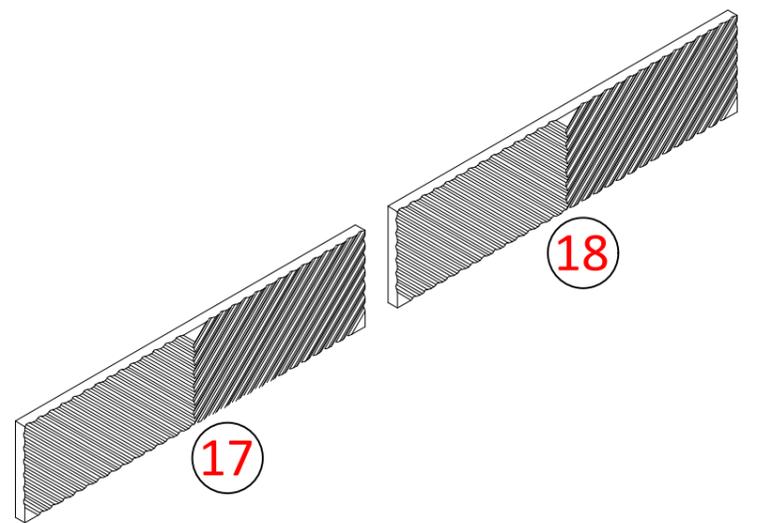
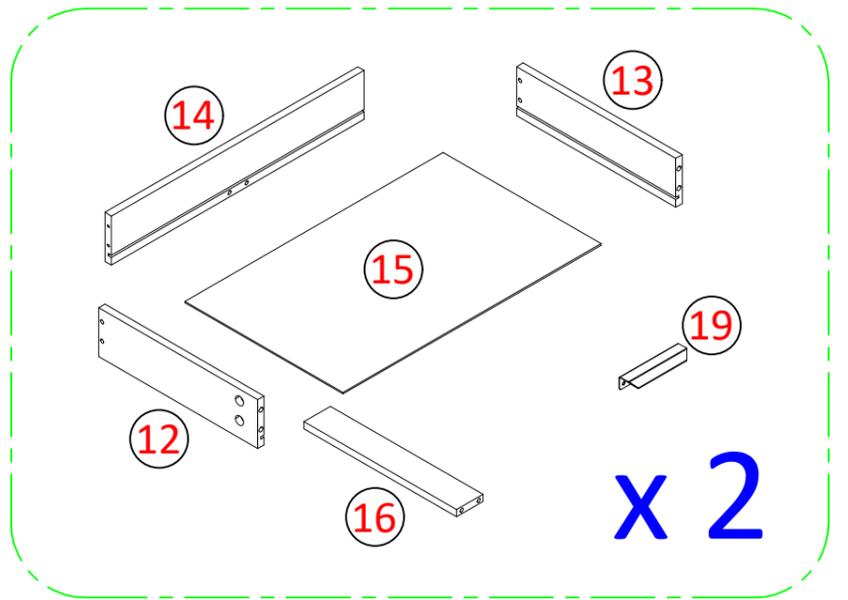
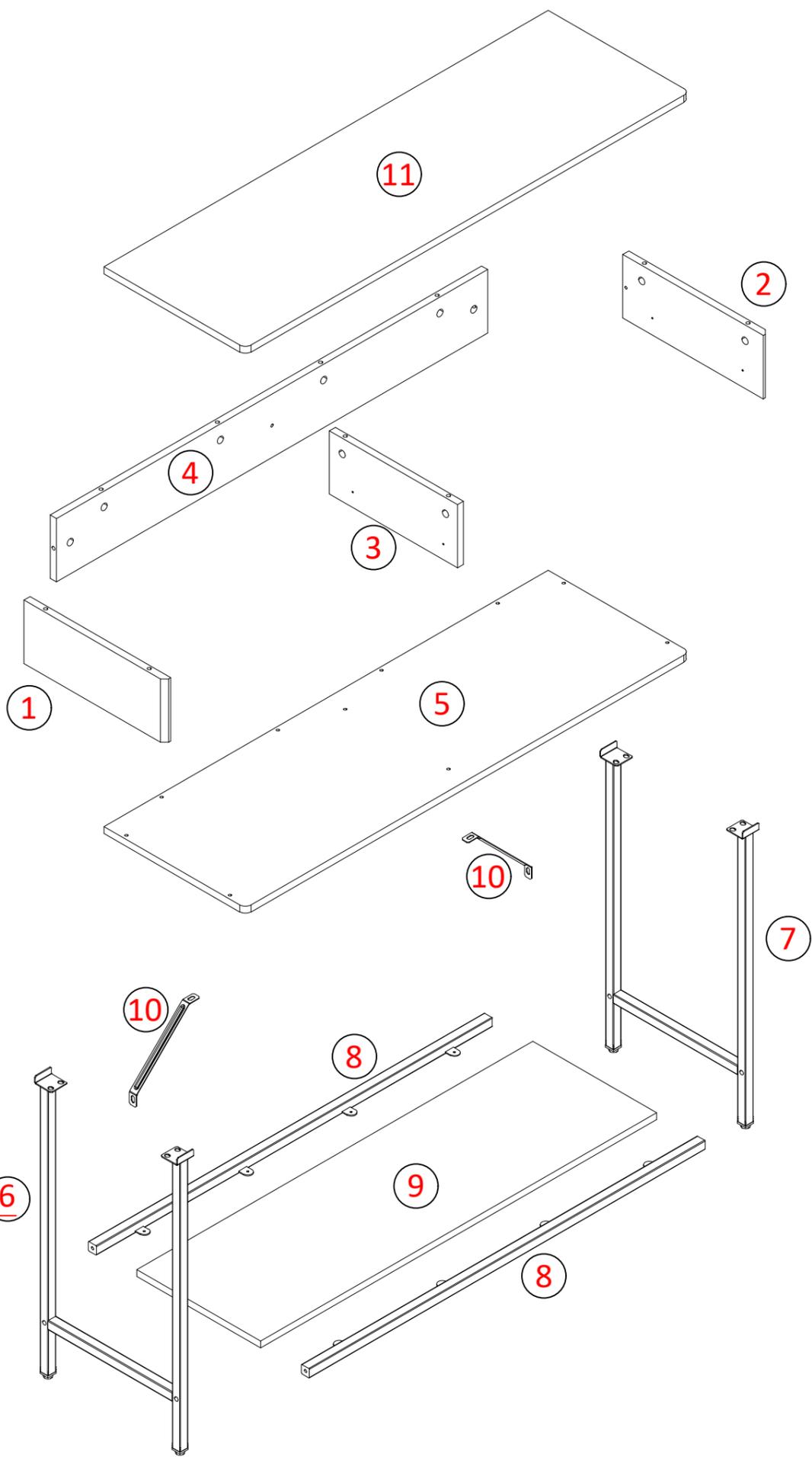


