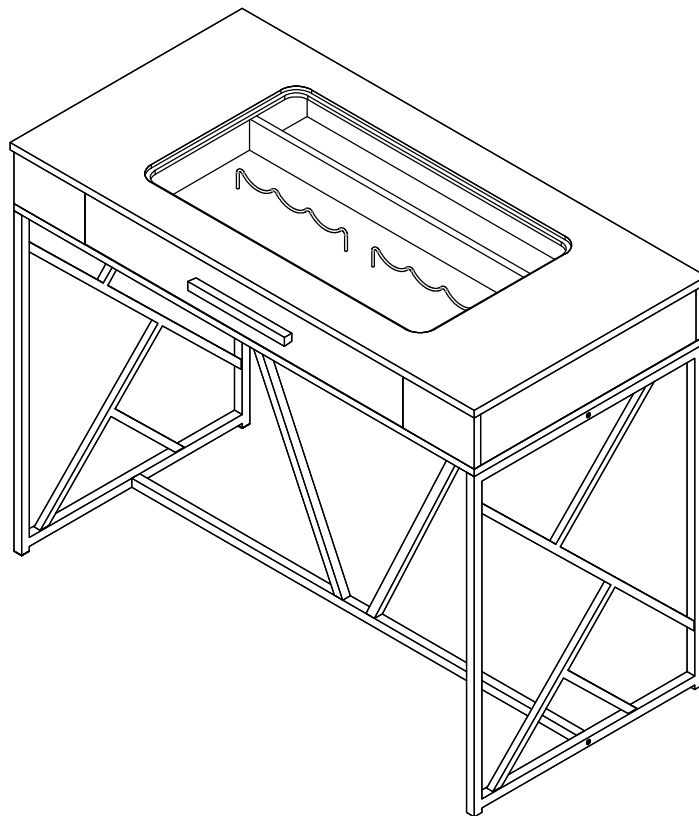


# Assembly Instructions



## ASSEMBLY RATING

The Assembly Rating is a 5-point system that shows the degree of effort needed in assembling a specific product (with 1 being easy and 5 being difficult). For some products, two persons are recommended.

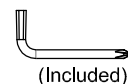
EASY



DIFFICULT

## Tools Required For Assembly:

Allen Wrench



(Included)

Phillips Screwdriver



(Not Included)



2 PERSONS RECOMMENDED

# ASSEMBLY & CARE ADVICE

FOR YOUR FURNITURE TO LAST, CORRECT ASSEMBLY AND PROPER MAINTENANCE ARE NECESSARY. PLEASE FOLLOW THE INFORMATION PROVIDED BELOW TO FULLY ENJOY YOUR FURNITURE.

## BASIC ASSEMBLY TECHNIQUES



When lock or spring washer is used in an assembly, please make sure the lock or spring washer is placed between the larger flat washer and the head of the screw or bolt.



Position each part correctly and insert screws or bolts into their respective holes by hand tighten or using the proper hand tool. Only tighten when step is completed or when instructed to do so.



Use cardboard or carpet area when assembling furniture to prevent scratches. Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.



Some furniture comes with height adjustment knobs underneath each leg. To lower or to raise each leg, you need to turn clockwise or counterclockwise, respectively.

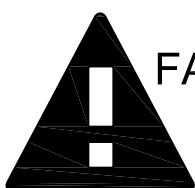


Make sure all parts are properly aligned, then use the appropriate hand tool to completely tighten the bolts or screws. Do not use power tools and do not overtighten.

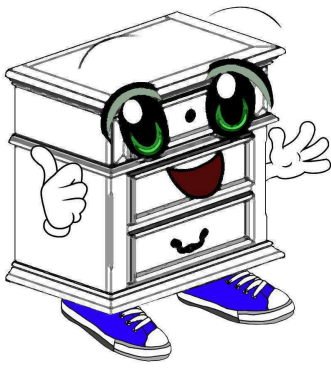


Save the instructions and store the Allen wrench or any supplied tool for later maintenance. After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.



