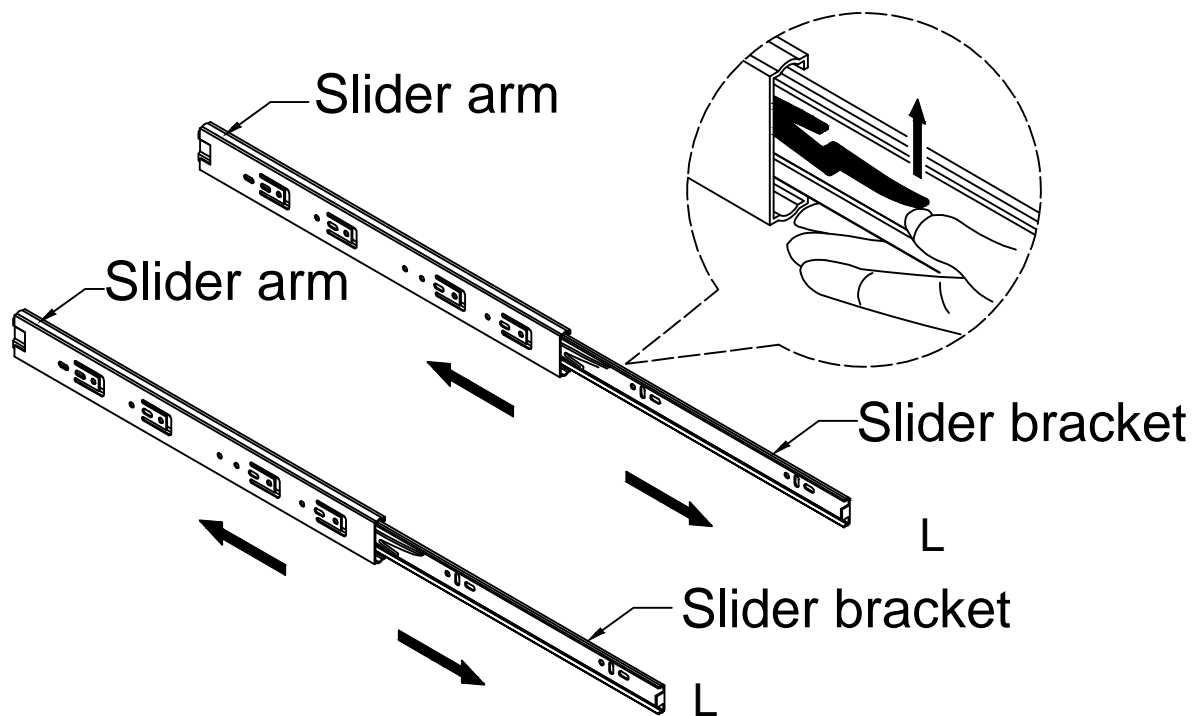


B

X31

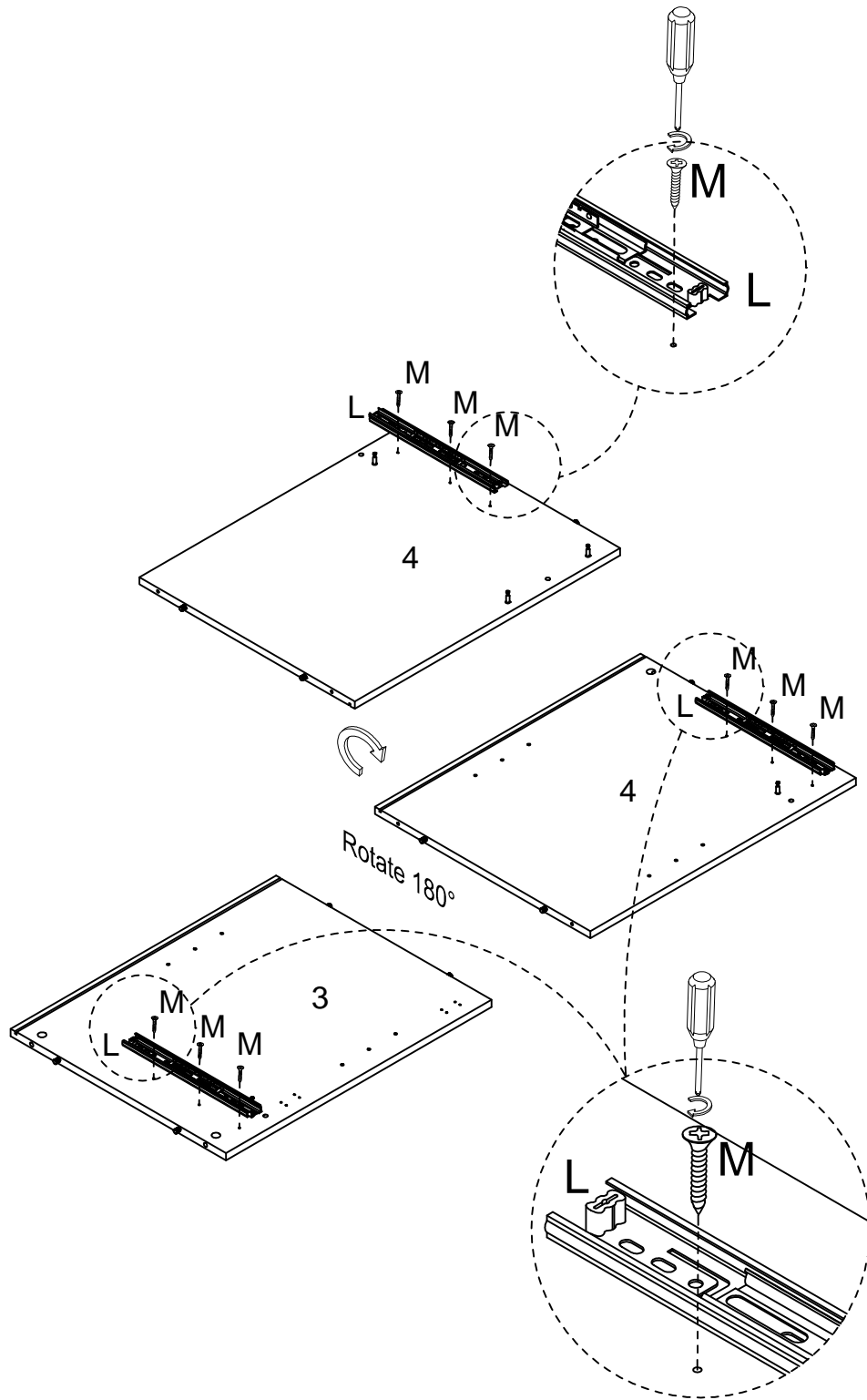
Step 4



Notice:

1. The drawer slider consists of two parts. The slider arm and the slider bracket. They assembled together in the package.
2. Pull the bracket out until it stopped, then you can find a plastic stopper in the side of the bracket.
3. Lift up the plastic stopper as the picture show, you can pull the bracket all out.

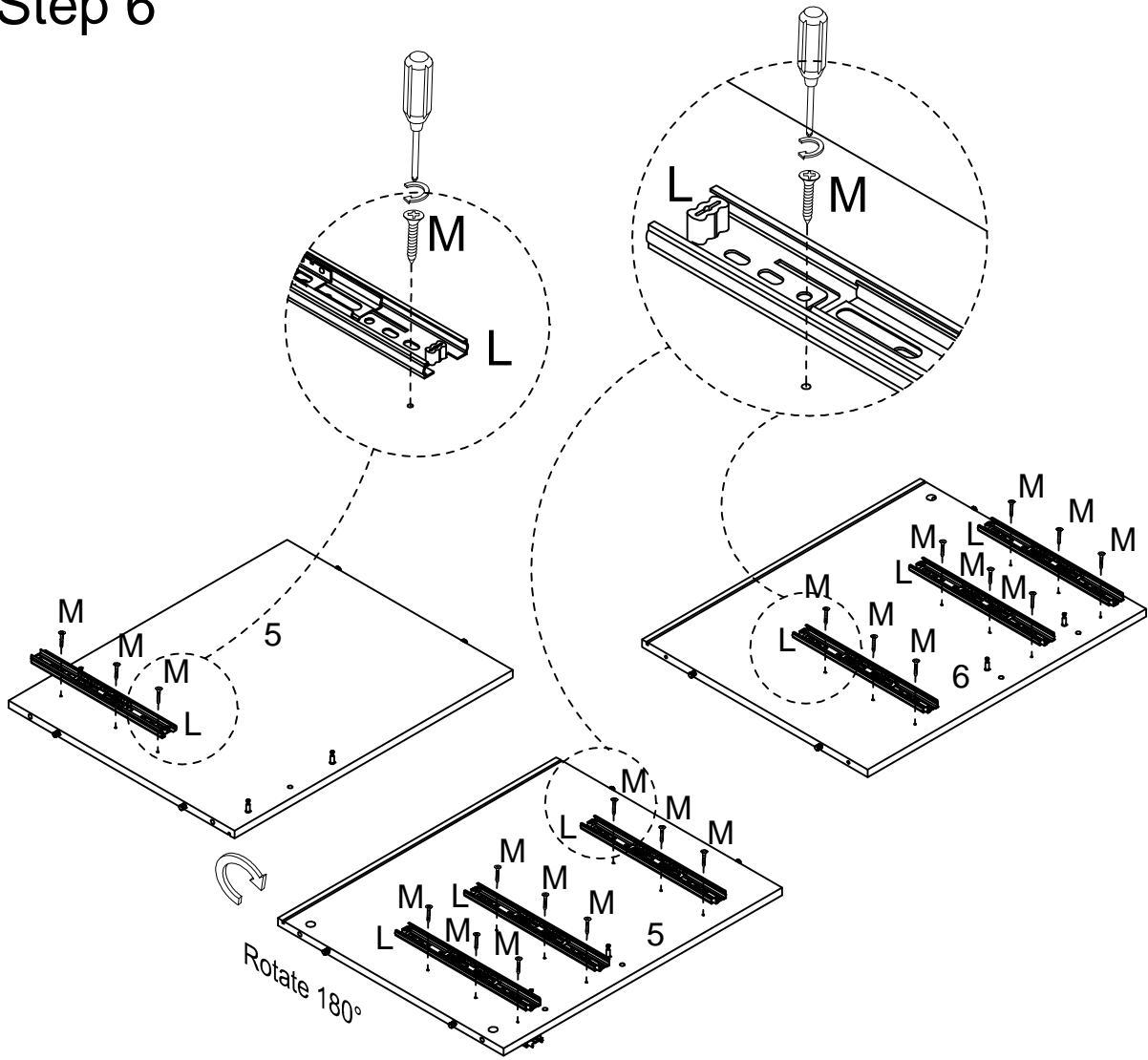


Step 5





M	L
	
X9	X3

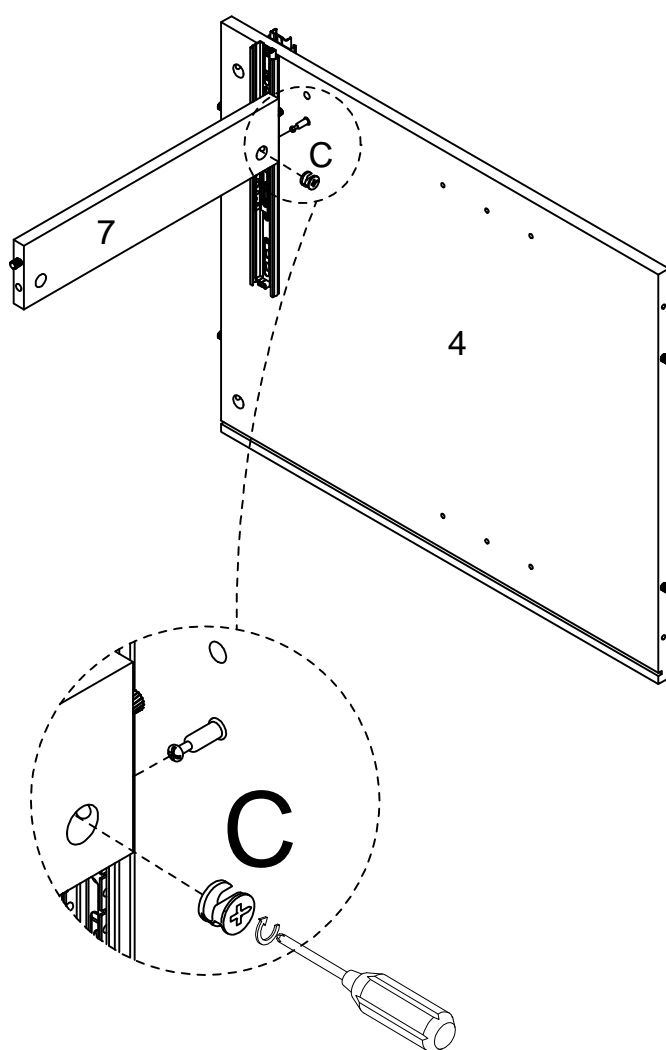
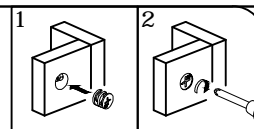
Step 6




Rotate 180°

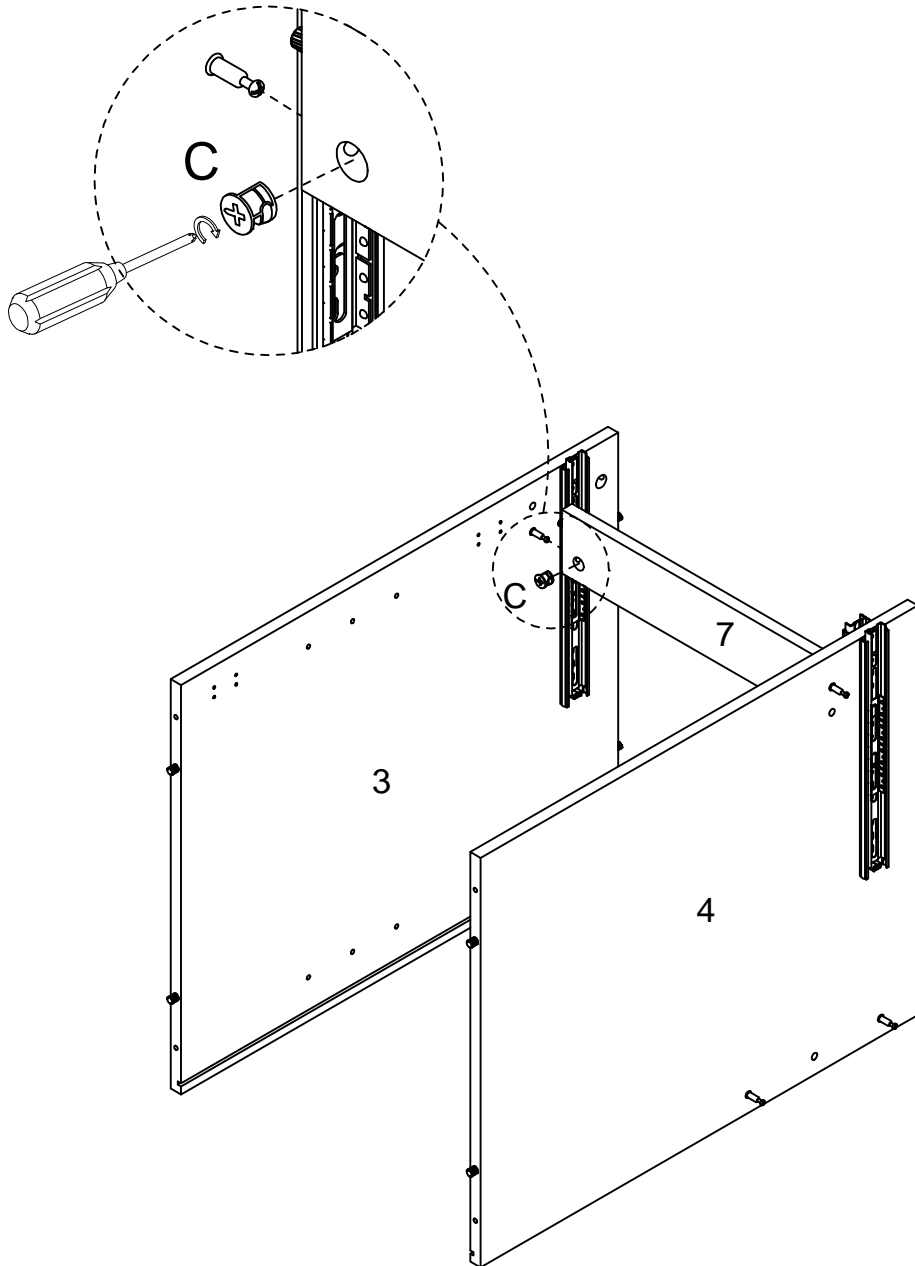
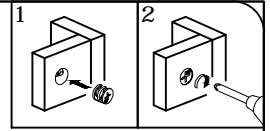
M	L
	
