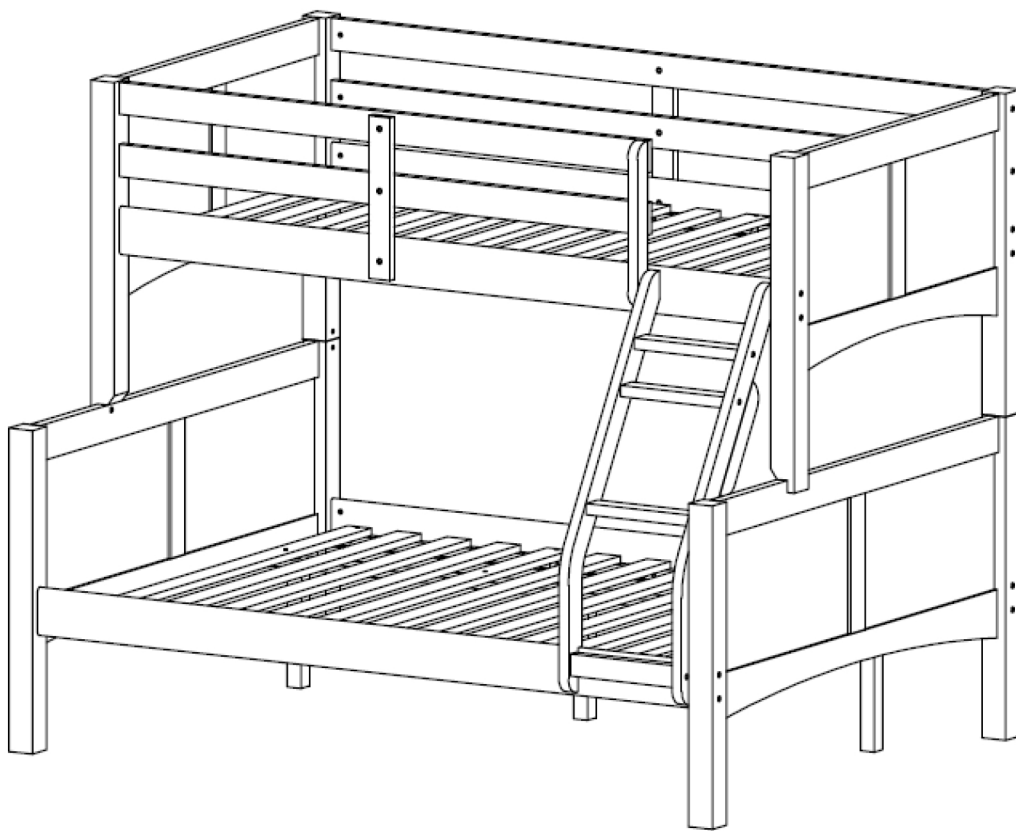


Assembly Instructions



ASSEMBLY RATING

The Assembly Rating is a 5-point system that shows the degree of effort needed in assembling a specific product (with 1 being easy and 5 being difficult). For some products, two persons are recommended.

EASY  DIFFICULT

Tools Required for Assembly:

Allen Wrench



(Included)

Phillips Screwdriver



(Not Included)

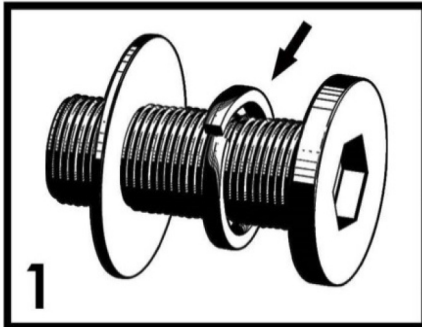


2 PERSONS RECOMMENDED

ASSEMBLY & CARE ADVICE

FOR YOUR FURNITURE TO LAST, CORRECT ASSEMBLY AND PROPER MAINTENANCE ARE NECESSARY. PLEASE FOLLOW THE INFORMATION PROVIDED BELOW TO FULLY ENJOY YOUR FURNITURE.

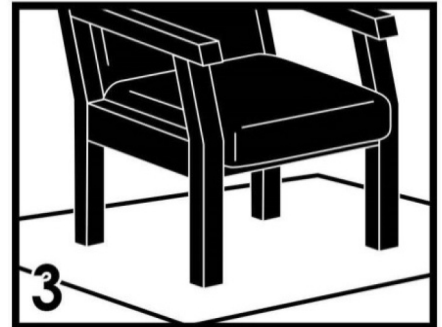
BASIC ASSEMBLY TECHNIQUES



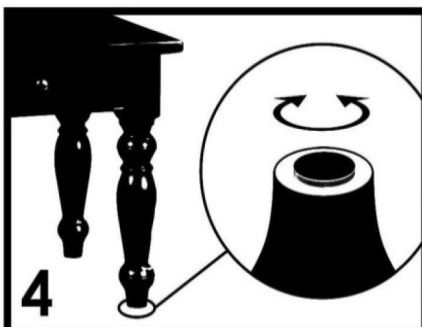
When lock or spring washer is used in an assembly, please make sure the lock or spring washer is placed between the larger flat washer and the head of the screw or bolt.