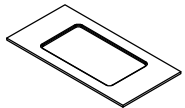
**FAILURE TO FOLLOW THE GUIDELINES ABOVE MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



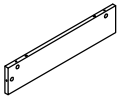
Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

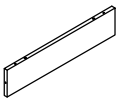
### Parts List



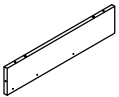
#1 x 1pc  
Top Panel



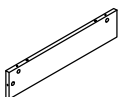
#2 x 1pc  
Left Panel



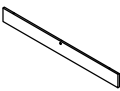
#3 x 1pc  
Right Panel



#4 x 1pc  
Middle Left Panel



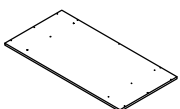
#5 x 1pc  
Middle Right Panel



#6 x 1pc  
Back Panel

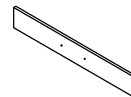


#7 x 2pcs  
Front Panel

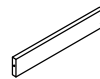


#8 x 1pc  
Bottom Panel

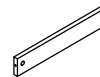
### Parts List



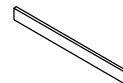
#9 x 1pc  
Front Drawer



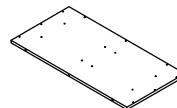
#10 x 1pc  
Left Drawer



#11 x 1pc  
Right Drawer



#12 x 1pc  
Back Drawer



#13 x 1pc  
Bottom Drawer



#14 x 1pc  
Glass



#15 x 2pcs  
Small Wine Holder



#16 x 2pcs  
Large Wine Holder

## Parts List



#17 x 1pc  
Left Slide Rail



#18 x 1pc  
Right Slide Rail



#19 x 1pc  
Handle



#20 x 1pc  
Top Crossbar



#21 x 1pc  
Bottom Crossbar

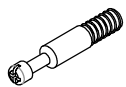


#22 x 2pcs  
Support Crossbar



#23 x 2pcs  
Side Frame

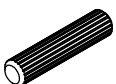
## Hardware List



#A x 16pcs  
Bolt 3/16" X 40mm



#B x 16pcs  
Nut  $\phi$ 15 X 12mm

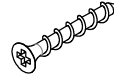


#C x 12pcs  
Wood Dowel  $\phi$ 8X30mm

## Hardware List



#D x 10pcs  
Screw 12mm



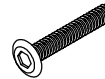
#E x 28pcs  
Screw 1/4"x32mm



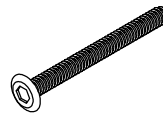
#F x 2pcs  
Bolt 3/16" X 21mm



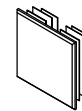
#G x 2pcs  
Bolt 1/4"x12mm



#H x 7pcs  
Bolt 1/4"x28mm



#I x 4pcs  
Bolt 1/4"x47mm



#J x 4pcs  
Cap 20x20mm



#K x 1pc  
Glue

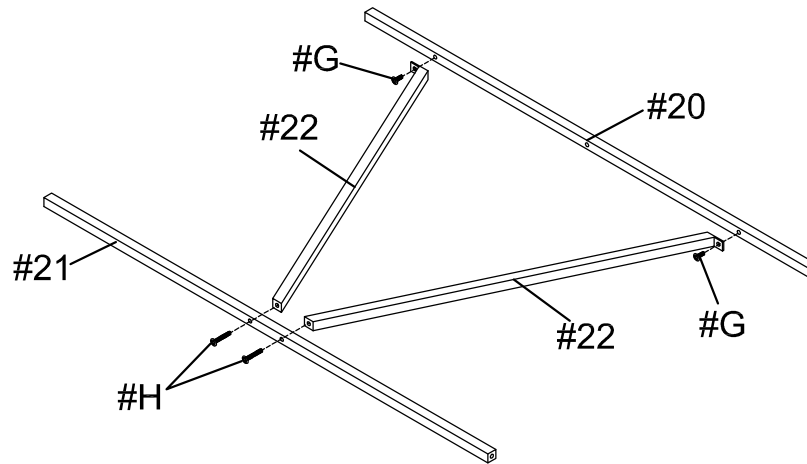


#L x 1pc  
Allen Wench 4mm



Don't fully tighten until assembly is completed.