X21	X7


Step 7



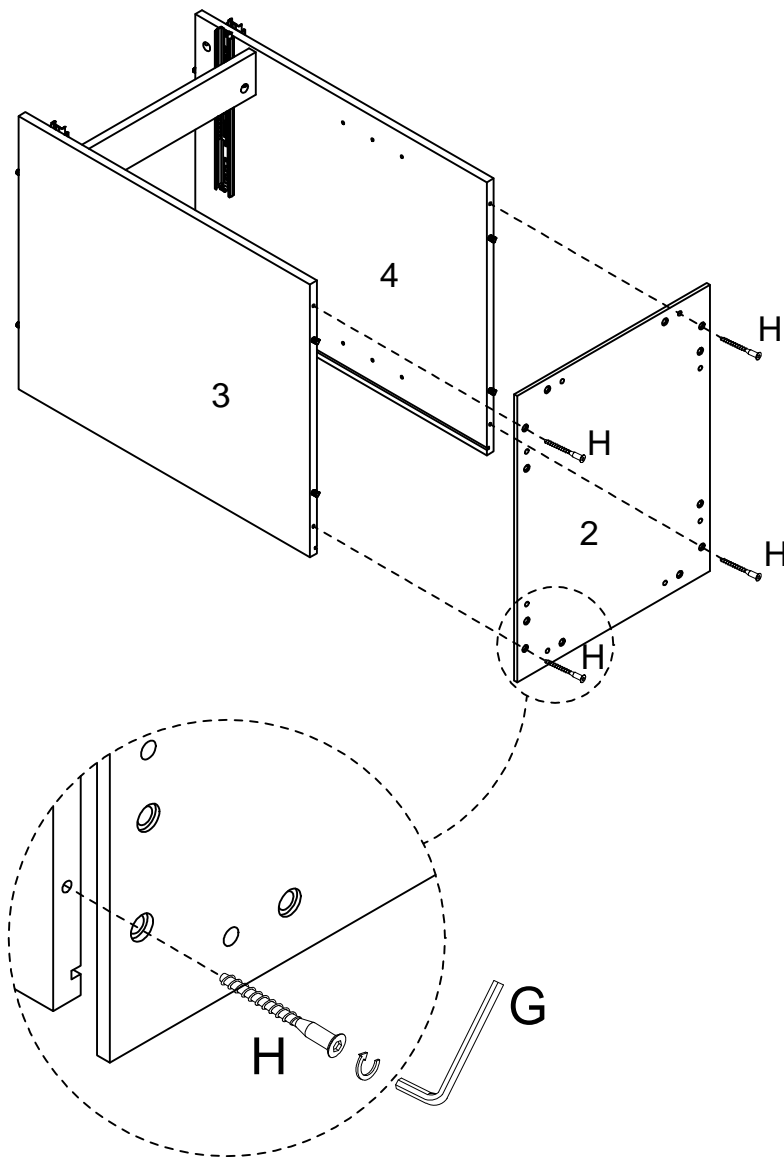
C

X1



Step 8



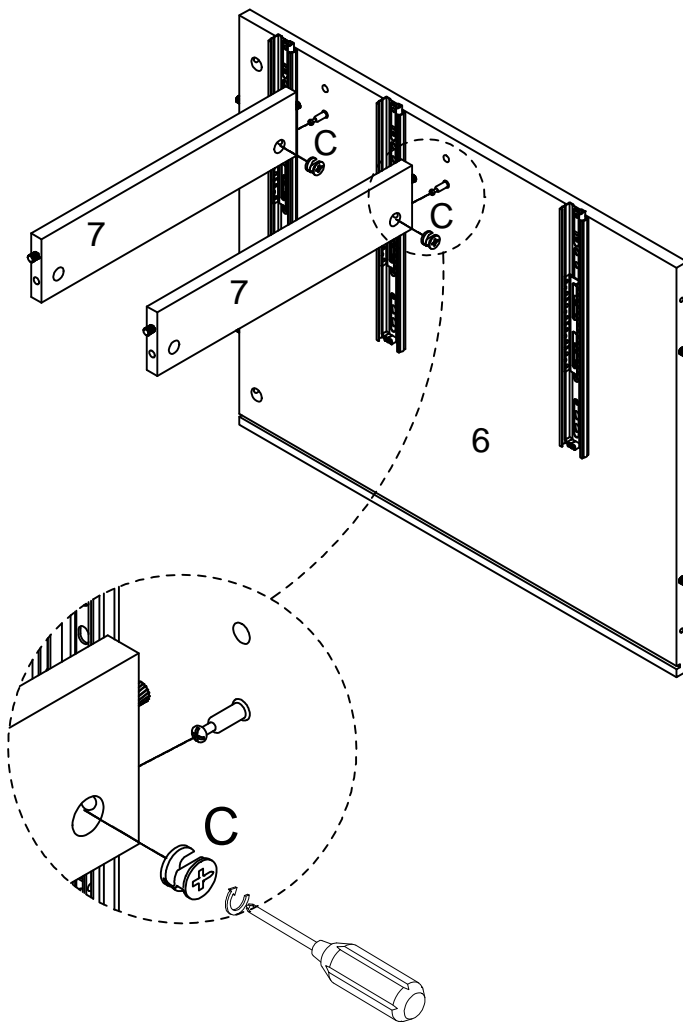
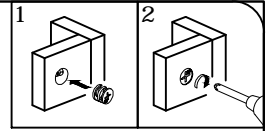
C

X1


Step 9



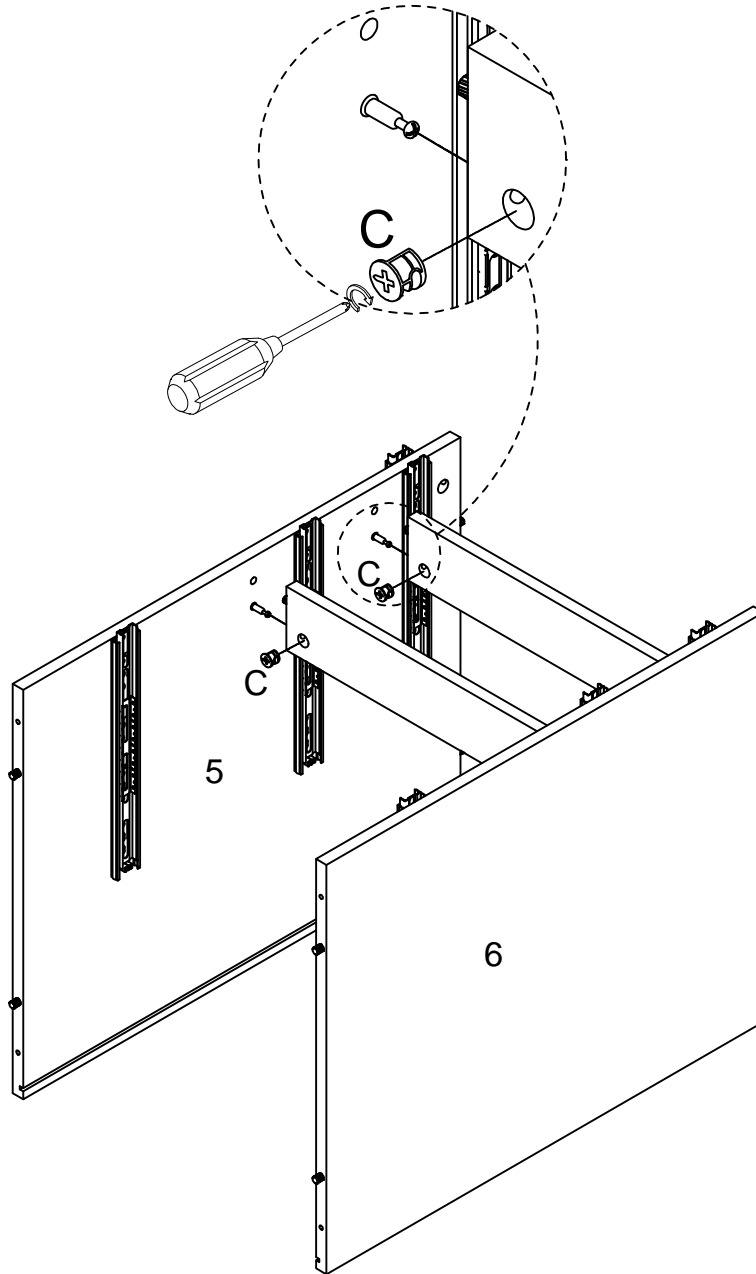
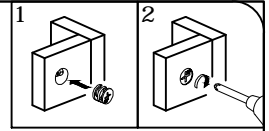
G	H
	
X1	X4


Step 10



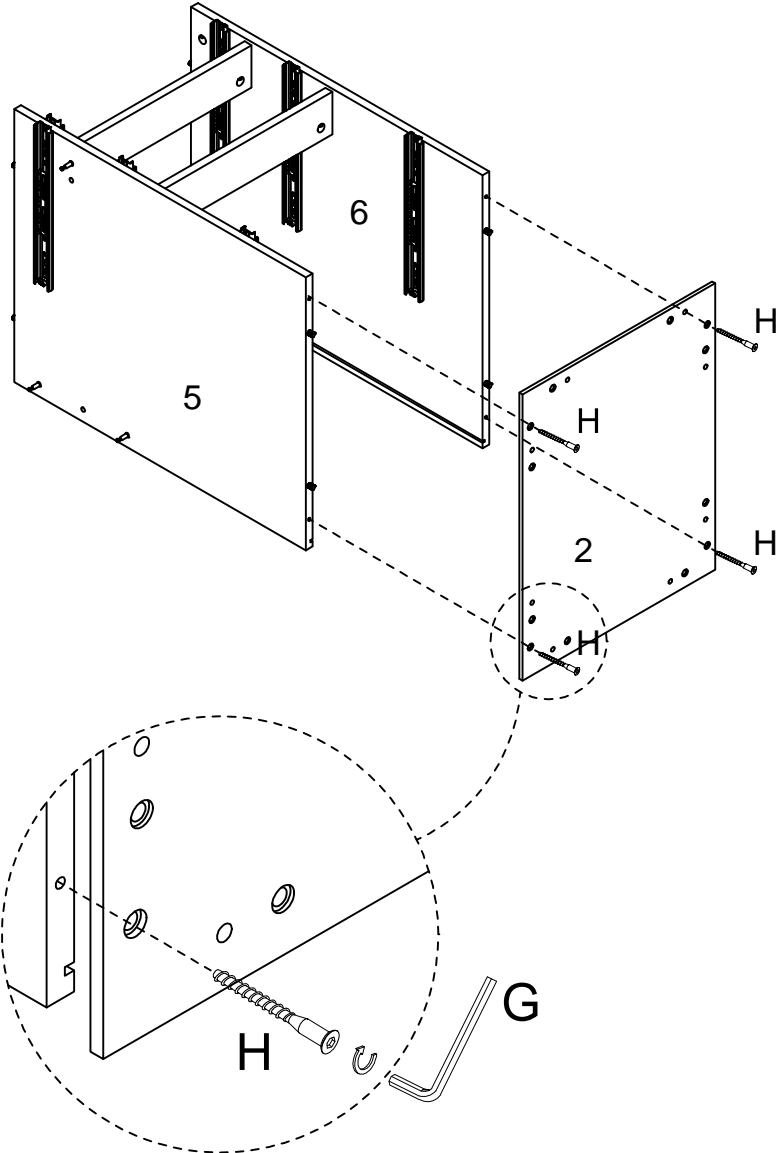
C

X2



Step 11



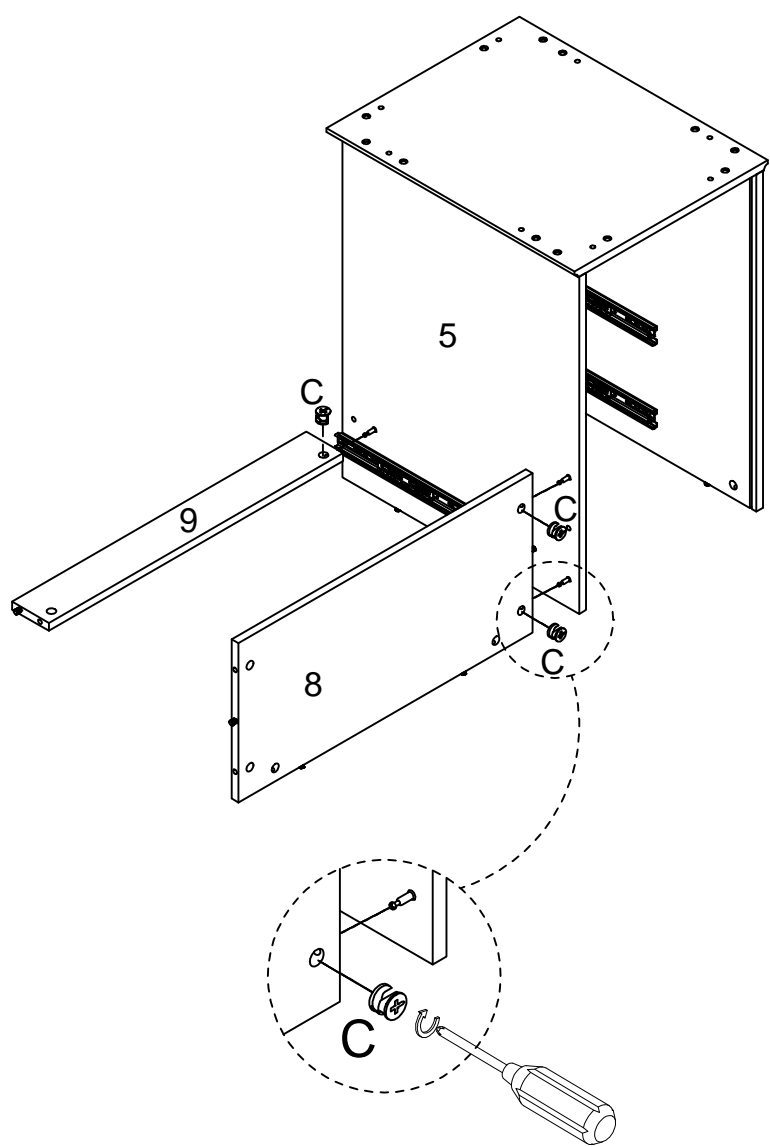
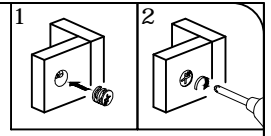
C

X2


Step 12



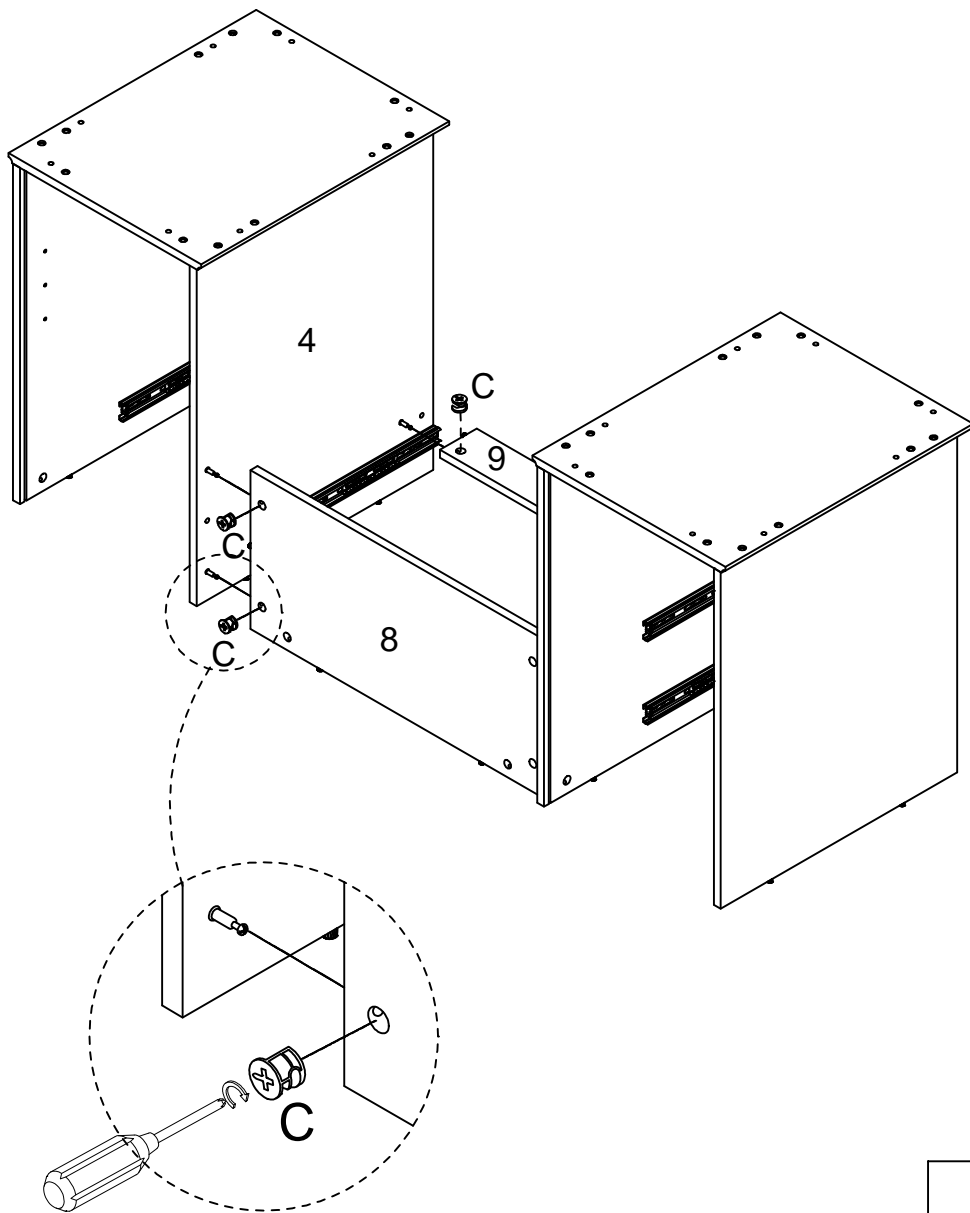
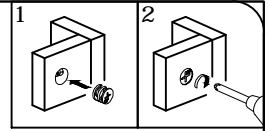
G	H
	
