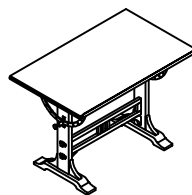


ASSEMBLY INSTRUCTIONS



TOOLS REQUIRED:

Allen Wrench (supplied, part # B&F)

BEFORE YOU START:

1. Check the parts against the parts list to make sure all items are present.
2. Assemble your furniture on a soft, flat surface to avoid scratching the finish.
3. **CAUTION:** Do not over tighten screws, nuts or bolts during assembly.
4. Your furniture may require occasional tightening.

INSTRUCTIONS:

1. Lay the top panel upside down on a flat, soft surface such as a carpet or a cloth to prevent scratching the top finish.
2. Attached the leg to stretcher with Allen Bolt (E), Spring Washer (D), Flat Washer (C) tighten with Allen wrench (F), and then insert Wood plugs (G) as shown in Figure 1.
3. Attach the metal bridge and metal bracket to the table top, using Bolt (A), tighten with Allen wrench (B) as shown in Figure 2.
4. Attached the legs to the table top with connector Bolt (J), Plastic Washer (I) and connector nut (K), tighten with Allen wrench (F) as shown in Figure 3.
5. Last assemble "U" Hardware to legs, using Bolt (H), Spring Washer (M), Flat Washer (L), tighten with Allen wrench (B) as shown in Figure 4. (**Note: Don't tighten all the bolts. Align the pin with hole of the swivel arm and make sure the pin can move through the hole easily.**)
6. To adjust the angle of the desk surface, then pull and turn both sides pin handles to lock the pin from position 1 to position 2. As shown in Figure 5. Adjust the desk surface and unlock the pins aligning them with one of the holes in the swivel arm.

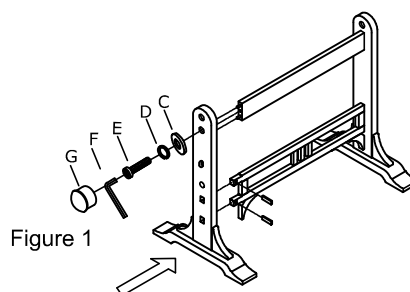


Figure 1

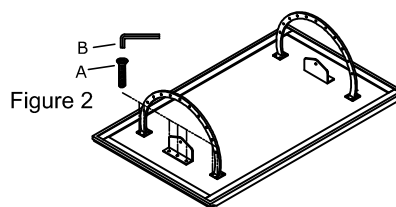


Figure 2

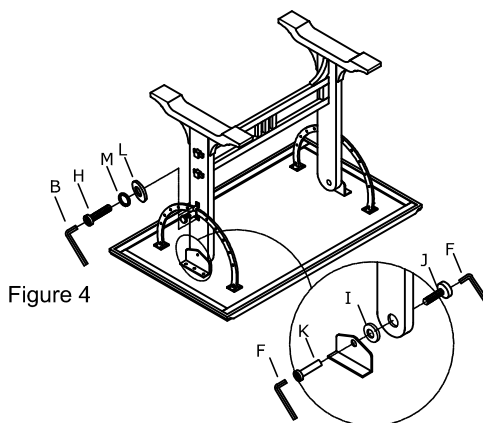


Figure 4

Figure 3

HARDWARE LIST			
NO.	Drawing	Description	Q'TY
A		Sunk Bolt (#1/4*5/8")	22pcs
B		Wrench (4mm)	1pcs
C		5/16" Flat Washer	2pcs
D		5/16" Spring Washer	2pcs
E		Allen Bolt (#5/16*1-3/4")	2pcs
F		Wrench (5mm)	2pcs
G		Wood Stopper (#17.2mm)	2pcs
H		Allen Bolt (#1/4*3/4")	4pcs
I		ø23*4mm Plastic Washer	2pcs
J		Allen Bolt (#5/16*1-1/2")	2pcs
K		Tube nut(ø5/16*25mm)	2pcs
L		1/4" Flat Washer	4pcs
M		1/4" Spring Washer	4pcs

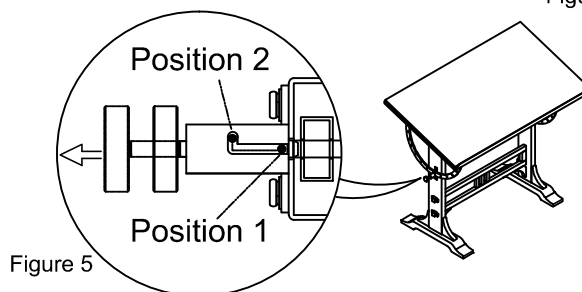


Figure 5

Thank you for purchasing furniture!