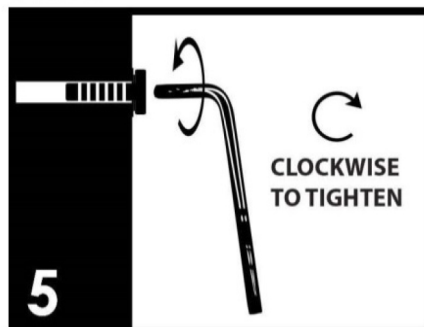
Position each part correctly and insert screws or bolts into their respective holes by hand tighten or using the proper hand tool. Only tighten when step is completed or when instructed to do so.



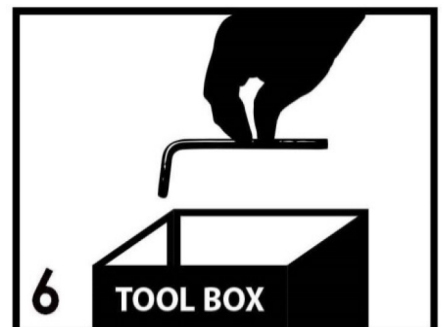
Use cardboard or carpet area when assembling furniture to prevent scratches. Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.



Some furniture comes with height adjustment knobs underneath each leg. To lower or to raise each leg, you need to turn clockwise or counterclockwise, respectively.



Make sure all parts are properly aligned, then use the appropriate hand tool to completely tighten the bolts or screws. Do not use power tools and do not overtighten.



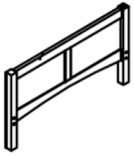
Save the instructions and store the Allen wrench or any supplied tool for later maintenance. After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.

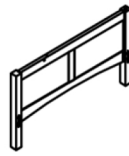


FAILURE TO FOLLOW THE GUIDELINES ABOVE MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.

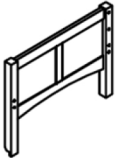
Parts List



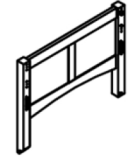
#1 x 1 pc
Lower Rt End G/Rail



#2 x 1 pc
Lower Lt End G/Rail



#3 x 1 pc
Upper Rt. End G/Rail



#4 x 1 pc
Upper Lt. End G/Rail



#5 x 1 pc
Lower Front Side Rail



#6 x 1 pc
Lower Rear Side Rail



#7 x 1 pc
Upper Front Side Rail



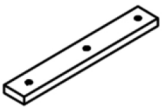
#8 x 1 pc
Upper Rear Side Rail



#9 x 2 pcs
Rear Guardrail



#10 x 2 pcs
Front Guardrail



#11 x 2 pcs
Guardrail Support



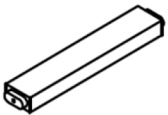
#12 x 1 pc
End G/Rail Support



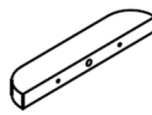
#13 x 1 pc
Right Ladder Rail



#14 x 1 pc
Left Ladder Rail



#15 x 4 pcs
Ladder Rung



#16 x 1 pc
Ladder Rail Support



#17 x 1 set
Twin Slat Kit



#18 x 1 set
Full Slat Kit

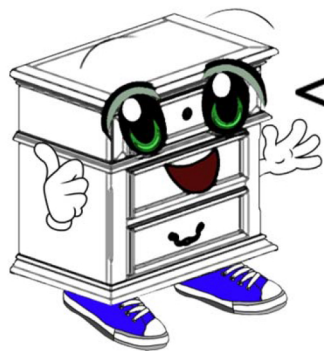


#19 x 1 pc
Support Rail



#20 x 3 pcs
Support Rail Leg

Note: Right and left are determined by facing the ladder of the bunk bed in its upright position.



Before you begin, please read Page 2 for “Assembly and Care Advice” AND Page 10 for “Safety Warnings”.

And remember, do not tighten until each step is completed or instructed.

MD

Hardware List



#A x 22 pcs
Bolt 1/4"x4-1/4"



#B x 22 pcs
Barrel Nut



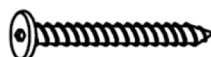
#C x 6 pcs
Bolt 1/4"x1-3/16"



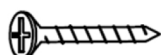
#D x 8 pcs
Bolt 1/4"x1-9/16"



#E x 2 pcs
Bolt 1/4"x1-3/8"



#F x 8 pcs
Screw 5/16"x2"



#G x 26 pcs
Screw 3/16"x1-3/16"