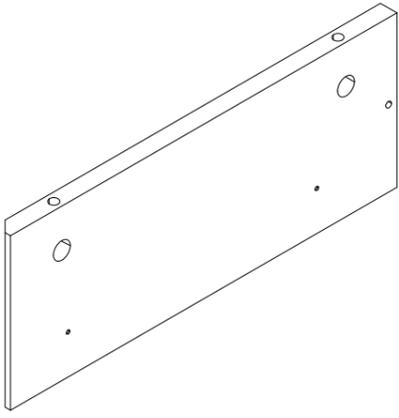


INSTRUCTIONMANUAL

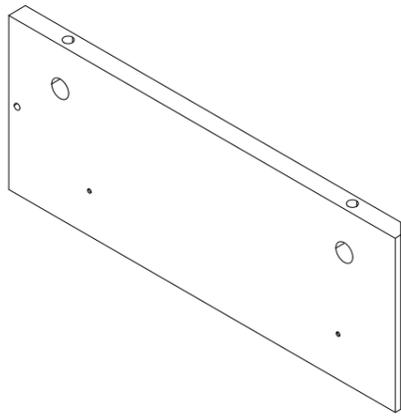




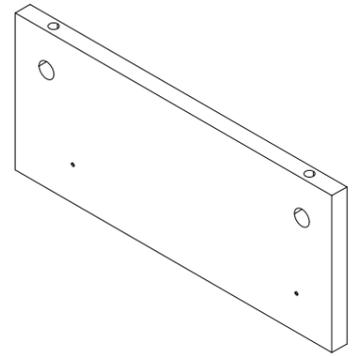
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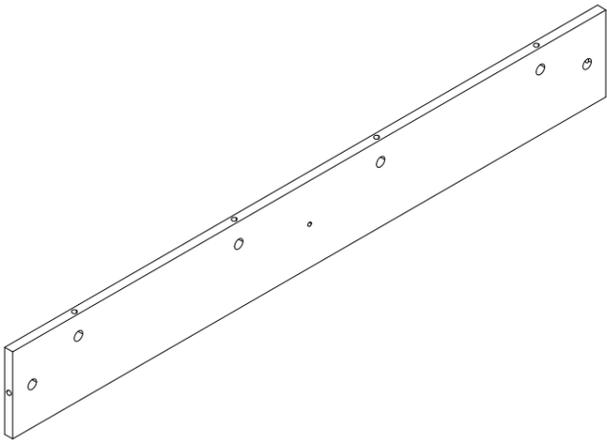
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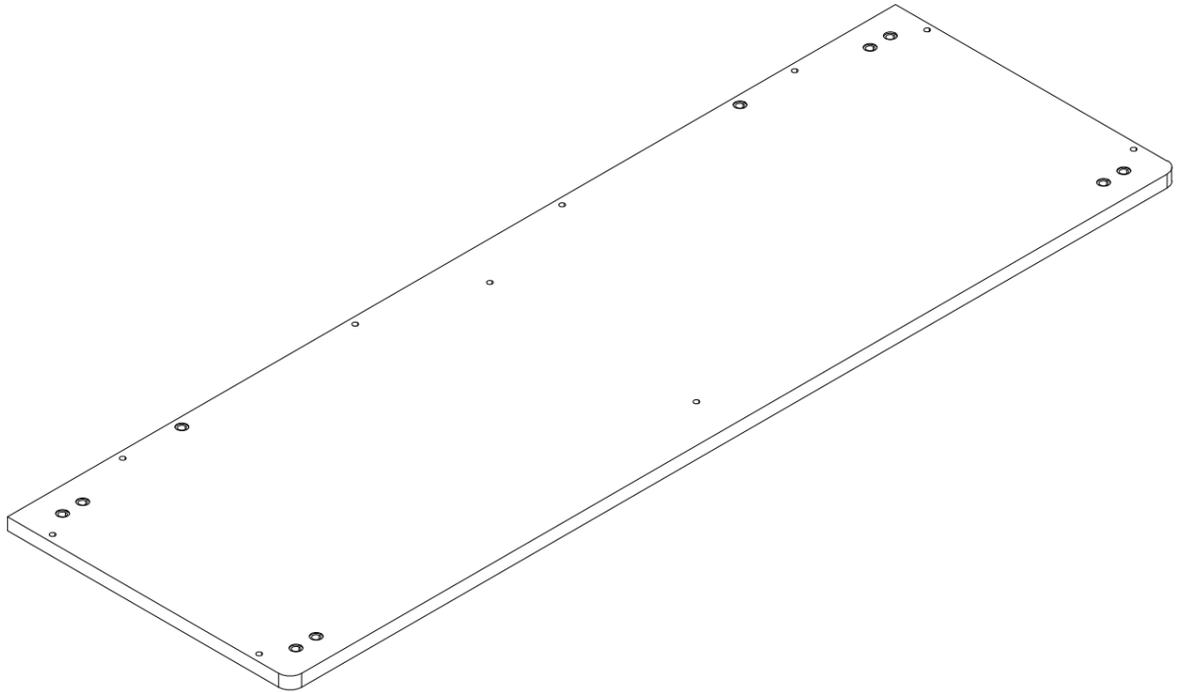
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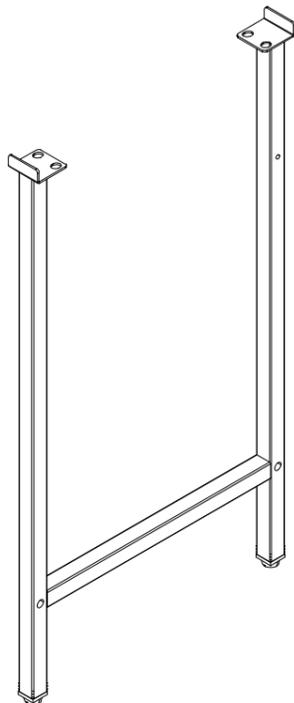
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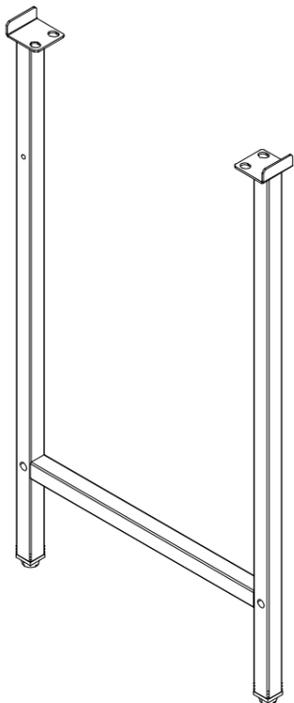
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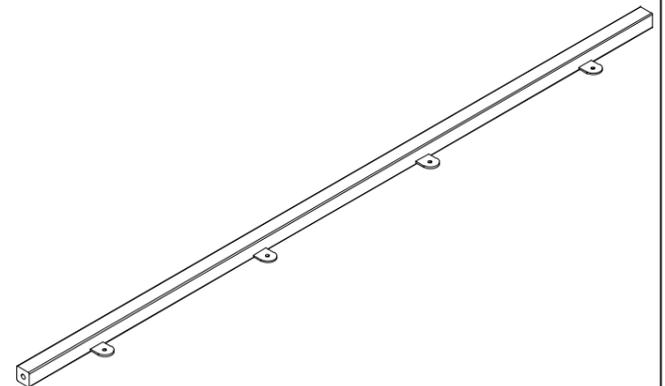
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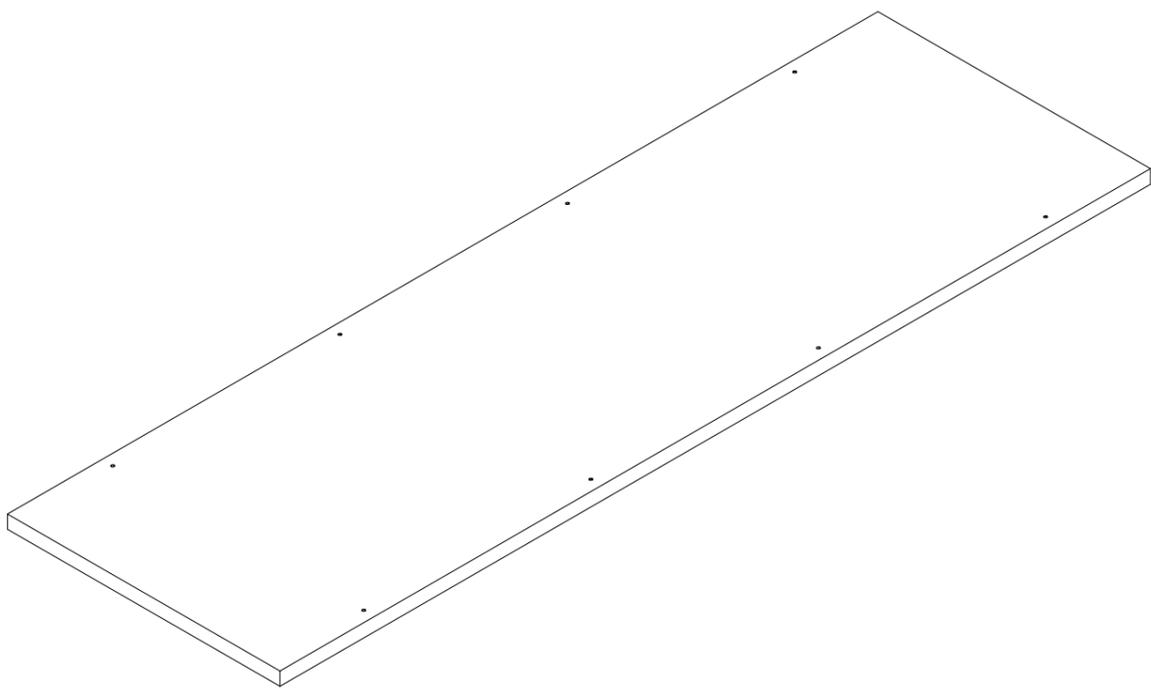


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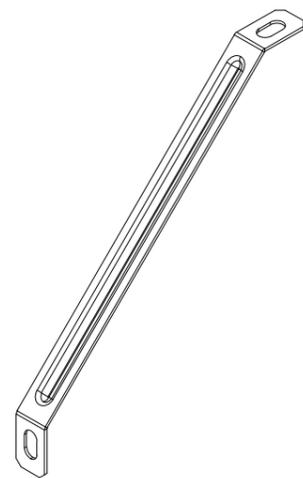


x 2

9

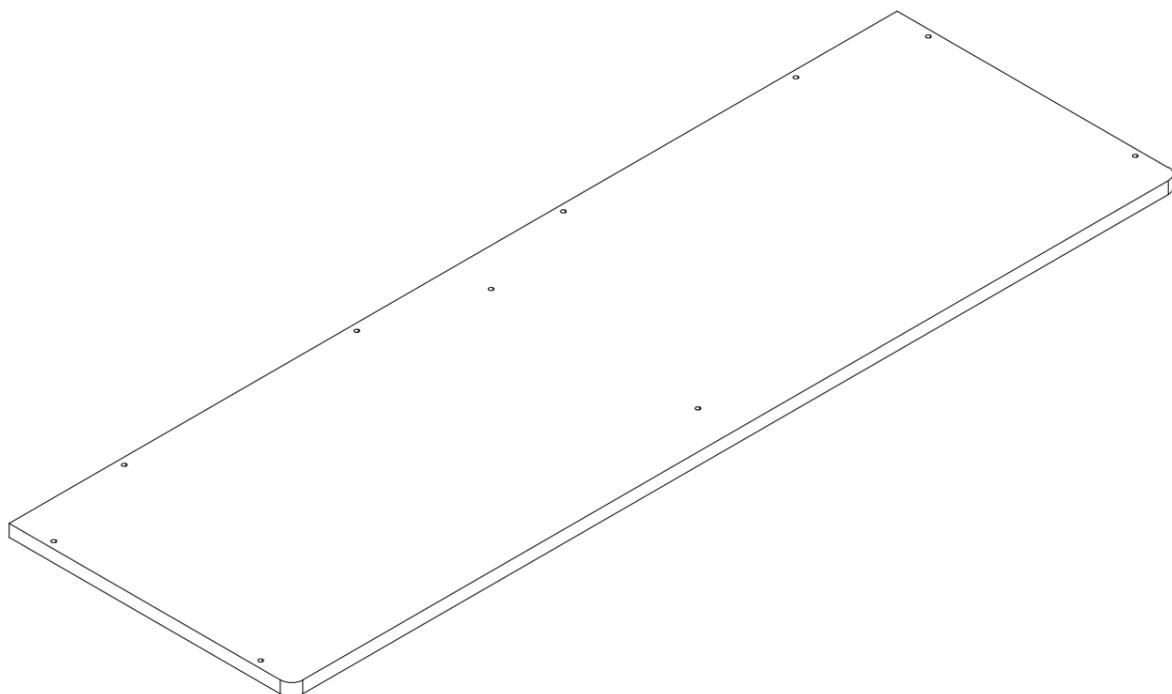


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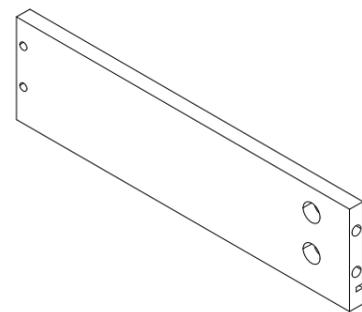


x 2

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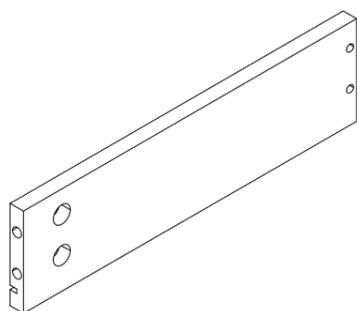


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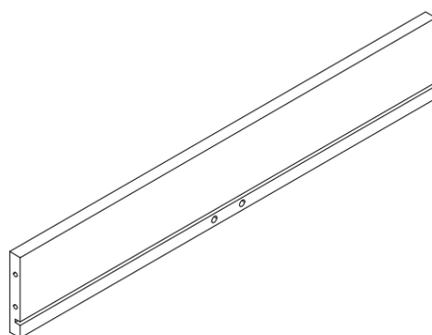
x 2

13



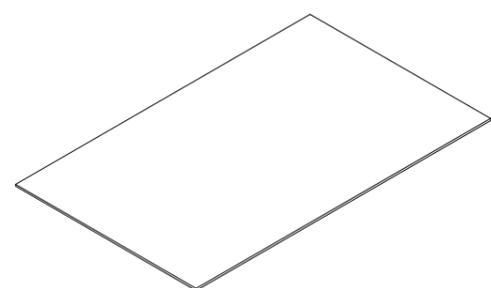
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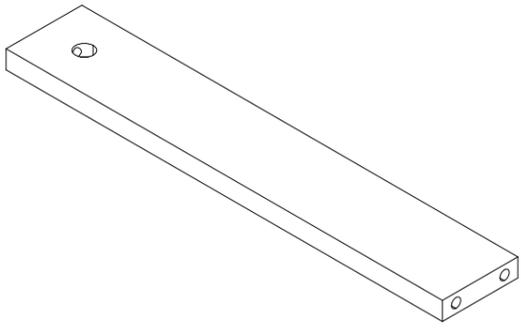
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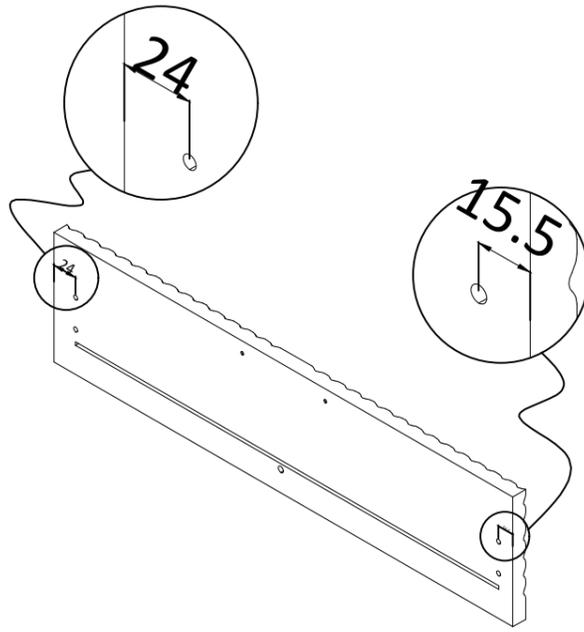
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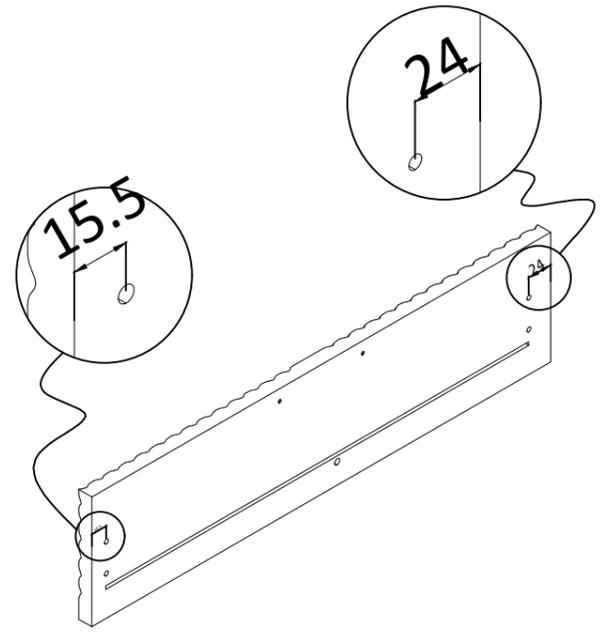