#G x 2pcs  
#H x 2pcs

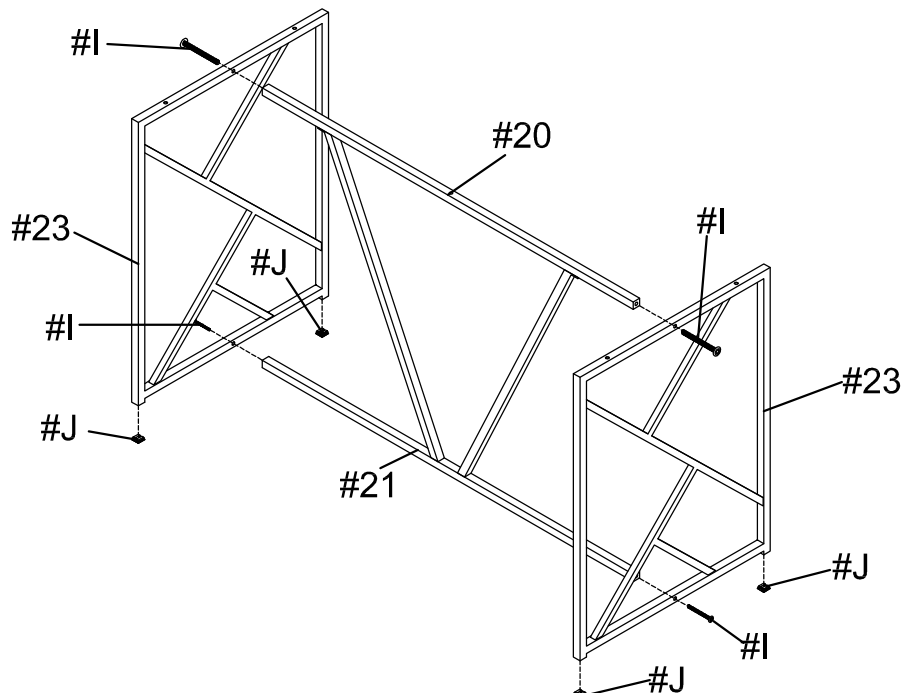


Align support crossbars (#22) to the holes of the bottom crossbar (#21), then secure with bolts (#H).  
Align support crossbars (#22) to the holes of the top crossbar (#20), then secure with bolts (#G).



Align top crossbar (#20) to the top holes of the side frames (#23), then secure with bolts (#I).  
Align bottom crossbar (#21) to the bottom holes of the side frames (#23), then secure with bolts (#I).

#I x 4pcs  
#J x 4pcs



Attach caps (#J) to the bottom corners of the side frame (#23).

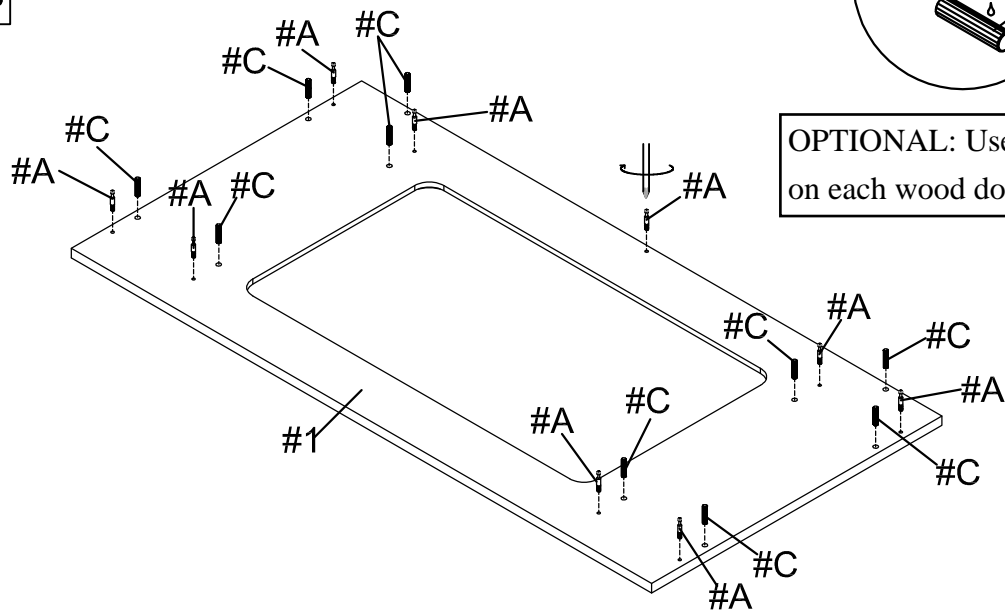


#3

Attach wood dowels (#C) and cam pins (#A) to the respective holes as shown in the picture.