X1	X4


Step 13



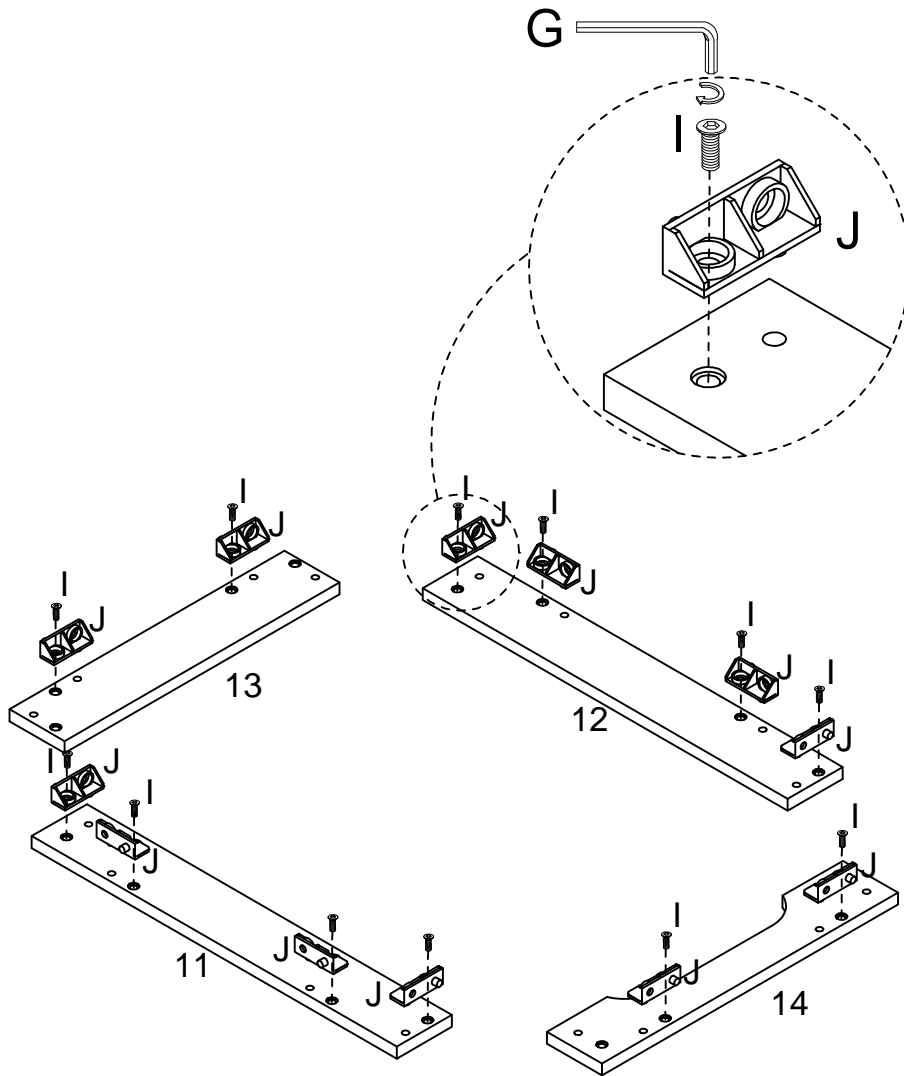
C

X3

Step 14






C

X3

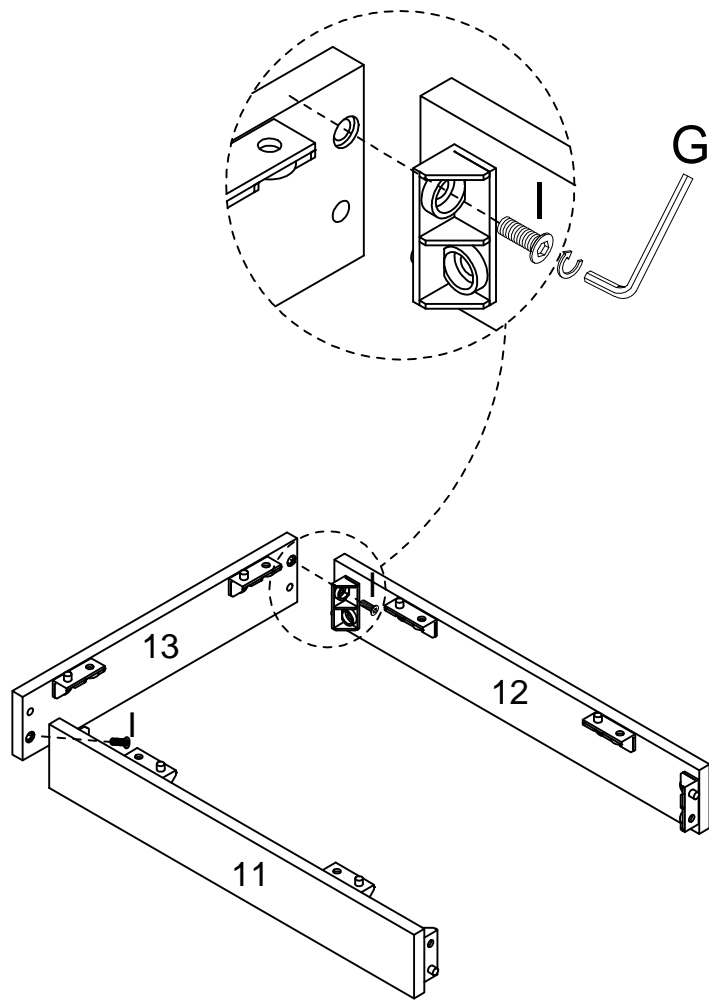
Step 15





X2

G	J	I
		
X1	X24	X24

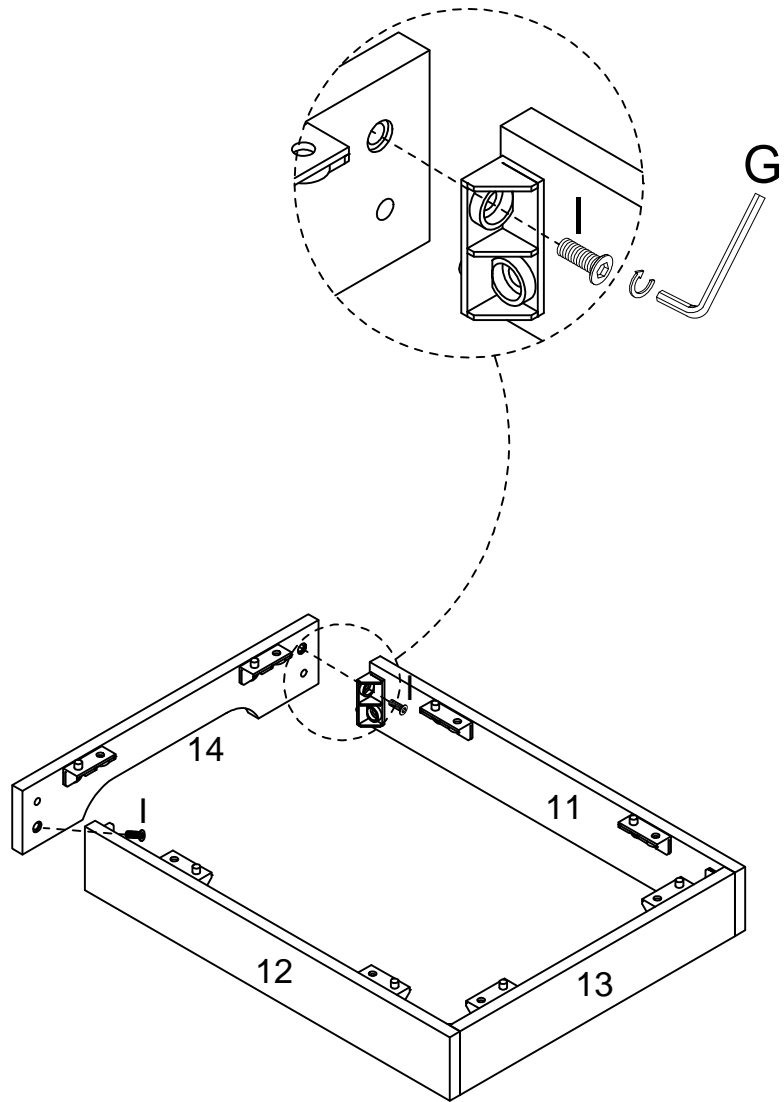
Step 16





X2

G	I
	
X1	X4

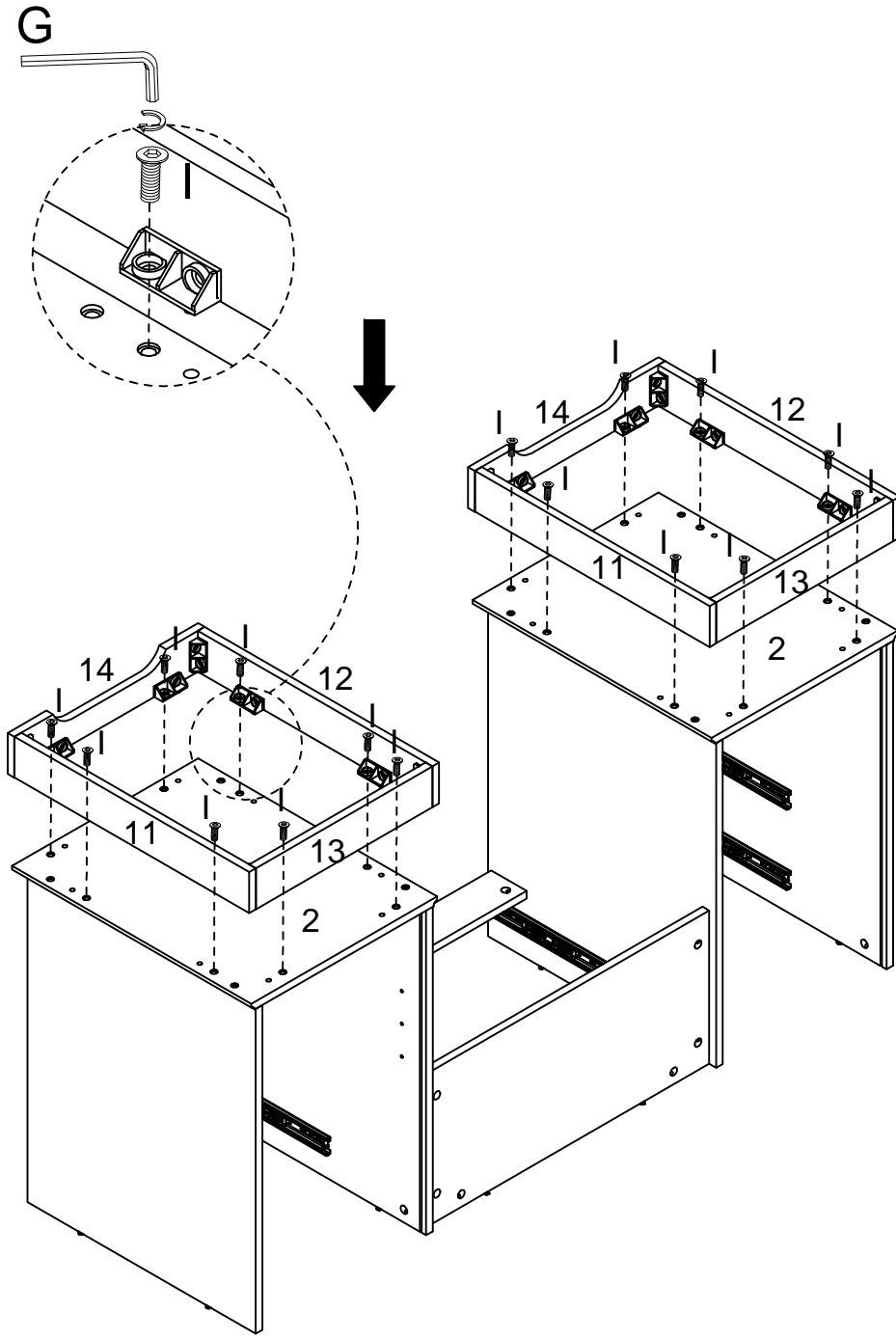
Step 17





X2

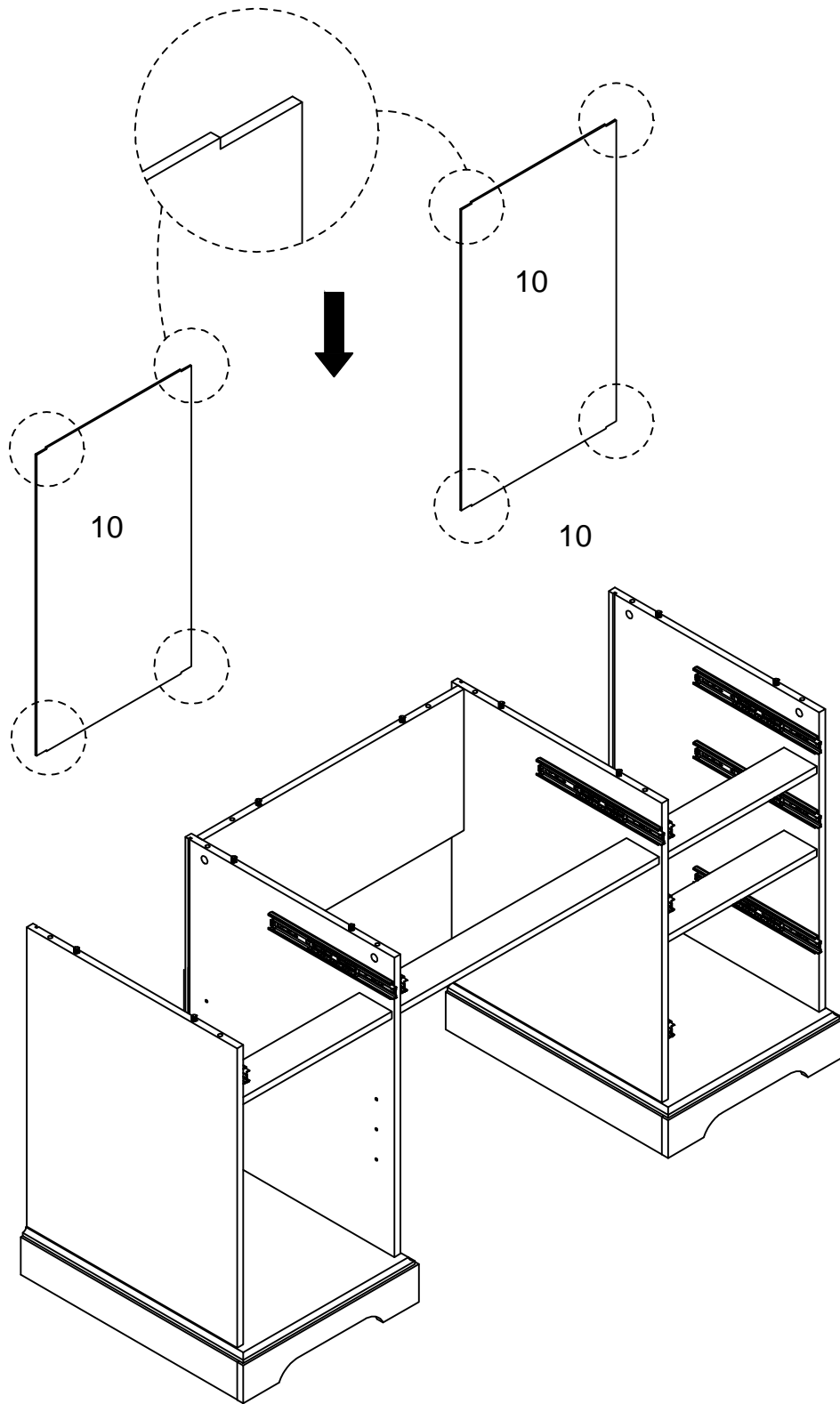
G	I
	
X1	X4

Step 18

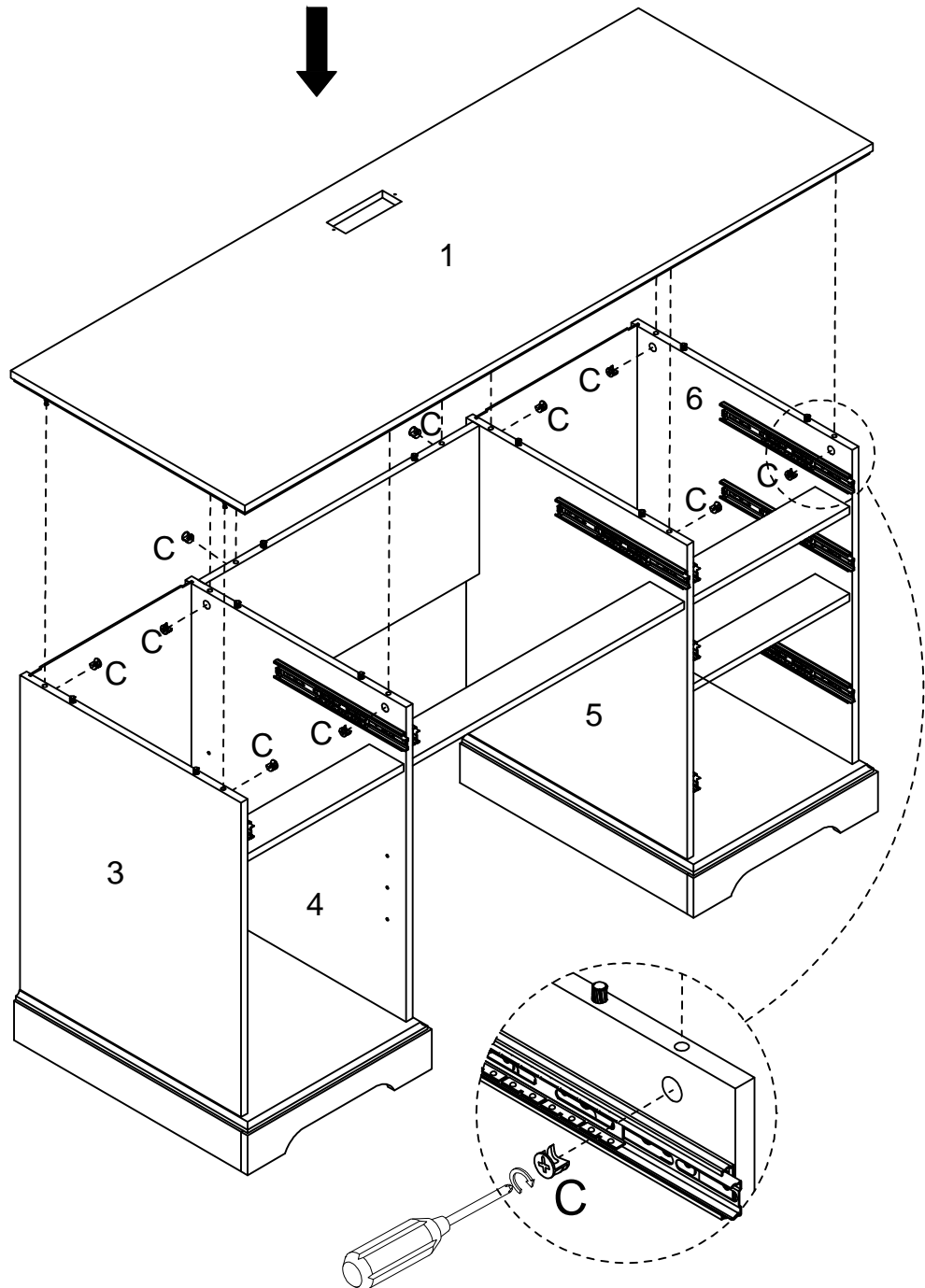