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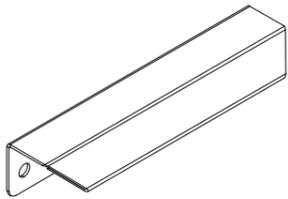
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18

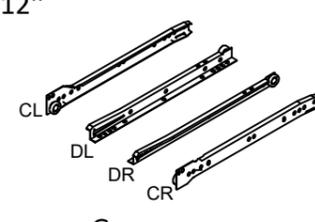
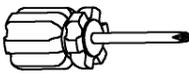


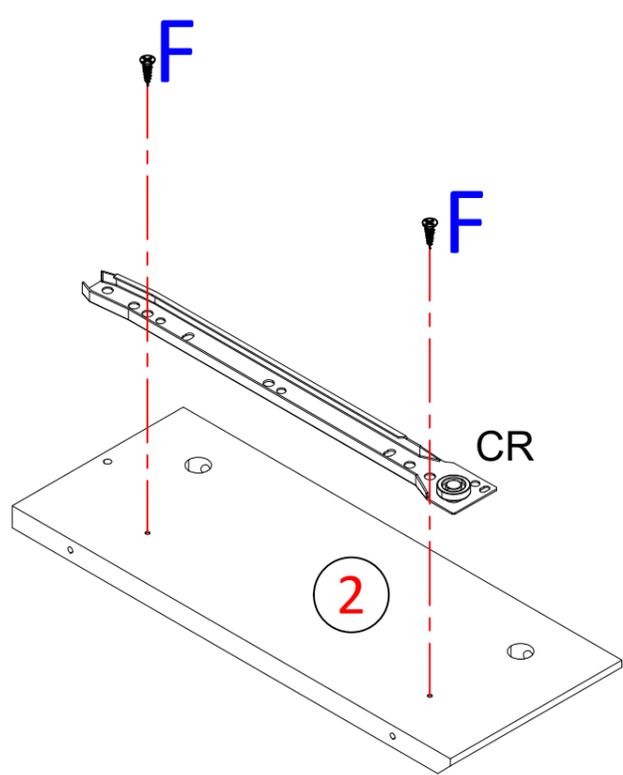
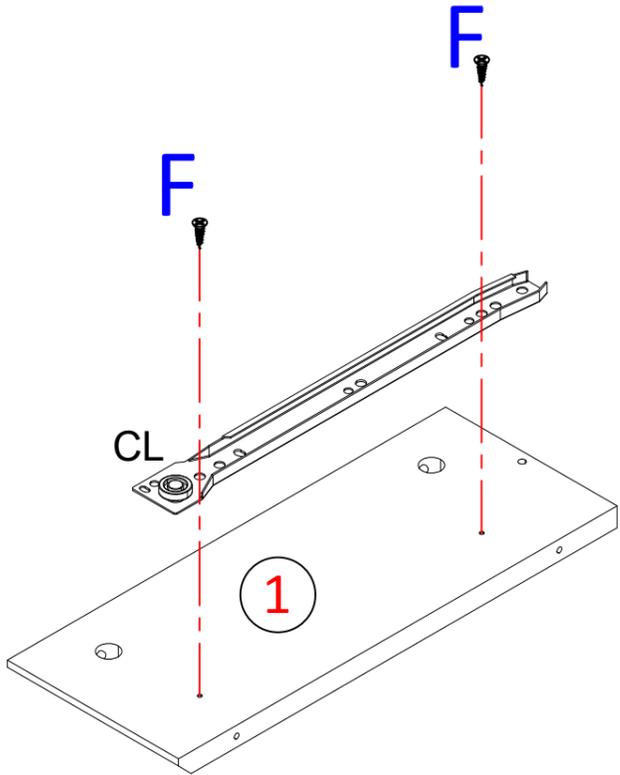
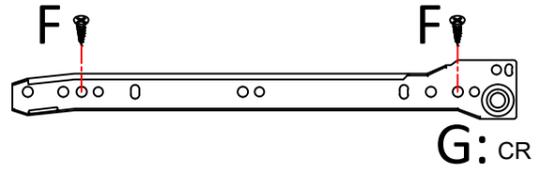
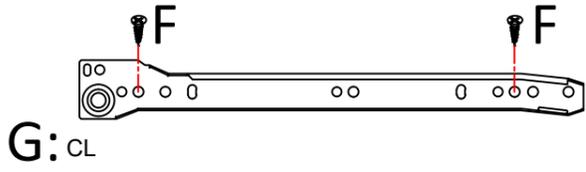
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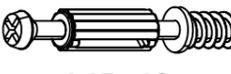
x 2

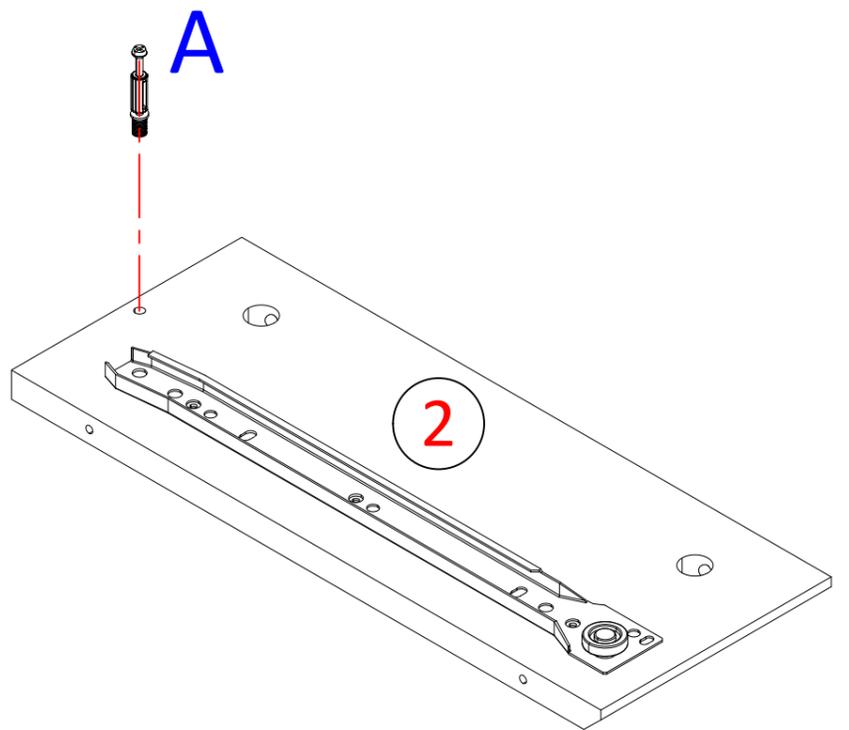
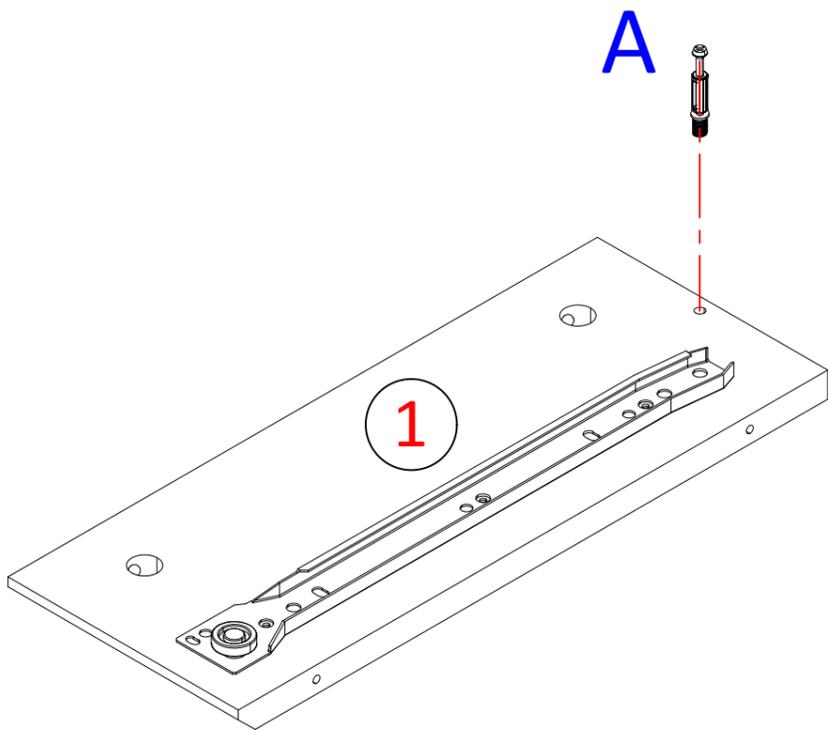
Step: 1