#A x 9pcs

#C x 10pcs



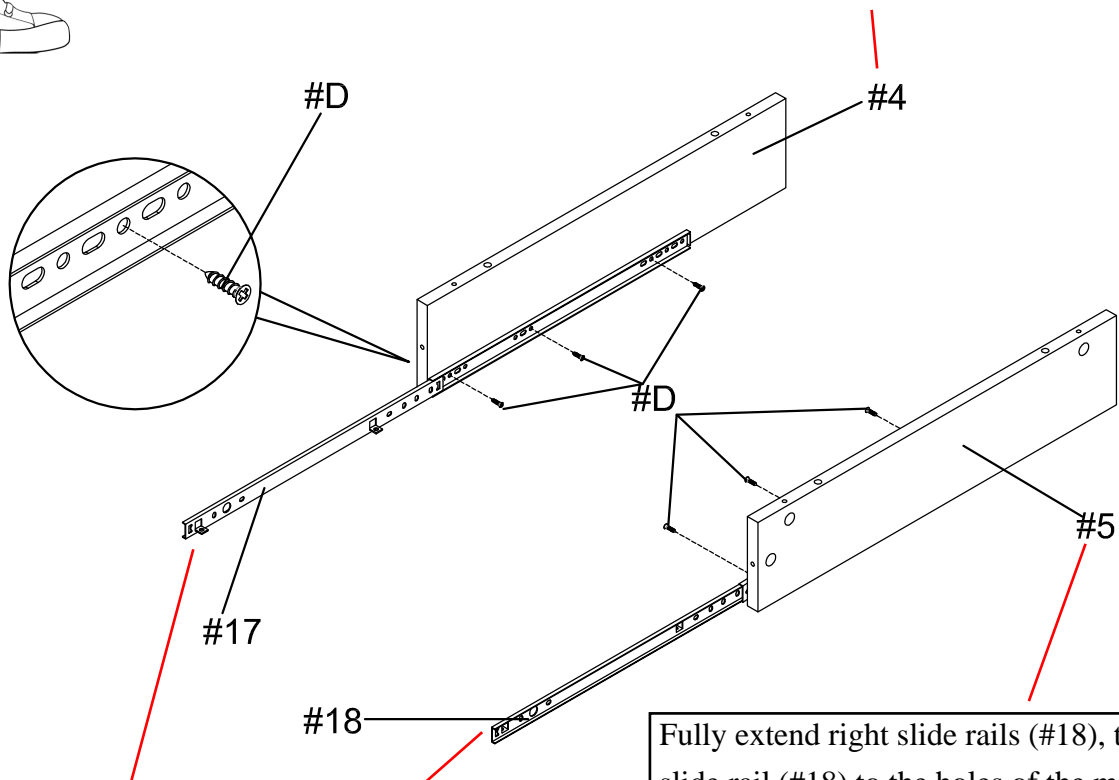
OPTIONAL: Use a dab of glue on each wood dowel.



#4

#D x 6pcs

Fully extend left slide rails (#17), then align slide rail (#17) to the holes of the middle left panel (#4). Secure with screws (#D).



Metal plate that sticks out is the front of the rail.

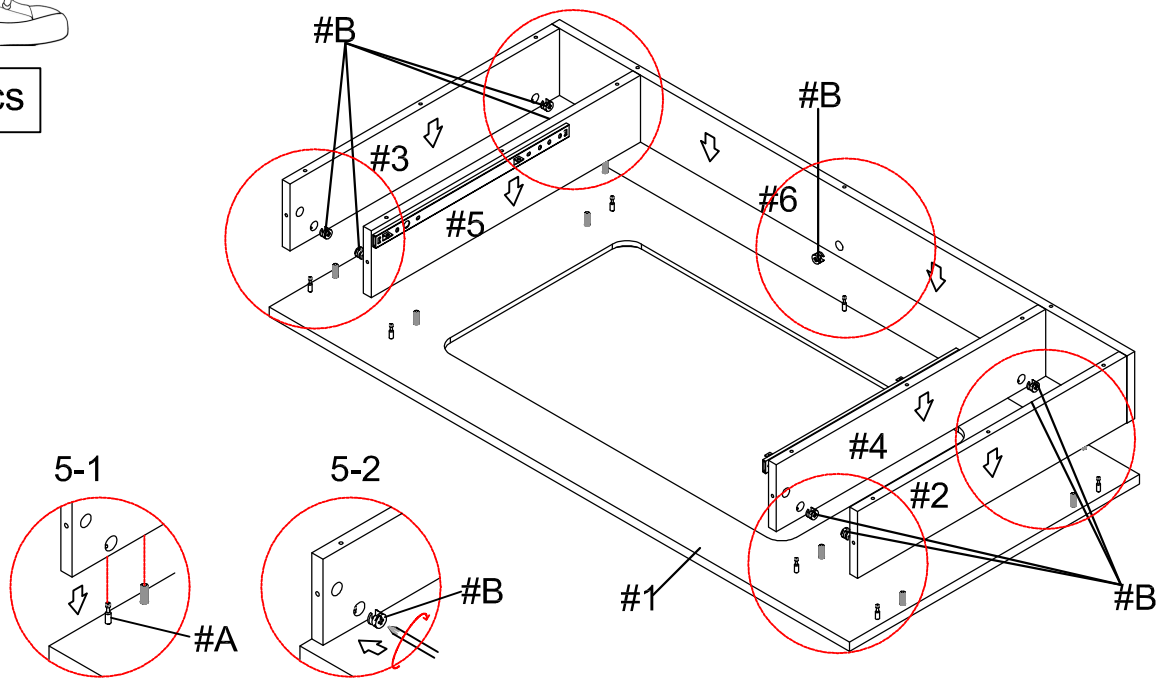
Fully extend right slide rails (#18), then align slide rail (#18) to the holes of the middle right panel (#5). Secure with screws (#D).