#H x 13 pcs
Wood Dowel 40mm



#I x 4 pcs
Wood Dowel 90mm



#J x 1 pc
Allen Wrench



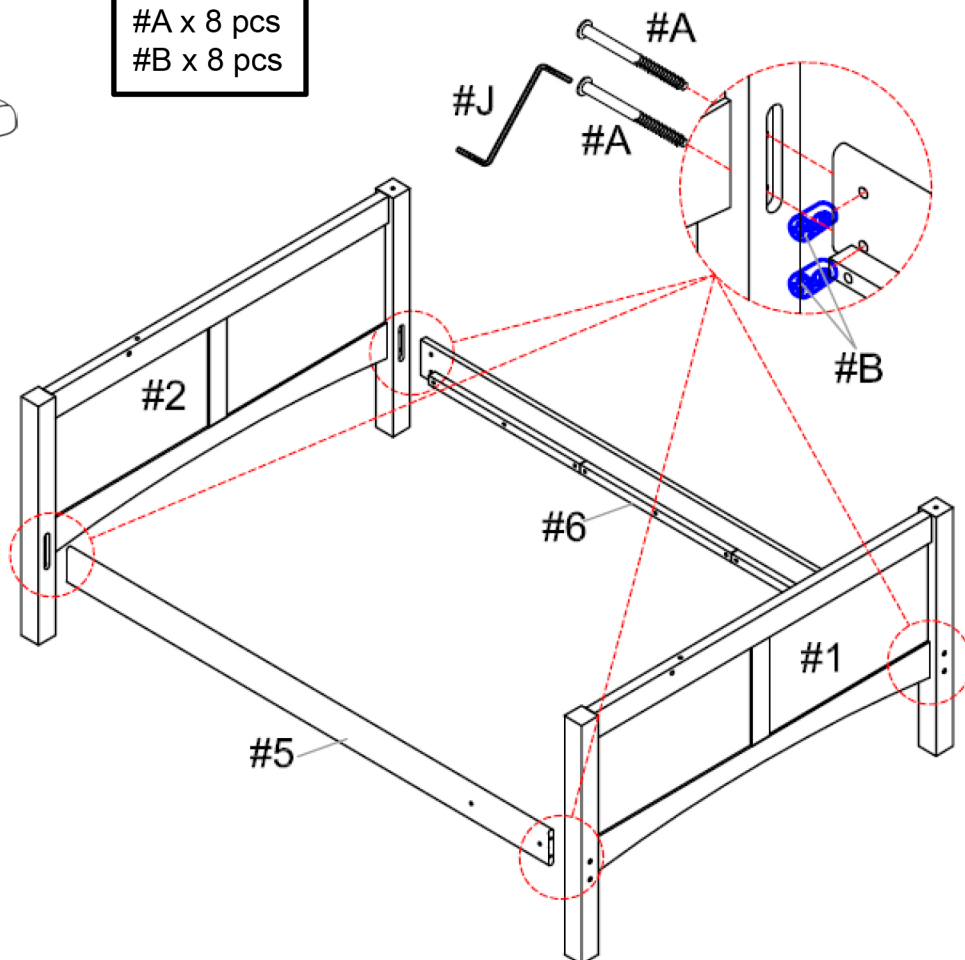
Due to the size and/or weight of this product, it is highly recommended that the assembly should be done near the area of its intended location. Make sure you have enough space to move around during the assembly. ALWAYS have at least two people to help with transporting and assembling the product to avoid any potential injury and/or damage.