G	12"	1	F	 M3.5x12	4
	 $G = CL + DL + DR + CR$				

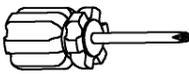


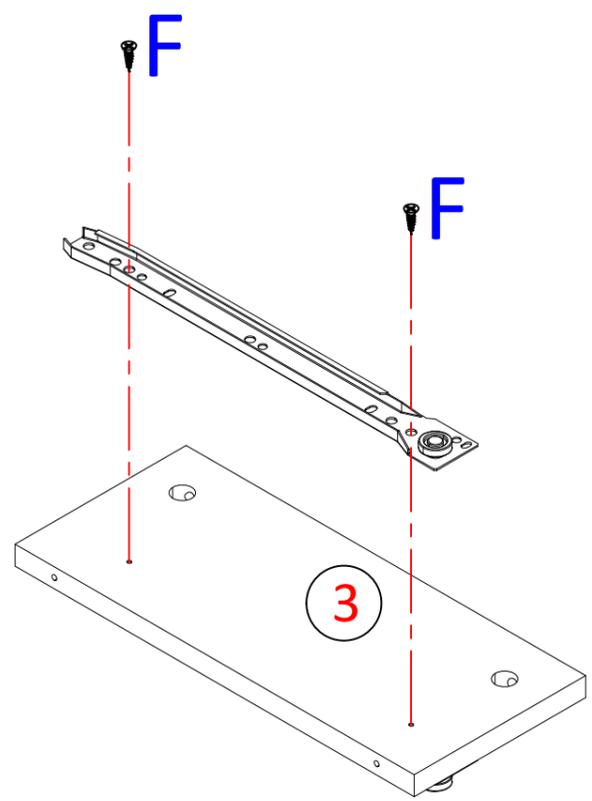
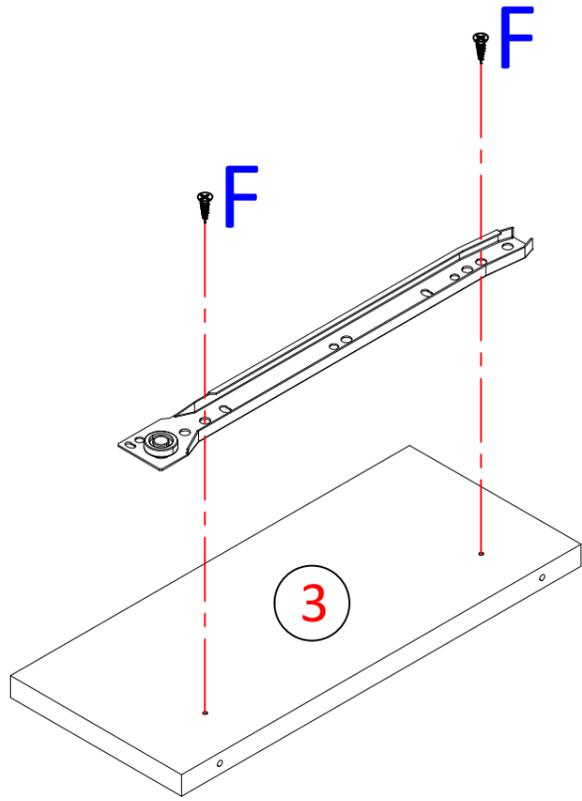
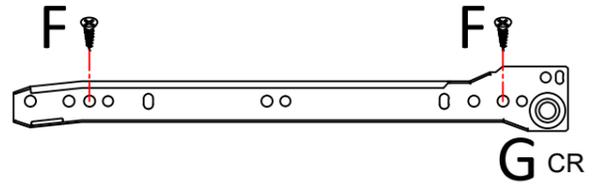
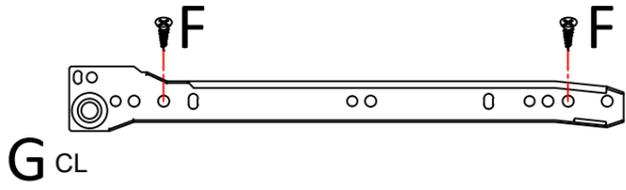
Step: 2