G	I
	
X1	X16

Step 19

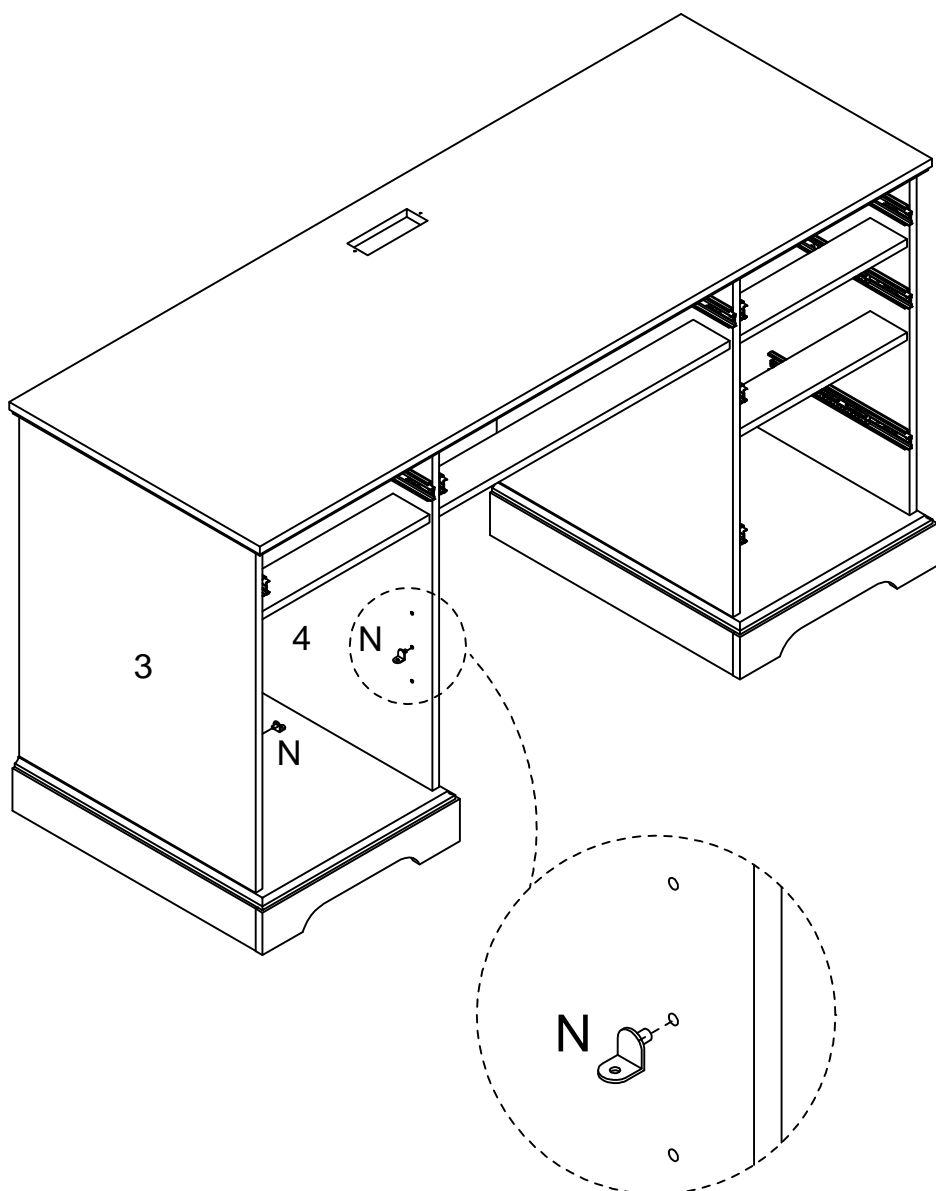



Step 20



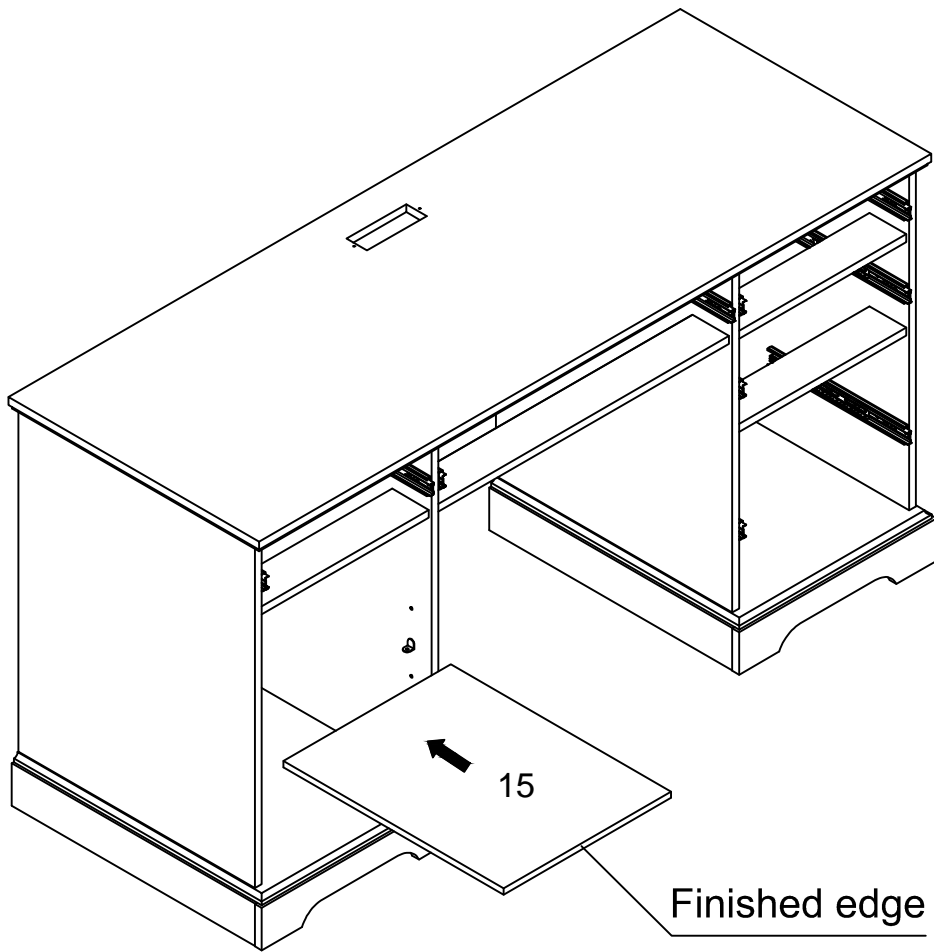
C

X10

Step 21

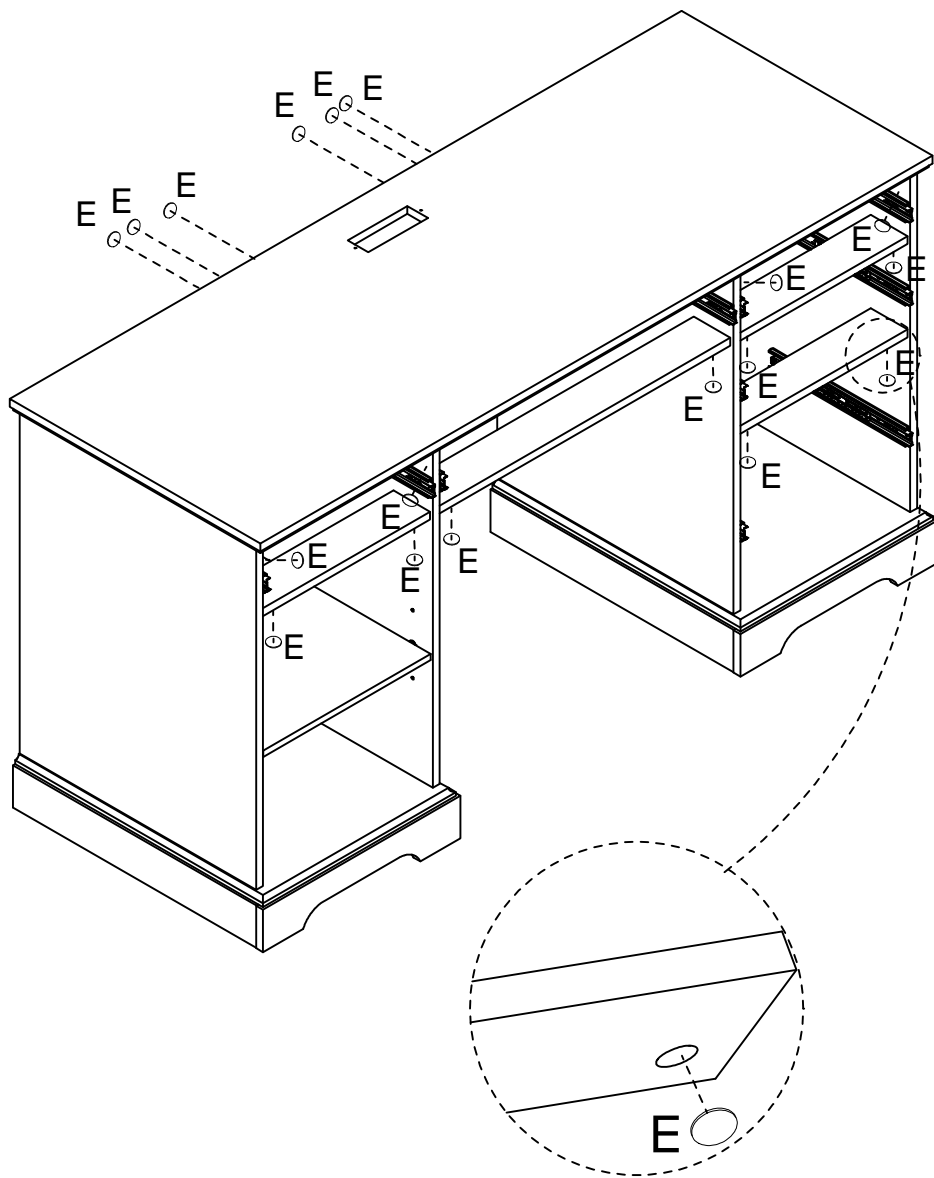


N

X4

Step 22

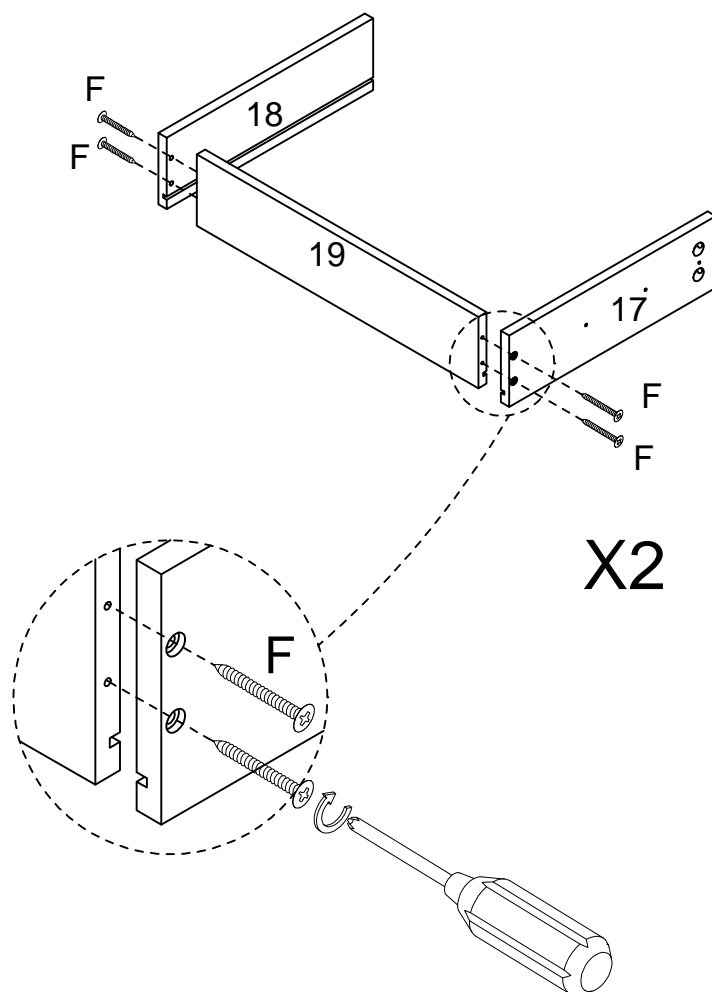



Step 23



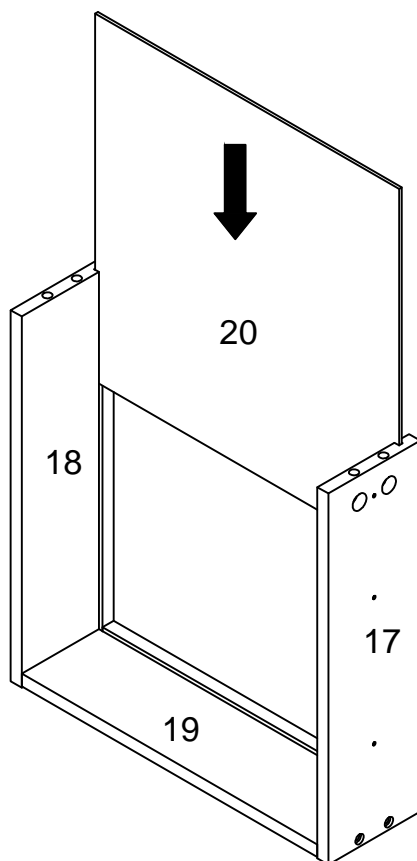
E
O
X22

Step 24



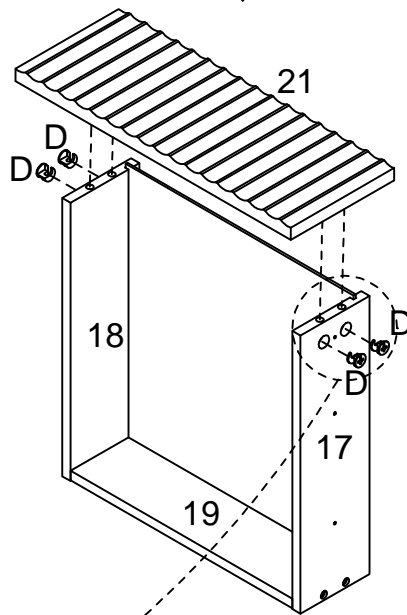
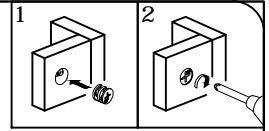
F

