

Assembly Instructions for New Dawn Pergola



Please read through instructions before beginning assembly.

Parts List

- (4) - 4" x 4" Posts
- (2) - 2" x 6" Beams
- (7) - 2" x 6" Runners (may vary depending on size of pergola)
- (4) - 2" x 2" Top Runners (5' Pergola will have one additional)

Hardware

- 2.5" Screws for 2" x 6" Beams and 2" x 6" Runners
- 2" x 2" Top Runner Braces
- (4) - 5" Timberlock Screws for Braces

Tools Required for Assembly

- Hammer
- #2 Square Head Bit (Supplied)
- Drill
- Ladder
- Measuring Tape

Assembly Instructions for New Dawn Pergola

- Step 1:** Lay out and identify all parts.
- Step 2:** Get two of the 4" x 4" Posts and lay them on a flat surface with the notched part turned the same way.
- Step 3:** Get one of the 2" x 6" Beams and lay it down on the two posts. See the pencil mark on the inside of the beam and put the mark on the outside of the post. Fasten the 2" x 6" beam to each post with three (3) 2.5" screws.
- Step 4:** Once the 2" x 6" is attached, flip the post and beam around and attach the second beam to the other side of the post with three (3) 2.5" screws on each end.
- Step 5:** Continue steps 3 and 4 with the other two posts.
- Step 6:** **You may need additional help for this step!** When all 2" x 6" beams are attached to the posts, set them up and space them approximately 47" apart for a 3' pergola (59" for a 4' pergola).
- Step 7:** With each side held up, place one 2" x 6" runner on top of the beams in the notches. Fasten the runner to the beams with one 2.5" screw in each beam for a total of four (4) per runner.
- Step 8:** Continue in the same manner for the remaining runners, fastening each with four 2.5" screws.
- Step 9:** With each runner in place, attach the four (4) corner braces by sliding each between the two 2" x 6" beams and push each against the post, then securing with one 5" Timberlock screw in the predrilled hole. Fasten to the beams with two (2) 2.5" screws on both sides. Continue with the remaining braces.
- Step 10:** Lay the top runners on top of the 2" x 6" runners. Place each at the pencil marks on the runners and line them up along the top. Attach each top runner with one (1) 2.5" screw at each runner.

The pergola is now complete.