#5

#B x 9pcs

1) Align and place left panel (#2), right panel (#3), middle left (#4), middle right (#5), and back panel (#6) to the top panel (#1) as shown in the picture.



2) Insert cam locks (#B) to any holes with a cam pin head (#A) sticking out. Make sure the gap of the cam lock (#B) fits in with the cam pin head (#A). Secure by turning the cam locks (#B).

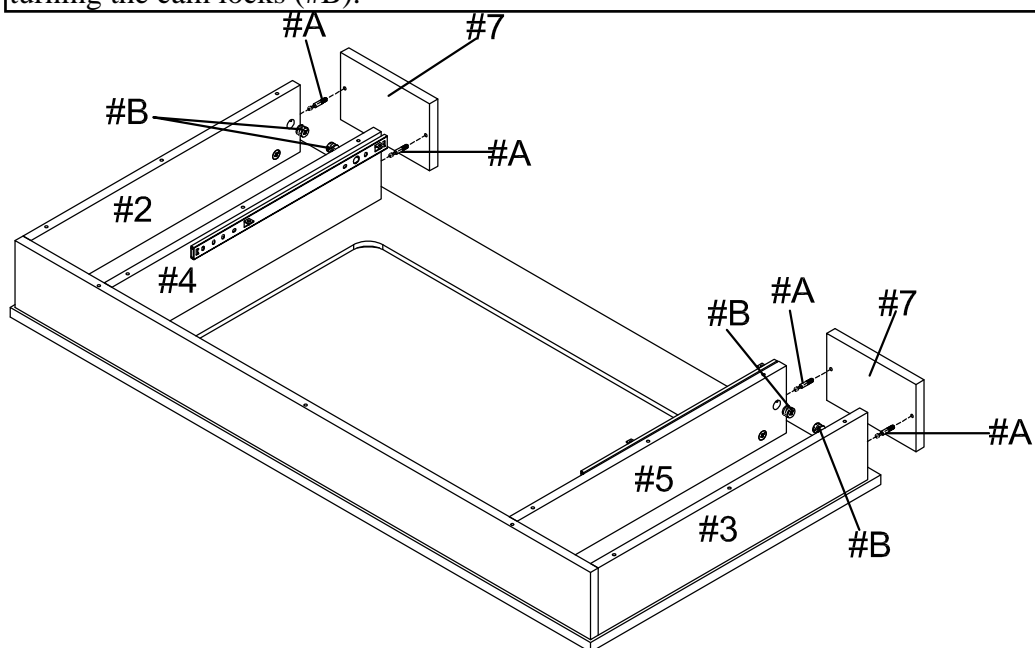


#6

#A x 4pcs

#B x 4pcs

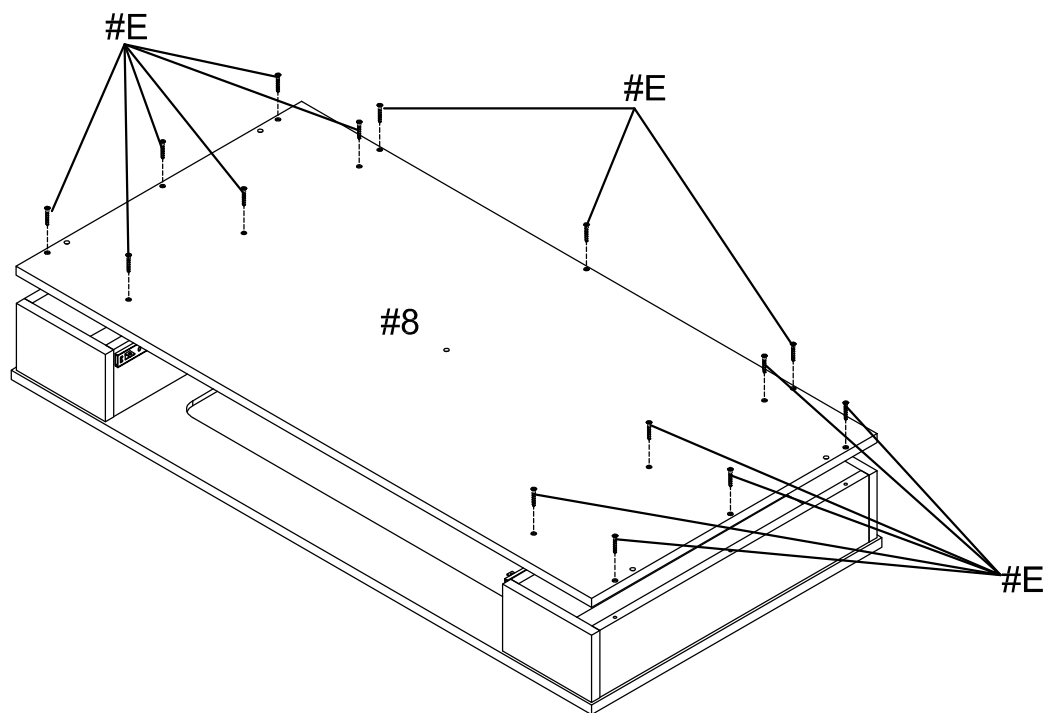
1) Screw the cam pins (#A) to the holes of the front panel (#7), then align and attach the front panels (#7) to the holes of the other panels as shown in the picture.  
2) Secure by inserting cam locks (#B) to the holes with a cam pin head (#A) sticking out. Make sure the gap of the cam lock (#B) fits in with the cam pin head (#A). Secure by turning the cam locks (#B).