#1

#A x 8 pcs
#B x 8 pcs

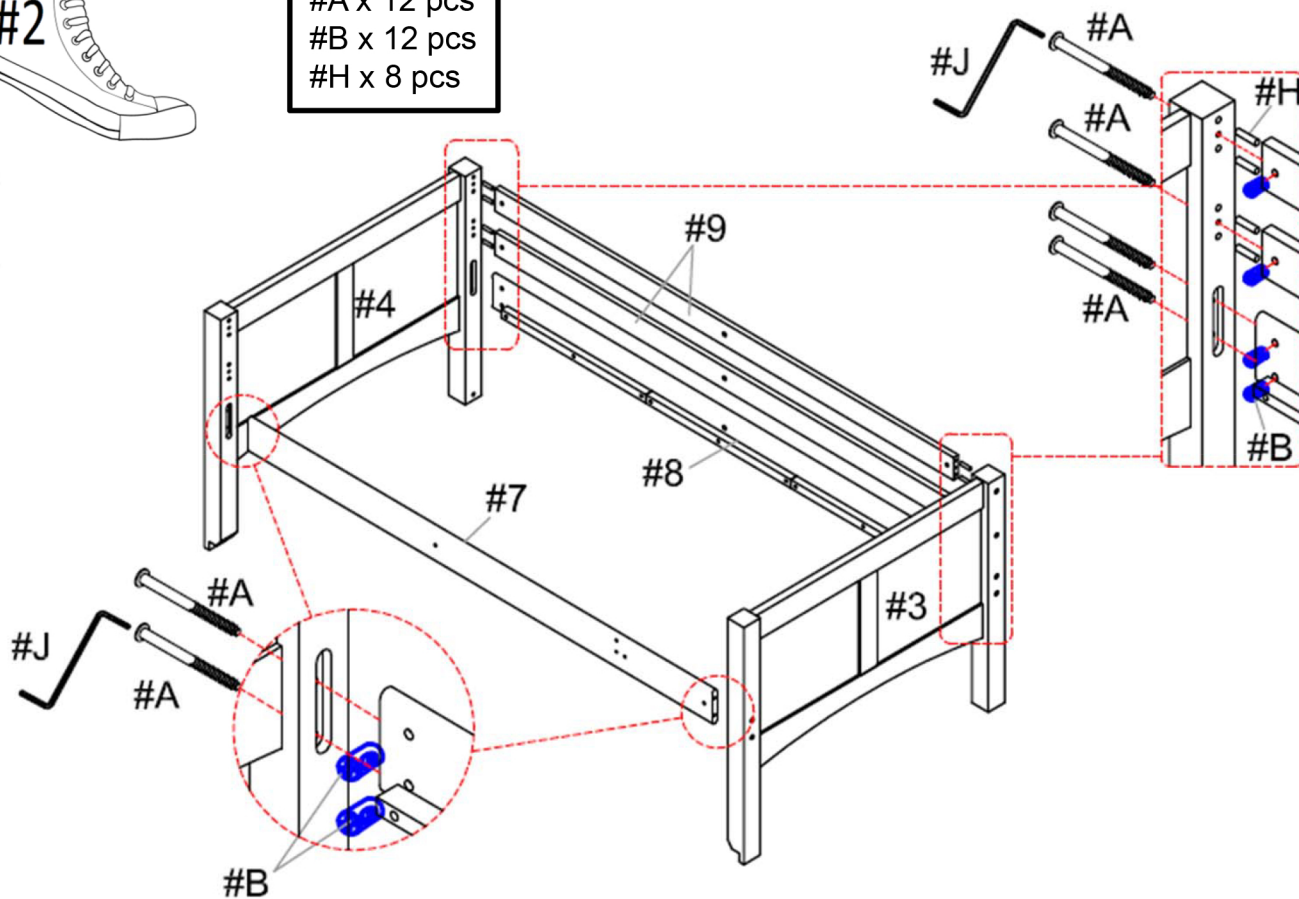
Turn right (clockwise) to tighten



#2

#A x 12 pcs
#B x 12 pcs
#H x 8 pcs

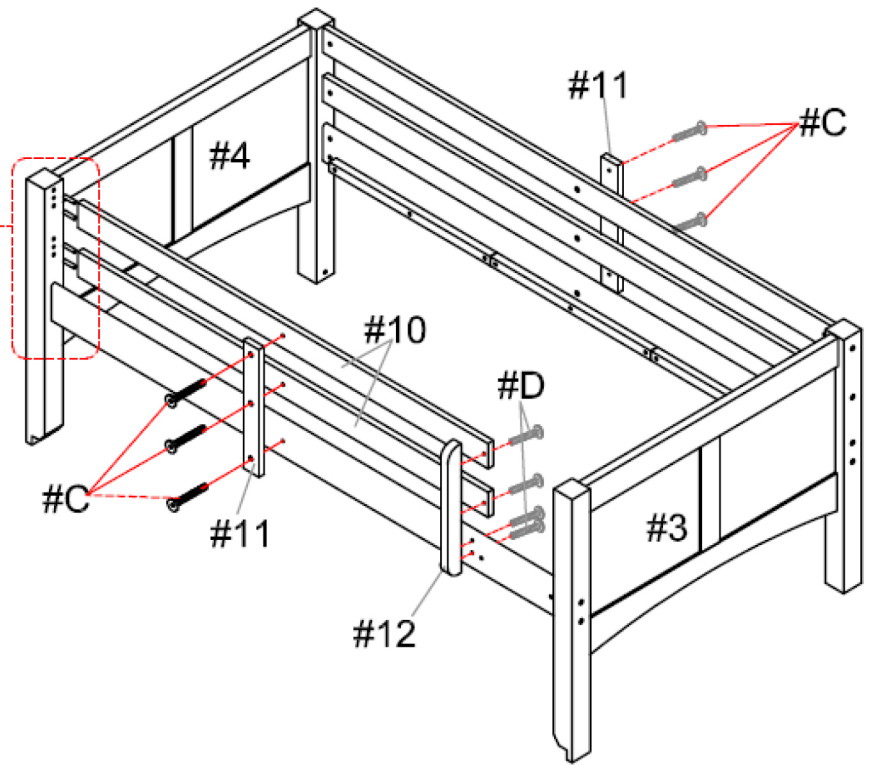
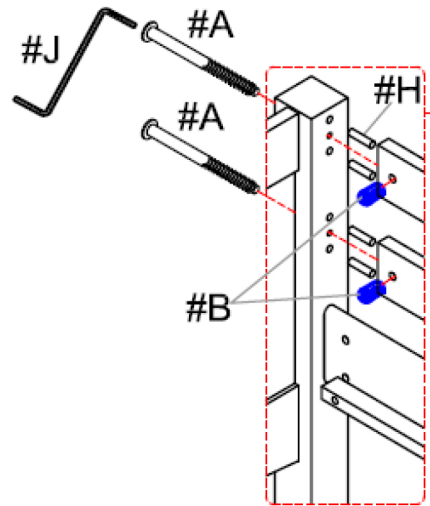
Turn right (clockwise) to tighten