A	 M5x42	2
		

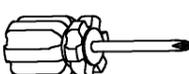


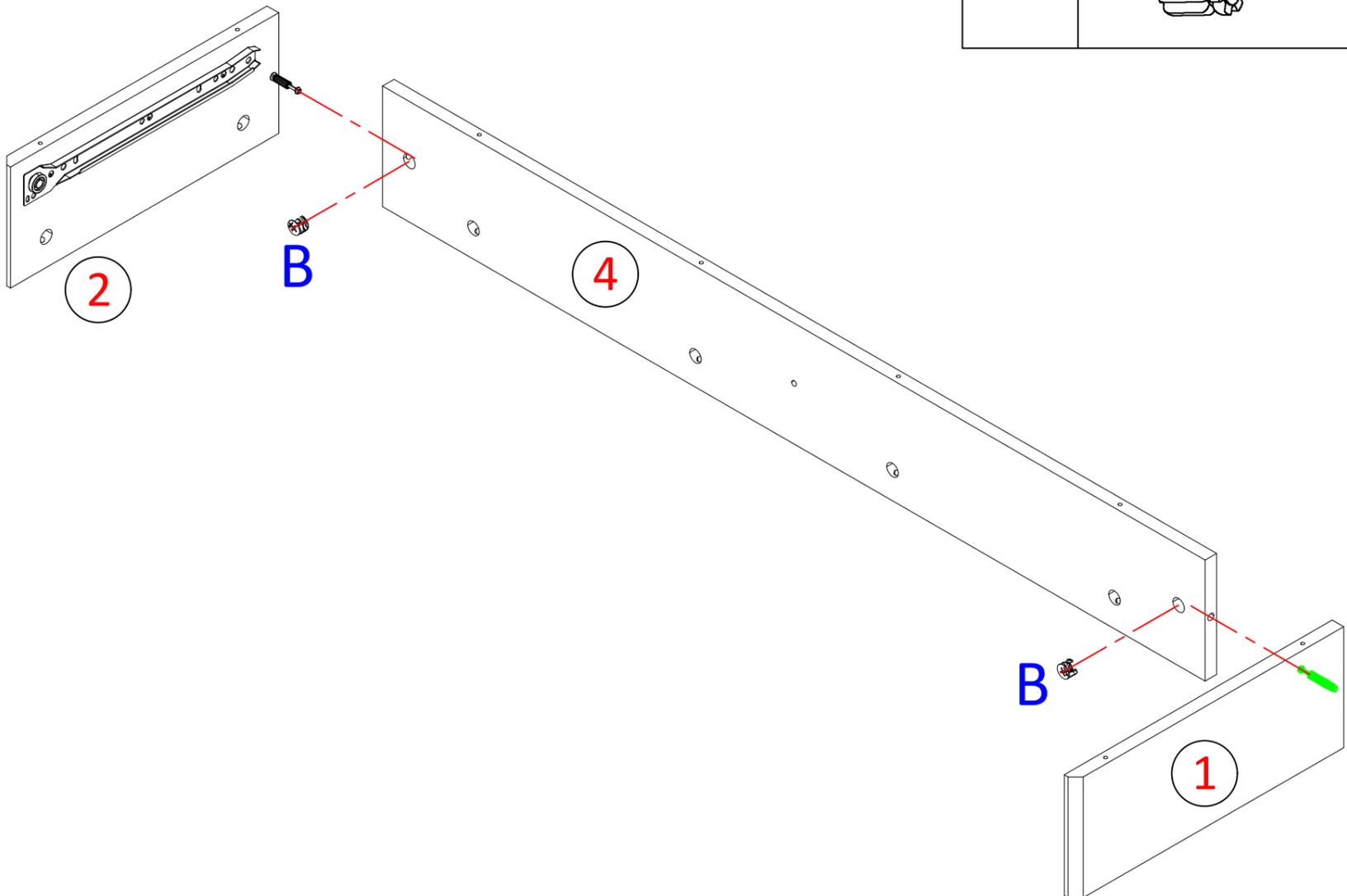
Step: 3

G	12"	1	F	 M3.5x12	4
	 $G = CL + DL + DR + CR$				



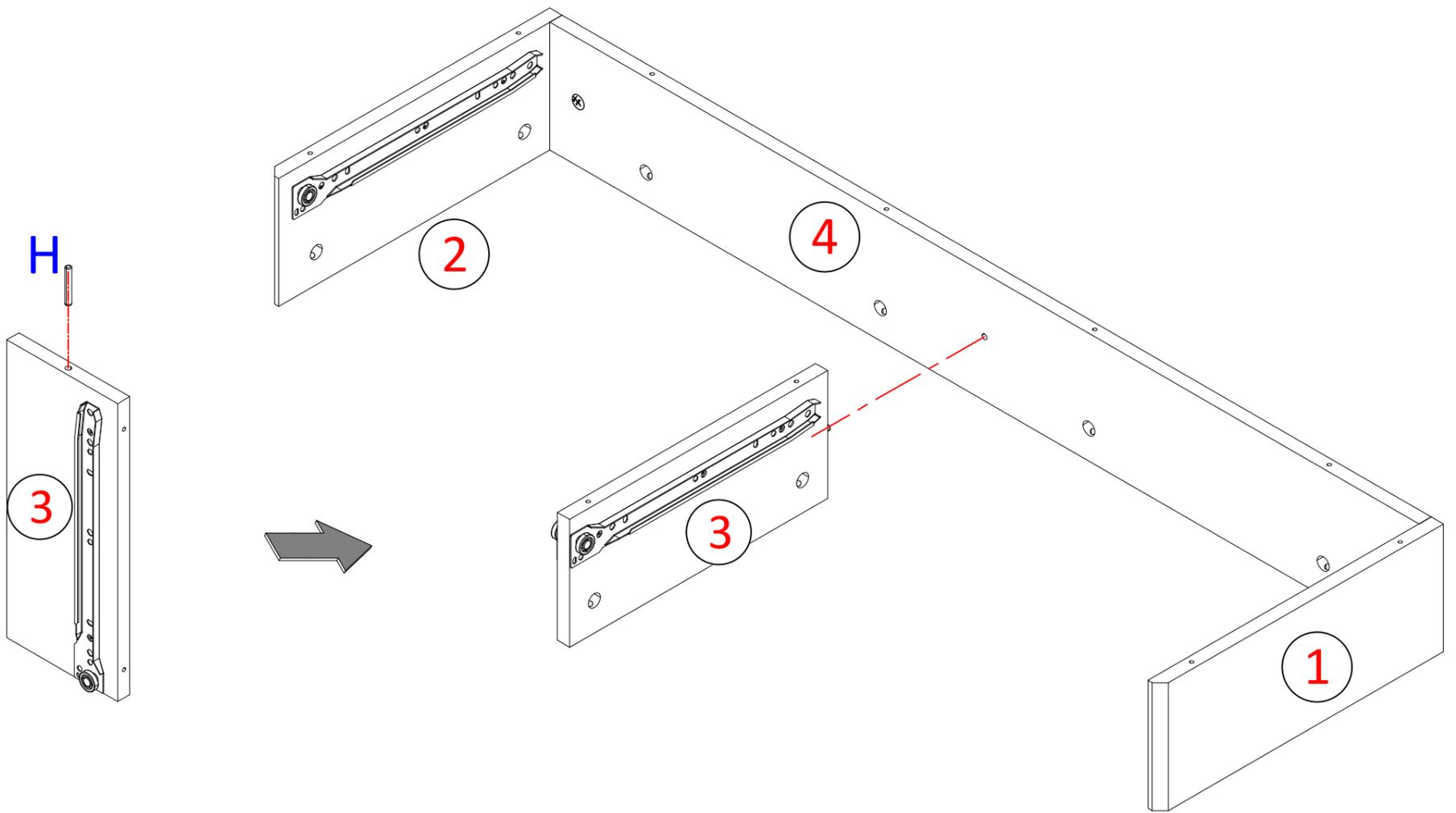
Step: 4

B	 Ø15x10	2
		

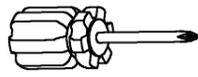


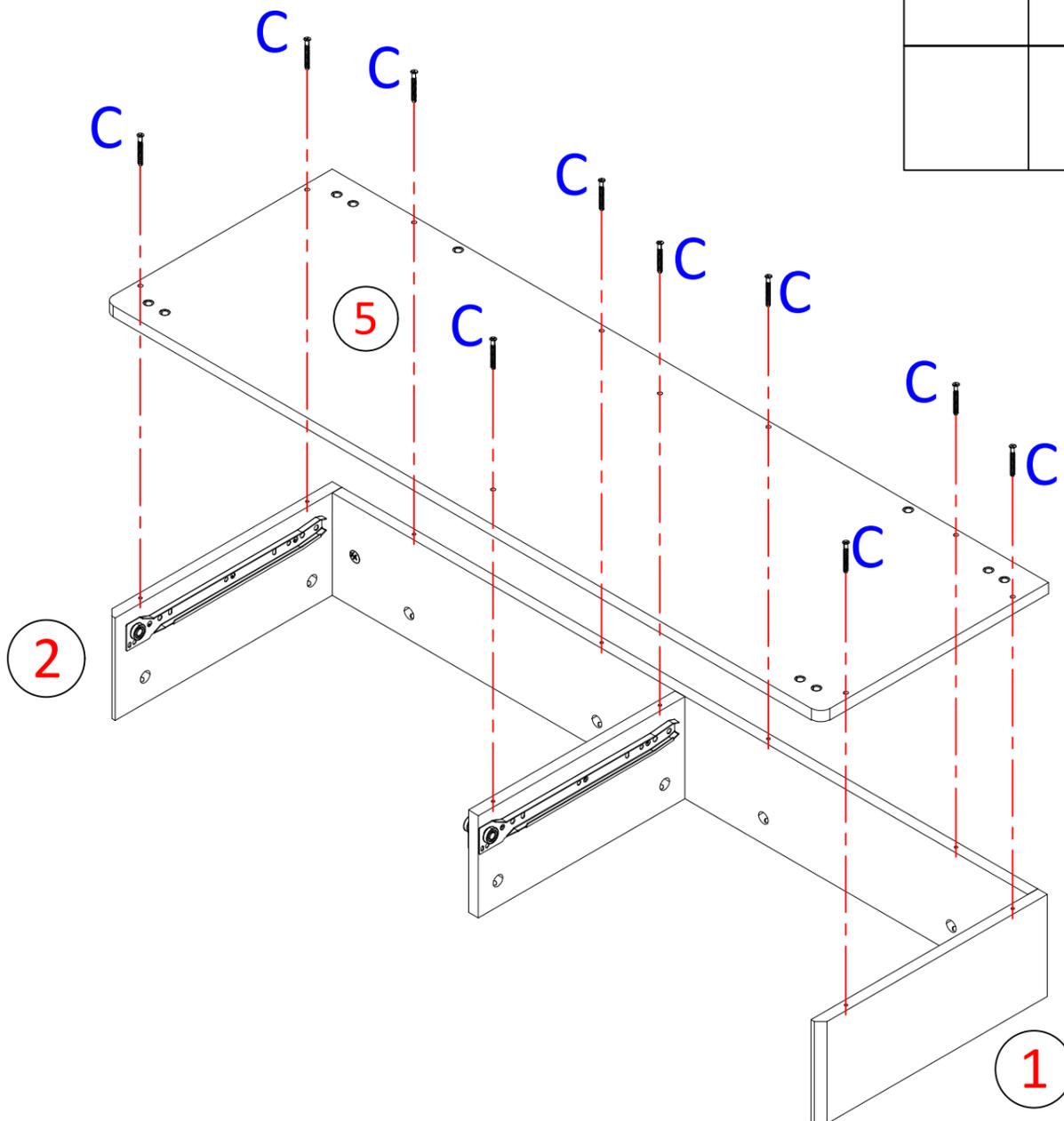
Step: 5

H	 Ø6x40	1
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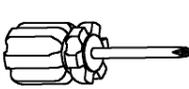