X8

Step 25

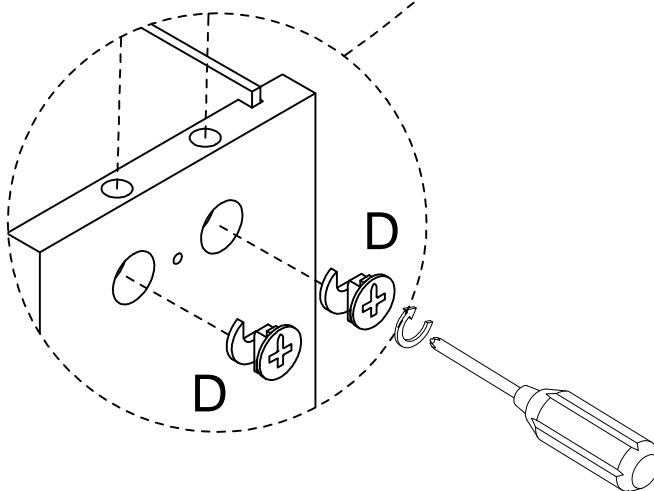



X2

Step 26

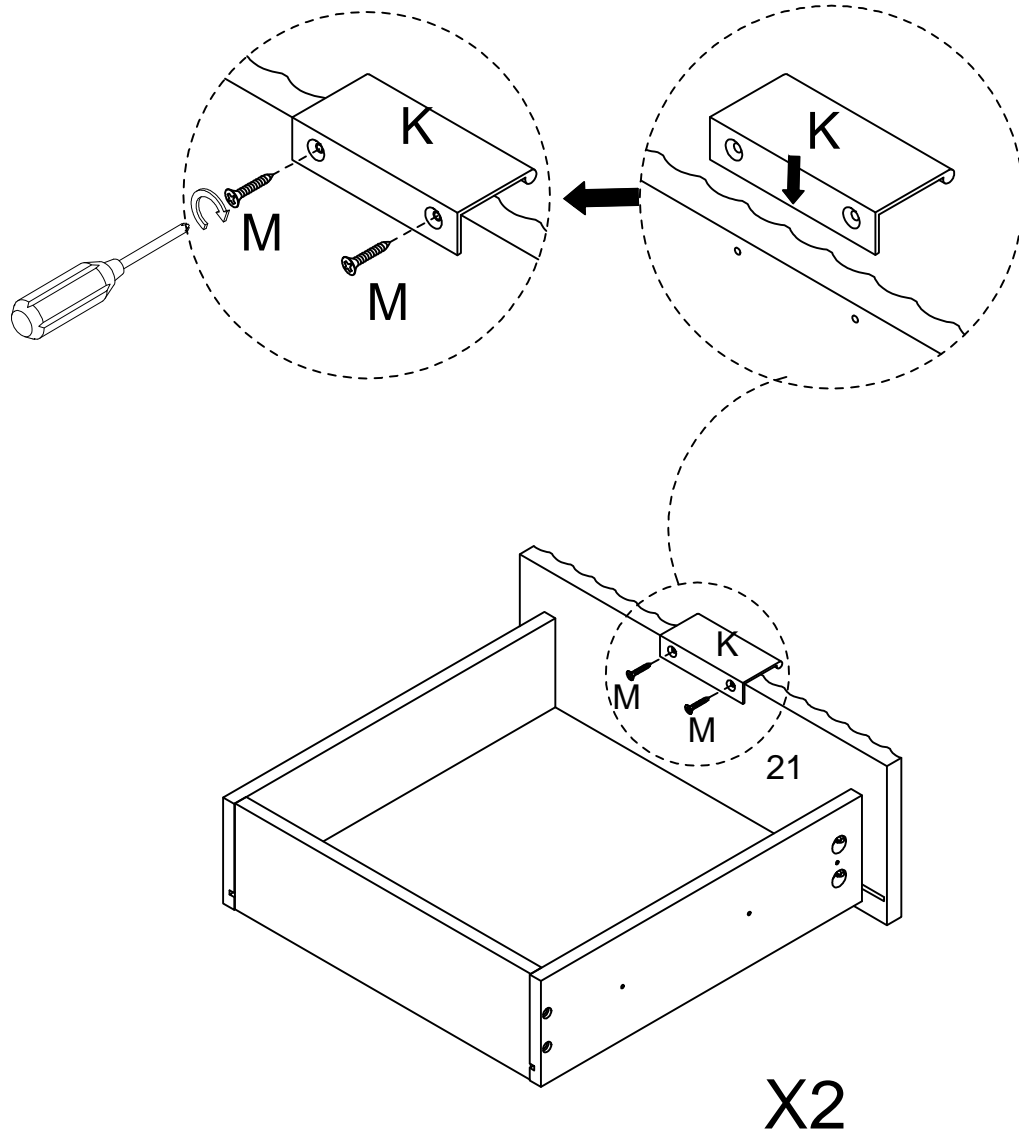




X2



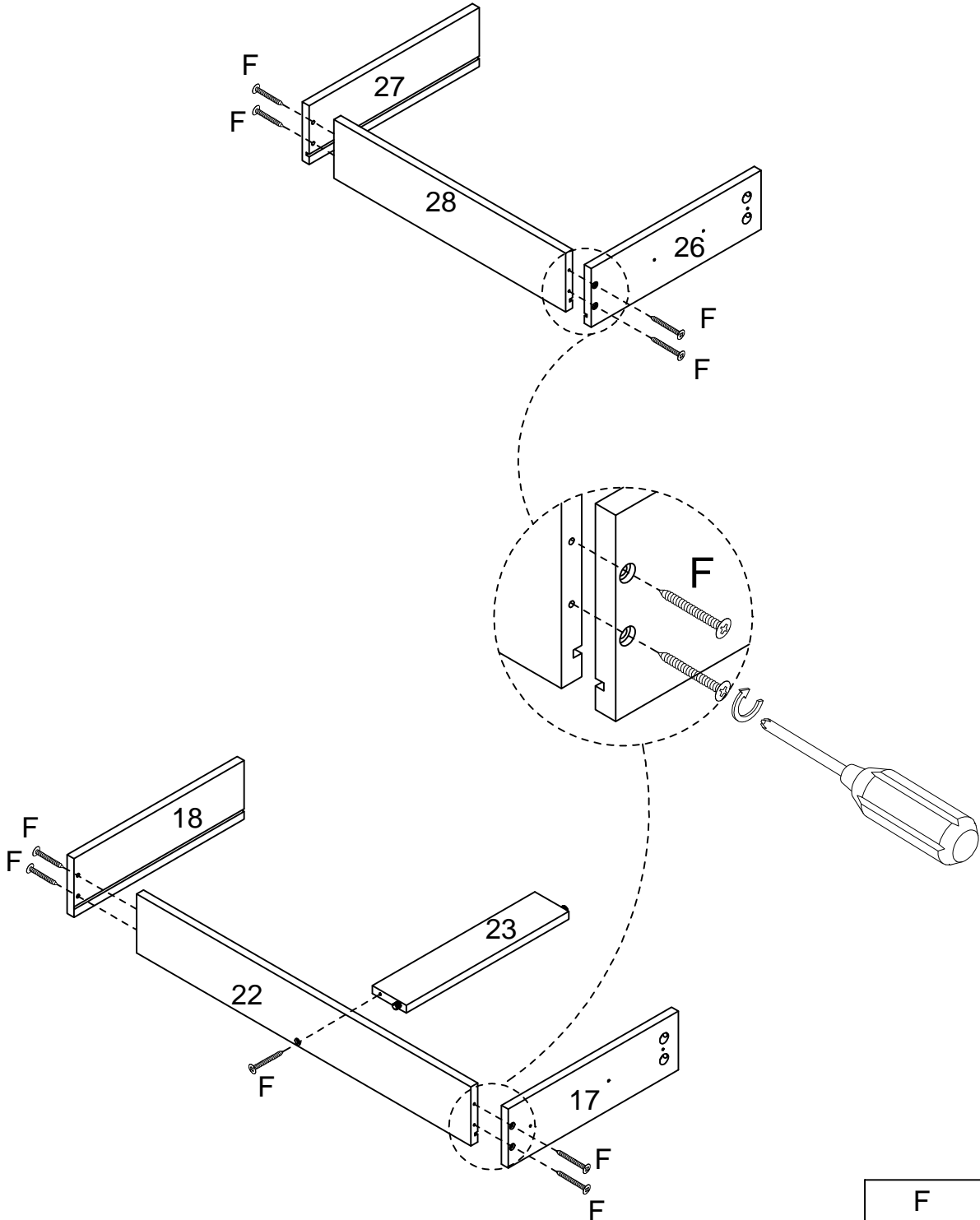
D

X8


Step 27



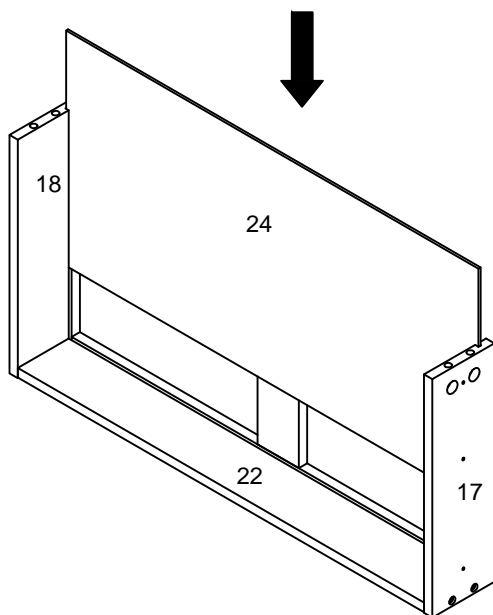
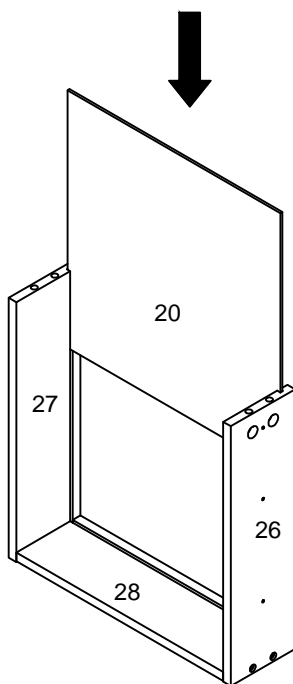
K	M
	
X2	X4

Step 28

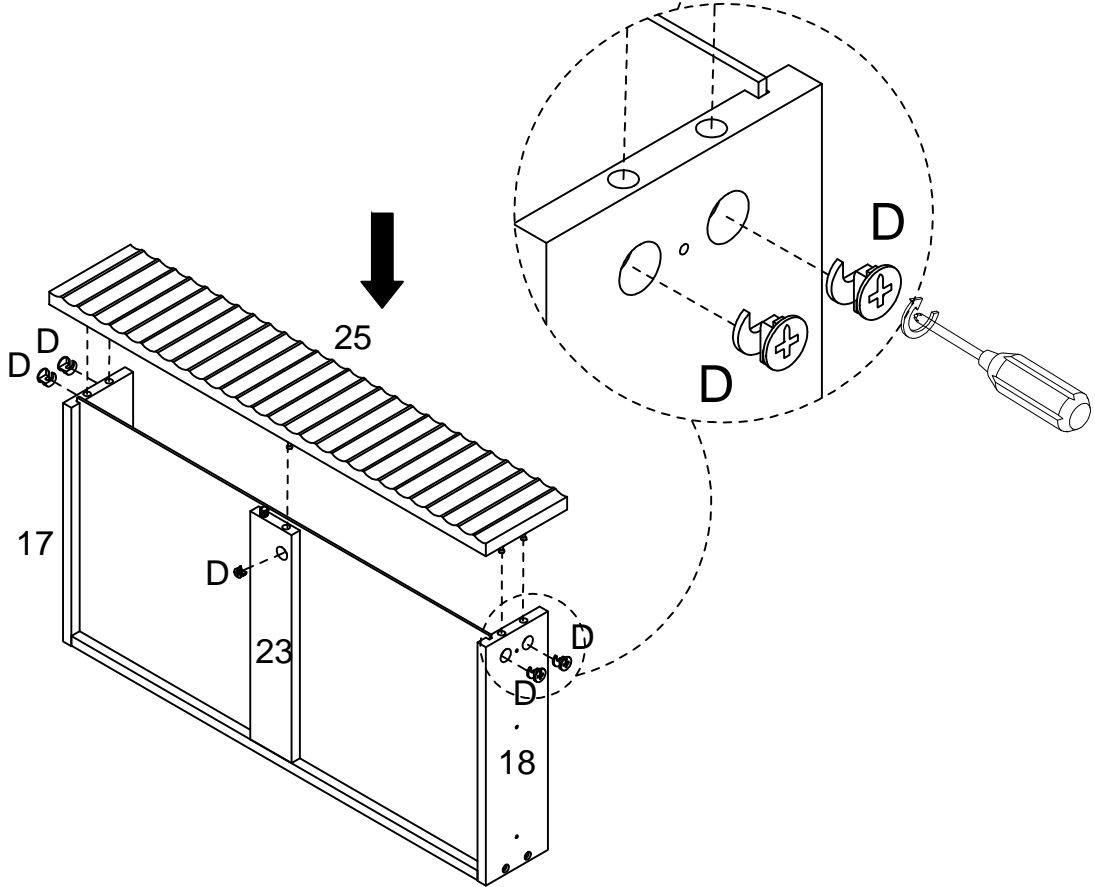
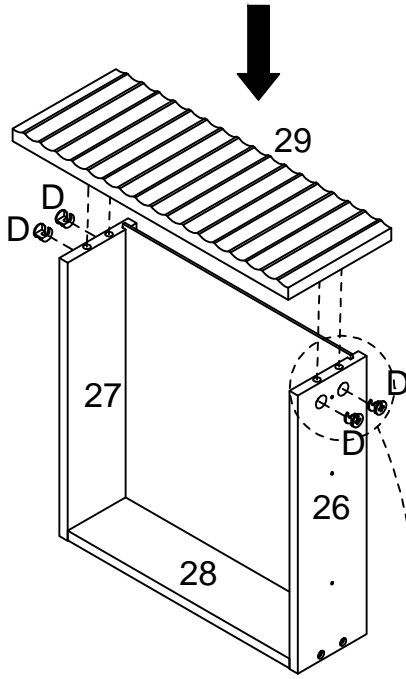
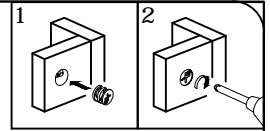