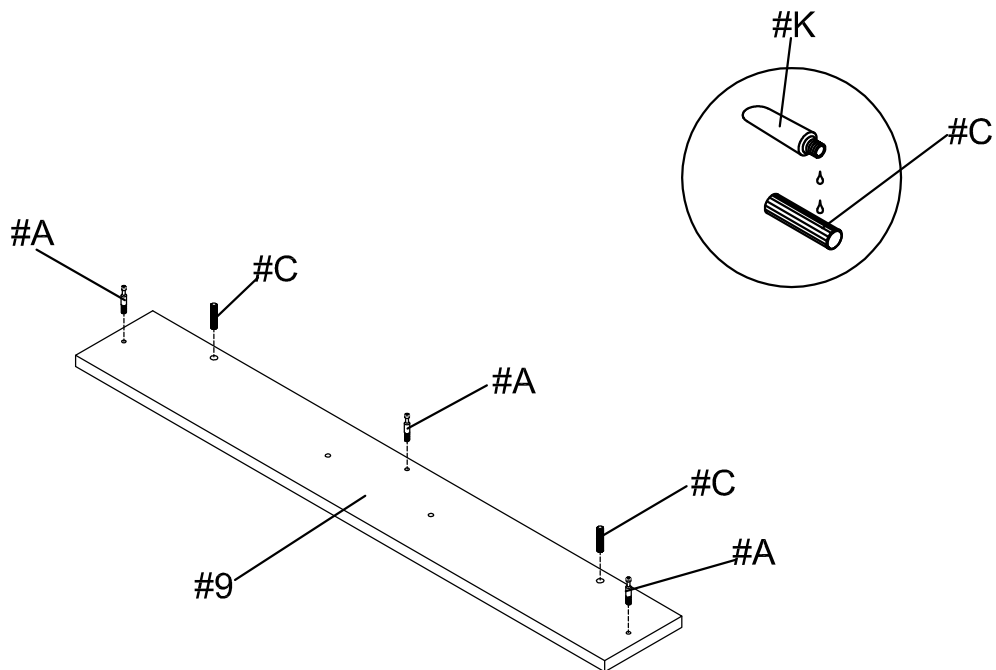
#E x 15pcs

Align the bottom panel (#8) to the holes of the table top panels. Secure with screws (#E).



OPTIONAL: Apply a dab of glue on wood dowel.

#A x 3pcs  
#C x 2pcs



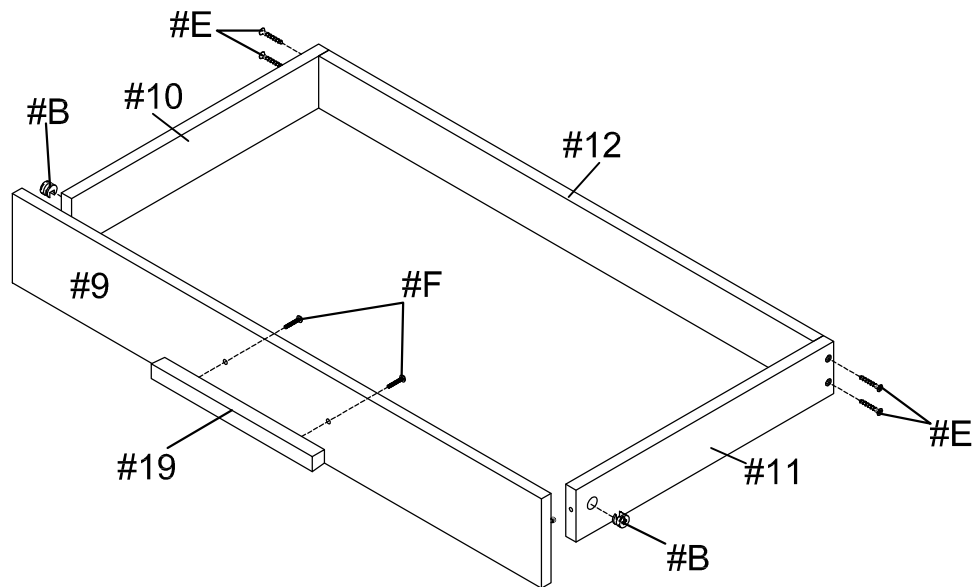
Attach cam pins (#A) and wood dowels (#C) to the holes of the front drawer (#9).