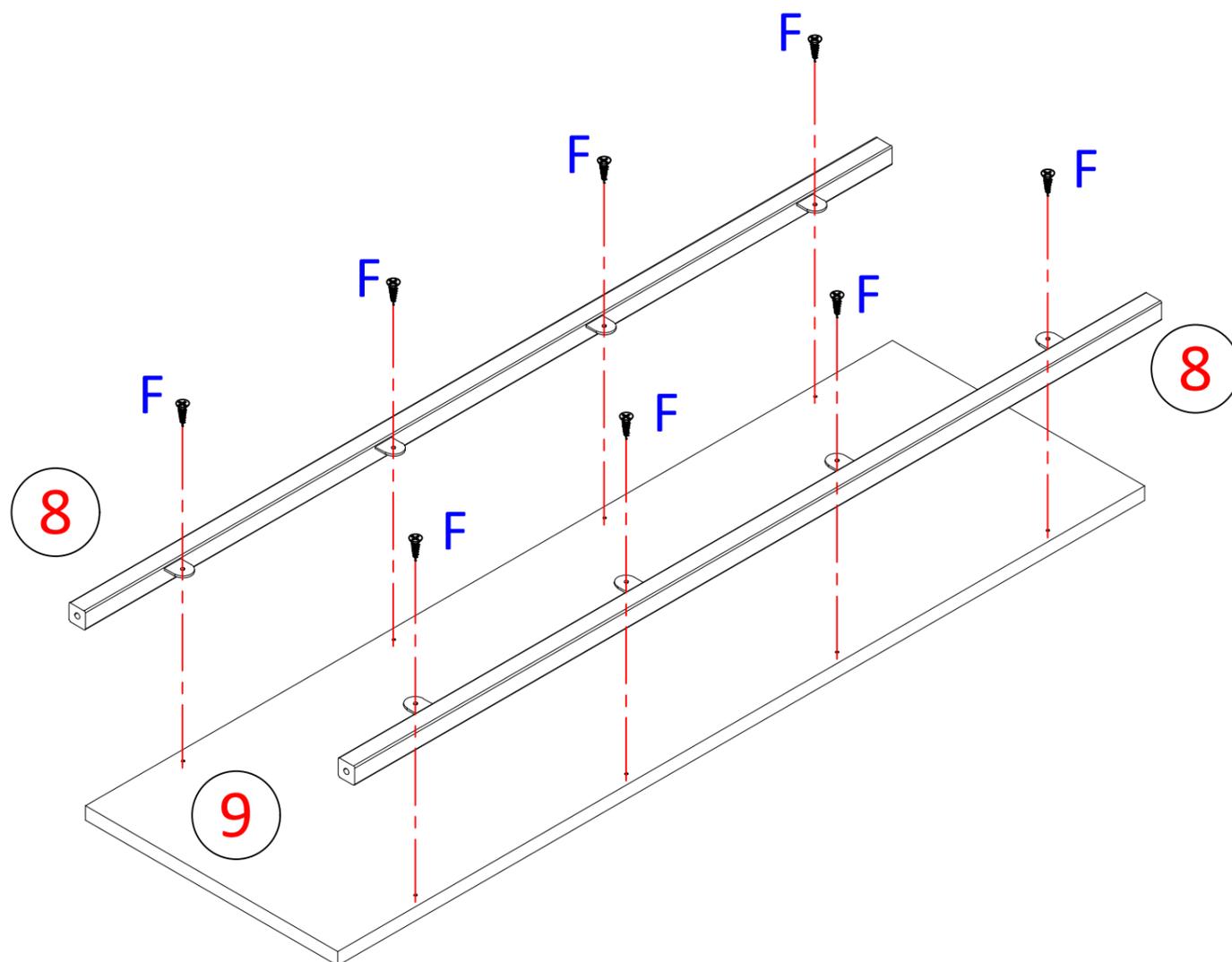
Step: 6

C	 M5x40	10
		

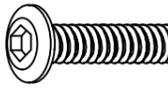


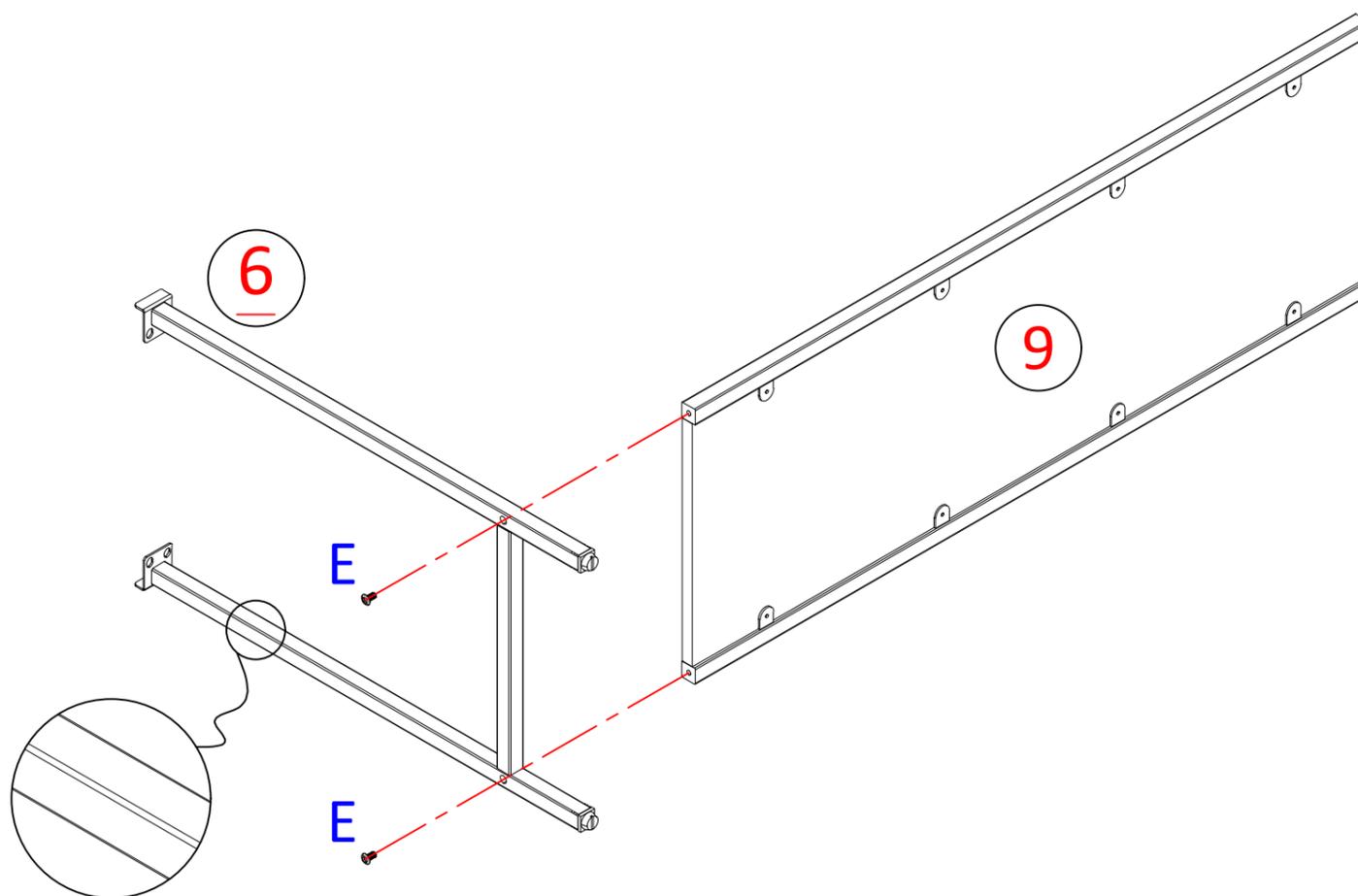
Step: 7

F	 M3.5x12	8
		

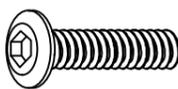


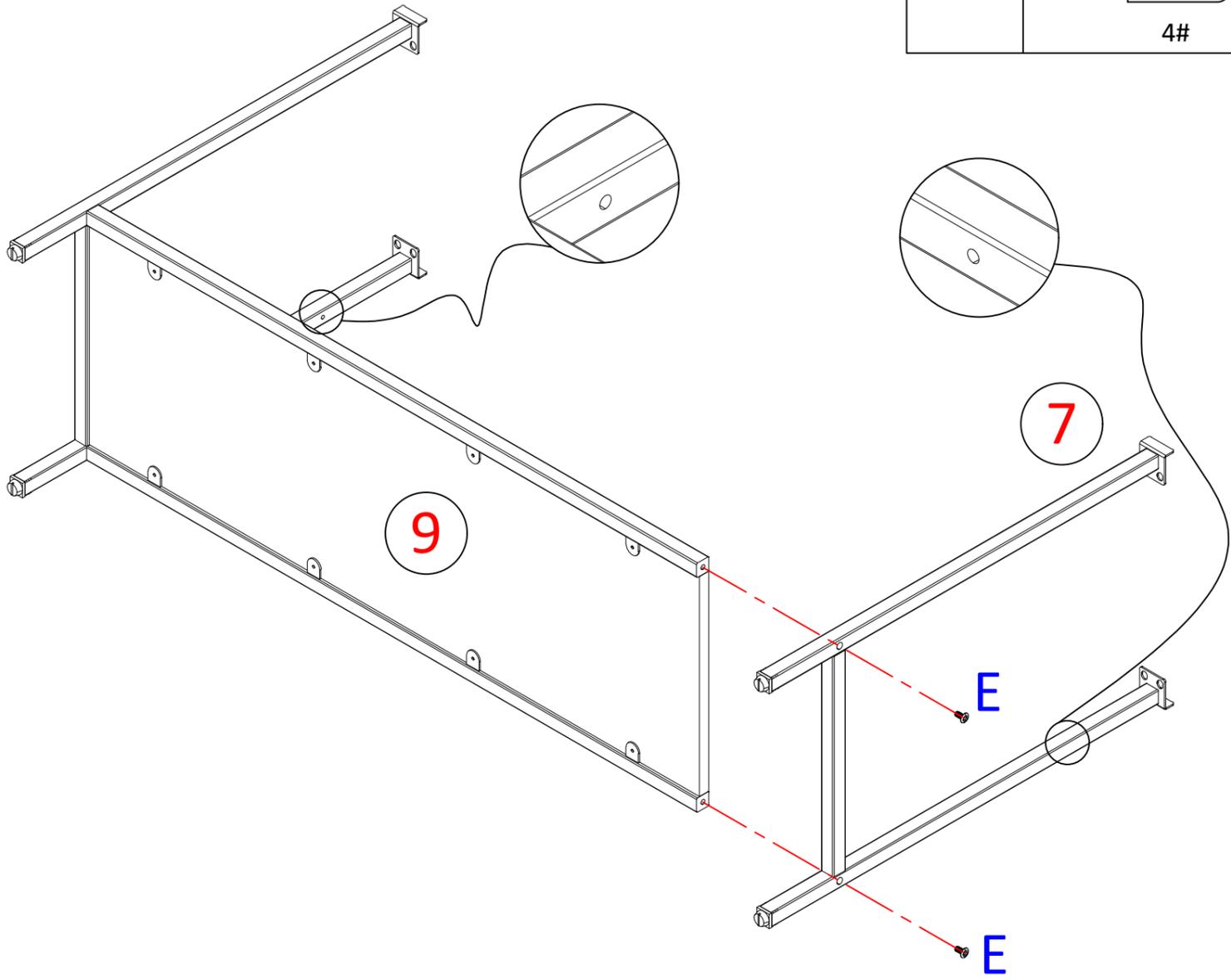
Step: 8

E	 M6x40	2
	 4#	

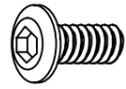


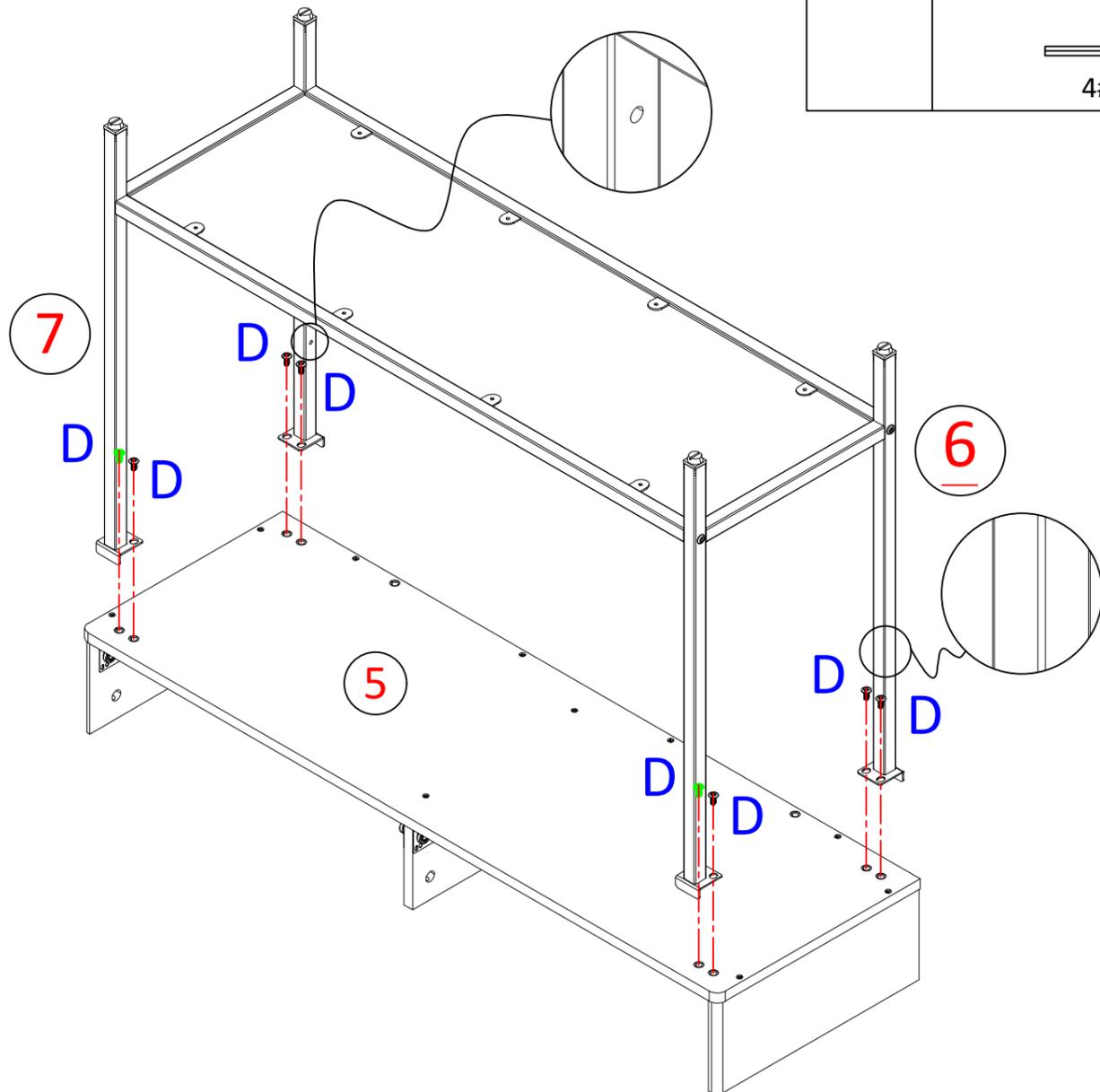
Step: 9

E	 M6x40	2
	 4#	



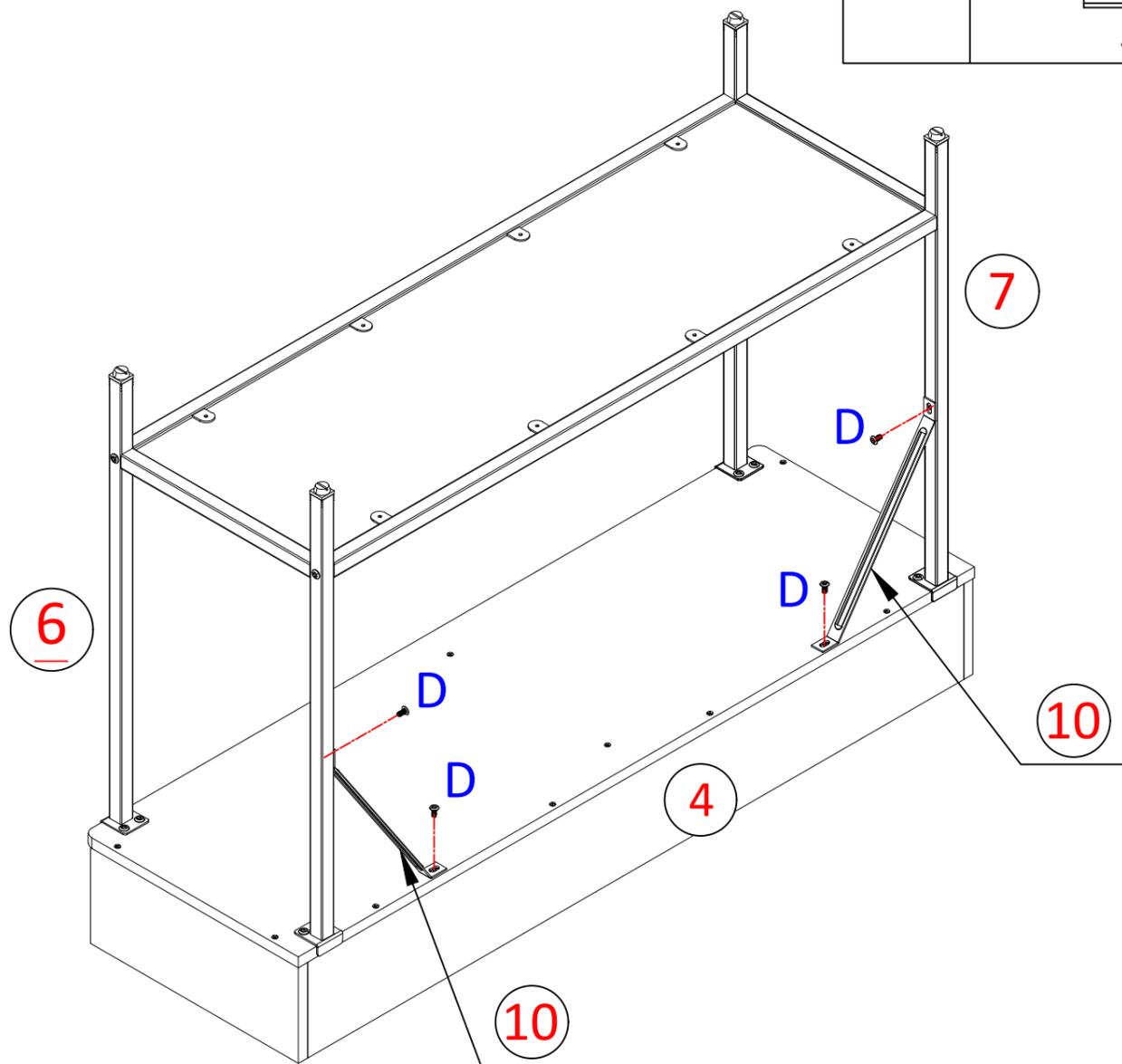