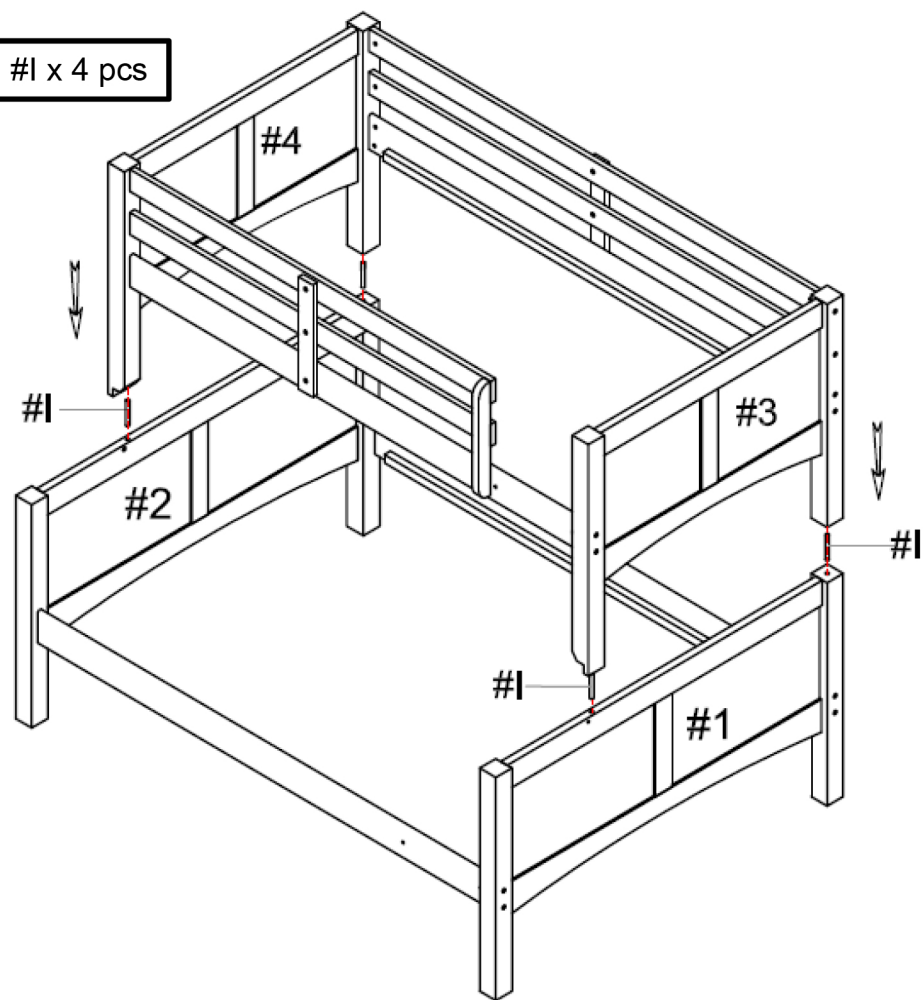


- #A x 2 pcs
- #B x 2 pcs
- #C x 6 pcs
- #D x 4 pcs
- #H x 4 pcs

Turn right (clockwise) to tighten

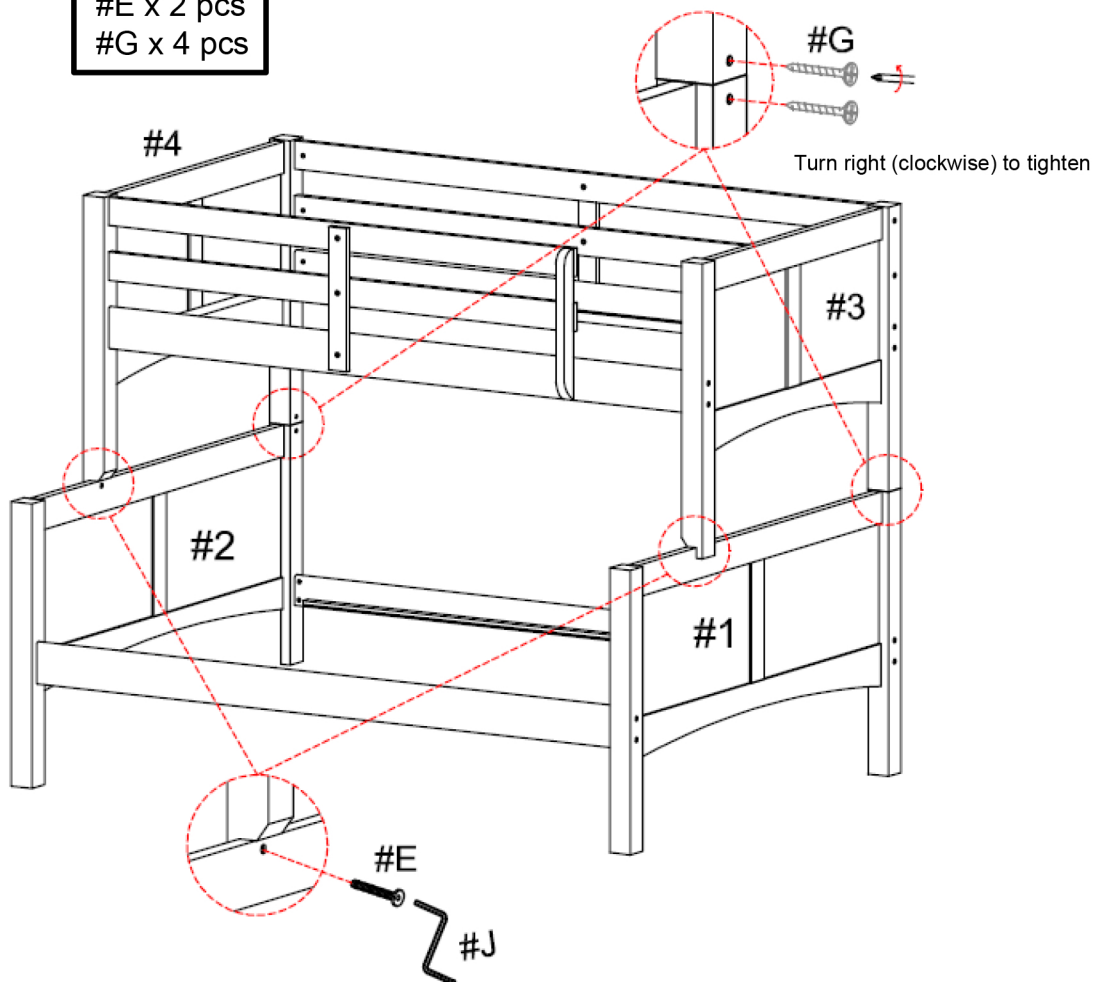


- #I x 4 pcs

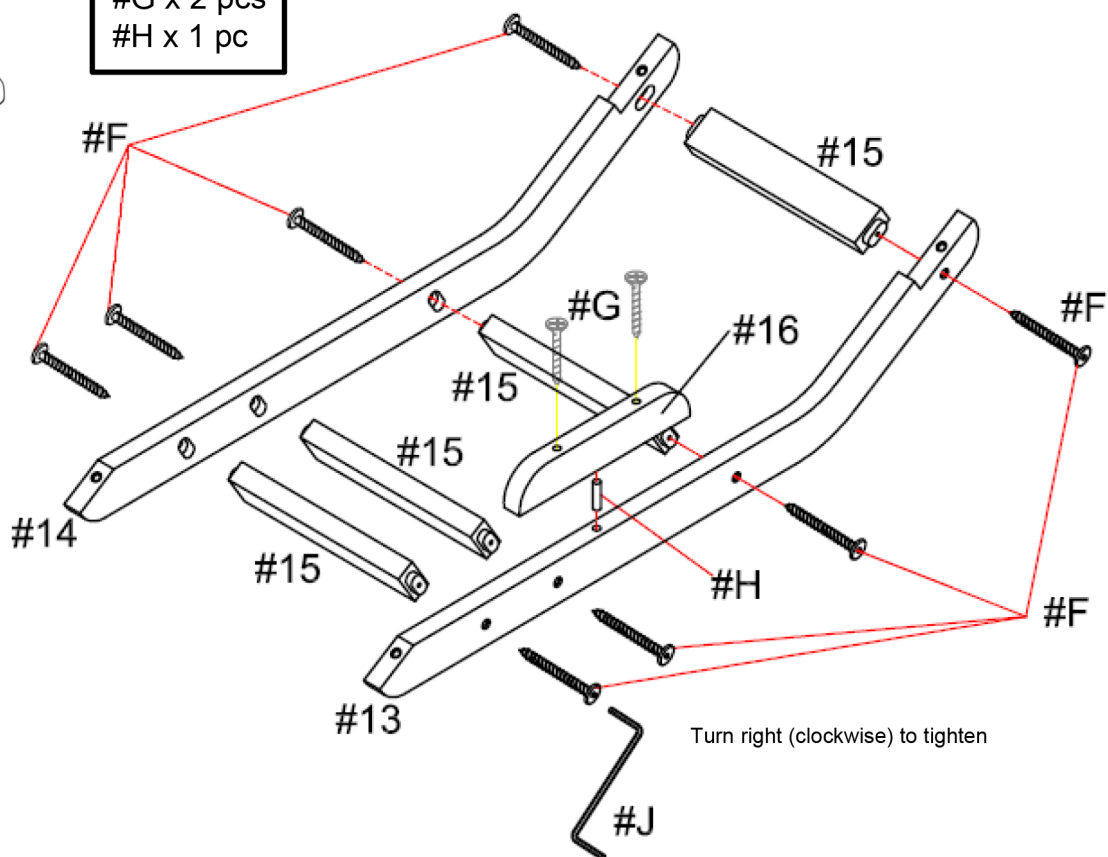




#E x 2 pcs
#G x 4 pcs

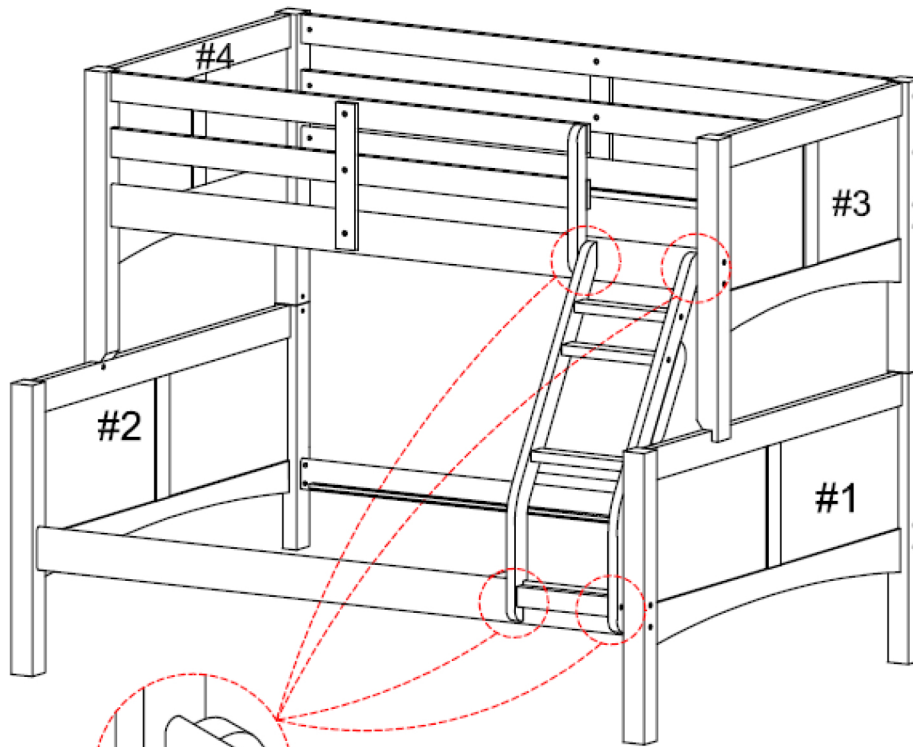


#F x 8 pcs
#G x 2 pcs
#H x 1 pc



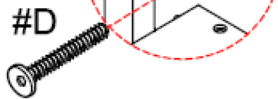


#D x 4 pcs



Turn right (clockwise) to tighten

#D



#20



#19

#20



Turn right (clockwise) to tighten

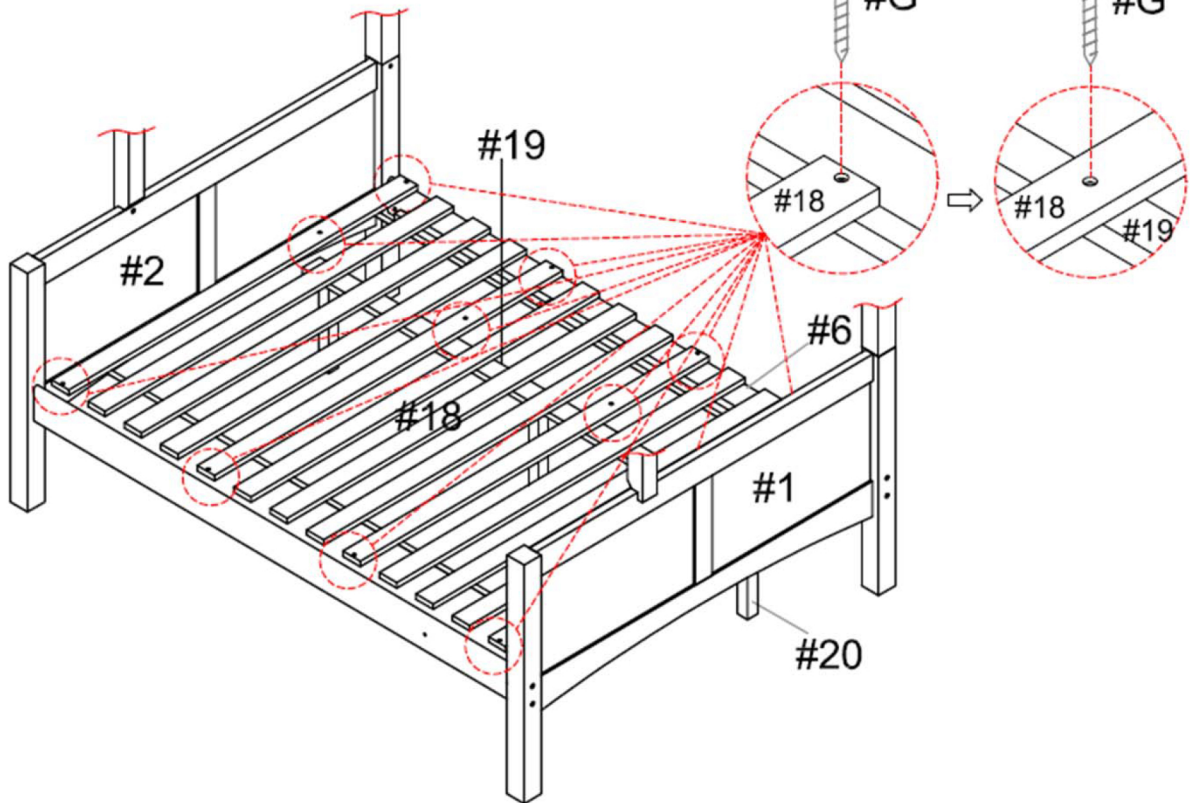
#20





#G x 12 pcs

Turn right (clockwise) to tighten

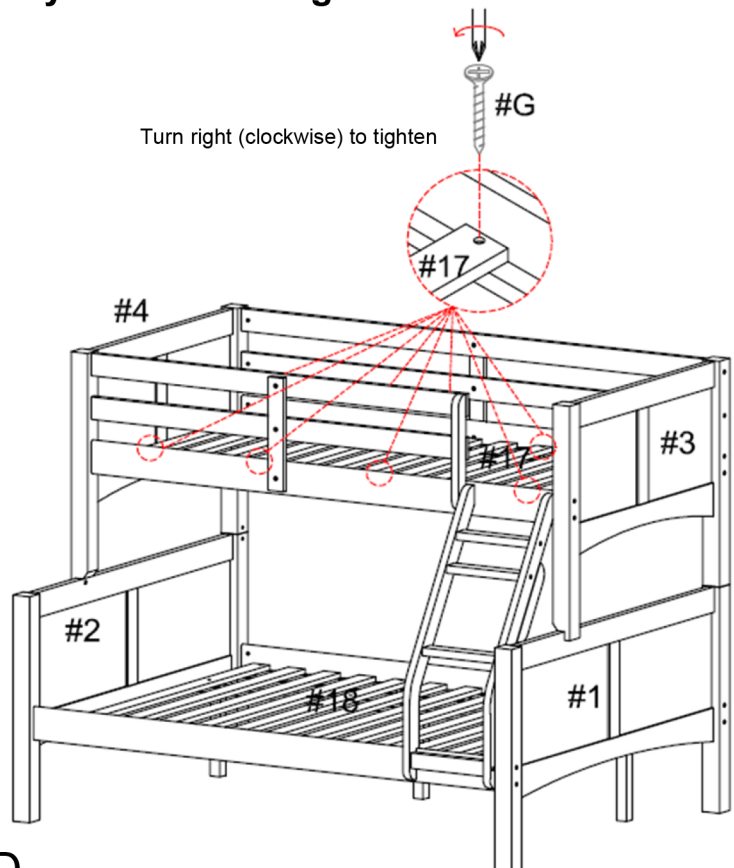


Safety is ALWAYS the main priority. Please take the time to inspect the assembly and FULLY tighten all bolts/screws.