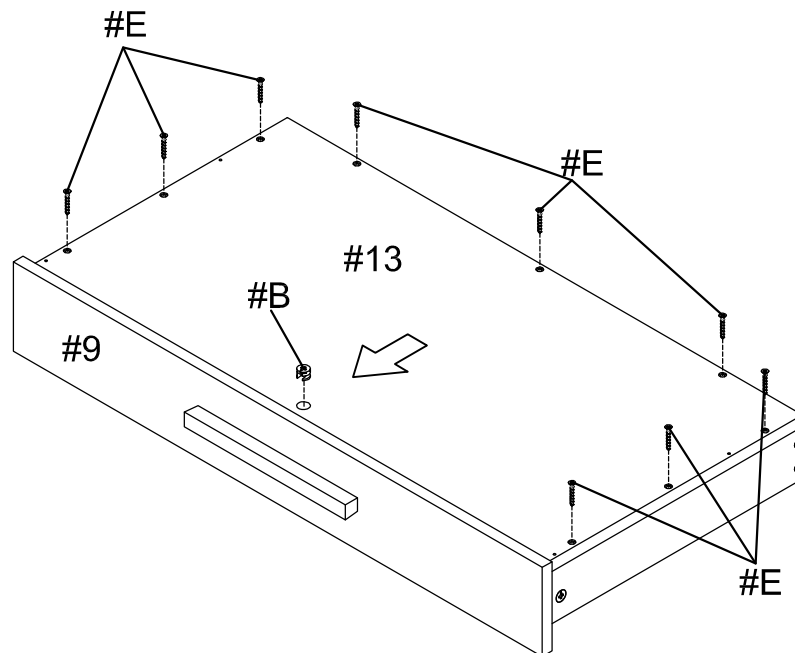
#B x 2pcs  
#E x 4pcs  
#F x 2pcs

- 1) Align left drawer (#10) and right drawer (#11) to the holes of the back drawer (#12) as shown in the picture. Secure with screws (#E).
- 2) Attach the front drawer (#9) to the rest of the drawer. Secure the cam pin heads (#A) with cam locks (#B).
- 3) Align the handle (#19) to the holes of the front drawer (#9), then secure with bolts (#F).



#B x 1pc  
#E x 9pcs

Flip the drawer to the back. Slide bottom drawer (#13) so it fits and aligns with the cam pins and panel holes. Secure with screws (#E) and cam lock (#B).