F

9

Step 29

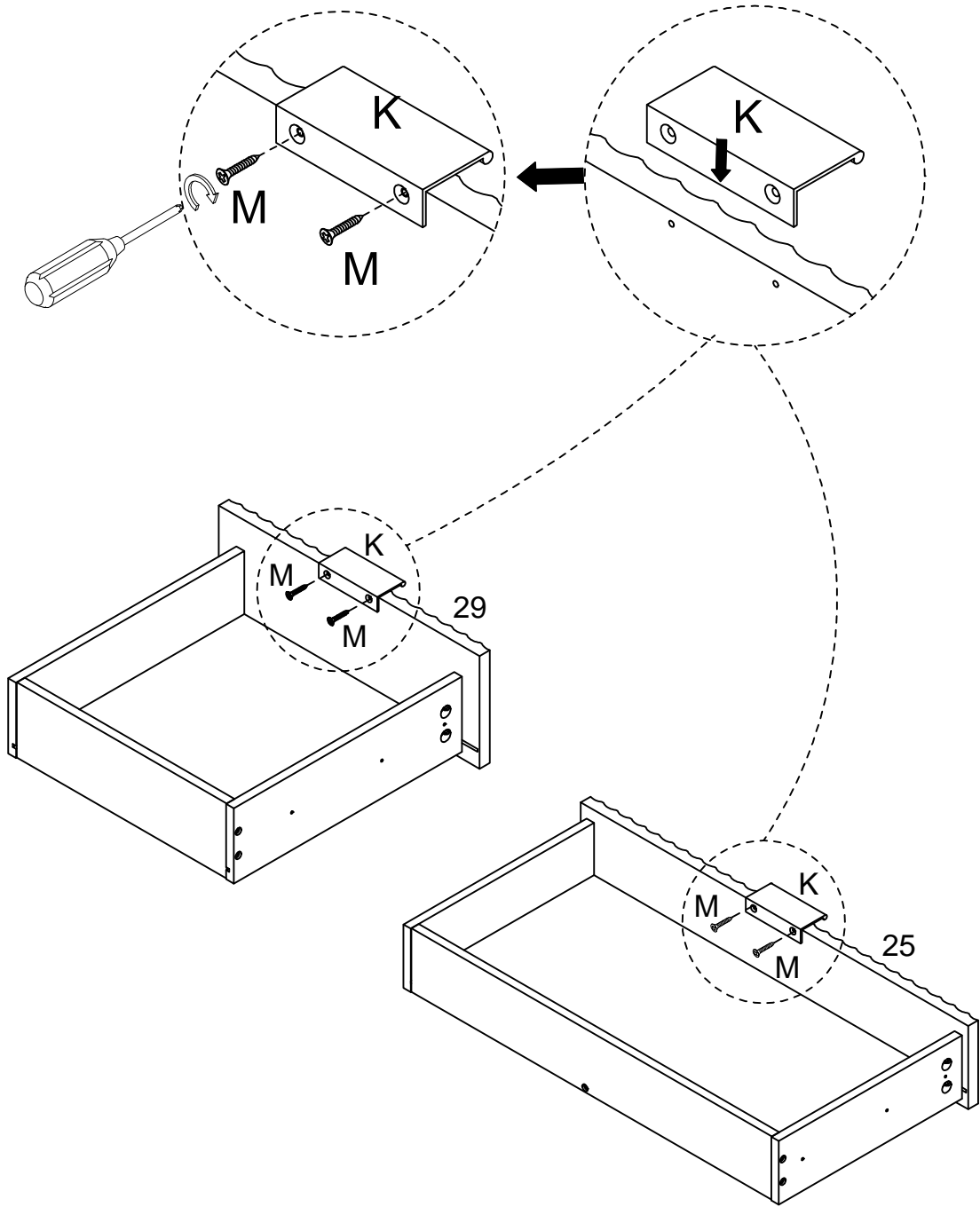




Step 30



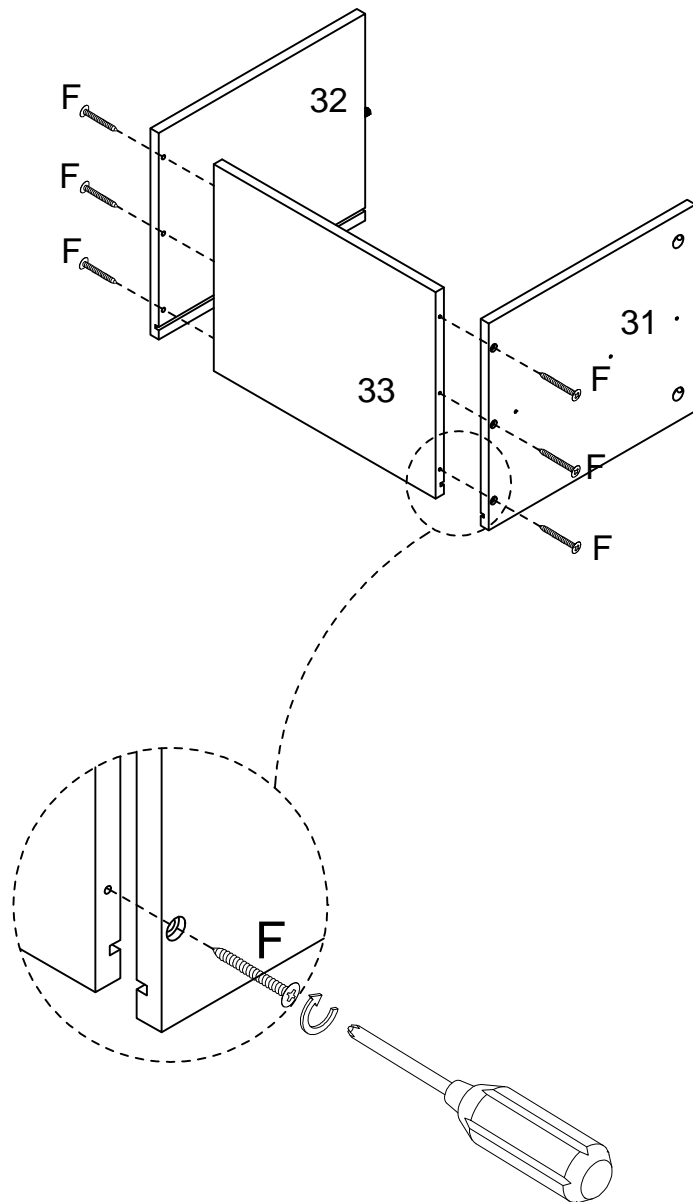
D
X9


Step 31



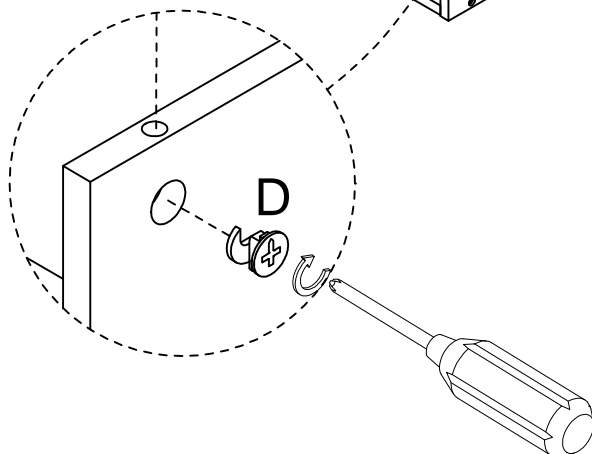
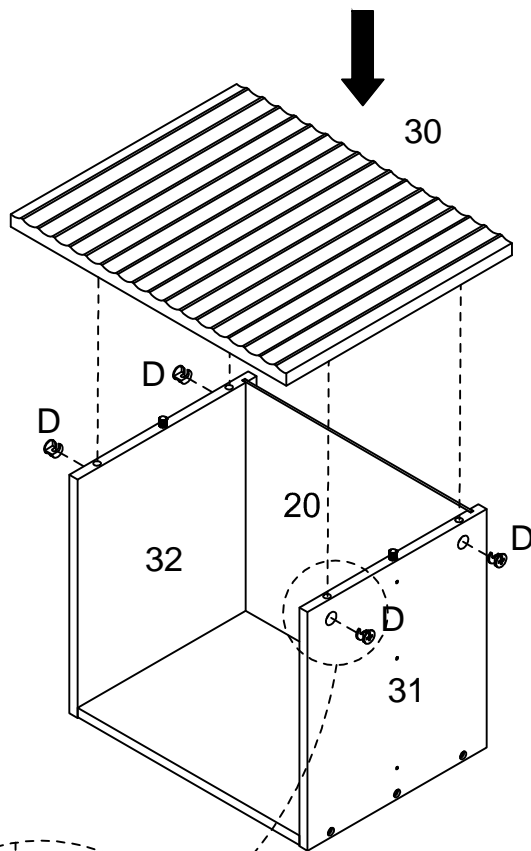
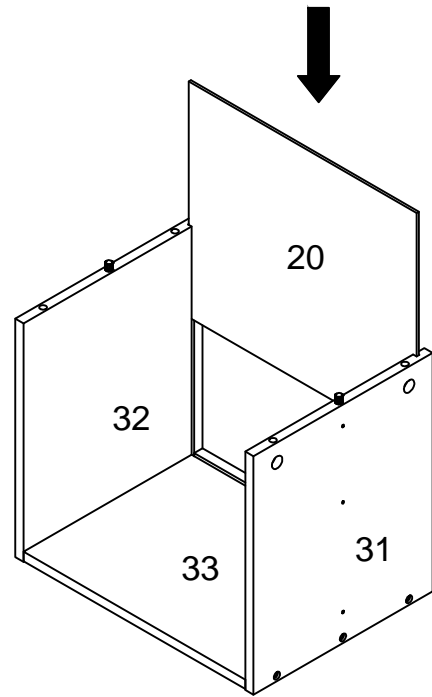
K	M
	
X2	X4


Step 32



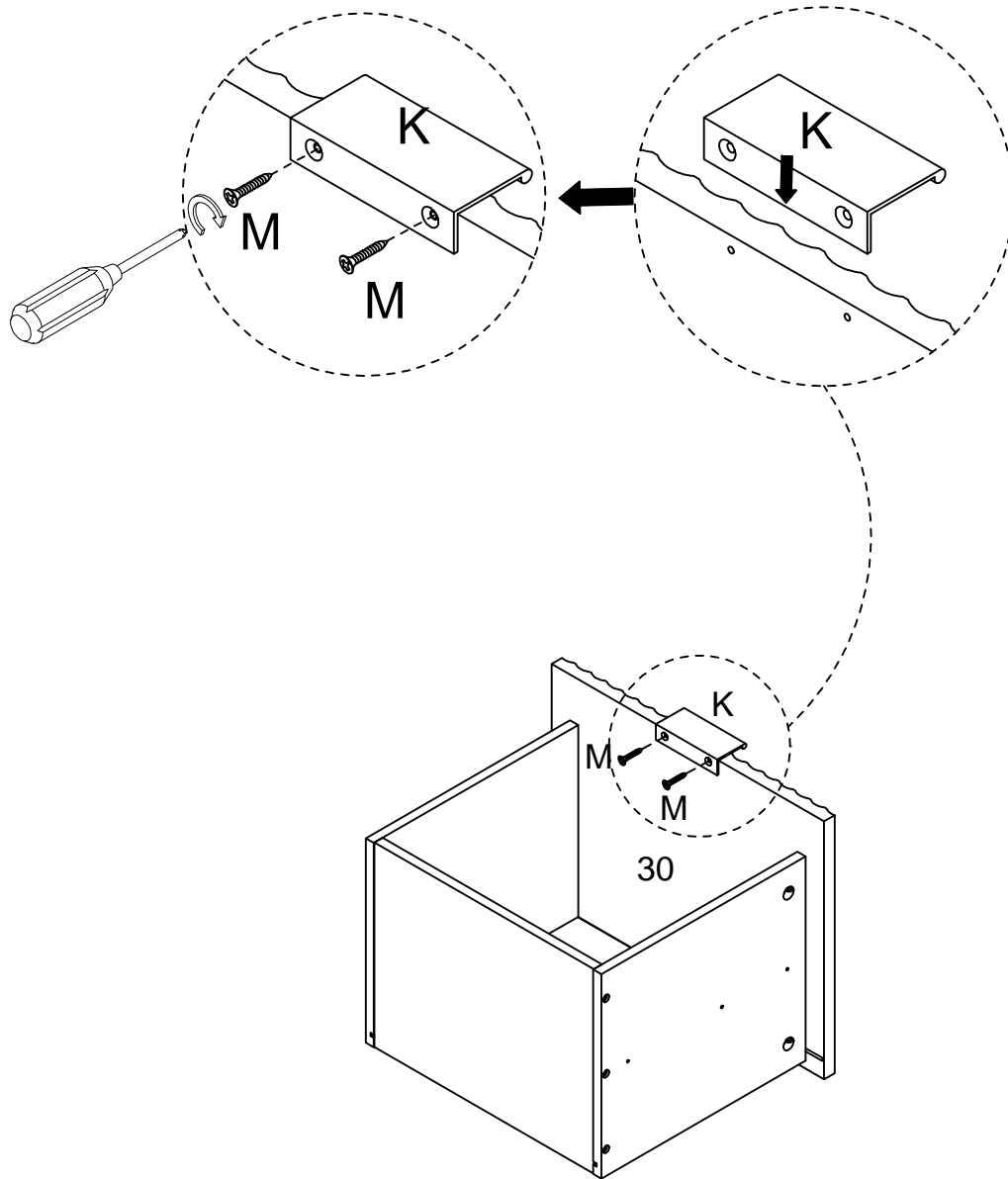
F

6



Step 33



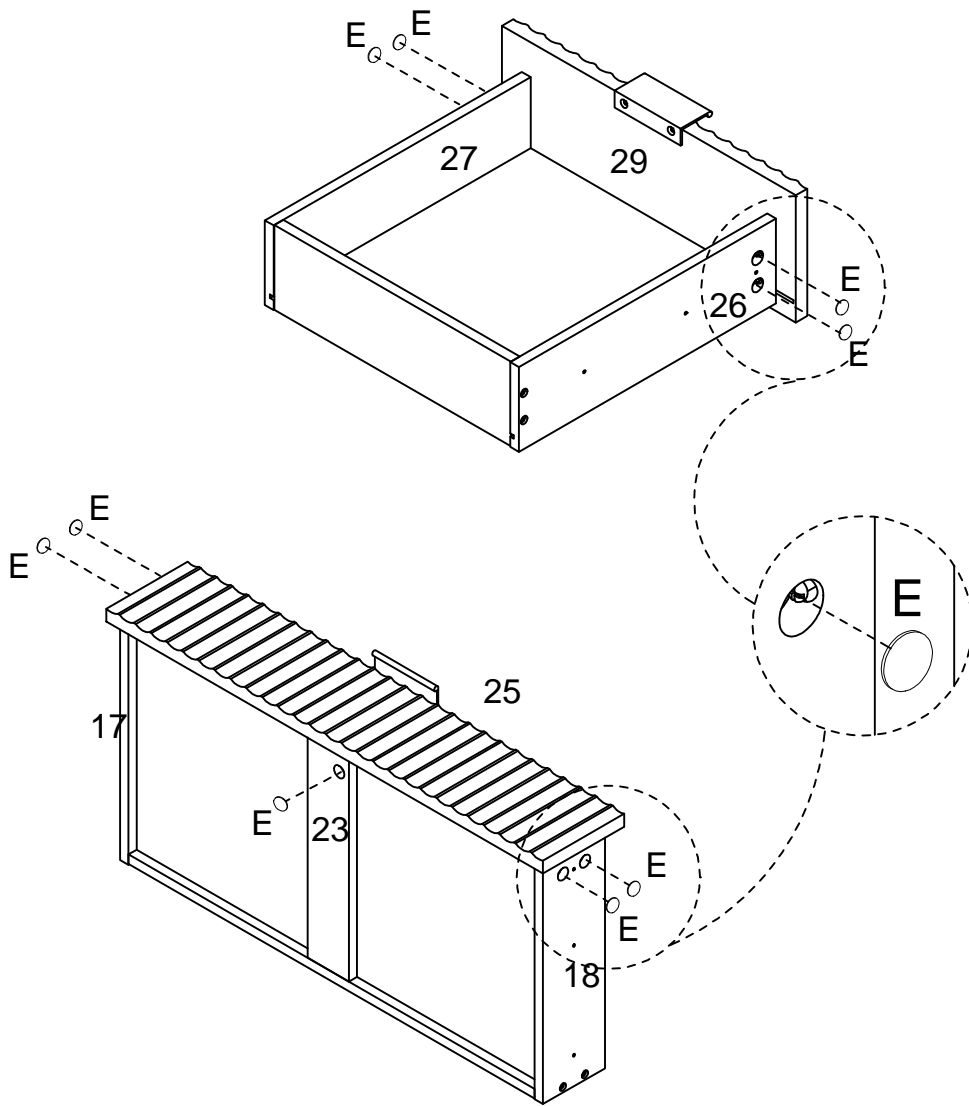
D

X4

Step 34



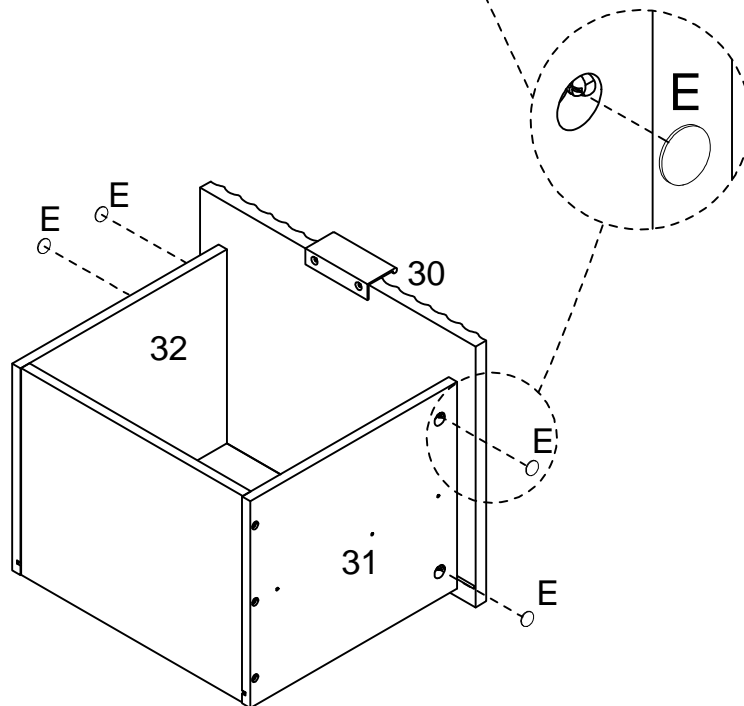
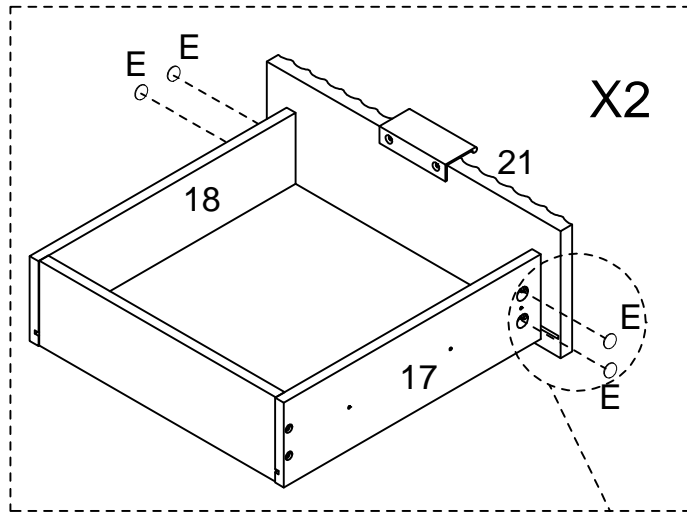
K	M
	