Step: 10

D	 M6x12	8
	 4#	

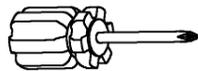


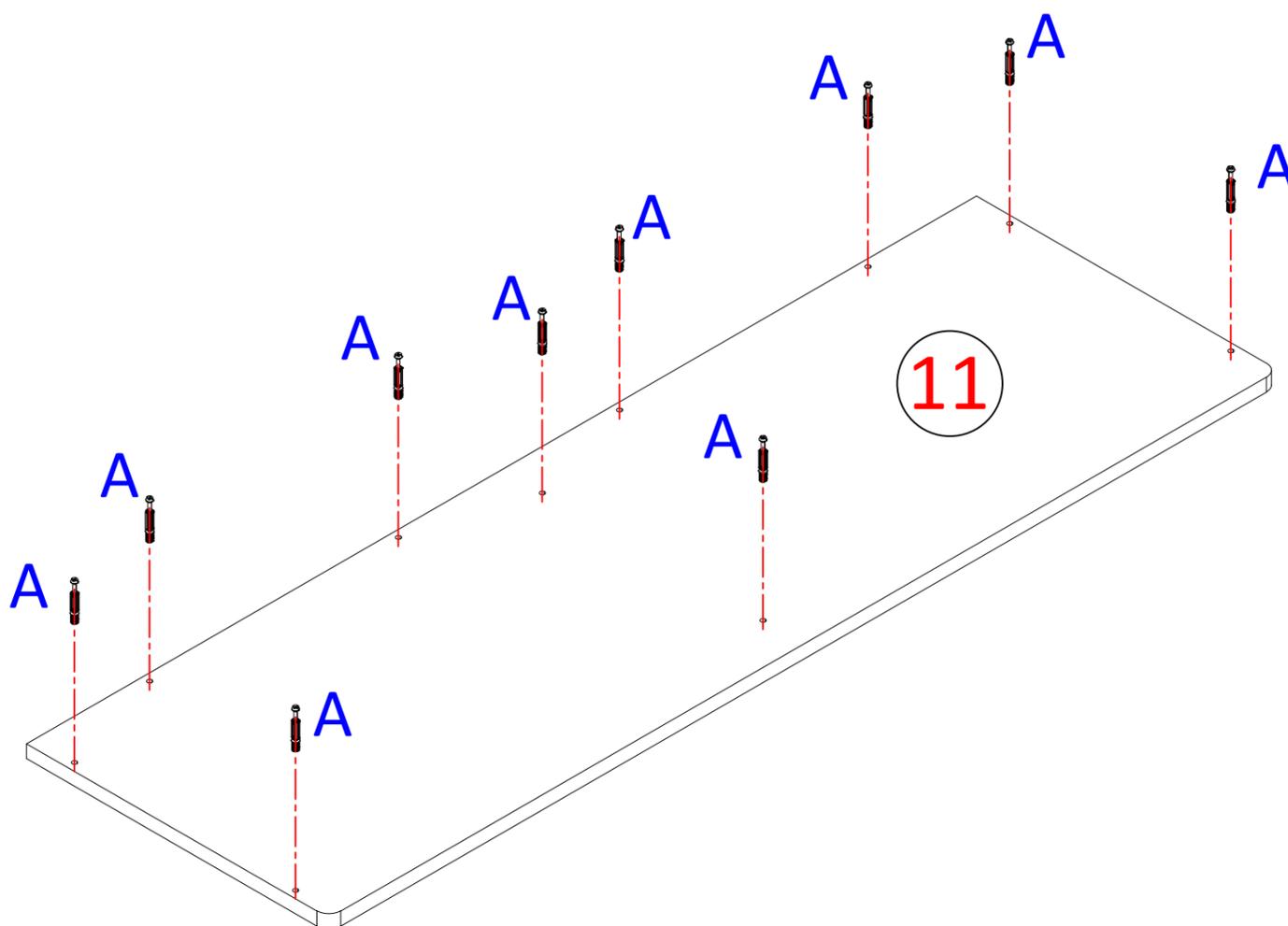
Step: 11

D	 M6x12	4
	 4#	

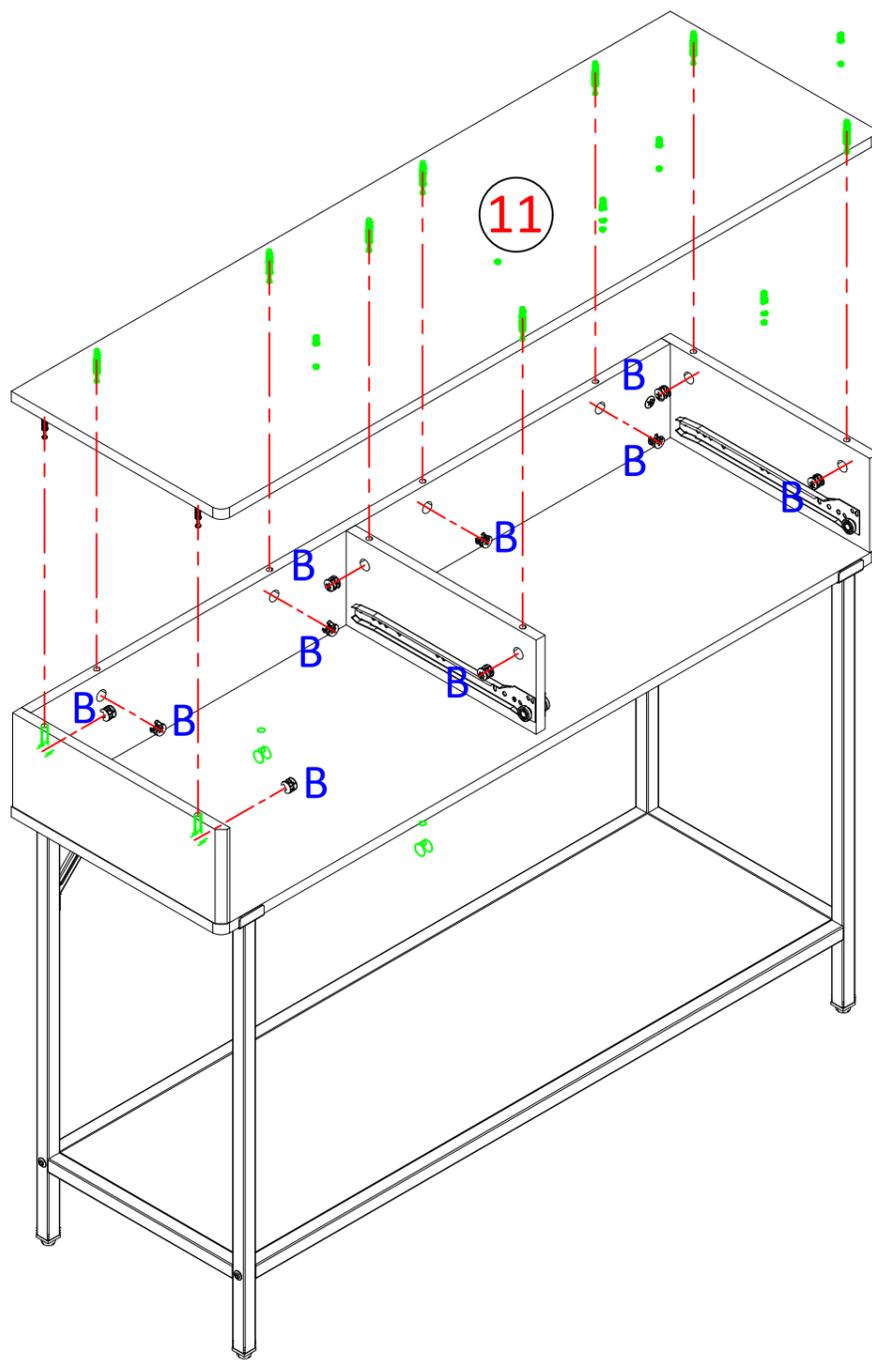


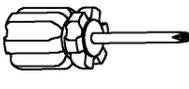
Step: 12

A	 M5x42	10
		

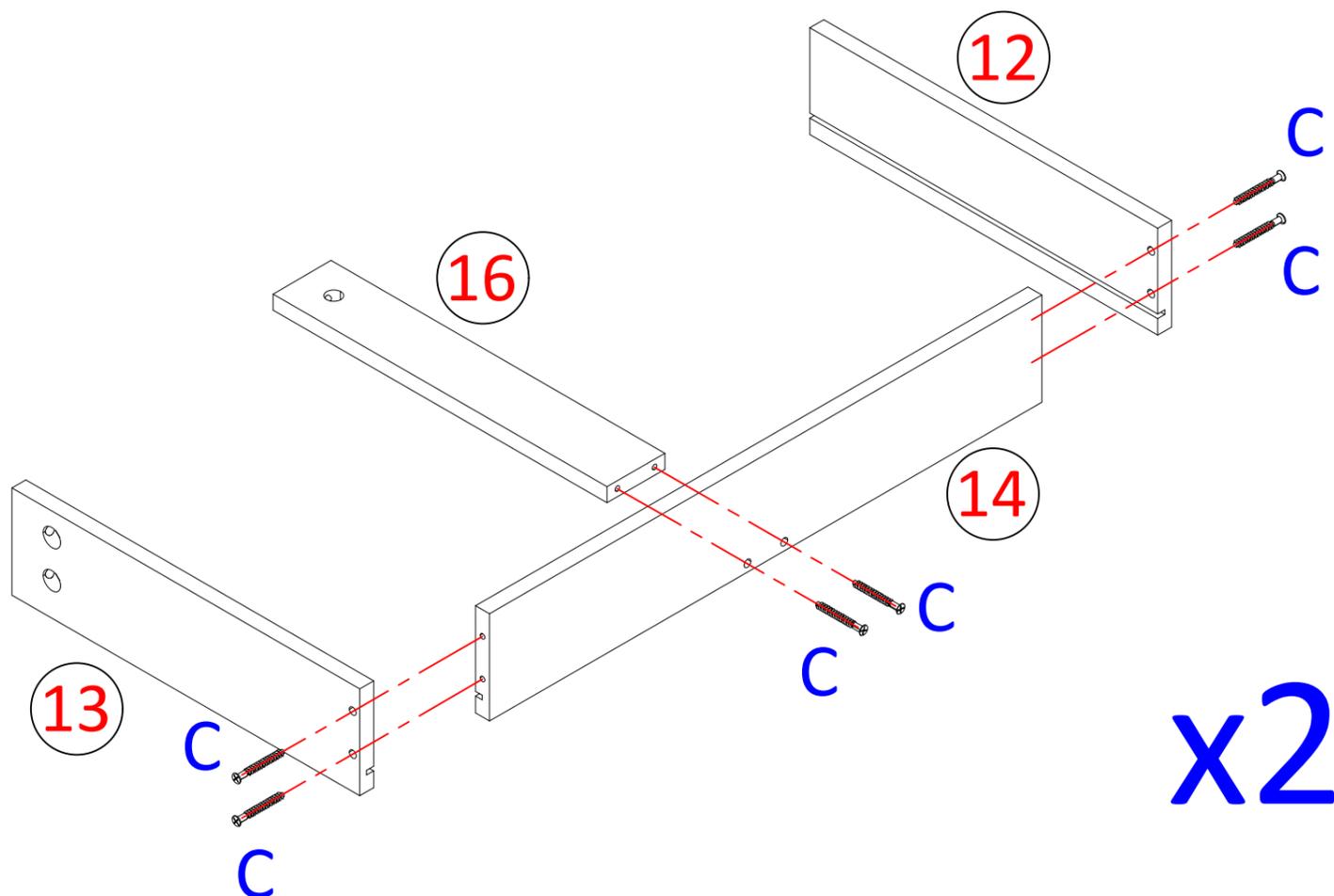


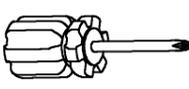
Step: 13



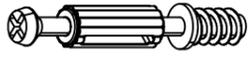
B	 Ø15x10	10
		