#G x 8 pcs

Read and follow the information on the WARNINGS shown on the end structure of the upper bunk and on the carton. Do not remove warning label from the bed. Keep these instructions for future reference.

Must use Bunkie mattress or Bunkie board (sold separately).



ASSEMBLY IS COMPLETED

Safety Warnings for Bunk Beds

1. Read and follow the information on the WARNINGS shown on the end structure of the upper bunk and on the carton. Do not remove warning label from the bed. Keep these instructions for future reference.
2. **IMPORTANT: Must use Bunkie mattress or Bunkie board.** The safety sizes for the **UPPER/LOWER TWIN-SIZE** Bunkie mattress or board should be 74" - 75" long and 37½" - 38½" wide with no more than 6" thickness. The safety sizes for the **UPPER/LOWER FULL-SIZE** Bunkie mattress or board must be 74" - 75" long and 53" - 54" wide with no more than 6" thickness.
3. Surface of mattress must be at least 5 inches (127 mm) **BELOW** the upper edge of guardrails.
4. The **MAXIMUM** weight capacity for the upper bunk is not to exceed 150 lbs.
5. Do not allow persons under 6 years of age to use the upper bunk.
6. Periodically check and ensure that the guardrails, ladder, handle and other components are in their proper position, free from damage, and that all connectors are tightened and secured.
7. For safety reasons, especially on the upper bunk bed, **DO NOT** allow rough playing or jumping on the bed and do not allow playing or hiding under the bed.
8. Always use the ladder for entering and leaving the upper bunk.
9. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
10. Use of a nightlight may provide added safety precaution for a person using the upper bunk.
11. Always use the guardrails on both long sides of the upper bunk. If the bunk bed will be placed next to the wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
12. The use of water or sleep flotation mattresses is prohibited.
13. No more than one person is allowed on the upper bunk at all times.



WARNING: STRANGULATION HAZARD

Never attach or hang objects to any part of the bunk bed that are not designed for use with the bed. Objects such as hanger, hook, belt, bag, rope, string, etc. should not be used on or around the bunk bed.