X2	X2

Step 35



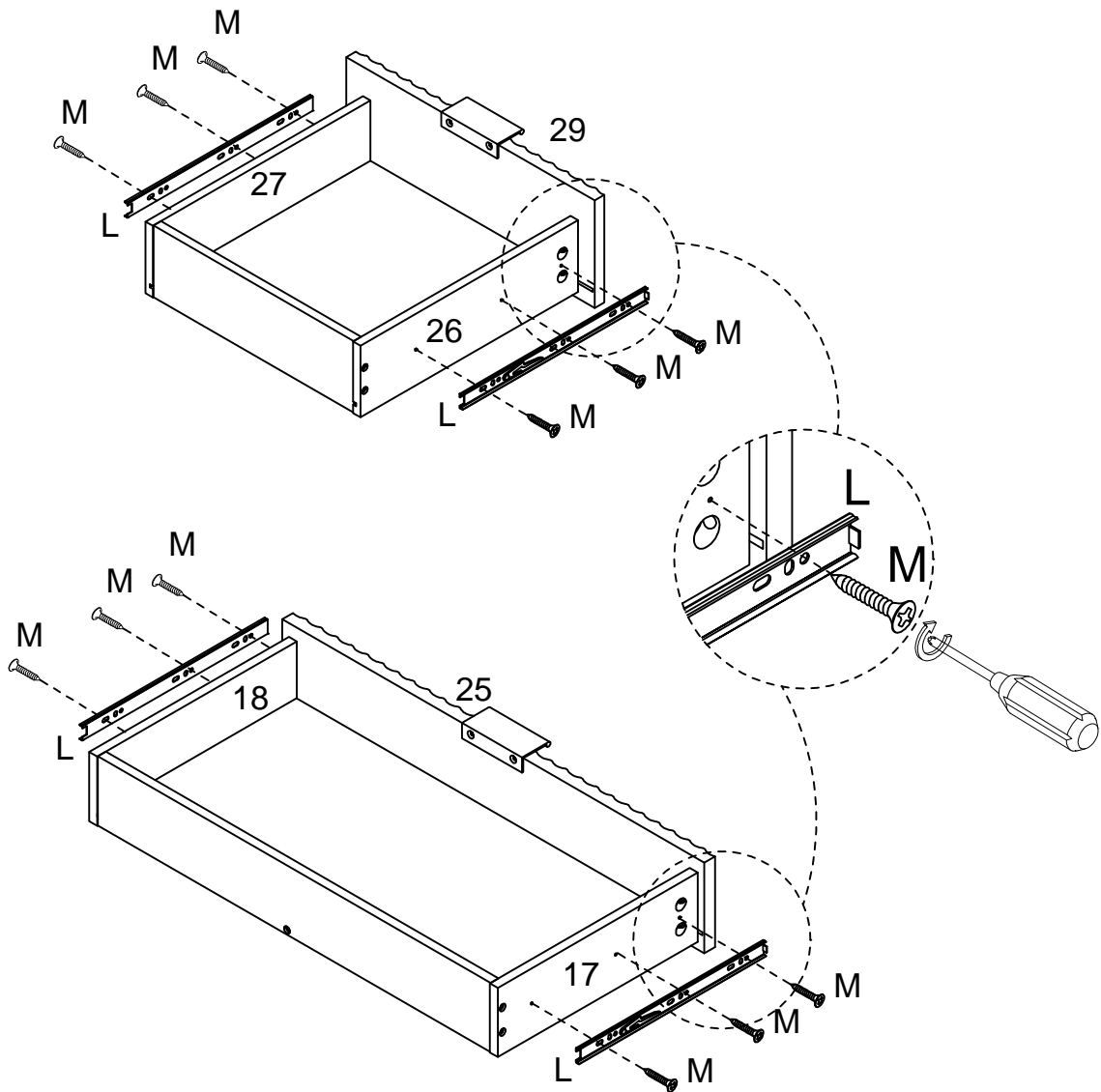
E
O
X9



Step 36



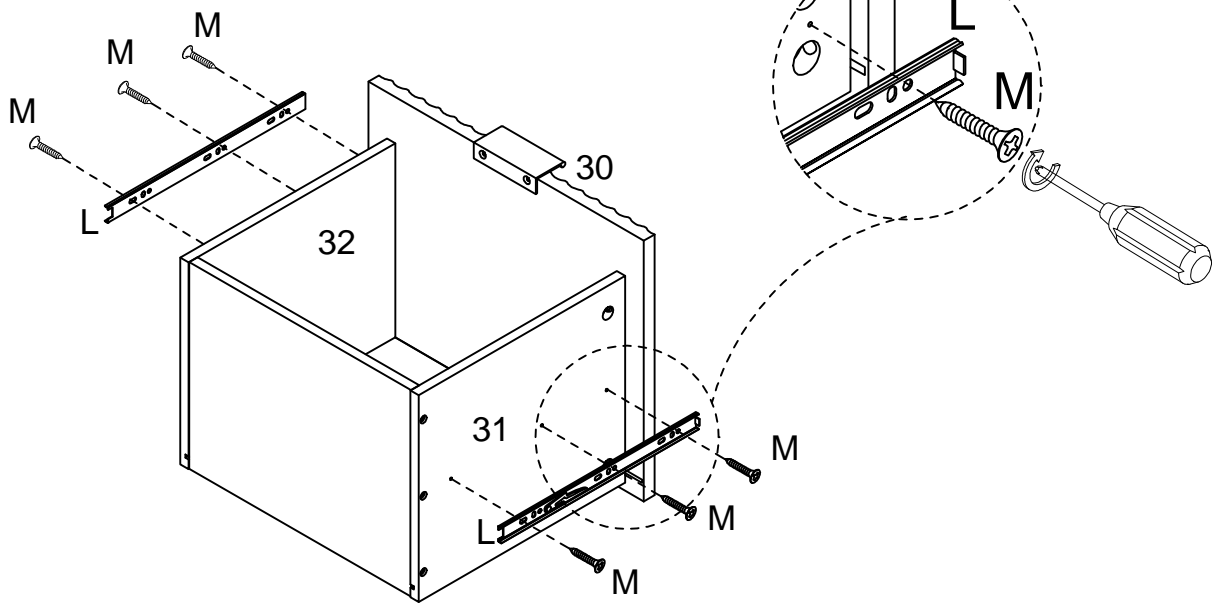
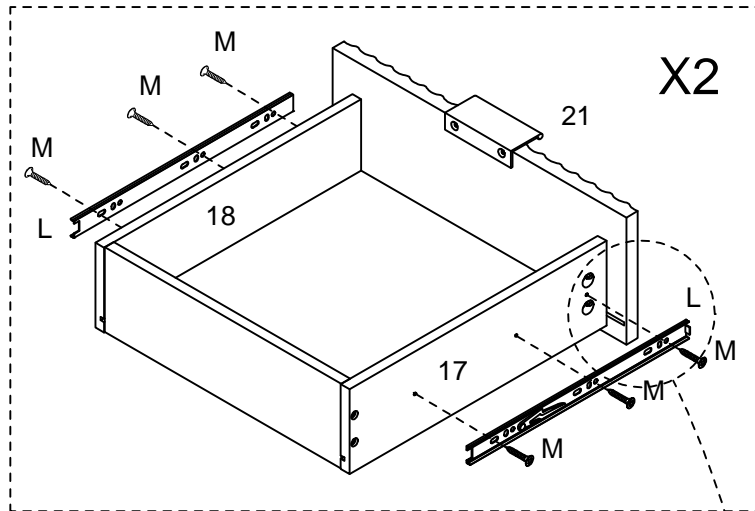
E
O
X12



Step 37



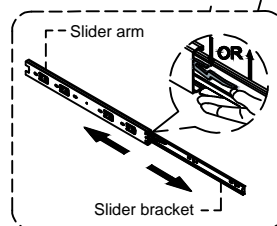
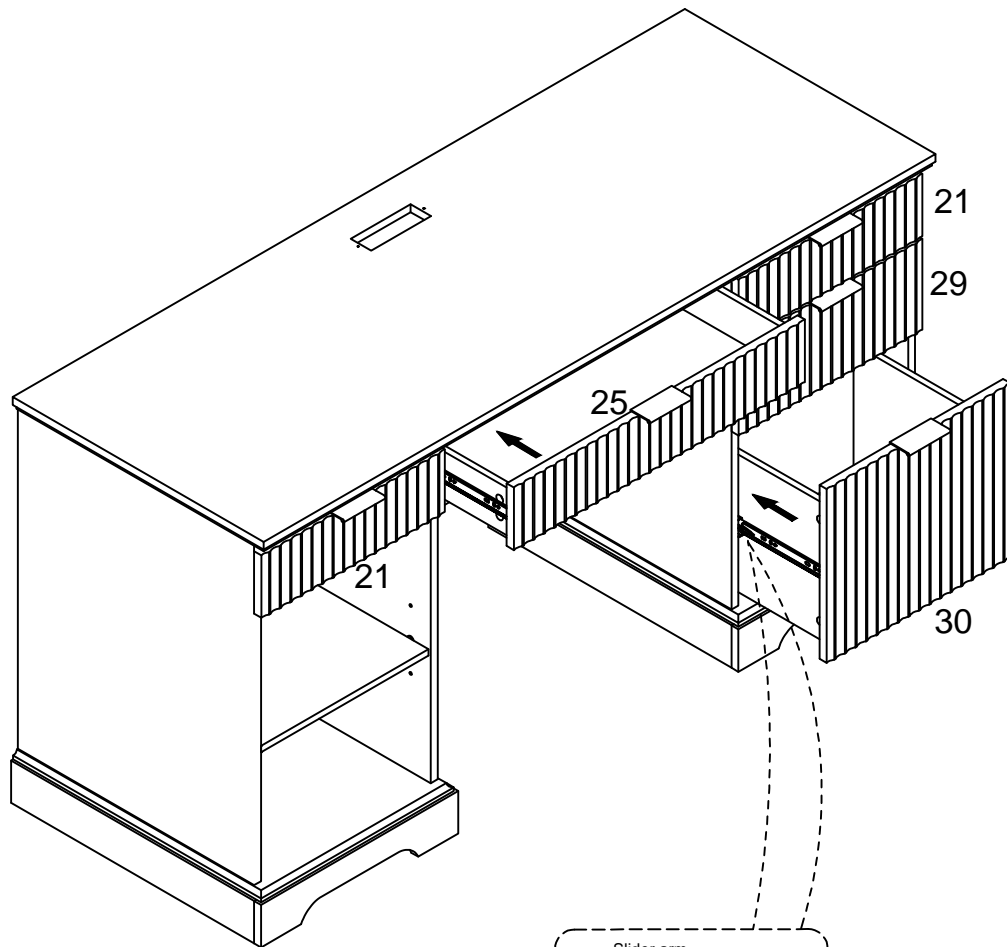
M	L
	
X12	X4

Step 38

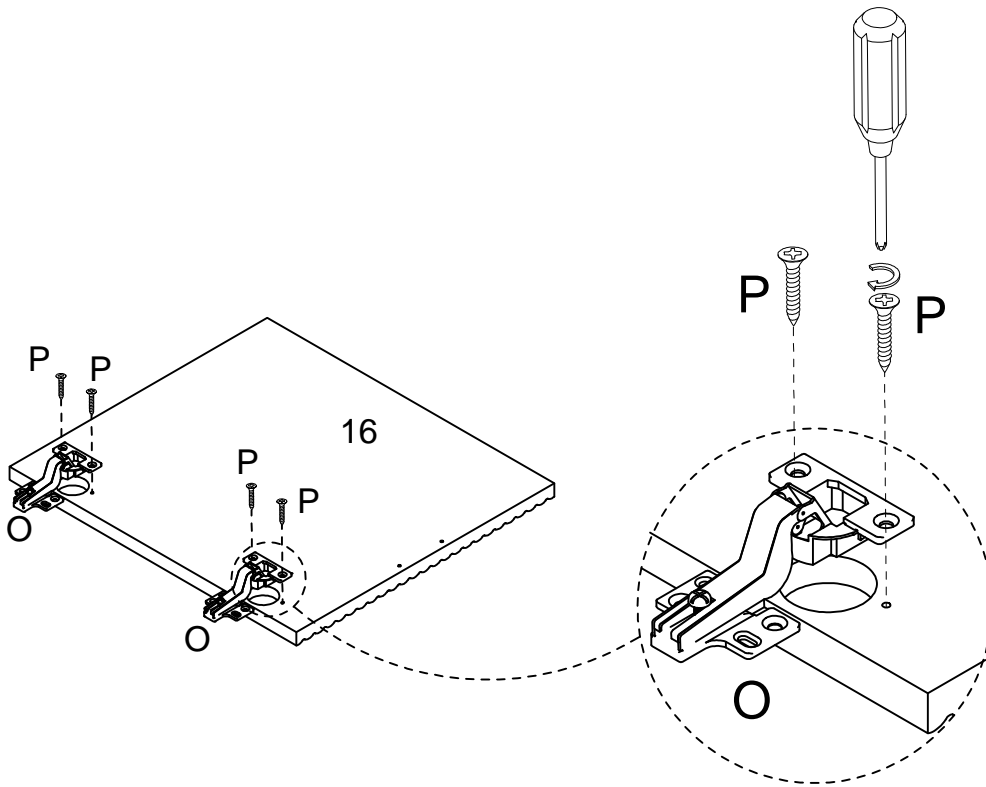




M	L
	
X18	X6

Step 39

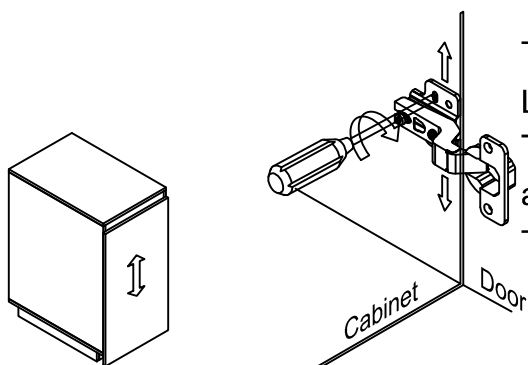
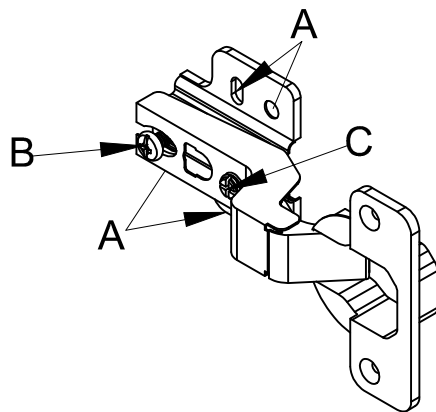