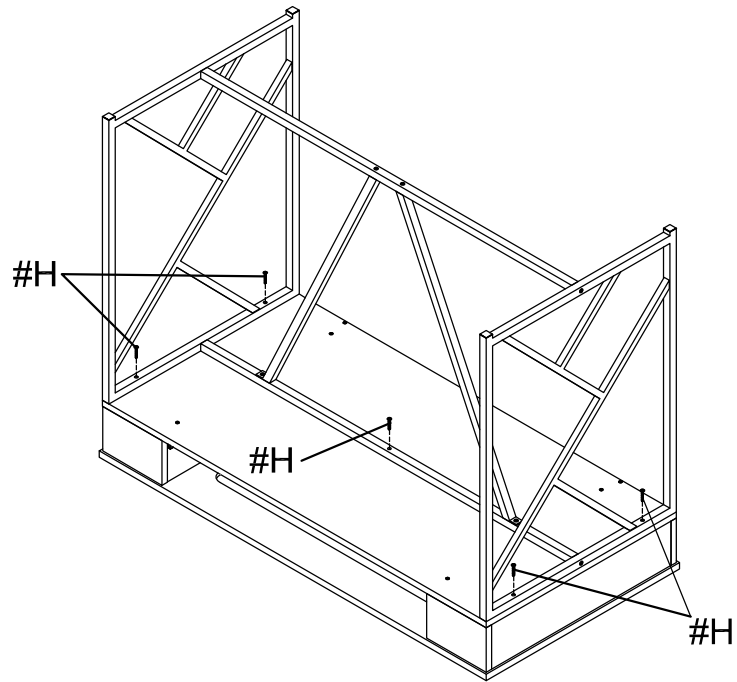




#11

#H x 5pcs

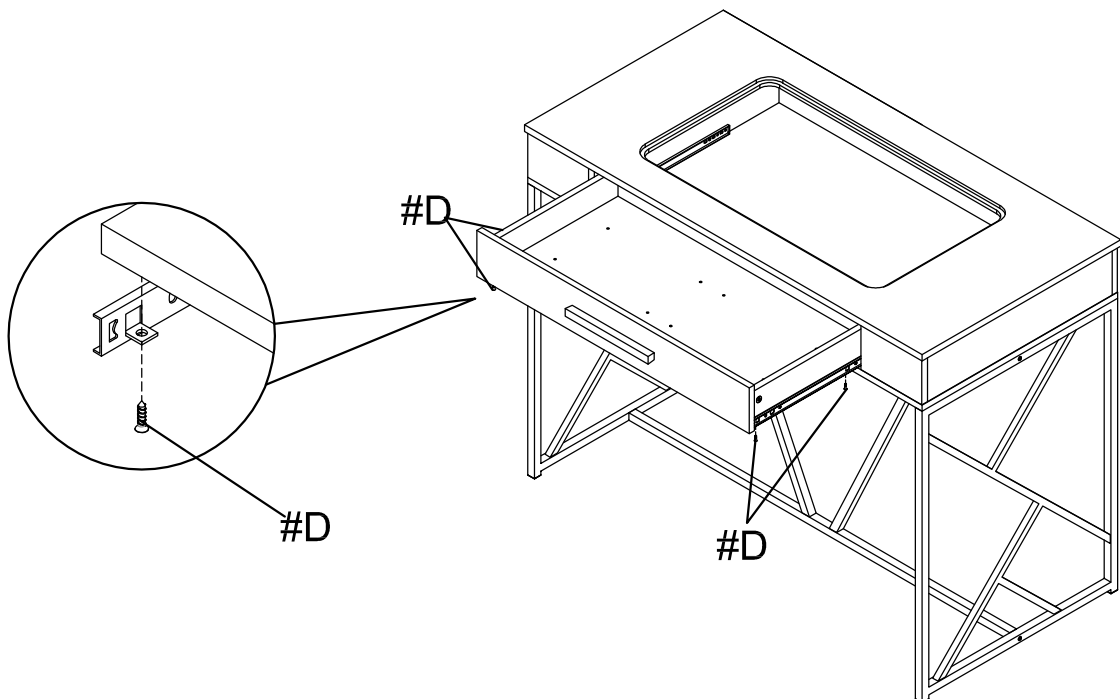
Align the frame to the holes of the bottom panel (#8) then secure with bolts (#H).



#12

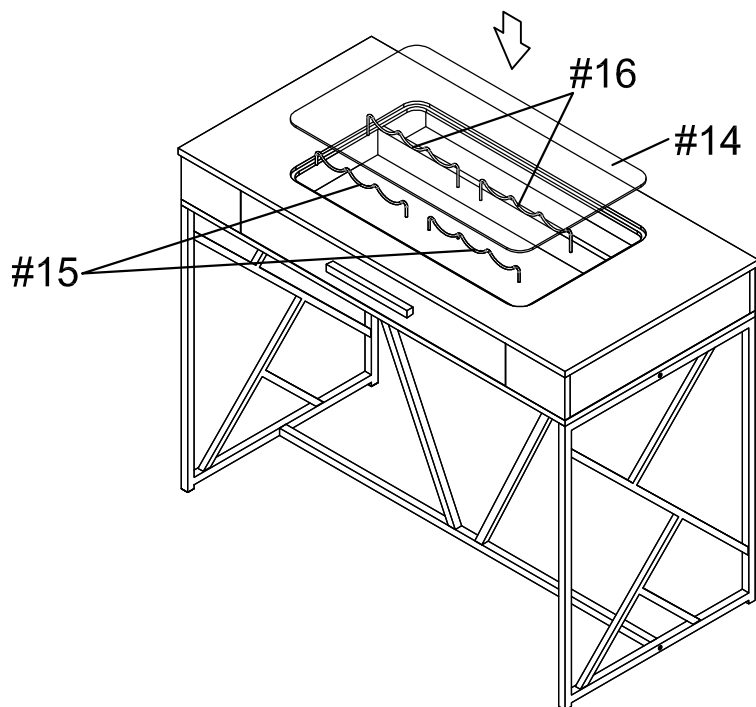
#D x 4pcs

Extend the rails, then rest and align the drawer to the rails.  
Secure with screws (#D)





Attach the small wine holder (#15) and large wine holder (#16) to the holes of the drawer. Carefully place and rest glass (#14) onto the table top.



Assembly Completed