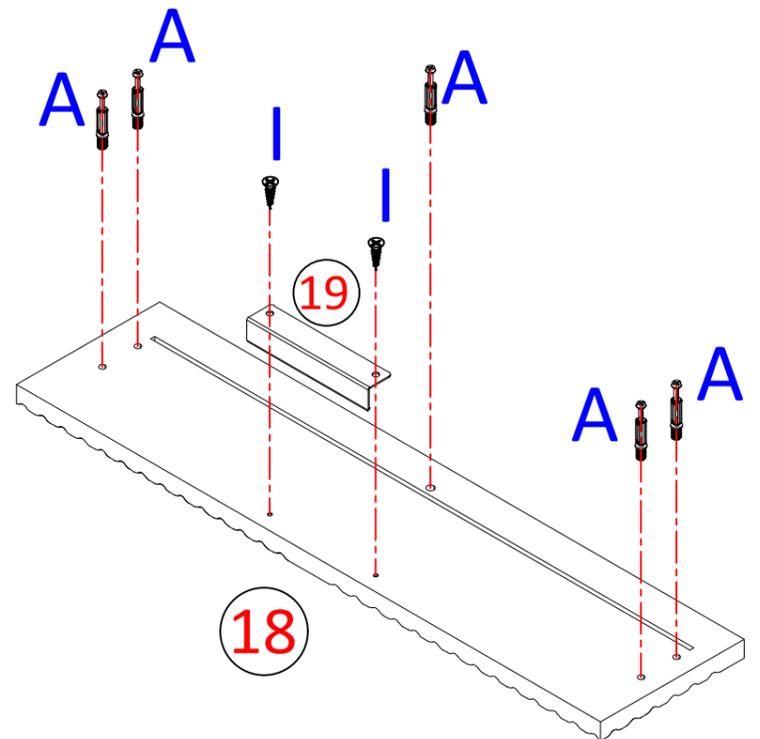
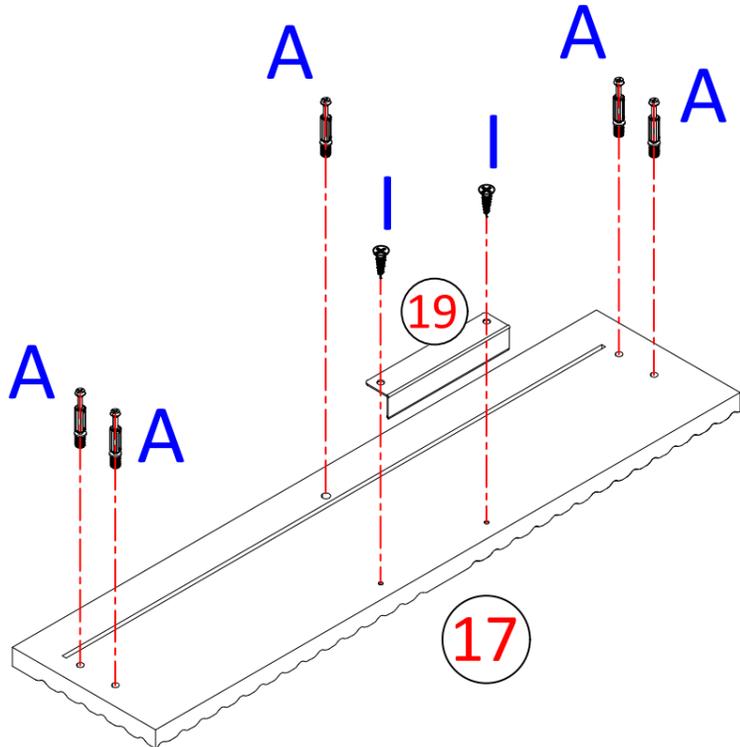
Step: 14



C	 M5x40	12
		

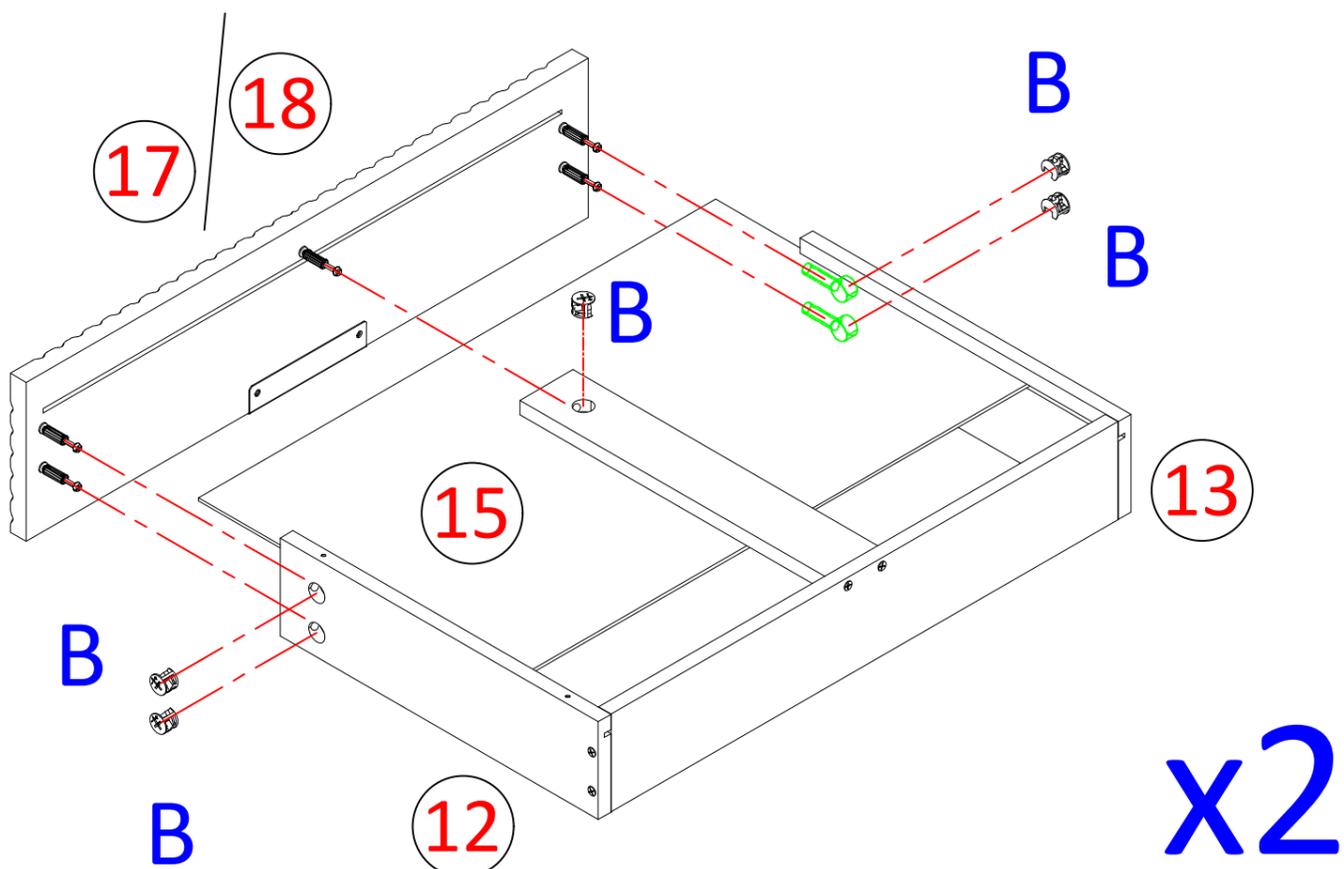
Step: 15

A	 M5x42	10
H	 M3.5x10	4
		

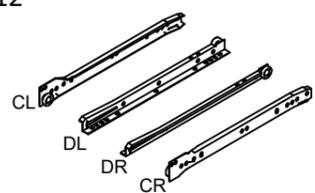
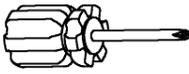


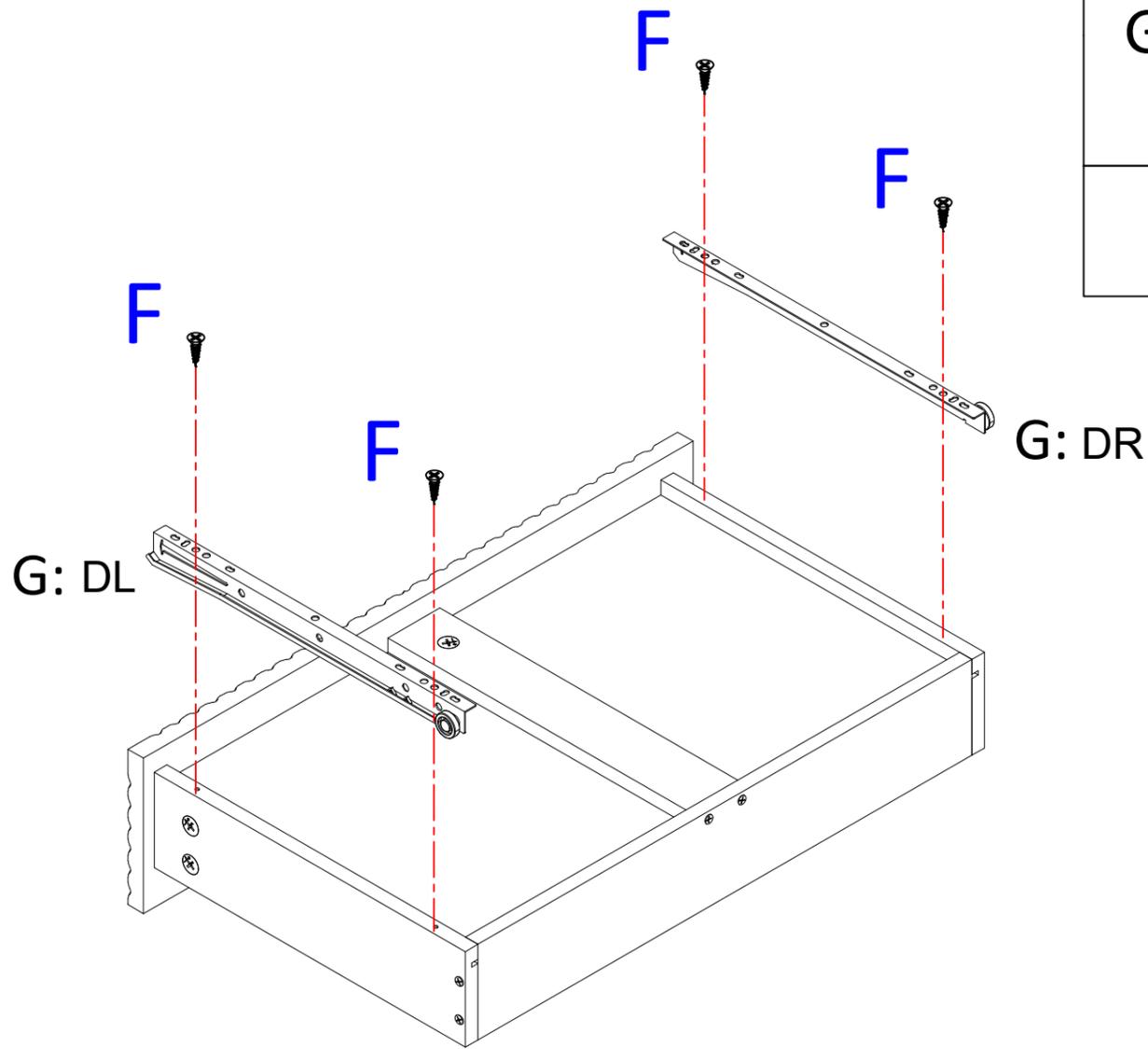
Step: 16

B	 Ø15x10	10
		



Step: 17

F	 M3.5x12	8
G	12"  CL DL DR CR $G=CL+DL+DR+CR$	2
		



Step: 18