Step 40

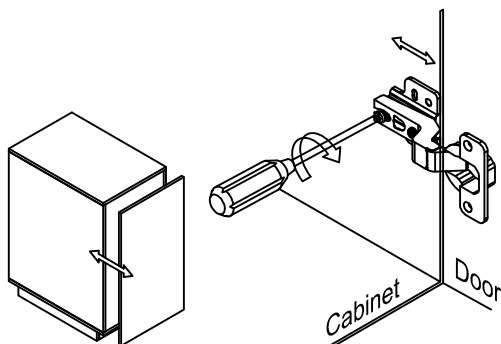


P	O
	
X4	X2

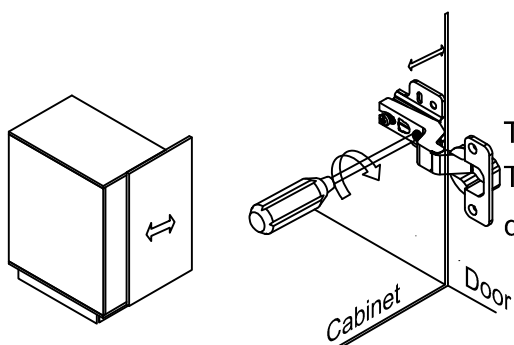
Step 41



To adjust the vertical height.
Loosen the four screws "A" on both hinges
Two of them are usually in slotted holes which allows you to adjust up or down by a few mm.
Then tighten back up

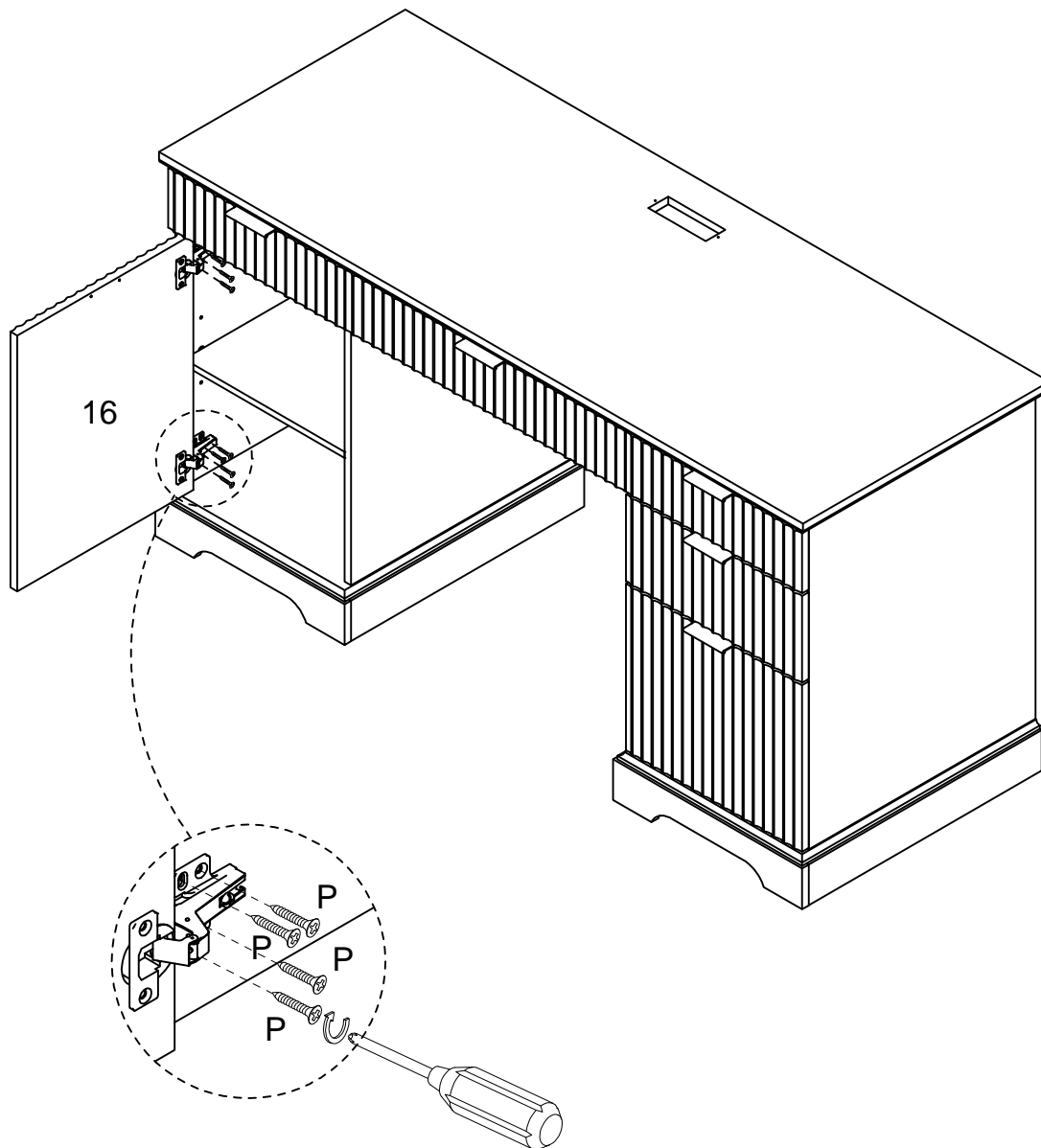



To adjust depth.
Loosen screws "B" and adjust door, if the door can not be adjusted , please loose screw "C" , then try again. Tighten screw "B" and "C".



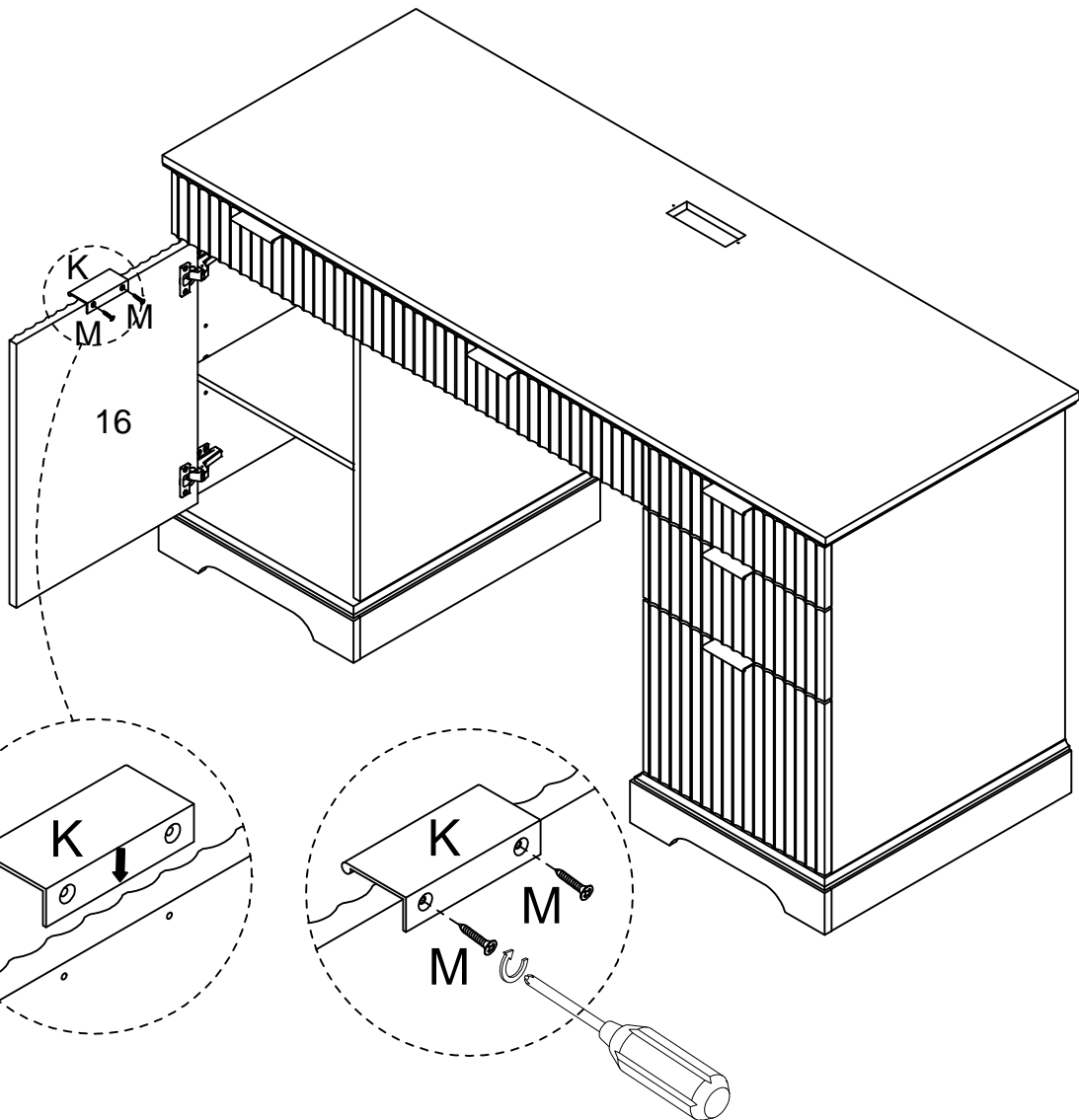
To adjust side ways.
Turning the screw "C" on BOTH hinges on each door.



Step 42



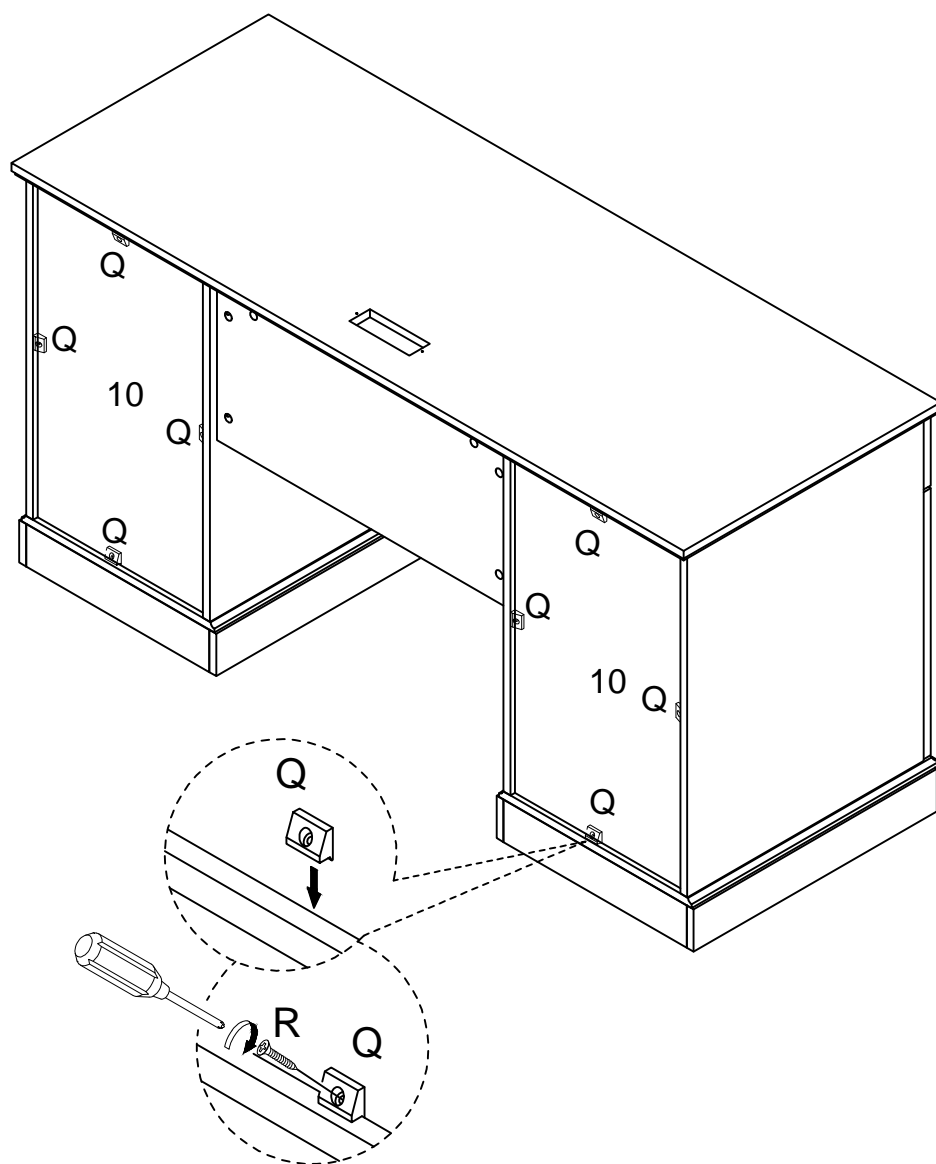
P

X8



Step 43



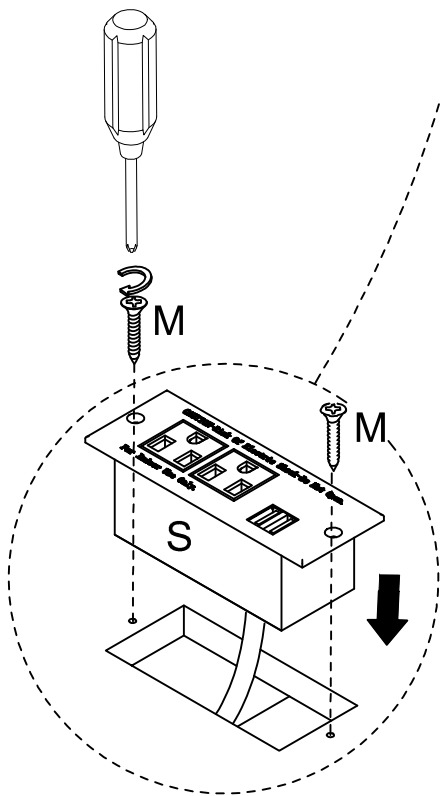
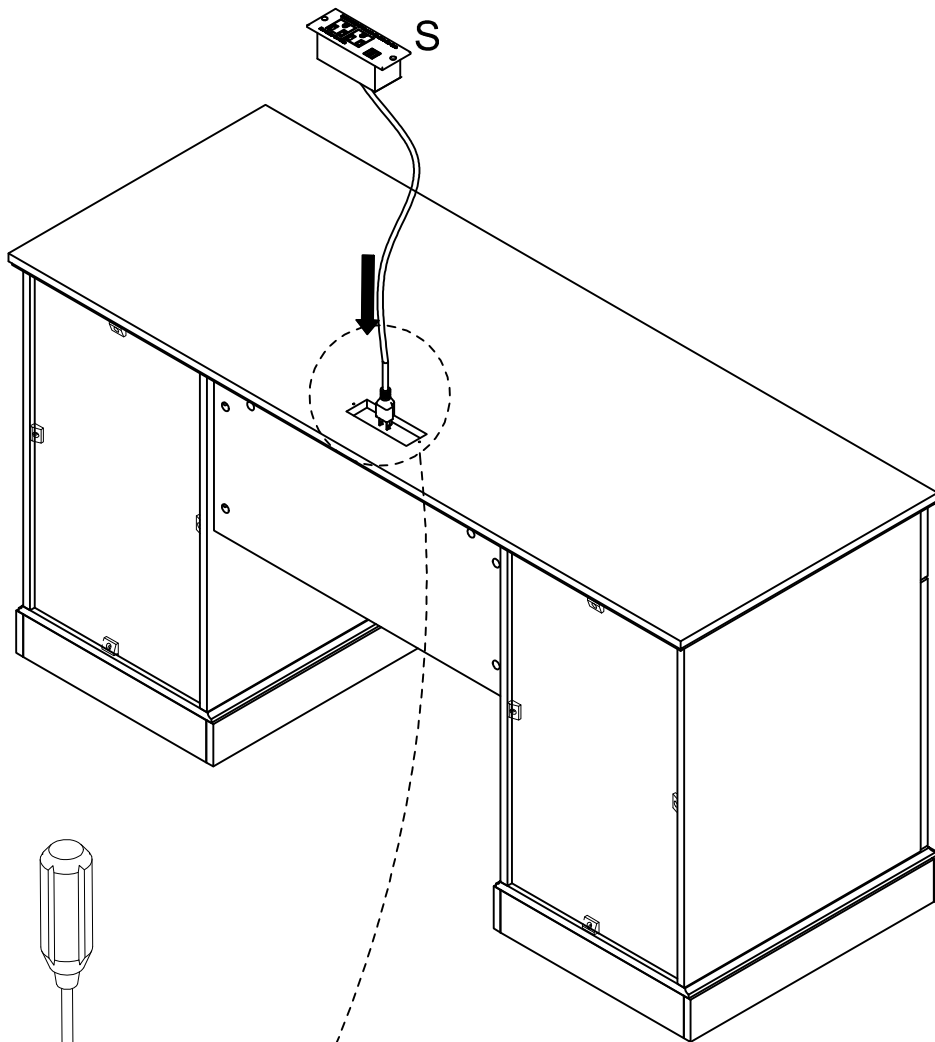
K	M
	
X1	X2



Step 44



R	Q
	
X8	X8

Step 45



M	S
	
x2	x1

Step 46

ASSEMBLY COMPLETED

